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Equipment and Spare Part Details for JAGUAR CARS

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JOSEPH LUCAS (SALES & SERVICE) LTD • BIRMINGHAM 18 • ENGLAND

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EQUIPMENT SPECIFICATIONS

2.4 litre Saloon Mk. II

UNIT	Model	Part No.	UNIT	Model	Part No.	UNIT	Model	Part No.
Ammeter	CZU60	36262A/B	Lamps—continued			Switches—continued		
Battery	GT9A-3		Side and flasher (Export Switzerland)	563	52498A	Panel	575A	31969A/D
Bulb holder, instrument light	554734		Stop tail, flasher and reflex			Reverse	SS10-I	*31077E (31542)
Bulb holder, panel light	54944812		Left hand	627	53726A/B	Screenjet	655A	31984A/D
Bulb	987		Right hand	627	53727A/B	Solenoid, starting motor	ST950	*76411E/J (76464)
Bulb holder, panel light	54945043		Left hand (Export U.S.A.)	627	53757A/B	Solenoid, starting motor (later)	25T	*76445D (76464)
Bulb	281		Right hand (Export U.S.A.)	627	53758A/B	Solenoid operating	SS5	31967A
Coil, ignition	*45067H (45075)		Mirror	608	62564A	Stop lamp	HL2	31802D
Connector, Lucas, female			Nacelle, upper		54360623	Windshield wiper	795A	31966D
17.5 amp.	54942078		Cover, lower		54360624			
35 amp.	54942079		Nacelle, upper (when Borg Warner Transmission fitted)		54360619	Warning lights:		
17.5 amp. (double)	54942747		Cover, lower		54360620	Brake fluid level indicator	WL3	38091A
Control box	RB310		Nacelle, upper (when Laycock Overdrive fitted)		54360621	Choke	WL13	38147A
Distributor			Cover, lower		54360622	Ignition and petrol bulb holders		863511
7.1 compression ratio	DMBZ6A	40557A/B	Relay, horn	6RA	33209B	Main beam bulb holder		554734
8.1 compression ratio	DMBZ6A	40558B	Screenjet, motor and jar	251	077026	Bulb		987
Flasher unit	FL5	35010A	Nozzle (2 off)		*54711657	Windshield wipers:		
Flasher unit (later)	FL5	35020A	Tea piece		129509	Motor, right hand drive	DR3	75310B/D
Fuse box	SF6	54038009	Tubing		*54711658 (842100)	Motor, left hand drive	DR3	75311B/D
Generator	C45PV-6	22489B/E	Sleeve, Lucas connector			Crosshead and rack (cut to 50½")		744257
Horn—Low note	WT618	69087A	17.5 amp.		54190042	Outer casing, motor to wheelbox		743818
High note	WT618	69090A	35 amp.		54190043	Outer casing, wheelbox to wheelbox		743819
Lamps:			17.5 amp. (double)		54190119	Outer casing, short, wheelbox		740746
Cubby box light	681	56078D	Starting motor	M418G	25521D	Wheelbox		72714A/D
Driving (special orders)	SWLR	55267A	Steering column control	CC2	1335500/H	Perrule, outer casing retaining		740811
Driving (Export France, special orders)	SWLR	55281A	Slip ring (serviced by Jaguar)	CSR1	38271A	Arm, right hand drive (2 off)		54711436
Flasher, front	563	52479A	Switches:			Arm, left hand drive (2 off)		54711437
Flasher, front (Export U.S.A.)	563	52480A	Choke warning light	125A	31504D	Blade		54711282
Fog	55232A/E		Cubby box light	545A	34379B			
Fog (Export France)	55233A/E		Dipper	FS22-I	31284D			
Fog (Export Germany)	55282A		Cap, rubber		54334682			
Embellisher	54520672		Direction indicator	375A	34314A/B			
Head			Handbrake	125A	31504D	BORG WARNER AUTOMATIC TRANSMISSION		
Home and Export, right hand drive, dip left	F700	58225A	Heater/Fan	575A	31960A/D	Solenoid, gear holding	IIS	76533A/B
Export, left hand drive, dip right	F700	58226A	Ignition	S45	31962A	Solenoid, brake line	BVS1	76502E/H
Export Austria	F700	58634A	Interior and map light	655A	31963A/D	Starting motor	M45G	26997D
Export Europe (except countries stated)	F700	58270A	Lighting	PR57	31981A/B	Switches:		
Export France	F700EF	58271A	Lever		54332270	Hydraulic pressure	HP51	31393A
Export Sweden	F700	58450A	Escutcheon plate		54850095	Inhibitor	SS5A	31972A
Export U.S.A.	F700	58493A	Lighting (later)	PR57	34383A	Interrupter, starting motor	SS10-I	*31077E (31542)
Export U.S.A. (later)	F700	*58843A (58775)	Lever		54850095	Throttle	TOS1	31931A
Map light	481	52477A	Resistance		54334020	Knob, gear lever control		54332201
Number plate illumination, boot and reverse	512	53453A/B	Lighting (Export U.S.A.)	PR57	31982A/B	LAYCOCK DE NORMANVILLE OVERDRIVE		
Number plate illumination, boot and reverse (Export France)	512	53557A/B	Lever		54332270	Solenoid, transmission gear	IIS	76515A/D
Side	490	52474A/B	Escutcheon plate		54850094	Switches:		
			Lighting (Export U.S.A.) (later)	PR57	34382A	Interrupter	SS10-I	*31077E (31542)
			Lever		54850094	Overdrive operating	525A	34313A

3.4 and 3.8 litre Saloons Mk. II

Ammeter	CZU60	36262A/B	Distributor	DMBZ6A	40578D	Lamps:		
Ammeter (Export U.S.A. and Canada)	CZU60	36309A	7.1 compression ratio	DMBZ6A	40576B/D	Cubby box light	681	56078D
Battery	BV11A		8.1 compression ratio	DMBZ6A	40617D	Driving (special orders)	SWLR	55267A
Bulb holder, instrument light	554734		9.1 compression ratio	DMBZ6A	40640B/D	Driving (Export France, special orders)	SWLR	55281A
Bulb holder, panel light	54944812		8.1 compression ratio (3.8 litre)	DMBZ6A	40665B	Flasher, front	563	52479A
Bulb	987		9.1 compression ratio (3.8 litre)	DMBZ6A	40665B	Flasher, front (Export U.S.A.)	563	52480A
Bulb holder, panel light	54945043		Flasher unit	FL5	35010A	Fog	55232A/E	
Bulb	281		Flasher unit (later)	FL5	35020A	Fog (Export France)	55233A/E	
Coil, ignition	*45067H (45075)		Fuse box	SF6	54038009	Fog (Export Germany)	55282A	
Connector, Lucas, female			Generator	C45PV-6	22496D	Embellisher		54520672
17.5 amp.	54942078		Generator (when power steering fitted)	C45PV-6	22528E	Head		
35 amp.	54942079		Generator (Export U.S.A. and Canada)	C48	22803A	Home and Export, right hand drive, dip left	F700	58225A
17.5 amp. (double)	54942747		Horn—Low note	WT618	69087A	Export, left hand drive, dip right	F700	58226A
Control box	RB310	37297B	High note	WT618	69090A	Export Austria	F700	58634A
Control box (Export U.S.A. and Canada)	RB340	37301A/E						

* When ordering, quote part number shown in brackets † Order separately ‡ Complete control serviced by Vehicle Manufacturer

continued



EQUIPMENT SPECIFICATIONS

Mk. X Saloon—continued

UNIT	Model	Part No.	UNIT	Model	Part No.	UNIT	Model	Part No.
Screenjet, motor and jar	25J	077026	Switches—continued			Windshield wipers—continued		
Tee piece	...	129509I	Lighting (4 position)	PR57	34437A	Outer casing, motor to wheel-		
Tubing	...	54713823	Lever	...	54332270	box ...	54714703	
Sleeve, Lucar connectors			Escutcheon plate	...	5485009S	Outer casing, wheelbox to		
17.5 amp.	...	54190042	Resistance	...	54334020	wheelbox ...	54714900	
35 amp.	...	54190043	Panel	575A	31969A/D	Outer casing, short, wheelbox	...	54714906
17.5 amp. (double)	...	54190119	Reverse	SS10-I	31107E	Wheelbox, right hand	...	727540/E
17.5 amp. (indexed)	...	54190050	Screenjet	655A	31984A/D	Wheelbox, left hand	...	727550/E
Starting motor	M45G	26140A	Solenoid, starting motor	25T	76464A/D	Arm, right hand drive	...	54714410
Solenoid operating	...	535585A	Solenoid operating	...	555 34263A	Arm, left hand drive	...	54714411
Steering column control	CC2	333585A	Stop lamp	...	HL2 31802D	Blade	...	54712821
Slip ring (serviced by Jaguar)	CSR1	38280A	Window lift (when fitted)	...	935A 34454A			
			Windshield wiper	...	795A 31966D/F			
			Terminal block	...	T88 37082A			
Switches:			Warning lights:					
Changeover (Petrol)	455A	34425A/D	Brake	...	WL3/I 38220A			
Cubby box light	545A	34379B	Side lamp (Export Italy)	...	WL13 38234A			
Dipper	215A	31800A/B	Bulb holder, ignition	...	86351I			
Cap, rubber	...	54331425	Bulb holder, main beam	...	55473A			
Direction indicator	375A	34314A/B	Bulb	...	987			
Handbrake	125A	34532A	Window lift motor (optional)	...	4GM 75409D/F			
Heater/Fan	575A	31960A/D	Window lift circuit breaker	4CB	78399A			
Heater flap control rod	...	5433703A	Window lift circuit breaker (later)	3CB	78408A			
Ignition	545	31962A	Windshield wipers:					
Interior and map light	575A	31969A/D	Motor, right hand drive	6W	75465A			
Lighting (3 position)	PR57	34436A	Motor, left hand drive	6W	75425A			
Lever	...	54332270	Crosshead and rack (cut to 47 1/2")	...	74323B			
Escutcheon plate	...	5485009A						
Resistance	...	54334020						

'E' Type Open and Hard Top 2-seater

Ammeter	CZU60	36262A/B	Lamps—continued			Switches—continued		
Battery	FRV11/7A		Reverse	595	52567A	Handbrake	125A	31893A
Bulb holder, panel		54360731	Reverse (Export France)	595	52570A	Heater/Fan	575A	31960A/D
Bulb holder, panel		5494145B	Side and flasher			Ignition	545	31962A
Bulb		987	Left hand	652	52465A	Interior and map	655A	31963A/D
Coil, ignition	HA12	45104H/1	Right hand	652	52517A	Lighting	PR57	34382A
Connector, block		54948720	Left hand (Export U.S.A.)	652	52518A	Lever	—	54332270
Connectors, Lucas, female			Right hand (Export U.S.A.)	652	52519A	Escutcheon plate	—	54850094
17.5 amp.		54942078	Stop tail, flasher and reflex			Panel light	575A	31969A/D
35 amp.		54942079	(Open)			Reverse light	5510-1	5431077E
17.5 amp. (double)		54942747	Left hand	651	53820A			(31542)
Control box	R8340	37331A	Right hand	651	53866A	Screenjet	655A	31984A/D
Distributor	DMBZA6	40617D	Left hand (Export U.S.A.)	651	53867A	Solenoid, starting motor	57950	*76465A/E (76464)
Fan motor, radiator	3GM	78378B/D	Right hand (Export U.S.A.)	651	53868A	Solenoid, starting motor (later)	25T	76464A/D
Grommet		1748843	(Hard Top)			Solenoid operating	555	34263A
Flasher unit	FL5	35011A	Left hand	651	53947A/B	Stop lamp	HL2	31802D
Fuel pump	2FP	78387B/D	Right hand	651	53948A/B	Windshield wiper	795A	31966P/F
Fuse box	4FJ	033282	Left hand (Export U.S.A.)	651	53949A/B	Terminal block	T88	37082A
Fuse box	4FJ	54038010	Right hand (Export U.S.A.)	651	53950A/B			
Generator	C42	22902A/B	Mirror (Hard Top)	608	62572A	Warning lights:		
Horn—Low note	WT618	69087A	Relay, fan motor	6RA	33232A	Brake	WL3-1	38220A
High note	WT618	69090A	Relay, horn	6RA	33209B	Choke	WL13	38147A
Low note (later)	WT618	69127A	Screenjet, motor and jar	25J	07702E	Flasher	SWL	38221A
High note (later)	WT618	69128A	Nozzle (2 off)	—	54711657	Side lamp (Export Italy)	WL13	38222A
			Tie piece	—	1295091	Bulb holder, main beam	—	55473A
			Tubing	—	1295229	Bulb holder, ignition and fuel	—	86351A
Lamps:			Sleeve, Lucas connector			Bulb	—	987
Head			17.5 amp.	—	54190042			
Home and Export, right hand drive, dip left	PL700	58662B	35 amp.	—	54190043	Windshield wipers:		
Export, left hand drive, dip right	PL700	58663B	17.5 amp. (double)	—	54190119	Motor, right hand drive	DL3	75403D
Export Austria	F700	58667B	17.5 amp. (index)	—	54190050	Motor, left hand drive	DL3	75404D
Export Europe (except countries stated)	F700	58664B	Steering column	M4SG	26140A	Link set, wheelbox	—	54714605
Export France	F700	58645B	Steering column control	CCS	133570B	Right hand drive	—	54711297
Export Sweden	F700	58666B	Slip ring (serviced by Jaguar)	CSR1	38274E	Left hand drive	—	54714605
Export U.S.A.	F700	*58648B (58439)	Switches:			Link, rotary	—	54710596
Interior	674	56075A	Choke warning light	125A	31893A	Link, primary	—	54711297
Map	481	52477A	Direction indicator and head-lamp flashing	375A	34361D/E	Arm, right hand drive	—	54712032
Number plate illumination	705	53993A				Arm, left hand drive	—	54712033
						Blade	—	5471128

* When ordering, quote part number shown in brackets † Order separately ‡ Complete control serviced by Vehicle Manufacturer

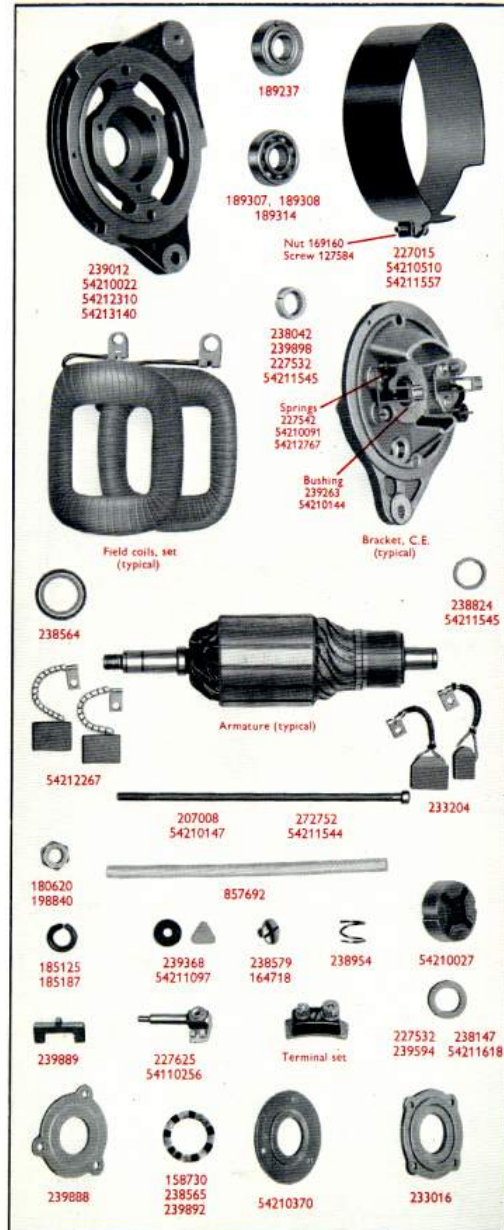


GENERATORS

Part No.	224898/E	22496D	22528E
Model	C45PV6	C45PV56	C45PV56
Detailed Parts			
Cover band	—	227015	54210510
Screw, fixing	—	127584	127584
Nut, fixing screw	—	169160	169160
Brushes, set	54212267	54212267	54212267
Bracket or frame, commutator end	54210057	54210072	54210084
Bush or bearing	239263	—	—
Oilier, felt and disc	239368	—	—
Springs, set, brush tension	54210091	54210091	54210091
Bearing, commutator end	189327	189327	189327
Bracket or frame, drive end	239012	239012	54210022
Plate, bearing	54210370	54210370	239888
Washer, dished	238564	238564	238564
Washer, corrugated	238565	238565	238565
Washer, felt	238563	238563	—
Bearing, drive end	189308	189308	189314
Nut, shaft	180620	180620	180620
Washer, spring, shaft nut	185187	185187	185187
Armature	239428	239511	54211386
Retainer or collar, bearing ring	238824	238824	238824
Collar, bearing, drive end	238042	238042	239898
Collar, distance	238147	227532	239594
Field coils, set	238820	54210553	54210553
Terminal, field	227625	227625	54110256
Bush, insulating, field terminal	—	—	54211248
Washer, insulating, field terminal	—	—	54211175
Plate, insulating, field terminal	—	—	54211246
Terminal, main	—	—	54110246
Bush, insulating, main terminal	—	—	54211247
Washer, insulating, main terminal	—	—	54211148
Bolt, through fixing	227252	227252	207008
Tube, insulating (1 yard length)	857692	857692	—
Spring, thrust, commutator end	238954	—	—
Screw or washer, thrust, commutator end	—	238579	—
Sundry parts, set	239024	239024	239024
Coupling	—	—	*54210027
Plate, driving	—	—	*239889

Part No.	22902A/B	22803A	22804A
Model	C42	C48	C48
Detailed Parts			
Cover band	—	54211557	54211557
Screw, fixing	—	127584	127584
Nut, fixing screw	—	169160	169160
Brushes, set	54213141	233204	233204
Bracket or frame, commutator end	54213139	54212309	54212309
Bush or bearing	54210144	—	—
Oilier	54211097	—	—
Springs, set, brush tension	227542	54212767	54212767
Connector, Lucas	—	—	54190038
Washer, commutator end thrust	164746	189237	164718
Bearing, commutator end	—	—	54211618
Collar, distance, commutator end	54212310	233016	54212310
Plate, bearing	229400	233016	233016
Washer, corrugated, bearing	158730	—	—
Collar, distance, drive end bearing	227532	54211545	54211545
Collar, bearing, retaining ring	227631	54210314	54210314
Bearing, drive end	189307	189314	189314
Nut, shaft	198800	198840	198840
Washer, spring, shaft nut	—	185125	185125
Washer, plain, shaft nut	—	146120	146120
Washer, shakeproof	—	—	—
Armature	185085	54210952	54211541
Collar, distance	54210952	54211618	54211618
Field coils, set	54210950	54212343	54212343
Terminal set, Lucas	54211890	—	—
Terminal, field	—	54110256	54110256
Bush, insulating, field terminal	—	54211248	54211248
Washer, insulating, field terminal	—	54211175	54211175
Plate, insulating, field terminal	—	54211246	54211246
Terminal, main	—	54110246	54110246
Bush, insulating, main terminal	—	54211247	54211247
Washer, insulating, main terminal	—	54211148	54211148
Bolt, through fixing	54210147	54211544	54211544
Screw or washer, thrust, commutator end	—	164718	—
Sundry parts, set	54211894	233133	233133
Coupling	—	*54210027	*54210027
Plate, driving	—	*239889	*239889

* Order separately § Recommended spares for stock

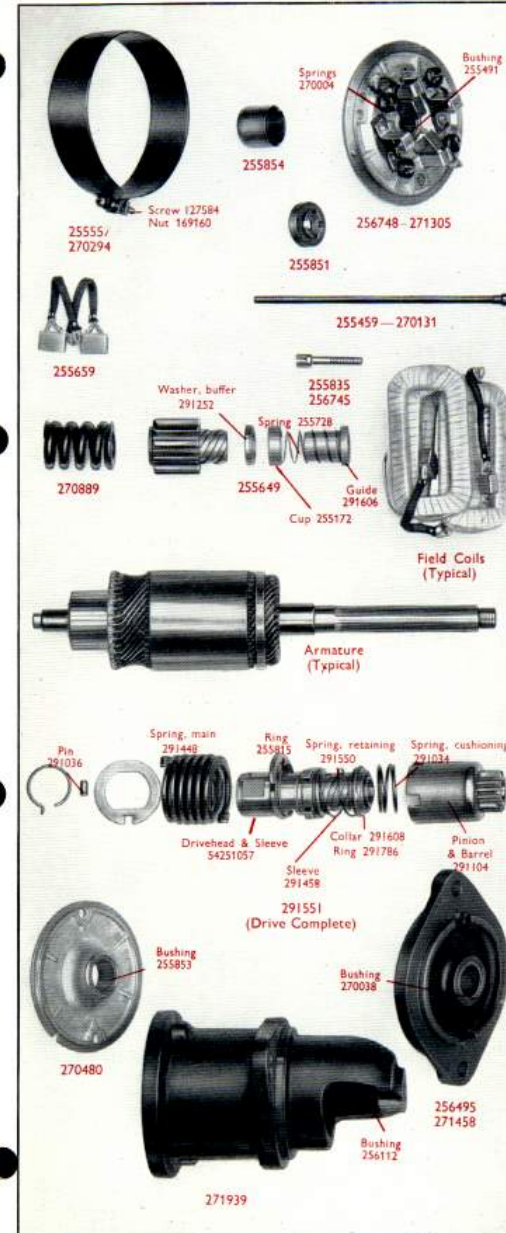


STARTING MOTORS

Part No.	25521D	26140A
Model	M418G	M45G
Cover band	255557	270294
Screw, fixing	127584	127584
Nut, fixing screw	169160	169160
Cap, shaft	255854	255854
Brushes, set	255659	255659
Bracket or frame, commutator end	256748	271305
Bushing, bearing	255491	255491
Springs, set, brush tension	270004	270004
Nut, shaft	255851	255851
Spring, main	270889	270889
Pinion and sleeve	255649	255649
Spring, pinion retaining	255728	255728
Guide, spring retaining	291606	291606
Cup, spring retaining	255172	255172
Washer, buffer	291252	291252
Bracket or frame, drive end	256495	271458
Bushing, bearing	270038	270038
Armature	255463	270482
Field coils, set	256578	271306
Terminal, field coils	256745	255835
Bolt, through fixing	255459	255459
Sundry parts, set	256762	256762

Part No.	26097D
Model	M45G
Cover band	270294
Screw, fixing	127584
Nut, fixing screw	169160
Cap, shaft	255854
Bolt, through fixing	270131
Brushes, set	255659
Bracket or frame, commutator end	271305
Bushing, bearing	255491
Springs, set, brush tension	270004
Drive	291551
Pinion and barrel	291104
Ring, barrel retaining	255815
Spring, main	291448
Spring, pinion retaining	291550
Drive, head and sleeve	54251057
Collar, location	291608
Ring, collar retaining	291786
Spring, cushioning	291034
Sleeve, screwed	291458
Washer, head thrust	291037
Washer, thrust, control nut	291038
Pin, pilot, drive to shaft	291036
Bracket or frame, drive end	271939
Bushing, bearing	256112
Key, Woodruff	189345
Bracket or frame, intermediate	270480
Bushing, bearing	255853
Armature	271780
Field coils, set	271306
Terminal, field coils	255835
Sundry parts, set	256762

§ Recommended spares for stock





CONTROL BOXES

Part No.	300	310	320	330	340	350	40665B	40828A
Model	111	200	2000	2000	2000	2000	DMB26A	DMB26A
Detailed Parts								
✓ Vacuum unit			***	***	***	***	54412033	54412320
✓ Springs, set, auto-advance			***	***	***	***	54411290	54414898
✓ Dog, driving	215	***	***	***	***	***	420620	420620
✓ Blade, Lucar, low tension			***	***	***	***	—	199275

Clamping place ...	...	...	...	...	...	423605
Screw and nut ...	...	...	...	...	...	415087
Cover, moulded ...	...	...	...	...	...	418851
Nut, moulded ...	...	...	...	...	...	410860
Brush and spring ...	...	...	...	...	...	418726
Rotor arm ...	...	...	...	...	...	420375
Plate, contact breaker bearing ...	...	...	...	...	...	419890
Base, contact breaker ...	...	...	...	...	...	496058
Spring, base fixing ...	...	...	...	...	...	496059
Ring, jump, base fixing ...	...	...	...	...	...	407071
Terminal, low tension ...	...	...	...	...	...	408518
Brush, insulating ...	...	...	...	...	...	405319
Insulating piece ...	...	...	...	...	...	419024
Lead, insulation ...	...	...	...	...	...	419023
Lead, earth ...	...	...	...	...	...	420107
Contact set ...	...	...	...	...	...	419950
Brush, insulating ...	...	...	...	...	...	423871
Condenser ...	...	...	...	...	...	496079
Cam ...	...	...	...	...	...	410031/5
Weight ...	...	...	...	...	...	419741
Shaft and action plate ...	...	...	...	...	...	489127
Bearing ...	...	...	...	...	...	419673
Bushing ...	...	...	...	...	...	421624
Clip, cap retaining ...	...	...	...	...	...	419678
Nut, vacuum adjusting ...	...	...	...	...	...	421825
Spring, ratchet ...	...	...	...	...	...	419706
Spring, return ...	...	...	...	...	...	418723
Oil seal ...	...	...	...	...	...	419645
Sundry parts, set ...	...	...	...	...	...	

Part No. Model	45067H HA12	451044J HA12
Detailed Parts		
Nut, moulded	408120	408120
Washer, cable end	185015	185015
Nut, switch and contact breaker terminal	186043	---
Washer, shakeproof	185040	---
Washer, plain	131023	---

Part No.	...	...	...	...	0332B2	5403B009	5403B010
Model	...	...	...	...	4FJ	SF6	4FJ
Detailed Parts							
Fuse, 5 amp.	...	...	...	...			188206
Fuse, 35 amp.	...	...	...	...	188218	188218	
Fuse, 50 amp.	...	...	...	...		188219	188219
Screw, terminal	...	...	...	...	T20560	T21610	T20560

Cover 54381342
 Screw 186088
 Grommet & ferrule 54380926
MODEL RB340
 54380438
 54380673
 54380178
 Screw 198886
 Grommet and ferrule 335526
MODEL RB310
 226479
 Contact set (typical)
 Screw 390794
 Nut 290529
 Screw 54380161
 Spring 54380088
 37082
 Screw 101063
 Washer, spring 185013
 Washer, plain 128034
 54380858
 Body 54948715
 Lid 54948718
 54948720
 Impeller & Pig 54713567
 54712737
 Grommet 771391
 Nut 54130820
 Washer 54140054
 Washer 54713562
 Union, outlet 54713931
 End plate 771373
 Cover 771408
MODEL 2FP
 54712741

Part No. Model	372978 RB310	37301A RB310	37301E RB310
Detailed Parts			
1 Cover	54380178	54380178	54380178
2 Screw, cover fixing	198886	198886	198886
3 Resistor, 60 ohms	54380058	54380058	54380058
4 Screw, terminal	54127518	54127518	54127518
5 Bead or gasket, cover sealing	226479	226479	226479
6 Grommet and ferrule	335526	335526	335526
7 Screw, cutout	335766	335766	335766
8 Contact set, voltage regulator	335768	226402	226402
9 Contact set, current regulator	335764	335764	335764
10 Screw, cutout adjusting	390794	390794	390794
11 Nut, cutout adjusting screw	390529	390529	390529
12 Screw, current and voltage regulator	54380161	54380161	54380161
13 Splitting current and voltage regulator	54380088	54380088	54380088
14 Resistance, 38 ohms		226307	
15 Resistance, field, 40 ohms			54381979

Part No.	37311A	37354A
Model	RB340	RB340
Detailed Parts		
Screw, cover fixing	186088	186088
Cover	54381342	54381342
Screw and contact, adjusting	390794	390794
Nut, adjusting screw	390529	390529
Resistance, swamp, 53 ohms	54380438	54380438
Resistance, points, 40 ohms	54380673	54380673
Resistance, field, parallel, 40 ohms	54381209	54381209
Grommet and ferrule, mounting	54380926	54380926

TERMINAL BLOCK

[illegible]

CONNECTOR BLOCK

Part No.	000	100	200	300	400	500	54948720
Detailed Parts							
Lid	000	000	000	000	000	000	54948718
Body	000	000	000	000	000	000	54948715
Connector, white	000	000	000	000	000	000	54948749
Connector, black	000	000	000	000	000	000	900288

FUEL PUMPS

Part No. Model	78387B	78403A
	2FP	2FP
Detailed Parts		
Plate, end	771373	771373
Ring, end plate sealing	771397	771397
Impeller and driving peg	54713567	54713567
Cover, valve	771408	771408
Ring, valve cover sealing	771389	771389
Ball, valve	771313	771313
Spring, valve	54714439	54714439
Grommet, fixing	771391	771391
Union, outlet	—	54713931
Spring, outlet union	—	54713932
Disc, valve, outlet union	—	54713933
Sleeve	54714610	54714610
Nut, locking	547130820	547130820
Washer	54140054	54140054
Washer, earthing	54713562	54713562
Bolt, banjo	—	54712741
Banjo and filter...	—	54712741
Sundry parts, set	54713573	54713573

§ Recommended spares for stock



HEADLAMPS



Right hand drive, dip left

Part No. Model	58225A F700	58642B PL700
Detailed Parts		
Light unit	54520067	556599
Spring, bulb retaining	556442	556442
Adaptor	553738	553738
Adaptor and cable	554855	554855
Bulb	404	416

Left hand drive, dip right

Part No. Model	58226A F700	58643B PL700
Detailed Parts		
Light unit	54520068	54520293
Spring, bulb retaining	556442	556442
Adaptor	553738	553738
Adaptor and cable	554855	554855
Bulb	406	417

Export Europe (except countries stated)

Part No. Model	58270A F700	58646B F700
Detailed Parts		
Light unit	556452	556452
Spring, bulb retaining	556442	556442
Adaptor	553738	553738
Sleeve, terminal	555910	555910
Bulb	410	410

Export France

Part No. Model	58271A F700EF	58645B F700
Detailed Parts		
Light unit	556452	556452
Spring, bulb retaining	556442	556442
Adaptor	553738	553738
Sleeve, terminal	555910	555910
Bulb	411	411

Export Sweden

Part No. Model	58430A F700	58664B F700
Detailed Parts		
Light unit	54520148	54520148
Spring, bulb retaining	556442	556442
Adaptor	553738	553738
Sleeve, terminal	555910	555910
Bulb	410	410

Export Austria

Part No. Model	58634A F700	58667B F700
Detailed Parts		
Light unit	54520883	54520883
Spring, bulb retaining	556442	556442
Adaptor	553738	553738
Sleeve, terminal	555910	555910
Bulb	410	410

Parts shown below are standard to headlamps in appropriate column (except 58493A and 58668B)

Part No. Model	58493A F700	58668B F700
Detailed Parts		
Rim or door	554440	554440
Screw, fixing	198898	198898
Washer, screw retaining	161385	161385
Nut, rim fixing screw	187117	187117
Bracket, rim fixing	555704	555704
Excluder, dust	552906	552906
Plate, light unit retaining	554872	554872
Screw, unit rim fixing	186137	186137
Rim, light unit seating	545179	545179
Bulb holder	54520187	54520187
Gasket, rubber	555415	555415
Gasket, body	554227	554227
Screw, complete with washer	554288	554288
Spring, trimmer	552813	552813
Sleeve, sealing	554626	554626
Spring, unit seating fixing	554180	554180
Screw, trimmer	554182	554182
Spring, trimmer screw retaining	554202	554202

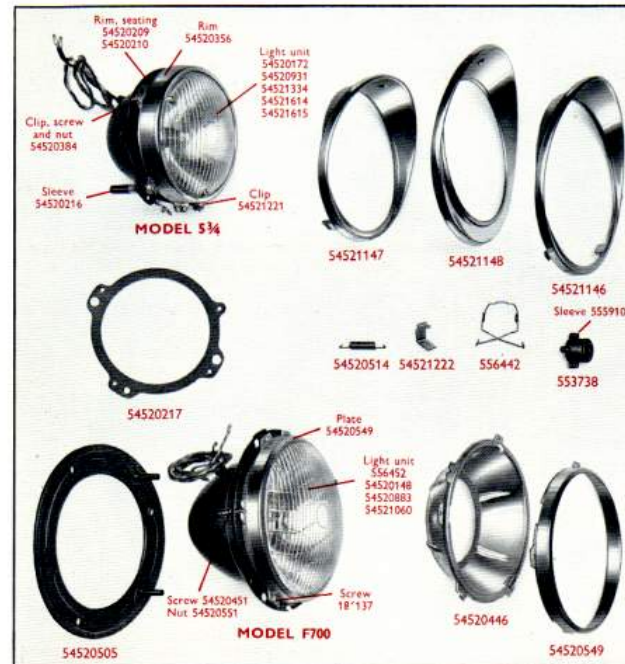
Export U.S.A.

Part No. Model	58493A F700	58668B F700
Detailed Parts		
Rim or door	54520650	54520650
Screw, rim fixing	198898	198898
Washer, screw retaining	161385	161385
Nut, rim fixing screw	187117	187117
Bracket, rim fixing	555704	555704
Plate, light unit retaining	554179	554179
Rim, light unit seating	545175	545175
Screw, unit rim fixing	186194	186194
Adaptor	553738	553738
Gasket, body	554178	554178
Spring, unit seating rim fixing	554227	554227
Screw, trimmer	554180	554180
Spring, trimmer screw retaining	554202	554202

§ Recommended spares for stock



HEADLAMPS (Four Headlamp System)



Home, South America, Middle East and Europe (except countries listed) (INNER)

Part No. Model	58723B 5 1/2"
Light unit	54520172
Rim, unit seating	54520209

Export France (INNER)

Part No. Model	58725B 5 1/2"
Light unit	54520931
Rim, unit seating	54520209

Export Austria (INNER)

Part No. Model	58724B 5 1/2"
Light unit	54521615
Rim, unit seating	54520209

Export Italy (INNER)

Part No. Model	58721A 5 1/2"
Rim, unit seating	54520209
Bulb	410

Export Italy (OUTER)

Part No. Model	58726A 5 1/2"
Light unit	54521614
Rim, unit seating	54520210
Bulb	410

Export U.S.A. (INNER)

Part No. Model	58720B/D 5 1/2"
Rim, unit seating	54520209

Export U.S.A. (OUTER)

Part No. Model	58722B 5 1/2"
Rim, unit seating	54520210

Parts shown below are standard to 5 1/2" model headlamps

Light unit retaining	54520356
Clip, rim retaining	54521221
Screw, unit rim fixing	186134
Adaptor	553738
Bush, rubber, fixed point pin	54520214
Pin, fixed point	54520213
Gasket, lamp seating	54520217
Sleeve, sealing	54520216

§ Recommended spares for stock

Home, right hand drive (OUTER)

Part No. Model	58715A F700
Light unit	54521060

Export Europe (except countries stated) (OUTER)

Part No. Model	58951A F700
Light unit	556452
Spring, bulb retaining	556442
Bulb	410

Export France (OUTER)

Part No. Model	58954A F700EF
Light unit	556452
Spring, bulb retaining	556442
Bulb	411

Export Austria (OUTER)

Part No. Model	58953A F700
Light unit	54520883
Spring, bulb retaining	556442
Bulb	410

Export Sweden (OUTER)

Part No. Model	58952A F700
Light unit	54520148
Spring, bulb retaining	556442
Bulb	410

Export, left hand drive, South America and Middle East (OUTER)

Part No. Model	58747A F700
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Parts shown below are standard to all F700 headlamps above

Plate, light unit retaining	54520549
Screw, unit rim	186137
Rim, unit seating	54520446
Adaptor	553738
Sleeve, adaptor	555910
Gasket, body	54520505
Spring, light unit fixing	54520514
Screw, trimmer	54520451
Housing, trimmer screw	54520550
Nut, trimmer screw	54520551



FOG AND DRIVING LAMPS

Home and Export (except France and Germany)

Part No. Model	55232A/E SWFT	55267A SWLR
Light unit	54520142	54520077
Bulb	323	323

Export France

Part No. Model	55233A/E SWFT	55281A SWLR
Light unit	54520625	54521118
Bulb	323	323

Parts shown below are standard to above SWFT Foglamps and SWLR Driving Lamps in appropriate column

Screw, rim fixing	127511	127511
Washer, rubber, rim fixing screw	54520195	54520195
Rim	54520604	54520604
Screw, bracket fixing	198903	198903
Sleeve, terminal	555910	555910
Grommet, cable entry	572363	572363
Nut, lamp fixing	181260	181260
Washer, shakeproof, fixing nut	188409	188409
Plate, lamp fixing	534732	534732
Gasket, lamp seating	534722	534722
Plate, adjusting	534721	534721
Bolt, lamp fixing	54520256	54520256
Washer, dished, seating	54520602	54520602

Export Germany

Part No. Model	55282A SWFT
Screw, rim fixing	127471
Washer, rubber, rim fixing screw	54520195
Light unit	54521826
Rim	54521012
Screw, bracket fixing	54101156
Bulb holder	54521829
Sleeve, terminal	555910
Grommet, cable entry	572363
Nut, lamp fixing	181260
Washer, shakeproof, fixing nut	188409
Plate, lamp fixing	534732
Gasket, lamp seating	534722
Plate, lamp adjusting	534721
Bolt, lamp fixing	54520256
Washer, dished, seating	54520602
Bulb	443

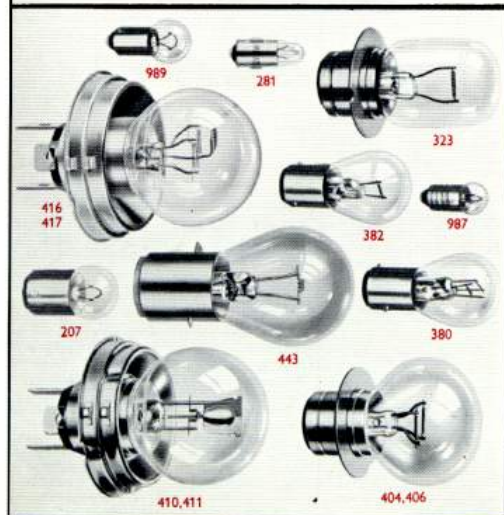
BULB SPECIFICATION (12 volt)

Bulb No.	Watts	Contact	Description
207	6	Single	Coil
281	2	Single	Miniature, bayonet cap, coil filament
323	48	Single	Transverse
380	21/6	Double	Transverse, offset pin
382	21	Single	Transverse
404	60/36	Double	Transverse, right hand drive
406	60/36	Double	Transverse, left hand drive
410	45/40	3-spade	Unified European cap, unified, duplo, clear
411	45/40	3-spade	Unified European cap, unified, duplo, yellow
416	60/40	—	Unified European cap, transverse shielded filament, right hand drive
417	60/40	—	Similar to 416, but left hand drive
443	35	Single	Transverse, Bosch cap, clear
987	2.2 amps.	Single	Miniature, screw cap, clear
989	6	Single	Miniature, coil

§ Recommended spares for stock



MODELS SWFT AND SWLR



HORNS

Part No. Model	69087A WT618 (Low note)	69090A WT618 (High note)
Detailed Parts		
Cover	702575	702575
Support, cover	702626	702626
Bracket	707095	707095
Diaphragm	702836	702851
Washer, diaphragm packing	702569	702569
Contact set or contact breaker	702687	702687
Block, terminal and resistance	702886	702886
Sundry parts, set	702722	702722

Part No. Model	69127A WT618 (Low note)	69128A WT618 (High note)
Detailed Parts		
Cover	54680655	54680655
Support, cover	702626	702626
Bracket	707095	707095
Contact set	702687	702687
Block, terminal and resistance	54680536	54680536
Diaphragm	702836	702851
Washer, diaphragm packing	702569	702569
Sundry parts, set	702722	702722

MIRRORS

Part No. Model	62564A 608	62572A 608
Detailed Parts		
Bracket	59610147	59610206
Foot	59610091	—
Collet	59610134	—
Nut, gland	59610093	—

FLASHER UNITS

Part No. Model	35010A FL5	35011A FL5	35020A FL5
Detailed Parts			
Screw, terminal	132464	—	—
Washer, terminal screw	185000	—	—

AMMETERS

Part No. Model	36262A/B CZU60	36293A CZU60	36309A CZU60
Detailed Parts			
Clamp, ammeter fixing	54360331	54360309	54360331
Nut, clamp fixing	169053	169053	169053
Washer, clamp fixing nut	185026	185026	185026
Nut, terminal	166043	166043	166043
Washer, terminal nut	185040	185040	185040
Connector, Lucas 'M', large	199317	199317	199317
Connector, Lucas 'M', small	199275	199275	199275

§ Recommended spares for stock





SIDE AND FRONT FLASHER LAMPS

Part No. Model	52474A/B 490	52479A 563	52480A 563	52498A 563
Rim or door	525289	525298	525298	525298
Glass	525292	525285	525285	525285
Screw, rim fixing	113511	113511	113511	113511
Washer, screw retaining	161385	161385	161385	161385
Wires, glass retaining	522869	522869	522869	522869
Gasket, glass seating	525290	525290	525290	525290
Bracket, rim fixing	525289	525289	525289	525289
Plate, seating, with bulb holder	54571528	54571528	54571527	54571527
Interior, bulb holder	553780	573832	573832	573828
Body, rubber	54571149	54571149	54571149	54571149
Sleeve, terminal	188818	555910	555910	555910
Medallion, indicator	573449			
Clip, medallion fixing	571888			
Ring, rubber	522910			
Bulb	989	382	382	380

Part No. Model	52465A 652	52517A 652	52518A 652	52519A 652
Lens	54572374	54572374	54572375	54572375
Screw, lens fixing	106871	106871	106871	106871
Washer, fixing screw retaining	161385	161385	161385	161385
Gasket, lens seating	54571885	54571885	54571885	54571885
Interior, bulb holder, side lamp	553780	553780	553780	553780
Interior, bulb holder, flasher	573832	573832	573832	573832
Sleeve, terminal	555910	555910	555910	555910
Gasket, lamp seating	54572031	54572030	54572031	54572030
Base	54572000	54571965	54572000	54571965
Bulb, side lamp	989	989	989	989
Bulb, flasher	382	382	382	382

Part No. Model	52540B/E 690	52541B/E 690	52542B/E 690	52543B/E 690
Lens	54572518	54572517	54572518	54572516
Screw, lens fixing	5410081	5410081	54100481	54100481
Gasket, lens seating	54572283	54572283	54572283	54572283
Interior, bulb holder	573832	573832	573832	573832
Sleeve, terminal	555910	555910	555910	555910
Gasket, lamp seating	54572522	54572522	54572284	54572284
Body	54572519	54572519	54572285	54572285
Grommet, cable entry	573825	573825	573825	573825
Bulb	382	382	382	382

SIDE LAMP

Part No. Model	52606A 461/1
Bezel	54572869
Rim or door, with glass and reflector	54572667
Bulb holder	54573590
Interior, bulb holder	553780
Ring, rubber seating, bulb holder	544354
Sleeve, terminal	555910
Gasket, lamp seating	54572661
Bulb	989

MAP LIGHT

Part No. Model	52477A 481
Sleeve, terminal	555910
Bulb	989

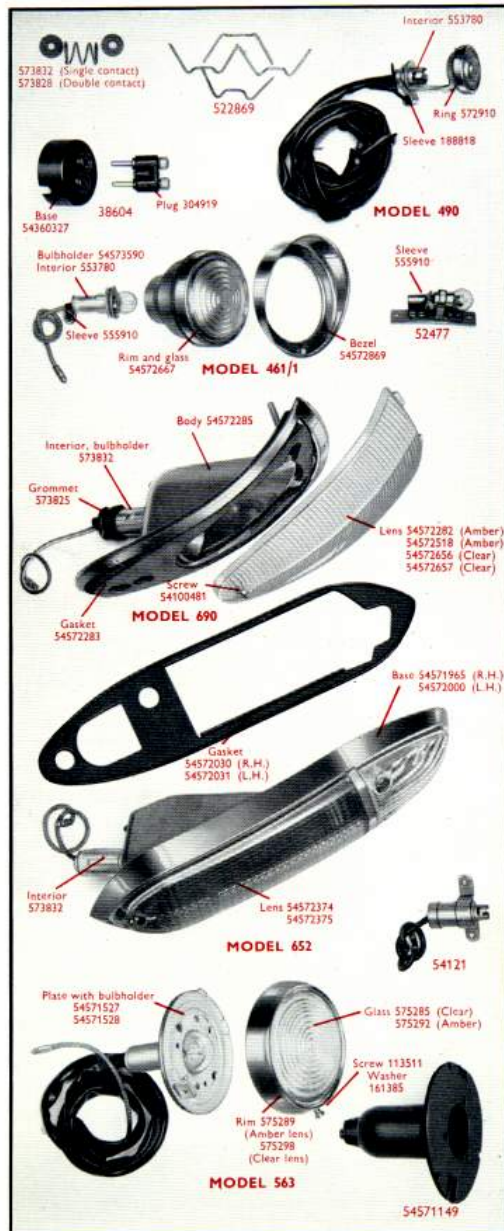
PLUG AND SOCKET - INSPECTION

Part No. Model	38604A/B
Plug	304919
Base and sockets	54360327

BOOT LAMP

Part No. Model	54121A 519
Bulb	989

* Order separately § Recommended spares for stock



STOP TAIL, FLASHER AND REFLEX LAMPS

Part No. Model	53820A 651	53866A 651	53867A 651	53868A 651
Detailed Parts				
Lens	54572372	54572372	54572373	54572373
Gasket, lamp seating	54572062	54571935	54572062	54571935
Base	54572040	54571939	54572040	54571939

Part No. Model	53947A/B 651	53948A/B 651	53949A/B 651	53950A/B 651
Detailed Parts				
Lens	54572372	54572372	54572373	54572373
Gasket, lamp seating	54573000	54573001	54573000	54573001
Base	54572888	54572887	54572888	54572887

Parts shown below are standard to above lamps

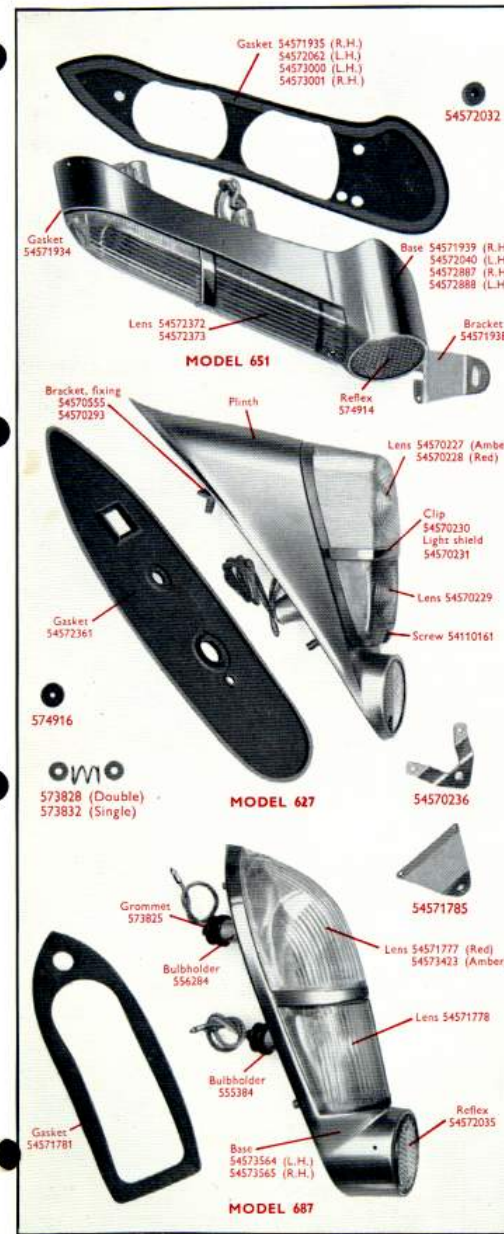
Screw, lens fixing	106871
Washer, screw retaining	161385
Gasket, lens seating	54571934
Interior, bulb holder, stop tail	573828
Interior, bulb holder, flasher	573832
Sleeve, terminal	555910
Reflex	54914
Spacer, rubber, reflex seating	54572032
Bracket, reflex supporting	54571938
Screw, supporting bracket fixing	5412008
Bulb, stop tail	380
Bulb, flasher	382

Part No. Model	53726A/B 627	53727A/B 627	53757A/B 627	53758A/B 627
Detailed Parts				
Lens, flasher	54570227	54570257	54570228	54570228
Lens, stop tail	54570229	54570229	54570229	54570229
Shield, light	54570231	54570231	54570231	54570231
Clip, lens	54570230	54570230	54570230	54570230
Screw, lens mounting	54120034	54120034	54520034	54520034
Plate, lens mounting	54570296	54570296	54570296	54570296
Screw, lens fixing	54110161	54110161	54110161	54110161
Gasket, lens seating	54570233	54570233	54570233	54570233
Interior, bulb holder, flasher	573832	573832	573832	573832
Interior, bulb holder, stop tail	573828	573828	573828	573828
Reflector, reflex, complete	574914	574914	574914	574914
Bracket, reflex reflector mounting	54570236	54570236	54570236	54570236
Washer, rubber, reflex reflector seating	574916	574916	574916	574916
Screw, bracket fixing	54120034	54120034	54120034	54120034
Pinch	54570291	54570292	54570291	54570292
Bracket, lamp fixing	54570293	54570555	54570293	54570555
Screw, stop (pinch to bracket), fixing	147806	147806	147806	147806
Gasket, lamp seating	54572361	54572361	54572361	54572361
Screw, lamp fixing	192256	192256	192256	192256
Bulb, flasher	382	382	382	382
Bulb, stop tail	380	380	380	380

Part No. Model	53934A 687	53935A 687	53936A 687	53937A 687
Detailed Parts				
Separator, lens	54572171	54572171	54572171	54572171
Screw, separator fixing	198889	198889	54571777	54571777
Lens, flasher	54571423	54571423	54571777	54571777
Screw, lens fixing	54120024	54120024	54120024	54120024
Lens, stop tail	54571778	54571778	54571778	54571778
Gasket, lens seating	54571780	54571780	54571780	54571780
Bulb holder, flasher	556284	556284	556284	556284
Interior, bulb holder, flasher	573832	573832	573832	573832
Bulb holder, stop tail	555384	555384	555384	555384
Interior, bulb holder, stop tail	573828	573828	573828	573828
Reflex	552101	552101	552101	552101
Holder, reflex	54572035	54572035	54572035	54572035
Washer, seating, reflex holder	54572220	54572220	54572220	54572220
Plate, reflex holder retaining	54572032	54572032	54572032	54572032
Screw, retaining plate fixing	198889	198889	198889	198889
Grommet, cable entry	573825	573825	573825	573825
Gasket, lamp seating	54571781	54571781	54571781	54571781
Base	54573564	54573565	54573564	54573565
Bulb, stop tail	380	380	380	380
Bulb, flasher	382	382	382	382

* When replacing bulb holders 556284 or 555384, interiors 552103 and 552101 respectively will also be required.

§ Recommended spares for stock





NUMBER PLATE, REVERSE AND BOOT LAMPS

Part No.	Model	53453A/B 512	53557A/B 512
Detailed Parts			
Lens	...	573513	575335
Gasket, lens seating	...	573519	573519
Screw, bulb holder bracket	...	126463	126463
Washer, spring	...	185038	185038
Interior, reverse bulb holder	...	552103	552103
Interior, number plate bulb holder	...	553780	553780
Gasket, bulb shield	...	573521	573521
Screw, bulb shield fixing	...	126544	126544
Washer, spring	...	131023	131023
Washer, cable grip	...	516285	516285
Sleeve, terminal	...	555910	555910
Bulb shield	...	573527	573527
Bulb, reverse	...	382	382
Bulb, number plate and boot light	...	989	989

NUMBER PLATE AND REVERSE LAMPS

Part No.	Model	53943A 689	53944A 689
Detailed Parts			
Cover	...	54572564	54572564
Stud, lamp fixing, long	...	54110836	54110836
Stud, lamp fixing, short	...	54150041	54150041
Glass, right hand	...	54572340	54572340
Glass, left hand	...	54572341	54572341
Bulb holder, reverse	...	54571750	54571750
Interior, bulb holder, reverse	...	573832	573832
Bulb holder, number plate illumination	...	54572554	54572554
Interior, bulb holder, number plate illumination	...	553780	553780
Gasket, lamp seating	...	54573799	54573799
Screw, baseplate fixing, long	...	105386	105386
Screw, baseplate fixing, short	...	186137	186137
Baseplate, right hand	...	54572693	54572693
Baseplate, left hand	...	54572694	54572694
Grommet, cable entry	...	572039	572039
Gasket, glass seating	...	54572460	54572460
Bulb, reverse	...	382	382
Bulb, number plate	...	989	989

NUMBER PLATE LAMP

Part No.	Model	53993A 705
Detailed Parts		
Rim or door	...	54570708
Screw, rim fixing	...	54111081
Glass	...	54570704
Shield, light	...	54570705
Gasket, lens seating	...	54570706
Body	...	54573381
Bulb	...	207

REVERSE LAMPS

Part No.	Model	52567A 595	52570A 595
Detailed Parts			
Rim or door	...	576227	576227
Lens	...	576223	54573097
Screw, lens fixing	...	54111011	54111011
Washer, screw retaining	...	161385	161385
Gasket, lens seating	...	576228	576228
Interior, bulb holder	...	573832	573832
Gasket, lamp seating	...	576229	576229
Grommet, cable entry	...	54572427	54572427
Body	...	54573143	54573143
Bulb	...	382	382

Recommended spares for stock



MOTOR - FAN

Part No.	Model	78378B/D 3GM
Detailed Parts		
Bolt, fixing	...	54100606
Cover and bearing, commutator end	...	745768
Brushgear	...	54713544
Brushes, set	...	54713563
Spring, brush	...	735631
Armature	...	54711120
Coil, field	...	54712958
Bracket, bearing	...	54712335
Cover, dust, bearing bracket	...	54713890
Grommet	...	+748843

MOTOR - WINDOW LIFT

Part No.	Model	75409D/F 4GM
Detailed Parts		
Screw, end cover fixing	...	54714138
Washer, end cover fixing screw	...	188347
Cover, end	...	54714143
Bearing set	...	54714477
Brushes, set	...	54714476
Spring, brush	...	54714131
Armature	...	54714128
Screw, pole piece	...	126940
Coil, field	...	54714966
Stud, fixing	...	119387

RELAY - WINDOW LIFT

Part No.	Model	33234B 9RA
Detailed Parts		
Clip, cover fixing	...	334906
Cover	...	54381484

WARNING LIGHTS

Part No.	Model	38147A WL13	38232A WL13	38234A WL13
Detailed Parts				
Shade	...	305569	319222	319222
Bezel	...	319306	54360731	54360731
Window	...	319305	54360731	54360731
Bulb holder	...	554734	54360731	54360731
Screw, terminal	...	100521	54360731	54360731
Washer, terminal screw	...	185012	54360731	54360731
Brake, connector	...	319214	54360905	54360914
Cover and window	...	987	987	987

Part No.	Model	38091A WL3	38220A WL3	38221A SWL
Detailed Parts				
Window	...	318864	318864	54334281
Bulb holder	...	318896	318896	+319408
Set of fixing parts	...	318896	318896	318896
Cover and window	...	318896	318896	318896
Connector, Lucas	...	54190096	54190096	54190096
Insulator, Lucas	...	54360574	54360574	54360574
Connector, Lucas	...	54190174	54190174	54190174
Nut	...	180170	180170	54334282
Washer, terminal	...	185040	185040	185040
Screw, terminal	...	100521	100521	100521
Washer, terminal	...	185012	185012	185012
Bolts	...	54334283	54334283	54334283
Body	...	54334280	54334280	54334280
Bulb	...	987	987	987

CUBBY BOX LAMP

Part No.	Model	56078D 681
Detailed Parts		
Lens	...	54572189

INTERIOR LAMP

Part No.	Model	56075A 674
Detailed Parts		
Lens	...	54571954
Gasket, lens seating	...	54571955
Base	...	54571956
Bulb	...	382

Order separately Recommended spares for stock

WINDSHIELD WIPERS



Motors

Part No.	75310B	75310D	75403D
Model	75311B DR3	75311D DR3	DL3
Detailed Parts			
Cover, end, terminal	743653	743653	743653
Screw, earth lead	126444	126444	—
Bolt, fixing, 2 B.A.	145696	145696	—
Brushgear	743171	743171	743171
Brushes, set	729367	729367	729367
Spring, brush	735631	735631	735631
Armature	743929	743929	743929
Coil	744907	54713957	54713957
Fixing plate assembly or stud	743176	743176	—
Cover, gearbox	743924	743924	54711359
Screw, cover fixing	186134	186134	—
Shaft and gear	744913	744913	54713379
Switch, limit or self-parking	743846	743846	—
Screw, switch adjusting	740556	740556	—
Spring, adjusting screw	733270	733270	—
Sleeve, adjusting screw	740557	740557	—
Connecting rod assembly	740563	740563	—
Bolt, through	—	—	54100606
Studs, fixing (set of parts)	—	—	54710127
Sundry parts, set	740899	740899	54713264

Arms

Part No.	Length	Finish	Crank
54711436	10 $\frac{1}{2}$ "	C.P.	10" R.H.
54711437	10 $\frac{1}{2}$ "	C.P.	10" L.H.
54712032	10 $\frac{1}{2}$ "	C.P.	10 $\frac{1}{2}$ " R.H.
54712033	10 $\frac{1}{2}$ "	C.P.	10 $\frac{1}{2}$ " L.H.
54714410	11"	C.P.	10" R.H.
54714411	11"	C.P.	10" L.H.

§ Recommended spares for stock

Motors

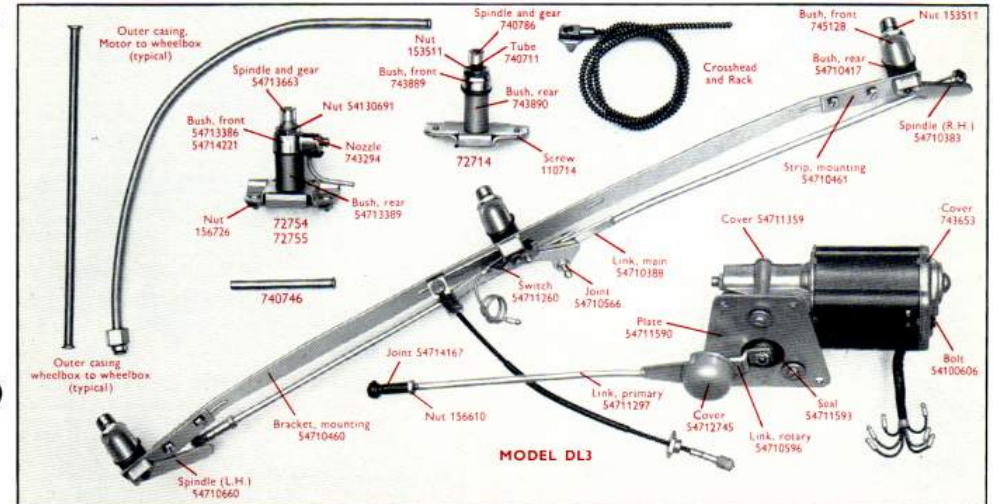
Part No. Model	75404D DL3	75425A 6W	75465A 6W
Detailed Parts			
Cover, end, terminal	743653	743653	743653
Screw, earth lead	—	12644	12644
Brushgear	743171	743171	743171
Brushes, set	729367	729367	729367
Spring, brush	735631	735631	735631
Armature	743929	54712768	54712768
Coil	54713957	54713957	54713957
Cover, gearbox	54711359	54712772	54712772
Screw, cover fixing	—	186144	186144
Shaft and gear	54711379	54714274	54714274
Switch, self-parking	—	743846	743840
Spring, adjusting screw...	—	733270	733270
Sleeve, adjusting	—	740557	740557
Bolt, through	54100606	54100606	54100606
Studs, fixing (set of parts)	54710127	54710127	54710127
Spring, armature adjusting	—	54711020	54711020
Screw, adjusting...	—	54710163	54710163
Rod, connecting	—	54710037	54710037
Pinion and gear	—	54714275	54714275
Sundry parts, set	54713264	740899	740899

Blades

Part No.	Length	Finish	Cap. rubber retaining	Rubber
54711281	11"	C.P.	737916	54711743
54711282	11"	C.P.	737916	54711780
54712821	14"	C.P.	—	54714600



WINDSHIELD WIPERS



Wheelboxes

Part No.	72714A/D	72754D/E	72755D/F
Detailed Parts			
Spindle and gear	740786	54713663	54713664
Tube, rubber, spindle	740711	—	—
Nut, wheelbox fixing	153511	54130691	54130692
Bush, front	743889	54714221	54713381
Nozzle	—	743294	743294
Washer, rubber	740925	—	—
Bush, rear	743890	54713389	54713388
Nut or screw, cover fixing	110714	156726	156726

Crosshead and Rack

	Part No.	Cut to
2.4, 3.4 and 3.8 litre Mk. II	744257	50 $\frac{11}{32}$ "
Mk. X	743238	47 $\frac{11}{32}$ "

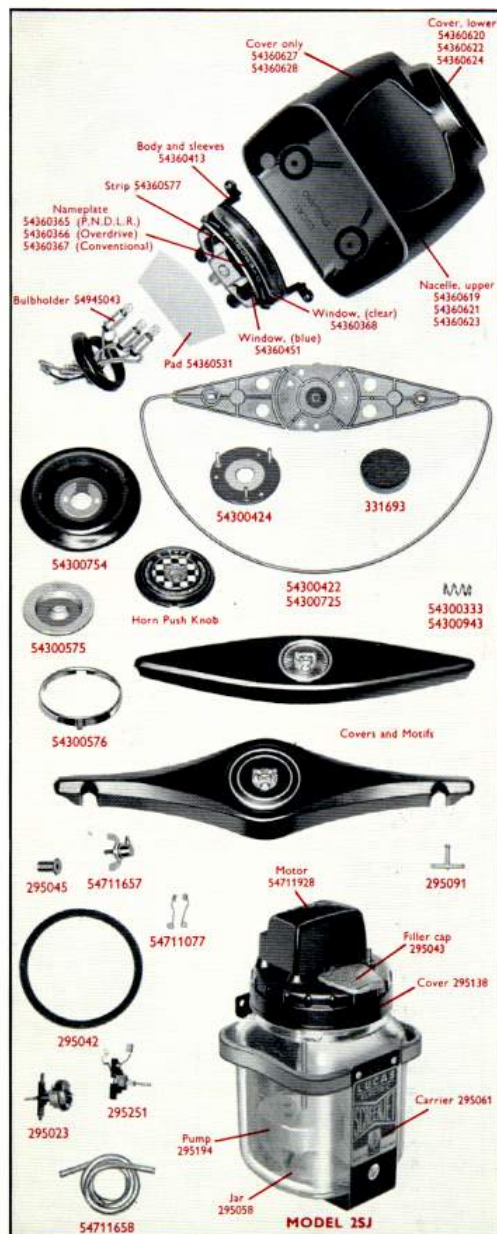
Outer Casings

	Motor to Wheelbox	Wheelbox to Wheelbox	Short End	Ferrule Retaining	Grommet
2.4, 3.4 and 3.8 litre Mk. II ...	743818	743819	740746	740715	740811
Mk. X	54714703	54714900	740746	—	—

§ Recommended spares for stock

Link Sets

Part No.	54714605	54714606
Model	R.H.D.	L.H.D.
	DL3	DL3
Detailed Parts		
Main, Wheelbox		
Link, main	54710388	54710388
Joint, snaplock...	54710566	54710566
Nut, locking	156610	156610
Spindle, left hand	54710660	54710660
Spindle, right hand	54710383	54710383
Spindle, centre with switch	54712765	54712765
Contact, switch	54711260	54711260
Nut, spindle fixing	153511	153511
Bush, front	745128	745128
Washer	744551	744551
Bush, rear...	54710417	54710417
Bracket, mounting	54710460	54710460
Scrip, mounting bracket	54710461	54710461
Plate, motor fixing	54711590	54711590
Seal, rubber, fixing plate	54711593	54711593
Cover, cam mechanism	54712745	54712745
Rotary and Primary		
Link, rotary	54710596	54710596
Link, primary	54711297	54711297
Joint, snaplock...	54714167	54714167
Nut, locking	156610	156610



NACELLE, STEERING COLUMN

	Auto-transmission	Overdrive	Conventional
Nacelle, upper. Part No.	54360619	54360621	54360623
Detailed Parts			
Screw, bulb holder fixing	132464	132464	132464
Washer, bulb holder fixing screw	185000	185000	185000
Window, clear	54360368	54360368	54360368
Nameplate	54360365	54360366	54360367
Pad, rubber	54360531	54360531	54360531
Window, blue	54360451	54360451	54360451
Body and bulb holder sleeves	54360413	54360413	54360413
Cover	54360628	54360627	54360627
Bulb holder	54945043	54945043	54945043
Strip, green, direction indicator	54360577	54360577	54360577
Bulb	281	281	281

Cover, lower. Part No.	54360620	54360622	54360624
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STEERING COLUMN CONTROLS

Part No. Model	*33550D CC2	*33550F/H CC2	*33570B CC5	*33585A CC2
Detailed Parts				
Ring, knob retaining	—	—	54300576	—
Plate, upper contact	—	—	54300575	—
Cover and lower contact plate	—	169290	—	169290
Nut, plate stud fixing	—	54300943	—	54300943
Spring, horn ring	54300333	54300725	—	54300725
Ring, with upper contact	54300422	54300725	—	54300725
Plate, fixing, with lower contact	54300424	54300424	—	54300424
Screw, plate fixing	132504	132504	—	132504
Pad, rubber, horn ring pressure	—	331693	—	54300877
Bush, anti-rattle	—	—	—	—
Nut, contact fixing	169294	—	—	—

The following parts are serviced by Vehicle Manufacturer

Cover and motif...	54300442	54300766	—	54300844
Knob	—	—	54300574	—

SCREENJET

Part No. Model	077026 25J
Detailed Parts	
Motor, with coupling	54711928
Contact, switch, with adjusting screw	295251
Brush set	54711077
Armature	295023
Cover, moulding	295138
Cap, filler, rubber	295043
Gasket, cover, rubber	295042
Union, motor to pump fixing	295045
Pump assembly	295194
Jar, glass	295058
Carrier assembly, jar	295061
Tubing, 60" long	154711658
Tubing, 108" long	154713823
Tee piece	295091
Nozzles (2 off)	154711657
Sundry parts, set	295196

* Complete control serviced by Vehicle Manufacturer
 † Order separately
 § Recommended spares for stock



DIRECTION INDICATOR SWITCHES

Part No. Model	34314A/B 375A	34361D/E 375A
Detailed Parts		
Contact, warning light	54332586	54332586
Spring, pawl centring	54333162	54333162
Clip, fixing	348323	348323
Casing	—	54330333
	—	5433059

SOLENOID, STARTING MOTOR

Part No. Model	76445D 25T	76411E/J ST950	76464A/D 25T	76465A/E ST950
Detailed Parts				
Nut, terminal	166019	166043	166019	166043
Washer, spring, terminal	185040	185040	185040	185040
Nut, contact screw	170574	170574	170574	170574
Washer, spring, contact screw	185062	185062	185062	185062
Cap, end, rubber	763119	760130	763119	760130
Connector, Lucas	—	—	54190015	54190015
Starter push	—	—	54190013	54190013
Fuse box	—	—	54190014	54190014
Control box or ammeter	—	—	—	—
Brass cap	—	—	*54337061	—

TERMINAL SCREWS AND WASHERS

Part No.	Size	Fitted to Switches
120560	2 B.A. x 1/8" (grub)	31077E
120584	4 B.A. x 1/8" (grub)	31967A
132464	4 B.A. x 1/8" (cheesehead)	31284A/D, 31981A/B, 31982A/B, 34382A, 34383A, 34436A and 34454A
185000	3 B.A. Washer	31284A/D, 31981A/B, 31982A/B, 34382A, 34383A, 34436A and 34454A

FIXING NUTS AND WASHERS, ETC.

Part No.	Size	Fitted to Switches
153601	Nut, 1/2" o.d. x 1/8" unified thread	31960A/D, 31963A/D, 31966D/F, 31969A/D, 31984A/D and 34425A/D
166043	Nut, 2 B.A. x 1/8" a.f. x 1/2" thick, hexagon	34436A
180670	Nut, 1/2" hexagon	31967A and 34263A
182660	Nut, 3/4" hexagon	31981A/B and 31982A/B
54130301	Nut, 1" o.d. x 1/2" i.d.	31962A
158350	Washer, 1" o.d. x 1/2" i.d.	31967A and 34263A
164018	Washer, 1 1/2" o.d. x 1/2" i.d.	31962A
185188	Washer, 1 1/2" o.d. x 1/2" i.d. x 1/8" thick	31967A and 34263A
188330	Washer, 2 B.A. x 1/8" o.d.	34436A
54148517	Washer, 1 1/2" o.d. x 1/2" i.d., crinkle type	31960A/D, 31963A/D, 31966D/F, 31969A/D and 31984A/D
318428	Plate, fixing	31981A/B and 31982A/B
360373	Pad, insulating	31800A/B

SWITCH LEVER

Part No.	Fitted to Switches
54332270	Lighting: 31981A/B, 31982A/B, 34382A, 34383A and 34436A

a.f. ... across flats i.d. ... inside diameter o.d. ... outside diameter
 * Order separately when automatic transmission is fitted
 § Recommended spares for stock



LAYCOCK DE NORMANVILLE OVERDRIVE EQUIPMENT

Top Gear or Interrupter Switch

Part No.	Model	31077E
Screw, terminal	120560	

Transmission Gear Solenoid

Part No.	Model	76515A/D
Cover assembly, contact	765933	
Cover, rubber	765063	
Boot, rubber, plunger	765046	
Plunger	766555	

Overdrive Operating Switch

Part No.	Model	34313A
Nut, fixing	153601	

BORG WARNER AUTOMATIC TRANSMISSION EQUIPMENT

Starting Motor

Part No.	Model	26097D
		M45G

For details see page 7

Throttle Switch

Part No.	Model	31931A
		TOSI

Hydraulic Pressure Switch

Part No.	Model	31393A
Nut, terminal	165033	
Washer, terminal nut	188454	

Inhibitor Switch

Part No.	Model	31972A
		555A

Brake Line Solenoid

Part No.	Model	76502E/H
		BVSI

Gear Holding Solenoid

Part No.	Model	76533A/B
Cover assembly, contact	765933	
Cover, rubber	765063	
Plunger	54335360	

Interrupter Switch

Part No.	Model	31077E
Screw, terminal	120560	

§ Recommended spares for stock

