



SPARES DIVISION

SPARE PARTS CATALOGUE

for

JAGUAR

4·2 MARK 10 MODEL

Incorporating Automatic Transmission Unit and Overdrive Unit

ENGINE NUMBERS

7D.50001 ONWARDS

NOTE:—Suffix /7, /8, or /9 to the Engine Number denotes the Compression Ratio.

CHASSIS NUMBERS

RIGHT-HAND DRIVE - - - - -	1D.50001 ONWARDS
LEFT-HAND DRIVE - - - - -	1D.75001 ONWARDS

NOTE:—Suffix "DN" to the Chassis Number denotes that an Overdrive Unit is fitted.

Suffix "BW" to the Chassis Number denotes that an Automatic Transmission Unit is fitted.

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INTERPRETATION OF CATALOGUE

Attention is drawn to the lay-out of this catalogue. It will be observed that the heading of each assembly is printed in **BOLD BLOCK LETTERS**, whilst the spares relevant to each assembly are printed in small type and inset to the right.

The fact that certain items (printed in small type) are not "inset" indicates that they do not form part of any assembly and must, therefore, be ordered as individual items.

ILLUSTRATIONS

To aid identification of spares, "exploded" illustrations are incorporated in this catalogue.

These illustrations may be used in the following manner:-

- (A) If a Crankshaft is required, the index shows that the details for the item are printed on page 2 and that it is illustrated on Plate 1. Turning to page 2, the necessary information for the ordering of the part is given, whilst the column headed "Plate No." indicates that reference to item number 28 on Plate 1 will give a photographic view of the component required.
- (B) The details for each illustrated item are printed in the script in numerical Plate number order. An item may therefore be first identified photographically. For example, if Friction Pads are required for the Front Brakes, a picture of the part may be found on Plate No. 27, together with the Plate reference number. It is now an easy matter to find Plate number "27-12" in the script and the Part No. and Technical Description are at once apparent.

ORDERING

Customers are advised to make themselves familiar with the method of ordering spare parts in accordance with the explanatory notes which follow.

INSTRUCTIONS FOR ORDERING SPARE PARTS

To avoid delay through inaccurate interpretation, it is of great importance that the information detailed in the following paragraphs be strictly adhered to when placing orders.

CAR TYPE

Always quote the engine and chassis numbers except when Stock Orders are placed, in which case the Year and Model must be indicated.

If Gearbox components are required it is necessary to quote on the order the **serial number** of the Gearbox, together with any **prefix and suffix letters** which may be indicated.

An order for spares in connection with an Automatic Transmission Unit must be accompanied by the **Transmission Serial Number**.

Orders for parts affecting Overdrive Unit should be clearly marked with the **Serial Numbers of the Unit** for which the parts are required.

The Serial numbers are stamped on a plate which is fitted to the Front Wheel Arch and also on the Units referred to above.

DETAILS OF PARTS REQUIRED

When ordering, the most complete information should be given to enable us to deal with your requirements expeditiously and to minimise delay in the despatch of the goods. Therefore we strongly recommend that the following procedure be adopted:-

- (1) Identify part with the technical description in catalogue.
- (2) On order, quote (a) part number, (b) technical description.

NOTE: In no case should the illustration plate number be given.

- (3) If doubt exists as to the part number or technical description, a dimensioned sketch will assist in the interpretation of the order, or alternatively, the old part should accompany the order as a pattern. When patterns are sent, it is **most important** that they be labelled, indicating the name and address of the sender, together with any reference such as order number, etc. Patterns will not be returned unless instructions to that effect accompany the order. In the absence of such instructions, patterns will be scrapped after retention for a period of ONE WEEK.
- (4) To order in "sets" is misleading. Please, therefore, **state the specific quantity required.**

SPECIAL ATTENTION

Particular attention is drawn to the fact that when such items as wings, doors, door glasses, etc., are required, care should be taken to indicate whether they are located on the left-hand or right-hand side of the car. The position is determined by the driver's own left or right hand when seated in the car.

Orders for any coloured parts such as carpets, casings, etc., should clearly state the precise colour required.

DESPATCH INSTRUCTIONS

The full address of the destination to which the goods are to be sent, together with that of the customer, should be clearly defined.

Whilst every effort will be made to observe customers' wishes as to the mode of transport, it is the normal custom to utilize the quickest possible method, whether it be post, passenger train or road transport, this being dependent upon the size and weight of the package and the destination to which it is to be sent.

PRICES

Recommended retail prices, shown in the Jaguar Parts Master Price List, are subject to alteration without notice, and are ex-Works prices. Postage, carriage and packing will be charged extra.

DAMAGE BY FIRE OR ACCIDENT

Whilst every precaution is taken, we do not accept liability for damage which may be caused by fire to any motor car or part thereof entrusted to us for any purpose whatsoever. Nor is liability accepted for accidental damage.

INDEX TO SECTIONS

DESCRIPTION OF SECTIONS	PAGE No.	PLATE
ACCELERATOR CONTROLS (R.H. DRIVE OVERDRIVE TRANSMISSION)	34-36	9
ACCELERATOR CONTROLS (L.H. DRIVE OVERDRIVE TRANSMISSION)	38-40	10
ACCELERATOR CONTROLS (R.H. DRIVE AUTOMATIC TRANSMISSION)	44-46	11
ACCELERATOR CONTROLS (L.H. DRIVE AUTOMATIC TRANSMISSION)	49-52	12
AIR CLEANER	32	8
AUTOMATIC TRANSMISSION HAND CONTROL	176-178	38
AUTOMATIC TRANSMISSION MOUNTING DETAILS	88-90	20
AUTOMATIC TRANSMISSION UNIT	77-85	18-19
BODY FITTINGS (OVERDRIVE TRANSMISSION)	216-268	48-54
BODY FITTINGS (AUTOMATIC TRANSMISSION)	277-280	—
BODY PANELS	202-211	44-47
BODY SHELL	194-195	—
BODY UNDERFRAME	196-199	42-43
BRAKE CONTROLS	141-142	29
CARBURETTORS AND PETROL FILTER	27-30	7
CLUTCH CONTROLS	58-62	14
CLUTCH UNIT	56	13
COOLING SYSTEM	182-184	39
CYLINDER BLOCK	1-6	1
CYLINDER HEAD	14-20	5
ELECTRICAL EQUIPMENT (OVERDRIVE TRANSMISSION)	281-305	55-58
ELECTRICAL EQUIPMENT (AUTOMATIC TRANSMISSION)	311-312	—
EXHAUST SYSTEM	186-188	40
FINAL DRIVE UNIT (OVERDRIVE TRANSMISSION)	97-102	22-22A
FINAL DRIVE UNIT (AUTOMATIC TRANSMISSION)	105-110	23-23A
FRONT BRAKES	133-134	27
FRONT SUSPENSION	113-121	24-25
FUEL SYSTEM	190-192	41
GEARBOX (OVERDRIVE UNIT)	64-67	15-16
HANDBRAKE CONTROL	157-158	34
HEATER AND DEMISTER INSTALLATION	313-321	59-60
HYDRAULIC BRAKE PIPES (R.H. DRIVE CARS)	148-150	32
HYDRAULIC BRAKE PIPES (L.H. DRIVE CARS)	152-154	33
OIL CLEANER	10	3
OIL PUMP	8	2
OPTIONAL EXTRAS	328-331	—
OVERDRIVE UNIT	71-74	17
P.A. STEERING PUMP AND HYDRAULICS	165-168	36
P.A. STEERING UNIT	161-162	35
PROPELLER SHAFT	93-94	21
REAR BRAKES	136-138	28
REAR SUSPENSION	125-128	26
RESERVAC TANK (R.H. DRIVE CARS)	144	30
RESERVAC TANK (L.H. DRIVE CARS)	146	31
ROAD WHEELS	131	—
STEERING COLUMN	169-172	37
TIMING GEAR	22-24	6
TOOL KIT	326	62
WATER PUMP	12	4
WINDSCREEN WASHER	324	61

INDEX TO PARTS

Description	Page No.	Plate	Description	Page No.	Plate
A			A—Continued		
'A' Post Closing Panel	205	45	Automatic Transmission Dipstick Assembly	90	20
'A' Post Corner Panel	207	45	Automatic Transmission Dipstick Tube Assembly	90	20
'A' Post Drain Channel	205	45	Automatic Transmission Dipstick Tube Clip	90	20
'A' Post Draught Piping	246	51	Automatic Transmission Dipstick Tube Struts	90	20
'A' Post Inner Panel	197	42	Automatic Transmission Extension Case Assembly	78	18
'A' Post Outer Panel	205	45	Automatic Transmission Extension Case Gasket	78	18
'A' Post Rubber Beading	246	51	Automatic Transmission Forward Sun Gear Assembly	80	18
'A' Post Upper Panel	205	45	Automatic Transmission Forward Sun Gear Shaft Sealing Rings	80	18
Accelerator Bell Crank Levers	35-50	9-10-11-12	Automatic Transmission Forward Sun Gear Thrust Bearing	80	18
Accelerator Bell Crank Lever Bracket	35-50	9-10-11-12	Automatic Transmission Forward Sun Gear Thrust Bearing Race	80	18
Accelerator Control Rods	34-52	9-10-11-12	Automatic Transmission Front Clutch Assembly	79	—
Accelerator Pedal	34-49	9-10-11-12	Automatic Transmission Front Clutch Cylinder	79	18
Accelerator Pedal Adjuster Plate	34-49	9-10-11-12	Automatic Transmission Front Clutch Hub	79	18
Accelerator Pedal Bracket	34-49	9-10-11-12	Automatic Transmission Front Clutch Input Shaft	79	18
Accelerator Pedal Fulcrum Pin	34-49	9-10-11-12	Automatic Transmission Front Clutch Input Shaft Snap Ring	79	18
Accelerator Pedal Pad	34-49	9-10-11-12	Automatic Transmission Front Clutch Piston	79	18
Accelerator Pedal Shaft	34-49	9-10-11-12	Automatic Transmission Front Clutch Piston Sealing Rings	79	18
Accelerator Pedal Shaft Bearing	38 & 49	10 & 12	Automatic Transmission Front Clutch Plate Kit	85	—
Accelerator Pedal Stop Bracket	34-49	9-10-11-12	Automatic Transmission Front Clutch Split Ring	79	18
Aerial Shield Assembly	305	—	Automatic Transmission Front Clutch Spring	79	18
Air Cleaner Assembly	32	8	Automatic Transmission Front Clutch Spring Snap Ring	79	18
Air Cleaner Bracket	32	8 & 44	Automatic Transmission Front Drum Assembly	79	18
Air Cleaner Paper Element	32	8	Automatic Transmission Front Drum Brake Band	79	18
Air Director Boxes	320	60	Automatic Transmission Front Drum Brake Band Operating Struts	79	18
Air Distributor Box (Rear Compartment)	316	59	Automatic Transmission Front Drum Needle Bearing	79	18
Air Intake Aperture Seal (Heater Case)	313	59	Automatic Transmission Front Pump Assembly	78	18
Air Intake (Carburettors)	32	8	Automatic Transmission Front Pump Oil Seal	78	18
Air Intake Flexible Hose	32	8	Automatic Transmission Front Pump Sealing Ring	78	18
Air Intake Flexible Hose Seal	32	8	Automatic Transmission Front Servo Assembly	80	—
Alternator	281	55	Automatic Transmission Front Servo Body	80	18
Alternator Adjusting Bracket	24	6	Automatic Transmission Front Servo Operating Lever	80	18
Alternator Adjusting Strap	281	55	Automatic Transmission Front Servo Operating Lever Pivot Pin	80	18
Alternator Driving Belt	281	—	Automatic Transmission Front Servo Piston Assembly	80	18
Alternator Mounting Bracket	281	55	Automatic Transmission Front Servo Piston 'O' Rings	80	18
Alternator Pulley	281	55	Automatic Transmission Front Servo Piston Return Spring	80	18
Ammeter	286	56	Automatic Transmission Front Servo Piston Sleeve	80	18
Ammeter Bulb	286	—	Automatic Transmission Front Servo Piston Sleeve Sealing Ring	80	18
Anti-Drum Felt (Front Doors)	241	—	Automatic Transmission Front Servo Piston and Sleeve Snap Ring	80	18
Anti-Drum Felt (Rear Doors)	251	—			
Armrest (Front Doors)	244 & 245	51			
Armrest (Rear Doors)	255 & 256	52			
Armrest-Fixing Plate (Front Doors)	245	51			
Armrest-Fixing Plate (Rear Doors)	256	52			
Ash Tray (Front Seat Squab)	235	50			
Ash Tray Base and Rollers Assembly (Console)	231	50			
Ash Tray Body (Front Seat Squab)	235	50			
Ash Tray Capping (Console)	231	50			
Ash Tray Facia (Front Seat Squab)	236	50			
Ash Tray Slide and Stubber Assembly (Console)	231	50			
Automatic Transmission Case Assembly	77	18			
Automatic Transmission Case Breather Assembly	77	18			
Automatic Transmission Case Pressure Test Plug	77	18			
Automatic Transmission Centre Support Assembly	80	18			
Automatic Transmission Control Housing and Shaft Assembly	176	38			
Automatic Transmission Control Indicator Arm	177	38			
Automatic Transmission Control Indicator Arm Bracket	176	38			
Automatic Transmission Control Indicator Arm Link	176	38			
Automatic Transmission Control Linkage Grommets	176 & 177	38			
Automatic Transmission Control Selector Lever	176	38			
Automatic Transmission Control Selector Lever Gate	176	38			
Automatic Transmission Control Switch Operating Link	177	38			
Automatic Transmission Cover Sealing	277	—			

INDEX TO PARTS

Description	Page No.	Plate	Description	Page No.	Plate
A—Continued			A—Continued		
Automatic Transmission Gasket Kit ...	84	—	Automatic Transmission Oil Return Flexible Hose ...	90	20
Automatic Transmission Gear Control Cable ...	177 & 178	38	Automatic Transmission Oil Return Pipe	90	20
Automatic Transmission Gear Control Cable Abutment Brackets ...	178	38	Automatic Transmission Oil Seal and 'O' Ring Kit ...	84	—
Automatic Transmission Gear Control Cable Bell Crank Lever ...	178	—	Automatic Transmission Oil Tubes ...	83	19
Automatic Transmission Gear Control Cable Clamp ...	178	38	Automatic Transmission One-Way Clutch Assembly ...	81	18
Automatic Transmission Gear Control Cable End Fitting ...	177 & 178	38	Automatic Transmission One-Way Clutch Outer Race ...	80	18
Automatic Transmission Gear Control Cable Grommet ...	178 & 277	38	Automatic Transmission One-Way Clutch Outer Race Snap Ring ...	80	18
Automatic Transmission Governor Assembly ...	82	18	Automatic Transmission Parking Brake Forked Lever ...	77	18
Automatic Transmission Governor Body ...	82	18	Automatic Transmission Parking Brake Forked Lever Clip ...	77	18
Automatic Transmission Governor Cover Plate ...	82	18	Automatic Transmission Parking Brake Pawl ...	77	18
Automatic Transmission Governor Inspection Cover Plate ...	78	18	Automatic Transmission Parking Brake Pawl Link ...	77	18
Automatic Transmission Governor Inspection Cover Plate Gasket ...	78	18	Automatic Transmission Parking Brake Pawl Link Pin ...	77	18
Automatic Transmission Governor Locating Ball ...	82	18	Automatic Transmission Parking Brake Pawl Pivot Pin ...	77	18
Automatic Transmission Governor Snap Ring (Mainshaft) ...	82	18	Automatic Transmission Parking Brake Pawl Spring ...	77	18
Automatic Transmission Governor Spring ...	82	18	Automatic Transmission Parking Brake Toggle Lever ...	77	18
Automatic Transmission Governor Spring Retainer ...	82	18	Automatic Transmission Parking Brake Toggle Lever Ball Pin ...	77	18
Automatic Transmission Governor Valve ...	82	18	Automatic Transmission Parking Brake Toggle Pin ...	77	18
Automatic Transmission Governor Weight ...	82	18	Automatic Transmission Parking Brake Toggle Pin Retaining Plug ...	77	18
Automatic Transmission Indicator Lighting Resistance ...	311	—	Automatic Transmission Parking Brake Torsion Lever ...	77	18
Automatic Transmission Kick-down Control Rod ...	83	19	Automatic Transmission Parking Brake Torsion Lever Link ...	77	18
Automatic Transmission Mainshaft Assembly ...	81	18	Automatic Transmission Parking Brake Torsion Lever Link Clip ...	77	18
Automatic Transmission Mainshaft Bearing ...	78	18	Automatic Transmission Parking Brake Torsion Lever Spring ...	77	18
Automatic Transmission Mainshaft Bearing Snap Ring ...	78	18	Automatic Transmission Piston Ring and Metal Sealing Ring Kit ...	84	—
Automatic Transmission Mainshaft Ring Gear ...	81	18	Automatic Transmission Planetary Gears and Rear Drum Assembly ...	80	18
Automatic Transmission Mainshaft Ring Gear Snap Ring ...	81	18	Automatic Transmission Propeller Shaft Flange ...	78	18
Automatic Transmission Manual Control Shaft ...	77	18	Automatic Transmission Rear Clutch and Front Drum Assembly ...	79	—
Automatic Transmission Manual Control Shaft Oil Seal ...	77	18	Automatic Transmission Rear Clutch Piston Assembly ...	79	18
Automatic Transmission Manual Valve Detent Lever ...	77	18	Automatic Transmission Rear Clutch Piston Sealing Rings ...	79	18
Automatic Transmission Manual Valve Detent Lever Ball ...	77	18	Automatic Transmission Rear Clutch Plate Kit ...	85	—
Automatic Transmission Manual Valve Detent Lever Ball Spring ...	77	18	Automatic Transmission Rear Clutch Plates Snap Ring ...	79	18
Automatic Transmission Oil Collector Sleeve ...	82	18	Automatic Transmission Rear Clutch Spring ...	79	18
Automatic Transmission Oil Collector Sleeve Piston Rings ...	82	18	Automatic Transmission Rear Clutch Spring Seat ...	79	18
Automatic Transmission Oil Collector Tubes ...	82	18	Automatic Transmission Rear Clutch Spring Seat Snap Ring ...	79	18
Automatic Transmission Oil Filter Assembly ...	83	19	Automatic Transmission Rear Drum Brake Band ...	81	18
Automatic Transmission Oil Filter Clip ...	83	19	Automatic Transmission Rear Drum Brake Band Anchor Strut ...	81	18
Automatic Transmission Oil Outlet Flexible Hose ...	89	20	Automatic Transmission Rear Drum Brake Band Operating Strut ...	81	18
Automatic Transmission Oil Outlet Pipe	89	20	Automatic Transmission Rear Pump Assembly ...	81	18
Automatic Transmission Oil Outlet and Return Pipe Unions ...	77	18	Automatic Transmission Rear Pump Driving Key ...	81	18
Automatic Transmission Oil Pan Assembly ...	83	19	Automatic Transmission Rear Pump Gasket ...	81	18
Automatic Transmission Oil Pan Gasket	83	19			

INDEX TO PARTS

Description	Page No.	Plate	Description	Page No.	Plate
A—Continued			B		
Automatic Transmission Rear Pump	81	18	'B/C' Post Draught Piping ...	246	51
Gear Retaining Plate ...			'B/C' Post Facia ...	226	49
Automatic Transmission Rear Pump	81	18	'B/C' Post Inner Panel ...	206	45
Oil Inlet Tube ...			'B/C' Post Outer Panel ...	206	45
Automatic Transmission Rear Pump	81	18	'B/C' Post Top Capping ...	226	49
Oil Outlet Tube ...			'B/C' Post Top Capping Finishers ...	226	49
Automatic Transmission Rear Pump	81	18	'B/C' Post Trim Panel ...	236	50
Oil Tube 'O' Rings ...			'B/C' Post Upper Panel ...	206	45
Automatic Transmission Rear Servo	81	—	Backlight Glass ...	260	53
Assembly ...			Backlight Glass (Electrically Heated) ...	260 & 330	—
Automatic Transmission Rear Servo	81	18	Backlight Glass Finishers ...	260	53
Body ...			Backlight Glass Finisher Joint Piece ...	260	53
Automatic Transmission Rear Servo	81	18	Backlight Glass Seal ...	260	53
Operating Lever ...			Backlight Trim Panels ...	259 & 260	53
Automatic Transmission Rear Servo	81	18	Battery ...	300	58
Operating Lever Shaft ...			Battery Cables ...	301	—
Automatic Transmission Rear Servo	81	18	Battery Cable Terminal Post ...	300	58
Piston ...			Battery Carrier ...	300	58
Automatic Transmission Rear Servo	81	18	Battery Clamp Bracket ...	300	58
Piston 'O' Ring ...			Battery Fixing Rods ...	300	58
Automatic Transmission Rear Servo	81	18	Battery Heat Shield ...	300	58
Piston Return Spring ...			Battery Retaining Frame ...	300	58
Automatic Transmission Rear Servo	81	18	Big End Bearings ...	3	1
Return Spring Plate ...			Body Harnesses ...	302 & 303	—
Automatic Transmission Rear Servo	81	18	Body Panel, Lower Rear ...	211	47
Return Spring Plate Snap Ring ...			Body Reinforcement Panels ...	196-207	42-45
Automatic Transmission Regulator	83	19	Body Sealing Plugs ...	203	47
Assembly ...			Body Shell ...	194 & 195	—
Automatic Transmission Speedometer	82	18	Body Side Assembly ...	203-205	45
Drive Gear ...			Body Underframe Assembly ...	196	42
Automatic Transmission Speedometer	78	18	Bonnet Aperture Drain Tubes ...	219	48
Driven Gear Assembly ...			Bonnet Assembly ...	202	44
Automatic Transmission Speedometer	78	18	Bonnet Centre Moulding ...	218	48
Driven Gear Housing ...			Bonnet Grille ...	218	48
Automatic Transmission Speedometer	78	18	Bonnet Hinges ...	202	44
Driven Gear Housing Gasket ...			Bonnet Insulating Pads ...	218 & 219	—
Automatic Transmission Speedometer	78	18	Bonnet Locks ...	202 & 203	44
Driven Gear Housing Oil Seal ...			Bonnet Lock Connecting Cable ...	219	48
Automatic Transmission Speedometer	78	18	Bonnet Lock Connecting Cable Adjuster ...	220	48
Driven Gear 'O' Ring ...			Bonnet Lock Locating Plate ...	203	44
Automatic Transmission Speedometer	78	18	Bonnet Lock Release Lever ...	219	48
Driven Gear Retaining Plate ...			Bonnet Lock Release Lever Bracket ...	219	48
Automatic Transmission Thrust Washer	84	—	Bonnet Lock Striker Pins ...	203	44
Kit ...			Bonnet Lock Striker Springs ...	203	44
Automatic Transmission Torque Con-	77	18	Bonnet Lock Washer Plate ...	203	44
verter ...			Bonnet Lock Strip ...	219	48
Automatic Transmission Torque Con-	88 & 89	20	Bonnet Resting Strip ...	220	48
verter Drive Plate ...			Bonnet Safety Catch ...	220	48
Automatic Transmission Torque Con-	88	20	Bonnet Safety Catch Bracket ...	220	48
verter Drive Reinforcement Plate ...			Bonnet Stop Arms ...	202	44
Automatic Transmission Torque Con-	88	20	Boot Lamp ...	300	58
verter Housing ...			Boot Lamp Bulb ...	300	—
Automatic Transmission Torque Con-	88	20	Boot Lid Aperture Sealing Rubber ...	264	53
verter Housing Covers ...			Boot Lid Casings ...	265	53
Automatic Transmission Torque Con-	88	20	Boot Lid Emblems ...	265	53
verter Housing Stoneguards ...			Boot Lid Locks ...	264	53
Automatic Transmission Torque Con-	88	20	Boot Lid Lock Control ...	263	53
verter Housing Support Brackets ...			Boot Lid Lock Release Mechanism ...	264	53
Automatic Transmission Unit Rear	89	20	Boot Lid Lock Striker ...	264	53
Mounting Channel Support ...			Boot Lid Rubber Buffer ...	264	—
Automatic Transmission Unit Rear	89	20	Boot Side Casings ...	262 & 263	53
Mounting Spring ...			Boot Side Casing Fixing Angles ...	263	—
Automatic Transmission Valve Bodies	82	19	Bottom Water Pipe ...	184	39
Assembly ...			Brake Flexible Hoses ...	149 & 153	32 & 33
Automatic Transmission Valve Bodies	82	—	Brake Fluid Level/Handbrake Warning		
Springs ...			Light ...	280	56
			Brake Fluid Level Indicator ...	148 & 152	32 & 33
			Brake Fluid Low Pressure Hoses ...	148 & 152	32 & 33
			Brake Fluid Reservoirs ...	148 & 152	32 & 33
			Brake Fluid Reservoir Bracket ...	148 & 152	32 & 33
			Brake Fluid Reservoir Clamps ...	148 & 152	32 & 33
			Brake Hydraulic Pipes ...	148 & 154	32 & 33
			Brake Hydraulic Pipe Connectors ...	149 & 153	32 & 33
			Brake Hydraulic Pipe 3-way Union ...	149 & 153	32 & 33
			Brake Hydraulic Pipe 4-way Union ...	148 & 152	32 & 33
			Brake Master Cylinder Assembly ...	142	29
			Brake Master Cylinder Repair Kit ...	142	—

INDEX TO PARTS

Description	Page No.	Plate	Description	Page No.	Plate
B—Continued			C—Continued		
Brake Pedal	141	29	Clutch Cover Assembly	56	13
Brake Pedal Fibre Washer	141	29	Clutch Driven Plate Assembly	56	13
Brake Pedal Pads	141	29	Clutch Flexible Hose	60	14
Brake Pedal Return Spring	141	29	Clutch Fluid Reservoir	61	14
Brake Pedal Shaft	141	29	Clutch Fluid Reservoir Bracket	61	14
Brake Pedal Shaft Housing	141	29	Clutch Fluid Reservoir Clip	61	14
Brake Pedal Shaft Housing Gasket	141	29	Clutch Housing	58	14
Brake Pipe Clips and Grommets	150 & 154	32 & 33	Clutch Housing Cover Plate	58	14
Brake Servo Hoses	144 & 146	30 & 31	Clutch Housing Oil Seal	58	14
Brake Servo Reservac Check Valve	144 & 146	30 & 31	Clutch Housing Support Brackets	58	14
Brake Servo Reservac Tank	144 & 146	30 & 31	Clutch Hydraulic Pipes	60 & 61	14
Brake Servo Sealing Plate	142	29	Clutch Master Cylinder	60 & 61	14
Brake Servo Sealing Ring	142	29	Clutch Master Cylinder Repair Kit	61	—
Brake Servo Unit and Master Cylinder Assembly	141	29	Clutch Operating Fork	58	14
Brake Servo Unit less Master Cylinder	142	29	Clutch Operating Fork Return Spring	59	14
Brake Servo Vacuum Pipe	146	31	Clutch Operating Fork Shaft	58	14
Breather Hoses	18	5	Clutch Operating Rod	59	14
Breather Housing	17	5	Clutch Operating Rod Adjuster	60	14
Breather Housing Gauze Filter	17	5	Clutch Pedal	62	14
Breather Housing Gauze Filter Gasket... ..	17	5	Clutch Pedal Aperture Cover (Automatic Transmission)	277	—
Breather Pipe	18	5	Clutch Pedal Housing	62	14
By-Pass Hose	184	39	Clutch Pedal Housing Gasket	62	14
By-Pass Pipe	184	39	Clutch Pedal Pads	62	14
			Clutch Pedal Return Spring	62	14
			Clutch Pedal Shaft	62	14
			Clutch Release Bearing Assembly	56	13
			Clutch Slave Cylinder	59	14
			Clutch Slave Cylinder Repair Kit	59	—
			Connecting Rods	3	1
			Connecting Rod Bearings	3	1
			Connector Block	284	55
			Console Assembly (Automatic Transmission)	278	—
			Console Assembly (Overdrive Transmission)	229 & 230	50
			Control Box	284	55
			Corner Facias	224	49
			Corner Facia Attachment Plate	224	49
			Corner Facia Stud Plates	224	49
			Crankshaft	2	1
			Crankshaft Damper	2	1
			Crankshaft Oil Seals	1 & 4	1
			Crankshaft Pulley	3	1
			Crankshaft Thrust Washers	2	1
			Cubby Box	224	49
			Cubby Box Lamp	295	57
			Cubby Box Lamp Bracket	295	—
			Cubby Box Lamp Switch	295	57
			Cubby Box Lid	224	49
			Cubby Box Lid Handle	224	49
			Cubby Box Lid Hinge	224	49
			Cubby Box Lid Lock	224	49
			Cubby Box Lid Quadrant	224	49
			Cylinder Block	1	1
			Cylinder Block Blanking Plate	1	1
			Cylinder Block Blanking Plate Gasket	1	1
			Cylinder Block Core Plugs	1	1
			Cylinder Block Dowels	1	1
			Cylinder Block Drain Tap	2	1
			Cylinder Block Liner	1	—
			Cylinder Head	14	5
			Cylinder Head Core Plugs	14	5
			Cylinder Head Gasket	14	5
			Cylinder Head Oil Pipe	17	5
			Cylinder Head Oil Pipe Banjo Bolt	1 & 17	1 & 5
			Cylinder Head Studs	1	1
C					
Cable Strapping	304	—			
Camshafts	16	5			
Camshaft Bearings	16	5			
Camshaft Covers	16 & 17	5			
Camshaft Cover Gaskets	17	5			
Camshaft Sprockets	22	6			
Cantrail Cappings	226 & 227	49			
Cantrail Closing Panels	207	45			
Cantrail Panels	207	45			
Cantrail Rubber Beading	246 & 257	51 & 52			
Cantrail Trim Fillet	258	53			
Cantrail Trim Roll	258	53			
Cap Screws	1	1			
Carburetter Acceleration Jet	27	7			
Carburetter Acceleration Needle	27	7			
Carburetter Acceleration Solenoid	28	7			
Carburetter Assembly	27 & 28	7			
Carburetter Body	27 & 28	7			
Carburetter Distance Pieces	30	7			
Carburetter Float	27	7			
Carburetter Float Chamber	27 & 28	7			
Carburetter Float Chamber Lid... ..	27 & 28	7			
Carburetter Jet Assembly	27	7			
Carburetter Jet Bearing	27	7			
Carburetter Jet Housing	27	7			
Carburetter Jet Needle	27	7			
Carburetter Needle and Seat	27	7			
Carburetter 'O' Rings	30	7			
Carburetter Overflow Pipes	30	7			
Carburetter Slow Running Valve	28	7			
Carburetter Suction Chamber	27	7			
Carburetter Suction Chamber Damper	27	7			
Carburetter Throttle Lever	29	7			
Carpets (Automatic Transmission)	279	—			
Carpets (Overdrive Transmission)	266	54			
Carpet Fasteners	266	54			
Chain Tensioner	23	6			
Chain Tensioner Filter Gauze	2 & 23	1 & 6			
Chain Tensioner Repair Kit	23	—			
Change-Speed Lever Grommet (Gear-box Cover)	227	50			
Cigar Lighter	288	56			
Clips	304	—			
Clock	288	56			

INDEX TO PARTS

Description	Page No.	Plate
D		
'D' Post Panels	206 & 207	45
'D' Post Closing Panel	206 & 207	45
'D' Post Draught Piping	257	52
'D' Post Reinforcement Panel	206 & 207	45
'D' Post Trim Panel	253	53
'D' Post Upper Face Panel	206 & 207	45
Dash Side Panels	206	45
Dash Struts	197	42
Demister Nozzles	316	59
Demister Nozzle Seals	316	59
Demister Outlet Finishers	225	—
Demister Outlet Seal (Heater Case)	315	59
Dipstick Adapter Tube	1	1
Direction Indicator/Headlamp Flasher Switch	297	57
Direction Indicator Switch Striker Plate	172	37
Distributor (Automatic Transmission)	311	—
Distributor (Overdrive Transmission)	283	55
Distributor Brush and Spring	283	55
Distributor Cap	283	55
Distributor Condenser	283	55
Distributor Contact Set	283	55
Distributor High Tension Lead Sleeve	283	55
Distributor Rotor (Automatic Transmission)	311	—
Distributor Rotor (Overdrive Transmission)	283	55
Distributor Sealing Ring	1	1
Distributor Suction Pipe	283	55
Distributor Suction Pipe Elbow	283	55
Distributor Vacuum Unit	283	—
Distributor Waterproof Cover	283	55
Door Seal Retainers	204 & 205	—
Drain Tap (Cylinder Block)	2	1
Drip Moulding Chrome Beads	258	53
E		
Earth Cables	303	—
Electric Clock	288	56
Electric Clock Remote Control	288	56
Electric Window Regulator Assembly (Front Doors)	242	—
Electric Window Regulator Assembly (Rear Doors)	253	—
Electric Window Regulator Brackets (Front Doors)	242 & 243	—
Electric Window Regulator Brackets (Rear Doors)	252-254	—
Electric Window Regulator Circuit Breaker	328	—
Electric Window Regulator Control Switches (Insert Panel)	232 & 328	50
Electric Window Regulator Control Switch Bracket (Insert Panel)	232	50
Electric Window Regulator Control Switches (Rear Doors)	255 & 328	—
Electric Window Regulator Harnesses	328 & 329	—
Electric Window Regulator Motor (Front Doors)	243 & 328	—
Electric Window Regulator Motor (Rear Doors)	253 & 328	—
Electric Window Regulator Motor Relays	328	—
Electrical Cables	303	—
Electrical Harnesses (Automatic Transmission)	311	—
Electrical Harnesses (Overdrive Transmission)	301-303	—
Engine Brackets (Underframe)	197	42
Engine Decarbonising Gaskets	15	—

Description	Page No.	Plate
E—Continued		
Engine Decarbonising Seals Set	15	—
Engine Harness	294	—
Engine Lifting Bracket	15	5
Engine Overhaul Gaskets	6	—
Engine Overhaul Seals Set	6	—
Exhaust Camshaft Flanged Plug	16	5
Exhaust Camshaft 'O' Ring	16	5
Exhaust Camshaft Oil Thrower	16	5
Exhaust Down Pipes	186	40
Exhaust Down Pipe Flange	186	40
Exhaust Down Pipe Sealing Ring	186	40
Exhaust Flexible Pipe	187	—
Exhaust Insulating Washers	186	—
Exhaust Intermediate Pipes	186	40
Exhaust Manifolds	18	5
Exhaust Manifold Gaskets	18	5
Exhaust Manifold Studs	14	5
Exhaust Pipe Clips	186 & 187	40
Exhaust Rear Silencer and Tail Pipe Assembly	187	40
Exhaust Silencer (Front)	186	40
Exhaust Silencer (Main)	187	40
Exhaust Silencer (Rear)	187	40
Exhaust Silencer Heat Shields	186 & 187	40
Exhaust System Mounting Brackets	188	40
Exhaust System Rubber Mountings	187 & 188	40
Exhaust Tail Pipes... ..	187	40
F		
Facia Boards	222	49
Facia Board Attachment Angles	223	49
Facia Board Brackets	223	49
Facia Board Chrome Finishers	224	49
Fan Assembly	12	4
Fan Belt	12	4
Fan Belt Tensioner Bracket	24	6
Fan Belt Tensioner Jockey Pulley	24	6
Fan Belt Tensioner Jockey Pulley Carrier	24	6
Fan Belt Tensioner Spring	24	6
Fan Cows	182	39
Fan Unit (Torqatrol)	12	4
Final Drive Unit Breather	97-110	22 & 23A
Final Drive Unit Companion Flange	97-109	22 & 23A
Final Drive Unit Crown Wheel Lock Straps	97-109	22 & 23A
Final Drive Unit Crown Wheel and Pinion	97-109	22 & 23A
Final Drive Unit Differential Adjusting Shims	98-110	22 & 23A
Final Drive Unit Differential Bearings	97-109	22 & 23A
Final Drive Unit Differential Case	98-110	22 & 23A
Final Drive Unit Differential Case Assembly	98-110	—
Final Drive Unit Differential Friction Discs	98-110	22 & 23A
Final Drive Unit Differential Friction Plates	98-110	22 & 23A
Final Drive Unit Drive Shafts	97-109	22 & 23A
Final Drive Unit Drive Shaft Bearings	97-109	22 & 23A
Final Drive Unit Drive Shaft Bearing Shims	98-109	22 & 23A
Final Drive Unit Drive Shaft Flanges	98-109	22 & 23A
Final Drive Unit Drive Shaft Flange Oil Seal	98-110	22 & 23A
Final Drive Unit Filler and Drain Plugs... ..	97-109	22 & 23A
Final Drive Unit Gear Carrier	97-109	22 & 23A
Final Drive Unit Gear Carrier Cover	97-109	22 & 23A
Final Drive Unit Half-Shaft Bolts	98-110	22 & 23A
Final Drive Unit Pinion Bearings	97-109	22 & 23A

INDEX TO PARTS

Description	Page No.	Plate	Description	Page No.	Plate
F—Continued			F—Continued		
Final Drive Unit Pinion Bearing Shims	97-109	22 & 23A	Front Number Plate Carrier	216 & 217	48
Final Drive Unit Pinion Mate Gears	98-109	22 & 23A	Front Seats	232 & 233	50
Final Drive Unit Pinion Mate Gear Shaft	98-109	22 & 23A	Front Seat Cushions	232 & 233	—
Final Drive Unit Pinion Oil Seal	97-109	22 & 23A	Front Seat Slides	233 & 234	50
Final Drive Unit Side Gears	98-109	22 & 23A	Front Seat Squab Facia	235	50
Final Drive Unit Side Gear Ring	98-109	22 & 23A	Front Seat Squab Rake Control Lever	234	50
Flasher Lens (Rear)	294	57	Front Seat Squab Rake Control Pivot	234	50
Flasher Unit	293	57	Front Seat Squab Rake Control Rod	234	50
Flywheel	3	1	Front Suspension Anti-Roll Bar	120	25
Fog Lamp	329	—	Front Suspension Anti-Roll Bar Bushes	120	25
Fog Lamp Brackets	329	—	Front Suspension Anti-Roll Bar Links	120	25
Fog Lamp Bulb	329	—	Front Suspension Anti-Roll Bar Link Pads	120	25
Fog Lamp Light Unit	329	—	Front Suspension Assemblies	113	24
Frame Extensions	199	43	Front Suspension Beam	113	24
Front Brake Caliper Assemblies	133	—	Front Suspension Brackets	113	24
Front Brake Caliper Bleed Screw and Ball	133	27	Front Suspension Bump Stops	113	24
Front Brake Caliper Bridge Pipe	133	27	Front Suspension Camber Adjusting Washers	114	—
Front Brake Caliper and Piston Assembly	133	27	Front Suspension Coil Spring	115	24
Front Brake Caliper Shims	133	27	Front Suspension Coil Spring Seat	115	24
Front Brake Cylinder Seal Kit	133	27	Front Suspension Lower Ball Pin	116	24
Front Brake Disc	134	27	Front Suspension Lower Ball Pin Gaiter	117	24
Front Brake Disc Shields	134	27	Front Suspension Lower Ball Pin Socket	116	24
Front Brake Friction Pad Kit	133	27	Front Suspension Lower Ball Pin Spigot	116	24
Front Brake Friction Pad Stop	133	27	Front Suspension Lower Fulcrum Check Strap	115	24
Front Brake Friction Pad Supports	133	27	Front Suspension Lower Fulcrum Cross Tube	115	24
Front Brake Hose Brackets	134	27	Front Suspension Lower Wishbones	114	24
Front Brake Piston and Cylinder Assembly	133	27	Front Suspension Lower Wishbone Bushes	114	—
Front Bumper Assembly	216	—	Front Suspension Lower Wishbone Fulcrum Shaft	115	24
Front Bumper Bar	216	48	Front Suspension Lower Wishbone Fulcrum Tube	115	24
Front Bumper Brackets	216	48	Front Suspension Rebound Stops	114	24
Front Bumper Over-Rider	216	48	Front Suspension Rubber Mountings	113	24
Front Bumper Over-Rider Beading	216	48	Front Suspension Safety Bush	115	24
Front Cross Member	196	42	Front Suspension Shock Absorbers	116	24
Front Cross Member Closing Plate	196	42	Front Suspension Shock Absorber Rubber Buffers	116	24
Front Cross Member Cover Plate	218	48	Front Suspension Stub Axle Carrier	117	24
Front Door Assistance Springs	208	46	Front Suspension Stub Axle Shaft	117	24
Front Door Assistance Spring Brackets	208	46	Front Suspension Stub Axle Shaft Seal	117	24
Front Door Assistance Spring Links	208	46	Front Suspension Upper Ball Joints	114	24
Front Door Capping	243 & 244	51	Front Suspension Upper Ball Joint Gaiter	114	24
Front Door Casings	244	51	Front Suspension Upper Wishbone Assemblies	113 & 114	24
Front Door Check Arm	209	46	Front Suspension Upper Wishbone Fulcrum Shafts	113	24
Front Door Check Arm Guide Spring	207 & 208	46	Front Suspension Upper Wishbone Fulcrum Shaft Bushes	113	24
Front Door Chrome Finishers	240 & 241	51	Front Suspension Upper Wishbone Levers	113	24
Front Door Facia	244	51	Front Timing Cover	1 & 24	1 & 6
Front Door Hinges	207 & 208	46	Front Timing Cover Gasket	24	6
Front Door Hinge Shims	207 & 208	46	Front Wheel Arches	197	42
Front Door Lock	236	51	Front Wings	202	44
Front Door Lock Dove Tail	236	51	Front Wing Nose Panel	202	44
Front Door Lock Dove Tail Buffer	236	51	Fuel Change-Over Switch	286	56
Front Door Lock Links	237	51	Fuse Boxes	284	55
Front Door Lock Strikers	236	51	Fuse Connector (Overdrive Transmission)	297	—
Front Door Remote Control and Link Assembly	237	51	Fuse Indicator Plate	285	56
Front Door Sealing Rubbers	245 & 246	51			
Front Door Shell	207 & 208	46			
Front Door Sill Tread Plates	246	51			
Front Door Sill Trimming Panels	246	51			
Front Door Weatherstrip	244	51			
Front End Assembly	196	42			
Front Engine Mountings	5	1			
Front Engine Mounting Brackets	5	1			
Front Engine Mounting Support Brackets	5	1			
Front Flasher Lamps	293	57			
Front Flasher Lamp Lens	293	57			
Front Flasher Lamp Securing Straps	293	57			
Front Floor Cross Member	198	43			
Front Floor Panels	197	42			
Front Hub Assembly	117	24			
Front Hub Bearings	117	24			
Front Hub Cap	117	24			
Front Hub Studs	117	—			
Front Hub Water Deflector	117	24			
Front Jacking Tubes	197	42			
Front Number Plate	331	—			

INDEX TO PARTS

Description	Page No.	Plate	Description	Page No.	Plate
○—Continued			P		
Oil Pump Drive Gear	2	1	Panel Lights Switch	286	56
Oil Suction Pipe	8	2	Parcel Shelf Finisher Panel	260 & 261	53
Oil Sump	4	1	Parcel Tray Assembly	228	50
Oil Sump Baffle	4	1	Parcel Tray Crash Rolls	228	50
Oil Sump Dipstick	4	1	Parcel Tray Facia	228	50
Oil Sump Drain Plug	4	1	Parcel Tray Facia Chrome Finishers	228	50
Oil Sump Filter Basket	4	1	Pedal Aperture Covers	221	—
Oil Sump Gasket	4	1	Petrol Feed Pipe Assembly (Carburettors)	30 & 192	7 & 41
Oil Sump Hose	4 & 10	1 & 3	Petrol Filler Boxes	210	47
Oil Sump Pipe Assembly	4	1	Petrol Filler Box Drain Tubes	191	41
Oil Sump Seals	4 & 24	1 & 6	Petrol Filler Cap Assembly	263	53
Optional Extras	328-331	—	Petrol Filler Hoses	190	41
Outside Handle (Front Doors)	237	51	Petrol Filler Lids	210	47
Outside Handle (Rear Doors)	247 & 248	52	Petrol Filler Lid Buffers	264	—
Outside Handle Link (Front Doors)	237	51	Petrol Filler Lid Lock	263	53
Outside Handle Link (Rear Doors)	248	52	Petrol Filter	30 & 192	7 & 41
'Overdrive' Indicator Lighting Resistance	298	—	Petrol Gauge	286	56
Overdrive Operating Switch	297	57	Petrol Pipes	191 & 192	41
Overdrive Unit Accumulator Piston	72	17	Petrol Pipe Clips	191 & 192	41
Assembly	72	17	Petrol Pipe T-Piece	191	41
Overdrive Unit Accumulator Piston	72	17	Petrol Pumps	191 & 283	41 & 55
Spring	72	17	Petrol Pump Clip	191 & 284	41
Overdrive Unit Accumulator Piston	72	17	Petrol Pump Diaphragm Assembly	283	55
Spring Retaining Plug	72	17	Petrol Pump Filter	284	55
Overdrive Unit Adaptor Plate	71	17	Petrol Pump Rocker and Blade Assembly	283	55
Overdrive Unit Adaptor Plate Gasket	71	17	Petrol Pump Rubber Mountings	191	41
Overdrive Unit Annulus Assembly	73	17	Petrol Tanks	190	41
Overdrive Unit Annulus Ball Bearings	73	17	Petrol Tank Drain Plug	190	41
Overdrive Unit Brake Ring	73	17	Petrol Tank Drain Plug Sealing Ring	190	41
Overdrive Unit Clutch Sliding Member	73	17	(Boot Floor)	190	41
Overdrive Unit Clutch Sliding Member	73	17	Petrol Tank Gauge Element Units	190 & 289	41 & 56
Ball Bearing	72	17	Petrol Tank Gauge Element Unit Locking	190 & 289	41 & 56
Overdrive Unit Clutch Thrust Ring	72	17	Ring	190 & 289	41 & 56
Overdrive Unit Clutch Thrust Ring Plate	72	17	Petrol Tank Gauge Element Unit Sealing	190 & 289	41 & 56
Overdrive Unit Clutch Thrust Ring	73	17	Ring	190	41
Springs	71	17	Petrol Tank Mounting Pads	190 & 261	41 & 53
Overdrive Unit Front Casing	72	17	Petrol Tank Retaining Brackets	190 & 191	41
Overdrive Unit Magnetic Ring	71	17	Petrol Tank Vent Tubes	235	—
Overdrive Unit Main Operating Valve	71	17	Picnic Table Assembly	235	—
Overdrive Unit Non-Return Valve Body	71	17	Picnic Table Ball Catch	235	—
Overdrive Unit Non-Return Valve Kit	72	17	Picnic Table Quadrants	235	50
Overdrive Unit Oil Filter	72	17	Picnic Table and Surround Assembly	235	50
Overdrive Unit Oil Filter Retaining Plug	71	17	Picnic Table Vanity Mirror	222	49
Overdrive Unit Oil Pump Body	72	17	Picnic Tray Assembly	222	49
Overdrive Unit Oil Pump Cam	71	17	Picnic Tray Stop Brackets	3	1
Overdrive Unit Oil Pump Plunger	72	17	Pistons	3	1
Overdrive Unit Operating Pistons	73	17	Piston Rings	161 & 162	35
Overdrive Unit Planetary Carrier	74	17	Power-Assisted Steering Box	161	35
Overdrive Unit Propeller Shaft Flange	74	17	Power-Assisted Steering Box Ball	161	35
Overdrive Unit Rear Casing	74	17	Bearings	161	35
Overdrive Unit Rear Casing Oil Seal	72	17	Power-Assisted Steering Box Cylinder	161	35
Overdrive Unit Solenoid	72	17	End Plate	161 & 162	35
Overdrive Unit Solenoid Gasket	72	17	Power-Assisted Steering Box Drop Arm	161 & 162	35
Overdrive Unit Solenoid Inspection	72	17	Power-Assisted Steering Box Feed Pipe	161 & 162	35
Cover Gasket	74	17	Power-Assisted Steering Box Piston and	161	35
Overdrive Unit Speedometer Driven	74	17	Rack	161	35
Gear	74	17	Power-Assisted Steering Box Rack	161	35
Overdrive Unit Speedometer Driven	74	17	Adjusting Plug	161	35
Gear Bearing	74	17	Power-Assisted Steering Box Rack	161	35
Overdrive Unit Speedometer Driving	74	17	Thrust Pad	162	—
Gear	73	17	Power-Assisted Steering Box Seals Kits	161 & 162	35
Overdrive Unit Sun Wheel	73	17	Power-Assisted Steering Box Sector	161	35
Overdrive Unit Uni-Directional Clutch	73	17	Shaft and Worm Follower	161 & 162	35
Cage	74	17	Power-Assisted Steering Box Shims	161 & 162	35
Overdrive Unit Uni-Directional Clutch	74	17	Power-Assisted Steering Box Top Cover	161	35
Inner Member	73	17	Power-Assisted Steering Box Top	161	35
Overdrive Unit Uni-Directional Clutch	73	17	Cover Bleed Screw	161 & 162	35
Rollers	74	17	Power-Assisted Steering Box Valve	161 & 162	35
Overdrive Unit Uni-Directional Clutch	74	17	Housing	166	36
Thrust Washer	166	36	Power-Assisted Steering Hose Bracket	166	36
			Power-Assisted Steering Hose Clips	166	36
			Power-Assisted Steering Oil Pump	166	36
			Adjusting Link	166	36

INDEX TO PARTS

Description	Page No.	Plate	Description	Page No.	Plate
R—Continued			S		
Rear Quarter Capping Finishers ...	227	49	Screen Pillar Cappings ...	225	49
Rear Seat Cushion ...	261	53	Screen Pillar Capping Chrome Finishers ...	225	49
Rear Seat Squab ...	261	53	Screen Rail Capping ...	225	49
Rear Shock Absorbers ...	128	26	Screen Rail Capping Brackets ...	223	49
Rear Shock Absorber Mounting Shaft ...	128	26	Screen Rail Capping Fixing Plates ...	225	49
Rear Squab and Parcel Shelf Panel ...	209	46	Scuttle Side Casings ...	228 & 229	50
Rear Suspension Bump Stops ...	128	26	Scuttle Side Casing Pocket ...	229	50
Rear Suspension Bump Stop Reinforcement Brackets ...	198	43	Scuttle Ventilator Gauze ...	203	44
Rear Suspension Camber Shims ...	127	26	Scuttle Ventilator Hinge Arm Tie Rod... ..	321	60
Rear Suspension Coil Springs ...	127	26	Scuttle Ventilator Lid ...	203	44
Rear Suspension Coil Spring Seats ...	128	26	Scuttle Ventilator Lid Seals ...	221	48
Rear Suspension Cross Member ...	125	26	Scuttle Ventilator Lid Spring ...	321	—
Rear Suspension Cross Member Bracing Plate ...	125	26	Scuttle Ventilator Operating Linkage ...	320 & 321	60
Rear Suspension Cross Member Rubber Mountings ...	125	26	Scuttle Ventilator Vacuum Diaphragm ...	320	60
Rear Suspension Half-Shafts ...	127	26	Scuttle Ventilator Vacuum Diaphragm Bracket ...	320	—
Rear Suspension Half-Shaft Joint Covers ...	127	26	Seal Retainers ...	204 & 205	—
Rear Suspension Half-Shaft Journals ...	127	26	Seat Belts ...	331	—
Rear Suspension Half-Shaft Yokes ...	127	26	Sidelamps ...	292	57
Rear Suspension Inner Fulcrum Shafts ...	125	26	Sidelamp Bezel ...	292	57
Rear Suspension Inner Fulcrum Shaft Bearings ...	125	26	Sidelamp Bulb Holder ...	292	57
Rear Suspension Inner Fulcrum Shaft Mountings ...	125	26	Sidelamp Gasket ...	292	57
Rear Suspension Inner Fulcrum Shaft Sealing Rings ...	125	26	Sidelamp Rim ...	292	57
Rear Suspension Radius Arms ...	128	26	Sidelamp Warning Light (Italy only) ...	289	56
Rear Suspension Radius Arm Safety Straps ...	128	26	Side Members ...	196	42
Rear Suspension Wishbones ...	125	26	Side Member Closing Plates ...	197	42
Rear Wheel Arches ...	198	43	Sill Panel (Inner) ...	198	43
Rear Wings ...	210	47	Sill Panel (Outer) ...	207	45
Rear Wing Reinforcement Panel ...	199	43	Spare Wheel Clamp ...	262	53
Reflex Reflector ...	294	57	Spare Wheel Clamp Thumbscrew ...	262	53
Regulator Channel (Front Doors) ...	239	51	Spare Wheel Clamping Bracket ...	261	53
Regulator Channel (Rear Doors) ...	249	52	Spare Wheel Envelope ...	263	53
Rev. Counter ...	288	56	Spare Wheel Well ...	199	43
Rev. Counter Generator ...	16 & 288	5 & 56	Sparking Plugs ...	19	—
Rev. Counter Generator Adaptor ...	16	5	Sparking Plug Lead ...	19	—
Rev. Counter Generator Driving Dog ...	16	5	Sparking Plug Lead Conduit ...	20	—
Rev. Counter Generator 'O' Ring ...	16	5	Sparking Plug Terminals ...	19	—
Rev. Counter Generator Oil Seal ...	16	5	Speedometer (Automatic Transmission) ...	311 & 312	—
Reverse Lamp/Starter Cut-Out Switch (Automatic Transmission) ...	311	—	Speedometer (Overdrive Transmission) ...	287	56
Reverse Lamp/Starter Cut-Out Switch Relay (Automatic Transmission) ...	311	—	Speedometer Flexible Cable (Automatic Transmission) ...	312	—
Reverse Lamp Switch (Gearbox) ...	295	57	Speedometer Flexible Cable (Overdrive Transmission) ...	288	56
Road Lights Switch ...	285	56	Speedometer Flexible Cable Right-Angle Gearbox ...	287 & 312	56
Road Lights Switch Escutcheon ...	285	56	Speedometer Trip Mileage Remote Control ...	287	56
Road Lights Switch Lever ...	286	56	Stabilising Link ...	5	1
Road Lights Switch Resistance ...	298	—	Stabilising Link Bearing Brackets ...	6	1
Road Wheels ...	131	—	Stabilising Link Bush ...	5	1
Road Wheels Balance Weights ...	131	—	Stabilising Link Rubber Mounting ...	5	1
Road Wheel Nave Plates... ..	131	—	Stabilising Link Stepped Washers ...	5	1
Road Wheel Rimblishers ...	131	—	Starter Motor ...	282	55
Roof Lining ...	259	—	Starter Motor Access Cover ...	227	50
Roof Panel Assembly ...	203	44	Starter Motor Ring Dowel ...	282	55
Roof Rear Trim Roll ...	259	53	Starter Motor Spigot Plate ...	282	55
Roof Rear Trim Roll Brackets ...	259	53	Starter Solenoid ...	282	—
Roof Rear Trim Roll Finishers ...	259	53	Starter Switch ...	286	56
Rubber Grommets ...	303	—	Starting Pipe Assembly ...	19	5
Rubber Plugs and Boots ...	304	—	Starting Pipe Gasket ...	19	5
			Steering Column Aperture Covers ...	220	—
			Steering Column Lock and Ignition Switch ...	170 & 331	37
			Steering Column Switch Covers (Automatic Transmission) ...	312	—
			Steering Column Switch Covers (Overdrive Transmission) ...	297	57
			Steering Idler Assembly ...	120 & 121	25
			Steering Tie Rods ...	118 & 119	25
			Steering Tie Rod Ball Joint Gaiters ...	119	25
			Steering Tie Rod Ends ...	119 & 120	25
			Steering Tie Rod Levers ...	118	25
			Steering Tie Rod Pin and Bush ...	119 & 120	25
			Steering Wheel ...	171	37
			Steering Wheel Shaft ...	169	37
			Steering Wheel Split Cone ...	170	37

INDEX TO PARTS

Description	Page No.	Plate	Description	Page No.	Plate
S—Continued			V		
Stop Lamp Switch... ..	293	57	Valves	15	5
Stop/Tail/Flasher Lamps	294	57	Valve Adjusting Pads	15	5
Stop/Tail Lens	294	57	Valve Collars	15	5
Sun Visors	257	53	Valve Cotters	15	5
Sun Visor Finishers	258	53	Valve Guides	14	5
Sun Visor Friction Clip	258	53	Valve Inserts	14	5
Sun Visor Return Spring	258	53	Valve Springs	15	5
Switches	285 & 286	56	Valve Tappets	15	5
Switch Indicator Strip	285	56	Voltage Control Unit (Instrument Panel)	287	56
Switch Indicator Strip Finisher	285	56			
Switch Indicator Strip Light Filter	285	56			
T			W		
Tappet Guide	14	5	Water Outlet Pipe	19	5
Terminal Post	301	58	Water Outlet Pipe Gasket	19	5
Thermostat	19	5	Water Pipes	183 & 184	39
Thermostat Gasket	19	5	Water Pipe Hoses	183 & 184	39
Throttle Control Rods (Carburettors)... ..	35-52	9-10-11-12	Water Pump	12	4
Throttle Control Rod Levers	29	7	Water Pump Belt	12	4
Throttle Return Spring (Accelerator Linkage)	35-50	9-10-11-12	Water Pump Impeller	12	4
Throttle Return Spring (Carburettors)... ..	29	7	Water Pump Pulley	12	4
Throttle Return Spring Anchor (Accelerator Linkage)	39 & 50	10 & 12	Water Pump Seal	12	4
Throttle Return Spring Anchor Brackets (Carburettors)	29	7	Water Pump Spindle	12	4
Throttle Return Spring Levers (Carburettors)	29	7	Water Temperature Gauge	287	56
Throttle Slave Shafts	35-51	9-10-11-12	Water Temperature Gauge Element	287	56
Throttle Slave Shaft Adaptors	36-51	9-10-11-12	Window Frame (Front Doors)	238	51
Throttle Slave Shaft Bush	35-50	9-10-11-12	Window Frame (Rear Doors)	249	52
Throttle Slave Shaft Grommet	35-51	9-10-11-12	Window Frame Chrome Finishers (Front Doors)	241	51
Throttle Slave Shaft Levers	35-51	9-10-11-12	Window Frame Finisher (Rear Doors)... ..	249	—
Timing Chain Gear	2	1	Window Frame Seals (Front Doors)	239	51
Timing Gear Brackets	22	6	Window Frame Seals (Rear Doors)	249 & 250	52
Toe Board Panels	197	42	Window Glass (Front Doors)	238	51
Tool Container Assembly	262	53	Window Glass (Rear Doors)	249	52
Tool Container Fixing Bolt and Bracket... ..	262	53	Window Glass Outer Seal (Front Doors)	241	51
Tool Fixings	262	—	Window Glass Outer Seal (Rear Doors)	251	52
Tool Kit	326	62	Window Glass Stop Bracket (Front Doors)	241 & 243	51
Top Gear Switch (Overdrive)	65	15	Window Glass Stop Bracket (Rear Doors)	252 & 254	52
Towing Bar Assembly	331	—	Window Regulator (Manual-Front Doors)	241	51
Trunk Lid Aperture Reinforcement	199	43	Window Regulator (Manual-Rear Doors)	252	52
Trunk Lid Assembly	210	47	Window Regulator Handle (Front Doors)	242	51
Trunk Lid Hinges	210	47	Window Regulator Handle (Rear Doors)	252	52
Trunk Lid Hinge Attachment Brackets... ..	210	47	Window Regulator Handle Escutcheon (Front Doors)	242	51
Trunk Lid Hinge Torsion Bar Clamps	210	47	Window Regulator Handle Escutcheon (Rear Doors)	252	52
Trunk Lid Stop Bracket	210	—	Windscreen Aperture Panel	203	44
Two Pin Plug and Socket	300	58	Windscreen Glass	221	48
			Windscreen Glass Finishers	221 & 222	48
			Windscreen Glass Finisher Joint Piece...	222	48
			Windscreen Glass Seal	221	48
			Windscreen Glass Seal Insert	221	48
			Windscreen Header Cappings	225	49
			Windscreen Header Trim Panel	257	53
			Windscreen Washer	324	61
			Windscreen Washer Motor	324	61
			Windscreen Washer Switch	286	56
			Windscreen Wiper Arms	299	58
			Windscreen Wiper Blades	299	58
			Windscreen Wiper Motor	298	58
			Windscreen Wiper Motor Mounting Bracket	220 & 221	—
			Windscreen Wiper Outer Casings	298 & 299	58
			Windscreen Wiper Rack and Crosshead	298	58
			Windscreen Wiper Switch	286	56
			Windscreen Wiper Wheelboxes	298	58
			Wing Mirrors	331	—

CYLINDER BLOCK

Part No.	Description	Plate No.	No. per Unit	Remarks
C.26447	CYLINDER BLOCK ASSEMBLY	1- 1	1	
C.15867	Plug (Screwed) for Oil Filter Flange		1	
C.16862/2	Core Plug, at R.H. side of Cylinder Block		1	
C.16862/8	Core Plug, at each side of Cylinder Block	1- 2	6	
C.23920	Blanking Plate, at rear of Cylinder Block	1- 3	1	
C.23975	Gasket, between Blanking Plate and Cylinder Block	1- 4	1	
UFS.125/4R	Screw, Set, securing Blanking Plate to Cylinder Block		6	
FG.104/X	Washer, Spring, on Setscrews		6	
C.5022	Plug (1" Briggs) at R.H. side of Cylinder Block, sealing Heater Element aperture		1	
C.2352	Plug, sealing Oil Gallery apertures at R.H. side of Cylinder Block		5	6 required for L.H. Drive Cars at Chassis No. 1D.76792 and subs. (except 1D.76890 and 1D.76891)
C.22491	Adaptor, for Oil Pressure/Ignition Warning Lamp Switch		1	Fitted to L.H. Drive Cars from Chassis No. 1D.75001 to 1D.76791 (also to 1D.76890 and 1D.76891)
C.2296/3	Copper Washer, on Plugs and Adaptor		6	
C.13479	Dowel (Small) locating Bearing Caps		7	
C.19340	Dowel (Large) locating Bearing Caps.		7	and to all R.H. Drive Cars
C.2262	Bolt, securing Bearing Caps to Cylinder Block		14	
C.8614/1	Front Timing Cover	1- 5	1	
C.13479	Dowel, locating Timing Cover on front of Cylinder Block	1- 6	2	
UFS.137/3R	Screw, Set, for Water Jet holes	1- 7	5	
FW.106/E	Copper Washer, on Setscrews	1- 8	5	
C.17526	Dipstick Adaptor Tube	1- 9	1	
C.21690	Cylinder Block Liner		6	
C.2305	Plug (7/8" A.N.F.) in front end of Oil Gallery	1-10	1	
C.2157	Headed Plug, in rear end of Oil Gallery	1-11	1	
C.2296/2	Copper Washer, on Headed Plug	1-12	1	
C.13478	Dowel, locating Clutch Housing on rear face of Cylinder Block	1-13	2	
C.2269	Stud, Plain, fixing Cylinder Head to Cylinder Block		13	} Fitted from Engine No. 7D.50001 to 7D.50030
C.2270	Stud, Dowel, fixing Cylinder Head to Cylinder Block		1	
C.2269	Stud, Plain, fixing Cylinder Head to Cylinder Block	1-14	10	} Fitted to Engine No. 7D.50031 and subs.
C.23609	Stud, Plain, fixing Cylinder Head to Cylinder Block	1-15	3	
C.23610	Stud, Dowel, fixing Cylinder Head to Cylinder Block	1-16	1	
C.19687	Cover Assembly, on rear face of Cylinder Block	1-17	1	
C.2373	Ring Dowel, locating Cover Assembly on Cylinder Block	1-18	2	
C.19686	Cap Screw (centre) securing Cover Assembly to Cylinder Block	1-19	1	
C.19685	Cap Screw (outer) securing Cover Assembly to Cylinder Block	1-20	2	
C.2394	Ring Dowel between Top and Bottom halves of Cover Assembly		2	
C.2470	Cap Screw, securing Top and Bottom halves of Cover Assembly together		2	
C.19654	Oil Seal (Asbestos) inside Cover Assembly		2	
C.5846	Banjo Bolt, securing Oil Feed Pipe to Cylinder Block	1-21	1	
C.4146	Copper Washer, on Banjo Bolt	1-22	2	
C.2430	Sealing Ring, in Distributor aperture on Cylinder Block	1-23	1	
UFS.125/4R	Screw, Set, securing Distributor in Cylinder Block		1	
C.724	Washer, Shakeproof, on Setscrew		1	
FW.104/T	Washer, Plain, under Shakeproof Washer		1	
UFS.119/2R	Plug, in Distributor lubrication aperture		1	

CYLINDER BLOCK

Part No.	Description	Plate No.	No. per Unit	Remarks
AW.102/E	Copper Washer, on Plug		1	
C.21171	Lockwasher, on front, centre, and intermediate Bearing Cap Bolts		10	
C.21172	Lockwasher, on rear Bearing Cap Bolts		2	
C.13457	FILTER GAUZE, IN CYLINDER BLOCK, BEHIND HYDRAULIC CHAIN TENSIONER	1-24	1	
C.2354	WATER DRAIN TAP AT LEFT-HAND SIDE OF CYLINDER BLOCK	1-25	1	
C.2296/3	Copper Washer, on Drain Tap	1-26	1	
C.316	Fibre Washer, on Drain Tap	1-27	As req'd	
C.23521/1	CRANKSHAFT	1-28	1	
C.23761	Screwed Plug in Crankshaft Journals	1-29	6	
C.2226	Bush, in rear end of Crankshaft, for Gearbox Primary Shaft	1-30	1	
C.2316	Thrust Washer, for centre Bearing Cap (.091"/.093")	1-31	2	
C.2316/1	Thrust Washer, for centre Bearing Cap (.095"/.097")	1-31	2	Oversize Thrust Washers to be used for Service Replacements if required
10766	MAIN BEARING KIT (STANDARD SIZE)	1-32	1	
	Comprising:—			
C.25395	Lower Main Bearing, front and rear	2 halves		
C.25399	Lower Main Bearing, Intermediate	4 halves		
C.25396	Upper Main Bearing, front and rear	2 halves		
C.25398	Upper Main Bearing, Intermediate	4 halves		
C.25397	Main Bearing, centre	2 halves		
	MAIN BEARINGS are obtainable in the following undersizes:—			
	— .010" — .020" — .030" — .040"			
	When ordering, please quote Part Number and undersize required (e.g. 10766/20 for .020 undersize)			
C.27295	CRANKSHAFT DAMPER ASSEMBLY	1-33	1	
C.2466	Cone, for centre of Hub	1-34	1	
C.2173	Distance Piece, on Crankshaft, behind Damper	1-35	1	
C.23701	Oil Thrower, behind Distance Piece	1-36	1	
C.2170	Gear for Timing Chain	1-37	1	
C.2314	Gear, for Oil Pump drive	1-38	1	
C.757	Key, locking Cone to Damper Hub and Crankshaft, and Gears for Timing Chain and Oil Pump drive to Crankshaft	1-39	4	

CYLINDER BLOCK

Part No.	Description	Plate No.	No. per Unit	Remarks
C.23363	PULLEY, ON CRANKSHAFT, FOR FAN BELT	1-40	1	
UFB.131/14R	Bolt, securing Pulley to Damper Hub	1-41	4	
C.725	Washer, Shakeproof, on Bolts	1-42	2	
C.23424	Bolt, securing Damper to Crankshaft	1-43	1	
C.2468	Washer, behind Bolt	1-44	1	
C.23158	Tab Washer, locking Bolt	1-45	1	
C.7917/2	CONNECTING ROD (LESS BIG END BEARINGS)	1-46	6	
C.17164	Bearing, Small End		6	
C.3944	Bolt, securing Cap to Connecting Rods		12	
C.2361	Nut, on Bolts		12	
L.103.5/8U	Split Pin, retaining Nuts		12	
C.25400	Bearing, Big End (standard size)	1-47	12 halves	
	BIG END BEARINGS are obtainable in the following undersizes:—			
	— .010" — .020" — .030" — .040"			
	When ordering, please quote Part Number and undersize required (e.g. C.25400/20 for .020" undersize)			
C.18517	FLYWHEEL	1-48	1	
C.2313	Dowel, in centre of Flywheel	1-49	2	
C.1782	Dowel, on outer face of Flywheel	1-50	2	
C.4855	Screw, Set, securing Flywheel to Crankshaft Flange	1-51	10	
C.4810	Lockplate, securing Setcrews	1-52	1	
C.24753	PISTON, COMPLETE	1-53	6	8 : 1 COMPRESSION RATIO
C.24086	PISTON, COMPLETE	1-53	6	9 : 1 COMPRESSION RATIO
C.21707	Pressure Ring, Upper (Chromium Plated)	1-54	6	
C.21708	Pressure Ring, Lower	1-55	6	
C.21709	Scraper Ring (Maxiflex)	1-56	6	
C.13827	Gudgeon Pin, retaining Pistons to Connecting Rods	1-57	6	
C.3964	Circlip, retaining Gudgeon Pins in Pistons	1-58	12	
	PISTONS AND RINGS are obtainable in the following oversizes:—			
	+ .010" + .020" + .030"			
	When ordering please quote Part Number and oversize required (e.g. C.24086/20 for .020" oversize)			

CYLINDER BLOCK

Part No.	Description	Plate No.	No. per Unit	Remarks
C.24539	OIL SUMP	1-59	1	
C.19590	Gasket, between Oil Sump and Cylinder Block	1-60	2 halves	
C.24611/1	Seal, at front end of Oil Sump	1-61	1	
C.16315	Seal (Cork/Rubber) at rear end of Oil Sump	1-62	1	
C.23435	Drain Plug, for Oil Sump	1-63	1	
C.2296/1	Copper Washer, on Drain Plug	1-64	1	
UFS.131/6R	Screw, Set, securing Oil Sump to Cylinder Block		22	
UFS.131/7R	Screw, Set, securing Oil Sump and Overflow Pipe Clip to Cylinder Block		1	
C.14170	Screw, Set, securing Oil Sump to Cylinder Block		1	
UFB.131/16R	Bolt, securing Oil Sump to Cylinder Block at rear		2	
C.725	Washer, Shakeproof, on Setscrews and Bolts		26	
C.20699	BAFFLE ASSEMBLY INSIDE OIL SUMP	1-65	1	} Fitted from Engine No. 7D.50001 to 7D.53345
C.16751	Stud, in Oil Sump, fixing Baffle	1-66	4	
UFN.131/L	Nut, on Studs		4	
C.725	Washer, Shakeproof, under Nuts		4	
C.21766	FILTER BASKET ASSEMBLY INSIDE OIL SUMP	1-67	1	} Fitted to Engine No. 7D.53346 and subs.
UFN.125/L	Nut, securing Filter Basket to Baffle		4	
C.724	Washer, Shakeproof, under Nuts		4	
C.25224	BAFFLE AND FILTER ASSEMBLY INSIDE OIL SUMP		1	} Fitted to Engine No. 7D.53346 and subs.
UCS.131/5R	Screw, Set, securing Baffle and Filter Assembly		4	
C.725	Washer, Shakeproof, on Setscrews		4	
C.21632	PIPE ASSEMBLY, AT R.H. SIDE OF OIL SUMP, FOR CONNECTION OF BY-PASS HOSE FROM OIL CLEANER	1-68	1	
C.19869	'O' Ring, between Flange of Pipe and Oil Sump	1-69	1	
C.16751	Stud, fixing Pipe		2	
UFN.131/L	Nut, securing Pipe to Oil Sump		2	
FG.105/X	Washer, Spring, under Nuts		2	
C.19670	BY-PASS HOSE FROM OIL CLEANER TO PIPE ON OIL SUMP	1-70	1	
C.2905/14	Clip, securing Hose to Oil Cleaner and Pipe	1-71	2	
C.22885	DIPSTICK ASSEMBLY FOR OIL SUMP	1-72	1	
C.17585	Felt Washer, on Dipstick	1-73	1	
C.23228	IGNITION TIMING POINTER ON OIL SUMP	1-74	1	
UCS.125/4R	Screw, Set, securing Ignition Timing Pointer to front of Oil Sump		2	
C.724	Washer, Shakeproof, on Setscrews		2	
FW.104/T	Washer, Plain, under Shakeproof Washers		2	

CYLINDER BLOCK

Part No.	Description	Plate No.	No. per Unit	Remarks
C.23350	BRACKET ASSEMBLY, FOR R.H. FRONT ENGINE MOUNTING	1-75	1	
C.24620	BRACKET ASSEMBLY FOR L.H. FRONT ENGINE MOUNTING	1-76	1	
UFS.143/6R	Screw, Set, securing Engine Mounting Brackets to Cylinder Block		2	
UFS.143/7R	Screw, Set, securing Engine Mounting Brackets to Cylinder Block		4	
G.727	Washer, Shakeproof, on Setscrews		6	
C.4794	FRONT ENGINE MOUNTING (RUBBER)	1-77	2	
C.25172	Washer, Special, for Mounting Rubber		2	
UFS.150/7R	Screw, Set, securing Rubber Mountings to Engine Mounting Brackets		2	
FG.108/X	Washer, Spring, on Setscrews		2	
FW.108/T	Washer, Plain, under Spring Washers		2	
UFS.131/8R	Screw, Set, securing Rubber Mountings to Support Brackets on Underframe		4	
UFN.131/L	Nut, on Setscrews		4	
FG.105/X	Washer, Spring, under Nuts		4	
FW.105/T	Washer, Plain, under Spring Washers		4	
C.19303	SUPPORT BRACKET ASSEMBLY, ON BODY UNDERFRAME, FOR FRONT ENGINE MOUNTINGS	1-78	2	Fitted from Chassis No. 1D.50001 to 1D.51454 1D.75001 to 1D.75862
C.25759	SUPPORT BRACKET ASSEMBLY, ON BODY UNDERFRAME, FOR FRONT ENGINE MOUNTINGS		2	Fitted to Chassis No. 1D.51455 and subs. 1D.75863 and subs.
UFB.131/25R	Bolt, securing Support Brackets to Underframe		4	
FG.105/X	Washer, Spring, on Bolts		4	
UFS.131/6R	Screw, Set, securing Support Brackets to Underframe		4	
C.8737/2	Nut, Self-Locking, on Setscrews		4	
FW.105/T	Washer, Plain, under Self-Locking Nuts		4	
C.12890	STABILISING LINK AT REAR OF CYLINDER BLOCK	1-79	1	
C.10940	Bush, in Stabilising Link	1-80	1	
UFB.143/14R	Bolt, securing Stabilising Link to Bearing Brackets		1	
C.8737/4	Nut, Self-Locking on Bolt		1	
C.11607	Stepped Washer, on Stabilising Link, at top of Rubber Mounting	1-81	1	
C.11688	Stepped Bush, on Stabilising Link, at bottom of Rubber Mounting	1-82	1	
C.8667/3	Nut, Self-Locking, securing Stabilising Link to Rubber Mounting		1	
C.20218	RUBBER MOUNTING FOR STABILISING LINK AT TOP	1-83	1	
UFS.131/6R	Screw, Set, securing Rubber Mounting to Dash		2	
C.8667/2	Nut, Self-Locking, on Setscrews		2	

CYLINDER BLOCK

Part No.	Description	Plate No.	No. per Unit	Remarks
C.19121	BEARING BRACKET, ON CLUTCH HOUSING, MOUNTING STABILISING LINK AT BOTTOM	1-84	2	
UCS.131/6R	Screw, Set, securing Bearing Brackets to Clutch Housing		1	
C.725	Washer, Shakeproof, on Setscrews			
C.21932	RETAINER FOR REAR ENGINE MOUNTING COIL SPRING	1-85	1	
C.19276	Pin Assembly, securing Retainer and for location of Channel Support	1-86	1	
C.22957	CHANNEL SUPPORT ASSEMBLY FOR REAR ENGINE MOUNTING	1-87	1	
C.22958	Channel Support only		1	
C.12335	Spring Seat (Rubber) cemented to inside of Channel Support		1	
C.12265	Centre Bush (Rubber)		1	
UFS.137/8R	Screw, Set, securing Channel Support to Body		4	
FG.106/X	Washer, Spring, on Setscrews		4	
BD.542/6	Washer, Special, under Spring Washers		4	
C.19193	Packing Piece, on Setscrews, between Channel Support and Body	1-88	4	
C.19988	COIL SPRING FOR REAR ENGINE MOUNTING	1-89	1	FOR CARS FITTED WITH OVERDRIVE UNIT
C.12335	Seat (Rubber) at top of Coil Spring		1	
10526	GASKETS SET FOR COMPLETE ENGINE OVERHAUL (SD.1143)		1	
10527	SEALS SETS FOR COMPLETE ENGINE OVERHAUL (SD.1144)		1	

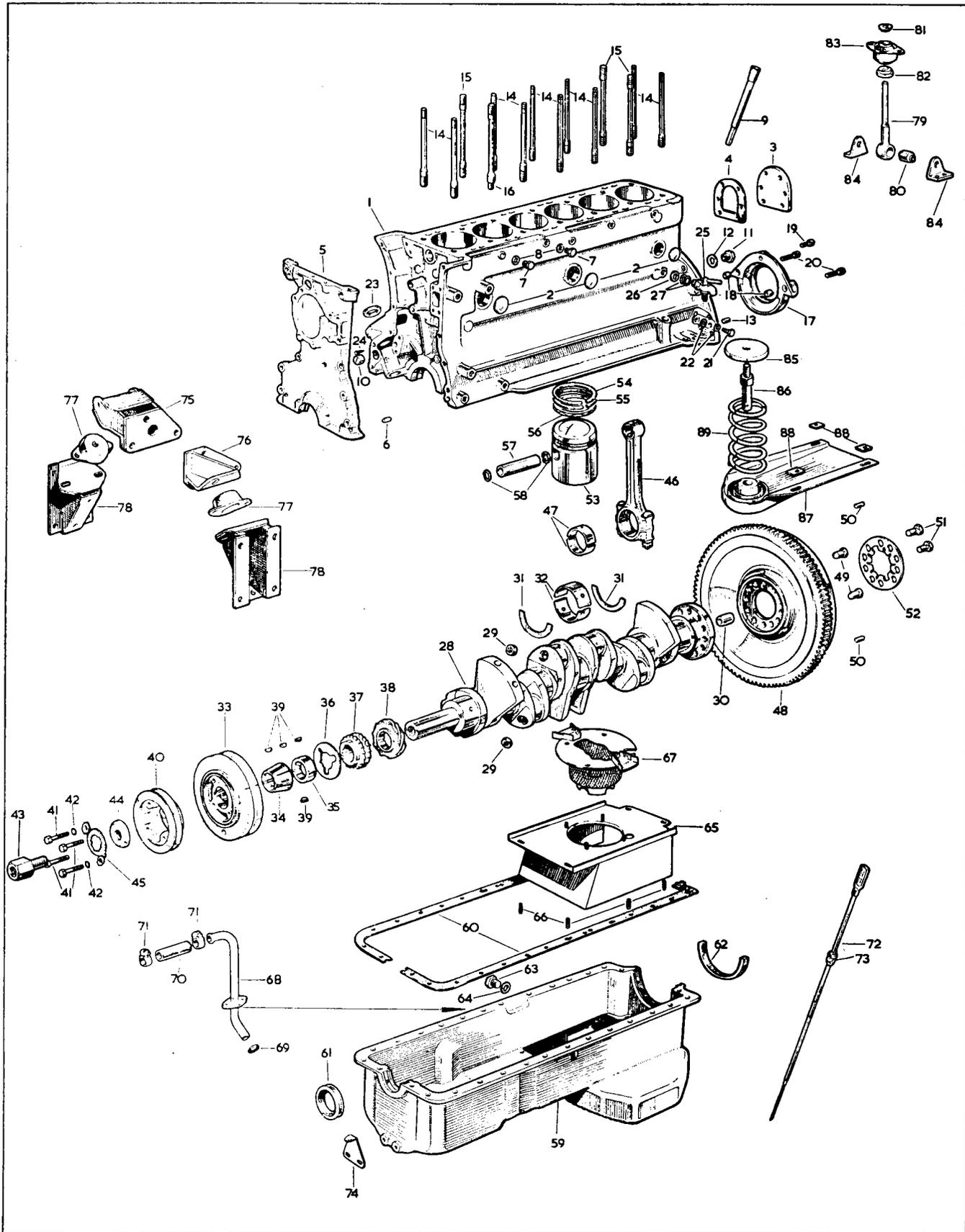


PLATE 1

OIL PUMP

Part No.	Description	Plate No.	No. per Unit	Remarks
C.21765	OIL PUMP, COMPLETE (HE.6016)		1	
C.17656	Body only (HE.4708)	2- 1	1	
C.17664	Rotor Assembly (HE.4723) (Comprising Inner Rotor, Outer Rotor, Driving Shaft, and Locking Pin)	2- 2	1	
C.21759	Cover, at bottom of Oil Pump	2- 3	1	
UCS.131/8R	Screw, Set, securing Cover	2- 4	2	
UCS.131/14R	Screw, Set, securing Cover	2- 5	2	
FG.105/X	Washer, Spring, on Setscrews	2- 6	4	
C.8649	'O' Ring, in Oil Pump Body	2- 7	1	
C.21848	'O' Ring, in Oil Pump Cover	2- 8	1	
C.8646	Drive Shaft, between Distributor and Coupling Shaft	2- 9	1	
C.8647	Bush, on Drive Shaft	2-10	1	
C.2393	Washer, on Drive Shaft, at bottom of Bush	2-11	1	
C.2152	Helical Gear, driving Oil Pump and Distributor	2-12	1	
C.753	Key, locking Helical Gear to Drive Shaft	2-13	1	
UFN.256/L	Nut, at bottom of Drive Shaft	2-14	1	
C.2151	Special Washer, locking Nut	2-15	1	
C.8648	Shaft, coupling Driving Gear in Pump and Drive Shaft for Distributor	2-16	1	
C.9294	Dowel Bolt, securing Oil Pump to Front Bearing Cap	2-17	2	
UFB.131/18R	Bolt, securing Oil Pump to Front Bearing Cap	2-18	1	
C.7263	Tab Washer, securing Bolts	2-19	1	
C.22595	OIL DELIVERY PIPE ASSEMBLY FROM PUMP TO CYLINDER BLOCK	2-20	1	
C.22598	Gasket, between Delivery Pipe Flange and Cylinder Block	2-21	1	
UFS.131/8R	Screw, Set, securing Delivery Pipe to Cylinder Block		3	
C.22952	Tab Washer, locking Setscrews	2-22	1	
C.21982	Strut, on Intermediate Bearing Cap, supporting Oil Delivery Pipe	2-23	1	
C.6824	Clip, securing Oil Delivery Pipe to Strut	2-24	1	
UFS.125/5R	Screw, Set, through Clip		1	
C.3968/1	Nut, Self-Locking, on Setscrew		1	
FW.104/T	Washer, Plain, under Nut		1	
C.21742	OIL SUCTION PIPE ASSEMBLY FROM OIL SUMP TO OIL PUMP	2-25	1	
C.21794	Clip, securing Suction Pipe to Struts	2-26	2	
C.21793	Strut, on Pump, supporting Suction Pipe	2-27	1	
C.21764	Strut, on Intermediate Bearing Cap, supporting Suction Pipe.	2-28	1	
UFS.125/5R	Screw, Set, securing Clips to Struts		2	
C.3968/1	Nut, Self-Locking, on Setscrews		2	
FW.104/T	Washer, Plain, under Self-Locking Nuts		2	
C.21745	Plate, sealing bottom of Suction Pipe	2-29	1	
C.21744	Spring, behind Sealing Plate	2-30	1	
C.1221/4	Split Pin, retaining Plate and Spring on Suction Pipe	2-31	1	

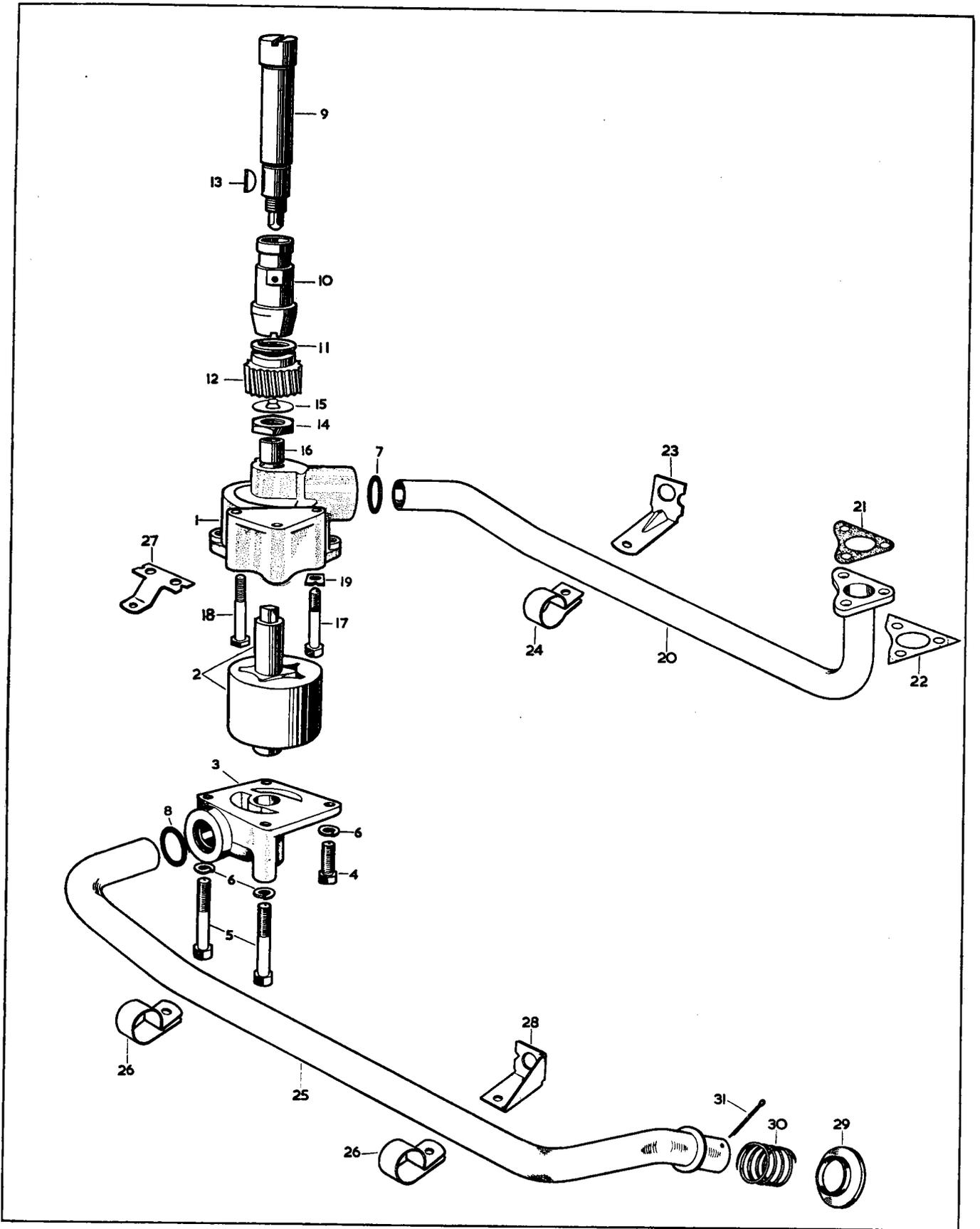
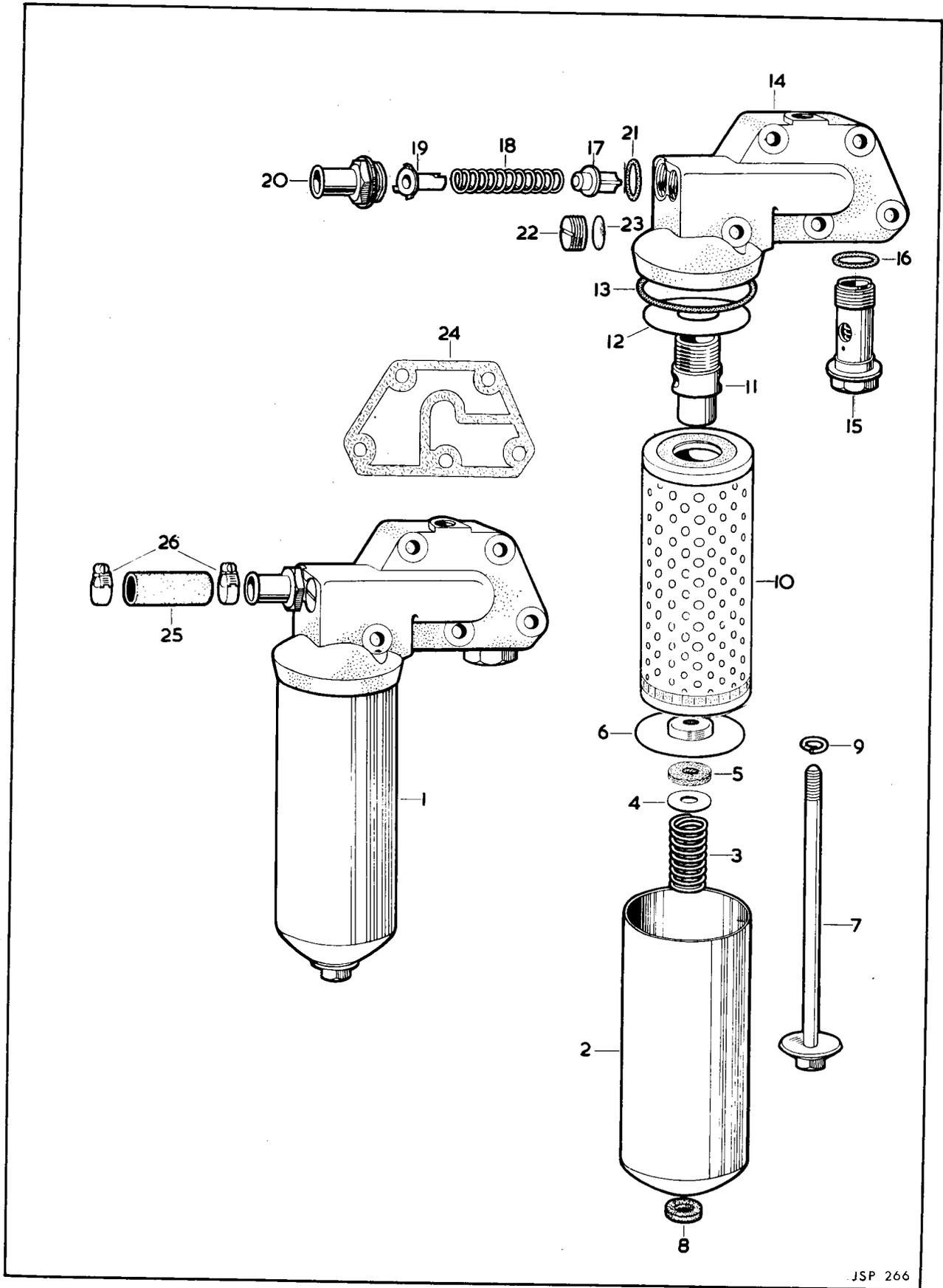


PLATE 2

OIL CLEANER

Part No.	Description	Plate No.	No. per Unit	Remarks
C.19660/3	OIL CLEANER, COMPLETE (FA.2124)	3- 1	1	
7984	Canister Assembly (125429)	3- 2	1	
6159	Spring, at bottom of Canister (160441)	3- 3	1	
6160	Washer, Plain, at top of Spring (174660)	3- 4	1	
6161	Washer, Felt, under Pressure Plate (141251)	3- 5	1	
6886	Pressure Plate (134477)	3- 6	1	
7987	Bolt, through Cannister (46357)	3- 7	1	
6158	Rubber Washer, under head of Bolt (137574)	3- 8	1	
9674	Spring Clip, on Bolt (175012)	3- 9	1	
11028	Element (FP.3313)	3-10	1	
9348	Anchor Insert (105360)	3-11	1	
9667	Clamping Plate, on Filter Head (134061)	3-12	1	
6883	Sealing Ring, between Filter Head and Canister (137493)	3-13	1	
10507	Filter Head (41096)	3-14	1	
9664	Balance Valve Assembly in Filter Head (50016)	3-15	1	
9665	Washer, under head of Valve (137664)	3-16	1	
2714	Relief Valve (118261)	3-17	1	
8105	Spring, for Relief Valve (160698)	3-18	1	
8106	Spider and Pin Assembly, under Spring (44128)	3-19	1	
9663	Adaptor, retaining Relief Valve and for connection of Oil Sump Hose (105544)	3-20	1	
9662	Washer, under Adaptor (137665)	3-21	1	
9353	Plug, in rear face of Filter Head (105361)	3-22	1	
9747	Fibre Disc, under Plug (140203)	3-23	1	
C.19659	Gasket, between Oil Cleaner and Cylinder Block	3-24	1	
UFB.131/18R	Bolt, (Short) securing Oil Cleaner to Cylinder Block		3	
UFB.131/19R	Bolt (Medium) securing Oil Cleaner to Cylinder Block		1	
UFB.131/28R	Bolt, (Long) securing Oil Cleaner to Cylinder Block		1	
FW.105/T	Washer (Steel) under head of Bolts		5	
FW.105/E	Washer (Copper) under Steel Washers, adjacent to Filter Head		5	
C.19670	HOSE BETWEEN OIL CLEANER AND PIPE ON OIL SUMP	3-25	1	
C.2905/14	Clip, securing Hose to Oil Cleaner and Pipe	3-26	2	



JSP 266

PLATE 3

WATER PUMP

Part No.	Description	Plate No.	No. per Unit	Remarks
C.23420	WATER PUMP COMPLETE		1	
C.23409	Body only	4- 1	1	
C.23417	Spindle, complete with Bearing	4- 2	1	
C.23128	Screw, retaining Bearing in Pump Body	4- 3	1	
UFN.225/L	Nut, locking Screw	4- 4	1	
C.8256	Thrower, on long end of Spindle, adjacent to Bearing	4- 5	1	
C.6773	Seal, on long end of Spindle, adjacent to Thrower	4- 6	1	
C.22798	Impeller	4- 7	1	
C.23132	Fan Pulley	4- 8	1	
C.16751	Stud, in Fan Pulley, for Torqatrol Unit	4- 9	4	
C.2303	Gasket, between Water Pump and Cylinder Block	4-10	1	
C.24068	FAN ASSEMBLY FOR WATER PUMP	4-11	1	Fitted from Chassis No. 1D.50001 to 1D.51949 1D.75001 to 1D.76087
C.25640	FAN ASSEMBLY FOR WATER PUMP		1	Fitted to Chassis No. 1D.51950 and subs. 1D.76088 and subs.
UFN.131/L	Nut, securing Fan Assembly to Studs on Torqatrol Unit		4	
FG.105/X	Washer, Spring, under Nuts		4	
C.23693	AUTOMATIC FAN UNIT (TORQATROL)	4-12	1	
UFN.131/L	Nut, securing Torqatrol Unit to Fan Pulley		4	
C.740	Washer, Shakeproof, under Nuts		4	
C.23344	BELT, DRIVING FAN AND POWER-ASSISTED STEERING OIL PUMP	4-13	1	

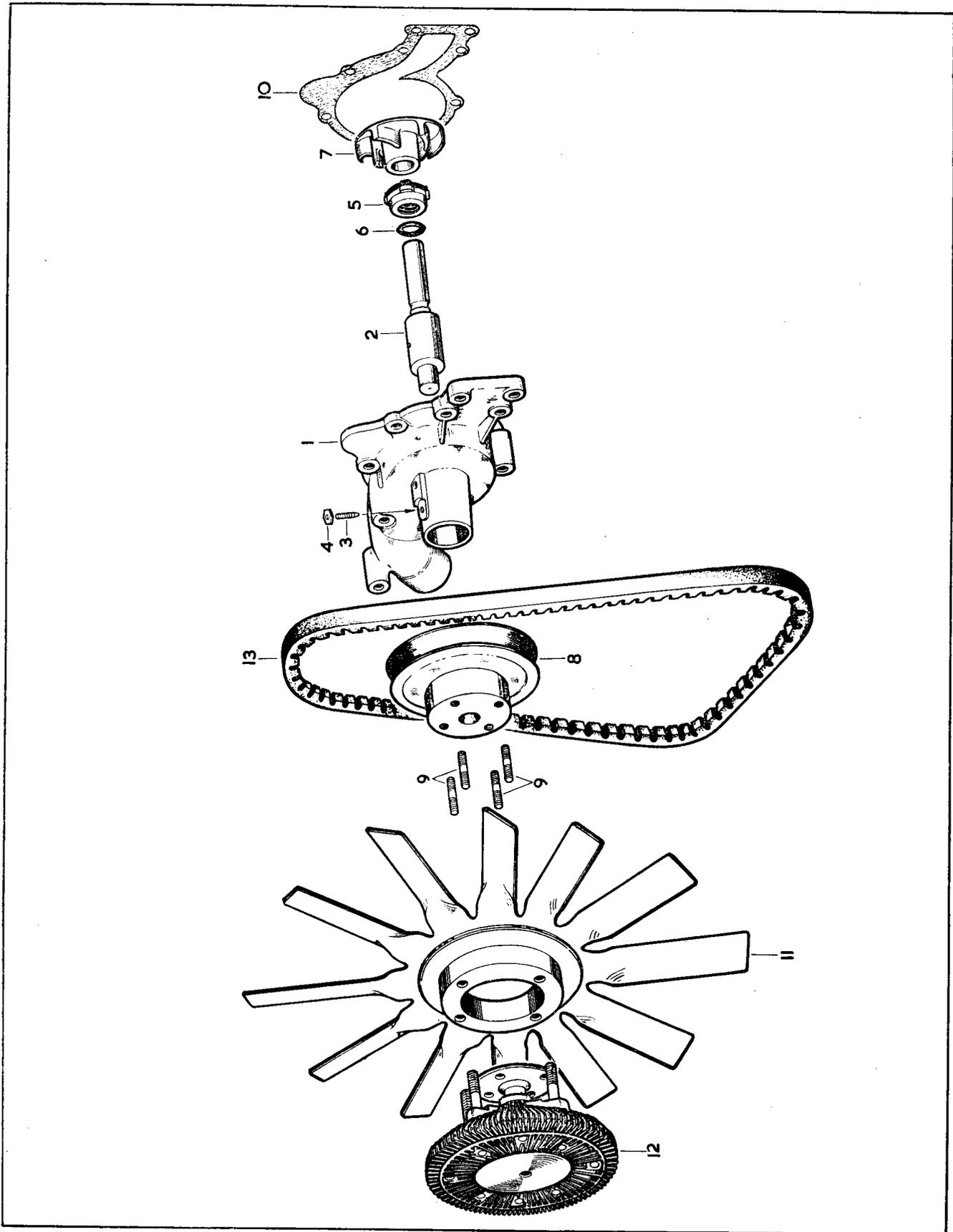


PLATE 4

CYLINDER HEAD

Part No.	Description	Plate No.	No. per Unit	Remarks	
10528	CYLINDER HEAD ASSEMBLY COMPLETE (SD.1145) (Comprising Cylinder Head, Valves, Valve Guides, Springs, Tappets, Tappet Guides, Adjusting Pads, Camshafts, Camshaft Covers, Filler Cap, Rev. Counter Generator etc.)		1		
C.23241	CYLINDER HEAD ASSEMBLY	5- 1	1	Fitted from Engine No. 7D.50001 to 7D.53850	
C.2326	Stud, in Cylinder Head, fixing Camshaft Bearing Caps and Camshaft Covers	5- 2	16		
C.2373	Ring Dowel, on Studs	5- 3	16		
FW.105/T	Washer, Plain, on Studs	5- 4	16		
UFN.131/L	Nut, securing Camshaft Bearing Caps		16		
FG.105/X	Washer, Spring, under Nuts		16		
C.317	Core Plug, in exhaust face of Cylinder Head		2		
C.2157	Core Plug (Headed) at top of Cylinder Head	5- 5	3		
C.2296/2	Copper Washer, on Core Plugs	5- 6	3		
C.15509	Guide, for Inlet Valve	5- 7	6		
C.15506	Guide, for Exhaust Valve		6		
C.12507	Insert, for Inlet Valve	5- 8	6		
C.9865	Insert, for Exhaust Valve		6		
C.7262	Guide, for Tappets	5- 9	12		
C.26202	CYLINDER HEAD ASSEMBLY		1	Fitted to Engine No. 7D.53851 and subs.	
C.26198	Guide, for Inlet Valve	6	} 1st	} For Engine No. 7D.53851 to 7D.55849	
C.26195	Guide, for Exhaust Valve	6			} Oversize
C.26198/1	Guide, for Inlet Valve	6			} 2nd
C.26195/1	Guide, for Exhaust Valve	6	} Oversize	} For Engine No. 7D.55850 and subs.	
C.27477	Guide, for Inlet Valve	6			} 1st
C.26195	Guide, for Exhaust Valve	6	} Oversize		
C.27478	Guide, for Inlet Valve	6	} 2nd		
C.26195/1	Guide, for Exhaust Valve	6	} Oversize		
C.26199	Circlip, retaining Valve Guides		12		
All other items are as for Cylinder Head Assembly C.23241					
C.27081	Gasket, between Cylinder Head and Cylinder Block	5-10	1		
C.2189	Stud (Short) fixing Cylinder Head to Front Timing Cover and to Cylinder Block	5-11	4		
UFN.131/L	Nut, on Studs		4		
FW.105/E	Copper Washer, under Nuts, at fixing to Front Timing Cover		2		
FG.105/X	Washer, Spring, under Nuts at fixing to Cylinder Block		2		
C.2325	Stud, in Cylinder Head, fixing Exhaust Manifolds	5-12	14		
C.7624	Stud, in Cylinder Head, fixing Rear Exhaust Manifold and Gearbox Breather		2		
UFN.131/Q	Nut (Bronze) securing Exhaust Manifolds to Cylinder Head		16		
FG.105/X	Washer, Spring, under Nuts		16		
C.11761	Stud (Short) in Cylinder Head, fixing Inlet Manifold	5-13	14		
C.13074	Stud (Long) in Cylinder Head, fixing Inlet Manifold and mounting Heater Pipe Clips and Water Valve	5-14	4		
UFN.131/L	Nut, securing Inlet Manifold and Heater Pipe Clips		16		
C.23983	Barrel Nut, securing Inlet Manifold and mounting Water Valve		2		

CYLINDER HEAD

Part No.	Description	Plate No.	No. per Unit	Remarks
FG.105/X C.6727/1	Washer, Spring, under Nuts Stud, at front end of Cylinder Head, fixing Camshaft Covers	5-15	18 6	
C.6727	Stud, in front face of Cylinder Head, fixing Breather Housing	5-16	4	
C.2327	Dome Nut, securing Breather Housing		4	
FG.104/X	Washer, Spring under Dome Nuts		4	
C.2328	Dome Nut, securing Cylinder Head to Cylinder Block		14	
C.2385	'D' Washer under Dome Nuts		10	} Fitted from Engine No. 7D.50001 to 7D.50030
FW.207/T	Washer, Plain, under Dome Nuts		4	
C.23607	Engine Lifting Bracket	5-17	2	} Fitted to Engine No. 7D.50031 and subs.
C.10301	Washer, Plain, under Dome Nuts		8	
FW.207/T	Washer, Bevelled, under Dome Nuts at Lifting Brackets and Sparking Plug Lead Conduit		6	
10524	GASKETS SET FOR DECARBONISING ENGINE (SD.1141)		1	
10525	SEALS SET FOR DECARBONISING ENGINE (SD.1142)		1	
C.12444	INLET VALVE	5-18	6	
C.27479	Oil Seal, at top of Guides, for Inlet Valves		6	Fitted to Engine No. 7D.55850 and subs.
C.21942	EXHAUST VALVE	5-19	6	
C.7137	VALVE SPRING, INNER	5-20	12	
C.7136	VALVE SPRING, OUTER	5-21	12	
C.2181	Seat, for Valve Springs	5-22	12	} Fitted from Engine No. 7D.50001 to 7D.55849
C.2159	Collar, at top of Valve Springs	5-23	12	
C.430	Cotter, retaining Collar to Valve Stems	5-24	24	
C.27481	Seat, for Valve Springs		12	} Fitted to Engine No. 7D.55850 and subs.
C.27480	Collar, at top of Valve Springs		12	
C.27482	Cotter, retaining Collar to Valve Stems		24	
C.7213/1	TAPPET	5-25	12	
VALVE ADJUSTING PADS				
C.2243/A	Adjusting Pad (.085" thick)	5-26	12	} SELECTIVE SIZES Choose the Pad of the desired thickness
C.2243/B	Adjusting Pad (.086" thick)	5-26	12	
C.2243/C	Adjusting Pad (.087" thick)	5-26	12	
C.2243/D	Adjusting Pad (.088" thick)	5-26	12	
C.2243/E	Adjusting Pad (.089" thick)	5-26	12	
C.2243/F	Adjusting Pad (.090" thick)	5-26	12	
C.2243/G	Adjusting Pad (.091" thick)	5-26	12	
C.2243/H	Adjusting Pad (.092" thick)	5-26	12	
C.2243/I	Adjusting Pad (.093" thick)	5-26	12	
C.2243/J	Adjusting Pad (.094" thick)	5-26	12	
C.2243/K	Adjusting Pad (.095" thick)	5-26	12	
C.2243/L	Adjusting Pad (.096" thick)	5-26	12	
C.2243/M	Adjusting Pad (.097" thick)	5-26	12	
C.2243/N	Adjusting Pad (.098" thick)	5-26	12	
C.2243/O	Adjusting Pad (.099" thick)	5-26	12	

CYLINDER HEAD

Part No.	Description	Plate No.	No. per Unit	Remarks
C.2243/P	Adjusting Pad (.100" thick)	5-26	12	SELECTIVE SIZES Choose the Pad of the desired thickness
C.2243/Q	Adjusting Pad (.101" thick)	5-26	12	
C.2243/R	Adjusting Pad (.102" thick)	5-26	12	
C.2243/S	Adjusting Pad (.103" thick)	5-26	12	
C.2243/T	Adjusting Pad (.104" thick)	5-26	12	
C.2243/U	Adjusting Pad (.105" thick)	5-26	12	
C.2243/V	Adjusting Pad (.106" thick)	5-26	12	
C.2243/W	Adjusting Pad (.107" thick)	5-26	12	
C.2243/X	Adjusting Pad (.108" thick)	5-26	12	
C.2243/Y	Adjusting Pad (.109" thick)	5-26	12	
C.2243/Z	Adjusting Pad (.110" thick)	5-26	12	
C.14985	INLET CAMSHAFT	5-27	1	
C.13081	EXHAUST CAMSHAFT	5-28	1	
C.2288	Bearing, for Camshafts	5-29	16 halves	
C.2324	OIL THROWER AT REAR END OF EXHAUST CAMSHAFT	5-30	1	
UFS.137/4R	Screw, Set, securing Oil Thrower to Exhaust Camshaft	5-31	1	
FW.106/E	Copper Washer, on Setscrew	5-32	1	
C.19044	'O' Ring, at rear, between Exhaust Camshaft Cover and Cylinder Head	5-33	1	
C.19043	FLANGED SEALING PLUG AT LEFT-HAND REAR OF CYLINDER HEAD	5-34	1	
C.7134/2	Screw, Set, securing Flanged Plug to Cylinder Head		2	
FW.104/E	Copper Washer, on Setscrews		2	
C.14991	SEAL, BETWEEN REAR BEARING CAP AND INLET CAMSHAFT, FOR ELECTRIC REV. COUNTER GENERATOR	5-35	1	
C.16771	ADAPTOR, AT REAR OF INLET CAMSHAFT, FOR ELECTRIC REV. COUNTER GENERATOR	5-36	1	
C.25426	DRIVING DOG, COUPLING ADAPTOR TO ELECTRIC REV. COUNTER GENERATOR	5-37	1	
C.16773	Circlip, retaining Driving Dog to Adaptor	5-38	1	
C.14996	GENERATOR, AT REAR OF INLET CAMSHAFT, FOR ELECTRIC REV. COUNTER (TV.1100/00)	5-39	1	
C.14990	'O' Ring, on Generator	5-40	1	
C.14992	Screw (Allen Head) securing Generator to Cylinder Head	5-41	3	
C.15918	Plate Washer, on Screws, adjacent to Cylinder Head	5-42	1	
C.15919	Lockwasher, between head of Screws and Plate Washer	5-43	3	
C.14987	COVER FOR INLET CAMSHAFT	5-44	1	

CYLINDER HEAD

Part No.	Description	Plate No.	No. per Unit	Remarks
C.19042	COVER FOR EXHAUST CAMSHAFT	5-45	1	Fitted from Engine No. 7D.50001 to 7D.50834
C.25469	COVER FOR EXHAUST CAMSHAFT		1	Fitted to Engine No. 7D.50835 and subs.
C.6735/1	Gasket, between Exhaust Camshaft Cover and Cylinder Head	5-46	1	
C.14988/1	Gasket, between Inlet Camshaft Cover and Cylinder Head	5-47	1	
C.2327	Dome Nut, securing Camshaft Covers to Cylinder Head	5-48	22	
FW.104/E	Copper Washer, under Dome Nuts	5-49	22	
C.1022	OIL FILLER CAP ON EXHAUST CAMSHAFT COVER	5-50	1	
C.419	Washer (Fibre) on Filler Cap	5-51	1	Fitted from Engine No. 7D.50001 to 7D.50834
C.25480	"O" Ring on Filler Cap		1	Fitted to Engine No. 7D.50835 and subs.
C.5849	OIL PIPE FROM CYLINDER BLOCK TO REAR OF CYLINDER HEAD	5-52	1	Fitted from Engine No. 7D.50001 to 7D.54518
C.25619	OIL PIPE FROM CYLINDER BLOCK TO REAR OF CYLINDER HEAD		1	Fitted to Engine No. 7D.54519 and subs.
C.5846	Banjo Bolt, securing Oil Pipe to Cylinder Head and Block	5-53	3	
C.4146	Copper Washer, on Banjo Bolt, at each side of Banjos	5-54	6	
C.23874	FRONT COVER AND BREATHER HOUSING ASSEMBLY	5-55	1	Fitted from Engine No. 7D.50001 to 7D.50381 BUT NOT REQUIRED FOR CARS EXPORTED TO U.S.A.
C.23467	FRONT COVER AND BREATHER HOUSING ASSEMBLY		1	Fitted from Engine No. 7D.50382 to 7D.53334 BUT NOT REQUIRED FOR CARS EXPORTED TO U.S.A.
C.25310	FRONT COVER AND BREATHER HOUSING ASSEMBLY		1	Fitted to Engine No. 7D.53335 and subs.
C.18604/1	Gauze Filter Assembly, behind Front Cover	5-56	1	AND TO ALL CARS EXPORTED TO U.S.A.
C.2227	Gasket, at front and rear of Filter	5-57	2	
C.2327	Dome Nut, securing Cover to Cylinder Head	5-58	4	
FG.104/X	Washer, Spring, under Dome Nuts		4	

CYLINDER HEAD

Part No.	Description	Plate No.	No. per Unit	Remarks
C.18591	ELBOW HOSE BETWEEN TOP OF BREATHER HOUSING AND BREATHER PIPE	5-59	1	Fitted from Engine No. 7D.50001 to 7D.53334 BUT NOT REQUIRED FOR CARS EXPORTED TO U.S.A.
C.15886/8	Clip, securing Elbow Hose to Breather Housing and Pipe	5-60	2	
C.19562	BREATHER PIPE BETWEEN ELBOW HOSE AND AIR INTAKE	5-61	1	
C.19007	Clip, on Inlet Manifold Stud, securing Pipe	5-62	1	
UFS.119/4R UFN.119/L C.723/A	Screw, Set, securing Clip to Pipe Nut, on Setscrew Washer, Shakeproof, under Nut		1 1 1	
C.18589	HOSE CONNECTING BREATHER PIPE TO AIR INTAKE	5-63	1	Fitted from Engine No. 7D.50001 to 7D.53334 BUT NOT REQUIRED FOR CARS EXPORTED TO U.S.A.
C.15886/8	Clip, securing Hose to Breather Pipe and Air Intake	5-64	2	
C.25284	BREATHER PIPE ASSEMBLY, BETWEEN FRONT COVER AND AIR INTAKE		1	Fitted to Engine No. 7D.5335 and subs. AND TO ALL CARS EXPORTED TO U.S.A.
C.25263	HOSE CONNECTING BREATHER PIPE TO FRONT COVER AND AIR INTAKE		2	
C.2905/3	Clip, securing Hoses		4	
C.18398	EXHAUST MANIFOLD, FRONT	5-65	1	
C.18399	EXHAUST MANIFOLD, REAR	5-66	1	
C.2318	Gasket, between Exhaust Manifolds and Cylinder Head	5-67	2	
C.2369	Stud, in Outlet Flange of Exhaust Manifolds, for attachment of Exhaust Down Pipes	5-68	8	
C.17916	Nut, securing Exhaust Down Pipes to Exhaust Manifolds		8	
FG.106/X	Washer, Spring, under Nuts		8	
C.18405/1	Sealing Ring, between Exhaust Manifolds and Exhaust Down Pipes	5-69	2	
C.23230	INLET MANIFOLD ASSEMBLY	5-70	1	
C.25078	Adaptor, for Brake Servo Vacuum Hose		1	Fitted to Engine No. 7D.50920 and subs. C.19843 formerly fitted
C.2296/1	Copper Washer, on Adaptor		1	
C.23232/1	Gasket, between Inlet Manifold and Cylinder Head	5-71	1	
C.2496	Stud, in Inlet Manifold, for Water Outlet Pipe	5-72	3	
C.20248	Stud, in Inlet Manifold, for Carburetters	5-73	12	

CYLINDER HEAD

Part No.	Description	Plate No.	No. per Unit	Remarks
C.17421	ADAPTOR, AT REAR OF INLET MANIFOLD, FOR HEATER WATER FEED	5-74	1	
C.2296/1	Copper Washer, on Adaptor	5-75	1	
C.23246	STARTING PIPE ASSEMBLY	5-76	1	
C.13553	Olive, at connection of Pipe to Starting Carburetter	5-77	1	
C.13554	Nut, securing Pipe to Starting Carburetter	5-78	1	
C.23664	Gasket, between Pipe Flanges and Inlet Manifold	5-79	2	
C.23666	Screw (Phillips Head) securing Starting Pipe to Inlet Manifold.	5-80	4	
C.23233	WATER OUTLET PIPE ON INLET MANIFOLD	5-81	1	
C.23234	Gasket, between Outlet Pipe and inlet Manifold	5-82	1	
UFN.131/L	Nut, securing Outlet Pipe to Inlet Manifold		3	
FG.105/X	Washer, Spring, under Nuts		3	
C.20766	THERMOSTAT, IN INLET MANIFOLD (OPENING TEMPERATURE 159° TO 168° F.) (70° TO 75° C.)	5-83	1	
C.20766/1	THERMOSTAT, IN INLET MANIFOLD (OPENING TEMPERATURE 174° TO 183° F.) (79° TO 84° C.)	5-83	1	FOR USE ONLY IN COLD CLIMATES
C.22516	THERMOSTAT, IN INLET MANIFOLD, OPERATING CARBURETTER AUTOMATIC CHOKE	5-84	1	
C.2475	Gasket, under Automatic Choke Thermostat	5-85	1	
C.7134/1	Screw, Set, securing Thermostat to Inlet Manifold		3	
C.723/A	Washer, Shakeproof, on Setscrews		3	
N.11Y	SPARKING PLUG (CHAMPION)		6	
5520/1	HIGH TENSION SPARKING PLUG LEAD (21 FEET LONG)		1	
C.27494	TERMINAL FOR SPARKING PLUG LEAD (INCORPORATING SUPPRESSOR)		6	

CYLINDER HEAD

Part No.	Description	Plate No.	No. per Unit	Remarks
C.27405 BD.28607	SUPPRESSOR FOR SPARKING PLUG Rubber "O" Ring		6 } 6 }	FOR CARS EXPORTED TO DENMARK
C.18285	RUBBER SLEEVE FOR SPARKING PLUG TERMINALS		6	
C.19890	CLIP, RETAINING SPARKING PLUG LEADS TO FRONT TIMING COVER		1	
3204 C.24795	Grommet, in Clip Distance Piece, at Clip Fixing		1 1	
C.19889	SLEEVE (P.V.C.) ON SPARKING PLUG LEADS AT FRONT OF CYLINDER HEAD		1	
C.24126	CONDUIT, ALONG CENTRE OF CYLINDER HEAD, ENCLOSING SPARKING PLUG LEADS		1	

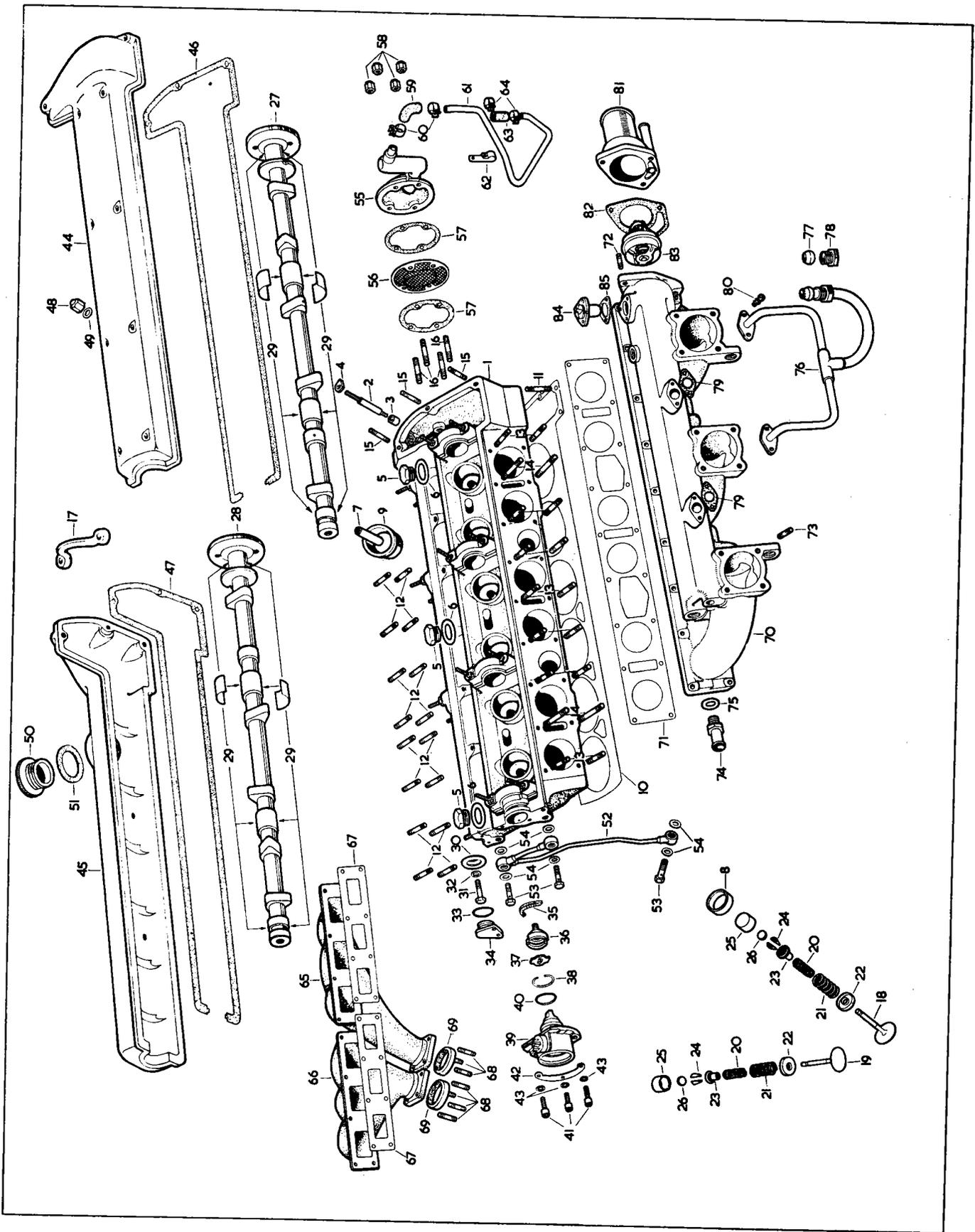


PLATE 5

TIMING GEAR

Part No.	Description	Plate No.	No. per Unit	Remarks
C.24686	SPROCKET FOR CAMSHAFTS	6- 1	2	
1003	Adjusting Plate, inside Camshaft Sprockets	6- 2	2	
C.2193	Circlip, retaining Adjusting Plates in Sprockets	6- 3	2	
C.2178	Guide Pin, through Adjusting Plates	6- 4	2	
C.2194	Star Washer, on Guide Pins	6- 5	2	
C.2261	Circlip, retaining Guide Pins	6- 6	2	
C.2310	Screw, Set, securing Adjusting Plates and Sprockets to Camshafts		4	
C.4128/1	FRONT BRACKET, MOUNTING TIMING GEAR	6- 7	1	
C.21703	REAR BRACKET, MOUNTING TIMING GEAR	6- 8	1	
C.2182	Stud, for front and rear Mounting Brackets		4	
UFN.125/L	Nut, on Studs		4	
C.724	Washer, Shakeproof, under Nuts		4	
UFB.131/16R	Bolt, securing Front Bracket to Cylinder Block		4	Fitted from Engine No. 7D.50001 to 7D.52356
UFB.131/17R	Bolt, securing Front Bracket to Cylinder Block		4	Fitted to Engine No. 7D.52357 and subs.
C.740	Washer, Shakeproof, on Bolts		4	
C.26740	IDLER SPROCKET ASSEMBLY (21 TEETH)	6- 9	1	
C.2319	Bush, for Idler Sprocket		1	
C.27189	ECCENTRIC SHAFT, THROUGH IDLER SPROCKET, FOR ADJUSTMENT OF UPPER TIMING CHAIN	6-10	1	
C.2282	Plug, in end of Eccentric Shaft		1	
C.4404	MICRO ADJUSTMENT PLATE, ON FACE OF FRONT MOUNTING BRACKET, FOR UPPER TIMING CHAIN	6-11	1	
C.3338/4	Nut, securing Adjustment Plate to Eccentric Shaft		1	
C.742	Washer, Shakeproof, under Nut		1	
C.4405	Plunger Pin, in Front Mounting Bracket, locking Adjustment Plate	6-12	1	
C.2297	Spring, behind Plunger Pin	6-13	1	
C.25275	INTERMEDIATE SPROCKET ASSEMBLY AT TOP OF LOWER TIMING CHAIN	6-14	1	
C.2320	Bush, in Intermediate Sprocket		1	
C.21704	SHAFT, HOLDING INTERMEDIATE SPROCKET	6-15	1	Fitted from Engine No. 7D.50001 to 7D.53656
C.26608	SHAFT ASSEMBLY, HOLDING INTERMEDIATE SPROCKET (COMPLETE WITH LOCATING PEG)		1	Fitted to Engine No. 7D.53657 and subs.
C.16626	Shim, for adjustment of End Float on Shaft	6-16	As req'd	
C.2335	Circlip, retaining Shaft	6-17	1	
C.22599	Peg, locating Shaft in Rear Mounting Bracket	6-18	1	Fitted from Engine No. 7D.50001 to 7D.53656

TIMING GEAR

Part No.	Description	Plate No.	No. per Unit	Remarks
C.2256	UPPER TIMING CHAIN	6-19	1	
C.13616	LEFT-HAND DAMPER ASSEMBLY FOR UPPER TIMING CHAIN	6-20	1	
C.13617	RIGHT-HAND DAMPER ASSEMBLY FOR UPPER TIMING CHAIN	6-21	1	
C.21734	Distance Piece, for Upper Timing Chain Dampers	6-22	4	
C.25819	Retainer, for Upper Timing Chain		1	Fitted to Engine No. 7D.52357 and subs.
C.2255	LOWER TIMING CHAIN	6-23	1	
C.21815	INTERMEDIATE DAMPER ASSEMBLY, FOR LOWER TIMING CHAIN	6-24	1	
UFS.131/5R	Screw, Set, securing Damper to Cylinder Block		2	
C.21831	Tab Washer, on Setscrews		1	
C.13614/1	VIBRATION DAMPER FOR LOWER TIMING CHAIN	6-25	1	
UFS.131/5R	Screw, Set, securing Vibration Damper to Cylinder Block		2	
C.20397	Tab Washer, locking Setscrews		1	
C.10332	HYDRAULIC TENSIONER ASSEMBLY, FOR LOWER TIMING CHAIN	6-26	1	
6029	Tab Washer, retaining Adjuster Plug		1	
C.9766	Shim, for adjustment of Hydraulic Chain Tensioner	6-27	As req'd	
UFB.125/11R	Bolt, securing Hydraulic Chain Tensioner to Cylinder Block		2	
C.10333	Tab Washer, retaining Bolts		1	
6265	REPAIR KIT FOR HYDRAULIC CHAIN TENSIONER (SD.1042)		1	
C.13457	FILTER GAUZE, IN CYLINDER BLOCK, BEHIND HYDRAULIC CHAIN TENSIONER	6-28	1	

TIMING GEAR

Part No.	Description	Plate No.	No. per Unit	Remarks
C.8614/1	FRONT TIMING COVER	6-29	1	
C.8615	Gasket, between Timing Cover and Cylinder Block	6-30	2 halves	
C.24611	Oil Seal, between Timing Cover and Oil Sump	6-31	1	
C.2183	Stud, in Front Timing Cover, fixing Cylinder Head		2	
C.2184	Stud, in Front Timing Cover, fixing Water Pump		2	
C.23229	Stud, in Front Timing Cover, fixing Water Pump		1	
C.2325	Stud, in Front Timing Cover, fixing Oil Sump		4	
C.23226	Stud, in Cylinder Block, fixing Front Timing Cover and Water Pump		2	
UFN.131/L	Nut, on Studs		9	
FG.105/X	Washer, Spring, under Nuts securing Cylinder Head and Water Pump		5	
C.725	Washer, Shakeproof, under Nuts securing Oil Sump		4	
UFN.131/L	Nut, on Studs, in Cylinder Block, securing Front Timing Cover and Water Pump		2	
FG.105/X	Washer, Spring, under Nuts		2	
UFB.131/14R	Bolt, securing Front Timing Cover to Cylinder Block		1	
UFB.131/21R	Bolt, securing Front Timing Cover and Water Pump to Cylinder Block		4	
UFB.131/22R	Bolt, securing Front Timing Cover and Clip for Sparking Plug Leads to Cylinder Block		1	
UFB.131/9R	Bolt, securing Front Timing Cover to Cylinder Block		1	
FG.105/X	Washer, Spring, on Bolts		7	
UFB.137/11R	Bolt, securing Front Timing Cover to Cylinder Block		3	
UFB.137/12R	Bolt, securing Front Timing Cover and Alternator Adjusting Bracket to Cylinder Block		2	
FG.106/X	Washer, Spring, on Bolts		5	
C.24646	ADJUSTING BRACKET ASSEMBLY FOR ALTERNATOR	6-32	1	
C.24776	BRACKET ASSEMBLY, ON POWER STEERING OIL PUMP, FOR AUTOMATIC FAN BELT TENSIONER	6-33	1	
UCS.137/5R	Screw, Set, securing Bracket to Power Steering Oil Pump		2	
FG.106/X	Washer, Spring, on Setscrews		2	
C.18447	TORSION SPRING FOR AUTOMATIC ADJUSTMENT OF FAN BELT TENSION	6-34	1	
C.21330	CARRIER FOR JOCKEY PULLEY	6-35	1	
C.8737/2	Nut, Self-Locking, retaining Carrier to Bracket		1	
C.25876	Thrust Washer and Limiting Stop, under Nut		1	
C.18733	JOCKEY PULLEY ASSEMBLY, APPLYING TENSION TO FAN BELT	6-36	1	
C.3968/2	Locknut, securing Jockey Pulley to Carrier		1	
C.24781	Washer, under Locknut		1	

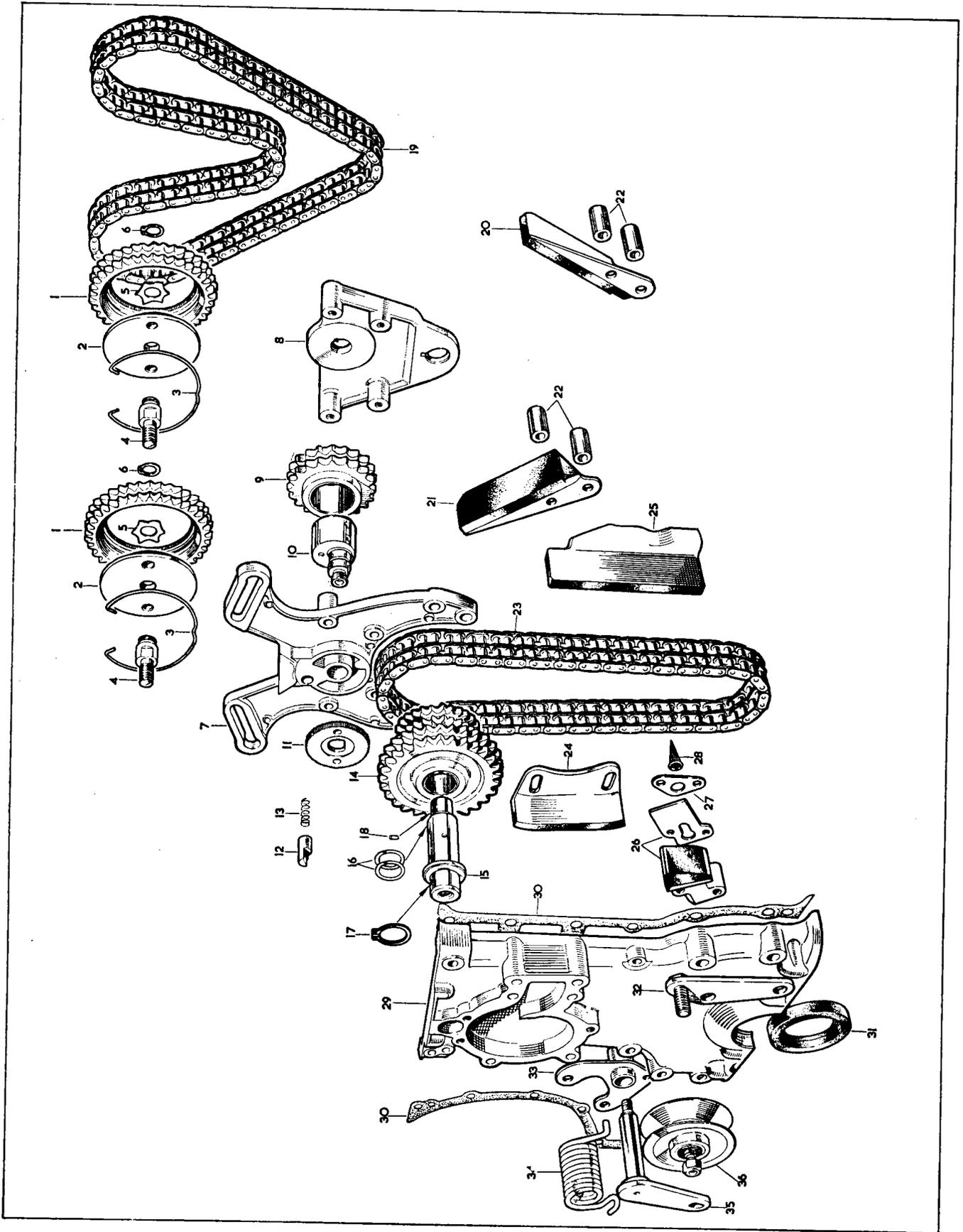


PLATE 6

CARBURETTERS AND PETROL FILTER

Part No.	Description	Plate No.	No. per Unit	Remarks
C.22989	FRONT CARBURETTER ASSEMBLY (AUC.9245)		1	Fitted from Engine No. 7D.50001 to 7D.50603
10338	Body only (AUD.9171)	7- 1	1	
11072	Throttle Spindle (AUD.2569)		1	
7016	Throttle Disc (Butterfly) (AUC.4890)		1	
7046	Screw, securing Disc to Spindle (AUC.1358)		2	
7050	Taper Pin, securing Stop Lever to Throttle Spindle (AUC.2106)		1	
7090	Adaptor, for Ignition Union (AUC.2044)	7- 2	1	
7091	Gasket, under Adaptor (AUC.2014)	7- 3	1	
5618	Screw, securing Adaptor (AUC.2175)		2	
7105	Washer, Shakeproof, on Screws (AUA.4643)		2	
7106	Ignition Union (AUC.4490)	7- 4	1	
9449	Suction Chamber and Piston Assembly (AUC.8066)	7- 5	1	
7093	Screw, holding Jet Needle in position (AUC.2057)		1	
7870	Damper Assembly, in Suction Chamber (AUC.8110)	7- 6	1	
7095	Washer, for Damper (AUC.4900)	7- 7	1	
7871	Spring assisting return of Piston (AUC.2107)	7- 8	1	
7872	Skid Washer, under Spring, at bottom of Piston (AUC.1048)	7- 9	1	
5618	Screw, securing Suction Chamber to Body (AUC.2175)		4	
8405	Jet Needle (NA)	7-10	1	
7860	Jet Assembly (comprising Jet Unit with Diaphragm and Cup) (AUC.8156)	7-11	1	
6958	Jet Bearing (AUC.2001)	7-12	1	
6959	Nut, locking Jet Bearing (AUC.2002)	7-13	1	
6960	Spring, under Jet Diaphragm (AUC.2006)	7-14	1	
7873	Jet Housing Assembly (AUC.8221)	7-15	1	
7114	Float Chamber Assembly (AUC.2088)	7-16	1	
7115	Bolt, securing Float Chamber to Carburetter Body (AUC.2110)		4	
7105	Washer, Shakeproof, on Bolts (AUA.4643)		4	
10026	Lid, for Float Chamber (AUD.2284)	7-17	1	
1090	Float (AUC.1123)	7-18	1	
10532	Needle and Seat, controlling petrol flow to Float Chamber (AUD.9585)	7-19	1	
10027	Lever, operating Float Needle (AUD.2285)	7-20	1	
1153	Pin, securing Lever to Float Chamber Lid (AUC.1152)	7-21	1	
7119	Gasket, under Float Chamber Lid (AUC.1147)	7-22	1	
5832	Cap Nut, securing Lid (AUC.1867)	7-23	1	
1298	Serrated Washer (Fibre) on Cap Nut, adjacent to Lid (AUC.1928)	7-24	1	
7120	Aluminium Washer, on Cap Nut (AUC.1557)	7-25	1	
479	Filter, in Inlet connection on Float Chamber Lid (AUC.2139)	7-26	1	
C.11488	Banjo Bolt, securing Feed Pipe to Float Chamber Lid (AUC.2698)	7-27	1	
C.11489	Fibre Washer, on Banjo Bolt (AUC.2141)	7-28	2	
6971	Thermostat Body Assembly (AUC.8160)	7-29	1	
6875	Acceleration Needle Assembly (AUC.8121)	7-30	1	
6956	Spring, for Acceleration Needle (AUC.1041)	7-31	1	
7121	Jet, for Acceleration Needle (AUC.4759)	7-32	1	
7123	Spring Finger, holding Acceleration Needle after adjustment (AUC.3139)	7-33	1	
6955	Dust Shield, for Thermostat Body (AUC.1054)	7-34	1	
7124	Screw, securing Acceleration Needle to Thermostat Body (AUA.1453)		2	

CARBURETTERS AND PETROL FILTER

Part No.	Description	Plate No.	No. per Unit	Remarks
FRONT CARBURETTER ASSEMBLY (cont.)				
7105	Washer, Shakeproof, on Screws (AUA.4643)		2	
6876	Solenoid Assembly for Acceleration Needle (AUC.8177)	7-35	1	
7122	Spring Clip, for Solenoid Terminals (AUC.4871)	7-36	2	
7125	Bracket, mounting Thermostat Body to Front Carburetter (AUC.2085)	7-37	1	
7126	Connecting Arm, between Thermostat Body and Carburetter (AUC.2087)	7-38	1	
C.11488	Banjo Bolt, securing Connecting Arm and Bracket to Thermostat Body (AUC.2686)	7-39	1	
7129	Fibre Washer, at each side of Bracket (AUC.4753)	7-40	2	
C.11489	Fibre Washer, under head of Banjo Bolt (AUC.2141)	7-41	1	
7127	Banjo Bolt, securing Connecting Arm to Carburetter (AUC. 2086)	7-42	1	
7128	Fibre Washer, between Connecting Arm and Carburetter (AUC.2089)	7-43	1	
7120	Aluminium Washer, under head of Banjo Bolt (AUC.1557)	7-44	1	
6967	Valve for slow-running adjustment (AUC.2028)	7-45	1	
6966	Spring, for slow-run Valve (AUC.2027)	7-46	1	
6968	Gland Washer, for slow-run Valve (AUC.2029)	7-47	1	
6969	Dished Washer (Brass) at top of Gland Washer (AUC.2030)	7-48	1	
C.22989	FRONT CARBURETTER ASSEMBLY (AUC.9245)	7-49	1	Fitted from Engine No. 7D.50001 to 7D.50603
C.24628	FRONT CARBURETTER ASSEMBLY		1	} Fitted to Engine No. 7D.50604 and subs.
10536	Solenoid Assembly, for Acceleration Needle (AUD.9490)		1	
	All other items are as for Front Carburetter Assembly C.22989			
C.22988	CENTRE AND REAR CARBURETTER ASSEMBLY (AUC.9246)	7-50	2	
10339	Body only (AUD.9172)		2	
6993	Float Chamber Assembly (AUC.2009)		2	
10025	Lid, for Float Chamber (AUD.2283)		2	
	All other items are as for Front Carburetter Assembly C.22989			
11252	CARBURETTER SERVICE KIT (AUE.503)		3	
10267	CARBURETTER THERMOSTAT SERVICE KIT (AUE.17)		1	
C.21281	PETROL SHIELD OVER THERMOSTAT BODY	7-51	1	

CARBURETTORS AND PETROL FILTER

Part No.	Description	Plate No.	No. per Unit	Remarks
C.14371	LEVER, ON CARBURETTER SPINDLES FOR THROTTLE RETURN SPRINGS (AUC.8405)	7-52	3	
5803	Bolt, through Levers (AUC.2694)		3	
5614	Nut, on Bolts (AUC.2156)		3	
7966	Washer, under Nuts (AUC.8396)		3	
C.14366	THROTTLE RETURN SPRING	7-53	3	
C.20301	ANCHOR BRACKET, FOR THROTTLE RETURN SPRING ON REAR CARBURETTER	7-54	1	
C.23281	ANCHOR BRACKET, FOR THROTTLE RETURN SPRING ON FRONT AND CENTRE CARBURETTORS	7-55	2	
C.24927	LEVER ASSEMBLY, ON CARBURETTER SPINDLES, CONNECTING THROTTLE CONTROL RODS	7-56	3	
C.23239	LINK, CONNECTING CARBURETTER LEVERS TO SLAVE SHAFT LEVERS	7-57	3	
C.13824	Clip, securing Links to Levers	7-58	6	
C.23235	FRONT SLAVE SHAFT ASSEMBLY FOR THROTTLE OPERATION	7-59	1	
C.24849	INTERMEDIATE SLAVE SHAFT ASSEMBLY FOR THROTTLE OPERATION	7-60	1	
BD.3210	Grommet, in flange of Intermediate Slave Shaft	7-61	3	
C.24853	Distance Piece, in Grommets	7-62	3	
UFS.119/6R	Screw, Set, securing Intermediate Slave Shaft to Rear Slave Shaft		3	
C.8667/17	Nut, Self-Locking, on Setscrews		3	
AW.102/T	Washer, Plain, under Nuts		3	
C.19450	Pin, in Lever on Intermediate Slave Shaft	7-63	1	
C.8667/17	Nut, Self-Locking, securing Pin to Lever		1	
C.18941	Adaptor, in front Boss of Inlet Manifold, supporting Front Slave Shaft.	7-64	1	
C.18942	Adaptor, in rear Boss of Inlet Manifold, supporting Front and Intermediate Slave Shafts	7-65	1	
C.18943	Tab Washer, locking Adaptors	7-66	2	
C.24847	REAR SLAVE SHAFT ASSEMBLY FOR THROTTLE OPERATION	7-67	1	
C.24885	LEVER ON REAR SLAVE SHAFT	7-68	1	
UFS.125/9R	Screw, Set, securing Lever to Rear Slave Shaft		1	
C.8737/1	Nut, Self-Locking, on Setscrew		1	
FW.104/T	Washer, Plain, under Nut		1	

CARBURETTERS AND PETROL FILTER

Part No.	Description	Plate No.	No. per Unit	Remarks
C.20247/1	DISTANCE PIECE BETWEEN CARBURETTERS AND INLET MANIFOLD	7-69	3	
C.20249	'O' Ring at each side of Distance Piece	7-70	3	
C.4202/1	Nut, securing Carburetters to Inlet Manifold		12	
C.724	Washer, Shakeproof, under Nuts		12	
FW.104/T	Washer, Plain, under Shakeproof Washers		12	
C.20273	Spring, between Plain Washers and Carburetter Flanges	7-71	12	
C.23827	OVERFLOW PIPE FOR FRONT CARBURETTER	7-72	1	
C.23828	OVERFLOW PIPE FOR CENTRE CARBURETTER	7-73	1	
C.23829	OVERFLOW PIPE FOR REAR CARBURETTER	7-74	1	
C.23841	Clip, on Oil Sump Bolt, retaining Overflow Pipes	7-75	1	
C.21576	SUCTION PIPE FROM FRONT CARBURETTER TO DISTRIBUTOR VACUUM UNIT	7-76	1	
C.21573	Elbow (Neoprene) connecting Suction Pipe to Vacuum Unit	7-77	1	
C.17871/1	PETROL FEED PIPE ASSEMBLY LINKING CARBURETTERS TO FILTER	7-78	1	
C.13681	PETROL FILTER ASSEMBLY (7950001)	7-79	1	
7297	Filter Casting	7-80	1	
7298	Gasket, between Filter Casting and Glass Bowl	7-81	1	
7299	Filter Gauze	7-82	1	
7300	Glass Bowl	7-83	1	
7301	Retaining Strap Assembly	7-84	1	
C.13705	Banjo Bolt, securing Pipe to Filter	7-85	1	
C.784	Washer (Fibre) on Banjo Bolt, at each face of Banjo	7-86	2	
UFS.131/6R	Screw, Set, securing Filter to R.H. Front Wheel Arch		2	
UFN.131/L	Nut, on Setscrews		2	
FG.105/X	Washer, Spring, under Nuts		2	

AIR CLEANER

Part No.	Description	Plate No.	No. per Unit	Remarks
C.19514	AIR CLEANER ASSEMBLY (7964125)	8- 1	1	
C.19532	End Plate Assembly, for Element (7964127)	8- 2	1	
C.19530	Element only (A.6035)	8- 3	1	
C.20711	Seal at each end of Element (7955245)	8- 4	2	
C.19531	Flange Plate, mounting Air Cleaner (7964126)	8- 5	1	
C.19526	Seal (Neoprene) between Flange Plate and Mounting Bracket	8- 6	1	
C.25178	Fastener Assembly, securing Air Cleaner to Bracket (VF.0807)	8- 7	2	
BD.23998	BRACKET ASSEMBLY, FORWARD OF R.H. FRONT WHEEL ARCH, MOUNTING AIR CLEANER	8- 8	1	
C.22373	AIR INLET TUBE (FLEXIBLE) BEHIND AIR CLEANER BRACKET	8- 9	2	
C.2905/7	Clip, securing Air Inlet Tubes to Pipes on Bracket	8-10	2	
C.19643/1	FLEXIBLE HOSE BETWEEN AIR CLEANER AND AIR INTAKE	8-11	1	
C.2905/13	Clip, securing Hose to Air Cleaner	8-12	1	
C.19735	RUBBER SEAL, CONNECTING FLEXIBLE HOSE TO AIR INTAKE	8-13	1	
C.19540/1	AIR INTAKE ASSEMBLY	8-14	1	Fitted from Engine No. 7D.50001 to 7D.53334 BUT NOT REQUIRED FOR CARS EXPORTED TO U.S.A.
C.8243	Adaptor, for Drain Tube		3	
C.25264	AIR INTAKE ASSEMBLY		1	Fitted to Engine No. 7D.53335 and subs. AND TO ALL CARS EXPORTED TO U.S.A.
C.8243	Adaptor, for Drain Tube		3	
C.24224	Drain Tube, for Air Intake	8-15	1	
C.24223	Clip, on Oil Sump Bolt, retaining Drain Tube	8-16	1	
C.7164	Gasket, between Air Intake and Carburetters	8-17	3	
C.2496	Stud, fixing Air Intake to Carburetters		6	
UFN.131/L	Nut, on Studs		6	
FG.105/X	Washer, Spring, under Nuts		6	

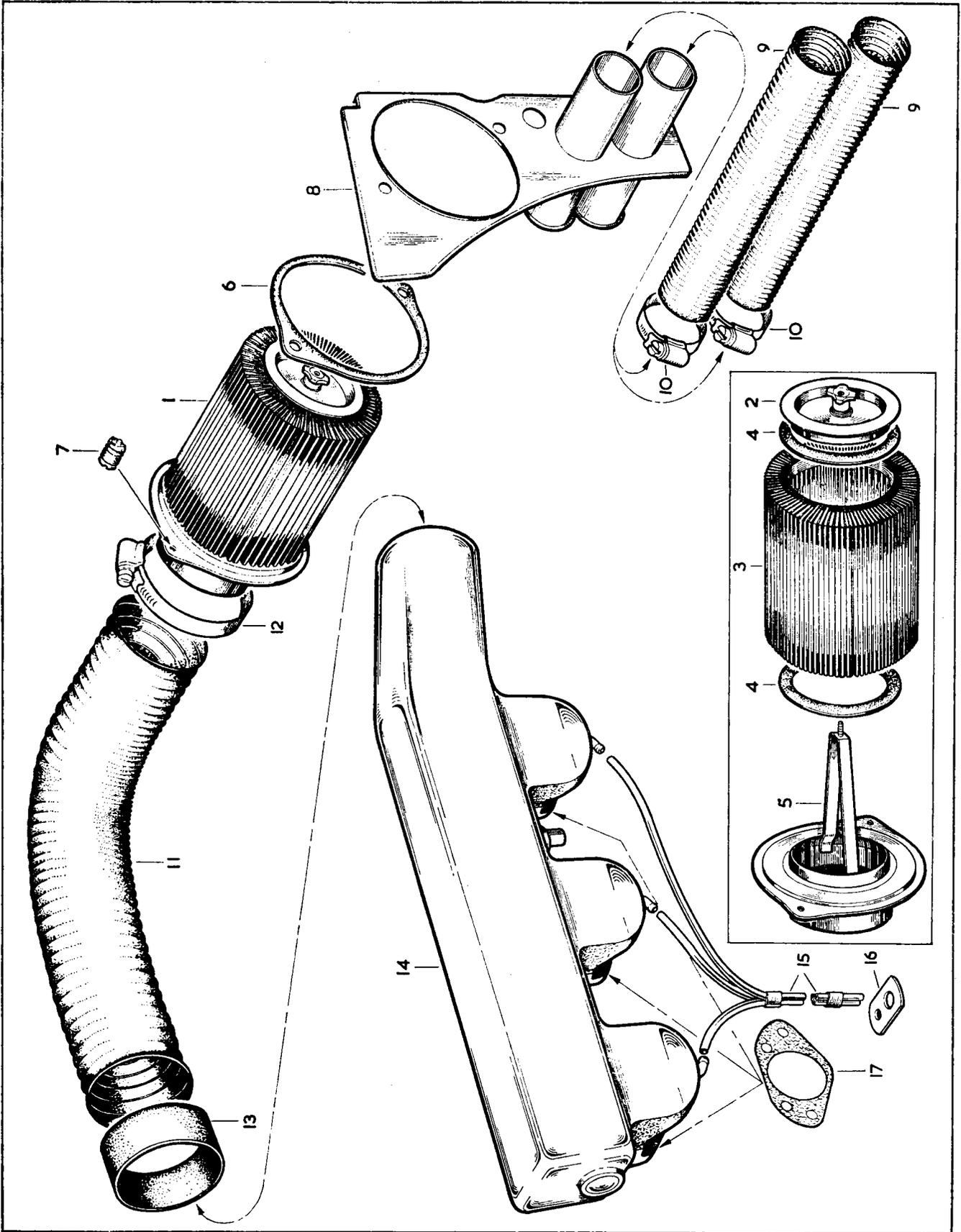


PLATE 8

ACCELERATOR CONTROLS

OVERDRIVE TRANSMISSION

R.H. DRIVE CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
C.20620	ACCELERATOR PEDAL ASSEMBLY	9- 1	1	
C.11671	RUBBER PAD, ON ACCELERATOR PEDAL	9- 2	1	
C.11667	BRACKET, MOUNTING PEDAL TO FLOOR	9- 3	1	
UFS.125/4R	Screw, Set, securing Bracket to Floor		4	
FG.104/X	Washer, Spring, on Setscrews		4	
BD.22412/2	Captive Nut, receiving Setscrews (complete with Clip)		4	
C.6969	Fulcrum Pin, securing Pedal in Bracket	9- 4	1	
C.8737/1	Nut, Self-Locking, securing Fulcrum Pin		1	
C.20614	ADJUSTER PLATE ASSEMBLY ON ACCELERATOR PEDAL	9- 5	1	
UFS.519/5H	Screw, Set, securing Plate to Pedal		2	
C.8667/17	Nut, Self-Locking, on Setscrews		2	
AW.102/T	Washer, Plain, under Self-Locking Nuts		2	
C.19954	STOP BRACKET ASSEMBLY, FOR ACCELERATOR PEDAL	9- 6	1	
BD.11712/1	Pop Rivet, securing Stop Bracket to Toeboard		4	
UFS.131/9R	Screw, Set, restricting Pedal travel		1	
UFN.231/L	Nut, locking Setscrew to Stop Bracket		1	
C.22621	ACCELERATOR PEDAL SHAFT ASSEMBLY	9- 7	1	
BD.1814/6	Pop Rivet, securing L.H. end of Pedal Shaft to Dash (at Spherical Bearing)		3	
C.24136	BELL CRANK LEVER ASSEMBLY, LOWER, ON END OF PEDAL SHAFT	9- 8	1	
UFS.131/7R	Screw, Set, securing Bell Crank Lever to Pedal Shaft		1	
FG.105/X	Washer, Spring, on Setscrew		1	
C.14366	Throttle Return Spring, from Lower Bell Crank Lever to Water Control Valve Bracket	9- 9	1	
C.23496	CONTROL ROD, LINKING LOWER AND UPPER BELL CRANK LEVERS	9-10	1	
C.16809	Ball Joint (Amal) joining Control Rod to Bell Crank Levers	9-11	2	
UFN.225/L	Nut, locking Ball Joints to Control Rod	9-12	2	

ACCELERATOR CONTROLS

OVERDRIVE TRANSMISSION R.H. DRIVE CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
C.24401	BELL CRANK LEVER ASSEMBLY, UPPER, OPERATING THROTTLE SLAVE SHAFTS	9-13	1	
C.8667/2	Nut, Self-Locking, retaining Bell Crank Lever on Pivot Bracket		1	
FW.105/T	Washer, Plain, under Self-Locking Nut		1	
C.24399	PIVOT BRACKET ASSEMBLY, MOUNTING UPPER BELL CRANK LEVER TO DASH	9-14	1	
UFS.131/5R	Screw, Set, securing Bracket to Dash		2	
C.725	Washer, Shakeproof, on Setscrews		2	
FW.105/T	Washer, Plain, under Shakeproof Washers		2	
C.23915	Eccentric Sleeve, for Upper Bell Crank Lever stop adjustment	9-15	2	
UFB.125/11R	Bolt, securing Eccentric Sleeves to Bracket		2	
C.724	Washer, Shakeproof, on Bolts		2	
C.26695	Spacer, on Slave Bracket		1	
C.13605	BUSH ASSEMBLY, IN PIVOT BRACKET, SUPPORTING END OF REAR SLAVE SHAFT	9-16	1	
C.24403	CONTROL ROD ASSEMBLY, LINKING UPPER BELL CRANK LEVER WITH REAR SLAVE SHAFT	9-17	1	
C.24847	REAR SLAVE SHAFT ASSEMBLY, OPERATING INTERMEDIATE SLAVE SHAFT	9-18	1	
C.24885	LEVER ASSEMBLY ON REAR SLAVE SHAFT	9-19	1	
BD.20620/3	Screw, Special, clamping Lever to Rear Slave Shaft		1	
C.8737/1	Nut, Self-Locking, on Setscrew		1	
FW.104/T	Washer, Plain, under Self-Locking Nut		1	
C.24849	INTERMEDIATE SLAVE SHAFT ASSEMBLY, OPERATING FRONT SLAVE SHAFT	9-20	1	
C.19450	Pin, in Lever on Intermediate Slave Shaft, actuating Front Slave Shaft	9-21	1	
C.8667/17	Nut, Self-Locking, securing Pin to Lever		1	
BD.3210	Grommet, at joint of Rear and Intermediate Slave Shafts	9-22	3	
C.24853	Distance Tube, in Grommets	9-23	3	
UFS.119/6R	Screw, Set, through Distance Tube		3	
C.8667/17	Nut, Self-Locking, on Setscrews		3	
AW.102/T	Washer, Plain, under Self-Locking Nuts		3	

ACCELERATOR CONTROLS

OVERDRIVE TRANSMISSION

R.H. DRIVE CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
C.23235	FRONT SLAVE SHAFT ASSEMBLY FOR THROTTLE OPERATION	9-24	1	
C.18941	Adaptor, in front Boss on Inlet Manifold, supporting Front Slave Shaft	9-25	1	
C.18942	Adaptor, in rear Boss on Inlet Manifold, supporting Intermediate and Front Slave Shafts	9-26	1	
C.18943	Tab Washer, locking Adaptors	9-27	2	
C.23239	CONTROL ROD, LINKING LEVERS ON FRONT SLAVE SHAFTS TO CARBURETTERS	9-28	3	
C.13824	Clip, securing Control Rods to Levers	9-29	6	

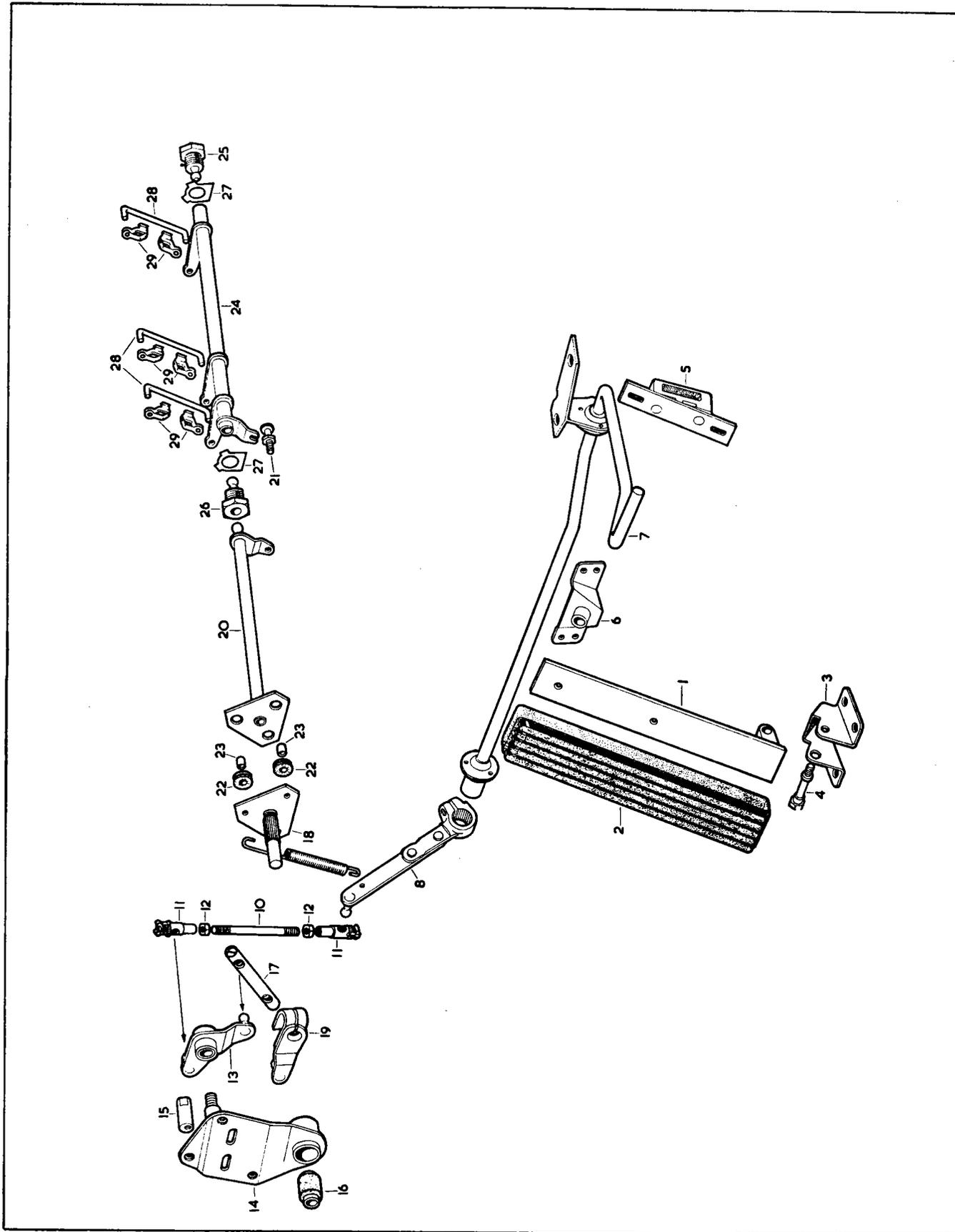


PLATE 9

ACCELERATOR CONTROLS

OVERDRIVE TRANSMISSION

L.H. DRIVE CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
C.20692	ACCELERATOR PEDAL ASSEMBLY	10- 1	1	
C.11671	RUBBER PAD, ON ACCELERATOR PEDAL	10- 2	1	
C.11667	BRACKET, MOUNTING PEDAL TO FLOOR	10- 3	1	
UFS.125/4R	Screw, Set, securing Bracket to Floor		4	
FG.104/X	Washer, Spring, on Setscrews		4	
BD.22412/2	Captive Nut, receiving Setscrews (complete with Clip)		4	
C.6969	Fulcrum Pin, securing Pedal in Bracket	10- 4	1	
C.8737/1	Nut, Self-Locking, securing Fulcrum Pin		1	
C.20693	ADJUSTER PLATE ASSEMBLY ON ACCELERATOR PEDAL	10- 5	1	
UFS.519/5H	Screw, Set, securing Plate to Pedal		2	
C.8667/17	Nut, Self-Locking, on Setscrews		2	
AW.102/T	Washer, Plain, under Self-Locking Nuts		2	
C.20516	STOP BRACKET ASSEMBLY, FOR ACCELERATOR PEDAL	10- 6	1	
BD.11712/1	Pop Rivet, securing Stop Bracket to Toeboard		4	
UFS.131/13R	Screw, Set, restricting Pedal travel		1	
UFN.131/L	Nut, locking Setscrew to Stop Bracket		1	
C.20115	ACCELERATOR PEDAL SHAFT ASSEMBLY	10- 7	1	
BD.1814/2	Pop Rivet, securing R.H. end of Pedal Shaft to Dash (at Spherical Bearing)		3	
C.20119	BEARING BRACKET ASSEMBLY, SUPPORTING L.H. END OF PEDAL SHAFT	10- 8	1	
C.24133	BELL CRANK LEVER ASSEMBLY, LOWER, ON END OF PEDAL SHAFT	10- 9	1	
UFS.131/7R	Screw, Set, securing Bell Crank Lever to Pedal Shaft		1	
FG.105/X	Washer, Spring, on Setscrew		1	
C.20393	CONTROL ROD, LINKING LOWER BELL CRANK LEVER TO L.H. UPPER BELL CRANK LEVER	10-10	1	
C.16809	Ball Joint (Amal) joining Control Rod to Bell Crank Levers	10-11	2	
UFN.225/L	Nut, locking Ball Joints to Control Rod	10-12	2	

ACCELERATOR CONTROLS

OVERDRIVE TRANSMISSION L.H. DRIVE CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
C.20374	BELL CRANK LEVER ASSEMBLY, L.H. UPPER, OPERATING TRANSVERSE CONTROL ROD	10-13	1	
C.8667/2	Nut, Self-Locking, retaining Bell Crank Lever on Pivot Bracket		1	
FW.105/T	Washer, Plain, under Self-Locking Nut		1	
C.20376	PIVOT BRACKET ASSEMBLY, MOUNTING L.H. UPPER BELL CRANK LEVER TO DASH	10-14	1	
UFS.131/SR	Screw, Set, securing Bracket to Dash		2	
C.725	Washer, Shakeproof, on Setscrews		2	
FW.105/T	Washer, Plain, under Shakeproof Washers		2	
C.24397	TRANSVERSE CONTROL ROD ASSEMBLY LINKING L.H. UPPER BELL CRANK LEVER TO R.H. UPPER BELL CRANK LEVER	10-15	1	
C.13806	Clip, securing Control Rod to L.H. Upper Bell Crank Lever.	10-16	1	
L.102.5/7U	Split Pin, securing Control Rod to R.H. Upper Bell Crank Lever	10-17	1	
C.20392	Spring Anchor, behind Split Pin, for Throttle Return Spring	10-18	1	
C.20284	Throttle Return Spring, from Spring Anchor to Dash side	10-19	1	
C.24404	BELL CRANK LEVER ASSEMBLY, R.H. UPPER, OPERATING THROTTLE SLAVE SHAFTS	10-20	1	
C.8667/2	Nut, Self-Locking, retaining Bell Crank Lever on Pivot Bracket		1	
FW.105/T	Washer, Plain, under Self-Locking Nut		1	
C.24399	PIVOT BRACKET ASSEMBLY, MOUNTING R.H. UPPER BELL CRANK LEVER TO DASH	10-21	1	
UFS.131/SR	Screw, Set, securing Bracket to Dash		2	
C.725	Washer, Shakeproof, on Setscrews		2	
FW.105/T	Washer, Plain, under Shakeproof Washers		2	
C.23915	Eccentric Sleeve, for R.H. Upper Bell Crank Lever stop adjustment	10-22	2	
UFB.125/11R	Bolt, securing Eccentric Sleeves to Bracket		2	
C.724	Washer, Shakeproof, on Bolts		2	
C.13605	BUSH ASSEMBLY, IN PIVOT BRACKET, SUPPORTING END OF REAR SLAVE SHAFT	10-23	1	

ACCELERATOR CONTROLS

OVERDRIVE TRANSMISSION L.H. DRIVE CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
C.24403	CONTROL ROD ASSEMBLY, LINKING R.H. UPPER BELL CRANK LEVER WITH REAR SLAVE SHAFT	10-24	1	
C.24847	REAR SLAVE SHAFT ASSEMBLY, OPERATING INTERMEDIATE SLAVE SHAFT	10-25	1	
C.24885	LEVER ASSEMBLY ON REAR SLAVE SHAFT	10-26	1	
BD.20620/3	Screw, Special, clamping Lever to Rear Slave Shaft		1	
C.8737/1	Nut, Self-Locking, on Setscrew		1	
FW.104/T	Washer, Plain, under Self-Locking Nut		1	
C.24849	INTERMEDIATE SLAVE SHAFT ASSEMBLY OPERATING FRONT SLAVE SHAFT	10-27	1	
C.19450	Pin, in Lever on Intermediate Slave Shaft, actuating Front Slave Shaft	10-28	1	
C.8667/17	Nut, Self-Locking, securing Pin to Lever		1	
BD.3210	Grommet, at joint of Rear and Intermediate Slave Shafts	10-29	3	
C.24853	Distance Tube, in Grommets	10-30	3	
UFS.119/6R	Screw, Set, through Distance Tubes		3	
C.8667/17	Nut, Self-Locking, on Setscrews		3	
AW.102/T	Washer, Plain, under Self-Locking Nuts		3	
C.23235	FRONT SLAVE SHAFT ASSEMBLY FOR THROTTLE OPERATION	10-31	1	
C.18941	Adaptor, in Front Boss on Inlet Manifold, supporting Front Slave Shaft	10-32	1	
C.18942	Adaptor, in rear Boss on Inlet Manifold, supporting Intermediate and Front Slave Shafts	10-33	1	
C.18943	Tab Washer, locking Adaptors	10-34	2	
C.23239	CONTROL ROD, LINKING LEVERS ON FRONT SLAVE SHAFT TO CARBURETTORS	10-35	3	
C.13824	Clip, securing Control Rods to Levers	10-36	6	

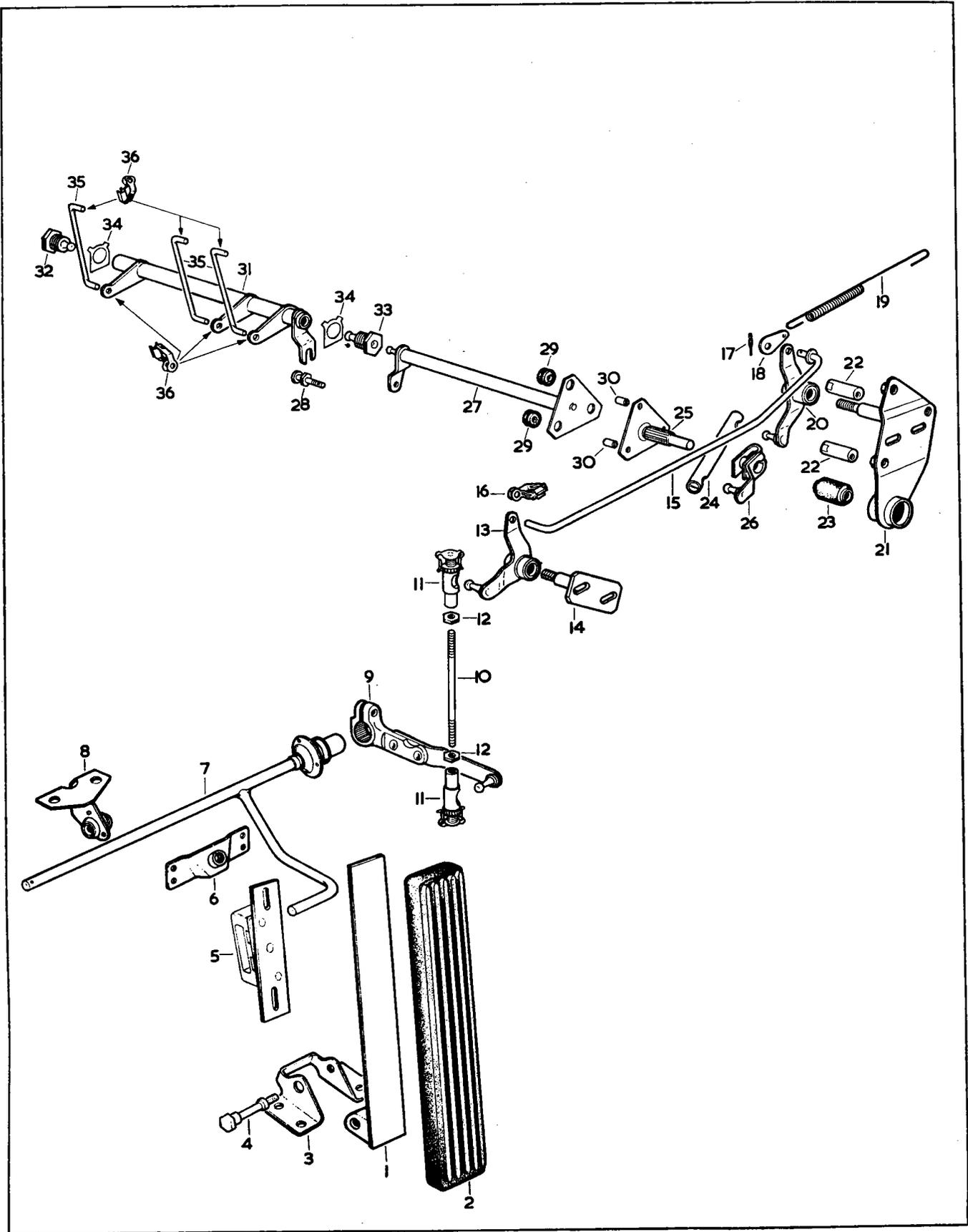


PLATE 10

ACCELERATOR CONTROLS

AUTOMATIC TRANSMISSION

R.H. DRIVE CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
C.20620	ACCELERATOR PEDAL ASSEMBLY	11- 1	1	
C.11671	RUBBER PAD, ON ACCELERATOR PEDAL	11- 2	1	
C.11667	BRACKET, MOUNTING PEDAL TO FLOOR	11- 3	1	
UFS.125/4R	Screw, Set, securing Bracket to Floor		4	
FG.104/X	Washer, Spring, on Setscrews		4	
BD.22412/2	Captive Nut, receiving Setscrews (complete with Clip)		4	
C.6969	Fulcrum Pin, securing Pedal in Bracket	11- 4	1	
C.8737/1	Nut, Self-Locking, securing Fulcrum Pin		1	
C.20614	ADJUSTER PLATE ASSEMBLY ON ACCELERATOR PEDAL	11- 5	1	
UFS.519/5H	Screw, Set, securing Plate to Pedal		2	
C.8667/17	Nut, Self-Locking, on Setscrews		2	
AW.102/T	Washer, Plain, under Self-Locking Nuts		2	
C.19954	STOP BRACKET ASSEMBLY, FOR ACCELERATOR PEDAL	11- 6	1	
BD.11712/1	Pop Rivet, securing Stop Bracket to Toeboard		4	
UFS.131/9R	Screw, Set, restricting Pedal travel		1	
UFN.231/L	Nut, locking Setscrew to Stop Bracket		1	
C.22621	ACCELERATOR PEDAL SHAFT ASSEMBLY	11- 7	1	
BD.1814/6	Pop Rivet, securing L.H. end of Pedal Shaft to Dash (at Spherical Bearing)		3	
C.24136	BELL CRANK LEVER ASSEMBLY, LOWER, ON END OF PEDAL SHAFT	11- 8	1	
UFS.131/7R	Screw, Set, securing Bell Crank Lever to Pedal Shaft		1	
FG.105/X	Washer, Spring, on Setscrew		1	
C.14366	Throttle Return Spring, from Lower Bell Crank Lever to Top Support of Transmission Unit Dipstick Tube	11- 9	1	
C.23496	CONTROL ROD, LINKING LOWER AND UPPER BELL CRANK LEVERS	11-10	1	
C.16809	Ball joint (Amal) joining Control Rod to Bell Crank Levers	11-11	2	
UFN.225/L	Nut, locking Ball Joints to Control Rod	11-12	2	
C.24401	BELL CRANK LEVER ASSEMBLY, UPPER, OPERATING THROTTLE SLAVE SHAFTS	11-13	1	
C.8667/2	Nut, Self-Locking, retaining Bell Crank Lever on Pivot Bracket		1	
FW.105/T	Washer, Plain, under Self-Locking Nut		1	

ACCELERATOR CONTROLS

AUTOMATIC TRANSMISSION R.H. DRIVE CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
C.24399	PIVOT BRACKET ASSEMBLY, MOUNTING UPPER BELL CRANK LEVER TO DASH	11-14	1	
UFS.131/7R	Screw, Set, securing Bracket to Dash		2	
C.725	Washer, Shakeproof, on Setscrews		2	
FW.105/T	Washer, Plain, under Shakeproof Washers		2	
C.23915	Eccentric Sleeve, for Upper Bell Crank Lever stop adjustment	11-15	2	
UFB.125/11R	Bolt, securing Eccentric Sleeves to Bracket		2	
C.724	Washer, Shakeproof, on Bolts		2	
C.26695	Spacer, on Slave Bracket		1	
C.13605	BUSH ASSEMBLY, IN PIVOT BRACKET, SUPPORTING END OF REAR SLAVE SHAFT	11-16	1	
C.24403	CONTROL ROD ASSEMBLY, LINKING UPPER BELL CRANK LEVER WITH REAR SLAVE SHAFT	11-17	1	
C.24847	REAR SLAVE SHAFT ASSEMBLY, OPERATING INTERMEDIATE SLAVE SHAFT	11-18	1	
C.24885	LEVER ASSEMBLY ON REAR SLAVE SHAFT	11-19	1	
BD.20620/3	Screw, Special, clamping Lever to Rear Slave Shaft		1	
C.8737/1	Nut, Self-Locking, on Setscrew		1	
FW.104/T	Washer, Plain, under Self-Locking Nut		1	
C.24849	INTERMEDIATE SLAVE SHAFT ASSEMBLY, OPERATING FRONT SLAVE SHAFT	11-20	1	
C.19450	Pin, in Lever on Intermediate Slave Shaft, actuating Front Slave Shaft	11-21	1	
C.8667/17	Nut, Self-Locking, securing Pin to Lever		1	
BD.3210	Grommet, at joint of Rear and Intermediate Slave Shafts	11-22	3	
C.24853	Distance Tube, in Grommets	11-23	3	
UFS.119/6R	Screw, Set, through Distance Tubes		3	
C.8667/17	Nut, Self-Locking, on Setscrews		3	
AW.102/T	Washer, Plain, under Self-Locking Nuts		3	
C.24327	FRONT SLAVE SHAFT ASSEMBLY, FOR THROTTLE OPERATION	11-24	1	
C.18941	Adaptor, in front Boss on Inlet Manifold, supporting Front Slave Shaft	11-25	1	
C.18942	Adaptor, in rear Boss on Inlet Manifold, supporting Intermediate and Front Slave Shafts	11-26	1	
C.18943	Tab Washer, locking Adaptors	11-27	2	

ACCELERATOR CONTROLS

AUTOMATIC TRANSMISSION

R.H. DRIVE CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
C.23239	CONTROL ROD, LINKING LEVERS ON FRONT SLAVE SHAFT TO CARBURETTERS	11-28	3	
C.13824	Clip, securing Control Rods to Levers	11-29	6	
C.24533	SUPPORT BRACKET ASSEMBLY, FOR KICK-DOWN RELAY SHAFT	11-30	1	
C.13074	Stud, holding Support Bracket on Cylinder Head		2	
C.4202/2	Nut, securing Support Bracket on Studs		2	
FG.105/X	Washer, Spring, under Nuts		2	
C.24331	RELAY SHAFT ASSEMBLY, OPERATING KICK-DOWN CONTROL CABLE	11-31	1	
C.24334	Relay Lever, at rear of Relay Shaft	11-32	1	
422524/08	Pin, securing Relay Lever to Shaft	11-33	1	
C.23239	CONTROL ROD, LINKING FRONT RELAY LEVER TO LEVER ON FRONT SLAVE SHAFT	11-34	1	
C.13824	Clip, securing Control Rod to Levers	11-35	2	
C.25065/1	KICK-DOWN CABLE ASSEMBLY, FROM REAR RELAY LEVER TO TRANSMISSION UNIT	11-36	1	Fitted from Engine No. 7D.50001 to 7D.55418
C.26756/1	KICK-DOWN CABLE ASSEMBLY, FROM REAR RELAY LEVER TO TRANSMISSION UNIT		1	Fitted to Engine No. 7D.55419 and subs.
C.24026	Fork End, connecting Inner Cable to Lever	11-37	1	
UFN.119/L	Nut, locking Fork End on Cable	11-38	1	
J.103/8S	Clevis Pin, securing Fork End to Lever	11-39	1	
BD.541/28	Washer, Plain, under head of Clevis Pin		1	
L.102/4U	Split Pin, securing Clevis Pin	11-40	1	
C.15830	Washer, Plain, behind Split Pin	11-41	1	
C.25100	Spring Clip, securing inner Cable to Kick-down Mechanism	11-42	1	
C.24039	'O' Ring, on Cable Stop at Transmission Unit	11-43	1	
FW.104/T	Washer, Plain, retaining Cable Assembly to Transmission Unit	11-44	1	
C.25031	Screw, Socket, securing Washer to Unit	11-45	1	

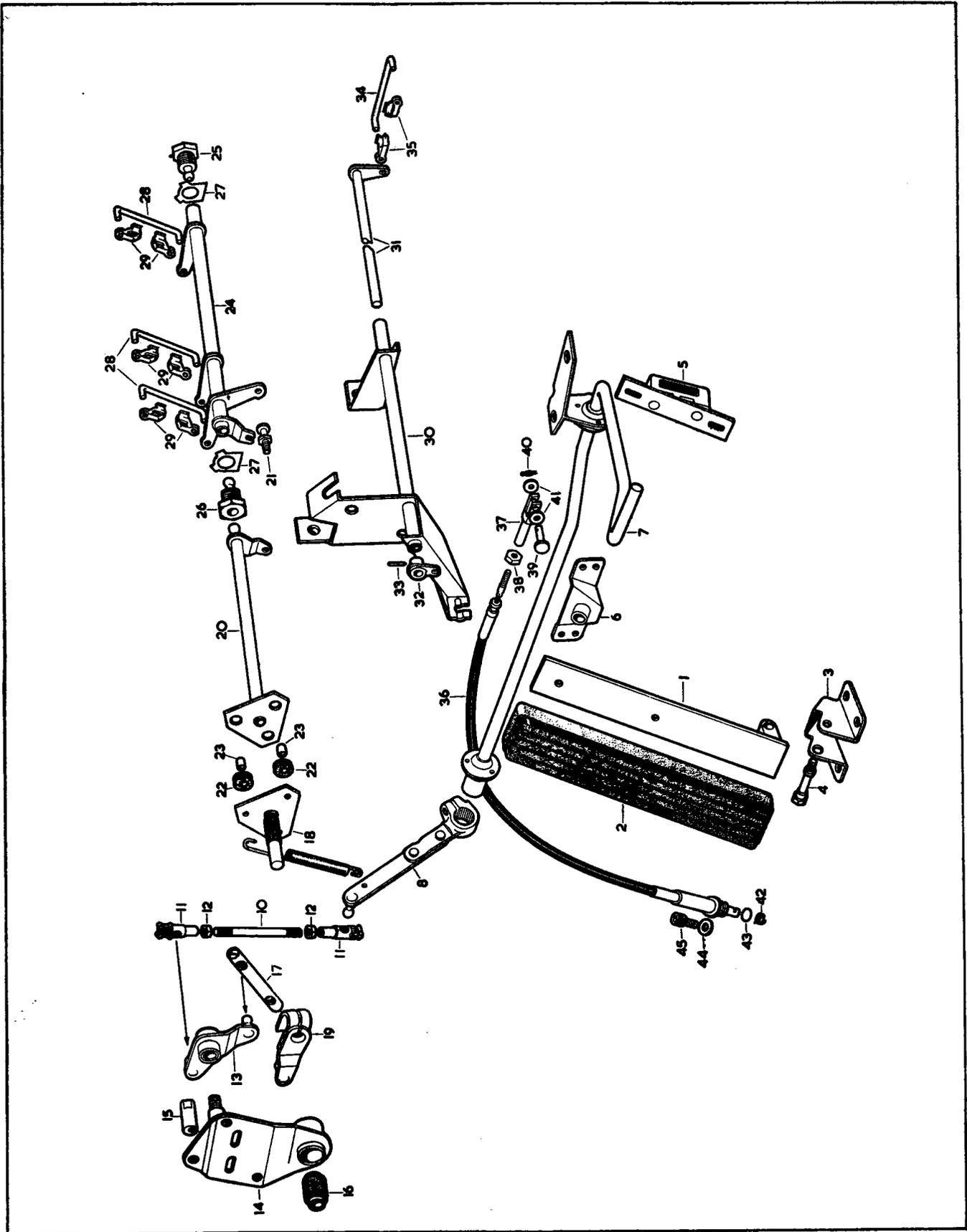


PLATE II

ACCELERATOR CONTROLS

AUTOMATIC TRANSMISSION LH. DRIVE CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
C.20692	ACCELERATOR PEDAL ASSEMBLY	12- 1	1	
C.11671	RUBBER PAD, ON ACCELERATOR PEDAL	12- 2	1	
C.11667	BRACKET, MOUNTING PEDAL TO FLOOR	12- 3	1	
UFS.125/4R	Screw, Set, securing Bracket to Floor		4	
FG.104/X	Washer, Spring, on Setscrews		4	
BD.22412/2	Captive Nut, receiving Setscrews (complete with Clip)		4	
C.6969	Fulcrum Pin, securing Pedal in Bracket	12- 4	1	
C.8737/1	Nut, Self-Locking, securing Fulcrum Pin		1	
C.20693	ADJUSTER PLATE ASSEMBLY ON ACCELERATOR PEDAL	12- 5	1	
UFS.519/5H	Screw, Set, securing Plate to Pedal		2	
C.8667/17	Nut, Self-Locking, on Setscrews		2	
AW.102/T	Washer, Plain, under Self-Locking Nuts		2	
C.20516	STOP BRACKET ASSEMBLY, FOR ACCELERATOR PEDAL	12- 6	1	
BD.11712/1	Pop Rivet, securing Stop Bracket to Toeboard		4	
UFS.131/13R	Screw, Set, restricting Pedal travel		1	
UFN.231/L	Nut, locking Setscrew to Stop Bracket		1	
C.20115	ACCELERATOR PEDAL SHAFT ASSEMBLY	12- 7	1	
BD.1814/2	Pop Rivet, securing R.H. end of Pedal Shaft to Dash (at Spherical Bearing)		3	
C.20119	BEARING BRACKET ASSEMBLY, SUPPORTING L.H. END OF PEDAL SHAFT	12- 8	1	
C.24133	BELL CRANK LEVER ASSEMBLY, LOWER, ON END OF PEDAL SHAFT	12- 9	1	
UFS.131/7R	Screw, Set, securing Bell Crank Lever to Pedal Shaft		1	
FG.105/X	Washer, Spring, on Setscrew		1	
C.20393	CONTROL ROD LINKING LOWER BELL CRANK LEVER TO L.H. UPPER BELL CRANK LEVER	12-10	1	
C.16809	Ball Joint (Amal) joining Control Rod to Bell Crank Levers	12-11	2	
UFN.225/L	Nut, locking Ball Joints to Control Rod	12-12	2	

ACCELERATOR CONTROLS

AUTOMATIC TRANSMISSION

L.H. DRIVE CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
C.20374	BELL CRANK LEVER ASSEMBLY, L.H. UPPER, OPERATING TRANSVERSE CONTROL ROD	12-13	1	
C.8667/2	Nut, Self-Locking, retaining Bell Crank Lever on Pivot Bracket		1	
FW.105/T	Washer, Plain, under Self-Locking Nut		1	
C.20376	PIVOT BRACKET ASSEMBLY, MOUNTING L.H. UPPER BELL CRANK LEVER TO DASH	12-14	1	
UFS.131/5R	Screw, Set, securing Bracket to Dash		2	
C.725	Washer, Shakeproof, on Setscrews		2	
FW.105/T	Washer, Plain, under Shakeproof Washers		2	
C.24397	TRANSVERSE CONTROL ROD ASSEMBLY, LINKING L.H. UPPER BELL CRANK LEVER TO R.H. UPPER BELL CRANK LEVER	12-15	1	
C.13806	Clip, securing Control Rod to L.H. Upper Bell Crank Lever	12-16	1	
L.102.5/7U	Split Pin, securing Control Rod to R.H. Upper Bell Crank Lever	12-17	1	
C.20392	Spring Anchor, behind Split Pin, for Throttle Return Spring	12-18	1	
C.20284	Throttle Return Spring, from Spring Anchor to Dash side	12-19	1	
C.24404	BELL CRANK LEVER ASSEMBLY, R.H. UPPER, OPERATING THROTTLE SLAVE SHAFTS	12-20	1	
C.8667/2	Nut, Self-Locking, retaining Bell Crank Lever on Pivot Bracket		1	
FW.105/T	Washer, Plain, under Self-Locking Nut		1	
C.24399	PIVOT BRACKET ASSEMBLY, MOUNTING R.H. UPPER BELL CRANK LEVER TO DASH	12-21	1	
UFS.131/5R	Screw, Set, securing Bracket to Dash		2	
C.725	Washer, Shakeproof, on Setscrews		2	
FW.105/T	Washer, Plain, under Shakeproof Washers		2	
C.23915	Eccentric Sleeve, for R.H. Upper Bell Crank Lever stop adjustment	12-22	2	
UFB.125/11R	Bolt, securing Eccentric Sleeves to Bracket		2	
C.724	Washer, Shakeproof, on Bolts		2	
C.13605	BUSH ASSEMBLY, IN PIVOT BRACKET, SUPPORTING END OF REAR SLAVE SHAFT	12-23	1	

ACCELERATOR CONTROLS

AUTOMATIC TRANSMISSION LH. DRIVE CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
C.24403	CONTROL ROD ASSEMBLY, LINKING R.H. UPPER BELL CRANK LEVER WITH REAR SLAVE SHAFT	12-24	1	
C.24847	REAR SLAVE SHAFT ASSEMBLY, OPERATING INTERMEDIATE SLAVE SHAFT	12-25	1	
C.24885	LEVER ASSEMBLY ON REAR SLAVE SHAFT	12-26	1	
BD.20620/3	Screw, Special, clamping Lever to Rear Slave Shaft		1	
C.8737/1	Nut, Self-Locking, on Setscrew		1	
FW.104/T	Washer, Plain, under Self-Locking Nut		1	
C.24849	INTERMEDIATE SLAVE SHAFT ASSEMBLY, OPERATING FRONT SLAVE SHAFT	12-27	1	
C.19450	Pin, in Lever on Intermediate Slave Shaft, actuating Front Slave Shaft	12-28	1	
C.8667/17	Nut, Self-Locking, securing Pin to Lever		1	
BD.3210	Grommet, at joint of Rear and Intermediate Slave Shafts	12-29	3	
C.24853	Distance Tube, in Grommets	12-30	3	
UFS.119/6R	Screw, set, through Distance Tubes		3	
C.8667/17	Nut, Self-Locking, on Setscrews		3	
AW.102/T	Washer, Plain, under Self-Locking Nuts		3	
C.24327	FRONT SLAVE SHAFT ASSEMBLY, FOR THROTTLE OPERATION	12-31	1	
C.18941	Adaptor, in Front Boss on Inlet Manifold, supporting Front Slave Shaft	12-32	1	
C.18942	Adaptor, in Rear Boss on Inlet Manifold, supporting Intermediate and Front Slave Shafts	12-33	1	
C.18943	Tab Washer, locking Adaptors	12-34	2	
C.23239	CONTROL ROD, LINKING LEVERS ON FRONT SLAVE SHAFT TO CARBURETTERS	12-35	3	
C.13824	Clip, securing Control Rods to Levers	12-36	6	
C.24533	SUPPORT BRACKET ASSEMBLY, FOR KICK-DOWN RELAY SHAFT	12-37	1	
C.13074	Stud, holding Support Bracket on Cylinder Head		2	
C.4202/2	Nut, securing Support Bracket on Studs		2	
FG.105/X	Washer, Spring, under Nuts		2	

ACCELERATOR CONTROLS

AUTOMATIC TRANSMISSION

L.H. DRIVE CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
C.24331	RELAY SHAFT ASSEMBLY, OPERATING KICK-DOWN CONTROL CABLE	12-38	1	
C.24334	Relay Lever, at rear of Relay Shaft	12-39	1	
422524/08	Pin, securing Relay Lever to Shaft	12-40	1	
C.23239	CONTROL ROD, LINKING FRONT RELAY LEVER TO LEVER ON FRONT SLAVE SHAFT	12-41	1	
C.13824	Clip, securing Control Rod to Levers	12-42	2	
C.25065/1	KICK-DOWN CABLE ASSEMBLY, FROM REAR RELAY LEVER TO TRANSMISSION UNIT	12-43	1	Fitted from Engine No. 7D.50001 to 7D.55418
C.26756/1	KICK-DOWN CABLE ASSEMBLY, FROM REAR RELAY LEVER TO TRANSMISSION UNIT		1	Fitted to Engine No. 7D.55419 and subs.
C.24026	Fork End, connecting Inner Cable to Lever	12-44	1	
UFN.119/L	Nut, locking Fork End on Cable	12-45	1	
J.103/8S	Clevis Pin, securing Fork End to Lever	12-46	1	
BD.541/28	Washer, Plain, under head of Clevis Pin		1	
L.102/4U	Split Pin, securing Clevis Pin	12-47	1	
C.15830	Washer, Plain, behind Split Pin	12-48	1	
C.25100	Spring Clip, securing Inner Cable to Kickdown mechanism	12-49	1	
C.24039	'O' Ring, on Cable Stop at Transmission Unit	12-50	1	
FW.104/T	Washer, Plain, retaining Cable Assembly to Transmission Unit	12-51	1	
C.25031	Screw, Socket, securing Washer to Unit	12-52	1	

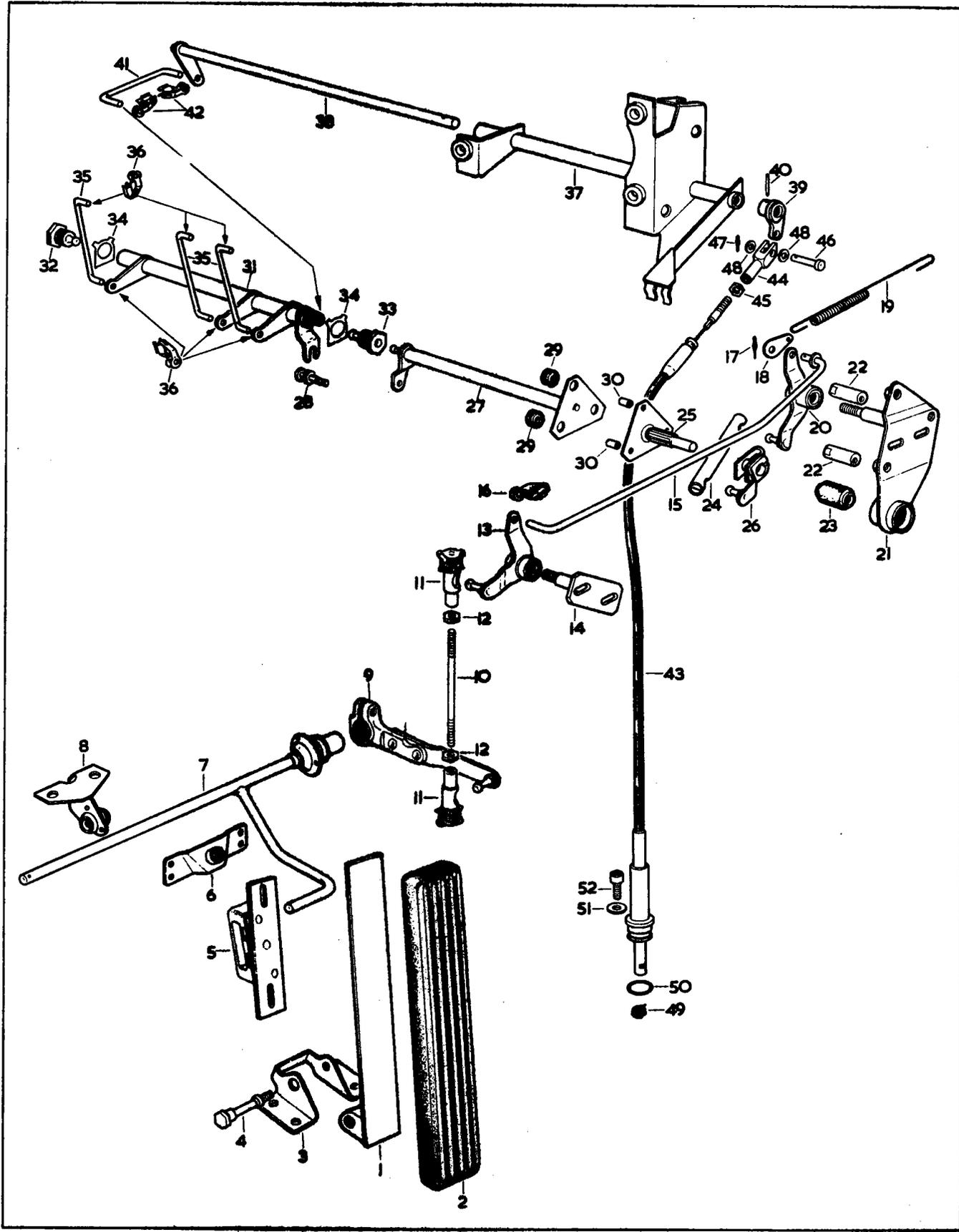


PLATE 12

FUEL SYSTEM

Part No.	Description	Plate No.	No. per Unit	Remarks
C.23656	R.H. PETROL TANK	41- 1	1	
C.23055	GAUGE ELEMENT UNIT IN R.H. PETROL TANK (TF.4006/500)	41- 2	1	
C.23657	L.H. PETROL TANK	41- 3	1	
C.23054	GAUGE ELEMENT UNIT IN L.H. PETROL TANK (TF.3006/502)	41- 4	1	
C.22054	Sealing Ring, under Element Units (both tanks)	41- 5	2	
C.22053	Locking Ring, securing Element Units	41- 6	2	
C.23752	DRAIN PLUG AT BOTTOM OF PETROL TANKS	41- 7	2	
C.26310	Washer, on Drain Plugs	41- 8	2	
UFS.137/4R	Screw, Set, in Drain Plug		2	
C.26311	Washer (Aluminium), on Setscrew		2	
BD.23808	BRACKET ASSEMBLY, RETAINING R.H. PETROL TANK TO BODY	41- 9	1	
BD.21526	BRACKET, RETAINING L.H. PETROL TANK TO BODY	41-10	1	
BD.21480	Rubber Pad, between Brackets and Petrol Tanks	41-11	2	
BD.21477	Rubber Pad, between Petrol Tanks and Boot Floor Longitudinal Members	41-12	4	
BD.21921	Rubber Pad, under Petrol Tanks	41-13	2	
BD.23114	Sealing Ring, around Petrol Tank Drain Plug apertures in Boot Floor	41-14	2	
BD.21478	Rubber Pad, between Petrol Tanks and Body Outer Panel	41-15	2	
UFS.125/4R	Screw, Set, securing Brackets to Body		8	
C.724	Washer, Shakeproof, on Setscrews		8	
FW.104/T	Washer, Plain, under Shakeproof Washers		8	
C.21567	HOSE, CONNECTING PETROL TANKS WITH PETROL FILLER BOXES	41-16	2	
C.2905/7	Clip, securing Hoses	41-17	4	
C.22238	VENT TUBE (NYLON) FOR R.H. PETROL TANK	41-18	1	

FUEL SYSTEM

Part No.	Description	Plate No.	No. per Unit	Remarks
C.22239	VENT TUBE (NYLON) FOR L.H. PETROL TANK	41-19	1	
C.21917	Sleeve Nut, securing Vent Tubes to Tanks	41-20	2	
C.23177	Baffle (Polyurethane) in Vent Tubes	41-21	2	
C.23117	Grommet, in Boot Floor, for Vent Tubes	41-22	2	
BD.21930/3	DRAIN TUBE FOR PETROL FILLER BOXES	41-23	2	
C.2905/1	Clip, securing Drain Tube to Filler Box and Drain Outlet in Boot Floor	41-24	4	
C.22458	PETROL PUMP ASSEMBLY (AUF.301)	41-25	2	
C.23706	CLIP, AROUND PETROL PUMPS	41-26	2	
C.23361	Rubber Packing, inside Clips	41-27	2	
UFB.125/10R	Bolt, through Clips		2	
C.8667/1	Nut, Self-Locking, on Bolts		2	
C.24792	Rubber Mounting, fixing Petrol Pump Clips to Body	41-28	4	
UFN.125/L	Nut, securing Clips to Rubber Mountings		4	
C.724	Washer, Shakeproof, under Nuts		4	
FW.104/T	Washer, Plain, under Shakeproof Washers		4	
C.23707	PETROL PIPE ASSEMBLY FROM R.H. PETROL TANK TO R.H. PETROL PUMP	41-29	1	
C.23709	PETROL PIPE ASSEMBLY FROM L.H. PETROL TANK TO L.H. PETROL PUMP	41-30	1	
C.11488	Banjo Bolt, securing Petrol Pipes to Tanks and Pumps	41-31	4	
C.11489	Washer, Fibre, on each face of Banjos	41-32	8	
C.23645	PETROL PIPE ASSEMBLY FROM R.H. PETROL PUMP TO T-PIECE	41-33	1	
C.23650	PETROL PIPE ASSEMBLY FROM L.H. PETROL PUMP TO T-PIECE	41-34	1	
C.11488	Banjo Bolt, securing Pipes to Petrol Pumps	41-35	2	
C.11489	Washer, Fibre, on each face of Banjos	41-36	4	
C.1040/6	Clip, securing Petrol Pipes in Boot	41-37	5	
DZZ.410/6C	Screw, Self-Tapping, securing Clips		5	
C.21868	T-PIECE AT JUNCTION OF PETROL PIPES IN BOOT	41-38	1	

FUEL SYSTEM

Part No.	Description	Plate No.	No. per Unit	Remarks
C.23653	PETROL PIPE ASSEMBLY FROM T-PIECE TO PETROL FILTER	41-39	1	
C.24180	Grommet, in Boot Floor, for Petrol Pipe	41-40	1	
C.1040/6	Clip, securing Petrol Pipe to Underframe	41-41	3	
C.1040/32	Clip, securing Petrol Pipe (and Vacuum Hose) to R.H. Front Wheel Arch	41-42	1	
C.1040/17	Clip, securing Petrol (and Hydraulic) Pipes to Body Floor	41-43	5	
DZZ.410/6C	Screw, Self-Tapping, securing Clips		9	
C.13681	PETROL FILTER ASSEMBLY (AC.7950001)	41-44	1	
7297	Filter Casting	41-45	1	
7298	Seating Washer, between Filter Casting and Glass Bowl	41-46	1	
7299	Filter Gauze	41-47	1	
7300	Glass Bowl	41-48	1	
7301	Retaining Strap Assembly	41-49	1	
C.13705	Banjo Bolt, securing Petrol Pipe to Petrol Filter	41-50	1	
C.784	Washer, Fibre, on each face of Banjo	41-51	2	
UFS.131/6R	Screw, Set, securing Petrol Filter to R.H. Front Wheel Arch		2	
UFN.131/L	Nut, on Setscrews		2	
FG.105/X	Washer, Spring, under Nuts		2	
C.17871/1	FEED PIPE ASSEMBLY, LINKING PETROL FILTER WITH CARBURETTORS	41-52	1	
C.11488	Banjo Bolt, securing Feed Pipe to Float Chambers	41-53	3	
C.11489	Washer, Fibre, on each face of Banjos.	41-54	6	

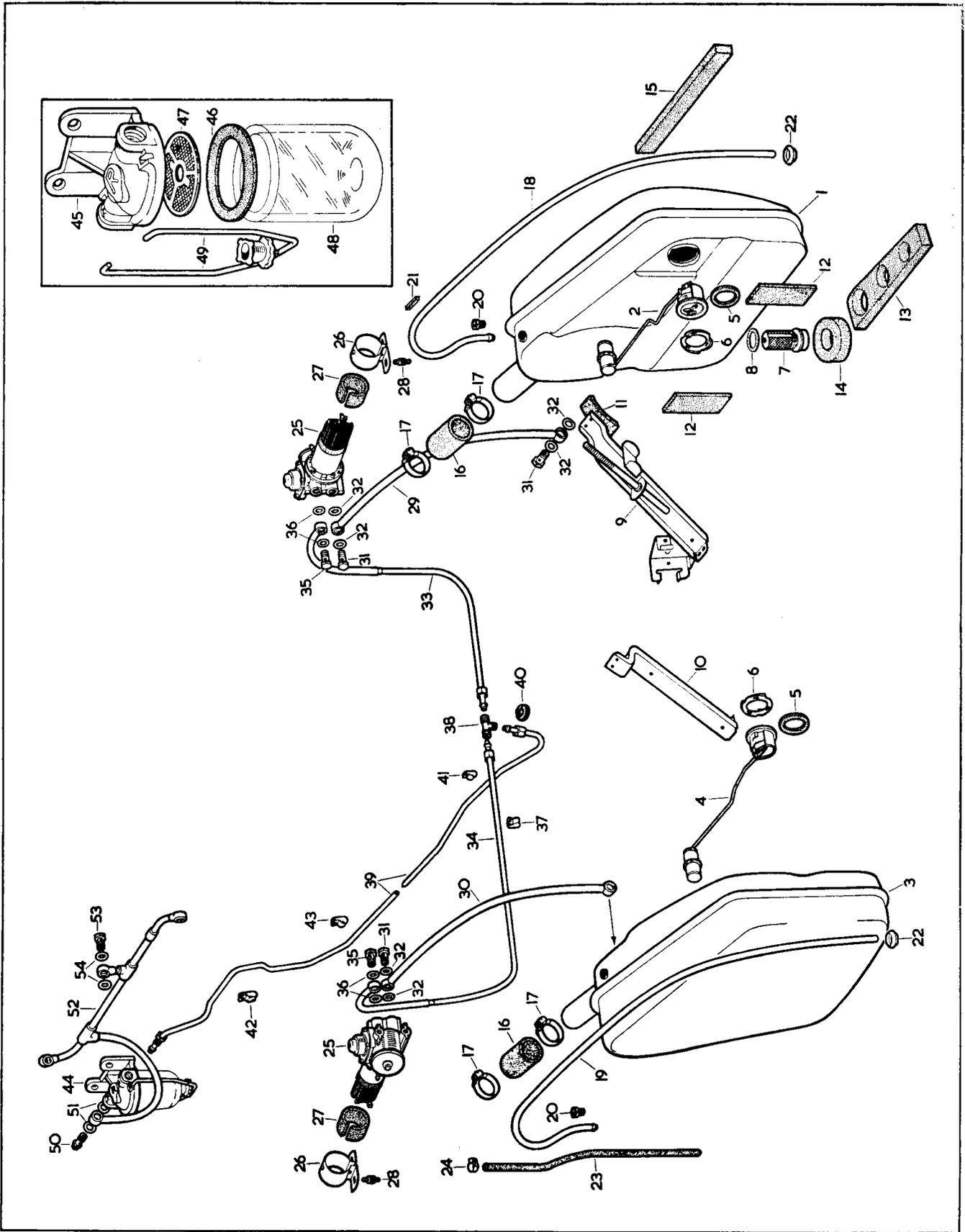


PLATE 41

EXHAUST SYSTEM

Part No.	Description	Plate No.	No. per Unit	Remarks
C.20467	FRONT DOWN PIPE ASSEMBLY, FROM MANIFOLD TO FRONT SILENCER	40- 1	1	
C.19407	Flexible Pipe on Down Pipe (12" long)		1	
C.18401	Flange, for Down Pipe	40- 3	1	
C.22821	REAR DOWN PIPE ASSEMBLY, FROM MANIFOLD TO FRONT SILENCER	40- 2	1	
C.19407	Flexible Pipe, on Down Pipe (12" long)		1	
C.18401	Flange, for Down Pipe	40- 3	1	
C.18405/1	Sealing Ring, between Down Pipes and Exhaust Manifolds	40- 4	2	
C.17916	Nut, Special, securing Down Pipes to Exhaust Manifolds		8	
FG.106/X	Washer, Spring, under Special Nuts		8	
UFN.131/L	Nut, securing Rear Down Pipe to Clutch Housing Support Bracket		1	
FW.105/T	Washer, Shakeproof, under Nut		1	
C.725	Washer, Plain, under Shakeproof Washer		1	
UFS.131/6R	Screw, Set, securing Front Down Pipe to Rear Down Pipe		1	
UFN.131/L	Nut, on Setscrew		1	
C.725	Washer, Shakeproof, under Nut		1	
C.22800	FRONT SILENCER ASSEMBLY	40- 5	1	
C.20331	Shield, protecting Body from Exhaust heat		1	
BD.1814/9	Pop Rivet, securing Shield to Body		4	
C.13063	CLIP, SECURING DOWN PIPES TO FRONT SILENCER	40- 6	2	
UFB.131/22R	Bolt, through Clips		2	
UFN.131/L	Nut, on Bolts		2	
FW.105/T	Washer, Plain, on Bolts		4	
C.20475	FRONT INTERMEDIATE PIPE ASSEMBLY, R.H.	40- 7	1	
C.20477	FRONT INTERMEDIATE PIPE ASSEMBLY, L.H.	40- 8	1	
C.13063	CLIP, SECURING FRONT INTERMEDIATE PIPES TO FRONT SILENCER	40- 9	2	
UFB.131/22R	Bolt, through Clips		2	
UFN.131/L	Nut, on Bolts		2	
FW.105/T	Washer, Plain, on Bolts		4	

EXHAUST SYSTEM

Part No.	Description	Plate No.	No. per Unit	Remarks
1363	RUBBER MOUNTING, FOR SUSPENSION OF FRONT INTERMEDIATE PIPES TO BODY	40-10	2	
UFS.131/SR	Screw , Set, securing Rubber Mountings to Body		4	
UFN.131/L	Nut , on Setscrews		4	
C.725	Washer , Shakeproof, under Nuts		4	
UFB.131/10R	Bolt , securing Front Intermediate Pipes to Rubber Mountings		2	
C.19977	Heat Shield , protecting R.H. Rubber Mounting	40-11	1	
C.19978	Heat Shield , protecting L.H. Rubber Mounting	40-12	1	
BD.541/37	Washer , Special, on Bolts		2	
C.19979	Washer (Insulating) on Bolts		4	
C.19980	Distance Collar (Insulating) on Bolts		2	
C.8667/2	Nut , Self-Locking, on Bolts		2	
FW.105/T	Washer , Plain, under Nuts		2	
C.24407	MAIN SILENCER ASSEMBLY	40-13	2	
C.13063	CLIP, SECURING MAIN SILENCERS TO FRONT INTERMEDIATE PIPES	40-14	2	
UFB.131/22R	Bolt , through Clips		2	
UFN.131/L	Nut , on Bolts		2	
FW.105/T	Washer , Plain, on Bolts		4	
C.24898	REAR SILENCER AND TAIL PIPE ASSEMBLY, R.H.	40-15	1	
C.25313	Rear Intermediate Pipe Assembly , R.H.	40-16	1	
C.24902	Rear Silencer Assembly	40-17	1	
C.25315	Tail Pipe Assembly	40-18	1	
C.24899	REAR SILENCER AND TAIL PIPE ASSEMBLY, L.H.	40-19	1	
C.25314	Rear Intermediate Pipe Assembly , L.H.		1	
C.24902	Rear Silencer Assembly	40-17	1	
C.25315	Tail Pipe Assembly	40-18	1	
C.13063	CLIP, SECURING REAR SILENCERS TO MAIN SILENCERS	40-20	2	
UFB.131/22R	Bolt , through Clips		2	
UFN.131/L	Nut , on Bolts		2	
FW.105/T	Washer , Plain, on Bolts		4	

EXHAUST SYSTEM

Part No.	Description	Plate No.	No. per Unit	Remarks
C.22410	RUBBER MOUNTING FIXING REAR INTERMEDIATE PIPES TO REAR SUSPENSION CROSS MEMBER	40-21	2	
C.25235	Bush (Asbestos) in Rubber Mountings	40-22	2	
C.25234	Ring Bracket, holding R.H. Rubber Mounting	40-23	1	
C.25233	Ring Bracket, holding L.H. Rubber Mounting	40-24	1	
UFS.131/6R	Screw, Set, securing Ring Brackets to Rear Suspension Cross Member		2	
C.8667/2	Nut, Self-Locking, on Setscrews		2	
FW.105/T	Washer, Plain, under Nuts		2	
C.25231	BRACKET ASSEMBLY BETWEEN REAR INTERMEDIATE PIPES AND RUBBER MOUNTINGS	40-25	2	
UFN.131/L	Nut, securing Brackets to Pipes		2	
C.740	Washer, Shakeproof, under Nuts		2	
C.25212	RUBBER MOUNTING ASSEMBLY, UNDER BOOT FLOOR, FOR TAIL PIPES	40-26	2	
C.25010	Spacer, between Rubber Mountings and Boot Floor	40-27	2	
C.8667/1	Nut, Self-Locking, securing Rubber Mountings to Boot Floor		4	
C.16941	Washer, Special, under Nuts		4	

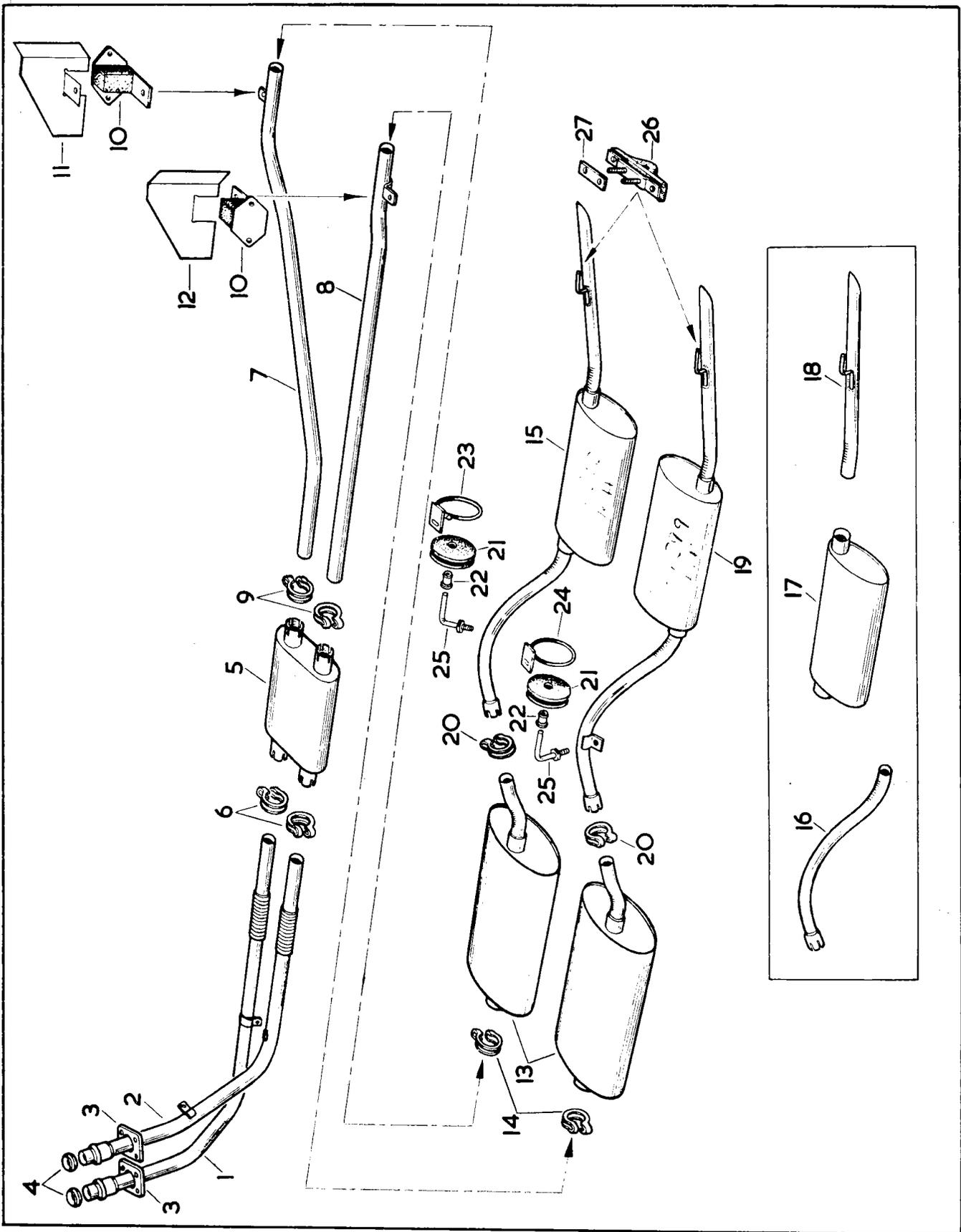


PLATE 40

COOLING SYSTEM

FITTED FROM CHASSIS No. 1D.50001 to 1D.51949. 1D.75001 TO 1D.76087

NOT REQUIRED WHEN AIR CONDITIONING IS FITTED

Part No.	Description	Plate No.	No. per Unit	Remarks
C.25201	RADIATOR BLOCK ASSEMBLY	39- 1	1	
C.8975	Rubber Mounting Pad, under Radiator	39- 2	4	
C.8976	Distance Tube, through Rubber Pads	39- 3	2	
C.8667/3	Nut, Self-Locking, securing Radiator at bottom		2	
C.410	Washer, Special, under Self-Locking Nuts		2	
C.19467	BRACKET, MOUNTING RADIATOR TO BODY AT TOP	39- 4	2	
C.19505	Bolt, Shouldered, securing Brackets to Radiator	39- 5	2	
C.19504	Grommet, in Brackets on Radiator, for Bolts	39- 6	2	
BD.541/36	Special Washer, at top of Grommets	39- 7	2	
C.8667/1	Nut, Self-Locking, on Shouldered Bolt		2	
UFS.131/7R	Screw, Set, securing Brackets to Body		2	
C.8667/2	Nut, Self-Locking, on Setscrews		2	
FW.105/T	Washer, Plain, under Self-Locking Nuts and under head of Setscrews		4	
C.19462	DRAIN TAP ASSEMBLY FOR RADIATOR BLOCK	39- 8	1	
C.981	Washer, Fibre, on Drain Tap	39- 9	As req'd	
C.19460	CONTROL ROD ASSEMBLY, OPERATING DRAIN TAP	39-10	1	
C.1042	Grommet, on Control Rod	39-11	1	
L.103/7U	Split Pin, securing Control Rod to Drain Tap		1	
C.23858	RADIATOR HEADER TANK ASSEMBLY	39-12	1	
C.18484	Filler Cap (7 lb. Pressure)	39-13	1	
C.19798/1	Rubber Overflow Pipe, for Radiator	39-14	1	
C.1040/12	Clip, securing Overflow Pipe	39-15	2	
C.25094	FAN COWL ASSEMBLY, UPPER	39-16	1	
C.18107/1	Seal (Polyurethane) between Upper Cowl and Radiator	39-17	1	
C.19859	FAN COWL ASSEMBLY, LOWER	39-18	1	
C.18107/2	Seal (Polyurethane) between Lower Cowl and Radiator	39-19	1	
UFS.419/6H	Screw, Set, securing Upper and Lower Cowls together		4	
UFN.119/L	Nut, on Setscrews		4	
AW.104/T	Washer, Plain, on Setscrews		8	
C.8737/1	Nut, Self-Locking, securing Cowl to Radiator		4	
1861	Washer, Spring, under Self-Locking Nuts		4	
BD 22658	SEAL (CANVAS/RUBBER) AT BOTTOM OF RADIATOR		1	

COOLING SYSTEM

FITTED FROM CHASSIS No. 1D.50001 to 1D.51949. 1D.75001 TO 1D.76087
NOT REQUIRED WHEN AIR CONDITIONING IS FITTED

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.22659	SEAL (CANVAS/RUBBER) AT R.H. SIDE OF RADIATOR		1	
BD.22667	SEAL (CANVAS/RUBBER) AT L.H. SIDE OF RADIATOR		1	
BD.22660	SEAL (CANVAS/RUBBER) AT TOP OF RADIATOR		1	
BD.22656	Bracket, fixing L.H. Seal		1	
BD.22657	Bracket, fixing R.H. Seal		1	
DAZ.406/6C	Screw, Self-Tapping, securing Brackets		8	
BD.22679	Retaining Strip, for Top Seal		1	
BD.22686	Nylon Stud, securing Seals		21	
C.24053	PROTECTIVE PAD (CANVAS/RUBBER) AT TOP L.H. CORNER OF RADIATOR		1	
C.24065	Stud, securing Pad		1	
C.10193	Washer, Plain, on Stud		1	
C.23861	BY-PASS PIPE ASSEMBLY FROM ENGINE TO L.H. SIDE OF RADIATOR	39-20	1	
UFS.125/4R	Screw, Set, securing By-Pass Pipe and Header Tank to Radiator		1	
UFS.125/4R	Screw, Set, securing Header Tank to Radiator		3	
FW.104/T	Washer, Plain, on Setscrews		3	
C.724	Washer, Shakeproof, on Setscrews		4	
C.23546/1	HOSE FROM HEADER TANK TO L.H. SIDE OF RADIATOR	39-21	1	
C.2905/12	Clip, securing Hose	39-22	2	
C.23548/1	VENT HOSE FROM HEADER TANK TO R.H. SIDE OF RADIATOR	39-23	1	
C.15886/2	Clip, securing Vent Hose	39-24	2	
C.23865	TOP WATER HOSE FROM WATER OUTLET PIPE TO R.H. SIDE OF RADIATOR	39-25	1	
C.2905/4	Clip, securing Top Water Hose to Water Outlet Pipe	39-26	1	
C.2905/12	Clip, securing Top Water Hose to Radiator	39-27	1	

COOLING SYSTEM

FITTED FROM CHASSIS No. 1D.50001 to 1D.51949. 1D.75001 TO 1D.76087
 NOT REQUIRED WHEN AIR CONDITIONING IS FITTED

Part No.	Description	Plate No.	No. per Unit	Remarks
C.23866	BY-PASS HOSE, FROM WATER OUTLET PIPE TO BY-PASS PIPE	39-28	1	
C.2905/3	Clip, securing By-Pass Hose to Water Outlet Pipe	39-29	1	
C.2905/14	Clip, securing By-Pass Hose to By-Pass Pipe	39-30	1	
C.14999/2	HOSE, FROM HEATER RETURN PIPE TO BY-PASS PIPE	39-31	1	
C.2905/2	Clip, securing Hose	39-32	2	
C.23547/1	HOSE, FROM BY-PASS PIPE TO L.H. SIDE OF RADIATOR	39-33	1	
C.2905/14	Clip, securing Hose	39-34	2	
C.23443	BOTTOM WATER PIPE ASSEMBLY	39-35	1	NOT REQUIRED WHEN AUTOMATIC TRANSMISSION IS FITTED
C.23864	BOTTOM WATER PIPE ASSEMBLY (INCORPORATING OIL COOLER)	39-36	1	REQUIRED ONLY WHEN AUTOMATIC TRANSMISSION IS FITTED
UFS.119/5R	Screw, Set, securing Pipe to Underframe		2	
C.8667/17	Nut, Self-Locking, on Setscrews		2	
AW.102/T	Washer, Plain, under Self-Locking Nuts		2	
C.2352	Drain Plug, in Bottom Water Pipe	39-37	1	
C.784	Washer, Fibre, on Drain Plug	39-38	1	
C.23423	HOSE FROM L.H. SIDE OF RADIATOR TO BOTTOM WATER PIPE	39-39	1	
C.2905/5	Clip, securing Hose	39-40	2	
C.23867	HOSE FROM BOTTOM WATER PIPE TO INTERMEDIATE PIPE	39-41	1	
C.2905/5	Clip, securing Hose	39-42	2	
C.23863	INTERMEDIATE WATER PIPE	39-43	1	
C.23868	HOSE FROM INTERMEDIATE PIPE TO WATER PUMP	39-44	1	
C.2905/5	Clip, securing Hose to Intermediate Pipe	39-45	1	
C.2905/7	Clip, securing Hose to Water Pump	39-46	1	

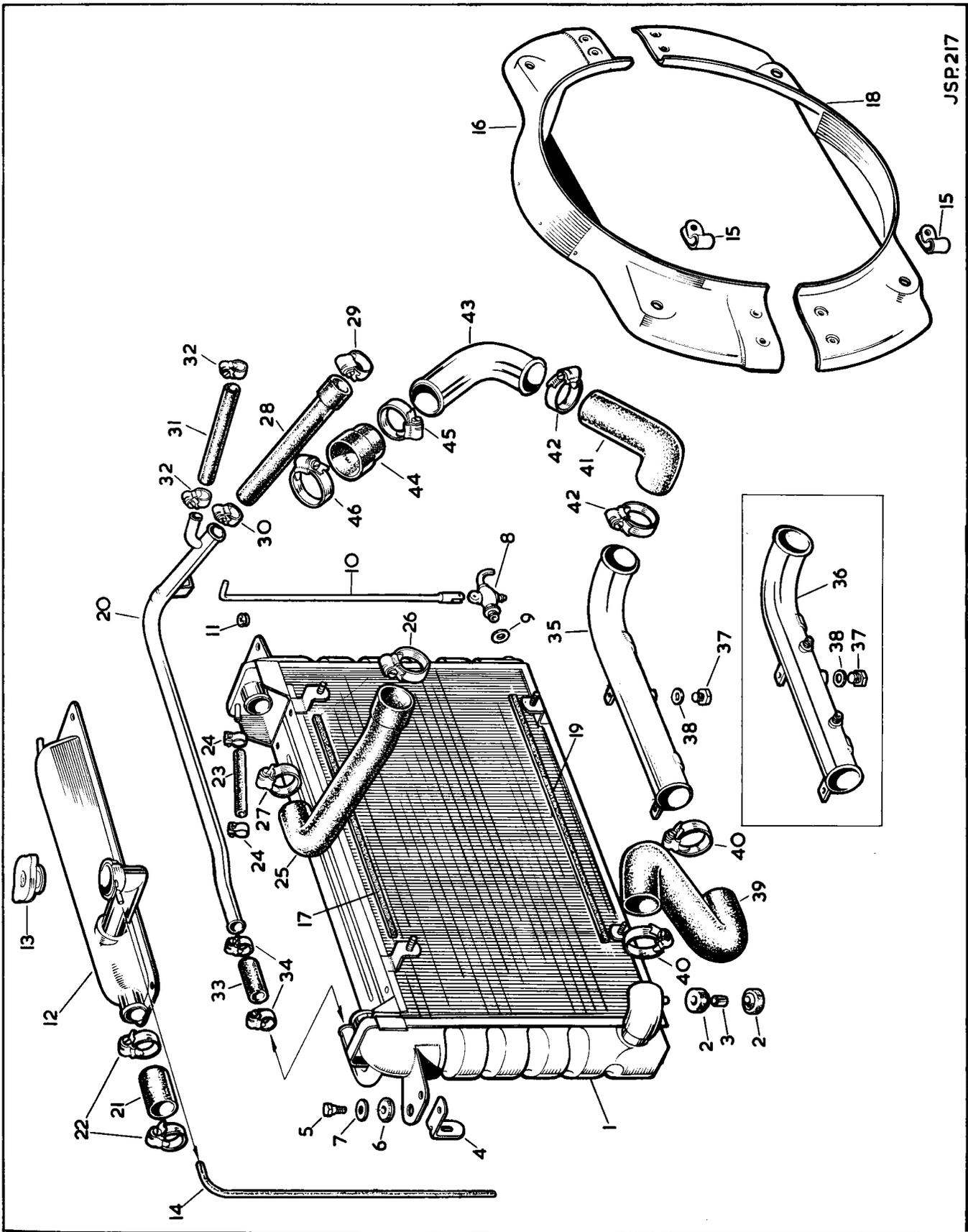


PLATE 39

HEATER AND DEMISTER INSTALLATION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.23987	HEATER CASE ASSEMBLY	59- 1	1	
C.21894	Gauze Assembly , in Air Intake Aperture	59- 2	1	
BD.1814/2	Pop Rivet , securing Gauze inside Heater Case		4	
C.21808	Seal (Polyurethane) between Gauze and Heater Radiator	59- 3	2	
UFB.131/48R	Bolt , securing Heater Case to Dash		2	
C.725	Washer , Shakeproof, on Bolts		2	
C.20634	FRONT COVER ASSEMBLY FOR HEATER CASE	59- 4	1	
C.21807	Pad (Rubber) between Front Cover and Heater Radiator	59- 5	2	
C.18891	Seal (Polyurethane) on Pipes of Heater Radiator	59- 6	2	
DZZ.406/4C	Screw , Self-Tapping, securing Front Cover to Heater Case		14	
C.21810	SEAL (RUBBER) AROUND AIR INTAKE APERTURE AT REAR OF HEATER CASE	59- 7	1	
C.25108	HEATER RADIATOR IN HEATER CASE	59- 8	1	
C.19723	SEAL (POLYURETHANE) AT TOP OF HEATER RADIATOR	59- 9	1	
C.19167	SEAL (RUBBER) AT BOTTOM OF HEATER RADIATOR	59-10	1	
C.19168	SEAL (POLYURETHANE) AT ENDS OF HEATER RADIATOR	59-11	2	
C.25387	SEAL (POLYURETHANE) ON L.H. HEATER AIR CONTROL FLAP	59-12	1	
C.25388	SEAL (POLYURETHANE) ON R.H. HEATER AIR CONTROL FLAP	59-13	1	

HEATER AND DEMISTER INSTALLATION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.25378	SEAL (POLYURETHANE) ON HEATER AIR CONTROL FLAPS	59-14	4	
BD.4321	RUBBER BUTTON IN HEATER AIR CONTROL FLAPS		4	
C.18893	MOUNTING PLATE ASSEMBLY FOR R.H. HEATER MOTOR	59-15	1	
C.18894	MOUNTING PLATE ASSEMBLY FOR L.H. HEATER MOTOR	59-16	1	
UFS.125/4R C.724	Screw, Set, securing Mounting Plates to Volutes Washer, Shakeproof, on Setscrews		6 6	
C.19888	SEAL (POLYURETHANE) BETWEEN MOUNTING PLATES AND HEATER VOLUTES	59-17	2	
C.19163	HEATER MOTOR ASSEMBLY, R.H. (SHM.5432-07)	59-18	1	
9590	Resistance, 2 ohms, on Heater Motor (FHE.3109)		1	
C.19164	HEATER MOTOR ASSEMBLY, L.H. (SHM.5442-07)	59-19	1	
9590	Resistance, 2 ohms, on Heater Motor (FHE.3109)		1	
C.25335	Seal (Rubber) between Heater Motors and Mounting Plates	59-20	2	
C.14696	Grommet, mounting Heater Motors (CH.78121)	59-21	6	
C.14697	Distance Tube, through Grommets (CH.31402)	59-22	6	
UFS.119/5R	Screw, Set, securing Heater Motors to Mounting Plates		6	
C.8667/17	Nut, Self-Locking, on Setscrews		6	
AW.102/T	Washer, Plain, on Setscrews		6	
C.19664	Bracket, fixing Heater Motor Resistances	59-23	4	
UFN.119/L	Nut, securing Brackets to Mounting Plates		4	
C.723/A	Washer, Shakeproof, under Nuts		4	
C.19165	FAN ON R.H. HEATER MOTOR (SHB.3414/08)	59-24	1	
C.15591	FAN ON L.H. HEATER MOTOR (SHB.3114/08)	59-25	1	

HEATER AND DEMISTER INSTALLATION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.18872	SEAL (POLYURETHANE) FOR DEMISTER OUTLETS ON HEATER VOLUTES	59-26	4	
BD.28153	SEAL (RUBBER) BETWEEN BASE OF HEATER VOLUTES AND DASH	59-27	2	
C.21810	SEAL (POLYURETHANE) BETWEEN BASE OF HEATER CASE AND DASH, AT WATER DRAIN APERTURE	59-28	1	
BD.23912	DRAIN TUBE ASSEMBLY, ON DASH, FOR HEATER CASE	59-29	1	
C.15886/10	Clip, securing Drain Tube to Heater Drain Outlet Pipe	59-30	1	
BD.23872	Clip, retaining Drain Tube to Dash and L.H. Side Member	59-31	2	
DAZ.408/8C	Screw, Self-Tapping, securing Clips		4	
C.17421	ADAPTOR AT REAR OF INLET MANIFOLD, FOR HEATER WATER FEED	59-32	1	
C.2296/1	Copper Washer, on Adaptor	59-33	1	
C.14999/5	HOSE FROM ADAPTOR TO WATER CONTROL VALVE	59-34	1	
C.2905/2	Clip, securing Hose	59-35	2	
C.24054	VALVE (VACUUM OPERATED) CONTROLLING WATER SUPPLY TO HEATER	59-36	1	
C.16751	Stud, in Valve Base	59-37	1	
UFN.131/L	Nut, on Stud, securing Water Control Valve to Bracket		1	
FG.105/X	Washer, Spring, under Nut		1	
C.24055	Bracket Assembly, on Inlet Manifold Rear Studs, mounting Water Control Valve	59-38	1	} FOR USE ON OVERDRIVE CARS ONLY
C.24326	Distance Piece, under Bracket	59-39	2	
C.24056	HOSE FROM VALVE TO INLET PIPE ON HEATER	59-40	1	
C.2905/2	Clip, securing Hose	59-41	2	

HEATER AND DEMISTER INSTALLATION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.19039	ELBOW HOSE FROM OUTLET PIPE ON HEATER TO RETURN PIPE	59-42	1	
C.2905/2	Clip, securing Hose	59-43	2	
C.23982	RETURN PIPE AT R.H. SIDE OF CYLINDER HEAD	59-44	1	
C.23984	Clip, securing Return Pipe to Manifold Studs	59-45	2	
C.23985	Distance Piece, under Clips	59-46	2	
BD.23112	DEMISTER NOZZLE ASSEMBLY	59-47	2	
BD.22623	Seal (Polyurethane) between Nozzles and Dash	59-48	2	
UFN.119/L	Nut, securing Nozzles to Dash		8	
C.723/A	Washer, Shakeproof, under Nuts		8	
BD.27928	Sealing Strip, between Nozzles and Screen Rail Facia (Black Felt $\frac{1}{8}'' \times 1\frac{1}{4}'' \times 15''$)	59-49	2	
BD.23780	Rubber Pad, between front face of Nozzles and Wiper Wheelboxes		2	
BD.22850	RUBBER ELBOW FOR CONNECTION OF REAR COMPARTMENT HEATER HOSES	59-50	2	
BD.22855	R.H. HOSE (38$\frac{1}{4}''$ LONG) CONVEYING AIR TO REAR COMPARTMENT	59-51	1	
BD.21481	L.H. HOSE (36'' LONG) CONVEYING AIR TO REAR COMPARTMENT	59-52	1	
BD.21961	AIR DISTRIBUTOR BOX ASSEMBLY FOR REAR COMPARTMENT HEATING	59-53	1	PLEASE STATE COLOUR WHEN ORDERING
BD.22212	Lid Assembly (Trimmed)		1	
DAC.604/6C	Screw, Self-Tapping, securing Lid		4	
BD.532/1	Cup Washer, on Self-Tapping Screws		4	
BD.21844	Spring, between Air Flap and Box		1	
C.15450	Chrome Lever, for operation of Air Flap		1	
BD.21846	Chrome Ferrule, around Lever		1	
BD.21336	Grille Assembly, at R.H. side of Air Distributor Box		1	
BD.21337	Grille Assembly, at L.H. side of Air Distributor Box		1	
DZZ.412/10C	Screw, Self-Tapping, securing Air Distributor Box to Propeller Shaft Tunnel		4	
BD.541/31	Washer, Plain, on Self-Tapping Screws		4	
BD.8536/3	Spire Nut, on Self-Tapping Screws		4	

HEATER AND DEMISTER INSTALLATION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.19425	RESERVAC TANK FOR HEATER VACUUM CONTROLS	60- 1	1	
C.8737/2	Nut, Self-Locking, securing Reservac Tank to R.H. Front Wheel Arch		2	
FW.105/T	Washer, Plain, under Self-Locking Nuts		2	
C.19426	CHECK VALVE ASSEMBLY ON RESERVAC TANK	60- 2	1	
C.19995/1	VACUUM HOSE FROM INLET MANIFOLD TO CHECK VALVE	60- 3	1	
C.15886/4	Clip, securing Vacuum Hose	60- 4	2	
C.23665/5	VACUUM HOSE FROM CHECK VALVE TO CENTRE CONNECTION ON VACUUM CONTROL BOX	60- 5	1	
C.1040/9	Clip, securing Vacuum Hose to Body Side Brace	60- 6	1	
DZZ.410/6C	Screw, Self-Tapping, securing Clip		1	
C.23665/3	VACUUM HOSE FROM L.H. CONNECTION ON VACUUM CONTROL BOX TO WATER CONTROL VALVE	60- 7	1	
BD.21372	Grommet, in Dash, for Vacuum Hose	60- 8	1	
C.1040/9	Clip, securing Vacuum Hose to front of Dash	60- 9	1	
C.1040/32	Clip, securing Vacuum Hoses to front of Dash	60-10	1	
DZZ.410/6C	Screw, Self-Tapping, securing Clips		2	
C.23665/6	VACUUM HOSE FROM R.H. CONNECTION ON VACUUM CONTROL BOX TO SCUTTLE VENTILATOR VACUUM DIAPHRAGM	60-11	1	
C.18066	Grommet, in Parcel Tray, for Vacuum Hose	60-12	1	
BD.27062	VACUUM CONTROL BOX FOR HEATER OPERATION	60-13	1	
UCS.116/4R	Screw, Set, securing Control Box to Brackets on Parcel Tray		2	
AW.102/T	Washer, Plain, on Setscrews		2	
UCN.116/L	Nut, on Setscrews		2	
C.722	Washer, Shakeproof, under Nuts		2	

HEATER AND DEMISTER INSTALLATION

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.27059	ESCUTCHEON, IN PARCEL TRAY FACIA, AROUND VACUUM CONTROL BOX PUSH BUTTONS	60-14	1	
BD.27185	R.H. UPPER CONTROL LEVER ASSEMBLY, OPERATING CABLES TO R.H. AIR FLAP CONTROL BOX ON HEATER	60-15	1	
BD.27187	R.H. LOWER CONTROL LEVER ASSEMBLY, OPERATING CABLE TO R.H. AIR DIRECTOR BOX	60-16	1	
BD.27184	L.H. UPPER CONTROL LEVER ASSEMBLY, OPERATING CABLES TO L.H. AIR FLAP CONTROL BOX ON HEATER	60-17	1	
BD.27186	L.H. LOWER CONTROL LEVER ASSEMBLY, OPERATING CABLE TO L.H. AIR DIRECTOR BOX	60-18	1	
BD.27190	Cable Retainer (Plastic) in Levers	60-19	4	
BD.27147	Sleeve (P.V.C.) on Levers	60-20	4	
BD.27065	Knob, on Upper Levers	60-21	2	
BD.27066	Knob, on Lower Levers	60-22	2	
DZJ.502/4C	Screw, Self-Tapping, securing Knobs to Levers		4	
BD.541/9	Washer, Plain, above Upper Levers and below Lower Levers	60-23	4	
C.17783	Spacer, between Levers	60-24	2	
C.18701	Distance Tube, inside Spacer	60-25	2	
C.18414/1	Wave Washer, between Lower Levers and Spacers	60-26	2	
C.8737/1	Nut, Self-Locking, securing Levers to Pivot Bolt on Parcel Tray		2	
BD.27061	ESCUTCHEON, IN PARCEL TRAY FACIA, AROUND CONTROL LEVERS	60-27	2	
UCN.116/L	Nut, securing Escutcheon through Facia to Parcel Tray		4	
C.722	Washer, Shakeproof, under Nuts		4	
AW.102/T	Washer, Plain, under Shakeproof Washers		4	

HEATER AND DEMISTER INSTALLATION

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.27148	REAR CABLE FROM UPPER CONTROL LEVERS TO CABLE JOINT CLAMP	60-28	2	
BD.27137	Clip, securing Cable Outer Casing to Parcel Tray	60-29	2	
BD.27233	Joint Clamp, for Inner Cables	60-30	2	
BD.27234	Clamp Block, for Inner Cables	60-31	2	
UCS.113/3R	Screw, Set, securing Joint Clamps, Inner Cables, and Clamp Blocks		2	
UCN.113/L	Nut, on Setscrews		2	
C.721	Washer, Shakeproof, under Nuts		2	
BD.27199	Cable Clamp, securing Cable Outer Casings to Dash	60-32	2	
UFS.819/4H	Screw, Set, securing Cable Clamp to Dash		2	
C.723/A	Washer, Shakeproof, on Setscrews		2	
BD.27780	FRONT CABLE FROM CABLE JOINT CLAMP TO AIR FLAP CONTROL BOXES	60-33	2	
C.10351	Trunnion, retaining Inner Cables to Lever on Control Boxes	60-34	2	
C.10352	Screw, Set, securing Inner Cables in Trunnions		2	
BD.27137	Clip, securing Cable Outer Casing to Air Flap Control Boxes	60-35	2	
C.2706	Grommet, in Dash, for Cables	60-36	2	
C.24227	CONTROL BOX, ON FRONT OF HEATER, OPERATING R.H. AIR FLAP	60-37	1	
C.24226	CONTROL BOX, ON FRONT OF HEATER, OPERATING L.H. AIR FLAP	60-38	1	
C.24247	Seal (Polyurethane) between Control Boxes and Heater	60-39	2	
UFS.319/4H	Screw, Set, securing Control Boxes to Heater		4	
C.723/A	Washer, Shakeproof, on Setscrews		4	
C.24239	OPERATING ROD CONNECTING CONTROL BOX LEVER TO AIR FLAPS IN HEATER	60-40	2	
C.17409	Trunnion, retaining Operating Rods at Air Flaps	60-41	2	
C.17443	Screw, Set, securing Operating Rods in Trunnions		2	
BD.27255	CABLE, FROM LOWER CONTROL LEVERS, OPERATING VANES IN AIR DIRECTOR BOXES	60-42	2	
BD.27137	Clip, securing Cable Outer Casing to Parcel Tray and Air Director Boxes	60-43	4	
C.2706	Grommet, on Cables at Parcel Tray	60-44	2	

HEATER AND DEMISTER INSTALLATION

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.26914	R.H. AIR DIRECTOR BOX, COMPLETE	60-45	1	
BD.26915	L.H. AIR DIRECTOR BOX, COMPLETE	60-46	1	
BD.27010	Rubber Seal, between Air Duct and Air Director Boxes	60-47	2	
DAZ.806/6C	Screw, Self-Tapping, securing Air Director Boxes to Air Duct in Dash		4	
DAZ.808/8C	Screw, Self-Tapping, securing Air Director Boxes to Air Duct in Dash		2	
AW.102/T	Washer, Plain, on Self-Tapping Screws		2	
BD.23169	VACUUM DIAPHRAGM ASSEMBLY FOR OPERATION OF SCUTTLE VENTILATOR		1	Fitted from Chassis No. ID.50001 to ID.50590 ID.75001 to ID.75403
BD.20446	BRACKET ASSEMBLY MOUNTING VACUUM DIAPHRAGM		1	
UFN.125/L C.724	Nut, securing Bracket to Dash Washer, Shakeproof, under Nuts		2 2	
UFN.119/L C.723/A	Nut, securing Vacuum Diaphragm to Bracket Washer, Shakeproof, under Nuts		2 2	
BD.27385	VACUUM DIAPHRAGM ASSEMBLY FOR OPERATION OF SCUTTLE VENTILATOR	60-48	1	
BD.27787	Fibre Washer, on Vacuum Diaphragm Studs		2	Fitted to Chassis No. ID.50591 and subs. ID.75404 and subs.
UFN.119/L	Nut, on Studs, securing Vacuum Diaphragm to Dash Bracket		2	
C.723/A	Washer, Shakeproof, under Nuts		2	
BD.22919	LEVER ASSEMBLY, BEHIND DASH TOP PANEL, CONNECTING VACUUM DIAPHRAGM TO OPERATING LEVER		1	Fitted from Chassis No. ID.50001 to ID.50590 ID.75001 to ID.75403
BD.22790	Adaptor, on Dash, for Lever		1	
BD.22814	Fibre Washer, on Adaptor		1	
UFN.262/L C.730	Nut, securing Adaptor to Dash Washer, Shakeproof, under Nut		1 1	
C.18892	Clip, securing Vacuum Diaphragm to Lever		1	
BD.22791	LEVER ASSEMBLY, OPERATING SCUTTLE VENTILATOR		1	R.H. DRIVE CARS ONLY Fitted from Chassis No. ID.50001 to ID.50590

HEATER AND DEMISTER INSTALLATION

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.22792	LEVER ASSEMBLY OPERATING SCUTTLE VENTILATOR		1	L.H. DRIVE CARS ONLY Fitted from Chassis No. ID.75001 to ID.75403
BD.22798	Felt-Washer, between Lever and Pivot Adaptor		1	} Fitted from Chassis No. ID.50001 to ID.50590 ID.75001 to ID.75403
UFN.131/L	Nut, securing Lever		1	
FW.105/T	Washer, Shakeproof, under Nut		1	
C.725	Washer, Plain, under Shakeproof Washer		1	
BD.23330	RETURN SPRING FOR SCUTTLE VENTILATOR LID		2	} Fitted from Chassis No. ID.50001 to ID.50590 ID.75001 to ID.75403
BD.21463	TIE ROD BETWEEN SCUTTLE VENTILATOR HINGE ARMS		1	
BD.21470	Spacing Tube, on Tie Rod		2	
BD.25143	Screw, securing Tie Rod		2	
C.721	Washer, Shakeproof, on Screws		2	
BD.24981	BELL CRANK LEVER ASSEMBLY BEHIND TOP DASH PANEL CONNECTING VACUUM DIAPHRAGM TO OPERATING ROD	60-49	1	R.H. DRIVE CARS ONLY Fitted to Chassis No. ID.50591 and subs.
BD.24982	BELL CRANK LEVER ASSEMBLY BEHIND TOP DASH PANEL CONNECTING VACUUM DIAPHRAGM TO OPERATING ROD		1	L.H. DRIVE CARS ONLY Fitted to Chassis No. ID.75404 and subs.
UFN.125/L	Nut, securing Lever Assembly to Dash		2	} Fitted to Chassis No. ID.50591 and subs. ID.75404 and subs.
C.724	Washer, Shakeproof, under Nuts		2	
BD.21801	Retaining Washer, securing Vacuum Diaphragm Rod to Bell Crank Lever	60-50	1	
BD.28703	ROD (DIE CAST) OPERATING SCUTTLE VENTILATOR	60-51	1	} Fitted to Chassis No. ID.50591 and subs. ID.75404 and subs.
BD.21801	Retaining Washer, securing Operating Rod to Bell Crank Lever	60-52	1	
BD.24949	Rubber Sleeve, on Operating Rod	60-53	1	
BD.24942	Retaining Ring, on Rubber Sleeve	60-54	1	
BD.24978/1	Pop Rivet, securing Retaining Ring to Dash		4	
BD.27340	TIE ROD BETWEEN SCUTTLE VENTILATOR HINGE ARMS	60-55	1	
UFS.419/4H	Screw, Set, securing Tie Rod		2	}
C.723/A	Washer, Shakeproof, on Setscrews		2	

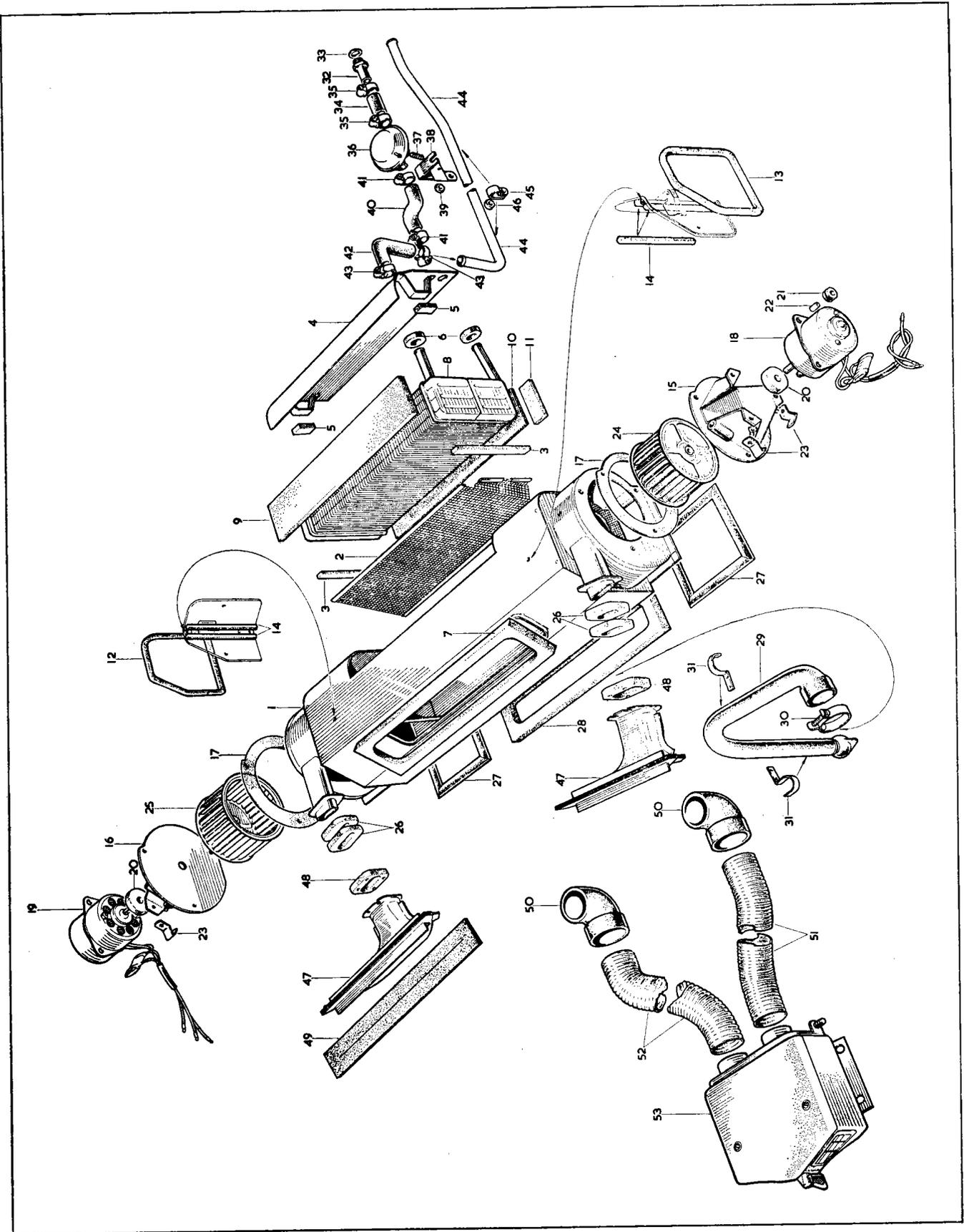


PLATE 59

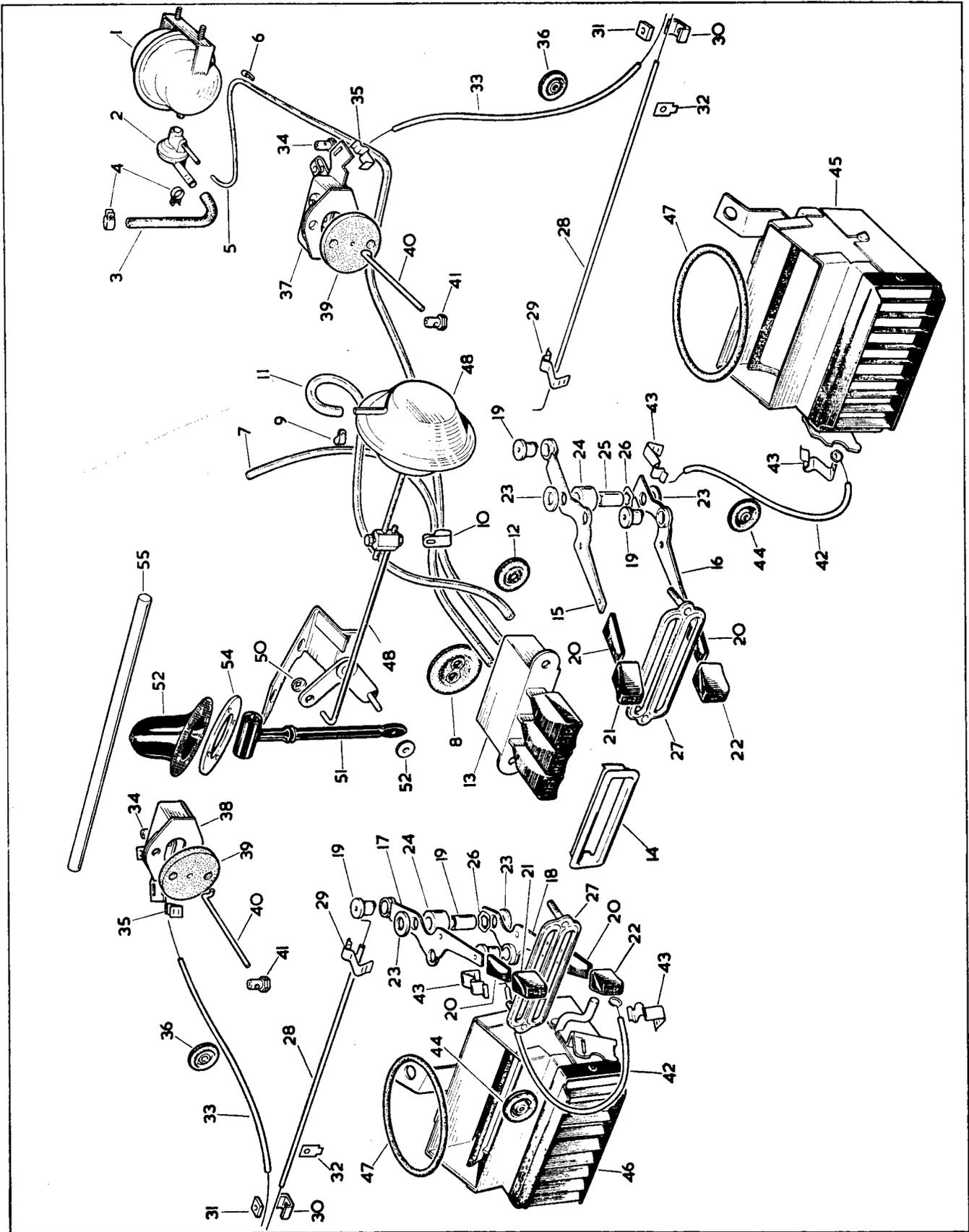


PLATE 60

CLUTCH UNIT

NOT REQUIRED FOR AUTOMATIC TRANSMISSION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.22414	CLUTCH COVER ASSEMBLY (82916)	13- 1	1	
10869	Diaphragm Spring, complete with Release Ring (83251)	13- 2	1	
10870	Pressure Plate (82712)	13- 3	1	
10871	Retainer Ring, securing Diaphragm Spring to Pressure Plate (83713)	13- 4	1	
10872	Anti-Rattle Spring (#2709)	13- 5	3	
C.24891	DRIVEN PLATE ASSEMBLY (83508)	13- 6	1	
C.22478	RELEASE BEARING ASSEMBLY (82975/3)	13- 7	1	
C.22479	Retainer, securing Release Bearing to Clutch Operating Fork (82971)	13- 8	2	
C.24132/1	Balance Weight (.036" thick) for Clutch	13- 9	As req'd	} Choose Balance Weight of desired thickness
C.24132/2	Balance Weight (.064" thick) for Clutch	13- 9	As req'd	
C.24132/3	Balance Weight (.104" thick) for Clutch	13- 9	As req'd	
C.1782	Dowel, locating Clutch to Flywheel		2	
UFS.137/8R	Screw, Set, securing Clutch to Flywheel		6	
FG.106/X	Washer, Spring, on Setscrews		6	

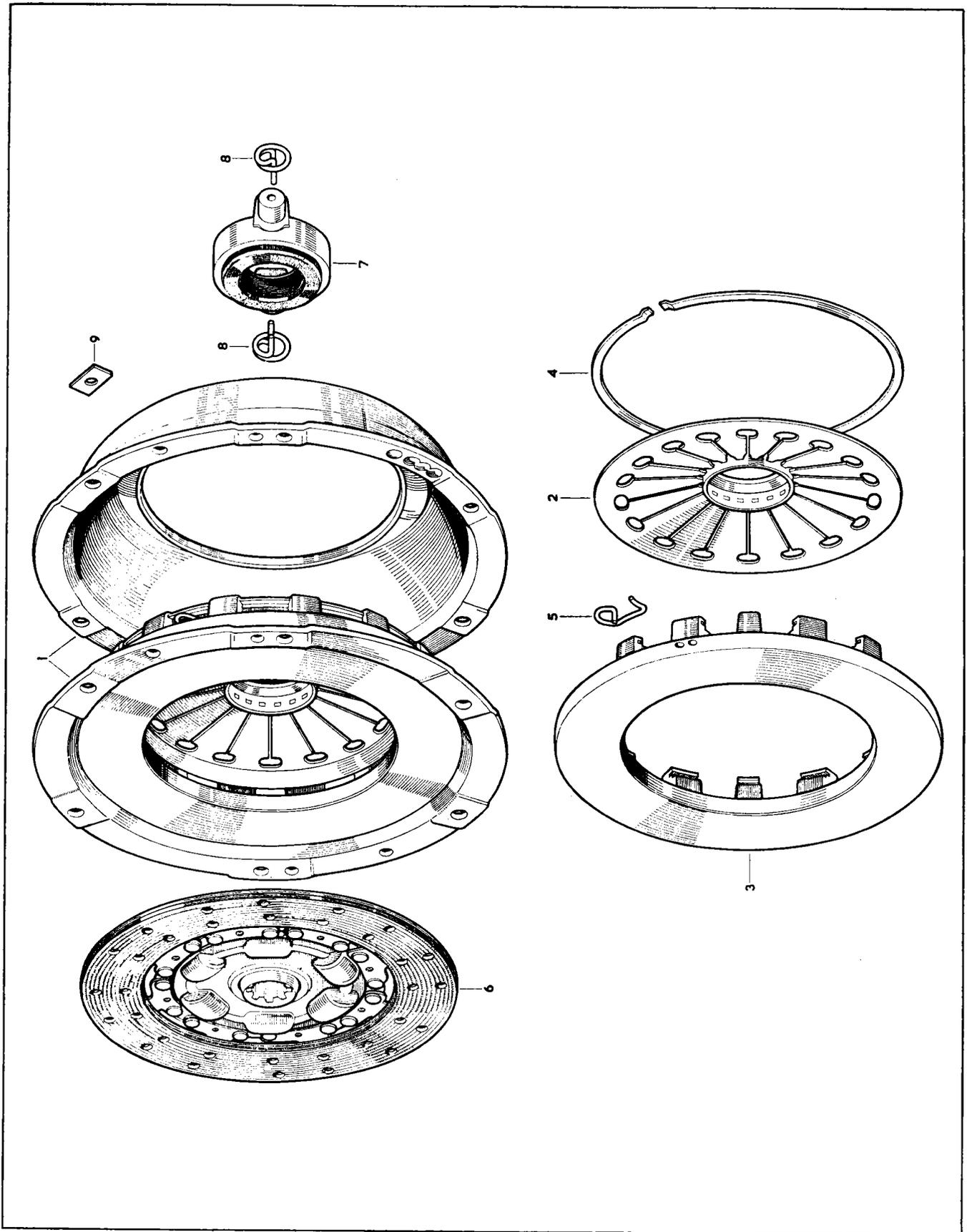


PLATE 13

CLUTCH CONTROLS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.22623	CLUTCH HOUSING (COMPLETE WITH BUSHES)	14- 1	1	
C.10025	Bush, for Throw-out Shaft		2	
UFB.143/13R	Bolt, securing Clutch Housing to Gearbox		6	
C.587	Plate, locking Bolts	14- 2	2	
C.5073	Plate, locking Bolts	14- 3	1	
C.20334	Bolt, securing Clutch Housing to Gearbox		1	
C.20335	Screw, Set, securing Clutch Housing to Gearbox		1	
FW.107/T	Washer, Plain, on Bolt and Setscrew		2	
C.3262	Wire, locking Bolt and Setscrew		As req'd	
UFB.137/23R	Bolt, securing Clutch Housing to Cylinder Block		9	
C.726	Washer, Shakeproof, on Bolts		9	
C.1221/1	Split Pin, in Oil Drain Hole at bottom of Clutch Housing		1	
C.11910	Cover, over Timing Aperture at bottom of Clutch Housing	14- 4	1	
BD.524/2	Rivet, securing Cover to Clutch Housing		1	
C.18739	OIL SEAL, IN REAR OF CLUTCH HOUSING, FOR GEARBOX PRIMARY SHAFT	14- 5	1	
C.5072	COVER PLATE, AT FRONT OF CLUTCH HOUSING	14- 6	1	
UCS.125/4R	Screw, Set, securing Cover Plate		4	
C.724	Washer, Shakeproof, on Setscrews		4	
C.4795	SUPPORT BRACKET AT R.H. SIDE OF CLUTCH HOUSING	14- 7	1	
C.11942	SUPPORT BRACKET AT L.H. SIDE OF CLUTCH HOUSING	14- 8	1	
UFB.131/9R	Bolt, securing Support Brackets to Cylinder Block		4	
UFN.131/L	Nut, on Bolts		4	
FG.105/X	Washer, Spring, under Nuts		4	
UFB.137/11R	Bolt, securing Support Brackets to Clutch Housing		4	
UFB.137/23R	Bolt, securing Support Brackets to Clutch Housing		2	
UFN.137/L	Nut, on Bolts		6	
C.726	Washer, Shakeproof, under Nuts		6	
C.9857	SHAFT, HOLDING OPERATING FORK IN CLUTCH HOUSING	14- 9	1	
C.9797	FORK, ON SHAFT, OPERATING RELEASE BEARING	14-10	1	
C.8011	Screw (Allen Head) securing Clutch Operating Fork to Shaft		1	
UFN.125/L	Nut, locking Screw		1	

CLUTCH CONTROLS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.5120	RETURN SPRING FOR CLUTCH OPERATING FORK	14-11	1	} Fitted from Engine No. 7D.50001 to 7D.52036
C.5178	Plate, anchoring Return Spring	14-12	1	
C.21470	SLAVE CYLINDER FOR CLUTCH OPERATION (4252/364)		1	Fitted from Engine No. 7D.50001 to 7D.52036
C.21479	Body only (3232/6392)	14-13	1	
8336	Spring (89500)	14-14	1	
6139	Cup Filler, at top of Spring (87575)	14-15	1	
8591	Seal, behind Piston (27526)	14-16	1	
8592	Piston (103439)	14-17	1	
8337	Circlip, retaining Piston in Slave Cylinder Body (K.19714)	14-18	1	
6142	Rubber Boot, over end of Slave Cylinder (33427)	14-19	1	
6096	Bleeder Screw, in Slave Cylinder (28696)	14-20	1	
8593	REPAIR KIT FOR SERVICING CLUTCH SLAVE CYLINDER (SSB.601)		1	Required from Engine No. 7D.50001 to 7D.52036
C.24145	SLAVE CYLINDER FOR CLUTCH OPERATION (4252/374)	14-21	1	Fitted to Engine No. 7D.52037 and subs.
C.24157	Body only (3232/648)	14-22	1	
10441	Spring (100479)	14-23	1	
6139	Cup Filler, at top of Spring (87575)	14-24	1	
8591	Seal, behind Piston (27526)	14-25	1	
8592	Piston (103439)	14-26	1	
8337	Circlip, retaining Piston in Slave Cylinder Body (K.19714)	14-27	1	
10943	Rubber Boot, over end of Slave Cylinder (24978)	14-28	1	
6096	Bleeder Screw, in Slave Cylinder (28696)	14-29	1	
C.9858	Stud, mounting Slave Cylinder to Clutch Housing	14-30	2	
UFN.137/L	Nut, on Studs		2	
FG.106/X	Washer, Spring, under Nut		1	
C.726	Washer, Shakeproof, under Nut		1	
10944	REPAIR KIT FOR SERVICING CLUTCH SLAVE CYLINDER (SSB.608)		1	Required at Engine No. 7D.52037 and subs.
C.9798	OPERATING ROD, BETWEEN SLAVE CYLINDER AND CLUTCH FORK	14-31	1	Fitted from Engine No. 7D.50001 to 7D.52036
C.24148	OPERATING ROD, BETWEEN SLAVE CYLINDER AND CLUTCH FORK	14-32	1	Fitted to Engine No. 7D.52037 and subs.
C.10360	ADJUSTER ASSEMBLY FOR OPERATING ROD	14-33	1	Fitted from Engine No. 7D.50001 to 7D.52036
C.9800	Bush, for Adjuster		1	

CLUTCH CONTROLS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.24147	ADJUSTER ASSEMBLY FOR OPERATING ROD	14-34	1	Fitted from Engine No. 7D.52037 to 7D.56102
C.9800	Bush, for Adjuster		1	
UFN.231/L	Nut, locking Adjuster to Operating Rod		1	
C.9801	Pivot Pin, connecting Adjuster to Clutch Operating Fork	14-35	1	Fitted from Engine No. 7D.52037 to 7D.56102
L.103/7U	Split Pin, retaining Pivot Pin		1	
FW.105/T	Washer, Plain, behind Split Pin		1	
BD.1708/1	Washer, Double Coil Spring, behind Plain Washer		1	
C.27325	ADJUSTER ASSEMBLY FOR OPERATING ROD		1	Fitted to Engine No. 7D.56103 and subs.
C.20954/4	Bush, for Adjuster		1	
C.27327	Pivot Pin, connecting Adjuster to Clutch Operating Fork		1	
C.27328/5	Clip, for Pivot Pin		1	
C.21905	FLEXIBLE HOSE, BETWEEN HYDRAULIC PIPE AND SLAVE CYLINDER	14-36	1	
UFN.243/L	Nut, locking Flexible Hose		1	
C.742	Washer, Shakeproof, under Nut		1	
C.5191	Banjo, for connection of Hose to Slave Cylinder	14-37	1	
C.2296/4	Copper Washer, between Hose and Banjo	14-38	1	
C.5192	Bolt, securing Banjo	14-39	1	
C.12634	Copper Washer (Large) on Banjo Bolt	14-40	1	
C.2296/4	Copper Washer (Small) on Banjo Bolt	14-41	1	
C.25109	PIPE ASSEMBLY, BETWEEN FLEXIBLE HOSE AND CLUTCH MASTER CYLINDER (VBO.6083/25½)	14-42	1	R.H. DRIVE CARS ONLY
C.24962	PIPE ASSEMBLY, BETWEEN FLEXIBLE HOSE AND CLUTCH MASTER CYLINDER (VBO.6083/49½)		1	L.H. DRIVE CARS ONLY
C.25003	CLUTCH MASTER CYLINDER ASSEMBLY (VB.80022)	14-43	1	R.H. DRIVE CARS ONLY
9091	Body only (VBM.4053)	14-44	1	
8296	Seal, on Valve (VBO.4842)	14-45	1	
7676	Valve (VBO.3539)	14-46	1	
6943	Spring, on Valve (VBO.1410)	14-47	1	
9092	Support, for Valve Spring (VBM.4830)	14-48	1	
8532	Main Spring (VBO.7008)	14-49	1	
8981	Support, for Main Spring (VBO.8599)	14-50	1	
8533	Cup Seal, on Piston (VBO.8205)	14-51	1	
8983	Piston (VBO.8612)	14-52	1	
8536	Static Seal, on Piston (VBO.4998)	14-53	1	
10556	Push Rod Assembly (VB.20356)	14-54	1	
8535	Circlip, retaining Push Rod in Body (VBO.7024)	14-55	1	
8534	Dust Excluder, over end of Body (VBO.7022)	14-56	1	
10559	Adaptor (VBO.943)	14-57	1	
C.13391	Washer, for Adaptor (VBO.232)	14-58	1	

CLUTCH CONTROLS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.25004	CLUTCH MASTER CYLINDER ASSEMBLY (VB.80023)		1	LH. DRIVE CARS ONLY
8528	Body only (VBM.4126)		1	
10560	Banjo (VB.20369)		1	
10561	Banjo Bolt (VBO.6008)		1	
10559	Adaptor (VBO.943)		1	
C.13391	Washer, for Adaptor and Banjo Bolt (VBO.232)		2	
10562	Washer, for Banjo Bolt (VBO.6113)		1	
	All other items are as for Master Cylinder C.25003			
UCS.131/7R	Screw, Set, securing Master Cylinder to Pedal Housing		2	
FG.105/X	Washer, Spring, on Setscrews		2	
J.105/13S	Clevis Pin, connecting Clutch Pedal to Master Cylinder	14-59	1	
L.102/4U	Split Pin, retaining Clevis Pin		1	
FW.105/T	Washer, Plain, behind Split Pin		1	
8666	REPAIR KIT FOR SERVICING CLUTCH MASTER CYLINDER (VBO.8062)		1	
C.25110	PIPE ASSEMBLY, BETWEEN CLUTCH MASTER CYLINDER AND RESERVOIR (VBO.6070/10$\frac{7}{8}$)	14-60	1	R.H. DRIVE CARS ONLY
C.24996	PIPE ASSEMBLY BETWEEN CLUTCH MASTER CYLINDER AND RESERVOIR (VBO.6070/17$\frac{1}{8}$)		1	L.H. DRIVE CARS ONLY
C.25034	RESERVOIR ASSEMBLY, FOR CLUTCH FLUID (VBM.5161)	14-61	1	
C.23497	SUPPORT CLIP ASSEMBLY, MOUNTING CLUTCH FLUID RESERVOIR	14-62	1	
UFS.319/8H	Screw, Set, securing Support Clip to Reservoir		1	
UFN.119/L	Nut, on Setscrew		1	
C.723/A	Washer, Shakeproof, under Nut		1	
UFN.125/L	Nut, securing Support Clip to Mounting Bracket		1	
C.724	Washer, Shakeproof, under Nut		1	
FW.104/T	Washer, Plain, under Shakeproof Washer		1	
C.25011	BRACKET, ON HEATER MOTOR PLATE, MOUNTING CLUTCH FLUID RESERVOIR	14-63	1	

CLUTCH CONTROLS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.22513	HOUSING FOR CLUTCH PEDAL AND SHAFT	14-64	1	
C.18203	Stud, securing Housing to Dash		4	
UFN.131/L	Nut, on Studs		4	
C.725	Washer, Shakeproof, under Nuts		4	
C.22515	Gasket, between Housing and Dash	14-65	1	
C.24320	SHAFT, FOR CLUTCH PEDAL	14-66	1	
C.22536	Locking Pin, securing Shaft in Housing	14-67	1	
FG.104/X	Washer, Spring, on Locking Pin		1	
C.24288/1	Fibre Washer, Thin, on Shaft	14-68	1	
C.24288/2	Fibre Washer, Thick, on Shaft	14-69	3	
C.8966	Return Spring, on Shaft, for Clutch Pedal	14-70	1	
UCS.125/8R	Screw, Set, anchoring Return Spring		1	
FG.104/X	Washer, Spring, on Setscrew		1	
C.22525	CLUTCH PEDAL ASSEMBLY	14-71	1	R.H. DRIVE CARS ONLY
C.20955/4	Bush, in Clutch Pedal		2	
C.22527	CLUTCH PEDAL ASSEMBLY		1	L.H. DRIVE CARS ONLY
C.20955/4	Bush, in Clutch Pedal		2	
C.24015	STEEL PAD ASSEMBLY ON CLUTCH PEDAL	14-72	1	
C.8667/3	Nut, Self-Locking, securing Pad to Pedal		1	
C.8969	RUBBER PAD ON PEDAL	14-73	1	

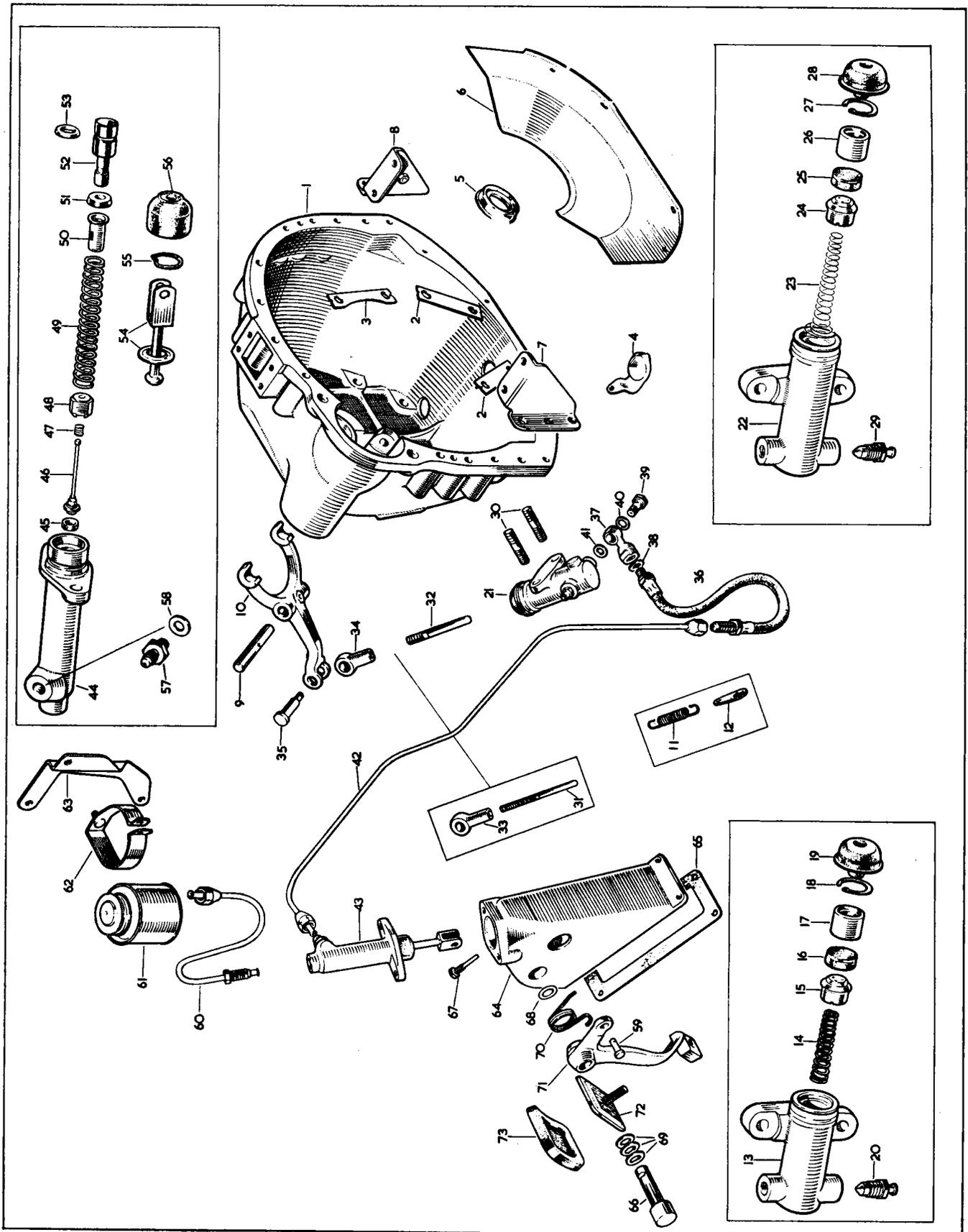


PLATE 14

GEARBOX

Part No.	Description	Plate No.	No. per Unit	Remarks
C.24883	GEARBOX ASSEMBLY		1	
C.20019	GEARBOX CASE	15- 1	1	
C.19543	Oil Drain Plug (Magnetic) at bottom of Case	15- 2	1	
C.799	Oil Filler Plug at L.H. side of Case	15- 3	1	
C.785	Fibre Washer, on Plugs	15- 4	2	
C.1845/1	Ball Bearing, for Mainshaft (MS.12½K)	15- 5	1	
C.1855	Circlip, around Ball Bearing	15- 6	1	
C.20491	Ball Bearing, for Constant Pinion Shaft (MS.13½K) (complete with Circlip C.20492)	15- 7	1	
C.20492	Circlip, around Ball Bearing	15- 8	1	
C.20494	Collar, between Circlip and Gearbox Case	15- 9	1	
C.920	Fibre Washer, in Case, at front of Countershaft	15-10	1	
C.20658	Gasket, between Gearbox Case and Clutch Housing	15-11	1	
C.22605	Gasket, between Gearbox Case and Overdrive Unit	15-12	1	
UFS.131/7R	Screw, Set, securing Overdrive Unit to Gearbox		7	
FG.105/X	Washer, Spring, on Setscrews		7	
10755	REMOTE CONTROL, COMPLETE (SD.1146) (COMPRISING TOP COVER, STRIKING RODS, CHANGE-SPEED LEVER, FORKS, SELECTOR, ETC.)	15-13	1	
	STRIKING GEAR			
C.24915	Striking Rod, 1st/2nd Gears	15-14	1	
C.24914	Striking Rod, 3rd/Top Gears	15-15	1	
C.21478	Striking Rod, Reverse Gear	15-16	1	
C.20060	'O' Ring, on Striking Rods	15-17	3	
C.20315	Stop, for 1st/2nd Striking Rod	15-18	1	
C.20316	Stop, for 3rd/Top Striking Rod	15-19	1	
C.21572	Change-Speed Fork, 1st/2nd and 3rd/Top Gears	15-20	2	
C.21616	Change-Speed Fork, Reverse Gear	15-21	1	
C.22925	Locating Arm, on Reverse Striking Rod	15-22	1	
C.25468	Plunger, in Change-Speed Fork, for Reverse Selection	15-23	1	
C.9849	Spring, behind Plunger	15-24	1	
C.1319	Ball, locking Reverse Plunger	15-25	1	
C.20065	Spring, loading Locking Ball	15-26	1	
UFS.131/5R	Screw, Set, adjusting Spring Tension	15-27	1	
UFN.231/L	Nut, locking Setscrew	15-28	1	
C.20314	Dowel Screw, securing Change-Speed Forks and Locating Arm on Striking Rods	15-29	4	
C.837	Wire, locking Dowel Screws		As req'd	
C.20066	Roller, in 1st/2nd Striking Rod, for Interlock	15-30	1	
C.922	Ball, between Striking Rods, for Interlock	15-31	2	

GEARBOX

Part No.	Description	Plate No.	No. per Unit	Remarks
C.20056	TOP COVER	15-32	1	
C.1083	Switch, in Top Cover, operating Reverse Lamps and Top Gear Circuit	15-33	2	
C.4531	Gasket, for Switches	15-34	2	
C.26377	Washer (Fibre), for Top Gear Switch		As req'd	
C.20057	Gasket, between Top Cover and Gearbox Case	15-35	1	
UFS.131/8R	Screw, Set, securing Top Cover to Gearbox Case		6	
UFB.131/13R	Bolt, securing Top Cover to Gearbox Case		4	
C.16816	Washer, Spring, on Setscrews and Bolts		10	
OD.105/6H	Dowel, locating Top Cover on Gearbox Case	15-36	2	
C.1319	Ball, engaging Reverse Striking Rod	15-37	1	
C.13334	Plunger, holding Ball	15-38	1	
C.845	Spring, at top of Plunger	15-39	1	
C.9840	Welch Washer, $\frac{1}{8}$ " diameter, at L.H. side of Top Cover	15-40	1	
C.873	Welch Washer, $\frac{3}{4}$ " diameter, at front of Top Cover (end of Striking Rods)	15-41	3	
C.7116	Breather Elbow, in Top Cover	15-42	1	
C.7125	Nut, locking Elbow	15-43	1	
C.25028	GEARBOX BREATHER ASSEMBLY, ON EXHAUST MANIFOLD STUDS	15-44	1	
C.19706	Distance Piece, at fixing of Breather	15-45	2	
C.20113	Hose, connecting Breather to Elbow on Top Cover	15-46	1	
C.15886/6	Clip, securing Hose	15-47	2	
C.21104	PIVOT JAW, HOUSING SELECTOR LEVER	15-48	1	
C.1907	Bush, in Top Cover, for Pivot Jaw	15-49	1	
C.1894	Fibre Washer, at front and rear of Bush	15-50	2	
C.8737/4	Nut, Self-Locking, retaining Pivot Jaw to Top Cover	15-51	1	
C.1905	Washer, Spring (Double Coil) under Nut	15-52	1	
C.1914	'D' Washer, between Spring Washer and Fibre Washer	15-53	1	
C.20067	SELECTOR LEVER, ON END OF CHANGE-SPEED LEVER	15-54	1	
C.1906	Bush, in Selector Lever	15-55	1	
C.1908	Fibre Washer, at each side of Selector Lever	15-56	2	
C.1929	Washer, Spring (Double Coil) between Pivot Jaw and Fibre Washer	15-57	1	
C.21110	Pivot Pin, mounting Selector Lever in Pivot Jaw	15-58	1	
C.8737/4	Nut, Self-Locking, securing Pivot Pin	15-59	1	
C.23169	CHANGE-SPEED LEVER	15-60	1	
C.23007	Knob, on Change-Speed Lever	15-61	1	
C.23006	Cone, locking Knob to Lever	15-62	1	

GEARBOX

Part No.	Description	Plate No.	No. per Unit	Remarks
C.22394	UPPER BUSH, HOUSING CHANGE-SPEED LEVER IN SELECTOR LEVER	15-63	1	
C.22395	Washer, at top of Upper Bush	15-64	1	
C.21921	LOWER BUSH, HOUSING CHANGE-SPEED LEVER IN SELECTOR LEVER	15-65	1	
C.8737/2	Nut, Self-Locking, securing Change-Speed Lever in Selector Lever	15-66	1	
C.26595	Washer, Special, under Nut		1	
C.21939	MAINSHAFT	16- 1	1	
C.21617	Nut, securing Mainshaft in Bearing	16- 2	1	
C.20037	Tab Washer, locking Nut	16- 3	1	
C.21098	Reverse Gear, on Mainshaft	16- 4	1	
C.21096	1st Speed Gear, on Mainshaft	16- 5	1	
C.21095	Bearing Sleeve, for 1st Speed Gear	16- 6	1	
C.23109/1	Needle Roller, in 1st Speed Gear (3mm.+0.001" -0.000")	16- 7	120	} USE ROLLERS OF ONE GRADE IN INDIVIDUAL GEAR ASSEMBLIES
C.23109/2	Needle Roller, in 1st Speed Gear (3mm.+0.000" -0.001")	16- 7	120	
C.23109/3	Needle Roller, in 1st Speed Gear (3mm.-0.001" -0.002")	16- 7	120	
C.23097	Spacer, for Needle Rollers in 1st Speed Gear	16- 8	1	
C.24638	Synchro Hub, 1st/2nd Speeds	16- 9	1	
C.24640	Operating Sleeve, 1st/2nd Speeds	16-10	1	
C.24641	Thrust Member, between Sleeve and Hub	16-11	3	
C.21088	Plunger, under Thrust Members	16-12	3	
C.27491	Spring, under Plungers		3	Identified by red dye marking
C.1319	Detent Ball, between Sleeve and Hub	16-13	3	
C.24181	Spring, under Detent Balls	16-14	3	
C.22391	Synchro Ring, 1st and 2nd Speeds	16-15	2	
C.21092	2nd Speed Gear, on Mainshaft	16-16	1	
C.21082	3rd Speed Gear, on Mainshaft	16-17	1	
C.23109/1	Needle Roller, in 2nd and 3rd Speed Gears (3mm. +0.001" -0.000")	16-18	212	} USE ROLLERS OF ONE GRADE IN INDIVIDUAL GEAR ASSEMBLIES
C.23109/2	Needle Roller, in 2nd and 3rd Speed Gears (3mm. +0.000" -0.001")	16-18	212	
C.23109/3	Needle Roller, in 2nd and 3rd Speed Gears (3mm. -0.001" -0.002")	16-18	212	
C.23098	Spacer, for Needle Rollers in 2nd Speed Gear	16-19	1	
C.23099	Spacer, for Needle Rollers in 3rd Speed Gear	16-20	1	
C.24639	Synchro Hub, 3rd/Top Speeds	16-21	1	
C.24640	Operating Sleeve, 3rd/Top Speeds	16-22	1	
C.24641	Thrust Member, between Sleeve and Hub	16-23	3	
C.21088	Plunger, under Thrust Members	16-24	3	
C.27491	Spring, under Plungers		3	Identified by red dye marking
C.1319	Detent Ball, between Sleeve and Hub	16-25	3	
C.24181	Spring, under Detent Balls	16-26	3	
C.22391	Synchro Ring, 3rd and Top Speeds	16-27	2	
C.21617	Nut, retaining 3rd Gear and 3rd/Top Synchro Hub on Mainshaft	16-28	1	
C.21618	Tab Washer, locking Nut	16-29	1	
C.20027	Plug, in end of Mainshaft	16-30	1	

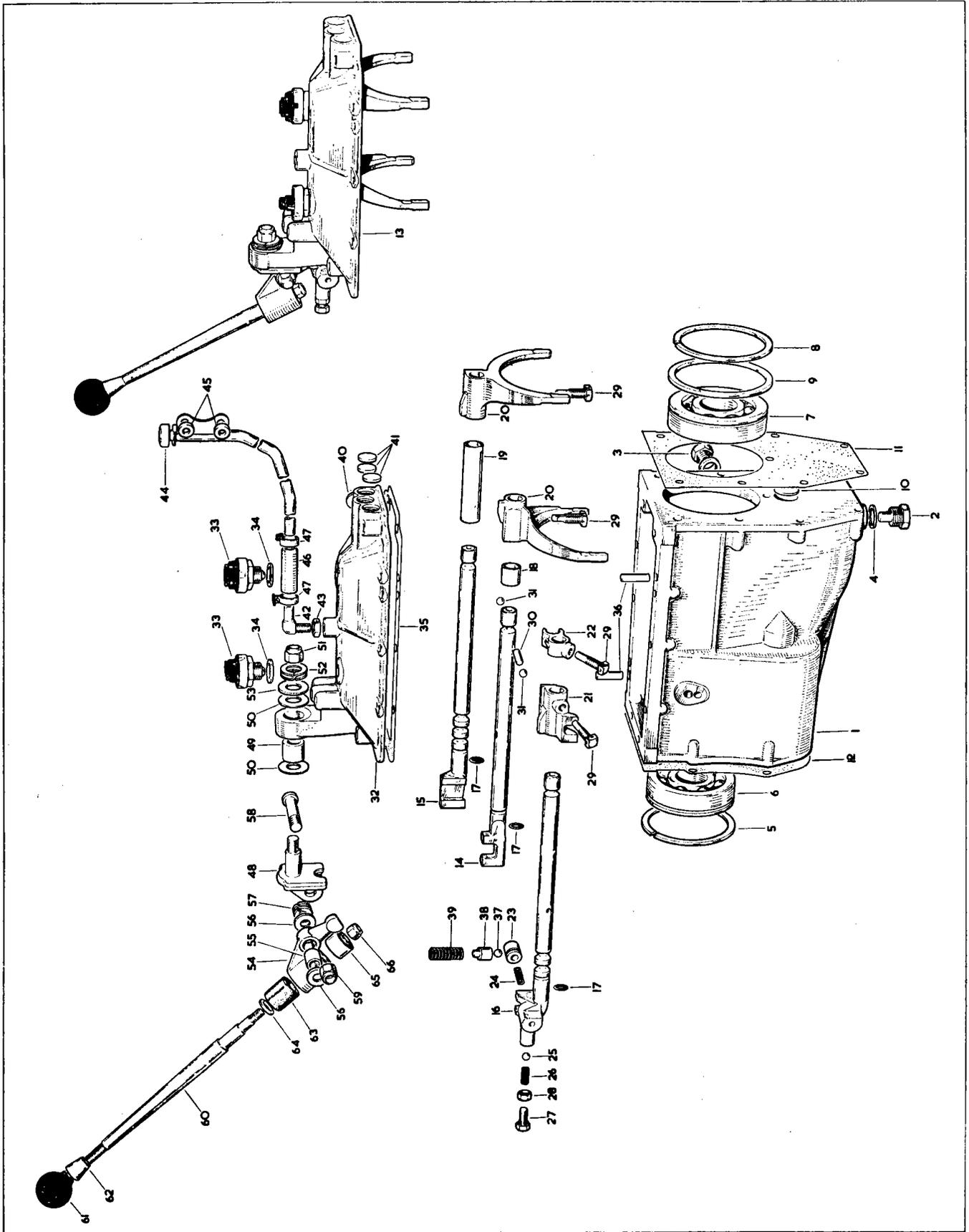


PLATE 15

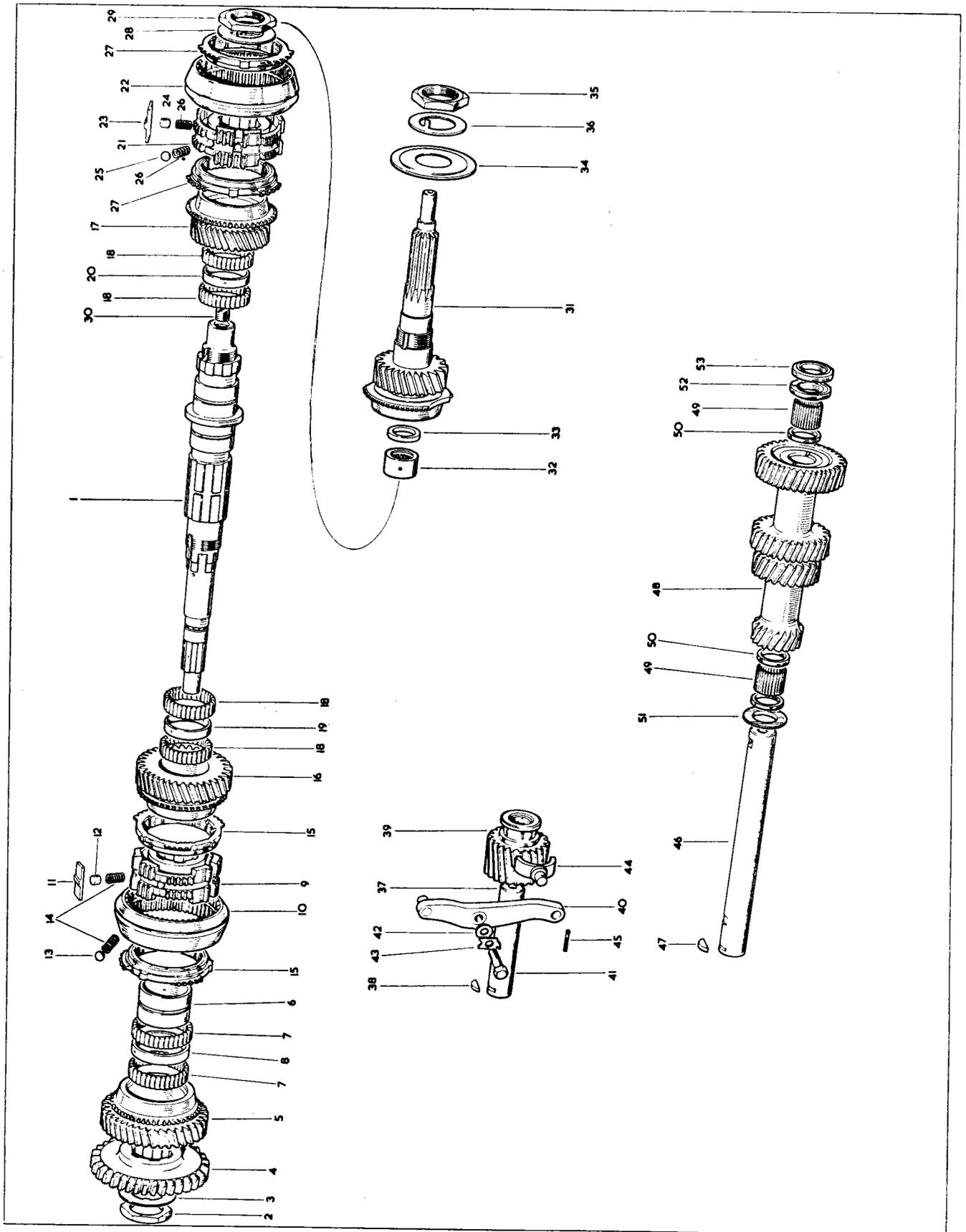


PLATE 16

OVERDRIVE UNIT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.22409	OVERDRIVE UNIT COMPLETE (28/60552)		1	
10811	ADAPTOR PLATE FOR ATTACHMENT OF OVERDRIVE UNIT TO GEARBOX (60439)	17- 1	1	
10812	Gasket, between Adaptor Plate and Front Casing (60456)	17- 2	1	
10813	Stud, fixing Adaptor Plate to Front Casing (63603/2)	17- 3	4	
10814	Stud, fixing Adaptor Plate to Rear Casing (60395)	17- 4	2	
UFN.131/L	Nut, on Studs (127/2/A)		6	
FG.105/X	Washer, Spring, under Nuts (1402)		6	
10815	FRONT CASING ASSEMBLY (65904)	17- 5	1	
10816	Shaft, for Main Operating Valve (60388)	17- 6	1	
10817	Cam, on Shaft (60595)	17- 7	1	
10818	Lever, on Shaft (60387)	17- 8	1	
10819	Roll Pin, securing Cam and Lever to Shaft (138/39)	17- 9	2	
C.10378	'O' Ring, on Shaft, between Lever and Casing (64486)	17-10	1	
10820	Welch Washer, sealing aperture in front of Casing (144/9)	17-11	1	
C.5675	Stop (Rubber) for Solenoid (64283)	17-12	1	
C.5671	Breather, at top of Casing (64370)	17-13	1	
10822	Stud, fixing Front Casing to Rear Casing (60393)	17-14	2	
UFN.131/L	Nut, on Studs of Front Casing (127/2/A)		2	
FG.105/X	Washer, Spring, under Nuts (1402)		2	
10968	MAIN OPERATING VALVE (60686)	17-15	1	
C.5922	Ball, $\frac{5}{8}$ " diameter, at bottom of Valve (9809)	17-16	1	
C.5919	Plunger, below Ball (60036)	17-17	1	
7972	Spring, under Plunger (60440)	17-18	1	
10824	Plug, retaining Valve parts (60385)	17-19	1	
C.5903	Copper Washer, on Plug (60024)	17-20	1	
10825	OIL PUMP PLUNGER ASSEMBLY IN FRONT CASING (65906)	17-21	1	
10826	Body, for Oil Pump (60450)	17-22	1	
C.5938	Spring, tensioning Oil Pump Plunger (60536)	17-23	1	
10827	Screw, retaining Oil Pump Body in Front Casing (60399)	17-24	1	
10828	Fibre Washer, on Screw (1678)	17-25	1	
10829	'O' Ring, around Oil Pump Body (131/3)	17-26	1	
10830	NON-RETURN VALVE KIT (65851) COMPRISING:		1	
11090	Body, for Non-Return Valve (64548)	17-27	1	} If plain Support Rod is not fitted inside bottom of Spring, use Kit 10830 for initial replacements
C.9819	Ball, $\frac{5}{8}$ " diameter, for Non-Return Valve (9811)	17-28	1	
10831	Spring, for Non-Return Valve (60334)	17-29	1	
11089	Support Rod, for Spring (6662)	17-30	1	
10832	Plug, retaining Valve parts (60452)	17-31	1	
10833	Copper Washer, on Plug (60453)	17-32	1	

OVERDRIVE UNIT

Part No.	Description	Plate No.	No. per Unit	Remarks
10834	FILTER, IN FRONT CASING (60525)	17-33	1	
10835	MAGNETIC RING, AT EACH END OF FILTER (65902) (SET OF FOUR RINGS)	17-34	1 set	
10836	PLUG, RETAINING FILTER (60524)	17-35	1	
10837	Washer, on Plug (60531)	17-36	1	
C.23406	CAM, OPERATING OIL PUMP (60447)	17-37	1	
10838	OPERATING PISTON ASSEMBLY, IN FRONT CASING (65905)	17-38	2	
7949	'O' Ring, on Operating Pistons (61647)	17-39	2	
10839	Bridge Piece, retaining Operating Pistons (60357)	17-40	2	
UFN.125/L	Nut, securing Bridge Pieces (65285)	17-41	4	
C.5965	Tab Washer, locking Nuts (65300)	17-42	4	
10840	ACCUMULATOR PISTON ASSEMBLY COMPLETE WITH RINGS (65896)	17-43	1	
C.5677	Ring, on Piston (60814) (comprising 1 wide and 2 narrow rings per set)	17-44	2 sets	Supplied only in sets
10969	SPRING, FOR ACCUMULATOR PISTON (60792)	17-45	1	
10841	Support Rod, inside Accumulator Spring (60582)	17-46	1	
10842	Plug, retaining Accumulator Spring (60526)	17-47	1	
10843	Washer, on Plug (60443)	17-48	1	
10002	SOLENOID (76522/F-115) (65210)	17-49	1	
9240	Gasket, between Solenoid and Front Casing (60121)	17-50	1	
UFS.119/4R	Screw, Set, securing Solenoid to Front Casing		2	
AG.102/X	Washer, Spring, on Setscrews		2	
C.8737/1	Nut, for Solenoid Plunger Adjustment (5721)	17-51	1	
10844	Gasket, under Solenoid Inspection Cover (Name Plate) (60397)	17-52	1	
UFS.119/4R	Screw, Set, securing Inspection Cover to Front Casing		4	
C.723	Washer, Shakeproof, on Setscrews		4	
10845	THRUST RING ASSEMBLY FOR CLUTCH (65899)	17-53	1	
10846	Plate, retaining Thrust Ring to Bearing on Sliding Member (60372)	17-54	1	

OVERDRIVE UNIT

Part No.	Description	Plate No.	No. per Unit	Remarks
10847	SPRING, ON PINS OF THRUST RING (65898) (SUPPLIED ONLY IN SETS OF SIX SPRINGS)	17-55	1 set	
10848	SLIDING MEMBER ASSEMBLY, FOR CLUTCH (65920)	17-56	1	
C.5968	Ball Bearing, on Sliding Member (65024)	17-57	1	
C.5977	Circlip (1 $\frac{1}{8}$ " External) securing Ball Bearing (9003)	17-58	1	
9152	Corrugated Washer, on Sun Wheel, forward of Sliding Member (63616)	17-59	1	
10849	Snap Ring, retaining Sliding Member to Sun Wheel (60375)	17-60	1	
10850	BRAKE RING (60438)	17-61	1	
10851	SUN WHEEL ASSEMBLY (65900)	17-62	1	
10852	PLANETARY CARRIER ASSEMBLY (65901)	17-63	1	
10853	Shaft, for Planetary Bearings (60380)		3	
10854	Mills Pin, securing Shafts (6380)		3	
10855	Bearing (Torrington) inside Planetary Gears (62555)		6	
7979	Thrust Washer, behind Planetary Gears (65336)		3	
10856	ANNULUS ASSEMBLY (65897)	17-64	1	
10857	Oil Thrower, in Annulus (63714)	17-65	1	
9117	Spring Ring, securing Oil Thrower (61619)	17-66	1	
C.18957	Spring Clip, preventing forward movement of Annulus and Planetary Carrier	17-67	1	
10858	BALL BEARING, ON SHAFT, ADJACENT TO ANNULUS (45×85×11mm.) (186/53)	17-68	1	
10859	Circlip, retaining Ball Bearing in Rear Casing (9142)	17-69	1	
9178	BALL BEARING, AT REAR END OF ANNULUS SHAFT (40×80×11mm.) (186/60)	17-70	1	
C.5956	CAGE FOR UNI-DIRECTIONAL CLUTCH (64011)	17-71	1	
C.5967	Roller, for Cage (12 rollers per set) (65534)	17-72	1 set	
9116	Spring, for Cage (60676)	17-73	1	

OVERDRIVE UNIT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.5957	INNER MEMBER FOR UNI-DIRECTIONAL CLUTCH (FREE WHEEL) (64010)	17-74	1	
C.5942	Thrust Washer, behind Inner Member (60634)	17-75	1	
10860	REAR CASING ASSEMBLY (65907)	17-76	1	
10861	Stud, fixing Rear Casing to Front Casing (60489)	17-77	2	
10862	Thrust Button, for Speedometer Driven Gear (64698)	17-78	1	
UFN.131/L FG.105/X	Nut, on Studs of Rear Casing (127/2/A) Washer, Spring, under Nuts (1402)		2 2	
10863	OIL SEAL AT END OF REAR CASING (9231)	17-79	1	
10864	SPEEDOMETER DRIVING GEAR (60491)	17-80	1	
10865	SPEEDOMETER DRIVEN GEAR (60490)	17-81	1	
10866	BEARING ASSEMBLY FOR SPEEDOMETER DRIVEN GEAR (65606)	17-82	1	
C.11211	'O' Ring, around Bearing (64564)	17-83	1	
C.5680	Screw, retaining Bearing in Rear Casing (61082)	17-84	1	
7978	Copper Washer, on Screw (64941)	17-85	1	
10867	FLANGE, CONNECTING OVERDRIVE UNIT TO PROPELLER SHAFT (60376)	17-86	1	
C.19827	Bolt, in Flange, for connection of Propeller Shaft	17-87	4	
9121	Slotted Nut, securing Flange to Annulus Shaft (63575)	17-88	1	
9122	Washer, under Slotted Nut (63576)	17-89	1	
L.104/12U	Split Pin, retaining Slotted Nut (6022)	17-90	1	

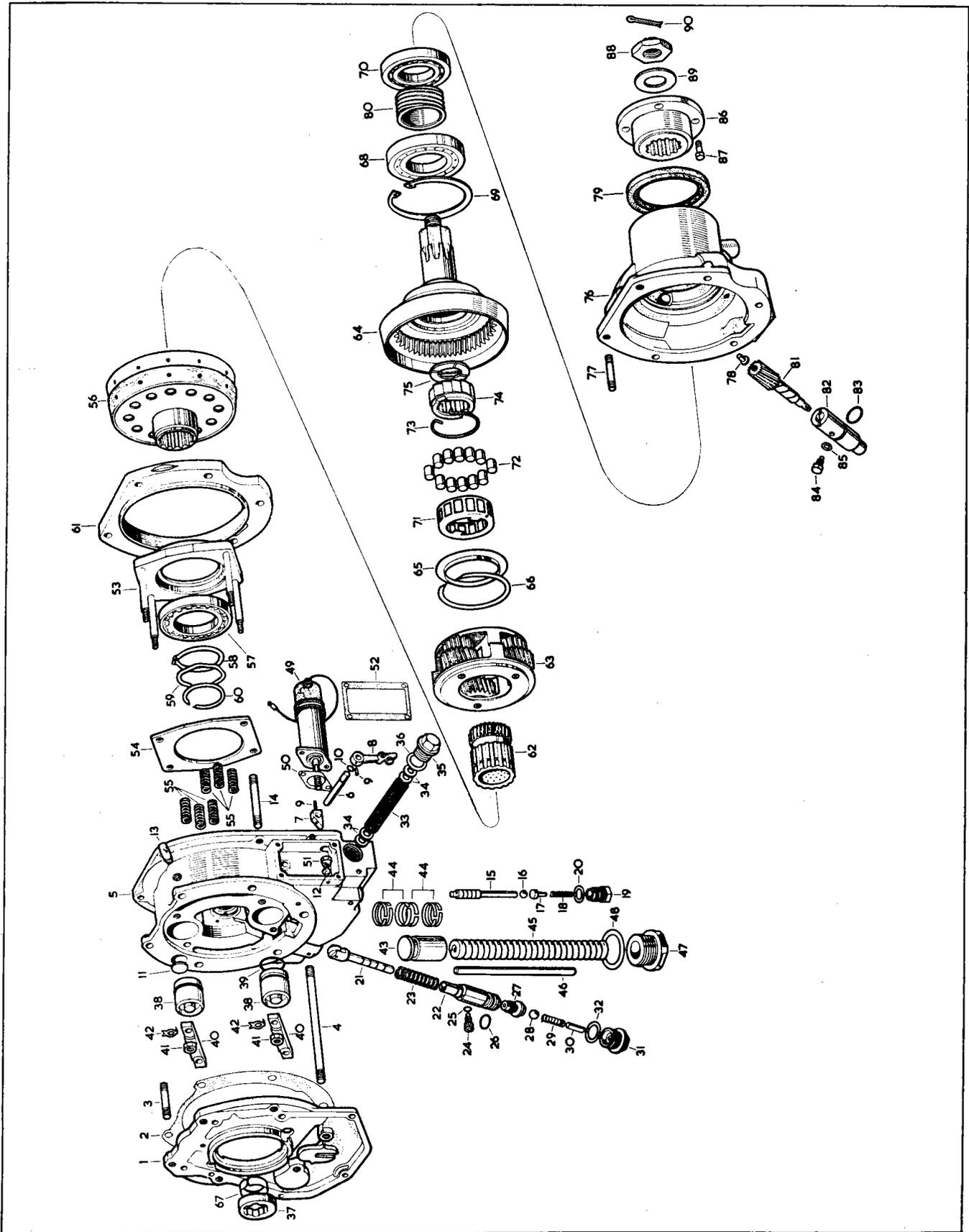


PLATE 17

AUTOMATIC TRANSMISSION UNIT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.22780	AUTOMATIC TRANSMISSION ASSEMBLY (MODEL 8) (AS2-8G) LESS CONVERTER		1	Fitted from Engine No. 7D.50001 to 7D.54184
C.25700	AUTOMATIC TRANSMISSION ASSEMBLY (MODEL 8) (AS4-8G) LESS CONVERTER		1	Fitted from Engine No. 7D.54185 to 7D.55418
C.26900	AUTOMATIC TRANSMISSION ASSEMBLY (MODEL 8) (AS4-8G) LESS CONVERTER		1	Fitted to Engine No. 7D.55419 and subs.
C.22781	CONVERTER ASSEMBLY (8EG-1A.368)	18- 1	1	
10563	TRANSMISSION CASE ASSEMBLY (8G-2A1)	18- 2	1	
10564	Plug, sealing holes in Transmission Case Flange (3-111)	18- 3	2	
10565	Dowel, for Front Servo (3-279)	18- 4	1	
10566	Plug, for Pressure Test (X1516H)	18- 5	1	
10567	Oil Seal, for Manual Control Shaft (3-107A)	18- 6	1	
10568	Screw, for Rear Servo Adjustment (4626E)	18- 7	1	
10569	Nut, locking Screw (4775F)	18- 8	1	
C.23415	Union, for Oil Outlet Pipe (116341)	18- 9	1	
C.23414	Union, for Oil Return Pipe (137422)	18-10	1	
10570	Breather Assembly, on Transmission Case (4740A)	18-11	1	
C.22997	Manual Control Shaft Assembly, in Transmission Case (8G-A79)	18-12	1	Fitted from Engine No. 7D.50001 to 7D.54184
C.25691	Manual Control Shaft Assembly, in Transmission Case (8K-76)		1	Fitted to Engine No. 7D.54185 and subs.
C.25817	Selector Lever, on Manual Control Shaft		1	
C.8737/3	Nut, Self-Locking, securing Selector Lever		1	
C.25917	Spacer, under Nut		1	
10571	Lever Assembly, on Shaft, for Manual Valve Detent (8H-A78)	18-13	1	
10572	Locknut, retaining Lever to Shaft (4775A)		1	
9874	Ball, $\frac{3}{8}$ " , positioning Detent Lever (453593)	18-14	1	
10573	Spring, tensioning Ball (8H-83)	18-15	1	
10574	Link, connecting Detent Lever to Torsion Lever (3-266)	18-16	1	
9875	Clip, retaining Link (4857A)	18-17	2	
9876	Torsion Lever, for Parking Brake Linkage (3-261)	18-18	1	
9877	Spring, providing tension between Torsion Lever and Forked Lever (3-264A)	18-19	1	
9878	Forked Lever, engaging Ball Pin in Toggle Lever (3-A262)	18-20	1	
9879	Clip, retaining Torsion Lever, Forked Lever, and Spring (4743A)	18-21	1	
9890	Washer, Plain, under Clip (3-321)	18-22	1	
9880	Toggle Lever, for Parking Brake Pawl (3-272)	18-23	1	
10575	Toggle Pin (shouldered) pivoting Toggle Lever (3-276)	18-24	1	
10576	Plug, retaining Toggle Pin (4572J)	18-25	1	
10577	Ball Pin, securing Link to Toggle Lever (8-274)	18-26	1	
10578	Spring, on Ball Pin, tensioning Parking Brake Pawl (8-271)	18-27	1	
9888	Link, connecting Toggle Lever to Parking Brake Pawl (3-273)	18-28	1	
10579	Pawl, for Parking Brake (3-268)	18-29	1	
10580	Pivot Pin, for Parking Brake Pawl (3-269)	18-30	1	
9889	Pin, securing Pawl to Link (3-275)	18-31	1	

AUTOMATIC TRANSMISSION UNIT

Part No.	Description	Plate No.	No. per Unit	Remarks
10581	EXTENSION CASE ASSEMBLY (8G-A107)	18-32	1	
10582	Cover Plate, sealing Governor Inspection Aperture (3-74A)	18-33	1	
10583	Gasket, under Cover Plate (3-73A)	18-34	1	
10584	Screw and Lockwasher Assembly, securing Cover Plate (4789/B)		2	
10586	Gasket, between Extension Case and Rear Pump Flange (3-146)	18-35	1	
10587	Bolt, $\frac{3}{8}$ " \times 1 $\frac{1}{4}$ ", securing Extension Case and Rear Pump to Transmission Case (179841)		4	2 required at Engine No. 7D.54185 and subs.
10588	Bolt, $\frac{3}{8}$ " \times 3 $\frac{1}{8}$ ", securing Extension Case and Rear Pump to Transmission Case (446641)		1	
C.25692	Stud, Special, securing Extension Case and Rear Pump to Transmission Case (4302G)		2	Fitted to Engine No. 7D.54185 and subs.
9910	Lockwasher, on Bolts and Studs (X2978DR)		5	
10589	Bearing, at rear of Extension Case, for Mainshaft (X3220G)	18-36	1	
10590	Snap Ring, around Mainshaft Bearing (T.90A-6 $\frac{1}{2}$)	18-37	1	
10591	Spacing Washer, between Bearing and Oil Collector Sleeve (3F-71)	18-38	1	
C.22852	HOUSING FOR SPEEDOMETER DRIVEN GEAR (8G-7)	18-39	1	
10592	Gasket, between Housing and Extension Case (T87D-145 $\frac{1}{2}$ C)	18-40	1	
10587	Bolt, $\frac{3}{8}$ " \times 1 $\frac{1}{4}$ ", securing Housing to Extension Case (179841)		2	
8435	Bolt, $\frac{3}{8}$ " \times 1", securing Housing to Extension Case (JGM.179839)		3	
8427	Lockwasher, on Bolts (JGM.103321)		5	
10593	Oil Seal Assembly, at rear of Housing (5H-110)	18-41	1	
C.22348	SPEEDOMETER DRIVEN GEAR	18-42	1	
C.21297	BEARING FOR SPEEDOMETER DRIVEN GEAR		1	
C.12377/1	Oil Seal, at bottom of Bearing		1	
C.21058	'O' Ring, around Bearing	18-43	1	
C.21073	Plate, retaining Speedometer Driven Gear in Housing	18-44	1	
UCS.125/4R FG.104/X	Screw, Set, securing Plate Washer, Spring, on Setscrews		2 2	
C.22782	FLANGE, CONNECTING TRANSMISSION UNIT TO PROPELLER SHAFT (4644-AW)	18-45	1	
10594	Nut, securing Flange on Mainshaft (T2-50B)	18-46	1	
10595	Lockwasher, under Nut (103335)	18-47	1	
10596	Special Washer, under Lockwasher (FW6-50 $\frac{1}{2}$ P)	18-48	1	
10597	FRONT PUMP ASSEMBLY (3-6A60C)	18-49	1	
10598	Oil Seal Assembly, for Front Pump (3-62)	18-50	1	
10599	Sealing Ring, between Front Pump and Transmission Case (3-61)	18-51	1	
10600	Bolt, $\frac{1}{8}$ " \times 2", securing Front Pump to Transmission Case (X807)		4	

AUTOMATIC TRANSMISSION UNIT

Part No.	Description	Plate No.	No. per Unit	Remarks
10601	FRONT CLUTCH ASSEMBLY (5AB-3A70)		1	
10602	Piston Assembly, for Front Clutch (10A-A35)	18-52	1	
10603	Cylinder, for Front Clutch (5AB-70)	18-53	1	
10604	Sealing Ring, Inner, for Piston (3-34)	18-54	1	
10605	Sealing Ring, Outer, for Piston (5L-36)	18-55	1	
10606	Split Ring, seating Front Clutch Spring (5C-33)	18-56	1	
10607	Spring, for Front Clutch (3-37)	18-57	1	
10608	Snap Ring, retaining Front Clutch Spring (4755)	18-58	1	
10609	Pressure Plate, for Front Clutch (5C-175A)	18-59	1	
10610	Clutch Plate (Drive) for Front Clutch (3-176)	18-60	3	} NOT SERVICED SEPARATELY. USE SERVICE KIT ON PAGE 85
10611	Clutch Plate (Friction) for Front Clutch (3-A66B)	18-61	4	
10612	Hub, carrying Front Clutch Plates (5C-40)	18-62	1	
10613	Thrust Washer (Fibre) between Hub and Input Shaft (5C-17)	18-63	1	
10614	Input Shaft Assembly (5C-A16)	18-64	1	
10615	Thrust Washer, between Input Shaft and Transmission Case (5C-15)	18-65	1	
10616	Snap Ring, retaining Input Shaft (4751)	18-66	1	
10617	REAR CLUTCH AND FRONT DRUM ASSEMBLY (7-8A50)		1	
10618	Front Drum Assembly) (7-7A50)	18-67	1	
10619	Piston Assembly, for Rear Clutch (6-A45)	18-68	1	
10620	Sealing Ring, Inner, for Piston (3-44)	18-69	1	
10621	Sealing Ring, Outer, for Piston (3-46)	18-70	1	
10622	Spring, for Rear Clutch (3-47A)	18-71	1	
10623	Seat, for Rear Clutch Spring (3-48A)	18-72	1	
10624	Snap Ring, retaining Spring Seat (4753)	18-73	1	
10625	Clutch Plate (Friction) for Rear Clutch (7A-A66)	18-74	4	} NOT SERVICED SEPARATELY. USE SERVICE KIT ON PAGE 85
10626	Clutch Plate (Drive) for Rear Clutch (3-65)	18-75	4	
10627	Pressure Plate, for Rear Clutch (5L-67)	18-76	1	
10616	Snap Ring, retaining Rear Clutch Plates in Front Drum (4751)	18-77	1	
10628	Thrust Washer (Bronze) between Front Clutch Cylinder and Front Drum (3-18)	18-78	1	
10629	Thrust Washer (Steel) at rear of Bronze Thrust Washer (3-21)	18-79	1	
10618	FRONT DRUM ASSEMBLY (7-7A50)	18-67	1	
10630	Needle Bearing, in Front Drum (X4064)	18-80	1	
10631	BRAKE BAND FOR FRONT DRUM (7-5A55)	18-81	1	
10632	Strut (Servo) operating Brake Band (3-57A)	18-82	1	

AUTOMATIC TRANSMISSION UNIT

Part No.	Description	Plate No.	No. per Unit	Remarks
10633	FRONT SERVO ASSEMBLY (6-5A120)		1	
10634	Body, for Front Servo (6-120)	18-83	1	
10635	Lever, operating Front Servo Strut (3-127A)	18-84	1	
10636	Pivot Pin, for Operating Lever (3-118)	18-85	1	
9902	Roll Pin, securing Pivot Pin in Servo Body (3-138)	18-86	1	
10637	Screw, for Front Servo Adjustment (4626B)	18-87	1	
9904	Nut, locking Screw (114503)	18-88	1	
10638	Return Spring, for Front Servo Piston (5AB-125)	18-89	1	
10639	Piston Assembly, for Front Servo (3H-A121)	18-90	1	
10640	'O' Ring (Small) on Piston (3-129)	18-91	1	
10641	'O' Ring (Large) on Piston (3-122)	18-92	1	
10642	Piston Sleeve, for Front Servo (3-119)	18-93	1	
10643	Sealing Ring, for Piston Sleeve (3-124)	18-94	1	
10644	Snap Ring, retaining Piston and Sleeve in Body (4749)	18-95	1	
10587	Bolt, $\frac{3}{8} \times 1\frac{1}{4}$ ", securing Front Servo to Transmission Case (179841)		1	
8427	Lockwasher, on Bolt (JGM.103321)		1	
10645	FORWARD SUN GEAR ASSEMBLY (7D-A104)	18-96	1	
10646	Sealing Ring, at front of Forward Sun Gear Shaft (3-32)	18-97	2	
10647	Sealing Ring, at centre of Forward Sun Gear Shaft (3-27)	18-98	2	
10648	Sealing Ring, at rear of Forward Sun Gear Shaft (3-31A)	18-99	2	
10649	Thrust Bearing (Needle) between Forward Sun Gear and Planetary Carrier (4830A)	18-100	1	
10650	Race, for Thrust Bearing (7D-20)	18-101	1	
10651	Thrust Washer (Bronze) between Forward and Reverse Sun Gears (3-19)	18-102	1	
10652	CENTRE SUPPORT ASSEMBLY (8-A75)	18-103	1	
10653	Screw, securing Centre Support in Transmission Case (4626)	18-104	2	
9910	Lockwasher, on Screws (X2978DR)		2	
10654	PLANETARY GEARS AND REAR DRUM ASSEMBLY (8-3A150)	18-105	1	
10655	Outer Race for One-Way Clutch (8-148)	18-106	1	
10656	Snap Ring, retaining Outer Race (4820)	18-107	1	
10657	Thrust Washer, between Planetary Carrier and Mainshaft (.061"/.063" thick) (5C-24)	18-108	1	} SELECTIVE SIZES. USE AS NECESSARY TO MAINTAIN CORRECT END FLOAT
10658	Thrust Washer, between Planetary Carrier and Mainshaft (.067"/.069" thick) (5C-24A)	18-108	1	
10659	Thrust Washer, between Planetary Carrier and Mainshaft (.074"/.076" thick) (5C-24B)	18-108	1	
10660	Thrust Washer, between Planetary Carrier and Mainshaft (.081"/.083" thick) (5C-24C)	18-108	1	
10661	Thrust Washer, between Planetary Carrier and Mainshaft (.092"/.094" thick) (5C-24D)	18-108	1	
10662	Thrust Washer, between Planetary Carrier and Mainshaft (.105"/.107" thick) (5C-24E)	18-108	1	

AUTOMATIC TRANSMISSION UNIT

Part No.	Description	Plate No.	No. per Unit	Remarks
10663	ONE-WAY CLUTCH ASSEMBLY IN REAR DRUM (8-275B)	18-109	1	
10664	BRAKE BAND FOR REAR DRUM (5C-A155)	18-110	1	
10665	Strut (Servo) operating Brake Band (3-156)	18-111	1	
10666	Anchor Strut, for Rear Brake Band (3-157)	18-112	1	
10667	REAR SERVO ASSEMBLY (5C-4A130)		1	
10668	Body Assembly, for Rear Servo (5C-1A130)	18-113	1	
10669	Lever, operating Rear Servo Strut (5C-137)	18-114	1	
10670	Shaft, for Lever (7B-136)	18-115	1	
9902	Roll Pin, securing Shaft in Body (3-138)	18-116	1	
10671	Piston, for Rear Servo (8-131)	18-117	1	
10672	'O' Ring, on Piston (3-132)	18-118	1	
10673	Return Spring, for Rear Servo Piston (3-135)	18-119	1	
10674	Plate, retaining Return Spring (5-134)	18-120	1	
10675	Snap Ring, securing Plate (4748)	18-121	1	
10676	Screw, securing Rear Servo to Transmission Case (4626A)		1	
10677	Bolt, $\frac{1}{8}$ " x $1\frac{1}{4}$ ", securing Rear Servo to Transmission Case (X724)		1	
10678	Lockwasher, on Screw and Bolt (103322)		2	
10679	RING GEAR, DRIVING MAINSHAFT (5-6)	18-122	1	
10680	MAINSHAFT ASSEMBLY (8A-A2)	18-123	1	
10681	Snap Ring, retaining Mainshaft in Ring Gear (4756)	18-124	1	} SELECTIVE SIZES
10682	Snap Ring, retaining Mainshaft in Ring Gear (4756A)	18-124	1	
10683	Snap Ring, retaining Mainshaft in Ring Gear (4756B)	18-124	1	
10684	REAR PUMP ASSEMBLY (5L-4A160)	18-125	1	
10685	Plate, retaining Rear Pump Gears (3-165C)	18-126	1	
10686	Screw, $\frac{1}{4}$ ", and Lockwasher Assembly, securing Plate (4789)		5	
10965	Screw, No. 10, and Lockwasher Assembly, securing Plate (4789A)		1	
10690	Key, in Mainshaft, driving Rear Pump (103905)	18-127	1	
10691	Gasket, between Rear Pump and Transmission Case (3-161)	18-128	1	
10692	Oil Inlet Tube, for Rear Pump (3-187)	18-129	1	
10693	'O' Ring, on Oil Inlet Tube (3-191)	18-130	1	
10694	Oil Outlet Tube, for Rear Pump (3-189)	18-131	1	
10695	'O' Ring, on Oil Outlet Tube (3-188)	18-132	1	

AUTOMATIC TRANSMISSION UNIT

Part No.	Description	Plate No.	No. per Unit	Remarks
10696	GOVERNOR ASSEMBLY (5G-7A95B)	18-133	1	
10697	Governor Body (5G-95B)	18-134	1	
10698	Screw, securing Body to Sleeve (114361)		2	
8426	Lockwasher, on Screws (JGM.103319)		2	
10699	Governor Weight (5G-97A)	18-135	1	
10700	Governor Valve (8-96B)	18-136	1	
10701	Spring, for Governor (7B-99)	18-137	1	
10702	Retainer, holding Spring on Governor Weight (5G-98)	18-138	1	
10703	Cover Plate, at side of Governor Body (7B-93)	18-139	1	
10704	Screw, securing Cover Plate (X2380BL)		2	
9922	Ball, 1/4", locating Governor on Mainshaft (147485)	18-140	1	
10705	Snap Ring, retaining Governor on Mainshaft (4752)	18-141	1	
10706	OIL COLLECTOR SLEEVE (7B-90A)	18-142	1	
9920	Piston Ring, on Mainshaft, for Oil Collector Sleeve (3-86)	18-143	4	
10708	Oil Collector Tube, Front (7B-92)	18-144	1	
10709	Oil Collector Tube, Intermediate (7B-88)	18-145	1	
10710	Oil Collector Tube, Rear (7B-98)	18-146	1	
C.22347	DRIVE GEAR FOR SPEEDOMETER (8G-169)	18-147	1	
10711	VALVE BODIES ASSEMBLY (8-5A200C)	19- 1	1	
10945	Spring, for Rear Pump Check Valve (3-228A)		1	
10946	Spring, for Front Servo Release Orifice Valve (5AB-223)		1	
10947	Spring, for 1st/2nd Shift Valve (5H-256)		1	
10948	Return Spring, for Throttle Cam (8G-85)		1	
10949	Spring, for D1/D2 Control Valve (5-113)		1	
10950	Spring, for Transition Valve (8-292A)		1	
10951	Spring, for Servo Orifice Control Valve (5-296)		1	
10952	Leaf Spring, for Throttle Valve Return (5-238)		1	
10953	Spring, Inner, for 2nd/3rd Valve (8G-223)		1	
10954	Spring, Outer, for 2nd/3rd Valve (8-222)		1	Fitted up to and including Transmission Serial No. 10639
10955	Spring, Outer, for 2nd/3rd Valve (5H-222)		1	Fitted to Transmission Serial No. 10640 and subs.
10956	Spring, at inner end of Throttle Modulator Valve (5-288)		1	
10957	Spring, at outer end of Throttle Modulator Valve (8G-215)		1	
10958	Spring, Inner, for Compensator (5H-214A)		1	
10959	Spring, Outer, for Compensator (8G-212)		1	
10960	Throttle Spring (3-208)		1	
10961	Bolt, 1/4" x 2 1/2", for Assembly of Valve Bodies (179807)		4	
8426	Lockwasher, on Bolts (JGM.103319)		4	
10962	Screw, Cheese Head, and Lockwasher, for Assembly of Valve Bodies (189384)		15	
10963	Screw, Cheese Head, and Lockwasher, for Assembly of Valve Bodies (189385)		2	

AUTOMATIC TRANSMISSION UNIT

Part No.	Description	Plate No.	No. per Unit	Remarks
VALVE BODIES ASSEMBLY (8-5A200C)				
(cont.)				
10964	Screw, Cheese Head, and Lockwasher, for Assembly of Valve Bodies (189386)		3	
10965	Screw, Pan Head, and Lockwasher, for Assembly of Valve Bodies (4789A)		1	
10704	Screw, Countersunk Head, for Assembly of Valve Bodies (X2380BL)		2	
10712	Bolt, securing Valve Bodies Assembly to Transmission Case (179802)		3	
8426	Lockwasher, on Bolts (JGM.103319)		3	
10713	Control Rod, operating Kick-Down Cam (8H-82)	19- 2	1	Fitted from Engine No. 7D.50001 to 7D.55418
11244	Control Rod, operating Kick-Down Cam (8K-82)		1	Fitted to Engine No. 7D.55419 and subs.
10714	REGULATOR ASSEMBLY (5G-3A240)	19- 3	1	
10715	Spring, for Primary Valve (5-247)		1	
10716	Seat, for Primary Valve Spring (5-248)		1	
10717	Spring, for Secondary Valve (5G-246)		1	
10718	Spacer, for Secondary Valve (5-258)		1	
10719	Plate, retaining Valve Springs (5-249)		1	
10720	Screw, $\frac{1}{8}$ " \times $\frac{7}{8}$ ", securing Regulator to Transmission Case, (4626D)		2	
5908	Lockwasher, on Screws (JGM.103320)		2	
OIL TUBES				
10721	Oil Tube, for Front Brake Band Lubrication (7A-186)	19- 4	1	
10722	Oil Tube, connecting Rear Pump to Regulator (5C-182)	19- 5	1	
10723	Oil Tube (Compensator) connecting Valve Body to Regulator (5-183)	19- 6	1	
10724	Oil Tube (Control Pressure) connecting Valve Body to Regulator (5-184)	19- 7	1	
10725	Oil Tube (Apply and Release) connecting Valve Body to Front Servo (5-185)	19- 8	2	
10726	OIL FILTER ASSEMBLY (5X-A190A)	19- 9	1	
10727	Clip, retaining Oil Filter (5-177)	19-10	1	
C.22784	OIL PAN ASSEMBLY (8G-A180)	19-11	1	Fitted from Engine No. 7D.50001 to 7D.54184
C.25690	OIL PAN ASSEMBLY (8G-A180A)		1	Fitted to Engine No. 7D.54185 and subs.
10728	Gasket, between Oil Pan and Transmission Case (5C-181)	19-12	1	
10729	Bolt Assembly, securing Oil Pan to Transmission Case (4776L)		14	

AUTOMATIC TRANSMISSION UNIT

Part No.	Description	Plate No.	No. per Unit	Remarks
10970	OIL SEAL AND 'O' RING KIT (8EA-500) consisting of:—		1	
	Oil Seal, Transmission Case		1	
	Oil Seal, Front Pump		1	
	Oil Seal, Speedometer Gear Housing		1	
	Sealing Ring, Rear Clutch Piston (Outer)		1	
	Sealing Ring, Rear Clutch Piston (Outer)		1	
	Sealing Ring, Front Clutch Piston (Inner)		1	
	Sealing Ring, Front Piston (Outer)		1	
	'O' Ring, Front Servo (Small)		1	
	'O' Ring, Front Servo (Large)		1	
	Sealing Ring, Front Clutch Piston Sleeve		1	
	'O' Ring, Rear Pump Inlet Tube		1	
	'O' Ring, Rear Servo		1	
	Sealing Ring, Front Pump		1	
	'O' Ring, Rear Pump Outlet Tube		1	
10971	GASKETS KIT (8EA-501) consisting of:—		1	
	Gasket, Rear Pump		1	
	Gasket, Extension Case Cover		1	
	Gasket, Extension Case		1	
	Gasket, Oil Pan		1	
	Gasket, Speedometer Gear Housing		1	
10972	PISTON RING AND METAL SEALING RING KIT (8EA-503) consisting of:—		1	
	Piston Ring, Mainshaft		4	
	Sealing Ring, Forward Sun Gear, Front		2	
	Sealing Ring, Forward Sun Gear, Centre		2	
	Sealing Ring, Forward Sun Gear, Rear		2	
10973	THRUST WASHER KIT (8EG-504) consisting of:—		1	
	Thrust Washer, Front Clutch Hub		1	
	Thrust Washer, Input Shaft		1	
	Thrust Washer, Front Clutch Cylinder		1	
	Thrust Washer, Front Clutch Cylinder		1	
	Thrust Washer, Forward/Reverse Sun Gear		1	
	Thrust Washer, Planetary Carrier/Mainshaft		1	
	Thrust Washer, Planetary Carrier/Mainshaft		1	
	Thrust Washer, Planetary Carrier/Mainshaft		1	
	Thrust Washer, Planetary Carrier/Mainshaft		1	
	Thrust Washer, Planetary Carrier/Mainshaft		1	
	Thrust Washer, Planetary Carrier/Mainshaft		1	

AUTOMATIC TRANSMISSION UNIT

Part No.	Description	Plate No.	No. per Unit	Remarks
10974	FRONT CLUTCH PLATES KIT (8EA-505)		1	
	consisting of:—			
	Pressure Plate	1		
	Drive Plate	3		
	Friction Plate	4		
	Sealing Ring, Inner	1		
	Sealing Ring, Outer	1		
10975	REAR CLUTCH PLATES KIT (8EA-506)		1	
	consisting of:—			
	Pressure Plate	1		
	Drive Plate	4		
	Friction Plate	4		
	Sealing Ring, Inner	1		
	Sealing Ring, Outer	1		

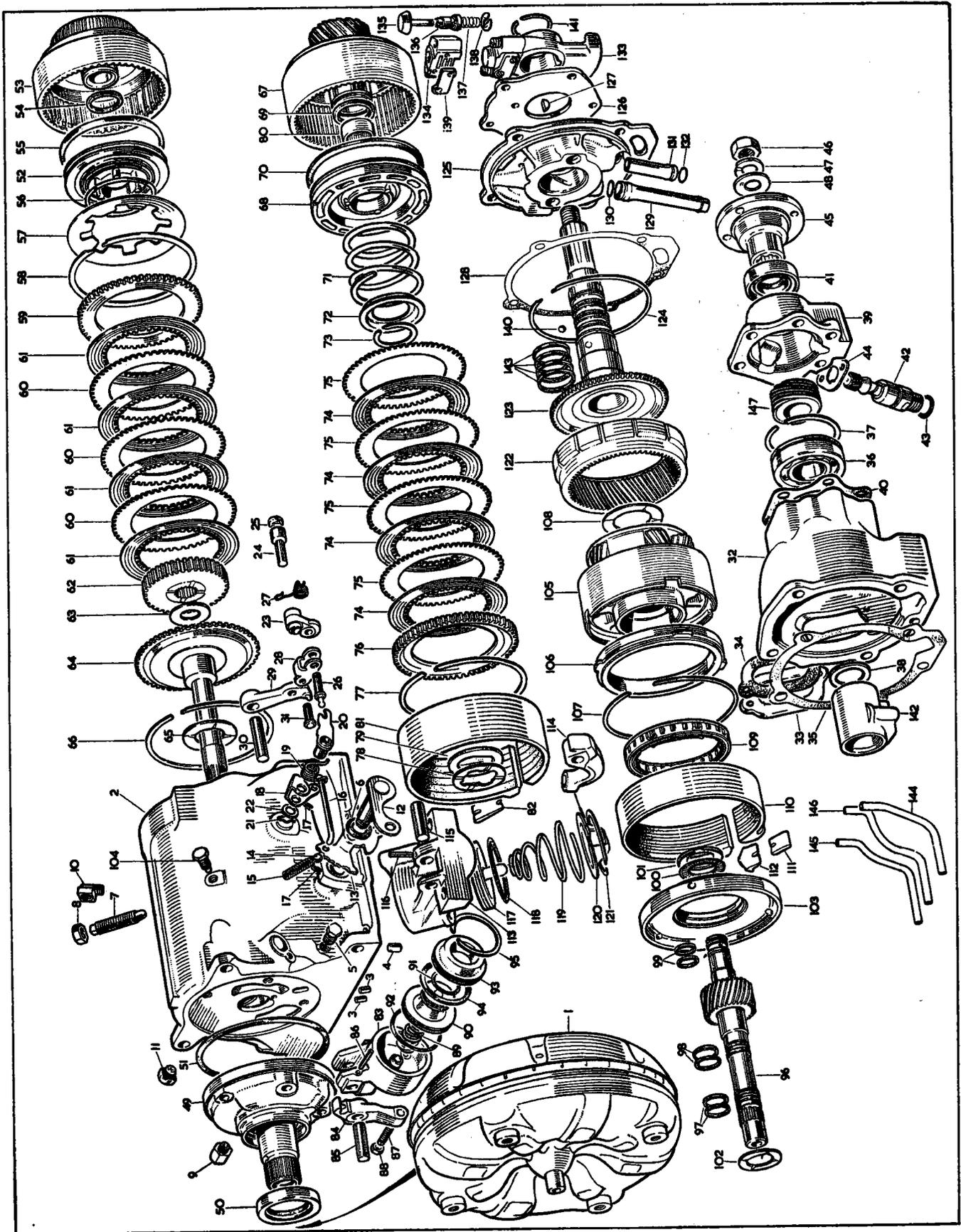


PLATE 18

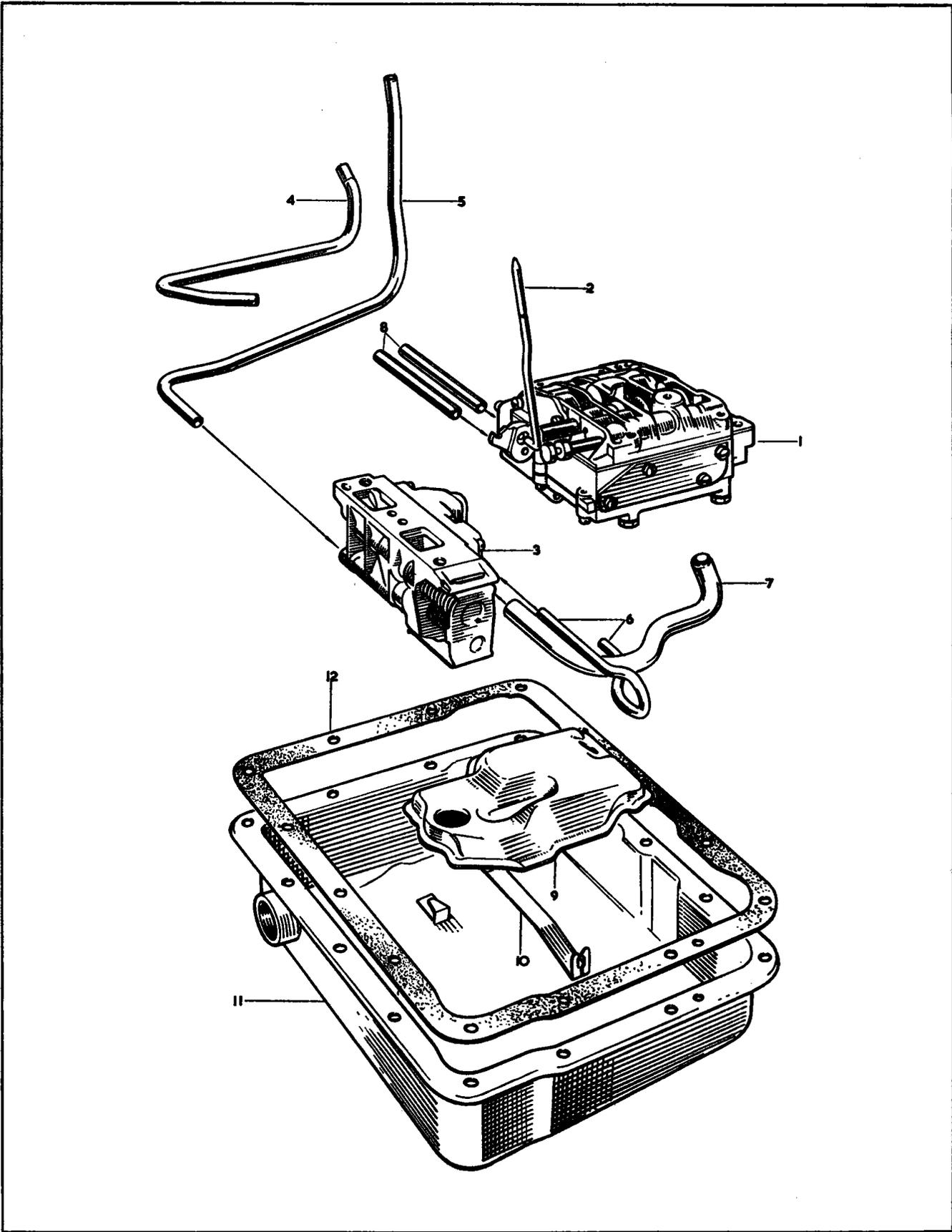


PLATE 19

MOUNTING DETAILS

AUTOMATIC TRANSMISSION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.22783	CONVERTER HOUSING	20- 1	1	Fitted from Engine No. 7D.50001 to 7D.55740
C.26702	CONVERTER HOUSING		1	Fitted to Engine No. 7D.55741 and subs.
UFB.137/32R C.726	Bolt, securing Converter Housing to Cylinder Block Washer, Shakeproof, on Bolts		9 9	
C.6866	Stud, mounting Transmission Unit to Converter Housing	20- 2	4	
UFN.143/L C.727	Nut, on Studs Washer, Shakeproof, under Nuts		4 4	
C.22947	Stoneguard Assembly, over apertures at sides of Converter Housing	20- 3	2	
UCS.119/4R C.723/A AW.102/T	Screw, Set, securing Stoneguards Washer, Shakeproof, on Setscrews Washer, Plain, under Shakeproof Washers		4 4 4	
C.22361	COVER AT BOTTOM OF CONVERTER HOUSING	20- 4	1	
C.6874	COVER AT FRONT OF CONVERTER HOUSING	20- 5	1	
UCS.125/4R C.724	Screw, Set, securing Covers Washer, Shakeproof, on Setscrews		8 8	
C.4795	SUPPORT BRACKET, R.H.	20- 6	1	
C.11942	SUPPORT BRACKET ASSEMBLY, L.H.	20- 7	1	
UFB.131/10R UFN.131/L FG.105/X	Bolt, securing Support Brackets to Cylinder Block Nut, on Bolts Washer, Spring, under Nuts		4 4 4	
UFB.137/32R	Bolt, securing Support Brackets to Converter Housing		5	
UFB.137/33R	Bolt, securing Support Brackets and Dipstick Tube Strut to Converter Housing		1	
UFN.137/L FG.106/X	Nut, on Bolts Washer, Spring, under Nuts		6 6	
C.22785	DRIVE PLATE ASSEMBLY, ON CRANKSHAFT, FOR ATTACHMENT OF TORQUE CONVERTER	20- 8	1	Fitted from Engine No. 7D.50001 to 7D.50426
C.16682	Screw, Set, securing Torque Converter to Drive Plate		4	
C.22788	Tab Washer, locking Setscrews		2	
C.6861	REINFORCEMENT PLATE, ADJACENT TO DRIVE PLATE	20- 9	1	
C.6862	Dowel, positioning Drive and Reinforcement Plates to Crankshaft	20-10	2	
C.6839	Screw, Set, securing Drive and Reinforcement Plates to Crankshaft		10	
C.4810	Plate, locking Setscrews		1	

MOUNTING DETAILS

AUTOMATIC TRANSMISSION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.25412	DRIVE PLATE ASSEMBLY ON CRANKSHAFT FOR ATTACHMENT OF TORQUE CONVERTER		1	} Fitted to Engine No. 7D.50427 and subs.
C.2313	Dowel, locating Drive Plate to Crankshaft		2	
C.4855	Screw, Set, securing Drive Plate to Crankshaft		10	
C.4810	Plate, locking Setscrews		1	
C.16682	Screw, Set, securing Torque Converter to Drive Plate		4	
C.25446	Tab Washer, locking Setscrews		4	
C.21932	RETAINER, FOR REAR ENGINE MOUNTING COIL SPRING	20-11	1	
C.19276	Pin Assembly, securing Retainer to Transmission Unit for location of Channel Support	20-12	1	
C.22957	CHANNEL SUPPORT ASSEMBLY FOR REAR ENGINE MOUNTING	20-13	1	
C.22958	Channel Support only		1	
C.12335	Spring Seat (Rubber) cemented to inside of Channel Support		1	
C.12265	Centre Bush (Rubber)		1	
UFS.137/7R	Screw, Set, securing Channel Support to Body		4	
FG.106/X	Washer, Spring, on Setscrews		4	
BD.542/6	Washer, Special, under Spring Washers		4	
C.19193	Packing Piece, between Channel Support and Body	20-14	4	
C.24217	COIL SPRING, FOR REAR ENGINE MOUNTING	20-15	1	
C.12335	Seat (Rubber) at top of Coil Spring	20-16	1	
C.23429	OIL OUTLET PIPE, FROM FRONT CONNECTION ON TRANSMISSION UNIT TO FLEXIBLE HOSE	20-17	1	
C.21420	FLEXIBLE HOSE ASSEMBLY (LONG) FROM OIL OUTLET PIPE TO BOTTOM WATER PIPE	20-18	1	
C.21443	Locknut, securing Flexible Hose to Front Support Bracket	20-19	1	
C.728	Washer, Shakeproof, under Locknut	20-20	1	

MOUNTING DETAILS

AUTOMATIC TRANSMISSION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.21420/1	FLEXIBLE HOSE ASSEMBLY (SHORT) FROM BOTTOM WATER PIPE TO OIL RETURN PIPE	20-21	1	
C.21443	Locknut, securing Flexible Hose to Front Support Bracket	20-22	1	
C.728	Washer, Shakeproof, under Locknut	20-23	1	
C.23430	OIL RETURN PIPE, FROM FLEXIBLE HOSE TO REAR CONNECTION ON TRANSMISSION UNIT	20-24	1	
C.24548	BRACKET, ON OIL SUMP BOLTS, SUPPORTING OIL PIPES AND HOSES AT FRONT	20-25	1	
C.24549	BRACKET, ON OIL SUMP BOLT, SUPPORTING OIL PIPES AT REAR	20-26	1	
C.24599	Clip, holding Oil Pipes to Rear Support Bracket	20-27	1	
UFS.119/3R	Screw, Set, securing Clip		1	
UFN.119/L	Nut, on Setscrew		1	
AG.102/X	Washer, Spring, under Nut		1	
C.21390	CLAMP, SUPPORTING OIL PIPES	20-28	2	
C.24599	Clip, holding Oil Pipes to Clamps	20-29	2	
UFS.119/3R	Screw, Set, securing Clips		2	
UFN.119/L	Nut, on Setscrews		2	
AG.102/X	Washer, Spring, under Nuts		2	
C.23156	TRANSMISSION DIPSTICK ASSEMBLY	20-30	1	} Fitted from Engine No. 7D.50001 to 7D.54184
C.23154	TUBE ASSEMBLY, HOUSING DIPSTICK	20-31	1	
C.17617	Clip, retaining Dipstick Tube	20-32	2	
C.24450	Strut, on Kickdown Relay Shaft Bracket, for upper Clip	20-33	1	
C.19714	Strut, on Converter Housing Bolt, for Lower Clip	20-34	1	
UFS.131/5R	Screw, Set, securing Clips to Struts		2	
UFN.131/L	Nut, on Setscrews		2	
FG.105/X	Washer, Spring, under Nuts		2	
C.25811	TRANSMISSION DIPSTICK ASSEMBLY		1	} Fitted to Engine No. 7D.54185 and subs.
C.25809	TUBE ASSEMBLY, HOUSING DIPSTICK		1	
C.17617	Clip, holding Tube		1	
C.25807	Strut, on Exhaust Manifold Stud, for Clip		1	
UFS.131/5R	Screw, Set, securing Clip to Strut		1	
UFN.131/L	Nut, on Setscrew		1	
FG.105/X	Washer, Spring, under Nut		1	

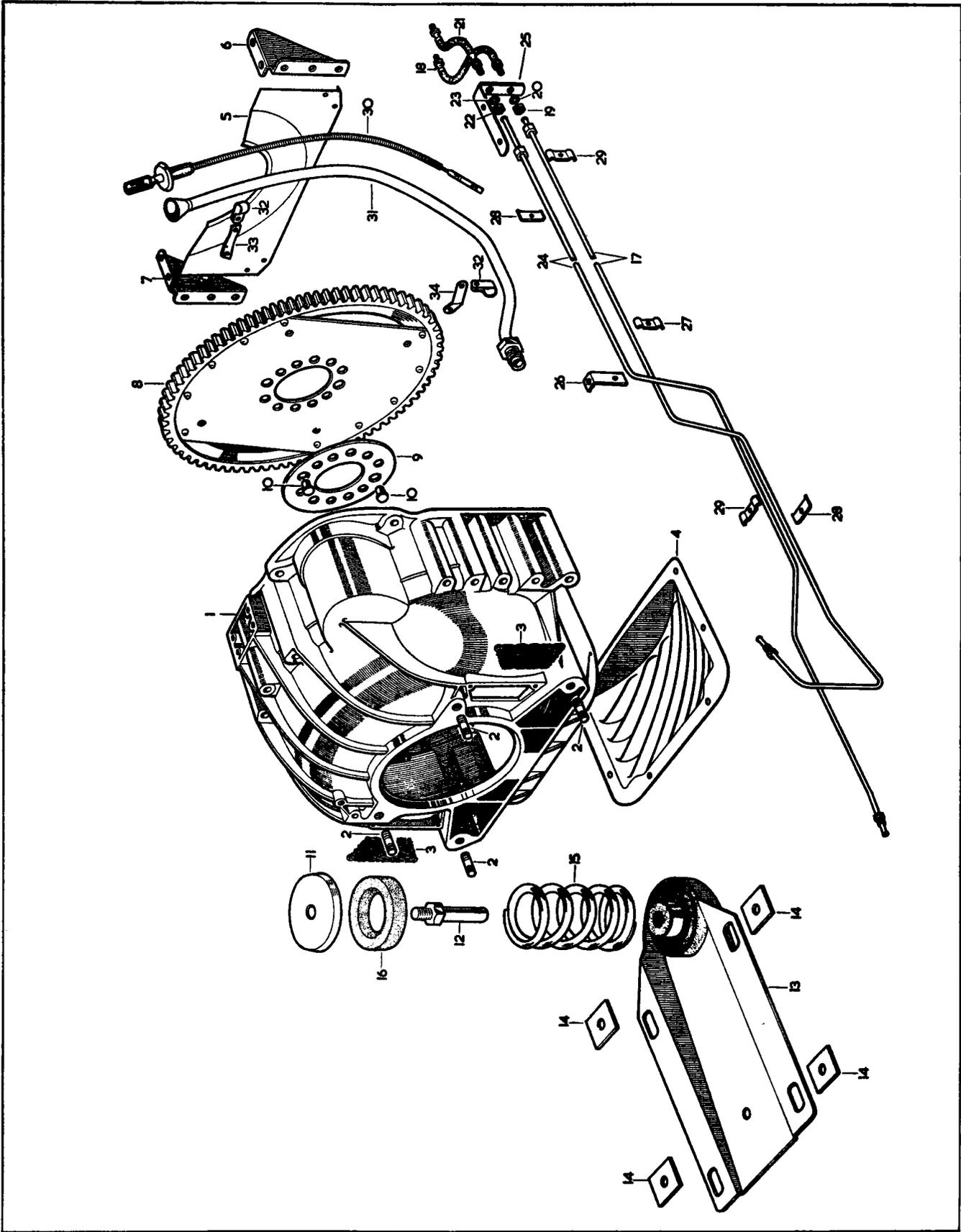


PLATE 20

AUTOMATIC TRANSMISSION CONTROL

Part No.	Description	Plate No.	No. per Unit	Remarks
C.25117	UPPER SWITCH COVER ASSEMBLY AT CENTRE OF STEERING WHEEL (WITH INDICATOR INSCRIBED "P R N D 2 D I L")	38- 1	1	
C.20792	LOWER SWITCH COVER ASSEMBLY AT CENTRE OF STEERING WHEEL	38- 2	1	
C.16460	Screw, Set, clamping Upper and Lower Switch Covers together		2	
C.15830	Washer, Special, on Setscrews		2	
BD.13713/2	Screw, Set, securing Lower Switch Cover to Upper Steering Column		3	
C.15830	Washer, Special, on Setscrews		3	
C.18759	HOUSING AND SHAFT ASSEMBLY FOR SELECTOR LEVER	38- 3	1	
C.15639	Grommet, in Selector Housing, for Indicator Arm Connecting Link	38- 4	1	
C.15862	Circlip, securing Selector Housing and Shaft to Bracket on Steering Column	38- 5	1	
C.15896	Washer, Special, behind Circlip	38- 6	1	
C.24940	GATE, POSITIONING SELECTOR LEVER	38- 7	1	
UFS.119/6R	Screw, Set, securing Gate to Mounting Bracket on Steering Column Tube		2	
UFN.119/L	Nut, on Setscrews		2	
C.723/A	Washer, Shakeproof, under Nuts		2	
C.16541	Distance Piece, at mounting of Gate	38- 8	2	
C.25202	LEVER ASSEMBLY OPERATING SELECTOR (COMPLETE WITH KNOB)	38- 9	1	
C.16638	Pivot Pin, for Selector Lever	38-10	1	Fitted from Chassis No. 1D.50001 to 1D.52658 1D.75001 to 1D.76294
C.26745	Clevis Pin, pivoting Selector Lever		1	Fitted to Chassis No. 1D.52659 and subs. 1D.76295 and subs.
L.102/4U	Split Pin, retaining Clevis Pin		1	
FW.104/T	Washer, Plain, behind Split Pin		1	
C.900	Spring, in Selector Housing, tensioning Lever	38-11	1	
C.903	Shim, under Spring	38-12	As req'd	
C.16578	BRACKET (NYLON) FOR INDICATOR ARM	38-13	1	
UFS.119/4R	Screw, Set, securing Bracket		1	
UFN.119/L	Nut, on Setscrew		1	
AW.102/T	Washer, Plain, under Nut		1	
C.20734	LINK, CONNECTING INDICATOR ARM AND SELECTOR LEVER	38-14	1	

AUTOMATIC TRANSMISSION CONTROL

Part No.	Description	Plate No.	No. per Unit	Remarks
C.15637	ARM ASSEMBLY FOR GEAR INDICATOR	38-15	1	
C.15639	Grommet, in Indicator Arm, for Connecting Link	38-16	1	
C.24171	LEVER ASSEMBLY, ON SELECTOR SHAFT, OPERATING GEAR CONTROL CABLE AND SWITCH	38-17	1	R.H. DRIVE CARS ONLY
C.24173	LEVER ASSEMBLY, ON SELECTOR SHAFT, OPERATING BELL CRANK LEVER AND SWITCH		1	L.H. DRIVE CARS ONLY
C.16637	Locking Screw, securing Lever Assembly to Selector Shaft	38-18	1	
C.24178	LINK, CONNECTING LEVER TO SWITCH FOR REVERSE LIGHT AND STARTER CUT-OUT	38-19	1	
C.15639	Grommet, for Connecting Link	38-20	2	
C.23291	SWITCH FOR REVERSE LIGHT AND STARTER CUT-OUT	38-21	1	} Fitted from Chassis No. ID.50001 to ID.50233 ID.75001 to ID.75107
C.23292	Clip, securing Switch to Steering Column	38-22	1	
UFS.119/6R	Screw, Set, clamping Switch in Clip		1	
C.723/A	Washer, Shakeproof, on Setscrew		1	
C.20337	Stiffening Angle, on Setscrew	38-23	1	} Fitted to Chassis No. ID.50234 and subs. ID.75108 and subs.
C.24807	Clip Assembly, holding Switch		1	
UFS.119/5R	Screw, Set, clamping Switch in Clip		1	
C.8667/17	Nut, Self-Locking, on Setscrew		1	
UFS.119/4R	Screw, Set, securing Clip Assembly to Steering Column		2	
C.723/A	Washer, Shakeproof, on Setscrews		2	
C.24811	Clamp Plate, under Shakeproof Washers		1	
C.24810	Tapped Plate, receiving Setscrews		1	
C.23104	GEAR CONTROL CABLE, FROM OPERATING LEVER ON SELECTOR SHAFT TO TRANSMISSION UNIT	38-24	1	} R.H. DRIVE CARS ONLY
C.25152	END FITTING SECURING GEAR CONTROL CABLE TO LEVER	38-25	1	
C.8737/1	Nut, Self-Locking, securing End Fitting to Lever		1	
C.24177	ROD, CONNECTING OPERATING LEVER ON SELECTOR SHAFT TO BELL CRANK LEVER		1	} L.H. DRIVE CARS ONLY
C.16809	Ball Joint (Amal) at each end of Rod		2	
UFN.125/L	Nut, locking Ball Joints to Rod		2	

AUTOMATIC TRANSMISSION CONTROL

Part No.	Description	Plate No.	No. per Unit	Remarks
C.24175	BELL CRANK LEVER ASSEMBLY, ON DASH, OPERATING GEAR CONTROL CABLE		1	} L.H. DRIVE CARS ONLY
C.24189/1	Bolt (Wedglock) securing Bell Crank Lever to Dash		1	
C.15829	Washer, Special, on Bolt		1	
C.15814	Distance Tube, on Bolt		1	
C.23103	GEAR CONTROL CABLE FROM BELL CRANK LEVER TO TRANSMISSION UNIT		1	
C.25152	END FITTING SECURING GEAR CONTROL CABLE TO BELL CRANK LEVER		1	} L.H. DRIVE CARS ONLY
C.8737/1	Nut, Self-Locking, securing End Fitting to Bell Crank Lever		1	
C.19554	ABUTMENT BRACKET, ON DASH, LOCATING GEAR CONTROL CABLE	38-26	1	R.H. DRIVE CARS ONLY
C.24179	ABUTMENT BRACKET, ON DASH, LOCATING GEAR CONTROL CABLE		1	L.H. DRIVE CARS ONLY
UFS.131/5R	Screw, Set, securing Abutment Bracket to Dash		2	
FG.105/X	Washer, Spring, on Setscrews		2	
FW.105/T	Washer, Plain, under Spring Washers		2	
C.12690	Nut, locking Gear Control Cable to Abutment Bracket	38-27	2	
C.12425	Grommet, in Transmission Tunnel Cover, for Gear Control Cable	38-28	1	
C.23093	ABUTMENT BRACKET ASSEMBLY, ON CONVERTER HOUSING	38-29	1	
UCS.131/7R	Screw, Set, securing Abutment Bracket to Converter Housing		2	
FG.105/X	Washer, Spring, on Setscrews		2	
C.12586	Clamp, securing Gear Control Cable to Abutment Bracket	38-30	1	
UFB.131/10R	Bolt, securing Clamp		1	
C.725	Washer, Shakeproof, on Bolt		1	
C.25157	END FITTING, SECURING GEAR CONTROL CABLE TO LEVER ON TRANSMISSION UNIT	38-31	1	
UFN.125/L	Nut, locking End Fitting on Gear Control Cable		1	
UFN.125/L	Nut, securing End Fitting to Control Lever		1	
C.724	Washer, Shakeproof, under Nut		1	

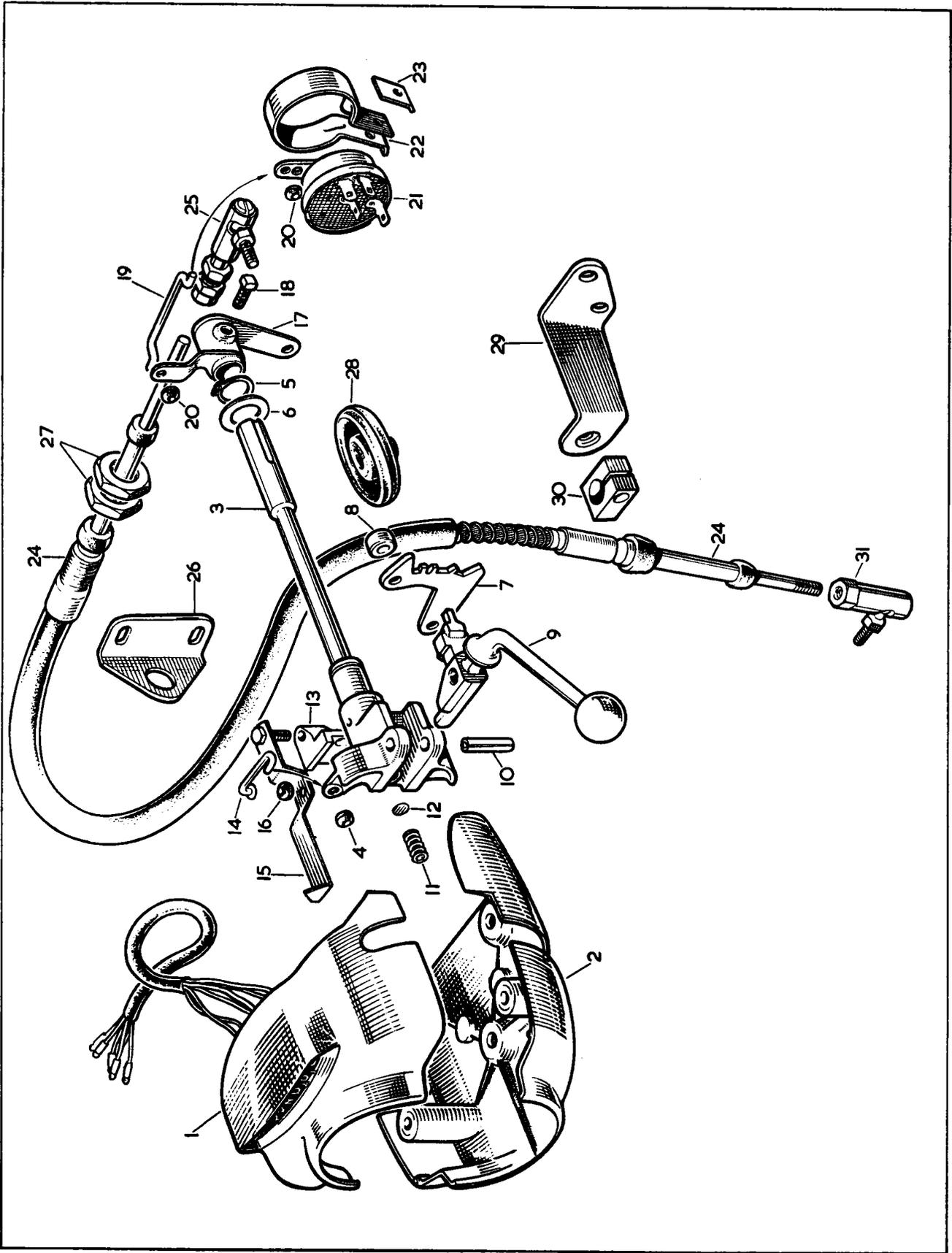


PLATE 38

PROPELLER SHAFT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.23464	FRONT PROPELLER SHAFT ASSEMBLY (64/0014)		1	
8404	Flange Yoke (K.2/2/329/C)	21- 1	1	
9409	Journal Assembly, connecting Flange Yoke to Propeller Shaft (K.5/GB.117)	21- 2	1	
10466	Centre Bearing Assembly (SK.3832/F)		1	
10467	Companion Flange at rear of Shaft (K.2/1/GB.2804)	21- 3	1	
449	Key, Locating Companion Flange on Shaft (94/GB.2254)	21- 4	2	
113	Nut, securing Companion Flange (12/74/GB.161)	21- 5	1	
73	Split Pin, retaining Nut (8/72/59)	21- 6	1	
C.19827	Bolt, securing Front Propeller Shaft to Flange on Overdrive Unit or Transmission Unit		4	
C.8737/3	Nut, Self-Locking, on Bolts		4	
10466	CENTRE BEARING ASSEMBLY (SK.3832/F)		1	
9635	Housing, for Centre Bearing (94/GB.4096)	21- 7	1	
250	Bearing (94/GB.2147)	21- 8	1	
278	Shield, at each side of Bearing (94/GB.2315)	21- 9	2	
C.19827	Bolt, at joint of Flanges on Front and Rear Propeller Shafts		4	
C.8737/3	Nut, Self-Locking, on Bolts		4	
C.21919	REAR PROPELLER SHAFT ASSEMBLY (62/1479)		1	
8404	Flange Yoke (K.2/2/329/C)	21-10	2	
9409	Journal Assembly, connecting Flange Yokes to Propeller Shaft (K.5/GB.117)	21-11	2	
9410	Sleeve Yoke (K.2/3/GB.3758)	21-12	1	
9411	Gaiter, for Sliding Joint (94/GB.4007)	21-13	1	
9412	Ring (Rubber) retaining Gaiter to Shaft (K.3/86/GB.139)	21-14	2	
9413	Ring (Steel) retaining Gaiter to Sleeve Yoke (94/GB.3951)	21-15	1	
C.19827	Bolt, securing Rear Propeller Shaft to Flange on Final Drive Unit		4	
C.8737/3	Nut, Self-Locking, on Bolts		4	
9409	JOURNAL ASSEMBLY, CONNECTING YOKES TO PROPELLER SHAFTS (K.5/GB.117)	21-11	3	
9414	Gasket, for Journals (K.2/86/GB.49)	21-16	12	
19	Circlip, retaining Journal Bearings (K.2/7/GB.19)	21-17	12	

PROPELLER SHAFT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.19509	RUBBER MOUNTING, FIXING PROPELLER SHAFT CENTRE BEARING TO BODY	21-18	1	
UFS.131/7R	Screw, Set, securing Rubber Mounting to Centre Bearing Housing		2	
C.8667/2	Nut, Self-Locking, on Setscrews		2	
UFS.125/3R	Screw, Set, securing Rubber Mounting to Support Bracket		4	
C.724	Washer, Shakeproof, on Setscrews		4	
FW.104/T	Washer, Plain, under Shakeproof Washers		4	
C.21928	SUPPORT BRACKET, HOLDING RUBBER MOUNTING	21-19	1	
UFS.125/12R	Screw, Set, securing Support Bracket to Body Centre Bearing Support		4	
FW.104/T	Washer, Plain, under head of Setscrews		4	
C.8667/1	Nut, Self-Locking, on Setscrews		4	
C.10126	Grommet, in Body Centre Bearing Support	21-20	4	
C.21929	Distance Tube, in Grommets	21-21	4	
C.21930	Washer, Special, above and below Grommets	21-22	8	
C.19512	Safety Bolt, in Support Bracket	21-23	1	
C.8667/2	Nut, Self-Locking, on Safety Bolt	21-24	1	

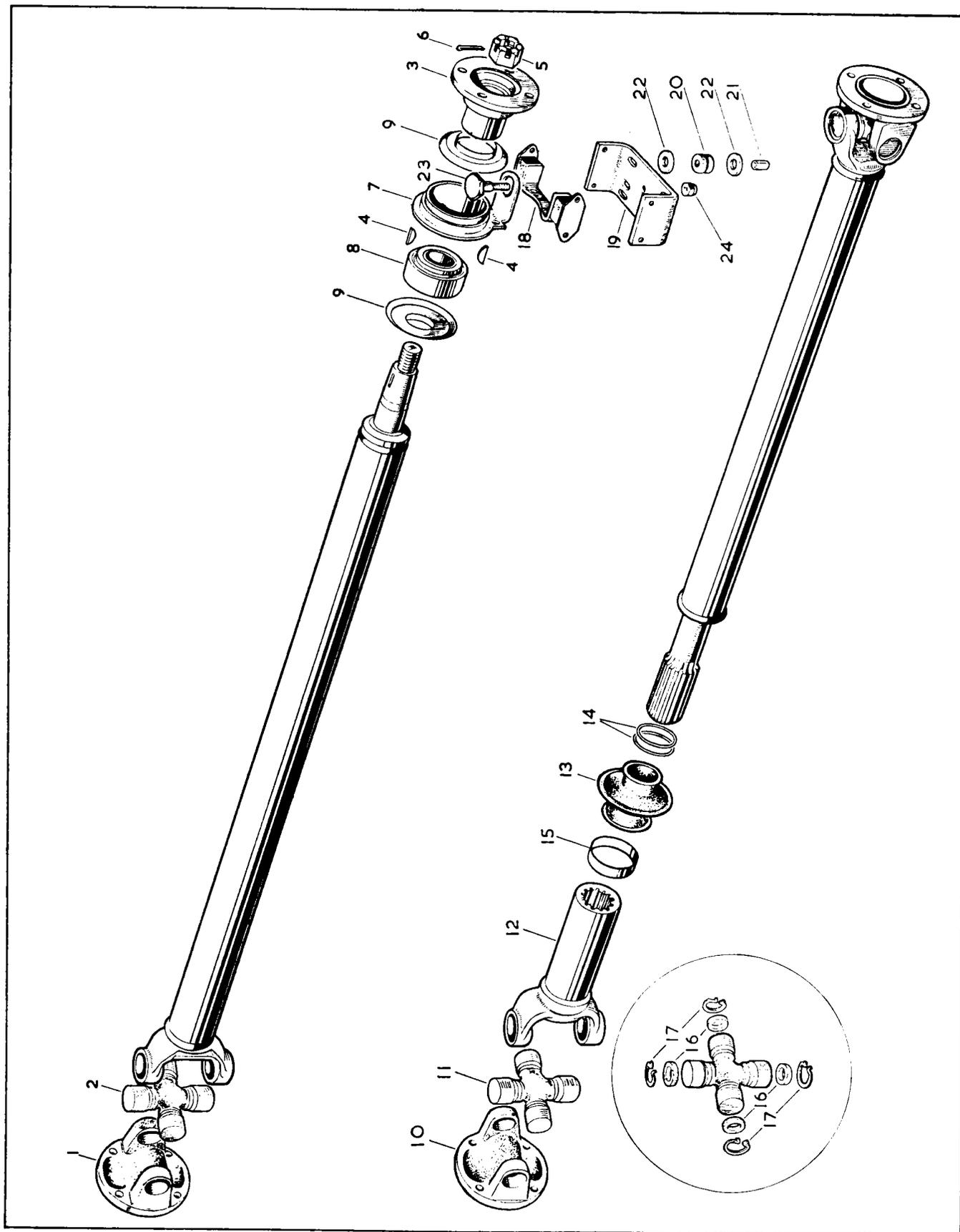


PLATE 21

FINAL DRIVE UNIT

FITTED FROM CHASSIS No. 1D.50001 TO 1D.50572. 1D.75001 TO 1D.75385 OVERDRIVE TRANSMISSION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.20431	FINAL DRIVE UNIT ASSEMBLY (4HU-001/27) (RATIO 3.77 : 1)		1	
9752	Gear Carrier Assembly (4HU-061/12)	22- 1	1	
6114	Screw, Set, securing Differential Bearing Caps (8B-NC.36)	22- 2	4	
8489	Lockwasher, on Setscrews (8LW-115)	22- 3	4	
8507	Cover, for Carrier (4HA-010/9)	22- 4	1	
3823	Plug, for Filler and Drain Apertures (HA-059)	22- 5	2	
3931	Gasket, under Cover (4HA-026)	22- 6	1	
8509	Elbow, in Cover (4HA-098/1)	22- 7	1	
C.23611/2	Extension, for Elbow (4HU-098/2)	22- 7A	1	
C.23611/1	Breather, at top of Extension (3HA-098/3)	22- 8	1	
CS.131/5D	Screw, Set, securing Cover to Carrier (5B-NC.10)	22- 9	10	
47	Lockwasher, on Setscrews (5LW-95)	22-10	10	
9208	Differential Case Assembly (4HU-082/11)		1	
3845	Roller Bearing, on Differential Case (Timken 25577-25523) (2HA-024)	22-11	2	
6306	Crown Wheel and Pinion (Ratio 3.77 : 1) (4HA-105/7A)	22-12	1	
6301	Screw, Set, securing Crown Wheel to Differential Case (3HA-075/6)	22-13	10	
7384	Lock Strap, securing Crown Wheel Setscrews (4HA-074/4)	22-14	5	
3844	Roller Bearing, at inner end of Pinion (Timken 31593-31520) (2HA-023)	22-15	1	
3860	Shim, inner, adjusting Pinion (.003" thick) (2HA-043)	22-16	As req'd	} USE SHIMS OF DESIRED THICKNESS
3861	Shim, inner, adjusting Pinion (.005" thick) (2HA-044)	22-16	As req'd	
3862	Shim, inner, adjusting Pinion (.010" thick) (2HA-045)	22-16	As req'd	
8029	Distance Washer, behind outer Pinion Shims (4HA-115)	22-17	1	
3856	Shim, outer, adjusting Pinion (.003" thick) (2HA-039)	22-18	As req'd	} USE SHIMS OF DESIRED THICKNESS
3857	Shim, outer, adjusting Pinion (.005" thick) (2HA-040)	22-18	As req'd	
3858	Shim, outer, adjusting Pinion (.010" thick) (2HA-041)	22-18	As req'd	
3859	Shim, outer, adjusting Pinion (.030" thick) (2HA-042)	22-18	As req'd	
3843	Roller Bearing, at outer end of Pinion (Timken 02872-02820) (2HA-022)	22-19	1	
3934	Oil Slinger, on Pinion (4HA-036)	22-20	1	
3840	Oil Seal, on Pinion (2HA-019)	22-21	1	
3841	Gasket, for Pinion Oil Seal (2HA-020)	22-22	1	
3879	Companion Flange Assembly (2HA-083)	22-23	1	
6126	Nut, securing Companion Flange to Pinion (12LN-NF.9)	22-24	1	
6128	Washer, under Nut (12W-24)	22-25	1	
8494	Drive Shaft (4HU-005/4)	22-26	2	
8495	Roller Bearing, on Drive Shafts (Timken 19150-19268) (4HU-025)	22-27	4	
8493	Spacing Collar, between Roller Bearings (4HU-018)	22-28	2	

FINAL DRIVE UNIT

OVERDRIVE TRANSMISSION FITTED FROM CHASSIS No. 1D.50001 TO 1D.50572. 1D.75001 TO 1D.75385

Part No.	Description	Plate No.	No. per Unit	Remarks
FINAL DRIVE UNIT ASSEMBLY (4HU-001/27) (RATIO 3.77 : 1) (cont.)				
8490	Shim, adjusting Bearings (.003" thick) (4HU-116)	22-29	As req'd	} USE SHIMS OF DESIRED THICKNESS
8491	Shim, adjusting Bearings (.005" thick) (4HU-116/1)	22-29	As req'd	
8492	Shim, adjusting Bearings (.010" thick) (4HU-116/2)	22-29	As req'd	
8499	Housing, for Drive Shaft Bearings (4HU-014/1)	22-30	2	} USE SHIMS OF DESIRED THICKNESS
8950	'O' Ring, on Housings (4HA-079/2)	22-30A	2	
9754	Shim, under Bearing Housings, adjusting Differential (.003" thick) (4HU-050/7)	22-31	As req'd	
9755	Shim, under Bearing Housings, adjusting Differential (.005" thick) (4HU-051/7)	22-31	As req'd	
9756	Shim, under Bearing Housings, adjusting Differential (.010" thick) (4HU-052/7)	22-31	As req'd	
9757	Shim, under Bearing Housings, adjusting Differential (.030" thick) (4HU-053/7)	22-31	As req'd	
8505	Bolt, securing Bearing Housings to Gear Carrier (7B-NC.24)	22-32	4	
9758	Bolt, securing Bearing Housings to Gear Carrier (7B-NC.28)		6	
8506	Lockwasher, on Bolts (7LW-13)	22-33	10	
8436/A	Oil Seal, in Bearing Housings for Driving Flange (4HA-079/4)	22-34	2	
8500	Flange, on Drive Shaft (4HU-077)	22-35	2	
8496	Nut, securing Flanges to Drive Shafts (4HU-089/1)	22-36	2	
8498	Tab Washer, locking Nuts (4HU-091/1)	22-37	2	
8497	Special Washer, under Tab Washers (16W-28)	22-38	2	
8510	Bolt, in Flanges, for attachment of Brake Discs and Half Shafts (4HU-055/4)	22-39	8	
C.15349	Nut, Self-Locking, on Bolts (7LN-NF.75)	22-40	8	
C.17024	Bolt, securing Final Drive Unit to Rear Suspension Cross Member		4	
C.837	Wire, locking Bolts		As req'd	
9208	DIFFERENTIAL CASE ASSEMBLY (4HU-082/11)		1	
7888	Case only, for Differential (4HA-006/10)	22-41	2 halves	
7683	Friction Plate (flat) (4HA-111/3)	22-42	4	
8397	Friction Plate (dished) (4HA-111/4)	22-43	2	
7684	Friction Disc (4HA-112)	22-44	4	
7682	Ring, for Side Gears (4HA-109/1)	22-45	2	
7681	Side Gear (4HA-007/1)	22-46	2	
7685	Pinion Mate Gear (4HA-008)	22-47	4	
7686	Shaft, for Pinion Mate Gears (4HA-012/1)	22-48	2 halves	
7680	Bolt, securing Differential Case (6B-NC.44)	22-49	8	

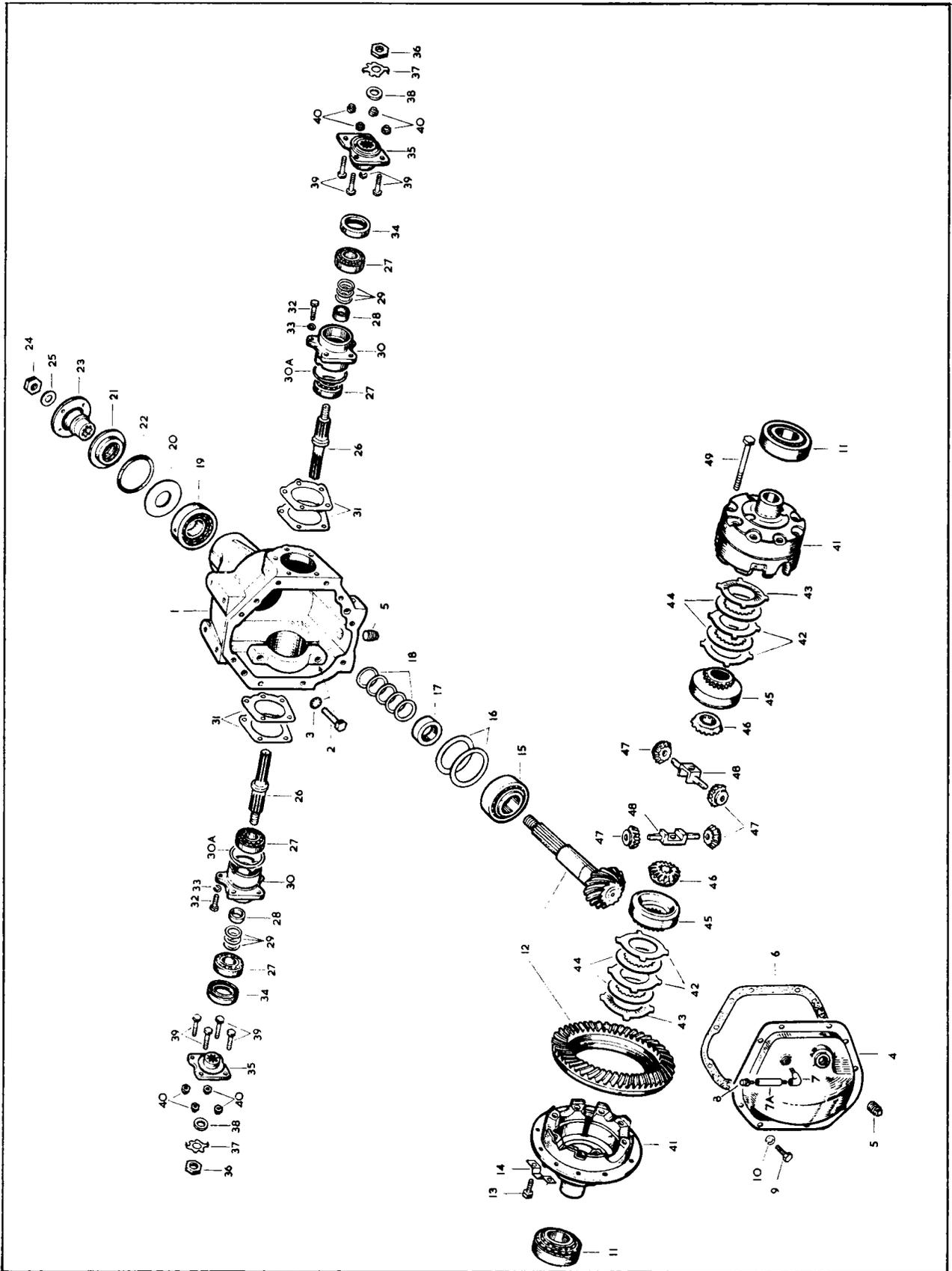


PLATE 22

FINAL DRIVE UNIT OVERDRIVE TRANSMISSION

FITTED TO CHASSIS No. 1D.50573 AND SUBS. 1D.75386 AND SUBS.

Part No.	Description	Plate No.	No. per Unit	Remarks
C.25842	FINAL DRIVE UNIT ASSEMBLY (4HU-001/35B) (RATIO 3.77:1)		1	
9752	Gear Carrier Sub-Assembly (4HU-061/12)	22A-	1	
6114	Screw, Set, securing Differential Bearing Caps (8B-NC.36)	22A-	2	
8489	Lockwasher, on Setscrews (8LW-115)	22A-	3	
8507	Cover, for Carrier (4HA-010/9)	22A-	4	
3823	Plug, for Filler and Drain Apertures (HA-059)	22A-	5	
3931	Gasket, under Cover (4HA-026)	22A-	6	
8509	Elbow, in Cover (4HA-098/1)	22A-	7	
CS.131/5D	Screw, Set, securing Cover to Carrier (5B-NC.10)	22A-	9	
47	Lockwasher, on Setscrews (5LW-95)	22A-	10	
9208	Differential Case Assembly (4HU-082/11)		1	
3845	Roller Bearing, on Differential Case (Timken 25577-25523) (2HA-024)	22A-11	2	
6306	Crown Wheel and Pinion (Ratio 3.77:1) (4HA-105/7A)	22A-12	1	
6301	Screw, Set, securing Crown Wheel to Differential Case (3HA-075/6)	22A-13	10	
7384	Lock Strap, securing Crown Wheel Setscrews (4HA-074/4)	22A-14	5	
3844	Roller Bearing, at inner end of Pinion (Timken 31593-31520) (2HA-023)	22A-15	1	
3860	Shim, inner (.003" thick) adjusting Pinion (2HA-043)	22A-16	As req'd	
3861	Shim, inner (.005" thick) adjusting Pinion (2HA-044)	22A-16	As req'd	SELECTIVE SIZES
3862	Shim, inner (.010" thick) adjusting Pinion (2HA-045)	22A-16	As req'd	
8029	Distance Washer, behind outer Pinion Shims (4HA-115)	22A-17	1	
3856	Shim, outer (.003" thick) adjusting Pinion (2HA-039)	22A-18	As req'd	
3857	Shim, outer (.005" thick) adjusting Pinion (2HA-040)	22A-18	As req'd	
3858	Shim, outer (.010" thick) adjusting Pinion (2HA-041)	22A-18	As req'd	SELECTIVE SIZES
3859	Shim, outer (.030" thick) adjusting Pinion (2HA-042)	22A-18	As req'd	
3843	Roller Bearing, at outer end of Pinion (Timken 02872-02820) (2HA-022)	22A-19	1	
3934	Oil Slinger, on Pinion (4HA-036)	22A-20	1	
3840	Oil Seal, on Pinion (2HA-019)	22A-21	1	
3841	Gasket, for Pinion Oil Seal (2HA-020)	22A-22	1	
11098	Companion Flange (4HA-102/12)	22A-23	1	
11099	Nut, securing Companion Flange to Pinion (12LN-NF.9B)	22A-24	1	
6128	Washer, under Nut (12W-24)	22A-25	1	
11100	Drive Shaft and Flange (4HU-005/8)	22A-26	2	
11101	Roller Bearing, on Drive Shafts (Timken LM.48548-LM.48510) (4HU-025/1)	22A-27	4	
11102	Spacing Collar, between Roller Bearings (4HU-018/2)	22A-28	2	
11103	Shim (.003" thick) adjusting Bearings (4HU-116/3)	22A-29	As req'd	
11104	Shim (.005" thick) adjusting Bearings (4HU-116/4)	22A-29	As req'd	SELECTIVE SIZES
11105	Shim (.010" thick) adjusting Bearings (4HU-116/5)	22A-29	As req'd	
11106	Housing, for Drive Shaft Bearings (4HU-014/5)	22A-30	2	
8950	'O' Ring, on Housings (4HA-079/2)	22A-31	2	
11107	Nut, securing Drive Shafts in Bearings (4HU-089/2)	22A-32	2	
11108	Tab Washer, locking Nuts (4HU-091/2)	22A-33	2	
9754	Shim (.003" thick) under Bearing Housings, for adjustment of Differential (4HU-050/7)	22A-34	As req'd	

FINAL DRIVE UNIT OVERDRIVE TRANSMISSION

FITTED TO CHASSIS No. 1D.50573 AND SUBS. 1D.75386 AND SUBS.

Part No.	Description	Plate No.	No. per Unit	Remarks
9755	Shim (.005" thick) under Bearing Housings, for adjustment of Differential (4HU-051/7)	22A-34	As req'd	SELECTIVE SIZES
9756	Shim (.010" thick) under Bearing Housings, for adjustment of Differential (4HU-052/7)	22A-34	As req'd	
9757	Shim (.030" thick) under Bearing Housings, for adjustment of Differential (4HU-053/7)	22A-34	As req'd	
8505	Bolt, securing Bearing Housings to Gear Carrier (7B-NC.24)	22A-35	4	
9758	Bolt, securing Bearing Housings and Adaptor Plates to Gear Carrier (7B-NC.28)	22A-36	6	
8506	Lockwasher, on Bolts (7LW-13)	22A-37	10	
8436/A	Oil Seal, in Bearing Housings, for Driving Flange (4HA-079/4)	22A-38	2	
8510	Bolt, in Flanges, for attachment of Brake Discs and Half-Shafts (4HU-055/4)	22A-39	8	
C.15349	Nut, Self-Locking, on Bolts (7LN-NF.75)	22A-40	8	
C.17024	Bolt, securing Final Drive Unit to Rear Suspension Cross Member		4	
C.837	Wire, locking Bolts		As req'd	
C.25716	Breather, for Final Drive Unit	22A-41	1	
9208	DIFFERENTIAL CASE ASSEMBLY (4HU-082/11)		1	
7888	Case only, for Differential (4HA-006/10)	22A-42	2 halves	
7683	Friction Plate (flat) (4HA-111/3)	22A-43	4	
8397	Friction Plate (dished) (4HA-111/4)	22A-44	2	
7684	Friction Disc (4HA-112)	22A-45	4	
7682	Ring, for Side Gears (4HA-109/1)	22A-46	2	
7681	Side Gear (4HA-007/1)	22A-47	2	
7685	Pinion Mate Gear (4HA-008)	22A-48	4	
7686	Shaft, for Pinion Mate Gears (4HA-012/1)	22A-49	2 halves	
7680	Bolt, securing Differential Case (6B-NC.44)	22A-50	8	

FINAL DRIVE UNIT

AUTOMATIC TRANSMISSION

FITTED FROM CHASSIS No. 1D.50001 TO 1D.50525. 1D.75001 TO 1D.75363

Part No.	Description	Plate No.	No. per Unit	Remarks
C.20432	FINAL DRIVE UNIT ASSEMBLY (4HU-001/27A) (RATIO 3.54 : 1)		1	
9752	Gear Carrier Assembly (4HU-061/12)	23- 1	1	
6114	Screw, Set, securing Differential Bearing Caps (8B-NC.36)	23- 2	4	
8489	Lockwasher, on Setscrews (8LW-115)	23- 3	4	
8507	Cover, for Carrier (4HA-010/9)	23- 4	1	
3823	Plug, for Filler and Drain Apertures (HA-059)	23- 5	2	
3931	Gasket, under Cover (4HA-026)	23- 6	1	
8509	Elbow, in Cover (4HA-098/1)	23- 7	1	
C.23611/2	Extension, for Elbow (4HU-098/2)	23- 7A	1	
C.23611/1	Breather, at top of Extension (3HA-098/3)	23- 8	1	
CS.131/5D	Screw, Set, securing Cover to Carrier (5B-NC.10)	23- 9	10	
47	Lockwasher, on Setscrews (5LW-95)	23-10	10	
8488	Differential Case Assembly (4HU-082/10)		1	
3845	Roller Bearing, on Differential Case (Timken 25577-25523) (2HA-024)	23-11	2	
6305	Crown Wheel and Pinion (Ratio 3.54:1) (4HA-105/9A)	23-12	1	
6301	Screw, Set, securing Crown Wheel to Differential Case (3HA-075/6)	23-13	10	
7384	Lock Strap, securing Crown Wheel Setscrews (4HA-074/4)	23-14	5	
3844	Roller Bearing, at inner end of Pinion (Timken 31593-31520) (2HA-023)	23-15	1	
3860	Shim, inner, adjusting Pinion (.003" thick) (2HA-043)	23-16	As req'd	} USE SHIMS OF DESIRED THICKNESS
3861	Shim, inner, adjusting Pinion (.005" thick) (2HA-044)	23-16	As req'd	
3862	Shim, inner, adjusting Pinion (.010" thick) (2HA-045)	23-16	As req'd	
8029	Distance Washer, behind outer Pinion Shims (4HA-115)	23-17	1	
3856	Shim, outer, adjusting Pinion (.003" thick) (2HA-039)	23-18	As req'd	} USE SHIMS OF DESIRED THICKNESS
3857	Shim, outer, adjusting Pinion (.005" thick) (2HA-040)	23-18	As req'd	
3858	Shim, outer, adjusting Pinion (.010" thick) (2HA-041)	23-18	As req'd	
3859	Shim, outer, adjusting Pinion (.030" thick) (2HA-042)	23-18	As req'd	
3843	Roller Bearing, at outer end of Pinion (Timken 02872-02820) (2HA-022)	23-19	1	
3934	Oil Slinger, on Pinion (4HA-036)	23-20	1	
3840	Oil Seal, on Pinion (2HA-019)	23-21	1	
3841	Gasket, for Pinion Oil Seal (2HA-020)	23-22	1	
3879	Companion Flange Assembly (2HA-083)	23-23	1	
6126	Nut, securing Companion Flange to Pinion (12LN-NF.9)	23-24	1	
6128	Washer, under Nut (12W-24)	23-25	1	
8494	Drive Shaft (4HU-005/4)	23-26	2	
8495	Roller Bearing, on Drive Shafts (Timken 19150-19268) (4HU-025)	23-27	4	
8493	Spacing Collar, between Roller Bearings	23-28	2	

FINAL DRIVE UNIT

AUTOMATIC TRANSMISSION

FITTED FROM CHASSIS No. 1D.50001 TO 1D.50525. 1D.75001 TO 1D.75363

Part No.	Description	Plate No.	No. per Unit	Remarks
FINAL DRIVE UNIT ASSEMBLY				
(4HU-001/27A) (RATIO 3.54 : 1) (cont.)				
8490	Shim, adjusting Bearings (.003" thick) (4HU-116)	23-29	As req'd	} USE SHIMS OF DESIRED THICKNESS
8491	Shim, adjusting Bearings (.005" thick) (4HU-116/1)	23-29	As req'd	
8492	Shim, adjusting Bearings (.010" thick) 4HU-116/2)	23-29	As req'd	
8499	Housing, for Drive Shaft Bearings (4HU-014/1)	23-30	2	} USE SHIMS OF DESIRED THICKNESS
8950	'O' Ring, on Housings (4HA-079/2)	23-30A	2	
9754	Shim, under Bearing Housings, adjusting Differential (.003" thick) (4HU-050/7)	23-31	As req'd	
9755	Shim, under Bearing Housings, adjusting Differential (.005" thick) (4HU-051/7)	23-31	As req'd	
9756	Shim, under Bearing Housings, adjusting Differential (.010" thick) (4HU-052/7)	23-31	As req'd	
9757	Shim, under Bearing Housings, adjusting Differential (.030" thick) (4HU-053/7)	23-31	As req'd	
8505	Bolt, securing Bearing Housings to Gear Carrier (7B-NC.24)	23-32	4	
9758	Bolt, securing Bearing Housings to Gear Carrier (7B-NC.28)		6	
8506	Lockwasher, on Bolts (7LW-13)	23-33	10	
8436/A	Oil Seal, in Bearing Housings, for Driving Flange (4HA-079/4)	23-34	2	
8500	Flange, on Drive Shafts (4HU-077)	23-35	2	
8496	Nut, securing Flanges to Drive Shafts (4HU-089/1)	23-36	2	
8498	Tab Washer, locking Nuts (4HU-091/1)	23-37	2	
8497	Special Washer, under Tab Washers (16W-28)	23-38	2	
8510	Bolt, in Flanges, for attachment of Brake Discs and Half Shafts (4HU-055/4)	23-39	8	
C.15349	Nut, Self-Locking, on Bolts (7LN-NF-75)	23-40	8	
C.17024	Bolt, securing Final Drive Unit to Rear Suspension Cross Member		4	
C.837	Wire, locking Bolts		As req'd	
DIFFERENTIAL CASE ASSEMBLY				
8488	(4HU-082/10)		1	
7887	Case only, for Differential (4HA-006/9)	23-41	2 halves	
7683	Friction Plate (flat) (4HA-111/3)	23-42	4	
8397	Friction Plate (dished) (4HA-111/4)	23-43	2	
7684	Friction Disc (4HA-112)	23-44	4	
7682	Ring, for Side Gears (4HA-109/1)	23-45	2	
7681	Side Gear (4HA-007/1)	23-46	2	
7685	Pinion Mate Gear (4HA-008)	23-47	4	
7686	Shaft, for Pinion Mate Gears (4HA-012/1)	23-48	2 halves	
7680	Bolt, securing Differential Case (6B-NC.44)	23-49	8	

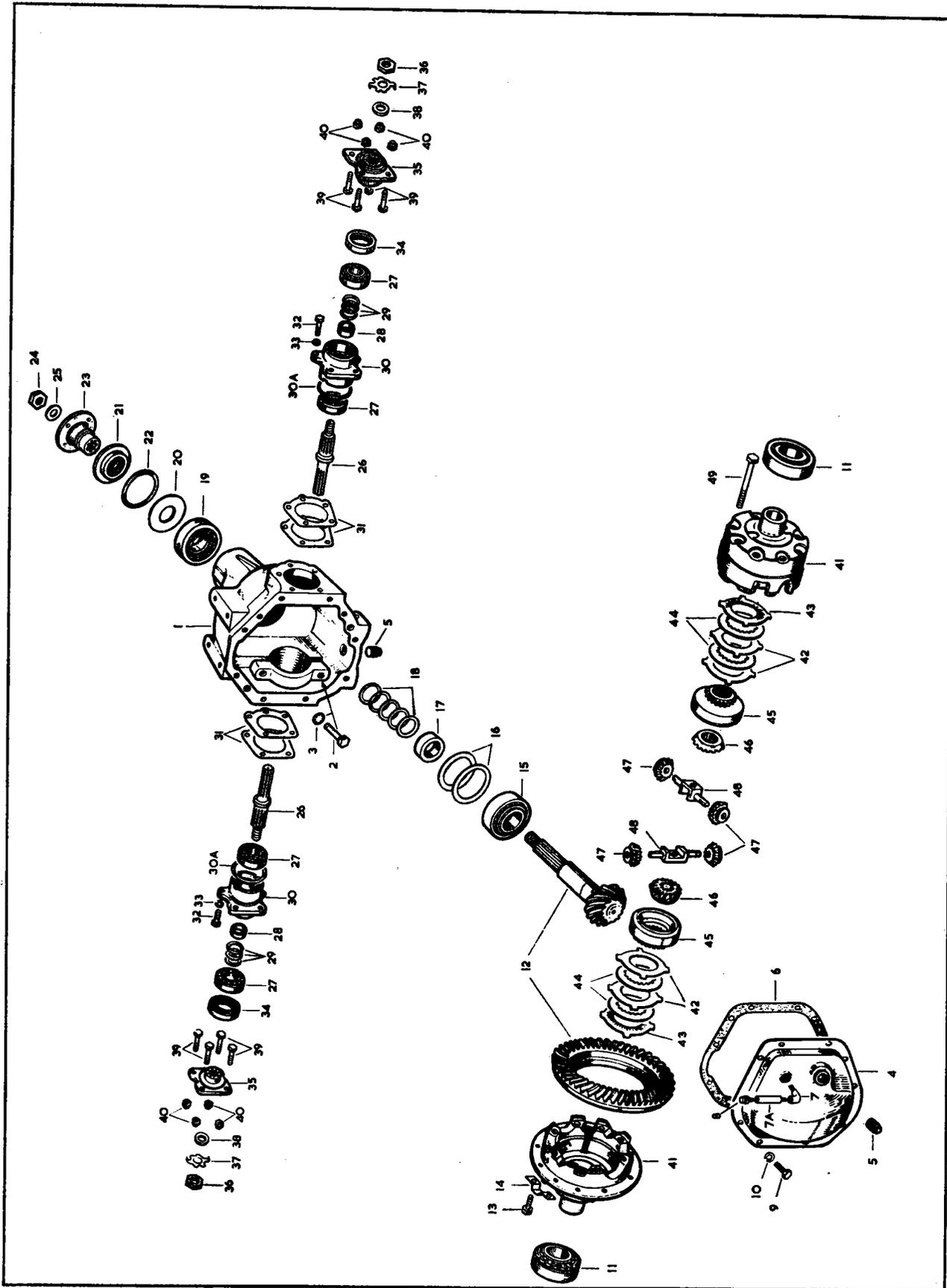


PLATE 23

FINAL DRIVE UNIT AUTOMATIC TRANSMISSION

FITTED TO CHASSIS No. 1D.50526 AND SUBS. 1D.75364 AND SUBS.

Part No.	Description	Plate No.	No. per Unit	Remarks
C.25841	FINAL DRIVE UNIT ASSEMBLY (4HU-001/35A) (RATIO 3.54:1)		1	NOT REQUIRED FOR L.H. DRIVE CARS EXPORTED TO BELGIUM, FRANCE, GERMANY, HOLLAND OR ITALY SUBSEQUENT TO AND INCLUDING CHASSIS No. 1D.76195
9752	Gear Carrier Sub-Assembly (4HU-061/12)	23A- 1	1	
6114	Screw, Set, securing Differential Bearing Caps (8B-NC.36)	23A- 2	4	
8489	Lockwasher, on Setscrews (8LW-115)	23A- 3	4	
8507	Cover, for Carrier (4HA-010/9)	23A- 4	1	
3823	Plug, for Filler and Drain Apertures (HA-059)	23A- 5	2	
3931	Gasket, under Cover (4HA-026)	23A- 6	1	
8509	Elbow, in Cover (4HA-098/1)	23A- 7	1	
CS.131/5D	Screw, Set, securing Cover to Carrier (5B-NC.10)	23A- 9	10	
47	Lockwasher, on Setscrews (5LW-95)	23A-10	10	
8488	Differential Case Assembly (4HU-082/10)		1	
3845	Roller Bearing, on Differential Case (Timken 25577-25523) (2HA-024)	23A-11	2	
6305	Crown Wheel and Pinion (Ratio 3.54:1) (4HA-105/9A)	23A-12	1	
6301	Screw, Set, securing Crown Wheel to Differential Case (3HA-075/6)	23A-13	10	
7384	Lock Strap, securing Crown Wheel Setscrews (4HA-074/4)	23A-14	5	
3844	Roller Bearing, at inner end of Pinion (Timken 31593-31520) (2HA-023)	23A-15	1	
3860	Shim, inner (.003" thick) adjusting Pinion (2HA-043)	23A-16	As req'd	
3861	Shim, inner (.005" thick) adjusting Pinion (2HA-044)	23A-16	As req'd	SELECTIVE SIZES
3862	Shim, inner (.010" thick) adjusting Pinion (2HA-045)	23A-16	As req'd	
8029	Distance Washer, behind outer Pinion Shims (4HA-115)	23A-17	1	
3856	Shim, outer (.003" thick) adjusting Pinion (2HA-039)	23A-18	As req'd	
3857	Shim, outer (.005" thick) adjusting Pinion (2HA-040)	23A-18	As req'd	SELECTIVE SIZES
3858	Shim, outer (.010" thick) adjusting Pinion (2HA-041)	23A-18	As req'd	
3859	Shim, outer (.030" thick) adjusting Pinion (2HA-042)	23A-18	As req'd	
3843	Roller Bearing, at outer end of Pinion (Timken 02872-02820) (2HA-022)	23A-19	1	
3934	Oil Slinger, on Pinion (4HA-036)	23A-20	1	
3840	Oil Seal, on Pinion (2HA-019)	23A-21	1	
3841	Gasket, for Pinion Oil Seal (2HA-020)	23A-22	1	
11098	Companion Flange (4HA-102/12)	23A-23	1	
11099	Nut, securing Companion Flange to Pinion (12LN-NF.9B)	23A-24	1	
6128	Washer, under Nut (12W-24)	23A-25	1	
11100	Drive Shaft and Flange (4HU-005/8)	23A-26	2	
11101	Roller Bearing, on Drive Shafts (4HU-025/1)	23A-27	4	
11102	Spacing Collar, between Roller Bearings (4HU-018/2)	23A-28	2	
11103	Shim (.003" thick) adjusting Bearings (4HU-116/3)	23A-29	As req'd	
11104	Shim (.005" thick) adjusting Bearings (4HU-116/4)	23A-29	As req'd	SELECTIVE SIZES
11105	Shim (.010" thick) adjusting Bearings (4HU-116/5)	23A-29	As req'd	
11106	Housing, for Drive Shaft Bearings (4HU-014/5)	23A-30	2	
8950	'O' Ring, on Housing (4HA-079/2)	23A-31	2	
11107	Nut, securing Drive Shaft in Bearings (4HU-089/2)	23A-32	2	
11108	Tab Washer, locking Nuts (4HU-091/2)	23A-33	2	
9754	Shim (.003" thick) under Bearing Housings, for adjustment of Differential (4HU-051/7)	23A-34	As req'd	

FINAL DRIVE UNIT AUTOMATIC TRANSMISSION

FITTED TO CHASSIS No. 1D.50526 AND SUBS. 1D.75364 AND SUBS.

Part No.	Description	Plate No.	No. per Unit	Remarks
9755	Shim (.005" thick) under Bearing Housings, for adjustment of Differential (4HU-051/7)	23A-34	As req'd	
9756	Shim (.010" thick) under Bearing Housings, for adjustment of Differential (4HU-052/7)	23A-34	As req'd	SELECTIVE SIZES
9757	Shim (.030" thick) under Bearing Housings, for adjustment of Differential (4HU-053/7)	23A-34	As req'd	
8505	Bolt, securing Bearing Housings to Gear Carrier (7B-NC.24)	23A-35	4	
9758	Bolt, securing Bearing Housings and Adaptor Plates to Gear Carrier (7B-NC.28)	23A-36	6	
8506	Lockwasher, on Bolts (7LW-13)	23A-37	10	
8436/A	Oil Seal, in Bearing Housings, for Driving Flange (4HA-079/4)	23A-38	2	
8510	Bolt, in Flanges, for attachment of Brake Disc and Half-Shafts (4HU-055/4)	23A-39	8	
C.15349	Nut, Self-Locking, on Bolts (7LN-NF.75)	23A-40	8	
C.17024	Bolt, securing Final Drive Unit to Rear Suspension Cross Member		4	
C.837	Wire, locking Bolts		As req'd	
C.25716	Breather, for Final Drive Unit	23A-41	1	
C.25840	FINAL DRIVE UNIT ASSEMBLY (4HU-001/35) (RATIO 3.31:1)		1	FOR L.H. DRIVE CARS EXPORTED TO BELGIUM, FRANCE, GERMANY, HOLLAND AND ITALY AT CHASSIS No. 1D.76195 AND SUBS. OPTIONAL HOME MARKET EQUIPMENT
6304	Crown Wheel and Pinion (Ratio 3.31:1) (4HA-105/8A)		1	
	All other items are as for Final Drive Unit C.25841			
8488	DIFFERENTIAL CASE ASSEMBLY (4HU-082/10)		1	
7887	Case only, for Differential (4HA-006/9)	23A-42	2 halves	
7683	Friction Plate (flat) (4HA-111/3)	23A-43	4	
8397	Friction Plate (dished) (4HA-111/4)	23A-44	2	
7684	Friction Disc (4HA-112)	23A-45	4	
7682	Ring, for Side Gears (4HA-109/1)	23A-46	2	
7681	Side Gear (4HA-007/1)	23A-47	2	
7685	Pinion Mate Gear (4HA-008)	23A-48	4	
7686	Shaft, for Pinion Mate Gears (4HA-012/1)	23A-49	2 halves	
7680	Bolt, securing Differential Case (6B-NC.44)	23A-50	8	

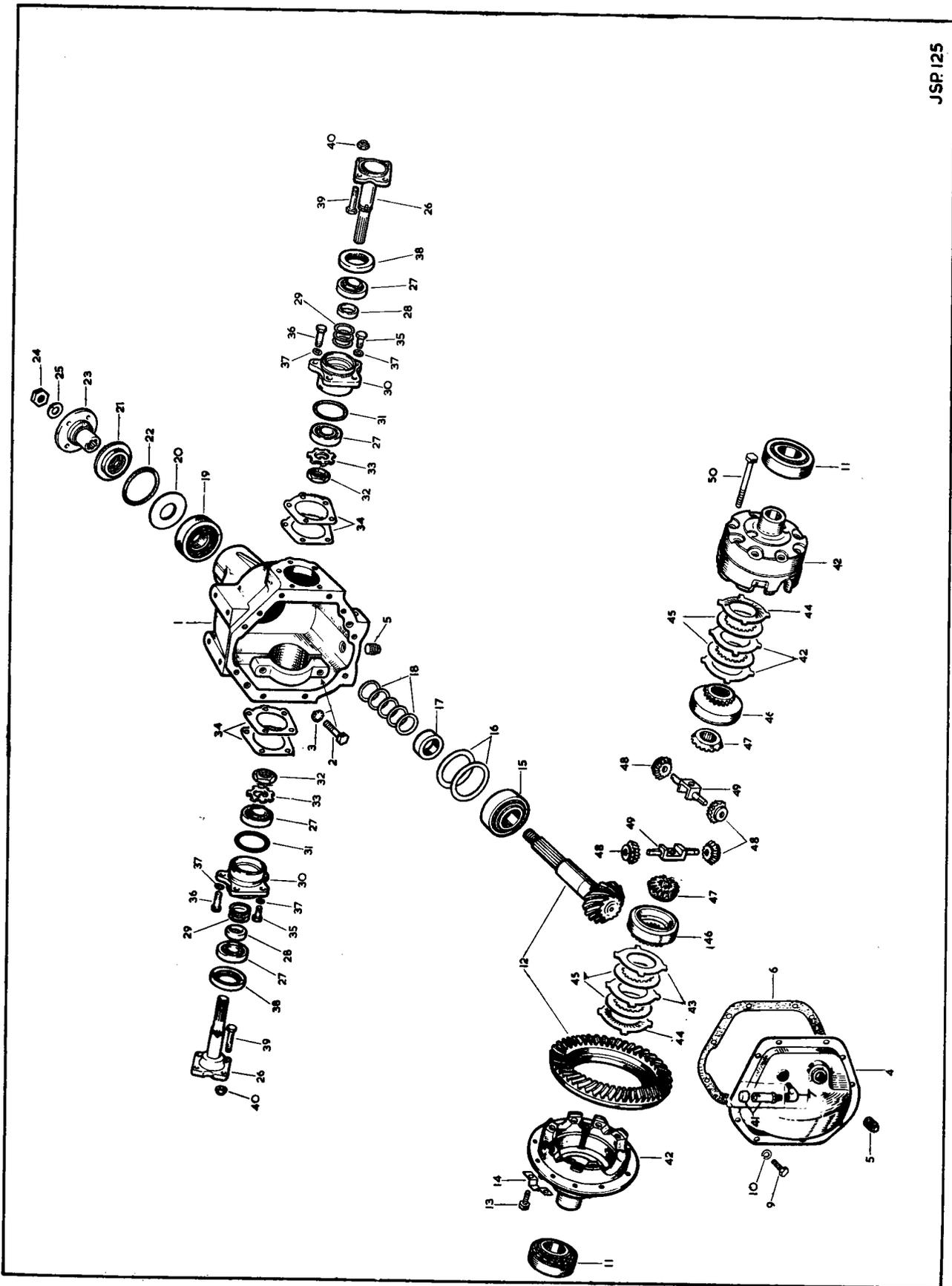


PLATE 23A

FRONT SUSPENSION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.22875	R.H. FRONT SUSPENSION ASSEMBLY	24- 1	1	
C.22876	L.H. FRONT SUSPENSION ASSEMBLY	24- 2	1	
C.22853	FRONT SUSPENSION BEAM	24- 3	1	
C.21356	SUSPENSION BRACKET ASSEMBLY AT R.H. SIDE OF BEAM	24- 4	1	
C.21357	SUSPENSION BRACKET ASSEMBLY AT L.H. SIDE OF BEAM	24- 5	1	
UFS.143/7R FG.107/X	Screw, Set, securing Suspension Brackets to Beam Washer, Spring, on Setscrews		8 8	
C.17970	BUMP STOP (RUBBER) ON FRONT SUSPENSION BEAM	24- 6	2	
UFS.137/6R FG.106/X	Screw, Set, securing Bump Stops Washer, Spring, on Setscrews		4 4	
C.17971	RUBBER MOUNTING AT FRONT OF SUSPENSION BRACKETS	24- 7	2	
UFS.137/7R C.8737/3 FW.106/T	Screw, Set, securing Rubber Mountings to Body Nut, Self-Locking, on Setscrews Washer, Plain, under Nuts		4 4 4	
C.18490	RUBBER MOUNTING AT REAR OF SUSPENSION BRACKETS	24- 8	2	
C.8737/3	Nut, Self-Locking, securing Rubber Mountings to Suspension Brackets		4	
UFB.137/26R C.8737/3	Bolt, securing Rubber Mountings to Body Nut, Self-Locking, on Bolts		2 2	
C.18043	R.H. UPPER WISHBONE ASSEMBLY	24- 9	1	
C.18047	Upper Wishbone Lever, front	24-10	1	
C.18048	Upper Wishbone Lever, rear	24-11	1	
C.17999	Fulcrum Shaft, mounting Upper Wishbone Levers	24-12	1	
C.8675	Distance Washer, on Fulcrum Shaft	24-13	2	
C.8672	Rubber Bush, on Fulcrum Shaft	24-14	2	
UFN.450/L	Slotted Nut, securing Upper Wishbone Levers to Fulcrum Shaft		2	
C.8676	Washer, Special, under Slotted Nuts		2	
L.104/10U	Split Pin, locking Slotted Nuts		2	
C.23024	Ball Joint Assembly, for Upper Wishbone Levers	24-15	1	

FRONT SUSPENSION

Part No.	Description	Plate No.	No. per Unit	Remarks
R.H. UPPER WISHBONE ASSEMBLY				
(cont.)				
C.18010	Distance Piece, between Ball Joint and Upper Wishbone Levers	24-16	1	
C.15308	Shim (.064" thick) for adjustment of Castor Angle	24-17	6	
C.15308/1	Shim (.036" thick) for adjustment of Castor Angle	24-17	2	
UFB.137/37R	Bolt (Long) securing Ball Joint to Upper Wishbone Levers		1	
C.15903	Bolt (Short) securing Ball Joint to Upper Wishbone Levers		1	
C.8667/3	Nut, Self-Locking, on Bolts		2	
FW.106/T	Washer, Plain, under Nuts		2	
L.H. UPPER WISHBONE ASSEMBLY				
C.18044	For individual items please refer to Upper Wishbone Assembly C.18043.			1
UFB.143/18R	Bolt, securing Upper Wishbone Fulcrum Shafts to Suspension Brackets		4	
C.8667/4	Nut, Self-Locking, on Bolts		4	
C.1919	Washer ($\frac{1}{16}$ " thick) on Bolts, adjusting Camber Angle		As req'd	} CHOOSE WASHERS OF DESIRED THICKNESS
C.1919/1	Washer ($\frac{1}{32}$ " thick) on Bolts, adjusting Camber Angle		As req'd	
BALL JOINT ASSEMBLY FOR UPPER WISHBONE LEVERS				
C.23024		24-15	2	
C.22967	Rubber Gaiter, between Upper Ball Joints and Stub Axle Carriers	24-18	2	
C.22970	Insert, on Upper Ball Joint Housing	24-19	2	
C.22969	Ring, securing Gaiters to Plastic Insert	24-20	2	
C.9048	Grease Nipple, in Top Plate, for lubrication of Upper Ball Joints (Tecalemit NA.6626)	24-21	2	
C.22971	Washer (Nylon) under Grease Nipples	24-22	2	
C.8737/5	Nut, Self-Locking, securing Ball Joints to Stub Axle Carriers		2	
FW.108/T	Washer, Plain, under Self-Locking Nuts		2	
REBOUND STOP (RUBBER) ON UPPER WISHBONE LEVERS				
C.18001		24-23	2	
UFS.137/10R	Screw, Set, securing Rebound Stops to Upper Wishbone Levers		4	
FG.106/X	Washer, Spring, on Setscrews		4	
R.H. LOWER WISHBONE ASSEMBLY				
C.19388		24-24	1	
C.8673	Rubber Bush, in eyes of Lower Wishbone Lever		2	
L.H. LOWER WISHBONE ASSEMBLY				
C.19389			1	
C.8673	Rubber Bush, in eyes of Lower Wishbone Lever		2	

FRONT SUSPENSION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.18690	FULCRUM TUBE AND BRACKET ASSEMBLY, MOUNTING LOWER WISHBONE LEVERS TO SUSPENSION BRACKETS	24-25	2	
C.18688	Fulcrum Shaft Assembly, through Fulcrum Tubes	24-26	2	
C.19376	Safety Bush (Rubber) at forward end of Fulcrum Shafts	24-27	2	
C.8667/6	Nut, Self-Locking, securing Fulcrum Shafts to Front Rubber Mountings		2	
FW.109/T	Washer, Plain, under Self-Locking Nuts		2	
UFS.143/6R	Screw, Set, securing Fulcrum Brackets to Front Suspension Brackets		4	
UFS.143/8R	Screw, Set, securing Fulcrum Brackets to Front Suspension Brackets		4	
FG.107/X	Washer, Spring, on Setscrews		8	
C.17984	CROSS TUBE ASSEMBLY, CONNECTING FORWARD END OF LOWER WISHBONE FULCRUM SHAFTS	24-28	1	
C.19809	CHECK STRAP ASSEMBLY, BELOW RUBBER SAFETY BUSH, RESTRICTING DOWNWARD MOVEMENT OF SUSPENSION BRACKETS	24-29	2	
UFB.137/26R	Bolt, securing Check Straps to Body		2	
C.19378	Distance Tube, on Bolts		2	
C.8737/3	Nut, Self-Locking, on Bolts		2	
C.17987	SEAT ASSEMBLY FOR FRONT SUSPENSION COIL SPRING	24-30	2	
JFS.137/6R	Screw, Set, securing Spring Seat to Lower Wishbone Levers		12	
FG.106/X	Washer, Spring, on Setscrews		12	
C.19707	FRONT SUSPENSION COIL SPRING	24-31	2	
C.11874	Packing Ring ($\frac{1}{4}$ " thick) at top of Spring	24-32	As req'd	
C.11874/1	Packing Ring ($\frac{1}{8}$ " thick) at top of Spring	24-32	As req'd	

NOTE:—Packing Rings are used in accordance with the free length of Springs. A patch of coloured paint on the Spring Coils indicates the packing required. The table below shows the co-relation of Colour Code to Packing Rings:—

COLOUR CODE OF SPRING	PACKING REQ'D
RED	$\frac{1}{4}$ "
YELLOW	$\frac{1}{8}$ "
PURPLE	None required

FRONT SUSPENSION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.18004	BRACKET, ON COIL SPRING SEATS, FOR LOWER MOUNTING OF FRONT SHOCK ABSORBERS	24-33	2	
UFS.131/7R C.8677	Screw, Set, securing Bracket to Spring Seats Tab Washer, locking Setscrews		8 4	
C.20607	FRONT SHOCK ABSORBER (GIRLING 64054467)	24-34	2	
8299	Rubber Buffer, at top of Shock Absorbers (64539036)	24-35	4	
6744	Inner Washer, between Rubber Buffers (9046/934)	24-36	4	
8298	Outer Washer, at top and bottom of Rubber Buffer (64539035)	24-37	4	
UFN.137/L UFN.237/L	Nut, securing Shock Absorbers at top Locknut, at top of Shock Absorbers		2 2	
C.386 C.21363	Washer, Special, at upper fixing of Shock Absorbers Spacing Collar, at top of Shock Absorbers	24-38	2 2	
C.8925	Bolt, securing Shock Absorbers to Bracket on Spring Seats		2	
C.8737/4 FW.107/T	Nut, Self-Locking, on Bolts Washer, Plain, under Self-Locking Nuts		2 2	
C.15337	BALL PIN, IN STUB AXLE CARRIERS, FOR ATTACHMENT OF LOWER WISHBONE LEVER	24-39	2	
C.22974	Spigot, retaining Ball Pins in Stub Axle Carrier	24-40	2	
C.23018	Railko Socket, supporting Lower Ball Pins	24-41	2	
C.15341	Shim (.002" thick) between Stub Axle Carrier and Cap	24-42	As req'd	} CHOOSE SHIMS OF DESIRED THICKNESS
C.15342	Shim (.004" thick) between Stub Axle Carrier and Cap	24-42	As req'd	
C.17175	Shim (.010" thick) between Stub Axle Carrier and Cap	24-42	As req'd	
C.22973	Cap, under Lower Ball Pins	24-43	2	
C.24222	Cap, under Lower Ball Pins		2	Fitted from Chassis No. 1D.50001 to 1D.52953 1D.75001 to 1D.76457 Fitted to Chassis No. 1D.52954 and subs. 1D.76458 and subs.
C.15344 C.15343	Bolt, securing Caps to Stub Axle Carriers Tab Washer, securing Bolts	24-44 24-45	8 4	
C.3044/1	Grease Nipple, in Cap, for lubrication of Lower Ball Pins (Tecalemit NA.6625)	24-46	2	
C.24991 C.24990	Locating Washer, on Grease Nipple Washer (Nylon) under Locating Washers	24-47 24-48	2 2	} Fitted from Chassis No. 1D.50001 to 1D.52953 1D.75001 to 1D.76457
C.22971	Washer (Nylon) under Grease Nipples		2	

FRONT SUSPENSION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.22967	RUBBER GAITER ASSEMBLY FOR LOWER BALL PINS	24-49	2	
C.22970	Plastic Insert, on Ball Pin Spigots	24-50	2	
C.22969	Ring, securing Gaiters to Plastic Inserts	24-51	2	
C.8737/6	Nut, Self-Locking, securing Lower Ball Pin to Lower Wishbone Levers		2	
C.794	Washer, Special, under Self-Locking Nuts		2	
C.18011	STUB AXLE CARRIER	24-52	2	
C.18843	Water Deflector, for protection of Front Hub Oil Seal	24-53	2	
C.19423	STUB AXLE SHAFT	24-54	2	
C.8667/7	Nut, Self-Locking, securing Stub Axle Shaft and Tie Rod Lever to Stub Axle Carriers		2	
C.15350	OIL SEAL, FOR STUB AXLE SHAFTS	24-55	2	
C.18842	Water Deflector, on Hubs, for protection of Front Hub Oil Seal	24-56	2	
C.15351	INNER BEARING, ON STUB AXLE SHAFTS, FOR HUBS (TIMKEN LM.67048-LM.67010)	24-57	2	
C.15352	OUTER BEARING, ON STUB AXLE SHAFTS, FOR HUBS (TIMKEN LM.11949-LM.11910)	24-58	2	
C.23454	FRONT HUB ASSEMBLY	24-59	2	
C.13365	Stud, in Hubs, fixing Road Wheels		10	
C.3044/1	Grease Nipple, in Hubs (Tecalemit NA.6625)		2	
UFN.456/L	Slotted Nut, securing Front Hubs to Stub Axle Shafts		2	
C.3400	'D' Washer, under Slotted Nuts		2	
L.104/10U	Split Pin, locking Slotted Nuts		2	
C.3039	CAP, IN END OF FRONT HUBS	24-60	2	
C.22834	R.H. FRONT BRAKE CALIPER ASSEMBLY (VB.1393A/V)	25- 1	1	Fitted from Chassis No. 1D.50001 to 1D.53548 1D.75001 to 1D.76939
C.26913	R.H. FRONT BRAKE CALIPER ASSEMBLY (64033061/HC)		1	Fitted to Chassis No. 1D.53549 and subs. 1D.76940 and subs.

FRONT SUSPENSION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.22835	L.H. FRONT BRAKE CALIPER ASSEMBLY (VB.1393B/V)		1	Fitted from Chassis No. 1D.50001 to 1D.53548 1D.75001 to 1D.76939
C.26914	L.H. FRONT CALIPER ASSEMBLY (64033060/HC)		1	Fitted to Chassis No. 1D.53549 and subs. 1D.76940 and subs.
C.7569	Shim (.004" thick) for adjustment of Front Brake Calipers	25- 2	As req'd	} CHOOSE SHIMS OF DESIRED THICKNESS
C.11723	Shim (.010" thick) for adjustment of Front Brake Calipers	25- 2	As req'd	
C.11723/1	Shim (.030" thick) for adjustment of Front Brake Calipers	25- 2	As req'd	
C.11723/2	Shim (.050" thick) for adjustment of Front Brake Calipers	25- 2	As req'd	
C.22826	DISC FOR FRONT BRAKE CALIPERS	25- 3	2	Fitted from Chassis No. 1D.50001 to 1D.53690 1D.75001 to 1D.76967
C.26778	DISC ASSEMBLY FOR FRONT CALIPERS		2	Fitted to Chassis No. 1D.53691 and subs. 1D.76968 and subs.
C.22827 FG.107/X	Bolt, securing Disc to Front Hubs Washer, Spring, on Bolts		10 10	
C.22810	R.H. TIE ROD LEVER	25- 4	1	
C.24115	Bracket, for R.H. Front Brake Hose	25- 5	1	Fitted from Chassis No. 1D.50001 to 1D.51563 1D.75001 to 1D.75936
C.22811	L.H. TIE ROD LEVER		1	
C.24116	Bracket, for L.H. Front Brake Hose		1	Fitted to Chassis No. 1D.50001 to 1D.51563 1D.75001 to 1D.75936
C.23728	Bolt, securing Hose Brackets, Caliper Assemblies, and Upper Disc Shields to Stub Axle Carriers		2	
C.791	Washer, Special, on Bolts		2	Fitted to Chassis No. 1D.51564 and subs. 1D.75937 and subs.
C.19541 FG.108/X C.837	Bolt, securing Tie Rod Levers and Caliper Assemblies to Stub Axle Carriers Washer, Spring, on Bolts Wire, locking Bolts		2 4 As req'd	
C.23075	R.H. OUTER TIE ROD ASSEMBLY, FOR ADJUSTMENT OF STEERING TRACK	25- 6	1	
C.23085	Tie Rod Tube	25- 7	1	
C.3165	Clamp, securing Tube to Tie Rod Ends	25- 8	2	
UFB.131/11R	Bolt, through Clamps		2	
UFN.131/L	Nut, on Bolts		2	
FG.105/X	Washer, Spring, under Nuts		2	
C.23077	End Assembly, Outer, for R.H. Outer Tie Rod	25- 9	1	
C.23080	End Assembly, Inner, for R.H. Outer Tie Rod	25-10	1	
C.23076	L.H. OUTER TIE ROD ASSEMBLY, FOR ADJUSTMENT OF STEERING TRACK		1	
C.23079	End Assembly, Inner, for L.H. Outer Tie Rod		1	
C.23078	End Assembly, Outer, for L.H. Outer Tie Rod		1	
	All other items are as for R.H. Outer Tie Rod C.23075.			

FRONT SUSPENSION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.23077	END ASSEMBLY, OUTER, FOR R.H. OUTER TIE ROD	25-9	1	
C.9048	Grease Nipple, for lubrication of Ball Joint in Tie Rod End	25-11	1	
C.22976	Washer, Plain, under Grease Nipple	25-12	1	
C.22975	Washer, Rubber, under Plain Washer	25-13	1	
C.22683	Gaiter, on Ball Joint	25-14	1	
C.22685	Ring, securing Gaiter	25-15	1	
C.8737/5	Nut, Self-Locking, securing Outer Tie Rod to Tie Rod Lever		1	
C.791	Washer, Special, under Nut		1	
C.23080	END ASSEMBLY, INNER, FOR R.H. OUTER TIE ROD	25-10	1	
C.3044/1	Grease Nipple, for lubrication of Ball Joint in Tie Rod End	25-16	1	
C.22683	Gaiter, on Ball Joint	25-17	1	
C.22685	Ring, securing Gaiter	25-18	1	
C.8737/5	Nut, Self-Locking, securing Outer Tie Rod to Centre Tie Rod End		1	
C.791	Washer, Special, under Nut		1	
C.23078	END ASSEMBLY, OUTER, FOR L.H. OUTER TIE ROD		1	
	Individual items are as for C.23077			
C.23079	END ASSEMBLY, INNER, FOR L.H. OUTER TIE ROD		1	
	Individual items are as for C.23080			
C.23317	CENTRE TIE ROD ASSEMBLY	25-19	1	
C.23316	Tie Rod Tube	25-20	1	Fitted from Chassis No. 1D.50001 to 1D.50607 1D.75001 to 1D.75414 Also fitted to Chassis No. 1D.50618 } R.H. DRIVE 1D.75420 } 1D.75423 } L.H. DRIVE 1D.75424 } 1D.75425 }
C.3165	Clamp, securing Tube to Tie Rod Ends	25-21	2	
UFB.131/11R	Bolt, securing Clamps		2	
UFN.131/L	Nut, on Bolts		2	
FG.105/X	Washer, Spring, under Nuts		2	
FW.105/T	Washer, Plain, under Spring Washers		2	
C.22873	End Assembly, at R.H. side of Centre Tie Rod	25-22	1	
C.22874	End Assembly, at L.H. side of Centre Tie Rod	25-23	1	
C.8737/5	Nut, Self-Locking, securing Tie Rod Ends to Drop Arm and Idler Lever		2	
C.791	Washer, Special, under Self-Locking Nuts		2	
C.24301	CENTRE TIE ROD ASSEMBLY		1	Fitted to Chassis No. 1D.50608 and subs. 1D.75415 and subs. Except Chassis No. 1D.50618 } R.H. DRIVE 1D.75420 } 1D.75423 } L.H. DRIVE 1D.75424 } 1D.75425 }
C.24302	End Assembly, at R.H. side of Centre Tie Rod		1	
C.24303	End Assembly, at L.H. side of Centre Tie Rod		1	
	All other items are as for Centre Tie Rod Assembly, C.23317			
C.22873	END ASSEMBLY, AT R.H. SIDE OF CENTRE TIE ROD	25-22	1	Fitted from Chassis No. 1D.50001 to 1D.50607 1D.75001 to 1D.75414 Also fitted to Chassis No. 1D.50618 } R.H. DRIVE 1D.75420 } 1D.75423 } L.H. DRIVE 1D.75424 } 1D.75425 }
C.17099	Pin and Bush Assembly	25-24	1	

FRONT SUSPENSION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.22874	END ASSEMBLY, AT L.H. SIDE OF CENTRE TIE ROD	25-23	1	Fitted from Chassis No. 1D.50001 to 1D.50607 1D.75001 to 1D.75414 Also fitted to Chassis No. 1D.50618 1D.75420 1D.75423 1D.75424 1D.75425
C.17099	Pin and Bush Assembly	25-24	1	
C.18040	ANTI-ROLL BAR	25-25	1	R.H. DRIVE
C.3054	Bracket, supporting Anti-Roll Bar	25-26	2	L.H. DRIVE
C.19507	Rubber Bush, in Support Brackets	25-27	2	
C.18303	Keeper Plate, for Rubber Bushes	25-28	2	
UFS.137/9R	Screw, Set, securing Support Brackets		4	
FG.106/X	Washer, Spring, on Setscrews		4	
C.20762	LINK BETWEEN ANTI-ROLL BAR AND COIL SPRING SEATS	25-29	2	
C.10940	Rubber Bush, in Eye end of Links	25-30	2	
UFB.143/19R	Bolt, securing Links through Eye ends		2	
C.8737/4	Nut, Self-Locking, on Bolts		2	
FW.207/T	Washer, Bevelled, under Self-Locking Nuts		2	
C.10996	RUBBER PAD AT TOP OF ANTI-ROLL BAR LINKS	25-31	4	
C.11047	Distance Tube, through Rubber Pads	25-32	2	
C.11045	Retaining Washer, for Rubber Pads	25-33	4	
C.8737/3	Nut, Self-Locking, securing Links to Anti-Roll Bar		2	
C.27417	POWER-ASSISTED STEERING BOX ASSEMBLY	25-34	1	R.H. DRIVE CARS ONLY
C.24416	Drop Arm, on Steering Box		1	
C.27418	POWER-ASSISTED STEERING BOX ASSEMBLY		1	L.H. DRIVE CARS ONLY
C.24417	Drop Arm, on Steering Box		1	
UFB.143/34R	Bolt, securing Steering Box Assembly to Front Suspension Beam		1	
C.8667/4	Nut, Self-Locking, on Bolt		1	
UCB.137/24R	Bolt, securing Steering Box Assembly and Pipe Clip to Front Suspension Beam		1	
UFB.137/12R	Bolt, securing Steering Box Assembly to Front Suspension Beam		1	
FG.106/X	Washer, Spring, on Bolts		2	
C.25734	STEERING IDLER ASSEMBLY	25-35	1	R.H. DRIVE CARS ONLY
C.18049	Mounting Bracket	25-36	1	
C.19665	Idler Spindle	25-37	1	
UFN.150/L	Nut, at top of Spindle	25-38	1	
C.4490	Tab Washer, locking Nut	25-39	1	
C.16032	'D' Washer, under Tab Washer	25-40	1	
C.4219	End Cap	25-41	1	

FRONT SUSPENSION

Part No.	Description	Plate No.	No. per Unit	Remarks
STEERING IDLER ASSEMBLY (cont.)				
C.16030	Bearing, at top of Idler Spindle (Timken 00050/00152X)	25-42	1	
C.16029	Bearing, at bottom of Idler Spindle (Timken 03062/03162)	25-43	1	
C.16035	Felt Seal, on Spindle	25-44	1	
C.16034	Retainer, for Felt Seal	25-45	1	
C.16033	Abutment Washer	25-46	1	
C.16116	Abutment Ring	25-47	1	
C.18051	Idler Lever	25-48	1	
C.8737/4	Nut, Self-Locking, securing Idler Lever to Spindle		1	
C.789	Washer, Special, under Self-Locking Nut		1	
C.25735	STEERING IDLER ASSEMBLY		1	L.H. DRIVE CARS ONLY
C.18050	Mounting Bracket		1	
	All other items are as for Steering Idler Assembly C.25734			
UFB.143/33R	Bolt, securing Steering Idler Assembly to Front Suspension Beam		1	
C.8667/4	Nut, Self-Locking, on Bolt		1	
UFB.137/31R	Bolt, securing Steering Idler Assembly to Front Suspension Beam		1	R.H. DRIVE CARS ONLY
UFB.137/33R	Bolt, securing Steering Idler Assembly and Steering High Pressure Pipe Clip to Front Suspension Beam		1	L.H. DRIVE CARS ONLY
C.8667/3	Nut, Self-Locking, on Bolt		1	
UFB.137/14R	Bolt, securing Steering Idler Assembly to Front Suspension Beam		1	
FG.106/X	Washer, Spring, on Bolt		1	
FW.106/T	Washer, Plain, between Front Suspension Beam and Lower Boss of Idler Bracket		1	Fitted only if required, to ensure Tie Rod Alignment

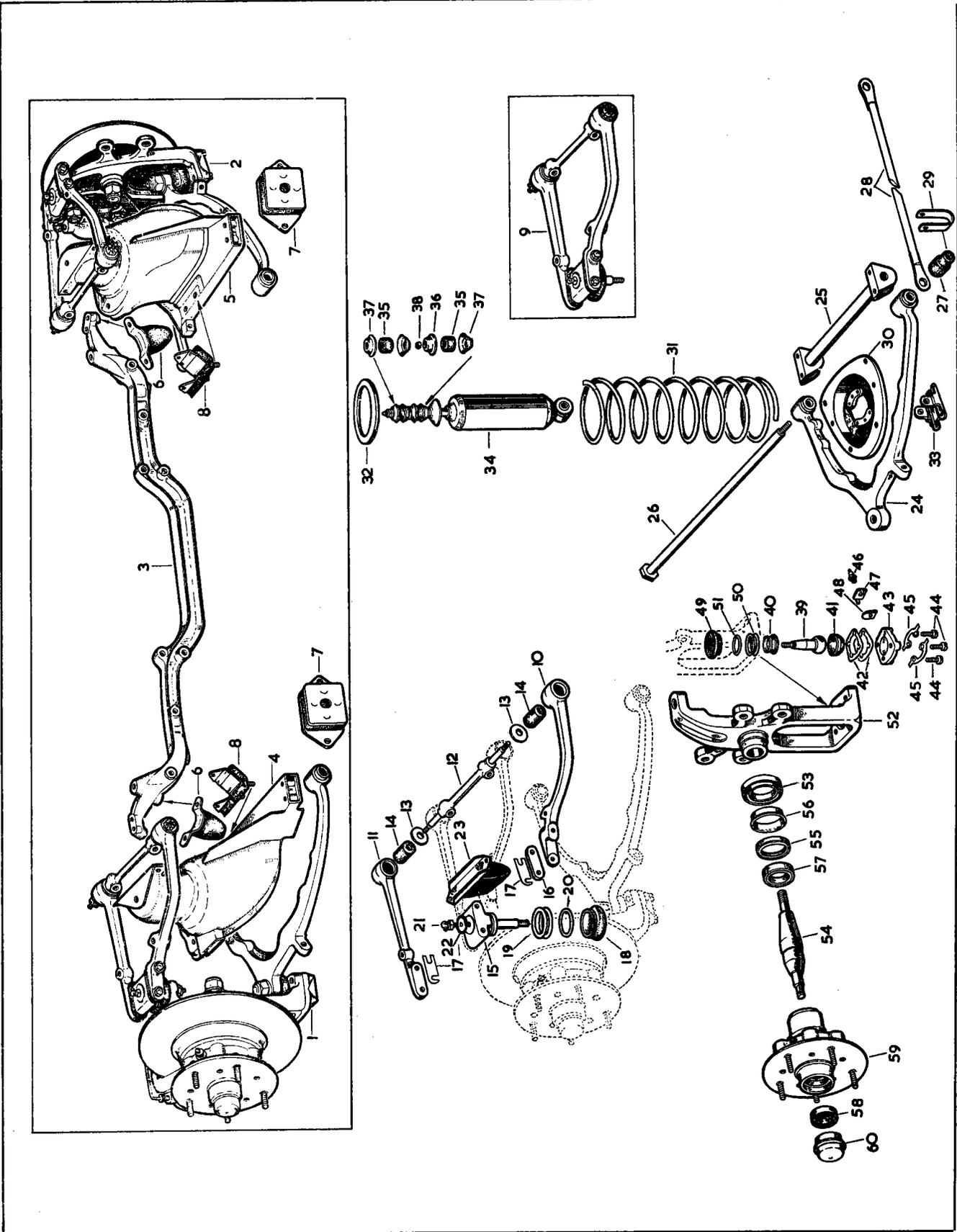


PLATE 24

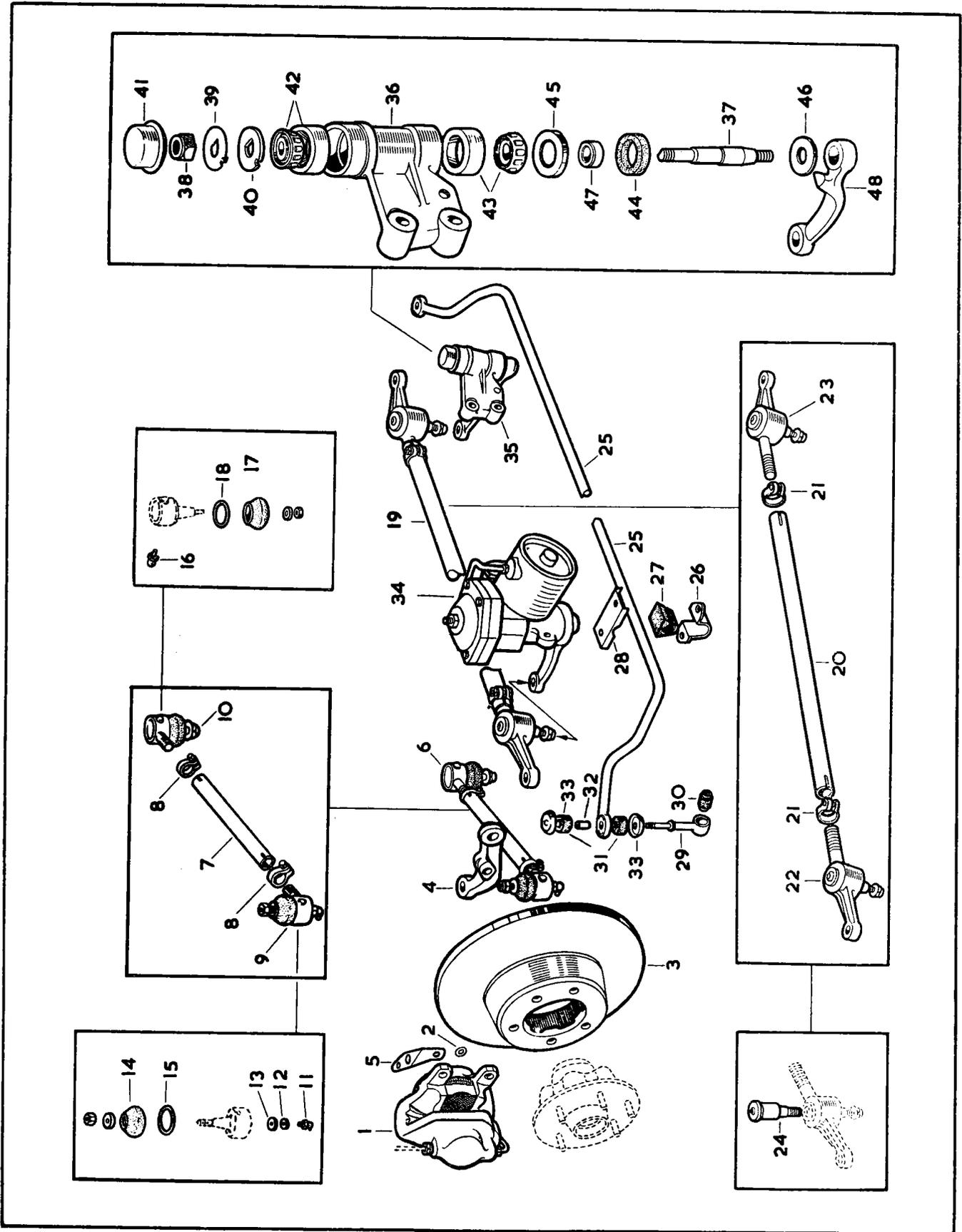


PLATE 25

REAR SUSPENSION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.20174	REAR SUSPENSION CROSS MEMBER ASSEMBLY	26- 1	1	
C.18104	RUBBER MOUNTING FOR ATTACHMENT OF CROSS MEMBER TO BODY	26- 2	4	
UFS.131/7R	Bolt , securing Rubber Mountings to Cross Member		8	
C.8667/2	Nut , Self-Locking, on Bolts and on Studs of Rubber Mountings		10	
C.8737/2	Nut , Self-Locking, on Studs of Rubber Mountings		2	
FW.105/T	Washer , Plain, on Studs of Rubber Mountings		2	
UFB.137/30R	Bolt , securing Rubber Mountings to Body		8	
C.8737/3	Nut , Self-Locking, on Bolts		8	
C.20480	MOUNTING, FOR INNER FULCRUM SHAFT	26- 3	2	
C.17009	Screw , Set (Long) securing Fulcrum Mountings to Final Drive Unit at rear		2	
C.17010	Screw , Set, (Short) securing Fulcrum Mountings to Final Drive Unit at front		2	
C.17722	Shim (.005" long) under Fulcrum Mountings, for Fulcrum Shaft alignment	26- 4	As req'd	} CHOOSE SHIMS OF DESIRED THICKNESS
C.17723	Shim (.007" thick) under Fulcrum Mountings, for Fulcrum Shaft alignment	26- 4	As req'd	
C.837	Wire , locking Setscrews		As req'd	
C.20651	PLATE, BRACING LOWER FACE OF CROSS MEMBER AT CENTRE	26- 5	1	
UFS.131/SR	Screw , Set, securing Plate to Cross Member Flanges and Inner Fulcrum Mountings		14	
C.8737/2	Nut , Self-Locking, on Setscrews in Cross Member Flanges		6	
FG.105/X	Washer , Spring, on Setscrews in Inner Fulcrum Mountings		8	
C.20251	R.H. WISHBONE ASSEMBLY	26- 6	1	
C.20252	L.H. WISHBONE ASSEMBLY		1	
C.17008	FULCRUM SHAFT FOR INNER MOUNTING OF WISHBONES	26- 7	2	
C.17663/1	Distance Tube , on Fulcrum Shafts	26- 8	2	
C.17168/1	Bearing Tube , on Fulcrum Shafts	26- 9	4	
C.17167	Needle Bearing , on Tubes, for Wishbones	26-10	8	
C.17166	Thrust Washer , Inner, at each end of Bearing Tubes	26-11	8	
C.17213	Sealing Ring , on Inner Thrust Washers	26-12	8	
C.17936	Retainer , for Sealing Rings	26-13	8	
C.17165	Thrust Washer , Outer, on Fulcrum Shafts	26-14	8	
C.8667/5	Nut , Self-Locking, on Fulcrum Shafts		4	
C.3044/1	Grease Nipple , for lubrication of Inner Fulcrum Shaft Bearings (Tcalemit NA.6625)	26-15	4	

REAR SUSPENSION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.16624	FULCRUM SHAFT, MOUNTING WISHBONES TO HUB CARRIERS	26-16	2	
C.16623	Sleeve, on Fulcrum Shaft	26-17	4	} CHOOSE SHIMS OF DESIRED THICKNESS
C.16626	Shim, between Sleeves, adjusting Bearing End Float (.004" thick)	26-18	As req'd	
C.16626/3	Shim, between Sleeves, adjusting Bearing End Float (.007" thick)	26-18	As req'd	
C.16029	Bearing (Taper Roller) on Fulcrum Shafts (Timken 03062/03162)	26-19	4	
C.16628	Seating Ring, on Fulcrum Shafts, for Outer Oil Seal	26-20	4	} CHOOSE SHIMS OF DESIRED THICKNESS
C.20178	Oil Seal (Felt) on Fulcrum Shafts	26-21	4	
C.20179	Container, for Oil Seal	26-22	4	
C.20180	Spacer, between Bearing and Oil Seal Container	26-23	4	
C.20182	Retaining Washer, on Seating Ring, for Oil Seal	26-24	4	
C.16626/1	Shim, on Fulcrum Shafts, for centralisation of Hub Carrier in Wishbone Fork (.003" thick)	26-25	As req'd	
C.16626/2	Shim, on Fulcrum Shafts, for centralisation of Hub Carrier in Wishbone Fork (.007" thick)	26-25	As req'd	
C.8667/7	Nut, Self-Locking, on Fulcrum Shafts		4	
C.26699	HUB CARRIER	26-26	2	
C.9048	Grease Nipple, in Carriers, for lubrication of Fulcrum Shaft Bearings (Tecalemit NA.6626)	26-27	2	
C.18124	Grease Retaining Cap, at top of Hub Carriers	26-28	2	
C.20835	REAR HUB ASSEMBLY	26-29	2	
C.13365	Stud, in Hubs, fixing Road Wheels		10	
C.20813	Water Thrower, on Rear Hubs		2	
C.24789	OIL SEAL (OUTER) FOR HUBS	26-30	2	
C.24791	Seating Ring, on Hubs, for Outer Oil Seals	26-31	2	
C.19066	OUTER BEARING (TAPER ROLLER) FOR HUBS (TIMKEN 18690-18620)	26-32	2	
C.15230	INNER BEARING (TAPER ROLLER) FOR HUBS (TIMKEN 18590-18520)	26-33	2	
C.19110/A	Spacer, on Half-Shaft Splined Yoke, for Hub Bearing adjustment (.109" thick)	26-34	2	} SELECTIVE SIZES. CHOOSE SPACER OF DESIRED THICKNESS
C.19110/B	Spacer, on Half-Shaft Splined Yoke, for Hub Bearing adjustment (.112" thick)	26-34	2	
C.19110/C	Spacer, on Half-Shaft Splined Yoke, for Hub Bearing adjustment (.115" thick)	26-34	2	
C.19110/D	Spacer, on Half-Shaft Splined Yoke, for Hub Bearing adjustment (.118" thick)	26-34	2	
C.19110/E	Spacer, on Half-Shaft Splined Yoke, for Hub Bearing adjustment (.121" thick)	26-34	2	
C.19110/F	Spacer, on Half-Shaft Splined Yoke, for Hub Bearing adjustment (.124" thick)	26-34	2	
C.19110/G	Spacer, on Half-Shaft Splined Yoke, for Hub Bearing adjustment (.127" thick)	26-34	2	

REAR SUSPENSION

Part No.	Description	Plate No.	No. per Unit	Remarks
INNER BEARING (TAPER ROLLER) FOR HUBS (TIMKEN 18590-18520) (cont.)				
C.19110/H	Spacer, on Half-Shaft Splined Yoke, for Hub Bearing adjustment (.130" thick)	26-34	2	} SELECTIVE SIZES. CHOOSE SPACER OF DESIRED THICKNESS
C.19110/J	Spacer, on Half-Shaft Splined Yoke, for Hub Bearing adjustment (.133" thick)	26-34	2	
C.19110/K	Spacer, on Half-Shaft Splined Yoke, for Hub Bearing adjustment (.136" thick)	26-34	2	
C.19110/L	Spacer, on Half-Shaft Splined Yoke, for Hub Bearing adjustment (.139" thick)	26-34	2	
C.19110/M	Spacer, on Half-Shaft Splined Yoke, for Hub Bearing adjustment (.142" thick)	26-34	2	
C.19110/P	Spacer, on Half-Shaft Splined Yoke, for Hub Bearing adjustment (.145" thick)	26-34	2	
C.19110/Q	Spacer, on Half-Shaft Splined Yoke, for Hub Bearing adjustment (.148" thick)	26-34	2	
C.19110/R	Spacer, on Half-Shaft Splined Yoke, for Hub Bearing adjustment (.151" thick)	26-34	2	
C.15231	OIL SEAL (INNER) FOR HUBS	26-35	2	
C.15232	Seating Ring, for Inner Oil Seal	26-36	2	
C.23655/1	HALF SHAFT ASSEMBLY (05/501504)	26-37	2	
9406	Flange Yoke (05/202034)	26-38	1	
9407	Splined Yoke (05/221027)	26-39	1	
10420	Journal Assembly, connecting Yokes to Half-Shafts (05/501471)	26-40	1	
10420	JOURNAL ASSEMBLY CONNECTING YOKES TO HALF-SHAFTS (05/501471)	26-40	4	
10421	Circlip, retaining Needle Bearings (05/245032)		16	
C.16621	Shim, behind Flange Yokes, for adjustment of Rear Wheel Camber Angle	26-41	As req'd	
C.15349	Nut, Self-Locking, securing Flange Yokes and Brake Discs to Final Drive Unit Flanges		8	
UFN.375/L	Slotted Nut, securing Splined Yoke in Hubs		2	
L.105/13U	Split Pin, locking Slotted Nuts		2	
C.24923	Washer, Special, under Slotted Nuts		2	
C.23615	JOINT COVER, PROTECTING INNER JOURNAL ASSEMBLIES	26-42	4	
C.23616	JOINT COVER, PROTECTING OUTER JOURNAL ASSEMBLIES	26-43	4	
BD.1814/4	Pop Rivet, securing Joint Covers together		16	
C.2905/12	Clip, securing Covers to Half-Shafts		4	
C.21280	REAR SUSPENSION COIL SPRING	26-44	4	

REAR SUSPENSION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.20606	REAR SHOCK ABSORBER (GIRLING 64054466)	26-45	4	
C.20096	Dust Shield Assembly (64541894)	26-46	4	
9415	Rubber Bush, in eyes of Shock Absorber (64541886)	26-47	8	
C.19821	Seat, for Rear Suspension Coil Springs (64541895)	26-48	4	
8687	Retainer, for Rear Suspension Coil Springs (64540894)	26-49	8	
UFB.143/16R	Bolt, securing upper end of Shock Absorber to Rear Suspension Cross Member		4	
C.17012	Sleeve, on Bolts		4	
C.8737/4	Nut, Self-Locking, on Bolts		4	
FW.107/T	Washer, Plain, on Bolts		4	
C.17013	Mounting Shaft, through Wishbone, fixing lower end of Shock Absorbers	26-50	2	
C.8737/4	Nut, Self-Locking, securing Shock Absorbers to Wishbones		4	
C.3052	Washer, Special, under Self-Locking Nuts		4	
C.19800	BUMP STOP ON BODY UNDERFRAME	26-51	2	
C.8667/2	Nut, Self-Locking, securing Bump Stops		4	
C.23824	RADIUS ARM ASSEMBLY	26-52	2	
C.23782	Rubber Bush, at front end of Radius Arm	26-53	2	
C.17146	Rubber Bush, at rear end of Radius Arm	26-54	2	
C.17149/1	Bolt, Special, securing Radius Arms to Wishbones		2	
C.8737/5	Nut, Self-Locking, on Special Bolts		2	
C.19134	SAFETY STRAP ASSEMBLY, AT MOUNTING OF RADIUS ARMS TO BODY	26-55	2	
C.19045	Bolt, securing Radius Arms to Body		2	
C.837	Wire, locking Bolts		As req'd	
UFS.131/6R	Screw, Set, securing Safety Straps to Body		4	
C.725	Washer, Shakeproof, on Setscrews		4	

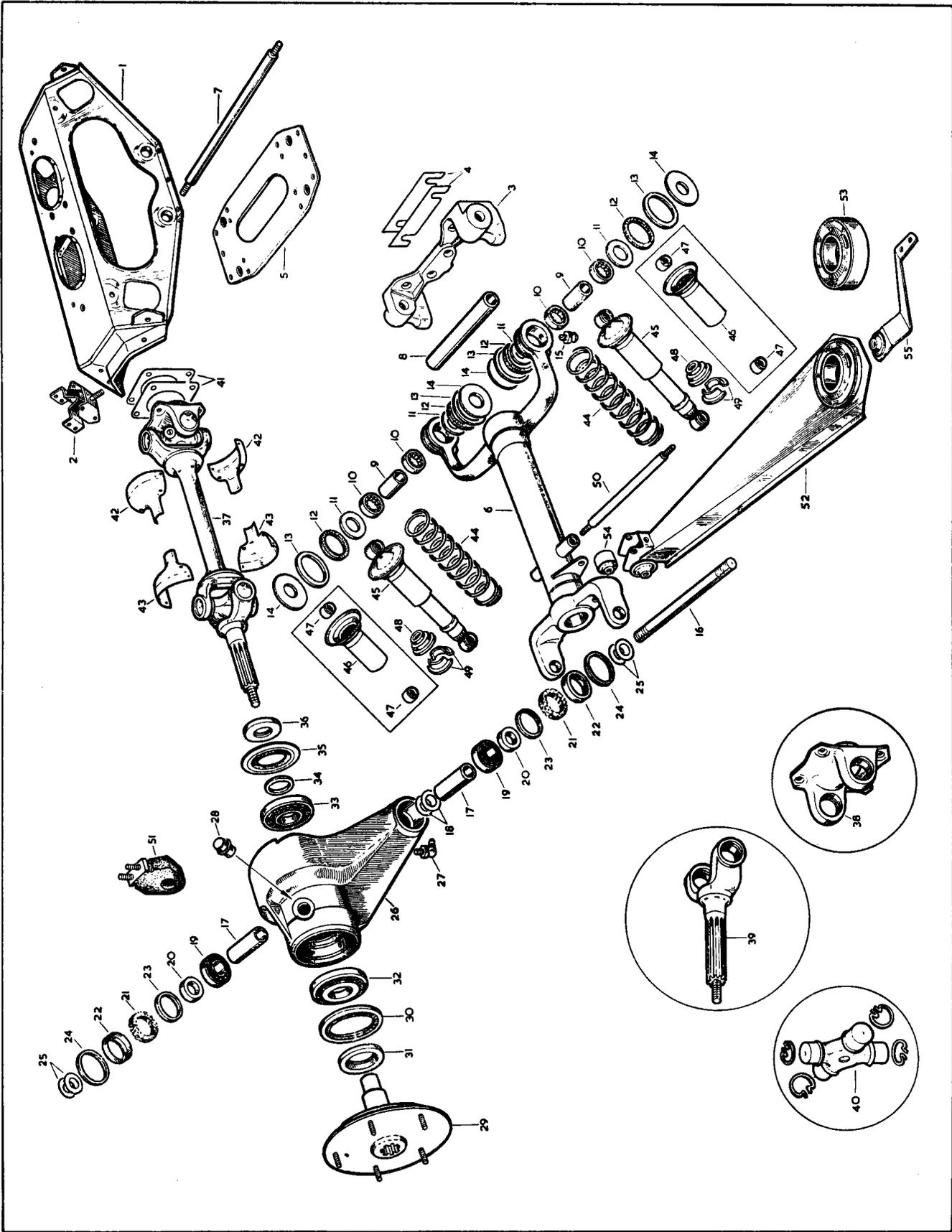


PLATE 26

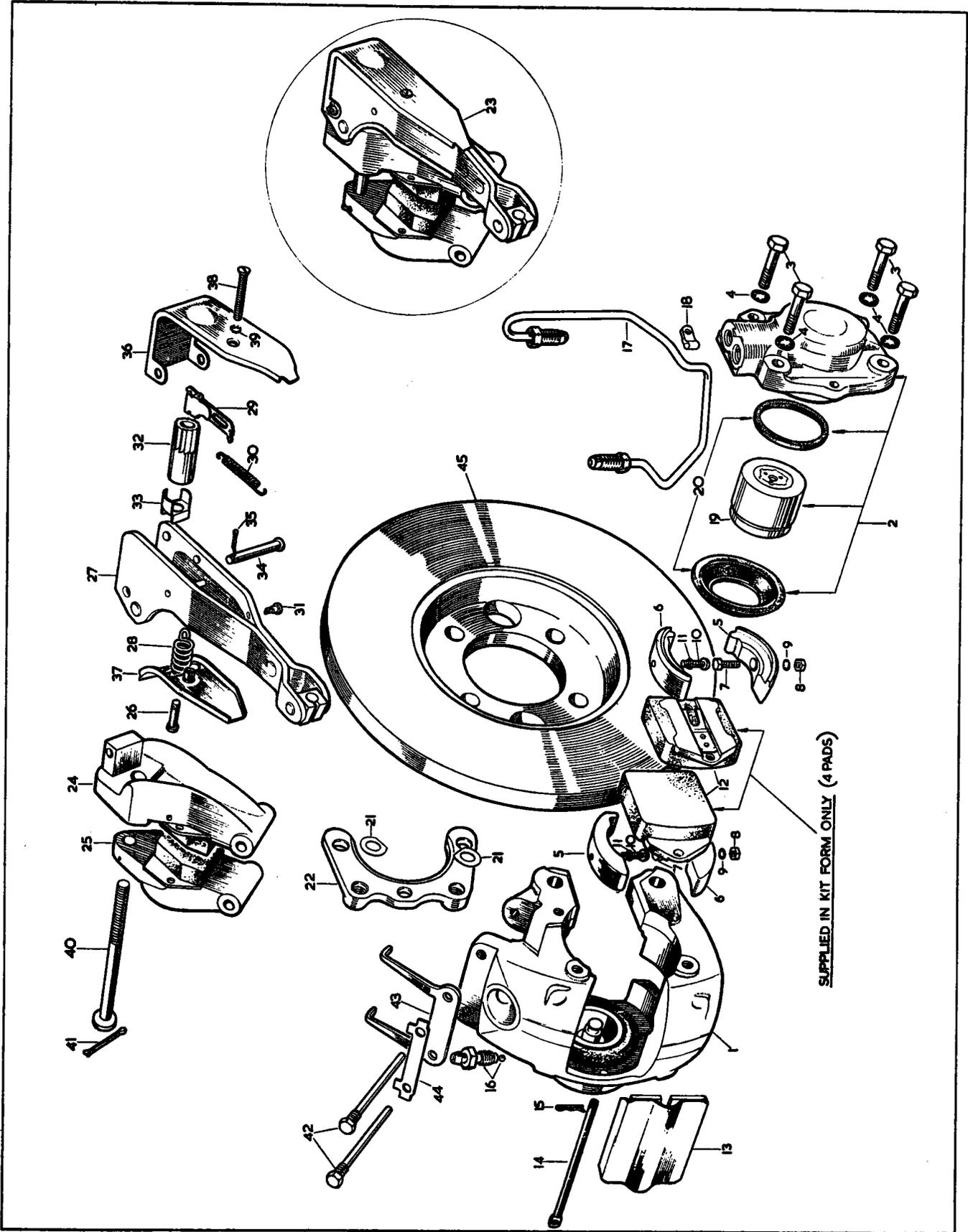


PLATE 28

ROAD WHEELS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.22961	DISC TYPE ROAD WHEEL (5½ J.RIM×14" DIAMETER)		5	
C.3041	Nut, securing Road Wheels		20	
C.23059	TYRE FOR ROAD WHEELS (205×14 DUNLOP SP.41)		5	
C.23153	TYRE FOR ROAD WHEELS (WHITEWALL 'SLIMLINE' SP.205×14 DUNLOP SP.41)		5	SUPPLIED TO SPECIAL ORDER ONLY
C.23208	TUBE FOR TYRES (205×14)		5	
BALANCE WEIGHT FOR ROAD WHEELS				
C.3985	Balance Weight (½ oz.)		As req'd	
C.3986	Balance Weight (1 oz.)		As req'd	
C.3987	Balance Weight (1½ oz.)		As req'd	
C.3988	Balance Weight (2 oz.)		As req'd	
C.3989	Balance Weight (2½ oz.)		As req'd	
C.3990	Balance Weight (3 oz.)		As req'd	
C.3243	NAVE PLATE FOR ROAD WHEELS		4	
C.3367	BADGE ('JAGUAR') FOR NAVE PLATE		4	} ALTERNATIVE TO C.23963 AND C.22583
AN.104/K	Nut, securing Badge to Nave Plates		8	
C.736	Washer, Shakeproof, under Nuts		8	
C.23963	BADGE ('JAGUAR') FOR NAVE PLATE		4	} ALTERNATIVE TO C.3367, AN.104/K AND C.736
C.22583	Nut, Push-on, securing Badge to Nave Plate		8	
C.27134	NAVE PLATE FOR ROAD WHEELS		4	} ALTERNATIVE TO C.23963
C.27140	BADGE ('JAGUAR') FOR NAVE PLATE		4	
C.22583	Nut, Push-on, securing Badge to Nave Plate		8	
C.23280	RIMBELLISHER FOR ROAD WHEELS		5	

POWER-ASSISTED STEERING UNIT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.27417	STEERING BOX ASSEMBLY (HBE.1000)		1	R.H. DRIVE CARS ONLY
10995	Steering Box, complete with Sector Shaft Bush and Feed Pipe Seat (HBD.1080)	35- 1	1	
10996	Screw, sealing Valve Adjustment Aperture at top of Steering Box (HBA.1028)	35- 2	1	
10997	Valve and Worm Assembly (HBB.1090)	35- 3	1	
10998	Ball Bearing Assembly, supporting Worm at top (HBA.1165)	35- 4	1	
10999	Ball Bearing Assembly, supporting Worm at bottom (HBA.1155)	35- 5	1	
11000/1	Shim, .002" thick, between Bottom Bearing and Steering Box (HBB.1038)	35- 6	As req'd	} SELECTIVE SIZES
11000/2	Shim, .003" thick, between Bottom Bearing and Steering Box (HBB.1038)	35- 6	As req'd	
11000/3	Shim, .010" thick, between Bottom Bearing and Steering Box (HBB.1038)	35- 6	As req'd	
11001	Plug, in Steering Box, below Worm (XHBB.1397)	35- 7	1	
11340	Washer, on Plug (S.9736)	35- 8	1	ALSO CONTAINED IN SEALS KIT 11026
11002	Valve Housing Assembly (HBB.1120)	35- 9	1	
11003	Bolt, Short, securing Valve Housing to Steering Box (HB.1032)	35-10	3	
11004	Bolt, Long, securing Valve Housing to Steering Box (HB.1033)	35-11	1	
FG.107/X	Washer, Spring, on Bolts (S.9030)	35-12	4	
11005/1	Shim, .001" thick, between Valve Housing and Top Bearing (HBA.1018)	35-13	As req'd	} SELECTIVE SIZES
11005/2	Shim, .002" thick, between Valve Housing and Top Bearing (HBA.1018)	35-13	As req'd	
11005/3	Shim, .010" thick, between Valve Housing and Top Bearing (HBA.1018)	35-13	As req'd	
11006	Feed Pipe Assembly (HBC.1034)	35-14	1	
11007	Piston and Rack (HBC.1002)	35-15	1	
N.S.S.	Sealing Ring ('Teflon') on Piston (HBB.1012)	35-16	1	} NOT SUPPLIED SEPARATELY. USE SEALS KIT 11027
N.S.S.	'O' Ring, inside Teflon Ring (HBB.1014)	35-17	1	
11008	End Plate, for Cylinder (HBB.1004)	35-18	1	
N.S.S.	Seal, around End Plate (HB.1013)	35-19	1	NOT SUPPLIED SEPARATELY USE SEALS KIT 11026
11009	Clip, securing End Plate (HBB.1011)	35-20	1	
11010	Plug, adjusting Rack (HBB.1007)	35-21	1	
N.S.S.	Seal, on Adjusting Plug (HB.1016)	35-22	1	NOT SUPPLIED SEPARATELY USE SEALS KIT 11026
11011	Screw, locking Adjusting Plug (HBA.1022)	35-23	1	
11012	Thrust Pad, between Plug and Rack (HBA.1006)	35-24	1	
11013	Sector Shaft and Worm Follower Assembly (HBA.1195)	35-25	1	
11014	Top Cover Assembly (HBA.1175)	35-26	1	
11015	Bleed Screw, in Top Cover (HBB.1074)	35-27	1	
N.S.S.	Washer, on Bleed Screw (S.9742)	35-28	1	NOT SUPPLIED SEPARATELY USE SEALS KIT 11026
11016	Screw and Lockwasher Assembly, securing Top Cover to Steering Box (HBB.1023)	35-29	4	
N.S.S.	Seal, Inner, at Bottom of Sector Shaft (HBB.1021)	35-30	1	} NOT SUPPLIED SEPARATELY. USE SEALS KIT 11026
N.S.S.	Washer, between Inner and Outer Seals (HBB.1039)	35-31	1	
N.S.S.	Seal, Outer, at bottom of Sector Shaft (HBB.1019)	35-32	1	
11017	Cirdip, retaining Sector Shaft Seals (HB.1027)	35-33	1	
C.24416	Drop Arm, on Sector Shaft (HBC.1044)	35-34	1	

POWER-ASSISTED STEERING UNIT

Part No.	Description	Plate No.	No. per Unit	Remarks
STEERING BOX ASSEMBLY (cont.)				
11018	Nut, securing Drop Arm (S.9309)	35-35	1	
11019	Tab Washer, locking Nut (P.4101)	35-36	1	
C.27418	STEERING BOX ASSEMBLY (HBE.1200)		1	- LH. DRIVE CARS ONLY
11020	Steering Box, complete with Sector Shaft Bush and Feed Pipe Seat (HBD.1220)		1	
11021	Valve and Worm Assembly (HBB.1230)		1	
11022	Valve Housing Assembly (HBB.1250)		1	
11023	Feed Pipe Assembly (HBC.1201)		1	
11024	Sector Shaft and Worm Follower Assembly (HBA.1205)		1	
11025	Top Cover Assembly (HBA.1215)		1	
C.24417	Drop Arm, on Sector Shaft (HBC.1254)		1	
All other items are as for Steering Box C.24551				
UFB.137/12R	Bolt, securing Steering Box to Front Suspension Beam		1	
UCB.137/24R	Bolt, securing Steering Box to Front Suspension Beam		1	
FG.106/X	Washer, Spring, on Bolts		2	
UFB.143/34R	Bolt, securing Steering Box to Front Suspension Beam		1	
C.8667/4	Nut, Self-Locking, on Bolt		1	
11026	SEALS KIT (EXTERNAL SEALS) FOR STEERING BOX (HBA.1185)		1	
	comprising:			
	Seat, for Feed Pipe (HBB.1129)		2	
	Seat, for High Pressure Pipe (HBC.1132)		1	
	Seat, for Low Pressure Pipe (HBB.1124)		1	
	Rotor Seal, Inner (HBA.1126)		1	
	Rotor Seal, Outer (HBA.1127)		1	
	Seal, under top Cover (HBA.1031)		1	
	Nut, Self-Locking, for Sector Shaft Adjustment (HBB.1029)		1	
	Washer, on Bleed Screw (S.9742)		1	
	Washer, on Plug below Worm (S.9736)		1	
	Seal, on Rack Adjusting Plug (HB.1016)		1	
	Seal, around Cylinder End Plate (HB.1013)		1	
	Sector Shaft Seal, Inner (HBB.1021)		1	
	Sector Shaft Seal, Outer (HBB.1019)		1	
	Washer, between Sector Shaft Seals (HBB.1039)		1	
11027	SEALS KIT (INTERNAL SEALS) FOR STEERING BOX (HBA.1190)		1	
	comprising:			
	'O' Ring, on Valve Housing (HB.1131)		1	
	Sealing Ring ('Teflon') on Valve Sleeve (HBA.1107)		3+1 Spare	
	Sealing Ring ('Teflon') on Piston (HBB.1012)		1	
	'O' Ring, inside Teflon Ring (HBB.1014)		1	

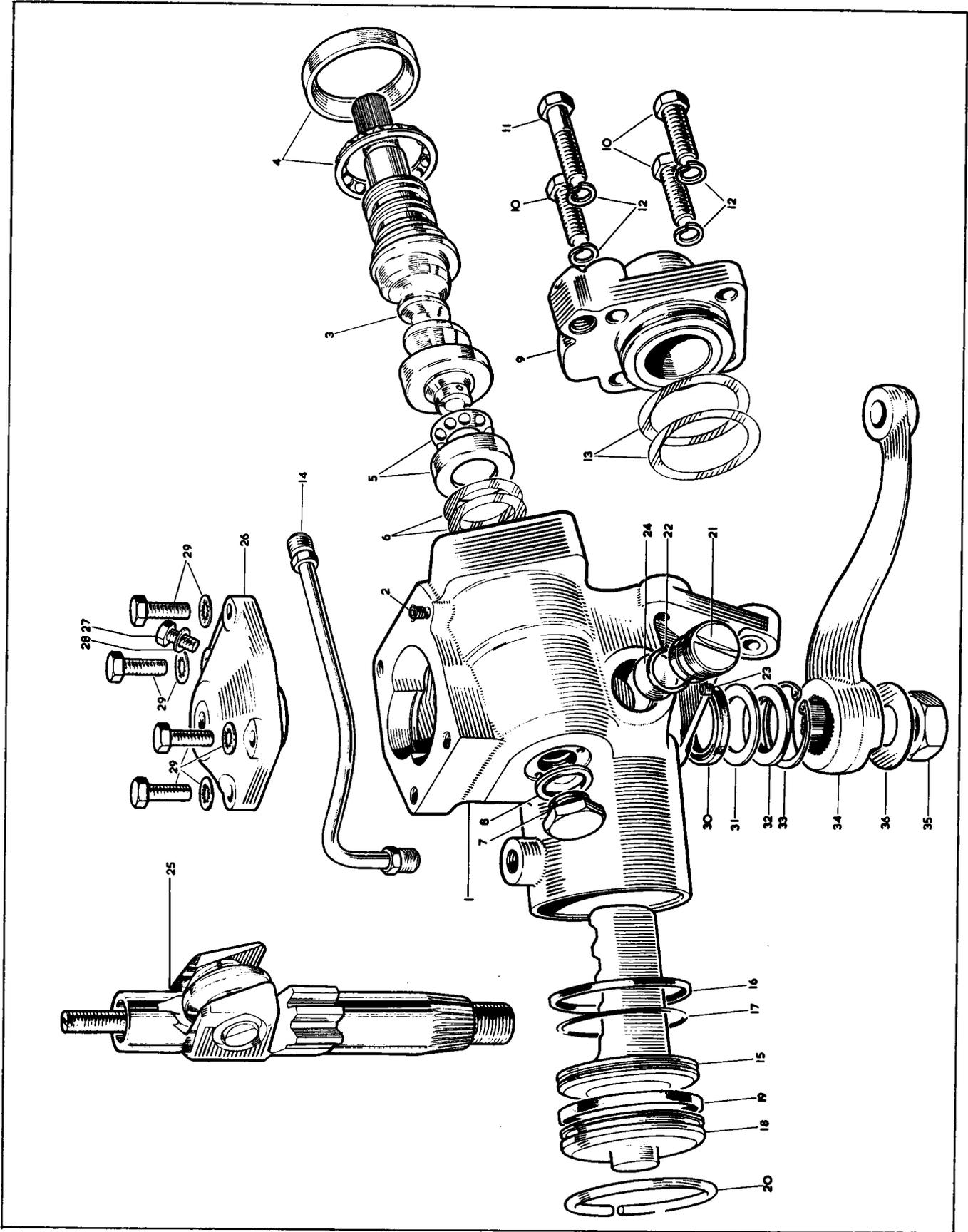


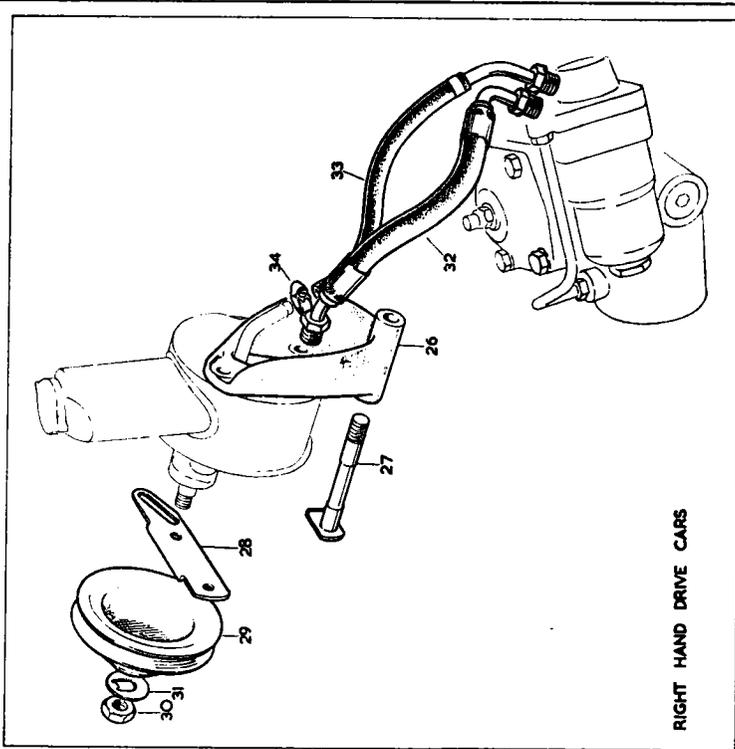
PLATE 35

P.A. STEERING PUMP AND HYDRAULICS

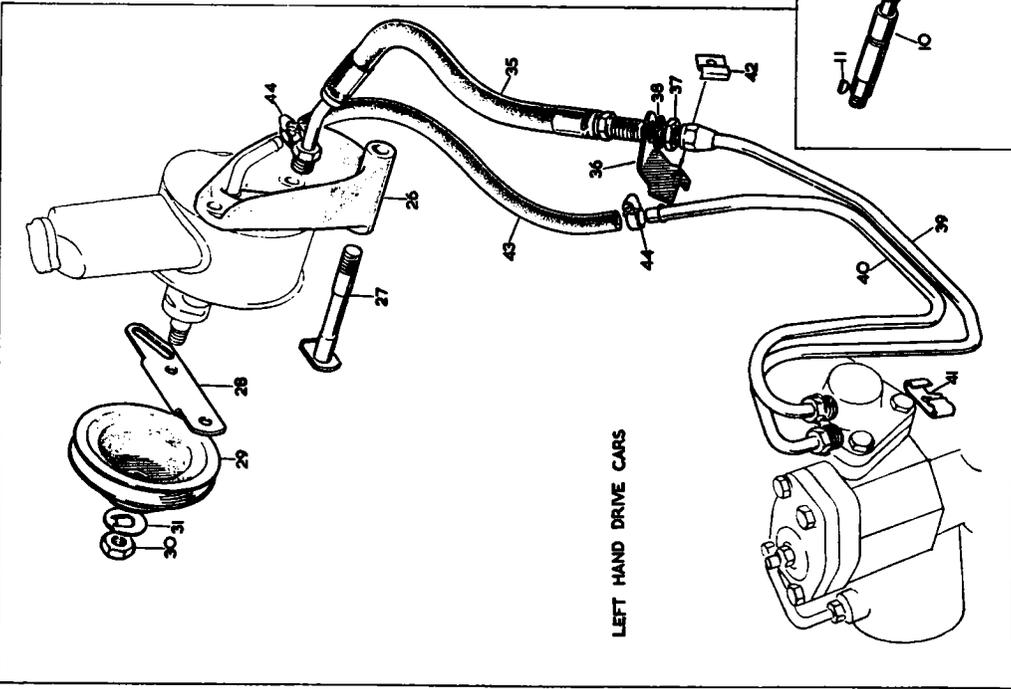
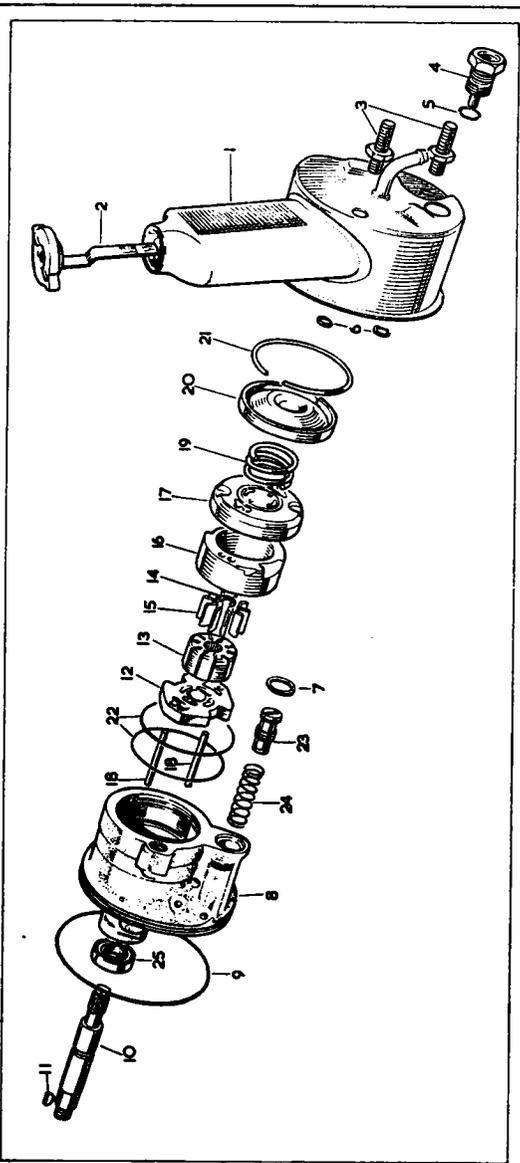
Part No.	Description	Plate No.	No. per Unit	Remarks	
C.23033	OIL PUMP ASSEMBLY (5692776)		1		
10976	Reservoir Assembly (5693178)	36- 1	1		
10977	Filler Cap Assembly (5691913)	36- 2	1		
10978	Stud, securing Reservoir to Pump Body and for mounting of Pump Assembly (5689546)	36- 3	2		
10979	Outlet Union, securing Reservoir to Pump Body (5690428)	36- 4	1		
N.S.S.	'O' Ring, on Outlet Union (5688035)	36- 5	1	} NOT SUPPLIED SEPARATELY. USE SEALS KIT 10992	
N.S.S.	Seal, Small, between Reservoir and Pump Body (5688109)	36- 6	2		
N.S.S.	Seal, Large, between Reservoir and Pump Body (5688049)	36- 7	1		
10980	Pump Body Assembly (5693251)	36- 8	1	} NOT SUPPLIED SEPARATELY USE SEALS KIT 10992	
N.S.S.	'O' Ring around Pump Body (5688015)	36- 9	1		
10981	Shaft, driving Oil Pump (5690431)	36-10	1	} NOT SUPPLIED SEPARATELY. USE REPAIR KIT 10993 OR 10994 (VANES ONLY)	
10982	Key, locating Pulley on Shaft (5687898)	36-11	1		
10983	Thrust Plate, under Rotor (5688027)	36-12	1		
N.S.S.	Rotor (5687278)	36-13	1		
N.S.S.	Clip, retaining Thrust Plate and Rotor to Shaft (5691053)	36-14	1		
N.S.S.	Pump Vane (5686689)	36-15	10		
N.S.S.	Pump Ring (5688881)	36-16	1		
10984	Pressure Plate (5688879)	36-17	1	} NOT SUPPLIED SEPARATELY USE SEALS KIT 10992	
10985	Pin, locating Thrust Plate, Pump Ring and Pressure Plate in Pump Body (5691490)	36-18	2		
10986	Spring, behind Pump Pressure Plate (5688877)	36-19	1		
10987	End Plate, for Oil Pump (5691489)	36-20	1		
10988	Clip, securing End Plate (5688014)	36-21	1		
N.S.S.	'O' Ring, in Pump Body, sealing Pressure Plate and Retaining Plate (5688034)	36-22	2		
10989	Flow Control Valve Assembly (5691948)	36-23	1		
10990	Spring, under Valve (5688037)	36-24	1		
10980	PUMP BODY ASSEMBLY (5693251)	36- 8	1		
10991	Oil Seal, for Shaft (5688020)	36-25	1		
10992	SEALS KIT FOR OIL PUMP (5688044)		1		
10993	REPAIR KIT FOR OIL PUMP (5688890) (COMPRISING ROTOR, CLIP, PUMP VANES AND PUMP RING)		1		
10994	VANES KIT (5686719)		1		
C.23349	BRACKET, MOUNTING OIL PUMP	36-26	1		
C.23368	Bolt Assembly, pivoting Pump Bracket in R.H. Front Engine Mounting Bracket	36-27	1		
UFN.143/L	Nut, on Pivot Bolt		1		
FG.107/X	Washer, Spring, under Nut		1		
UCN.137/L	Nut, securing Oil Pump to Bracket		2		
FG.106/X	Washer, Spring, under Nuts		2		

P.A. STEERING PUMP AND HYDRAULICS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.23367	ADJUSTING LINK FOR OIL PUMP	36-28	1	
UCS.137/5R	Screw, Set, securing Adjusting Link to Water Pump and Oil Pump		2	
FG.106/X	Washer, Spring, on Setscrews		2	
FW.106/T	Washer, Plain, under Spring Washer, at fixing of Link to Oil Pump		1	
C.23133	PULLEY FOR OIL PUMP	36-29	1	
UFN.256/L	Nut, securing Pulley to Pump Shaft	36-30	1	
C.2151	Tab Washer, locking Nut	36-31	1	
C.24554	HIGH PRESSURE HOSE, FROM UNION ON OIL PUMP TO FORWARD UNION ON STEERING BOX	36-32	1	} R.H. DRIVE CARS ONLY
C.24553	LOW PRESSURE HOSE, FROM REAR UNION ON STEERING BOX TO RETURN CONNECTION ON OIL PUMP RESERVOIR	36-33	1	
C.2905/1	Clip, securing Low Pressure Hose to Reservoir	36-34	1	
C.24555	HIGH PRESSURE HOSE, FROM UNION ON OIL PUMP TO HIGH PRESSURE PIPE	36-35	1	} L.H. DRIVE CARS ONLY
C.24562	Bracket, on Steering Idler Fixing Bolt, anchoring High Pressure Hose	36-36	1	
C.12690	Locknut, securing Hose to Anchor Bracket	36-37	1	
C.730	Washer, Shakeproof, under Locknut	36-38	1	
C.24560	HIGH PRESSURE PIPE, FROM HOSE TO FORWARD UNION ON STEERING BOX	36-39	1	
C.24561	LOW PRESSURE PIPE, FROM REAR UNION ON STEERING BOX TO LOW PRESSURE HOSE	36-40	1	
C.24563	Clip, on Steering Box Fixing Bolt, securing High and Low Pressure Pipes	36-41	1	
C.24565	Clip, on Steering Idler Fixing Bolt, securing Low Pressure Pipe	36-42	1	
C.24556	LOW PRESSURE HOSE, FROM PIPE TO RETURN CONNECTION ON OIL PUMP RESERVOIR	36-43	1	
C.2905/1	Clip, securing Low Pressure Hose to Pipe and Reservoir	36-44	2	



RIGHT HAND DRIVE CARS



LEFT HAND DRIVE CARS

STEERING COLUMN

Part No.	Description	Plate No.	No. per Unit	Remarks
C.23605/5	LOWER STEERING COLUMN ASSEMBLY (01/501497)	37- 1	1	
9612	End Yoke (01/206012)	37- 2	1	
5426	Journal Assembly, connecting End Yoke to Steering Column (01/500582 or KO.5-GB1)	37- 3	1	
10756	Socket, at upper end of Column (01/245647)	37- 4	1	
9614	Nylon Roller, for Universal Joint of Socket (01/245387)	37- 5	2	
9615	Circlip, retaining Rollers to Pivot Pin (01/245439)	37- 6	2	
10757	End Plate, for Socket (01/245648)	37- 7	1	
10758	Screw (Allen Head) securing End Plate to Socket (245817)	37- 8	4	
10759	Washer, Spring, on Screws (245677)	37 9	4	
9616	Gaiter, at upper end of Column (01/245437)	37-10	1	
9617	Clip, securing Gaiter to Socket (245625)	37-11	1	
9618	Clip, securing Gaiter to Column (245626)	37-12	1	
UFB.131/12R	Bolt, securing Lower Steering Column top joint to Upper Steering Column		1	
UFB.131/14R	Bolt, securing Lower Steering Column End Yoke to Steering Box		1	
C.8737/2	Nut, Self-Locking, on Bolts		2	
C.23162	UPPER STEERING COLUMN ASSEMBLY		1	FOR CARS FITTED WITH OVERDRIVE TRANSMISSION Fitted from Chassis No. 1D.50001 to 1D.51136 1D.75001 to 1D.75968 Except Chassis No. 1D.51052 to 1D.51103 1D.75628 to 1D.75671
C.23165	Outer Tube Assembly	37-13	1	
C.23593	Bearing (Plastic) at top of Outer Tube	37-14	1	
C.23592	Bearing (Plastic) at bottom of Outer Tube	37-15	1	
C.20456	Inner Column	37-16	1	
C.15619	Shaft, inside Inner Column, for attachment of Steering Wheel	37-17	1	
C.16676	Stop Button, restricting movement of Shaft	37-18	1	
C.15419	Locknut, clamping Shaft to Inner Column	37-19	1	
8671	Split Collet, inside Steering Column Locknut	37-20	1	
C.18235	Circlip, for Split Collet	37-21	1	
C.26030	UPPER STEERING COLUMN ASSEMBLY		1	FOR CARS FITTED WITH OVERDRIVE TRANSMISSION Fitted from Chassis No. 1D.51137 to 1D.51954 1D.75969 to 1D.76087 Also fitted from Chassis No. 1D.51052 to 1D.51103 1D.75628 to 1D.75671
C.26028	Outer Tube Assembly All other items are as for Upper Steering Column Assembly C.23162		1	
C.25475	UPPER STEERING COLUMN ASSEMBLY		1	FOR CARS FITTED WITH OVERDRIVE TRANSMISSION Fitted to Chassis No. 1D.51955 and subs. 1D.76088 and subs.
C.26028	Outer Tube Assembly		1	
C.25046	Inner Column All other items are as for Upper Steering Column Assembly C.23162		1	
C.23161	UPPER STEERING COLUMN ASSEMBLY		1	FOR CARS FITTED WITH AUTOMATIC TRANSMISSION Fitted from Chassis No. 1D.50001 to 1D.50233 1D.75001 to 1D.75107
C.23164	Outer Tube Assembly All other items are as for Upper Steering Column Assembly C.23162		1	

STEERING COLUMN

Part No.	Description	Plate No.	No. per Unit	Remarks
C.24987	UPPER STEERING COLUMN ASSEMBLY		1	FOR CARS FITTED WITH AUTOMATIC TRANSMISSION Fitted from Chassis No. 1D.50234 to 1D.51136 1D.75108 to 1D.75968
C.24806	Outer Tube Assembly All other items are as for Upper Steering Column C.23162		1	Except Chassis No. 1D.51052 to 1D.51103 1D.75628 to 1D.75671
C.26029	UPPER STEERING COLUMN ASSEMBLY		1	FOR CARS FITTED WITH AUTOMATIC TRANSMISSION Fitted from Chassis No. 1D.51137 to 1D.51954 1D.75969 to 1D.76087 Also fitted from Chassis No. 1D.51052 to 1D.51103 1D.75628 to 1D.75671
C.26027	Outer Tube Assembly All other items are as for Upper Steering Column Assembly C.23162		1	
C.25474	UPPER STEERING COLUMN ASSEMBLY		1	FOR CARS FITTED WITH AUTOMATIC TRANSMISSION Fitted to Chassis No. 1D.51955 and subs. 1D.76088 and subs.
C.26027	Outer Tube Assembly		1	
C.25046	Inner Column All other items are as for Upper Steering Column Assembly C.23162		1	
C.23762/1	Thrust Bearing (Nylon) retaining Inner Column in Outer Tube (.312"/.314" thick)	37-22	1	SELECT THRUST BEARING OF DESIRED THICKNESS TO OBTAIN CORRECT END FLOAT
C.23762/2	Thrust Bearing (Nylon) retaining Inner Column in Outer Tube (.314"/.316" thick)	37-22	1	
C.20126	Retaining Ring, for Thrust Bearing	37-23	1	
C.20127	Spring Clip, securing Retaining Ring	37-24	1	
C.20574	BRACKET, UPPER, MOUNTING UPPER STEERING COLUMN TO DASH	37-25	1	R.H. DRIVE CARS ONLY
C.20458	BRACKET, UPPER, MOUNTING UPPER STEERING COLUMN TO DASH		1	L.H. DRIVE CARS ONLY
C.8737/2	Nut, Self-Locking, securing Upper Bracket to Dash		4	
UFS.131/10R	Screw, Set, securing Upper Steering Column to Upper Bracket		2	
FW.105/T	Washer, Plain, on Setscrews		4	
C.8737/2	Nut, Self-Locking, on Setscrews		2	
C.16370	Shim (Steel) for adjustment of Upper Steering Column at Upper Bracket	37-26	As req'd	
C.20496	Shim (Aluminium) for adjustment of Upper Steering Column at Upper Bracket	37-26	As req'd	
C.22450	LOCK AND IGNITION SWITCH ASSEMBLY ON STEERING COLUMN	37-27	1	TO BE FITTED AS REQUIRED ALSO SUPPLIED TO SPECIAL ORDER
11242	Switch Assembly only		1	
11243	Screw, securing Switch		3	
C.18753	BRACKET ASSEMBLY, LOWER, MOUNTING UPPER STEERING COLUMN TO DASH	37-28	1	R.H. DRIVE CARS ONLY

STEERING COLUMN

Part No.	Description	Plate No.	No. per Unit	Remarks
C.18754	BRACKET ASSEMBLY, LOWER, MOUNTING UPPER STEERING COLUMN TO DASH		1	L.H. DRIVE CARS ONLY
C.18757	Gasket, under Mounting Bracket	37-29	1	
UFS.125/5R	Screw, Set, securing Mounting Bracket to Dash		4	
C.724	Washer, Shakeproof, on Setscrews		4	
C.2905/4	Clip, securing Upper Steering Column in Mounting Bracket	37-30	1	
C.7878	SPLIT CONE, ON INNER COLUMN SHAFT, SEATING STEERING WHEEL	37-31	2 halves	
C.18758	STEERING WHEEL (17" DIAMETER)	37-32	1	
C.7879	Nut, securing Steering Wheel to Inner Column Shaft	37-33	1	
C.15885	Washer, Special, under Nut	37-34	1	
C.11820/7	Palnut, locking Nut	37-35	1	
C.11746	EARTH CONTACT FOR OPERATION OF HORN (348313)	37-36	1	
UCS.313/3H	Screw, Set, securing Earth Contact to Bracket on Upper Column Outer Tube		1	
UCN.113/L	Nut, on Setscrew		1	
C.721	Washer, Shakeproof, under Nut		1	
C.18618	HORN SLIP RING ASSEMBLY ON INNER COLUMN (38280/A)		1	
C.18619	Contact Pin Assembly (54300905)	37-37	1	
C.18621	Spring, under head of Contact Pin (54300904)	37-38	1	
C.18620	Insulating Bush, upper, for Contact Pin (54300908)	37-39	1	
C.16882	Insulating Bush, lower, for Contact Pin (54300582)	37-40	1	
C.16886	Contact Nipple, between Pin and Slip Ring (54300584)	37-41	1	
C.16887	Spring, for Contact Nipple (54300585)	37-42	1	
8400	Rotor Assembly (comprising top and bottom Rotors) (54300829)	37-43	1	
C.10317	Slip Ring only (348276)	37-44	1	
C.8157	CONTACT ASSEMBLY FOR HORN SLIP RING (348262/A)		1	
C.8158	Contact Holder (348269)	37-45	2	
C.8159	Contact (348268)	37-46	1	
C.8161	Bolt, securing contact to Holders (136444)	37-47	1	
C.8160	Nut, on Bolt (348270)	37-48	1	
C.10650	Rubber Sleeve, insulating Contact from Steering Column Outer Tube (348272)	37-49	1	
C.13024	Insulating Strip (Fibre) protecting Contact from above (348486)	37-50	1	
C.12194	Dowler Eyelet, for cable connection to Earth Contact (188818)	37-51	1	

STEERING COLUMN

Part No.	Description	Plate No.	No. per Unit	Remarks
C.22457	STRIKER PLATE, RETURNING DIRECTION INDICATOR CONTROL TO NEUTRAL POSITION	37-52	1	Fitted from Chassis No. 1D.50001 to 1D.51954 1D.75001 to 1D.76087
C.25538	DRIVE CLIP, FOR STRIKER RING ON DIRECTION INDICATOR SWITCH		1	Fitted to Chassis No. 1D.51955 and subs. 1D.76088 and subs.
C.14007/1	Screw, Set, securing Striker Plate or Drive Clip		2	
C.723/A	Washer, Shakeproof, on Setscrews		2	
C.23008	Washer, Special, under Shakeproof Washers		2	
C.25257	DIRECTION INDICATOR/HEADLAMP FLASHER SWITCH (34803/D-85.SA)	37-53	1	Fitted from Chassis No. 1D.50001 to 1D.51954 1D.75001 to 1D.76087
C.25555	DIRECTION INDICATOR/HEADLAMP FLASHER SWITCH (35532/B-131.SA)		1	Fitted to Chassis No. 1D.51955 and subs. 1D.76088 and subs.
C.25668	Insulating Strip, for Direction Indicator Switch		1	
BD.22686	Stud, securing Insulating Strip to Upper Steering Column		2	
C.26025	CLAMP, ON DIRECTION INDICATOR SWITCH FIXING SCREWS, ADJUSTING UPPER COLUMN TOP BEARING		1	Fitted to Chassis No. 1D.51137 and subs. 1D.75969 and subs. Also fitted from Chassis No. 1D.51052 to 1D.51103 1D.75628 to 1D.75671
C.26023/1	Spacer, at lower end of Clamp (.188" thick) (alternative to C.26023/2)		1	
C.26023/2	Spacer, at lower end of Clamp (.160" thick) (alternative to C.26023/1)		1	
UFN.119/L	Nut, locking Clamp		1	
C.25120	UPPER SWITCH COVER ASSEMBLY CENTRE OF STEERING WHEEL (WITH INDICATOR INSCRIBED "OVERDRIVE")	37-54	1	FOR CARS FITTED WITH OVERDRIVE TRANSMISSION
C.20793	LOWER SWITCH COVER ASSEMBLY AT CENTRE OF STEERING WHEEL	37-55	1	
C.25117	UPPER SWITCH COVER ASSEMBLY AT CENTRE OF STEERING WHEEL (WITH INDICATOR INSCRIBED "P R N D₂ D₁ L")		1	FOR CARS FITTED WITH AUTOMATIC TRANSMISSION
C.20792	LOWER SWITCH COVER ASSEMBLY AT CENTRE OF STEERING WHEEL		1	
C.16460	Screw, Set, clamping Upper and Lower Switch Covers		2	
C.15830	Washer, Special, on Setscrews		2	
BD.13713/2	Screw, Set, securing Lower Switch Cover to Upper Steering Column		3	
C.15830	Washer, Special, on Setscrews		3	

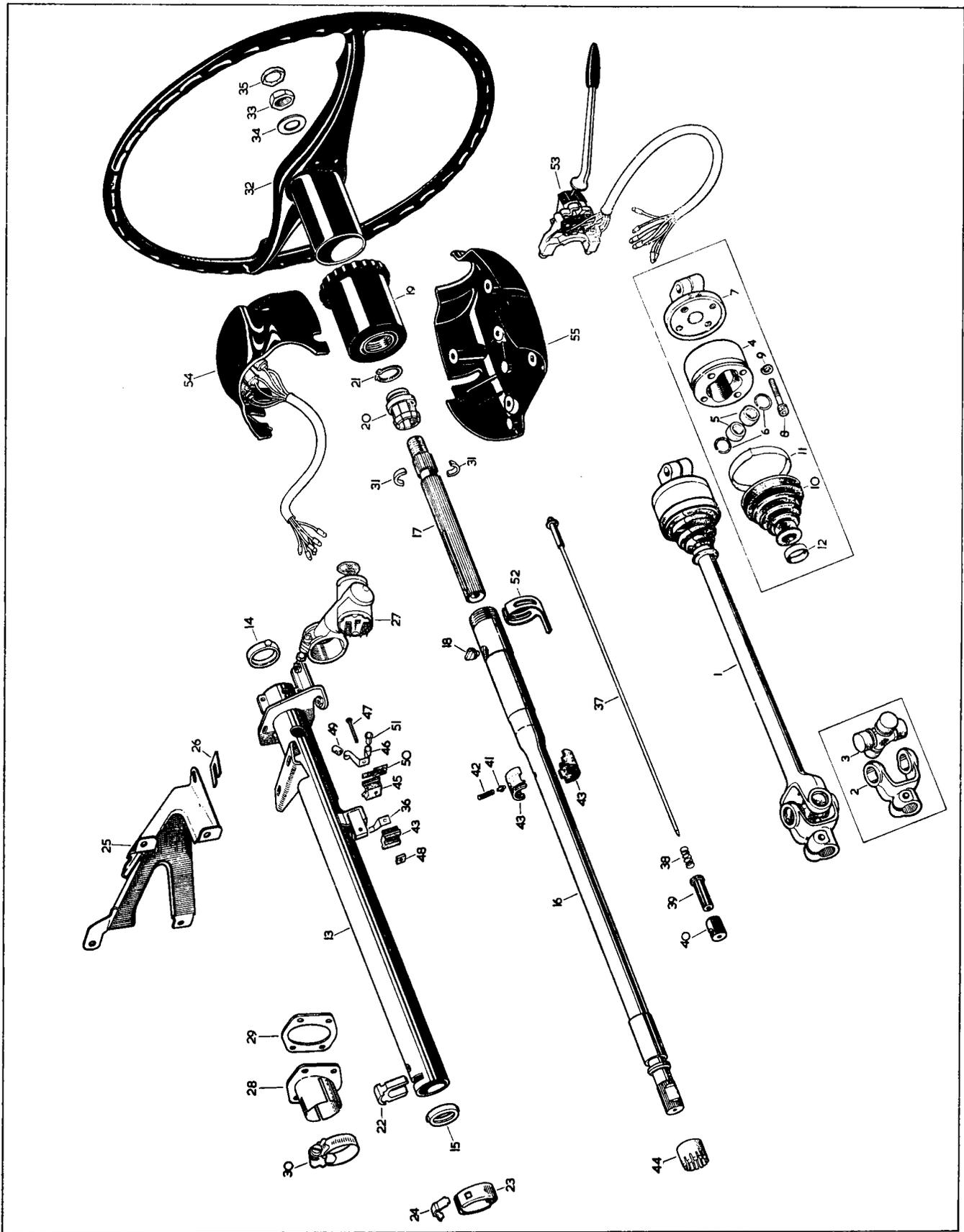


PLATE 37

FRONT BRAKES

Part No.	Description	Plate No.	No. per Unit	Remarks
C.22834	R.H. FRONT CALIPER ASSEMBLY (VB.1393A/V)		1	Fitted from Chassis No. ID.50001 to ID.53548 ID.75001 to ID.76939
10537	Caliper and Piston Assembly (VBO.9872)	27- 1	1	
10538	Piston and Cylinder Assembly (VBO.9875/A)	27- 2	1	
10539	Bolt, securing Cylinder to Caliper (VBO.9746)	27- 3	4	
C.725	Washer, Shakeproof, on Bolts (VBO.6101/M)	27- 4	4	
10541	Pad Support, R.H. (VBO.9741)	27- 5	2	
10542	Pad Support, L.H. (VBO.9742)	27- 6	2	
10543	Bolt, securing Pad Supports at bottom of Calipers (VBO.9745)	27- 7	2	
10100	Nut, on Bolts (VBO.9068)	27- 8	2	
10101	Washer, Shakeproof, under Nuts (VBO.6101/H)	27- 9	2	
10554	Screw, securing Pad Supports at top of Calipers (VB.20249)	27-10	2	
C.723	Washer, Shakeproof, on Screws (VBO.6101/E)	27-11	2	
10544	Friction Pad Kit (VBO.9927/V)	27-12	1	SET OF FOUR
10545	Stop Assembly for Friction Pads (VBO.9995)	27-13	1	
10557	Pin, retaining Friction Pads and Stop (VB.20192)	27-14	1	
10546	Clip, retaining Pin (VBO.9744)	27-15	1	
6911	Bleed Screw and Ball Assembly (VBO.8378)	27-16	1	
10547	Bridge Pipe Assembly (VBO.9877)	27-17	1	
10552	Bracket, fixing Brake Pipe Clip (VB.20333)	27-18	1	
C.26913	R.H. FRONT CALIPER ASSEMBLY (64033061/HC)		1	Fitted to Chassis No. ID.53549 and subs. ID.76940 and subs.
11246	Friction Pad Kit (64932178/HC)		1	SET OF FOUR
All other items are as for R.H. Front Caliper C.22834				
C.22835	L.H. FRONT CALIPER ASSEMBLY (VB.1393B/V)		1	Fitted from Chassis No. ID.50001 to ID.53548 ID.75001 to ID.76939
10548	Piston and Cylinder Assembly (VBO.9875/B)		1	
10549	Bridge Pipe Assembly (VBO.9878)		1	
All other items as for R.H. Front Caliper C.22834				
C.26914	L.H. FRONT BRAKE CALIPER ASSEMBLY (64033060/HC)		1	Fitted to Chassis No. ID.53549 and subs. ID.76940 and subs.
10548	Piston and Cylinder Assembly (VBO.9875/B)		1	
10549	Bridge Pipe Assembly (VBO.9878)		1	
11246	Friction Pad Kit (64932178/HC)		1	SET OF FOUR
All other items are as for R.H. Front Caliper C.22834				
10537	CALIPER AND PISTON ASSEMBLY (VBO.9872)	27- 1	2	
10550	Piston only (VBO.9874)	27-19	2	
10551	Seal Kit (comprising Piston Seal and Dust Seal) (VB.20053)	27-20	2	
10538	PISTON AND CYLINDER ASSEMBLY FOR R.H. FRONT CALIPER (VBO.9875/A)	27- 2	1	
10550	Piston only (VBO.9874)	27-19	1	
10551	Seal Kit (comprising Piston Seal and Dust Seal) (VB.20053)	27-20	1	
10548	PISTON AND CYLINDER ASSEMBLY FOR L.H. FRONT CALIPER (VBO.9875/B)		1	
10550	Piston only (VBO.9874)		1	
10551	Seal Kit (comprising Piston Seal and Dust Seal) (VB.20053)		1	
C.7569	Shim (.004" thick) for adjustment of Front Calipers	27-21	As req'd	} USE SHIMS OF DESIRED THICKNESS
C.11723	Shim (.010" thick) for adjustment of Front Calipers	27-21	As req'd	
C.11723/1	Shim (.030" thick) for adjustment of Front Calipers	27-21	As req'd	
C.11723/2	Shim (.050" thick) for adjustment of Front Calipers	27-21	As req'd	

FRONT BRAKES

Part No.	Description	Plate No.	No. per Unit	Remarks
C.23728	Screw, Set, securing Front Calipers, Disc Upper Shields and Hose Brackets to Sub Axle Carriers		2	
C.791	Washer, Special, on Bolts		2	Fitted from Chassis No. 1D.51564 and subs. 1D.75937 and subs.
C.19541	Screw, Set, securing Front Calipers and Steering Arms to Stub Axle Carriers		2	
FG.108/X	Washer, Spring, on Setscrews		4	
C.837	Wire, locking Setscrews		As req'd	
C.22826	DISC FOR FRONT CALIPERS	27-22	2	Fitted from Chassis No. 1D.50001 to 1D.53690 1D.75001 to 1D.76967
C.26778	DISC ASSEMBLY FOR FRONT CALIPERS		2	Fitted to Chassis No. 1D.53691 and subs. 1D.76968 and subs.
C.22827	Bolt, Special, securing Discs		10	
FG.107/X	Washer, Spring, on Special Bolts		10	
C.23738	SHIELD ASSEMBLY, UPPER, PROTECTING R.H. FRONT BRAKE DISC	27-23	1	Fitted from Chassis No. 1D.50001 to 1D.51563 1D.75001 to 1D.75936
C.23739	SHIELD ASSEMBLY, UPPER, PROTECTING L.H. FRONT BRAKE DISC		1	
C.25732	SHIELD ASSEMBLY, UPPER, PROTECTING R.H. FRONT BRAKE DISC		1	Fitted to Chassis No. 1D.51564 and subs. 1D.75937 and subs.
C.25733	SHIELD ASSEMBLY, UPPER, PROTECTING L.H. FRONT BRAKE DISC		1	
UFS.150/6R	Screw, Set, securing front of Upper Disc Shields to Stub Axle Carriers		4	
FG.108/X	Washer, Spring, on Setscrews		4	
C.23742	R.H. FRONT DISC SHIELD ASSEMBLY (LOWER)	27-24	1	
C.23743	L.H. FRONT DISC SHIELD ASSEMBLY (LOWER)		1	
C.23737	Clip, securing Lower Shields to Stub Axle Carriers	27-25	2	
C.8737/1	Nut, Self-Locking, securing Clips and Lower Shields		2	
C.24115	R.H. FRONT BRAKE HOSE BRACKET	27-26	1	Fitted from Chassis No. 1D.50001 to 1D.51563 1D.75001 to 1D.75936
C.24116	L.H. FRONT BRAKE HOSE BRACKET		1	
10416	PISTON RETRACTION TOOL		1	FOR USE WHEN RENEWING FRICTION PADS

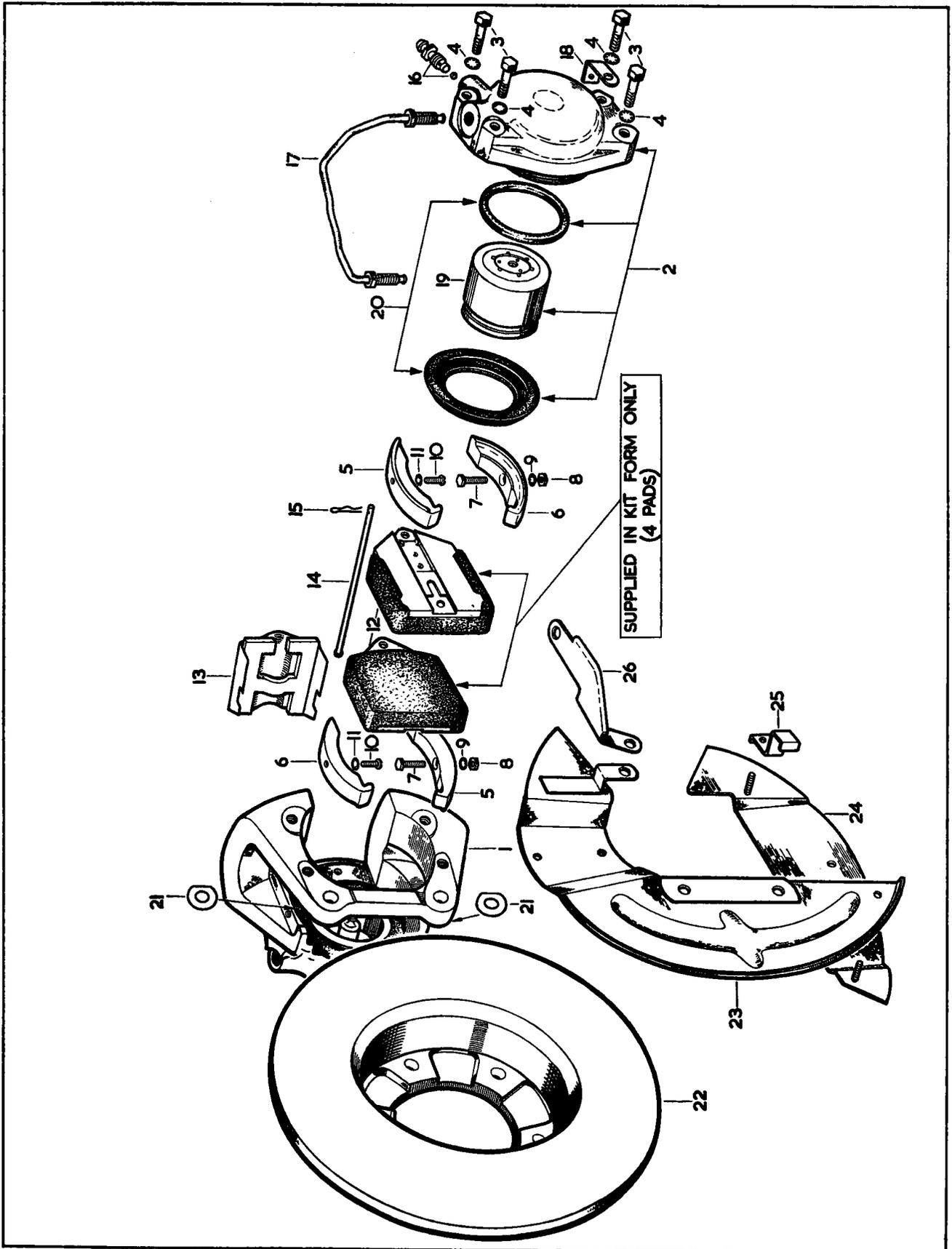


PLATE 27

REAR BRAKES

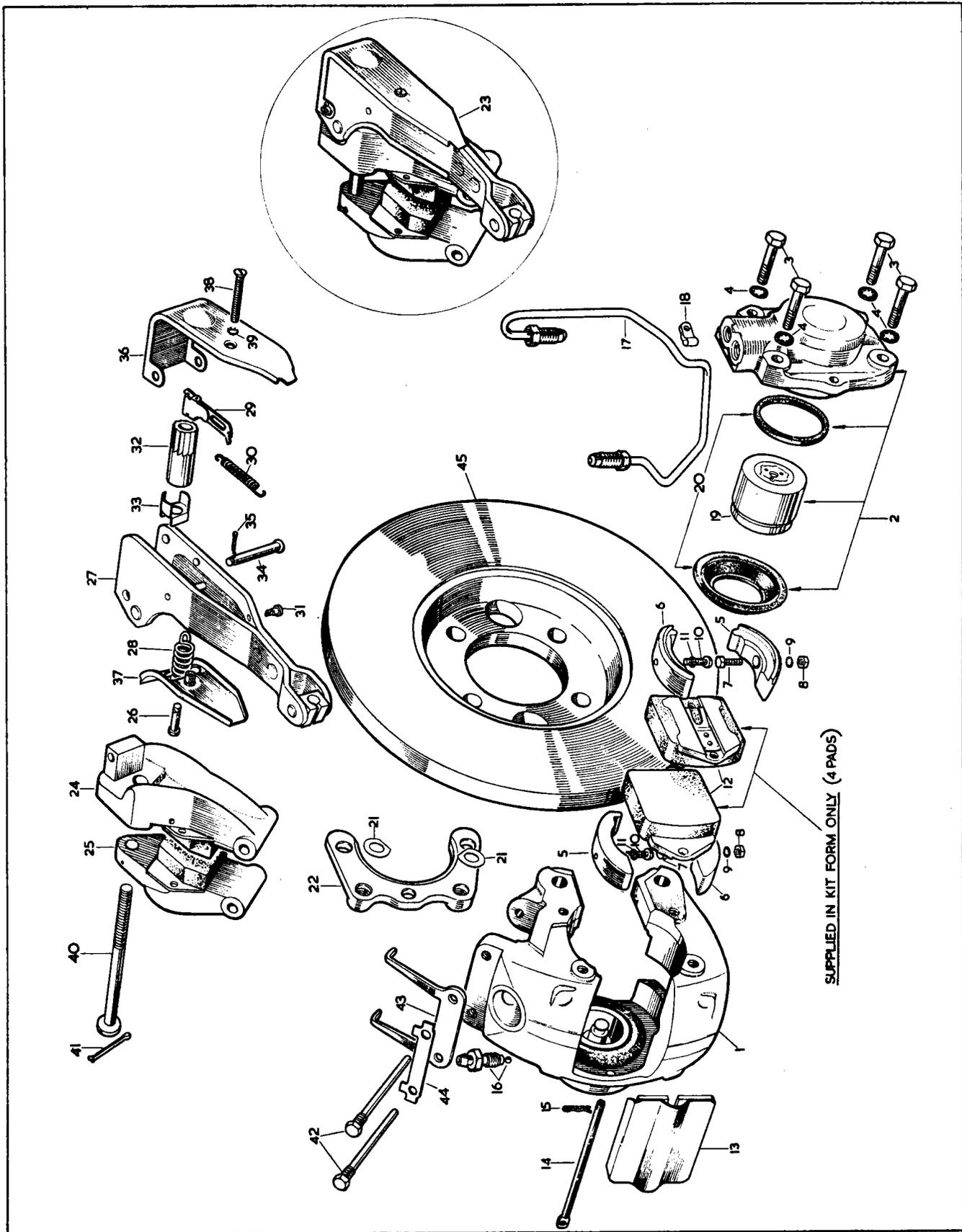
Part No.	Description	Plate No.	No. per Unit	Remarks
C.22832	R.H. REAR CALIPER ASSEMBLY (VB.1394A/V)		1	Fitted from Chassis No. 1D.50001 to 1D.53548 1D.75001 to 1D.76939
10113	Caliper and Piston Assembly (VBO.9728/A)	28- 1	1	
10114	Piston and Cylinder Assembly (VBO.9730/A)	28- 2	1	
10096	Bolt, securing Cylinder to Caliper (VBO.8448)	28- 3	4	
C.724	Washer, Shakeproof, on Bolts (VBO.6101/L)	28- 4	4	
10097	Pad Support, R.H. (VBO.9221)	28- 5	2	
10098	Pad Support, L.H. (VBO.9222)	28- 6	2	
10099	Bolt, securing Pad Supports at bottom of Calipers (VBO.9057)	28- 7	2	
10100	Nut, on Bolts (VBO.9068)	28- 8	2	
10101	Washer, Shakeproof, under Nuts (VBO.6101/H)	28- 9	2	
10554	Screw, securing Pad Supports at top of Calipers (VB.20249)	28-10	2	
C.723	Washer, Shakeproof, on Screws (VBO.6101/E)	28-11	2	
10553	Friction Pad Kit (VBO.9747/V)	28-12	1	SET OF FOUR
10116	Stop Assembly, for Friction Pads (VBO.9992)	28-13	1	
10117	Pin, retaining Friction Pads and Stop (VBO.9726)	28-14	1	
10106	Clip, retaining Pin (VBO.9562)	28-15	1	
6911	Bleed Screw and Ball Assembly (VBO.8378)	28-16	1	
10555	Bridge Pipe Assembly (VB.20359)	28-17	1	
10558	Clip, securing Bridge Pipe Assembly (VBO.9129)	28-18	1	
C.26909	R.H. REAR CALIPER ASSEMBLY (64033644/HC)		1	Fitted to Chassis No. 1D.53549 and subs. 1D.76940 and subs.
11247	Friction Pad Kit (64932179/HC)		1	SET OF FOUR
	All other items are as for R.H. Rear Caliper C.22832			
C.22833	L.H. REAR CALIPER ASSEMBLY (VB.1394B/V)		1	Fitted from Chassis No. 1D.50001 to 1D.53548 1D.75001 to 1D.76939
10119	Caliper and Piston Assembly (VBO.9728/B)		1	
10120	Piston and Cylinder Assembly (VBO.9730/B)		1	
10121	Bridge Pipe Assembly (VBO.9715)		1	
	All other items are as for R.H. Rear Caliper C.22832			
C.26912	L.H. REAR CALIPER ASSEMBLY (64033643/HC)		1	Fitted to Chassis No. 1D.53549 and subs. 1D.76940 and subs.
10119	Caliper and Piston Assembly (VBO.9728/B)		1	
10120	Piston and Cylinder Assembly (VBO.9730/B)		1	
10121	Bridge Pipe Assembly (VBO.9715)		1	
11247	Friction Pad Kit (64932179/HC)		1	SET OF FOUR
	All other items are as for R.H. Rear Caliper C.22832			
10113	CALIPER AND PISTON ASSEMBLY, R.H. REAR (VBO.9728/A)	28- 1	1	
10122	Piston only (VBO.9732)	28-19	1	
10123	Seal Kit (comprising Piston Seal and Dust Seal) (VB.20054)	28-20	1	
10119	CALIPER AND PISTON ASSEMBLY, L.H. REAR (VBO.9728/B)		1	
10122	Piston only (VBO.9732)		1	
10123	Seal Kit (comprising Piston Seal and Dust Seal) (VB.20054)		1	

REAR BRAKES

Part No.	Description	Plate No.	No. per Unit	Remarks
10114	PISTON AND CYLINDER ASSEMBLY FOR R.H. REAR CALIPER (VBO.9730/A)	28- 2	1	
10122	Piston only (VBO.9732)	28-19	1	
10123	Seal Kit (comprising Piston Seal and Dust Seal) (VB.20054)	28-20	1	
10120	PISTON AND CYLINDER ASSEMBLY FOR L.H. REAR CALIPER (VBO.9730/B)		1	
10122	Piston only (VBO.9732)		1	
10123	Seal Kit (comprising Piston Seal and Dust Seal) (VB.20054)		1	
C.13198	Shim (.005" thick) for adjustment of Rear Calipers	28-21	As req'd	} USE SHIM OF DESIRED THICKNESS
C.13199	Shim (.020" thick) for adjustment of Rear Calipers	28-21	As req'd	
C.22755	Screw, Set, securing Rear Calipers to Adaptor Plates		4	
FG.107/X	Washer, Spring, on Setscrews		4	
C.21126	Wire, locking Setscrews		As req'd	
C.22819	ADAPTOR PLATE FOR R.H. REAR CALIPER	28-22	1	
C.22820	ADAPTOR PLATE FOR L.H. REAR CALIPER		1	
10416	PISTON RETRACTION TOOL		1	FOR USE WHEN RENEWING FRICTION PADS
C.22726	HANDBRAKE MECHANISM ASSEMBLY, R.H. (VBM.4272/A)	28-23	1	R.H. DRIVE CARS ONLY
10125	Pad Carrier Assembly, R.H. Inner (VBM.5347/A)	28-24	1	
9328	Pad Carrier Assembly, R.H. Outer (VBO.8235/A)	28-25	1	
8938	Anchor Pin, for Return Spring (VBO.8157)	28-26	1	
10126	Operating Lever Assembly (VBO.9948)	28-27	1	
8940	Return Spring (VBO.8190)	28-28	1	
8836	Pawl Assembly (VBO.7995)	28-29	1	
8837	Tension Spring, for Pawl (VBO.7367)	28-30	1	
8838	Anchor Pin, for Tension Spring (VBO.7385)	28-31	1	
8980	Adjusting Nut (VBO. 7667)	28-32	1	
8840	Friction Spring, on Adjusting Nut (VBO.7588)	28-33	1	
8841	Hinge Pin, securing Operating Lever (VBO.7289)	28-34	1	
L.102/4U	Split Pin, through Hinge Pin (VBO.6154/E)	28-35	1	
9334	Protection Cover, Rear (VBO.8467)	28-36	1	
9335	Protection Cover, Front (VBO.8215)	28-37	1	
9336	Bolt, securing Protection Covers (VBO.6015/G)	28-38	1	
BD.2906/3	Washer, Shakeproof, on Bolt (VBO.6100D)	28-39	1	
9749	Bolt, securing Pad Carriers to Operating Lever (VBO.8805)	28-40	1	
L.102.5/10U	Split Pin, retaining Bolt (VBO.6158/H)	28-41	1	
C.22727	HANDBRAKE MECHANISM ASSEMBLY, L.H. (VBM.4272/B)		1	R.H. DRIVE CARS ONLY
10127	Pad Carrier Assembly, L.H. Inner (VBM.5347/B)		1	
9329	Pad Carrier Assembly, L.H. Outer (VBO.8235/B)		1	
9330	Operating Lever Assembly (VBO.8379)		1	
All other items are as for Handbrake Mechanism C.22726				

REAR BRAKES

Part No.	Description	Plate No.	No. per Unit	Remarks
C.22764	HANDBRAKE MECHANISM ASSEMBLY, R.H. (VBM.4273/A)		1	LH. DRIVE CARS ONLY
9330	Operating Lever Assembly (VBO.8379)		1	
	All other items are as for Handbrake Mechanism C.22726			
C.22765	HANDBRAKE MECHANISM ASSEMBLY, L.H. (VBM.4273/B)		1	LH. DRIVE CARS ONLY
10127	Pad Carrier Assembly, L.H. Inner (VBM.5347/B)		1	
9329	Pad Carrier Assembly, L.H. Outer (VBO.8235/B)		1	
	All other items are as for Handbrake Mechanism C.22726			
8016	Bolt, securing Handbrake Mechanism to Rear Calipers (VBO.4190)	28-42	4	
9750	Retraction Plate, on Bolts (VBM.4646/2)	28-43	2	
9751	Tab Washer, locking Bolts (VBO.4225)	28-44	2	
10531	HANDBRAKE MECHANISM REPAIR KIT (VBO.9418/R) (COMPRISING FOUR FRICTION PADS)		1	
C.20326	DISC FOR REAR CALIPERS	28-45	2	Fitted from Chassis No. 1D.50001 to 1D.53690 1D.75001 to 1D.76967
C.26779	DISC ASSEMBLY FOR REAR CALIPERS		2	Fitted to Chassis No. 1D.53691 and subs. 1D.76968 and subs.



SUPPLIED IN KIT FORM ONLY (4 PADS)

PLATE 28

BRAKE CONTROLS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.22517	BRAKE PEDAL ASSEMBLY	29- 1	1	R.H. DRIVE CARS ONLY
C.20955/4	Bush, in Brake Pedal		2	
C.22519	BRAKE PEDAL ASSEMBLY		1	L.H. DRIVE CARS ONLY
C.20955/4	Bush, in Brake Pedal		2	
C.24015	STEEL PAD ASSEMBLY ON BRAKE PEDAL	29- 2	1	OVERDRIVE TRANSMISSION CARS ONLY
C.22956	STEEL PAD ASSEMBLY ON BRAKE PEDAL	29- 3	1	AUTOMATIC TRANSMISSION CARS ONLY
C.8667/3	Nut, Self-Locking, securing Pad to Pedal		1	
C.8969	RUBBER PAD ON PEDAL	29- 4	1	OVERDRIVE TRANSMISSION CARS ONLY
C.21515	RUBBER PAD ON PEDAL	29- 5	1	AUTOMATIC TRANSMISSION CARS ONLY
C.24320	SHAFT FOR BRAKE PEDAL	29- 6	1	
C.22536	Locking Pin, securing Shaft in Housing	29- 7	1	
FG.104/X	Washer, Spring, on Locking Pin		1	
C.24288/1	Fibre Washer (Thin) on Shaft	29- 8	1	
C.24288/2	Fibre Washer (Thick) on Shaft	29- 9	2	
C.24689	Return Spring, on Shaft, for Pedal	29-10	1	
C.22501	HOUSING FOR PEDAL SHAFT	29-11	1	R.H. DRIVE CARS ONLY
C.22507	HOUSING FOR PEDAL SHAFT		1	L.H. DRIVE CARS ONLY
C.18203	Stud, securing Housing to Dash	29-12	4	
UFN.131/L	Nut, on Studs		4	
C.725	Washer, Shakeproof, under Nuts		4	
C.22502	Gasket, between Housing and Dash	29-13	1	R.H. DRIVE CARS ONLY
C.22508	Gasket, between Housing and Dash		1	L.H. DRIVE CARS ONLY
C.22804	BRAKE SERVO UNIT AND MASTER CYLINDER ASSEMBLY (VB.10117/A)	29-14	1	
10492	Brake Servo Unit less Master Cylinder (VB.10118/A)		1	
10489	Brake Master Cylinder Assembly only (VB.60097)		1	
UCN.137/L	Nut, securing Master Cylinder to Servo Unit		2	
C.726	Washer, Shakeproof, under Nuts		2	

BRAKE CONTROLS

Part No.	Description	Plate No.	No. per Unit	Remarks
10492	BRAKE SERVO UNIT LESS MASTER CYLINDER (VB.10118/A)	29-15	1	
10730	Boot, on Push Rod (VBO.10339)	29-16	1	
10731	Manifold Assembly (VB.55002)	29-17	1	
10732	Grommet, on Manifold (VB.10338)	29-18	1	
10733	Filter Retainer (VBM.10160)	29-19	1	
10734	Filter (VBO.10320)	29-20	1	
10735	Filter Cover (VBM.10161)	29-21	1	
C.8737/2	Nut, Self-Locking, securing Brake Servo Unit to Brake Pedal Housing		4	
C.24566	Sealing Ring, between Servo and Sealing Plate	29-22	1	
C.22504	Sealing Plate, between Servo and Housing	29-23	1	
C.22503	Gasket, on Sealing Plate	29-24	1	} R.H. DRIVE CARS ONLY
UCS.131/4R	Screw, Set, securing Sealing Plate to Housing		2	
C.725	Washer, Shakeproof, on Setscrews		2	} L.H. DRIVE CARS ONLY
C.22510	Sealing Plate, between Unit and Housing		1	
C.22509	Gasket, in Sealing Plate		1	
J.105/17S	Clevis Pin, connecting Brake Servo Unit Operating Fork to Brake Pedal	29-25	1	
L.102.5/5U	Split Pin, retaining Clevis Pin in Fork		1	
FW.105/T	Washer, Plain, behind Split Pin		1	
10489	BRAKE MASTER CYLINDER ASSEMBLY ON SERVO UNIT (VB.60097)	29-26	1	
10736	Body only (VBM.5253)	29-27	1	
10746	Rear Piston (VBO.8964)	29-28	1	
10745	Static Seal, on Rear Piston (VBO.9433)	29-29	1	
10737	Front Piston Assembly (VBO.9526)	29-30	1	
10741	Cup Seal, on Pistons (VBO.9748)	29-31	2	
10740	Seat, for Cup Seals (VBO.9394)	29-32	2	
10742	Recuperating Spring, on Pistons (VBO.9688)	29-33	2	
10744	Retainer, holding Front Piston to Rear Piston (VBO.8961)	29-34	1	
10743	Circlip, securing Retainer (VBO.8962)	29-35	1	
10738	Return Spring, for Front Piston (VBO.8955)	29-36	1	
10739	Seat, for Return Spring (VBO.8967)	29-37	1	
10747	Seal, adjacent to Spring Seat (VBO.9432)	29-38	1	
10748	Bearing Ring, in end of Master Cylinder (VBO.9434)	29-39	1	
10750	Stop Peg, retaining Rear Piston in Master Cylinder Body (VBO.8772)	29-40	1	
10749	Gasket, on Stop Peg (VBO.8773)	29-41	1	
10753	Banjo, for connection of Low Pressure Hoses (VBO.6012)	29-42	2	
10562	Gasket, under Banjos (VBO.6113)	29-43	2	
10751	Bolt, securing Banjos (VBO.1147)	29-44	2	
10752	Gasket, under head of Banjo Bolts (VBO.6114)	29-45	2	
10754	REPAIR KIT FOR SERVICING BRAKE MASTER CYLINDER (VBO.9840) (COMPRISING CUP SEALS, SEATS, STATIC SEAL, SPRING SEAT SEAL, BEARING RING, STOP PEG GASKET, AND TUBE OF RUBBER GREASE)		1	

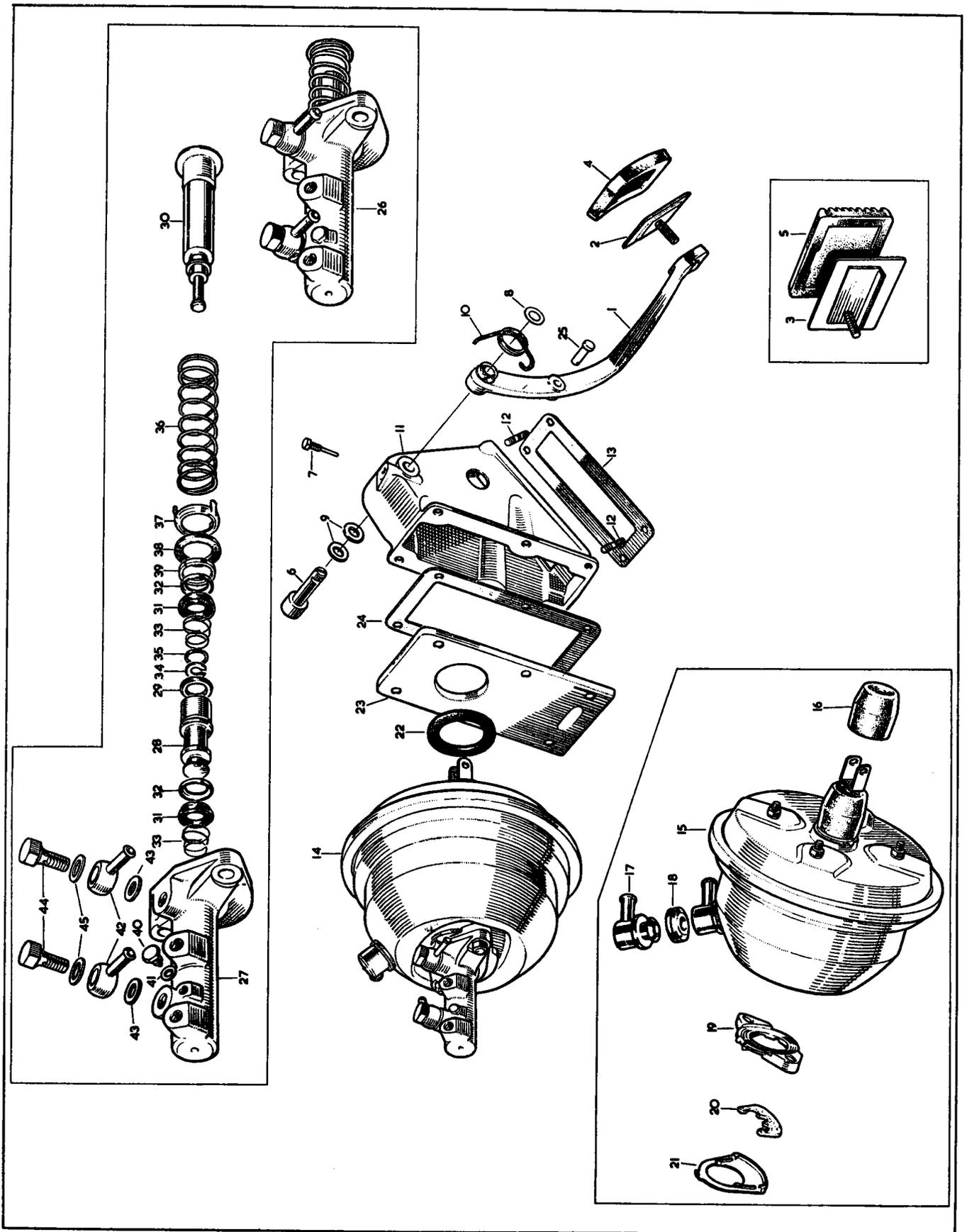


PLATE 29

RESERVAC TANK FOR BRAKE SERVO

R.H. DRIVE CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
C.24102	RESERVAC TANK ASSEMBLY	30- 1	1	
C.9627	Rubber Mounting, fixing Tank to Dash	30- 2	2	
C.8737/1	Nut, Self-Locking, on Studs of Rubber Mounting		4	
UFS.125/5R	Screw, Set, securing Tank to R.H. Front Wheel Arch		1	
FW.104/T	Washer, Plain, on Setscrew		2	
C.8737/1	Nut, Self-Locking, on Setscrew		1	
C.20580/5	HOSE FROM RESERVAC TANK TO CHECK VALVE	30- 3	1	
C.15886/11	Clip, securing Hose to Tank and Check Valve	30- 4	2	
C.19194	CHECK VALVE ASSEMBLY (VBM.4668)	30- 5	1	IMPART JAN 1971
C.25080/1	HOSE FROM CHECK VALVE TO BRAKE SERVO UNIT	30- 6	1	
C.15886/7	Clip, securing Hose to Check Valve and Servo Unit	30- 7	2	
C.14714	HOSE FROM CHECK VALVE TO AIR BALANCE PIPE CONNECTION AT REAR OF INLET MANIFOLD	30- 8	1	
C.1040/3	Clip, securing Hose to Dash	30- 9	2	
DZZ.408/6C	Screw, Self-Tapping, securing Clips		2	
C.15886/5	Clip, securing Hose to Check Valve	30-10	1	
C.15886/4	Clip, securing Hose to Manifold Connection	30-11	1	

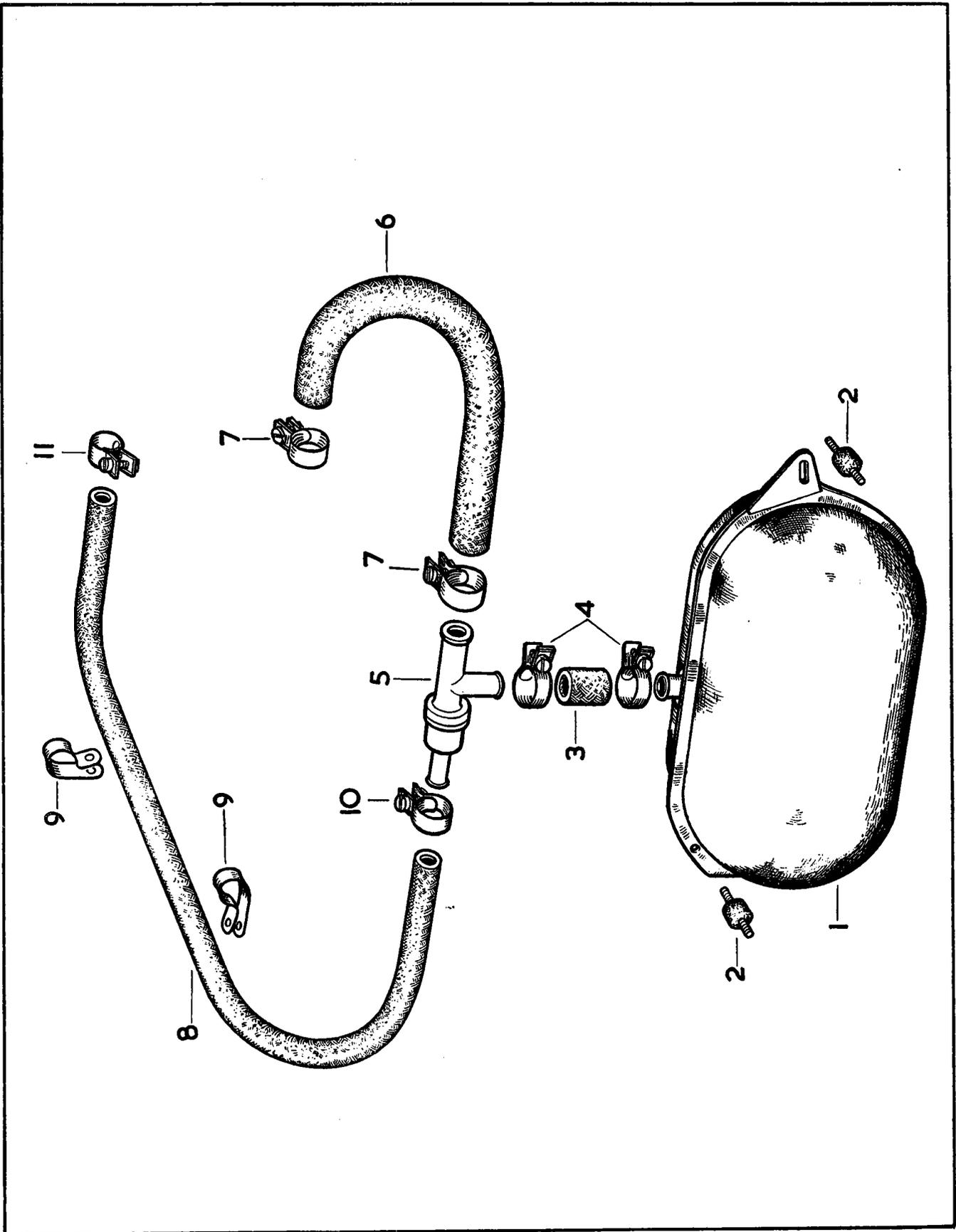


PLATE 30

RESERVAC TANK FOR BRAKE SERVO

L.H. DRIVE CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
C.24102	RESERVAC TANK ASSEMBLY	31- 1	1	
C.9627	Rubber Mounting, fixing Tank to Dash	31- 2	2	
C.8737/1	Nut, Self-Locking, on Studs of Rubber Mounting		4	
UFS.125/5R	Screw, Set, securing Tank to R.H. Front Wheel Arch		1	
FW.104/T	Washer, Plain, on Setscrew		2	
C.8737/1	Nut, Self-Locking, on Setscrew		1	
C.25080/2	HOSE FROM RESERVAC TANK TO CHECK VALVE	31- 3	1	
C.15886/7	Clip, securing Hose to Tank and Check Valve	31- 4	2	
C.19194	CHECK VALVE ASSEMBLY (YBM.4668)	31- 5	1	
C.25080/4	HOSE FROM CHECK VALVE TO VACUUM PIPE	31- 6	1	
C.15886/7	Clip, securing Hose to Check Valve and Vacuum Pipe	31- 7	2	
C.25071	VACUUM PIPE ACROSS FRONT OF DASH	31- 8	1	
C.1040/17	Clip, securing Vacuum Pipe to Dash	31- 9	2	
DZZ.408/6C	Screw, Self-Tapping, securing Clips		2	
C.25080/3	HOSE FROM VACUUM PIPE TO SERVO UNIT	31-10	1	
C.15886/7	Clip, securing Hose to Vacuum Pipe and Servo Unit	31-11	2	
C.25085	HOSE FROM CHECK VALVE TO AIR BALANCE PIPE CONNECTION AT REAR OF INLET MANIFOLD	31-12	1	
C.15886/5	Clip, securing Hose to Check Valve	31-13	1	
C.15886/4	Clip, securing Hose to Manifold Connection	31-14	1	

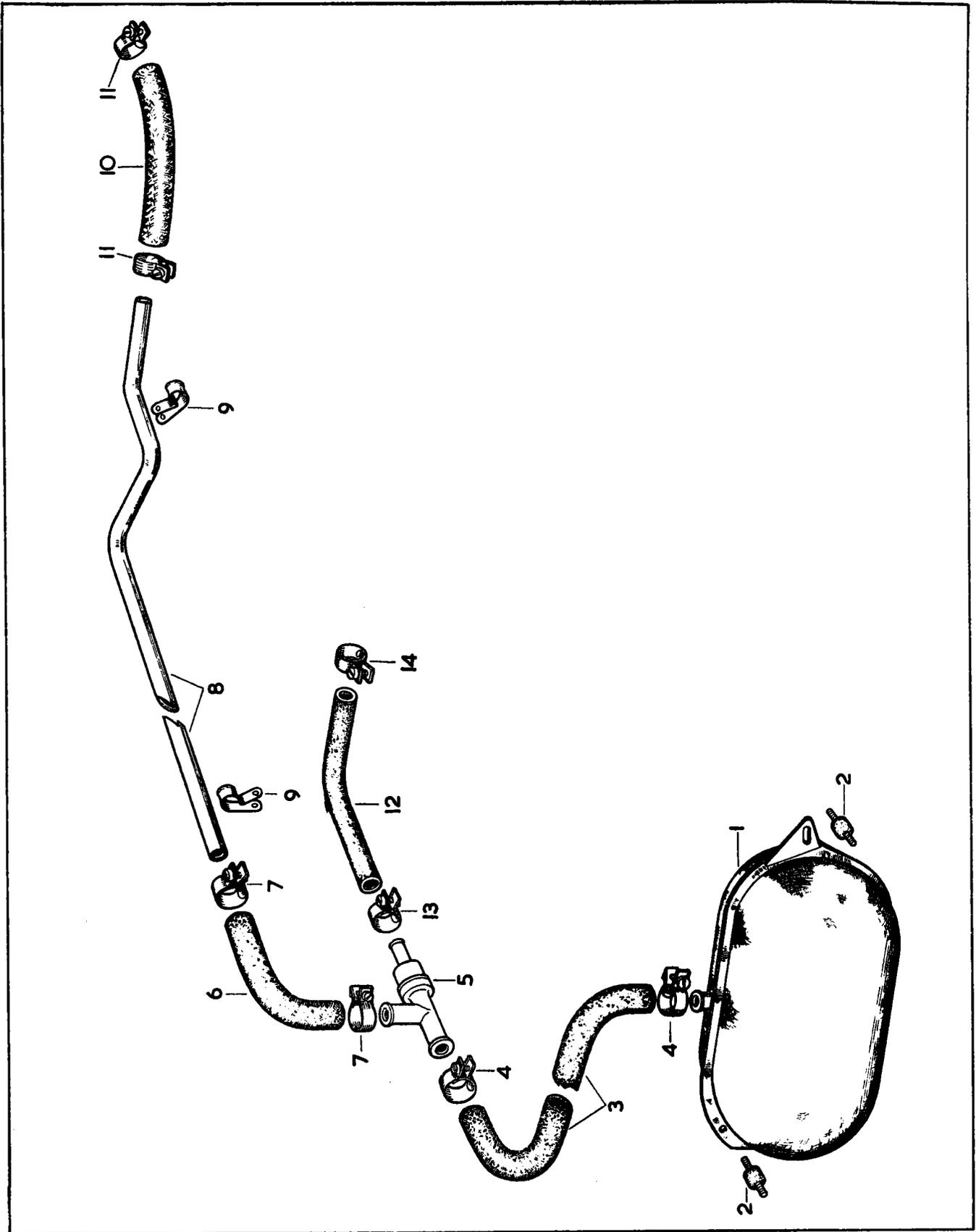


PLATE 31

HYDRAULIC BRAKE PIPES

R.H. DRIVE CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
C.23639	BRAKE FLUID RESERVOIR ASSEMBLY	32- 1	2	
C.23631	Filler Cap and Level Indicator	32- 2	2	
C.23627	Protective Cap, for Level Indicator Plunger	32- 3	2	
C.25026	CLAMP BRACKET, MOUNTING RESERVOIRS TO DASH	32- 4	1	
UFS.137/SR	Screw, Set, securing Bracket to Dash		1	
C.726	Washer, Shakeproof, on Setscrew		1	
UFS.125/SR	Screw, Set, securing Bracket to Dash		1	
C.8667/1	Nut, Self-Locking, on Setscrew		1	
C.25027	CLAMP FIXING RESERVOIRS TO BRACKET	32- 5	1	
C.19501	Stud, securing Clamp to Bracket	32- 6	1	
C.8667/1	Nut, Self-Locking, on Stud		2	
C.20072/2	LOW PRESSURE HOSE FROM FRONT RESERVOIR TO REAR BANJO ON MASTER CYLINDER	32- 7	1	
C.20072/5	LOW PRESSURE HOSE FROM REAR RESERVOIR TO FRONT BANJO ON MASTER CYLINDER	32- 8	1	
C.15886/5	Clip, securing Hoses to Reservoirs	32- 9	2	
C.15886/4	Clip, securing Hoses to Banjos on Master Cylinder	32-10	2	
C.29110	HYDRAULIC PIPE ASSEMBLY FROM MASTER CYLINDER REAR UNION TO 4-WAY UNION (64477614)	32-11	1	
C.17464	4-WAY UNION ON R.H. FRONT WHEEL ARCH (VBO.7301)	32-12	1	
UFB.125/13R	Bolt, securing 4-Way Union to Wheel Arch		1	
C.19987	Distance Piece, on Bolt, between Union and Wheel Arch		1	
C.8737/1	Nut, Self-Locking, on Bolt		1	
C.26754	HYDRAULIC PIPE ASSEMBLY FROM 4-WAY UNION TO R.H. FRONT FLEXIBLE HOSE (3404130.W)	32-13	1	
C.26763	HYDRAULIC PIPE ASSEMBLY FROM 4-WAY UNION TO L.H. FRONT FLEXIBLE HOSE (3415630.W)	32-14	1	

HYDRAULIC BRAKE PIPES

R.H. DRIVE CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
C.13182	FRONT FLEXIBLE HOSE (WDO.22680/16½)	32-15	2	
UFN.237/L	Nut, locking Hoses to Brackets on Body and Front Suspension		4	
C.726	Washer, Shakeproof, under Nuts		4	
C.23669	HYDRAULIC PIPE ASSEMBLY FROM R.H. FLEXIBLE HOSE TO R.H. FRONT BRAKE CALIPER (VBO.6076/12½)	32-16	1	
C.23671	HYDRAULIC PIPE ASSEMBLY FROM L.H. FLEXIBLE HOSE TO L.H. FRONT BRAKE CALIPER (VBO.6076/12½)	32-17	1	
C.23906	HYDRAULIC PIPE ASSEMBLY FROM MASTER CYLINDER FRONT UNION TO PIPE CONNECTOR (VBO.6076/31½)	32-18	1	
C.13187	PIPE CONNECTOR (VBO.1766)	32-19	1	
C.19748	HYDRAULIC PIPE ASSEMBLY FROM PIPE CONNECTOR TO REAR FLEXIBLE HOSE (VBO.8639)	32-20	1	
C.19754	REAR FLEXIBLE HOSE (WDO.22681/9)	32-21	1	
UFN.237/L	Nut, locking Hose to Bracket at rear of Body		1	
C.726	Washer, Shakeproof, under Nut		1	
C.11239	Copper Washer, at connection of Hose to 3-Way Union		1	
C.13685	3-WAY UNION (29857)	32-22	1	
UFB.125/9R	Bolt, securing 3-Way Union to Rear Suspension Cross Member		1	
FW.104/T	Washer, Plain, on Bolt		3	
C.8737/1	Nut, Self-Locking, on Bolt		1	
C.23673	HYDRAULIC PIPE ASSEMBLY FROM 3-WAY UNION TO R.H. REAR BRAKE CALIPER (VBO.6075/26½)	32-23	1	
C.23674	HYDRAULIC PIPE ASSEMBLY FROM 3-WAY UNION TO L.H. REAR BRAKE CALIPER (VBO.6075/32)	32-24	1	

HYDRAULIC BRAKE PIPES

R.H. DRIVE CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BRAKE PIPE CLIPS AND GROMMETS				
C.1040/13	Clip, securing Hydraulic Pipes to Front Wheel Arch, Front Cross Member, and Dash	32-25	8	
C.1040/17	Clip, securing Hydraulic Pipe (and Petrol Pipe) to Body underframe and Floor	32-26	5	
C.1040/24	Clip, securing Hydraulic Pipe to Rear Cross Member	32-27	1	
DZZ.410/6C	Screw, Self-Tapping, securing Clips		14	
C 1040/9	Clip, securing Hydraulic Pipe to Rear Suspension Cross Member	32-28	1	
C.2706	Grommet, for Hydraulic Pipes at Front Wheel Arch	32-29	2	

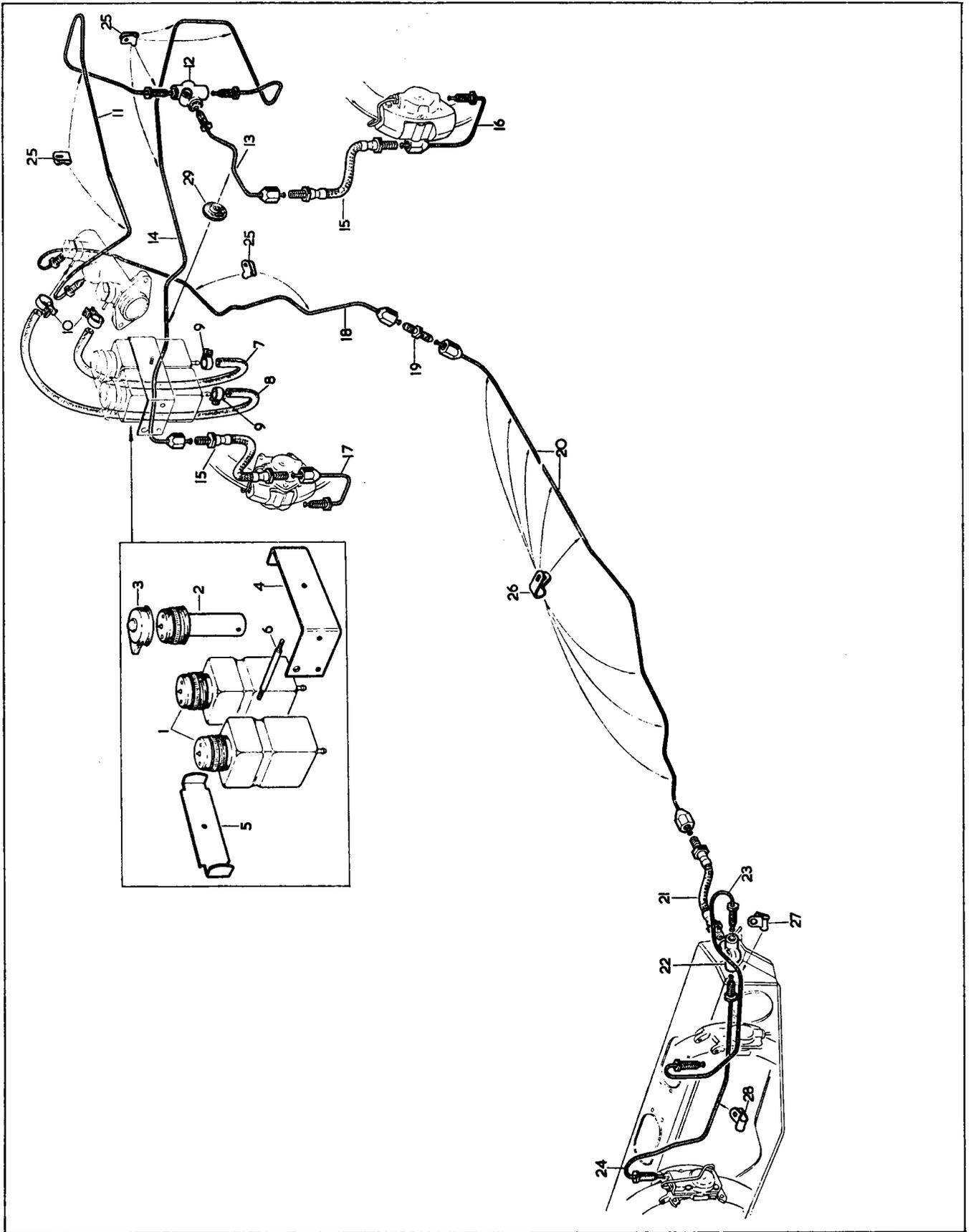


PLATE 32

HYDRAULIC BRAKE PIPES

L.H. DRIVE CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
C.23639	BRAKE FLUID RESERVOIR ASSEMBLY	33- 1	2	
C.23631	Filler Cap and Level Indicator	33- 2	2	
C.23627	Protective Cap, for Level Indicator Plunger	33- 3	2	
C.24590	CLAMP BRACKET, MOUNTING RESERVOIRS TO DASH	33- 4	1	
UFS.137/5R	Screw, Set, securing Bracket to Dash		1	
C.726	Washer, Shakeproof, on Setscrew		1	
UFS.125/5R	Screw, Set, securing Bracket to Dash		1	
C.8667/1	Nut, Self-Locking, on Setscrew		1	
C.24128	CLAMP, REAR, FIXING RESERVOIRS TO BRACKET	33- 5	1	
C.24607	CLAMP, FRONT, FIXING RESERVOIRS TO BRACKET	33- 6	1	
C.19501	Stud, securing Clamps to Bracket	33- 7	1	
C.19539	Distance Piece, between Rear Clamp and Bracket	33- 8	1	
C.8667/1	Nut, Self-Locking, on Stud		2	
C.20072/2	LOW PRESSURE HOSE FROM L.H. RESERVOIR TO REAR BANJO ON MASTER CYLINDER	33- 9	1	
C.20072/5	LOW PRESSURE HOSE FROM R.H. RESERVOIR TO FRONT BANJO ON MASTER CYLINDER	33-10	1	
C.15886/5	Clip, securing Hoses to Reservoirs	33-11	2	
C.15886/4	Clip, securing Hoses to Banjos on Master Cylinder	33-12	2	
C.29111	HYDRAULIC PIPE ASSEMBLY FROM MASTER CYLINDER REAR UNION TO 4-WAY UNION (64477613)	33-13	1	
C.17464	4-WAY UNION, ON L.H. FRONT WHEEL ARCH (VBO.7301)	33-14	1	
UFB.125/13R	Bolt, securing 4-Way Union to Wheel Arch		1	
C.19987	Distance Piece, on Bolt, between Union and Wheel Arch		1	
C.8737/1	Nut, Self-Locking, on Bolt		1	
C.26764	HYDRAULIC PIPE ASSEMBLY FROM 4-WAY UNION TO R.H. FRONT FLEXIBLE HOSE (3415630.W)	33-15	1	

HYDRAULIC BRAKE PIPES

L.H. DRIVE CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
C.26753	HYDRAULIC PIPE ASSEMBLY FROM 4-WAY UNION TO L.H. FRONT FLEXIBLE HOSE (3404130.W)	33-16	1	
C.13182	FRONT FLEXIBLE HOSE (WDO.22680/16½)	33-17	2	
UFN.237/L	Nut, locking Hoses to Brackets on Body and Front Suspension		4	
C.726	Washer, Shakeproof, under Nuts		4	
C.23669	HYDRAULIC PIPE ASSEMBLY FROM R.H. FLEXIBLE HOSE TO R.H. FRONT BRAKE CALIPER (VBO.6076/12½)	33-18	1	
C.23671	HYDRAULIC PIPE ASSEMBLY FROM L.H. FLEXIBLE HOSE TO L.H. FRONT BRAKE CALIPER (VBO.6076/12½)	33-19	1	
C.23672	HYDRAULIC PIPE ASSEMBLY FROM MASTER CYLINDER FRONT UNION TO PIPE CONNECTOR (VBO.6076/74)	33-20	1	
C.13187	PIPE CONNECTOR (VBO.1766)	33-21	1	
C.19748	HYDRAULIC PIPE ASSEMBLY FROM PIPE CONNECTOR TO REAR FLEXIBLE HOSE (VBO.8639)	33-22	1	
C.19754	REAR FLEXIBLE HOSE (WDO.22681/9)	33-23	1	
UFN.237/L	Nut, locking Hose to Bracket at rear of Body		1	
C.726	Washer, Shakeproof, under Nut		1	
C.11239	Copper Washer, at connection of Hose to 3-Way Union		1	
C.13685	3-WAY UNION (29857)	33-24	1	
UFB.125/9R	Bolt, securing 3-Way Union to Rear Suspension Cross Member		1	
FW.104/T	Washer, Plain, on Bolt		3	
C.8737/1	Nut, Self-Locking, on Bolt		1	
C.23673	HYDRAULIC PIPE ASSEMBLY FROM 3-WAY UNION TO R.H. REAR BRAKE CALIPER (VBO.6075/26½)	33-25	1	

HYDRAULIC BRAKE PIPES

L.H. DRIVE CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
C.23674	HYDRAULIC PIPE ASSEMBLY FROM 3-WAY UNION TO L.H. REAR BRAKE CALIPER (VBO.6075/32)	33-26	1	
	BRAKE PIPE CLIPS AND GROMMETS			
C.1040/13	Clip, securing Hydraulic Pipes to Front Wheel Arch, Front Cross Member and Dash	33-27	9	
C.1040/17	Clip, securing Hydraulic Pipes (and Petrol Pipe) to Body Underframe and Floor	33-28	5	
C.1040/24	Clip, securing Hydraulic Pipe to Rear Cross Member	33-29	1	
DZZ.410/6C	Screw, Self-Tapping, securing Clips		15	
C.1040/9	Clip, securing Hydraulic Pipe to Rear Suspension Cross Member	33-30	1	
C.2706	Grommet, for Hydraulic Pipes at Front Wheel Arch	33-31	2	

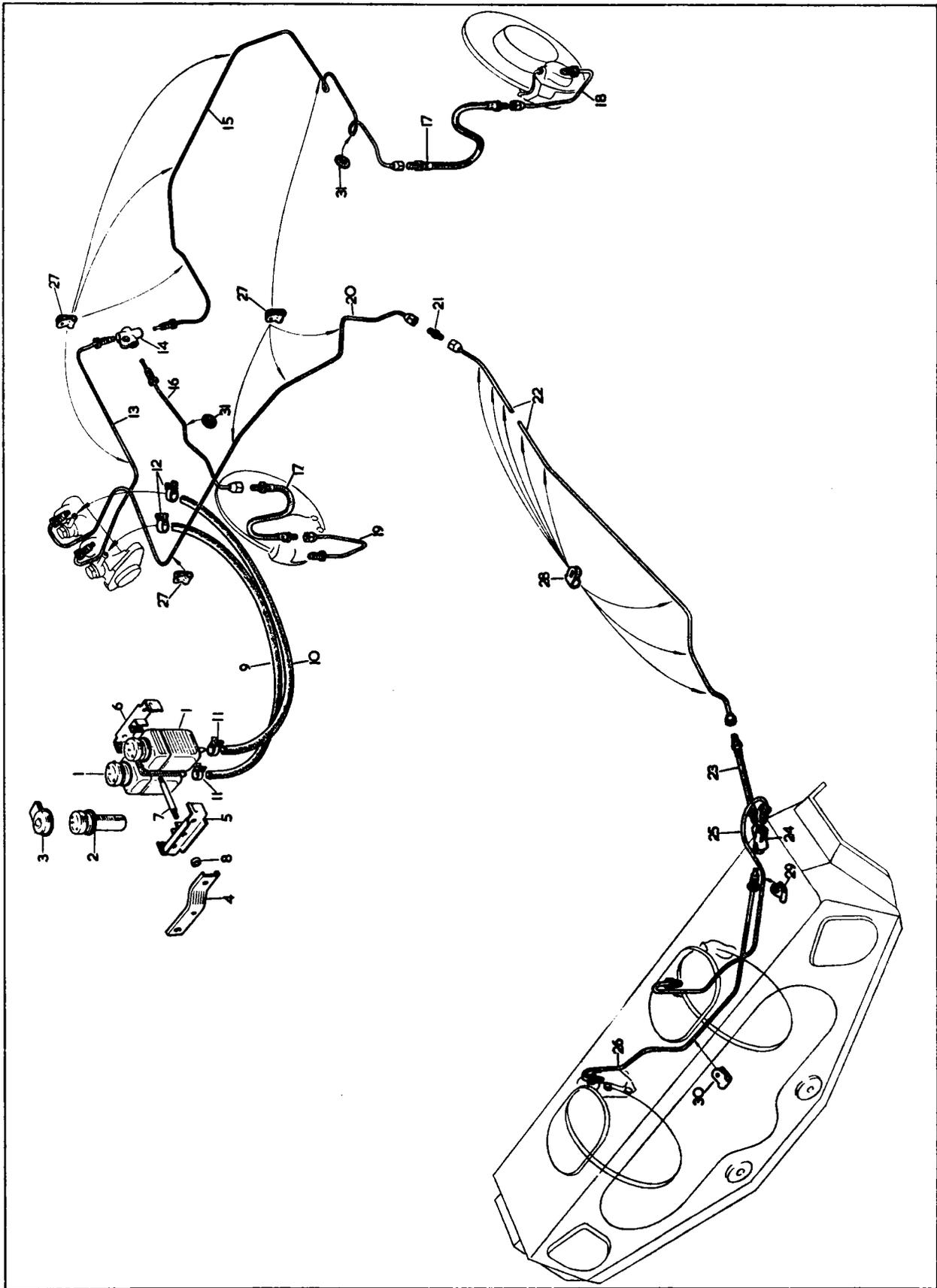


PLATE 33

HANDBRAKE CONTROL

Part No.	Description	Plate No.	No. per Unit	Remarks
C.23583	HANDBRAKE ASSEMBLY	34- 1	1	R.H. DRIVE CARS ONLY
9215	Handle and Rod Assembly (64506537)	34- 2	1	
9214	Handbrake Housing Assembly (64506536)	34- 3	1	
C.23758	Protective Sleeve	34- 4	1	
9221	Pawl, locking Handbrake in "ON" Position (GB.48299)	34- 5	2	
9220	Spring, for Pawls (GB.48298)	34- 6	1	
9219	Guide Pin, retaining Handle and Rod in Housing (64506497)	34- 7	1	
9216	Handbrake Primary Cable (64506538)	34- 8	1	
C.19872	Nut, for lower fixing of Handbrake Assembly (51719)	34- 9	1	
C.23584	HANDBRAKE ASSEMBLY		1	L.H. DRIVE CARS ONLY
9218	Handle and Rod Assembly (64506542)		1	
9217	Handbrake Housing Assembly (64506541)		1	
	All other items are as for Handbrake Assembly C.23583			
UFS.125/4R	Screw, Set, securing Handbrake Assembly to side of Transmission Tunnel		2	
C.724	Washer, Shakeproof, on Setscrews		2	
FW.104/T	Washer, Plain, under Shakeproof Washers		2	
C.25177	Rubber Sleeve, at lower fixing of Handbrake	34-10	1	
C.19999	SWITCH OPERATING HANDBRAKE WARNING LIGHT (34532/A-12.SA)	34-11	1	
UFN.225/L	Nut, locking Switch to boss on Handbrake Housing		1	
C.19755	FORK END, CONNECTING PRIMARY CABLE TO INTERMEDIATE LEVER	34-12	1	
J.105/10S	Clevis Pin, connecting Fork End to Intermediate Lever	34-13	1	
FW.105/T	Washer, Plain, on Clevis Pin		1	
L.103/7U	Split Pin, retaining Clevis Pin		1	
C.23260	INTERMEDIATE LEVER ASSEMBLY ON BODY UNDERFRAME	34-14	1	R.H. DRIVE CARS ONLY
C.23261	INTERMEDIATE LEVER ASSEMBLY ON BODY UNDERFRAME		1	L.H. DRIVE CARS ONLY
C.23254	Shaft, in Lever	34-15	1	
C.23256	Bolt, securing Shaft in Lever	34-16	1	
C.8737/2	Nut, Self-Locking, on Bolt	34-17	1	
C.20959/8	Bush, in Bracket on Underframe, for Shaft of Intermediate lever	34-18	2	
C.23759	Rubber Seal, on Shaft	34-19	2	
C.23760	Seal Retainer (Nylon) on Shaft	34-20	2	

HANDBRAKE CONTROL

Part No.	Description	Plate No.	No. per Unit	Remarks
C.19804	HANDBRAKE LEVER FROM SHAFT TO HANDBRAKE CABLE	34-21	1	
UFS.131/7R FG.105/X	Screw, Set, clamping Lever to Splined end of Shaft Washer, Spring, on Setscrew		1 1	
C.13355/1	Return Spring, between Lever and Body Underframe	34-22	1	
C.23096	HANDBRAKE CABLE ABUTMENT BRACKET	34-23	1	
UFS.131/7R FG.105/X UFS.125/8R FG.104/X	Screw, Set, securing Abutment Bracket to Underframe Washer, Spring, on Setscrew Screw, Set, securing Handbrake Cable to Abutment Bracket Washer, Spring, on Setscrew		2 2 1 1	
C.23754	HANDBRAKE MAIN CABLE ASSEMBLY	34-24	1	
C.19699	Trunnion, retaining Handbrake Cable in Connecting Lever	34-25	1	
C.19700	Adjusting Nut, for Cable, at front and rear of Trunnion	34-26	2	
C.19771	GUIDE (NYLON) FOR HANDBRAKE CABLE	34-27	2	
UFS.119/7R C.8667/17 AW.102/T	Screw, Set, securing Guide to Bracket Nut, Self-Locking, on Setscrews Washer, Plain, under Self Locking Nuts		2 2 2	
C.21052	Spring, for suspension of Handbrake Cable to underside of Boot Floor	34-28	1	
J.105/11S L.103/7U FW.105/T	Clevis Pin, connecting Handbrake Cable to Operating Lever of Handbrake Mechanism Split Pin, retaining Clevis Pin Washer, Plain, behind Split Pin	34-29	1 1 1	
C.19782	Return Spring, between Handbrake Mechanism Operating Levers and Rear Suspension Cross Member	34-30	2	

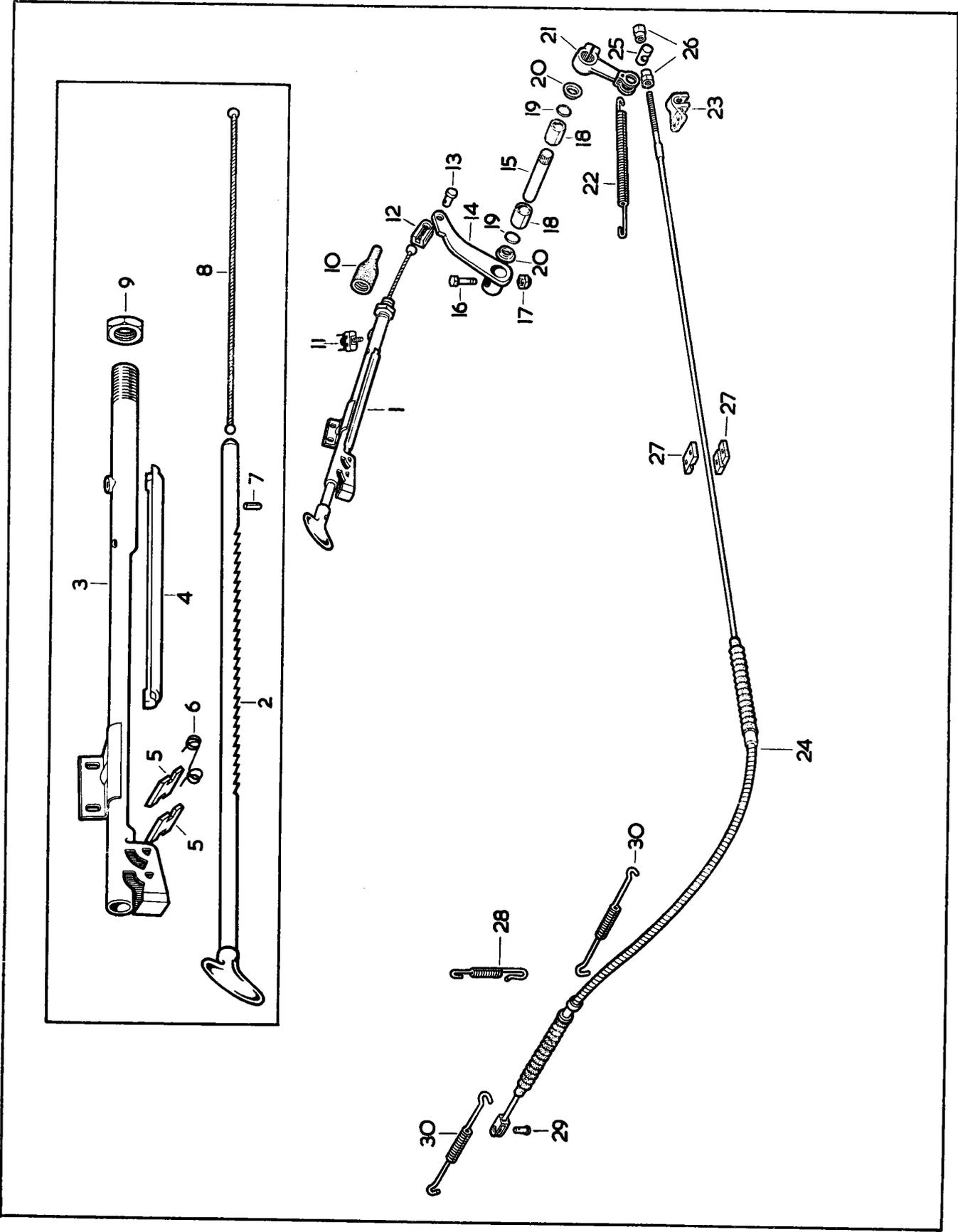


PLATE 34

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.25073	ALTERNATOR (54021081-D-11.AC)	55- 1	1	
10768	Bolt, through fixing (54112646)		3	
10769	Nut, for Fixing Bolt (54131736)		3	
8586	Nut, Shaft (198800)		1	
9365	Washer, under Shaft Nut (185085)		1	
2756	Bearing (189307)		1	
10770	Bracket, Driving End (54215209)		1	
10771	Rotor (54214557)		1	
10772	Bracket, Slip Ring End (54216748)		1	
10773	Heatsink (complete with Cathode Base Diodes—Red) (54215074)		1	
10774	Heatsink (complete with anode Base Diodes—Black) (54215073)		1	
10775	Brush, Spring, and Lucar (54215076)		1 set	
10776	Brushbox (Bakelite) (54214544)		1	
8638	Connector, Lucar (Cut-out) (54190096)		1	
10777	Stator (54214441)		1	
C.22249	Cooling Fan (54214882)		1	
C.23123	ALTERNATOR PULLEY	55- 2	1	
C.23138	BELT, DRIVING ALTERNATOR		1	
C.24642	BRACKET ASSEMBLY, MOUNTING ALTERNATOR	55- 3	1	
UFS.143/6R	Screw, Set, securing Bracket to Cylinder Block		1	
UFS.143/7R	Screw, Set, securing Bracket to Cylinder Block		1	
FG.107/X	Washer, Spring, on Setscrews		2	
C.24645	ADJUSTING STRAP, FOR ALTERNATOR	55- 4	1	
UFB.137/24R	Bolt, securing Alternator and Adjusting Strap to to Mounting Bracket		1	
FG.106/X	Washer, Spring, on Bolt		1	
UCS.131/7R	Screw, Set, securing Adjusting Strap to Alternator		1	
FG.105/X	Washer, Spring, on Setscrew		1	
C.19317	Distance Piece, between Strap and Alternator	55- 5	1	
C.17343	Barrel Nut, securing Adjusting Strap to Adjusting Bracket on Front Timing Cover		1	
FG.105/X	Washer, Spring, under Barrel Nut		1	
FW.105/T	Washer, Plain, under Spring Washer		1	

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.22256	STARTER MOTOR (26180E/J-M45G)	55- 6	1	
11042	Bolt, through fixing (54250083)		2	
2804	Brushes (255659)		1 set	
11043	Bracket, Commutator End (54252022)		1	
11044	Bushing, Commutator End (54252023)		1	
11045	Spring, for Brush Tension (54257221)		1 set	
11046	Pivot Pin (272548)		1	
11047	Drive, Roller Clutch (54252015)		1	
11048	Bracket, Driving End (54256827)		1	
11049	Bushing, Driving End (291373)		1	
11050	Bracket, Intermediate (54251856)		1	
11051	Bushing, Intermediate (54251857)		1	
11052	Thrust Washer, Commutator End (149110)		1	
11053	Armature (54252007)		1	
11054	Solenoid (76706)		1	
11055	Bush (54251942)		1	
11056	Collar, Spacing (54251943)		1	
11057	Field Coils (271148)		1 set	
C.22488	SPIGOT PLATE FOR STARTER MOTOR	55- 7	1	
C.22489	Ring Dowel, locating Spigot Plate and Starter Motor	55- 8	2	
UFB.137/13R	Bolt, securing Spigot Plate and Starter Motor to Cylinder Block		2	
FG.106/X	Washer, Spring, on Bolts		2	
C.23684	IGNITION COIL (45169/A-HA.12)	55- 9	1	
C.5451	Nut, on High Tension Cable (408120)		1	
C.5452	Copper Washer, at the end of Cable (185015)		1	
C.8047	BRACKET, ON BREATHER HOUSING, MOUNTING IGNITION COIL	55-10	1	} Fitted from Chassis No. ID.50001 to ID.50198 ID.75001 to ID.75103
C.6558	Stud, in Breather Housing, for Coil Mounting	55-11	1	
UFN.125/L	Nut, securing Coil		2	
FW.104/T	Washer, Plain, under Nuts		2	
C.724	Washer, Shakeproof, under Nuts		2	
UFS.125/5R	Screw, Set, securing Ignition Coil to R.H. Front Wheel Arch		2	} Fitted to Chassis No. ID.50199 and subs. ID.75104 and subs.
FW.104/T	Washer, Plain, under head of Setscrews		2	
UFN.125/L	Nut, on Setscrews		2	
C.724	Washer, Shakeproof, under Nuts		2	

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.25285	DISTRIBUTOR (41060/A-22.D6)	55-12	1	NOT REQUIRED FOR CARS FITTED WITH AUTOMATIC TRANSMISSION
C.11906	Nut, for connection of High Tension Cables (410600)	55-13	7	
C.5452	Copper Washer, at ends of High Tension Cables (185015)	55-14	7	
6476	Clamping Plate (423605)		1	
6477	Screw, for Clamping Plate (415087)		1	
9930	Cap (54414989)	55-15	1	
6479	Brush and Spring, inside Cap (418856)	55-16	1	
6060	Rotor (418726)	55-17	1	
9931	Contact Set (423153)	55-18	1	
6487	Insulating Bush, for Contact Breaker Lever (419950)		1	
C.11991	Condenser (423871)	55-19	1	
C.25287	Waterproof Cover, complete with Terminal. Bush, and Lead (54417459)	55-20	1	
9934	Earth Lead (421088)		1	
9968	Springs, Auto. Advance (54415562)		1 set	
10520	Weight, Auto. Advance (54413073)		1	
6497	Return Spring, for Vacuum Unit (419086)		1	
9969	Vacuum Unit (54415894)		1	
9938	Oil Seal (188639)		1	
9253	Driving Dog (420620)		1	
C.2607	RUBBER SLEEVE ON HIGH TENSION LEADS AT DISTRIBUTOR (414965)	55-21	7	
C.21576	SUCTION PIPE FOR DISTRIBUTOR VACUUM UNIT	55-22	1	
C.21573	Elbow (P.V.C.) connecting Suction Pipe to Distributor	55-23	1	
C.22458	PETROL PUMP (AUF.301)	55-24	2	
10202	Coil Housing (AUB.6080)	55-25	2	
9100	Rocker and Blade Assembly (AUB.6022)	55-26	2	
1145	Terminal Screw (AUA.1468)		2	
7664	Condenser (AUA.5060)	55-27	2	
7665	Spring Clip, holding Condenser (AUA.5059)	55-28	2	
10203	End Cover (AUB.707)	55-29	2	
10204	Breather Elbow, on End Cover (AUB.702)	55-30	2	
10205	Cap, for Breather (AUB.703)	55-31	2	
10206	Ball, under Cap (AUB.704)	55-32	2	
C.18916	Lucar Blade, for Feed and Earth Cable Connections to Pumps (119279)		4	
10199	Diaphragm Assembly (AUB.6071)	55-33	2	
10201	Roller, for Diaphragm (AUA.1433)	55-34	22	
9320	Spring, for Diaphragm (AUB.521)	55-35	2	
10200	Gasket, under Diaphragm (AUB.706)	55-36	2	
AS.302/4D	Screw, Set, securing Coil Housing and Diaphragm to Valve Housing		12	
10186	Valve Assembly (AUB.6031)	55-37	4	

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
PETROL PUMP (cont.)				
10188	Filter, for Inlet Valve (AUB.617)	55-38	2	
10767	Sealing Washer, for Valves and Filter (AUB.676)	55-39	6	
10189	Cover, for Valves (AUB.652)	55-40	4	
10190	Plate, retaining Valves (AUB.653)	55-41	2	
10191	Screw, Self-Tapping, securing Plate (AUB.597)		4	
10193	Cover, for end of Valve Housing (AUA.574)	55-42	2	
10192	Cork Gasket, under Cover (AUA.573)	55-43	2	
5803	Screw, securing Cover (AUC.2694)		2	
5648	Washer, Spring, on Screw (AUC.2246)		2	
10194	Dished Washer, under Spring Washer (AUA.575)		2	
10195	Anti-Surge Diaphragm (Nylon) (AUB.696)	55-44	2	
10198	Sealing Washer, under Diaphragm Plate (AUB.675)	55-45	2	
10196	Backing (Rubber) for Anti-Surge Diaphragm (AUB.693)	55-46	2	
10197	'O' Ring, under Diaphragm Cover (AUB.711)	55-47	2	
AS.304/3D	Screw, Set, securing Diaphragm Cover		8	
C.23706	CLIP, AROUND PETROL PUMPS		2	
C.23361	Rubber Packing, inside Clips		2	
UFB.125/12R	Bolt, through Clips		2	
C.8667/1	Nut, Self-Locking, on Bolts		2	
C.22253	CONTROL BOX (37423/A-4.TR)	55-48	1	
C.16053	FUSE BOX (54038032-4.FJ)	55-49	2	
C.5638	Fuse, 35 amp. (188218)		8	
C.17467	FUSE BOX (54038010-4.FJ)	55-50	2	
C.13932	Fuse, 50 amp. (188219)		4	
8577	Fuse, 5 amp. (188206)		4	
C.19254	Nut, securing Fuse Boxes		4	
C.26067	Link Wire,		1	
C.2532	CONNECTOR BLOCK UNDER DASH (37082/A)	55-51	2	
C.19472	BRACKET FOR CONNECTOR BLOCK	55-52	2	
UCN.113/L	Nut, securing Connector Block to Bracket and Bracket to Dash		8	
C.721	Washer, Shakeproof, under Nuts		8	

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.23702	INSTRUMENT PANEL ASSEMBLY, COMPLETE WITH PICNIC TRAY FEMALE SLIDES	56- 1	1	
MJ.206/2R	Woodscrew, securing Instrument Facia to Panel		4	
UFS.419/2H	Screw, Set, securing Cable Clips		3	
UFN.119/L	Nut, on Setscrews		3	
C.723/A	Washer, Shakeproof, on Setscrews		3	
UCN.116/L	Nut, fixing Lighting Switch and Voltage Control Unit		4	
BD.541/29	Washer, under Nuts		4	
C.23000	Fuse Indicator Plate	56- 2	1	
MJ.206/2R	Woodscrew, securing Fuse Indicator Plate		2	
C.16258	Pivot Screw, for Instrument Panel		2	
C.782	Washer (Fibre) on Pivot Screws		2	
C.16318	Bush (Nylon) on Pivot Screws		2	
C.19469	Screw, Knurled, securing Instrument Panel	56- 3	2	
BD.5453	Washer (Black Fibre) on Knurled Screws	56- 4	2	
C.18777	Trim (Vulkhite) for Panel		1	
C.18947	LIGHT FILTER FOR SWITCH INDICATOR STRIP	56- 5	1	Fitted from Chassis No. ID.50001 to ID.51925 (except ID.51915) ID.75001 to ID.76085
C.25937	LIGHT FILTER FOR SWITCH INDICATOR STRIP		1	Fitted to Chassis No. ID.51926 and subs. (also to ID.51915) ID.76086 and subs.
C.18928	CHROME FINISHER AT TOP OF INDICATOR STRIP	56- 6	1	
C.18444	INDICATOR STRIP, AT BOTTOM OF INSTRUMENT PANEL, DETAILING SWITCH POSITIONS (54850164)	56- 7	1	R.H. DRIVE CARS ONLY
C.18445	INDICATOR STRIP, AT BOTTOM OF INSTRUMENT PANEL, DETAILING SWITCH POSITIONS (54850165)		1	L.H. DRIVE CARS ONLY
DZZ.408/6C	Screw, Self-Tapping, securing Indicator Strip		4	
C.15789	LUCAR BLADE, EARTHING INSTRUMENT PANEL (54190038)	56- 8	3	
C.22258	IGNITION SWITCH (34679/A-110.SA)	56- 9	1	
9401	Locking Ring (Chrome) (54130301)		1	
BD.10610	Barrel, for Ignition Switch (WB.1/6545)	56-10	1	
C.15667	Adaptor, fixing Ignition Switch (54332197)	56-11	1	
C.18574	ROAD LIGHTS SWITCH (34436/A-PRS.7)	56-12	1	
C.15449	Escutcheon, for Road Lights Switch (54850094)	56-13	1	
C.18929	Hollow Bolt, securing Escutcheon (54336441)	56-14	1	
C.15451	Nut, on Bolt (156574)	56-15	1	
C.15928	Washer, under Nut (154604)	56-16	1	

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.15450	LEVER, OPERATING ROAD LIGHTS SWITCH (54332270)	56-17	1	
C.17513/1	Sleeve (Plastic) for Lever		1	
C.16072	STARTER SWITCH (34263A/B-SS.5)	56-18	1	
C.15455	PANEL LIGHTS SWITCH (31969/D-57.SA)	56-19	1	
C.15589	HEATER FAN SWITCH (31960/F-57.SA)	56-20	1	
C.15456	WINDSCREEN WIPER SWITCH (31966/F-79.SA)	56-21	1	
C.15759	WINDSCREEN WASHER SWITCH (31984/D-65.SA)	56-22	1	
C.15589	INTERIOR/MAP LIGHT SWITCH (31960/D-57.SA)	56-23	1	
C.17191	FUEL CHANGE-OVER SWITCH (34425A/E-45.SA)	56-24	1	
C.25681	AMMETER (36328/A-CZU.60)	56-25	1	Fitted from Chassis No. 1D.50001 to 1D.51925
8057	Connector (Lucar 'M' Large) (199317)		2	(except 1D.51915)
8058	Connector (Lucar 'M' Small) (199275)		2	1D.75001 to 1D.76085
C.28606	AMMETER (36384/D-CZU.60)		1	Fitted to Chassis No. 1D.51926 and subs.
C.26894	Strap, fixing Ammeter in Instrument Panel (54361199)		1	(also to 1D.51915) 1D.76086 and subs.
987	Bulb, illuminating Ammeter (987)		1	
C.16897	Bulb Holder (54947338)		1	
C.23039	PETROL GAUGE (BF.2200/07)	56-26	1	Fitted from Chassis No. 1D.50001 to 1D.51925 (except 1D.51915) 1D.75001 to 1D.76085
C.25517	PETROL GAUGE (BF.2200/08)		1	Fitted to Chassis No. 1D.51926 and subs. (also to 1D.51915) 1D.76086 and subs.
987	Bulb, illuminating Petrol Gauge (987)		1	
C.16897	Bulb Holder, (54947338)		1	
C.18641	OIL PRESSURE GAUGE (PE.2300/02)	56-27	1	Fitted from Chassis No. 1D.50001 to 1D.51925 (except 1D.51915) 1D.75001 to 1D.76085
C.25515	OIL PRESSURE GAUGE (PE.2300/07)		1	Fitted to Chassis No. 1D.51926 and subs. (also to 1D.51915) 1D.76086 and subs.
C.15474	Electric Element, for Oil Pressure Gauge (PT.1801/06)	56-28	1	
C.15288	Lucar Blade, for Cable Connection to Oil Pressure Gauge (54190107)		1	
987	Bulb, illuminating Oil Pressure Gauge (987)		1	
C.16897	Bulb Holder (54947338)		1	

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.18640	WATER TEMPERATURE GAUGE (BT.2200/01)	56-29	1	Fitted from Chassis No. 1D.50001 to 1D.51925 (except 1D.51915)
C.25516	WATER TEMPERATURE GAUGE (B.T.2200/03)		1	1D.75001 to 1D.76085 Fitted to Chassis No. 1D.51926 and subs. (also to 1D.51915) 1D.76086 and subs.
C.16895	Electric Element, for Water Temperature Gauge (TT.4201/00)	56-30	1	
C.2296/1	Copper Washer, under Element	56-31	1	
987	Bulb, illuminating Water Temperature Gauge (987)		1	
C.16897	Bulb Holder (54947338)		1	
C.15485	VOLTAGE CONTROL UNIT AT BACK OF INSTRUMENT PANEL (BR.1300/01)	56-32	1	
C.22691	SPEEDOMETER (SN.6326/20) (CALIBRATED IN MILES)	56-33	1	} FOR USE WITH 3.77:1 FINAL DRIVE RATIO
C.22692	SPEEDOMETER (SN.6326/21) (CALIBRATED IN KILOS)		1	
C.25512	SPEEDOMETER (SN.6326/45) (CALIBRATED IN MILES)		1	} FOR USE WITH 3.77:1 FINAL DRIVE RATIO
C.25513	SPEEDOMETER (SN.6326/46) (CALIBRATED IN KILOS)		1	
987	Bulb, illuminating Speedometer and for Ignition and Headlamp Main Beam Warning Light (987)		4	
C.16898	Bulb Holder (54360731)		2	
C.23016	OIL PRESSURE SWITCH, AT R.H. SIDE OF CYLINDER BLOCK, FOR IGNITION WARNING LIGHT (PS.5300/1/07)	56-34	1	} FITTED TO L.H. DRIVE CARS From Chassis No. 1D.75001 to 1D.76791 (also to 1D.76890 and 1D.76891) AND TO ALL R.H. DRIVE CARS
C.22491	Adaptor, in Cylinder Block, for Oil Pressure Switch		1	
C.24169	CONTROL UNIT, ON RADIATOR TOP FIXING BOLT, FOR IGNITION WARNING LIGHT (38706/A-3.AW)		1	L.H. DRIVE CARS ONLY Fitted to Chassis No. 1D.76792 and subs. (except 1D.76890 and 1D.76891)
C.22738	REMOTE CONTROL, OPERATING TRIP MILEAGE RECORDER ON SPEEDOMETER (41/741/162/00/7)	56-35	1	R.H. DRIVE CARS ONLY
8409	Screwed Escutcheon, securing Remote Control at Winding End		1	
C.22663	REMOTE CONTROL, OPERATING TRIP MILEAGE RECORDER ON SPEEDOMETER (41/741/162/01/8)		1	L.H. DRIVE CARS ONLY
8409	Screwed Escutcheon, securing Remote Control at Winding End		1	
C.22639	Bracket, for Remote Control	56-36	1	
MJ.206/3R	Woodscrew, securing Bracket to Facia		2	
C.24589	RIGHT-ANGLE DRIVE GEARBOX (BG.2002/07)	56-37	1	

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.24870	FLEXIBLE SPEEDOMETER CABLE COMPLETE (DF.1110/00/Z/66)	56-38	1	
8241	Inner Cable only (DI.1110/00/Z/66)		1	
11119	Outer Cable only (DO.1110/00/66)		1	
C.20319	Clip, securing Cable to Clutch Housing		1	L.H. DRIVE CARS ONLY
10487	REV. COUNTER LESS CLOCK (RV.7414/02)	56-39	1	Fitted from Chassis No. ID.50001 to ID.51925 (except ID.51915) ID.75001 to ID.76085
11229	REV. COUNTER LESS CLOCK (RV.7414/05)		1	Fitted to Chassis No. ID.51926 and subs. (also to ID.51915) ID.76086 and subs.
987	Bulb, illuminating Rev. Counter (987)		2	
C.16898	Bulb Holder (54360731)		2	
10488	ELECTRIC CLOCK ONLY (CE.1114/00)	56-40	1	
C.22664	REMOTE CONTROL, FOR CLOCK ON REV. COUNTER (41/741/161/00/6)	56-41	1	
8409	Screwed Escutcheon, securing Remote Control at Winding End		1	
C.22638	Bracket, for Remote Control	56-42	1	
MJ.206/3R	Woodscrew, securing Bracket to Facia		2	
C.14996	GENERATOR FOR ELECTRIC REV. COUNTER (TV.1100/00)	56-43	1	
9993	Connector Moulding Assembly (41/161/105/00)		1	
9994	Gasket, under Moulding (31/754/707)		1	
AS.306/2.5H	Screw, securing Moulding (30/232/089/11)		2	
AG.106/X	Washer, Spring, on Setscrews (30/282/010/11)		2	
C.18638	CIGAR LIGHTER COMPLETE (L.15094-12V)	56-44	1	
C.18638/1	Switch Base Assembly (LBA.31075-12V)		1	
C.18638/2	Element (LHA.30882-12V)		1	
C.18638/3	Clamping Shell (LU.30669-4)		1	
C.18638/4	Handle (LEA.30578-1)		1	
C.18638/5	Chrome Bezel (LH.30843-1)		1	
C.18916	Lucar Blade, for Cigar Lighter (199279)		1	
C.16661	WARNING LIGHT FOR HANDBRAKE AND BRAKE FLUID LEVEL (38220/A-WL3-1)	56-45	1	
987	Bulb (987)		1	
C.19637	Escutcheon, for Warning Light ('Handbrake' 'Brake Fluid')	56-46	1	
C.16184	Bracket, for Warning Light		1	
MJ.206/3R	Woodscrew, securing Bracket		2	
C.2607	Sleeve (Rubber) protecting Warning Light Terminals		1	

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.19999	SWITCH, OPERATING HANDBRAKE WARNING LAMP (34532/A-12.SA)	56-47	1	
C.19100	WARNING LAMP FOR SIDELAMPS (38234/A-WL.13)	56-48	1	FOR CARS EXPORTED TO ITALY
8826	Shade (319222)		1	
9294	Cover and Window (54360914)		1	
987	Bulb (987)		1	
C.16898	Bulb Holder (54360731)		1	
C.26344	CONTROL PANEL ASSEMBLY FOR HAZARD WARNING DEVICE (30270)		1	U.S.A. ONLY
11471	Flasher Unit (54362147)		1	
11215	Control Switch (35646-45.SA)		1	
11216	Warning Lamp Assembly (38726-WL.13)		1	
11217	Bulb Holder (863511)		1	
987	Bulb (987)		1	
C.26349	BRACKET, MOUNTING CONTROL PANEL		1	
MJ.206/4R	Woodscrew, securing Bracket to L.H. Facia		2	
DAC.410/8C	Screw, Self-Tapping, securing Control Panel to Bracket		2	
BD.8633/6	Spire Nut, receiving Self-Tapping Screws		2	
C.27599	Cover, around Control Panel		1	
C.23055	GAUGE ELEMENT UNIT FOR R.H. PETROL TANK (TF.4006/500)	56-49	1	
C.23054	GAUGE ELEMENT UNIT FOR L.H. PETROL TANK (TF.3006/502)	56-50	1	
C.22054	Rubber Seal, between Element Units and Tanks (31/781/538)	56-51	2	
C.22053	Locking Ring, securing Element Units to Tanks (31/634/583/01)	56-52	2	
C.15288	Lucar Blade for Cable Connection		2	
C.17552	OUTER HEADLAMP, COMPLETE (58715/A-F.700)		2	FOR ALL R.H. DRIVE CARS EXCEPT THOSE EXPORTED TO SWEDEN OR GIBRALTAR
10217	Sealed Beam Unit (54521872)	57- 1	2	
9266	Plate, retaining Sealed Beam Unit (54521913)	57- 2	2	
7764	Adaptor (553738)	57- 3	2	
9271	Rim, seating Light Unit (54522086)		2	
9267	Gasket, Headlamp Body (54520505)	57- 4	2	
C.18180	Embellisher Rim, for Outer Headlamps (54521146)	57- 5	2	
C.18179	Clip, securing Rim (54521222)	57- 6	4	
C.17553	INNER HEADLAMP, COMPLETE (58991/A)		2	
9168	Sealed Beam Unit (54521805)	57- 7	2	
9264	Rim, retaining Sealed Beam Unit (54520356)	57- 8	2	
7764	Adaptor (553738)	57- 9	2	
9265	Gasket, seating Lamp (54520217)	57-10	2	
C.18181	Embellisher Rim, for Inner Headlamps (54521147)	57-11	2	

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.17556	OUTER HEADLAMP, COMPLETE (58952/A-F.700)		2	} FOR R.H. DRIVE CARS EXPORTED TO SWEDEN OR GIBRALTAR
8680	Light Unit (54520148)		2	
9266	Plate, retaining Light Unit (54521913)		2	
7764	Adaptor (553738)		2	
7765	Spring, retaining Bulb (556442)		2	
7763	Bulb (410)		2	
9271	Rim, seating Light Unit (54522086)		2	
9267	Gasket, Headlamp Body (54520505)		2	
C.18180	Embellisher Rim, for Outer Headlamps (54521146)		2	
C.18179	Clip, securing Rim (54521222)		2	
C.17553	INNER HEADLAMP, COMPLETE (58991/A)		2	
9168	Sealed Beam Unit (54521805)		2	
9264	Rim, retaining Sealed Beam Unit (54520356)		2	
7764	Adaptor (553738)		2	
9265	Gasket, seating Lamp (54520217)		2	
C.18181	Embellisher Rim, for Inner Headlamps (54521147)		2	
C.17555	OUTER HEADLAMP, COMPLETE (58951/A-F.700)		2	} FOR L.H. DRIVE CARS ONLY. Refer to List on page 284 for countries affected
7762	Light Unit (556452)		2	
	All other items as Headlamp C.17556			
C.18080	Embellisher Rim, for Outer Headlamps (54521146)		2	
C.18179	Clip, securing Rim (54521222)		2	
C.17553	INNER HEADLAMP, COMPLETE (58991/A)		2	
	For individual items see Headlamp C.17553			
C.18181	Embellisher Rim, for Inner Headlamps (54521147)		2	
C.17559	OUTER HEADLAMP, COMPLETE (58954/A)		2	} FOR L.H. DRIVE CARS ONLY. Refer to List on page 284 for countries affected
7762	Light Unit (556452)		2	
8612	Bulb (411)		2	
	All other items as Headlamp C.17556			
C.18180	Embellisher Rim, for Outer Headlamps (54521146)		2	
C.18179	Clip, securing Rim (54521222)		2	
C.17560	INNER HEADLAMP, COMPLETE (58725/B)		2	
9306	Sealed Beam Unit (54520931)		2	
	All other items as Headlamp C.17553			
C.18181	Embellisher Rim, for Inner Headlamps (54521147)		2	

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.17555	OUTER HEADLAMP, COMPLETE (58951/A-F.700)		2	} FOR L.H. DRIVE CARS EXPORTED TO AUSTRIA
8613	Light Unit (54520883)		2	
	All other items as Headlamp C.17556			
C.18180	Embellisher Rim, for Outer Headlamps (54521146)		2	
C.18179	Clip, securing Rim (54521222)		4	
C.17553	INNER HEADLAMP, COMPLETE (58991/A)		2	
9268	Sealed Beam Unit (54521615)		2	
	All other items as Headlamp C.17553			
C.18181	Embellisher Rim, for Inner Headlamps (54521147)		2	
C.17561	OUTER HEADLAMP, COMPLETE (58912)		2	
9264	Rim, retaining Light Unit (54520356)		2	
7764	Adaptor (553738)		2	
9265	Gasket, seating Lamp (54520217)		2	
C.18182	Embellisher Rim, for Outer Headlamps (54521148)		2	
C.17562	INNER HEADLAMP, COMPLETE (58911)		2	
9264	Rim, retaining Light Unit (54520356)		2	
7764	Adaptor (553738)		2	
9265	Gasket, seating Lamp (54520217)		2	
C.18181	Embellisher Rim, for Inner Headlamps (54521147)		2	
C.23642	OUTER HEADLAMP, COMPLETE (59192/A-F.700)		2	} FOR L.H. DRIVE CARS ONLY Refer to List on page 284 for countries affected
10465	Sealed Beam Unit (54522231)		2	
	All other items as Headlamp C.17552			
C.18180	Embellisher Rim, for Outer Headlamps (54521146)		2	
C.18179	Clip, securing Rim (54521222)		2	
C.17553	INNER HEADLAMP, COMPLETE (58991/A)		2	
	For individual items see Headlamp C.17553			
C.18181	Embellisher Rim, for Inner Headlamps (54521147)		2	
BD.8536/1	Spire Nut, for Headlamp Mounting		16	
DAZ.408/10C	Screw, Self-Tapping, for Headlamp Mounting		16	
BD.8633/2	Spire Nut, for Headlamp Rim Mounting		4	
DJ.610/12S	Screw, for Headlamp Rim Mounting		4	
DJ.610/16S	Screw, for Headlamp Rim Mounting		2	

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
HEADLAMP APPLICABILITY L.H. DRIVE CARS ONLY				
PART No.	FOR USE IN			
C.17555 C.17553	Angola, Belgium, Belgian Congo, Canary Islands, Curacao, Cyrenaica, Denmark, Eritrea, Finland, Germany, Greece, Holland, Iceland, Indonesia, Libya, Luxembourg, Madeira, Majorca, Norway, Portugal, Spain, Spanish Guinea, Switzerland, and Viet-nam (South)			
C.17559 C.17560	Algeria, France, French Somaliland, French West Africa, Madagascar, Morocco, Reunion (Island of), Tahiti, Tangier, and Tunisia			
C.23642 C.17553	Argentina, Brazil, Chile, Colombia, Cuba, Dominican Republic, Ecuador, Egypt, El Salvador, Ethiopia, Guatemala, Haiti, Iran, Iraq, Israel, Jordan, Lebanon, Mexico, Newfoundland, Nicaragua, Panama, Paraguay, Persian Gulf, Peru, Philippines, Portuguese East Africa, Puerto Rico, Saudi Arabia, Sudan, Syria, Turkey, Uruguay, and Venezuela			
C.19911	HEADLAMP ADAPTOR PLATE		2	FOR USE WITH HEADLAMP C.17561 ONLY
BD.8536/1	Spire Nut, for Adaptor Plate Mounting		8	
DJN.608/8C	Screw, Self-Tapping, securing Adaptor Plates		8	
BD.23331	Gasket, behind R.H. Adaptor Plate		1	
C.22044	HEADLAMP DIPPER SWITCH (34536/B-103.SA)	57-12	1	
C.22276	Rubber Cap, for Dipper Switch (54339495)	57-13	1	
C.25002	Mounting Plate Assembly, under floor		1	
BD.11712/1	Pop Rivet, securing Mounting Plate to Body		1	
C.25001	Bracket Assembly, for Dipper Switch		1	
C.19676	Gasket, between Bracket and Body		1	
UFN.119/L	Nut, securing Bracket to Mounting Plate		2	
C.723/A	Washer, Shakeproof, under Nuts		2	
UFS.319/4H	Screw, Set, securing Dipper Switch to Bracket		2	
C.17414	SIDELAMP COMPLETE (52544/D-461/1)		2	
9683	Gasket, seating Sidelamps (54572661)	57-14	2	
9283	Rim, complete with Glass and Reflector (54572667)	57-15	2	
10220	Bulb Holder (54573590)	57-16	2	
3455	Interior, for Bulb Holder (553780)		2	
10221	Seating Ring, for Bulb Holder (554354)		2	
989	Bulb (989)		2	
C.18194	Bezel, for Sidelamp (54572869)	57-16A	2	

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.16062	SWITCH, OPERATING STOP LIGHTS (31802/D-HL.2)	57-27	1	
C.17180	R.H. FRONT FLASHER LAMP (52540/J-690)		1	} NOT REQUIRED FOR CARS EXPORTED TO FRANCE, FRENCH SOMALILAND, FRENCH WEST AFRICA, HAITI, ITALY, ITALIAN SOMALILAND, MADAGASCAR, REUNION (ISLAND OF), TAHITI OR U.S.A.
9255	Lens (Amber) (54572518)	57-28	1	
9256	Screw, securing Lens (54100481)		1	
9257	Gasket, seating Lens (54572283)	57-29	1	
6538	Interior, Bulb Holder (573832)	57-30	1	
C.9126	Bulb (382)		1	
9258	Gasket, seating Lamp (54572522)	57-31	1	
9259	Body (54572519)	57-32	1	
C.17181	L.H. FRONT FLASHER LAMP (52542/J-690)		1	
9260	Lens (Amber) (54572282)		1	
10210	Gasket, seating Lamp (54572284)		1	
9261	Body (54572285)		1	
11619	Gasket, seating Lens (54577090)		1	
	All other items as R.H. Front Flasher Lamp C.17180			
C.17182	R.H. FRONT FLASHER LAMP (52541/J-690)		1	} REQUIRED FOR CARS EXPORTED TO FRANCE, FRENCH SOMALILAND, FRENCH WEST AFRICA, HAITI, ITALY, ITALIAN SOMALILAND, MADAGASCAR, REUNION (ISLAND OF), TAHITI OR U.S.A.
9262	Lens (Clear) (54572657)		1	
	All other items as R.H. Front Flasher Lamp C.17180			
C.17183	L.H. FRONT FLASHER LAMP (52543/J-690)		1	} REQUIRED FOR CARS EXPORTED TO FRANCE, FRENCH SOMALILAND, FRENCH WEST AFRICA, HAITI, ITALY, ITALIAN SOMALILAND, MADAGASCAR, REUNION (ISLAND OF), TAHITI OR U.S.A.
9263	Lens (Clear) (54572656)		1	
10210	Gasket, seating Lamp (54572284)		1	
9261	Body (54572285)		1	
	All other items as R.H. Front Flasher Lamp C.17180			
C.19475	Strap, front, fixing R.H. Front Flasher Lamp	57-33	1	
C.19473	Strap, rear, fixing R.H. Front Flasher Lamp	57-34	1	
C.19474	Strap, front, fixing L.H. Front Flasher Lamp		1	
C.19658	Strap, rear, fixing L.H. Front Flasher Lamp		1	
UFN.1119/L	Nut, securing Front Flasher Lamps		6	
C.723/A	Washer, Shakeproof, under Nuts		6	
C.16729	FLASHER UNIT (35020/A-FL.5)	57-35	1	
UCS.313/8H	Screw, Set, securing Flasher Unit Adaptor		1	
UCN.113/L	Nut, on Setscrew		1	
C.19255	Washer, Plain, on Setscrew		1	
C.721	Washer, Shakeproof, under Nut		1	

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.18602	Screw, Long, securing Sidelamps		2	
C.18603	Screw, Short, securing Sidelamps		2	
BD.33998	Nut, Special, on Screws		4	
C.19851	Sleeve, on Screws		4	
C.17184	R.H. STOP/TAIL/FLASHER LAMP (RED/AMBER) (53935/D-687)		1	NOT REQUIRED FOR CARS EXPORTED TO HAITI OR U.S.A.
9285	Lens, Flasher (54573423)	57-17	1	
9287	Lens, Stop/Tail (54571778)	57-18	1	
9284	Shield, dividing Flasher Lens from Stop/Tail Lens (54572171)	57-19	1	
9288	Gasket, seating Lens (54571780 or 54574925)	57-20	1	
9289	Bulb Holder, Flasher (556284)	57-21	1	} When Bulb Holder is required, use also Interior C.4653
C.4653	Interior, Flasher Bulb Holder (552103)		1	
6538	Interior, Flasher Bulb Holder (573832)		1	
C.9126	Bulb, Flasher (382)		1	} When Bulb Holder is required, use also Interior 3427
9290	Bulb Holder, Stop/Tail (555384)	57-22	1	
3427	Interior, Stop/Tail Bulb Holder (552101)		1	
5311	Interior, Stop/Tail Bulb Holder (573828)		1	
C.9125	Bulb, Stop/Tail (380)		1	
9291	Reflex Reflector (54572035)	57-23	1	
8621	Washer, seating Reflex Holder (54572032)	57-24	1	
9357	Base (54573565)	57-25	1	
9292	Gasket, seating Lamp (54571781)	57-26	1	
C.17185	L.H. STOP/TAIL/FLASHER LAMP (RED/AMBER) 53934/D-687)		1	NOT REQUIRED FOR CARS EXPORTED TO HAITI OR U.S.A.
9356	Base (54573564)		1	
	All other items are as R.H. Stop/Tail/Flasher Lamp C.17184			
C.17186	R.H. STOP/TAIL/FLASHER LAMP (RED/RED) (53937/D-687)		1	FITTED TO CARS EXPORTED TO HAITI OR U.S.A.
9293	Lens, Flasher (54571777)		1	
	All other items are as R.H. Stop/Tail/Flasher Lamp C.17184			
C.17187	L.H. STOP/TAIL/FLASHER LAMP (RED/RED) (53936/D-687)		1	FITTED TO CARS EXPORTED TO HAITI OR U.S.A.
9293	Lens, Flasher (54571777)		1	
9356	Base (54573564)		1	
	All other items are as R.H. Stop/Tail/Flasher Lamp C.17184			
UFN.125/L	Nut, securing Stop/Tail/Flasher Lamps		6	
C.724	Washer, Shakeproof, under Nuts		6	

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.17188	NUMBER PLATE ILLUMINATION AND REVERSE LAMP (53943/D-689)		1	NOT REQUIRED FOR CARS EXPORTED TO ALGERIA, FRANCE, FRENCH SOMALILAND, FRENCH WEST AFRICA, MADAGASCAR, MOROCCO, REUNION (ISLAND OF), TAHITI, OR TUNISIA
9272	Housing (Chromium Plated) (54572564)	57-36	1	
9273	Lens, R.H. (54572340)	57-37	1	
9274	Lens, L.H. (54572341)	57-38	1	
9275	Gasket, seating Lens (54572460)	57-39	2	
9289	Bulb Holder, Reverse (556284)	57-40	2	
C.4653	Interior, Reverse Bulb Holder (552103)		2	
6538	Interior, Reverse Bulb Holder (573832)		2	
C.9126	Bulb, for Reverse Lamp (382)		2	
9277	Bulb Holder, Number Plate Illumination (54572554)	57-41	2	
3455	Interior, Number Plate Bulb Holder (553780)		2	
989	Bulb, Number Plate Illumination (989)		2	
9278	Gasket, R.H., seating Lamp (54572618)	57-42	1	
9279	Gasket, L.H., seating Lamp (54572682)	57-43	1	
NOTE: Gaskets 9278 and 9279 are supplied in Pairs only, to Part No. 9278/9 (54573799)				
C.17189	NUMBER PLATE ILLUMINATION AND REVERSE LAMP (53944/D-689)		1	FITTED TO CARS EXPORTED TO ALGERIA, FRANCE, FRENCH SOMALILAND, FRENCH WEST AFRICA, MADAGASCAR, MOROCCO, REUNION (ISLAND OF), TAHITI, OR TUNISIA
9280	Lens, R.H. (54572698)		1	
9281	Lens, L.H. (54572699)		1	
All other items are as Lamp C.17188				
UFN.125/L	Nut, securing Number Plate Lamp		4	
C.724	Washer, Shakeproof, under Nuts		4	
C.1083	SWITCH, OPERATING REVERSE LAMP AND TOP GEAR CIRCUIT FOR OVERDRIVE UNIT (31542 SS.10/1)	57-44	2	NOT REQUIRED WHEN AUTOMATIC TRANSMISSION IS FITTED
C.4531	Gasket, under, Switches (163682)	57-45	2	
C.26377	Washer (Fibre), under Top Gear Switch		As Req'd	
C.18117	CUBBY BOX LAMP (56078/D-681)	57-46	1	
8851	Lens (54572189)		1	
7880	Bulb, (12v. 6w. Festoon) (254)		1	
C.19795	Bracket, mounting Cubby Box Lamp		1	
C.18120	Insulator, for Cubby Box Lamp		1	
UCS.411/3H	Screw, Set, securing Lamp and Insulator to Bracket and Bracket to Cubby Box		6	
UCN.111/L	Nut, on Setscrews		6	
C.18118	Switch, operating Cubby Box Lamp (34379/B-54.SA)	57-47	1	
C.15288	Lucar Blade, for cable connection to Switch (54190107)		1	
C.19853	Bracket, mounting Switch to Facia		1	
DAZ.406/6C	Screw, Self-Tapping, securing Bracket		2	

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.22255	HORN (LOW NOTE) (54068078-9H)	57-48	1	
10209	Bracket, on Horn (54680686)		1	
C.23625	Bracket Assembly, mounting Low Note Horn		1	} Fitted from Chassis No. ID.50001 to ID.50668 ID.75001 to ID.75438
UFS.125/5R	Screw, Set, securing Horn to Bracket		2	
C.8667/1	Nut, Self-Locking, on Setscrews		2	
UFN.125/L	Nut, securing Bracket to Underframe		2	
C.724	Washer, Shakeproof, under Nuts		2	
C.22254	HORN (HIGH NOTE) (54068079-9H)		1	
10209	Bracket, on Horn (54680686)		1	
UFS.125/14R	Screw, Set, securing Horn to Underframe		2	} Fitted from Chassis No. ID.50001 to ID.50668 ID.75001 to ID.75438
C.23626	Distance Piece, on Setscrews		2	
C.8667/1	Nut, Self-Locking, on Setscrews		2	
UFS.125/5R	Screw, Set, securing Horns to Underframe		4	} Fitted to Chassis No. ID.50669 and subs. ID.75439 and subs.
C.8667/1	Nut, Self-Locking, on Setscrews		4	
C.26654	MUTE FOR HORN (54682523)		2	FOR CARS EXPORTED TO HOLLAND
C.17338	HORN RELAY (33209/D-6.RA)	57-49	1	
UFS.119/3R	Screw, Set, securing Horn Relay		2	
UFN.119/L	Nut, on Setscrews		2	
C.723/A	Washer, Shakeproof, under Nuts		2	
C.18979	STEERING COLUMN HORN RING (33585/B-CC.2)	57-50	1	
9021	Spring, for Horn Ring (54300943)		1	
C.18177	Ring, with Upper Contacts (54300725)		1	
C.20530	Screw, securing Horn Ring (132504)		3	
C.20531	Washer, on Screws (185007)		3	
C.22275	HORN RING COVER ASSEMBLY (54300844/B)		1	
C.22271	Cover only (54300845/B)	57-51	1	
C.22272	Horn Push (54301250)	57-52	1	
C.22274	Contact Plate, in Horn Push (54301256)		1	
C.22273	Return Spring (54301259)	57-53	1	
UCS.416/9H	Screw, Set, securing Horn Ring Cover to Steering Wheel		4	
C.722	Washer, Shakeproof, on Setscrews		4	

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.16176	CARRIER ASSEMBLY FOR CABLE TO STEERING COLUMN HORN RING	57-54	1	
MJ.206/3R	Woodscrew, securing Carrier to back of Facia Board		2	
C.25257	DIRECTION INDICATOR/HEADLAMP FLASHER SWITCH (34803/D-85.SA)	57-55	1	Fitted from Chassis No. 1D.50001 to 1D.51954 1D.75001 to 1D.76087
10484	Spring (Nylon) operating Self-Cancelling Device (54320721)		1	
10485	Pivot Pin, for Operating Arm (54336527)		1	
C.25555	DIRECTION INDICATOR/HEADLAMP FLASHER SWITCH (35532/B-131.SA)		1	Fitted to Chassis No. 1D.51955 and subs. 1D.76088 and subs.
11316	Striker Ring (Nylon) (54322277)		1	
C.25668	Insulating Strip, for Direction Indicator Switch		1	
BD.22686	Stud, securing Insulating Strip to Upper Steering Column		2	
C.23391	MANUAL SWITCH OPERATING OVERDRIVE UNIT (34804/A-90.SA)	57-56	1	
C.16600	Bracket, mounting Manual Switch to Steering Column Outer Tube		2	
UFS.119/4R	Screw, Set, securing Bracket		2	
UFN.119/L	Nut, on Setscrews		2	
C.723/A	Washer, Shakeproof, under Nuts		2	
C.23523	FUSE CONNECTOR ASSEMBLY, BETWEEN OVERDRIVE SWITCH AND PANEL HARNESS (54935469)		1	NOT REQUIRED WHEN AUTOMATIC TRANSMISSION IS FITTED
10464	Fuse Holder (Plastic) (865094)		1	
10442	Fuse (8 amp.) (188209)		1	
BD.22655	Clip, retaining Fuse Connector to Facia Board		1	
DAZ.404/4C	Screw, Self-Tapping, securing Clip		1	
C.25925	UPPER SWITCH COVER ASSEMBLY AT CENTRE OF STEERING WHEEL (54361834)	57-57	1	
C.15792	Indicator Light Unit (54360413)		1	
C.25924	Unit Indicator (OVERDRIVE) (54361967)		1	
C.15787	Bulb (281) (12v. 2w. Peanut)		3	
8411	Bulb Holder, complete with Cables (54945043)		1	
8092	Rubber Pad (54360531)		1	
C.20793	LOWER SWITCH COVER AT CENTRE OF STEERING WHEEL	57-58	1	
BD.13713/2	Screw, Set, securing Lower Switch Cover to Steering Column		3	
C.16460	Screw, Set, clamping Upper and Lower Switch Covers together		2	
C.15830	Washer, Plain, on Setscrews		5	

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.18187	RESISTANCE, BEHIND INSTRUMENT PANEL, DIMMING 'OVERDRIVE' INDICATOR DURING NIGHT DRIVING (54334020)		1	
C.15486	MAP LIGHT (54057144)	57-59	1	
989	Bulb, for Map Light (989)		1	
MJ.204/3R	Woodscrew, securing Map Light		2	
9299	WINDSCREEN WIPER MOTOR (75465/D-6W)	58- 1	1	R.H. DRIVE CARS ONLY
7187	Brush Gear (743171)		2	
3509	Brushes (729367)		1 set	
11060	Armature (54712768)		1	
10225	Coil (54713957)		1	
11061	Shaft and Gear (54715728)		1	
11062	Pinion and Gear (54715725)		1	
9298	WINDSCREEN WIPER MOTOR (75425/D-6W)		1	L.H. DRIVE CARS ONLY
	Individual items are as Wiper Motor Assembly 9299			
7193	Rack and Crosshead (744257)	58- 2	1	
C.17604	WHEELBOX ASSEMBLY, R.H., FOR WINDSCREEN WIPER (72754/E)	58- 3	1	
9301	Spindle and Gear (54713663)		1	
9302	Front Bush (54714221)		1	
9304	Rear Bush (54713389)		1	
10229	Nut, fixing Wheelbox (54130691)		1	
C.17605	WHEELBOX ASSEMBLY, L.H., FOR WINDSCREEN WIPER (72755/E)		1	
9303	Front Bush (54713386)		1	
	All other items are as Wheelbox Assembly C.17604			
C.24138	OUTER CASING FROM WINDSCREEN WIPER MOTOR TO WHEELBOX (54717841)		1	R.H. DRIVE CARS ONLY Fitted from Chassis No. ID.50001 to ID.50799
C.24547	OUTER CASING FROM WINDSCREEN WIPER MOTOR TO WHEELBOX (54718147)	58- 4	1	Fitted to Chassis No. ID.50800 and subs. ID.75001 and subs.

ELECTRICAL EQUIPMENT

Part No.	Description	No. Plate	Unit No. per	Remarks
C.17607	OUTER CASING FROM WHEELBOX TO WHEELBOX ((54714900)	58- 5	1	
C.5450	OUTER CASING FOR WHEELBOX EXTENSION (740746)	58- 6	1	
8952	ARM FOR WINDSCREEN WIPER (54714410)	58- 7	2	FITTED TO R.H. DRIVE CARS ONLY
8953	ARM FOR WINDSCREEN WIPER (54714411)		2	FITTED TO L.H. DRIVE CARS ONLY
8954	BLADE FOR WINDSCREEN WIPER ARMS (54712821)	58- 8	2	
C.22304	INTERIOR LAMP (6352)	58- 9	3	
10184	Lens, Shield, and Plinth Assembly (03737)		3	
10185	Base Assembly (03738)		3	
7880	Bulb (12v. 6w. Festoon) (254)		3	
DJZ.504/8C	Screw, Self-Tapping, securing Interior Lamp to Backlight Surround		2	
BD.8633/9	Spire Nut, on Self-Tapping Screws		2	
DAZ.404/10C	Screw, Self-Tapping, securing Interior Lamps at top of 'B/C' Posts		4	
C.20309	SWITCH, ON 'A' POST, OPERATING INTERIOR LAMPS FROM FRONT DOORS	58-10	2	
DAZ.406/6C	Screw, Self-Tapping, securing Switches to 'A' Posts		4	
C.19230	SWITCH, ON 'C' POST, OPERATING INTERIOR LAMPS FROM REAR DOORS	58-11	2	
C.18343	INTERIOR MIRROR (62572/B-608)	58-12	1	
8722	Bracket, for Mirror (59610206)		1	
BD.13642/5	Screw, Set, securing Mirror		3	

ELECTRICAL EQUIPMENT

Part No.	Description	No. Plate	Unit No. per	Remarks
C.18778	BOOT LAMP (INCORPORATING MERCURY SWITCH) (54121/A-519)	58-13	1	
989	Bulb (989)		1	
DZZ.406/6C BD.21134	Screw, Self-Tapping, securing Boot Lamp Captive Nut, receiving Screws		2 2	
C.24073	TWO-PIN PLUG AND SOCKET (38609/A)	58-14	1	FITTED TO L.H. DRIVE CARS From Chassis No. 1D.75001 to 1D.76791 (also to 1D.76890 and 1D.76891) AND TO ALL R.H. DRIVE CARS
C.26686	TWO-PIN PLUG AND SOCKET		1	L.H. DRIVE CARS ONLY Fitted to Chassis No. 1D.76792 and subs. (except 1D.76890 and 1D.76891)
UCS.411/8H UCN.111/L C.720	Screw, Set, securing Two-Pin Socket Nut, on Setscrews Washer, Shakeproof, under Nuts		2 2 2	
C.17190	BATTERY (54028605)	58-15	1	
C.23469	BATTERY CARRIER	58-16	1	R.H. DRIVE CARS ONLY
C.23470	BATTERY CARRIER		1	L.H. DRIVE CARS ONLY
UFS.125/6R UFN.125/L FW.104/T C.724	Screw, Set, securing Battery Carrier to Body Nut, on Setscrews Washer, Plain, on Setscrews Washer, Shakeproof, under Nuts		4 4 4 4	
C.19384	BATTERY RETAINING FRAME	58-17	1	
C.19386	Fixing Rod, Front	58-18	1	
C.19385	Fixing Rod, Rear	58-19	1	
C.17084	Wing Nut, on Fixing Rods	58-20	2	
FG.204/X	Washer, Spring, under Wing Nuts		2	
C.19506	Rubber Pad	58-21	2	
C.19387	CLAMP BRACKET ASSEMBLY FOR REAR FIXING ROD	58-22	2	
UFN.125/L C.724	Nut, securing Clamp Bracket to Body Washer, Shakeproof, under Nuts		2 2	
C.20408	BATTERY HEAT SHIELD	58-23	1	} R.H. DRIVE CARS ONLY
DAZ.408/8C	Screw, Self-Tapping, securing Heat Shield to Body		2	

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.23898	BATTERY POLARITY WARNING PLATE ON FRONT WHEEL ARCH		1	
BD.1814/1	Pop Rivet, securing Polarity Warning Plate		4	
C.23687	BATTERY CABLE (NEGATIVE TO EARTH) (54935742/A)		1	R.H. DRIVE CARS ONLY
C.23685	BATTERY CABLE (NEGATIVE TO EARTH) (54936004)		1	L.H. DRIVE CARS ONLY
UFS.137/4R	Screw, Set, securing Battery Earth Cable to Body		1	
UFN.137/L	Nut, on Setscrew		1	
FW.106/T	Washer, Plain, on Setscrew		1	
C.726	Washer, Shakeproof, under Nut		2	
C.23688	BATTERY CABLE (POSITIVE) FROM BATTERY TO TERMINAL POST (54936179)		1	R.H. DRIVE CARS ONLY
C.23686	BATTERY CABLE (POSITIVE) FROM BATTERY TO TERMINAL POST (54936180)		1	L.H. DRIVE CARS ONLY
C.2609	Screw, securing Cables to Battery Posts (186111)		2	
6826	Screw (Oversize) securing Cables to Battery Posts (186114)		2	REQUIRED ONLY WHEN HOLES IN BATTERY POSTS ARE ENLARGED
C.22257	TERMINAL POST ASSEMBLY ON DASH (54934338)	58-24	1	
C.19400	CABLE FROM TERMINAL POST TO STARTER MOTOR (792636)		1	R.H. DRIVE CARS ONLY
C.19622	CABLE FROM TERMINAL POST TO STARTER MOTOR (792623)		1	L.H. DRIVE CARS ONLY
C.19079	ELECTRICAL HARNESS FOR GEARBOX (54930711)		1	

ELECTRICAL EQUIPMENT

Part No.	Description	No. Plate	Unit No. per	Remarks
C.22261	FORWARD HARNESS (54935732)		1	R.H. DRIVE CARS ONLY Fitted from Chassis No. 1D.50001 to 1D.50198
C.22262	FORWARD HARNESS (54935733)		1	L.H. DRIVE CARS ONLY Fitted from Chassis No. 1D.75001 to 1D.75103
C.24983	FORWARD HARNESS (54937341)		1	R.H. DRIVE CARS ONLY Fitted from Chassis No. 1D.50199 to 1D.50547
C.25612	FORWARD HARNESS		1	R.H. DRIVE CARS ONLY Fitted to Chassis No. 1D.50548 and subs.
C.24984	FORWARD HARNESS (54937342)		1	L.H. DRIVE CARS ONLY Fitted from Chassis No. 1D.75104 to 1D.75373
C.25613	FORWARD HARNESS		1	L.H. DRIVE CARS ONLY Fitted from Chassis No. 1D.75374 to 1D.76791 (also to 1D.76890 and 1D.76891)
C.26620	FORWARD HARNESS		1	L.H. DRIVE CARS ONLY Fitted to Chassis No. 1D.76792 and subs. (except 1D.76890 and 1D.76891)
C.23683	ENGINE HARNESS (54935741)		1	Fitted from Chassis No. 1D.50001 to 1D.50198 1D.75001 to 1D.75103
C.24462	ENGINE HARNESS (54936332)		1	Fitted to Chassis No. 1D.50199 and subs. 1D.75104 and subs.
C.24414	BASE PLATE ASSEMBLY, MOUNTING MULTI-PIN SOCKET PLUG		1	
C.24415	Strap, on Base Plate		1	
UCN.116/L	Nut, securing Base Plate to Wheel Arch and Strap to Base Plate		4	
C.722	Washer, Shakeproof, under Nuts		4	
C.22747	PANEL HARNESS (54935736)		1	R.H. DRIVE CARS ONLY
C.22748	PANEL HARNESS (54935737)		1	L.H. DRIVE CARS ONLY
C.22750	R.H. BODY HARNESS (54935740)		1	

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.22751	L.H. BODY HARNESS (54935739)		1	
C.26345	HARNESS FOR CONNECTION OF HAZARD WARNING DEVICE (54939670)		1	
3570	Snap Connector (4-way) (850641)		2	
C.20612	Snap Connector (6-way) (54948105)		1	
ELECTRICAL CABLES				
C.19098	Cable, Interior Light Connector (54930718)		2	
C.16917	Cable, Rev. Counter and Speedometer Illumination Connector (54947491)		1	
C.18647	Cable, connecting Voltage Control Unit to Water Temperature and Petrol Gauge (54930717)		1	
C.18650	Cable, Number Plate Lamp Connector (54930720)		1	
C.19099	Cable, Sidelamp Warning Light Connector (54930715)		1	FOR ITALY ONLY
C.19617	Cable, Front Door Switch Connector (54930719)		2	
C.24468	Cable, Starter Switch Connector (54936384)		1	
C.22263	Cable, Panel Connector (54935738)		1	FITTED TO L.H. DRIVE CARS From Chassis No. 1D.75001 to 1D.76791 (also to 1D.76890 and 1D.76891) AND TO ALL R.H. DRIVE CARS L.H. DRIVE CARS ONLY Fitted to Chassis No. 1D.76792 and subs. (except 1D.76890 and 1D.76891)
C.26685	Cable, Panel Connector		1	
C.17770	Cable, Cubby Box Lamp Connector (54948226)		1	
EARTH CABLES				
C.19401	Earth Cable, from Engine to Body (54930710/A)		1	
C.18699	Earth Cable, for Cigar Lighter (54949514)		1	
C.22637	Earth Cable, for Instruments		1	
C.24546	Earth Cable, for Cubby Box Lamp		1	L.H. DRIVE CARS ONLY
RUBBER GROMMETS				
C.2706	Grommet, for Windscreen Washer Tubing in Bulkhead, Number Plate Harness in Boot Lid, Reverse Switch Cable in Gear Box Tunnel, Hydraulic Brake Pipe in Front Wheel Arch, Heater Cable in Parcel Tray, Bonnet Release Cable, and Gearbox Harness (859059)		10	
C.2707	Grommet, for Speedometer Cable at Bulkhead (859060)		1	
C.5574	Grommet, for Windscreen Wiper Casing in Bulkhead (740811)		1	
C.976	Grommet, for Number Plate Harness in Boot Hinge Panel (858064)		2	
C.977	Grommet, for Body Harness in Seat Back (858065)		4	
C.8016	Grommet, for Interior Light Cables		3	
C.10126	Grommet, in Body Bracket, for Propeller Shaft Centre Bearing Mounting		4	
BD.11524	Grommet, for Front Door Switches at 'A' Post		2	
C.15749	Grommet, for R.H. Engine Harness at Air Filter Box and for Body Harness at Seat Pan (54944431)		2	
C.17432	Grommet, for R.H. Engine Harness at Air Filter Box and for Terminal Post Harness (863123)		2	
BD.18341	Grommet, for Head Lamp Cables and Petrol Pump Harness in Boot		3	
BD.21899	Grommet, for Battery Carrier Holes in Wheel Arch		2	
C.24180	Grommet, for Petrol Pipe in Boot		1	

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
RUBBER PLUGS AND BOOTS				
BD.4321	Rubber Plug, sealing Redundant Dip Switch Bracket Holes		2	
BD.5571	Rubber Plug, sealing Redundant Speedometer Cable Hole and Window Lift Harness Holes in Dash (860398)		2	
C.4650	Rubber Boot, for Starter and Solenoid Terminals (858266)		3	
CLIPS				
C.1040/1	Clip, securing Body Harness at Inner Dash (187079)		See Remarks	6 for R.H. Drive Cars 3 for L.H. Drive Cars
C.1040/3	Clip, securing Forward Harness at side of Radiator and Panel Harness to Instrument Panel (187051)		3	
C.1040/4	Clip, securing Petrol Tank Cables (187085)		2	
C.1040/5	Clip, securing Panel Harness to Instrument Panel (187044)		2	
C.1040/6	Clip, securing Petrol Pipes to Boot Floor, Main Floor and Dash (187004)		8	
C.1040/18	Clip, securing Engine Harness to Engine Mounting Bracket and Number Plate Harness to Trunk Lid (187047)		3	
C.1040/9	Clip, securing Heater Vacuum Pipes, Speedometer Cable, Battery Negative Cable, Starter Solenoid Cable, Petrol Pipes, Heater Cable, Control Box Cable, Alternator Cable, Horn Cable, Rear Caliper Brake Pipe, and Number Plate Harness (187052)		See Remarks	18 for R.H. Drive Cars 19 for L.H. Drive Cars
C.1040/12	Clip, securing Starter Solenoid Cable and Radiator Overflow Pipe (187042)		3	
C.1040/13	Clip, securing Hydraulic Brake Pipes (851436)		See Remarks	13 for R.H. Drive Cars 9 for L.H. Drive Cars
C.1040/14	Clip, securing Horn Cable to Radiator Panel and Number Plate Harness in Boot (900402)		3	
C.1040/16	Clip, securing Vacuum Pipe to Dash (187005)		1	L.H. DRIVE CARS ONLY
C.1040/17	Clip, securing Vacuum Pipe, Heater Harness, Horn Cable, and Petrol Pipe (187048)		See Remarks	7 for R.H. Drive Cars 9 for L.H. Drive Cars
C.1040/18	Clip, securing Engine Harness (850358)		1	
C.1040/24	Clip, securing Hydraulic Brake Pipe to Rear Suspension Cross Member (187008)		1	
C.1040/32	Clip, securing Petrol Pipe and Heater Vacuum Pipe (187002)		2	
C.1069/1	Clip, securing Body Harness at Inner Dash (187064)		3	L.H. DRIVE CARS ONLY
C.1040/18	Clip, securing Alternator Cable to Engine Mounting Bracket (850358)		1	
C.17001	CABLE STRAPPING (51" LONG)		1	
C.17002	Stud, for Cable Strapping		20	
INSULATORS AND SLEEVES				
C.4877/2	Rubber Insulator for Boot Harness at Petrol Tanks (8" long)		2	
C.4877/4	Rubber Insulator for Engine Harness (6" long)		2	
C.20161	Sleeve (P.V.C.) for Wiring Tags (2½" long)		23	
C.20162	Sleeve (P.V.C.) for Wiring Tags (3½" long)		4	
C.16212	Sleeve (P.V.C.) for Steering Column Harness at Side Facia (1½" long)		2	
C.2607	Sleeve (P.V.C.) for Brake Warning Lamp Lead		1	

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.19470	AERIAL SHIELD ASSEMBLY CARRYING FORWARD HARNESS		2	
UFS.419/3H	Screw, Set, securing Shield		4	
UFN.119/L	Nut, on Setscrews		4	
C.723/A	Washer, Shakeproof, under Nuts		4	
C.25274	BULB FOR HEATER VACUUM CONTROL BOX (24V. 3W.) (283)		2	

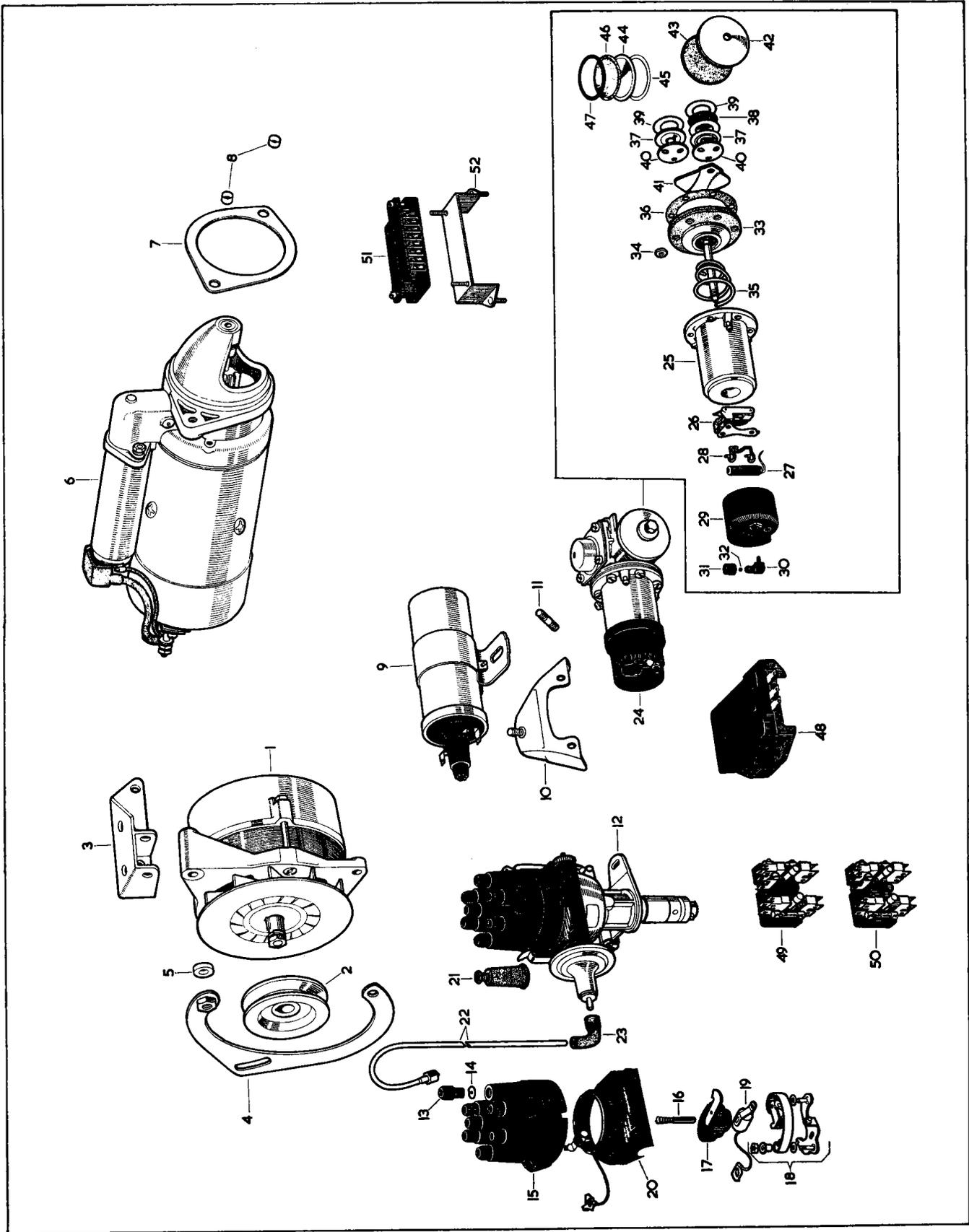


PLATE 55

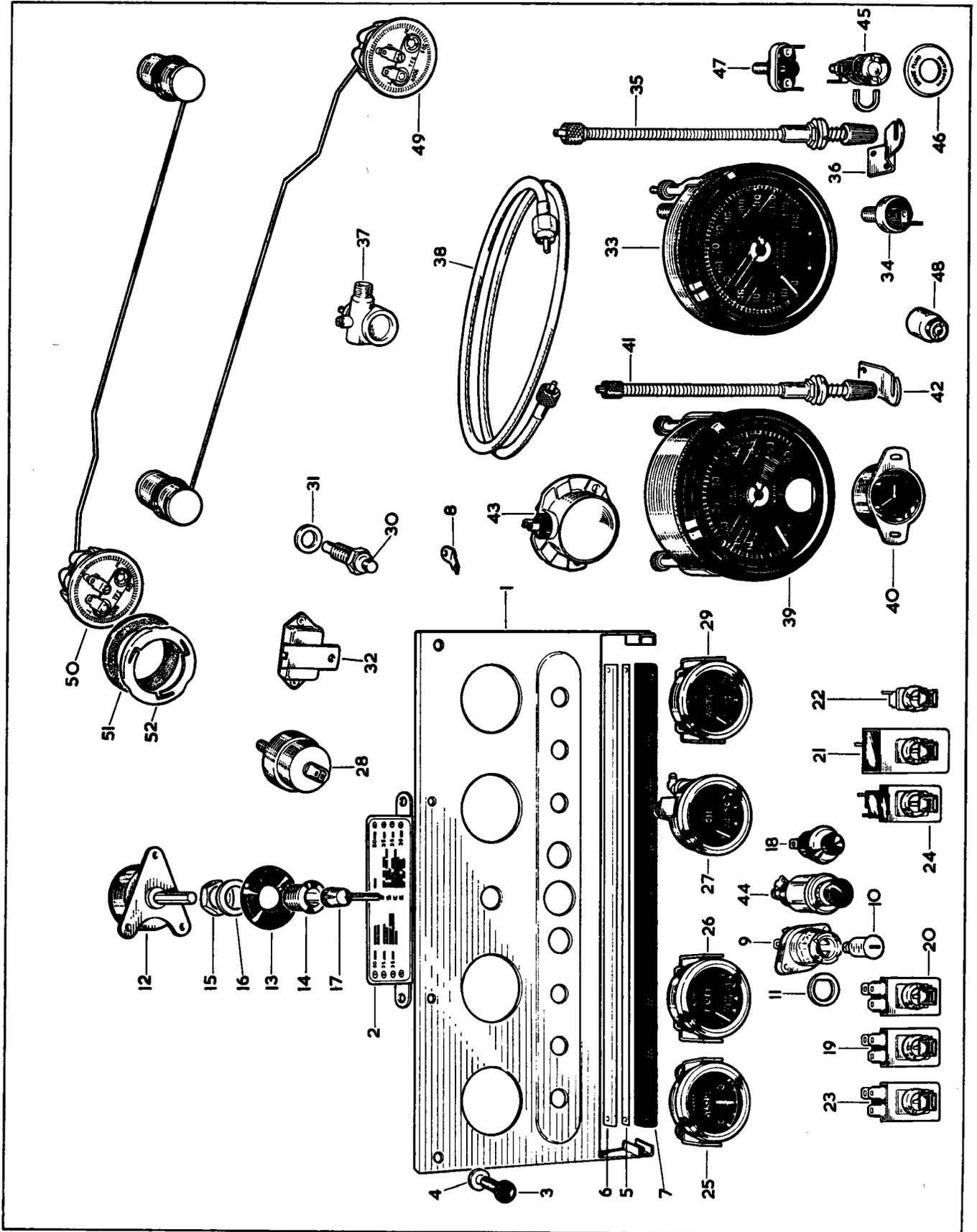


PLATE 56

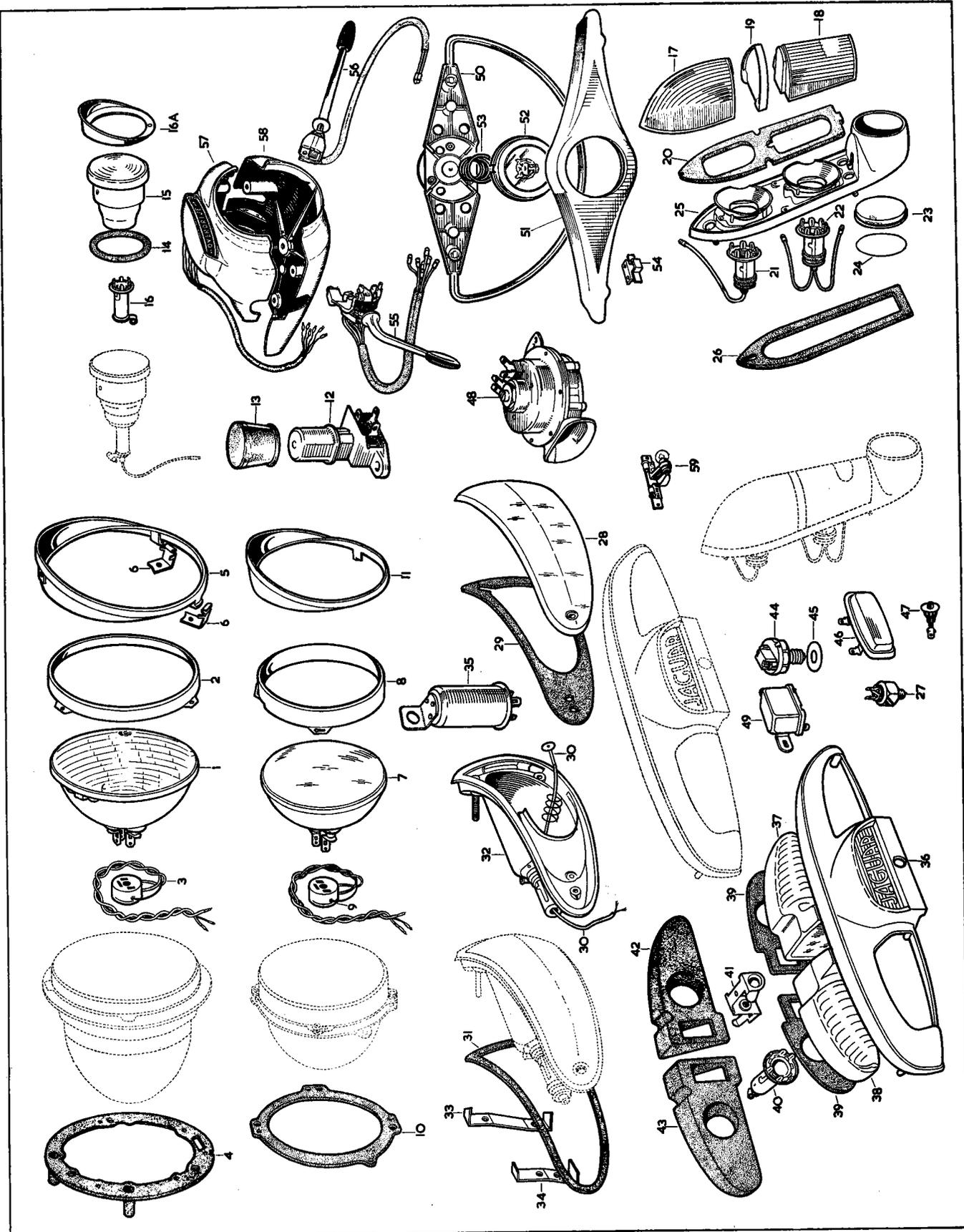


PLATE 57

ELECTRICAL EQUIPMENT

AUTOMATIC TRANSMISSION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.25327	DISTRIBUTOR (41065/A-22D6)		1	
C.11906	Nut, for Connection of High Tension Cables (410600)		7	
C.5452	Copper Washer, at ends of High Tension Cables (185015)		7	
6476	Clamping Plate (423605)		1	
6477	Screw, for Clamping Plate (415087)		1	
9930	Cap (54414989)		1	
6479	Brush and Spring, inside Cap (418856)		1	
C.25328	Rotor (54417627)		1	
9931	Contact Set (423153)		1	
6487	Insulating Bush for Contact Breaker Lever (419950)		1	
C.11991	Condenser (423871)		1	
C.25287	Waterproof Cover, complete with Terminal, Bush, and Lead (54417459)		1	
9933	Insulating Washer, for Terminal (161353)		1	
9934	Earth Lead (421088)		1	
9968	Spring, Auto. Advance (54415562)		1 set	
10520	Weight, Auto. Advance (54413073)		2	
6497	Return Spring, for Vacuum Unit (419086)		1	
9969	Vacuum Unit (54415894)		1	
9938	Oil Seal (188639)		1	
9253	Driving Dog (420620)		1	
C 2607	RUBBER SLEEVE ON HIGH TENSION LEADS AT DISTRIBUTOR		7	
C.18187	RESISTANCE, BEHIND INSTRUMENT PANEL, DIMMING LIGHT BEHIND TRANSMISSION INDICATOR (54334020)		1	
C.23291	SWITCH, OPERATING REVERSE LIGHT AND STARTER CUT-OUT (34822A/B-126.SA)		1	
C.24467	RELAY, FOR SWITCH OPERATING REVERSE LIGHT AND STARTER CUT-OUT (33188/D)		1	
DAZ.410/8C	Screw, Self-Tapping, securing Relay		2	
C.24465	PANEL HARNESS (54936333)		1	R.H. DRIVE CARS ONLY
C.24466	PANEL HARNESS (54936334)		1	L.H. DRIVE CARS ONLY
C.25512	SPEEDOMETER (SN.6326/45) (CALIBRATED IN MILES)		1	FOR USE WITH 3.54:1 FINAL DRIVE RATIO Fitted to Chassis No. 1D.51926 and subs. (also to 1D.51915) 1D.76086 and subs.
C.22691	SPEEDOMETER (SN.6326/20) (CALIBRATED IN MILES)		1	FOR USE WITH 3.54:1 FINAL DRIVE RATIO Fitted from Chassis No. 1D.50001 to 1D.51925 (except 1D.51915) 1D.75001 to 1D.76085

WINDSCREEN WASHER

Part No.	Description	Plate No.	No. per Unit	Remarks
C.17004	WINDSCREEN WASHER UNIT, COMPLETE WITH TUBES AND 'T' PIECE (54071196)		1	Fitted from Chassis No. ID.50001 to ID.50547 ID.75001 to ID.75373
8408	Motor, complete with Coupling (54711928)	61- 1	1	
8035	Pump Assembly (295194)	61- 2	1	
8036	Moulded Cover (295138)	61- 3	1	
8037	Rubber Gasket, between Cover and Reservoir (295042)	61- 4	1	
8038	Rubber Filler Cap (295043)	61- 5	1	
8039	Union, securing Motor to Pump (295045)	61- 6	1	
8040	Glass Reservoir (295058)	61- 7	1	
8041	Bracket, holding Reservoir (295061)	61- 8	1	
8408	MOTOR, COMPLETE WITH COUPLING (54711928)	61- 1	1	Fitted from Chassis No. ID.50001 to ID.50547 ID.75001 to ID.75373
8042	Contact Assembly (295251)		1	
8043	Brush Set (295198)		1	
8044	Armature (295023)		1	
8990	Lucar Connector (54190172)		3	
C.19402	TUBING FOR WINDSCREEN WASHER (116" LONG) (54713823)	61- 9	1	
C.15644	'T' PIECE AT JUNCTION OF FLUID TUBES (295091)	61-10	1	
C.19538	BRACKET ASSEMBLY, MOUNTING WINDSCREEN WASHER BRACKET		1	Fitted from Chassis No. ID.50001 to ID.50547 ID.75001 to ID.75373
UFS.119/3R	Screw, Set, securing Brackets		7	
UFN.119/L	Nut, on Setscrews		4	
C.723/A	Washer, Shakeproof, on Setscrews		7	
	NOTE: Windscreen Washer Jets are incorporated in the Windscreen Wiper Wheelbox Front Bushes, which are obtainable to Part No. 9302 (R.H.) or 9303 (L.H.)			
C.25438	WINDSCREEN WASHER UNIT COMPLETE		1	Fitted to Chassis No. ID.50548 and subs. ID.75374 and subs.
11435	Motor, complete with Coupling, Cover and Pump assembly		1	
11084	Reservoir		1	
11085	Filler Cap on Reservoir		1	
11086	Bracket and Strap Assembly		1	

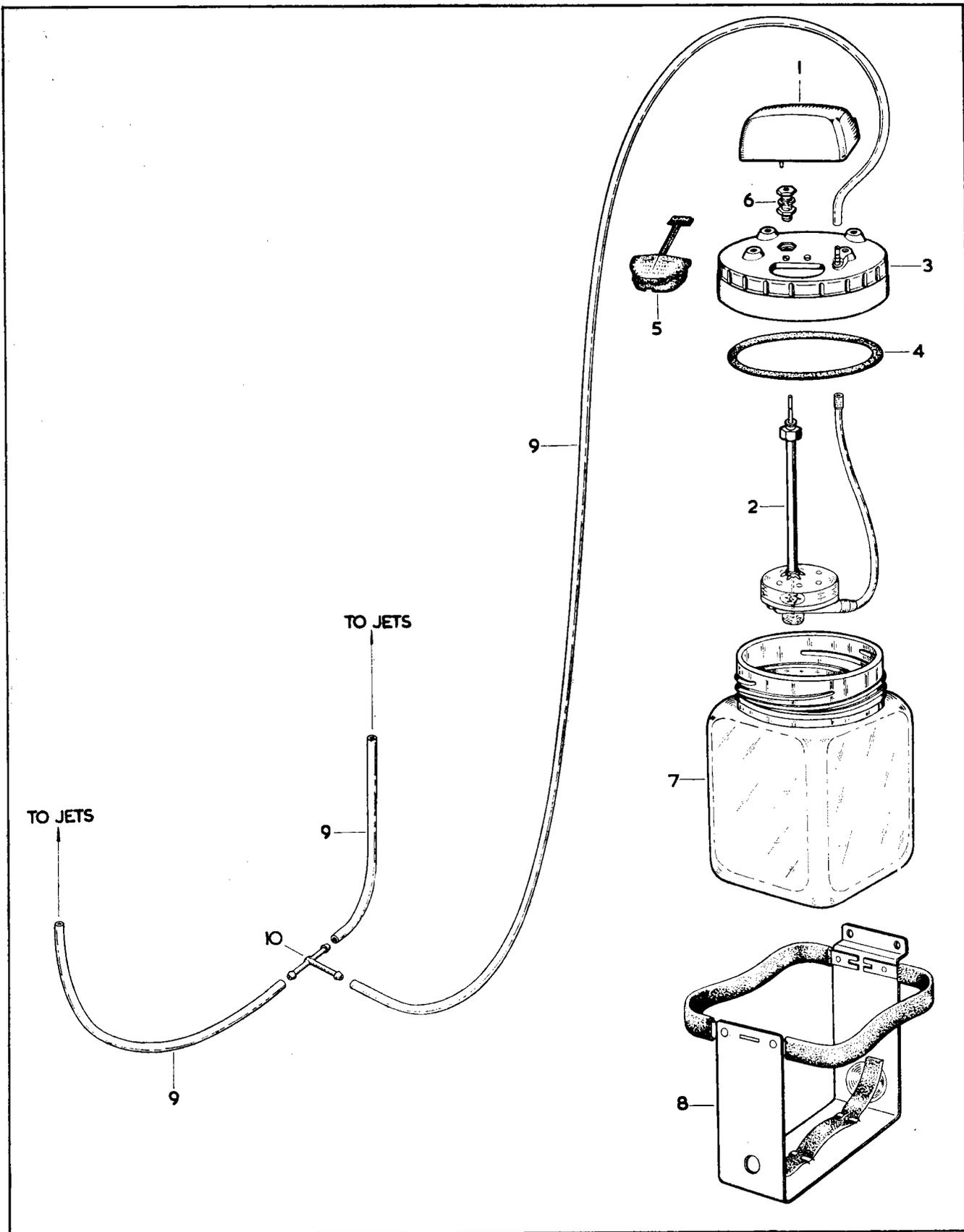


PLATE 61

ELECTRICAL EQUIPMENT

AUTOMATIC TRANSMISSION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.22692	SPEEDOMETER (SN.6326/21) (CALIBRATED IN KILOS)		1	FOR USE WITH 3.54:1 FINAL DRIVE RATIO Fitted from Chassis No. 1D.50001 to 1D.51925 (except 1D.51915) 1D.75001 to 1D.76085
C.25513	SPEEDOMETER (SN.6326/46) (CALIBRATED IN KILOS)		1	FOR USE WITH 3.54:1 FINAL DRIVE RATIO Fitted to Chassis No. 1D.51926 and subs. (also to 1D.51915) 1D.76086 and subs. SEE ALSO C.25511 BELOW
C.25511	SPEEDOMETER (SN.6326/44) (CALIBRATED IN KILOS)		1	FOR USE WITH 3.31:1 FINAL DRIVE RATIO. FITTED TO CARS EXPORTED TO BELGIUM, FRANCE, GERMANY, HOLLAND AND ITALY AT CHASSIS No. 1D.76195 and subs.
C.24589	RIGHT ANGLE DRIVE GEARBOX (BG.2002/07)		1	
C.24870	FLEXIBLE SPEEDOMETER CABLE COMPLETE (DF.1110/00/Z.66)		1	
8241	Inner Cable only (DI.1110/00/Z.66)		1	
11119	Outer Cable only (DO.1110/00/66)		1	
C.25117	UPPER SWITCH COVER ASSEMBLY AT CENTRE OF STEERING WHEEL (54361833)		1	
C.15792	Indicator Light Unit (54360413)		1	
C.22540	Gear Indicator (P.R.N.D2.D1.L) (54361538)		1	
C.15787	Bulb (281) (12v-2w Peanut)		3	
8411	Bulb Holder, complete with Cables (54945043)		1	
8092	Rubber Pad (54360531)		1	
C.20792	LOWER SWITCH COVER AT CENTRE OF STEERING WHEEL		1	
BD.13713/2	Screw, Set, securing Lower Switch Cover to Steering Column		3	
C.16460	Screw, Set, Clamping Upper and Lower Switch Covers together		2	
C.15830	Washer, Plain, on Setscrews		5	
	CLIPS			
C.1040/9	Clip, securing Gear Control Cable to Dash (187052)		1	
C.1040/13	Clip, securing Hydraulic Brake Pipes (851536)		10	L.H. DRIVE CARS ONLY
	RUBBER GROMMETS			
C.12425	Grommet, in Transmission Cover, for Gear Control Cable (745475)		1	
C.15639	Grommet, for Automatic Control Linkage		4	
	RUBBER PLUGS			
C.5648	Rubber Plug, sealing Hole in Gear Box Tunnel		1	
BD.4321	Rubber Plug, sealing Holes in Gear Box Tunnel		2	

BODY SHELL

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.26112	BODY SHELL ASSEMBLY (31330/3950)		1	FOR CARS FITTED WITH OVERDRIVE TRANSMISSION
10778	Underframe Assembly (31330/3024)		1	
9007	Body Side Assembly, R.H. (31330/0010)		1	
9008	Body Side Assembly, L.H. (31330/0011)		1	
8999	Roof Panel Assembly (31330/0003)		1	
9000	Front Wing Assembly, R.H. (31330/0048)		1	
9001	Front Wing Assembly, L.H. (31330/0049)		1	
BD.23998	Bracket, mounting Air Cleaner (21330/0154)		1	
8995	Bonnet Assembly (31330/0018)		1	
9417	Bonnet Hinge Assembly, R.H. (21330/0034)		1	
9418	Bonnet Hinge Assembly, L.H. (21330/0035)		1	
9419	Stop Arm Assembly, at R.H. side of Bonnet (21330/0082)		1	
9420	Stop Arm Assembly, at L.H. side of Bonnet (21330/0083)		1	
9421	Bonnet Lock Assembly, R.H. (21330/0110)		1	
9422	Bonnet Lock Assembly, L.H. (21330/0111)		1	
9423	Locating Plate, for Bonnet Locks (11330/0390)		2	
9424	Washer Plate, for Bonnet Locks (11330/0382)		2	
9425	Striker Pin Assembly, for Bonnet Locks (21330/0112)		2	
9426	Spring, on Striker Pins (21330/0113)		2	
9427	Panel Assembly, joining Front Wings and mounting Radiator (31330/0147)		1	
9428	Lid Assembly, for Scuttle Ventilator (31330/0236)		1	
9004	Windscreen Aperture Panel (11330/0096)		1	
9429	Reinforcement Panel Assembly, mounting Interior Mirror (31330/0205)		1	
8991	Door Shell Assembly, R.H. Front (31330/0040)		1	
8992	Door Shell Assembly, L.H. Front (31330/0041)		1	
9430	Spring, assisting opening of Front Doors (21330/0126)		2	
9354	Check arm Assembly, for Front Doors (21330/0109 superseded by 21330/0156)		2	
9431	Corner Panel, R.H. Front Sill to 'A' Post (11330/0238)		1	
9432	Corner Panel, L.H. Front Sill to 'A' Post (11330/0239)		1	
9312	Inner Panel Assembly, for R.H. 'B/C' Post (31330/0182)		1	
9313	Inner Panel Assembly, for L.H. 'B/C' Post (31330/0183)		1	
9433	Tapped Plate, on 'B/C' Posts, fixing Rear Door Upper Hinges (21330/0007)		2	
8993	Door Shell Assembly, R.H. Rear (31330/0046)		1	
8994	Door Shell Assembly, L.H. Rear (31330/0047)		1	
9355	Check Arm Assembly, for Rear Doors (21330/0031)		2	
9434	Rear Squab and Parcel Shelf Panel Assembly (31330/0151)		1	
9435	Closing Panel, 'D' Post to Backlight, R.H. (11330/0132)		1	
9436	Closing Panel, 'D' Post to Backlight, L.H. (11330/0133)		1	
9437	Filler Plate, at bottom of R.H. 'D' Post (11330/0916)		1	
9438	Filler Plate, at bottom of L.H. 'D' Post (11330/0917)		1	
9002	Rear Wing Assembly, R.H. (31330/0050)		1	

BODY SHELL

Part No.	Description	Plate No.	No. per Unit	Remarks
BODY SHELL ASSEMBLY (31330/3950)				
(cont.)				
9003	Rear Wing Assembly, L.H. (31330/0051)		1	
9439	Petrol Filler Box Assembly, R.H. (31330/0128)		1	
9440	Petrol Filler Box Assembly, L.H. (31330/0129)		1	
8997	Lid Assembly, for R.H. Petrol Filler Box (31330/0100)		1	
8998	Lid Assembly, for L.H. Petrol Filler Box (31330/0101)		1	
8996	Trunk Lid Assembly (31330/0085)		1	
9441	Hinge Assembly, R.H., for Trunk Lid (21330/0018)		1	
9442	Hinge Assembly, L.H., for Trunk Lid (21330/0019)		1	
9443	Attachment Bracket, for Trunk Lid Hinges (11330/0105)		2	
9444	Body Panel, lower rear (11330/0002)		1	
9445	Valance Panel, Rear Bumper (11330/0104)		1	
9549	Bracket Assembly, mounting Rear Bumper at sides (31330/0228)		2	
BD.26113	BODY SHELL ASSEMBLY (31331/3950)		1	} FITTED TO CARS WITH AUTOMATIC TRANSMISSION
10779	Underframe Assembly (31331/3024)		1	
All other items are as for Body Shell BD26112				
SUPPLEMENTARY ITEMS NECESSARY TO COMPLETE BODY SHELL ASSEMBLY				
BD.20652	GAUZE FOR SCUTTLE VENTILATOR LID (21330/0129)		1	
UFS.819/4H	Screw, Set, securing Gauze to Lid		3	
C.723/A	Washer, Shakeproof, on Setscrews		3	
AW.102/T	Washer, Plain, under Shakeproof Washers		3	
BD.23498	CLOSING PANEL AT FRONT OF DRAIN CHANNEL ON R.H. 'A' POST		1	
BD.23499	CLOSING PANEL AT FRONT OF DRAIN CHANNEL ON L.H. 'A' POST		1	
BD.11712/2	Pop Rivet, securing Closing Panels		4	
BD.19783	COVER PLATE FOR LOCK MECHANISM BRACKETS ON TRUNK LID (11330/0334)		2	

BODY UNDERFRAME

Part No.	Description	Plate No.	No. per Unit	Remarks
10778	UNDERFRAME ASSEMBLY (31330/3024)	42- 1	1	FOR CARS FITTED WITH OVERDRIVE TRANSMISSION
10780	Front End Assembly (31330/2012)		1	
9531	R.H. Inner Sill Panel (11330/0720)		1	
9532	L.H. Inner Sill Panel (11330/0721)		1	
9533	Inner Panel, for R.H. 'A' Post (11330/0742)		1	
9534	Inner Panel Assembly, for L.H. 'A' Post (31330/0233)		1	
9535	Cross Member, under Front Seats (11330/0717)		1	
9536	Reinforcement, for Cross Member (11330/0718)		1	
BD.25082	Bracket, for Propeller Shaft Centre-Mounting (21330/0161)		1	
10781	Forward Luggage Floor Assembly (31330/2082)		1	
9539	R.H. Rear Wheel Arch Assembly (31330/0094)		1	
9540	L.H. Rear Wheel Arch Assembly (31330/0095)		1	
9541	Rear Luggage Floor and Spare Wheel Well Assembly (31330/0200)		1	
9542	Frame Extension Assembly, at R.H. side of Luggage Floor (31330/0104)		1	
9543	Frame Extension Assembly, at L.H. side of Luggage Floor (31330/0105)		1	
9544	Reinforcement Panel, from Luggage Floor to R.H. Rear Wing (11330/0802)		1	
9545	Reinforcement Panel, from Luggage Floor to L.H. Rear Wing (11330/0803)		1	
9526	Reinforcement Panel, from Luggage Floor to bottom of Trunk Lid Aperture (11330/0797)		1	
9546	Channel Assembly, reinforcing R.H. side of Trunk Lid Aperture (31330/0172)		1	
9547	Channel Assembly, reinforcing L.H. side of Trunk Lid aperture (31330/0173)		1	
9548	Bracket Assembly, mounting Rear Bumper at rear (31330/0118)		2	
9550	Reinforcement Bracket, at mounting of Rear Suspension Bump Stops (11330/0853)		1	
9551	Filler Panel, at rear of R.H. Sill (11330/0110)		1	
9552	Filler Panel, at rear of L.H. Sill (11330/0111)		1	
10779	UNDERFRAME ASSEMBLY (31331/3024)		1	FITTED TO CARS WITH AUTOMATIC TRANSMISSION
10782	Front End Assembly (31331/2012)		1	
	All other items are as for Underframe 10778			
10780	FRONT END ASSEMBLY (31330/2012)	42- 2	1	FOR CARS FITTED WITH OVERDRIVE TRANSMISSION
9554	Front Cross Member Assembly (31330/0150)	42- 3	1	
9555	Closing Plate, for Front Cross Member (11330/0759)	42- 4	1	
9556	Bracket Assembly, R.H., for lower Mounting of Radiator (31330/0226)		1	
9557	Bracket Assembly, L.H., for lower Mounting of Radiator (31330/0227)	42- 5	1	
9559	R.H. Side Member Assembly (31330/0152)		1	
9560	L.H. Side Member Assembly (31330/0153)	42- 6	1	
9561	Brace, from R.H. Side Member to Cross Member (11330/0788)		1	

BODY UNDERFRAME

Part No.	Description	Plate No.	No. per Unit	Remarks
FRONT END ASSEMBLY (31330/2012)				
(cont.)				
9562	Brace, from L.H. Side Member to Cross Member (11330/0789)	42- 7	1	
9563	Bracket, on R.H. Side Member, for Front Engine Mounting (11330/0850)		1	
9564	Bracket, on L.H. Side Member, for Front Engine Mounting (11330/0851)	42- 8	1	
9565	Plate, reinforcing Engine Brackets (11330/0840)	42- 9	2	
9566	Closing Plate Assembly, at front of Side Members (31330/0184)	42-10	2	
9567	Closing Plate, at rear of Side Members (11330/0758)	42-11	2	
9568	Inner Strut, from R.H. Side Member to Dash (11330/0812)		1	
9570	Outer Strut Assembly, from R.H. Side Member to Dash (31330/0812)		1	
9572	Gusset, joining R.H. Struts to Side Member (11330/0804)		1	
9569	Inner Strut, from L.H. side Member to Dash (11330/0813)	42-12	1	
9571	Outer Strut Assembly, from L.H. side Member to Dash (31330/0235)	42-13	1	
9573	Gusset, joining L.H. Struts to Side Member (11330/0805)	42-14	1	
9574	R.H. Front Wheel Arch Assembly (31330/0156)		1	
9575	L.H. Front Wheel Arch Assembly (31330/0157)	42-15	1	
9576	Closing Panel, from R.H. Wheel Arch to Front Wing (11330/0798)		1	
9577	Closing Panel, from L.H. Wheel Arch to Front Wing (11330/0799)	42-16	1	
9578	Filler Bracket, from R.H. Front Wheel Arch to Toe Board (11330/0912)		1	
9579	Filler Bracket, from L.H. Front Wheel Arch to Toe Board (11330/0913)	42-17	1	
10784	Toe Board Panel Assembly, R.H. (31330/0298)		1	
10785	Toe Board Panel Assembly, L.H. (31330/0299)	42-18	1	
9580	Front Jacking Tube Assembly (31330/0112)	42-19	2	
9581	R.H. Front Floor Panel (11330/0754)		1	
9582	L.H. Front Floor Panel (11330/0755)	42-20	1	
10783	Gearbox Cover Panel (11330/1753)	42-21	1	
11248	Hinge Assembly, for Scuttle Ventilator Lid (31330/0303)		1	
UFN.119/L	Nut, securing Hinge Assembly to Dash		3	
C.723/A	Washer, Shakeproof, under Nuts		3	
9516	Washer, Plain, under Shakeproof Washers		3	
10782	FRONT END ASSEMBLY (31331/2012)		1	FOR CARS FITTED WITH AUTOMATIC TRANSMISSION
10786	Toe Board Panel Assembly, R.H. (31331/0298)	1		
10787	Toe Board Panel Assembly, L.H. (31331/0299)	1		
9584	R.H. Front Floor Panel (11331/0754)	1		
9585	L.H. Front Floor Panel (11331/0755)	1		
10788	Gearbox Cover Panel (11331/1753)	1		
All other items are as for Front End Assembly 10780				
9533	INNER PANEL FOR R.H. 'A' POST (11330/0742)		1	

BODY UNDERFRAME

Part No.	Description	Plate No.	No. per Unit	Remarks
9534	INNER PANEL ASSEMBLY FOR L.H. 'A' POST (31330/0233)	42-22	1	
9531	R.H. INNER SILL PANEL (11330/0720)		1	
9551	Filler Panel, at rear of R.H. Sill (11330/0110)		1	
9532	L.H. INNER SILL PANEL (11330/0721)	43- 1	1	
9552	Filler Panel, at rear of L.H. Sill (11330/0111)	43- 2	1	
9535	CROSS MEMBER UNDER FRONT SEATS (11330/0717)	43- 3	1	
9536	Reinforcement, for Cross Member (11330/0718)	43- 4	1	
BD.25082	BRACKET FOR PROPELLER SHAFT CENTRE MOUNTING (21330/0161)	43- 5	1	
10781	FORWARD LUGGAGE FLOOR ASSEMBLY (31330/2082)	43- 6	1	
10789	R.H. Rear Frame Bracket Assembly (31330/2108)		1	
10790	L.H. Rear Frame Bracket Assembly (31330/2109)	43 -7	1	
10789	R.H. REAR FRAME BRACKET ASSEMBLY (31330/2108)		1	
9587	R.H. Rear Jacking Tube Assembly (31330/0114)		1	
10342	Bracket Assembly, anchoring R.H. Suspension Radius Arm (31330/0206)		1	
10790	L.H. REAR FRAME BRACKET ASSEMBLY (31330/2109)	43- 7	1	
9588	L.H. Rear Jacking Tube Assembly (31330/0115)	43- 8	1	
10343	Bracket Assembly, anchoring L.H. Suspension Radius Arm (31330/0207)	43- 9	1	
9539	R.H. REAR WHEEL ARCH ASSEMBLY (31330/0094)		1	
9540	L.H. REAR WHEEL ARCH ASSEMBLY (31330/0095)	43-10	1	
9550	Reinforcement Bracket, at mounting of Rear Suspension Bump Stops (11330/0853)	43-11	2	

BODY UNDERFRAME

Part No.	Description	Plate No.	No. per Unit	Remarks
9541	REAR LUGGAGE FLOOR AND SPARE WHEEL WELL ASSEMBLY (31330/0200)	43-12	1	
9589	Spare Wheel Well (11330/0932)	43-13	1	
9542	FRAME EXTENSION ASSEMBLY AT R.H. SIDE OF LUGGAGE FLOOR (31330/0104)		1	
9544	Reinforcement Panel, from Luggage Floor to R.H. Rear Wing (11330/0802)		1	
9543	FRAME EXTENSION AT L.H. SIDE OF LUGGAGE FLOOR (31330/0105)	43-14	1	
9545	Reinforcement Panel, from Luggage Floor to L.H. Rear Wing (11330/0803)	43-15	1	
9526	Reinforcement Panel, from Luggage Floor to bottom of Trunk Lid Aperture (11330/0797)	43-16	1	
9548	Bracket Assembly, mounting Rear Bumper at rear (31330/0118)	43-17	2	
9549	Bracket Assembly, mounting Rear Bumper at sides (31330/0228)	43-18	2	
9546	CHANNEL ASSEMBLY, REINFORCING R.H. SIDE OF TRUNK LID APERTURE (31330/0172)		1	
9547	CHANNEL ASSEMBLY, REINFORCING L.H. SIDE OF TRUNK LID APERTURE (31330/0173)	43-19	1	

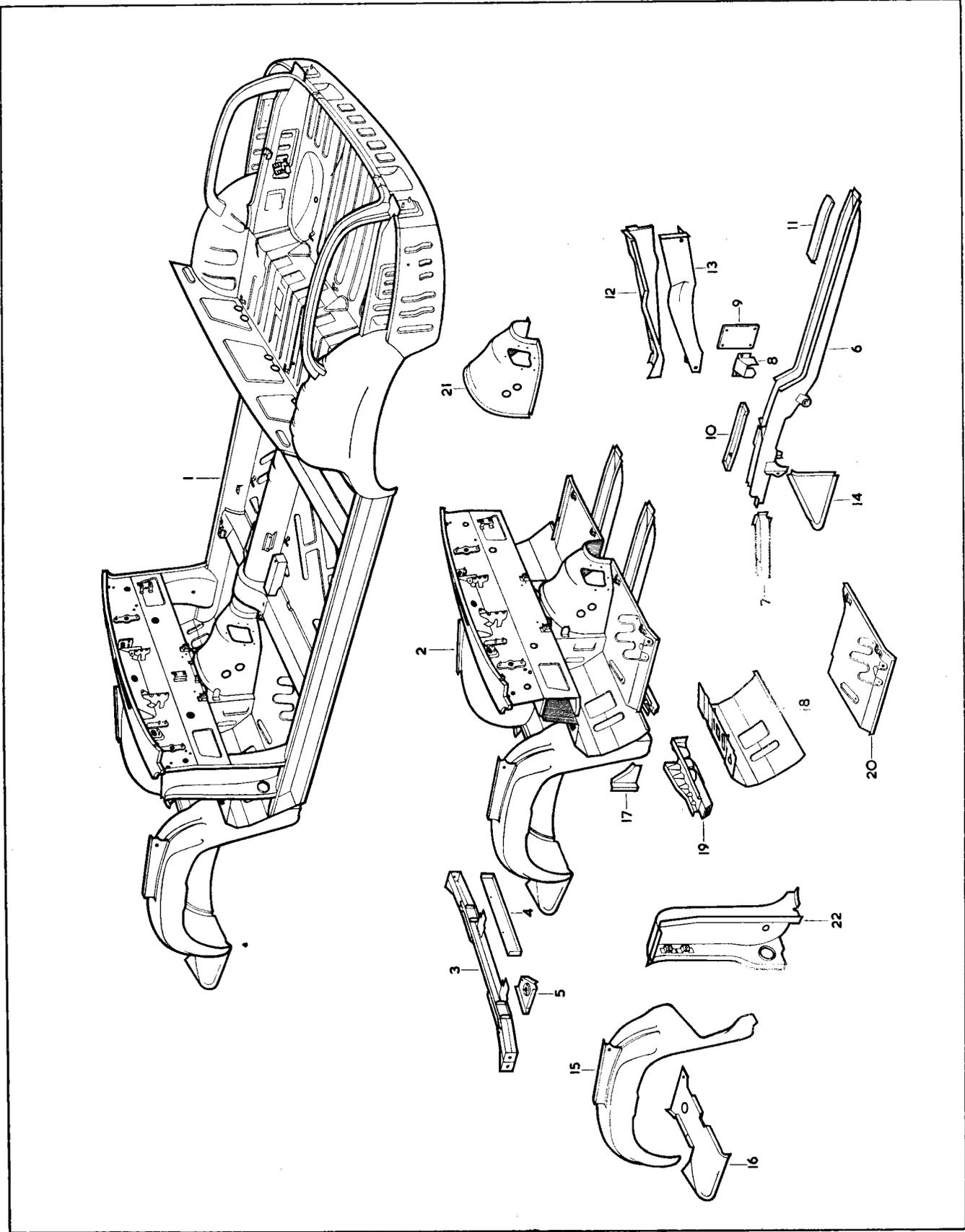


PLATE 42

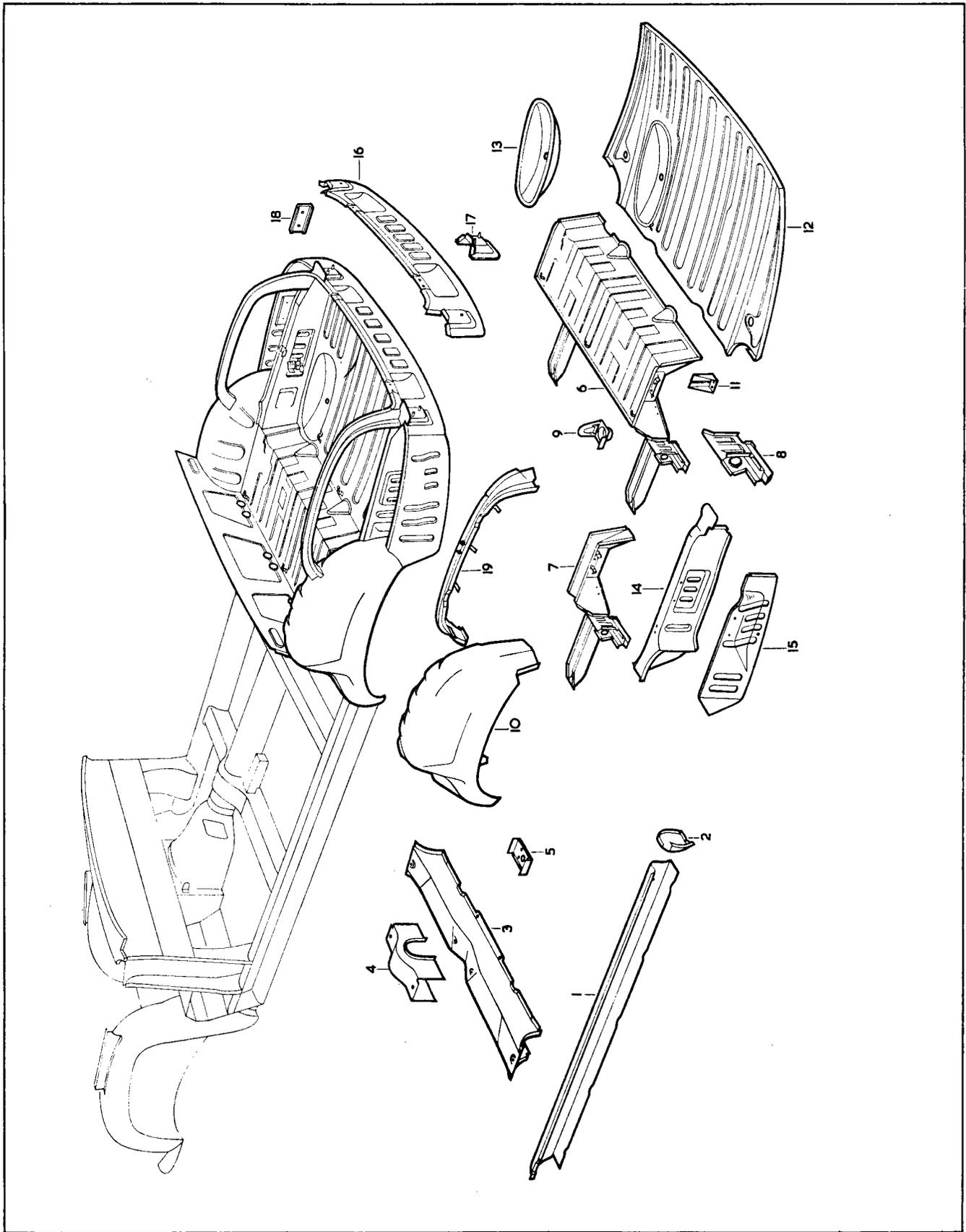


PLATE 43

BODY PANELS

Part No.	Description	Plate No.	No. per Unit	Remarks
9000	FRONT WING ASSEMBLY, R.H. (31330/0048)	44- 1	1	
9961	Nose Panel, for R.H. Front Wing (41330/0100)	44- 2	1	
BD.23998	Bracket, mounting Air Cleaner (21330/0154)	44- 3	1	
9001	FRONT WING ASSEMBLY, L.H. (31330/0049)		1	
9962	Nose Panel, for L.H. Front Wing (41330/0101)		1	
9427	PANEL ASSEMBLY, JOINING FRONT WINGS AND MOUNTING RADIATOR (31330/0147)	44- 4	1	
8995	BONNET ASSEMBLY (31330/0018)	44- 5	1	
9417	BONNET HINGE ASSEMBLY, R.H. (21330/0034)	44- 6	1	
9418	BONNET HINGE ASSEMBLY, L.H. (21330/0035)		1	
UFS.131/6R	Screw, Set, securing Hinges to Front Cross Member (UMF.201/H.12)		8	
FG.105/X	Washer, Spring, on Setscrews (WL.201)		8	
10791	Screw, Set, securing Hinges to Bonnet (UCF.201/H.12)		8	
7935	Washer, Shakeproof, on Setscrews (WS.201)		8	
9520	Washer, Plain, under Spring and Shakeproof Washers (WP.201)		16	
9419	STOP ARM ASSEMBLY, AT R.H. SIDE OF BONNET (21330/0082)	44- 7	1	
9420	STOP ARM ASSEMBLY, AT L.H. SIDE OF BONNET (21330/0083)		1	
9458	Special Bolt, securing Stop Arms to Bonnet (21330/0081)		2	
BD.1708/4	Washer, Double Coil Spring, on Bolts (WD.203)		2	
C.8667/1	Nut, Self-Locking, on Special Bolts (UNF/N.161/H)		2	
UFS.125/4R	Screw, Set, securing Stop Arms to Body (UMF.161/H.08)		4	
FG.104/X	Washer, Spring, on Setscrews (WL.161)		4	
9421	BONNET LOCK ASSEMBLY, R.H. (21330/0110)	44- 8	1	

BODY PANELS

Part No.	Description	Plate No.	No. per Unit	Remarks
9422	BONNET LOCK ASSEMBLY, L.H. (21330/0111)		1	
UFS.125/SR	Screw, Set, securing Bonnet Locks to Dash (UMF.161/H.10)		4	
FG.104/X	Washer, Spring, on Setscrews (WL.161)		4	
8351	Washer, Plain, under Spring Washers (WP.161)		4	
9423	LOCATING PLATE FOR BONNET LOCKS (11330/0390)	44-9	2	
9424	WASHER PLATE FOR BONNET LOCKS (11330/0382)	44-10	2	
9425	STRIKER PIN ASSEMBLY FOR BONNET LOCKS (21330/0112)	44-11	2	
9426	SPRING ON STRIKER PINS (21330/0113)	44-12	2	
9428	LID ASSEMBLY FOR SCUTTLE VENTILATOR (31330/0236)	44-13	1	
UFS.119/SR	Screw, Set, securing Ventilator Lid (UMA.101/H.10)		2	
C.723/A	Washer, Shakeproof, on Setscrews (WS.021)		2	
9516	Washer, Plain, under Shakeproof Washers (WW.021)		2	
9459	Washer, Special, between Ventilator Lid and Hinges (21330/0128)		2	
BD.20652	GAUZE FOR SCUTTLE VENTILATOR LID (21330/0129)	44-14	1	
UFS.819/4H	Screw, Set, securing Gauze to Lid		3	
C.723/A	Washer, Shakeproof, on Setscrews		3	
AW.102/T	Washer, Plain, under Shakeproof Washers		3	
9004	WINDSCREEN APERTURE PANEL (11330/0096)	44-15	1	
9429	Reinforcement Panel Assembly, mounting Interior Mirror (31330/0205)		1	
8999	ROOF PANEL ASSEMBLY (31330/0003)	44-16	1	
9007	BODY SIDE ASSEMBLY R.H. (31330/0010)	45-1	1	

BODY PANELS

Part No.	Description	Plate No.	No. per Unit	Remarks
9008	BODY SIDE ASSEMBLY, L.H. (31330/0011)		1	
9460	Outer Panel Assembly, for R.H. 'A' Post (31330/0154)		1	
9461	Outer Panel Assembly, for L.H. 'A' Post (31330/0155)		1	
9462	Upper Panel, for R.H. 'A' Post (11330/0184)		1	
9463	Upper Panel, for L.H. 'A' Post (11330/0185)		1	
9464	Upper Reinforcement Panel, for R.H. 'A' Post (11330/0202)		1	
9465	Upper Reinforcement Panel, for L.H. 'A' Post (11330/0203)		1	
9466	Closing Panel, for R.H. 'A' Post (11330/0192)		1	
9467	Closing Panel, for L.H. 'A' Post (11330/0193)		1	
9468	Drain Channel, on R.H. 'A' Post (11330/0168)		1	
9469	Drain Channel, on L.H. 'A' Post (11330/0169)		1	
9470	Dash Side Panel, R.H. (11330/0028)		1	
9471	Dash Side Panel, L.H. (11330/0029)		1	
9310	Outer Panel Assembly, for R.H. 'B/C' Post (31330/0134)		1	
9311	Outer Panel Assembly, for L.H. 'B/C' Post (31330/0135)		1	
9472	Upper Panel, for R.H. 'B/C' Post (11330/0188)		1	
9473	Upper Panel, for L.H. 'B/C' Post (11330/0189)		1	
9474	'D' Post Panel Assembly, R.H. (31330/0164)		1	
9475	'D' Post Panel Assembly, L.H. (31330/0165)		1	
9476	Panel Assembly, reinforcing R.H. 'D' Post (31330/0142)		1	
9477	Panel Assembly, reinforcing L.H. 'D' Post (31330/0143)		1	
9478	Closing Plate, for R.H. 'D' Post (11330/0186)		1	
9479	Closing Plate, for L.H. 'D' Post (11330/0187)		1	
9480	Face Panel, Upper, for R.H. 'D' Post (11330/0260)		1	
9481	Face Panel, Upper, for L.H. 'D' Post (11330/0261)		1	
9482	Cantrail Panel, R.H. (11330/0210)		1	
9483	Cantrail Panel, L.H. (11330/0211)		1	
9484	Face Panel, forward, on R.H. Cantrail (11330/0308)		1	
9486	Face Panel, rear, on R.H. Cantrail (11330/0310)		1	
9485	Face Panel, forward, on L.H. Cantrail (11330/0309)		1	
9487	Face Panel, rear, on L.H. Cantrail (11330/0311)		1	
9488	Closing Panel, for side of R.H. Cantrail (11330/0214)		1	
9489	Closing Panel, for side of L.H. Cantrail (11330/0215)		1	
9361	Outer Sill Panel Assembly, R.H. (31330/0272)		1	
9362	Outer Sill Panel Assembly, L.H. (31330/0273)		1	
9490	Reinforcement Panel, for R.H. Sill (11330/0118)		1	
9491	Reinforcement Panel, for L.H. Sill (11330/0119)		1	
9492	Retainer, on Front Sills, for Door Seal (21330/0057)		2	
9493	Retainer, on Rear Sills, for Door Seal (21330/0071)		2	
9494	Retainer, on Upper 'D' Posts, for Door Seal (21330/0049)		2	
9495	Retainer, at rear of Cantrails, for Door Seal (21330/0048)		2	

BODY PANELS

Part No.	Description	Plate No.	No. per Unit	Remarks
BODY SIDE ASSEMBLY (31330/0010-0011)				
(cont.)				
9496	Retainer, on R.H. Upper 'C' Post, for Door Seal (21330/0140)		1	
9497	Retainer, on L.H. Upper 'C' Post, for Door Seal (21330/0141)		1	
9498	Retainer, on R.H. Upper 'B' Post, for Door Seal (21330/0142)		1	
9499	Retainer, on L.H. Upper 'B' Post, for Door Seal (21330/0143)		1	
9500	Retainer, at front of Cantrails, for Door Seal (21330/0058)		2	
9501	Retainer Extension, upper, on R.H. 'A' Post (21330/0060)		1	
9502	Retainer Extension, upper, on L.H. 'A' Post (21330/0061)		1	
9503	Retainer Extension, lower, on R.H. 'A' Post (21330/0144)		1	
9504	Retainer Extension, lower, on L.H. 'A' Post (21330/0145)		1	
9460	OUTER PANEL ASSEMBLY FOR R.H. 'A' POST (31330/0154)	45- 2	1	
9461	OUTER PANEL ASSEMBLY FOR L.H. 'A' POST (31330/0155)		1	
9462	UPPER PANEL FOR R.H. 'A' POST (11330/0184)	45- 3	1	
9464	Upper Reinforcement Panel, for R.H. 'A' Post (11330/0202)	45- 4	1	
9466	Closing Panel, for R.H. 'A' Post (11330/0192)	45- 5	1	
9468	DRAIN CHANNEL ON R.H. 'A' POST (11330/0168)	45- 6	1	
BD.23498	Closing Panel, at front of Drain Channel	45- 7	1	
BD.11712/2	Pop Rivet, securing Closing Panel		2	
9463	UPPER PANEL FOR L.H. 'A' POST (11330/0185)		1	
9465	Upper Reinforcement Panel, for L.H. 'A' Post (11330/0203)		1	
9467	Closing Panel, for L.H. 'A' Post (11330/0193)		1	
9469	DRAIN CHANNEL ON L.H. 'A' POST (11330/0169)		1	
BD.23499	Closing Panel, at front of Drain Channel		1	
BD.11712/2	Pop Rivet, securing Closing Panel		2	

BODY PANELS

Part No.	Description	Plate No.	No. per Unit	Remarks
9470	DASH SIDE PANEL, R.H. (11330/0028)	45- 8	1	
9471	DASH SIDE PANEL, L.H. (11330/0029)		1	
9310	OUTER PANEL ASSEMBLY, FOR R.H. 'B/C' POST (31330/0134)	45- 9	1	
9311	OUTER PANEL ASSEMBLY, FOR L.H. 'B/C' POST (31330/0135)		1	
9517	Guide Spring, on 'B/C' Posts, for Rear Door Check Arm (2116/199)	45-10	2	
7322	Rivet, securing Guide Springs (RT.122/007)		4	
BD.21381	Screw, for adjustment of tension on Rear Door Assistance Springs (20300/1411)		2	
UCN.225/L	Nut, locking Adjustment Screws		2	
9433	Tapped Plate, on 'B/C' Posts, fixing Rear Door Upper Hinges (21330/0007)		2	
9472	UPPER PANEL FOR R.H. 'B/C' POST (11330/0188)	45-11	1	
9312	INNER PANEL ASSEMBLY FOR R.H. 'B/C' POST (31330/0182)	45-12	1	
9473	UPPER PANEL FOR L.H. 'B/C' POST (11330/0189)		1	
9313	INNER PANEL ASSEMBLY FOR L.H. 'B/C' POST (31330/0183)		1	
9474	'D' POST PANEL ASSEMBLY, R.H. (31330/0164)	45-13	1	
9476	Panel Assembly, reinforcing R.H. 'D' Post (31330/0142)	45-14	1	
9478	Closing Plate, for R.H. 'D' Post (11330/0186)	45-15	1	
9435	Closing Panel, from R.H. 'D' Post to Backlight (11330/0132)	45-16	1	
9480	FACE PANEL, UPPER, FOR R.H. 'D' POST (11330/0260)	45-17	1	
9437	Filler Plate, at bottom of R.H. 'D' Post (11330/0916)	45-18	1	

BODY PANELS

Part No.	Description	Plate No.	No. per Unit	Remarks
9475	'D' POST PANEL ASSEMBLY, L.H. (31330/0165)		1	
9477	Panel Assembly, reinforcing L.H. 'D' Post (31330/0143)		1	
9479	Closing Plate, for L.H. 'D' Post (11330/0187)		1	
9436	Closing Panel, from L.H. 'D' Post to Backlight (11330/0133)		1	
9481	FACE PANEL, UPPER, FOR L.H. 'D' POST (11330/0261)		1	
9438	Filler Plate, at bottom of L.H. 'D' Post (11330/0917)		1	
9482	CANTRAIL PANEL, R.H. (11330/0210)	45-19	1	
9484	Face Panel, forward, on R.H. Cantrail (11330/0308)	45-20	1	
9486	Face Panel, rear, on R.H. Cantrail (11330/0310)	45-21	1	
9488	Closing Panel, for side of R.H. Cantrail (11330/0214)	45-22	1	
9483	CANTRAIL PANEL, L.H. (11330/0211)		1	
9485	Face Panel, forward, on L.H. Cantrail (11330/0309)		1	
9487	Face Panel, rear, on L.H. Cantrail (11330/0311)		1	
9489	Closing Panel, for side of L.H. Cantrail (11330/0215)		1	
9361	OUTER SILL PANEL ASSEMBLY, R.H. (31330/0272)	45-23	1	
9490	Reinforcement Panel, for R.H. Sill (11330/0118)	45-24	1	
9431	Corner Panel, from R.H. Sill to bottom of 'A' Post (11330/0238)	45-25	1	
9362	OUTER SILL PANEL ASSEMBLY, L.H. (31330/0273)		1	
9491	Reinforcement Panel, for L.H. Sill (11330/0119)		1	
9432	Corner Panel, from L.H. Sill to bottom of 'A' Post (11330/0239)		1	
8991	R.H. FRONT DOOR SHELL ASSEMBLY (31330/0040)	46- 1	1	
9450	Upper Hinge, on R.H. Front Door (21330/0036)	46- 2	1	
9452	Lower Hinge, on R.H. Front Door (21330/0038)	46- 3	1	
9518	Screw, Phillips Head, securing Hinges to Door (UCF.203H/QR.20)		8	
9517	Guide Spring, for Door Check Arm (?116/199)	46- 6	1	
7322	Rivet, securing Guide Spring (R.T.122/007)		2	
BD.22628/1	Shim, for adjustment of R.H. Front Door Hinges (11330/0315)	46- 4	As. req'd	
9505	Cover Plate, for Upper Hinge on R.H. Front Door (11330/0316)	46- 5	1	
9519	Screw, Self-Tapping, securing Cover Plate (SA.061/RR.06)		5	

BODY PANELS

Part No.	Description	Plate No.	No. per Unit	Remarks
8992	L.H. FRONT DOOR SHELL ASSEMBLY (31330/0041)		1	
9451	Upper Hinge, on L.H. Front Door (21330/0037)		1	
9453	Lower Hinge, on L.H. Front Door (21330/0039)		1	
9518	Screw, Phillips Head, securing Hinges to Door (UCF.203H/QR.20)		8	
9517	Guide Spring, for Door Check Arm (2116/199)		1	
7322	Rivet, securing Guide Spring (RT.122/007)		2	
BD.22628/1	Shim, for adjustment of L.H. Front Door Hinges (11330/0315)		As req'd	
9506	Cover Plate, for Upper Hinge on L.H. Front Door (11330/0317)		1	
9519	Screw, Self-Tapping, securing Cover Plate (SA.061/RR.06)		5	
UFS.137/6R	Screw, Set, securing Front Door Hinges to Body (UMF.241/H.12)		18	
FG.106/X	Washer, Spring, on Setscrews (WL.241)		18	
9430	SPRING, ASSISTING OPENING OF FRONT DOORS (21330/0126)	46- 7	2	
9507	Cup, supporting Spring Coils (11330/0404)	46- 8	4	
9508	Bracket, retaining R.H. Spring to side of Dash (31330/0252)	46- 9	1	
9509	Bracket, retaining L.H. Spring to side of Dash (31330/0253)		1	
UFS.131/4R	Screw, Set, securing Brackets to Dash (UMF.201/H08)		6	
FG.105/X	Washer, Spring, on Setscrews (WL.201)		6	
9520	Washer, Plain, under Spring Washers (WP.201)		6	
9510	Clip, anchoring ends of Springs (11330/0418)	46-10	4	
UNF.119/L	Nut, securing Clips to Dash (UNA.101/H)		8	
AG.102/X	Washer, Spring, under Nuts (WL.021)		8	
9511	LINK FOR APPLICATION OF SPRING PRESSURE (11330/0405)	46-11	2	
9512	Special Bolt, through Link and Spring Support Cups (20300/1362)		2	
C.8667/1	Nut, Self-Locking, on Special Bolts (UNF/N.161/H)		2	
9521	Washer, Plain, under Nuts (WW.161)		2	
9513	Rod, between Links and lower Front Door Hinges (21330/0119)	46-12	2	
9514	Eye End, for connection of Rods to Hinges (21330/0122)	46-13	2	
J.105/7S	Clevis Pin, securing Rods to Links (20300/1364 superseded by PC.203/F.07)		2	
J.105/18S	Clevis Pin, securing Eye Ends to Hinges (20300/1365 superseded by PC.203/F.18)		2	
L.103/3U	Split Pin, retaining Clevis Pins (PCS.063/06)		4	
9515	Washer, under Split Pins (20300/0231)		4	

BODY PANELS

Part No.	Description	Plate No.	No. per Unit	Remarks
9354	CHECK ARM ASSEMBLY FOR FRONT DOORS (21330/0109 SUPERSEDED BY 21330/0156)	46-14	2	
7024	Pin, securing Check Arm to 'A' Posts (271/210)		2	
L.102/5U	Split Pin, retaining Check Arm Pins (PCS.043/10)		2	
BD.19575	Waved Washer, under Split Pins (20300/1424)		2	
8993	R.H. REAR DOOR SHELL ASSEMBLY (31330/0046)	46-15	1	
9454	Upper Hinge, on R.H. Rear Door (21330/0040)	46-16	1	
9456	Lower Hinge, on R.H. Rear Door (21330/0046)	46-17	1	
9522	Screw, Phillips Head, securing Hinges to Door (UCF.203H/QR.12)		8	
BD.21379	Spring, assisting opening of R.H. Rear Door (21330/0127)	46-18	1	
BD.21377	Bracket, mounting Spring (11330/0420)	46-19	1	
UFS.125/4R	Screw, Set, securing Bracket to Door		3	
C.724	Washer, Shakeproof, on Setscrews		3	
8994	L.H. REAR DOOR SHELL ASSEMBLY (31330/0047)		1	
9455	Upper Hinge, on L.H. Rear Door (21330/0041)		1	
9457	Lower Hinge, on L.H. Rear Door (21330/0047)		1	
9522	Screw, Phillips Head, securing Hinges to Door (UCF.203H/QR.12)		8	
BD.21379	Spring, assisting opening of L.H. Rear Door (21330/0127)		1	
BD.21378	Bracket, mounting Spring (11330/0421)		1	
UFS.125/4R	Screw, Set, securing Bracket		3	
C.724	Washer, Shakeproof, on Setscrews		3	
9523	Screw, Phillips Head, securing Rear Door Hinges to Body (UMF.201/BR.08)		2	
6831	Washer, Plain, on Setscrews (WW.201)		2	
9525	Screw, Phillips Head, securing Rear Door Hinges to Body (UMF.203H/QR.12)		14	
BD.22631/1	Shim, for adjustment of Rear Door Hinges (.036" thick)	46-20	As req'd	
BD.22631/2	Shim, for adjustment of Rear Door Hinges (.064" thick)	46-20	As req'd	
BD.22631/3	Shim, for adjustment of Rear Door Hinges (.022" thick)	46-20	As req'd	
9355	CHECK ARM ASSEMBLY FOR REAR DOORS (21330/0031)	46-21	2	
7024	Pin, securing Check Arm to Rear Doors (271/210)		2	
L.102/5U	Split Pin, retaining Check Arm Pins (PCS.043/10)		2	
BD.19575	Waved Washer, under Split Pins (20300/1424)		2	
9434	REAR SQUAB AND PARCEL SHELF PANEL ASSEMBLY (31330/0151)	46-22	1	

BODY PANELS

Part No.	Description	Plate No.	No. per Unit	Remarks
9002	R.H. REAR WING ASSEMBLY (31330/0050)	47- 1	1	
9003	L.H. REAR WING ASSEMBLY (31330/0051)		1	
9439	R.H. PETROL FILLER BOX ASSEMBLY (31330/0128)	47- 2	1	
9654	Spring, for Hinge (21330/0002)	47- 3	1	
9440	L.H. PETROL FILLER BOX ASSEMBLY (31330/0129)		1	
9654	Spring, for Hinge (21330/0002)		1	
8997	LID ASSEMBLY FOR R.H. PETROL FILLER BOX (31330/0100)	47- 4	1	
8998	LID ASSEMBLY FOR L.H. PETROL FILLER BOX (31330/0101)		1	
UFS.119/4R	Screw, Set, securing Lids to Petrol Filler Hinges (UMA.101/H.08)		4	
C.723/A	Washer, Shakeproof, on Setscrews (WS.021)		4	
9516	Washer, Plain, under Shakeproof Washers (WW.021)		4	
8996	TRUNK LID ASSEMBLY (31330/0085)	47- 5	1	
9441	R.H. HINGE ASSEMBLY FOR TRUNK LID (21330/0018)	47- 6	1	
9442	L.H. HINGE ASSEMBLY FOR TRUNK LID (21330/0019)		1	
10063	Clamp, securing Hinge Torsion Bars at centre	47- 7	2	
UFS.131/6R	Screw, Set, through Clamps		1	
UFN.131/L	Nut, on Setscrew		1	
C.725	Washer, Shakeproof, under Nut		1	
9443	Attachment Bracket, for Trunk Lid Hinges (11330/0105)	47- 8	2	
UFS.131/10R	Screw, Set, securing Brackets to Hinges (UMF.201/H.20)		4	
UFN.131/L	Nut, on Setscrews (UNF.201/H)		4	
UFS.131/5R	Screw, Set, securing Brackets to Trunk Lid and Hinges to Body (UMF.201/H.10)		12	
7935	Washer, Shakeproof, on Setscrews and under Nuts (WS.201)		16	
9520	Washer, Plain, on Setscrews (WP.201)		12	
BD.23791	Stop Bracket, on L.H. Trunk Lid Hinge, restricting upward movement of Trunk Lid		1	

BODY PANELS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.19783	COVER PLATE FOR LOCK MECHANISM BRACKETS ON TRUNK LID (11330/0334)	47- 9	2	
9444	BODY PANEL, LOWER REAR (11330/0002)	47-10	1	
9445	VALANCE PANEL, REAR BUMPER (11330/0104)	47-11	1	
SEALING PLUGS				
BD.15588/4	Plastic Plug, sealing redundant Handbrake Aperture and holes in Dash Top Panel ($\frac{1}{4}$" diameter)	47-12	5	
BD.15588/5	Plastic Plug, sealing Drain Hole in Spare Wheel Well ($\frac{1}{8}$" diameter)	47-12	1	
BD.15588/6	Plastic Plug, in Doors (1" diameter)	47-12	4	
BD.22756	Plastic Plug, sealing Safety Harness Attachment Points when not in use	47-13	8	
BD.4321	Rubber Plug, sealing redundant holes in Front Wheel Arches	47-14	3	
BD.4616	Rubber Plug, sealing redundant holes in Front Wheel Arches	47-15	3	
BD.5771	Rubber Plug, in Bottom Rail of Doors	47-16	8	} NOT REQUIRED WHEN ELECTRIC WINDOW REGULATORS ARE FITTED
BD.23123	Rubber Plug, in 'A' Posts	47-17	2	
BD.23869	Rubber Plug, in 'C' Posts	47-18	2	
C.4928	Rubber Plug, in Jacking Tubes	47-19	4	
BD.19721	Steel Plug, sealing Drain Holes in Main Floor (Seat Pan), Luggage Floor, and Petrol Tank Compartments ($\frac{1}{8}$" diameter)	47-20	21	
BD.22216	Steel Plug, sealing Drain Holes in Floor (1" diameter)	47-21	6	
BD.23386	Steel Plug, sealing Drain Holes in Floor ($\frac{3}{8}$" diameter)	47-22	11	
BD.25150	Steel Plug, sealing Drain Holes in Floor ($\frac{1}{4}$" diameter)	47-23	3	

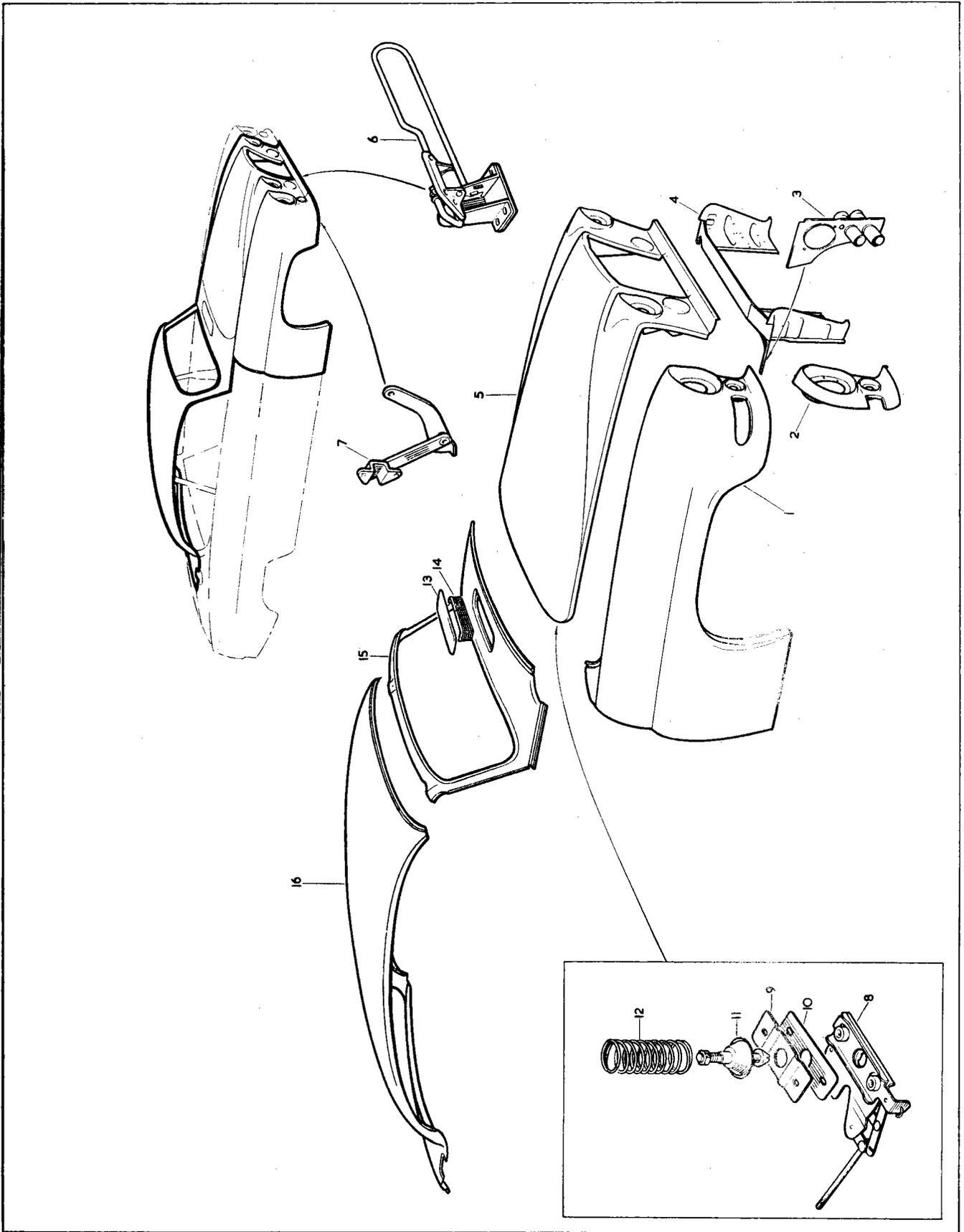


PLATE 44

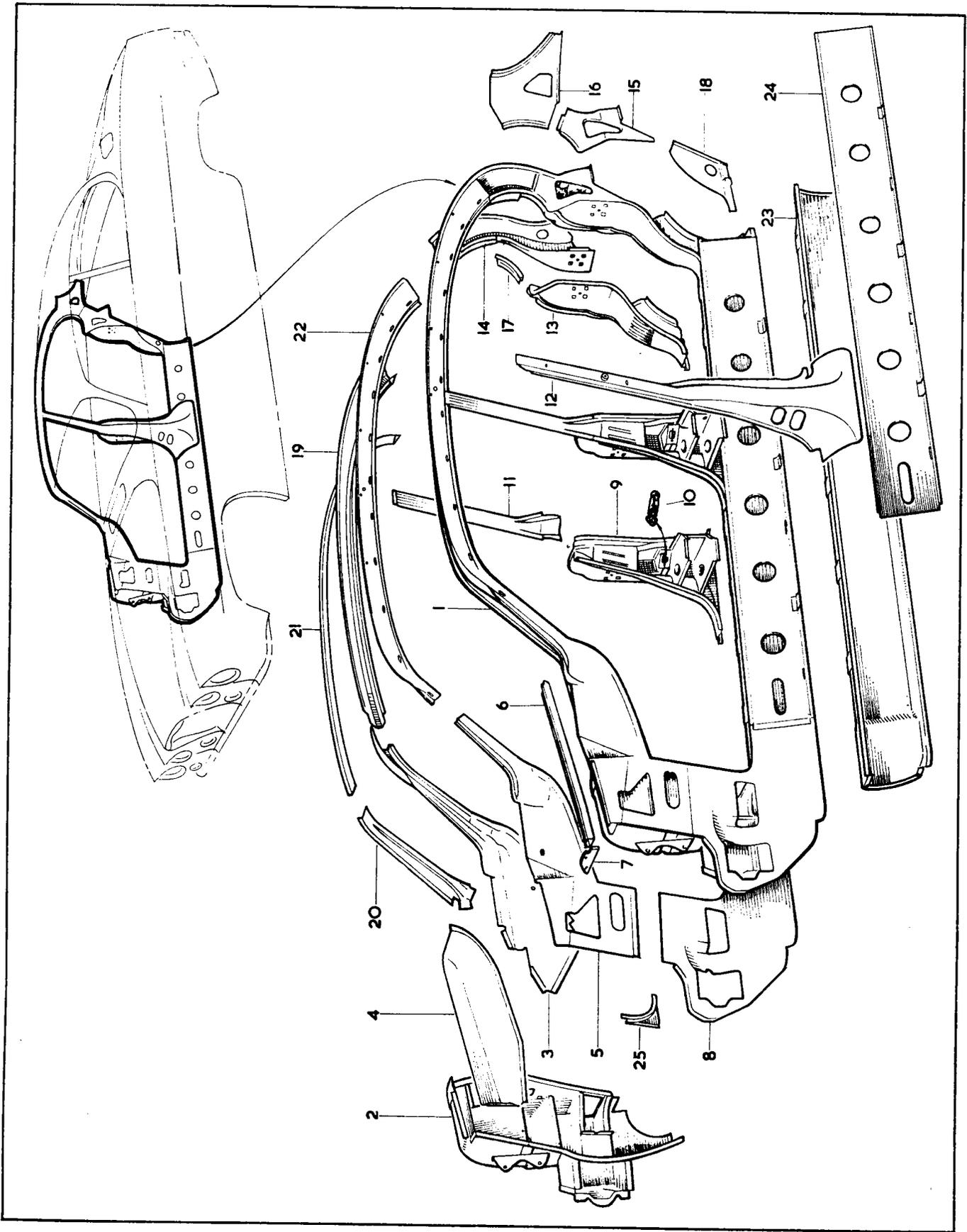


PLATE 45

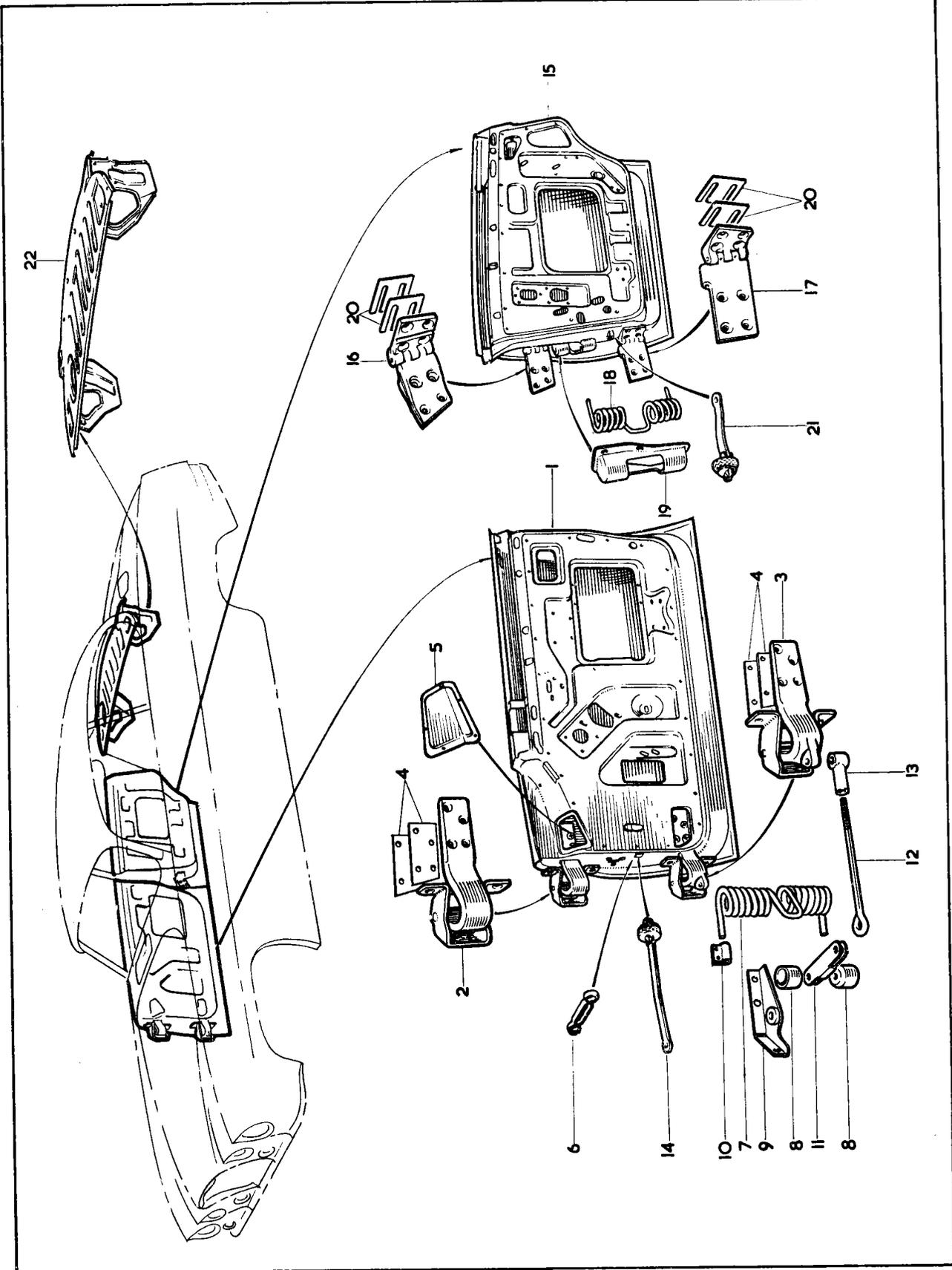


PLATE 46

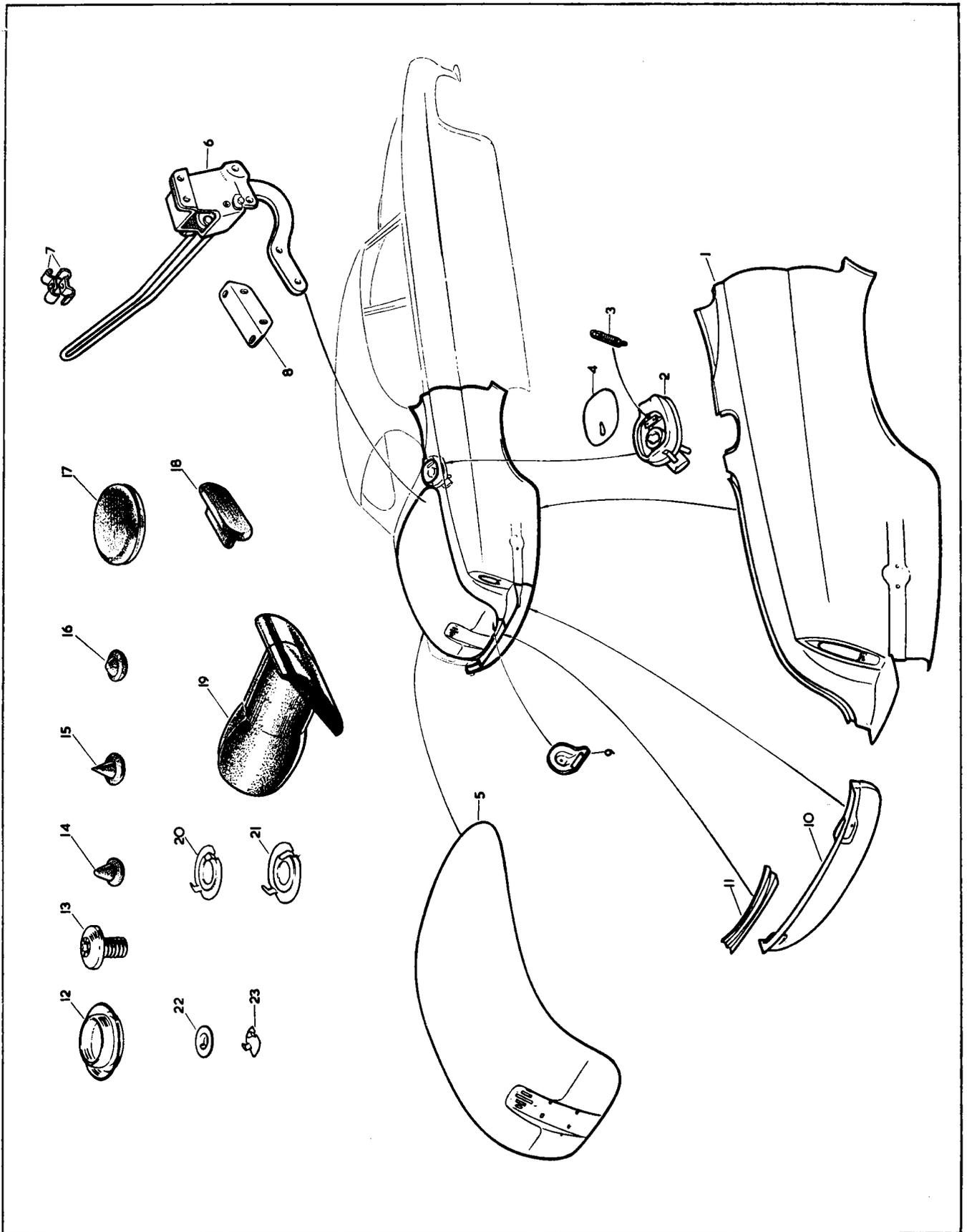


PLATE 47

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.25924	FRONT BUMPER ASSEMBLY, COMPLETE		1	
BD.21165	Bar Assembly only, for Front Bumper (D.70/90476)	48- 1	1	
BD.21166	Inner Bracket, at L.H. side of Front Bumper (CP.70/51669)	48- 2	1	
BD.21167	Inner Bracket, at R.H. side of Front Bumper (C.70/51668)	48- 3	1	
UFS.143/10R	Screw, Set, securing Inner Brackets to Bumper		2	
UFN.143/L	Nut, on Setscrews		2	
C.727	Washer, Shakeproof, under Nuts		2	
FW.107/T	Washer, Plain, under Shakeproof Washers		2	
BD.21168	Outer Bracket, at L.H. side of Front Bumper (CP.70/51667)	48- 4	1	
BD.21169	Outer Bracket, at R.H. side of Front Bumper (CP.70/51666)	48- 5	1	
UFS.137/8R	Screw, Set, securing Outer Brackets to Bumper		2	
UFN.137/L	Nut, on Setscrews		2	
C.726	Washer, Shakeproof, under Nuts		2	
FW.106/T	Washer, Plain, under Shakeproof Washers		2	
BD.21170	Over-Rider Assembly, on Front Bumper (B.70/90484)	48- 6	2	
209	Beading, between Over-Riders and Bumper	48- 7	4	
UFB.125/8R	Bolt, securing Over-Riders to Bumper		2	
FG.104/X	Washer, Spring, on Bolts		2	
FW.204/T	Washer, Plain, under Spring Washers		2	
BD.21173	Stud, fixing Over-Riders to Bumper (70/51704)	48- 8	2	
BD.21172	Grip Nut, retaining Studs (SM/D/08/1/8)	48- 9	2	
BD.21174	Spacer, on Studs (X.70/51682)	48-10	2	
UFN.137/L	Nut, securing Over-Riders		2	
FG.106/X	Washer, Spring, under Nuts		2	
FW.106/T	Washer, Plain, under Spring Washers		2	
UFS.143/8R	Screw, Set, securing Front Bumper to Underframe		8	
C.727	Washer, Shakeproof, on Setscrews		8	
FW.107/T	Washer, Plain, under Shakeproof Washers		8	
C.19466	Packing Washer, between Inner Bracket and Bumper		1	USE ONLY AS REQUIRED
BD.21503	FRONT NUMBER PLATE CARRIER	48-11	1	} NOT REQUIRED FOR U.S.A.
BD.21451	Carrier Bracket	48-12	2	
BD.27847	Screw, Set, securing Carrier Brackets to Number Plate Carrier		4	
UFN.131/L	Nut, on Setscrews		4	
C.740	Washer, Shakeproof, under Nuts		4	
FW.105/T	Washer, Plain, under Shakeproof Washers		4	
UFS.131/SR	Screw, Set, securing Carrier Brackets to Bumper		4	
UFN.131/L	Nut, on Setscrews		4	
FG.105/X	Washer, Spring, under Nuts		4	
FW.105/T	Washer, Plain, under Spring Washers		4	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks	
BD.25894	FRONT NUMBER PLATE CARRIER		1	} REQUIRED FOR U.S.A. ONLY	
BD.25921	Carrier Bracket		1		
UFS.431/5H	Screw, Set, securing Carrier Bracket to Number Plate Carrier		1		
UFN.131/L	Nut, on Setscrew		1		
C.725	Washer, Shakeproof, under Nut		1		
FW.105/T	Washer, Plain, under Shakeproof Washer		1		
UFS.131/5R	Screw, Set, securing Carrier Bracket to Bumper		2		
UFN.131/L	Nut, on Setscrews		2		
C.725	Washer, Shakeproof, under Nuts		2		
FW.105/T	Washer, Plain, under Shakeproof Washers		2		
BD.21034	RADIATOR GRILLE ASSEMBLY, COMPLETE		1		
BD.20398	Surround Assembly, for Radiator Grille	48-13	1		
BD.20443	Radiator Grille Assembly	48-14	1		
UFS.519/4H	Screw, Set, securing Grille to Surround at bottom		4		
BD.14379	Dome Nut, on Setscrews		4		
UFS.119/4R	Screw, Set, securing Grille to Surround at top		4		
C.723/A	Washer, Shakeproof, on Setscrews		8		
BD.541/28	Washer, Special, under Shakeproof Washers		8		
UFS.119/3R	Screw, Set, securing Grille Assembly to Bonnet at sides and top centre		3		
1744	Cup Washer, at top centre fixing		1		
UFN.119/L	Nut, securing Grille Assembly to Bonnet at top outer		2		
AW.102/T	Washer, Plain, under Nuts and on Setscrews		4		
BD.4803/2	Stud, securing Grille Assembly to Bonnet at bottom		3		
UFN.119/L	Nut, on Studs		6		
C.723/A	Washer, Shakeproof, on Setscrews and under nuts		8		
BD.20398	SURROUND ASSEMBLY FOR RADIATOR GRILLE	48-13	1		
BD.28007	Jaguar Badge, at top of Surround (7/27233)		1		
BD.20653/1	Housing, for Badge (7/24290)		1		
BD.14579	Spire Nut, securing Housing (78/173)		2		
BD.20443	RADIATOR GRILLE ASSEMBLY	48-14	1		
BD.20444/1	Vane, Centre, and Nos. 1, 2, 3, 4 and 5		11		
BD.20444/2	Vane No. 6		2		
BD.20444/3	Vane No. 7		2		
BD.20444/4	Vane No. 8		2		
BD.20444/5	Vane No. 9		2		
BD.20444/6	Vane No. 10		2		
BD.20444/7	Vane No. 11		2		
BD.20444/8	Vane No. 12		2		
BD.20444/9	Vane No. 13		2		
BD.20444/10	Vane No. 14		2		
BD.21471	Clip, securing Vanes to top and bottom Attachment Plates		58		
BD.20445	Attachment Plate Assembly, at bottom of Radiator Grille		1		
BD.20446	Attachment Plate, at top of Radiator Grille		1		

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
RADIATOR GRILLE ASSEMBLY (cont.)				
BD.22377/1	Tie Rod, centre, between top and bottom Attachment Plates		2	
BD.22377/2	Tie Rod, outer, between top and bottom Attachment Plates		2	
BD.22708	Retainer, on Tie Rods		3	
C.8667/21	Nut, Self-Locking on Tie Rods		3	
BD.11461	GRILLE, ON BONNET, AT SIDES OF RADIATOR GRILLE	48-15	2	
BD.4803/2	Stud, fixing Grilles to Bonnet		8	
UFN.119/L	Nut, securing Grilles		8	
C.723/A	Washer, Shakeproof, under Nuts		8	
BD.22448	COVER PLATE ON UNDERFRAME FRONT CROSS MEMBER	48-16	1	
DAZ.406/6C	Screw, Self-Tapping, securing Cover Plate		8	
BD.21037	JAGUAR MOTIF ON BONNET	48-17	1	
BD.29644	JAGUAR MOTIF ON BONNET		1	
UCN.119/L	Nut, securing Motif		1	
C.723/A	Washer, Shakeproof, under Nut		2	
BD.12370	Washer, Special, at fixing of Motif		2	
BD.21039	MOULDING ASSEMBLY AT CENTRE OF BONNET	48-18	1	FOR USE ONLY WHEN BD.21037 JAGUAR MOTIF IS FITTED
BD.29671	MOULDING ASSEMBLY AT CENTRE OF BONNET		1	FOR USE ONLY WHEN BD.29644 JAGUAR MOTIF IS FITTED
BD.4919/13	Screw, Set, securing Moulding to Bonnet		8	
UCN.116/L	Nut, on Setscrews		7	
C.722	Washer, Shakeproof, under Nuts		7	
AW.102/T	Washer, Plain, under Shakeproof Washers		7	
C.8667/19	Nut, Self-Locking, on Setscrew		1	
BD.21038	MOULDING ASSEMBLY AT CENTRE OF BONNET		1	} NOT REQUIRED WHEN JAGUAR MOTIF IS FITTED
BD.4919/13	Screw, Set, securing Moulding to Bonnet		9	
UCN.116/L	Nut, on Setscrews		8	
C.722	Washer, Shakeproof, under Nuts		8	
AW.102/T	Washer, Plain, under Shakeproof Washers		8	
C.8667/19	Nut, Self-Locking, on Setscrew		1	
BD.23968	INSULATING PAD (GLASS FIBRE) AT L.H. SIDE OF BONNET		1	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.23969	INSULATING PAD (GLASS FIBRE) AT R.H. SIDE OF BONNET		1	
BD.26889	Retainer and Seal Assembly, between Bonnet and Radiator		1	
BD.24017	Angle, retaining Insulating Pad to forward L.H. side of Bonnet		1	
BD.24018	Angle, retaining Insulating Pad to forward R.H. side of Bonnet		1	
BD.24020	Angle, retaining Insulating Pad to rear edge of Bonnet		2	
BD.24022	Strap, retaining Insulation Pads		2	
BD.1814/2	Pop Rivet, securing Angles and Straps		21	
DAZ.404/6C	Screw, Self Tapping, securing Retainer and Seal Assembly		7	
BD.25715/2	RESTING STRIP (NEOPRENE) FOR BONNET REAR EDGE	48-19	1	
BD.659/12	DRAIN TUBE FOR SIDES OF BONNET APERTURE (25" LONG)	48-20	1	
BD.19640	LEVER FOR RELEASE OF BONNET LOCKS	48-21	1	
BD.541/17	Brass Washer, at each side of Lever		2	
BD.19642	Pivot Pin, for Lever		1	
BD.21754	Retainer (Spring) for Pivot Pin		1	
C.8737/1	Nut, Self-Locking, retaining Link of R.H. Bonnet Lock to Lever		1	
BD.541/9	Washer, Special, under Self-Locking Nut		1	
BD.19647	Sealing Washer (Sponge Rubber) between Lever and Dash		1	
C.2706	Grommet, in Dash, for Link of R.H. Bonnet Lock (859059)		1	
BD.19641	BRACKET, MOUNTING RELEASE LEVER TO DASH	48-22	1	
UFS.125/SR	Screw, Set, securing Bracket to Dash		2	
C.724	Washer, Shakeproof, on Setscrews		2	
BD.21770	CABLE CONNECTING BONNET LOCKS	48-23	1	
BD.21769	Outer Casing, on Connecting Cable	48-24	1	
C.15988	Sleeve (P.V.C.) for Outer Casing (41" long)	48-25	1	
BD.22758	Guide, for Outer Casing, at R.H. Bonnet Lock	48-26	1	
BD.21771	Fork End, for connection of Cable to R.H. Bonnet Lock	48-27	1	
BD.21773	Pivot Pin, securing Fork End	48-28	1	
BD.21801	Retainer (Spring) for Pivot Pin	48-29	1	
BD.22759	Abutment Post, for Outer Casing at L.H. Bonnet Lock	48-30	1	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
UFN.125/L	Nut, securing Abutment Post		1	
C.724	Washer, Shakeproof, under Nut		1	
FW.104/T	Washer, Plain, under Shakeproof Washer		1	
BD.22757	Cable Adjuster, in Abutment Post	48-31	1	
UFN.225/L	Nut, locking Cable Adjuster		1	
BD.22647	SAFETY CATCH ASSEMBLY AT REAR EDGE OF BONNET	48-32	1	
BD.22651	Spring, on Safety Catch		1	
BD.22668	Hinge Pin, through Safety Catch		1	
BD.22671	Retainer (Spring) for Hinge Pin		1	
BD.13819/2	Screw, Set, securing Safety Catch to Bonnet		2	
C.724	Washer, Shakeproof, on Setscrews		2	
BD.541/32	Washer, Special, under Shakeproof Washers		2	
BD.22652	BRACKET, RECEIVING SAFETY CATCH	48-33	1	
BD.13819/2	Screw, Set, securing Catch Bracket to Dash		2	
BD.541/32	Washer, Special, on Setscrews		2	
UFN.125/L	Nut, on Setscrews		2	
C.724	Washer, Shakeproof, under Nuts		2	
BD.25708	COVER PLATE, SEALING REDUNDANT STEERING COLUMN APERTURE ON FRONT OF DASH		1	
BD.21885	Rubber Gasket, under Cover Plate		1	
UFS.125/SR	Screw, Set, securing Cover Plate to Dash		4	
C.724	Washer, Shakeproof, on Setscrews		4	
FW.104/T	Washer, Plain, under Shakeproof Washers		4	
BD.27430	COVER PLATE, SEALING REDUNDANT STEERING COLUMN APERTURE BEHIND FACIA BOARD		1	
C.17432	Grommet, in Cover Plate, for Harness		1	
BD.1814/2	Pop Rivet, securing Cover Plate		3	
BD.19784	PLATE, SEALING RADIO AERIAL APERTURES IN DASH (11330/0860)		2	} NOTE: ONLY ONE SEALING PLATE IS FITTED TO CARS EQUIPPED WITH RADIO
BD.20655	Gasket, between Sealing Plates and Dash		2	
C.5648	Rubber Plug, in Sealing Plates		2	
DAZ.408/8C	Screw, Self-Tapping, securing Sealing Plates		4	
UFS.419/4H	Screw, Set, securing Sealing Plates		4	
C.723/A	Washer, Shakeproof, on Setscrews		4	
C.22387	BRACKET, MOUNTING WINDSCREEN WIPER MOTOR		1	R.H. DRIVE CARS ONLY Fitted from Chassis No. 1D.50001 to 1D.50799

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.24321	BRACKET, MOUNTING WINDSCREEN WIPER MOTOR		1	} ALL L.H. DRIVE CARS Also fitted to R.H. DRIVE CARS at Chassis No. ID.50800 and subs.
UFS.125/5R	Screw, Set. securing Bracket to Dash		4	
C.724	Washer, Shakeproof on Setscrews		4	
FW.104/T	Washer, Plain, under Shakeproof Washers		4	
C.22531	COVER ASSEMBLY, SEALING REDUNDANT PEDAL APERTURES IN DASH		1	} R.H. DRIVE CARS ONLY
C.23463	Gasket, under Cover		1	
UFN.125/L	Nut, securing Cover to Dash		6	
FG.104/X	Washer, Spring, under Nuts		6	
C.22533	COVER ASSEMBLY, SEALING REDUNDANT PEDAL APERTURES IN DASH		1	} L.H. DRIVE CARS ONLY
C.23462	Gasket, under Cover		1	
UFN.125/L	Nut, securing Cover to Dash		6	
FG.104/X	Washer, Spring, under Nuts		6	
BD.23193	SEAL FOR SCUTTLE VENTILATOR LID	48-34	1	
BD.25000	SEAL ON VENTILATOR LID HINGE ARMS		2	
BD.28585	WINDSCREEN GLASS (TOUGHENED)	48-35	1	
BD.29576	WINDSCREEN GLASS (CLEAR-LAMINATED)		1	EXPORT CARS ONLY
BD.29576/1	WINDSCREEN GLASS ("SUNDYM"—LAMINATED)		1	SUPPLIED TO SPECIAL ORDER ONLY
BD.29576/2	WINDSCREEN GLASS ("SUNDYM" SHADED TYPE—LAMINATED)		1	SUPPLIED TO SPECIAL ORDER ONLY
BD.19833	RUBBER SEAL FOR WINDSCREEN GLASS	48-36	1	
BD.19834	RUBBER INSERT FOR SEAL (144" LONG)	48-37	1	
BD.19835	L.H. CHROME FINISHER FOR WINDSCREEN	48-38	1	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.19836	R.H. CHROME FINISHER FOR WINDSCREEN	48-39	1	
BD.19837	JOINT PIECE FOR CHROME FINISHERS	48-40	2	
BD.21181	LICENCE HOLDER ON WINDSCREEN		1	
BD.20681	FACIA ASSEMBLY ON INSTRUMENT PANEL	49- 1	1	
MJ.206/2R	Woodscrew, securing Facia to Instrument Panel		4	
BD.23702	INSTRUMENT PANEL ASSEMBLY, COMPLETE WITH FEMALE SLIDES FOR PICNIC TRAY		1	
BD.23703	Anti-Rattle Spring, in Picnic Tray Female Slide		1	
BD.23706	PICNIC TRAY ASSEMBLY, COMPLETE WITH MALE SLIDES	49- 2	1	
BD.23705	Picnic Tray, less Slides and Handle		1	
BD.23700	Male Slide, at R.H. side of Picnic Tray		1	
BD.23701	Male Slide, at L.H. side of Picnic Tray		1	
BD.23704	Spring, preventing complete withdrawal of Picnic Tray		2	
DAC.404/5C	Screw, Self-Tapping, securing Springs to Picnic Tray behind Slides		8	
BD.12326	Handle, on Picnic Tray		1	
MC.303/6R	Woodscrew, securing Handle		1	
BD.26627	STOP BRACKET, ON CENTRE FACIA BOARD FOR PICNIC TRAY	49- 3	2	
MJ.204/3R	Woodscrew, securing Stop Brackets to Centre Facia Board		4	
BD.24384	L.H. FACIA BOARD ASSEMBLY	49- 4	1	} R.H. DRIVE CARS ONLY
BD.21010	R.H. FACIA BOARD ASSEMBLY	49- 5	1	
BD.21007	L.H. FACIA BOARD ASSEMBLY		1	} L.H. DRIVE CARS ONLY
BD.24385	R.H. FACIA BOARD ASSEMBLY		1	
BD.25299	Striker Plate, on Facia Board, for Cubby Box Lid		1	
MJ.206/3R	Woodscrew, securing Striker Plate		2	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.27454	L.H. OUTER BRACKET FIXING FACIA BOARD AT TIE BRACKET ON DASH	49- 6	1	
BD.27453	R.H. OUTER BRACKET FIXING FACIA BOARD AT TIE BRACKET ON DASH	49- 7	1	
M.108/5R	Woodscrew, securing Outer Brackets to Facia Board		4	
BD.8291/7	Screw, Set, securing Outer Brackets to Tie Brackets		2	
BD.21516/6	Washer, Shakeproof, on Setscrews		2	
BD.541/32	Washer, Special, under Shakeproof Washers		2	
BD.27458	L.H. ATTACHMENT ANGLE, FIXING FACIA BOARD AT L.H. INNER DASH BRACKET	49- 8	1	
BD.27457	R.H. ATTACHMENT ANGLE, FIXING FACIA BOARD AT R.H. INNER DASH BRACKET	49- 9	1	
MJ.206/4R	Woodscrew, securing Attachment Angles to Facia Boards		12	
UFS.419/4H	Screw, Set, securing Facia Boards to Inner Dash Brackets		6	
C.723/A	Washer, Shakeproof, on Setscrews		6	
BD.23538	Tapped Plate, receiving Setscrews		2	
BD.27460	OUTER BRACKET ASSEMBLY, ON FACIA BOARD, FIXING L.H. END OF SCREEN RAIL CAPPING	49-10	1	
BD.27459	OUTER BRACKET ASSEMBLY, ON FACIA BOARD, FIXING R.H. END OF SCREEN RAIL CAPPING	49-11	1	
BD.20921	INNER BRACKET ASSEMBLY, ON FACIA BOARD, FOR L.H. INNER FIXING OF SCREEN RAIL CAPPING	49-12	1	
BD.20922	INNER BRACKET ASSEMBLY, ON FACIA BOARD, FOR R.H. INNER FIXING OF SCREEN RAIL CAPPING	49-13	1	
BD.8291/7	Screw, Set, securing Inner and Outer Brackets to Facia Boards		4	
BD.21516/6	Washer, Shakeproof, on Setscrews		4	
BD.541/32	Washer, Special, under Shakeproof Washers		4	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.27461	STUD PLATE ASSEMBLY FOR ATTACHMENT OF CORNER FACIAS	49-14	2	
MJ.206/4R	Woodscrew, securing Stud Plates to Facia Boards		6	
BD.21726	CHROME FINISHER AT OUTER EDGE OF FACIA BOARDS	49-15	2	
BD.21553	Clip, securing Finishers to edge of Facia Boards	49-16	4	
BD.21742	CUBBY BOX ASSEMBLY ON L.H. FACIA BOARD	49-17	1	R.H. DRIVE CARS ONLY
BD.21742/2	Back Panel, in L.H. Cubby Box		1	
DJJ.406/6C	Screw, Self-Tapping, securing Back Panel		4	
BD.8536/9	Spire Nut, receiving Self-Tapping Screws		4	
BD.21741	CUBBY BOX ASSEMBLY ON R.H. FACIA BOARD		1	L.H. DRIVE CARS ONLY
BD.21741/2	Back Panel, in R.H. Cubby Box		1	
DJJ.406/6C	Screw, Self-Tapping, securing Back Panel		4	
BD.8536/9	Spire Nut, receiving Self-Tapping Screws		4	
MJ.206/4R	Woodscrew, securing Cubby Box to Facia Board		12	
AW.104/T	Washer, Plain, on Woodscrews		12	
BD.24288	LID ASSEMBLY FOR L.H. CUBBY BOX	49-18	1	R.H. DRIVE CARS ONLY
BD.24287	LID ASSEMBLY FOR R.H. CUBBY BOX		1	L.H. DRIVE CARS ONLY
BD.573	Hinge, for Cubby Box Lid	49-19	2	
MC.103/4K	Woodscrew, securing Hinges to Lid and Facia		8	
BD.12326	Handle, on Cubby Box Lid	49-20	1	
MC.303/6R	Woodscrew, securing Handle		1	
BD.12735	Quadrant Assembly, for Cubby Box Lid	49-21	1	
BD.12358	Stop Plate Assembly, for Quadrant	49-22	1	
MC.103/4K	Woodscrew, securing Quadrant and Stop Plate		4	
BD.24296	LOCK ASSEMBLY FOR CUBBY BOX LID (7/25400)	49-23	1	
BD.24152	Screwed Ring, securing Lock to Cubby Box Lid (7/24056)		1	
BD.24673	Barrel, for Lock (7/6586)		1	
BD.27646	CORNER FACIA ASSEMBLY AT SIDE OF L.H. FACIA BOARD	49-24	1	
BD.27647	CORNER FACIA ASSEMBLY AT SIDE OF R.H. FACIA BOARD	49-25	1	
BD.27462	Attachment Plate, on Corner Facias	49-26	2	
MJ.206/4R	Woodscrew, securing Attachment Plate to Corner Facias		6	
UFN.119/L	Nut, securing Corner Facias to Facia Boards		4	
C.723/A	Washer, Shakeproof, under Nuts		4	
AW.102/T	Washer, Plain, under Shakeproof Washers		4	
DA.604/14C	Screw, Self-Tapping, securing Corner Facias to Body		2	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.20397	SCREEN RAIL CAPPING ASSEMBLY	49-27	1	
BD.22320	Chrome Finisher, on Demister Outlets		2	
DAC.504/8C	Screw, Self-Tapping, securing Chrome Finishers		10	
BD.17569	Fixing Plate Assembly, for Capping	49-28	4	
M.106/4R	Woodscrew, securing Fixing Plates to Capping		8	
BD.23536	Light Seal (Black Felt $\frac{1}{8}'' \times 2\frac{1}{2}'' \times 13''$)	49-29	1	
UFN.125/L	Nut, securing Screen Rail Capping to Brackets on Facias		4	
C.724	Washer, Shakeproof, under Nuts		4	
FW.104/T	Washer, Plain, under Shakeproof Washers		4	
BD.21580	CAPPING ASSEMBLY ON R.H. SCREEN PILLAR	49-30	1	
BD.21581	CAPPING ASSEMBLY ON L.H. SCREEN PILLAR	49-31	1	
BD.16580	Clip, securing Cappings		2	
DAC.504/6C	Screw, Self-Tapping, securing Clips		2	
BD.17988	Fixing Plate, for Capping		2	
M.104/3R	Woodscrew, securing Fixing Plates		4	
DA.404/6C	Screw, Self-Tapping, securing Cappings		2	
BD.23612	CHROME FINISHER AT BOTTOM OF R.H. SCREEN PILLAR CAPPING	49-32	1	
BD.23613	CHROME FINISHER AT BOTTOM OF L.H. SCREEN PILLAR CAPPING	49-33	1	
BD.23614	CHROME FINISHER AT TOP OF SCREEN PILLAR CAPPINGS	49-34	2	
BD.21582	R.H. CAPPING ASSEMBLY ABOVE WINDSCREEN	49-35	1	
BD.21583	L.H. CAPPING ASSEMBLY ABOVE WINDSCREEN	49-36	1	
DAC.604/10C	Screw, Self-Tapping, securing Cappings		6	
BD.543/1	Cup Washer, on Self-Tapping Screws		6	
C.18343	INTERIOR MIRROR ASSEMBLY	49-37	1	See also Electrical Equipment
BD.13642/5	Screw, Set, securing Interior Mirror to Windscreen Header Rail		3	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.21565	CAPPING ASSEMBLY AT FRONT OF R.H. CANTRAIL	49-38	1	
BD.16580	Clip, securing Capping		4	
DA.504/6C	Screw, Self-Tapping, securing Clips		4	
BD.21566	CAPPING ASSEMBLY AT FRONT OF L.H. CANTRAIL	49-39	1	
BD.16580	Clip, securing Capping		4	
DA.504/6C	Screw, Self-Tapping, securing Clips		4	
BD.26505	CAPPING ASSEMBLY, AT TOP OF 'B/C' POSTS, MOUNTING INTERIOR LAMPS	49-40	2	
BD.16580	Clip, securing Cappings		4	
DA.504/6C	Screw, Self-Tapping, securing Clips		4	
BD.23615	CHROME FINISHER AT FRONT OF L.H. AND REAR OF R.H. 'B/C' POST TOP CAPPINGS	49-41	2	
BD.23616	CHROME FINISHER AT FRONT OF R.H. AND REAR OF L.H. 'B/C' POST TOP CAPPINGS	49-42	2	
BD.21588	FACIA ASSEMBLY ON R.H. 'B/C' POST	49-43	1	
BD.16580	Clip, securing 'B/C' Post Facia		2	
DA.404/6C	Woodscrew, securing Clips		2	
BD.21589	FACIA ASSEMBLY ON L.H. 'B/C' POST	49-44	1	
BD.16580	Clip, securing 'B/C' Post Facia		2	
DA.404/6C	Woodscrew, securing Clips		2	
BD.22696	Chrome Plug, in 'B/C' Post Facias		2	NOT REQUIRED WHEN FRONT SEAT SAFETY HARNESS IS FITTED
BD.21567	CAPPING ASSEMBLY AT REAR OF R.H. CANTRAIL	49-45	1	
BD.16580	Clip, securing Capping		5	
DA.504/6C	Screw, Self-Tapping, securing Clips		5	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.21568	CAPPING ASSEMBLY AT REAR OF L.H. CANTRAIL	49-46	1	
BD.16580	Clip, securing Capping		5	
DA.504/6C	Screw, Self-Tapping, securing Clips		5	
BD.27258	CAPPING ASSEMBLY AT R.H. REAR QUARTER	49-47	1	
BD.16580	Clip, securing Quarter Cappings		1	
DA.504/6C	Screw, Self-Tapping, securing Clips		1	
BD.17988	Fixing Plate, for Quarter Cappings		1	
M.104/3R	Woodscrew, securing Fixing Plates		2	
BD.27259	CAPPING ASSEMBLY AT L.H. REAR QUARTER	49-48	1	
	Individual items are as for Capping Assembly BD.27258			
DA.404/6C	Screw, Self-Tapping, securing Quarter Cappings		2	
BD.23618	CHROME FINISHER AT FORWARD END OF QUARTER CAPPINGS	49-49	2	
BD.24726	GEARBOX COVER ASSEMBLY	50- 1	1	NOT REQUIRED WITH AUTOMATIC TRANSMISSION
BD.25641/1	Rubber Seal, under Gearbox Cover	50- 2	1	
DJZ.410/10C	Screw, Self-Tapping, securing Gearbox Cover to Floor		10	
C.5203/1	Washer, Plain, on Self-Tapping Screws		10	
BD.8536/2	Spire Nut, on Self-Tapping Screws		10	
BD.25830	COVER PLATE, SEALING ACCESS HOLE IN L.H. SIDE OF GEARBOX COVER	50- 3	1	
BD.25831	Gasket, under Cover Plate	50- 4	1	
DZZ.410/8C	Screw, Self-Tapping, securing Cover Plate		4	
BD.14134	RUBBER GROMMET, ON GEARBOX COVER, FOR CHANGE-SPEED LEVER (4$\frac{7}{8}$" DIAMETER)	50- 5	1	
BD.13840	Retaining Ring, holding Rubber Grommet	50- 6	1	
DAC.606/12C	Screw, Self-Tapping, securing Retaining Ring		4	
BD.24728	Packing Ring, for Change-Speed Lever		1	
BD.27833	Insulating Pad, between Gearbox and Cover		1	
BD.25731	COVER PLATE SEALING STARTER MOTOR ACCESS APERTURE IN R.H. CENTRE DASH	50- 7	1	
BD.25732	Gasket (Neoprene) under Cover Plate	50- 8	1	
DZZ.410/8C	Screw, Self-Tapping, securing Cover Plate		4	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.27077	PARCEL TRAY ASSEMBLY ABOVE GEARBOX COVER	50- 9	1	R.H. DRIVE CARS ONLY
BD.27132	Cover Panel Assembly, at Steering Column Cut-Out		1	FOR R.H. DRIVE CARS WHEN STEERING COLUMN LOCK IS FITTED
BD.27133	Cover Panel Assembly, at Steering Column Cut-Out	50-10	1	FOR R.H. DRIVE CARS NOT FITTED WITH STEERING COLUMN LOCK
BD.27078	PARCEL TRAY ASSEMBLY ABOVE GEARBOX COVER		1	L.H. DRIVE CARS ONLY
BD.27134	Cover Panel Assembly, at Steering Column Cut-out		1	FOR L.H. DRIVE CARS WITH OR WITHOUT STEERING COLUMN LOCK
DJJ.404/4C BD.8633/9	Screw, Self-Tapping, securing Cover Panel Spire Nut, receiving Self-Tapping Screws		3 3	
BD.27135 DAJ.404/4C	Cover Plate, at Steering Column Cut-Out Screw, Self-Tapping, securing Cover Plate		1 3	FOR L.H. DRIVE CARS WHEN STEERING COLUMN LOCK IS FITTED
DJZ.410/12C BD.541/34 DJJ.410/12C BD.541/13 BD.8633/2	Screw, Self-Tapping, securing Parcel Tray to Body Washer, Special, on Self-Tapping Screws Screw, Self-Tapping, securing Parcel Tray to Body Washer, Special, on Self-Tapping Screws Spire Nut, receiving Self-Tapping Screws		6 6 6 6 6	FOR USE WHEN LIGHT TRIM IS FITTED FOR USE WHEN DARK TRIM IS FITTED
BD.27140	CRASH ROLL ASSEMBLY AT R.H. END OF PARCEL TRAY	50-11	1	
BD.27139	CRASH ROLL ASSEMBLY AT L.H. END OF PARCEL TRAY	50-12	1	
BD.26209	Acorn Nut, securing Crash Roll Assembly to Parcel Shelf		10	
AW.102/T	Washer, Plain, under Acorn Nuts		10	
BD.27058	FACIA ASSEMBLY, AT CENTRE OF PARCEL TRAY, FOR HEATER CONTROLS	50-13	1	
BD.27060	Light Excluder (Felt) between Facia and Parcel Tray	50-14	1	
BD.26595	CHROME FINISHER AT JOINT OF FACIA AND R.H. CRASH ROLL	50-15	1	
BD.26594	CHROME FINISHER AT JOINT OF FACIA AND L.H. CRASH ROLL	50-16	1	
BD.22472	R.H. SCUTTLE SIDE CASING ASSEMBLY	50-17	1	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.22473	L.H. SCUTTLE SIDE CASING ASSEMBLY	50-18	1	
DAC.604/12C	Screw, Self-Tapping, securing Scuttle Side Casings		6	
BD.532/1	Cup-Washer, on Self-Tapping Screws		6	
BD.23530	POCKET ASSEMBLY ON R.H. SCUTTLE SIDE CASING		1	L.H. DRIVE CARS ONLY
BD.23531	POCKET ASSEMBLY ON L.H. SCUTTLE SIDE CASING	50-19	1	R.H. DRIVE CARS ONLY
BD.524/8	Bifurcated Rivet, securing Pocket to Casing		2	
BD.27175	CONSOLE ASSEMBLY	50-20	1	FOR USE ONLY ON CARS FITTED WITH MANUAL WINDOW REGULATORS Fitted from Chassis No. ID.50001 to ID.50222 ID.75001 to ID.75104
BD.19984	Grille Assembly, in Loudspeaker Apertures	50-21	2	
UCN.113/L	Nut, securing Grilles		8	
C.721	Washer, Shakeproof, under Nuts		8	
AW.104/T	Washer, Plain, under Shakeproof Washers		8	
BD.23191	Blanking Disc, behind Loudspeaker Grilles		2	NOT REQUIRED WHEN RADIO IS FITTED
BD.17590	Bezel, at lower rear corners of Trim Panel Assembly, for Fixing Knobs	50-22	2	
BD.27163	Radio Surround Panel Assembly	50-23	1	
DJZ.408/6C	Screw, Self-Tapping, securing Radio Surround Panel to Trim Panel		8	
BD.8536/1	Spire Nut, on Self-Tapping Screws		8	
BD.21975	Insert Panel Assembly	50-24	1	
DAZ.406/6C	Screw, Self-Tapping, securing Insert Panel to Trim Panel		6	
BD.27176	CONSOLE ASSEMBLY		1	REQUIRED ONLY WHEN ELECTRIC WINDOW REGULATORS ARE FITTED Fitted from Chassis No. ID.50001 to ID.50222 ID.75001 to ID.75104
BD.22324	Insert Panel Assembly		1	
	All other items are as for Console Assembly BD.27175			
BD.28040	CONSOLE ASSEMBLY		1	FOR USE ONLY ON CARS FITTED WITH MANUAL WINDOW REGULATORS Fitted to Chassis No. ID.50223 and subs. ID.75105 and subs.
BD.28033	Radio Surround Panel Assembly		1	
	All other items are as for Console Assembly BD.27175			

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.28041	CONSOLE ASSEMBLY		1	REQUIRED ONLY WHEN ELECTRIC WINDOW REGULATORS ARE FITTED Fitted to Chassis No. ID.50223 and subs. ID.75105 and subs.
BD.28033	Radio Surround Panel Assembly		1	
BD.22324	Insert Panel Assembly		1	
	All other items are as for Console Assembly BD.27175			
BD.21072	Knob, securing Console to Dash and Propeller Shaft Tunnel	50-25	4	
BD.541/32	Washer, Special, under Knobs at Dash		2	
UFS.419/6H	Screw, Set, securing Console to Parcel Tray		2	
BD.26209	Acorn Nut, on Setscrews (78/307)		2	
BD.27163	RADIO SURROUND PANEL ASSEMBLY	50-23	1	Fitted from Chassis No. ID.50001 to ID.50222 ID.75001 to ID.75104
BD.22348	Spring Latch, retaining Radio Facia Panel		2	
BD.1814/1	Pop Rivet, securing Spring Latches		4	
BD.19728	Ferrule, inside Change-Speed Lever Gauntlet		1	
BD.19729	Base, for Ferrule		1	
BD.28033	RADIO SURROUND PANEL ASSEMBLY		1	Fitted to Chassis No. ID.50223 and subs. ID.75105 and subs.
	Individual Items as for Radio Surround Panel Assembly BD.27163			
BD.27089	RADIO FACIA PANEL ASSEMBLY	50-26	1	
UFS.419/4H	Screw, Set, securing Radio Facia Panel		1	
C.3562	Washer, Special, on Setscrew		1	
BD.27260	Plug, in Radio Facia Panel, concealing Setscrew		1	
BD.27161	RADIO MOUNTING PLATE ASSEMBLY		1	
M.106/4R	Woodscrew, securing Mounting Plate to Radio Facia Panel		10	
BD.27162	FILLER PANEL IN RADIO CONTROL UNIT APERTURE	50-27	1	NOT REQUIRED WHEN RADIO IS FITTED

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.27103	R.H. BRACKET, FIXING RADIO CONTROL UNIT		1	FOR USE ONLY WHEN RADIO IS FITTED Fitted from Chassis No. ID.50001 to ID.50222 ID.75001 to ID.75104
BD.27102	L.H. BRACKET, FIXING RADIO CONTROL UNIT		1	
BD.27157	Domed Nut, securing Brackets to Studs on Radio Surround Panel (78/308)		2	
BD.28023	R.H. BRACKET FIXING RADIO CONTROL UNIT		1	FOR USE ONLY WHEN RADIO IS FITTED Fitted to Chassis No. ID.50223 and subs. ID.75105 and subs.
BD.28024	L.H. BRACKET, FIXING RADIO CONTROL UNIT		1	
BD.27157	Domed Nut, securing Brackets to Studs on Radio Surround Panel (78/308)		2	
BD.27153	ASH TRAY BASE AND ROLLERS ASSEMBLY		1	Fitted from Chassis No. ID.50001 to ID.50222 ID.75001 to ID.75104
BD.24087	ASH TRAY BASE AND ROLLERS ASSEMBLY	50-28	1	Fitted to Chassis No. ID.50223 and subs. ID.75105 and subs.
DAJ.404/6C	Screw, Self-Tapping, securing Base and Rollers Assembly to Radio Facia Panel		8	
BD.24088	ASH TRAY SLIDE AND STUBBER ASSEMBLY	50-29	1	
BD.21115	Stubber Assembly only		1	
BD.22805	Rivet, securing Stubber to Slide		1	
BD.26740	Leaf Spring, restricting movement of Ash Tray Slide		1	
BD.27086	CAPPING ON ASH TRAY SLIDE	50-30	1	
DAJ.206/6C	Screw, Self-Tapping, securing Capping to Ash Tray Slide		2	
BD.24425	Pull, at centre of Capping		1	
DA.504/12C	Screw, Self-Tapping, securing Pull to Capping		2	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.22243	CAPPING ASSEMBLY, IN INSERT PANEL, FIXING WINDOW REGULATOR SWITCHES	50-31	1	} FOR USE ONLY WHEN ELECTRIC WINDOW REGULATORS ARE FITTED
BD.22429	Escutcheon (inscribed 'Window Regulators') in centre of Capping	50-32	1	
BD.22430	Push-On Fix, securing Escutcheon		2	
BD.22263	BRACKET, MOUNTING SWITCHES TO CAPPING	50-33	1	
BD.22384	Stud, in Bracket, engaging Spring Latch		1	
AS.404/2H	Screw, Set, securing Stud to Bracket		1	
MJ.204/3R	Woodscrew, securing Bracket to Capping		10	
C.19083	SWITCH, CONTROLLING WINDOW REGULATORS	50-34	4	
AS.404/4H	Screw, Set, securing Switches to Brackets		8	
BD.22300	LATCH BRACKET ASSEMBLY, RETAINING REAR EDGE OF INSERT PANEL CAPPING	50-35	1	
BD.22348	Spring Latch only		1	
BD.1814/1	Pop Rivet, securing Spring Latch		2	
MJ.204/3R	Woodscrew, securing Latch Bracket to Insert Panel		5	
BD.26046	R.H. FRONT RECLINING SEAT ASSEMBLY, COMPLETE	50-36	1	} Fitted from Chassis No. ID.50001 to ID.50204 ID.75001 to ID.75103
BD.26047	L.H. FRONT RECLINING SEAT ASSEMBLY, COMPLETE NOTE: BD.26046 and BD.26047 covers the supply of a fully trimmed seat complete with Cushion, Slides, Armrest, and Picnic Table		1	
BD.27027	CUSHION ASSEMBLY FOR R.H. FRONT SEAT		1	
BD.27026	CUSHION ASSEMBLY FOR L.H. FRONT SEAT		1	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.28372	R.H. FRONT RECLINING SEAT ASSEMBLY, COMPLETE		1	} Fitted to Chassis No. ID.50205 and subs. ID.75104 and subs.
BD.28373	L.H. FRONT RECLINING SEAT ASSEMBLY, COMPLETE NOTE: BD.28372 and BD.28373 covers the supply of a fully trimmed seat complete with Cushion, Slides, Armrest, and Picnic Table		1	
BD.28374	CUSHION ASSEMBLY FOR R.H. FRONT SEAT		1	
BD.28375	CUSHION ASSEMBLY FOR L.H. FRONT SEAT		1	
BD.25832	LOCKING SLIDE AT R.H. SIDE OF L.H. FRONT SEAT		1	
BD.22765	Link, for operation of L.H. Locking Slide		1	
BD.11416	Spring, on Slide		1	
BD.24629	Sleeve (P.V.C.) on Spring		1	
UCS.416/6H C.8667/19	Screw, Set, retaining Link to R.H. Locking Slide Lever Nut, Self-Locking, on Setscrew		1 1	
BD.22685	Spring, on Link, at L.H. Locking Slide		1	
BD.22511	Washer, Special, at top of Spring		1	
L.102.5/SU	Split Pin, retaining Spring and Washer		1	
BD.21501	LOCKING SLIDE AT L.H. SIDE OF L.H. FRONT SEAT		1	
BD.11416	Spring, on Slide		1	
BD.24629	Sleeve (P.V.C.) on Spring		1	
BD.25833	LOCKING SLIDE AT L.H. SIDE OF R.H. FRONT SEAT	50-37	1	
BD.22766	Link, for operation of R.H. Locking Slide	50-38	1	
BD.11416	Spring, on Slide		1	
BD.24629	Sleeve (P.V.C.) on Spring		1	
UCS.416/6H C.8667/19	Screw, Set, retaining Link to L.H. Locking Slide Lever Nut, Self-Locking, on Setscrew		1 1	
BD.22685	Spring, on Link, at R.H. Locking Slide	50-39	1	
BD.22511	Washer, Special, at top of Spring		1	
L.102.5/SU	Split Pin, retaining Spring and Washer		1	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.21502	LOCKING SLIDE AT R.H. SIDE OF R.H. FRONT SEAT	50-40	1	
BD.11416	Spring, on Slide		1	
BD.24629	Sleeve (P.V.C.) on Spring		1	
UFS.125/12R	Screw, Set, securing Outer Slides to Seats		4	
UFN.125/L	Nut, on Setscrews		4	
BD.18117/4	Screw, Set, securing Inner Slides to Seat		4	
C.739	Washer, Shakeproof, on Setscrews and under Nuts		8	
BD.13529	Packing Washer, between Slides and Seat Frames		12	
BD.23575/5	Screw, Set, securing Slides to Floor		8	
UFN.125/L	Nut, on Setscrews		4	
C.739	Washer, Shakeproof, on Setscrews		8	
C.4614	Packing Washer, between Slides and Floor		8	
BD.18798	LEVER FOR SQUAB RAKE CONTROL	50-41	2	
BD.26839	Knob, for Lever on L.H. Front Seat		1	
BD.26838	Knob, for Lever on R.H. Front Seat	50-42	1	
DZC.006/6C	Screw, Self -Tapping, securing Knobs to Levers		2	
BD.18796	Escutcheon, at base of Levers	50-43	2	
BD.22264	Spring, behind Escutcheons	50-44	2	
BD.10733	Peg, retaining Levers to Pivots		2	
BD.10734	Rubber Plug, in Levers		2	
BD.23221	PIVOT ASSEMBLY FOR SQUAB RAKE CONTROL LEVER ON L.H. FRONT SEAT		1	
BD.23223	Retaining Plate, for Pivot		1	
BD.23222	PIVOT ASSEMBLY FOR SQUAB RAKE CONTROL LEVER ON R.H. FRONT SEAT	50-45	1	
BD.23224	Retaining Plate, for Pivot	50-46	1	
UFS.419/4H	Screw, Set, securing Retaining Plates		4	
C.723/A	Washer, Shakeproof, on Setscrews		4	
BD.21404	CONTROL ROD BETWEEN PIVOTS AND PAWL SHAFTS	50-47	2	
C.13824	Clip, retaining Control Rods	50-48	4	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.22705	R.H. PICNIC TABLE AND SURROUND ASSEMBLY	50-49	1	
BD.21910	Surround Assembly, for Picnic Tables		1	
BD.21813	Panel Assembly, at back of Table Recess		1	
M.104/5R	Woodscrew, securing Panel		10	
BD.21814	Picnic Table Assembly		1	
BD.12315	Ball Catch, at top of Picnic Tables		1	
BD.12326	Handle, on Tables		1	
MC.303/6R	Woodscrew, securing Handles		1	
BD.22697	Quadrant Assembly, at R.H. side of Picnic Tables		1	
BD.22698	Quadrant Assembly, at L.H. side of Picnic Tables		1	
MC.106/4R	Woodscrew, securing Quadrants to Surround		6	
MC.106/5R	Woodscrew, securing Quadrants to Table		8	
BD.21828	Pivot Bracket Assembly, for Vanity Mirrors		2	
MC.104/4R	Woodscrew, securing Pivot Brackets to Surround		4	
BD.22707	Vanity Mirror Assembly		1	
BD.22706	L.H. PICNIC TABLE AND SURROUND ASSEMBLY		1	
	Individual items as for Picnic Table and Surround Assembly BD.22705			
BD.22707	VANITY MIRROR ASSEMBLY	50-50	2	
BD.21819	Vanity Mirror only		2	
BD.26506	FACIA ASSEMBLY AT TOP OF R.H. FRONT SEAT SQUAB	50-51	1	
BD.14130	Clip, securing Facia to Squab		2	
DA.504/6C	Screw, Self-Tapping, securing Clips		4	
BD.21936	Striker, for Picnic Table Ball Catch		1	
MC.102/3R	Woodscrew, securing Striker to Facia		1	
BD.26507	FACIA ASSEMBLY AT TOP OF L.H. FRONT SEAT SQUAB		1	
	Individual items are as for Facia Assembly BD.26506			
M.104/6R	Woodscrew, securing Facias to Squabs		4	
BD.21927	BODY ASSEMBLY, FOR ASH TRAY IN FRONT SEAT SQUABS	50-52	2	
MC.106/5R	Woodscrew, securing Ash Tray Body to Facias		4	
BD.21928	ASH TRAY ASSEMBLY AT TOP OF FRONT SEAT SQUABS	50-53	2	
BD.21929	Stop Spring and Roller Assembly, for Ash Trays	50-54	2	
BD.12437	Knob, on Ash Trays	50-55	2	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.21915	FACIA ASSEMBLY ON ASH TRAYS	50-56	2	
DAZ.404/4C	Screw, Self-Tapping, securing Facia to Ash Trays		4	
UCS.411/5H	Screw, Set, securing Stop Spring and Knob to Ash Trays		2	
C.720	Washer, Shakeproof, on Setscrews		2	
AW.104/T	Washer, Plain, under Shakeproof Washers		2	
BD.22380	TRIM PANEL ASSEMBLY ON R.H. 'B/C' POST	50-57	1	
BD.22381	TRIM PANEL ASSEMBLY ON L.H. 'B/C' POST		1	
DA.404/6C	Screw, Self-Tapping, securing Trim Panels		8	
BD.20066	LOCK ASSEMBLY ON R.H. FRONT DOOR (WB.3/16057)	51- 1	1	
BD.20065	LOCK ASSEMBLY ON L.H. FRONT DOOR (WB.3/16058)		1	
BD.17546/2	Screw, Set, securing Lock Assemblies to Front Doors		6	
BD.21516/6	Washer, Shakeproof, on Setcrews		6	
BD.20069	DOVETAIL, ON DOOR SHUT FACE, BELOW LOCKS (WB.3/16304)	51- 2	2	
BD.22322	RUBBER BUFFER AT END OF DOVETAILS (WB.3/17176)	51- 3	2	
BD.22321	Plate, retaining Rubber Buffers (WB.3/17177)	51- 4	2	
BD.18092/5	Screw, Set, securing Dovetails to Doors		4	
BD.20075	STRIKER FOR R.H. FRONT DOOR LOCK (WB.3/16184)	51- 2	2	
BD.20074	STRIKER FOR L.H. FRONT DOOR LOCK (WB.3/16185)		1	
BD.22364/8	Screw, Set, securing Strikers		8	
BD.21511	Shim, for adjustment of Strikers		As req'd	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.20052	OUTSIDE HANDLE ASSEMBLY (LOCKING) FOR R.H. FRONT DOOR (WB.1/8931)	51- 6	1	
8187	Locking Barrel (complete with Keys) (WB.1/8018)	51- 7	1	
9619	Sealing Washer (WB.1/8934)	51- 8	1	
9622	Operating Lever (WB.1/8942)	51- 9	1	
9626	Locking Lever (WB.1/8946)	51-10	1	
8192	Circlip, retaining Mechanism (RS.84/3)		1	
9627	Washer, behind Circlip (RS.14/830)		1	
BD.20051	OUTSIDE HANDLE ASSEMBLY (LOCKING) FOR L.H. FRONT DOOR (WB.1/8930)		1	
8186	Locking Barrel (complete with Keys) (WB.1/8017)		1	
9619	Sealing Washer (WB.1/8934)		1	
9621	Operating Lever (WB.1/8941)		1	
9625	Locking Lever (WB.1/8945)		1	
8192	Circlip, retaining Mechanism (RS.84/3)		1	
9627	Washer, behind Circlip (RS.14/830)		1	
UFN.119/L	Nut, securing Outside Front Door Handles		4	
C.723/A	Washer, Shakeproof, under Nuts		4	
AW.102/T	Washer, Plain, under Shakeproof Washers		4	
BD.20056	LINK, CONNECTING R.H. OUTSIDE HANDLE TO LOCK (WB.1/8976)	51-11	1	
BD.20055	LINK, CONNECTING L.H. OUTSIDE HANDLE TO LOCK (WB.1/8975)		1	
BD.23473	Spring Clip, retaining Links (WB.1/11517)	51-12	4	
BD.20068	REMOTE CONTROL AND LINK ASSEMBLY FOR OPERATION OF R.H. FRONT DOOR LOCK (WB.3/16098)	51-13	1	
BD.20067	REMOTE CONTROL AND LINK ASSEMBLY FOR OPERATION OF L.H. FRONT DOOR LOCK (WB.3/16099)		1	
BD.23113/1	Felt Sleeve, on Remote Control Links	51-14	2	
BD.19575	Wavy Washer, at connection of Link to Lock	51-15	2	
BD.23473	Spring Clip, securing Link to Lock (WB.1/11517)	51-16	2	
BD.19574	Washer, Special, behind Spring Clips	51-17	2	
UFS.419/3H	Screw, Set, securing Remote Controls to Front Doors		6	
C.723/A	Washer, Shakeproof, on Setscrews		6	
AW.102/T	Washer, Plain, under Shakeproof Washers		6	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.21124	INSIDE HANDLE FOR FRONT DOORS (WB.1/11260)	51-18	2	
BD.21127	Clip, retaining Inside Handles to Remote Controls (WB.1/7082)	51-19	2	
BD.26739	Escutcheon, behind Inside Door Handles (WB.1/11299)	51-20	2	
BD.24592/4	Rubber Thrust Pad, packing Inside Door Handles		2	
BD.26455	FRAME FOR WINDOW IN R.H. FRONT DOOR, COMPLETE WITH NO DRAUGHT VENTILATOR		1	
BD.26454	FRAME FOR WINDOW IN L.H. FRONT DOOR, COMPLETE WITH NO DRAUGHT VENTILATOR		1	
BD.26126	FRAME ONLY FOR WINDOW IN R.H. FRONT DOOR	51-21	1	
BD.26125	FRAME ONLY FOR WINDOW IN L.H. FRONT DOOR		1	
DAC.508/20C	Screw, Self-Tapping, securing Frames to Doors at Waist (rear)		2	
BD.14399/3	Screw, Set, securing Frames to Doors at Waist Rail ($\frac{3}{4}$ " long)		6	
BD.14399/6	Screw, Set, securing Frames to Doors at Waist Rail (1" long)		4	
C.723/A	Washer, Shakeproof, on Setscrews		10	
AW.102/T	Washer, Plain, under Shakeproof Washers		10	
BD.20091/1	Shim, for adjustment of Frames (.048" thick)		As req'd	
BD.20091/2	Shim, for adjustment of Frames (.128" thick)		As req'd	
UFS.125/9R	Screw, Set, securing Window Frames to Doors at bottom of Rear Rail		2	
BD.541/20	Washer, Special, on Setscrews		6	
BD.19691/1	Packing (Fibre) on Setscrews ($\frac{3}{16}$ " thick)		As req'd	
BD.19691/3	Packing (Fibre) on Setscrews ($\frac{1}{16}$ " thick)		As req'd	
UFS.425/8H	Screw, Set, securing Window Frames to Doors at bottom of Rear Rail		2	
BD.541/9	Washer, Special, on Setscrews		2	
BD.21507	Packing (Fibre) on Setscrews		As req'd	
UFN.125/L	Nut, on Setscrews, at bottom fixing		4	
C.724	Washer, Shakeproof, under Nuts		4	
BD.25774	GLASS FOR WINDOW IN FRONT DOORS	51-22	2	
BD.4714	Everseal Strip, between Glasses and Regulator Channels (19 $\frac{1}{2}$ " long)	51-23	2	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.19877	REGULATOR CHANNEL FOR R.H. FRONT DOOR GLASS	51-24	1	} FOR USE ONLY WHEN MANUAL WINDOW REGULATORS ARE FITTED
BD.19876	REGULATOR CHANNEL FOR L.H. FRONT DOOR GLASS		1	
BD.21195	REGULATOR CHANNEL FOR R.H. FRONT DOOR GLASS		1	} REQUIRED ONLY WHEN ELECTRIC WINDOW REGULATORS ARE FITTED
BD.21194	REGULATOR CHANNEL FOR L.H. FRONT DOOR GLASS		1	
BD.24738/1	SEAL (FELT) IN TOP RAIL OF WINDOW FRAMES (21" LONG)	51-25	2	
BD.21070/1	SEAL (FELT) IN FORWARD RAIL OF WINDOW FRAMES (30" LONG)	51-26	2	
BD.21071/1	SEAL (FELT) IN REAR RAIL OF WINDOW FRAMES (31½" LONG)	51-27	2	
BD.26453	NO-DRAUGHT VENTILATOR, COMPLETE, FOR R.H. FRONT DOOR	51-28	1	
BD.19421	Glass only, for Front No-Draught Ventilator		1	
BD.1300	Everseal Strip, between Glass and Ventilator Frame		As req'd	
BD.17120	Drip Channel, on R.H. Front No-Draught Ventilator		1	
BD.24958	Locking Handle, for R.H. Front No-Draught Ventilator		1	
BD.24959	Plunger, in Locking Handle		1	
BD.24960	Spring, under Plunger		1	
BD.24962	Bolt, fixing Locking Handle		1	
BD.25354	Washer, Fibre, between Bolt Head and outside of Glass		1	
BD.24961	Special Nut, retaining Bolt		1	
BD.18073	Peg, securing Locking Handle to Bolt		1	
BD.26195	Washer, Rubber, behind Handles		1	
BD.27742	Washer, Fibre, on Bolt, between inside of Glass and Frame		1	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.26452	NO-DRAUGHT VENTILATOR, COMPLETE, FOR L.H. FRONT DOOR		1	
BD.17119	Drip Channel, on L.H. Front No-Draught Ventilator		1	
BD.24957	Locking Handle, for L.H. Front No-Draught Ventilator		1	
	All other items as for R.H. Front No-Draught Ventilator BD.26453			
BD.19382	UPPER PIVOT ASSEMBLY FOR NO-DRAUGHT VENTILATOR IN R.H. FRONT DOOR	51-29	1	
BD.19381	UPPER PIVOT ASSEMBLY FOR NO-DRAUGHT VENTILATOR IN L.H. FRONT DOOR		1	
BD.4909/3	Screw, Set, securing Upper Pivots to Ventilators and Window Frames		4	
BD.9647	INDEX SLEEVE, FOR LOWER PIVOT SPINDLE, CONTROLLING OPENING ANGLE OF NO-DRAUGHT VENTILATORS	51-30	2	
BD.26841	Bush, on Lower Pivot Spindle of R.H. No-Draught Ventilator, engaging with Index Sleeve	51-31	1	
BD.26840	Bush, on Lower Pivot Spindle of L.H. No. Draught Ventilator, engaging with Index Sleeve		1	
BD.9651	Spring, on Lower Pivot Spindles, below Index Sleeves	51-32	2	
BD.18067	Pin, tensioning Springs	51-33	2	
UFN.119/L	Nut, securing Springs and Index Sleeves to Lower Pivot Spindles		4	
AW.102/T	Washer, Plain, under Nuts		2	
BD.19460	SEALING RUBBER FOR R.H. FRONT NO-DRAUGHT VENTILATOR	51-34	1	
BD.19459	SEALING RUBBER FOR L.H. FRONT NO-DRAUGHT VENTILATOR		1	
BD.21430	CHROME FINISHER AT TOP OF R.H. FRONT DOOR	51-35	1	
BD.21429	CHROME FINISHER AT TOP OF L.H. FRONT DOOR		1	
DAJ.204/6C	Screw, Self-Tapping, securing Chrome Finishers		8	
DAZ.406/6C	Screw, Self-Tapping, securing Chrome Finishers		2	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.21073/1	OUTER SEAL (NEOPRENE) IN CHROME FINISHER AT TOP OF FRONT DOORS (20½" LONG)	51-36	2	
BD.22372	CHROME FINISHER AT FORWARD EDGE OF WINDOW FRAME ON R.H. FRONT DOOR	51-37	1	
BD.22371	CHROME FINISHER AT FORWARD EDGE OF WINDOW FRAME ON L.H. FRONT DOOR		1	
BD.28097	Seal Retainer, under Chrome Finishers		2	
BD.22764	Shim, under Seal Retainers		As req'd	
DAC.406/8C	Screw, Self-Tapping, securing Chrome Finishers to Doors		4	
BD.21469	ANTI-DRUM FELT IN FRONT DOORS		2	
BD.19776	Retaining Channel Assembly, for Anti-Drum Felt in R.H. Front Door (31330/0218)		1	
BD.19777	Retaining Channel Assembly, for Anti-Drum Felt in L.H. Front Door (31330/0219)		1	
UFS.125/4R	Screw, Set, securing Retaining Channels		8	
C.724	Washer, Shakeproof, on Setscrews		8	
BD.541/9	Washer, Special, under Shakeproof Washers		4	
BD.21423	'D' Washer, under Shakeproof Washers		4	
BD.24776	Felt Pad (Flintkote 10½"×39½") in Front Doors		2	
BD.19788	GLASS STOP BRACKET ASSEMBLY, LIMITING DOWNWARD MOVEMENT OF FRONT DOOR WINDOW GLASSES (31330/0208)	51-38	2	} FOR USE ONLY WHEN MANUAL WINDOW REGULATORS ARE FITTED
BD.21468	Rubber Stop, on Brackets	51-39	2	
DAZ.410/10C	Screw, Self-Tapping, securing Rubber Stops		2	
AW.102/T	Washer, Plain, on Self-Tapping Screws		2	
UFS.125/4R	Screw, Set, securing Bracket Assemblies in Front Doors		8	
C.724	Washer, Shakeproof, on Setscrews		8	
BD.28322	WINDOW REGULATOR ASSEMBLY IN R.H. FRONT DOOR (WB.2/11255)	51-40	1	
BD.28321	WINDOW REGULATOR ASSEMBLY IN L.H. FRONT DOOR (WB.2/11254)		1	
UFS.425/2.5H	Screw, Set, securing Window Regulators in Front Doors		16	
C.725	Washer, Shakeproof, on Setscrews		16	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.21125	HANDLE ASSEMBLY OPERATING FRONT DOOR WINDOW REGULATORS (WB.1/11263)	51-41	2	FOR USE ONLY WHEN MANUAL WINDOW REGULATORS ARE FITTED
BD21127	Clip, retaining Regulator Handles (WB.1/7082)	51-42	2	
BD.21126	Escutcheon, behind Regulator Handles (WB.1/11300)	51-43	2	
BD.21128	Seating Washer, under Front Door Window Regulator Handles (RS.13-212)	51-44	2	
BD.19790	BRACKET ASSEMBLY MOUNTING ELECTRIC WINDOW REGULATOR IN R.H. FRONT DOOR (31330/0210)		1	REQUIRED ONLY WHEN ELECTRIC WINDOW REGULATORS ARE FITTED
BD.19791	BRACKET ASSEMBLY MOUNTING ELECTRIC WINDOW REGULATOR IN L.H. FRONT DOOR (31330/0211)		1	
UFS.125/4R C.724	Screw, Set, securing Brackets in Front Doors		8	
BD.541/9	Washer, Shakeproof, on Setscrews		8	
BD.542/1	Washer, Special, under Shakeproof Washers		4	
	Washer, Special, under Shakeproof Washers		4	
BD.20041	ATTACHMENT BRACKET, R.H. REAR AND L.H. FRONT, FOR ELECTRIC WINDOW REGULATOR		2	
BD.20042	ATTACHMENT BRACKET, R.H. FRONT AND L.H. REAR, FOR ELECTRIC WINDOW REGULATOR		2	
UFS.119/6R	Screw, Set, securing Attachment Brackets to Mounting Brackets		8	
C.723/A	Washer, Shakeproof, on Setscrews		8	
AW.102/T	Washer, Plain, under Shakeproof Washer		8	
BD.21944	Grommet, in Attachment Brackets		8	
BD.21945	Distance Tube, in Grommets		8	
BD.19914	REGULATOR ASSEMBLY FOR FRONT DOOR WINDOWS (WB.2/6730)		2	
BD.20911	Screw, mounting Regulator Motor (RS.24-10)		4	
BD.20912	Washer, Special, on Screws (RS.14-58)		4	
BD.20907	Grommet, at motor mountings (WB.2/6778)		8	
BD.20908	Distance Tube, in Grommets (WB.2/6780)		4	
BD.20909	Coupling Assembly, linking Motor with Regulator (WB.2/6970)		2	
BD.25088	Driver (WB.2/6974)		2	
BD.20910	Stud, anchoring Regulator Motor (WB.2/6753)		4	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
UFS.119/4R	Screw, Set, securing Regulators at top to Attachment Brackets		4	} REQUIRED ONLY WHEN ELECTRIC WINDOW REGULATORS ARE FITTED
C.723/A	Washer, Shakeproof, on Setscrews		4	
AW.102/T	Washer, Plain, under Shakeproof Washers		4	
UFS.125/6R	Screw, Set, securing Regulators to Glass Stop Brackets		4	
C.724	Washer, Shakeproof, on Setscrews		4	
AW.104/T	Washer, Plain, under Shakeproof Washers		4	
C.19082	ELECTRIC MOTOR OPERATING WINDOW REGULATORS (75409/F-4.GM)		2	
BD.23226	STEADY BRACKET FOR REGULATOR MOTORS		2	
DAJ.206/6C	Screw, Self-Tapping, securing Steady Brackets		2	
BD.22249	GLASS STOP BRACKET ASSEMBLY LIMITING DOWNWARD MOVEMENT OF FRONT DOOR GLASSES		2	
UFS.125/4R	Screw, Set, securing Brackets in Doors		8	
C.724	Washer, Shakeproof, on Setscrews		8	
BD.541/9	Washer, Special, under Shakeproof Washers		8	
BD.21407	TIE BRACKET ASSEMBLY, AT FRONT OF R.H. AND REAR OF L.H. GLASS STOP BRACKETS IN FRONT DOORS		2	
BD.21408	TIE BRACKET ASSEMBLY AT FRONT OF L.H. AND REAR OF R.H. GLASS STOP BRACKETS IN FRONT DOORS		2	
UFS.425/4H	Screw, Set, securing Tie Brackets to bottom of Front Doors		4	
C.724	Washer, Shakeproof, on Setscrews		4	
UFS.125/5R	Screw, Set, securing Tie Brackets to Glass Stop Brackets		4	
C.724	Washer, Shakeproof, on Setscrews		4	
BD.541/22	Washer, Special, under Shakeproof Washers		4	
BD.21423	'D' Washer, between Tie Brackets and Glass Stop Brackets.		4	
BD.21559	CAPPING AT TOP OF R.H. FRONT DOOR	51-45	1	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.21560	CAPPING AT TOP OF L.H. FRONT DOOR		1	
DAC.604/12C BD.543/1	Screw, Self-Tapping, securing Cappings Cup Washer, on Self-Tapping Screws		8 8	
BD.17282/3	WEATHERSTRIP BETWEEN TOP OF FRONT DOOR AND GLASS (20$\frac{3}{8}$" LONG)	51-46	2	
BD.22884	Clip, securing Weatherstrips	51-47	8	
BD.21557	FACIA ASSEMBLY AT TOP OF R.H. FRONT DOOR CASING	51-48	1	
BD.21558	FACIA ASSEMBLY AT TOP OF L.H. FRONT DOOR CASING		1	
DA.506/20C	Screw, Self-Tapping, securing Facias		8	
BD.21444	CASING ASSEMBLY ON R.H. FRONT DOOR	51-49	1	
BD.18068	Clip, retaining Casing		16	
BD.21445	CASING ASSEMBLY ON L.H. FRONT DOOR		1	
BD.18068	Clip, retaining Casing		16	
DA.504/8C	Screw, Self-Tapping, securing Casings		8	
BD.22626	CASING ASSEMBLY AT TOP OF HINGE FACE ON R.H. FRONT DOOR	51-50	1	
BD.21133	Clip, retaining Casing		2	
BD.22625	CASING ASSEMBLY AT TOP OF HINGE FACE ON L.H. FRONT DOOR		1	
BD.21133	Clip, retaining Casing		2	
DA.504/8C	Screw, Self-Tapping, securing Casings		4	
BD.21743	ARMREST ASSEMBLY ON R.H. FRONT DOOR	51-51	1	
BD.21749 DAC.604/8C	Chrome Finisher, in handpull on Armrest Screw, Self-Tapping, securing Chrome Finisher		1 2	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.21744	ARMREST ASSEMBLY ON L.H. FRONT DOOR		1	
BD.21749	Chrome Finisher, in handpull on Armrest		1	
DAC.604/8C	Screw, Self-Tapping, securing Chrome Finisher		2	
BD.23470/7	Screw, Set, securing Armrests		4	
C.723/A	Washer, Shakeproof, on Setscrews		4	
AW.102/T	Washer, Plain, under Shakeproof Washers		6	
BD.22931	Chrome Finisher, in screw apertures on Front Door Armrests	51-52	4	
BD.21879	FIXING PLATE ASSEMBLY FOR FRONT DOOR ARMRESTS	51-53	2	
UFS.119/3R	Screw, Set, securing Fixing Plates		8	
UFN.119/L	Nut, on Setscrews		8	
C.723/A	Washer, Shakeproof, under Nuts		8	
AW.102/T	Washer, Plain, under Shakeproof Washers		8	
BD.19864/4	SEALING RUBBER ON LOWER R.H. 'A' POST	51-54	1	
BD.19863/4	SEALING RUBBER ON LOWER L.H. 'A' POST		1	
BD.22751	Clip, securing Lower 'A' Post Seals	51-55	4	
DAC.404/6C	Screw, Self-Tapping, securing Clips		4	
BD.19864/7	SEALING RUBBER ON R.H. 'B' POST AND FRONT DOOR SILL	51-56	1	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.19863/7	SEALING RUBBER ON L.H. 'B' POST AND FRONT DOOR SILL		1	
BD.19864/1	SEALING RUBBER ON UPPER R.H. 'A' POST, CANTRAIL, 'D' POST, AND REAR DOOR SILL	51-57	1	
BD.19863/1	SEALING RUBBER ON UPPER L.H. 'A' POST, CANTRAIL, 'D' POST, AND REAR DOOR SILL		1	
BD.21143/1	SEALING RUBBER IN LEADING EDGE OF FRONT DOOR WINDOW FRAMES	51-58	2	
BD.26315/1	RUBBER BEADING AT EDGE OF UPPER 'A' POST AND FORWARD CANTRAILS (38" LONG)	51-59	2	
BD.21068/1	DRAUGHT PIPING ON 'A' POSTS (31" LONG)	51-60	2	
BD.21888	Chrome Finisher, at Joint of Rubber Beading to Draught Piping on 'A' Post	51-61	2	
DAC.404/6C	Screw, Self-Tapping, securing Chrome Finishers		4	
BD.21068/2	DRAUGHT PIPING AT FRONT OF 'B/C' POSTS (39" LONG)	51-62	2	
BD.21289	TREAD PLATE ON R.H. FRONT DOOR SILL	51-63	1	
DAC.606/8C	Screw, Self-Tapping, securing Tread Plate ($\frac{1}{2}$ " long)		6	
DAC.606/16C	Screw, Self-Tapping, securing Tread Plate (1" long)		1	
BD.21199	Panel, for Trimming R.H. Front Door Sill	51-64	1	
BD.1814/2	Pop Rivet, securing Panel		12	
BD.21288	TREAD PLATE ON L.H. FRONT DOOR SILL		1	
DAC.606/8C	Screw, Self-Tapping, securing Tread Plate ($\frac{1}{2}$ " long)		6	
DAC.606/16C	Screw, Self-Tapping, securing Tread Plate (1" long)		1	
BD.21198	Panel, for Trimming L.H. Front Door Sill		1	
BD.1814/2	Pop Rivet, securing Panel		12	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.21290	TREAD PLATE ON REAR DOOR SILLS	52- 1	2	
DAC.606/8C	Screw, Self-Tapping, securing Tread Plates		8	
BD.21201	Panel, for Trimming R.H. Rear Door Sill	52- 2	1	
BD.21200	Panel, for Trimming L.H. Rear Door Sill		1	
BD.1814/2	Pop Rivet, securing Panels		16	
BD.20071	LOCK ASSEMBLY ON R.H. REAR DOOR (WB.3/16059)	52- 3	1	
BD.20070	LOCK ASSEMBLY ON L.H. REAR DOOR (WB.3/16060)		1	
BD.17546/2	Screw, Set, securing Lock Assemblies to Rear Doors		4	
BD.21516/6	Washer, Shakeproof, on Setscrews		4	
C.14007/1	Screw, Set, securing Lock Assemblies to Rear Doors		2	
C.723/A	Washer, Shakeproof, on Setscrews		2	
AW.102/T	Washer, Plain, under Shakeproof Washers		2	
BD.20069	DOVETAIL, ON DOOR SHUT PILLARS, BELOW LOCKS (WB.3/16304)	52- 4	2	
BD.22322	RUBBER BUFFER AT END OF DOVETAILS (WB.3/17176)	52- 5	2	
BD.22321	Plate, retaining Rubber Buffers (WB.3/17177)	52- 6	2	
BD.18092/5	Screw, Set, securing Dovetails to Doors		4	
BD.20075	STRIKER FOR R.H. REAR DOOR LOCK (WB.3/16184)	52- 7	1	
BD.20074	STRIKER FOR L.H. REAR DOOR LOCK (WB.3/16185)		1	
BD.22364/8	Screw, Set, securing Strikers		8	
BD.21511	Shim, for Adjustment of Strikers		As req'd	
BD.20054	OUTSIDE HANDLE ASSEMBLY FOR R.H. REAR DOOR (WB.1/8933)	52- 8	1	
9620	Sealing Washer (WB.1/8977)	52- 9	1	
9624	Operating Lever (WB.1/8030)	52-10	1	
9626	Locking Lever (WB.1/8946)	52-11	1	
8192	Circlip, retaining mechanism (RS.84/3)		1	
9627	Washer, behind Circlip (RS.14/830)		1	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.20053	OUTSIDE HANDLE ASSEMBLY FOR L.H. REAR DOOR (WB.1/8932)		1	
9620	Sealing Washer (WB.1/8977)		1	
9623	Operating Lever (WB.1/8029)		1	
9625	Locking Lever (WB.1/8945)		1	
8192	Circlip, retaining mechanism (RS.84/3)		1	
9627	Washer, behind Circlip (RS.14/830)		1	
UFN.119/L	Nut, securing Outside Rear Door Handles		4	
C.723/A	Washer, Shakeproof, under Nuts		4	
AW.102/T	Washer, Plain, under Shakeproof Washers		4	
BD.20057	LINK CONNECTING OUTSIDE HANDLES TO LOCKS (WB.1/8947)	52-12	2	
BD.23473	Spring Clip, retaining Links (WB.1/11517)	52-13	4	
BD.20073	REMOTE CONTROL AND LINK ASSEMBLY FOR OPERATION OF R.H. REAR DOOR LOCK (WB.3/16296)	52-14	1	
BD.20072	REMOTE CONTROL AND LINK ASSEMBLY FOR OPERATION OF L.H. REAR DOOR LOCK (WB.3/16297)		1	
BD.23113/2	Felt Sleeve, on Remote Control Links	52-15	2	
BD.19575	Wavy Washer, at connection of Link to Lock	52-16	2	
BD.23473	Spring Clip, securing Link to Lock (WB.1/11517)	52-17	2	
BD.19574	Washer, Special, behind Spring Clips	52-18	2	
UFS.419/3H	Screw, Set, securing Remote Controls to Rear Doors		6	
C.723/A	Washer, Shakeproof, on Setscrews		6	
AW.102/T	Washer, Plain, under Shakeproof Washers		6	
BD.21124	INSIDE HANDLE FOR REAR DOORS (WB.1/11260)	52-19	2	
BD.21127	Clip, retaining Inside Handles to Remote Controls (WB.1/7082)	52-20	2	
BD.26739	Escutcheon, behind Inside Door Handles (WB.1/11299)	52-21	2	
BD.24952/4	Rubber Thrust Pad, packing Inside Door Handles		2	
BD.22872	FRAME FOR WINDOW IN R.H. REAR DOOR, COMPLETE WITH NO-DRAUGHT VENTILATOR		1	
BD.22871	FRAME FOR WINDOW IN L.H. REAR DOOR, COMPLETE WITH NO-DRAUGHT VENTILATOR		1	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.22874	FRAME ONLY FOR WINDOW IN R.H. REAR DOOR	52-22	1	
BD.22873	FRAME ONLY FOR WINDOW IN L.H. REAR DOOR		1	
BD.14399/3	Screw, Set, securing Frames to Doors at Waist Rail		10	
C.723/A	Washer, Shakeproof, on Setscrews		10	
AW.102/T	Washer, Plain, under Shakeproof Washers		10	
BD.542/3	Washer, Special, at rear fixings		4	
BD.20091/1	Shim, for adjustment of Frames (.048" thick)		As req'd	
BD.20091/2	Shim, for adjustment of Frames (.128" thick)		As req'd	
BD.13642/12	Screw, Set, securing Frames to Doors at front		2	
C.2017/1	Packing Washer, on Setscrews		As req'd	
BD.14379	Dome Nut, on Setscrews		2	
BD.21516/5	Washer, Shakeproof, under Dome Nuts		2	
BD.23143	Rubber Packing, under Frame at front fixing		2	
BD.26584	Finisher, at forward fixing of R.H. Door Light Frame		1	
BD.26583	Finisher, at forward fixing of L.H. Door Light Frame		1	
BD.20620/2	Screw, Set (Square Head) securing Window Frames at bottom of Glass Rails		8	
UFN.125/L	Nut, on Setscrews		8	
C.724	Washer, Shakeproof, under Nuts		8	
BD.541/20	Washer, Special, under Shakeproof Washers		8	
BD.21482/1	Packing (Fibre) for Forward Glass Rails		As req'd	
BD.21482/2	Packing (Fibre) for Rear Glass Rails		As req'd	
BD.20263	GLASS FOR WINDOW IN REAR DOORS	52-23	2	
BD.4714	Everseal Strip, between Glasses and Regulator Channels (22" long)	52-24	2	
BD.21206	REGULATOR CHANNEL FOR REAR DOOR GLASS	52-25	2	FOR USE ONLY WHEN MANUAL WINDOW REGULATORS ARE FITTED
BD.19913	REGULATOR CHANNEL FOR R.H. REAR DOOR GLASS		1	} REQUIRED ONLY WHEN ELECTRIC WINDOW REGULATORS ARE FITTED
BD.19912	REGULATOR CHANNEL FOR L.H. REAR DOOR GLASS		1	
BD.21070/5	SEAL IN TOP RAIL OF WINDOW FRAMES (22" LONG)	52-26	2	
BD.21070/2	SEAL IN FORWARD RAIL OF WINDOW FRAMES (31" LONG)	52-27	2	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.21070/1	SEAL IN REAR RAIL OF WINDOW FRAMES (30" LONG)	52-28	2	
BD.19803	NO-DRAUGHT VENTILATOR, COMPLETE, FOR R.H. REAR DOOR	52-29	1	
BD.19809	Glass only, for R.H. Rear No-Draught Ventilator		1	
BD.1300	Everseal Strip, between Glass and Ventilator Frame (30" long)		1	
BD.17380/5	Everseal Strip, between Glass and Ventilator Frame (13" long)		1	
BD.19802	NO-DRAUGHT VENTILATOR, COMPLETE, FOR L.H. REAR DOOR		1	
BD.19809	Glass only, for L.H. Rear No-Draught Ventilator		1	
BD.1300	Everseal Strip, between Glass and Ventilator Frame (30" long)		1	
BD.17380/5	Everseal Strip, between Glass and Ventilator Frame (13" long)		1	
BD.19407	HINGE PLATE FOR REAR NO-DRAUGHT VENTILATORS	52-30	2	
BD.4899/1	Screw, Set, securing Hinge Plates to Window Frames		10	
BD.17073	SEALING RUBBER FOR R.H. REAR NO-DRAUGHT VENTILATOR	52-31	1	
BD.17072	SEALING RUBBER FOR L.H. REAR NO-DRAUGHT VENTILATOR		1	
BD.17302	ANGLE BRACKET ON R.H. REAR DOOR FRAME, MOUNTING OPERATING CATCH FOR NO-DRAUGHT VENTILATOR	52-32	1	
BD.17301	ANGLE BRACKET, ON L.H. REAR DOOR FRAME, MOUNTING OPERATING CATCH FOR NO-DRAUGHT VENTILATOR		1	
UCS.316/4H	Screw, Set, securing Angle Brackets		4	
C.722	Washer, Shakeproof, on Setscrews		4	
AW.102/T	Washer, Plain, under Shakeproof Washers		4	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.20087	CATCH OPERATING NO-DRAUGHT VENTILATOR ON R.H. REAR DOOR	52-33	1	
7759	Operating Arm	52-34	1	
10447	Shouldered Bolt, securing Operating Arm and Catch Lever to Catch Body (61/682/312/8)		1	
10449	Washer, Double Coil Spring, on Shouldered Bolt (61/682/312/11)		1	
10448	Washer, Plain, under Spring Washer (61/682/312/12)		1	
841	Shouldered Bolt, securing Operating Arm to Bracket on Ventilator Frame (BSK.318)	52-35	1	
C.3563/1	Nut, on Shouldered Bolt		1	
BD.19457	Base, for Catch on R.H. Rear Door	52-36	1	
BD.5454/3	Screw, Set, securing Catch and Base to Angle Bracket		2	
C.3563	Fibre Washer, on Shouldered Bolt, above and below Bracket on Ventilator Frame		2	
BD.20086	CATCH OPERATING NO-DRAUGHT VENTILATOR ON L.H. REAR DOOR		1	
7758	Operating Arm		1	
	All other items are as for Catch BD.20087			
BD.19456	Base, for Catch on L.H. Rear Door		1	
BD.5454/3	Screw, Set, securing Catch and Base to Angle Bracket		2	
C.3563	Fibre Washer, on Shouldered Bolt, above and below Bracket on Ventilator Frame		2	
BD.21432	CHROME FINISHER AT TOP OF R.H. REAR DOOR	52-37	1	
BD.21431	CHROME FINISHER AT TOP OF L.H. REAR DOOR		1	
DAJ.204/6C	Screw, Self-Tapping, securing Chrome Finishers		6	
DAZ.406/6C	Screw, Self-Tapping, securing Chrome Finishers		2	
2179	Rubber Buffer, inside Chrome Finishers		2	
BD.21073/2	OUTER SEAL (NEOPRENE) IN CHROME FINISHER AT TOP OF REAR DOORS (23½" LONG)	52-38	2	
BD.21469	ANTI-DRUM FELT INSIDE REAR DOORS		2	
BD.19778	Retaining Channel Assembly, for Anti-Drum Felt in R.H. Rear Door (31330/0216)		1	
BD.19779	Retaining Channel Assembly, for Anti-Drum Felt in L.H. Rear Door (31330/0217)		1	
UFS.125/4R	Screw, Set, securing Retaining Channels		8	
C.724	Washer, Shakeproof, on Setscrews		8	
BD.541/9	Washer, Special, under Shakeproof Washers		4	
BD.24777	Felt Pad (Flintkote 10"×30") in Rear Doors		2	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.19787	GLASS STOP BRACKET ASSEMBLY, LIMITING DOWNWARD MOVEMENT OF REAR DOOR WINDOW GLASSES (31330/0168)	52-39	2	
BD.21468	Rubber Stop, on Brackets	52-40	2	
DAZ.410/10C	Screw, Self-Tapping, securing Rubber Stops		2	
AW.102/T	Washer, Plain, on Self-Tapping Screws		2	
UFS.125/4R	Screw, Set, securing Bracket Assemblies in Rear Doors		8	
C.724	Washer, Shakeproof, on Setscrews		8	
BD.20046	WINDOW REGULATOR ASSEMBLY IN R.H. REAR DOOR (WB.2/10018)	52-41	1	
BD.20045	WINDOW REGULATOR ASSEMBLY IN L.H. REAR DOOR (WB.2/10019)		1	
UFS.425/2.5H	Screw, Set, securing Window Regulators in Rear Doors		12	
C.725	Washer, Shakeproof, on Setscrews		12	
BD.21125	HANDLE ASSEMBLY OPERATING REAR DOOR WINDOW REGULATORS (WB.1/11263)	52-42	2	
BD.21127	Clip, retaining Regulator Handles (WB.1/7082)	52-43	2	
BD.21126	Escutcheon, behind Regulator Handles (WB.1/11300)	52-44	2	
BD.21128	Seating Washer, under Rear Door Window Regulator Handles (RS.13-212)	52-45	2	
BD.19794	BRACKET ASSEMBLY (FORWARD) MOUNTING ELECTRIC WINDOW REGULATOR IN R.H. REAR DOOR (31330/0214)		1	
BD.19795	BRACKET ASSEMBLY (FORWARD) MOUNTING ELECTRIC WINDOW REGULATOR IN L.H. REAR DOOR (31330/0215)		1	REQUIRED ONLY WHEN ELECTRIC WINDOW REGULATORS ARE FITTED
UFS.125/4R	Screw, Set, securing Forward Brackets in Rear Doors		4	
C.724	Washer, Shakeproof, on Setscrews		4	
BD.541/9	Washer, Special, under Shakeproof Washers		4	
BD.19792	BRACKET ASSEMBLY (REAR) MOUNTING ELECTRIC WINDOW REGULATOR IN R.H. REAR DOOR (31330/0212)		1	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.19793	BRACKET ASSEMBLY (REAR) MOUNTING ELECTRIC WINDOW REGULATOR IN L.H. REAR DOOR (31330/0213)		1	REQUIRED ONLY WHEN ELECTRIC WINDOW REGULATORS ARE FITTED
UFS.125/4R	Screw, Set, securing Rear Brackets in Rear Doors		4	
C.724	Washer, Shakeproof, on Setscrews		4	
BD.542/1	Washer, Special, under Shakeproof Washers		4	
UFS.119/4R	Screw, Set, securing Forward Brackets to Rear Brackets		6	
C.723/A	Washer, Shakeproof, on Setscrews		6	
BD.20041	ATTACHMENT BRACKET, R.H. REAR AND L.H. FRONT, FOR ELECTRIC WINDOW REGULATOR		2	
BD.20042	ATTACHMENT BRACKET, R.H. FRONT AND L.H. REAR, FOR ELECTRIC WINDOW REGULATOR		2	
BD.21944	Grommet, in Attachment Brackets		8	
BD.21945	Distance Tube, through Grommets		8	
UFS.119/6R	Screw, Set, securing Attachment Brackets to Mounting Brackets		8	
C.723/A	Washer, Shakeproof, on Setscrews		8	
AW.102/T	Washer, Plain, under Shakeproof Washers		8	
BD.19914	REGULATOR ASSEMBLY FOR REAR DOOR WINDOWS (WB.2/6730)		2	
BD.20911	Screw, mounting Regulator Motor (RS.24-10)		4	
BD.20912	Washer, Special, on Screws (RS.14-58)		4	
BD.20907	Grommet, at motor mountings (WB.2/6778)		8	
BD.20908	Distance Tube, in Grommets (WB.2/6780)		4	
BD.20909	Coupling Assembly, linking Motor with Regulator (WB.2/6970)		2	
BD.25088	Driver (WB.2/6974)		2	
BD.20910	Stud, anchoring Regulator Motor (WB.2/6753)		4	
UFS.119/4R	Screw, Set, securing Regulators at top to Attachment Brackets		4	
C.723/A	Washer, Shakeproof, on Setscrews		4	
AW.102/T	Washer, Plain, under Shakeproof Washers		4	
UFS.125/6R	Screw, Set, securing Regulators to Glass Stop Brackets		4	
C.724	Washer, Shakeproof, on Setscrews		4	
FW.104/T	Washer, Plain, under Shakeproof Washers		4	
C.19082	ELECTRIC MOTOR OPERATING WINDOW REGULATORS (75409/F-4GM)		2	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.23226	STEADY BRACKET FOR REGULATOR MOTORS		2	} REQUIRED ONLY WHEN ELECTRIC WINDOW REGULATORS ARE FITTED
DAJ.206/6C	Screw, Self-Tapping, securing Steady Brackets		2	
BD.22249	GLASS STOP BRACKET ASSEMBLY LIMITING DOWNWARD MOVEMENT OF REAR DOOR GLASSES		2	
UFS.125/4R	Screw, Set, securing Brackets in Doors		8	
C.724	Washer, Shakeproof, on Setscrews		8	
BD.541/9	Washer, Special, under Shakeproof Washers		8	
BD.22451	TIE BRACKET ASSEMBLY, AT FRONT OF R.H. AND REAR OF L.H. GLASS STOP BRACKETS IN REAR DOORS		2	
BD.22452	TIE BRACKET ASSEMBLY, AT FRONT L.H. AND REAR OF R.H. GLASS STOP BRACKETS IN REAR DOORS		2	
UFS.425/4H	Screw, Set, securing Tie Brackets to bottom of Rear Doors		4	
C.724	Washer, Shakeproof, on Setscrews		4	
UFS.125/5R	Screw, Set, securing Tie Brackets to Glass Stop Brackets		4	
C.724	Washer, Shakeproof, on Setscrews		4	
BD.541/22	Washer, Special, under Shakeproof Washers		4	
BD.21423	'D' Washer, between Tie Brackets and Glass Stop Brackets		4	
BD.21563	CAPPING AT TOP OF R.H. REAR DOOR	52-46	1	
BD.21564	CAPPING AT TOP OF L.H. REAR DOOR		1	
DAC.604/12C	Screw, Self-Tapping, securing Cappings		8	
BD.543/1	Cup Washer, on Self-Tapping Screws		8	
BD.17282/4	WEATHER STRIP BETWEEN TOP OF REAR DOORS AND GLASS (23$\frac{1}{8}$" LONG)	52-47	1	
BD.22884	Clip, securing Weatherstrips	52-48	10	
BD.21561	FACIA ASSEMBLY AT TOP OF R.H. REAR DOOR CASING	52-49	1	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.21562	FACIA ASSEMBLY AT TOP OF L.H. REAR DOOR CASING		1	
DA.506/20C	Screw, Self-Tapping, securing Facias		8	
BD.21446	CASING ASSEMBLY ON R.H. REAR DOOR	52-50	1	FOR USE ONLY WHEN MANUAL WINDOW REGULATORS ARE FITTED
BD.18068	Clip, retaining Casing	52-51	13	
BD.21447	CASING ASSEMBLY ON L.H. REAR DOOR		1	
BD.18068	Clip, retaining Casing		13	
DA.504/8C	Screw, Self-Tapping, securing Casings		8	
BD.23868	COVER PLATE, SEALING REDUNDANT HARNESS HOLE AT BOTTOM OF REAR DOORS		2	
BD.22686	Fastener, securing Cover Plate to Rear Doors		6	
BD.22318	CASING ASSEMBLY ON R.H. REAR DOOR		1	REQUIRED ONLY WHEN ELECTRIC WINDOW REGULATORS ARE FITTED
BD.18068	Clip, retaining Casing		13	
BD.22319	CASING ASSEMBLY ON L.H. REAR DOOR		1	
BD.18068	Clip, retaining Casing		13	
DA.504/8C	Screw, Self-Tapping, securing Casings		8	
C.19084	SWITCH, ON REAR DOORS, CONTROLLING REGULATOR MOTORS (54033208)		2	
10082	Tubular Clip, retaining Chrome Escutcheon (330776)		4	
BD.21743	ARMREST ASSEMBLY ON R.H. REAR DOOR	52-52	1	
BD.21749	Chrome Finisher, in handpull on Armrest		1	
DAC.604/8C	Screw, Self-Tapping, securing Chrome Finisher		2	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.21744	ARMREST ASSEMBLY ON L.H. REAR DOOR		1	
BD.21749	Chrome Finisher, in handpull on Armrest		1	
DAC.604/8C	Screw, Self-Tapping, securing Chrome Finisher		2	
BD.23470/7	Screw, Set, securing Armrests at front (1¼" long)		2	
BD.23470/9	Screw, Set, securing Armrests at rear (1½" long)		2	
C.723/A	Washer, Shakeproof, on Setscrews		4	
AW.102/T	Washer, Plain, under Shakeproof Washers		4	
BD.22931	Chrome Finisher, in screw apertures in Rear Door Armrests	52-53	4	
BD.21912	FIXING PLATE ASSEMBLY FOR REAR DOOR ARMRESTS	52-54	2	
UFS.119/3R	Screw, Set, securing Fixing Plates		8	
UFN.119/L	Nut, on Setscrews		8	
C.723/A	Washer, Shakeproof, under Nuts		8	
AW.102/T	Washer, Plain, under Shakeproof Washers		8	
BD.19863/2	SEALING RUBBER ON 'C' POSTS	52-55	2	
BD.26693	SEAL (NEOPRENE) ON 'C' POST, FOR R.H. REAR DOOR CHECK ARM		1	
BD.26694	SEAL (NEOPRENE) ON 'C' POST, FOR L.H. DOOR CHECK ARM		1	
DAC.606/8C	Screw, Self-Tapping, securing Neoprene Seals		4	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.19863/1	SEALING RUBBER ON L.H. REAR DOOR SILL, 'D' POST, CANTRAIL, AND UPPER 'A' POST		1	
BD.19864/1	SEALING RUBBER ON R.H. REAR DOOR SILL, 'D' POST, CANTRAIL, AND UPPER 'A' POST	52-56	1	
BD.22944	SEALING RUBBER IN EDGE OF R.H. REAR DOOR WINDOW FRAME	52-57	1	
BD.22943	SEALING RUBBER IN EDGE OF L.H. REAR DOOR WINDOW FRAME		1	
BD.26315/2	RUBBER BEADING AT EDGE OF REAR CANTRAILS	52-58	2	
BD.21068/2	DRAUGHT PIPING AT REAR OF 'B/C' POSTS (39" LONG)	52-59	2	
BD.21068/3	DRAUGHT PIPING ON 'D' POSTS (25" LONG)	52-60	2	
BD.21887	Chrome Finisher, at joint of 'D' Post Draught Piping to Rubber Beading	52-61	2	
DAC.404/6C	Screw, Self-Tapping, securing Chrome Finishers		2	
BD.28650	TRIM PANEL ASSEMBLY ABOVE CAPPINGS ON SCREEN HEADER RAIL	53- 1	1	
DAZ.404/10C	Screw, Self-Tapping, securing Trim Panel		6	
BD.26725	R.H. SUN VISOR ASSEMBLY	53- 2	1	} R.H. DRIVE CARS ONLY
BD.26728	L.H. SUN VISOR ASSEMBLY (WITH MIRROR)	53- 3	1	
BD.26727	R.H. SUN VISOR ASSEMBLY (WITH MIRROR)		1	} L.H. DRIVE CARS ONLY
BD.26726	L.H. SUN VISOR ASSEMBLY		1	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.26309	Chrome Finisher, at R.H. side of R.H. Sun Visor	53- 4	1	
BD.26086	Chrome Finisher, at L.H. side of R.H. Sun Visor	53- 5	1	
BD.26087	Chrome Finisher, at R.H. side of L.H. Sun Visor	53- 6	1	
BD.26310	Chrome Finisher, at L.H. side of L.H. Sun Visor	53- 7	1	
UFS.419/3H	Screw, Set, securing Chrome Finishers to Trim Panel		4	
C.723/A	Washer, Shakeproof, on Setscrews		4	
BD.26684	Friction Clip, on Inner Chrome Finishers	53- 8	2	
C.22234/1	Screw (Wedglok) securing Friction Clips to Inner Chrome Finishers		2	
BD.26682	Return Spring, on pivot spindle of R.H. Sun Visor	53- 9	1	
BD.26683	Return Spring, on pivot spindle of L.H. Sun Visor	53-10	1	
BD.26715	Spring Retainer, anchoring Return Springs	53-11	1	
BD.22490	TRIM ROLL ASSEMBLY ON R.H. CANTRAIL	53-12	1	
BD.22491	TRIM ROLL ASSEMBLY ON L.H. CANTRAIL		1	
DA.404/8C	Screw, Self-Tapping, securing Trim Rolls		8	
BD.22494	TRIM FILLET ASSEMBLY, BETWEEN R.H. CANTRAIL TRIM ROLL AND CANTRAIL CAPPING	53-13	1	
BD.18068	Clip, retaining Trim Fillet		7	
BD.22495	TRIM FILLET ASSEMBLY, BETWEEN L.H. CANTRAIL TRIM ROLL AND CANTRAIL CAPPING		1	
BD.18068	Clip, retaining Trim Fillet		7	
BD.20253	CHROME BEAD AT FRONT OF R.H. DRIP MOULDING		1	
BD.20255	CHROME BEAD AT REAR OF R.H. DRIP MOULDING		1	
BD.20252	CHROME BEAD AT FRONT OF L.H. DRIP MOULDING	53-14	1	
BD.20254	CHROME BEAD AT REAR OF L.H. DRIP MOULDING	53-15	1	
BD.20256	Clip, at joint of Chrome Beads	53-16	2	
DAC.504/6C	Screw, Self-Tapping, securing Clips		2	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.12462	R.H. LOOP PULL FOR REAR SEAT PASSENGER	53-17	1	Fitted from Chassis No. ID.50001 to ID.50581 ID.75001 to ID.75392
BD.24545	Packing Block, behind R.H. Loop Pull		1	
BD.12461	L.H. LOOP PULL FOR REAR SEAT PASSENGER		1	
BD.24546	Packing Block, behind L.H. Loop Pull		1	
DAC.010/16C	Screw, Self-Tapping, securing Loop Pulls to Rear Quarters		4	
BD.27993	GRAB HANDLE FOR REAR SEAT PASSENGERS		2	Fitted from Chassis No. ID.50582 and subs. ID.75393 and subs.
BD.28044	Packing Block, behind Grab Handles		2	
DAZ.408/14C	Screw, Self-Tapping, securing Grab Handles		8	
BD.26179	ROOF LINING (COMPLETE WITH HEADLINING)		1	
BD.22488	R.H. TRIM ROLL ASSEMBLY AT REAR OF ROOF	53-18	1	
BD.25974	Clip, retaining Trim Roll		5	
BD.22499	Bracket, fixing R.H. Rear Trim Roll	53-19	1	
DA.404/6C	Screw, Self-Tapping, securing Bracket		4	
BD.26174	Chrome Finisher, at forward end of R.H. Rear Trim Roll	53-20	1	
DA.404/6C	Screw, Self-Tapping, securing Chrome Finisher		1	
BD.22489	L.H. TRIM ROLL ASSEMBLY AT REAR OF ROOF		1	
BD.25974	Clip, retaining Trim Roll		5	
BD.22500	Bracket, fixing L.H. Rear Trim Roll		1	
DA.404/6C	Screw, Self-Tapping, securing Bracket		4	
BD.26173	Chrome Finisher, at forward end of L.H. Rear Trim Roll		1	
DA.404/6C	Screw, Self-Tapping, securing Chrome Finisher		1	
BD.22524	TRIM PANEL ASSEMBLY ABOVE AND AT SIDES OF BACKLIGHT	53-21	1	
BD.18068	Clip, retaining Trim Panel		11	
BD.21133	Clip, retaining Trim Panel		2	
DA.404/8C	Screw, Self-Tapping, securing Trim Panel		12	
AW.104/T	Washer, Plain, on Self-Tapping Screws		12	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.19838	BACKLIGHT GLASS (CLEAR)	53-22	1	STANDARD FITMENT
BD.28241	BACKLIGHT GLASS ('SUNDYM' TYPE)		1	SUPPLIED TO SPECIAL ORDER ONLY
BD.29611	BACKLIGHT GLASS (CLEAR)		1	ELECTRICALLY HEATED. SUPPLIED TO SPECIAL ORDER ONLY
BD.29612	BACKLIGHT GLASS ('SUNDYM' TYPE)		1	
BD.19839	RUBBER SEAL AROUND BACKLIGHT GLASS	53-23	1	NOT FOR USE WHEN ELECTRICALLY HEATED BACKLIGHT IS FITTED
BD.21724	RUBBER SEAL AROUND BACKLIGHT GLASS		1	REQUIRED ONLY WHEN ELECTRICALLY HEATED BACKLIGHT IS FITTED
BD.19840	INSERT FOR RUBBER SEAL	53-24	1	
BD.19841	CHROME FINISHER AT L.H. SIDE OF BACKLIGHT GLASS	53-25	1	
BD.19842	CHROME FINISHER AT R.H. SIDE OF BACKLIGHT GLASS	53-26	1	
BD.19837	JOINT PIECE FOR CHROME FINISHERS	53-27	2	
BD.21551	TRIM PANEL ASSEMBLY BELOW BACKLIGHT	53-28	1	
BD.21962	Clip, securing Trim Panel to Finisher Panel on Parcel Shelf		16	
BD.21877	FINISHER PANEL ASSEMBLY ON PARCEL SHELF	53-29	1	NOT REQUIRED WHEN RADIO IS FITTED
BD.21902	Clip, retaining Finisher Panel		3	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.28323	FINISHER PANEL ASSEMBLY ON PARCEL SHELF		1	FOR USE ONLY WHEN RADIO IS FITTED
BD.21902	Clip, retaining Finisher Panel		3	
DA.504/8C	Screw, Self-Tapping, securing Panel to Parcel Shelf		2	
BD.26184	CONTAINER FOR RADIO LOUDSPEAKER UNDER PARCEL SHELF	53-30	1	
BD.22433	Gasket, between Container and Parcel Shelf	53-31	1	
DZZ.410/8C	Screw, Self-Tapping, securing Container		4	
BD.8633/2	Spire Nut, on Self-Tapping Screws		4	
AW.102/T	Washer, Plain, on Self-Tapping Screws		4	
BD.27270	TRIM PANEL ASSEMBLY, ON R.H. 'D' POST, AT SIDE OF REAR SEAT SQUAB	53-32	1	
BD.27271	TRIM PANEL ASSEMBLY, ON L.H. 'D' POST, AT SIDE OF REAR SEAT SQUAB		1	
DAJ.404/8C	Screw, Self-Tapping, securing Trim Panel		2	
DAC.604/12C	Screw, Self-Tapping, securing Trim Panel		4	
BD.532/1	Cup Washer, on Self-Tapping Screws		4	
BD.20823	REAR SEAT SQUAB ASSEMBLY COMPLETE WITH ARMREST	53-33	1	
BD.19062/1	Screw, Set, Special, securing Rear Seat Squab at bottom		3	
BD.8536/5	Spire Nut, on Setscrews		3	
1861	Washer, Special, on Setscrews		3	
BD.21041	CUSHION ASSEMBLY FOR REAR SEAT	53-34	1	
BD.23808	BRACKET ASSEMBLY RETAINING R.H. PETROL TANK AND FOR JACK AND SPARE WHEEL CLAMPING	53-35	1	
BD.21526	BRACKET RETAINING L.H. PETROL TANK TO BODY		1	
UFS.125/4R	Screw, Set, securing Brackets to Body		8	
C.724	Washer, Shakeproof, on Setscrews		8	
FW.104/T	Washer, Plain, under Shakeproof Washers		8	

NOTE: All other details of Petrol Tank Mountings will be found in the 'Fuel System' section

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.21601	RETAINING ARM HOLDING JACK TO R.H. PETROL TANK BRACKET	53-36	1	
BD.21731	Rubber Pad, on Retaining Arm		1	
J.104/24S	Clevis Pin, securing Retaining Arm to Bracket		1	
L.102/5U	Split Pin, retaining Clevis Pin		1	
BD.21899	Rubber Plug, for seating of Jack		5	
BD.21897	ROD SECURING JACK RETAINING ARM	53-37	1	
BD.22315	Wing Nut, on Rod (GKN.5103)	53-38	1	
BD.23805	CLAMP ASSEMBLY FOR SPARE WHEEL	53-39	1	
BD.21110	Spring, below Clamp	53-40	1	
BD.21112	Thumbscrew, securing Clamp	53-41	1	
BD.21974	TOOL CONTAINER ASSEMBLY AT R.H. SIDE OF BOOT	53-42	1	
BD.21973	Turnbutton, securing Lid (401)		1	
MC.104/5R	Woodscrew, securing Turnbutton		2	
BD.8237	Eyelet, receiving Turnbutton (400)		1	
BD.21993	Rubber Ring, receiving Fixing Bolt		1	
BD.22210	Rubber Pad, cushioning top of Tool Container		1	
BD.21992	FIXING BOLT AND BRACKET ASSEMBLY SECURING TOOL CONTAINER	53-43	1	
BD.21990	Fixing Bolt only		1	
BD.21991	Lever, operating Bolt		1	
BD.13819/3	Screw, Set, securing Bolt and Bracket Assembly to Body		2	
C.724	Washer, Shakeproof, on Setscrews		2	
BD.541/32	Washer, Special, under Shakeproof Washers		2	
	TOOL FIXINGS			
BD.2385	Spring Clip, retaining Wheelbrace		3	} REQUIRED ONLY WHEN ELECTRIC WINDOW REGULATORS ARE FITTED
DZZ.406/4C	Screw, Self-Tapping, securing Spring Clips		3	
BD.23097	Retainer Clip (Rubber) for Window Regulator		2	
	Screwdriver		2	
DAZ.406/8C	Screw, Self-Tapping, securing Retainer Clips		2	
BD.22484	CASING AT L.H. SIDE OF BOOT	53-44	1	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.22497	FORWARD CASING AT R.H. SIDE OF BOOT	53-45	1	
BD.22498	REAR CASING AT R.H. SIDE OF BOOT	53-46	1	
DAC.604/8C BD.532/1	Screw, Self-Tapping, securing Casings Cup Washer, on Self-Tapping Screws		20 20	
BD.23173	Fixing Angle, forward, for L.H. Side Casing		1	
BD.23172	Fixing Angle, rear, for L.H. Side Casing		1	
BD.23174	Fixing Angle, for R.H. Side Casings		2	
DA.404/6C	Screw, Self-Tapping, securing Angles		7	
BD.26816	SPARE WHEEL ENVELOPE ASSEMBLY	53-47	2	
BD.20238	LOCK FOR PETROL FILLER LIDS (WB.7/23113)	53-48	2	
BD.21028	Locking Barrel (WB.7/22163)	53-49	2	
9628	Weather Shield (WB.7/23112)	53-50	2	
9629	Spring, tensioning Weather Shield (WB.41-324)	53-51	2	
9630	Gasket, between Lock and Lid (WB.7/8446)	53-52	2	
9631	Nut, securing Lock to Lid (WB.7/9564)	53-53	2	
9632	Wavy Washer, tensioning Latch (RS.58-29)	53-54	2	
9633	Latch (WB.7/8995)	53-55	2	
9634	Special Bolt, securing Latch to Lock (WB.7/2421)	53-56	2	
C.739	Washer, Shakeproof, on Special Bolts	53-57	2	
BD.4321	RUBBER BUFFER CUSHIONING PETROL FILLER LIDS		4	
C.23601	PETROL FILLER CAP ASSEMBLY	53-58	2	
C.23603	Sealing Ring, in Filler Caps		2	
C.23604	Spring Clip, locking Filler Caps to Petrol Filler Necks		2	
UCS.819/3H AG.102/X	Screw, Set, securing Clips to Filler Caps Washer, Spring, on Setscrews		2 2	
BD.20058	BOOT LID LOCK CONTROL ASSEMBLY (WB.3/16196)	53-59	1	
BD.21029	Locking Barrel, in Boot Lid Lock Control (WB.3/16132)		1	
BD.20063	Gasket, between Bolt Lid Lock Control and Boot Lid (WB.3/16140)	53-60	1	
UFS.119/4R	Screw, Set, securing Boot Lid Lock Control		3	
C.723/A	Washer, Shakeproof, on Setscrews		3	
AW.102/T	Washer, Plain, under Shakeproof Washers		3	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.20059	RELEASE MECHANISM ASSEMBLY FOR OPERATION OF BOOT LID LOCKS (WB.3/16355)	53-61	1	
BD.19573	Clip, retaining Release Mechanism to Control and Locks	53-62	3	
BD.19575	Wavy Washer, on Locks, behind Clips		2	
UFS.125/4R	Screw, Set, securing Release Mechanism		2	
C.724	Washer, Shakeproof, on Setscrews		2	
BD.541/20	Washer, Plain, under Shakeproof Washers		2	
BD.20060	LOCK ASSEMBLY AT L.H. SIDE OF BOOT LID (WB.3/16194)	53-63	1	
BD.20061	LOCK ASSEMBLY AT R.H. SIDE OF BOOT LID (WB.3/16193)	53-64	1	
AS.402/5H	Screw, Set, securing Locks		8	
C.723	Washer, Shakeproof, on Setscrews		8	
AW.102/T	Washer, Plain, under Shakeproof Washers		8	
BD.20062	STRIKER FOR BOOT LID LOCKS (WB.3/18579)	53-65	2	
UFS.525/4H	Screw, Set, securing Strikers		4	
BD.2906/5	Washer, Shakeproof, on Setscrews		4	
BD.19780	Shim, for adjustment of Strikers (11330/0287)		As req'd	
BD.21896	RUBBER BUFFER AT LOWER EDGE OF BOOT LID		2	
DAC.504/8C	Screw, Self-Tapping, securing Buffers		2	
BD.532/1	Cup Washer, on Self-Tapping Screws		2	
BD.21528/1	SEAL (NEOPRENE) AROUND BOOT LID APERTURE (170" LONG)	53-66	1	
BD.6581	RUBBER PLUG IN SLOTS OF REAR NUMBER PLATE PANEL	53-67	4	
BD.20886	CHROME BEADING AT SIDES OF REAR NUMBER PLATE PANEL	53-68	2	
BD.20887	Nylon Bolt, securing Beadings	53-69	6	
BD.21040	Special Nut, on Nylon Bolts		6	
BD.22444	Sealing Ring (Polythene) under Nuts		6	
C.17188	REAR NUMBER PLATE ILLUMINATION LAMP	53-70	1	NOT REQUIRED FOR FRANCE
C.17189	REAR NUMBER PLATE ILLUMINATION LAMP	53-70	1	FOR USE ONLY ON CARS EXPORTED TO FRANCE
BD.9868/3	Beading, between Lamp and Boot Lid (19" long)	53-71	1	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.26762	'JAGUAR' EMBLEM ON BOOT LID	53-72	1	
BD.26766	'4.2' EMBLEM ON BOOT LID	53-73	1	
BD.25659	Friction Bush, securing Emblems	53-74	5	
BD.22344	CASING AT R.H. SIDE OF BOOT LID	53-75	1	
BD.22345	CASING AT L.H. SIDE OF BOOT LID	53-76	1	
DAC.604/6C	Screw, Self-Tapping, securing Casings ($\frac{1}{8}$ " long)		4	
DAC.604/8C	Screw, Self-Tapping, securing Casings ($\frac{1}{2}$ " long)		22	
DAC.604/12C	Screw, Self-Tapping, securing Casings ($\frac{3}{4}$ " long)		2	
BD.532/1	Cup Washer, on Self-Tapping Screws		28	
BD.19490	REAR BUMPER ASSEMBLY, COMPLETE (D.98/07812)		1	
BD.21175	Bar Assembly only, for Rear Bumper (D.70/90478)	53-77	1	
BD.21177	Over-Rider Assembly, at R.H. side of Rear Bumper (CP.70/90479)	53-78	1	
BD.21176	Over-Rider Assembly, at L.H. side of Rear Bumper (CP.70/90480)	53-79	1	
209	Beading (PVC) between Over-Riders and Rear Bumper	53-80	4	
UFB.125/BR	Bolt, securing Over-Riders to Rear Bumper		2	
FG.104/X	Washer, Spring, on Bolts		2	
FW.204/T	Washer, Plain, under Spring Washers		2	
BD.21172	Grip Nut, receiving Bolts ($\frac{1}{4}$ " U.N.F.) (SM/D/08/1/8)		2	
BD.21178	Stud, fixing Over-Riders to Rear Bumper (70/51705)	53-81	2	
BD.11006	Grip Nut, retaining Studs and Mounting Brackets ($\frac{1}{2}$ " U.N.F.)	53-82	10	
UFN.137/L	Nut, securing Over-Riders to Rear Bumper		2	
FG.106/X	Washer, Spring, under Nuts		2	
FW.206/T	Washer, Plain, under Spring Washers		2	
BD.9927	RUBBER MOUNTING FOR REAR BUMPER	53-83	4	
UFN.131/L	Nut, securing Rubber Mountings to Body at rear		4	
BD.21376	Dome Nut, securing Rubber Mountings to Body at sides		4	
FG.106/X	Washer, Spring, under Nuts		8	
BD.18585	L.H. INNER BRACKET FIXING REAR BUMPER TO BODY	53-84	1	
D.18586	R.H. INNER BRACKET FIXING REAR BUMPER TO BODY	53-85	1	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.19284	OUTER BRACKET FIXING REAR BUMPER TO BODY	53-86	2	
BD.9604/3	Screw, Set, securing Outer Brackets to Rear Bumper		8	
C.726	Washer, Shakeproof, on Setscrews		8	
FW.106/T	Washer, Plain, under Shakeproof Washers		8	
BD.9603/1	Screw, Set, securing Outer Brackets to Rubber Mountings		4	
C.728	Washer, Shakeproof, on Setscrews		4	
FW.108/T	Washer, Plain, under Shakeproof Washers		4	
CARPETS				
BD.27627	Carpet, on L.H. Front Floor	54- 1	1	} R.H. DRIVE CARS ONLY
BD.27626	Carpet, on R.H. Front Floor	54- 2	1	
BD.27629	Carpet, on L.H. Front Floor		1	} L.H. DRIVE CARS ONLY
BD.27628	Carpet, on R.H. Front Floor		1	
BD.27982	Carpet, at L.H. side of Gearbox Cover	54- 3	1	
BD.27981	Carpet, at R.H. side of Gearbox Cover	54- 4	1	
BD.22234	Carpet, on Cross Member Reinforcement at front of Propeller Shaft Tunnel	54- 5	2	
BD.27632	Carpet, on Propeller Shaft Tunnel	54- 6	1	
BD.27634	Carpet, on L.H. Rear Floor	54- 7	1	
BD.27633	Carpet, on R.H. Rear Floor	54- 8	1	
BD.23927	Stud, securing Carpets	54- 9	18	
BD.22665	Socket, receiving Studs	54-10	18	
INTERIOR TRIMMING				
BD.22597	Face Piece (Vynide) for bottom of R.H. Screen Pillar (6"×11½")		1	
BD.22598	Face Piece (Vynide) for bottom of L.H. Screen Pillar (6"×11½")		1	
BD.22599	Felt Lining, for Screen Pillar face Piece (10"×19")		2	
BD.22217	Face Piece (Vynide) for inner Front Seat Brackets (8"×12")		2	
BD.22218	Face Piece (Vynide) for outer Front Seat Brackets (4"×6")		2	
BD.22224	Face Piece (Vynide) on R.H. Sill (14"×90")		1	
BD.22223	Face Piece (Vynide) on L.H. Sill (14"×90")		1	
BD.26048	Pad (Polyurethane) at front of Sills		2	
BD.26049	Pad (Polyurethane) at rear of Sills		2	
BD.23341	Facing Assembly (Vynide) at R.H. side of Rear Cross Member		1	
BD.23340	Facing Assembly (Vynide) at L.H. side of Rear Cross Member		1	
BD.23342	Face Piece (Vynide) for Rear Quarters (5"×7½")		2	
BD.22534	Face Piece (Vynide) for Spare Wheel Recess in Luggage Floor (15"×21")		1	
BD.23344	Face Piece (Moquette) on Front Cross Member (18"×26")		2	
HARDURA MATS				
BD.28242	Mat Assembly, on Heater Case Centre Cover		1	
BD.1286/2	'Durable Dot' Fastener Socket, retaining Mat to Heater Case Cover		7	
BD.1286/1	'Durable Dot' Fastener Button, securing Fastener Sockets in Mat		7	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.22566	Mat Assembly, on Heater Volutes		2	
BD.27926	Mat, on R.H. Demister Duct		1	
BD.27927	Mat, on L.H. Demister Duct		1	
BD.27309	Mat Assembly, above R.H. Toe Board		1	} R.H. DRIVE CARS ONLY
BD.27308	Mat Assembly, above L.H. Toe Board		1	
BD.27311	Mat Assembly, above R.H. Toe Board		1	} L.H. DRIVE CARS ONLY
BD.27310	Mat Assembly, above L.H. Toe Board		1	
BD.27201	Mat Assembly, on R.H. Front Floor		1	} R.H. DRIVE CARS ONLY
BD.27200	Mat Assembly, on L.H. Front Floor		1	
BD.27205	Mat Assembly, on R.H. Front Floor		1	} L.H. DRIVE CARS ONLY
BD.27204	Mat Assembly, on L.H. Front Floor		1	
BD.27203	Mat Assembly, on R.H. Rear Floor		1	
BD.27202	Mat Assembly, on L.H. Rear Floor		1	
BD.22528	Mat Assembly, at rear of Rear Squab Panel		1	
BD.22527	Mat Assembly, on forward section of Luggage Floor		1	
BD.22526	Mat Assembly, on rear section of Luggage Floor		1	
BD.1286	'Durable Dot' Fastener Assembly, securing Luggage Floor Mats		9	
BD.1814/2	Pop Rivet, securing Fasteners to Luggage Floor		9	
BD.22530	Mat Assembly, at R.H. side of Boot		1	
BD.22529	Mat Assembly, at L.H. side of Boot		1	

INSULATING FELTS

BD.27221	Felt (P.V.C Coated) at L.H. side of Clutch Housing (10"×13½")		1	} R.H. DRIVE CARS ONLY
BD.27222	Felt (P.V.C Coated) at R.H. side of Clutch Housing (10"×13½")		1	
BD.27223	Felt (P.V.C Coated) under L.H. side of Scuttle (12"×24")		1	
BD.27225	Felt (P.V.C Coated) under R.H. side of Scuttle (12"×24")		1	
BD.23408	Felt (P.V.C Coated) for L.H. side of Dash (8½"×10")		1	
BD.23409	Felt (P.V.C Coated) for L.H. side of Dash (8½"×10")		1	
BD.23411	Felt (P.V.C Coated) for R.H. side of Dash (6"×9½")		1	
BD.23412	Felt (P.V.C Coated) for R.H. side of Dash (6"×9½")		1	
BD.27226	Felt (P.V.C Coated) at L.H. side of Clutch Housing (10"×13½")		1	
BD.27227	Felt (P.V.C Coated) at R.H. side of Clutch Housing (10"×13½")		1	
BD.27228	Felt (P.V.C Coated) under R.H. side of Scuttle (12"×24")		1	} L.H. DRIVE CARS ONLY
BD.27230	Felt (P.V.C Coated) under L.H. side of Scuttle (12"×24")		1	
BD.23420	Felt (P.V.C Coated) for L.H. side of Dash (8½"×9")		1	
BD.23421	Felt (P.V.C Coated) for L.H. side of Dash (4½"×4½")		1	
BD.23422	Felt (P.V.C Coated) for L.H. side of Dash (5"×8")		1	
BD.23417	Felt (P.V.C Coated) for R.H. side of Dash (8"×9½")		1	
BD.23418	Felt (P.V.C Coated) for R.H. side of Dash (7"×9½")		1	
BD.23414	Felt (P.V.C Coated) at Centre Dash lower (4"×11")		1	
BD.23469	Felt (P.V.C Coated) at Centre Dash (6½"×15½")		1	
BD.23410	Felt (P.V.C Coated) at L.H. side of Dash (9"×9")		1	
BD.23413	Felt (P.V.C Coated) at R.H. side of Dash (9"×10")		1	
BD.25206	Felt (P.V.C Coated) for top of Gearbox Cover (15"×17")		1	
BD.25207	Felt (P.V.C Coated) for L.H. side of Gearbox Cover (13"×21")		1	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks	
BD.25208	Felt (P.V.C. Coated) for R.H. side of Gearbox Cover (13"×21")		1		
BD.25209	Felt (P.V.C. Coated) at Gearbox Cover Collar (6"×21½")		1		
BD.27296	Felt (P.V.C. Coated) at Gearbox Cover Collar (2"×14")		1		
BD.22575	Felt (P.V.C. Coated) for Propeller Shaft Tunnel (18"×34")		1		
BD.23404	Felt (P.V.C. Coated) at Centre of Boot Lid (18"×31")		1		
BD.23405	Felt (P.V.C. Coated) at L.H. side of Boot Lid (13"×16½")		1		
BD.23406	Felt (P.V.C. Coated) at R.H. side of Boot Lid (13"×16½")		1		
BD.23445	Rubberised Felt for L.H. side of Dash (9"×14")		1	} R.H. DRIVE CARS ONLY	
BD.23443	Rubberised Felt, for R.H. side of Dash (9"×9½")		1		
BD.23444	Rubberised Felt, for R.H. side of Dash (6½×9")		1		
BD.23450	Rubberised Felt, for R.H. Upper Dash (4"×24")		1		
BD.27212	Rubberised Felt, above L.H. Toeboard (9½"×23")		1		
BD.27220	Rubberised Felt, above R.H. Toeboard (11"×23")		1		
BD.27210	Rubberised Felt, at L.H. side of Clutch Housing (9½"×13½")		1		
BD.27211	Rubberised Felt, at R.H. side of Clutch Housing (9½"×13½")		1		
BD.23455	Rubberised Felt, for L.H. side of Dash (5"×6½")		1		} L.H. DRIVE CARS ONLY
BD.23456	Rubberised Felt, for L.H. side of Dash (4½"×6½")		1		
BD.23457	Rubberised Felt, for L.H. side of Dash (8"×9")		1		
BD.23453	Rubberised Felt, for R.H. side of Dash (9½"×14")		1		
BD.23458	Rubberised Felt, for L.H. Upper Dash (4½"×23")		1		
BD.27219	Rubberised Felt, above L.H. Toeboard (9½"×23")		1		
BD.27216	Rubberised Felt, above R.H. Toeboard (11"×23")		1		
BD.27214	Rubberised Felt, at L.H. side of Clutch Housing (9½"×13")		1		
BD.27215	Rubberised Felt, at R.H. side of Clutch Housing (9½"×13")		1		
BD.28220	Rubberised Felt, Outer, in Air Cleaner Compartment in R.H. Front Wing (17½"×19")		1		
BD.28224	Rubberised Felt, Inner Front, in Air Cleaner Compartment in R.H. Front Wing (8½"×10½")		1		
BD.28221	Rubberised Felt, Rear, in Air Cleaner Compartment in R.H. Front Wing (11½"×19")		1		
BD.28222	Rubberised Felt, Inner Rear, in Air Cleaner Compartment in R.H. Front Wing (10"×16½")		1		
BD.28223	Rubberised Felt, Bottom, in Air Cleaner Compartment in R.H. Front Wing (10"×10½")		1		
BD.23440	Rubberised Felt, under Scuttle (4"×16½")		1		
BD.23460	Rubberised Felt, at Centre Dash (6"×15½")		1		
BD.23465	Rubberised Felt, for R.H. Upper Dash (4½"×24")		1		
BD.23441	Rubberised Felt, for L.H. side of Dash (9"×9")		1		
BD.23442	Rubberised Felt, for R.H. side of Dash (9"×10")		1		
BD.23461	Rubberised Felt, for top of Gearbox Cover (17"×17")		1		
BD.23463	Rubberised Felt, at R.H. side of Gearbox Cover (11"×23")		1		
BD.23462	Rubberised Felt, at L.H. side of Gearbox Cover (11"×23")		1		
BD.23464	Rubberised Felt, for Gearbox Cover Collar (10"×21")		1		
BD.27218	Rubberised Felt, for Gearbox Cover Collar (2"×13")		1		
BD.23325	Rubberised Felt, on Rear Seat Pan (10"×25")		2		

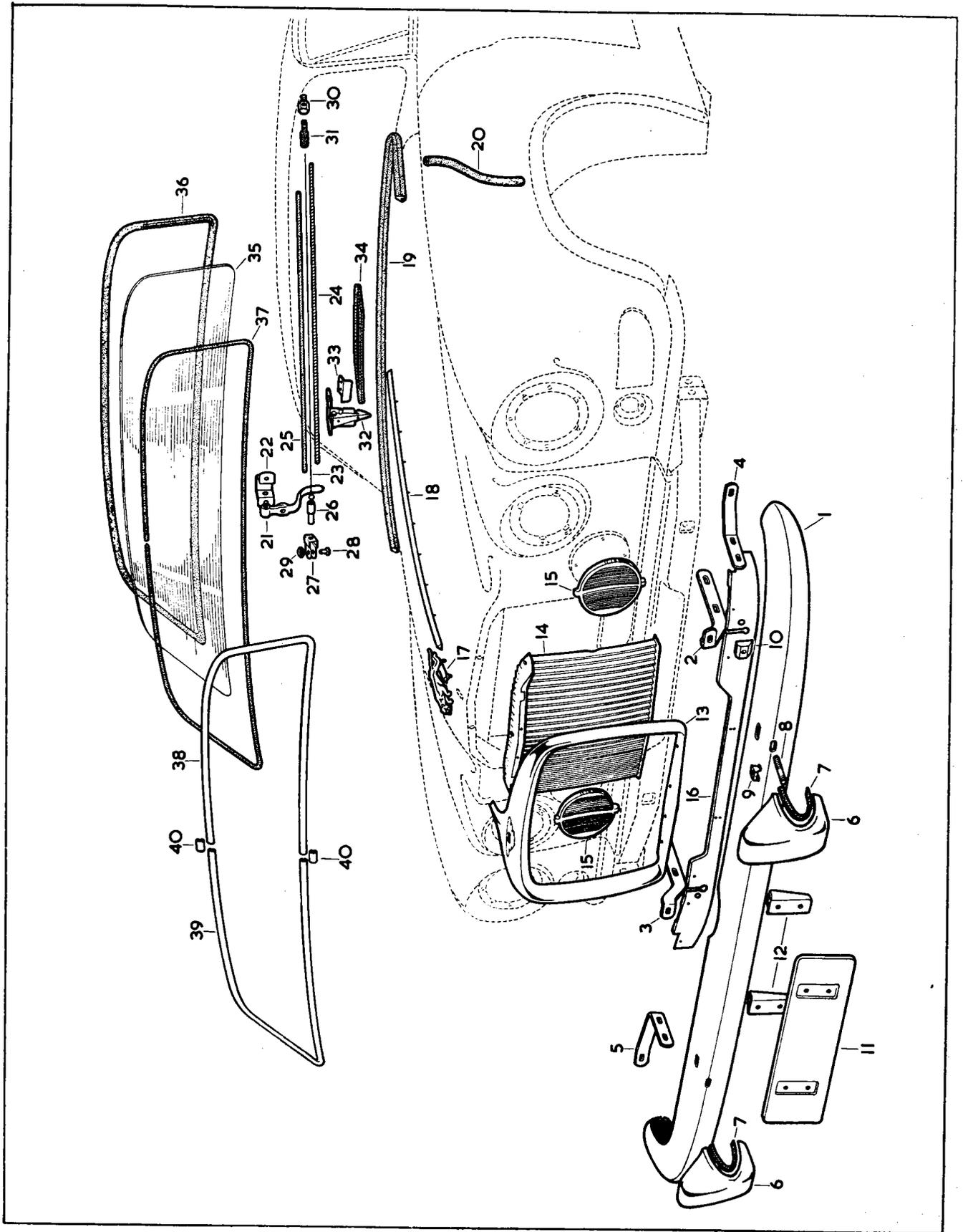


PLATE 48

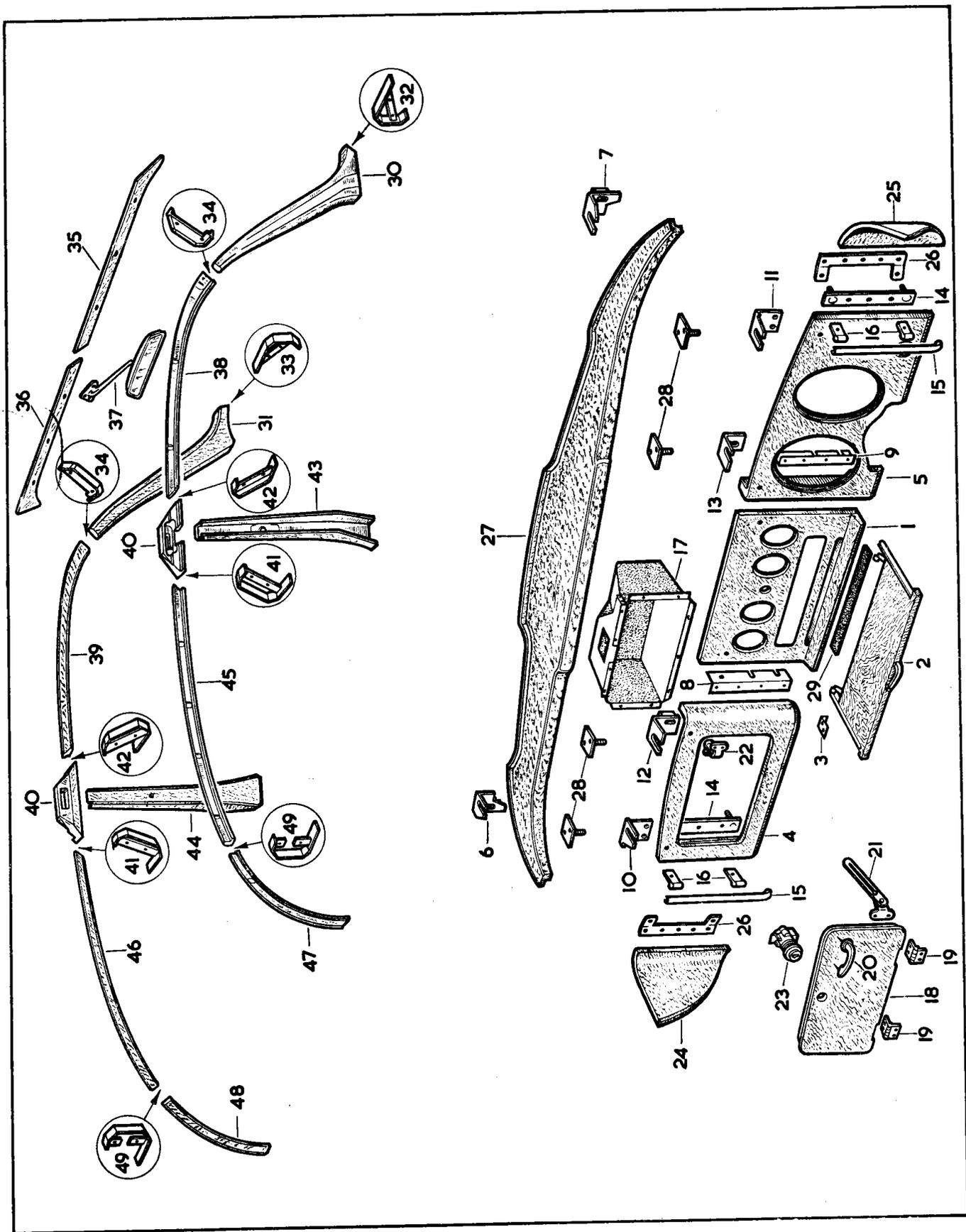


PLATE 49

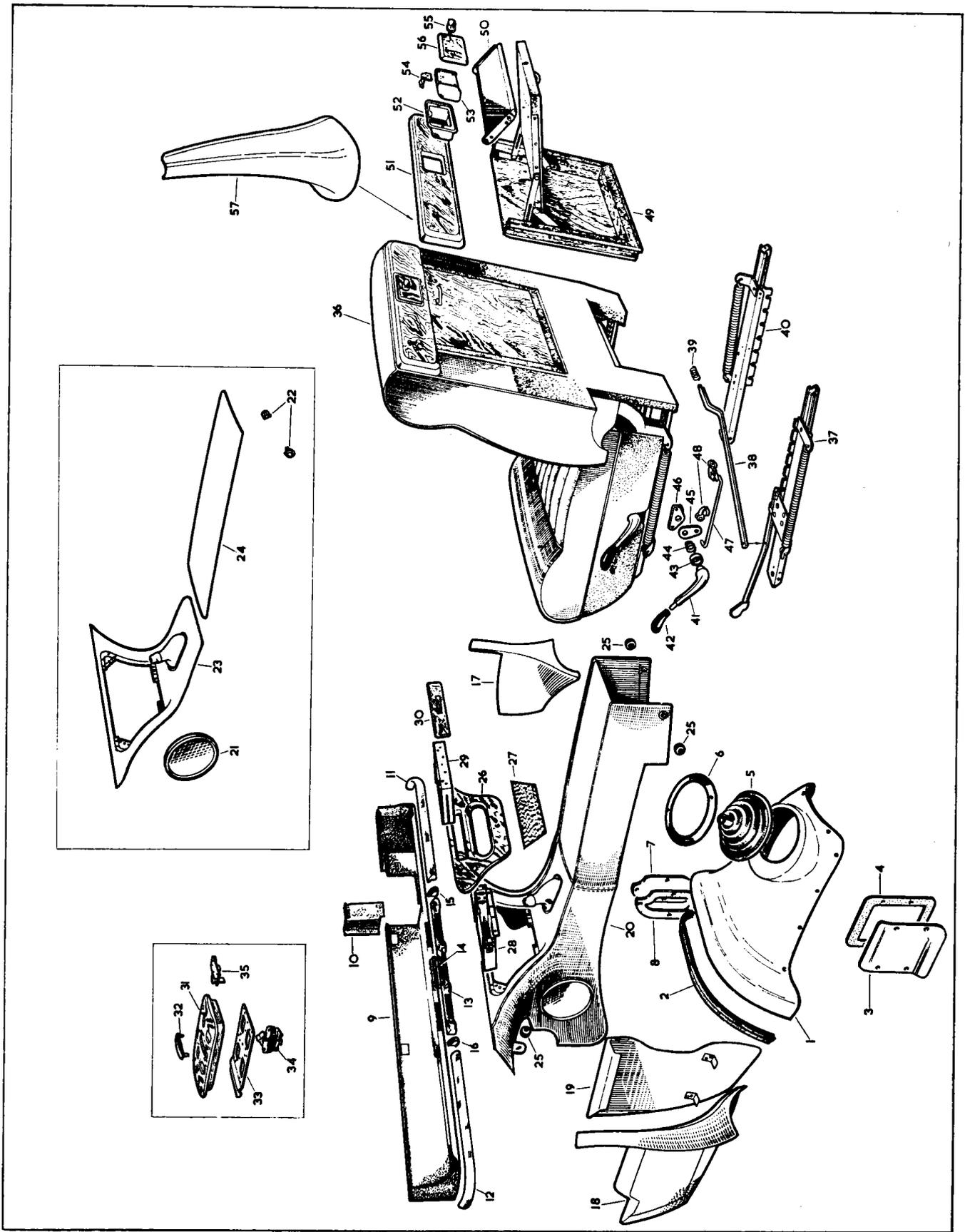


PLATE 50

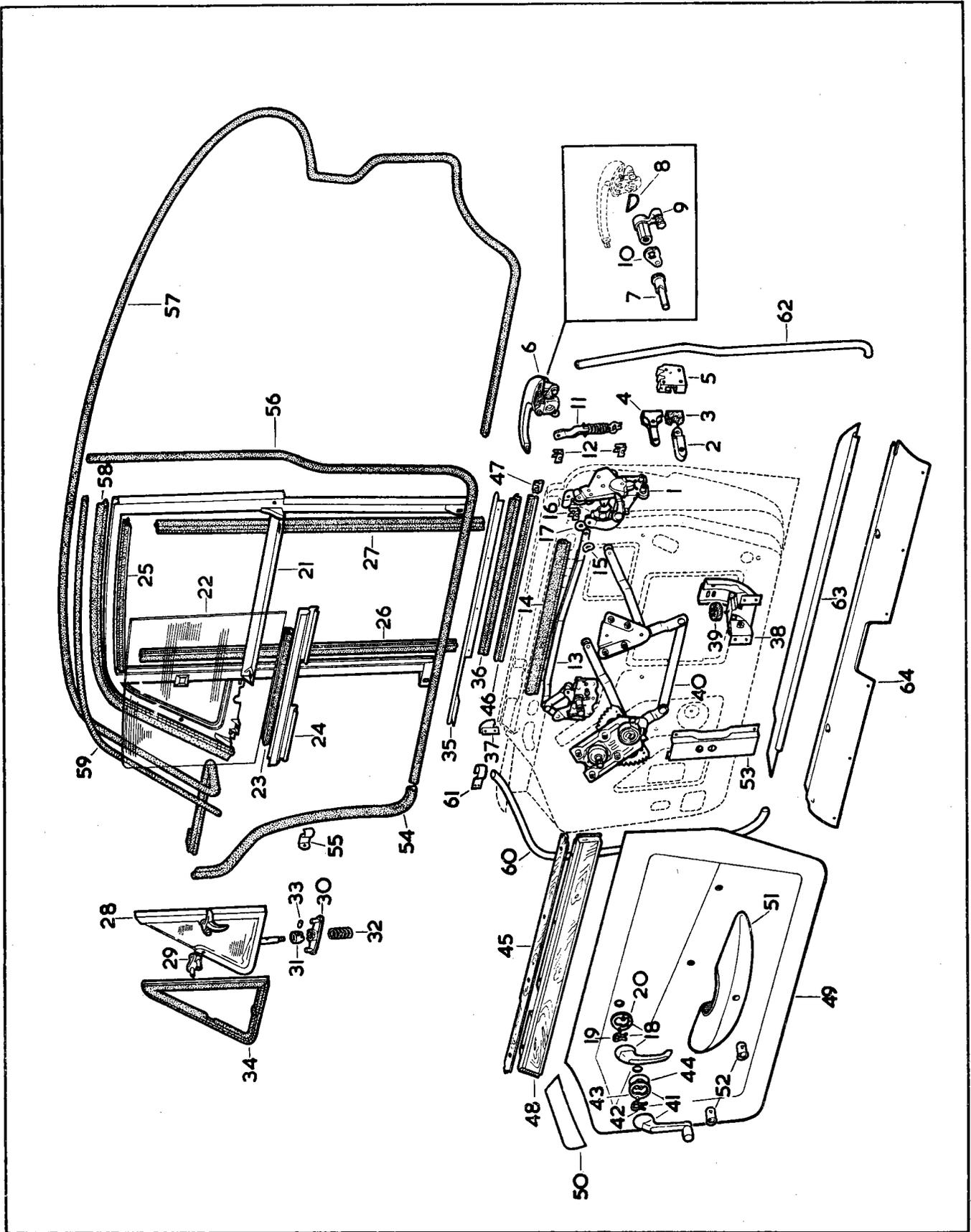


PLATE 51

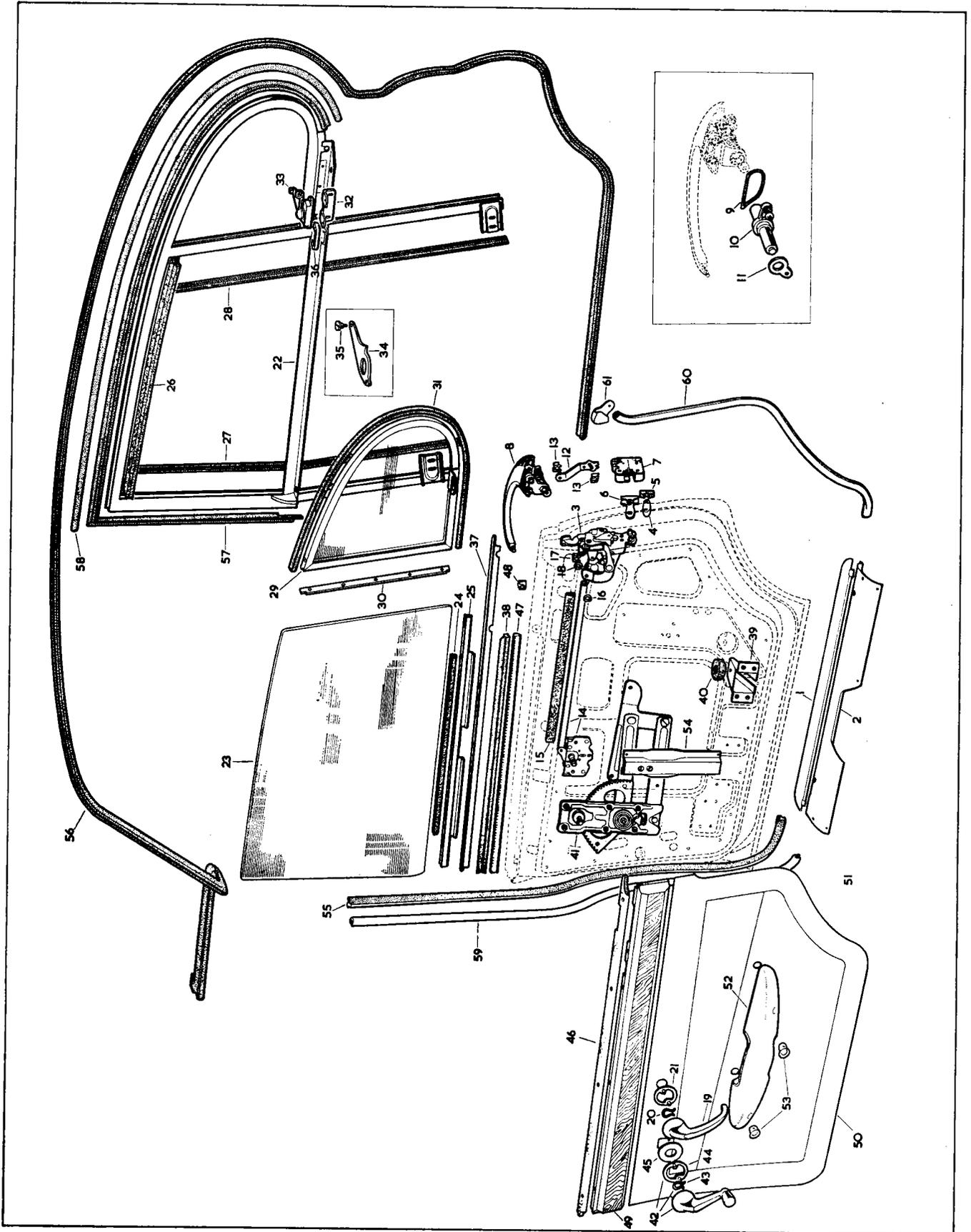


PLATE 52

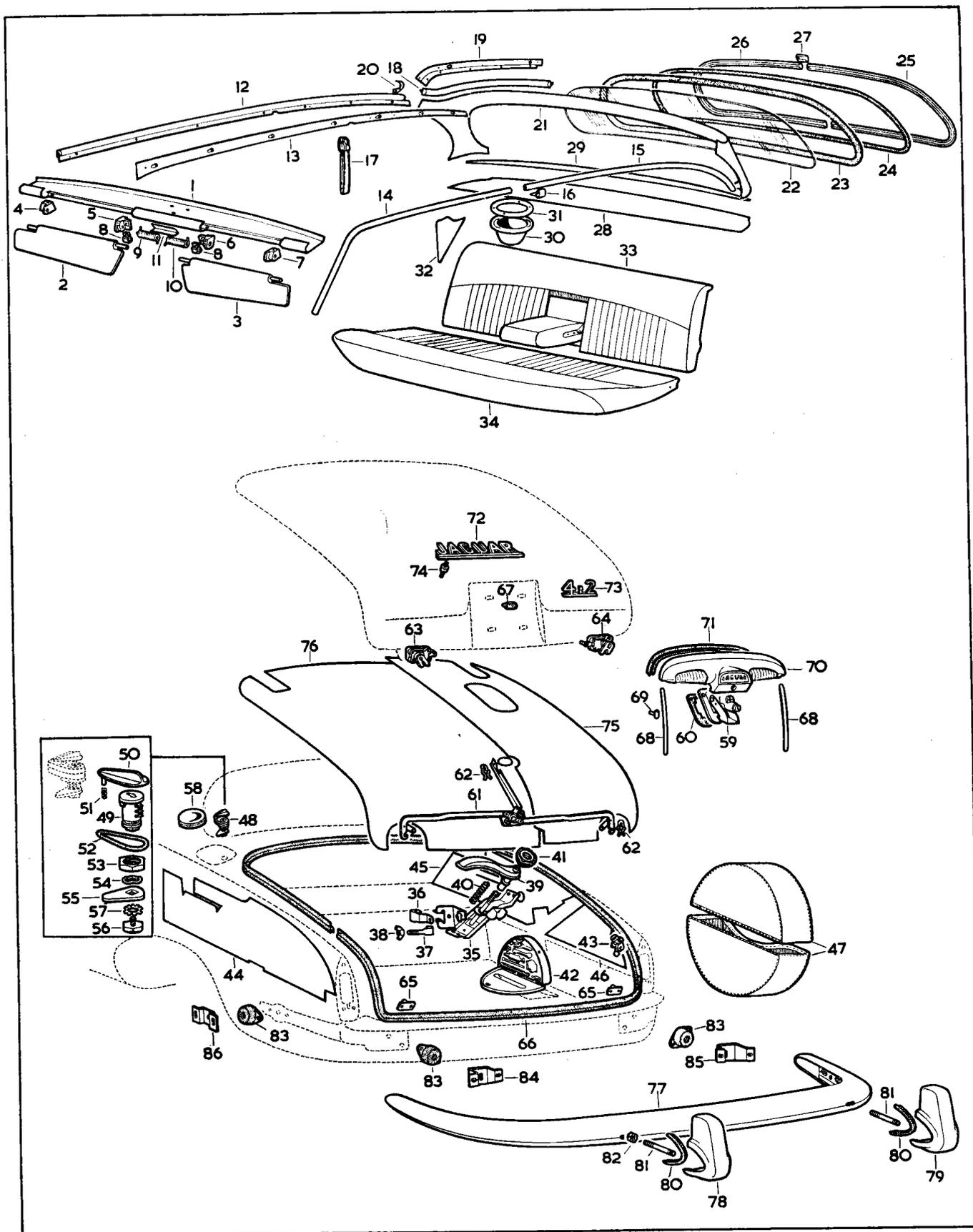


PLATE 53

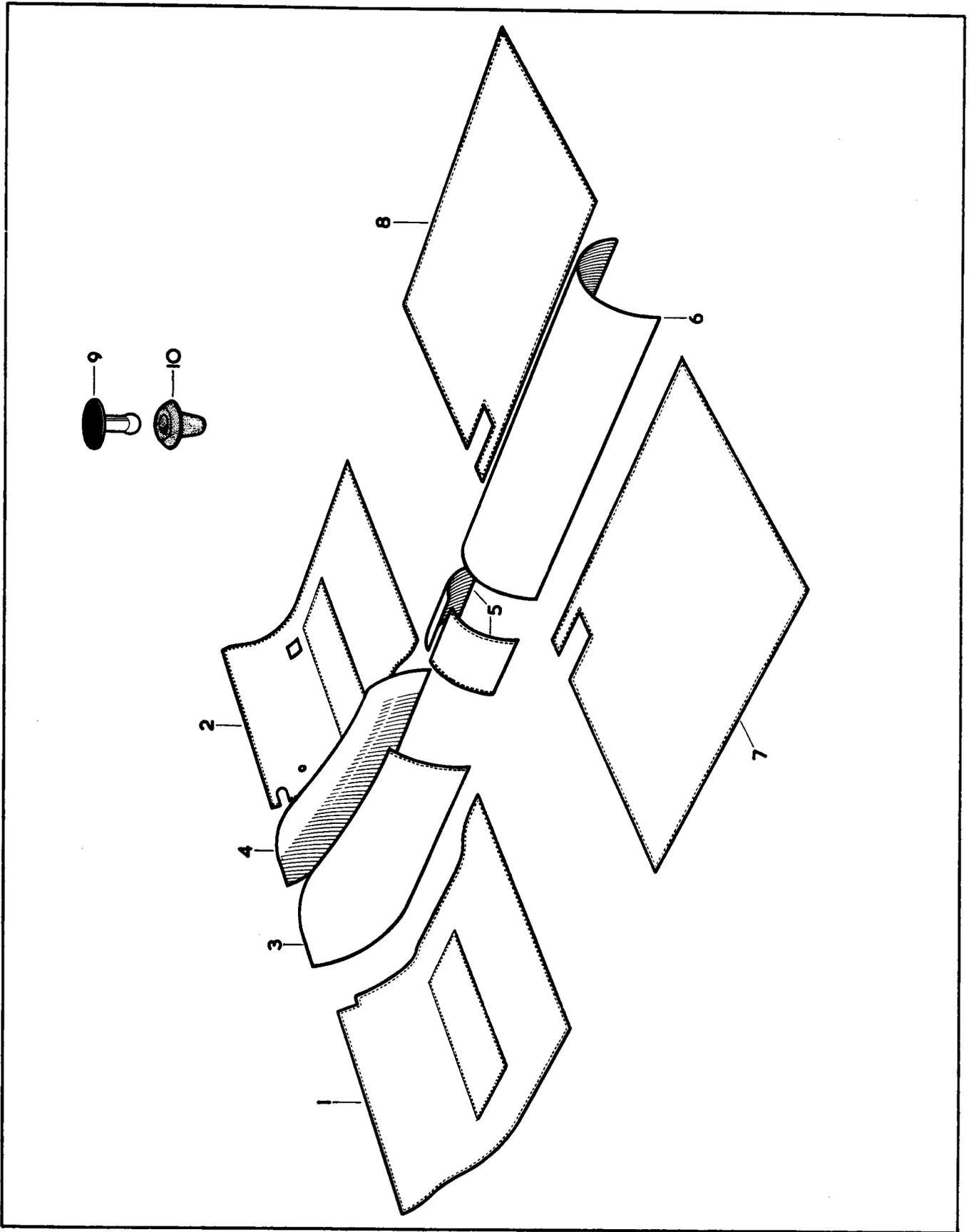


PLATE 54

BODY FITTINGS

AUTOMATIC TRANSMISSION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.22532	COVER ASSEMBLY SEALING REDUNDANT CLUTCH PEDAL APERTURE IN DASH		1	
C.22515	Gasket, under Cover		1	
UFN.125/L	Nut, securing Cover		4	
FG.104/X	Washer, Spring, under Nuts		4	
BD.25858	COVER PLATE, AT TOP OF TRANSMISSION COVER		1	
C.12425	Grommet, in Cover Plate		1	
BD.25957	Gasket (Neoprene) under Cover Plate		1	
DZZ.410/8C	Screw, Self-Tapping, securing Cover Plate		4	
C.5647	RUBBER PLUG SEALING HOLES IN TOP OF TRANSMISSION COVER		2	
BD.19063	FIBRE COVER SEALING R.H. REAR ACCESS APERTURE IN TRANSMISSION COVER		1	
DJZ.410/10C	Screw, Self-Tapping, securing Cover		9	
AW.102/T	Washer, Plain, on Self-Tapping Screws		9	
BD.8536/2	Spire Nut, on Self-Tapping Screws		9	
BD.21439	FIBRE COVER SEALING L.H. REAR ACCESS APERTURE IN TRANSMISSION COVER		1	
DJZ.410/10C	Screw, Self-Tapping, securing Cover		6	
AW.102/T	Washer, Plain, on Self-Tapping Screws		6	
BD.8536/2	Spire Nut, on Self-Tapping Screws		6	
BD.27241	COVER PLATE SEALING L.H. FORWARD ACCESS APERTURE IN TRANSMISSION COVER		1	
BD.27242	Gasket (Neoprene) under Cover Plate		1	
DZZ.410/8C	Screw, Self-Tapping, securing Cover Plate		6	

BODY FITTINGS

AUTOMATIC TRANSMISSION

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.27173	CONSOLE ASSEMBLY		1	FOR USE ON CARS FITTED WITH MANUAL WINDOW REGULATORS Fitted from Chassis No. 1D.50001 to 1D.50222 1D.75001 to 1D.75104
BD.19984	Grille Assembly, in Loudspeaker Apertures		2	
UCN.113/L	Nut, securing Grilles		8	
C.721	Washer, Shakeproof, under Nuts		8	
AW.104/T	Washer, Plain, under Shakeproof Washers		8	
BD.23191	Blanking Disc, behind Loudspeaker Grilles		2	NOT REQUIRED WHEN RADIO IS FITTED
BD.17590	Bezel, at lower rear corners of Trim Panel		2	
BD.27164	Radio Surround Panel Assembly		1	
DJZ.408/6C	Screw, Self-Tapping, securing Radio Surround Panel to Trim Panel		8	
BD.8536/1	Spire Nut, on Self-Tapping Screws		8	
BD.21975	Insert Panel Assembly		1	
DAZ.406/6C	Screw, Self-Tapping, securing Insert Panel to Trim Panel		6	
BD.27174	CONSOLE ASSEMBLY		1	REQUIRED ONLY WHEN ELECTRIC WINDOW REGULATORS ARE FITTED Fitted from Chassis No. 1D.50001 to 1D.50222 1D.75001 to 1D.75104
BD.22324	Insert Panel Assembly All other items are as for Console Assembly BD.27173		1	
BD.28038	CONSOLE ASSEMBLY		1	FOR USE ON CARS FITTED WITH MANUAL WINDOW REGULATORS Fitted to Chassis No. 1D.50223 and subs. 1D.75105 and subs.
BD.28032	Radio Surround Panel Assembly All other items are as for Console Assembly BD.27173		1	
BD.28039	CONSOLE ASSEMBLY		1	REQUIRED ONLY WHEN ELECTRIC WINDOW REGULATORS ARE FITTED Fitted to Chassis No. 1D.50223 and subs. 1D.75105 and subs.
BD.28032	Radio Surround Panel Assembly		1	
BD.22324	Insert Panel Assembly All other items are as for Console Assembly BD.27173		1	

BODY FITTINGS

AUTOMATIC TRANSMISSION

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.21072	Knob, securing Console Assembly to Dash and Propeller Shaft Tunnel		4	
BD.541/32	Washer, Special, under Knobs at Dash		2	
UFS.419/6H	Screw, Set, securing Console Assembly to Parcel Tray		2	
BD.26209	Acorn Nut, on Setscrews (78/307)		2	
BD.27164	RADIO SURROUND PANEL ASSEMBLY		1	Fitted from Chassis No. ID.50001 to ID.50222 ID.75001 to ID.75104
BD.22348	Spring Latch, retaining Radio Facia Panel		2	
BD.1814/1	Pop Rivet, securing Spring Latches		4	
BD.28032	RADIO SURROUND PANEL ASSEMBLY		1	Fitted to Chassis No. ID.50223 and subs. ID.75105 and subs.
	Individual items are as for Radio Surround Panel BD.27164			
	CARPETS			
BD.27622	Carpet, on R.H. Front Floor		1	} R.H. DRIVE CARS ONLY
BD.27623	Carpet, on L.H. Front Floor		1	
BD.27624	Carpet, on R.H. Front Floor		1	} L.H. DRIVE CARS ONLY
BD.27625	Carpet, on L.H. Front Floor		1	
BD.28927	Stud, securing Carpets (MO.157)		8	
BD.22665	Socket, receiving Studs (78/404)		8	
	All other Carpets are as listed on page 258			
	HARDURA MATS			
BD.27232	Mat Assembly, above R.H. Toe Board		1	} R.H. DRIVE CARS ONLY
BD.27231	Mat Assembly, above L.H. Toe Board		1	
BD.27298	Mat Assembly, above R.H. Toe Board		1	} L.H. DRIVE CARS ONLY
BD.27297	Mat Assembly, above L.H. Toe Board		1	
BD.27207	Mat Assembly, on R.H. Front Floor		1	} R.H. DRIVE CARS ONLY
BD.27206	Mat Assembly, on L.H. Front Floor		1	
BD.27209	Mat Assembly, on R.H. Front Floor		1	} L.H. DRIVE CARS ONLY
BD.27208	Mat Assembly, on L.H. Front Floor		1	
	All other Hardura Mats are as listed on pages 258 and 259			

BODY FITTINGS

AUTOMATIC TRANSMISSION

Part No.	Description	Plate No.	No. per Unit	Remarks
INSULATING FELTS				
BD.27224	Felt (P.V.C. Coated) under R.H. side of Scuttle (12"×24")		1	} R.H. DRIVE CARS ONLY
BD.23407	Felt (P.V.C. Coated) at Centre Dash (6½"×15½")		1	
BD.27229	Felt (P.V.C. Coated) under L.H. side of Scuttle (12"×24")		1	} L.H. DRIVE CARS ONLY
BD.23419	Felt (P.V.C. Coated) at Centre Dash (6½"×15½")		1	
All other P.V.C. Coated Felts are as listed on pages 259 and 260				
BD.23449	Rubberised Felt, for L.H. Upper Dash (4"×23")		1	} R.H. DRIVE CARS ONLY
BD.23446	Rubberised Felt, at Centre Dash (6½"×15½")		1	
BD.27213	Rubberised Felt, above R.H. Toe Board (11"×23")		1	} L.H. DRIVE CARS ONLY
BD.23459	Rubberised Felt, for R.H. Upper Dash (4½"×24")		1	
BD.23454	Rubberised Felt, at Centre Dash (6"×15½")		1	
BD.27217	Rubberised Felt, above L.H. Toe Board (9½"×23")		1	
BD.23432	Rubberised Felt, at top of Transmission Cover (18"×21½")		1	
BD.23434	Rubberised Felt, at R.H. side of Transmission Cover (12"×12½")		1	
BD.23433	Rubberised Felt, at L.H. side of Transmission Cover (10½"×13")		1	
BD.23436	Rubberised Felt, on Access Cover at R.H. rear of Transmission Cover (9"×9½")		1	
BD.23435	Rubberised Felt, on Access Cover at L.H. rear of Transmission Cover (9"×9½")		1	
All other Rubberised Felts are as listed on page 260				

TOOL KIT

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.21974	TOOL CONTAINER ASSEMBLY	62- 1	1	FOR FIXINGS, PLEASE REFER TO 'BODY FITTINGS' SECTION
C.23296	Adjustable Spanner	62- 2	1	
C.996	Pliers	62- 3	1	
C.11753	Tyre Pressure Gauge	62- 4	1	
C.5444	Screwdriver, for adjustment of Contact Breaker Points	62- 5	1	
C.5587	Feeler Gauge	62- 6	1	
C.993	Extractor, for Tyre Valve	62- 7	1	
C.4585	Screwdriver	62- 8	1	
C.10155	Box Spanner, for Sparking Plugs and Cylinder Head Nuts	62- 9	1	
C.2896	Tommy Bar, for Box Spanner	62-10	1	
C.4638	Open Ended Spanner, $\frac{1}{2} \times \frac{1}{8}$ " A.F.	62-11	1	
C.4596	Open Ended Spanner, $\frac{7}{16} \times \frac{1}{2}$ " A.F.	62-12	1	
C.4595	Open Ended Spanner, $\frac{9}{16} \times \frac{5}{8}$ " A.F.	62-13	1	
C.4594	Open Ended Spanner, $\frac{3}{4} \times \frac{7}{8}$ " A.F.	62-14	1	
C.3993	Valve Timing Gauge	62-15	1	
C.13269	Grease Gun	62-16	1	
N11Y	Sparking Plug	62-17	1	
C.2955	Wheel Brace	62-18	1	
C.13620	Bleeder Tube, complete with container	62-19	1	
C.19844	Screwdriver (Phillips Head)	62-20	1	
BD.22366	Screwdriver Assembly, for emergency use with Electrically Operated Windows	62-21	1	
C.18950	Jack	62-22	1	SUPERSEDED BY C.24985 SUPERSEDES C.18950
C.24585	Jack		1	

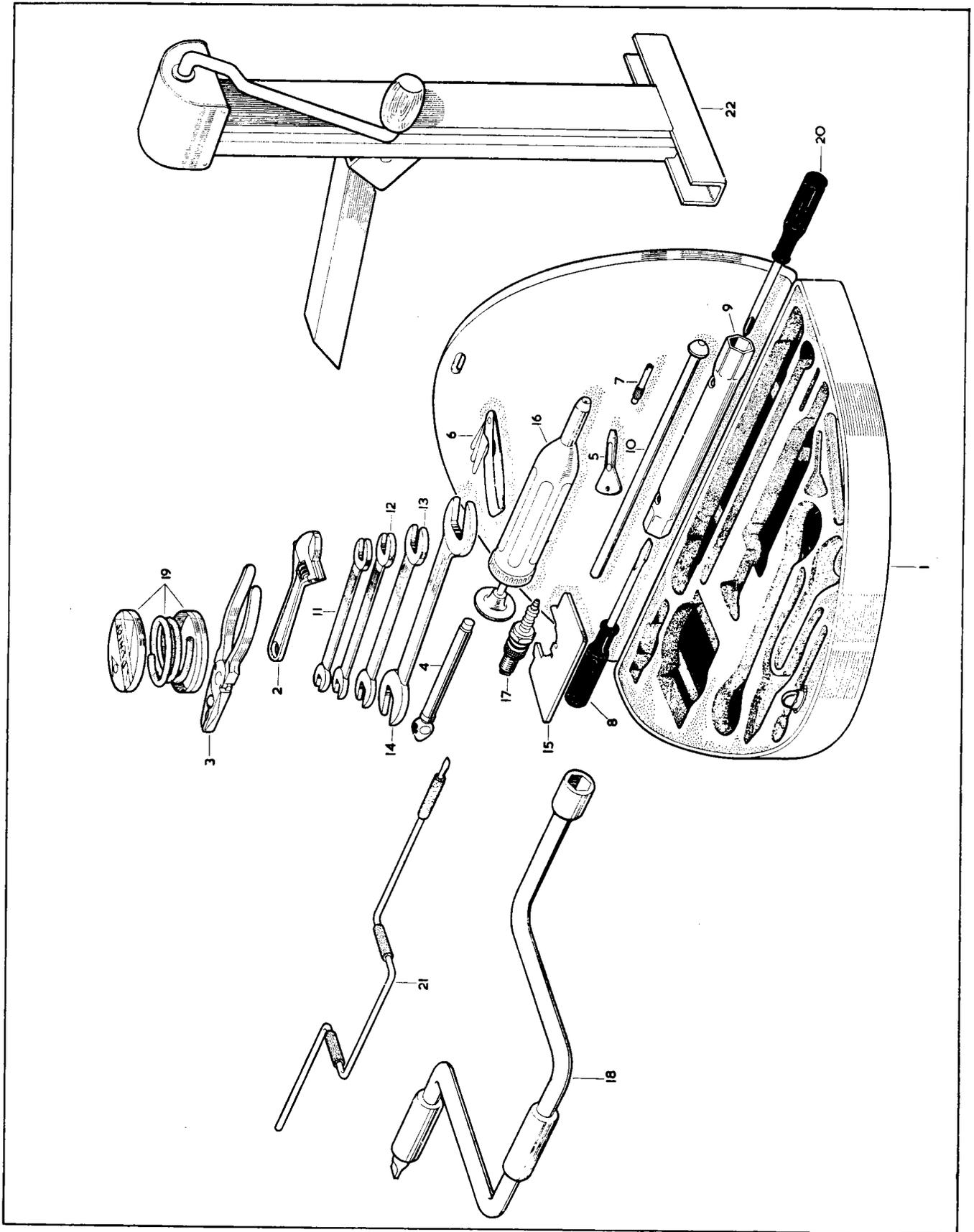


PLATE 62

OPTIONAL EXTRAS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.19082	MOTOR FOR ELECTRICALLY OPERATED WINDOWS (75409F-4GM)		4	
9295	Brushes (54714476)		4 sets	
9296	Armature (54715429)		4	
9297	Field Coils (54714966)		4	
C.19083	SWITCH, ON CONSOLE, OPERATING WINDOWS (34454/A-93.SA)		4	
C.19084	SWITCH, ON REAR DOORS, OPERATING WINDOWS (54033208-93.SA.)		2	
10082	Tubular Clip, retaining Chrome Escutcheon (330776)		4	
C.19085	RELAY FOR MOTOR, OPERATING WINDOWS (33234/B-9RA)		1	
UFS.119/9R	Screw, Set, securing Relay to Bracket		2	
C.723/A	Washer, Shakeproof, on Setscrews		2	
C.20560	RELAY, PROTECTING MOTOR AGAINST OVERLOAD (33247/A-6RA)		1	
UFS.119/3R	Screw, Set, securing Relay to Bracket		2	
C.723/A	Washer, Shakeproof, on Setscrews		2	
C.20524	CIRCUIT BREAKER FOR WINDOW OPERATING CIRCUITS (78408/A-3CB)		1	
UFS.119/3R	Screw, Set, securing Circuit Breaker to Bracket		2	
C723/A	Washer, Shakeproof, on Setscrews		2	
C.20652	BRACKET ASSEMBLY FOR RELAYS AND CIRCUIT BREAKER		1	
UFS.119/3R	Screw, Set, securing Bracket		4	
C.723/A	Washer, Shakeproof, on Setscrews		4	
C.20648	MAIN HARNESS FOR ELECTRICALLY-OPERATED WINDOWS (54932075)		1	R.H. DRIVE CARS ONLY

OPTIONAL EXTRAS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.20647	MAIN HARNESS FOR ELECTRICALLY-OPERATED WINDOWS (54932076)		1	LH. DRIVE CARS ONLY
C.19088	CONNECTOR HARNESS FOR ELECTRICALLY-OPERATED WINDOWS ON REAR DOORS (54930723)		2	
C.19281	CONDUIT TUBE ASSEMBLY, FROM 'A' POST TO FRONT DOOR, CARRYING CABLES FOR ELECTRIC WINDOW OPERATION		2	
UFS.119/3R	Screw, Set, securing Conduit Tube to Hinge Face		6	
C.723/A	Washer, Shakeproof, on Setscrews		6	
	CABLE CLIPS			
C.1040/9	Clip, securing Harness to 'A' Post (187052)		6	
C.1040/32	Clip, securing Harness to Doors		6	
DZZ.408/6C	Screw, Self-Tapping, securing Clips		2	
C.20161	Sleeve (P.V.C.) for Wiring Tags (2½" long)		8	
C.19203	Sleeve (P.V.C.) for Wiring Tags (10" long)		2	
BD:22366	SCREWDRIVER ASSEMBLY, FOR EMERGENCY OPERATION OF WINDOWS		1	SUPPLIED AS PART OF TOOL KIT
C.22772	FOG LAMP (CIBIE 12-85-43)		2	
10458	Shell (6-11-20)		2	
10459	Light Unit (complete with Rim) (4-13-01)		2	
10460	Screw (Hollow) securing Light Unit to Rim (0-00-03) (supplied complete with Washers)		4	
10461	Screw, securing Light Unit to Hollow Screws (0-00-04)		4	
683	Bulb (Amber) 12V-45W (683)		2	
C.22857	Bracket, mounting R.H. Fog Lamp		1	
C.22856	Bracket, mounting L.H. Fog Lamp		1	
C.20246	ROAD LIGHTS SWITCH (34437/A-PRS.7)		1	
C.15447	Escutcheon, for Road Lights Switch (54850095)		1	} FOR USE WHEN FOG LAMPS ARE FITTED
C.2706	Grommet, for Connecting Cable (859059)		4	
C.17001	Cable Strapping (12" long)		1	
C.17002	Stud, for Strapping		2	
C.23690	CAR RADIO ASSEMBLY (MK/JA/14/920.T)		1	LONG/MEDIUM WAVEBANDS
C.23783	Control Unit (920T/VCS)		1	
C.20822	Aerial (AW.457/72)		1	
C.2706	Grommet, for Aerial (859059)		1	
8861	Loudspeaker (RMO.3820/M)		2	
10052	Lead, for Loudspeaker (RMR.2451/12)		1	
10053	Lead, for Loudspeaker (RMR.2451/18)		1	
10054	Lead, for Loudspeaker (RMR.2441/18)		1	
10050	Battery Lead (RMR.2269/12)		1	
10051	Jumper Lead (RMR.2430/24)		1	
8628	Condenser (1 Mfd.) for Coil (RMD.1A/T11)		1	
8678	Condenser (.25 Mfd) for Oil Gauge Transmitter (RMO.1W)		1	
8629	Condenser (1 Mfd.) for Alternator (RMO.1A/T12)		1	

OPTIONAL EXTRAS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.23691	CAR RADIO ASSEMBLY (MK/JA/14/922T)		1	MEDIUM WAVEBAND
C.23784	Control Unit (922T/VCS)		1	
	All other items as for C.23690			
C.23592	CAR RADIO ASSEMBLY (MK/JA/13/530.TB.)		1	MEDIUM/SHORT WAVEBANDS
C.23785	Control Unit (530TB/VA)		1	
8629	Condenser (1 Mfd.) for Control Box (RMO.1A/T12)		1	
8630	Condenser (1 Mfd.) for Electric Clock (RMO.1A/T8)		1	
	All other items as for C.23690			
C.20823	AERIAL MOUNTING PLATE		1	
BD.23190	Gasket, for Aerial Mounting Plate		1	
BD.29611	ELECTRICALLY-HEATED BACKLIGHT (CLEAR GLASS)		1	
BD.29612	ELECTRICALLY-HEATED BACKLIGHT ('SUNDYM' GLASS)		1	
9653	Fuse, 15 amp (188220)		1	
C.19724	Fuse Connector (54930724)		1	
C.20128	Bracket for Fuse Connector		1	
BD.22655	Clip, holding Fuse Connector		1	
DAZ.404/4C	Screw, Self-Tapping, securing Clip		1	
C.15639	Grommet, for Backlight Wiring		2	
C.1040/13	Clip, for Cable (851536)		2	
UFS.419/4H	Screw, Set, securing Cable Clips		2	
UFN.119/L	Nut, on Setscrews		2	
C.723/A	Washer, Shakeproof, under Nuts		2	
C.2744	SWITCH, CONTROLLING BACKLIGHT HEATING (35659/A-PS.7)		1	
2836	Knob, for Switch (314437)		1	
C.26467	WARNING LAMP (AMBER) FOR BACKLIGHT CIRCUIT (38728/A-WL.13)		1	
11333	Bezel and Window Assembly (54361476)		1	
987	Bulb (987)		1	
C.25883	Escutcheon ("Rear Window") for Switch and Warning Lamp		1	
C.26468	Connector Cable, for Backlight Switch (R.H. Drive Cars only)		1	
C.26469	Connector Cable, for Backlight Switch (L.H. Drive Cars only)		1	
C.26651	RELAY, DIMMING WARNING LAMP (33285/A-6.RA)		1	
DAZ.408/8C	Screw, Self-Tapping, securing Relay		2	

FITTED TO CARS EQUIPPED WITH ELECTRICALLY HEATED BACKLIGHT
 At Chassis No.
 1D.52838 and subs.
 1D.76425 and subs.

OPTIONAL EXTRAS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.22450	STEERING COLUMN LOCK AND IGNITION SWITCH ASSEMBLY		1	
11242	Switch Assembly only		1	
11243	Screw, securing Switch		3	
C.24160	Connector Cable, for Steering Column Lock		1	
C.26067	Fuse Box Link (Fuse No. 3 to Fuse No. 4)		1	
C.25621	Relay Harness for Steering Column Lock (54938162)		1	
C.24158	Relay, Field Isolating, for Relay Harness (33252/A)		1	
BD.5818	Distance Piece		2	
UFS.119/5R	Screw, Set, securing Relay		2	
UFN.119/L	Nut, on Setscrews		2	
C.723/A	Washer, Shakeproof, on Setscrews		2	
AW.102/T	Washer, Plain, under Shakeproof Washers		2	
	NOTE: STEERING COLUMN LOCK IS FITTED AS STANDARD EQUIPMENT ON CARS EXPORTED TO GERMANY, JAPAN AND SWEDEN			
C.20819	WING MIRROR (MC.120/6C)		2	
	NOTE: WING MIRRORS ARE FITTED AS STANDARD EQUIPMENT ON CARS EXPORTED TO BELGIUM, DENMARK, FRANCE, GERMANY, HOLLAND, LUXEMBOURG AND SWITZERLAND			
C.5201	FRONT NUMBER PLATE (BEVELLED) WITH SILVER PEAK DIGITS		1	
DZZ.406/6C	Screw, Self-Tapping, securing Front Number Plate		3	
C.19764	REAR NUMBER PLATE (FLAT) WITH SILVER PEAK DIGITS		1	
BD.19266	Packing Piece		4	
DZZ.406/8C	Screw, Self-Tapping, securing Rear Number Plate		4	
C.21182	TOWING BAR ASSEMBLY, COMPLETE		1	
10491	FRONT SEAT BELT (AUTO-LOC) COMPLETE (LAP/DIAGONAL FITTING)		2	
9213	REAR SEAT BELT, COMPLETE (DIAGONAL FITTING)		2	
5194	KEY FOB (11/721)		1	PLEASE STATE COLOUR REQUIRED WHEN ORDERING
9036	KEY FOB (11/723)		1	COMPLETE WITH ENAMELLED 'JAGUAR' BADGE