

## INSTRUCTIONS FOR ORDERING SPARE PARTS

To avoid delay through inaccurate interpretation, it is of great importance that the information detailed in the following paragraphs be strictly adhered to when placing orders.

### CAR TYPE

**Always quote the engine and chassis numbers** except when Stock Orders are placed, in which case the Year and Model must be indicated.

If Gearbox components are required it is necessary to quote on the order the **serial number** of the Gearbox, together with any **prefix or suffix letters** which may be indicated.

The Serial numbers are stamped on a brass plate which is fitted on the right-hand side of the Engine Compartment and also on the Units referred to above.

### DETAILS OF PARTS REQUIRED

When ordering, the most complete information should be given to enable us to deal with your requirements expeditiously and to minimise delay in the despatch of the goods. Therefore we strongly recommend that the following procedure be adopted:—

- (1) Identify part with technical description in catalogue.
- (2) On order, quote (a) part number, (b) technical description.

**Note: In no case should the illustration plate number be given.**

- (3) If doubt exists as to the part number or technical description, a dimensioned sketch will assist in the interpretation of the order, or, alternatively, the old part should accompany the order as a pattern. When patterns are sent, it is **most important** that they be labelled, indicating the name and address of the sender, together with any reference such as order number, etc. Patterns will not be returned unless instructions to that effect accompany the order. In the absence of such instructions, patterns will be scrapped after retention for a period of ONE WEEK.
- (4) To order in "sets" is misleading. Please, therefore, **state the specific quantity required.**

### SPECIAL ATTENTION

Particular attention is drawn to the fact that when such items as wings, doors, door glasses, etc., are required, care should be taken to indicate whether they are located on the left-hand or right-hand side of the car. The position is determined by the driver's own left or right hand when seated in the car.

Orders for any coloured parts such as carpets, casings, etc., should clearly state the precise colour required.

## **DESPATCH INSTRUCTIONS**

The full address of the destination to which the goods are to be sent, together with that of the customer, should be clearly defined.

Whilst every effort will be made to observe customers' wishes as to the mode of transport, it is the normal custom to utilize the quickest possible method, whether it be post, passenger train or road transport, this being dependent upon the size and weight of the package and the destination to which it is to be sent.

## **PRICES**

Current retail prices shown in the Jaguar Parts Master Price List are subject to alteration without notice, and are for delivery at Works. Postage, carriage and packing will be charged extra.

## **DAMAGE BY FIRE OR ACCIDENT**

Whilst every precaution is taken, we do not accept liability for damage which may be caused by fire to any motor car or part thereof entrusted to us for any purpose whatsoever. Nor is liability accepted for accidental damage.

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# CYLINDER BLOCK

Part No.	Description	Plate No.	No. per Unit	Remarks
C.17212/1	<b>CYLINDER BLOCK ASSEMBLY</b>	1- 1	1	Fitted from Engine No. R.1001 to R.7194.
C.15867	Plug (Screwed) for Oil Filter Flange		1	
C.317	Core Plug (Welch Washer) at right-hand side of Cylinder Block		1	
C.315	Core Plug (Welch Washer) at each side and at rear of Cylinder Block	1- 2	7	
C.5022	Plug (1" Briggs) on right-hand side of Cylinder Block, sealing aperture for heater element		1	
C.2352	Plug (½" A.N.F.) at right-hand side of Cylinder Block, sealing oil gallery apertures		6	
C.2296/3	Washer (Copper) on Plugs		6	
C.13479	Dowel, between Bearing Caps and Cylinder Block		14	
C.8614/1	Front Timing Cover	1- 3	1	
C.16862	Expansion Plug for Oil Filter Flange		1	
UFS.131/3R	Screw, Set, for Water Jet hole	1- 4	4	
FW.105/E	Copper Washer, on Setscrews	1- 5	4	
C.17522	Dipstick Adaptor Tube		1	
C.19291	<b>CYLINDER BLOCK ASSEMBLY</b>		1	Fitted to Engine No. R.7195 and subs.
C.13479	Dowel (small) between Bearing Caps and Cylinder Block		7	
C.19340	Dowel (large) between Bearing Caps and Cylinder Block		7	
All other items are as for Cylinder Block C.17212/1.				
C.2305	Plug (⅞" A.N.F.) in front end of oil gallery	1- 6	1	
C.2157	Headed Plug (⅞" A.N.F.) in rear end of oil gallery		1	
C.2296/2	Washer (Copper) on Plug		1	
C.11530	Screwed Plug at rear of Cylinder Block		1	
C.11531	Washer (Copper) for Screwed Plug		1	
C.13479	Dowel for location of Timing Cover on front of Cylinder Block	1- 7	2	
C.13478	Dowel for location of Clutch Housing on rear face of Cylinder Block	1- 8	2	
C.2269	Stud (Plain) for fixing of Cylinder Head to Block	1- 9	13	
C.2270	Stud (Dowel) for fixing of Cylinder Head to Block	1-10	1	
C.16317/S	Cover Assembly on rear face of Cylinder Block	1-11	1	
C.2373	Ring Dowel, between Rear Cover and Cylinder Block	1-12	2	
UFS.131/7R	Screw, Set, Centre, securing Rear Cover to Cylinder Block	1-13	1	Fitted from Engine No. R.1001 to R.2563.
UFB.131/9R	Bolt, Outer, securing Rear Cover to Cylinder Block	1-14	2	
FG.105/X	Spring Washer, on Bolts and Setscrew		3	
C.19648	Cover Assembly, on rear face of Cylinder Block		1	
C.19654	Oil Seal (asbestos) inside Cover Assembly		2	
C.19686	Cap Screw (centre) securing Rear Cover to Cylinder Block		1	Fitted to Engine No. R.2564 and subs.
C.19625	Cap Screw (outer) securing Rear Cover to Cylinder Block		2	
C.2373	Ring Dowel, between Rear Cover and Cylinder Block		2	
C.2394	Ring Dowel, between Sealing Ring and Rear Cover		2	
C.2470	Cap Screw, securing Sealing Ring to Rear Cover		2	
C.5846	Union, connecting oil feed pipe to Cylinder Block	1-15	1	
C.4146	Washer (Copper) at each side of Union	1-16	2	
C.2430	Sealing Ring, in Distributor aperture on Cylinder Block	1-17	1	
UFS.125/4R	Screw, Set, securing Distributor in Cylinder Block		1	
C.724	Washer, Shakeproof, on Setscrew		1	
FW.104/T	Washer, Plain, on Setscrew		1	
UFS.119/2R	Plug, in aperture for Distributor drive lubrication		1	
AW.102/E	Washer (Copper) on Plug		1	
C.2262	Bolt, securing Bearing Caps		14	
C.21171	Washer, locking bolts on centre, intermediate and front Bearing Caps		11	
C.21172	Washer, locking bolts on rear Bearing Cap		2	
C.13791	<b>LINER FOR CYLINDER BLOCK</b>		6	<b>FOR USE WHEN RECONDITIONING CYLINDER BLOCK.</b>

# CYLINDER BLOCK

Part No.	Description	Plate No.	No. per Unit	Remarks
C.13457	<b>FILTER GAUZE, IN CYLINDER BLOCK, BEHIND HYDRAULIC CHAIN TENSIONER</b>	1-18	1	
C.2354	<b>WATER DRAIN TAP FOR LEFT-HAND SIDE OF CYLINDER BLOCK</b>	1-19	1	
C.2296/3	Washer (Copper) on Drain Tap	1-20	1	
C.316	Washer (Fibre) on Drain Tap	1-21	2	
C.14917	<b>DYNAMO MOUNTING BRACKET</b>	1-22	1	Fitted from Engine No. R.1001 to R.1509.
C.18228	<b>DYNAMO MOUNTING BRACKET</b>		1	Fitted to Engine No. R.1510 and subs.
UFS.137/6R	Screw, Set, securing Mounting Bracket to Cylinder Block		3	
FG.106/X	Washer, Spring, on Setscrews		3	
UFB.131/8R	Bolt, securing Dynamo to Mounting Bracket		2	
C.8737/2	Nut, on Bolts		2	
C.4808/1	<b>CRANKSHAFT</b>	1-23	1	Fitted from Engine No. R.1001 to R.2563.
C.4283	Screwed Plug, in Crankshaft Journals	1-24	6	
C.18350/1	<b>CRANKSHAFT</b>		1	Fitted to Engine No. R.2564 and subs.
C.4283	Screwed Plug, in Crankshaft Journals		6	
C.2226	Bush, in rear end of Crankshaft, for Gearbox Primary Shaft	1-25	1	
C.2316	Thrust Washer, for Centre Bearing Cap (.091"/.093")	1-26	2	
C.2316/1	Thrust Washer, for Centre Bearing Cap (.095"/.097")	1-26	2	Oversize Thrust Washers to be used for service replacements if required.
C.16293	Main Bearing, on front, centre and rear journals of Crankshaft (standard size)	1-27	6 halves	
C.16294	Main Bearing, on intermediate journals of Crankshaft (standard size)	1-28	8 halves	
<b>MAIN BEARINGS are obtainable in the following undersizes :—</b> — .010"    — .020"    — .030"    — .040"				
<b>When ordering, please quote Part No. and under-size required (e.g. C.16293/20 for .020" undersize)</b>				
C.15274	<b>CRANKSHAFT DAMPER ASSEMBLY</b>	1-29	1	
C.2466	Cone, for centre of Hub	1-30	1	
C.2173	Distance Piece, on Crankshaft, behind Damper	1-31	1	
C.2283	Oil Thrower, behind Distance Piece	1-32	1	
C.2170	Gear, for Timing Chain	1-33	1	
C.2314	Gear, for Oil Pump Drive	1-34	1	
C.757	Key, locking Cone to Damper Hub and Crankshaft, and Gears for Timing Chain and Oil Pump to Crankshaft	1-35	4	



# CYLINDER BLOCK

Part No.	Description	Plate No.	No. per Unit	Remarks
C.14589	<b>PULLEY, ON CRANKSHAFT, FOR FAN BELT</b>	1-36	1	Fitted from Engine No. R.1001 to R.1458.
C.18703	<b>PULLEY, ON CRANKSHAFT, FOR FAN BELT</b>	1-36	1	Fitted from Engine No. R.1459 to R.5249.
C.19517	<b>PULLEY, ON CRANKSHAFT, FOR FAN BELT</b>	1-36	1	Fitted to Engine No. R.5250 and subs.
UFB.131/12V C.725	<b>Bolt</b> , securing Pulley to Damper Hub <b>Washer</b> , Shakeproof, on Bolts	1-37 1-38	4 2	
C.5896 C.2468 C.2467	<b>Bolt</b> , securing Damper to Crankshaft <b>Washer</b> , behind Bolt <b>Tab Washer</b> , locking Bolt	1-39 1-40 1-41	1 1 1	
C.7917	<b>CONNECTING ROD (LESS BEARINGS)</b>	1-42	6	Fitted from Engine No. R.1001 to R.7103.
C.7917/2	<b>CONNECTING ROD (LESS BEARINGS)</b>		6	Fitted to Engine No. R.7104 and subs.
C.17164 C.3944 C.2361 L.103.5/8U	<b>Bearing</b> , Small End <b>Bolt</b> , securing Caps to Connecting Rod <b>Nut</b> , on Bolts <b>Split Pin</b> , locking Nuts		6 12 12 12	
C.16295 C.18712	<b>Bearing</b> , Big End (standard size) <b>Bearing</b> , Big End (standard size)	1-43 1-43	12 halves 12 halves	<b>SUPERSEDED BY C.18712.</b> <b>SUPERSEDES C.16295</b> <b>AT ENGINE No. R.3162.</b>
<b>BIG END BEARINGS</b> are obtainable in the following undersizes :— — .010" — .020" — .030" — .040"				
When ordering please quote Part No. and under-size required (e.g. C.16295/20 for .020" undersize)				
C.14921	<b>FLYWHEEL (LIGHTENED)</b>	1-44	1	<b>STANDARD FITMENT.</b>
C.20310	<b>FLYWHEEL (LIGHTENED)</b>		1	<b>FOR COMPETITION CARS ONLY.</b>
C.2313 C.1782 C.4855 C.4810	<b>Dowel</b> , in centre of Flywheel <b>Dowel</b> , on outer face of Flywheel <b>Screw</b> , Set, securing Flywheel to Crankshaft <b>Plate</b> , locking Setscrews	1-45 1-46 1-47 1-48	2 2 10 1	
C.14806/1	<b>PISTON, COMPLETE</b>	1-49	6	<b>FOR 8 : 1 COMPRESSION RATIO ENGINES</b> from R.1001 to R.7103.
C.13794/1	<b>PISTON, COMPLETE</b>		6	<b>FOR 9 : 1 COMPRESSION RATIO ENGINES</b> from R.1001 to R.7103.
C.13796 C.13797 C.13798 C.13827 C.3964	<b>Pressure Ring</b> , Upper (Chromium plated) <b>Pressure Ring</b> , Lower <b>Scraper Ring</b> (Maxigroove) <b>Gudgeon Pin</b> , retaining Piston to Connecting Rods <b>Circlip</b> , securing Gudgeon Pins in Pistons	1-50 1-51 1-52 1-53 1-54	6 6 6 6 12	
C.14806/2	<b>PISTON, COMPLETE</b>		6	<b>FOR 8 : 1 COMPRESSION RATIO ENGINES</b> R.7104 and subs.

# CYLINDER BLOCK

Part No.	Description	Plate No.	No. per Unit	Remarks
C.13794/2	<b>PISTON, COMPLETE</b>		6	<b>FOR 9 : 1 COMPRESSION RATIO ENGINES R.7104 and subs.</b>
C.20846	Pressure Ring, Upper (Chromium plated)		6	
C.13797	Pressure Ring, Lower		6	
C.20847	Scraper Ring (Maxiflex)		6	
C.13827	Gudgeon Pin, retaining Piston to Connecting Rods		6	
C.3964	Circlip, securing Gudgeon Pins in Pistons		12	
<b>PISTONS AND RINGS are obtainable in the following oversizes:—</b> +.010"      +.020"      +.030"				
<b>When ordering, please state Part No. and over-size required (e.g. C.14806/1/20 for .020" oversize)</b>				
C.16750	<b>ALUMINIUM OIL SUMP</b>	1-55	1	
C.16319	Gasket, between Oil Sump and Cylinder Block	1-56	2 halves	
C.8593	Seal, at front end of Oil Sump	1-57	1	
C.16315	Seal (Cork Rubber) at rear of Oil Sump	1-58	1	
C.2364	Drain Plug, for Oil Sump		1	
C.2296/1	Washer (Copper) on Oil Sump Drain Plug		1	
C.14170	Screw, Set, securing Oil Sump to Cylinder Block		1	
UFS.131/6R	Screw, Set, securing Oil Sump to Cylinder Block		25	
C.725	Washer, Shakeproof, on Setscrews		26	
C.16741	<b>BAFFLE ASSEMBLY, INSIDE OIL SUMP</b>	1-59	1	
C.16751	Stud, for fixing of Baffle to Sump	1-60	6	
UFN.131/L	Nut, securing Baffle		6	
FG.105/X	Washer, Spring, under Nuts		6	
C.16752	<b>FILTER BASKET ASSEMBLY, INSIDE OIL SUMP</b>	1-61	1	
UFN.125/L	Nut, securing Filter Basket to Baffle		6	
C.724	Washer, Shakeproof, under Nuts		6	
C.16753	<b>ADAPTOR ASSEMBLY, AT R.H. SIDE OF SUMP, FOR CONNECTION OF HOSE FROM OIL CLEANER</b>	1-62	1	
C.16756	Gasket, under Adaptor	1-63	1	
C.16757	Stud, for fixing of Adaptor to Oil Sump	1-64	3	
UFN.125/L	Nut, securing Adaptor		3	
FG.104/X	Washer, Spring, under Nuts		3	
C.15949	<b>HOSE, FROM OIL SUMP TO OIL CLEANER</b>	1-65	1	
C.2905/2	Clip, securing Hose	1-66	2	
C.15841	<b>DIPSTICK ASSEMBLY FOR OIL SUMP</b>	1-67	1	<b>SUPERSEDED BY C.21251.</b>
C.21251	<b>DIPSTICK ASSEMBLY FOR OIL SUMP</b>	1-67	1	<b>SUPERSEDES C.15841.</b>

# CYLINDER BLOCK

Part No.	Description	Plate No.	No. per Unit	Remarks
C.16758	<b>IGNITION TIMING POINTER ON OIL SUMP</b>	1-68	1	
UCS.125/4R	<b>Screw</b> , Set, securing Timing Pointer to front of Oil Sump		2	
C.724	<b>Washer</b> , Shakeproof, on Setscrews		2	
FW.104/T	<b>Washer</b> , Plain, under Shakeproof Washers		2	
C.15849	<b>BRACKET ASSEMBLY FOR LEFT-HAND FRONT ENGINE MOUNTING</b>	1-69	1	
C.15850	<b>BRACKET ASSEMBLY FOR RIGHT-HAND FRONT ENGINE MOUNTING</b>	1-70	1	
UFS.143/6R	<b>Screw</b> , Set, securing Engine Mounting Brackets to Cylinder Block		6	
C.727	<b>Washer</b> , Shakeproof, on Setscrews		6	
C.18556	<b>FRONT ENGINE MOUNTING (RUBBER)</b>	1-71	2	
UFS.150/7R	<b>Screw</b> , Set, securing Engine to Rubber Mounting		2	
FW.108T	<b>Washer</b> , Plain, on Setscrews		2	
FG.108/X	<b>Washer</b> , Spring, on Setscrews		2	
C.18242	<b>Packing Plate</b> , under Rubber Mountings	1-72	As req'd	
UFS.131/6R	<b>Screw</b> , Set, securing Rubber Mountings to Flange Support Brackets		4	
C.8667/2	<b>Nut</b> , Self-Locking, on Setscrews		4	
C.12890	<b>STABILISING LINK AT REAR OF CYLINDER BLOCK</b>	1-73	1	
C.10940	<b>Bush</b> , in Stabilising Link	1-74	1	
UFB.143/14R	<b>Bolt</b> , securing Stabilising Link to Bearing Brackets		1	
C.8737/4	<b>Nut</b> , Self-Locking, on Bolt		1	
C.11607	<b>Stepped Washer</b> , on Stabilising Link, at top of Rubber Mounting	1-75	1	
C.11688	<b>Stepped Washer</b> , on Stabilising Link, at bottom of Rubber Mounting	1-76	1	
C.8667/3	<b>Nut</b> , Self-Locking, securing Stabilising Link to Rubber Mounting		1	
C.18441	<b>RUBBER MOUNTING FOR STABILISING LINK AT TOP</b>	1-77	1	} <b>SUPERSEDED BY C.20217 AND C.20201 IN SETS.</b>
UFS.131/6R	<b>Screw</b> , Set, securing Rubber Mounting to Dash		2	
C.19267	<b>Tapped Plate</b> , for fixing of Rubber Mounting		1	
C.725	<b>Washer</b> , Shakeproof, on Setscrews		2	
FW.105/T	<b>Washer</b> , Plain, under Shakeproof Washers		2	
C.20217	<b>RUBBER MOUNTING FOR STABILISING LINK AT TOP</b>		1	} <b>SUPERSEDES C.18441 AND C.19267 IN SETS.</b>
UFS.131/6R	<b>Screw</b> , Set, securing Rubber Mounting to Dash		2	
C.20201	<b>Tapped Plate</b> , for fixing of Rubber Mounting		1	
C.725	<b>Washer</b> , Shakeproof, on Setscrews		2	
FW.105T	<b>Washer</b> , Plain, under Shakeproof Washers		2	

# CYLINDER BLOCK

Part No.	Description	Plate No.	No. per Unit	Remarks
C.14922	<b>BEARING BRACKET, L.H., ON CLUTCH HOUSING, FOR MOUNTING OF STABILISING LINK AT BOTTOM</b>	1-78	1	
C.14923	<b>BEARING BRACKET, R.H., ON CLUTCH HOUSING, FOR MOUNTING OF STABILISING LINK AT BOTTOM</b>	1-79	1	
UCS.131/6R C.725	<b>Screw, Set, securing Bearing Brackets to Clutch Housing</b> <b>Washer, Shakeproof, on Setscrew</b>		4 4	
C.17769	<b>SUPPORT BRACKET ASSEMBLY FOR REAR ENGINE MOUNTING (UNDER GEARBOX)</b>	1-80	1	Fitted from Chassis No. 850001 to 850168. 875001 to 875590. 860001 to 860009. 885001 to 885050. <b>USE C.19430 FOR ALL REPLACEMENTS.</b>
C.19430	<b>SUPPORT BRACKET ASSEMBLY FOR REAR ENGINE MOUNTING (UNDER GEARBOX)</b>		1	
UFS.131/5R FG.105/X	<b>Screw, Set, securing Support Bracket to Body Floor</b> <b>Washer, Spring, on Setscrews</b>		5 5	Fitted from Chassis No. 850169 to 850648. 875591 to 878888. 860010 to 861061. 885051 to 888081.
C.12677	<b>RUBBER MOUNTING UNDER GEARBOX</b>	1-81	2	Fitted from Chassis No. 850001 to 850648. 875001 to 878888. 860001 to 861061. 885001 to 888081.
C.8737/3	<b>Nut, Self-Locking, securing Rubber Mountings to Gearbox and Support Bracket</b>		4	
FW.106/T	<b>Washer, Plain, under Nuts</b>		4	
C.21333	<b>SUPPORT BRACKET ASSEMBLY FOR REAR ENGINE MOUNTING (UNDER GEARBOX)</b>		1	Fitted to Chassis No. 850649 and subs. 878889 and subs. 861062 and subs. 888082 and subs. <b>(See note below)</b>
C.12335	<b>Spring Seat (Rubber) inside Bracket</b>		1	
C.12265	<b>Centre Bush (Rubber)</b>		1	
C.12299	<b>COIL SPRING FOR REAR ENGINE MOUNTING</b>		1	Fitted to Chassis No. 850649 and subs. 878889 and subs. 861062 and subs. 888082 and subs. <b>(See note below)</b>
C.19119	<b>Retainer, at top of Coil Spring</b>		1	
C.21336	<b>Pin Assembly, securing Retainer to Gearbox and locating Support Bracket</b>		1	
8668	<b>GASKETS PACKAGE FOR COMPLETE ENGINE OVERHAUL (SD.1111)</b>		1	

**NOTE : The following cars were fitted with Support Bracket C.19430 and Rubber Mountings C.12677:**

Open R.H. Drive 850653, 850654.

Open L.H. Drive 878895, 878900, 878907, 878908, 878913, 878914, 878915, 878926, 878936, 878937, 878939, 878958, 878986, 879005, 879024, 879049.

Fixed Head R.H. Drive 861087.

Fixed Head L.H. Drive 888086, 888096, 888101, 888103, 888109, 888113, 888117, 888118, 888120, 888134, 888157, 888178, 888238.

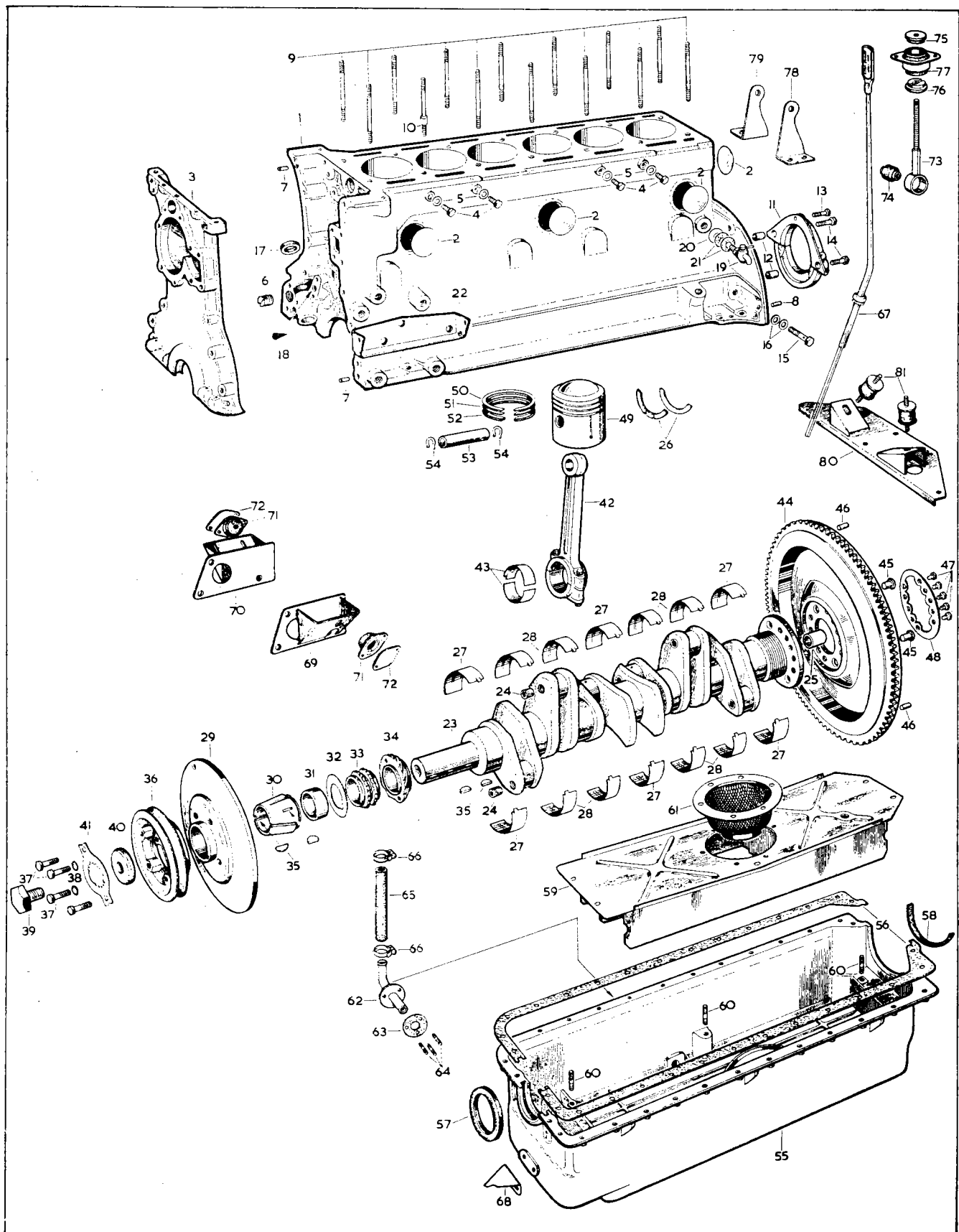


PLATE 1

# OIL PUMP

Part No.	Description	Plate No.	No. per Unit	Remarks
C.17655	<b>OIL PUMP COMPLETE (HE.4707)</b>		1	
C.17656	Body only (HE.4708)	2- 1	1	<b>SUPPLIED ONLY AS A COMPLETE ASSEMBLY.</b>
C.17665	Rotor Assembly (HE.4723) (comprising Inner Rotor, Outer Rotor, Driving Shaft and Locking Pin)	2- 2	1	
C.17657	Cover, at bottom of Pump (HE.4709)	2- 3	1	
UCS.131/6R	Screw, Set, securing Cover	2- 4	2	
UCS.131/14R	Screw, Set, securing Cover	2- 5	2	
FG.105/X	Washer, Spring, on Setscrews	2- 6	4	
C.8649	'O' Ring, in Oil Pump Body and Cover	2- 7	2	
C.8646	Drive Shaft, between Distributor and Coupling Shaft	2- 8	1	
C.8647	Bush, on Drive Shaft	2- 9	1	
C.2393	Washer, on Drive Shaft (at bottom of Bush)	2-10	1	
C.2152	Helical Gear, driving Oil Pump and Distributor	2-11	1	
C.753	Key, locking Helical Gear on Drive Shaft	2-12	1	
UFN.256/L	Nut, at bottom of Drive Shaft	2-13	1	
C.2151	Special Washer, locking Nut	2-14	1	
C.8648	Shaft, coupling Driving Gear in Pump and Drive Shaft for Distributor	2-15	1	
C.9294	Dowel Bolt, securing Oil Pump to Bearing Cap	2-16	3	
C.7263	Tab Washer, on Bolts	2-17	3	
C.8608	<b>OIL DELIVERY PIPE FROM PUMP TO CYLINDER BLOCK</b>	2-18	1	
C.2220	Gasket, between Flange of Delivery Pipe and Cylinder Block	2-19	1	
UFB.131/6R	Bolt, securing Delivery Pipe to Cylinder Block		2	
C.7263	Tab Washer, locking Bolts		2	
C.16760	<b>OIL SUCTION PIPE FROM OIL SUMP TO PUMP</b>	2-20	1	
C.6824	Clip, securing Suction Pipe to Struts	2-21	2	
C.8665	Strut, on Pump, supporting Suction Pipe	2-22	1	
C.16761	Strut, on Bearing Cap, supporting Suction Pipe	2-23	1	
UFS.125/SR	Screw, Set, securing Clips to Struts		2	
FW.104/T	Washer, Plain, on Setscrews		2	
C.3968/1	Nut, Self-Locking, on Setscrews		2	
C.6829	Plate, sealing bottom of Suction Pipe	2-24	1	
C.6828	Spring, compressing Plate	2-25	1	
C.1221/4	Split Pin, retaining Plate and Spring on Suction Pipe	2-26	1	

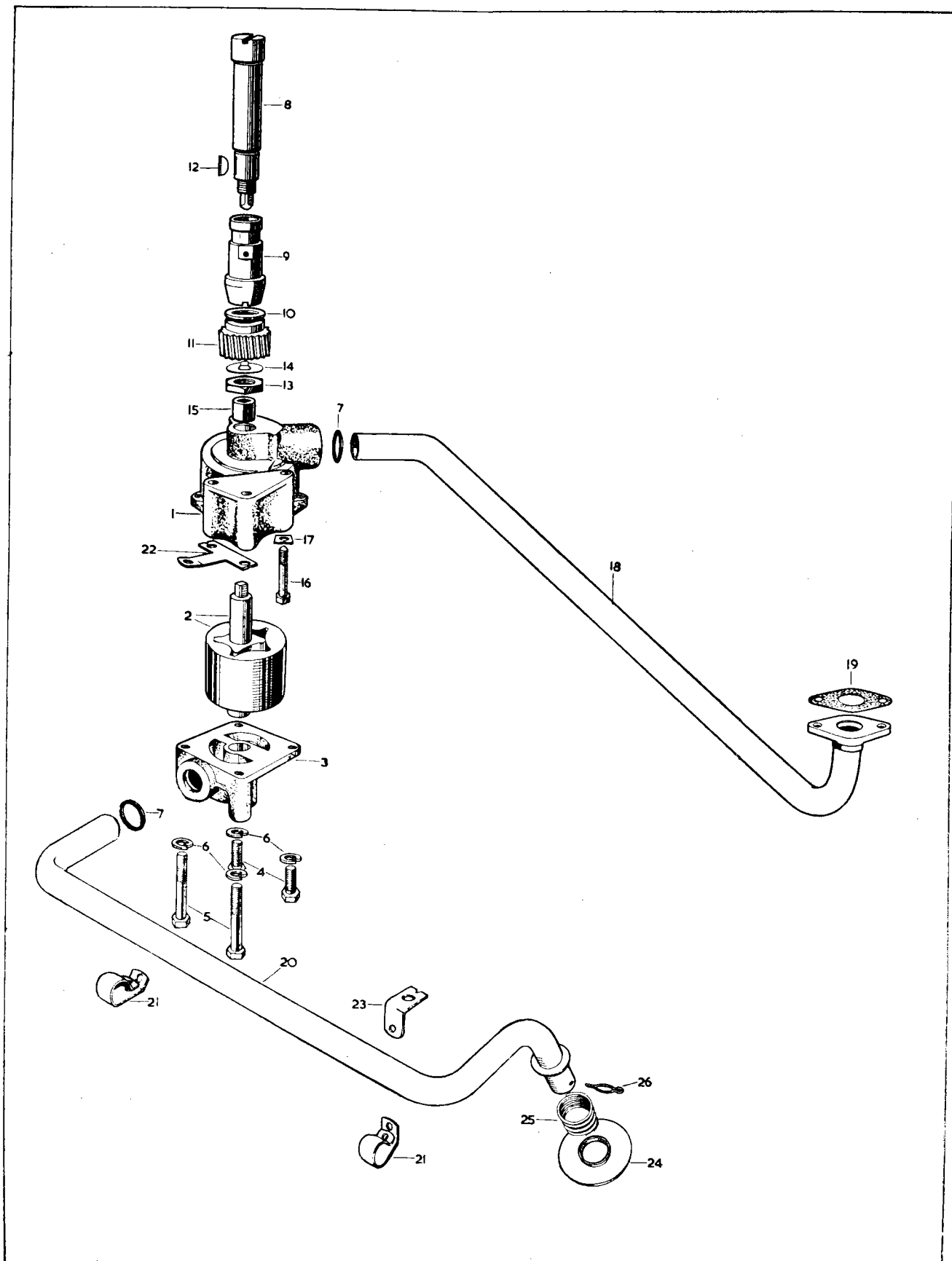


PLATE 2

# OIL CLEANER

Part No.	Description	Plate No.	No. per Unit	Remarks
C.15839	<b>OIL CLEANER COMPLETE (FA.2746)</b>	3- 1	1	
7984	<b>Canister Assembly</b> (125429)	3- 2	1	
6159	<b>Spring</b> , at bottom of Canister (160441)	3- 3	1	
6160	<b>Washer</b> , Plain, at top of Spring (174660)	3- 4	1	
6161	<b>Washer</b> , Felt, under Pressure Plate (141251)	3- 5	1	
6886	<b>Pressure Plate</b> (134477)	3- 6	1	
8705	<b>Bolt</b> , through Canister (46387)	3- 7	1	
6158	<b>Washer</b> (Rubber) under Head of Bolt (137574)	3- 8	1	
6163	<b>Spring Clip</b> , on Bolt (174966)	3- 9	1	
1526	<b>Element</b> (FG.2306)	3-10	1	
6883	<b>Sealing Ring</b> , between Filter Head and Canister (137493)	3-11	1	
8750	<b>Filter Head</b> (41077/101)	3-12	1	
8104	<b>Balance Valve Assembly</b> , in Filter Head (50011)	3-13	1	
8103	<b>Washer</b> , under Head of Valve (27612)	3-14	1	
2714	<b>Relief Valve</b> (118261)	3-15	1	
8105	<b>Spring</b> , for Relief Valve (160698)	3-16	1	
8106	<b>Spider and Pin Assembly</b> , under Spring (44128)	3-17	1	
8108	<b>Adaptor</b> , retaining Relief Valve and for connection of Hose to Oil Sump (104702)	3-18	1	
8107	<b>Washer</b> , under Adaptor (140150)	3-19	1	
8751	<b>Drain Plug</b> , at bottom of Filter Head (21665-281)	3-20	1	
8752	<b>Washer</b> , on Drain Plug (140085)	3-21	1	
C.15962	<b>Gasket</b> , between Cylinder Block and Oil Cleaner	3-22	1	
UFB.131/21R	<b>Bolt</b> , securing Oil Cleaner to Cylinder Block		4	
FW.105/E	<b>Washer</b> (Copper) on Bolts		4	
FW.105/T	<b>Washer</b> (Steel) on Bolts		4	
C.15949	<b>HOSE, BETWEEN OIL CLEANER AND SUMP</b>	3-23	1	
C.2905/2	<b>Clip</b> , securing Hose	3-24	2	



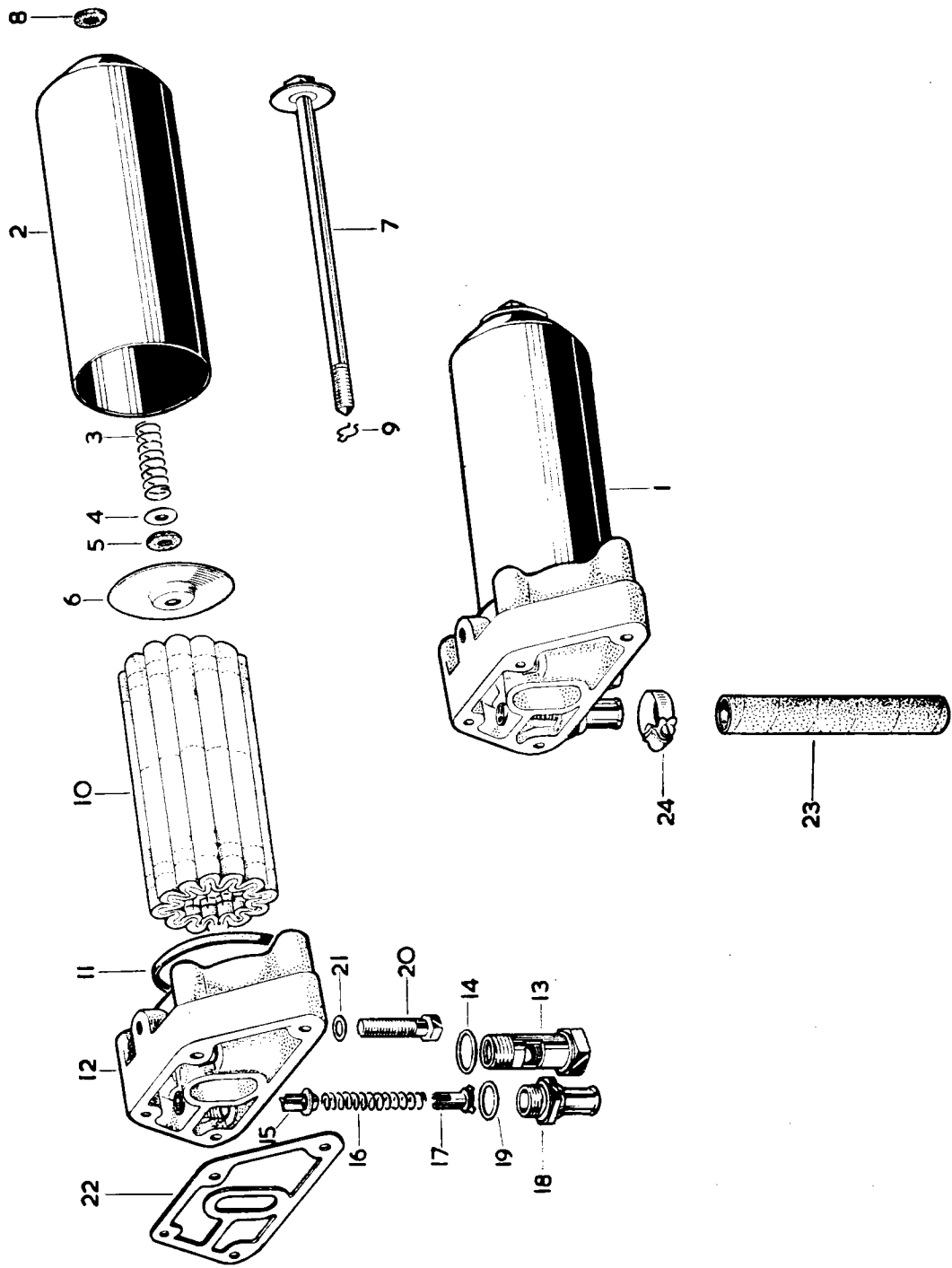


PLATE 3

# WATER PUMP

Part No.	Description	Plate No.	No. per Unit	Remarks
C.15694	<b>WATER PUMP, COMPLETE</b>		1	
C.14944	<b>Body only</b>	4-1	1	
C.8167	<b>Spindle</b> , complete with Bearing	4-2	1	
C.8011	<b>Screw</b> (Allen Head) retaining Bearing in Pump Body	4-3	1	
UFN.225/L	<b>Nut</b> , locking Screw	4-4	1	
C.8256	<b>Thrower</b> , on long end of Spindle, adjacent to Bearing	4-5	1	
C.6773	<b>Seal</b> , on long end of Spindle, adjacent to Thrower	4-6	1	
C.7675	<b>Impeller</b>	4-7	1	
C.17654	<b>Carrier</b> , for Pulley, on short end of Spindle	4-8	1	
C.2303	<b>Gasket</b> , between Water Pump and Cylinder Block	4-9	1	
C.17421	<b>Adaptor</b> , on Water Pump, for Heater Hose connection	4-10	1	
C.799	<b>Plug</b> , sealing redundant aperture in Pump Body	4-11	1	
C.2296/1	<b>Washer</b> (Copper) on Adaptor and Plug	4-12	2	
C.14588	<b>PULLEY FOR WATER PUMP</b>	4-13	1	Fitted from Engine No. R.1001 to R.5249.
C.20176	<b>PULLEY FOR WATER PUMP</b>		1	Fitted to Engine No. R.5250 to R.9999. RA.1001 and subs.
UFS.131/5R	<b>Screw</b> , Set, securing Pulley to Carrier	4-14	4	
FG.105/X	<b>Washer</b> , Spring, on Setscrews	4-15	4	
C.15840	<b>BELT, DRIVING PULLEY</b>	4-16	1	Fitted from Engine No. R.1001 to R.5249.
C.19524	<b>BELT, DRIVING PULLEY</b>		1	Fitted to Engine No. R.5250 to R.9999. RA.1001 and subs.
C.7548	<b>BY-PASS WATER HOSE</b>	4-17	1	
C.2905/12	<b>Clip</b> , securing By-pass Hose	4-18	2	
<b>THE ITEMS LISTED BELOW ARE THE HEATER CONNECTIONS FROM THE WATER PUMP AND INLET MANIFOLD.</b>				
C.14999/1	<b>HOSE, BETWEEN ADAPTOR ON WATER PUMP AND FRONT RETURN PIPE</b>	4-19	1	
C.2905/2	<b>Clip</b> , securing Hose	4-20	2	

# WATER PUMP

Part No.	Description	Plate No.	No. per Unit	Remarks
C.16871	<b>FRONT RETURN PIPE ALONG SIDE OF CYLINDER BLOCK</b>	4-21	1	
C.16964	Clip, front, securing Front Return Pipe to Cylinder Block	4-22	1	
C.16963	Clip, rear, securing Front Return Pipe to Cylinder Block	4-23	1	
UFS.119/8R	Screw, Set, securing clips to Front Return Pipe		2	
UFN.119/L	Nut, on Setscrews		2	
C.723/A	Washer, Shakeproof, under Nuts		2	
C.4399	<b>HOSE, BETWEEN FRONT AND REAR RETURN PIPES</b>	4-24	1	
C.2905/2	Clip, securing Hose to Return Pipes	4-25	2	
C.17421	<b>ADAPTOR, IN INLET MANIFOLD, FOR WATER FEED TO HEATER UNIT</b>	4-26	1	
C.2296/1	Washer (Copper) on Adaptor	4-27	1	
C.18987	<b>HOSE, BETWEEN ADAPTOR AND R.H. FEED PIPE BEHIND DASH PANEL</b>	4-28	1	
C.2905/2	Clip, securing Hose to Adaptor and R.H. Feed Pipe	4-29	2	

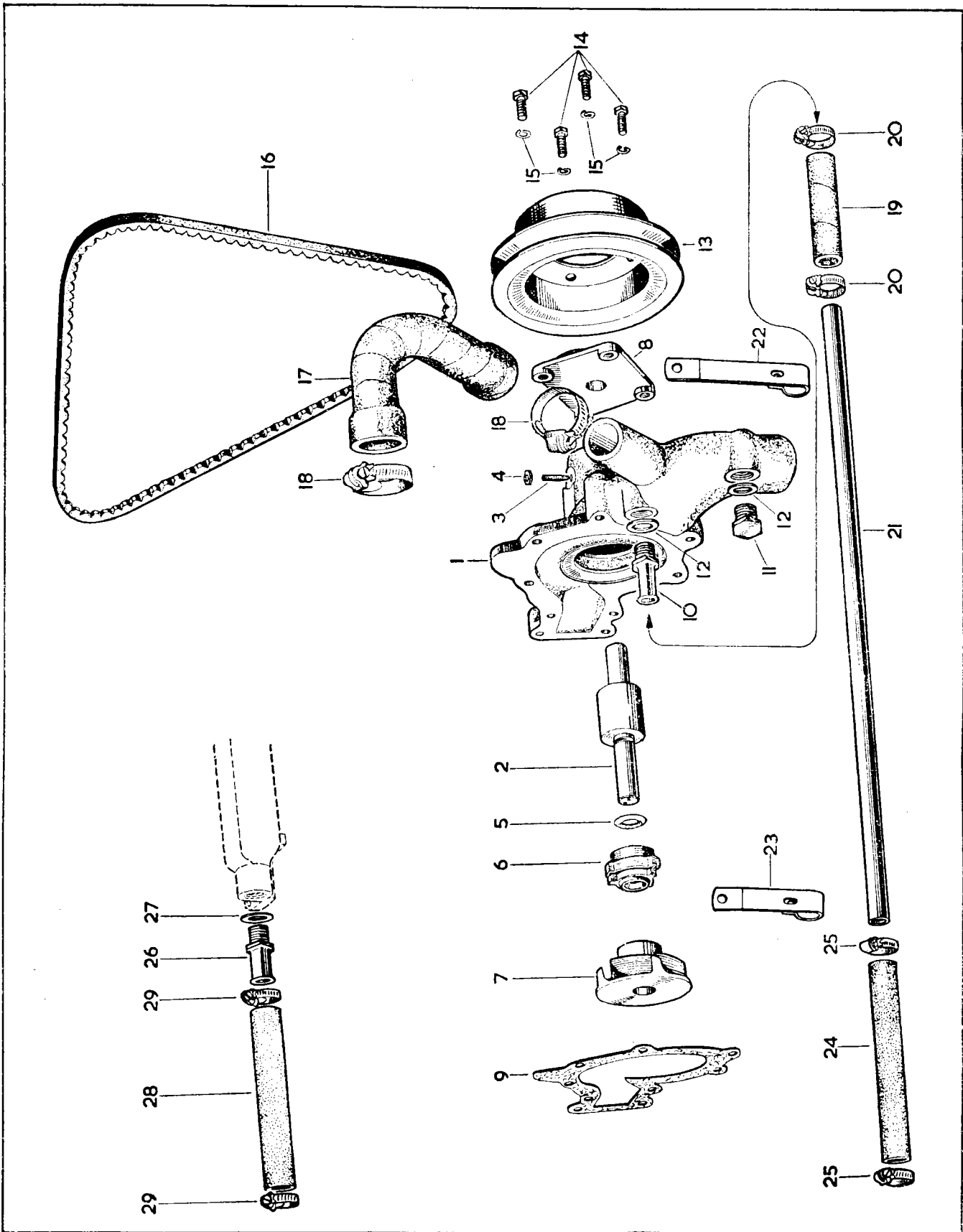


PLATE 4

# CYLINDER HEAD

Part No.	Description	Plate No.	No. per Unit	Remarks
8377	<b>CYLINDER HEAD ASSEMBLY, COMPLETE (SD.1105)</b>		1	
	(Comprising Cylinder Head, Valves, Valve Inserts, Guides, Springs, Tappets, Tappet Guides, Adjusting Pads, Camshafts, Camshaft Covers, Filler Cap, Rev. Counter Generator, Breather Cover, etc.)			
C.14957	<b>CYLINDER HEAD</b>	5- 1	1	
C.2326	<b>Stud</b> , in Cylinder Head, for fixing of Camshaft Bearing Caps and Covers	5- 2	16	
C.2373	<b>Ring Dowel</b> , on Studs	5- 3	16	
C.2323	<b>'D' Washer</b> , on Studs	5- 4	16	
UFN.131/L	<b>Nut</b> , securing Bearing Caps		16	
FG.105/X	<b>Washer</b> , Spring, under Nuts		16	
C.2157	<b>Core Plug</b> (headed) on top of Cylinder Head	5- 5	3	
C.2296/2	<b>Washer</b> (Copper) under Headed Core Plug	5- 6	3	
C.15509	<b>Guide</b> , for Inlet Valve	5- 7	6	
C.15506	<b>Guide</b> , for Exhaust Valve		6	
C.12507	<b>Insert</b> , for Inlet Valve	5- 8	6	
C.9865	<b>Insert</b> , for Exhaust Valve		6	
C.7262	<b>Guide</b> , for Tappets	5- 9	12	
C.11530	<b>Core Plug</b> , on Inlet Face of Cylinder Head		2	
C.11531	<b>Washer</b> (Copper) on Core Plugs		2	
C.13795	<b>Gasket</b> , between Cylinder Head and Cylinder Block	5-10	1	<b>SUPERSEDED BY C.19113.</b>
C.19113	<b>Gasket</b> , between Cylinder Head and Cylinder Block		1	
C.2189	<b>Stud</b> (Short) for fixing of Cylinder Head to Timing Cover and Cylinder Block	5-11	4	
UFN.131/L	<b>Nut</b> , on Studs		4	
FG.105/X	<b>Washer</b> , Spring, under Nuts at Cylinder Head		2	
FW.105/E	<b>Washer</b> (Copper) under Nuts at Timing Cover		2	
C.2325	<b>Stud</b> , in Cylinder Head, for fixing of Exhaust Manifolds	5-12	15	
C.7624	<b>Stud</b> , in Cylinder Head, for fixing of Exhaust Manifolds and Dipstick Retaining Clip	5-13	1	
UFN.131/Q	<b>Nut</b> (Bronze) for Exhaust Manifold Studs		16	
FG.105/X	<b>Washer</b> , Spring, under Nuts		16	
C.11761	<b>Stud</b> , in Cylinder Head, for fixing of Inlet Manifolds	5-14	18	
C.4202/2	<b>Nut</b> , on Inlet Manifold Studs		18	
FG.105/X	<b>Washer</b> , Spring, under Nuts		18	
C.6727/1	<b>Stud</b> , in front end of Cylinder Head, for fixing of Camshaft Covers	5-15	6	
C.6727	<b>Stud</b> , in front face of Cylinder Head, for fixing of Breather Housing	5-16	4	
C.317	<b>Core Plug</b> for Exhaust face of Cylinder Head		2	
C.2328	<b>Dome Nut</b> , securing Cylinder Head to Cylinder Block		14	
C.2385	<b>'D' Washer</b> , under Dome Nuts		10	
FW.207/T	<b>Washer</b> , Plain, under Dome Nuts		4	
8667	<b>GASKETS PACKAGE FOR DECARBONISING ENGINE (SD.1110)</b>		1	

# CYLINDER HEAD

Part No.	Description	Plate No.	No. per Unit	Remarks
C.12444	<b>INLET VALVE</b>	5-17	6	
C.7708	<b>EXHAUST VALVE</b>	5-18	6	
C.7137	<b>VALVE SPRING, INNER</b>	5-19	12	
C.7136	<b>VALVE SPRING, OUTER</b>	5-20	12	
C.2181	Seat, for Valve Springs	5-21	12	
C.2159	Collar, at top of Valve Seats	5-22	12	
C.430	Cotter, retaining Collar to Valve Seats	5-23	24	
C.7213/1	<b>TAPPET</b>	5-24	12	

## VALVE ADJUSTING PADS

C.2243/A	Adjusting Pad (.085" thick)	5-25	12
C.2243/B	Adjusting Pad (.086" thick)	5-25	12
C.2243/C	Adjusting Pad (.087" thick)	5-25	12
C.2243/D	Adjusting Pad (.088" thick)	5-25	12
C.2243/E	Adjusting Pad (.089" thick)	5-25	12
C.2243/F	Adjusting Pad (.090" thick)	5-25	12
C.2243/G	Adjusting Pad (.091" thick)	5-25	12
C.2243/H	Adjusting Pad (.092" thick)	5-25	12
C.2243/I	Adjusting Pad (.093" thick)	5-25	12
C.2243/J	Adjusting Pad (.094" thick)	5-25	12
C.2243/K	Adjusting Pad (.095" thick)	5-25	12
C.2243/L	Adjusting Pad (.096" thick)	5-25	12
C.2243/M	Adjusting Pad (.097" thick)	5-25	12
C.2243/N	Adjusting Pad (.098" thick)	5-25	12
C.2243/O	Adjusting Pad (.099" thick)	5-25	12
C.2243/P	Adjusting Pad (.100" thick)	5-25	12
C.2243/Q	Adjusting Pad (.101" thick)	5-25	12
C.2243/R	Adjusting Pad (.102" thick)	5-25	12
C.2243/S	Adjusting Pad (.103" thick)	5-25	12
C.2243/T	Adjusting Pad (.104" thick)	5-25	12
C.2243/U	Adjusting Pad (.105" thick)	5-25	12
C.2243/V	Adjusting Pad (.106" thick)	5-25	12
C.2243/W	Adjusting Pad (.107" thick)	5-25	12
C.2243/X	Adjusting Pad (.108" thick)	5-25	12
C.2243/Y	Adjusting Pad (.109" thick)	5-25	12
C.2243/Z	Adjusting Pad (.110" thick)	5-25	12

### SELECTIVE SIZES.

Choose the Pad of the desired thickness.

# CYLINDER HEAD

Part No.	Description	Plate No.	No. per Unit	Remarks
C.14985	<b>INLET CAMSHAFT</b>	5-26	1	Fitted from Engine No. R.1001 to R.1216 R.5001 and subs.
C.17138	<b>INLET CAMSHAFT</b>		1	Fitted from Engine No. R.1217 to R.5000.
C.13081	<b>EXHAUST CAMSHAFT</b>	5-27	1	
C.2288	<b>Bearing, for Camshafts</b>	5-28	16 halves	
C.2324	<b>OIL THROWER, AT REAR END OF EXHAUST CAMSHAFT</b>	5-29	1	
UFS.137/4R FW.106/E	<b>Screw, Set, securing Oil Thrower to Exhaust Camshaft Washer (Copper) on Setscrew</b>	5-30 5-31	1 1	
C.2312	<b>Sealing Ring, at rear end, between Exhaust Camshaft Cover and Cylinder Head</b>	5-32	1	Fitted from Engine No. R.1001 to R.2599. <b>Fit C.2312/1 only if necessary to prevent oil leak.</b> Fitted to Engine No. R.2600 and subs.
C.2312/1	<b>Sealing Ring (Oversize) at rear end, between Exhaust Camshaft Cover and Cylinder Head</b>	5-32	1	
C.19044	<b>Sealing Ring, at rear end, between Exhaust Camshaft Cover and Cylinder Head</b>		1	
C.2154/1	<b>FLANGED SEALING PLUG AT LEFT-HAND REAR OF CYLINDER HEAD</b>	5-33	1	Fitted from Engine No. R.1001 to R.2599.
C.19043	<b>FLANGED SEALING PLUG AT LEFT-HAND REAR OF CYLINDER HEAD</b>		1	Fitted to Engine No. R.2600 and subs.
C.7134/2 FW.105/E	<b>Screw, Set, securing Flanged Plug to Cylinder Head Washer (Copper) on Setscrews</b>		2 2	
C.14991	<b>SEAL, BETWEEN REAR BEARING CAP AND R.H. (INLET) CAMSHAFT, FOR ELECTRIC REV. COUNTER GENERATOR</b>	5-34	1	

# CYLINDER HEAD

Part No.	Description	Plate No.	No. per Unit	Remarks
C.16771	<b>ADAPTOR, AT END OF R.H. (INLET) CAMSHAFT, FOR ELECTRIC REV. COUNTER GENERATOR</b>	5-35	1	
C.16772	<b>DRIVING DOG, COUPLING ADAPTOR TO ELECTRIC REV. COUNTER GENERATOR</b>	5-36	1	
C.16773	Circlip, securing Driving Dog to Adaptor	5-37	1	
C.14996	<b>GENERATOR, ON INLET CAMSHAFT, FOR ELECTRIC REV. COUNTER</b>	5-38	1	
9993	Connector Moulding Assembly (41-161-105-00)		1	
9994	Gasket, under Moulding (31-754-707)		1	
AS.306/2.5H	Screw, Set, securing Moulding (30-232-089-11)		2	
AG.106/X	Washer, Spring, on Setscrews (30-282-010-11)		2	
C.14990	'O' Ring on Generator	5-39	1	
C.14992	Screw (Allen Head) securing Generator to Cylinder Head	5-40	3	
C.15918	Plate Washer, on Screws, adjacent to Cylinder Head	5-41	1	
C.15919	Lock Washer, between head of Screws and Plate Washer	5-42	3	
C.14987/1	<b>COVER FOR R.H. (INLET) CAMSHAFT</b>	5-43	1	
C.7186/1	<b>COVER FOR L.H. (EXHAUST) CAMSHAFT</b>	5-44	1	Fitted from Engine No. R.1001 to R.2599.
C.19042	<b>COVER FOR L.H. (EXHAUST) CAMSHAFT</b>		1	Fitted to Engine No. R.2600 and subs.
C.6735	Gasket, between L.H. Camshaft Cover and Cylinder Head	5-45	1	
C.14988	Gasket, between R.H. Camshaft Cover and Cylinder Head	5-46	1	
C.2327	Dome Nut, securing Camshaft Covers to Cylinder Head	5-47	22	
FW.104/E	Washer (Copper) under Dome Nuts	5-48	22	
C.1022	<b>OIL FILLER CAP ON LEFT-HAND CAMSHAFT COVER</b>	5-49	1	
C.419	Washer (Fibre) on Filler Cap	5-50	1	



# CYLINDER HEAD

Part No.	Description	Plate No.	No. per Unit	Remarks
C.5849	<b>OIL PIPE FROM CYLINDER BLOCK TO REAR OF CYLINDER HEAD</b>	5-51	1	
C.5846	<b>Banjo Bolt</b> , securing Oil Pipe to Cylinder Head and Block	5-52	3	
C.4146	<b>Washer</b> (Copper) at each side of Banjos	5-53	6	
C.8048	<b>FRONT COVER AND BREATHER HOUSING</b>	5-54	1	Fitted from Chassis No. 850001 to 850091. 875001 to 875385. 860001 to 860004. 885001 to 885020.
C.2391	<b>Pipe</b> , in Cover	5-55	1	
C.2390	<b>Baffle</b> , behind Cover	5-56	1	
C.2227	<b>Gasket</b> , at front and rear of Baffle	5-57	2	
C.2327	<b>Dome Nut</b> , securing Cover to Cylinder Head	5-58	4	
FG.104/X	<b>Washer</b> , Spring, under Dome Nuts	5-59	4	
C.2485/1	<b>FLEXIBLE PIPE FOR BREATHER ON FRONT COVER (27" LONG)</b>	5-60	1	Fitted from Chassis No. 850001 to 850091. 875001 to 875385. 860001 to 860004. 885001 to 885020.
C.2905/3	<b>Clip</b> , securing Flexible Pipe to Front Cover	5-61	1	
C.1040/21	<b>Clip</b> , securing Flexible Pipe to L.H. Undershield	5-62	1	
UFS.125/4R	<b>Screw</b> , Set, securing Clip to L.H. Undershield		1	
UFN.125/L	<b>Nut</b> , on Setscrew		1	
C.724	<b>Washer</b> , Shakeproof, under Nut		1	
C.18584	<b>FRONT COVER AND BREATHER HOUSING ASSEMBLY</b>		1	Fitted to Chassis No. 850092 and subs. 875386 and subs. 860005 and subs. 885021 and subs.
C.18604/1	<b>Gauze Filter Assembly</b> , behind Front Cover		1	
C.2227	<b>Gasket</b> , at front and rear of Filter		2	
C.2327	<b>Dome Nut</b> , securing Cover to Cylinder Head		4	
FG.104/X	<b>Washer</b> , Spring, under Dome Nuts		4	
C.18591	<b>ELBOW HOSE, BETWEEN TOP OF BREATHER HOUSING AND BREATHER PIPE</b>		1	
C.15886/8	<b>Clip</b> , securing Elbow Hose		2	

# CYLINDER HEAD

Part No.	Description	Plate No.	No. per Unit	Remarks
C.19002	<b>BREATHER PIPE FROM ELBOW HOSE TO ADAPTOR ON AIR BOX BASE</b>		1	Fitted to Chassis No. 850092 and subs. 875386 and subs. 860005 and subs. 885021 and subs.
C.19007	Clip, on Inlet Manifold Stud, securing Pipe		1	
UFS.119/4R	Screw, Set, through Clip		1	
UFN.119/L	Nut, on Setscrew		1	
C.723/A	Washer, Shakeproof, under Nut		1	
C.18589	<b>HOSE, BETWEEN BREATHER PIPE AND ADAPTOR ON AIR BOX BASE</b>		1	
C.15886/8	Clip, securing Hose		2	
C.19003	<b>ADAPTOR, ON AIR BOX BASE, FOR CONNECTION OF HOSE FROM BREATHER</b>		1	
C.19006	Gasket, under Adaptor		1	
UFN.125/L	Nut, securing Adaptor		2	
FG.104/X	Washer, Spring, under Nuts		2	
C.18396	<b>EXHAUST MANIFOLD, FRONT</b>	5-63	1	
C.18397	<b>EXHAUST MANIFOLD, REAR</b>	5-64	1	
C.2318	Gasket, between Exhaust Manifolds and Cylinder Head	5-65	2	
C.15848	Clip, under Manifold nut, retaining Dipstick	5-66	1	
C.11583	Distance Piece, under Clip		1	
C.2369	Stud, in outlet flanges of Exhaust Manifolds, for attachment of Exhaust Down Pipes	5-67	8	
C.17916	Nut, securing Exhaust Pipes to Manifold		8	
FG.106/X	Washer, Spring, under Nuts		8	
C.18405/1	Sealing Ring, between outlet flanges of Manifolds and Exhaust Down Pipes	5-68	2	
C.15887	<b>INLET MANIFOLD, FRONT</b>	5-69	1	
C.15832	<b>INLET MANIFOLD, CENTRE</b>	5-70	1	

# CYLINDER HEAD

Part No.	Description	Plate No.	No. per Unit	Remarks
C.15833	<b>INLET MANIFOLD, REAR</b>	5-71	1	
C.14127	<b>Gasket</b> , between Inlet Manifolds and Cylinder Head	5-72	3	
C.2496	<b>Stud</b> , in Inlet Manifold, for attachment of Water Outlet and Air Balance Pipes		12	
C.6570	<b>Stud</b> , in Inlet Manifold, for attachment of Carburetters		12	
C.4202/2	<b>Nut</b> , on Studs		24	
FG.105/X	<b>Washer</b> , Spring, under Nuts		24	
C.14918	<b>AIR BALANCE PIPE</b>	5-73	1	Fitted from Engine No. R.1001 to R.2933.
C.18945	<b>AIR BALANCE PIPE</b>		1	Fitted to Engine No. R.2934 and subs.
C.11577	<b>Gasket</b> , between Air Balance Pipe and Inlet Manifolds	5-74	3	
C.12472	<b>Stud</b> , in Balance Pipe, for attachment of Brake Servo Adaptor	5-75	2	
C.14746	<b>ADAPTOR, AT REAR OF AIR BALANCE PIPE, FOR CONNECTION OF BRAKE SERVO VACUUM HOSE</b>	5-76	1	
C.14089	<b>Gasket</b> , between Adaptor and Balance Pipe	5-77	1	
UFN.125/L	<b>Nut</b> , securing Adaptor		2	
FG.104/X	<b>Washer</b> , Spring, under Nuts		2	
C.15905	<b>WATER OUTLET PIPE</b>	5-78	1	
C.11577	<b>Gasket</b> for Water Outlet Pipe	5-79	3	
C.2496	<b>Stud</b> , in Water Outlet Pipe, for attachment of Outlet Elbow		2	
C.12867/2	<b>THERMOSTAT IN WATER OUTLET PIPE (OPENING TEMPERATURE 159° TO 168° F)</b>	5-80	1	Fitted from Engine No. R.1001 to R.8299.
C.20766/2	<b>THERMOSTAT IN WATER OUTLET PIPE (OPENING TEMPERATURE 159° TO 168° F)</b>	5-80	1	Fitted to Engine No. R.8300 and subs.

# CYLINDER HEAD

Part No.	Description	Plate No.	No. per Unit	Remarks
C.17345	<b>BLANKING PLATE, IN WATER OUT-LET PIPE, SEALING REDUNDANT CHOKE THERMOSTAT APERTURE</b>	5-81	1	
C.2475	<b>Gasket, between Blanking Plate and Water Outlet Pipe</b>	5-82	1	
C.7134/1	<b>Screw, Set, securing Blanking Plate to Water Outlet Pipe</b>		3	
C.723/A	<b>Washer, Shakeproof, on Setscrews</b>		3	
C.12422	<b>WATER OUTLET ELBOW</b>	5-83	1	
C.4985	<b>Gasket for Water Outlet Elbow</b>	5-84	1	
C.4202/2	<b>Nut, securing Water Outlet Elbow to Outlet Pipe</b>		2	
FG.105/X	<b>Washer, Spring, under Nuts</b>		2	
UN.12Y	<b>SPARKING PLUG (CHAMPION)</b>		6	
	<b>HIGH TENSION SPARKING PLUG LEADS</b>			
C.4976	<b>Lead to No. 1 Sparking Plug</b>		1	Fitted from Engine No. R.1001 to R.3854.  <b>USE 5520/1 FOR ALL REPLACEMENTS.</b>
C.4977	<b>Lead to No. 2 Sparking Plug</b>		1	
C.4978	<b>Lead to No. 3 Sparking Plug</b>		1	
C.4979	<b>Lead to No. 4 Sparking Plug</b>		1	
C.4980	<b>Lead to No. 5 Sparking Plug</b>		1	
C.4981	<b>Lead to No. 6 Sparking Plug</b>		1	
C.4741	<b>Lead to Ignition Coil</b>		1	
5520/1	<b>HIGH TENSION CABLE TO SPARKING PLUGS AND COIL (21'-0" LONG)</b>		1	Fitted to Engine No. R.3855 and subs.
C.16979	<b>TERMINAL FOR SPARKING PLUG LEADS (INCORPORATING SUPPRESSOR)</b>		6	
C.17456	<b>TERMINAL FOR SPARKING PLUG LEADS</b>		6	<b>FOR EXPORT ONLY.</b>

# CYLINDER HEAD

Part No.	Description	Plate No.	No. per Unit	Remarks
C.18285	RUBBER SLEEVE FOR SPARKING PLUG TERMINALS		6	
C.2451	CONDUIT, ALONG CENTRE OF CYLINDER HEAD, ENCLOSING SPARKING PLUG LEADS		1	
C.4983	SPACER FOR SPARKING PLUG LEADS (THICK)		2	Fitted from Engine No. R.1001 to R.3854.
C.4984	SPACER FOR SPARKING PLUG LEADS (THIN)		3	
C.4982	CLIP AROUND THICK SPACER		1	
C.19890	CLIP, ON TIMING COVER BOLT, RETAINING SPARKING PLUG LEADS		1	Fitted to Engine No. R.3855 and subs.  <b>MAY BE USED TO REPLACE C.4983, C.4984 and C.4982.</b>
3204	Grommet, in Clip		1	
UFB.131/15R	Bolt, securing Clip		1	
C.2155	Distance Piece, on Bolt		1	
C.19889	SLEEVE (P.V.C.) FOR SPARKING PLUG AT FRONT OF CYLINDER HEAD		1	

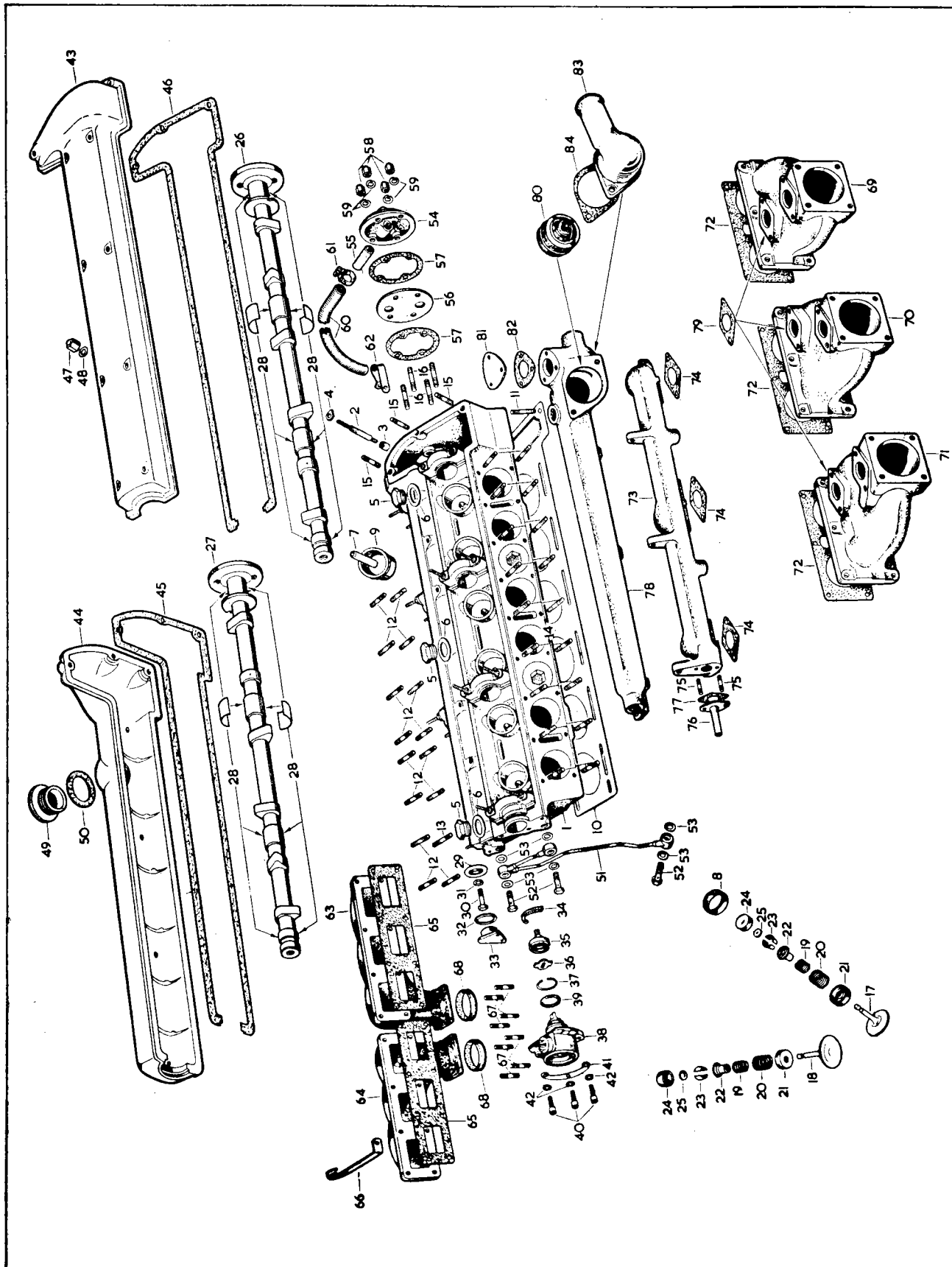


PLATE 5



# TIMING GEAR

Part No.	Description	Plate No.	No. per Unit	Remarks
C.2169	<b>SPROCKET FOR CAMSHAFTS</b>	6- 1	2	
C.2329	<b>Adjusting Plate</b> , inside Camshaft Sprockets	6- 2	2	} <b>SUPPLIED ONLY AS AN ASSEMBLY TO PART No. 1003.</b>
C.2191	<b>Clamping Plate</b> , on Adjusting Plates	6- 2	2	
C.2193	<b>Circlip</b> , retaining Adjusting Plates in Sprockets	6- 3	2	
C.2178	<b>Guide Pin</b> , through Adjusting Plates	6- 4	2	
C.2194	<b>Star Washer</b> , on Guide Pin, behind Adjusting Plates	6- 5	2	
C.2261	<b>Circlip</b> , retaining Guide Pins	6- 6	2	
C.2310	<b>Screw</b> , Set, securing Adjusting Plates and Sprockets to Camshafts		4	
C.4128/1	<b>FRONT MOUNTING BRACKET FOR TIMING GEAR</b>	6- 7	1	
C.4129	<b>REAR MOUNTING BRACKET FOR TIMING GEAR</b>	6- 8	1	
C.2182	<b>Stud</b> , for fixing of front and rear Mounting Brackets		4	
UFN.125/L	<b>Nut</b> , securing Brackets on Studs		4	
C.724	<b>Washer</b> , Shakeproof, under Nuts		4	
C.7424	<b>Bolt</b> (Long) securing Mounting Bracket to Cylinder Block		4	
C.740	<b>Washer</b> , Shakeproof, on Bolts		4	
C.2166	<b>Bolt</b> (Short) securing rear Mounting Bracket and Intermediate Chain Damper to Cylinder Block		2	
C.16831	<b>Tab Washer</b> , retaining Bolts		1	
C.2308	<b>IDLER SPROCKET (21 TEETH) BETWEEN MOUNTING BRACKETS</b>	6- 9	1	
C.2319	<b>Bush</b> , for Idler Sprocket		1	
C.2177	<b>ECCENTRIC SHAFT, THROUGH IDLER SPROCKET, FOR ADJUSTMENT OF UPPER TIMING CHAIN</b>	6-10	1	
C.2282	<b>Plug</b> , in end of Eccentric Shaft	6-11	1	
C.4404	<b>ADJUSTMENT PLATE, ON FACE OF FRONT MOUNTING BRACKET, FOR MICRO ADJUSTMENT OF UPPER TIMING CHAIN</b>	6-12	1	
C.3338/4	<b>Nut</b> , securing Adjustment Plate to Eccentric Shaft		1	
C.742	<b>Washer</b> , Shakeproof, under Nut		1	
C.4405	<b>Plunger Pin</b> , in front Mounting Bracket, holding Adjustment Plate in tension	6-13	1	
C.2297	<b>Spring</b> , behind Plunger Pin	6-14	1	



# TIMING GEAR

Part No.	Description	Plate No.	No. per Unit	Remarks
C.2309	<b>INTERMEDIATE SPROCKET (20 TEETH) AT BOTTOM OF UPPER TIMING CHAIN</b>		1	} <b>SUPERSEDED BY C.17154. USE C.17154 FOR ALL REPLACEMENTS.</b>
C.2320	Bush, for Sprocket		1	
C.2307	<b>INTERMEDIATE SPROCKET (28 TEETH) AT TOP OF LOWER TIMING GEAR</b>		1	} <b>SUPERSEDED BY C.17154. USE C.17154 FOR ALL REPLACEMENTS.</b>
C.926	Key, locking Intermediate Sprockets together		1	
C.17154	<b>INTERMEDIATE SPROCKET ASSEMBLY AT TOP OF LOWER TIMING CHAIN</b>	6-15	1	<b>SUPERSEDES C.2309 AND C.2307.</b>
C.2320	Bush, for Sprocket		1	
C.2161	<b>SHAFT, HOLDING INTERMEDIATE SPROCKETS</b>	6-16	1	
C.2335	Circlip, retaining Shaft	6-17	1	
C.2256	<b>TOP TIMING CHAIN</b>	6-18	1	
C.13616	<b>L.H. DAMPER ASSEMBLY FOR UPPER TIMING CHAIN</b>	6-19	1	
C.13617	<b>R.H. DAMPER ASSEMBLY FOR UPPER TIMING CHAIN</b>	6-20	1	
C.13660	Distance Piece, for Upper Dampers	6-21	4	
C.13615	<b>INTERMEDIATE DAMPER ASSEMBLY FOR UPPER TIMING CHAIN</b>		1	<b>SUPERSEDED BY C.13615/1. USE C.13615/1 FOR ALL REPLACEMENTS.</b>
C.13615/1	<b>INTERMEDIATE DAMPER ASSEMBLY FOR UPPER TIMING CHAIN</b>	6-22	1	<b>SUPERSEDES C.13615 at Engine No. R.5533.</b>
C.2255	<b>BOTTOM TIMING CHAIN</b>	6-23	1	
C.13614	<b>VIBRATION DAMPER FOR LOWER TIMING CHAIN</b>		1	} Fitted from Engine No. R.1001 to R.8138.
UFS.131/5R	Screw, Set, securing Damper to Cylinder Block		2	
C.7436	Tab Washer, on Setscrews		1	

# TIMING GEAR

Part No.	Description	Plate No.	No. per Unit	Remarks
C.13614/1	<b>VIBRATION DAMPER FOR LOWER TIMING CHAIN</b>	6-24	1	} Fitted to Engine No. R.8139 and subs.
UFS.131/5R	<b>Screw, Set, securing Damper to Cylinder Block</b>		2	
C.20397	<b>Tab Washer, locking Setscrews</b>		1	
C.10332	<b>HYDRAULIC CHAIN TENSIONER ASSEMBLY</b>	6-25	1	
6029	<b>Tab Washer, securing Adjuster Plug</b>		1	
C.9766	<b>Shim, for adjustment of Hydraulic Chain Tensioner</b>	6-26	As req'd	
UFB.125/11R	<b>Bolt, securing Hydraulic Chain Tensioner to Cylinder Block</b>		2	
C.10333	<b>Tab Washer, retaining Bolts</b>		1	
6265	<b>REPAIR KIT FOR HYDRAULIC CHAIN TENSIONER (SD.1042)</b>		1	
	(Comprising Cylinder Barrel, Spring, Plug and Tab Washer)			
C.13457	<b>FILTER GAUZE, IN CYLINDER BLOCK, BEHIND HYDRAULIC CHAIN TENSIONER</b>	6-27	1	
C.8614/1	<b>FRONT TIMING COVER</b>	6-28	1	
C.8615	<b>Gasket, between Timing Cover and Cylinder Block</b>	6-29	2 halves	
C.8593	<b>Oil Seal, between Timing Cover and Crankshaft</b>	6-30	1	
C.2183	<b>Stud, in Front Timing Cover, for fixing of Cylinder Head</b>		2	
C.2184	<b>Stud, in Front Timing Cover, for fixing of Water Pump</b>		3	
C.2325	<b>Stud, in Front Timing Cover, for fixing of Oil Sump</b>		4	
UFN.131/L	<b>Nut, on Studs</b>		9	
FG.105/X	<b>Washer, Spring, under Nuts</b>		5	
C.725	<b>Washer, Shakeproof, at Oil Sump fixing</b>		4	
UFB.131/9R	<b>Bolt, securing Timing Cover to Cylinder Block</b>		1	
UFB.131/26R	<b>Bolt, securing Timing Cover and Water Pump to Cylinder Block</b>		2	
UFB.131/14R	<b>Bolt, securing Timing Cover to Cylinder Block</b>		2	1 required after Engine No. R.1509.
UFB.131/21R	<b>Bolt, securing Timing Cover and Water Pump to Cylinder Block</b>		3	4 required after Engine No. R.1509.
UFB.131/22R	<b>Bolt, securing Timing Cover, Water Pump and Dynamo Adjusting Link to Cylinder Block</b>		1	Up to Engine No. R.1509.
FG.105/X	<b>Washer, Spring, on Bolts</b>		9	
UFB.137/11R	<b>Bolt, securing Timing Cover to Cylinder Block</b>		5	3 required after Engine No. R.1845.
FG.106/X	<b>Washer, Spring, on Bolts</b>		5	3 required after Engine No. R.1845.
UFB.131/15R	<b>Bolt, securing Timing Cover to Cylinder Block</b>		1	For Engine No. R.1845 and subs.
C.14924	<b>DYNAMO ADJUSTING LINK</b>		1	} Fitted from Engine No. R.1001 to R.1509.
FW.105/T	<b>Washer, Plain, for Adjusting Link</b>		1	

# TIMING GEAR

Part No.	Description	Plate No.	No. per Unit	Remarks
C.2286	<b>DYNAMO ADJUSTING LINK</b>		1	} Fitted from Engine No. R.1510 to R.1844.
C.18307	<b>Distance Piece</b> , behind Adjusting Link		1	
UFB.131/20R	<b>Bolt</b> , for Adjusting Link		1	
C.18850	<b>DYNAMO LINK</b>	6-31	1	} Fitted to Engine No. R.1845 to R.9999. RA.1001 and subs.
C.18307	<b>Distance Piece</b> , behind Link	6-32	1	
UFB.131/20R	<b>Bolt</b> , securing Link		1	
C.18732	<b>BRACKET ASSEMBLY MOUNTING AUTOMATIC FAN BELT TENSIONER</b>	6-33	1	} Fitted to Engine No. R.1845 to R.9999. RA.1001 and subs.
UFB.137/13R	<b>Bolt</b> , securing Bracket and Timing Cover to Cylinder Block		1	
UFB.137/14R	<b>Bolt</b> , securing Bracket and Timing Cover to Cylinder Block		1	
FG.106/X	<b>Washer</b> , Spring, on Bolts		2	
C.18447	<b>TORSION SPRING AUTOMATICALLY ADJUSTING TENSION ON FAN BELT</b>	6-34	1	} Fitted from Engine No. R.1845 to R.9999. RA.1001 to RA.1099.
C.18835	<b>CARRIER FOR JOCKEY PULLEY</b>	6-35	1	
C.8737/2	<b>Nut</b> , Self-Locking, securing Carrier to Bracket		1	
C.18454	<b>Thrust Washer</b> , under Nut		1	} Fitted to Engine No. RA.1100 and subs. <b>May be used IN PAIRS to replace C.18835 and C.18454.</b>
C.21330	<b>CARRIER FOR JOCKEY PULLEY</b>		1	
C.8737/2	<b>Nut</b> , Self-Locking, securing Carrier to Bracket		1	
C.21326	<b>Thrust Washer and Stop</b> , under Nut		1	} Fitted from Engine No. R.1845 to R.5249.
C.18733	<b>JOCKEY PULLEY ASSEMBLY FOR FAN BELT</b>		1	
C.3968/2	<b>Nut</b> , Self-Locking, securing Pulley to Carrier		1	
C.19521	<b>JOCKEY PULLEY ASSEMBLY FOR FAN BELT</b>	6-36	1	} Fitted to Engine No. R.5250 to R.9999. RA.1001 and subs.
C.3968/2	<b>Nut</b> , Self-Locking, securing Pulley to Carrier		1	

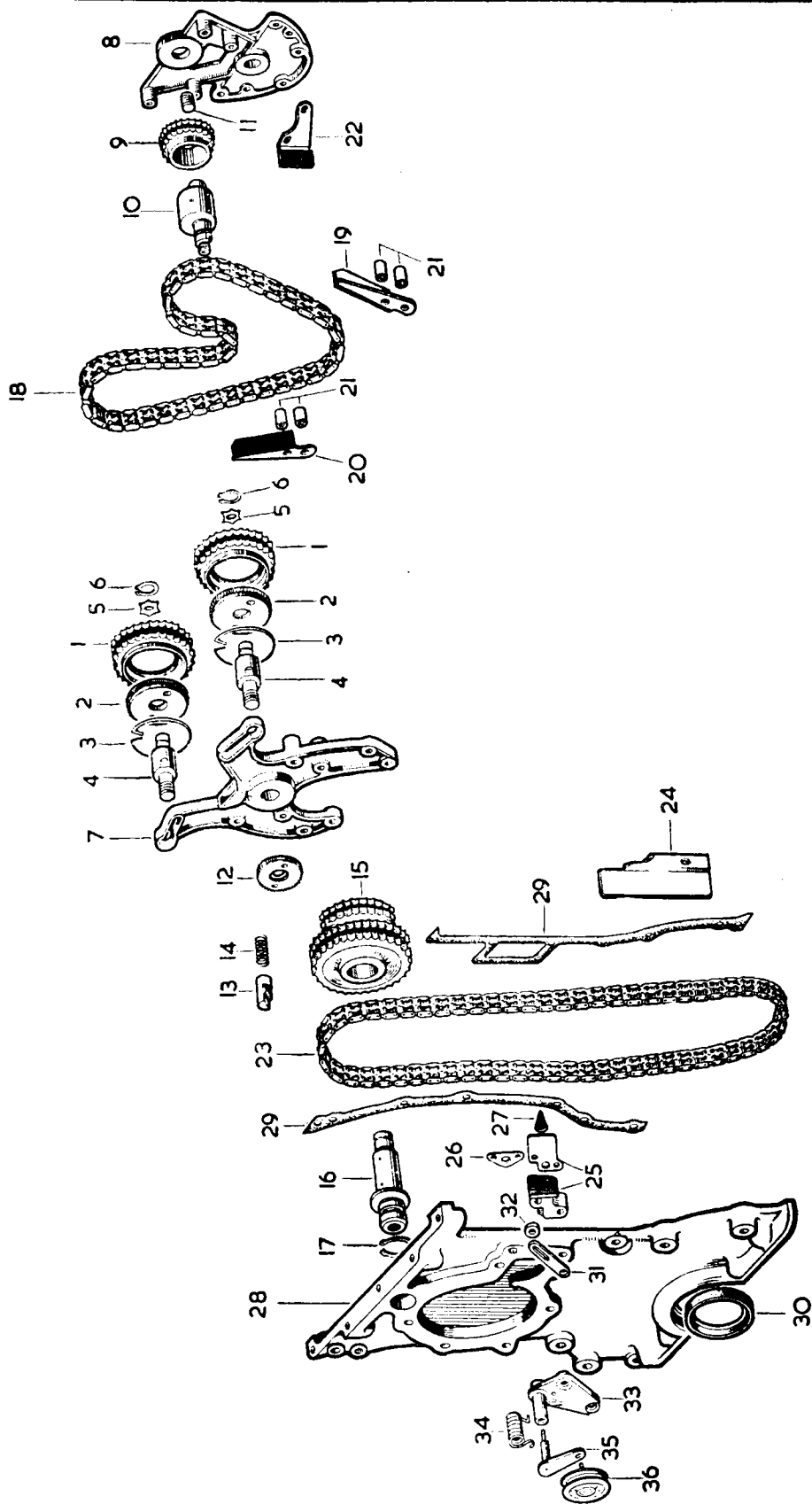


PLATE 6

# CARBURETTERS AND PETROL FILTER

Part No.	Description	Plate No.	No. per Unit	Remarks
C.15835	<b>FRONT CARBURETTER ASSEMBLY (HD.8)</b>	7- 1	1	
8762	<b>Body only</b> (AUC.8271)	7- 2	1	
7090	<b>Adaptor</b> , for Ignition Union (AUC.2044)	7- 3	1	
7091	<b>Gasket</b> , under Adaptor (AUC.2014)	7- 4	1	
5618	<b>Screw</b> , securing Adaptor (AUC.2175)		2	
C.723	<b>Washer</b> , Shakeproof, on Screws (AUA.4643)		2	
7106	<b>Ignition Union</b> (AUC.4490)	7- 5	1	
8763	<b>Suction Chamber and Piston Assembly</b> (AUC.8063)	7- 6	1	
7093	<b>Screw</b> , holding Jet Needle in position (AUC.2057)		1	
8764	<b>Damper Assembly</b> in Suction Chamber (AUC.8115)	7- 7	1	
7095	<b>Washer</b> , for Damper (AUC.4900)	7- 8	1	
7871	<b>Spring</b> , assisting return of Piston (AUC.2107)	7- 9	1	
7872	<b>Skid Washer</b> , under Spring, at bottom of Piston (AUC.1048)	7-10	1	
5618	<b>Screw</b> , securing Suction Chamber to Carburetter Body (AUC.2175)		4	
C.18439	<b>Jet Needle</b> (UM)	7-11	1	
7860	<b>Jet Assembly</b> (AUC.8156) (comprising Jet Unit, with Diaphragm and Cup)	7-12	1	
6958	<b>Jet Bearing</b> (AUC.2001)	7-13	1	
6959	<b>Nut</b> , locking Jet Bearing (AUC.2002)	7-14	1	
8765	<b>Spring</b> , under Jet Diaphragm (AUD.2093)	7-15	1	
8766	<b>Jet Housing Assembly</b> (AUC.8655)	7-16	1	
8759	<b>Shoe and Rod Assembly</b> , for operation of Throttle during Cold Starting (AUC.8962)	7-17	1	
8760	<b>Return Spring</b> for Shoe and Rod Assembly (AUC.2020)	7-18	1	
8761	<b>Plate</b> , at top of Shoe and Rod Assembly (AUC.2019)	7-19	1	
7879	<b>Screw</b> , securing Plate (AUC.4790)		1	
C.723	<b>Washer</b> , Shakeproof, on Screw (AUA.4643)		1	
7048	<b>Screw</b> , in Plate, for operation of Choke/Throttle opening (AUC.2521)	7-20	1	
7049	<b>Spring</b> , on screw (AUC.2451)	7-21	1	
6993	<b>Float Chamber Assembly</b> (AUC.2009)	7-22	1	
7115	<b>Bolt</b> , securing Float Chamber to Carburetter Body (AUC.2110)		4	
C.723	<b>Washer</b> , Shakeproof, on Bolts		4	
7117	<b>Lid</b> for Float Chamber (AUC.4261)	7-23	1	
1090	<b>Float</b> (AUC.1123)	7-24	1	
6970	<b>Needle and Seat</b> , controlling Petrol Flow to Float Chamber (AUC.8170)	7-25	1	
7118	<b>Lever</b> , operating Float Needle (AUC.1980)	7-26	1	
1153	<b>Pin</b> , securing Lever to Float Chamber Lid (AUC.1152)	7-27	1	
7119	<b>Gasket</b> , under Float Chamber Lid (AUC.1147)	7-28	1	
5832	<b>Cap Nut</b> , securing Lid (AUC.1867)	7-29	1	
1298	<b>Serrated Washer</b> (Fibre) on Cap Nut adjacent to Lid (AUC.1928)	7-30	1	
7120	<b>Alum Washer</b> , on Cap Nut (AUC.1557)	7-31	1	
479	<b>Filter</b> , in Inlet Connection on Float Chamber Lid (AUC.2139)	7-32	1	
C.11488	<b>Banjo Bolt</b> , securing Feed Pipe to Float Chamber (AUC.2698)	7-33	1	
C.11489	<b>Fibre Washer</b> , on Banjo Bolt (AUC.2141)	7-34	2	
6967	<b>Valve</b> , for slow-running adjustment (AUC.2028)	7-35	1	
6966	<b>Spring</b> , for slow-run Valve (AUC.2027)	7-36	1	
6968	<b>Gland Washer</b> , for slow-run Valve (AUC.2029)	7-37	1	
6969	<b>Dished Washer</b> (Brass) at top of Gland Washer (AUC.2030)	7-38	1	

# CARBURETTERS AND PETROL FILTER

Part No.	Description	Plate No.	No. per Unit	Remarks
C.15836	<b>CENTRE CARBURETTER ASSEMBLY (HD.8)</b>	7-39	1	
8767	<b>Body only (AUC.8272)</b>		1	
8763	<b>Suction Chamber and Piston Assembly (AUC.8063)</b>		1	
7093	<b>Screw, holding Jet Needle in position (AUC.2057)</b>		1	
8764	<b>Damper Assembly, in Suction Chamber (AUC.8115)</b>		1	
7095	<b>Washer, for Damper (AUC.4900)</b>		1	
7871	<b>Spring, assisting return of Piston (AUC.2107)</b>		1	
7872	<b>Skid Washer, under Spring, at bottom of Piston (AUC.1048)</b>		1	
5618	<b>Screw, securing Suction Chamber to Carburetter (AUC.2175)</b>		4	
C.18439	<b>Jet Needle (UM)</b>		1	
7860	<b>Jet Assembly (AUC.8156) (comprising Jet Unit, with Diaphragm and Cup)</b>		1	
6958	<b>Jet Bearing (AUC.2001)</b>		1	
6959	<b>Nut, locking Jet Bearing (AUC.2002)</b>		1	
8765	<b>Spring, under Jet Diaphragm (AUD.2093)</b>		1	
8768	<b>Jet Housing Assembly (AUC.8654)</b>		1	
8759	<b>Shoe and Rod Assembly, for operation of Throttle during cold starting (AUC.8962)</b>		1	
8760	<b>Return Spring, for Shoe and Rod Assembly (AUC.2020)</b>		1	
8761	<b>Plate, at top of Shoe and Rod Assembly (AUC.2019)</b>		1	
7879	<b>Screw, securing Plate (AUC.4790)</b>		1	
C.723	<b>Washer, Shakeproof, on Screw (AUA.4643)</b>		1	
7048	<b>Screw, in Plate, for operation of Choke/Throttle opening (AUC.2521)</b>		1	
7049	<b>Spring, on Screw (AUC.2451)</b>		1	
8756	<b>Abutment Bracket, for Choke Control Outer Cable (AUC.1288)</b>		1	
8757	<b>Cable Clamp, for Abutment Bracket (AUC.2102)</b>		1	
5803	<b>Bolt, securing Cable Clamp (AUC.2694)</b>		1	
AN.102/L	<b>Nut, on Bolt</b>		1	
5648	<b>Washer, Spring, under Nut (AUC.2246)</b>		1	
7114	<b>Float Chamber Assembly (AUC.2088)</b>		1	
7115	<b>Bolt, securing Float Chamber to Carburetter Body (AUC.2110)</b>		4	
C.723	<b>Washer, Shakeproof, on Bolts</b>		4	
7117	<b>Lid, for Float Chamber (AUC.4261)</b>		1	
1090	<b>Float (AUC.1123)</b>		1	
6970	<b>Needle and Seat, controlling Petrol Flow to Float Chamber (AUC.8170)</b>		1	
7118	<b>Lever, operating Float Needle (AUC.1980)</b>		1	
1153	<b>Pin, securing Lever to Float Chamber Lid (AUC.1152)</b>		1	
7119	<b>Gasket, under Float Chamber Lid (AUC.1147)</b>		1	
5832	<b>Cap Nut, securing Lid (AUC.1867)</b>		1	
1298	<b>Serrated Washer (Fibre) on Cap Nut adjacent to Lid (AUC.1928)</b>		1	
7120	<b>Alum Washer, on Cap Nut (AUC.1557)</b>		1	
479	<b>Filter, in Inlet Connection on Float Chamber (AUC.2139)</b>		1	
C.11488	<b>Banjo Bolt, securing Feed Pipe to Float Chamber Lid (AUC.2698)</b>		1	
C.11489	<b>Fibre Washer, on Banjo Bolt (AUC.2141)</b>		2	
6967	<b>Valve, for slow-running adjustment (AUC.2028)</b>		1	
6966	<b>Spring, for slow-run Valve (AUC.2027)</b>		1	
6968	<b>Gland Washer, for slow-run Valve (AUC.2029)</b>		1	
6969	<b>Dished Washer (Brass) at top of Gland Washer (AUC.2030)</b>		1	

# CARBURETTERS AND PETROL FILTER

Part No.	Description	Plate No.	No. per Unit	Remarks
C.16650	<b>REAR CARBURETTER ASSEMBLY (HD.8)</b>	7-40	1	
8766	Jet Housing Assembly (AUC.8655)		1	
7116	Lid, for Float Chamber (AUC.4260)		1	
	All other items for Rear Carburetter are as for Centre Carburetter C.15836, except that Abutment Bracket (8756) and Cable Clamp (8757) are not fitted.			
8762	<b>BODY FOR FRONT CARBURETTER (AUC.8271)</b>	7-2	1	
8767	<b>BODY FOR CENTRE AND REAR CARBURETTERS (AUC.8272)</b>		2	
7862	Piston Lift Pin (AUC.2065)		3	
7863	Spring, for Lift Pin (AUC.2066)		3	
6964	Seating Washer, for Lift Pin (AUC.2098)		3	
7865	Brass Washer at top of Seating Washer (AUC.4944)		3	
7866	Circlip, securing Washers and Spring on Lift Pin (AUC.1250)		3	
8758	<b>CHOKE CONNECTING ROD, BETWEEN REAR AND CENTRE CARBURETTERS (AUC.1427)</b>	7-41	1	
C.10700	<b>CHOKE CONNECTING ROD, BETWEEN CENTRE AND FRONT CARBURETTERS (AUC.2872)</b>	7-42	1	
8755	<b>FORK END, FOR FIXING OF CONNECTING RODS TO CARBURETTERS (AUC.2256)</b>	7-43	3	
AN.102/L 5511	Nut, securing Fork Ends on Rods (AUC.2156)		3	
	Clevis Pin, retaining Fork Ends to Front and Rear Carburetters (AUC.2108)	7-44	2	
AW.102/T L.102/5U	Washer, on Clevis Pins		2	
	Split Pin, retaining Clevis Pins, and for retention of Connecting Rod to centre Fork End		4	

# CARBURETTERS AND PETROL FILTER

Part No.	Description	Plate No.	No. per Unit	Remarks
C.18832	<b>ADAPTOR, SECURING CHOKE CONTROL CABLE TO CENTRE CARBURETTER (AUC.5058)</b>	7-45	1	
C.18833	<b>Special Screw, securing Cable in Adaptor (AJD.7026)</b>	7-46	1	
C.14371	<b>LEVER, ON CARBURETTER SPINDLES, FOR CONNECTION OF THROTTLE RETURN SPRINGS (AUC.8405)</b>	7-47	3	
5803	<b>Bolt, through Levers (AUC.2694)</b>		3	
5614	<b>Nut, on Bolts (AUC.2156)</b>		3	
7966	<b>Washer, under Nuts (AUC.8396)</b>		3	
C.14366	<b>THROTTLE RETURN SPRING</b>	7-48	3	
C.15963	<b>BRACKET ASSEMBLY, UNDER FRONT AND REAR CARBURETTERS, ANCHORING RETURN SPRING</b>	7-49	2	
C.15844	<b>BRACKET ASSEMBLY, UNDER CENTRE CARBURETTER, ANCHORING RETURN SPRING</b>	7-50	1	
C.17631	<b>LEVER ASSEMBLY, ON CARBURETTER SPINDLES, FOR CONNECTION OF THROTTLE CONTROL RODS</b>	7-51	3	



# CARBURETTERS AND PETROL FILTER

Part No.	Description	Plate No.	No. per Unit	Remarks
C.17635	<b>CONTROL ROD, LINKING CARBURETTER LEVERS WITH SLAVE SHAFTS</b>	7-52	3	
C.13824	<b>Clip, securing Control Rods</b>	7-53	6	
C.14103	<b>LEVER, ON SLAVE SHAFTS, FOR CONNECTION OF CONTROL RODS (AUC.4054)</b>	7-54	3	
5803	<b>Bolt, through Levers</b>		3	
5614	<b>Nut, on Bolts</b>		3	
7966	<b>Washer, under Nuts</b>		3	
C.14145	<b>THROTTLE SLAVE SHAFT ASSEMBLY, FRONT</b>	7-55	1	
C.18537	<b>THROTTLE SLAVE SHAFT ASSEMBLY, CENTRE</b>	7-56	1	
C.18443	<b>Distance Piece, on Centre Slave Shaft, adjacent to Lever for Centre Carburetter</b>	7-57	1	
4833	<b>COUPLING, BETWEEN FRONT AND CENTRE SLAVE SHAFTS (AUC.4334)</b>	7-58	1	
5801	<b>Bolt, through Coupling (AUC.2669)</b>		2	
673	<b>Nut, on Bolts (AUC.2673)</b>		2	
4812	<b>Washer, under Nuts (AUC.4612)</b>		2	
C.18905	<b>THROTTLE SLAVE SHAFT ASSEMBLY, REAR</b>	7-59	1	<b>R.H. DRIVE CARS ONLY.</b>

# CARBURETTORS AND PETROL FILTER

Part No.	Description	Plate No.	No. per Unit	Remarks
C.18540	<b>THROTTLE SLAVE SHAFT ASSEMBLY, REAR</b>		1	<b>L.H. DRIVE CARS ONLY.</b>
C.17413	<b>INSULATOR BETWEEN CARBURETTORS AND INLET MANIFOLDS</b>	7-60	3	
C.7221	<b>Gasket at each side of Insulators</b>	7-61	6	
C.16873	<b>OVERFLOW PIPE FOR FRONT CARBURETTER</b>	7-62	1	
C.16874	<b>OVERFLOW PIPE FOR CENTRE CARBURETTER</b>	7-63	1	
C.16875	<b>OVERFLOW PIPE FOR REAR CARBURETTER</b>	7-64	1	
C.14090	<b>Clip, on Oil Cleaner Bolt, securing Overflow Pipes</b>	7-65	1	
C.12336	<b>SUCTION PIPE FROM FRONT CARBURETTER TO DISTRIBUTOR VACUUM CONTROL</b>	7-66	1	
C.15823	<b>PETROL FEED PIPE ASSEMBLY LINKING CARBURETTORS</b>	7-67	1	

# CARBURETTERS AND PETROL FILTER

Part No.	Description	Plate No.	No. per Unit	Remarks
C.17335	<b>PETROL PIPE ASSEMBLY, BETWEEN FEED PIPE AND FILTER</b>	7-68	1	
C.13681	<b>PETROL FILTER ASSEMBLY (AC.7950001)</b>	7-69	1	
7297	<b>Filter Casting</b>	7-70	1	
7298	<b>Sealing Washer</b> between Filter Casting and Glass Bowl	7-71	1	
7299	<b>Filter Gauze</b>	7-72	1	
7300	<b>Glass Bowl</b>	7-73	1	
7301	<b>Retaining Strap Assembly</b>	7-74	1	
C.13705	<b>Banjo Bolt</b> , securing Petrol Pipes to Filter	7-75	2	
C.784	<b>Fibre Washer</b> , at each side of Banjos	7-76	4	
C.17354	<b>BRACKET, ON FRONT FRAME FIXING BOLT, FOR MOUNTING OF PETROL FILTER</b>	7-77	1	
UFS.131/6R	<b>Screw</b> , Set, securing Filter to Bracket		2	
UFN.131/L	<b>Nut</b> , on Setscrews		2	
FG.105/X	<b>Washer</b> , Spring, under Nuts		2	

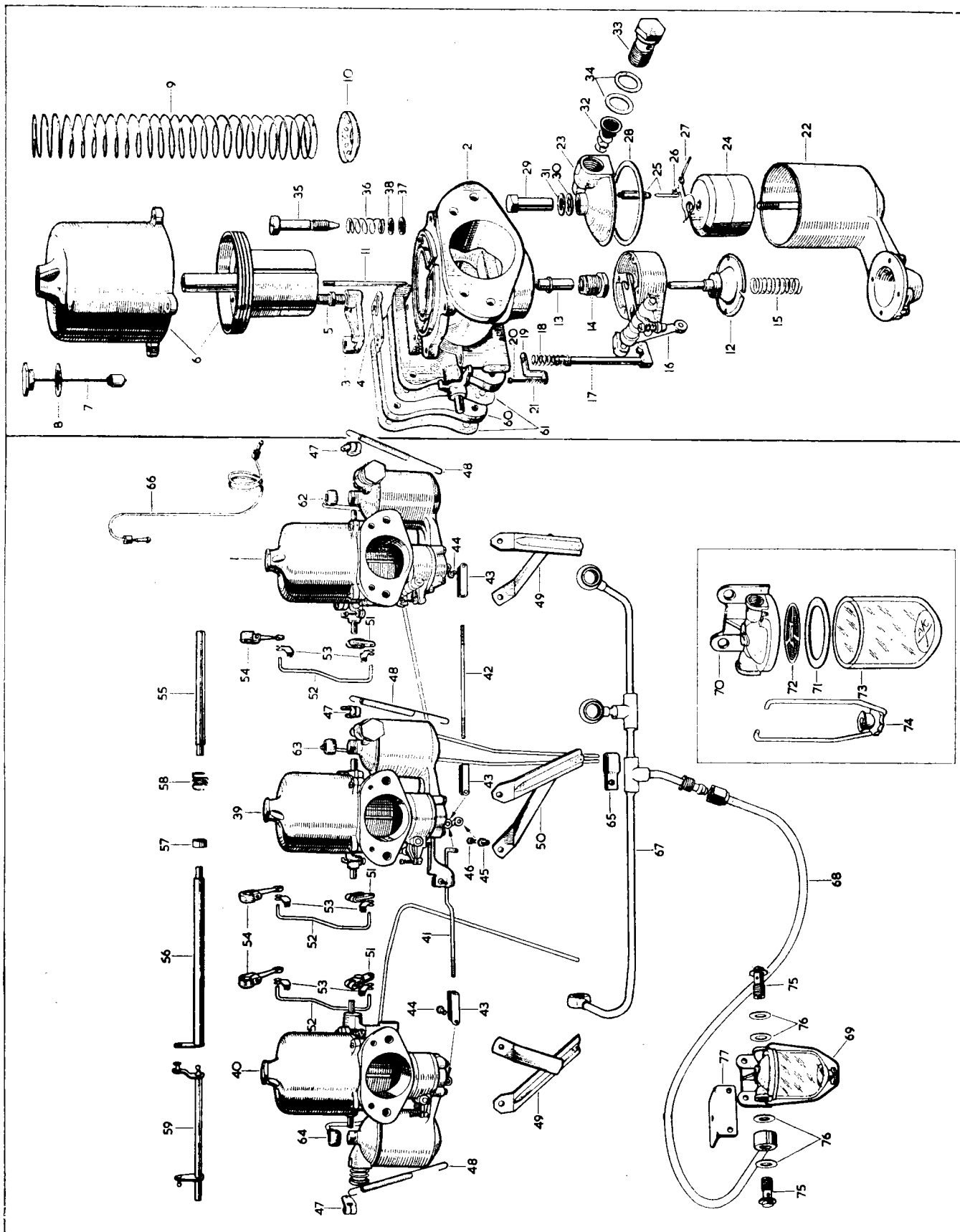


PLATE 7

# AIR CLEANER INSTALLATION

Part No.	Description	Plate No	No. per Unit	Remarks
C.17545	<b>AIR CLEANER ASSEMBLY (AC.7955780)</b>		1	
8420	Shell Assembly, for Air Cleaner (7955783)	8- 1	1	
8419	Retaining Plate Assembly, for Element (7955782)	8- 2	1	
8417	Gasket, at top and bottom of Element (7955504)	8- 3	2	
8416	Element (A.4847)	8- 4	1	
8418	Top Plate Assembly (7955781)	8- 5	1	
C.17651	<b>BRACKET, MOUNTING AIR CLEANER</b>	8- 6	1	
UFS.131/4R	Screw, Set, securing Bracket to Air Cleaner		2	
C.725	Washer, Shakeproof, on Setscrews		2	
FW.105/T	Washer, Plain, under Shakeproof Washers		2	
UFS.125/4R	Screw, Set, securing Bracket to Body		2	
C.724	Washer, Shakeproof, on Setscrews		2	
FW.104/T	Washer, Plain, under Shakeproof Washers		2	
C.17652	<b>SUPPORT BRACKET FOR AIR CLEANER</b>	8- 7	1	
C.12705	Stud, for fixing of Support Bracket to Air Cleaner	8- 8	1	
UFN.131/L	Nut, on Stud		1	
C.725	Washer, Shakeproof, under Nut		1	
FW.105/T	Washer, Plain, under Shakeproof Washer		1	
UFS.131/3R	Screw, Set, securing Support Bracket to Body		2	
C.725	Washer, Shakeproof, on Setscrews		2	
C.17546	<b>RUBBER GROMMET, BETWEEN AIR CLEANER AND AIR INTAKE BOX</b>	8- 9	1	
C.17533	<b>AIR INTAKE BOX ASSEMBLY</b>	8-10	1	

# AIR CLEANER INSTALLATION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.17540	<b>BASE ASSEMBLY FOR AIR INTAKE BOX (COMPLETE WITH TRUMPETS)</b>	8-11	1	Fitted from Chassis No. 850001 to 850091. 875001 to 875385. 860001 to 860004. 885001 to 885020.
C.19012	<b>BASE ASSEMBLY FOR AIR INTAKE BOX (COMPLETE WITH TRUMPETS)</b>		1	Fitted to Chassis No. 850092 and subs. 875386 and subs. 860005 and subs. 885021 and subs.
C.17539	<b>Gasket (Neoprene) between Base and Air Intake Box</b>	8-12	1	
C.12734	<b>Wing Nut, securing Air Intake Box to Base</b>	8-13	2	
C.17544	<b>Special Washer, under Wing Nuts</b>	8-14	2	
C.7164	<b>Gasket, between Base and Carburettors</b>	8-15	3	
C.4202/2	<b>Nut, securing Base to Carburettors</b>		6	
FG.105/X	<b>Washer, Spring, under Nuts</b>		6	

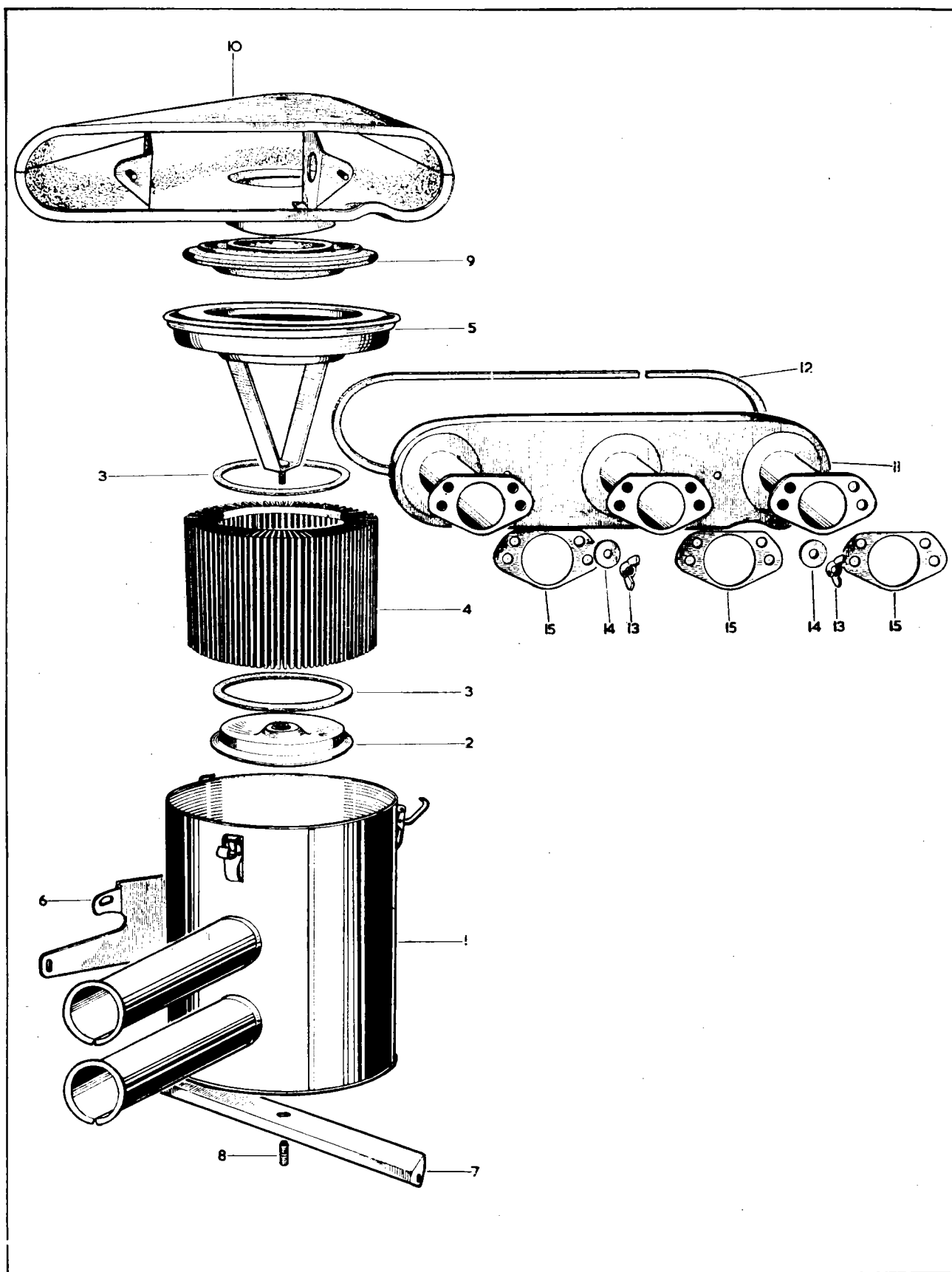


PLATE 8

# ACCELERATOR CONTROLS

(R.H. DRIVE CARS ONLY)

Part No.	Description	Plate No.	No. per Unit	Remarks
C.17840	<b>ACCELERATOR PEDAL ASSEMBLY</b>		1	Fitted from Chassis No. 850001 to 850474. 860001 to 860374 except 860365.
C.20223	<b>ACCELERATOR PEDAL ASSEMBLY</b>	9- 1	1	Fitted to Chassis No. 850475 and subs. 860375 and subs., also 860365.
C.14366	<b>Return Spring, for Accelerator Pedal</b>	9- 2	1	
C.17844	<b>HOUSING ASSEMBLY FOR ACCELERATOR PEDAL</b>	9- 3	1	
C.17851	<b>Pivot Bush, at each side of Housing</b>		2	
C.17848	<b>Stud, for fixing of Housing to Scuttle</b>	9- 4	3	
C.18721	<b>Stop Plate, on Studs, for pedal travel adjustment</b>		1	Fitted from Chassis No. 850001 to 850474. 860001 to 860375 except 860365.
C.20639	<b>Stop Plate, on Studs, for pedal travel adjustment</b>	9- 5	1	Fitted to Chassis No. 850475 and subs. 860375 and subs., also 860365.
C.8667/1	<b>Nut, Self-Locking, securing Housing to Scuttle</b>		3	
FW.104/T	<b>Washer, Plain, under Nuts</b>		3	
BD.19706	<b>Gasket, under Accelerator Pedal Housing</b>		1	
C.18302	<b>ACCELERATOR PEDAL LEVER ASSEMBLY</b>	9- 6	1	
C.3767	<b>Ball Pin, in end of Lever</b>		1	
UFB.137/16R	<b>Bolt, securing Pedal and Lever in Housing</b>		1	
C.410	<b>Special Washer, under head of Bolt</b>		1	
C.18273	<b>Spacing Collar, on Bolt</b>		1	
C.989	<b>Special Washer, on Boss of Pedal Lever</b>		1	Fitted from Chassis No. 850001 to 850248. 860001 to 860020.
C.19915	<b>Spacing Collar, on Pivot Bolt</b>		1	Fitted to Chassis No. 850249 and subs. 860021 and subs.
C.19914	<b>Special Washer, on Boss of Pedal Lever</b>		1	<b>MAY BE USED TOGETHER TO REPLACE C.18273 AND C.989.</b>
C.8737/3	<b>Nut, Self-Locking, on Bolt</b>		1	
C.17867	<b>CONTROL ROD, BETWEEN PEDAL LEVER AND FULCRUM LEVER</b>	9- 7	1	
C.17858	<b>FULCRUM LEVER ASSEMBLY</b>	9- 8	1	
C.3767	<b>Ball Pin, in ends of Lever</b>		2	
C.18292	<b>Bracket Assembly, on Brake Servo fixing Studs, for mounting of Fulcrum Lever</b>	9- 9	1	
L.102.5/8U	<b>Split Pin, retaining Fulcrum Lever on Bracket</b>		1	
BD.1708/5	<b>Washer, D.C. Spring, under Split Pin</b>		1	
FW.104/T	<b>Washer, Plain, under D.C. Spring Washer</b>		1	
C.18275	<b>Eccentric Sleeve, for Fulcrum Lever Stop Adjustment</b>	9-10	1	
UFB.125/10R	<b>Bolt, securing Sleeve to Fulcrum Mounting Bracket</b>		1	
C.724	<b>Washer, Shakeproof, on Bolt</b>		1	
FW.104/T	<b>Washer, Plain, under Shakeproof Washer</b>		1	



# ACCELERATOR CONTROLS

(R.H. DRIVE CARS ONLY)

Part No.	Description	Plate No.	No. per Unit	Remarks
C.17868	<b>CONTROL ROD, BETWEEN FULCRUM LEVER AND THROTTLE REAR SLAVE SHAFT</b>	9-11	1	
C.18905	<b>REAR SHAFT SLAVE ASSEMBLY FOR THROTTLE OPERATION</b>		1	Fitted from Engine No. R.1001 to R.2933.
C.3767	<b>Ball Pin, in Lever of Rear Slave Shaft</b>		1	
C.18938	<b>REAR SLAVE SHAFT ASSEMBLY FOR THROTTLE OPERATION</b>	9-12	1	Fitted to Engine No. R.2934 and subs.
C.3767	<b>Ball Pin, in Lever of Rear Slave Shaft</b>		1	
C.13605	<b>BUSH ASSEMBLY, SUPPORTING END OF REAR SLAVE SHAFT</b>	9-13	1	
C.18545	<b>Housing Assembly, for Bush</b>	9-14	1	
UFS.125/5R C.724	<b>Screw, Set, securing Housing to Mounting Bracket</b>		2	
	<b>Washer, Shakeproof, on Setscrews</b>		2	
C.18548	<b>BRACKET ASSEMBLY, MOUNTING HOUSING TO DASH</b>	9-15	1	
UFS.125/5R C.724	<b>Screw, Set, securing Bracket to Dash</b>		2	
FW.104/T	<b>Washer, Shakeproof, on Setscrews</b>		2	
	<b>Washer, Plain, under Shakeproof Washers</b>		2	
C.18537	<b>CENTRE SLAVE SHAFT ASSEMBLY FOR THROTTLE OPERATION</b>		1	} Fitted from Engine No. R.1001 to R.2933.
C.18443	<b>Distance Piece, on Centre Slave Shaft, adjacent to boss on Air Balance Pipe</b>		1	
C.14145	<b>FRONT SLAVE SHAFT ASSEMBLY FOR THROTTLE OPERATION</b>		1	Fitted from Engine No. R.1001 to R.2933.
C.18935	<b>FRONT SLAVE SHAFT ASSEMBLY FOR THROTTLE OPERATION</b>	9-16	1	Fitted to Engine No. R.2934 and subs.

# ACCELERATOR CONTROLS

(R.H. DRIVE CARS ONLY)

Part No.	Description	Plate No.	No. per Unit	Remarks
C.18941	<b>ADAPTOR, IN FRONT BOSS ON AIR BALANCE PIPE, SUPPORTING FRONT SLAVE SHAFT</b>	9-17	1	Fitted to Engine No. R.2934 and subs.
C.18942	<b>ADAPTOR, IN REAR BOSS ON AIR BALANCE PIPE, SUPPORTING FRONT AND REAR SLAVE SHAFTS</b>	9-18	1	
C.18943	<b>Tab Washer, securing Adaptors</b>	9-19	2	
4833	<b>FLEXIBLE COUPLING LINKING FRONT AND CENTRE SLAVE SHAFTS (AUC.4334)</b>		1	Fitted from Engine No. R.1001 to R.2933.
5803	<b>Bolt, through Coupling</b>		2	
5614	<b>Nut, on Bolts</b>		2	
7966	<b>Washer, Spring, under Nuts</b>		2	
C.14103	<b>LEVER, ON FRONT AND CENTRE SLAVE SHAFTS, FOR CONNECTION OF CONTROL RODS TO CARBURETTERS (AUC.4054)</b>		3	Fitted from Engine No. R.1001 to R.2933.
5803	<b>Bolt, securing Levers to Slave Shafts</b>		3	
5614	<b>Nut, on Bolts</b>		3	
7966	<b>Washer, Spring, under Nuts</b>		3	
C.17635	<b>CONTROL ROD, LINKING LEVERS ON SLAVE SHAFTS WITH CARBURETTERS</b>		3	Fitted from Engine No. R.1001 to R.2933.
C.14104	<b>CONTROL ROD, LINKING LEVERS ON SLAVE SHAFTS WITH CARBURETTERS</b>	9-20	3	Fitted to Engine No. R.2934 and subs.
C.13824	<b>Clip, securing Control Rods</b>	9-21	6	

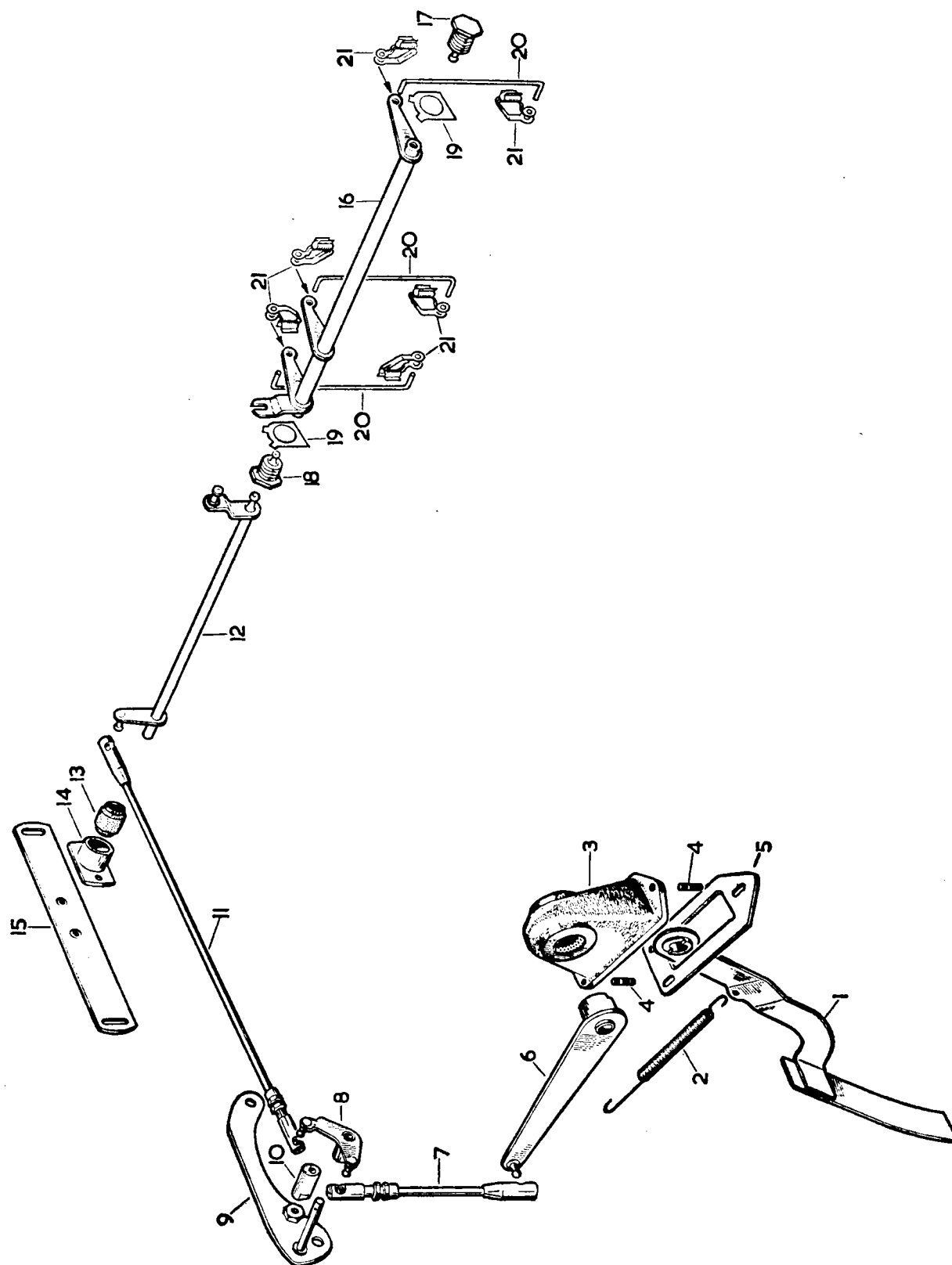


PLATE 9

# ACCELERATOR CONTROLS

(L.H. DRIVE CARS ONLY)

Part No.	Description	Plate No.	No. per Unit	Remarks
C.18467	<b>ACCELERATOR PEDAL ASSEMBLY</b>	10- 1	1	
UFS.125/4R	<b>Screw, Set, securing Accelerator Pedal to Floor</b>		2	
C.724	<b>Washer, Shakeproof, on Setscrews</b>		2	
C.18478	<b>LINK ASSEMBLY, BETWEEN PEDAL AND ACCELERATOR DROP ARM</b>	10- 2	1	
C.18482	<b>Retainer, for Link</b>	10- 3	1	
C.8667/17	<b>Nut, Self-Locking, securing Retainer to Link</b>		1	
C.18476	<b>ACCELERATOR DROP ARM ASSEMBLY</b>	10- 4	1	
C.14366	<b>Return Spring, for Drop Arm</b>	10- 5	1	
C.17845	<b>HOUSING ASSEMBLY FOR DROP ARM</b>	10- 6	1	
C.17851	<b>Pivot Bush, at each side of Housing</b>		2	
C.17848	<b>Stud, for fixing of Housing to Scuttle</b>	10- 7	4	
C.8667/1	<b>Nut, Self-Locking, securing Housing to Scuttle</b>		4	
FW.104/T	<b>Washer, Plain, under Nuts</b>		4	
BD.19708	<b>Gasket, under Accelerator Pedal Housing</b>		1	
C.18270	<b>CONNECTING LEVER BETWEEN DROP ARM AND CONTROL ROD</b>	10- 8	1	
C.3767	<b>Ball Pin, in Connecting Lever</b>		1	
UFB.137/16R	<b>Bolt, securing Drop Arm and Connecting Lever in Housing</b>		1	
C.410	<b>Special Washer, under head of Bolt</b>		1	
C.18273	<b>Spacing Collar, on Bolt</b>		1	
C.989	<b>Special Washer, on Boss of Connecting Lever</b>		1	
C.19915	<b>Spacing Washer, on Bolt</b>		1	
C.19914	<b>Special Washer, on Boss of Connecting Lever</b>		1	
C.8737/3	<b>Nut, Self-Locking, on Bolt</b>		1	
C.19053	<b>CONTROL ROD BETWEEN CONNECTING LEVER AND FULCRUM LEVER</b>	10- 9	1	

Fitted from Chassis No.  
 875001 to 875910.  
 885001 to 885124.  
 Fitted to Chassis No.  
 875911 and subs.  
 885125 and subs.  
**MAY BE USED TOGETHER TO  
 REPLACE C.18273 AND C.989.**

# ACCELERATOR CONTROLS

(L.H. DRIVE CARS ONLY)

Part No.	Description	Plate No.	No. per Unit	Remarks
C.17859	<b>FULCRUM LEVER ASSEMBLY</b>	10-10	1	
C.3767	Ball Pin, in ends of Fulcrum Lever		2	
C.18276	Pivot Pin, for Fulcrum Lever	10-11	1	
C.18275	Eccentric Sleeve, for Fulcrum Lever stop adjustment	10-12	2	
UFB.125/11R	Bolt, securing Eccentric Sleeves to Dash		2	
C.18274	Stiffening Plate, on Pivot Pin and Setscrews	10-13	1	
C.18483	Tab Washer, locking Pivot Pin and Setscrews	10-14	1	
C.17870	<b>CONTROL ROD BETWEEN FULCRUM LEVER AND THROTTLE REAR SLAVE SHAFT</b>	10-15	1	
C.18540	<b>REAR SLAVE SHAFT ASSEMBLY FOR THROTTLE OPERATION</b>		1	Fitted from Engine No. R.1001 to R.2933.
C.3767	Ball Pin, in Lever of Rear Slave Shaft		1	
C.18937	<b>REAR SLAVE SHAFT ASSEMBLY FOR THROTTLE OPERATION</b>	10-16	1	Fitted to Engine No. R.2934 and subs.
C.3767	Ball Pin, in Lever of Rear Slave Shaft		1	
C.13605	<b>BUSH ASSEMBLY SUPPORTING END OF REAR SLAVE SHAFT</b>	10-17	1	
C.18545	Housing Assembly, for Bush	10-18	1	
UFS.125/5R	Screw, Set, securing Housing to Mounting Bracket		2	
C.724	Washer, Shakeproof, on Setscrews		2	
C.18548	<b>BRACKET ASSEMBLY, MOUNTING HOUSING TO DASH</b>	10-19	1	
UFS.125/5R	Screw, Set, securing Bracket to Dash		2	
C.724	Washer, Shakeproof, on Setscrews		2	
FW.104/T	Washer, Plain, under Shakeproof Washers		2	
C.18537	<b>CENTRE SLAVE SHAFT ASSEMBLY FOR THROTTLE OPERATION</b>		1	} Fitted from Engine No. R.1001 to R.2933.
C.18443	Distance Piece, on Centre Slave Shaft, adjacent to boss on Air Balance Pipe		1	

# ACCELERATOR CONTROLS

(L.H. DRIVE CARS ONLY)

Part No.	Description	Plate No.	No. per Unit	Remarks
C.14145	FRONT SLAVE SHAFT ASSEMBLY FOR THROTTLE OPERATION		1	Fitted from Engine No. R.1001 to R.2933.
C.18935	FRONT SLAVE SHAFT ASSEMBLY FOR THROTTLE OPERATION	10-20	1	Fitted to Engine No. R.2934 and subs.
C.18941	ADAPTOR, IN FRONT BOSS ON AIR BALANCE PIPE, SUPPORTING FRONT SLAVE SHAFTS	10-21	1	Fitted to Engine No. R.2934 and subs.
C.18942	ADAPTOR, IN REAR BOSS ON AIR BALANCE PIPE, SUPPORTING FRONT AND REAR SLAVE SHAFTS	10-22	1	
C.18943	Tab Washer, securing Adaptors	10-23	2	
4833	FLEXIBLE COUPLING LINKING FRONT AND CENTRE SLAVE SHAFTS (AUC.4334)		1	Fitted from Engine No. R.1001 to R.2933.
5803	Bolt, through Coupling		2	
5614	Nut, on Bolts		2	
7966	Washer, Spring, under Nuts		2	
C.14103	LEVER, ON FRONT AND CENTRE SLAVE SHAFTS FOR CONNECTION OF CONTROL RODS TO CARBURETTERS (AUC.4054)		3	Fitted from Engine No. R.1001 to R.2933.
5803	Bolt, securing Levers to Slave Shafts		3	
5614	Nut, on Bolts		3	
7966	Washer, Spring, under Nuts		3	
C.17635	CONTROL ROD, LINKING LEVERS ON SLAVE SHAFTS WITH CARBURETTERS		3	Fitted from Engine No. R.1001 to R.2933.
C.14104	CONTROL ROD, LINKING LEVERS ON SLAVE SHAFTS WITH CARBURETTERS	10-24	3	Fitted to Engine No. R.2934 and subs.
C.13824	Clip, securing Control Rods	10-25	6	

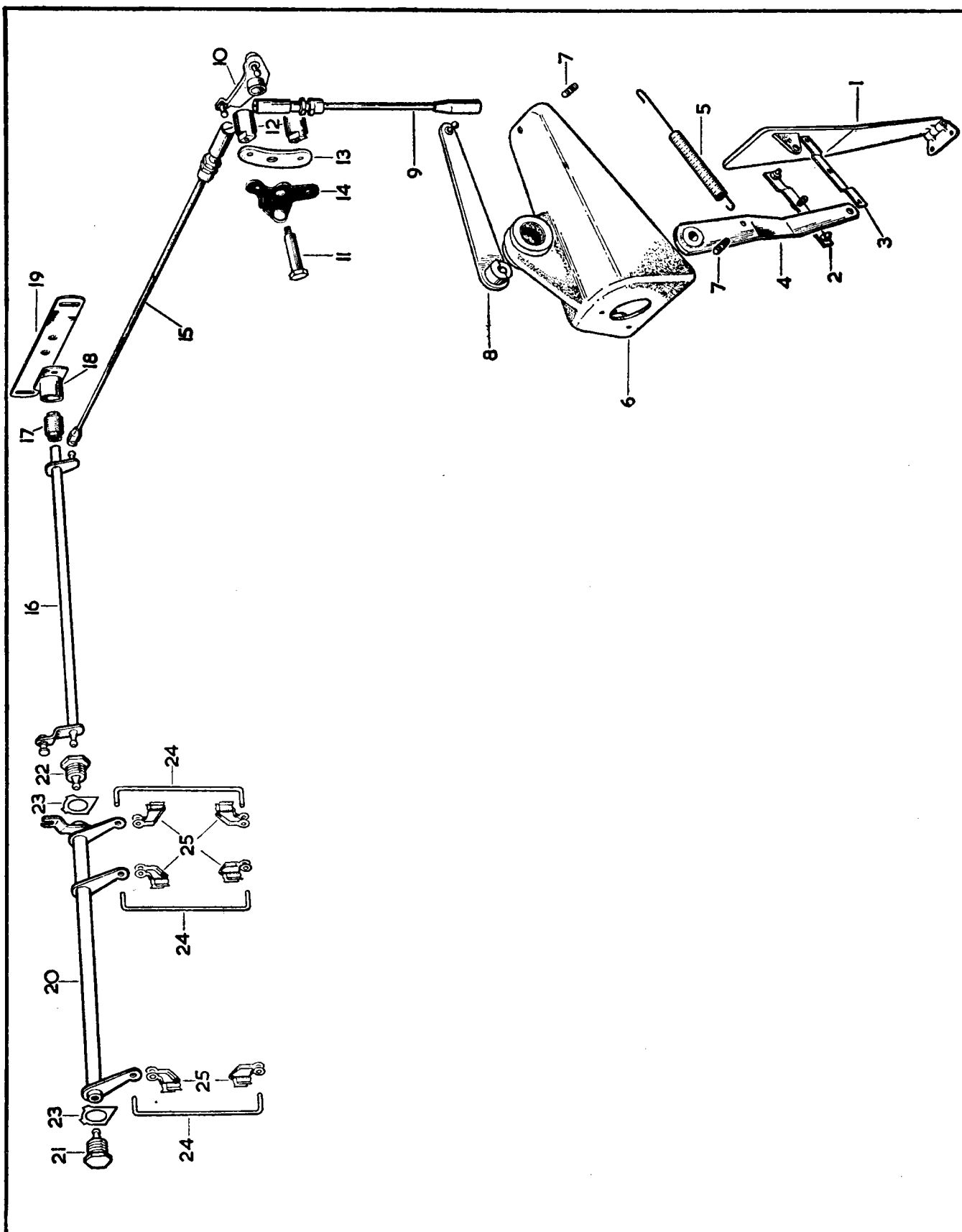


PLATE 10

# FUEL SYSTEM

Part No.	Description	Plate No.	No. per Unit	Remarks
C.15076	<b>PETROL TANK ASSEMBLY</b>		1	Fitted from Chassis No. 850001 to 850091. 875001 to 875385. 860001 to 860004. 885001 to 885020.
C.19107	Sump Assembly, at bottom of Petrol Tank		1	
C.1617	Washer, on Sump		1	
C.19117	Petrol Filter and Drain Plug Assembly, at bottom of Sump		1	
C.19108	'O' Ring, for top of Petrol Filter		1	
C.1617	Washer, on Petrol Filter		1	
C.19801	<b>PETROL TANK ASSEMBLY</b>	34- 1	1	Fitted to Chassis No. 850092 and subs. 875386 and subs. 860005 and subs. 885021 and subs.
C.19302	Sump Assembly, at bottom of Petrol Tank	34- 2	1	
C.1617	Washer, on Sump	34- 3	1	
C.19298	Screwed Ring, for Sump	34- 4	1	
C.15150	Ventilation Hose, from Tank to Petrol Filler Box	34- 5	1	
C.2905/1	Clip, securing Hose	34- 6	2	
C.18906	Rubber Pad, under Petrol Tank		1	
C.9024	<b>FILLER CAP FOR PETROL TANK</b>	34- 7	1	
C.18936	<b>HOSE, CONNECTING TANK TO PETROL FILLER BOX</b>	34- 8	1	
C.2905/7	Clip, securing Hose	34- 9	2	
C.16077	<b>PETROL TANK ELEMENT UNIT (TF.1104/051)</b>		1	For Spares Replacements use C.20429.
C.20429	<b>PETROL TANK ELEMENT UNIT (TF.1104/049)</b>	34-10	1	
C.937	Gasket, under Element Unit	34-11	1	
UFS.313/3H	Screw, Set, securing Element Unit		6	
C.2296/9	Copper Washer, on Setscrews		12	
C.17468	<b>PETROL PUMP ASSEMBLY (LUCAS 78388/A-2.FP)</b>		1	Fitted from Chassis No. 850001 to 850091. 875001 to 875385. 860001 to 860004. 885001 to 885020.
C.17570	Outlet Union, for Petrol Pump (771390)		1	
8811	Washer (Fibre) on Outlet Union (54140054)		1	
UFB.125/8R	Bolt, securing Petrol Pump to Mounting Bracket		2	
C.8667/1	Nut, Self-Locking, on Bolts		2	
FW.104/T	Washer, Plain, under Nuts		2	
C.19919	<b>PETROL PUMP ASSEMBLY (78387/D-2.FP)</b>	34-12	1	Fitted to Chassis No. 850092 and subs. 875386 and subs. 860005 and subs. 885021 and subs.
C.18952	Special Washer, for Pump Mounting	34-13	2	
C.18953	Special Washer, for Pump Mounting	34-14	2	
8667/1	Self-Locking Nut, securing Pump		2	
C.19271	<b>FILTER ASSEMBLY FOR FEED PIPE ON PETROL PUMP</b>	34-15	1	Fitted to Chassis No. 850092 and subs. 875386 and subs. 860005 and subs. 885021 and subs.
C.11576	Union Nut, securing Filter to Feed Pipe	34-16	1	
C.11575	Olive, on Feed Pipe, for Union Nut	34-17	1	
C.17499	<b>BRACKET ASSEMBLY, FOR MOUNTING OF PETROL PUMP</b>		1	Fitted from Chassis No. 850001 to 850091. 875001 to 875385. 860001 to 860004. 885001 to 885020.



# FUEL SYSTEM

Part No.	Description	Plate No.	No. per Unit	Remarks
C.18907	<b>PLATE ASSEMBLY, FOR MOUNTING OF PETROL PUMP</b>	34-18	1	Fitted to Chassis No. 850092 and subs. 875386 and subs. 860005 and subs. 885021 and subs.
C.17504 UFS.119/4R AW.102/E	Gasket, under Bracket (or Plate) Screw, Set, securing Bracket to Petrol Tank Copper Washer, on Setscrews	34-19	1 8 8	
C.19262	<b>PETROL PIPE ASSEMBLY BETWEEN FILTER AND PUMP</b>		1	Fitted from Chassis No. 850001 to 850091. 875001 to 875385. 860001 to 860004. 885001 to 885020.
8812	Banjo Bolt, securing Petrol Pipe to inlet side of Pump (54710343)		1	
8813	Washer, at each side of Banjo (54148514)		2	
C.19264	<b>PETROL PIPE ASSEMBLY BETWEEN FILTER AND PUMP</b>	34-20	1	Fitted to Chassis No. 850092 and subs. 875386 and subs. 860005 and subs. 885021 and subs.
C.19259	Banjo Bolt, securing Petrol Pipe to inlet side of Pump	34-21	1	
C.11489	Washer, at each side of Banjo	34-22	2	
<b>NOTE:—WHEN SERVICING THE PETROL PUMP, THE BATTERY SHOULD BE DISCONNECTED AS A PRECAUTION AGAINST FIRE.</b>				
BD.16008	<b>BRACKET ASSEMBLY, FOR FORWARD MOUNTING OF PETROL TANK</b>	34-23	1	
UFN.131/L C.725	Nut, securing Bracket to Boot Floor Washer, Shakeproof, under Nuts		4 4	
C.19846	Rubber Pad, at Petrol Tank Mountings	34-24	6	
C.6390	Distance Tube, through Rubber Pads	34-25	3	
C.11920	Bolt, securing Petrol Tank		3	
FG.106/X	Washer, Spring, on Bolts		3	
C.410	Washer, Special, under Spring Washers		3	
C.19095	<b>PETROL PIPE BETWEEN OUTLET UNION ON PUMP AND CONNECTOR ON PUMP MOUNTING BRACKET</b>		1	Fitted from Chassis No. 850001 to 850091. 875001 to 875385. 860001 to 860004. 885001 to 885020.
C.16267	Nipple, for connection of Pipe to Union on Mounting Bracket		1	
C.16266	Nut, securing Nipple to Union		1	
C.20834	<b>PETROL PIPE ASSEMBLY FROM PUMP TO CONNECTOR ON PUMP MOUNTING PLATE</b>	34-26	1	Fitted to Chassis No. 850092 and subs. 875386 and subs. 860005 and subs. 885021 and subs.
C.11488	Bolt, securing Banjo	34-28	1	
C.11489	Fibre Washer, on Banjo Bolt	34-29	2	
C.17506	<b>PETROL PIPE ASSEMBLY BETWEEN PUMP MOUNTING BRACKET AND BULKHEAD CONNECTOR</b>	34-27	1	
C.11488	Banjo Bolt, securing Pipe to Pump Bracket and Connector	34-28	2	
C.11489	Fibre Washer, at each side of Banjos	34-29	4	

# FUEL SYSTEM

Part No.	Description	Plate No.	No. per Unit	Remarks
C.17630	<b>BULKHEAD CONNECTOR AT R.H. FRONT CORNER OF BOOT FLOOR</b>	34-30	1	
C.18254	<b>Mounting Plate</b> , for Bulkhead Connector	34-31	1	
C.10267	<b>Nut</b> , securing Connector to Mounting Plate	34-32	1	
C.3729	<b>Brass Washer</b> , under Nut	34-33	1	
UFS.125/4R	<b>Screw</b> , Set, securing Mounting Plate to Boot Floor		2	
C.724	<b>Washer</b> , Shakeproof, on Setscrews		2	
C.17222	<b>PETROL PIPE ASSEMBLY BETWEEN CONNECTOR AND PETROL FILTER</b>	34-34	1	
C.3727	<b>Clip</b> , securing Petrol Pipe to Wheel Arch	34-35	2	
C.10268	<b>Clip</b> , securing Petrol Pipe to Underframe	34-36	4	
C.1040/9	<b>Clip</b> , securing Petrol Pipe to Underframe	34-37	1	
C.1040/12	<b>Clip</b> , securing Petrol Pipe at Reservac Tank Mounting	34-38	1	
C.13681	<b>PETROL FILTER ASSEMBLY (AC.7950001)</b>	34-39	1	
7297	<b>Filter Casting</b>	34-40	1	
7298	<b>Sealing Washer</b> , between Filter Casting and Glass Bowl	34-41	1	
7299	<b>Filter Gauze</b>	34-42	1	
7300	<b>Glass Bowl</b>	34-43	1	
7301	<b>Retaining Strap Assembly</b>	34-44	1	
C.13705	<b>Banjo Bolt</b> , securing Petrol Pipes to Filter	34-45	2	
C.784	<b>Fibre Washer</b> , at each side of Banjos	34-46	4	
C.17354	<b>BRACKET ON FRONT FRAME FIXING BOLT, FOR MOUNTING OF PETROL FILTER</b>		1	Fitted from Chassis No. 850001 to 850091. 875001 to 875385. 860001 to 860004. 885001 to 885020.
C.18964	<b>BRACKET ON FRONT FRAME FIXING BOLT, FOR MOUNTING OF PETROL FILTER</b>	34-47	1	Fitted to Chassis No. 850092 and subs. 875386 and subs. 860005 and subs. 885021 and subs.
UFS.131/6R	<b>Screw</b> , Set, securing Filter to Bracket		2	
UFN.131/L	<b>Nut</b> , on Setscrews		2	
FG.105/X	<b>Washer</b> , Spring, under Nuts		2	
C.17335	<b>PETROL PIPE ASSEMBLY FROM FILTER TO CARBURETTER FEED PIPE</b>	34-48	1	
C.11576	<b>Union Nut</b> , securing Feed Pipe to Pipe from Filter		1	
C.11575	<b>Olive</b> , on Carburetter Feed Pipe		1	
C.15823	<b>FEED PIPE ASSEMBLY, LINKING CARBURETTERS</b>	34-49	1	
C.11488	<b>Banjo Bolt</b> , securing Feed Pipe to Float Chambers	34-50	3	
C.11489	<b>Fibre Washer</b> , at each side of Banjos	34-51	6	

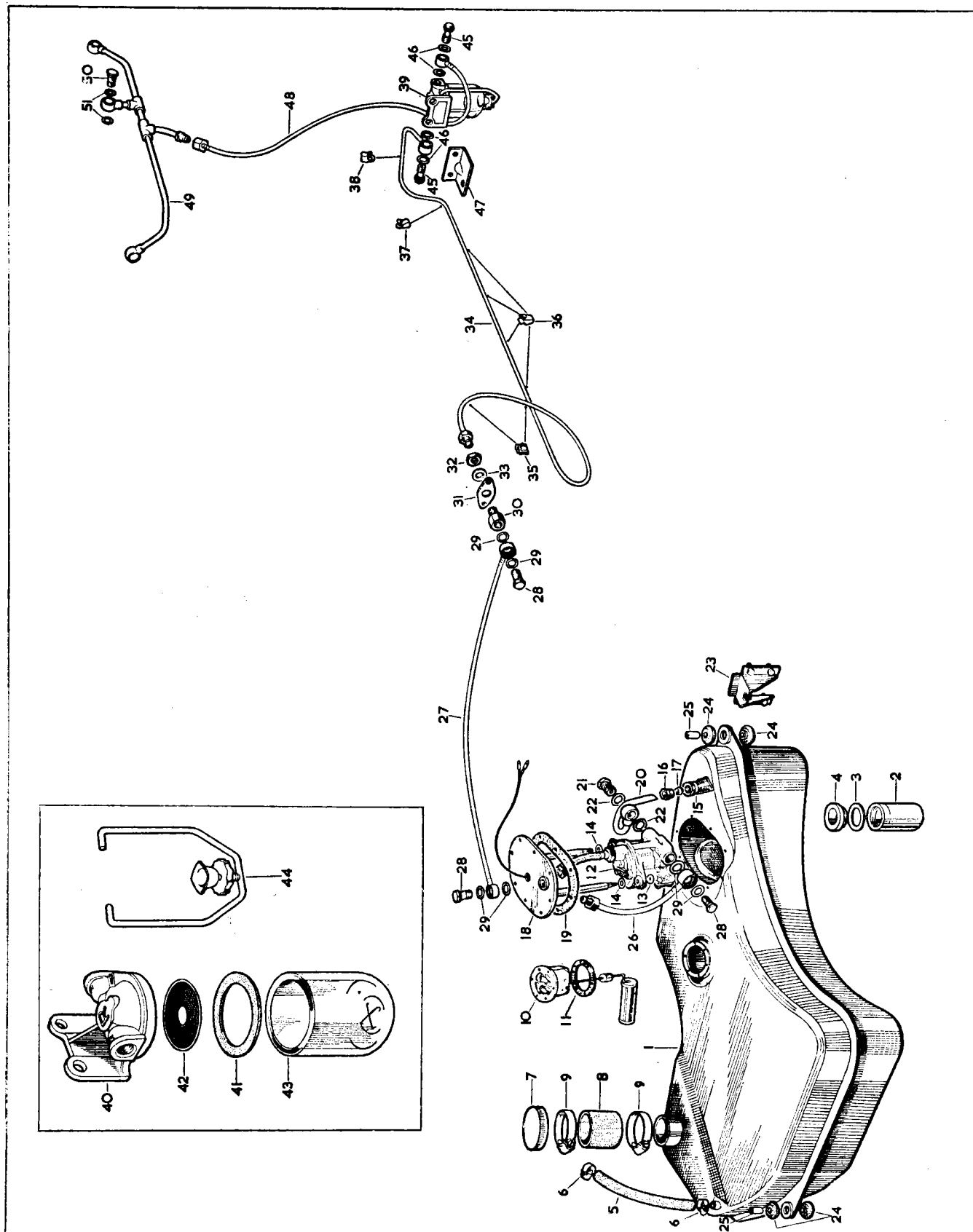


PLATE 34

# EXHAUST SYSTEM

Part No.	Description	Plate No.	No. per Unit	Remarks
C.18426	<b>FRONT DOWN PIPE ASSEMBLY, FROM MANIFOLD TO SILENCER</b>	33- 1	1	
C.1759	<b>Flexible Pipe, on Down Pipe (12" long)</b>		1	
C.18401	<b>Flange</b>		1	
C.18427	<b>REAR DOWN PIPE ASSEMBLY, FROM MANIFOLD TO SILENCER</b>	33- 2	1	
C.1759	<b>Flexible Pipe, on Down Pipe (12" long)</b>		1	
C.18401	<b>Flange</b>		1	
C.18405/1	<b>Gasket, between Down Pipe and Exhaust Manifold</b>	33- 3	2	
C.17916	<b>Nut, securing Down Pipe to Exhaust Manifold</b>		8	
FG.106/X	<b>Washer, Spring, under Nuts</b>		8	
C.13063	<b>CLIP, SECURING DOWN PIPES TO SILENCERS</b>	33- 4	2	
UFB.131/22R	<b>Bolt, through Clips</b>		2	
UFN.131/L	<b>Nut, on Bolts</b>		2	
FW.105/T	<b>Washer, Plain, under Nuts</b>		2	
C.17123	<b>TWIN SILENCERS ASSEMBLY</b>	33- 5	1	
C.17124	<b>Silencer only</b>	33- 6	2	
C.17127	<b>Mounting Strap, for Silencers</b>	33- 7	2	
C.18986	<b>Stiffener, for Silencers</b>	33- 8	1	
1363	<b>RUBBER MOUNTING FOR SUSPENSION OF SILENCERS TO BODY</b>	33- 9	4	
UFN.131/L	<b>Nut, securing Rubber Mountings to Body</b>		4	
C.725	<b>Washer, Shakeproof, under Nuts</b>		4	
UFS.131/7R	<b>Screw, Set, securing Silencers to Rubber Mountings</b>		4	
C.12027	<b>Spacer, between Silencers and Rubber Mountings</b>		4	
C.8667/2	<b>Nut, Self-Locking, on Setscrews</b>		4	
FW.105/T	<b>Washer, Plain, under Nuts</b>		4	
C.18432	<b>EXHAUST TAIL PIPE ASSEMBLY</b>	33-10	1	
C.18433	<b>Tail Pipe only</b>	33-11	2	} Fitted from Chassis No. 850001 to 850178. 875001 to 875607. 860001 to 860011. 885001 to 885058.
C.17131	<b>Strap, linking Tail Pipes at front</b>	33-12	1	
C.18434	<b>Muffler Box Assembly</b>	33-13	2	
C.18436	<b>Mounting Bracket, between Muffler Boxes</b>	33-14	1	

# EXHAUST SYSTEM

Part No.	Description	Plate No.	No. per Unit	Remarks
C.18660	<b>EXHAUST TAIL PIPE ASSEMBLY, R.H.</b>	33-15	1	Fitted to Chassis No. 850179 and subs. 875608 and subs. 860012 and subs. 885059 and subs.
C.18661	<b>EXHAUST TAIL PIPE ASSEMBLY, L.H.</b>	33-16	1	
UFS.125/5R	<b>Setscrew</b> , securing Tail Pipe to Tail Pipe		2	
C.8667/1	<b>Nut</b> , Self-Locking, on Setscrews		2	
C.18655	<b>MUFFLER ASSEMBLY, R.H.</b>	33-17	1	Fitted to Chassis No. 850179 and subs. 875608 and subs. 860012 and subs. 885059 and subs.
C.18656	<b>MUFFLER ASSEMBLY, L.H.</b>	33-18	1	
C.18975	<b>Tie Plate</b> , between Mufflers	33-19	2	
UFS.125/5R	<b>Setscrew</b> , securing Tie Plate to Mufflers		2	
C.8667/1	<b>Nut</b> , Self-Locking, on Setscrews		1	
C.18196	<b>CLIP, SECURING TAIL PIPES TO SILENCERS</b>	33-20	2	
UFB.131/22R	<b>Bolt</b> , through Clips		2	
UFN.131/L	<b>Nut</b> , on Bolts		2	
FW.105/T	<b>Washer</b> , Plain, under Nuts		2	
1363	<b>RUBBER MOUNTING FOR SUSPENSION OF TAIL PIPES TO BODY</b>	33-21	1	
UFS.131/6R	<b>Screw</b> , Set, securing Mounting to Tail Pipes		1	
UFN.131/L	<b>Nut</b> , on Setscrews		1	
C.725	<b>Washer</b> , Shakeproof, under Nut		1	
C.17462	<b>BRACKET FOR FIXING OF RUBBER MOUNTING TO BODY</b>	33-22	1	
C.8667/2	<b>Nut</b> , Self-Locking, securing Bracket to Boot Floor		2	
UFS.131/5R	<b>Screw</b> , Set, securing Rubber Mounting to Bracket		2	
UFN.131/L	<b>Nut</b> , on Setscrews		2	
C.725	<b>Washer</b> , Shakeproof, under Nuts		2	
C.19018	<b>Hooked Safety Bracket</b> , on Setscrews		1	

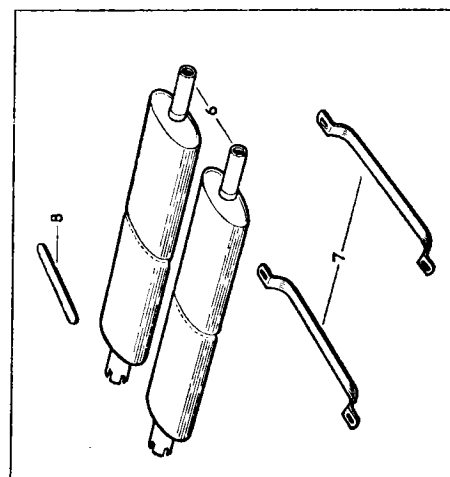
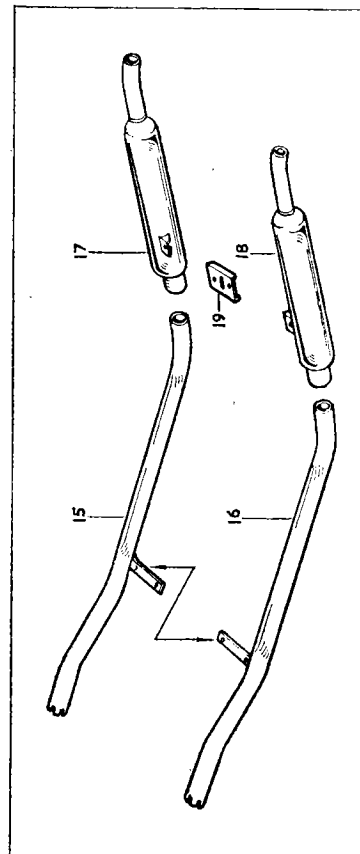
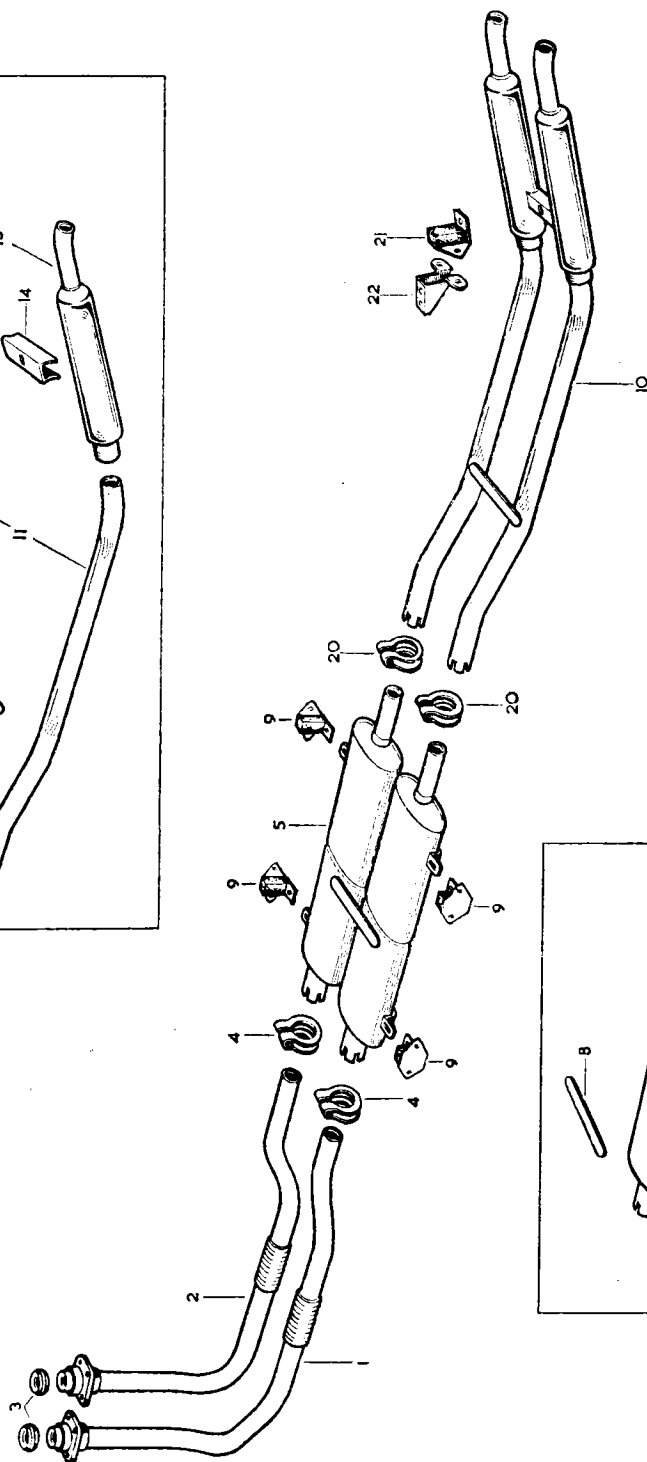
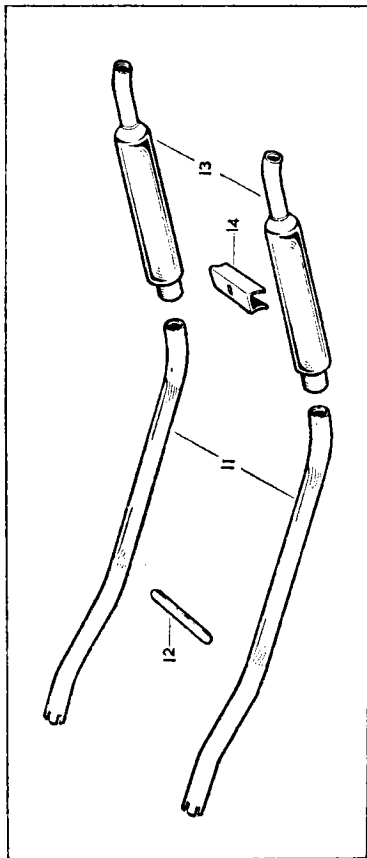


PLATE 33

# COOLING SYSTEM

Part No.	Description	Plate No.	No. per Unit	Remarks
C.16770	<b>RADIATOR BLOCK ASSEMBLY</b>	32- 1	1	
C.8975	Rubber Mounting Pad, for Radiator Block	32- 2	4	
C.18283	Distance Collar, through Pads	32- 3	2	
C.8737/3	Nut, securing Radiator Block to Front Sub-Frame		2	
BD.541/2	Washer, Plain, under Nuts		2	
C.16764	Tie Bar, R.H., between Radiator Block and Header Tank Support Bracket	32- 4	1	
C.16765	Tie Bar, L.H., between Radiator Block and Header Tank Support Bracket	32- 5	1	
C.16766	Distance Piece, under forward end of Tie Bars	32- 6	2	
C.8737/2	Nut, Self-Locking, securing Tie Bars to Radiator Block		2	
C.2354	<b>DRAIN TAP FOR RADIATOR BLOCK</b>	32- 7	1	
C.316	Fibre Washer, on Drain Tap	32- 8	As req'd	
C.16998	<b>RADIATOR HEADER TANK ASSEMBLY</b>	32- 9	1	} Fitted from Chassis No. 850001 to 850656. 875001 to 879043. 860001 to 861090. 885001 to 888240.
C.18460	Filler Cap (4 lbs. pressure)	32-10	1	
C.21512	<b>RADIATOR HEADER TANK ASSEMBLY</b>		1	} Fitted to Chassis No. 850657 and subs. 879044 and subs. 861091 and subs. 888241 and subs.
C.18485	Filler Cap (9 lbs. pressure)		1	
BD.4052/1	Rubber Overflow Pipe, for Header Tank	32-11	1	
C.16768	<b>BRACKET ASSEMBLY SUPPORTING HEADER TANK</b>	32-12	1	
C.8975	Rubber Mounting Pad, for Support Bracket	32-13	4	
C.8976	Distance Collar, through Pads	32-14	2	
UFB.137/10R	Bolt, securing Support Bracket to Cross Member		2	
BD.541/2	Washer, Plain, on Bolts		2	
UFS.131/5R	Screw, Set, securing Header Tank to Support Bracket and securing Radiator Tie Bars		2	
UFS.131/6R	Screw, Set, securing Header Tank to Support Bracket and securing Radiator Tie Bars		1	
C.8667/2	Nut, Self-locking, on Setscrews		3	

# COOLING SYSTEM

Part No.	Description	Plate No.	No. per Unit	Remarks
C.18559	<b>THERMOSTAT, IN HEADER TANK, CONTROLLING ELECTRIC COOLING FAN</b>	32-15	1	
C.2475	<b>Gasket, under Thermostat</b>	32-16	1	
UFS.419/4H	<b>Screw, Set, securing Thermostat</b>		3	
AW102/E	<b>Washer, on Setscrews</b>		3	
C.16687	<b>COOLING FAN ASSEMBLY</b>	32-17	1	
C.8667/1	<b>Nut, Self-Locking, securing Fan to Motor</b>		1	
FW.104/T	<b>Washer, Plain, under Nut</b>		1	
C.16452	<b>ELECTRIC MOTOR, DRIVING FAN (LUCAS 78378/B)</b>	32-18	1	
C.18110	<b>Grommet, in Mounting Bracket</b>	32-19	4	
C.18123	<b>Washer, under Grommets</b>	32-20	4	
C.8667/17	<b>Nut, Self-Locking, securing Electric Motor to Mounting Bracket on Cross Member</b>		4	
C.18111	<b>Washer, Plain, under Nuts</b>		4	
C.18109	<b>COWL, SURROUNDING COOLING FAN</b>	32-21	1	
C.18107/1	<b>Sealing Strip (Polyurethane) at top and bottom of Cowl</b>	32-22	2	
C.18106	<b>Sealing Strip (Polyurethane) at L.H. Side of Cowl</b>	32-23	1	
C.18108	<b>Sealing Strip (Polyurethane) at R.H. Side of Cowl</b>	32-24	1	
UFB.125/8R	<b>Bolt, securing Cowl to Radiator Tie Bars</b>		2	
C.15712	<b>Distance Piece, between Cowl and Tie Bars</b>		2	
C.8667/1	<b>Nut, Self-Locking, on Bolts</b>		2	
FW.104/T	<b>Washer, Plain, under Nuts</b>		2	
C.18105	<b>Bracket, under Radiator Block, for mounting of Cowl and Duct Shield</b>		2	
UFS.125/6R	<b>Screw, Set, securing Cowl to Bracket</b>		2	
BD.541/9	<b>Distance Washer, on Setscrews</b>		2	
C.8667/1	<b>Nut, Self-Locking, on Setscrews</b>		2	
FW.104/T	<b>Washer, Plain, under Nuts</b>		2	
C.18282	<b>DUCT SHIELD, BETWEEN LOWER EDGE OF RADIATOR AND SUB-FRAME CROSS TUBE</b>	32-25	1	
C.1040/20	<b>Clip, for fixing of Duct Shield to Sub-Frame</b>		3	
UFS.125/4R	<b>Screw, Set, securing Duct Shield</b>		5	
C.8737/1	<b>Nut, Self-Locking, on Setscrews</b>		5	
FW.104/T	<b>Washer, Plain, at Clip fixing</b>		3	



# COOLING SYSTEM

Part No.	Description	Plate Nc.	No. per Unit	Remarks
C.16767	<b>ELBOW HOSE, CONNECTING RADIATOR TO HEADER TANK</b>	32-26	1	
C.2905/4	<b>Clip, securing Hose</b>	32-27	2	
C.12424	<b>HOSE, CONNECTING HEADER TANK TO OUTLET ELBOW ON ENGINE</b>	32-28	1	<b>MUST NOT BE USED IF 9 LBS. PRESSURE CAP IS FITTED TO HEADER TANK.</b>
C.21489	<b>HOSE, CONNECTING HEADER TANK TO OUTLET ELBOW ON ENGINE</b>		1	Fitted to Chassis No. 850657 and subs. 879044 and subs. 861091 and subs. 888241 and subs.
C.2905/4	<b>Clip, securing Hose</b>	32-29	2	
C.7548	<b>BY-PASS HOSE</b>	32-30	1	
C.2905/4	<b>Clip, securing By-Pass Hose</b>	32-31	2	
C.12630	<b>ELBOW HOSE, CONNECTING WATER PUMP TO PIPE</b>	32-32	1	
C.2905/5	<b>Clip, securing Hose to Pipe</b>	32-33	1	
C.2905/4	<b>Clip, securing Hose to Water Pump</b>		1	
C.16999	<b>PIPE, CONNECTING HOSES</b>	32-34	1	
C.15099	<b>HOSE, CONNECTING PIPE TO BOTTOM OF RADIATOR</b>	32-35	1	
C.2905/5	<b>Clip, securing Hose to Pipe</b>	32-36	1	
C.2905/4	<b>Clip, securing Hose to Radiator</b>	32-37	1	

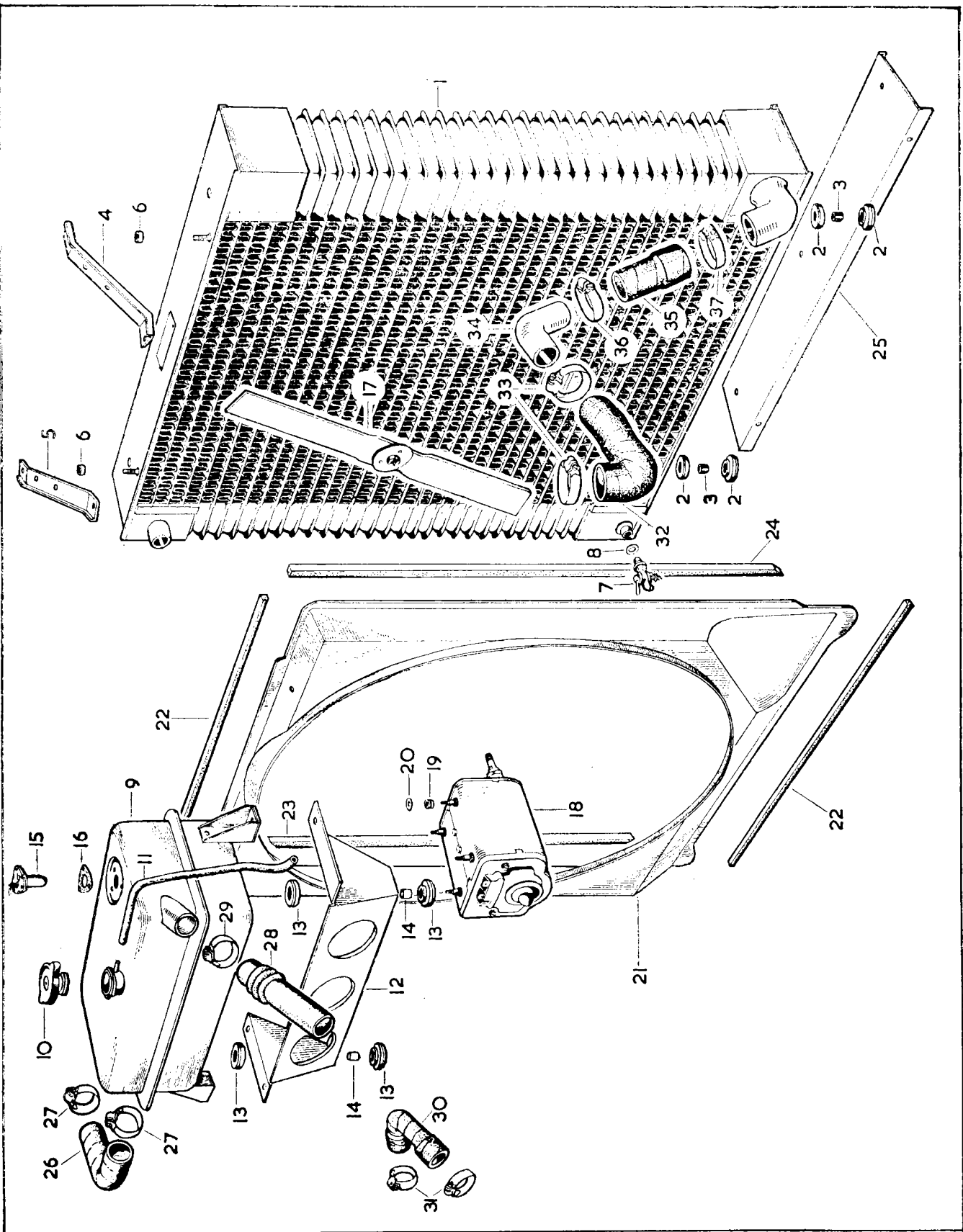


PLATE 32

# HEATER AND DEMISTER INSTALLATION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.17271	<b>CASE ASSEMBLY FOR HEATER</b>	55- 1	1	
C.17300	<b>Side Panel Assembly, for Heater Case</b>	55- 2	1	
BD.1229/1	<b>Screw, Self-Tapping, securing Side Panel to Case</b>		6	
C.15587	<b>Spring, steadying Air Control Flap</b>	55- 3	1	
C.19761	<b>Lever Assembly, for connection of Spring to Air Control Flap</b>	55- 4	1	
UFS.119/7R	<b>Screw, Set, clamping Lever on Control Flap Shaft</b>		1	
UFN.119/L	<b>Nut, on Setscrew</b>		1	
AW.102/T	<b>Washer, Plain, under Nut</b>		1	
C.18711	<b>AIR RELEASE DUCT, ON BOTTOM PANEL, INSIDE HEATER CASE</b>	55- 5	1	
BD.1814/2	<b>Pop Rivet, securing Duct to Heater Case</b>		6	
C.17641	<b>CLAMP BRACKET FOR MOUNTING OF HEATER CASE TO FRAME SIDE MEMBER</b>	55- 6	1	
UFS.119/4R	<b>Screw, Set, securing Heater Case to Bracket</b>		2	
C.723/A	<b>Washer, Shakeproof, on Setscrews</b>		4	
UFN.119/L	<b>Nut, on Setscrews</b>		2	
AW.102/T	<b>Washer, Plain, on Setscrews</b>		2	
UFS.125/4R	<b>Screw, Set, securing Heater Case to Dash</b>		4	
C.724	<b>Washer, Shakeproof, on Setscrews</b>		4	
C.17308	<b>SEAL BETWEEN HEATER CASE AND DASH</b>	55- 7	1	
C.17092	<b>WATER RADIATOR FOR HEATER</b>	55- 8	1	

# HEATER AND DEMISTER INSTALLATION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.17303	SEAL (FELT) AT TOP AND BOTTOM OF WATER RADIATOR	55- 9	2	
C.17304	SEAL (POLYURETHANE) AT L.H. END OF WATER RADIATOR	55-10	1	
C.17305	SEAL (POLYURETHANE) AT R.H. END OF WATER RADIATOR	55-11	1	
C.18514	SEAL (POLYURETHANE) ON HEATER RADIATOR SEATING AIR CONTROL FLAP WHEN CLOSED	55-12	1	
C.18107/3	SEAL (POLYURETHANE) ON HEATER CASE FOR LOWER EDGE OF AIR CONTROL FLAP	55-13	1	
C.18917	SEAL (POLYURETHANE) SEATING ENDS OF AIR CONTROL FLAP	55-14	2	
C.18713	SEAL (POLYURETHANE) ON AIR CONTROL FLAP, FOR RELEASE DUCT	55-15	1	

# HEATER AND DEMISTER INSTALLATION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.17427	<b>HEATER MOTOR ASSEMBLY</b>	55-16	1	
C.17309	<b>Adaptor Plate</b> , for mounting of Heater Motor		1	
C.17352	<b>Fan</b> , on Heater Motor	55-17	1	
C.18241	<b>Spire Nut</b> , securing Fan	55-18	1	
C.17428	<b>Resistance</b> , for Heater Motor (FHE.3103/01)	55-19	1	
BD.1814/1	<b>Pop Rivet</b> , securing Resistance to Adaptor Plate		2	
C.17310	<b>Sealing Ring</b> (Polyurethane) between Adaptor Plate and Heater Volute	55-20	1	
C.14696	<b>Grommet</b> , in motor Adaptor Plate, at fixings to Heater Volute	55-21	4	
UFN.119/L	<b>Nut</b> , securing Motor to Volute		4	
AW.102/T	<b>Washer</b> , Plain, under Nuts		4	
C.17280	<b>INTAKE MESH, AT TOP OF HEATER VOLUTE</b>	55-22	1	
C.18239	<b>Fixing Ring</b> , for Intake Mesh	55-23	1	
BD.1229/1	<b>Screw</b> , Self-Tapping, securing Fixing Ring to Volute		4	
C.18240	<b>RUBBER SEAL, BETWEEN BONNET AND HEATER AIR INTAKE</b>		1	
C.17421	<b>ADAPTOR, AT REAR OF INLET MANIFOLD, FOR WATER FEED TO HEATER</b>	55-24	1	
C.2296/1	<b>Copper Washer</b> , on Adaptor	55-25	1	
C.18987	<b>HOSE, BETWEEN ADAPTOR AND R.H. FEED PIPE BEHIND DASH TOP PANEL</b>	55-26	1	
C.2905/2	<b>Clip</b> , securing Hose	55-27	1	

# HEATER AND DEMISTER INSTALLATION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.17771	<b>R.H. FEED PIPE ASSEMBLY, BEHIND DASH TOP PANEL, BETWEEN HOSE AND WATER CONTROL VALVE</b>	55-28	1	
C.17314/1 BD.1814/2	<b>Fixing Flange</b> , for Feed Pipe <b>Pop Rivet</b> , securing Feed Pipe to Dash through Fixing Flanges	55-29	2 6	
C.17777	<b>ELBOW HOSE, BETWEEN R.H. FEED PIPE AND WATER CONTROL VALVE</b>	55-30	1	
C.2905/1	<b>Clip</b> , securing Elbow Hose	55-31	2	
C.17820	<b>WATER CONTROL VALVE ASSEMBLY (SMITHS FHW.1272/30)</b>	55-32	1	<b>SUPERSEDED BY C.20820.</b>
C.20820	<b>WATER CONTROL VALVE ASSEMBLY (SMITHS 011-99. 7109/119)</b>		1	<b>SUPERSEDES C.17820.</b>
C.17821	<b>Mounting Block</b> , under Valve	55-33	1	
C.9928	<b>Sealing Ring</b> , for L.H. Feed Pipe	55-34	1	
UFB.119/9R	<b>Bolt</b> , securing Control Valve to Dash		2	
AG.102/X	<b>Washer</b> , Spring, on Bolts		2	
C.17773	<b>L.H. FEED PIPE ASSEMBLY, BEHIND DASH TOP PANEL, BETWEEN WATER CONTROL VALVE AND HEATER RADIATOR</b>	55-35	1	
C.17314/1 BD.1814/2	<b>Fixing Flange</b> , for Feed Pipe <b>Pop Rivet</b> , securing Feed Pipe to Dash through Fixing Flange	55-36	1 3	
C.17778	<b>ELBOW HOSE, BETWEEN L.H. FEED PIPE AND HEATER RADIATOR INLET</b>	55-37	1	
C.2905/1	<b>Clip</b> , securing Elbow Hose	55-38	2	

# HEATER AND DEMISTER INSTALLATION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.17779	<b>ELBOW HOSE, BETWEEN HEATER RADIATOR OUTLET AND REAR RETURN PIPE</b>	55-39	1	
C.2905/1	Clip, securing Elbow Hose	55-40	2	
C.17775	<b>REAR RETURN PIPE ASSEMBLY, BEHIND DASH TOP PANEL, FOR WATER FROM HEATER</b>	55-41	1	
C.17314/1	Fixing Flange, for Rear Return Pipe	55-42	2	
BD.1814/2	Pop Rivet, securing Rear Return Pipe to Dash through Fixing Flanges		6	
C.4399	<b>HOSE BETWEEN REAR AND FRONT RETURN PIPES</b>	55-43	1	
C.2905/2	Clip, securing Hose	55-44	2	
C.16871	<b>FRONT RETURN PIPE AT R.H. SIDE OF CYLINDER BLOCK</b>	55-45	1	<b>SUPERSEDED BY C.19366.</b>
C.19366	<b>FRONT RETURN PIPE AT R.H. SIDE OF CYLINDER BLOCK</b>		1	<b>SUPERSEDES C.16871.</b>
C.16963	Hanger Bracket, rear, for Front Return Pipe	55-46	1	
C.16964	Hanger Bracket, front, for Front Return Pipe	55-47	1	
UFS.119/4R	Screw, Set, securing Pipe in Brackets		2	
UFN.119/L	Nut, on Setscrews		2	
C.723/A	Washer, Shakeproof, under Nuts		2	

# HEATER AND DEMISTER INSTALLATION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.14999/1	<b>HOSE BETWEEN FRONT RETURN PIPE AND ADAPTOR ON WATER PUMP</b>	55-48	1	
C.2905/2	<b>Clip, securing Hose</b>	55-49	2	
C.17421	<b>ADAPTOR, IN WATER PUMP, FOR RETURN FROM HEATER</b>	55-50	1	
C.2296/1	<b>Copper Washer, on Adaptor</b>	55-51	1	
C.17872	<b>L.H. CONTROL LEVER ASSEMBLY OPERATING AIR FLAP IN HEATER CASE</b>	55-52	1	
C.17873	<b>R.H. CONTROL LEVER ASSEMBLY OPERATING WATER VALVE</b>	55-53	1	
UFB.125/10R	<b>Bolt, for pivoting of Control Levers</b>		1	
C.18701	<b>Bush (Steel) on Bolt</b>		1	
C.17783	<b>Distance Collar, between Control Levers</b>		1	
C.18414/1	<b>Wavy Washer, between Distance Collar and L.H. Control Lever</b>		1	
BD.541/20	<b>Special Washer, outside Control Levers</b>		2	
C.8737/1	<b>Nut, Self-Locking, on Bolt</b>		1	
C.18700	<b>Support Bracket, on escutcheon fixing studs, for Control Levers</b>	55-54	1	
C.16794/3	<b>CONTROL CABLE, OPERATING AIR FLAP</b>	55-55	1	
C.15714/3	<b>Outer Cable, on Control Cable</b>	55-56	1	



# HEATER AND DEMISTER INSTALLATION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.16794/1	<b>CONTROL CABLE, OPERATING WATER VALVE</b>	55-57	1	
C.15714/2	<b>Outer Cable</b> , on Control Cable	55-58	1	
C.17324	<b>End Fitting</b> , securing Control Cables to Levers	55-59	2	
C.17874	<b>Special Screw</b> , in End Fitting		2	
C.18510	<b>Bracket</b> , on L.H. Facia inner mounting Bracket, for Cable Abutment Clamp	55-60	1	
UFS.119/4R	<b>Screw</b> , Set, securing Bracket		2	
C.723/A	<b>Washer</b> , Shakeproof, on Setscrews		2	
C.18571	<b>Abutment Clamp</b> , securing Control Outer Cables to Bracket	55-61	1	
UFS.119/4R	<b>Screw</b> , Set, securing Abutment Clamp		1	
UFN.119/L	<b>Nut</b> , on Setscrew		1	
C.723/A	<b>Washer</b> , Shakeproof, under Nut		1	
C.2850	<b>Grommet</b> , for Outer Cables	55-62	See remarks	4 off required for R.H. Drive Cars. 5 off required for L.H. Drive Cars.
C.17801	<b>ESCUTCHEON FOR HEATER CONTROL LEVERS</b>	55-63	1	
C.18456	<b>Plate</b> , behind Escutcheon, inscribed "OFF-AIR-ON" "COLD-HOT"	55-64	1	
UFN.119/L	<b>Nut</b> , securing Escutcheon and Control Lever Support Bracket to L.H. Facia		2	
C.723/A	<b>Washer</b> , Shakeproof, under Nuts		2	
C.10351	<b>TRUNNION FOR CONNECTION OF CONTROL INNER CABLE TO AIR FLAP AND WATER VALVE</b>	55-65	2	
C.10352	<b>Screw</b> , Set, in Trunnions	55-66	2	
C.17287	<b>Abutment Clamp</b> , securing Flap Control Outer Cable to Bracket on Heater Case	55-67	1	
UFS.119/4R	<b>Screw</b> , Set, through Abutment Clamp		1	
C.723/A	<b>Washer</b> , Shakeproof, on Setscrew		1	
BD.19853	<b>DOOR ASSEMBLY, UNDER SIDES OF DASH, FOR AIR FROM HEATER</b>	55-68	2	
BD.20506	<b>Spring</b> , on Doors		2	
BD.10807	<b>Knob</b> , on Doors		2	
UCS.119/3R	<b>Screw</b> , Set, securing Knob to Doors		2	
C.723/A	<b>Washer</b> , Shakeproof, on Setscrews		2	
BD.19856	<b>Seal</b> (Polyurethane) for Doors		2	
UFS.119/3R	<b>Screw</b> , Set, securing Doors to Dash		8	
C.723/A	<b>Washer</b> , Shakeproof, on Setscrews		8	

# HEATER AND DEMISTER INSTALLATION

Part No.	Description	Plate No.	No. per Unit	Remarks
<b>DEMISTER CONNECTIONS BEHIND INSTRUMENT PANEL AND FACIAS</b>				
BD.14607	RUBBER ELBOW, ON HEATER BOX, FOR CONNECTION OF HOSE TO DEMISTER NOZZLES	55-69	3	} USE IN CONJUNCTION WITH SCREEN RAIL FACIA ASSEMBLIES BD.19752, OPEN CARS, OR BD.23634, FIXED HEAD COUPE.
BD.14607	RUBBER ELBOW, ON HEATER BOX, FOR CONNECTION OF HOSE TO DEMISTER NOZZLES		1	
BD.23569	RUBBER ELBOW, ON HEATER BOX, FOR CONNECTION OF HOSE TO DEMISTER NOZZLES		2	} USE IN CONJUNCTION WITH SCREEN RAIL FACIA ASSEMBLIES BD.22732, OPEN CARS, OR BD.23832, FIXED HEAD COUPE.
BD.5281/10	FLEXIBLE HOSE BETWEEN RUBBER ELBOW AND CENTRE DEMISTER NOZZLE (7" LONG)	55-70	1	
BD.5281/11	FLEXIBLE HOSE BETWEEN RUBBER ELBOWS AND OUTER DEMISTER NOZZLES (11" LONG)	55-71	2	} USE IN CONJUNCTION WITH SCREEN RAIL FACIA ASSEMBLIES BD.19752, OPEN CARS, OR BD.23634, FIXED HEAD COUPE.
BD.5281/14	FLEXIBLE HOSE BETWEEN 'Y' PIECES AND INTERMEDIATE DEMISTER NOZZLES AND RUBBER ELBOW TO CENTRE DEMISTER NOZZLE (6" LONG)		3	
BD.5281/15	FLEXIBLE HOSE BETWEEN 'Y' PIECES AND OUTER DEMISTER NOZZLES (14½" LONG)		2	} USE IN CONJUNCTION WITH SCREEN RAIL FACIA ASSEMBLIES BD.22732, OPEN CARS, OR BD.23832, FIXED HEAD COUPE.
BD.25214	'Y' PIECE FOR FLEXIBLE AIR DUCT HOSES		2	

# HEATER AND DEMISTER INSTALLATION

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.19752	<b>SCREEN RAIL FACIA ASSEMBLY</b> (COMPRISING PANEL, CRASH PAD, FACING, ATTACHMENT BRACKETS AND DEMISTER NOZZLES)	55-72	1	<b>OPEN CARS ONLY.</b> <b>FOR SPARES REPLACEMENTS</b> <b>USE BD.22732</b> (See page 185).
BD.22732	<b>SCREEN RAIL FACIA ASSEMBLY</b> (COMPRISING PANEL, CRASH PAD, FACING, ATTACHMENT BRACKETS AND DEMISTER NOZZLES)		1	<b>OPEN CARS ONLY.</b>
BD.20634	<b>SCREEN RAIL FACIA ASSEMBLY</b> (COMPRISING PANEL, CRASH PAD, FACING, ATTACHMENT BRACKETS AND DEMISTER NOZZLES)		1	<b>FIXED HEAD COUPE ONLY.</b> <b>FOR SPARES REPLACEMENTS</b> <b>USE BD.23832.</b> (See page 241).
BD.23832	<b>SCREEN RAIL FACIA ASSEMBLY</b> (COMPRISING PANEL, CRASH PAD, FACING, ATTACHMENT BRACKETS AND DEMISTER NOZZLES)		1	<b>FIXED HEAD COUPE ONLY.</b>

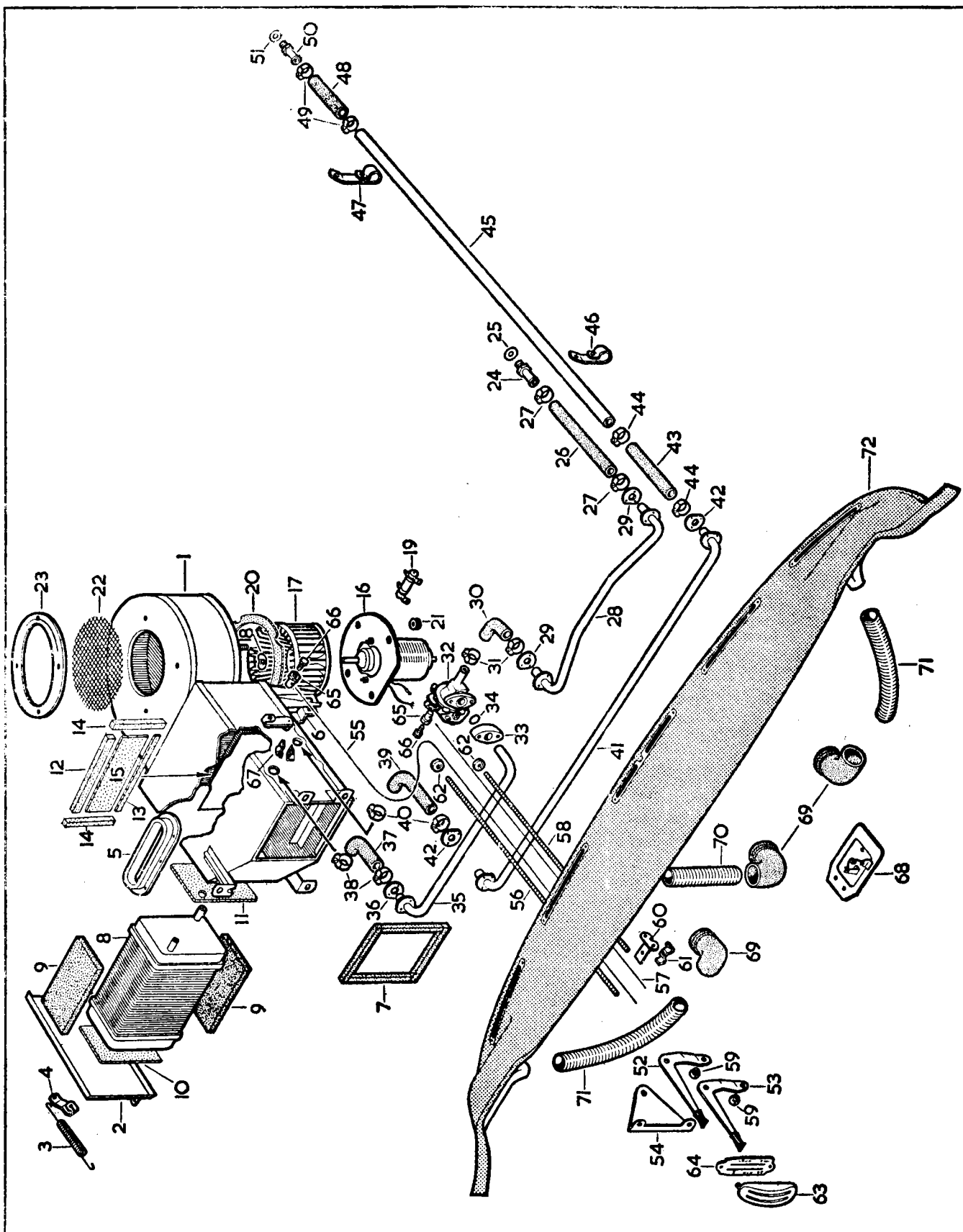


PLATE 55

# CLUTCH UNIT

NOT SUITABLE FOR RACING OR COMPETITION PURPOSES

Part No.	Description	Plate No.	No. per Unit	Remarks
C.16172	<b>CLUTCH UNIT, COMPLETE (BB.10/160/A)</b>	11- 1	1	
C.16173	<b>CLUTCH COVER ASSEMBLY (BB.45696/106)</b>		1	
2546	Cover only (45616)	11- 2	1	
8769	Thrust Spring (Violet) (49970)	11- 3	12	
8097	Pressure Plate (50401)	11- 4	1	
6839	Release Lever (48992)	11- 5	3	
2472	Plate, Release Lever (40968)	11- 6	1	
2395	Retainer, Release Lever (40015)	11- 7	3	
2527	Strut, Release Lever (42606)	11- 8	3	
2588	Eyebolt, Release Lever (48243)	11- 9	3	
2523	Pin, through Eyebolt (42604)	11-10	3	
5086	Nut, on Eyebolt (48132)	11-11	3	
2545	Anti-Rattle Spring (45577)	11-12	3	
6840	<b>RELEASE BEARING ASSEMBLY (48444)</b>		1	
2590	Release Bearing and Cup (48443)	11-13	1	
4163	Retainer, securing Cup to Clutch Operating Fork (41628)	11-14	2	
7643	<b>DRIVE PLATE ASSEMBLY (47627/124)</b>		1	
2561	Facings Package (consisting of Clutch Linings and Rivets) (46663)		1	FOR RENEWAL OF DRIVEN PLATE LININGS.
C.1782	Dowel, for location of Clutch Unit to Flywheel		2	
C.20311	Bolt, securing Clutch Unit to Flywheel	11-15	6	
C.8737/3	Nut, Nylon, on Bolts	11-16	6	

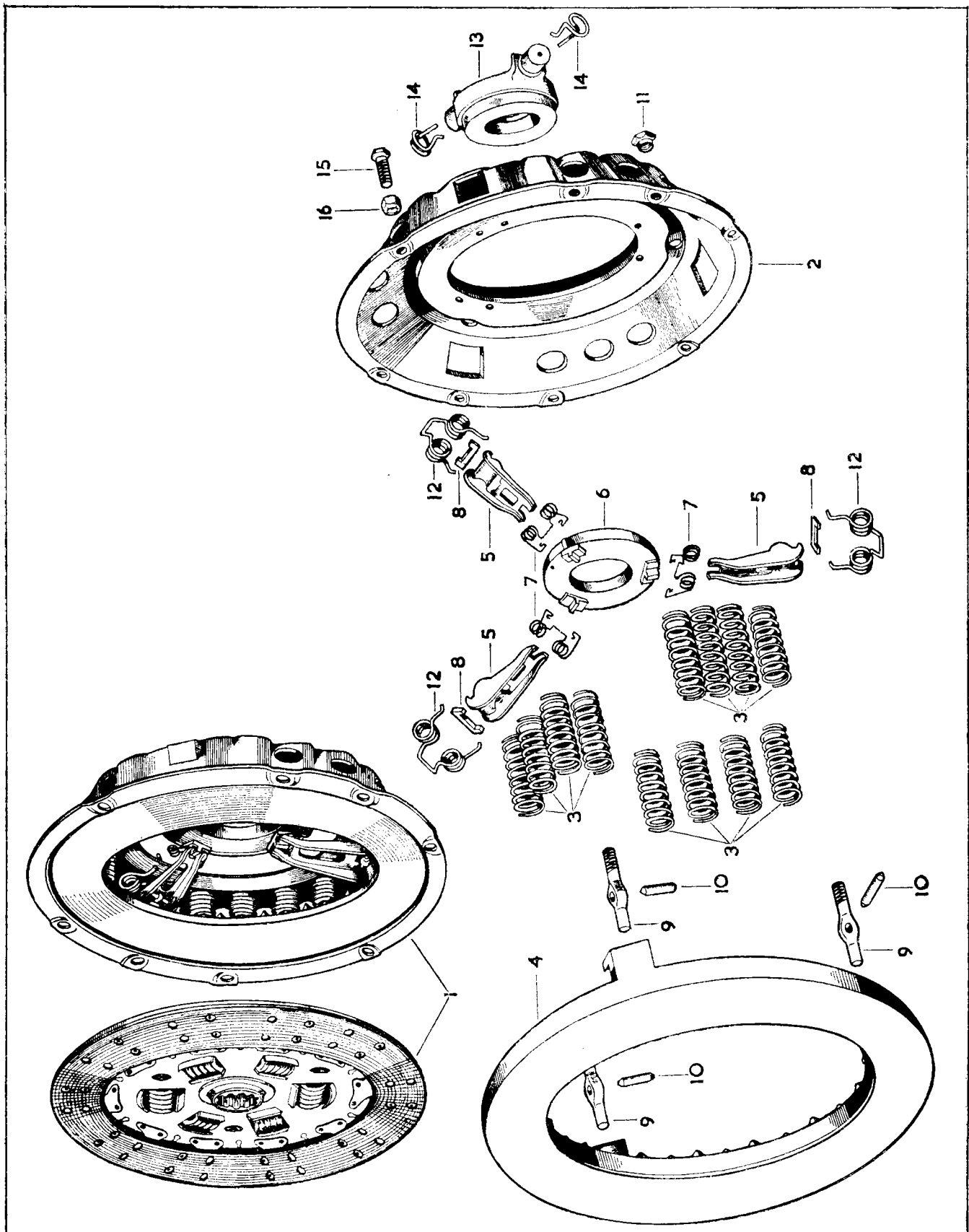


PLATE 11

# CLUTCH UNIT

## FOR RACING OR COMPETITION USE

Part No.	Description	Plate No.	No. per Unit	Remarks
C.16174	<b>CLUTCH UNIT, COMPLETE (BB.10/161)</b>	12- 1	1	<b>SUPERSEDED BY C.19951</b>
C.19951	<b>CLUTCH UNIT, COMPLETE (BB.10/161A)</b>		1	
C.16175	<b>CLUTCH COVER ASSEMBLY (BB.45696/107)</b>		1	<b>SUPERSEDED BY C.19952</b>
2546	Cover only (45616)	12- 2	1	
8769	Thrust Spring (Violet) (49970)	12- 3	12	
8780	Pressure Plate (48575)	12- 4	1	
6839	Release Lever (48992)	12- 5	3	
2472	Plate, Release Lever (40968)	12- 6	1	
2395	Retainer, Release Lever (40015)	12- 7	3	
2527	Strut, Release Lever (42606)	12- 8	3	
2588	Eyebolt, Release Lever (48243)	12- 9	3	
2523	Pin, through Eyebolt (42604)	12-10	3	
5086	Nut, on Eyebolt (48132)	12-11	3	
2545	Anti-Rattle Spring (45577)	12-12	3	
C.19952	<b>CLUTCH COVER ASSEMBLY (BB.45696/112)</b>		1	
10022	Thrust Spring (Buff with Black) (51448A)		12	
	<b>All other items as for C.16175.</b>			
6840	<b>RELEASE BEARING ASSEMBLY (48444)</b>		1	
2590	Release Bearing and Cup (48443)	12-13	1	
4163	Retainer, securing Cup to Clutch Operating Fork (41628)	12-14	2	
C.16215	<b>DRIVEN PLATE ASSEMBLY (46093/42)</b>		1	
C.1782	Dowel, for location of Clutch Unit to Flywheel		2	
C.20311	Bolt, securing Clutch Unit to Flywheel	12-15	6	
C.8737/3	Nut, Nyloc, on Bolt	12-16	6	

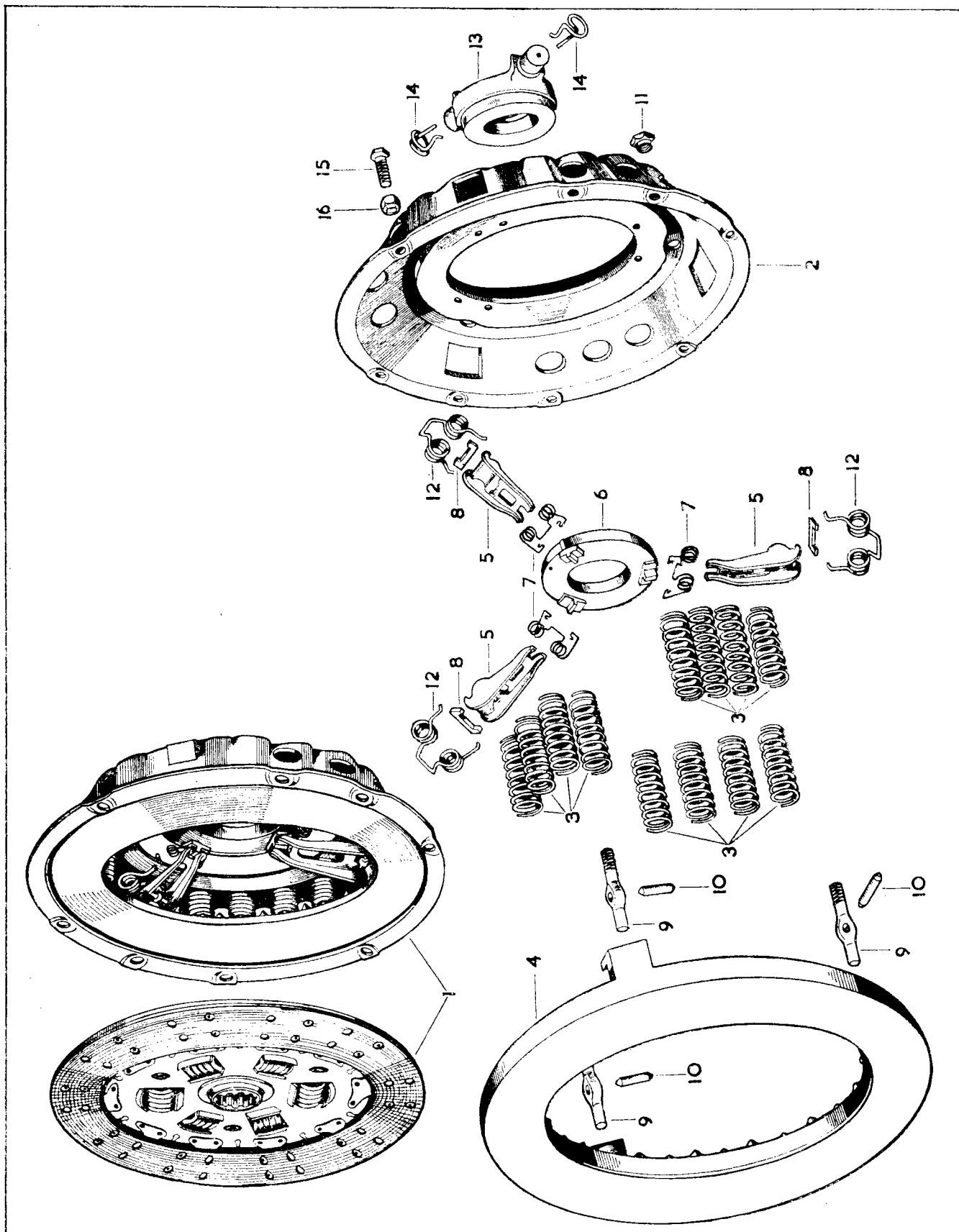


PLATE 12



# CLUTCH CONTROLS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.14494	<b>CLUTCH HOUSING (COMPLETE WITH BUSHES)</b>	13- 1	1	<b>FITTED TO GEARBOX WITH SHAVED GEARS.</b>
C.14494/G	<b>CLUTCH HOUSING (COMPLETE WITH BUSHES)</b>		1	<b>FITTED TO GEARBOX WITH CLOSE RATIO GROUND GEARS.</b>
C.10025	Bush, for Throw-out Shaft		2	
FB.107/13D	Bolt, securing Clutch Housing to Gearbox		6	
C.9859	Bolt, securing Clutch Housing to Gearbox		1	
C.9860	Bolt, securing Clutch Housing to Gearbox		1	
FW.107/T	Washer, Plain, on Bolts		2	
C.587	Plate, locking Bolts	13- 2	2	
C.5073	Plate, locking Bolts	13- 3	1	
UFB.137/23R	Bolt, securing Clutch Housing to Cylinder Block		11	
C.726	Washer, Shakeproof, on Bolts		11	
UFB.137/23R	Bolt, securing Clutch Housing and Support Brackets to Cylinder Block		2	
UFN.137/L	Nut, on Bolts		2	
C.726	Washer, Spring, under Nuts		2	
C.1221/1	Split Pin, in Oil Drain Hole, at bottom of Clutch Housing		1	
C.11910	Cover, over Timing aperture at bottom of Clutch Housing	13- 4	1	
BD.524/2	Rivet, securing Cover to Clutch Housing		1	
C.18739	<b>OIL SEAL, AT REAR OF CLUTCH HOUSING, FOR GEARBOX PRIMARY SHAFT</b>	13- 5	1	<b>FITTED TO GEARBOX WITH SHAVED GEARS.</b>
C.6738	<b>OIL SEAL, AT REAR OF CLUTCH HOUSING, FOR GEARBOX PRIMARY SHAFT</b>		1	<b>FITTED TO GEARBOX WITH CLOSE RATIO GROUND GEARS.</b>
C.5072	<b>COVER PLATE, AT BACK OF CLUTCH HOUSING</b>	13- 6	1	
UCS.125/4R	Screw, Set, securing Cover Plate		4	
C.724	Washer, Shakeproof, on Setscrews		4	
C.19207	<b>SUPPORT BRACKET AT R.H. SIDE OF CLUTCH HOUSING</b>	13- 7	1	
C.19206	<b>SUPPORT BRACKET AT L.H. SIDE OF CLUTCH HOUSING</b>	13- 8	1	
UFB.131/10R	Bolt, securing Support Brackets to Cylinder Block		3	
UFB.131/12R	Bolt, securing Support Brackets to Cylinder Block		1	
UFN.131/L	Nut, on Bolts		4	
FG.105/X	Washer, Spring, under Nuts		4	
UFB.137/11R	Bolt, securing Support Brackets to Clutch Housing		4	
UFN.137/L	Nut, on Bolts		4	
C.726	Washer, Shakeproof, under Nuts		4	

# CLUTCH CONTROLS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.9857	<b>SHAFT, HOLDING OPERATING FORK TO CLUTCH HOUSING</b>	13-9	1	
C.9797	<b>FORK, ON SHAFT, OPERATING RELEASE BEARING</b>	13-10	1	
C.8011	<b>Screw</b> (Allen Head) securing Clutch Operating Fork to Shaft		1	
UFN.125/L	<b>Nut</b> , locking Screw		1	
C.5120	<b>RETURN SPRING FOR CLUTCH OPERATING FORK</b>	13-11	1	
C.5178	<b>Plate</b> , anchoring Return Spring	13-12	1	
C.16989	<b>SLAVE CYLINDER FOR CLUTCH OPERATION (110272)</b>	13-13	1	
8335	<b>Body only</b> (110271)	13-14	1	
8336	<b>Spring</b> (89500)	13-15	1	
6139	<b>Cup Filler</b> , at top of Spring (87575)	13-16	1	
8591	<b>Seal</b> , behind Piston (27526)	13-17	1	
8592	<b>Piston</b> (103439)	13-18	1	
8337	<b>Circlip</b> , retaining Piston in Slave Cylinder Body (K.19714)	13-19	1	
6142	<b>Rubber Boot</b> , over end of Slave Cylinder (33427)	13-20	1	
6096	<b>Bleeder Screw</b> , in Slave Cylinder (28696)	13-21	1	
C.9858	<b>Stud</b> , for mounting of Slave Cylinder to Clutch Housing	13-22	2	
UFN.137/L	<b>Nut</b> , on Studs		2	
FG.106/X	<b>Washer</b> , Spring, under Nut		1	
C.726	<b>Washer</b> , Shakeproof, under Nut		1	
8593	<b>REPAIR KIT FOR SERVICING CLUTCH SLAVE CYLINDER (SSB.601)</b>		1	
C.9798	<b>OPERATING ROD BETWEEN SLAVE CYLINDER AND CLUTCH FORK</b>	13-23	1	
C.10360	<b>ADJUSTER ASSEMBLY FOR OPERATING ROD</b>	13-24	1	
C.9800	<b>Bush</b> , for Adjuster		1	
UFN.231/L	<b>Nut</b> , locking Adjuster to Operating Rod		1	
C.9801	<b>Pivot Pin</b> , securing Adjuster to Clutch Operating Fork	13-25	1	
L.103/7U	<b>Split Pin</b> , securing Pivot Pin		1	
FW.105/T	<b>Washer</b> , Plain, behind Split Pin		1	
BD.1708/1	<b>Washer</b> , Double Coil Spring, behind Plain Washer		1	
C.17827	<b>PIPE ASSEMBLY BETWEEN SLAVE CYLINDER AND FLEXIBLE HOSE (VBO.7664)</b>	13-26	1	

# CLUTCH CONTROLS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.11603	<b>FLEXIBLE HOSE, BETWEEN HYDRAULIC PIPES (KL.93475)</b>	13-27	1	
UFN.237/L	<b>Nut</b> , securing Flexible Hose		2	
C.741	<b>Washer</b> , Shakeproof, under Nuts		2	
C.17826	<b>Bracket</b> , on Scuttle, receiving outboard end of Hose	13-28	1	
C.17828	<b>Bracket</b> , at R.H. side of Cylinder Block, receiving in-board end of Hose	13-29	1	
C.2155	<b>Distance Piece</b> , under Bracket	13-30	1	
C.17831	<b>PIPE ASSEMBLY BETWEEN FLEXIBLE HOSE AND CLUTCH MASTER CYLINDER (VBO.7666)</b>	13-31	1	R.H. DRIVE CARS ONLY.
C.17833	<b>PIPE ASSEMBLY BETWEEN FLEXIBLE HOSE AND PIPE CONNECTOR (VBO.7662)</b>		1	L.H. DRIVE CARS ONLY.
C.13187	<b>PIPE CONNECTOR (VBO.1766)</b>		1	L.H. DRIVE CARS ONLY.
C.17832	<b>PIPE ASSEMBLY BETWEEN CONNECTOR AND CLUTCH MASTER CYLINDER (VBO.7663)</b>		1	} L.H. DRIVE CARS ONLY.
C.1040/8	<b>Clip</b> , securing Pipe to Scuttle		2	
C.17643	<b>CLUTCH MASTER CYLINDER ASSEMBLY (VBM.4044)</b>	13-32	1	} Fitted from Chassis No. 850001 to 850547. 875001 to 877488. 860001 to 860646. 885001 to 886218.
8543	<b>Body only (VBM.3261)</b>	13-33	1	
8296	<b>Seal</b> , on Valve (VBO.4842)	13-34	1	
8545	<b>Valve (VBO.7465)</b>	13-35	1	
6943	<b>Spring</b> , on Valve (VBO.1410)	13-36	1	
8546	<b>Spring Support</b> , Forward (VBO.7552)	13-37	1	
8548	<b>Main Spring (VBO.7551)</b>	13-38	1	
8547	<b>Spring Support</b> , Rear (VBO.4451)	13-39	1	
8549	<b>Cup Seal</b> , on Piston (VBO.8206)	13-40	1	
8544	<b>Piston (VBO.7550)</b>	13-41	1	
8550	<b>Static Seal</b> , on Piston (VBO.7554)	13-42	1	
8551	<b>Push Rod Assembly (VBO.7625)</b>	13-43	1	
6948	<b>Circlip</b> , retaining Push Rod in Cylinder Body (VBO.2048)	13-44	1	
6945	<b>Dust Excluder</b> , over end of Cylinder Body (VBO.1869)	13-45	1	

# CLUTCH CONTROLS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.20775	<b>CLUTCH MASTER CYLINDER ASSEMBLY (VBM.4044/1)</b>		1	Fitted to Chassis No. 850548 and subs. 877489 and subs. 860647 and subs. 886219 and subs.
9314	<b>Spring Support, Forward (VBO.8885)</b>		1	
	<b>All other items are as for Clutch Master Cylinder Assembly C.17643.</b>			
C.18203	<b>Stud, for mounting of Clutch Master Cylinder</b>	13-46	2	
UFN.131/L	<b>Nut, on Studs</b>		2	
C.725	<b>Washer, Shakeproof, under Nuts</b>		2	
J.105/12S	<b>Clevis Pin, securing Clutch Pedal to Master Cylinder Push Rod</b>	13-47	1	
L.102.5/6U	<b>Split Pin, retaining Clevis Pin</b>		1	
FVV.105/T	<b>Washer, Plain, behind Split Pin</b>		1	
8552	<b>REPAIR KIT FOR SERVICING OF CLUTCH MASTER CYLINDER (VBM.8063) (COMPRISING CUP SEAL, STATIC SEAL, VALVE SEAL, DUST EXCLUDER AND TUBE OF RUBBER GREASE)</b>		1	
C.17829	<b>PIPE ASSEMBLY BETWEEN CLUTCH MASTER CYLINDER AND LOW PRESSURE HOSE (VBO.7599)</b>	13-48	1	<b>R.H. DRIVE CARS ONLY.</b>
C.18716	<b>PIPE ASSEMBLY BETWEEN CLUTCH MASTER CYLINDER AND LOW PRESSURE HOSE</b>		1	<b>L.H. DRIVE CARS ONLY.</b>
C.6854	<b>LOW PRESSURE HOSE BETWEEN PIPE AND FLUID RESERVOIR</b>	13-49	1	<b>R.H. DRIVE CARS ONLY.</b>
C.18717	<b>LOW PRESSURE HOSE BETWEEN PIPE AND FLUID RESERVOIR</b>		1	<b>L.H. DRIVE CARS ONLY.</b>
C.15886/4	<b>Clip, securing Hose on Pipe</b>	13-50	1	
C.15886/5	<b>Clip, securing Hose to Fluid Reservoir</b>	13-51	1	
C.18616	<b>RESERVOIR ASSEMBLY FOR CLUTCH FLUID</b>		1	Fitted from Chassis No. 850001 to 850555. 875001 to 877556. 860001 to 860677. 885001 to 886282.
1578	<b>Cap, on Reservoir</b>		1	
1193	<b>Washer, under Cap</b>		1	

# CLUTCH CONTROLS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.19646	<b>RESERVOIR ASSEMBLY FOR CLUTCH FLUID</b>	13-52	1	Fitted to Chassis No. 850556 and subs. 877557 and subs. 860678 and subs. 886283 and subs.
C.19515	Cap, on Reservoir		1	
C.17476	<b>BRACKET ASSEMBLY FOR MOUNTING OF FLUID RESERVOIRS</b>		1	R.H. DRIVE CARS ONLY.
UFS.125/4R C.8667/1	Screw, Set, clamping Reservoir Clips Nut, Self-locking, on Setscrews		3 3	
UFS.131/4R C.725	Screw, Set, securing Bracket to Dash Washer, Shakeproof, on Setscrews		2 2	Fitted from Chassis No. 850001 to 850555. 860001 to 860677.
C.20232	<b>BRACKET FOR MOUNTING OF FLUID RESERVOIRS</b>	13-53	1	R.H. DRIVE CARS ONLY.
UFS.131/4R C.725	Screw, Set, securing Bracket to Dash Washer, Shakeproof, on Setscrews		2 2	
C.18693	<b>BRACKET ASSEMBLY FOR MOUNTING OF FLUID RESERVOIRS</b>		1	L.H. DRIVE CARS ONLY.
UFS.125/4R C.8667/1	Screw, Set, clamping Reservoir Clips Nut, Self-locking, on Setscrews		3 3	
C.20234	<b>BRACKET FOR MOUNTING OF FLUID RESERVOIRS</b>		1	L.H. DRIVE CARS ONLY. Fitted to Chassis No. 877557 and subs. 886283 and subs.
C.19497	<b>CLAMP, SECURING RESERVOIR TO BRACKET</b>	13-53A	2	Fitted to Chassis No. 850556 and subs. 860678 and subs. 877557 and subs. 886283 and subs.
C.20235 C.8737/1	Stud, securing Clamp Nut, Self-Locking, on Studs		2 4	
C.17812	<b>BRACKET ASSEMBLY, FOR FIXING OF RESERVOIR BRACKET TO L.H. SIDE MEMBER</b>		2	L.H. DRIVE CARS ONLY.
C.17811 UFS.125/9R UFN.125/L C.724	Clamping Piece, for Brackets Screw, Set, through Clamps Nut, on Setscrews Washer, Shakeproof, under Nuts		2 2 2 2	

# CLUTCH CONTROLS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.18695	<b>SHIELD ASSEMBLY, PROTECTING RESERVOIRS FROM EXHAUST HEAT</b>		1	} <b>L.H. DRIVE CARS ONLY.</b>
UFS.131/7R	<b>Screw</b> , Set, securing Shield and Reservoir Bracket to Fixing Bracket		4	
C.18698	<b>Spacer</b> , on Setscrews		4	} <b>L.H. DRIVE CARS ONLY</b>
FW.105/T	<b>Washer</b> , Plain, on Setscrews		8	
UFN.131/L	<b>Nut</b> , on Setscrews		4	} From Chassis No. 875001 to 877556. 885001 to 886282.
C.725	<b>Washer</b> , Shakeproof, under Nuts		4	
FW.105/T	<b>Washer</b> , Plain, on Setscrews		6	} <b>L.H. DRIVE CARS ONLY</b>
UFN.131/L	<b>Nut</b> , on Setscrews		2	
C.725	<b>Washer</b> , Shakeproof, on Setscrews		4	} For Chassis No. 877557 and subs. 886283 and subs.
C.21255	<b>Clip</b> , retaining Nuts		2	
C.17253	<b>HOUSING FOR CLUTCH PEDAL</b>		1	} Fitted from Chassis No. 850001 to 850232. 875001 to 875858. 860001 to 860020. 885001 to 885104.
C.18203	<b>Stud</b> , for mounting of Clutch Master Cylinder and for fixing of Housing to Scuttle		6	
C.12473	<b>Stud</b> , for mounting of Brake Master Cylinders and for fixing of Servo Bracket to Housing		9	
C.17260	<b>Bush</b> , in Housing, for Clutch Pedal		1	
UCS.125/3R	<b>Screw</b> , Set, retaining Bush		1	
C.21755	<b>Washer</b> (Tufnol) between Brake and Clutch Pedals		1	
C.17256	<b>Shaft</b> , through Bush, for mounting of Brake Pedal		1	
C.17485	<b>Circlip</b> , retaining Shaft		1	
C.17481	<b>Washer</b> , under Circlip		1	
C.19666	<b>HOUSING FOR CLUTCH PEDAL</b>	13-54	1	} Fitted to Chassis No. 850233 and subs. 875859 and subs. 860021 and subs. 885105 and subs.
C.18203	<b>Stud</b> , for mounting of Clutch Master Cylinder and for fixing of Housing to Scuttle		6	
C.12473	<b>Stud</b> , for mounting of Brake Master Cylinder and for fixing of Servo Bracket to Housing		9	
C.19613	<b>Flanged Bearing Tube</b> , at side of Pedal Housing	13-55	1	
UCS.125/4R	<b>Screw</b> , Set, securing Bearing Tube	13-56	2	
C.724	<b>Washer</b> , Shakeproof, on Setscrews	13-57	2	
C.19623	<b>Bush</b> , in Bearing Tube, for Brake Pedal Shaft	13-58	1	
C.21755	<b>Washer</b> (Tufnol) between Brake and Clutch Pedals	13-59	1	
C.17256	<b>Shaft</b> , through Bush, for Mounting of Brake Pedal	13-60	1	
C.17485	<b>Circlip</b> , retaining Shaft	13-61	1	
C.18262	<b>Gasket</b> , between Housing and Scuttle	13-62	1	
C.8667/2	<b>Nut</b> , Self-locking, securing Housing to Scuttle		5	
FW.105/T	<b>Washer</b> , Plain, under Nuts		5	
C.18831	<b>CLUTCH PEDAL</b>		1	} <b>R.H. DRIVE CARS ONLY.</b> Fitted from Chassis No. 850001 to 850232. 860001 to 860020.
C.19673	<b>CLUTCH PEDAL</b>	13-63	1	
C.19154	<b>Bush</b> , in boss of Clutch Pedal	13-64	2	} <b>R.H. DRIVE CARS ONLY.</b> Fitted to Chassis No. 850233 and subs. 860021 and subs.
C.18830	<b>CLUTCH PEDAL</b>		1	
C.19010	<b>Return Spring</b> , for Clutch Pedal		1	} <b>L.H. DRIVE CARS ONLY.</b> Fitted from Chassis No. 875001 to 875858. 885001 to 885104.

# CLUTCH CONTROLS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.19672	<b>CLUTCH PEDAL</b>		1	} <b>L.H. DRIVE CARS ONLY.</b> Fitted to Chassis No. 875859 and subs. 885105 and subs.
C.19154	<b>Bush, in boss of Clutch Pedal</b>		2	
C.15245	<b>STEEL PAD FOR CLUTCH PEDAL</b>		1	Fitted from Chassis No. 850001 to 850474. 875001 to 876998. 860001 to 860374 except 860365. 885001 to 885870.
C.20221	<b>STEEL PAD FOR CLUTCH PEDAL</b>	13-65	1	Fitted to Chassis No. 850475 and subs. 876999 and subs. 860375 and subs, also 860365. 885871 and subs.
C.8667/2	<b>Nut, Self-locking, securing Pad to Pedal</b>		1	
C.9934	<b>RUBBER PAD FOR CLUTCH PEDAL</b>	13-66	1	

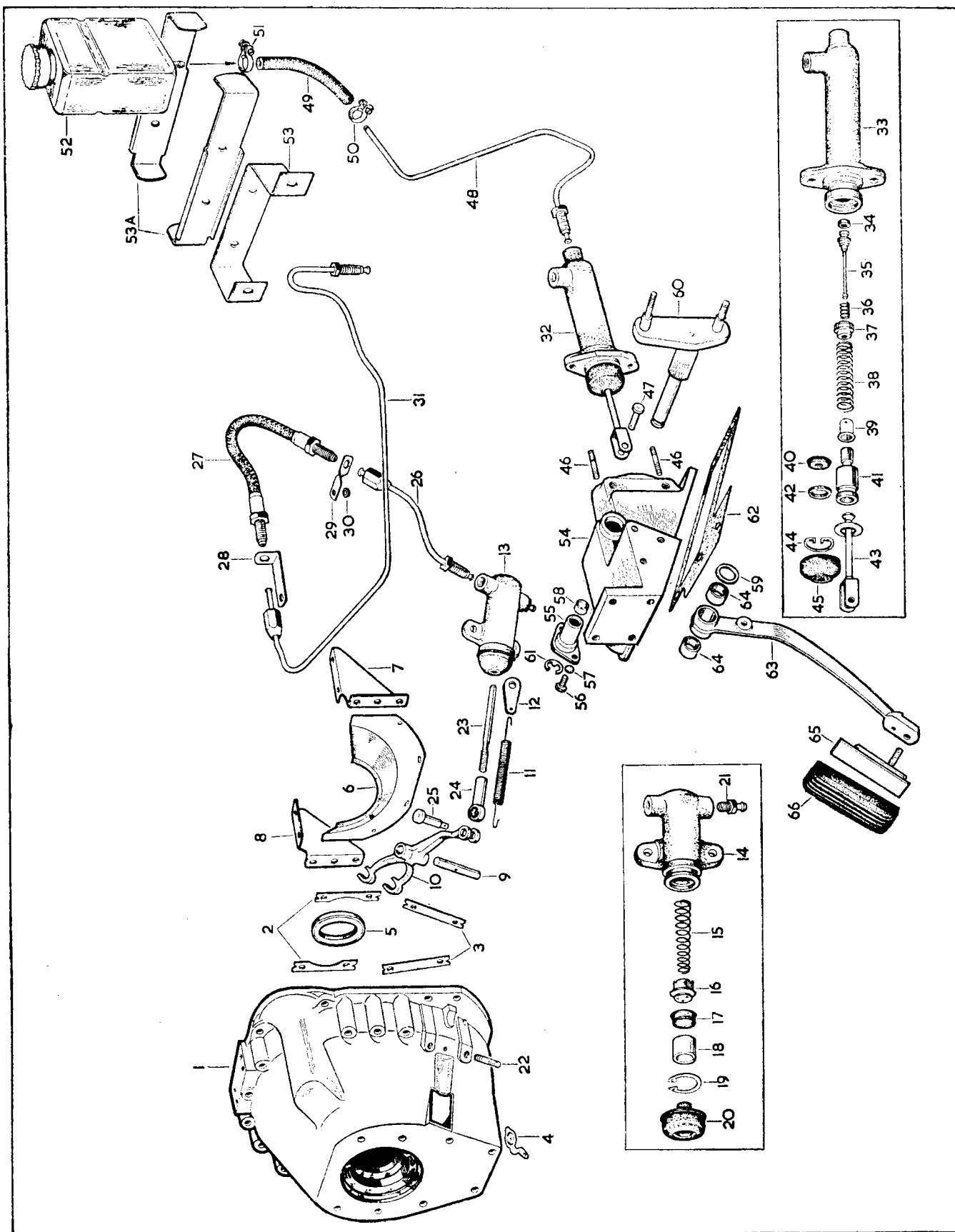


PLATE 13



# GEARBOX

## SHAVED GEARS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.17600	<b>GEARBOX ASSEMBLY</b>		1	<b>NOTE.</b> —This Gearbox may be identified by the prefix letters "EB" and suffix letters "JS" to the Serial number on the Gearbox.
C.19208	<b>GEARBOX CASE</b>	14- 1	1	
C.799	<b>Plug</b> , Oil Drain, at bottom of Casing	14- 2	1	
C.799	<b>Plug</b> , Oil Level, at side of Casing	14- 2	1	
C.785	<b>Washer</b> (Fibre) on Drain Plugs	14- 3	2	
C.857	<b>Plate</b> , on Casing, locking Counter and Reverse Shafts	14- 4	1	
FS.205/7D	<b>Screw</b> , Set, securing Locking Plate	14- 5	1	
FG.105/X	<b>Washer</b> , Spring, on Setscrews	14- 6	1	
C.1845	<b>Ball Bearing</b> , for Mainshaft (Hoff.MS.12½KV3)	14- 7	1	
C.1855	<b>Circlip</b> , securing Mainshaft Bearing	14- 8	1	
C.1838	<b>Ball Bearing</b> , for Constant Pinion Shaft (Hoff.340KV3)	14- 9	1	
C.12195	<b>Collar</b> , between Casing and Circlip	14-10	1	
C.1840	<b>Circlip</b> , on Ball Bearing, behind Collar	14-11	1	
C.920	<b>Washer</b> (Fibre) in Casing, at front end of Countershaft	14-12	1	
C.1834	<b>Gasket</b> , between Gearbox Case and Clutch Housing	14-13	1	
C.18959	<b>REAR END COVER</b>	14-14	1	Fitted up to and including Gearbox Serial No. EB.245 JS
C.19041	<b>REAR END COVER</b>	14-14	1	Fitted from Gearbox Serial No. EB.246 JS to EB.8858 JS.
C.21415	<b>REAR END COVER</b>	14-14	1	Fitted to Gearbox Serial No. EB.8859 JS and subs.
C.19209	<b>Gasket</b> , between Rear End Cover and Casing	14-15	1	<b>See note below.</b>
FS.105/9D	<b>Screw</b> , Set, securing Rear End Cover to Casing		7	
FG.105/X	<b>Washer</b> , Spring, on Setscrews		7	
C.859	<b>Seal</b> , Oil, in Rear End Cover	14-16	1	

**NOTE :** The following cars were fitted with Rear End Cover C.19041 :

Open R.H. Drive : 850653, 850654.

Open L.H. Drive : 878895, 878900, 878907, 878908, 878913, 878914, 878915, 878926, 878936, 878937, 878939, 878958, 878986, 879005, 879024, 879049.

Fixed Head R.H. Drive : 861087.

Fixed Head L.H. Drive : 888086, 888096, 888101, 888103, 888109, 888113, 888117, 888118, 888120, 888134, 888157, 888178, 888238.

# GEARBOX

## SHAVED GEARS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.15847	<b>SPEEDOMETER DRIVEN GEAR ASSEMBLY IN REAR END COVER</b>	14-17	1	Fitted up to and including Gearbox Serial No. EB.245 JS.
C.19024	<b>SPEEDOMETER DRIVEN GEAR ASSEMBLY IN REAR END COVER</b>	14-17	1	Fitted to Gearbox Serial No. EB.246 JS and subs.
C.846	Screw, locking Speedo Driven Gear in Cover	14-18	1	
FG.105/X	Washer, Spring, on Locking Screw	14-19	1	
C.9177	Sealing Ring (Rubber) for Speedometer Driven Gear	14-20	1	
8779	<b>GEARBOX REMOTE CONTROL ASSEMBLY (SD.1112)</b>  (COMPRISING TOP COVER, CHANGE-SPEED LEVER, CHANGE-SPEED FORKS, SELECTORS, ETC.)	14-21	1	
C.13332	<b>TOP COVER</b>	14-22	1	
C.1083	Switch, for Top Cover, operating Reversing Light	14-23	1	
C.4531	Gasket, for Switch	14-24	1	
C.860	Gasket, between Top Cover and Gearbox Case	14-25	1	
FS.105/7D	Screw, Set, securing Top Cover to Gearbox Case		6	
FB.105/11D	Bolt, securing Top Cover to Gearbox Case		2	
FB.105/15D	Bolt, securing Top Cover to Gearbox Case		2	
FG.105/X	Washer, Spring, on Bolts and Setscrews		10	
OD.105/6H	Dowel, positioning Top Cover to Casing	14-26	2	
C.1319	Ball, engaging Striking Rods	14-27	3	
C.13334	Plunger, holding Balls in position	14-28	3	
C.845	Spring, at top of Plungers	14-29	3	
C.13333	Shim, for Spring Tension	14-30	As req'd.	
C.18442	Plug, sealing redundant Breather aperture	14-31	1	
C.930	Washer (Fibre) for Plug	14-32	1	
C.7426	Stud, in Top Cover, for fixing of Change-Speed Lever Housing	14-33	4	
UFN.131/L	Nut, on Studs		4	
FG.105/X	Washer, Spring, under Nuts		4	
C.9840	Welch Washer, $\frac{7}{16}$ " diameter, at L.H. side of Top Cover	14-34	2	
787	Welch Washer, $\frac{8}{16}$ " diameter, at front and rear of Top Cover (ends of Striking Rods)	14-35	6	
C.799	Plug, in Dipstick aperture	14-36	1	
C.785	Washer (Fibre) on Plug	14-37	1	
C.7379	Plug, sealing redundant hole for Overdrive Switch in Top Cover	14-38	1	
C.2296/1	Washer (Copper) on Plug	14-39	1	

# GEARBOX

## SHAVED GEARS

Part No.	Description	Plate No.	No. per Unit	Remarks
<b>STRIKING GEAR</b>				
C.9841	<b>Striking Rod Assembly, 1st/2nd Gears (complete with Interlock Rollers)</b>	14-40	1	
C.9846	<b>Striking Rod, 3rd/Top Gears</b>	14-41	1	
C.9845	<b>Striking Rod, Reverse Gear</b>	14-42	1	
C.9854	<b>Stop for 1st/2nd Speed Striking Rod</b>	14-43	1	
C.9851	<b>Change-Speed Fork, 1st/2nd Gears</b>	14-44	1	
C.9852	<b>Change-Speed Fork, 3rd/Top Gears</b>	14-45	1	
C.9847	<b>Change-Speed Fork, Reverse Gear</b>	14-46	1	
C.9853	<b>Selector, 3rd/Top Gears</b>	14-47	1	
C.9848	<b>Plunger, in Change-Speed Fork, for Reverse Selection</b>	14-48	1	
C.9849	<b>Spring, tensioning Reverse Plunger</b>	14-49	1	
C.1319	<b>Ball, locking Reverse Plunger</b>	14-50	1	
C.14704	<b>Spring, loading Locating Ball</b>	14-51	1	
C.19772	<b>Dowel Screw, locating Change-Speed Forks, Selector and 2nd Speed Stop, on Striking Rods</b>	14-52	5	
C.837	<b>Wire, locking Dowel Screws</b>		As req'd	
C.922	<b>Ball, between Striking Rods, for Interlock</b>	14-53	2	
<b>HOUSING, ON TOP COVER, FOR CHANGE-SPEED LEVER</b>				
C.14468		14-54	1	
C.1907	<b>Bush, inside Housing, for Pivot Jaw</b>	14-55	1	
C.13338	<b>Gasket, under Housing</b>	14-56	1	
C.841	<b>Breather, at R.H. side of Housing</b>	14-57	1	
C.930	<b>Washer (Fibre) for Breather</b>	14-58	1	
<b>'O' RING, IN HOUSING, FOR REMOTE CONTROL SHAFT</b>				
C.12454		14-59	1	
C.13335	<b>Retaining Cup, for 'O' Ring</b>	14-60	1	
<b>REMOTE CONTROL SHAFT</b>				
C.14305		14-61	1	
<b>SELECTOR FINGER, ON REMOTE CONTROL SHAFT</b>				
C.13341		14-62	1	
C.19772	<b>Dowel Screw, securing Selector Finger to Remote Control Shaft</b>	14-63	1	
C.837	<b>Wire, locking Dowel Screw</b>		As req'd	
787	<b>Welch Washer, <math>\frac{5}{8}</math>" diameter, at rear of Housing</b>	14-64	1	

# GEARBOX

## SHAVED GEARS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.14470	<b>PIVOT JAW, HOUSING SELECTOR LEVER</b>	14-65	1	
C.1894	Washer, (Tufnol) at each side of Housing Turret	14-66	2	
C.1905	Washer, Double Coil Spring, between 'D' Washer and Tufnol Washer	14-67	1	
C.1914	'D' Washer on Pivot Jaw, adjacent to Nut	14-68	1	
FN.407/L	Slotted Nut, securing Pivot Jaw to Housing		1	
L.103/8U	Split Pin, retaining Nut		1	
C.14829	<b>SELECTOR LEVER ON END OF CHANGE-SPEED LEVER</b>	14-69	1	
C.1906	Bush, inside Selector Lever	14-70	1	
C.1908	Washer (Tufnol) at each side of Selector Lever	14-71	2	
C.1929	Washer, Double Coil Spring, between Tufnol Washer and Selector Lever	14-72	1	
C.1912	Pivot Pin, mounting Selector Lever in Pivot Jaw	14-73	1	
FN.407/L	Slotted Nut, securing Pivot Pin		1	
L.103/8U	Split Pin, retaining Slotted Nut		1	
C.4054	<b>CHANGE-SPEED LEVER</b>	14-74	1	
C.16154	Knob, for Change-Speed Lever	14-75	1	
C.1928	Nut, locking Knob to Change-Speed Lever	14-76	1	
C.1915	<b>RUBBER BUSH, HOUSING CHANGE-SPEED LEVER IN SELECTOR LEVER</b>	14-77	2	
C.1919	Washer, at top of Rubber Bush	14-78	1	
C.1904	Washer, at bottom of Rubber Bush	14-79	1	
FN.405/L	Slotted Nut, securing Change-Speed Lever to Selector Lever		1	
L.103/8U	Split Pin, retaining Slotted Nut		1	

# GEARBOX

## SHAVED GEARS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.885	<b>FLANGE, ON MAINSHAFT, FOR UNIVERSAL JOINT</b>	15- 1	1	
C.840	<b>Nut</b> , Slotted, securing Flange to Mainshaft	15- 2	1	
C.925	<b>Washer</b> , Plain, under Slotted Nut	15- 3	1	
L.104/12U	<b>Pin</b> , Split, securing Slotted Nut	15- 4	1	
C.4994	<b>MAINSHAFT</b>	15- 5	1	
C.14932	<b>Gear</b> , Speedometer Driving	15- 6	1	} Fitted up to and including Gearbox Serial No. EB.245 JS.
C.909	<b>Distance Piece</b> , behind Speedometer Driving Gear	15- 7	1	
C.19026	<b>Gear</b> , Speedometer Driving	15- 6	1	
C.19286	<b>Distance Piece</b> , behind Speedometer Driving Gear	15- 7	1	} Fitted to Gearbox Serial No. EB.246 JS and subs.
C.10209	<b>Sleeve</b> , Synchronising Assembly, 2nd Speed	15- 8	1	
C.900	<b>Spring</b> , in 2nd and 3rd/Top Synchro Sleeves	15- 9	12	
C.922	<b>Ball</b> , in 2nd and 3rd/Top Synchro Sleeves at top of Springs and Plungers	15-10	15	
C.901	<b>Plunger</b> in 2nd and 3rd/Top Synchro Sleeves (.490" long)	15-11	3	} <b>SELECTIVE SIZES. Choose the Plunger of the desired length.</b>
C.901/1	<b>Plunger</b> in 2nd and 3rd/Top Synchro Sleeves (.495" long)	15-11	3	
C.901/2	<b>Plunger</b> in 2nd and 3rd/Top Synchro Sleeves (.500" long)	15-11	3	
C.10201	<b>Gear</b> , 1st Speed	15-12	1	
C.10202	<b>Gear</b> , 2nd Speed	15-13	1	
C.10203	<b>Gear</b> , 3rd Speed	15-14	1	
C.1850	<b>Roller</b> , Needle, in 2nd and 3rd Speed Gears	15-15	82	
C.1849	<b>Plunger</b> , in Mainshaft, locking 2nd and 3rd Speed Gears	15-16	2	
C.1324	<b>Spring</b> , under Plungers	15-17	2	
C.10206/1	<b>Washer</b> , Thrust, front and rear of 2nd and 3rd Speed Gears (.471"/.472" thick)	15-18	2	} <b>SELECTIVE SIZES. Choose the Washer of the desired thickness.</b>
C.10206/2	<b>Washer</b> , Thrust, front and rear of 2nd and 3rd Speed Gears (.473"/.474" thick)	15-18	2	
C.10206/3	<b>Washer</b> , Thrust, front and rear of 2nd and 3rd Speed Gears (.475"/.476" thick)	15-18	2	
C.10208	<b>Sleeve</b> , Synchronising 3rd/Top Speeds	15-19	1	
C.4049/1	<b>Sleeve</b> , Operating 3rd/Top Speeds	15-20	1	
C.903	<b>Shim</b> , for Synchro Sleeve (.006" thick)	15-21	As req'd	
C.914	<b>Shim</b> , for Synchro Sleeve (.028" thick)	15-21	As req'd	
C.10200	<b>CONSTANT PINION SHAFT ASSEMBLY</b>	15-22	1	
C.1843	<b>Bearing</b> , Roller, inside Constant Pinion Shaft	15-23	1	
C.2121	<b>Oil Thrower</b> , on Constant Pinion Shaft	15-24	1	
C.11932	<b>Locknut</b> , on Constant Pinion Shaft, securing Front Bearing	15-25	2	
C.11933	<b>Tab Washer</b> , retaining Locknut	15-26	1	

# GEARBOX

## SHAVED GEARS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.10205/1	<b>REVERSE GEAR (COMPLETE WITH BUSHES)</b>	15-27	1	
C.2070	<b>Reverse Spindle</b>	15-28	1	
C.1893	<b>Lever, operating Reverse Gear</b>	15-29	1	
C.1899	<b>Fulcrum Pin, for Operating Lever</b>	15-30	1	
C.777	<b>Nut, Slotted, securing Fulcrum Pin</b>	15-31	1	
FW.106/T	<b>Washer, Plain, under Slotted Nut</b>	15-32	1	
L.103/8U	<b>Pin, Split, retaining Slotted Nut and Reverse Slipper</b>	15-33	2	
C.866	<b>Reverse Slipper</b>	15-34	1	
C.4284	<b>Sealing Ring, on Reverse Spindle</b>	15-35	1	
C.1856	<b>COUNTERSHAFT</b>	15-36	1	
C.10204	<b>GEAR UNIT (CLUSTER) ON COUNTERSHAFT</b>	15-37	1	
C.1864	<b>Retaining Ring, at rear of Needle Rollers</b>	15-38	2	
C.918	<b>Needle Roller</b>	15-39	58	
C.1861	<b>Thrust Washer, Inner, at rear of Counter adjacent to Needle Rollers</b>	15-40	1	
C.1862	<b>Thrust Washer, Outer, at rear of Counter (.156" thick)</b>	15-41	1	} To eliminate end float on Countershaft, select Washer which has the desired thickness.
C.1862/1	<b>Thrust Washer, Outer, at rear of Counter (.159" thick)</b>	15-41	1	
C.1862/2	<b>Thrust Washer, Outer, at rear of Counter (.162" thick)</b>	15-41	1	
C.1862/3	<b>Thrust Washer, Outer, at rear of Counter (.152" thick)</b>	15-41	1	
C.1862/4	<b>Thrust Washer, Outer, at rear of Counter (.164" thick)</b>	15-41	1	
C.10210	<b>Retaining Ring, at outer end of Front Needle Rollers</b>	15-42	1	
C.8835	<b>Thrust Washer, Inner, at front end of Counter</b>	15-43	1	
C.1859	<b>Thrust Washer, Outer Assembly, at front end of Counter</b>	15-44	1	
C.4285	<b>Sealing Ring, on Countershaft</b>	15-45	1	

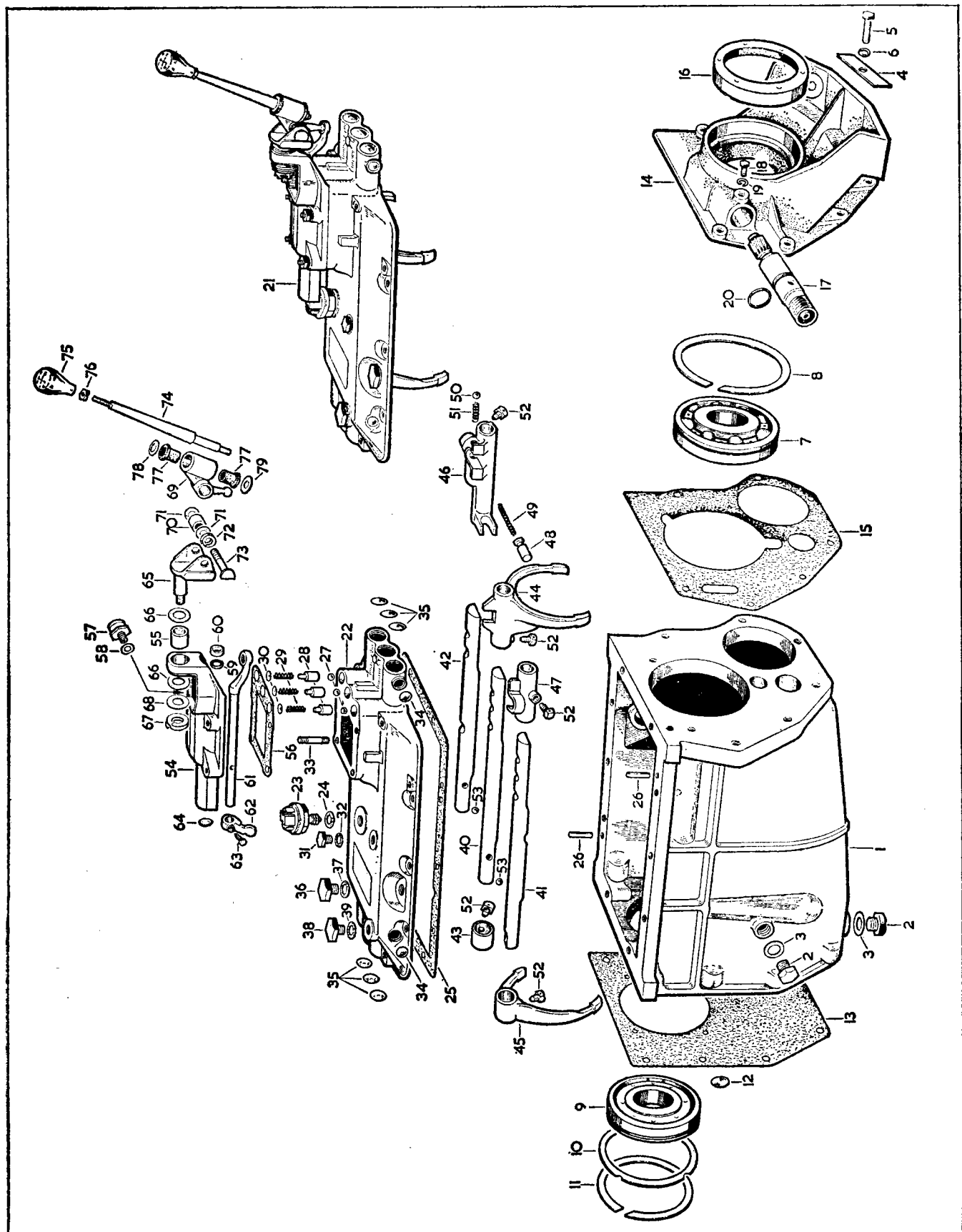


PLATE 14

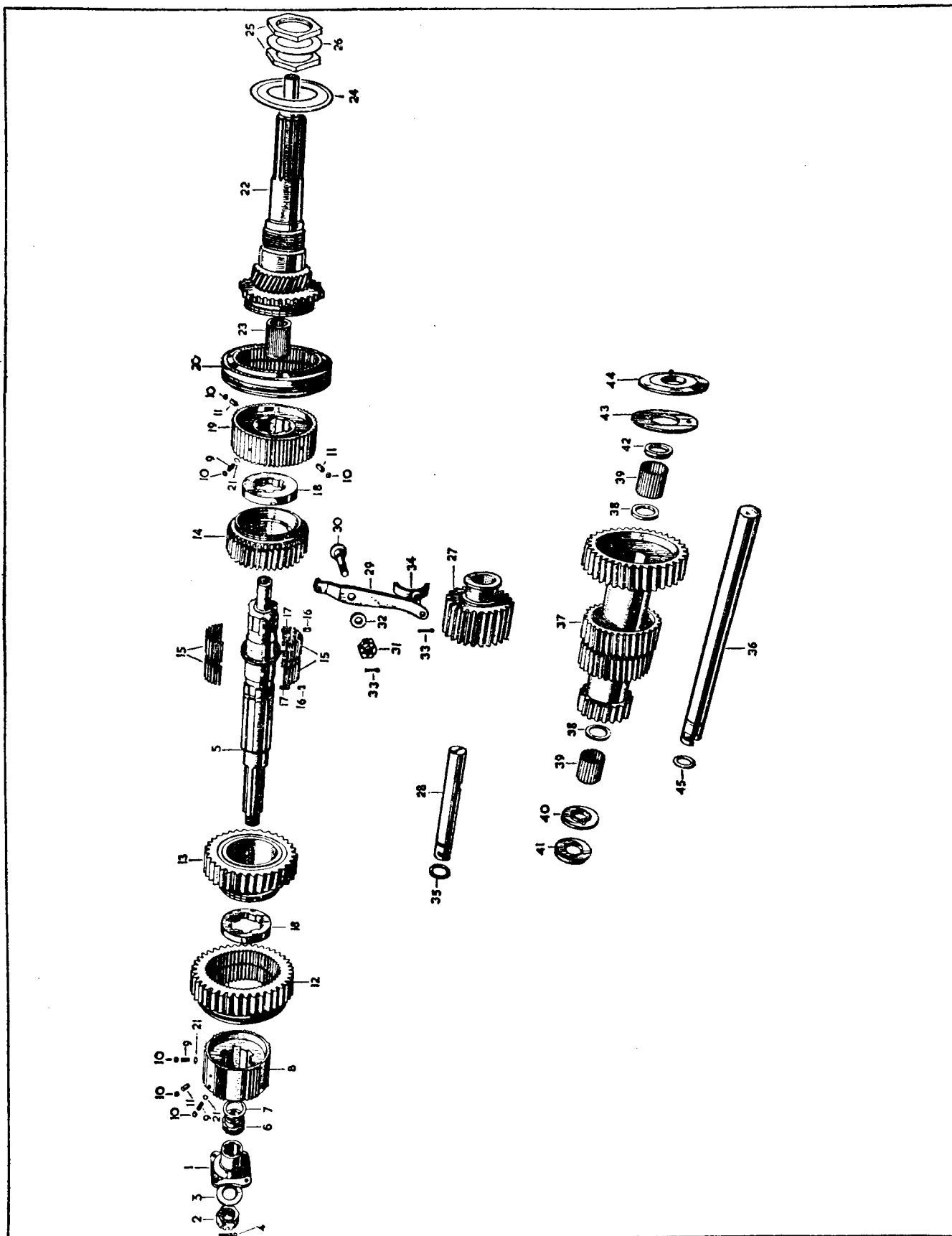


PLATE 15



# GEARBOX

(CLOSE RATIO GROUND GEARS)

Part No.	Description	Plate No.	No. per Unit	Remarks
C.19280	<b>GEARBOX ASSEMBLY</b>		1	<b>NOTE.</b> —This Gearbox may be identified by the prefix letters "EB" and suffix letters "CR" to the Serial number on the Gearbox.
C.9815	<b>GEARBOX CASE</b>	16- 1	1	
C.799	Plug, Oil Drain, at bottom of Casing	16- 2	1	
C.799	Plug, Oil Level, at side of Casing	16- 2	1	
C.785	Washer (Fibre) on Drain Plugs	16- 3	2	
C.857	Plate, on Casing, locking Counter and Reverse Shafts	16- 4	1	
FS.205/7D	Screw, Set, securing Locking Plate	16- 5	1	
FG.105/X	Washer, Spring, on Setscrew	16- 6	1	
C.1845	Ball Bearing, for Mainshaft (Hoff.MS.12½V.3)	16- 7	1	
C.1855	Circlip, securing Mainshaft Bearing	16- 8	1	
C.1838	Ball Bearing, for Constant Pinion Shaft (Hoff.340V.3)	16- 9	1	
C.1841	Collar, between Casing and Circlip	16-10	1	
C.1840	Circlip, on Ball Bearing, behind Collar	16-11	1	
C.920	Washer (Fibre) in Casing, at front end of Countershaft	16-12	1	
C.1834	Gasket, between Gearbox Case and Clutch Housing	16-13	1	
C.18959	<b>REAR END COVER</b>	16-14	1	Fitted up to and including Gearbox Serial No. EB.8858 CR.
C.21415	<b>REAR END COVER</b>	16-14	1	Fitted to Gearbox Serial No. EB.8859 CR and subs. <b>See note below.</b>
C.1866	Gasket, between Rear End Cover and Casing	16-15	1	
FS.105/9D	Screw, Set, securing Rear End Cover to Casing		7	
FG.105/X	Washer, Spring, on Setscrews		7	
C.859	Seal, Oil, in Rear End Cover	16-16	1	
C.15847	<b>SPEEDOMETER DRIVEN GEAR ASSEMBLY IN REAR END COVER</b>	16-17	1	
C.846	Screw, locking Speedo Driven Gear in Cover	16-18	1	
FG.105/X	Washer, Spring, on Locking Screw	16-19	1	
C.9177	Sealing Ring (Rubber) for Speedometer Driven Gear	16-20	1	
8779	<b>GEARBOX REMOTE CONTROL ASSEMBLY (SD.1112)</b>	16-21	1	
	(COMPRISING TOP COVER, CHANGE-SPEED LEVER, CHANGE-SPEED FORKS, SELECTORS, ETC.)			

**NOTE :** The following cars were fitted with Rear End Cover C.18959 :

Open R.H. Drive : 850653, 850654.

Open L.H. Drive : 878895, 878900, 878907, 878908, 878913, 878914, 878915, 878926, 878936, 878937, 878939, 878958, 878986, 8790 05, 879024, 879049.

Fixed Head R.H. Drive : 861087.

Fixed Head L.H. Drive : 888086, 888096, 888101, 888103, 888109, 888113, 888117, 888118, 888120, 888134, 888157, 888178, 888238.

# GEARBOX

## (CLOSE RATIO GROUND GEARS)

Part No.	Description	Plate No.	No. per Unit	Remarks
C.13332	<b>TOP COVER</b>	16-22	1	
C.1083	Switch, for Top Cover, operating Reversing Light	16-23	1	
C.4531	Gasket, for Switch	16-24	1	
C.860	Gasket, between Top Cover and Gearbox Case	16-25	1	
FS.105/7D	Screw, Set, securing Top Cover to Gearbox Case		6	
FB.105/11D	Bolt, securing Top Cover to Gearbox Case		2	
FB.105/15D	Bolt, securing Top Cover to Gearbox Case		2	
FG.105/X	Washer, Spring, on Bolts and Setscrews		10	
OD.105/6H	Dowel, positioning Top Cover to Casing	16-26	2	
C.1319	Ball, engaging Striking Rods	16-27	3	
C.13334	Plunger, holding Balls in position	16-28	3	
C.845	Spring, at top of Plungers	16-29	3	
C.13333	Shim, for Spring Tension	16-30	As req'd	
C.18442	Plug, sealing redundant Breather aperture	16-31	1	
C.930	Washer (Fibre) for Plug	16-32	1	
C.7426	Stud, in Top Cover, for fixing of Change-Speed Lever Housing	16-33	4	
UFN.131/L	Nut, on Studs		4	
FG.105/X	Washer, Spring, under Nuts		4	
C.9840	Welch Washer, $\frac{1}{16}$ " diameter, at L.H. side of Top Cover	16-34	2	
787	Welch Washer, $\frac{3}{8}$ " diameter, at front and rear of Top Cover (ends of Striking Rods)	16-35	6	
C.799	Plug, in Dipstick Aperture	16-36	1	
C.785	Washer (Fibre) on Plug	16-37	1	
C.7379	Plug, sealing redundant hole for Overdrive Switch in Top Cover	16-38	1	
C.2296/1	Washer (Copper) on Plug	16-39	1	
<b>STRIKING GEAR</b>				
C.9841	Striking Rod Assembly, 1st/2nd Gears (complete with Interlock Rollers)	16-40	1	
C.9846	Striking Rod, 3rd/Top Gears	16-41	1	
C.9845	Striking Rod, Reverse Gear	16-42	1	
C.9854	Stop, for 1st/2nd Speed Striking Rod	16-43	1	
C.9851	Change-Speed Fork, 1st/2nd Gears	16-44	1	
C.9852	Change-Speed Fork, 3rd/Top Gears	16-45	1	
C.9847	Change-Speed Fork, Reverse Gear	16-46	1	
C.9853	Selector, 3rd/Top Gears	16-47	1	
C.9848	Plunger, in Change-Speed Fork, for Reverse Selection	16-48	1	
C.9849	Spring, tensioning Reverse Plunger	16-49	1	
C.1319	Ball, locking Reverse Plunger	16-50	1	
C.14704	Spring, loading Locating Ball	16-51	1	
C.19772	Dowel Screw, locating Change-Speed Forks, Selector and 2nd Speed Stop, on Striking Rods	16-52	5	
C.837	Wire, locking Dowel Screws		As req'd	
C.922	Ball, between Striking Rods, for Interlock	16-53	2	
C.14468	<b>HOUSING, ON TOP COVER, FOR CHANGE-SPEED LEVER</b>	16-54	1	
C.1907	Bush, inside Housing, for Pivot Jaw	16-55	1	
C.13338	Gasket, under Housing	16-56	1	
C.841	Breather, at R.H. side of Housing	16-57	1	
C.930	Washer (Fibre) for Breather	16-58	1	

# GEARBOX

(CLOSE RATIO GROUND GEARS)

Part No.	Description	Plate No.	No. per Unit	Remarks
C.12454	<b>'O' RING, IN HOUSING, FOR REMOTE CONTROL SHAFT</b>	16-59	1	
C.13335	<b>Retaining Cup, for 'O' Ring</b>	16-60	1	
C.14305	<b>REMOTE CONTROL SHAFT</b>	16-61	1	
C.13341	<b>SELECTOR FINGER, ON REMOTE CONTROL SHAFT</b>	16-62	1	
C.19772	<b>Dowel Screw, securing Selector Finger to Remote Control Shaft</b>	16-63	1	
C.837	<b>Wire, locking Dowel Screw</b>		As req'd	
787	<b>Welch Washer, <math>\frac{3}{8}</math>" diameter, at rear of Housing</b>	16-64	1	
C.14470	<b>PIVOT JAW HOUSING SELECTOR LEVER</b>	16-65	1	
C.1894	<b>Washer (Tufnol) at each side of Housing Turret</b>	16-66	2	
C.1905	<b>Washer, Double Coil Spring, between 'D' Washer and Tufnol Washer</b>	16-67	1	
C.1914	<b>'D' Washer, on Pivot Jaw, adjacent to Nut</b>	16-68	1	
FN.407/L	<b>Slotted Nut, securing Pivot Jaw to Housing</b>		1	
L.103/8U	<b>Split Pin, retaining Nut</b>		1	
C.14829	<b>SELECTOR LEVER ON END OF CHANGE-SPEED LEVER</b>	16-69	1	
C.1906	<b>Bush, inside Selector Lever</b>	16-70	1	
C.1908	<b>Washer (Tufnol) at each side of Selector Lever</b>	16-71	2	
C.1929	<b>Washer, Double Coil Spring, between Tufnol Washer and Selector Lever</b>	16-72	1	
C.1912	<b>Pivot Pin, mounting Selector Lever in Pivot Jaw</b>	16-73	1	
FN.407/L	<b>Slotted Nut, securing Pivot Pin</b>		1	
L.103/8U	<b>Split Pin, retaining Slotted Nut</b>		1	

# GEARBOX

(CLOSE RATIO GROUND GEARS)

Part No.	Description	Plate No.	No. per Unit	Remarks
C.4054	<b>CHANGE-SPEED LEVER</b>	16-74	1	
C.16154	Knob, for Change-Speed Lever	16-75	1	
C.1928	Nut, locking Knob to Change-Speed Lever	16-76	1	
C.1915	<b>RUBBER BUSH, HOUSING CHANGE-SPEED LEVER IN SELECTOR LEVER</b>	16-77	2	
C.1919	Washer, at top of Rubber Bush	16-78	1	
C.1904	Washer, at bottom of Rubber Bush	16-79	1	
FN.405/L	Slotted Nut, securing Change-Speed Lever to Selector Lever		1	
L.103/8U	Split Pin, retaining Slotted Nut		1	
C.885	<b>FLANGE, ON MAINSHAFT, FOR UNIVERSAL JOINT</b>	17-1	1	
C.840	Nut, Slotted, securing Flange to Mainshaft	17- 2	1	
C.925	Washer, Plain, under Slotted Nut	17- 3	1	
L.104/12U	Pin, Split, securing Slotted Nut	17- 4	1	
C.4994	<b>MAINSHAFT</b>	17- 5	1	
C.14932	Gear, Speedometer Driving	17- 6	1	
C.909	Distance Piece, behind Speedometer Driving Gear	17- 7	1	
C.7480	Sleeve, Synchronising Assembly, 2nd Speed	17- 8	1	
C.900	Spring, in 2nd and 3rd/Top Synchro Sleeves	17- 9	12	
C.922	Ball, in 2nd and 3rd/Top Synchro Sleeves at top of Springs and Plungers	17-10	15	
C.901	Plunger in 2nd and 3rd/Top Synchro Sleeves (.490" long)	17-11	3	} <b>SELECTIVE SIZES. Choose the Plunger of the desired length.</b>
C.901/1	Plunger in 2nd and 3rd/Top Synchro Sleeves (.495" long)	17-11	3	
C.901/2	Plunger in 2nd and 3rd/Top Synchro Sleeves (.500" long)	17-11	3	
C.2040	Gear, 1st Speed	17-12	1	
C.4125	Gear, 2nd Speed	17-13	1	
C.4123	Gear Assembly, 3rd Speed	17-14	1	
C.1850	Roller, Needle, in 2nd and 3rd Speed Gears	17-15	82	
C.1849	Plunger, in Mainshaft, locking 2nd and 3rd Speed Gears	17-16	2	
C.1324	Spring, under Plungers	17-17	2	
C.2678/1	Washer, Thrust, front and rear of 2nd and 3rd Speed Gears (.471"/.472" thick)	17-18	2	} <b>SELECTIVE SIZES. Choose the Washer of the desired thickness.</b>
C.2678/2	Washer, Thrust, front and rear of 2nd and 3rd Speed Gears (.473"/.474" thick)	17-18	2	
C.2678/3	Washer, Thrust, front and rear of 2nd and 3rd Speed Gears (.475"/.476" thick)	17-18	2	
C.4122	Sleeve, Synchronising, 3rd/Top Speeds	17-19	1	
C.4049	Sleeve, Operating, 3rd/Top Speeds	17-20	1	
C.903	Shim, for Synchro Sleeve (.006" thick)	17-21	As req'd	
C.914	Shim, for Synchro Sleeve (.028" thick)	17-21	As req'd	

# GEARBOX

(CLOSE RATIO GROUND GEARS)

Part No.	Description	Plate No.	No. per Unit	Remarks
C.9252	<b>CONSTANT PINION SHAFT ASSEMBLY</b>	17-22	1	
C.1843	<b>Bearing</b> , Roller, inside Constant Pinion Shaft	17-23	1	
C.2121	<b>Oil Thrower</b> , on Constant Pinion Shaft	17-24	1	
C.1838/1	<b>Circlip</b> , retaining Ball Bearing on Constant Pinion Shaft	17-25	1	
C.2109	<b>Washer</b> , for Constant Pinion	17-26	1	
C.2110	<b>Shim</b> , for Constant Pinion	17-27	As req'd	
C.2111	<b>Shim</b> , for Constant Pinion	17-28	As req'd	
C.2044/2	<b>REVERSE GEAR (COMPLETE WITH BUSHES)</b>	17-29	1	
C.2070	<b>Reverse Spindle</b>	17-30	1	
C.1893	<b>Lever</b> , operating Reverse Gear	17-31	1	
C.1899	<b>Fulcrum Pin</b> , for Operating Lever	17-32	1	
C.777	<b>Nut</b> , Slotted, securing Fulcrum Pin	17-33	1	
FW.106/T	<b>Washer</b> , Plain, under Slotted Nut	17-34	1	
L.103/6U	<b>Pin</b> , Split, retaining Slotted Nut and Reverse Slipper	17-35	2	
C.866	<b>Reverse Slipper</b>	17-36	1	
C.4284	<b>Sealing Ring</b> , on Reverse Spindle	17-37	1	
C.1856	<b>COUNTERSHAFT</b>	17-38	1	
C.2041	<b>Gear</b> , 1st Speed, on Counter	17-39	1	
C.1864	<b>Retaining Ring</b> , at rear of Needle Rollers	17-40	2	
C.918	<b>Needle Roller</b> , inside each end of Countershaft	17-41	58	
C.1861	<b>Thrust Washer Assembly</b> , Inner, at rear end of Counter adjacent to Needle Rollers	17-42	1	
C.1862	<b>Thrust Washer</b> , Outer, at rear of Counter (.156" thick)	17-43	1	} <b>SELECTIVE SIZES. Choose Washer of desired thickness.</b>
C.1862/1	<b>Thrust Washer</b> , Outer, at rear of Counter (.159" thick)	17-43	1	
C.1862/2	<b>Thrust Washer</b> , Outer, at rear of Counter (.162" thick)	17-43	1	
C.1862/3	<b>Thrust Washer</b> , Outer, at rear of Counter (.152" thick)	17-43	1	
C.1862/4	<b>Thrust Washer</b> , Outer, at rear of Counter (.164" thick)	17-43	1	
C.2043	<b>Retaining Ring</b> , at outer end of Front Needle Rollers	17-44	1	
C.8835	<b>Thrust Washer</b> , Inner, at front end of Counter	17-45	1	
C.1859	<b>Thrust Washer Assembly</b> , Outer, at end of Counter	17-46	1	
C.5826	<b>Constant Wheel</b>	17-47	1	
C.2046	<b>Gear</b> , 3rd Speed, on Countershaft	17-48	1	
C.2047	<b>Gear</b> , 2nd Speed, on Countershaft	17-49	1	
C.2048	<b>Split Ring</b> , locating Constant Wheel	17-50	2 halves	
C.2072	<b>Circlip</b> , positioning 3rd Speed Gear and Constant Wheel	17-51	2	
C.4285	<b>Sealing Ring</b> , on Countershaft	17-52	1	

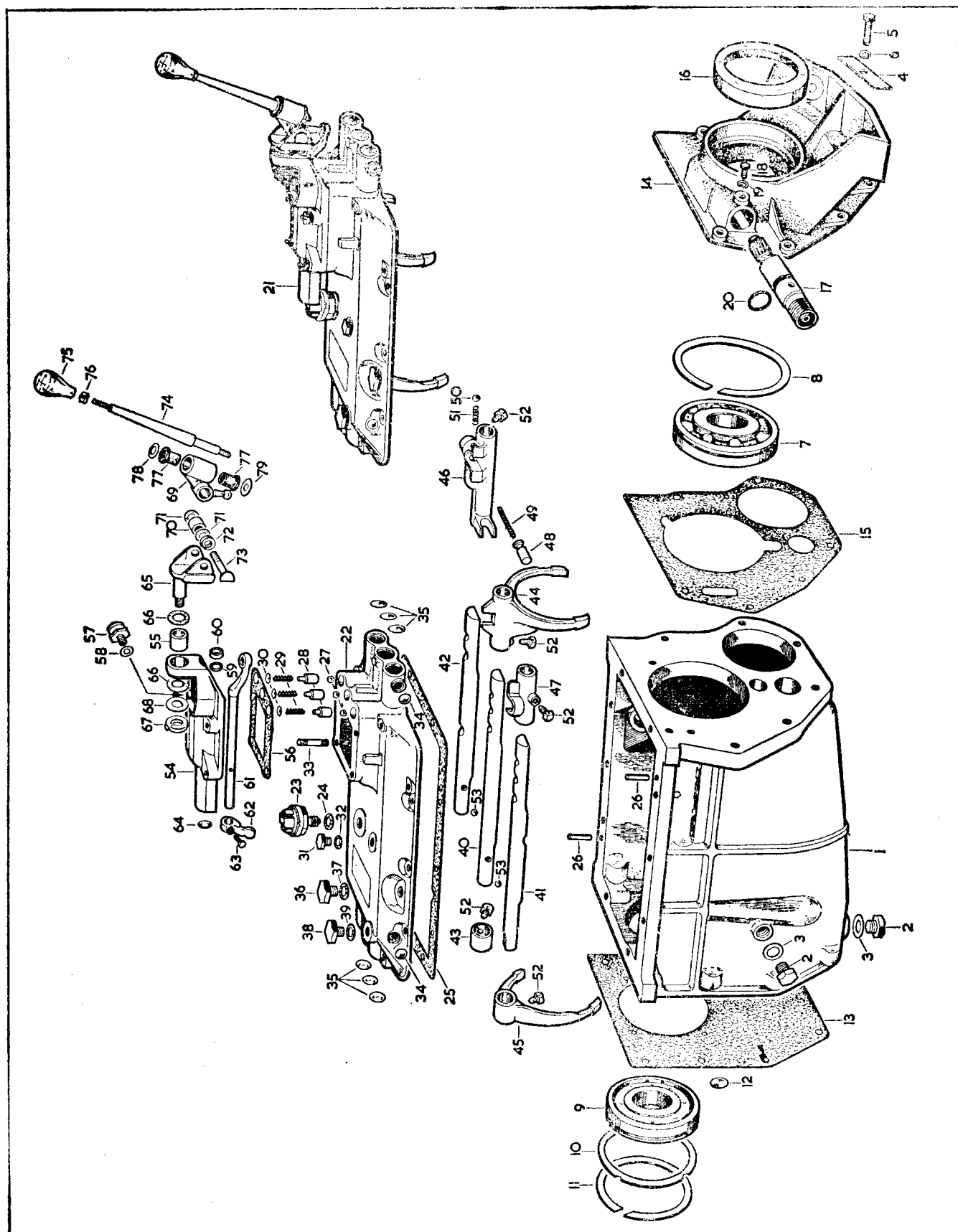


PLATE 16

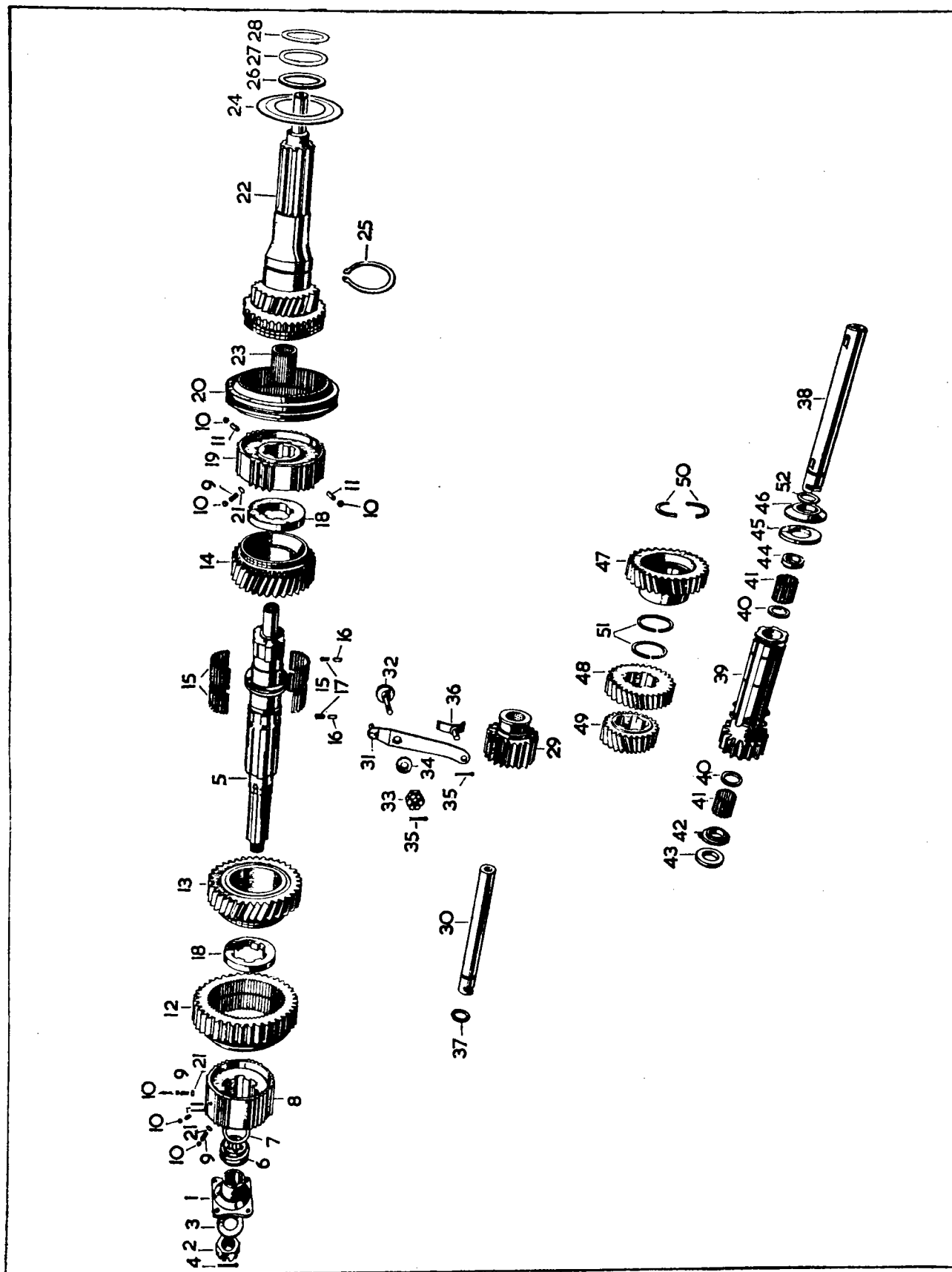


PLATE 17

# FRONT SUSPENSION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.15160	<b>FRONT SUSPENSION ASSEMBLY, R.H.</b>		1	} Fitted from Chassis No. 850001 to 850253. 875001 to 875963. 860001 to 860022. 885001 to 885142.
C.15161	<b>FRONT SUSPENSION ASSEMBLY, L.H.</b>		1	
C.18669	<b>FRONT SUSPENSION ASSEMBLY, R.H.</b>		1	} Fitted from Chassis No. 850254 to 850290. 875964 to 876129. 860023 to 860032. 885143 to 885209.
C.18670	<b>FRONT SUSPENSION ASSEMBLY, L.H.</b>		1	
C.19960	<b>FRONT SUSPENSION ASSEMBLY, R.H.</b>		1	} Fitted to Chassis No. 850291 and subs. 876130 and subs. 860033 and subs. 885210 and subs.
C.19961	<b>FRONT SUSPENSION ASSEMBLY, L.H.</b>		1	
C.15361	<b>UPPER WISHBONE ASSEMBLY, R.H.</b>	20- 1	1	
C.15362	<b>UPPER WISHBONE ASSEMBLY, L.H.</b>		1	
C.15363	Upper Wishbone, R.H.	20- 2	1	
C.15364	Upper Wishbone, L.H.		1	
C.14435	Ball Pin, in Upper Wishbones	20- 3	2	
C.14438	Socket, over Ball Pins	20- 4	2	
C.19266	Shim, for adjustment of Upper Ball Pins (.004" thick)		As req'd	
C.635	Spring, over Sockets	20- 5	2	
C.15365	Top Cover, above Ball Pins	20- 6	2	
C.15366	Circlip, securing Top Cover in Wishbone Levers	20- 7	2	
C.3044/1	Grease Nipple in Upper Wishbones, for Ball Pin Lubrication	20- 8	2	
C.15367	Gaiter, on Ball Pins	20- 9	2	
C.15368	Clip, securing Gaiter to Upper Wishbones	20-10	2	
C.8737/5	Nut, Self-Locking, securing Ball Pin to Stub Axle Carriers		2	
C.791	Washer, Plain, under Nuts		2	
C.15369	Fulcrum Shaft, for Upper Wishbones	20-11	2	
C.15371	Pinch Bolt, clamping Wishbones on Fulcrum Shafts	20-12	4	
C.15379	Distance Washer, on Fulcrum Shafts	20-13	4	
C.8672	Rubber Bush, on Fulcrum Shafts	20-14	4	
UFN.450/L	Slotted Nut, securing Fulcrum Shafts in Blocks		4	
C.8676/1	Special Washer, under Nuts	20-15	4	
L.104/10U	Split Pin, retaining Slotted Nuts		4	
C.15151	Mounting Plate, on Front Frame Cross Member, for Upper Wishbone Fulcrum Block, front		2	
UFB.131/17R	Bolt, securing Mounting Plates to Cross Member		2	} FOR OTHER FIXINGS PLEASE REFER TO SECTION FOR FRONT FRAME.
C.8667/2	Nut, Self-Locking, on Bolts		2	
C.15089	Fulcrum Block, front, for Upper Wishbone Shafts		2	
UFB.131/10R	Bolt, securing Fulcrum Block to Mounting Plates		6	
FG.105/X	Washer, Spring, on Bolts		6	
C.15153	Shim, behind Front Fulcrum Blocks, for adjustment of Camber Angle		As req'd	
C.15090	Fulcrum Block, rear, for Upper Wishbone Shafts		2	
UFB.131/8R	Bolt, securing Fulcrum Blocks to Side Members		4	
C.15113	Washer Plate, under head of Bolts		2	
C.8667/2	Nut, Self-Locking, on Bolts		4	
C.15154	Shim, behind Rear Fulcrum Blocks, for adjustment of Camber Angle		As req'd	



# FRONT SUSPENSION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.15158	<b>LOWER WISHBONE ASSEMBLY, R.H.</b>	20-16	1	
C.15159	<b>LOWER WISHBONE ASSEMBLY, L.H.</b>		1	
C.15373	<b>Lower Wishbone Lever, R.H. Front</b>	20-17	1	
C.15374	<b>Lower Wishbone Lever, L.H. Front</b>		1	
C.15375	<b>Lower Wishbone Lever, rear</b>	20-18	2	
C.15155	<b>Bolt, joining front and rear Wishbone Levers and for fixing of Shock Absorbers</b>	20-19	2	
C.9326	<b>Sleeve, on Bolts</b>	20-20	2	
FW.110/T	<b>Washer, Plain, on Sleeves</b>		2	
UFN.450/L	<b>Nut, on Bolts</b>		2	
C.11193	<b>Washer, Special, under Nuts</b>	20-21	2	
L.104/10U	<b>Split Pin, retaining Nuts</b>		2	
C.15372	<b>Fulcrum Shaft, for Lower Wishbones</b>	20-22	2	
C.15376	<b>Distance Washer, on Fulcrum Shaft, between Rear Lever and Rubber Bush</b>	20-23	2	
C.8673	<b>Rubber Bush, on Fulcrum Shafts</b>	20-24	4	
UFN.756/L	<b>Slotted Nut, securing Fulcrum Shafts in Blocks</b>		4	
C.8693/1	<b>Washer, Special, under Nuts</b>	20-25	4	
L.104/10U	<b>Split Pin, retaining Nuts</b>		4	
C.15088	<b>Fulcrum Block, front, for Lower Wishbone Shafts</b>		2	<b>FOR FIXINGS, PLEASE REFER TO SECTION FOR FRONT FRAME.</b>
C.15091	<b>Fulcrum Block, rear, for Lower Wishbone Shafts</b>		2	
UFB.131/16R	<b>Bolt, securing Rear Fulcrum Blocks to Side Members</b>		4	
C.8737/2	<b>Nut, Self-Locking, on Bolts</b>		4	
C.15071	<b>FRONT SHOCK ABSORBER (640-541-73)</b>	20-26	2	Fitted from Chassis No. 850001 to 850321. 875001 to 876394. 860001 to 860121. 885001 to 885334.
C.3273	<b>Bush, in bottom "eye" of Shock Absorbers (64541640)</b>	20-27	4	
C.20011	<b>FRONT SHOCK ABSORBER (NFP.64054298)</b>		2	Fitted to Chassis No. 850322 and subs. 876395 and subs. 860122 and subs. 885335 and subs.
C.3273	<b>Bush, in bottom "eye" of Shock Absorbers (64541640)</b>		4	
C.9380	<b>Bolt, securing Shock Absorbers at top to Front Cross Member</b>		2	
UFN.443/L	<b>Slotted Nut, on Bolts</b>		2	
C.16679	<b>Washer, Plain, under Slotted Nuts</b>		2	
L.103/10U	<b>Split Pin, retaining Slotted Nuts</b>		2	
C.15337	<b>BALL PIN, IN STUB AXLE CARRIER, FOR ATTACHMENT OF LOWER WISHBONES</b>	20-28	2	
C.15339	<b>Spigot, over Ball Pins</b>	20-29	2	<b>SELECTIVE THICKNESSES. CHOOSE SHIM OF DESIRED THICKNESS.</b>
C.15904	<b>Railco Socket, supporting Lower Ball Pins</b>	20-30	2	
C.15341	<b>Shim (.002" thick) between Stub Axle Carrier and Cap</b>	20-31	As req'd	
C.15342	<b>Shim (.004" thick) between Stub Axle Carrier and Cap</b>	20-31	As req'd	
C.17175	<b>Shim (.010" thick) between Stub Axle Carrier and Cap</b>	20-31	As req'd	
C.15338/1	<b>Cap, under Lower Ball Pins</b>	20-32	2	
C.15344	<b>Bolt, securing Caps to Stub Axle Carriers</b>		8	
C.15343	<b>Tab Washer, securing Bolts</b>	20-33	4	
C.3044/1	<b>Grease Nipple, in Cap, for lubrication of Lower Ball Pins</b>	20-34	2	

# FRONT SUSPENSION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.15346	<b>RUBBER GAITER FOR LOWER BALL PINS</b>	20-35	2	
C.15345	<b>Retainer</b> , for Rubber Gaiters	20-36	2	
C.17174	<b>Clip</b> , securing Rubber Gaiters to Stub Axle Carriers	20-37	2	
C.8737/6	<b>Nut</b> , Self-Locking, securing Lower Ball Pin to Stub Axle Carriers		2	
C.794/1	<b>Washer</b> , Plain, under Nuts		2	
C.15329/1	<b>STUB AXLE CARRIER</b>	20-38	2	} Fitted from Chassis No. 850001 to 850047. 875001 to 875132.
C.19224/1	<b>STUB AXLE CARRIER</b>		2	
C.18843	<b>Water Deflector</b> , on Stub Axle Carrier		2	} Fitted to Chassis No. 850048 and subs. 860001 and subs. 875133 and subs. 885001 and subs.
C.19423	<b>STUB AXLE SHAFT</b>	20-39	2	
C.8667/7	<b>Nut</b> , Self-Locking, securing Stub Axle Shaft and Tie Rod Lever to Stub Axle Carriers		2	
C.15350	<b>OIL SEAL FOR STUB AXLE SHAFTS</b>	20-40	2	
C.15351	<b>INNER BEARING, ON STUB AXLE SHAFT, FOR HUBS (TIMKEN LM.67047-LM.67010)</b>	20-41	2	
C.15352	<b>OUTER BEARING, ON STUB AXLE SHAFT, FOR HUBS (TIMKEN LM.11949-LM.11910)</b>	20-42	2	

# FRONT SUSPENSION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.15317/1	R.H. FRONT HUB	20-43	1	Fitted from Chassis No. 850001 to 850047. 875001 to 875132.
C.15318/1	L.H. FRONT HUB		1	
C.19225/1	R.H. FRONT HUB		1	Fitted to Chassis No. 850048 and subs. 875133 and subs. 860001 and subs. 885001 and subs.
C.19226/1	L.H. FRONT HUB		1	
C.18842	Water Thrower, for Front Hubs		2	
NN.756/L	Slotted Nut, securing Hub to Stub Axle Shafts		2	
C.3400	"D" Washer, under Slotted Nuts	20-44	2	
L.104/10U	Split Pin, retaining Slotted Nuts		2	
C.3076/1	Grease Nipple, in Hubs	20-45	2	
C.1102	R.H. HUB CAP	20-46	1	NOT FOR USE ON CARS EXPORTED TO GERMANY.
C.1103	L.H. HUB CAP		1	
C.14891	R.H. HUB CAP		1	REQUIRED ONLY FOR CARS EXPORTED TO GERMANY.
C.14892	L.H. HUB CAP		1	
C.14927	TOOL FOR REMOVING AND FITTING HUB CAPS		1	
C.15334	DISC FOR FRONT BRAKE CALIPERS (VBM.3748)	20-47	2	
C.13546/1	Bolt, securing Discs to Hubs		10	
C.15349	Pinnacle Nut, on Bolts		10	

# FRONT SUSPENSION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.15357	<b>R.H. TIE ROD LEVER</b>	20-48	1	
C.15358	<b>L.H. TIE ROD LEVER</b>		1	
C.15378	<b>Bolt</b> , securing Tie Rod Levers to Stub Axle Carriers		2	
FG.108/X	<b>Washer</b> , Spring, on Bolts		2	
C.8667/7	<b>Nut</b> , securing Tie Rod Levers and Stub Axle Shafts to Carriers		2	
C.17653	<b>BRACKET, ON STUB AXLE CARRIERS, RECEIVING OUTER END OF FRONT BRAKES FLEXIBLE HOSE</b>		2	
C.17512	<b>Screw</b> , Set, securing Brackets to Stub Axle Carriers		2	
FG.108/X	<b>Washer</b> , Spring, on Setscrews		2	
C.16629	<b>ANTI-ROLL BAR</b>	20-49	1	
C.16633	<b>Rubber Bush</b> for Anti-Roll Bar	20-50	2	
C.15097	<b>Bracket</b> , holding Rubber Bush	20-51	2	
C.16631	<b>Distance Piece</b> , under Brackets	20-52	2	
UFB.131/18R	<b>Bolt</b> , upper, securing Brackets and Distance Pieces to Front Frame Cross Member		2	
UFB.131/31R	<b>Bolt</b> , lower, securing Brackets, Distance Pieces and lower Fulcrum Blocks to Front Frame Cross Member		2	
C.8667/2	<b>Nut</b> , Self-Locking, on Bolts		4	
C.16630	<b>LINK, BETWEEN ANTI-ROLL BAR AND FRONT LOWER WISHBONE LEVERS</b>	20-53	2	
C.10940	<b>Rubber Bush</b> , in each end of Links	20-54	4	
UFB.143/21R	<b>Bolt</b> , securing Links to Anti-Roll Bar		2	
UFB.143/22R	<b>Bolt</b> , securing Links to Front Lower Wishbone Levers		2	
C.8667/4	<b>Nut</b> , Self-Locking, on Bolts		4	
FW.107/T	<b>Washer</b> , Plain, under Nuts		4	

# FRONT SUSPENSION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.9331	<b>FRONT TORSION BAR, R.H.</b>	20-55	1	
C.9332	<b>FRONT TORSION BAR, L.H.</b>		1	
UFB.119/15R	<b>Bolt</b> , locating Front Torsion Bars in front Lower Wish-bone Levers		2	
C.8667/17	<b>Nut</b> , Self-Locking, on Bolts		2	
C.19379	<b>BRACKET, RECEIVING REAR END OF FRONT TORSION BARS</b>	20-56	2	
C.20426	<b>Bolt</b> , securing Brackets and Reaction Plate to rear of Front Frame Side Members		4	
C.8667/3	<b>Nut</b> , Self-Locking, on Bolts		4	

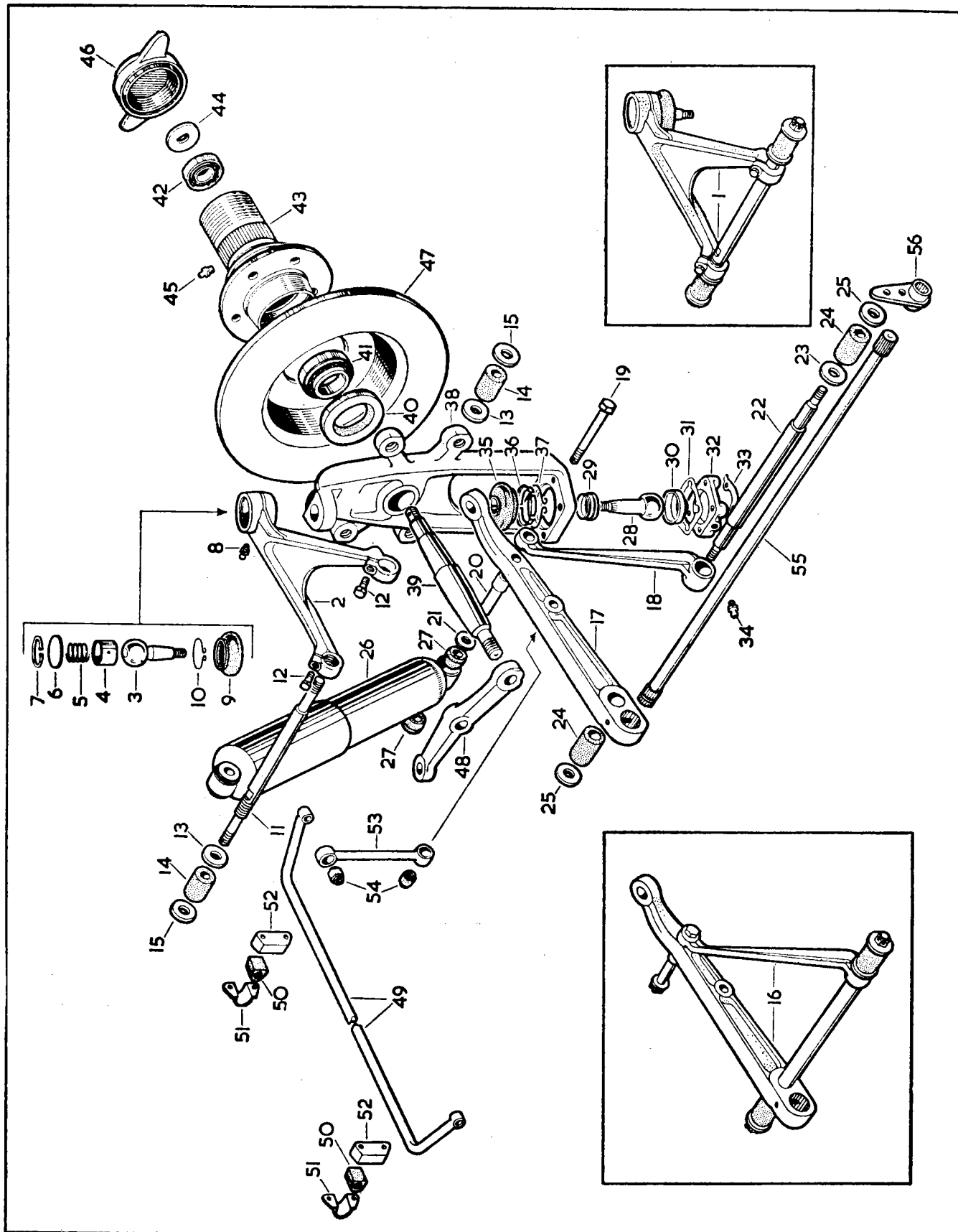


PLATE 20

# REAR SUSPENSION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.17014	<b>REAR SUSPENSION CROSS MEMBER ASSEMBLY</b>	21- 1	1	
C.17198	<b>RUBBER MOUNTING FOR ATTACHMENT OF CROSS MEMBER TO BODY</b>	21- 2	4	
UFB.131/7R	<b>Bolt</b> , securing Rubber Mountings to Cross Member		8	
C.8667/2	<b>Nut</b> , Self-Locking, on Bolts and Studs		10	
C.8737/2	<b>Nut</b> , Self-Locking, on Bolts		2	
FW.105/T	<b>Washer</b> , Plain, under Nuts		2	
UFB.131/24R	<b>Bolt</b> , securing Rubber Mountings to Body		8	
C.17228	<b>Packing Piece</b> , on Bolts, at each side of Body Under-frame Members		8	
C.8737/2	<b>Nut</b> , Self-Locking, on Bolts		8	
C.16985	<b>MOUNTING, R.H., FOR INNER FULCRUM SHAFT</b>	21- 3	1	Fitted from Chassis No. 850001 to 850678. 875001 to 879131. 860001 to 861105. 885001 to 888326.
C.16986	<b>MOUNTING, L.H., FOR INNER FULCRUM SHAFT</b>		1	
C.20481	<b>MOUNTING FOR INNER FULCRUM SHAFTS</b>		2	Fitted to Chassis No. 850679 and subs. 879132 and subs. 861106 and subs. 888327 and subs.
C.17009	<b>Screw</b> , Set, long, securing Fulcrum Mountings to Final Drive Unit at rear		2	
C.17010	<b>Screw</b> , Set, short, securing Fulcrum Mountings to Final Drive Unit at front		2	
C.17722	<b>Shim</b> , .005" thick, under Fulcrum Mountings, for Fulcrum Shaft alignment	21- 4	As req'd	
C.17723	<b>Shim</b> , .010" thick, under Fulcrum Mountings, for Fulcrum Shaft alignment	21- 4	As req'd	
C.836	<b>Wire</b> , locking Setscrews		As req'd	
C.17023	<b>PLATE, BRACING LOWER FACE OF CROSS MEMBER AT CENTRE</b>	21- 5	1	Fitted from Chassis No. 850001 to 850678. 875001 to 879131. 860001 to 861105. 885001 to 888326.
UFS.131/5R	<b>Screw</b> , Set, securing Plate to Flanges of Cross Member		6	
UFS.131/7R	<b>Screw</b> , Set, securing Plate to Fulcrum Mountings		4	
UFB.131/23R	<b>Bolt</b> , securing Plate and clamping Fulcrum Mountings on Fulcrum Shafts		4	
C.8737/2	<b>Nut</b> , Self-Locking, on Bolts and Setscrews		14	

# REAR SUSPENSION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.20651	<b>PLATE, BRACING LOWER FACE OF CROSS MEMBER AT CENTRE</b>		1	Fitted to Chassis No. 850679 and subs. 879132 and subs. 861106 and subs. 888327 and subs.
UFS.131/5R	<b>Screw</b> , Set, securing Plate to Cross Member and Fulcrum Mountings		14	
FG.105/X	<b>Washer</b> , Spring, at fixings to Fulcrum Mountings		8	
C.8737/2	<b>Nut</b> , Self-Locking, at fixings to Cross Member		6	
C.16987	<b>R.H. WISHBONE ASSEMBLY</b>	21- 6	1	Fitted from Chassis No. 850001 to 850678. 875001 to 879131. 860001 to 861105. 885001 to 888326.
C.16971	<b>L.H. WISHBONE ASSEMBLY</b>		1	
C.20255	<b>R.H. WISHBONE ASSEMBLY</b>		1	Fitted to Chassis No. 850679 and subs. 879132 and subs. 861106 and subs. 888327 and subs.
C.20256	<b>L.H. WISHBONE ASSEMBLY</b>		1	
C.17008	<b>FULCRUM SHAFT, FOR INNER MOUNTING OF WISHBONES</b>	21- 7	2	Fitted from Chassis No. 850001 to 850678. 875001 to 879131. 860001 to 861105. 885001 to 888326.
C.17663	<b>Distance Tube</b> , on Fulcrum Shafts	21- 8	2	
C.17168	<b>Bearing Tube</b> , on Fulcrum Shafts	21- 9	4	
C.17663/1	<b>Distance Tube</b> , on Fulcrum Shafts		2	Fitted to Chassis No. 850679 and subs. 879132 and subs. 861106 and subs. 888327 and subs.
C.17168/1	<b>Bearing Tube</b> , on Fulcrum Shafts		4	
C.17167	<b>Needle Bearing</b> , on Tubes, for Wishbones	21-10	8	Fitted to Chassis No. 850679 and subs. 879132 and subs. 861106 and subs. 888327 and subs.
C.17169	<b>Spacing Collar</b> , between Bearings	21-11	4	
C.17166	<b>Thrust Washer</b> , Inner, at each end of Bearing Tubes	21-12	8	
C.17213	<b>Sealing Ring</b> , on Inner Thrust Washers	21-13	8	
C.17936	<b>Retainer</b> , for Sealing Rings	21-14	8	
C.17165	<b>Thrust Washer</b> , Outer, on Shafts	21-15	8	
C.8667/5	<b>Nut</b> , Self-Locking, on Fulcrum Shafts		4	
C.9048	<b>Grease Nipple</b> , for lubrication of Inner Fulcrum Shaft Bearings	21-16	4	Fitted from Chassis No. 850001 to 850678. 875001 to 879131. 860001 to 861105. 885001 to 888326.
C.3044/1	<b>Grease Nipple</b> , for lubrication of Inner Fulcrum Shaft Bearings		4	Fitted to Chassis No. 850679 and subs. 879132 and subs. 861106 and subs. 888327 and subs.



# REAR SUSPENSION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.16624	<b>FULCRUM SHAFT, FOR MOUNTING OF WISHBONE TO HUB CARRIER</b>	21-17	2	
C.16623	<b>Sleeve</b> , on Fulcrum Shafts	21-18	4	
C.16626/1	<b>Shim</b> , between Sleeves, adjusting Bearing End Float (.004" thick)	21-19	As req'd	
C.16626/2	<b>Shim</b> , between Sleeves, adjusting Bearing End Float (.007" thick)	21-19	As req'd	
C.16029	<b>Bearing</b> (Taper Roller) on Fulcrum Shafts (Timken 03162-03062)	21-20	4	
C.16628	<b>Seating Ring</b> , on Fulcrum Shafts, for Oil Seals	21-21	4	
C.16627	<b>Oil Seal</b> , in Hub Carriers, for Fulcrum Shafts	21-22	4	Fitted from Chassis No. 850001 to 850503. 875001 to 877182. 860001 to 860450. 885001 to 885984.
C.20178	<b>Oil Seal</b> , (Felt) in Hub Carriers, for Fulcrum Shafts		4	Fitted to Chassis No. 850504 and subs. 877183 and subs. 860451 and subs. 885985 and subs.
C.20179	<b>Container</b> , for Oil Seal		4	
C.20180	<b>Spacer</b> , between Bearing and Oil Seal Container		4	
C.20182	<b>Retaining Washer</b> , on Seating Ring, for Oil Seal		4	
C.16626	<b>Shim</b> , on Fulcrum Shafts, for centralisation of Hub Carrier in Wishbone Fork (.004" thick)	21-23	As req'd	
C.8667/7	<b>Nut</b> , Self-Locking, securing Fulcrum Shaft in Wishbone Fork	21-24	4	
C.19063	<b>HUB CARRIER</b>	21-25	2	Fitted from Chassis No. 850001 to 850583. 875001 to 877963. 860001 to 860832. 885001 to 886685.
C.20811	<b>HUB CARRIER</b>		2	Fitted to Chassis No. 850584 and subs. 877964 and subs. 860833 and subs. 886686 and subs.
C.3044/1	<b>Grease Nipple</b> , in Carriers, for lubrication of Fulcrum Shaft Bearings	21-26	2	
C.18124	<b>Grease Retaining Cap</b> , at top of Hub Carrier	21-27	2	
C.19064	<b>R.H. REAR HUB</b>	21-28	1	Fitted from Chassis No. 850001 to 850583. 875001 to 877963. 860001 to 860832. 885001 to 886685.
C.19065	<b>L.H. REAR HUB</b>		1	
C.20889	<b>R.H. REAR HUB ASSEMBLY</b>		1	Fitted to Chassis No. 850584 and subs. 877964 and subs. 860833 and subs. 886686 and subs.
C.20813	<b>Water Thrower</b> , on Hub		1	
C.20890	<b>L.H. REAR HUB ASSEMBLY</b>		1	
C.20813	<b>Water Thrower</b> , on Hub		1	

# REAR SUSPENSION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.1102	R.H. HUB CAP	21-29	1	} NOT FOR USE ON CARS EXPORTED TO GERMANY.
C.1103	L.H. HUB CAP		1	
C.14891	R.H. HUB CAP		1	} REQUIRED ONLY FOR CARS EXPORTED TO GERMANY.
C.14892	L.H. HUB CAP		1	
C.14927	TOOL FOR REMOVING AND FITTING HUB CAPS		1	
C.19068	OIL SEAL (OUTER) FOR HUBS	21-30	2	
C.19067	Seating Ring, on Hubs, for Outer Oil Seal	21-31	2	
C.19066	OUTER BEARING (TAPER ROLLER) FOR HUBS (TIMKEN 18690-18620)	21-32	2	
C.15230	INNER BEARING (TAPER ROLLER) FOR HUBS (TIMKEN 18590-18520)	21-33	2	
C.19110/A	Spacer, on Half-Shaft Splined Yoke, for Hub Bearing adjustment (.109" thick)	21-34	2	} SELECTIVE SIZES. Choose Spacer of desired thickness.
C.19110/B	Spacer, on Half-Shaft Splined Yoke, for Hub Bearing adjustment (.112" thick)	21-34	2	
C.19110/C	Spacer, on Half-Shaft Splined Yoke, for Hub Bearing adjustment (.115" thick)	21-34	2	
C.19110/D	Spacer, on Half-Shaft Splined Yoke, for Hub Bearing adjustment (.118" thick)	21-34	2	
C.19110/E	Spacer, on Half-Shaft Splined Yoke, for Hub Bearing adjustment (.121" thick)	21-34	2	
C.19110/F	Spacer, on Half-Shaft Splined Yoke, for Hub Bearing adjustment (.124" thick)	21-34	2	
C.19110/G	Spacer, on Half-Shaft Splined Yoke, for Hub Bearing adjustment (.127" thick)	21-34	2	
C.19110/H	Spacer, on Half-Shaft Splined Yoke, for Hub Bearing adjustment (.130" thick)	21-34	2	
C.19110/J	Spacer, on Half-Shaft Splined Yoke, for Hub Bearing adjustment (.133" thick)	21-34	2	
C.19110/K	Spacer, on Half-Shaft Splined Yoke, for Hub Bearing adjustment (.136" thick)	21-34	2	
C.19110/L	Spacer, on Half-Shaft Splined Yoke, for Hub Bearing adjustment (.139" thick)	21-34	2	
C.19110/M	Spacer, on Half-Shaft Splined Yoke, for Hub Bearing adjustment (.142" thick)	21-34	2	
C.19110/P	Spacer, on Half-Shaft Splined Yoke, for Hub Bearing adjustment (.145" thick)	21-34	2	
C.19110/Q	Spacer, on Half-Shaft Splined Yoke, for Hub Bearing adjustment (.148" thick)	21-34	2	
C.19110/R	Spacer, on Half-Shaft Splined Yoke, for Hub Bearing adjustment (.151" thick)	21-34	2	

# REAR SUSPENSION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.15231	<b>OIL SEAL (INNER) FOR HUBS</b>	21-35	2	
C.15232	<b>Seating Ring for Inner Oil Seal, on Half-Shaft Splined Yoke, behind Adjustment Spacer</b>	21-36	2	
C.15226	<b>HALF SHAFT ASSEMBLY</b>	21-37	2	Fitted from Chassis No. 850001 to 850549. 850553 to 850554. 875001 to 877534. 877545 to 877549. 860001 to 860657. 885001 to 886246.
8692	<b>Flange Yoke (K.3-2-GB.469)</b>	21-38	2	
8693	<b>Splined Yoke (K.3-82-GB.3711)</b>	21-39	2	
8694	<b>Journal Assembly, connecting Yokes to Half-Shafts (K.5-GB.10)</b>	21-40	4	
8694	<b>JOURNAL ASSEMBLY CONNECTING YOKES TO HALF SHAFTS (K.5-GB.10)</b>	21-40	4	
7153	<b>Gasket, for Journals (K.3-86-119)</b>		8	
8695	<b>Retainer, for Gaskets (K.3-76-37)</b>		8	
8696	<b>Circlip, retaining Needle Bearings (K.3-7-GB.19)</b>		8	
8406	<b>Grease Nipple, on Journals (94-GB.2204)</b>		4	
C.20398	<b>HALF SHAFT ASSEMBLY (05/500795)</b>		2	Fitted from Chassis No. 850550 to 850552. 877535 to 877544. Also to Chassis No. 850555 and subs. 877550 and subs. 860658 and subs. 886247 and subs.
9406	<b>Flange Yoke (05/202034)</b>		2	
9407	<b>Splined Yoke (05/221027)</b>		2	
9408	<b>Journal Assembly, connecting Yokes to Half Shafts (05/500888)</b>		4	
8406	<b>Grease Nipple, on Journals (05/245068 or 94-GB.2204)</b>		4	
C.16621	<b>Shim, behind Flange Yokes, for adjustment of rear wheel Camber Angle</b>	21-41	As req'd	For use only if difficulty is experienced in fitting Split Pin.
C.15349	<b>Nut, Self-Locking, securing Flange Yoke and Brake Disc to Final Drive Unit Flanges</b>		8	
UFN.375/L	<b>Slotted Nut, securing Splined Yoke in Hubs</b>		2	
C.21490	<b>Slotted Nut, securing Splined Yoke in Hubs</b>		2	
C.16622	<b>Washer, Plain, under Slotted Nuts</b>		2	
L.105/13U	<b>Split Pin, retaining Slotted Nuts</b>		2	
C.17011	<b>REAR SUSPENSION COIL SPRING</b>	21-42	4	Fitted from Chassis No. 850001 to 850136. 875001 to 875541. 860001 to 860007. 885001 to 885038.
C.18977	<b>REAR SUSPENSION COIL SPRING</b>		4	Fitted to Chassis No. 850137 and subs. 875542 and subs. 860008 and subs. 885039 and subs.
C.16908	<b>REAR SHOCK ABSORBER (64054324)</b>	21-43	4	Fitted from Chassis No. 850001 to 850321. 875001 to 876394. 860001 to 860121. 885001 to 885334.
8688	<b>Dust Shield Assembly (64541630)</b>		4	
8689	<b>Rubber Bush, in eyes of Shock Absorber (64541636)</b>		8	

# REAR SUSPENSION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.20008	<b>REAR SHOCK ABSORBER (NAP.64054299)</b>		4	Fitted to Chassis No. 850322 and subs. 876395 and subs. 860122 and subs. 885335 and subs.
8688	<b>Dust Shield Assembly (64541630)</b>		4	
8689	<b>Rubber Bush, in eyes of Shock Absorber (64541636)</b>		8	
C.18560	<b>Seat, for Rear Suspension Coil Spring</b>	21-44	4	Fitted from Chassis No. 850001 to 850136. 875001 to 875541. 860001 to 860007. 885001 to 885038.
C.19820	<b>Seat, for Rear Suspension Coil Spring (64541629)</b>		4	Fitted to Chassis No. 850137 and subs. 875542 and subs. 860008 and subs. 885039 and subs.
8687	<b>Retainer, for Rear Suspension Coil Springs (64540894)</b>	21-45	8	Fitted from Chassis No. 850001 to 850136. 875001 to 875541. 860001 to 860007. 865001 to 885038.
C.19027	<b>Packing Ring, at top of Rear Suspension Coil Springs</b>	21-46	4	
UFB.143/16R	<b>Bolt, securing Shock Absorbers at top to Rear Suspension Cross Member</b>		4	
FW.107/T	<b>Washer, Plain, on Bolts</b>		4	
C.17012	<b>Sleeve, on Bolts</b>		4	
C.17013	<b>Mounting Shaft, for lower fixing of Shock Absorbers</b>		2	
C.3052	<b>Washer, Plain, on Mounting Shafts</b>		4	
C.8737/4	<b>Nut, Self-Locking, on Bolts and Mounting Shafts</b>		8	
C.17151	<b>REAR ANTI-ROLL BAR</b>	21-47	1	USE ONLY WHEN $\frac{7}{16}$ " SETSCREWS ARE FITTED.
C.16633	<b>Rubber Bush, for Anti-Roll Bar</b>	21-48	2	
C.3054	<b>Bracket, holding Rubber Bushes</b>	21-49	2	
UFS.137/7R	<b>Screw, Set, securing Brackets to Body</b>		4	
C.726	<b>Washer, Shakeproof, on Setscrews</b>		4	
C.20625	<b>Bracket, holding Rubber Bushes</b>		2	
UFS.143/7R	<b>Screw, Set, securing Brackets to Body</b>		4	
C.727	<b>Washer, Shakeproof, on Setscrews</b>		4	
C.17152	<b>LINK, BETWEEN ANTI-ROLL BAR AND RADIUS ARMS</b>	21-50	2	
C.10940	<b>Rubber Bush, in each end of Links</b>	21-51	4	
C.18296	<b>Bolt, Special, securing Links to Anti-Roll Bar</b>		2	
UFB.143/15R	<b>Bolt, securing Links to Radius Arms</b>		2	
C.8667/4	<b>Nut, Self-Locking, on Bolts</b>		4	
FW.107/T	<b>Washer, Plain, under Nuts</b>		4	
C.17202	<b>BUMP STOP, ON BODY UNDERFRAME</b>	21-52	2	
C.8737/2	<b>Nut, Self-Locking, securing Bump Stops</b>		4	

# REAR SUSPENSION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.17207	<b>RADIUS ARM ASSEMBLY</b>	21-53	2	
C.17147	Rubber Bush, for front end of Radius Arms		2	
C.17146	Rubber Bush, for rear end of Radius Arms		2	
C.17149	Bolt, Special, securing Radius Arm to Wishbones		2	
C.8737/5	Nut, Self-Locking, on Bolts		2	
C.19031	<b>SAFETY STRAP ASSEMBLY, AT MOUNTING OF RADIUS ARMS TO BODY</b>	21-54	2	
C.19045	Bolt, Special, securing Radius Arms to Body		2	
C.837	Lockwire, for Bolts		As req'd	
UFS.131/6R	Screw, Set, securing Safety Straps to Body		4	
C.8667/2	Nut, Self-Locking, on Setscrews		4	

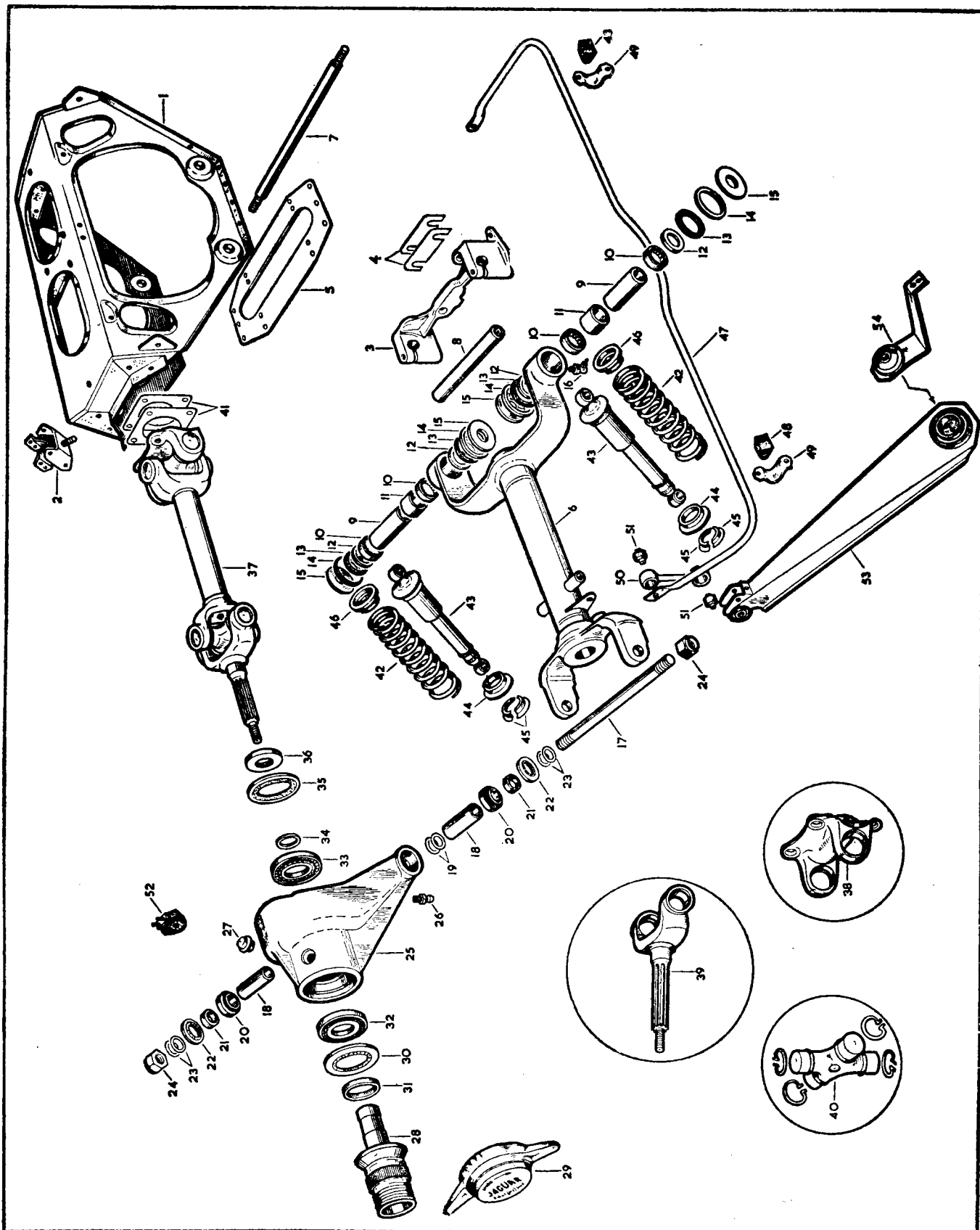


PLATE 21

# STEERING UNIT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.15380	<b>RACK &amp; PINION ASSEMBLY, COMPLETE</b>		1	<b>R.H. DRIVE CARS ONLY.</b>
C.15381	<b>RACK &amp; PINION ASSEMBLY, COMPLETE</b>		1	<b>L.H. DRIVE CARS ONLY.</b>
C.15191	Housing Assembly, for Rack and Pinion	30- 1	1	<b>R.H. DRIVE CARS ONLY.</b>
C.15192	Housing Assembly, for Rack and Pinion		1	<b>L.H. DRIVE CARS ONLY.</b>
C.15093	Rack only	30- 2	1	
C.15094	Pinion only	30- 3	1	
C.15203	Bearing (Torrington M.8121) supporting lower end of Pinion	30- 4	1	
C.15204	Bearing (Torrington B.1516) supporting upper end of Pinion	30- 5	1	
C.15205	Thrust Plate, retaining Pinion	30- 6	1	
C.15206	Attachment Bracket, for fixing of Rack and Pinion to Mounting	30- 7	1	<b>R.H. DRIVE CARS ONLY.</b>
C.15207	Attachment Bracket, for fixing of Rack and Pinion to Mounting		1	<b>L.H. DRIVE CARS ONLY.</b>
C.15208	'O' Ring, at upper end of Pinion	30- 8	1	
C.15209	Retainer, for 'O' Ring	30- 9	1	
UFS.131/7R	Screw, Set, securing Thrust Plate, Attachment Bracket and 'O' Ring Retainer to Rack and Pinion Housing	30-10	2	Fitted from Chassis No. 850001 to 850499. 875001 to 877275. 860001 to 860425. 885001 to 886045.
FG.105/X	Washer, Spring, on Setscrews	30-11	2	
C.18965	Screw (Allen Head) securing Thrust Plate, Attachment Bracket and 'O' Ring Retainer to Rack and Pinion Housing		1	
C.725	Washer, Shakeproof, on Allen Head Screw		1	Fitted from Chassis No. 850001 to 850558. 875001 to 877578. 860001 to 860691. 885001 to 886305.
C.20107	Stud, in Pinion Housing, securing Thrust Plate, Attachment Bracket and 'O' Ring Retainer to Rack and Pinion Housing		2	
C.8737/2	Nut, Self-Locking, on Studs		2	
C.3363/1	Grease Nipple, on Rack and Pinion Housing	30-12	1	Fitted from Chassis No. 850001 to 850403. 875001 to 876846. 860001 to 860231. 875001 to 885735.
C.15197	Plunger, at top of Housing, applying Friction to Rack	30-13	1	
C.20145	Plunger, at top of Housing, applying Friction to Rack		1	
C.15199	Shim (.004" thick) at top of Plunger	30-14	As req'd	Fitted from Chassis No. 850001 to 850403. 875001 to 876846. 860001 to 860231. 885001 to 885735.
C.15198	Shim (.010" thick) at top of Plunger	30-14	As req'd	
C.15200	Plate Spring, under Cover	30-15	1	
C.15201	Cover, retaining Plunger Shims and Plate Spring	30-16	1	Fitted to Chassis No. 850404 and subs. 876847 and subs. 860232 and subs. 885736 and subs.
C.20146	Plate Spring, under Cover		1	
C.20147	Cover, retaining Plunger Shims and Plate Spring		1	
C.15202	Circlip, securing Cover	30-17	1	Fitted from Chassis No. 850001 to 850403. 875001 to 876846. 860001 to 860231. 885001 to 885735.
C.15210	Bush, in Tube, for Rack	30-18	1	
C.15418	Ball Pin and Tie Rod, at ends of Rack	30-19	2	
C.10026	Housing, for Ball Pins	30-20	2	Fitted to Chassis No. 850404 and subs. 876847 and subs. 860232 and subs. 885736 and subs.
C.7599	Socket, under Ball Pins	30-21	2	
C.8472	Spring, behind Sockets	30-22	2	
C.15407	Nut, locking Ball Pin Housings to Rack	30-23	2	Fitted from Chassis No. 850001 to 850403. 875001 to 876846. 860001 to 860231. 885001 to 885735.
C.15408	Tab Washer, locking Nuts	30-24	2	
C.15409	Nut, locking Tie Rod Ends to Tie Rods	30-25	2	
C.6623	Bellows, at each end of Rack and Pinion Housing	30-26	2	Fitted to Chassis No. 850404 and subs. 876847 and subs. 860232 and subs. 885736 and subs.
C.15211	Tie Wire, securing Bellows at pinion end of Housing	30-27	1	
C.2905/4	Clip, securing Bellows to Rack Tube	30-28	1	
C.2905/2	Clip, securing Bellows to Ball Pins	30-29	2	<b>FITTED AT L.H. SIDE ON[R.H. DRIVE CARS AND R.H. SIDE ON L.H. DRIVE CARS.</b>
C.15410	End Assembly, for Tie Rods	30-30	2	

# STEERING UNIT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.15410	<b>END ASSEMBLY FOR TIE RODS</b>	30-30	2	
C.3363/1	<b>Grease Nipple</b> , for lubrication of Ball Joint in Tie Rod Ends	30-31	2	
C.15414	<b>Gaiter</b> , protecting Ball Joints	30-32	2	
C.15416	<b>Retainer</b> , inside Gaiters	30-33	2	
C.15415	<b>Clip</b> , securing Gaiter to Tie Rod Ends	30-34	2	
UFN.450/L	<b>Slotted Nut</b> , securing Tie Rod Ends to Tie Rod Levers	30-35	2	
L.104/10U	<b>Split Pin</b> , retaining Slotted Nuts	30-36	2	
C.15092	<b>RUBBER MOUNTING FOR RACK AND PINION ASSEMBLY</b>	30-37	2	Fitted from Chassis No. 850001 to 850558. 875001 to 877578. 860001 to 860691. 885001 to 886305.
C.20087	<b>RUBBER MOUNTING FOR RACK AND PINION ASSEMBLY</b>		2	Fitted to Chassis No. 850559 and subs. 877579 and subs. 860692 and subs. 886306 and subs.
UFS.131/6R	<b>Screw</b> , Set, securing Rack and Pinion Assembly to Rubber Mountings		2	
UFS.131/24R	<b>Screw</b> , Set, securing Rubber Mounting to Front Frame Cross Member		1	} <b>FITTED AT R.H. SIDE ON R.H. DRIVE CARS AND L.H. SIDE ON L.H. DRIVE CARS.</b>
UFB.131/13R	<b>Bolt</b> , securing Rubber Mounting to Front Frame Cross Member		1	
C.18901	<b>Distance Tube</b> , on Bolt and Setscrew		2	
C.15183	<b>Washer</b> , Special, on Bolt and Setscrew		2	
UFS.131/24R	<b>Screw</b> , Set, securing Rubber Mounting to Front Frame Cross Member		1	} <b>FITTED AT R.H. SIDE ON L.H. DRIVE CARS AND L.H. SIDE ON R.H. DRIVE CARS.</b>
UFS.131/12R	<b>Screw</b> , Set, securing Rubber Mounting to Front Frame Cross Member		1	
UFN.131/L	<b>Nut</b> , locking Setscrews		2	
C.725	<b>Washer</b> , Shakeproof, under Nuts		2	
C.15183	<b>Washer</b> , Special, under head of Setscrews		2	
C.8667/2	<b>Nut</b> , Self-Locking, on Bolts and Setscrews and on Studs of Rubber Mountings		12	



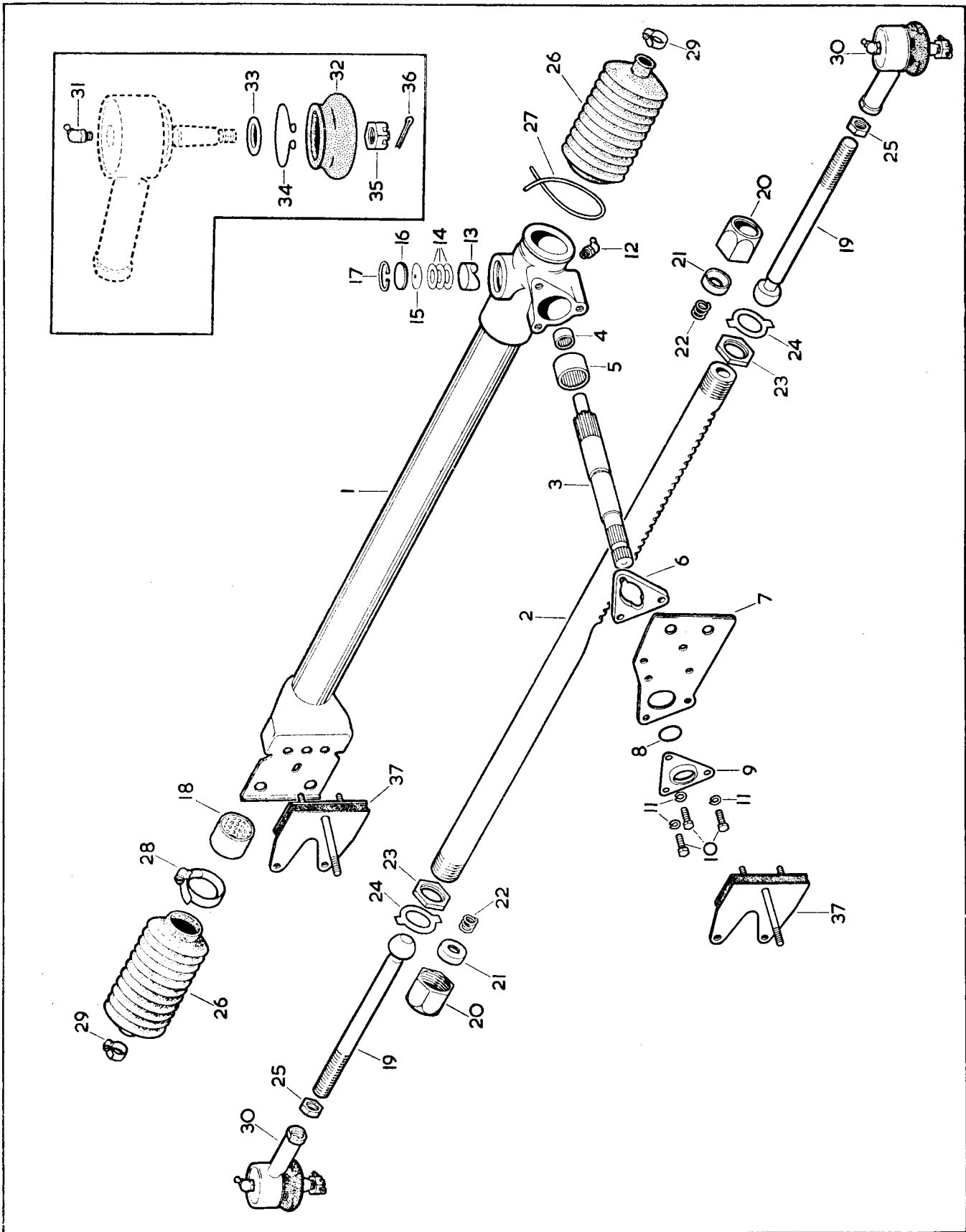


PLATE 30

# STEERING COLUMN

Part No.	Description	Plate No.	No. per Unit	Remarks
C.17759	<b>UPPER STEERING COLUMN ASSEMBLY</b>		1	
C.17648	Outer Tube Assembly	31- 1	1	Fitted from Chassis No. 850001 to 850587. 875001 to 878036. 860001 to 860862. 885001 to 886753. <b>SEE EXPORT GERMANY C.20157.</b>
C.15179	Inner Column, Female	31- 2	1	
C.19131	Felt Bearing, upper	31- 3	1	
C.13855	Felt Bearing, lower	31- 4	1	
C.10790	Washer, retaining Felt Bearings	31- 5	4	
C.10788	Spring Clip, retaining Washers	31- 6	2	
C.15619	Inner Column, Male	31- 7	1	
C.16676	Stop Button, for Male Inner Column	31- 8	1	
C.15419	Locknut, clamping Male Inner Column on Telescopic Device	31- 9	1	
8671	Split Collet, inside Locknut (complete with Circlip C.18235)	31-10	1	
C.18235	Circlip, for Split Collet	31-11	1	
C.20157	<b>UPPER STEERING COLUMN ASSEMBLY</b>		1	
C.20158	Outer Tube Assembly		1	<b>EXPORT GERMANY.</b> Fitted from Chassis No. 876665 to 878036. 885567 to 886753.
C.20160	Inner Column, Female		1	
C.20090	Bearing, Upper (Vulkollan)		1	
C.20091	Bearing, Lower (Vulkollan)		1	
C.15619	Inner Column, Male		1	
C.16676	Stop Button, for Male Inner Column		1	
C.15419	Locknut, clamping Male Inner Column on Telescopic Device		1	
8671	Split Collet, inside Locknut (complete with Circlip C.18235)		1	
C.18235	Circlip, for Split Collet		1	
C.20239	Lock and Ignition Switch Assembly (Neiman)		1	
C.20557	<b>UPPER STEERING COLUMN ASSEMBLY</b>		1	
C.20558	Outer Tube Assembly		1	Fitted to Chassis No. 850588 and subs. 878037 and subs. 860863 and subs. 886754 and subs.
C.20160	Inner Column, Female		1	
C.20090	Bearing, Upper (Vulkollan)		1	
C.20091	Bearing, Lower (Vulkollan)		1	
C.15619	Inner Column, Male		1	
C.16676	Stop Button, for Male Inner Column		1	
C.15419	Locknut, clamping Male Inner Column on Telescopic Device		1	
8671	Split Collet, inside Locknut (complete with Circlip C.18235)		1	
C.18235	Circlip, for Split Collet		1	
C.20171	Lock and Ignition Switch Assembly (Waso Werkin)		1	
C.16884	<b>HORN SLIP RING ASSEMBLY (38274/A)</b>		1	
C.16876	Contact Pin Assembly (54300581)	31-12	1	
C.16879	Insulating Bush, upper, for Contact Pin (54300814)	31-13	1	
C.16880	Spring, under Insulating Bush (324866)	31-14	1	
C.16881	Washer, under Spring (143276)	31-15	1	
C.16882	Insulating Bush, lower, for Contact Pin (54300582)	31-16	1	
C.16886	Contact Nipple, between Pin and Slip Ring (54300584)	31-17	1	
C.16887	Spring, for Nipple (54300585)	31-18	1	
8400	Rotor Assembly (comprising top and bottom Rotors) (54300829)	31-19	1	
C.10317	Slip Ring only (348276)	31-20	1	
C.17685	Sleeve, insulating lower end of Contact Pin from Female Inner Column	31-21	1	

# STEERING COLUMN

Part No.	Description	Plate No.	No. per Unit	Remarks
C.8157	<b>CONTACT ASSEMBLY FOR HORN SLIP RING (348262/A)</b>		1	
C.8158	<b>Contact Holder (348269)</b>	31-22	2	
C.8159	<b>Contact (348268)</b>	31-23	1	
C.8161	<b>Bolt, securing Contact to Holders (139444)</b>	31-24	1	
C.8160	<b>Nut, on Bolts (348270)</b>	31-25	1	
C.10650	<b>Sleeve, insulating Contacts (348272)</b>	31-26	1	
C.13024	<b>Insulating Strip (Fibre) protecting Contact from above (348486)</b>	31-27	1	
C.12194	<b>Eyelet, for Cable connection to Earth Contact (188818)</b>		1	
C.11746	<b>EARTH CONTACT FOR OPERATION OF HORN (348313)</b>	31-28	1	
UCS.313/3H	<b>Screw, Set, securing Contacts to Bracket on Outer Tube</b>		1	
UCN.113/L	<b>Nut, on Setscrew</b>		1	
C.721	<b>Washer, Shakeproof, under Nut</b>		1	
C.16069	<b>DIRECTION INDICATOR CONTROL ASSEMBLY (34361-37.SA)</b>	31-29	1	
C.16451	<b>STRIKER FOR RETURN OF DIRECTION INDICATOR TO NEUTRAL POSITION (54332927)</b>	31-30	1	
C.14007/1	<b>Screw, Set, securing Striker</b>		2	
C.723/A	<b>Washer, Shakeproof, on Setscrews</b>		2	
C.3377	<b>Washer, Plain, under Shakeproof Washers</b>		2	
C.15168	<b>STEERING WHEEL ASSEMBLY (16")</b>	31-31	1	<b>SUPERSEDED BY C.20267.</b>
C.20267	<b>STEERING WHEEL ASSEMBLY (16")</b>		1	<b>SUPERSEDES C.15168.</b>
C.18304	<b>Grub Screw, in Hub of Steering Wheel</b>	31-32	3	
C.7878	<b>Split Cone, on Male Inner Column, for seating of Steering Wheel</b>	31-33	2 halves	
C.7879	<b>Nut, securing Steering Wheel to Male Inner Column</b>	31-34	1	
C.15885	<b>Washer, Plain, under Nut</b>	31-35	1	
C.11820/7	<b>Palnut, locking Nut</b>	31-36	1	
C.17684	<b>BRACKET, UPPER, MOUNTING UPPER STEERING COLUMN TO DASH</b>	31-37	1	
UFS.131/4R	<b>Screw, Set, securing Bracket to Dash</b>		4	
FG.105/X	<b>Washer, Spring, on Setscrews</b>		4	
UFB.125/18R	<b>Bolt, securing Upper Steering Column in Bracket and for locking of Steering Wheel Rake adjustment</b>		1	
C.17815	<b>Spacing Tube, on Bolt</b>		1	
C.8667/1	<b>Nut, Self-Locking, on Bolt</b>		1	
BD.541/20	<b>Washer, Plain, under Nut</b>		1	

# STEERING COLUMN

Part No.	Description	Plate No.	No. per Unit	Remarks
C.15181	<b>BRACKET, LOWER, MOUNTING UPPER STEERING COLUMN TO DASH</b>	31-38	1	
UFS.131/6R FG.105/X	<b>Screw</b> , Set, securing Bracket to Dash		4	
	<b>Washer</b> , Spring, on Setscrews		4	
UFB.131/12R	<b>Bolt</b> , through Bracket, pivoting Upper Steering Column for Rake Adjustment		2	
C.15183	<b>Plain Washer</b> , under head of Bolts		2	
C.15182	<b>Rubber Bush</b> , on Bolts		2	
C.8667/2	<b>Nut</b> , Self-Locking, on Bolts		2	
C.15163	<b>LOWER STEERING COLUMN ASSEMBLY</b>	31-39	1	Fitted from Chassis No. 850001 to 850547. 875001 to 877487. 860001 to 860646. 885001 to 886213. <b>C.17437 NOT SUPPLIED</b>
C.17437	<b>Universal Joint Assembly</b> , at lower end of Steering Column		1	
C.20487	<b>LOWER STEERING COLUMN ASSEMBLY (O1/500973)</b>		1	
C.17437	<b>Universal Joint Assembly</b> , at lower end of Steering Column		1	Fitted to Chassis No. 850548 and subs. 877488 and subs. 860647 and subs. 886214 and subs. <b>C.17437 NOT SUPPLIED</b>
C.17469	<b>Screw</b> , Allen Head, securing lower Universal Joint to Pinion Shaft		1	
FG.104/X	<b>Washer</b> , Spring, on Screw		1	
UFB.131/14R	<b>Bolt</b> , securing upper Universal Joint to lower and upper Steering Columns		2	
UFN.131/L	<b>Nut</b> , on Bolts		2	
FG.105/X	<b>Washer</b> , Spring, under Nuts		2	
C.17437	<b>UNIVERSAL JOINT ASSEMBLY AT LOWER END OF LOWER STEERING COLUMN (SK.3377/B)</b>		1	<b>ASSEMBLY NOT SUPPLIED. USE INDIVIDUAL ITEMS.</b>
8699	<b>End Yoke</b> , for Universal Joint (KO.5-4-GB.1373)	31-40	1	
5426	<b>Journal Assembly</b> for Universal Joint (KO.5-GB.1)	31-41	1	
C.15180	<b>UNIVERSAL JOINT ASSEMBLY AT UPPER END OF LOWER STEERING COLUMN (SK.2938/F)</b>	31-42	1	
8700	<b>End Yoke</b> , for Universal Joint (KO. 5-4-GB.1151)	31-43	2	
5426	<b>Journal Assembly</b> , connecting Yokes (KO. 5-GB.1)	31-44	1	



# ROAD WHEELS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.14766	<b>WIRE SPOKE ROAD WHEEL (PAINTED STOVED ALUMINIUM)</b>		5	
7784	Long Spoke		120	
7790	Short Spoke		240	
C.5604	Nipple, for Spokes		360	
C.14802	<b>WIRE SPOKE ROAD WHEEL (CHROMIUM)</b>		5	} <b>SUPPLIED TO SPECIAL ORDER ONLY.</b>
7796	Long Spoke (Chromium Plated)		120	
7801	Short Spoke (Chromium Plated)		240	
C.9144	Nipple, for Spokes		360	
C.17422	<b>TYRE FOR ROAD WHEELS (6.40" × 15" DUNLOP RS.5)</b>		5	
C.12567	<b>TUBE FOR TYRES (6.40" × 15")</b>		5	
	<b>BALANCE WEIGHTS FOR ROAD WHEELS</b>			
C.3985	Balance Weight (½ Oz.)		As req'd	
C.3986	Balance Weight (1 Oz.)		As req'd	
C.3987	Balance Weight (1½ Oz.)		As req'd	
C.3988	Balance Weight (2 Oz.)		As req'd	
C.3989	Balance Weight (2½ Oz.)		As req'd	
C.3990	Balance Weight (3 Oz.)		As req'd	

# ROAD WHEELS

Part No.	Description	Plate No.	No. per Unit	Remarks
<b>THE UNDERMENTIONED ITEMS ARE FOR USE ONLY WHEN RACING</b>				
C.18923	<b>RACING TYRE FOR FRONT ROAD WHEELS (6.00" × 15" DUNLOP R.5)</b>		2	} <b>SUPPLIED TO SPECIAL ORDER ONLY, AS ADDITIONAL ITEMS TO STANDARD EQUIPMENT.</b>
C.18924	<b>TUBE FOR FRONT RACING TYRES (6.00" × 15")</b>		2	
C.18922	<b>RACING REAR ROAD WHEEL (WIRE SPOKE, PAINTED STOVED ALUMINIUM)</b>		2	
8822	Front Spoke (SP.288/103)		48	
8823	Centre Spoke (SP.288/104)		48	
8824	Rear Spoke (SP.288/105)		48	
C.9144	Nipple, for Spokes		144	
C.18931	<b>RACING TYRE FOR REAR ROAD WHEELS (6.50" × 15" DUNLOP R.5)</b>		2	}
C.18932	<b>TUBE FOR REAR RACING TYRES (6.50" × 15")</b>		2	

# PROPELLER SHAFT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.15115	<b>PROPELLER SHAFT COMPLETE</b>		1	Fitted from Chassis No. 850001 to 850103. 875001 to 875495. 860001 to 860005. 885001 to 885025.
12	Flange Yoke (K.2-2-239)	18- 1	2	
46	Journal Assembly, connecting Yokes to Propeller Shaft (K.5-L.4)	18- 2	2	
13	Sleeve Yoke (K.2-3-68)	18- 3	1	
26	Dust Cap (3-14-39)	18- 4	1	
27	Washer (Steel) in Dust Cap (3-15-33)	18- 5	1	
28	Washer (Cork) in Dust Cap (K.3-16-43)	18- 6	1	
46	<b>JOURNAL ASSEMBLY, CONNECTING FLANGE YOKES TO PROPELLER SHAFT (K.5-L.4)</b>	18- 2	2	
8406	Grease Nipple, on Journals (94-GB.2204)		2	
C.19827	Bolt, securing Propeller Shaft to Gearbox and Final Drive Unit Flanges	18- 7	8	
C.8737/3	Nut, Self-Locking, on Bolts	18- 8	8	
C.3044/1	Grease Nipple, on Sleeve Yoke (Tec.NA.6656)	18- 9	1	
C.17694	<b>PROPELLER SHAFT COMPLETE (60-1336)</b>		1	Fitted from Chassis No. 850104 to 850479. 875496 to 877044. 860006 to 860386. 885026 to 885887.
8404	Flange Yoke (2-2-329C)		2	
8405	Journal Assembly, connecting Yokes to Propeller Shaft (K.5.LGB.74)		2	
8407	Sleeve Yoke (2-3-128X)		1	
26	Dust Cap (3-14-39)		1	
27	Washer (Steel) in Dust Cap (3-15-33)		1	
28	Washer (Cork) in Dust Cap (K.3-16-43)		1	
8405	<b>JOURNAL ASSEMBLY, CONNECTING FLANGE YOKES TO PROPELLER SHAFT (K.5-LGB.74)</b>		2	
8406	Grease Nipple, on Journals (94-GB.2204)		1	
C.19827	Bolt, securing Propeller Shaft to Gearbox and Final Drive Unit Flanges		8	
C.8737/3	Nut, Self-Locking, on Bolts		8	
8406	Grease Nipple, on Sleeve Yoke (94-GB.2204)		1	
C.19875	<b>PROPELLER SHAFT COMPLETE (61-1495)</b>		1	Fitted to Chassis No. 850480 and subs. 877045 and subs. 860387 and subs. 885888 and subs.
8404	Flange Yoke (K.2-2-329/C)		2	
9409	Journal Assembly, connecting Yokes to Propeller Shaft (K.5-GB.117)		2	
9410	Sleeve Yoke (K.2-3-GB.3758)		1	
9411	Gaiter, for Sliding Joint (94-GB.4007)		1	
9412	Ring (Rubber) retaining Gaiter to Shaft (K.3-86-GB.139)		2	
9413	Ring (Steel) retaining Gaiter to Sleeve Yoke (94-GB.3951)		1	
C.19827	Bolt, securing Propeller Shaft to Gearbox and Final Drive Unit Flanges		8	
C.8737/3	Nut, Self-Locking, on Bolts		8	



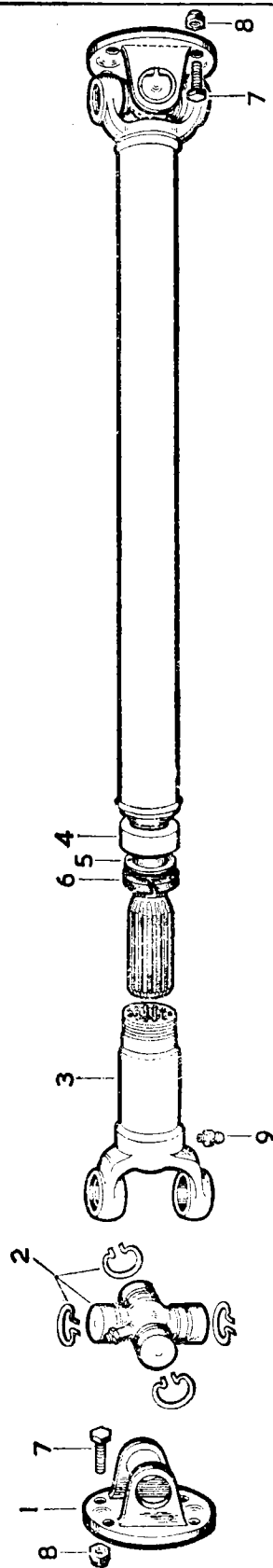


PLATE 18

# FINAL DRIVE UNIT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.18984	<b>FINAL DRIVE UNIT ASSEMBLY (4HU-001/14D) (RATIO 3.07 : 1)</b>		1	
8487	<b>Gear Carrier Sub Assembly (4HU-061/7)</b>	19- 1	1	
6114	<b>Screw, Set, securing Differential Bearing Caps (8B-NC.36)</b>	19- 2	4	
8489	<b>Lockwasher, on Setscrews (8LW-115)</b>	19- 3	4	
8507	<b>Cover, for Carrier (4HA-010/9)</b>	19- 4	1	
3823	<b>Plug, for Filler and Drain Apertures (HA-059)</b>	19- 5	2	
3931	<b>Gasket, under Cover (4HA-026)</b>	19- 6	1	
8509	<b>Elbow, in Cover (3HA-098/4)</b>	19- 7	1	
8508	<b>Breather, at top of Elbow (3HA-098/8)</b>	19- 8	1	
CS.131/5D	<b>Screw, Set, securing Cover to Carrier (5B-NC.10)</b>	19- 9	10	
47	<b>Lockwasher, on Setscrews (5LW-95)</b>	19-10	10	
8488	<b>Differential Assembly (4HU-082/8)</b>		1	
3845	<b>Roller Bearing, on Differential Case (Timken 24780-24721) (2HA-024)</b>	19-11	2	
8825	<b>Crown Wheel and Pinion (Ratio 3.07 : 1) (4HA-105/25)</b>	19-12	1	
6301	<b>Screw, Set, securing Crown Wheel to Differential (3HA-075/6)</b>	19-13	10	
7384	<b>Lock Strap, securing Crown Wheel Setscrews (4HA-074/4)</b>	19-14	5	
3844	<b>Roller Bearing, at inner end of Pinion (Timken 31593-31520) (2HA-023)</b>	19-15	1	
3860	<b>Shim, inner, adjusting Pinion (.003" thick) (2HA-043)</b>	19-16	As req'd	} <b>USE SHIMS OF DESIRED THICKNESS.</b>
3861	<b>Shim, inner, adjusting Pinion (.005" thick) (2HA-044)</b>	19-16	As req'd	
3862	<b>Shim, inner, adjusting Pinion (.010" thick) (2HA-045)</b>	19-16	As req'd	
8029	<b>Distance Washer, behind outer Pinion Shims (4HA-115)</b>	19-17	1	
3856	<b>Shim, outer, adjusting Pinion (.003" thick) (2HA-039)</b>	19-18	As req'd	} <b>USE SHIMS OF DESIRED THICKNESS.</b>
3857	<b>Shim, outer, adjusting Pinion (.005" thick) (2HA-040)</b>	19-18	As req'd	
3858	<b>Shim, outer, adjusting Pinion (.010" thick) (2HA-041)</b>	19-18	As req'd	
3859	<b>Shim, outer, adjusting Pinion (.030" thick) (2HA-042)</b>	19-18	As req'd	
3843	<b>Roller Bearing, at outer end of Pinion (Timken 02872-02820) (2HA-022)</b>	19-19	1	
3934	<b>Oil Slinger, on Pinion (4HA-036)</b>	19-20	1	
3840	<b>Oil Seal, on Pinion (2HA-019)</b>	19-21	1	
3841	<b>Gasket, for Pinion Oil Seal (2HA-020)</b>	19-22	1	
3879	<b>Companion Flange Assembly (2HA-083)</b>	19-23	1	
6126	<b>Nut, securing Companion Flange to Pinion (12LN-NF.9)</b>	19-24	1	
6128	<b>Washer, under Nut (12W-24)</b>	19-25	1	
8494	<b>Drive Shaft (4HU-005/4)</b>	19-26	2	
8495	<b>Roller Bearing, on Drive Shafts (Timken 19150-1926) (4HU-025)</b>	19-27	4	
8493	<b>Spacing Collar, between Roller Bearings (4HU-018)</b>	19-28	2	
8490	<b>Shim, adjusting Bearings (.003" thick) (4HU-116)</b>	19-29	As req'd	} <b>USE SHIMS OF DESIRED THICKNESS.</b>
8491	<b>Shim, adjusting Bearings (.005" thick) (4HU-116/1)</b>	19-29	As req'd	
8492	<b>Shim, adjusting Bearings (.010" thick) (4HU-116/2)</b>	19-29	As req'd	
8499	<b>Housing for Drive Shaft Bearings (4HU-014/1)</b>	19-30	2	
8950	<b>'O' Ring, on Drive Shaft Bearing Housings (4HA-079/2)</b>	19-30A	2	
8501	<b>Shim, under Bearing Housings, for Differential adjustment (.003" thick) (4HU-050/3)</b>	19-31	As req'd	} <b>USE SHIMS OF DESIRED THICKNESS.</b>
8502	<b>Shim, under Bearing Housings, for Differential adjustment (.005" thick) (4HU-051/3)</b>	19-31	As req'd	
8503	<b>Shim, under Bearing Housings, for Differential adjustment (.010" thick) (4HU-052/3)</b>	19-31	As req'd	
8504	<b>Shim, under Bearing Housings, for Differential adjustment (.030" thick) (4HU-053/3)</b>	19-31	As req'd	
8505	<b>Bolt, securing Bearing Housings to Gear Carrier (7B-NC.24)</b>	19-32	10	
8506	<b>Lockwasher, on Bolts (7LW-13)</b>	19-33	10	
8436	<b>Oil Seal, in Bearing Housings, for Driving Flange (4HA-079/3)</b>	19-34	2	
8500	<b>Flange, on Drive Shafts (4HU-077)</b>	19-35	2	
8496	<b>Nut, securing Flange to Drive Shafts (4HU-089/1)</b>	19-36	2	
8498	<b>Tab Washer, locking Nuts (4HU-091/1)</b>	19-37	2	
8497	<b>Special Washer, under Tab Washers (16W-28)</b>	19-38	2	
8510	<b>Bolt, in Flanges, for attachment of Brake Discs and Half-Shafts (4HU-055/4)</b>	19-39	8	
C.15349	<b>Nut, Self-Locking, on Bolts (7LN-NF.75)</b>	19-40	8	
C.17024	<b>Bolt, securing Final Drive Unit to Rear Suspension Cross Member</b>		4	
C.836	<b>Lockwire, for Bolts</b>		As req'd	

# FINAL DRIVE UNIT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.16618	<b>FINAL DRIVE UNIT ASSEMBLY (4HU-001/14A) (RATIO 3.54 : 1)</b>		1	<b>ALTERNATIVE RATIO.</b>
6305	<b>Crown Wheel and Pinion (Ratio 3.54 : 1) (4HA-105/9A)</b>		1	
<b>All other items are as for Final Drive Unit C.15222.</b>				
C.16619	<b>FINAL DRIVE UNIT ASSEMBLY (4HU-001/14C) (RATIO 2.93 : 1)</b>		1	<b>COMPLETE FINAL DRIVE UNIT ASSEMBLY NO LONGER AVAILABLE</b>
6303	<b>Crown Wheel and Pinion (Ratio 2.93 : 1) (4HA-105/6B)</b>		1	
<b>All other items are as for Final Drive Unit C.15222.</b>				
C.15522	<b>FINAL DRIVE UNIT ASSEMBLY (4HU-001/14) (RATIO 3.31 : 1)</b>		1	<b>ALTERNATIVE RATIO.</b>
6304	<b>Crown Wheel and Pinion (Ratio 3.31 : 1) (4HA-105/8A)</b>		1	
8488	<b>DIFFERENTIAL ASSEMBLY, COMPLETE (4HU-082/8)</b>		1	
7887	<b>Case only, for Differential (4HA-006/9)</b>	19-41	2 halves	
7683	<b>Friction Plate (flat) (4HA-111/3)</b>	19-42	4	
8397	<b>Friction Plate (dished) (4HA-111/4)</b>	19-43	2	
7684	<b>Friction Disc (4HA-112)</b>	19-44	4	
7682	<b>Ring, for Side Gear (4HA-109/1)</b>	19-45	2	
7681	<b>Side Gear (4HA-007/1)</b>	19-46	2	
7685	<b>Pinion Mate Gear (4HA-008)</b>	19-47	4	
7686	<b>Shaft, for Pinion Mate Gears (4HA-012/1)</b>	19-48	2 halves	
7680	<b>Bolt, securing Differential Casing (6B-NC.44)</b>	19-49	8	

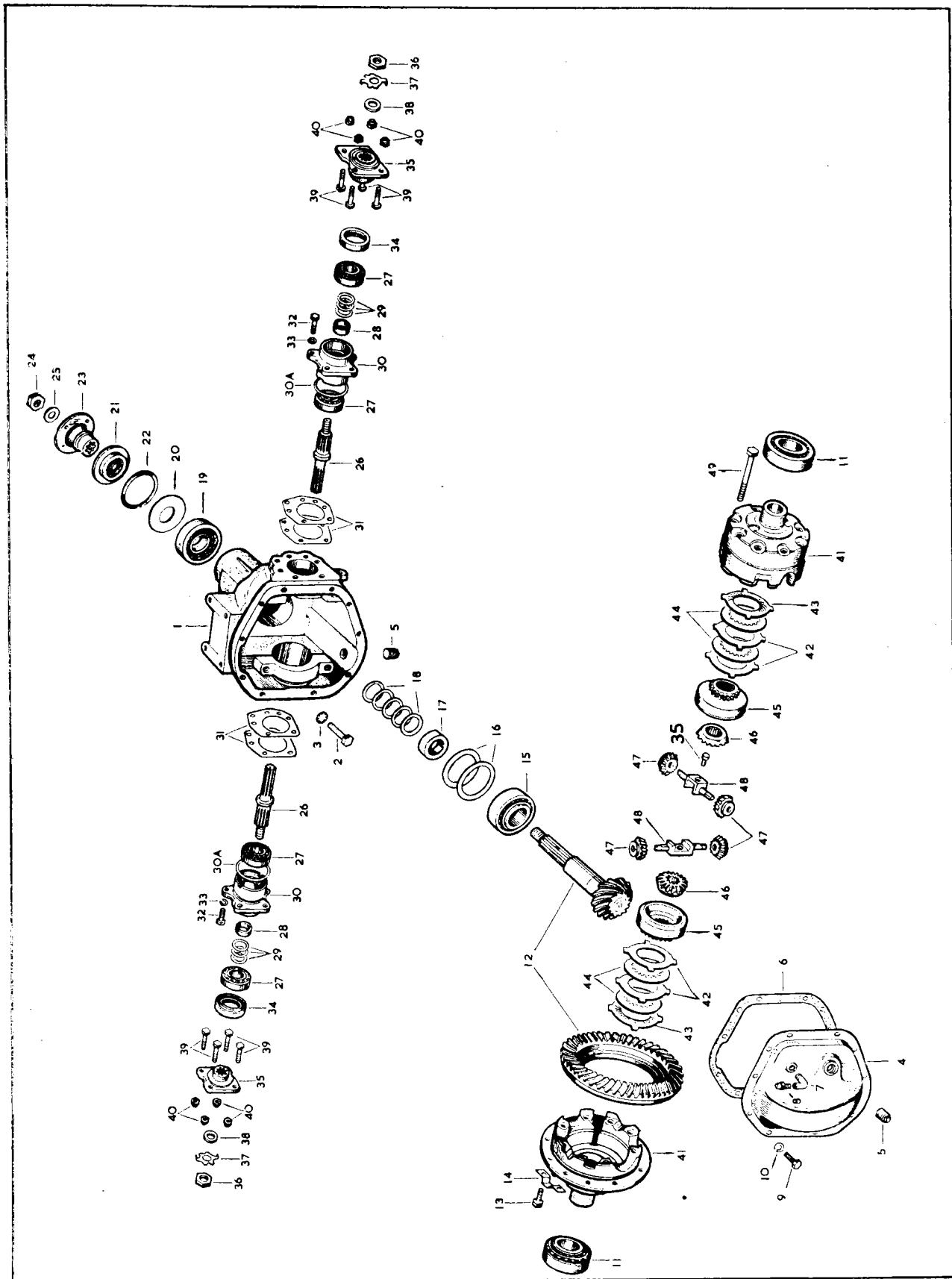


PLATE 19

# FRONT BRAKES

Part No.	Description	Plate No.	No. per Unit	Remarks
C.18657	<b>R.H. FRONT CALIPER ASSEMBLY (VB.1028A/J)</b>		1	Fitted from Chassis No. 850001 to 850253. 875001 to 875963. 860001 to 860022. 885001 to 885142.
7715	Front Caliper only (VBM.1006)	22- 1	1	
8553	Friction Pad Assembly (VBO.5138/J)	22- 2	2	
7718	Support Plate, for Friction Pads (VBO.5133)	22- 3	2	
7719	Retaining Plate, for Friction Pads (VBO.5123)	22- 4	1	
UFB.125/7R	Bolt, securing Retaining Plate (VBO.6002)	22- 5	1	
UFN.125/L	Nut, on Bolt (VBO.6053)	22- 6	1	
C.724	Washer, Shakeproof, under Nut (VBO.6101)	22- 7	1	
8513	Piston and Cylinder Assembly (VBO.5370)	22- 8	2	
7720	Bolt, securing Cylinders to Caliper (VBO.5100)	22- 9	8	
C.724	Washer, Shakeproof, on Bolts (VBO.6101)	22-10	8	
6911	Bleed Screw and Ball Assembly (VBO.8378)	22-11	1	
7783	Bridge Pipe Assembly (VBO.5203)	22-12	1	
C.18658	<b>L.H. FRONT CALIPER ASSEMBLY (VB.1028B/J)</b>		1	Fitted from Chassis No. 850001 to 850253. 875001 to 875963. 860001 to 860022. 885001 to 885142.
7822	Bridge Pipe Assembly (VBO.5204)		1	
	All other items are as for R.H. Front Caliper C.18657			
C.19962	<b>R.H. FRONT CALIPER ASSEMBLY (VB.1194A/N)</b>		1	Fitted to Chassis No. 850254 and subs. 875964 and subs. 860023 and subs. 885143 and subs.
8777	Piston and Cylinder Assembly (VBO.5505)		2	
7937	Friction Pad Assembly (VBO.5138/N)		2	
	All other items are as for R.H. Front Caliper C.18657.			
C.19963	<b>L.H. FRONT CALIPER ASSEMBLY (VB.1194B/N)</b>		1	Fitted to Chassis No. 850254 and subs. 875964 and subs. 860023 and subs. 885143 and subs.
8777	Piston and Cylinder Assembly (VBO.5505)		2	
7937	Friction Pad Assembly (VBO.5138/N)		2	
7822	Bridge Pipe Assembly (VBO.5204)		1	
	All other items are as for R.H. Front Caliper C.18657.			
C.7569	Shim, .004" thick, for adjustment of Front Calipers	22-13	As req'd	Fitted to Chassis No. 850254 and subs. 875964 and subs. 860023 and subs. 885143 and subs.
C.11723	Shim, .010" thick, for adjustment of Front Calipers	22-13	As req'd	
C.13547	Bolt, securing Front Calipers to Stub Axle Carriers		4	
FG.108/X	Washer, Spring, on Bolts		4	
C.837	Wire, locking Bolts		As req'd	
7727	<b>REPAIR KIT FOR FRONT WHEEL CYLINDERS (VBO.8096)</b>  (COMPRISING PISTON SEAL AND DUST SEAL)		4	Fitted from Chassis No. 850001 to 850253. 875001 to 875963. 860001 to 860022. 885001 to 885142.

# FRONT BRAKES

Part No.	Description	Plate No.	No. per Unit	Remarks
8820	<b>REPAIR KIT FOR FRONT WHEEL CYLINDERS (VBO.8210)</b> <b>(COMPRISING PISTON SEAL AND DUST SEAL)</b>		4	Fitted to Chassis No. 850254 and subs. 875964 and subs. 860023 and subs. 885143 and subs.
9251	<b>REPAIR KIT FOR CALIPER PADS (VBO.8328/N)</b>		1	
7840	<b>PISTON RETRACTION TOOL (AO.103741)</b>		1	<b>FOR USE WHEN RENEWING FRICTION PADS.</b>
C.15334	<b>DISC FOR FRONT CALIPERS (VBM.3748)</b>	22-14	2	
C.13546/1	<b>Bolt, securing Disc to Hubs</b>		10	
C.15349	<b>Nut, Self-Locking, on Bolts</b>		10	
C.15317/1	<b>R.H. FRONT HUB</b>		1	
C.15318/1	<b>L.H. FRONT HUB</b>		1	
C.3076/1	<b>Grease Nipple, for Hubs</b>		2	

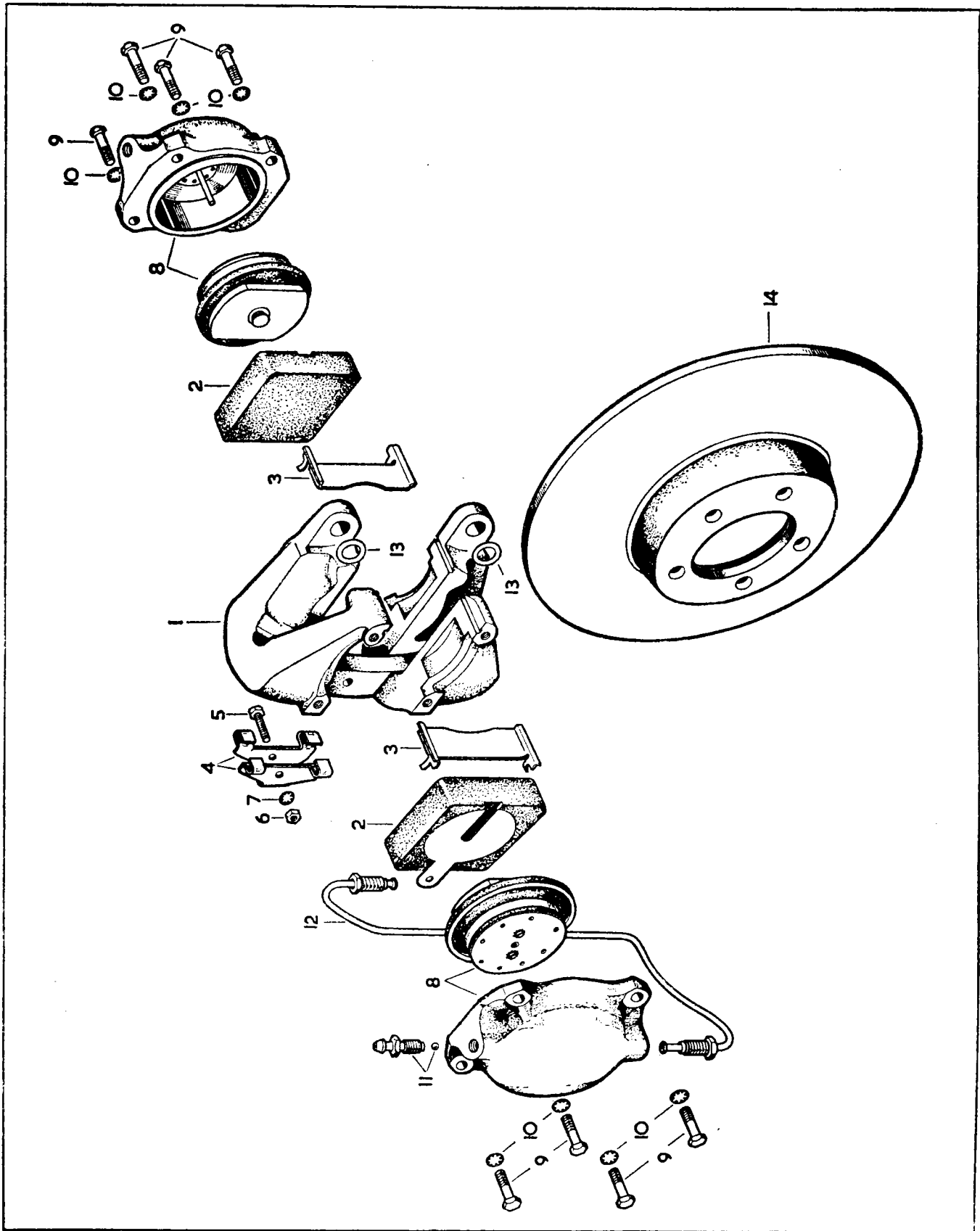


PLATE 22

# REAR BRAKES

Part No.	Description	Plate No.	No. per Unit	Remarks	
C.17448	<b>R.H. REAR CALIPER ASSEMBLY (VB.1134A/J)</b>		1	Fitted from Chassis No. 850001 to 850253. 875001 to 875963. 860001 to 860022. 885001 to 885142.	
8010	R.H. Rear Caliper only (VBM.1081)	23- 1	1		
8553	Friction Pad Assembly (VBO.5138/J)	23- 2	2		
7718	Support Plate, for Friction Pads (VBO.5133)	23- 3	2		
7719	Retaining Plate, for Friction Pads (VBO.5123)	23- 4	1		
UFB.125/7R	Bolt, securing Retaining Plate (VBO.6002)	23- 5	1		
UFN.125/L	Nut, on Bolt (VBO.6053)	23- 6	1		
C.724	Washer, Shakeproof, under Nut (VBO.6101)	23- 7	1		
8514	Piston and Cylinder Assembly (VBO.5375)	23- 8	2		
7720	Bolt, securing Cylinders to Caliper (VBO.5100)	23- 9	8		
C.724	Washer, Shakeproof, on Bolts (VBO.6101)	23-10	8		
6911	Bleed Screw and Ball Assembly (VBO.8378)	23-11	1		
7826	Bridge Pipe Assembly (VBO.3588)	23-12	1		
C.17449	<b>L.H. REAR CALIPER ASSEMBLY (VB.1134B/J)</b>		1	Fitted from Chassis No. 850001 to 850253. 875001 to 875963. 860001 to 860022. 885001 to 885142.	
8009	L.H. Rear Caliper only (VBM.1080)		1		
7827	Bridge Pipe Assembly (VBO.3589)		1		
All other items are as for R.H. Rear Caliper C.17448					
C.20006	<b>R.H. REAR CALIPER ASSEMBLY (VB.1166A/N)</b>		1	Fitted to Chassis No. 850254 and subs. 875964 and subs. 860023 and subs. 885143 and subs.	
8778	Piston and Cylinder Assembly (VBO.5506)		2		
7937	Friction Pad Assembly (VBO.5138/N)		2		
All other items are as for R.H. Rear Caliper C.17448.					
C.20007	<b>L.H. REAR CALIPER ASSEMBLY (VB.1166B/N)</b>		1		
8009	L.H. Rear Caliper only (VBM.1080)		1	Fitted to Chassis No. 850577. 877736 and subs. 860741 and subs. 886456 and subs.	
8778	Piston and Cylinder Assembly (VBO.5506)		2		
7937	Friction Pad Assembly (VBO.5138/N)		2		
7827	Bridge Pipe Assembly (VBO.3589)		1		
All other items are as for R.H. Rear Caliper C.17448.					
C.13198	Shim, .005" thick, for adjustment of Rear Calipers (VBO.1333)	23-13	As req'd	Fitted from Chassis No. 850001 to 850577. 877736 and subs. 860001 to 860740. 885001 to 886455.	
C.13199	Shim, .020" thick, for adjustment of Rear Calipers (VBO.1334)	23-13	As req'd		
C.19759	Screw, Set, securing Rear Calipers to Final Drive Unit Housing	23-14	4		
C.18491	Tab Washer, locking Setscrews	23-15	2		
C.20624	Screw, Set, securing Rear Calipers to Final Drive Unit Housing		4	Fitted to Chassis No. 850578 and subs. 877736 and subs. 860741 and subs. 886456 and subs.	
FG.107/X	Washer, Spring, on Setscrews		4		
C.21126	Locking Wire, Stainless, for Setscrews		4		
May be used to replace C.19759 & C.18491.					



# REAR BRAKES

Part No.	Description	Plate No.	No. per Unit	Remarks
8665	<b>REPAIR KIT FOR REAR WHEEL CYLINDER (VBO.8097)</b> <b>(COMPRISING PISTON SEAL AND DUST SEAL)</b>		4	Fitted from Chassis No. 850001 to 850253. 875001 to 875963. 860001 to 860022. 885001 to 885142.
8972	<b>REPAIR KIT FOR REAR WHEEL CYLINDERS (VBO.8211)</b> <b>(COMPRISING PISTON SEAL AND DUST SEAL)</b>		4	Fitted to Chassis No. 850254 and subs. 875964 and subs. 860023 and subs. 885143 and subs.
9251	<b>REPAIR KIT FOR CALIPER PADS (VBO.8328/N)</b>		1	
7840	<b>PISTON RETRACTION TOOL (AO.103741)</b>		1	<b>FOR USE WHEN RENEWING FRICTION PADS.</b>
C.17450	<b>HANDBRAKE MECHANISM ASSEMBLY R.H. (VBM.4148/A)</b>		1	Fitted from Chassis No. 850001 to 850089. 875001 to 875331. 860001 to 860003. 885001 to 885014.
8515	R.H. Inner Pad Carrier Assembly (VBM.4173/A)		1	
8516	R.H. Outer Pad Carrier Assembly (VBO.7138/A)		1	
8024	Operating Lever Assembly (VBO.4176)		1	
8517	Bolt, securing Pad Carriers to Operating Lever (VBO.4819)		1	
C.8667/2	Nut, Self-Locking, on Bolt (VBO.6056)		1	
6923	Pivot Seat, for Operating Lever (VBO.2350)		1	
8015	Clevis Pin, securing Operating Lever to Pivot Seat (VBO.4182)		1	
8519	Split Pin, retaining Clevis Pin (VBO.6154)		1	
C.17451	<b>HANDBRAKE MECHANISM ASSEMBLY L.H. (VBM.4148/B)</b>		1	
8520	L.H. Inner Pad Carrier Assembly (VBM.4173/B)		1	
8521	L.H. Outer Pad Carrier Assembly (VBO.7138/B)		1	
	<b>All other items are as for R.H. Handbrake Mechanism C.17450</b>			
8016	Bolt, securing Handbrake Mechanism to Rear Calipers (VBO.4190)		4	
8017	Retraction Plate, on Bolts (VBO.3764/1)		2	
8014	Tab Washer, locking Bolts (VBO.4226)		2	

# REAR BRAKES

Part No.	Description	Plate No.	No. per Unit	Remarks
C.19904	<b>HANDBRAKE MECHANISM ASSEMBLY R.H. (VBM.4220/A)</b>		1	Fitted from Chassis No. 850090 to 850550. 850553 to 850554. 875332 to 877534. 877540 to 877566. 860004 to 860663. 885015 to 886262.
8934	R.H. Inner Pad Carrier Assembly (VBM.4694/A)		1	
8936	R.H. Outer Pad Carrier Assembly (VBO.8160/A)		1	
8938	Anchor Pin, in Inner Pad Carrier, retaining Return Spring (VBO.8157)		1	
8943	Operating Lever Assembly (VBO.7856)		1	
8940	Return Spring, between Operating Lever and Anchor Pin (VBO.8190)		1	
8836	Pawl Assembly (VBO.7995)		1	
8837	Tension Spring, for Pawl (VBO.7367)		1	
8838	Anchor Pin, retaining Tension Spring (VBO.7385)		1	
8980	Adjusting Nut (VBO.7667)		1	
8840	Friction Spring, on Adjusting Nut (VBO.7588)		1	
8941	Hinge Pin, securing Operating Lever (VBO.8198)		1	
L.102/3U	Split Pin, retaining Hinge Pin		1	
8939	Protection Cover Assembly, at rear of Operating Lever (VBO.8159)		1	
8942	Protection Cover, at front of Operating Lever (VBO.7950)		1	
8844	Bolt, securing Protection Covers (VBO.8090)		1	
8845	Bolt, securing Pad Carriers to Operating Lever (VBO.8024)		1	
L.102.5/8U	Split Pin, retaining Bolt		1	
C.19905	<b>HANDBRAKE MECHANISM ASSEMBLY L.H. (VBM.4220/B)</b>		1	Fitted from Chassis No. 850090 to 850550. 850553 to 850554. 875332 to 877534. 877540 to 877566. 860004 to 860663. 885015 to 886262.
8935	L.H. Inner Pad Carrier Assembly (VBM.4694/B)		1	
8937	L.H. Outer Pad Carrier Assembly (VBO.8160/B)		1	
All other items are as for R.H. Handbrake Mechanism C.19904.				
C.19830	<b>HANDBRAKE MECHANISM ASSEMBLY R.H. (VBM.4234/A)</b>	23-16	1	Fitted from Chassis No. 850551 to 850552. 850555 and subs. 877535 to 877539. 877567 and subs. 860664 and subs. 886263 and subs.
9326	R.H. Inner Pad Carrier Assembly (VBM.4647/A)	23-17	1	
9328	R.H. Outer Pad Carrier Assembly (VBO.8235/A)	23-18	1	
8938	Anchor Pin, in Inner Pad Carrier, retaining Return Spring (VBO.8157)	23-19	1	
9330	Operating Lever Assembly (VBO.8379)	23-20	1	
8940	Return Spring, between Operating Lever and Anchor Pin (VBO.8190)	23-21	1	
8836	Pawl Assembly (VBO.7995)	23-22	1	
8837	Tension Spring, for Pawl (VBO.7367)	23-23	1	
8838	Anchor Pin, retaining Tension Spring (VBO.7385)	23-24	1	
8980	Adjusting Nut (VBO.7667)	23-25	1	
8840	Friction Spring, on Adjusting Nut (VBO.7588)	23-26	1	
8841	Hinge Pin, securing Operating Lever (VBO.7289)	23-27	1	
L.102/3U	Split Pin, retaining Hinge Pin	23-28	1	
9334	Protection Cover Assembly, at rear of Operating Lever (VBO.8467)	23-29	1	
9335	Protection Cover, at front of Operating Lever (VBO.8215)	23-30	1	
9336	Bolt, securing Protection Covers (VBO.6015/F)	23-31	1	
BD.2906/3	Washer, Countersunk, Shakeproof, on Bolt (VBO.6100/P)	23-32	1	
9332	Bolt, securing Pad Carriers to Operating Lever (VBO.8217)	23-33	1	
L.102.5/8U	Split Pin, retaining Bolts	23-34	1	

# REAR BRAKES

Part No.	Description	Plate No.	No. per Unit	Remarks
C.19833	<b>HANDBRAKE MECHANISM ASSEMBLY L.H. (VBM.4230/B)</b>		1	Fitted from Chassis No. 850551 to 850552. 850555 and subs. 877535 to 877539. 877567 and subs. 860664 and subs. 886263 and subs.
9327	L.H. Inner Pad Carrier Assembly (VBM.4647/B)		1	
9329	L.H. Outer Pad Carrier Assembly (VBO.8235/B)		1	
	All other items are as for R.H. Handbrake Mechanism C.19830.			
8016	Bolt, securing Handbrake Mechanism to Rear Calipers (VBO.4190)	23-35	4	
9333	Retraction Plate, on Bolts (VBO.4646/1)	23-36	2	
8014	Tab Washer, locking Bolts (VBO.4226)	23-37	2	
8522	<b>REPAIR KIT FOR HANDBRAKE MECHANISM (VBO.8073)</b>  (COMPRISING FRICTION PADS, FIXING BOLTS, NUTS AND WASHERS)		1	Fitted from Chassis No. 850001 to 850550. 850553 to 850554. 875001 to 877534. 877540 to 877566. 860001 to 860663. 885001 to 886262.
9245	<b>REPAIR KIT FOR HANDBRAKE MECHANISM (VBO.8737/R)</b>  (COMPRISING FRICTION PADS, FIXING BOLTS, NUTS AND WASHERS)		1	Fitted from Chassis No. 850551 to 850552. 850555 and subs. 877535 to 877539. 877567 and subs. 860664 and subs. 886263 and subs.
C.15223	<b>DISC FOR REAR CALIPERS (VBM.3981)</b>	23-38	2	

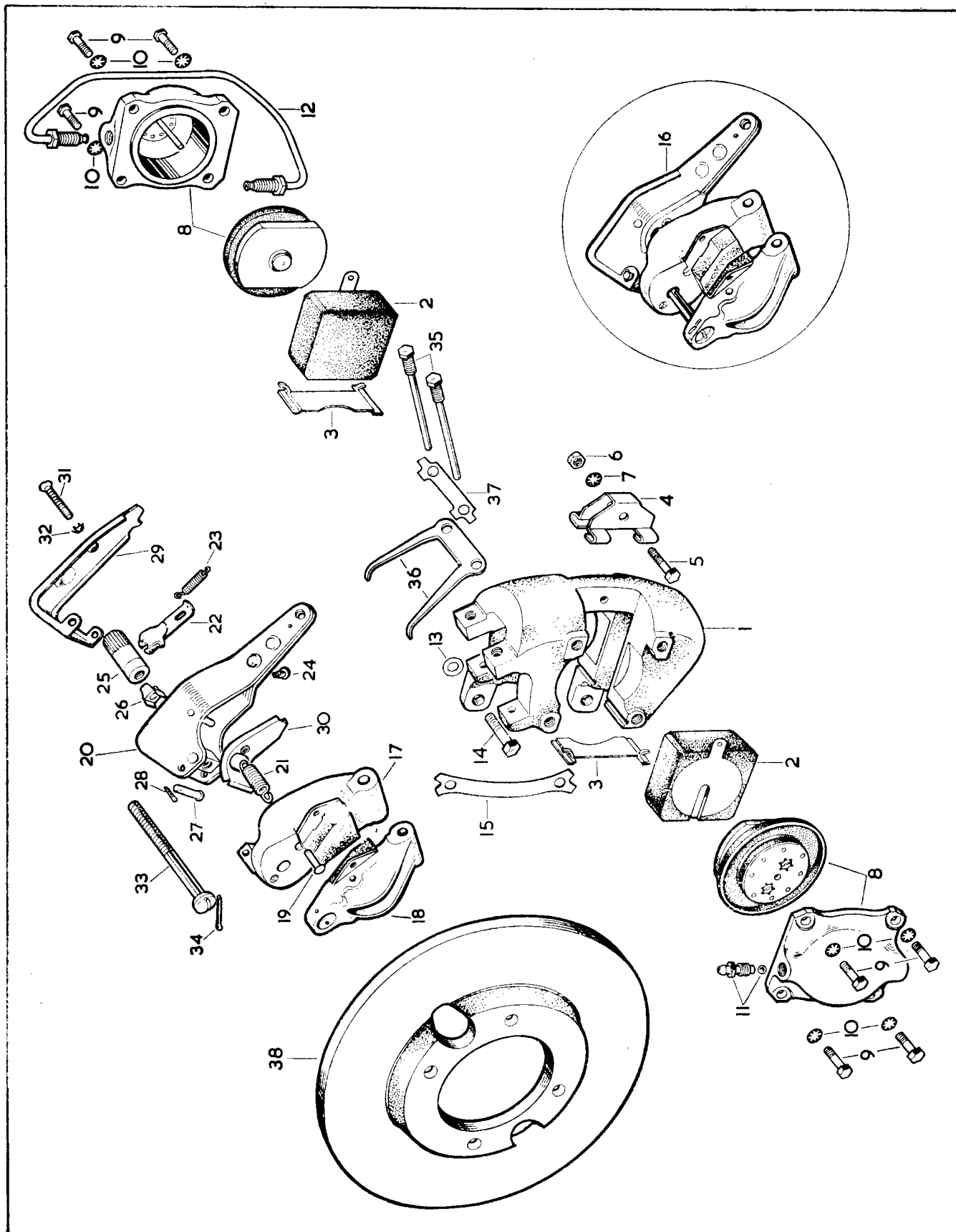


PLATE 23

# BRAKE SERVO UNIT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.17266	<b>BRAKE SERVO UNIT ASSEMBLY (VB.10000)</b>		1	
8723	Valve Housing (VB.10001)	24- 1	1	
8724	Nipple, for Vacuum test (VBO.10065)	24- 2	1	
8725	Adaptor, for testing take-off (VBO.10066)	24- 3	1	
8726	Screwed Plug, in Adaptor (VBO.10067)	24- 4	1	
8727	Gasket, under Screwed Plug and Adaptor (VBO.10068)	24- 5	2	
8728	Air Valve Assembly (VBO.10001)	24- 6	1	
8729	Vacuum Valve Assembly (VBM.10002)	24- 7	1	
8730	Return Spring, for Vacuum Valve (VBO.10006)	24- 8	1	
8731	Balancing Washer, inside Diaphragm (VBO.10007)	24- 9	1	
8732	Valve Balancing Diaphragm (VBM.10003)	24-10	1	
8733	Retainer, for Diaphragm (VBO.10008)	24-11	1	
8734	Control Spring, for Air Valve (VBO.10009)	24-12	1	
8735	Retainer and Sleeve Assembly (VBM.10004)	24-13	1	
8736	Bellows (VBM.10008)	24-14	1	
8737	Support Ring, inside Bellows (VBO.10025)	24-15	3	
8738	Bolt, securing Retainer and Sleeve to Valve Housing (VBO.10011)	24-16	3	
8739	Main Return Spring (VBO.10012)	24-17	1	
8740	Mounting Hub Assembly (VBM.10010)	24-18	1	
8741	Seal, for Hub (VBO.10014)	24-19	1	
8742	Guide Sleeve, behind Seal (VBM.10012)	24-20	1	
8743	Rubber Buffer, between Mounting Hub and Stop Washer (VBO.10015)	24-21	1	
8744	Stop Washer, for Mounting Hub (VBO.10016)	24-22	1	
8745	Circlip, retaining Hub to Sleeve (VBO.10017)	24-23	1	
8746	Air Filter, inside Sleeve (VBO.10018)	24-24	1	
8747	Baffle, for Air Filter (VBO.10019)	24-25	1	
8748	Mounting Bracket Assembly (VBO.10027)	24-26	1	
UFN.225/L	Nut, securing Mounting Bracket to Hub (VBO.10021)	24-27	3	
C.724	Washer, Shakeproof, under Nuts (VBO.10020)	24-28	3	
C.17267	Nylon Bush, for Valve Housing (VBM.10000)	24-29	1	
C.17268	Eccentric Bush, for Valve Housing (VBM.10036)	24-30	1	
C.17269	Spring, for Valve Housing (VBM.10037)	24-31	1	

## 8749 REPAIR KIT FOR BRAKE SERVO UNIT 1

### comprising:—

C.17239	Rubber Buffer	1 off
C.17267	Bush	1 off
C.17262	Bush	10 off
8743	Rubber Buffer	1 off
8728	Air Valve Assembly	1 off
8729	Vacuum Valve Assembly	1 off
8732	Valve Balancing Diaphragm	1 off
8741	Seal	1 off
8745	Circlip	1 off
	Tube, Silicon Grease	

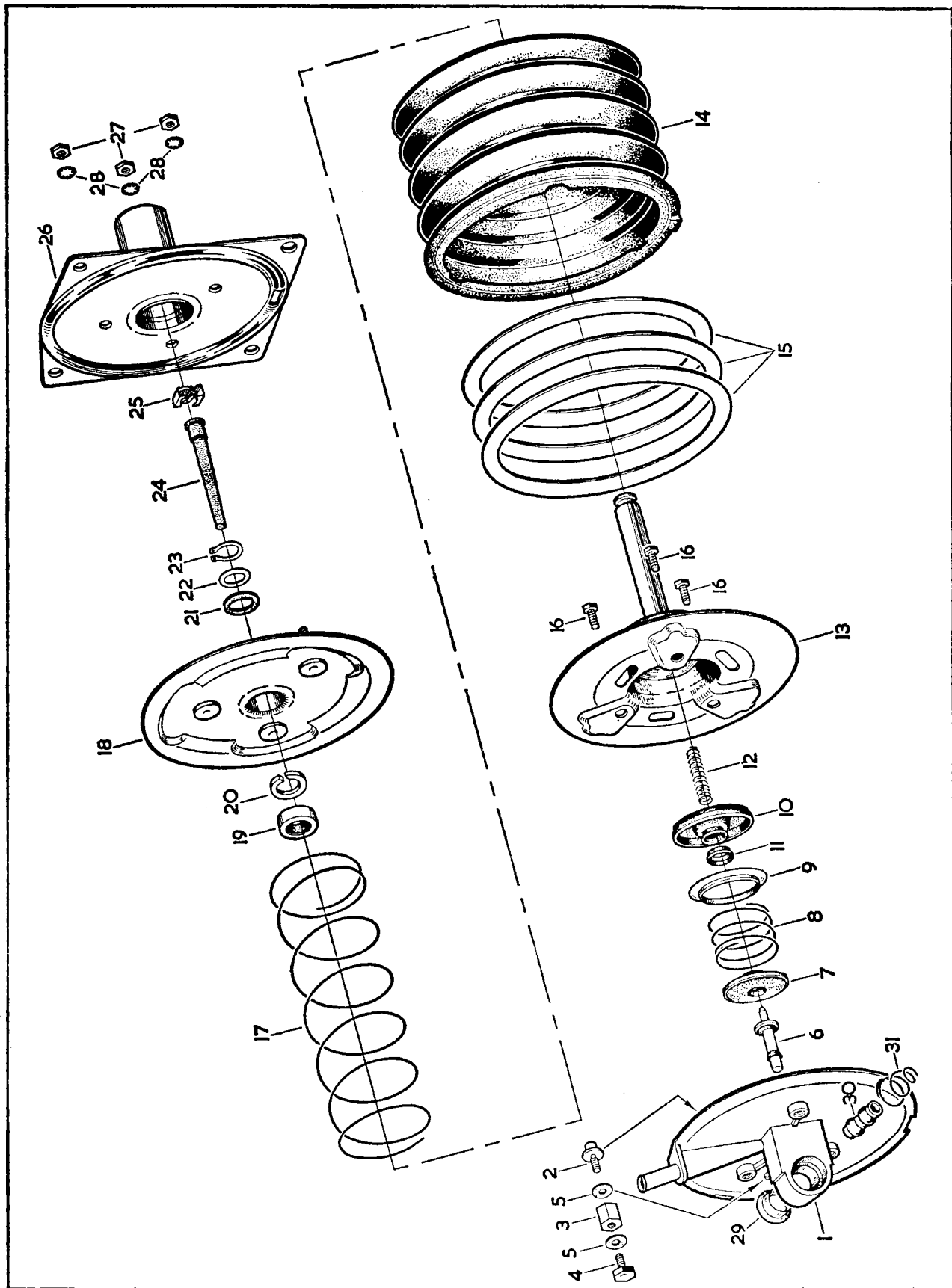


PLATE 24

# RESERVAC TANK FOR BRAKE SERVO

Part No.	Description	Plate No.	No. per Unit	Remarks
C.17488	<b>RESERVAC TANK ASSEMBLY</b>	25- 1	1	
UFS.125/4R FG.104/X	<b>Screw, Set, securing Reservac Tank to Body</b> <b>Washer, Spring, on Setscrews</b>		4 4	
C.14693	<b>CHECK VALVE ASSEMBLY ON RESERVAC TANK</b>	25- 2	1	
C.17493	<b>VACUUM HOSE FROM RESERVAC TANK TO SERVO</b>	25- 3	1	<b>R.H. DRIVE CARS ONLY.</b>
C.18459	<b>VACUUM HOSE FROM RESERVAC TANK TO SERVO</b>		1	<b>L.H. DRIVE CARS ONLY.</b>
C.15886/5 C.1040/4	<b>Clip, securing Hose to Tank and Servo</b> <b>Clip, securing Hose to Dash and Master Cylinder Bracket</b>	25- 4 25- 5	2 See Remarks	1 off required for R.H. Drive Cars 3 off required for L.H. Drive Cars
C.17494	<b>VACUUM HOSE FROM CHECK VALVE TO AIR BALANCE PIPE ON ENGINE</b>	25- 6	1	
C.15886/5	<b>Clip, securing Hose</b>	25- 7	2	
C.14746	<b>ADAPTOR ASSEMBLY, AT REAR OF AIR BALANCE PIPE, FOR CONNEC- TION OF VACUUM HOSE</b>	25- 8	1	
C.14089 UFN.125/L FG.104/X	<b>Gasket, under Adaptor</b> <b>Nut, securing Adaptor</b> <b>Washer, Spring, under Nuts</b>	25- 9	1 2 2	

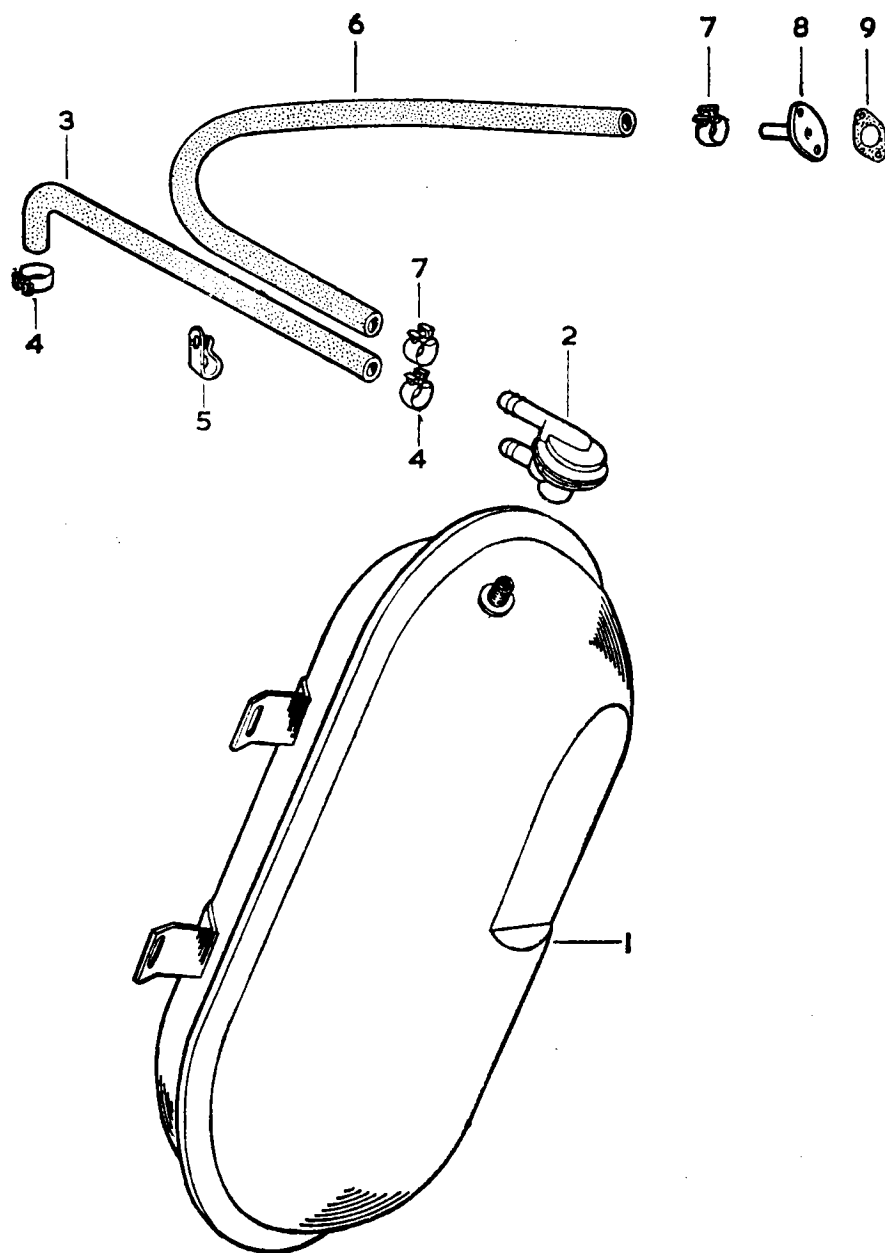


PLATE 25



# BRAKE CONTROLS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.17254	<b>BRAKE PEDAL</b>	26- 1	1	<b>R.H. DRIVE CARS ONLY.</b>
C.17592	<b>BRAKE PEDAL</b>		1	<b>L.H. DRIVE CARS ONLY.</b>
C.14366	<b>Return Spring, for Brake Pedal</b>		1	
C.15245	<b>STEEL PAD ON BRAKE PEDAL</b>		1	Fitted from Chassis No. 850001 to 850474. 875001 to 876998. 860001 to 860374 except 860365. 885001 to 885870.
C.20221	<b>STEEL PAD ON BRAKE PEDAL</b>	26- 2	1	Fitted to Chassis No. 850475 and subs. 876999 and subs. 860375 and subs. also 860365. 885871 and subs.
C.8667/2	<b>Nut, Self-Locking, securing Pad to Pedal</b>		1	
C.9934	<b>RUBBER PAD ON BRAKE PEDAL</b>	26- 3	1	
C.17253	<b>HOUSING FOR BRAKE PEDAL</b>		1	Fitted from Chassis No. 850001 to 850232. 875001 to 875858. 860001 to 860020. 885001 to 885104.
C.12473	<b>Stud, for mounting of Brake Master Cylinder and Servo Brackets to Housing</b>		9	
C.18203	<b>Stud, for fixing of Housing to Scuttle and for mounting of Clutch Master Cylinder</b>		6	
C.17260	<b>Bush, in Housing, for Brake Pedal Shaft and Clutch Pedal</b>		1	
UCS.125/3R	<b>Screw, Set, retaining Bush</b>		1	
C.17498	<b>Bearing (Torrington B.128), in Housing, for Brake Pedal Shaft</b>		1	
C.18262	<b>Gasket, between Housing and Scuttle</b>		1	
C.8667/2	<b>Nut, Self-Locking, securing Housing to Scuttle</b>		5	
FW.105/T	<b>Washer, Plain, under Nuts</b>		5	

# BRAKE CONTROLS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.19666	<b>HOUSING FOR BRAKE PEDAL</b>	26- 4	1	Fitted to Chassis No. 850233 and subs. 875859 and subs. 860021 and subs. 885105 and subs.
C.12473	Stud, for mounting of Brake Master Cylinder and Servo Brackets to Housing		9	
C.18203	Stud, for fixing of Housing to Scuttle and for mounting of Clutch Master Cylinder		6	
C.19613	Flanged Bearing Tube, at side of Pedal Housing	26- 5	1	
UCS.125/4R	Screw, Set, securing Bearing Tube		2	
C.724	Washer, Shakeproof, on Setscrews		2	
C.19623	Bush, in Bearing Tube, for Brake Pedal Shaft	26- 6	1	
C.17498	Bearing (Torrington B.128), in Housing, for Brake Pedal Shaft	26- 7	1	
C.18262	Gasket, between Housing and Scuttle	26- 8	1	
C.8667/2	Nut, Self-Locking, securing Housing to Scuttle		5	
FW.105/T	Washer, Plain, under Nuts		5	
C.17256	<b>SHAFT AND PIN ASSEMBLY, FOR MOUNTING OF BRAKE PEDAL</b>	26- 9	1	Fitted from Chassis No. 850001 to 850232. 875001 to 875858. 860001 to 860020. 885001 to 885104.
UFS.131/8R	Screw, Set, clamping Pedal on Shaft		1	
C.17485	Circlip, retaining Shaft	26-10	1	
C.17481	Washer, behind Circlip		1	
C.21755	Washer (Tufnol) between Brake and Clutch Pedals		1	
C.17261	<b>CONNECTING LEVER, BETWEEN PEDAL SHAFT AND END PLATE OF SERVO BELLOWS</b>		1	Fitted from Chassis No. 850001 to 850474. 875001 to 876998. 860001 to 860374. 885001 to 885870. Except 860365.
C.20320	<b>CONNECTING LEVER, BETWEEN PEDAL SHAFT AND END PLATE OF SERVO BELLOWS</b>	26-11	1	Fitted from Chassis No. 850475 to 850649. 876999 to 878963. 860375 to 861079. 885871 to 888168. Also to 860365.
C.21609	<b>CONNECTING LEVER, BETWEEN PEDAL SHAFT AND END PLATE OF SERVO BELLOWS</b>		1	Fitted to Chassis No. 850650 and subs. 878964 and subs. 861080 and subs. 888169 and subs.
C.17262	Nylon Bush, for Lever, on lower pin of Pedal Shaft	26-12	2	
C.17239	Rubber Buffer, for Lever, on upper pin of Pedal Shaft	26-13	1	
FW.204/T	Washer, Plain, at top of Rubber Buffer	26-14	1	
C.17240	Spacing Collar, at top of Washer	26-15	1	
C.17241	Belleville Washer, between Spacing Collar and Servo Operating Arm	26-16	1	

# BRAKE CONTROLS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.17242	<b>ARM, OPERATING BRAKE SERVO</b>	26-17	1	
C.17243	<b>Eccentric Barrel Nut</b> , for fine adjustment of Operating Arm and retaining Operating Arm and Connecting Lever		1	Fitted from Chassis No. 850001 to 850474. 875001 to 876998. 860001 to 860374. 885001 to 885870. Except 860365.
C.20787	<b>Eccentric Barrel Nut</b> , for fine adjustment of Operating Arm and retaining Operating Arm and Connecting Lever	26-18	1	Fitted to Chassis No. 850475 and subs. 876999 and subs. 860375 and subs. 885871 and subs. Also to 860365.
UFN.425/L	<b>Slotted Nut</b> , locking Eccentric Nut to upper pin of Pedal Shaft	26-19	1	
L.102/6U	<b>Split Pin</b> , retaining Nut	26-20	1	
C.8667/2	<b>Nut</b> , Self Locking, retaining Operating Arm and Connecting Lever on lower pin of Pedal Shaft		1	
FW.205/T	<b>Washer</b> , Plain, at each side of Operating Arm		2	
C.17238	<b>SERRATED PIN, IN UPPER END OF CONNECTING LEVER</b>	26-21	1	
C.17267	<b>Nylon Bush</b> , on Pin (VBM.10000)	26-22	1	
C.17268	<b>Steel Bush</b> , for "eye" on Servo Bellows End Plate (VBM.10036)	26-23	1	
C.17269	<b>Conical Spring</b> , above Steel Bush (VBM.10037)	26-24	1	
C.8667/2	<b>Nut</b> , retaining Servo Bellows End Plate on Pin		1	
C.1904	<b>Washer</b> , Plain, under Nut		1	
C.17264	<b>FORK END BETWEEN CONNECTING LEVER AND BALANCE LINK</b>	26-25	1	
C.17265	<b>Joint Pin</b> , securing Fork End to Connecting Lever	26-26	1	
C.17262	<b>Nylon Bush</b> , on Joint Pin	26-27	2	
C.17486	<b>Grub Screw</b> (Allen Head) retaining Joint Pin in Connecting Lever	26-28	1	Fitted from Chassis No. 850001 to 850649. 875001 to 878963. 860001 to 861079. 885001 to 888168.
C.20724/12	<b>Roll Pin</b> , retaining Joint Pin in Connecting Lever		1	Fitted to Chassis No. 850650 and subs. 878964 and subs. 861080 and subs. 888169 and subs.
C.17244	<b>BALANCE LINK ASSEMBLY FOR OPERATION OF MASTER CYLINDERS</b>		1	Fitted from Chassis No. 850001 to 850376. 875001 to 876638. 860001 to 860192. 885001 to 885571. <b>USE C.20341 FOR ALL REPLACEMENTS.</b>

# BRAKE CONTROLS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.20341	<b>BALANCE LINK ASSEMBLY FOR OPERATION OF MASTER CYLINDERS</b>	26-29	1	Fitted to Chassis No. 850377 and subs. 876639 and subs. 860193 and subs. 885572 and subs.
UFB.131/12R	<b>Bolt</b> , securing Fork End and Balance Link to Pivot Bracket		1	
C.17249	<b>Spacing Tube</b> , on Bolt	26-30	1	
C.17262	<b>Nylon Bush</b> , on Spacing Tube	26-31	4	
C.8667/2	<b>Nut</b> , Self-Locking, on Bolt		1	
C.17246	<b>PIVOT BRACKET ASSEMBLY FOR BALANCE LINK</b>	26-32	1	
UFB.131/28R	<b>Bolt</b> , mounting Pivot Bracket to Brake Master Cylinder Bracket		1	
C.17236	<b>Sleeve</b> , on Bolt	26-33	1	
C.17262	<b>Nylon Bush</b> , at each end of Sleeve	26-34	2	
C.8667/2	<b>Nut</b> , Self-Locking, on Bolt		1	
C.18195	<b>BRACKET ASSEMBLY FOR MOUNTING OF BRAKE MASTER CYLINDERS</b>	26-35	1	
UFN.131/L	<b>Nut</b> , securing Bracket to Pedal Housing		4	
C.725	<b>Washer</b> , Shakeproof, under Nuts		4	
UCS.131/4R	<b>Screw</b> , Set, securing Bracket to Pedal Housing		1	
C.8667/2	<b>Nut</b> , Self-Locking, securing Bracket to Scuttle		2	
C.17235	<b>BRAKE MASTER CYLINDER ASSEMBLY (UPPER) OPERATING REAR BRAKES (VBM.4039)</b>		1	Fitted from Chassis No. 850001 to 850254. 875001 to 876014. 860001 to 860026. 885001 to 885155.
C.19968	<b>BRAKE MASTER CYLINDER ASSEMBLY (UPPER) OPERATING REAR BRAKES (VBM.4706)</b>	26-36	1	Fitted to Chassis No. 850255 and subs. 876015 and subs. 860027 and subs. 885156 and subs.
	For individual items, please refer to section for "Hydraulic Brake Pipes"			
C.17482	<b>Fork End</b> , for connection of Master Cylinder to Balance Link	26-37	1	
UFN.231/L	<b>Nut</b> , securing Fork End to Push Rod		1	
J.105/12S	<b>Clevis Pin</b> , securing Balance Link to Upper Master Cylinder		1	
L.102-5/6U	<b>Split Pin</b> , retaining Clevis Pin		1	
FW.105/T	<b>Washer</b> , Plain, behind Split Pin		1	

# BRAKE CONTROLS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.17234	<b>BRAKE MASTER CYLINDER ASSEMBLY (LOWER) OPERATING FRONT BRAKES (VBM.4038)</b>		1	Fitted from Chassis No. 850001 to 850254. 875001 to 876014. 860001 to 860026. 885001 to 885155.
C.19967	<b>BRAKE MASTER CYLINDER ASSEMBLY (LOWER) OPERATING FRONT BRAKES (VBM.4705)</b>	26-38	1	Fitted to Chassis No. 850255 and subs. 876015 and subs. 860027 and subs. 885156 and subs.
	For individual items, please refer to section for "Hydraulic Brake Pipes"			
J.105/10S	Clevis Pin, securing Balance Link to Master Cylinder	26-39	1	
L.102-5/6U	Split Pin, retaining Clevis Pin		1	
FW.105/T	Washer, Plain, behind Split Pin		1	
UFS.131/8R	Screw, Set, securing Master Cylinders to Bracket		4	
C.8667/2	Nut, Self-Locking, on Setscrews		4	
C.18172	<b>BRACKET ASSEMBLY FOR MOUNTING OF BRAKE SERVO</b>	26-40	1	
UFN.131/L	Nut, securing Bracket to Pedal Housing		4	
C.725	Washer, Shakeproof, under Nuts		4	
C.17266	<b>BRAKE VACUUM SERVO ASSEMBLY (VB.10000)</b>	26-41	1	
C.8667/2	Nut, Self-Locking, retaining Servo Bellows on Connecting Lever Pin		1	
C.1904	Special Washer, behind Self-Locking Nut		1	
C.8667/2	Nut, Self-Locking, securing Brake Servo to Mounting Bracket		4	
FW.105/T	Washer, Plain, under Nuts		4	
C.18266	<b>RUBBER SEAL, BETWEEN SERVO BRACKET AND DASH</b>	26-42	1	

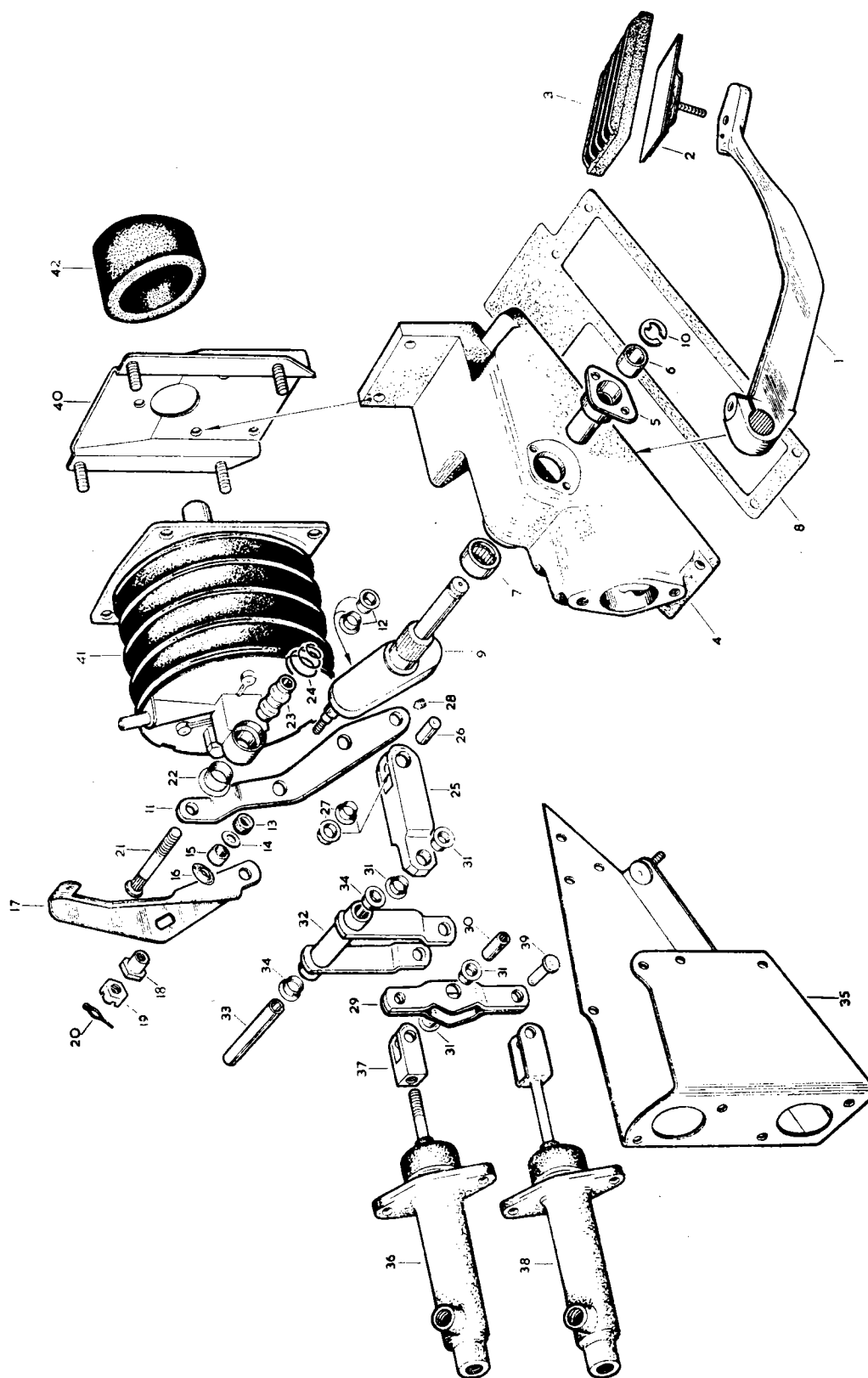


PLATE 26

# HANDBRAKE CONTROL

Part No.	Description	Plate No.	No. per Unit	Remarks
C.16823	<b>HANDBRAKE LEVER ASSEMBLY</b>	27- 1	1	
C.17736	Chrome Thumb Button, in end of Lever		1	
C.17737	Spring, under Button		1	
C.17735	Push Rod Assembly, operating Pawl		1	
J.103/5.5S	Clevis Pin, securing Push rod to Pawl		1	
L.102/4U	Split Pin, retaining Clevis Pin		1	
C.17738	Pawl		1	
C.17162	Cover Plate, sealing Pawl Access Hole		1	
BD.711/6	Screw, Self-Tapping, securing Cover Plate		2	
C.17741	Bolt (Chromed Head) pivoting Pawl		1	
C.17740	Spacing Tube, on Bolt		1	
C.17739	Spacing Collar, on Tube		2	
C.8737/2	Nut, Self-locking, on Bolt		1	
C.17742	Lever Assembly, for operation of Handbrake Cable		1	
C.17750	Pivot Pin, for Lever		1	} SUPERSEDED BY C.21123, C.21125, C.21124 AND L.104/12U.
C.17751	Circlip, retaining Pivot Pin		1	
C.21123	Pivot Pin, for Lever		1	} SUPERSEDES C.17751 AND C.17750.
C.21125	Nut, retaining Pivot Pin		1	
C.21124	Washer, under Nut		1	
L.104/12U	Split Pin, securing Nut		1	
C.17746	Mounting Plate Assembly, for Handbrake		1	
UFS.531/6R	Screw, Set, securing Handbrake Assembly to Propeller Shaft Tunnel		4	
C.17879	Tapped Plate, at rear fixing		1	
C.16660	<b>SWITCH FOR OPERATION OF HAND- BRAKE WARNING LIGHT (31893-12.SA)</b>	27- 2	1	
C.18737	Bracket, mounting Switch to Handbrake	27- 3	1	
UFS.119/8R	Screw, Set, securing Bracket to Cable Abutment Block		1	
C.8667/17	Nut, on Setscrew		1	
AW.102/T	Washer, Plain, on Setscrew		2	
C.18738	Spring Striker, operating Warning Light Switch	27- 4	1	
C.17415	<b>HANDBRAKE CABLE ASSEMBLY</b>		1	Fitted from Chassis No. 850001 to 850554. 875001 to 877566. 860001 to 860663. 885001 to 886262.
C.20401	<b>HANDBRAKE CABLE ASSEMBLY</b>	27- 5	1	Fitted to Chassis No. 850555 and subs. 877567 and subs. 860664 and subs. 886263 and subs.
J.105/10S	Clevis Pin, securing Handbrake Cable to Lever and Compensator	27- 6	2	
L.103/7U	Split Pin, retaining Clevis Pins		2	
FW.105/T	Washer, Plain, behind Split Pins		2	
C.17432	Grommet, in Propeller Shaft Tunnel, for Cable	27- 7	1	

# HANDBRAKE CONTROL

Part No.	Description	Plate No.	No. per Unit	Remarks
C.18374	<b>HANDBRAKE COMPENSATOR ASSEMBLY, COMPLETE</b>		1	Fitted from Chassis No. 850001 to 850554. 875001 to 877566. 860001 to 860663. 885001 to 886262.
C.18375	<b>Outer Lever Assembly</b> , complete with Link and Abutment Block		1	
C.18383	<b>Inner Lever Assembly</b> , complete with Link		1	
C.18387	<b>Return Spring</b> , for Compensator Levers		1	
C.18389	<b>Pivot Bracket Assembly</b> , for mounting of Compensator		1	
L.103/7U	<b>Split Pin</b> , retaining Levers and Spring on Pivot Bracket		1	
FW.106/T	<b>Washer</b> , Plain, behind Split Pin		1	
C.18414	<b>Corrugated Washer</b> , behind Plain Washer		1	
C.20402	<b>HANDBRAKE COMPENSATOR ASSEMBLY, COMPLETE</b>	27- 8	1	Fitted to Chassis No. 850555 and subs. 877567 and subs. 860664 and subs. 886263 and subs.
C.20403	<b>Outer Lever Assembly</b> , complete with Link and Abutment Block		1	
C.20404	<b>Inner Lever Assembly</b> , complete with Link		1	
C.18387	<b>Return Spring</b> , for Compensator Levers		1	
C.20406	<b>Pivot Bracket Assembly</b> , for mounting of Compensator Levers		1	
L.103/7U	<b>Split Pin</b> , retaining Levers and Spring on Pivot Bracket		1	
FW.106/T	<b>Washer</b> , Plain, behind Split Pin		1	
C.18414	<b>Corrugated Washer</b> , behind Plain Washer		1	
UFS.131/5R	<b>Screw</b> , Set, securing Pivot Bracket to Rear Suspension Cross Member		2	
FG.105/X	<b>Washer</b> , Spring, on Setscrews		2	
J.105/10S	<b>Clevis Pin</b> , securing Compensator Links to Operating Lever on Handbrake Calipers	27- 9	2	
L.103/7U	<b>Split Pin</b> , retaining Clevis Pins		2	
FW.105/T	<b>Washer</b> , Plain, behind Split Pins		2	
C.14366	<b>ANCHOR SPRING, BETWEEN HANDBRAKE CABLE AND REAR BRAKE HOSE BRACKET ON BODY</b>		1	
C.1040/1	<b>Clip</b> , for fixing of Spring to Handbrake Cable		1	
UFS.119/3R	<b>Screw</b> , Set, through Clip		1	
AW.102/T	<b>Washer</b> , Plain, on Setscrew		1	
UFN.119/L	<b>Nut</b> , on Setscrew		1	
C.723/A	<b>Washer</b> , Shakeproof, under Nut		1	



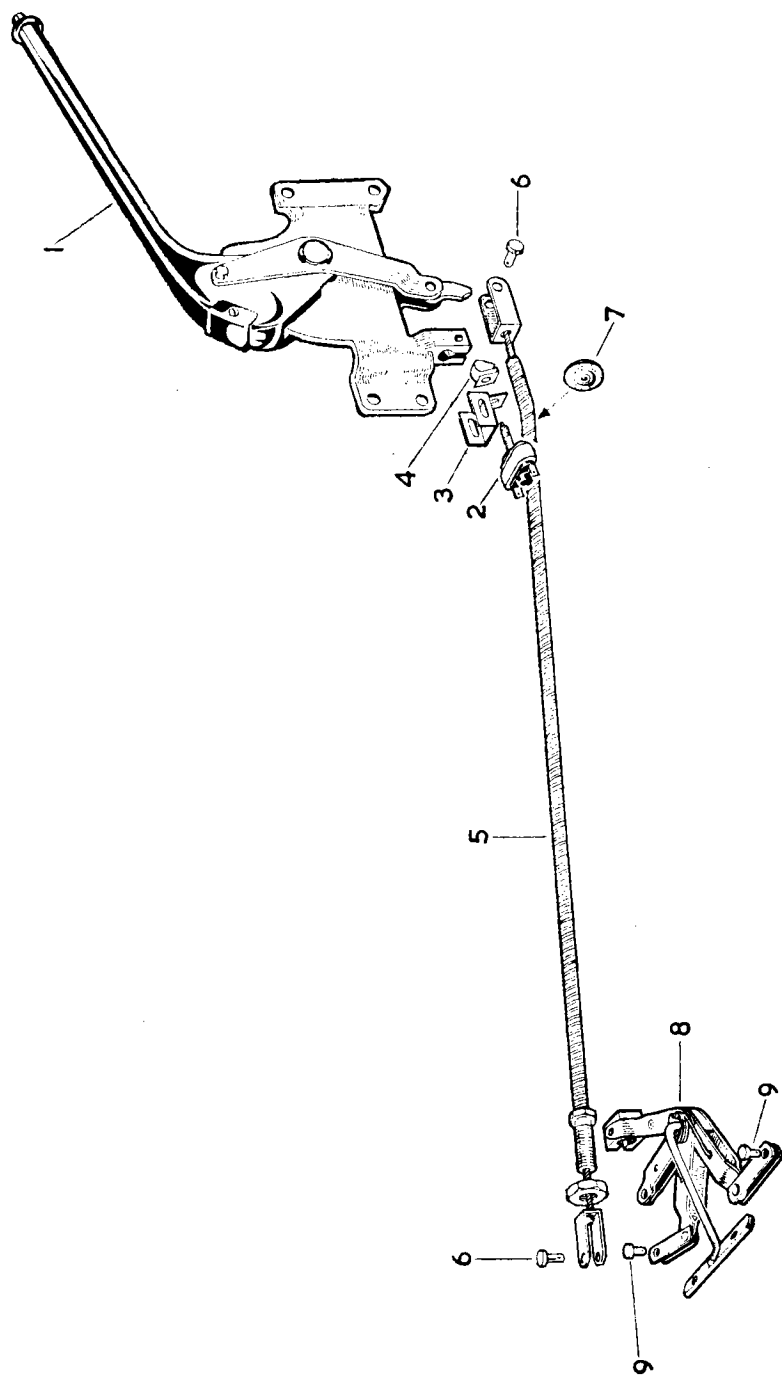


PLATE 27

# HYDRAULIC BRAKE PIPES

(R.H. DRIVE CARS ONLY)

Part No.	Description	Plate No.	No. per Unit	Remarks
C.18617	<b>RESERVOIR ASSEMBLY FOR BRAKE FLUID (COMPLETE WITH FILLER CAP AND LEVEL INDICATOR)</b>	28- 1	2	} Fitted from Chassis No. 850001 to 850555. 860001 to 860677.
C.18197	Filler Cap and Level Indicator	28-1A	2	
C.21896	<b>RESERVOIR ASSEMBLY FOR BRAKE FLUID (COMPLETE WITH FILLER CAP AND LEVEL INDICATOR)</b>		2	} Fitted to Chassis No. 850556 and subs. 860678 and subs.
C.21889	Filler Cap and Level Indicator		2	
C.21890	Protective Cap over Indicator Plunger		2	
C.17476	<b>BRACKET ASSEMBLY FOR MOUNTING OF FLUID RESERVOIRS</b>	28- 2	1	} Fitted from Chassis No. 850001 to 850555. 860001 to 860677.
UFS.125/4R	Screw, Set, clamping Reservoir Clips		3	
C.8667/1	Nut, Self-Locking, on Setscrews		3	
UFS.131/4R	Screw, Set, securing Bracket to Dash		2	
C.725	Washer, Shakeproof, on Setscrews		2	
C.20232	<b>BRACKET FOR MOUNTING OF FLUID RESERVOIRS</b>		1	} Fitted to Chassis No. 850556 and subs. 860678 and subs.
UFS.131/4R	Screw, Set, securing Brackets to Dash		2	
C.725	Washer, Shakeproof, on Setscrews		2	
C.19497	<b>CLAMP, SECURING RESERVOIRS TO BRACKET</b>		2	} Fitted to Chassis No. 850556 and subs. 860678 and subs.
C.20235	Stud, securing Clamp		2	
C.8737/1	Nut, Self-Locking, on Studs		4	
C.6854	<b>LOW PRESSURE HOSE FROM RESERVOIR TO PIPE</b>	28- 3	2	
C.15886/5	Clip, securing Hose to Reservoirs	28- 4	2	
C.15886/4	Clip, securing Hose to Hydraulic Pipes	28- 5	2	

# HYDRAULIC BRAKE PIPES

(R.H. DRIVE CARS ONLY)

Part No.	Description	Plate No.	No. per Unit	Remarks
C.17385	HYDRAULIC PIPE ASSEMBLY FROM HOSE TO FRONT BRAKES MASTER CYLINDER (LOWER) (VBO.7598)	28- 6	1	
C.17387	HYDRAULIC PIPE ASSEMBLY FROM HOSE TO REAR BRAKES MASTER CYLINDER (UPPER) (VBO.7597)	28- 7	1	
C.17234	BRAKE MASTER CYLINDER ASSEMBLY (LOWER) OPERATING FRONT BRAKES (VBM.4038)	28- 8	1	
8528	Body only (VBM.4126)	28- 9	1	} Fitted from Chassis No. 850001 to 850254. 860001 to 860026.
8296	Seal, on Valve (VBO.4842)	28-10	1	
7676	Valve (VBO.3539)	28-11	1	
6943	Spring, on Valve (VBO.1410)	28-12	1	
8531	Spring Support, at front of Cylinder Body (VBM.4423)	28-13	1	
8532	Main Spring (VBO.7008)	28-14	1	
8530	Spring Support at rear of Cylinder Body(VBO.7010)	28-15	1	
8533	Cup Seal, on Piston (VBO.8205)	28-16	1	
8529	Piston (VBO.7007)	28-17	1	
8536	Static Seal, on Piston (VBO.4998)	28-18	1	
8537	Push Rod Assembly (VBO.7173)	28-19	1	
8535	Circlip, retaining Push Rod in Cylinder Body (VBO.7024)	28-20	1	
8534	Dust Excluder, over end of Cylinder Body (VBO.7022)	28-21	1	
C.19967	BRAKE MASTER CYLINDER ASSEMBLY (LOWER) OPERATING FRONT BRAKES (VBM.4705)		1	} Fitted to Chassis No. 850255 and subs. 860027 and subs.  C.19967 MAY BE USED TO REPLACE C.17234.
8981	Spring Support, at rear of Cylinder Body (VBO.8599)		1	
8983	Piston (VBO.8612)		1	
All other items are as for Master Cylinder C.17234.				
C.17235	BRAKE MASTER CYLINDER ASSEMBLY (UPPER) OPERATING REAR BRAKES (VBM.4039)	28-22	1	
8539	Valve (VBO.7106)		1	} Fitted from Chassis No. 850001 to 850254. 860001 to 860026.
8538	Piston (VBO.7105)		1	
8540	Push Rod (VBO.7515)		1	
8541	Washer, on Push Rod (VBO.7023/1)		1	
8542	Locknut, on Push Rod (VBO.6054)		1	
All other items are as for Master Cylinder C.17234.				

# HYDRAULIC BRAKE PIPES

(R.H. DRIVE CARS ONLY)

Part No.	Description	Plate No.	No. per Unit	Remarks
C.19968	<b>BRAKE MASTER CYLINDER ASSEMBLY (UPPER) OPERATING REAR BRAKES (VBM.4706)</b>		1	Fitted to Chassis No. 850255 and subs. 860027 and subs. <b>C.19968 MAY BE USED TO REPLACE C.17235.</b>
8981	Spring Support, at rear end of Cylinder Body (VBO.8599)		1	
8539	Valve (VBO.7106)		1	
8982	Piston (VBO.8600)		1	
8540	Push Rod (VBO.7515)		1	
8541	Washer, on Push Rod (VBO.7023/1)		1	
8542	Locknut, on Push Rod (VBO.6054)		1	
All other items are as for Master Cylinder C.17234.				
8666	<b>REPAIR KIT FOR SERVICING OF BRAKE MASTER CYLINDERS (VBO.8062)</b>		2	
	(COMPRISING CUP SEAL, STATIC SEAL, VALVE SEAL, DUST EXCLUDER AND TUBE OF RUBBER GREASE)			
UFS.131/8R	Screw, Set, securing Master Cylinders to Bracket on Pedal Housing		4	
C.8667/2	Nut, Self-Locking, on Setscrews		4	
C.17389	<b>HYDRAULIC PIPE ASSEMBLY FROM FRONT BRAKES MASTER CYLINDER TO 4WAY UNION (VBO.7449)</b>	28-23	1	
C.17464	<b>4-WAY UNION (VBO.7301)</b>	28-24	1	
UFB.131/24R	Bolt, securing 4-Way Union to Cross Member		1	
C.8667/2	Nut, Self-Locking, on Bolt		1	
C.17391	<b>HYDRAULIC PIPE ASSEMBLY FROM 4-WAY UNION TO R.H. FRONT FLEXIBLE HOSE (VBO.7370)</b>	28-25	1	

# HYDRAULIC BRAKE PIPES

(R.H. DRIVE CARS ONLY)

Part No.	Description	Plate No.	No. per Unit	Remarks
C.17392	<b>HYDRAULIC PIPE ASSEMBLY FROM 4-WAY UNION TO L.H. FRONT FLEXIBLE HOSE (VBO.7372)</b>	28-26	1	
C.13182	<b>FRONT FLEXIBLE HOSE (WDO.22680/16<math>\frac{1}{2}</math>)</b>	28-27	2	
UFN.237/L	<b>Locknut</b> , securing ends of Flexible Hoses to Brackets on Front Frame and Stub Axle Carriers		4	
C.741	<b>Washer</b> , Shakeproof, under Locknuts		4	
C.17393	<b>HYDRAULIC PIPE ASSEMBLY FROM FRONT FLEXIBLE HOSE TO BRAKE CALIPER (VBO.7371)</b>	28-28	2	
C.17395	<b>HYDRAULIC PIPE ASSEMBLY FROM REAR BRAKES MASTER CYLINDER TO PIPE CONNECTOR (VBO.7450)</b>	28-29	1	
C.13187	<b>PIPE CONNECTOR (VBO.1766)</b>	28-30	1	
C.17459	<b>HYDRAULIC PIPE ASSEMBLY FROM PIPE CONNECTOR TO REAR FLEXIBLE HOSE (VBO.7373)</b>	28-31	1	
C.13188	<b>REAR FLEXIBLE HOSE (WDO.22681/13<math>\frac{3}{4}</math>)</b>	28-32	1	
UFN.237/L	<b>Locknut</b> , securing Rear Flexible Hose to Bracket on Body		1	
C.741	<b>Washer</b> , Shakeproof, under Locknut		1	
C.11239	<b>Copper Gasket</b> , at connection of Hose to 3-Way Union (KL.44516)		1	

# HYDRAULIC BRAKE PIPES

(R.H. DRIVE CARS ONLY)

Part No.	Description	Plate No.	No. per Unit	Remarks
C.18834	<b>3-WAY UNION (VBO.1227)</b>	28-33	1	
UFS.131/5R	<b>Screw</b> , Set, securing 3-Way Union to edge of Rear Suspension Cross Member		1	
UFN.131/L	<b>Nut</b> , on Setscrew		1	
C.740	<b>Washer</b> , Shakeproof, under Nut		1	
C.17397	<b>HYDRAULIC PIPE ASSEMBLY FROM 3-WAY UNION TO R.H. REAR CALIPER (VBO.7374)</b>	28-34	1	
C.17398	<b>HYDRAULIC PIPE ASSEMBLY FROM 3-WAY UNION TO L.H. REAR CALIPER (VBO.7375)</b>	28-35	1	
C.3727	<b>CLIP, SECURING HYDRAULIC PIPES</b>	28-36	2	
C.10268	<b>CLIP, SECURING HYDRAULIC PIPES</b>	28-37	4	

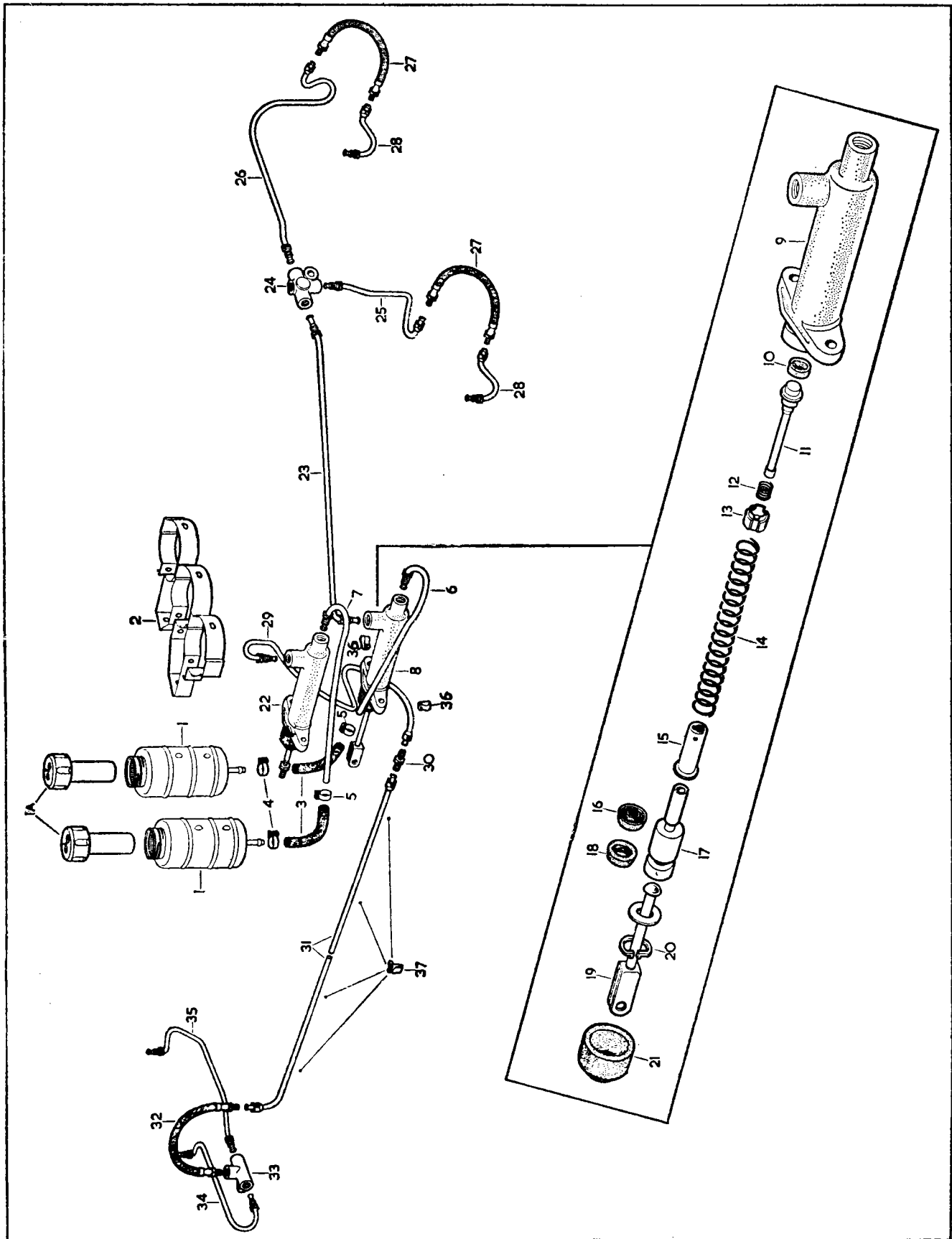


PLATE 28

# HYDRAULIC BRAKE PIPES

(L.H. DRIVE CARS ONLY)

Part No.	Description	Plate No.	No. per Unit	Remarks
C.18617	<b>RESERVOIR ASSEMBLY FOR BRAKE FLUID (COMPLETE WITH FILLER CAP AND LEVEL INDICATOR)</b>	29- 1	2	} Fitted from Chassis No. 875001 to 877556. 885001 to 886282.
C.18197	Filler Cap and Level Indicator	29-1A	2	
C.21896	<b>RESERVOIR ASSEMBLY FOR BRAKE FLUID (COMPLETE WITH FILLER CAP AND LEVEL INDICATOR)</b>		2	} Fitted to Chassis No. 877557 and subs. 886283 and subs.
C.21889	Filler Cap and Level Indicator		2	
C.21890	Protective Cap over Indicator Plunger		2	
C.18693	<b>BRACKET ASSEMBLY FOR MOUNTING OF FLUID RESERVOIRS</b>	29- 2	1	} Fitted from Chassis No. 875001 to 877556. 885001 to 886282.
UFS.125/4R	Screw, Set, clamping Reservoir Clips		3	
C.8667/1	Nut, Self-Locking, on Setscrews		3	
C.20234	<b>BRACKET FOR MOUNTING OF FLUID RESERVOIRS</b>		1	} Fitted to Chassis No. 877557 and subs. 886283 and subs.
C.19497	<b>CLAMP, SECURING RESERVOIRS TO BRACKET</b>		2	
C.20235	Stud, securing Clamp		2	
C.8737/1	Nut, Self-Locking, on Studs		4	
C.17812	<b>BRACKET ASSEMBLY, FOR FIXING OF RESERVOIR BRACKET TO L.H. SIDE MEMBER</b>	29- 3	2	}
C.17811	Clamping Piece, for Brackets	29- 4	2	
UFS.125/9R	Screw, Set, through Clamps		2	
UFN.125/L	Nut, on Setscrews		2	
C.724	Washer, Shakeproof, under Nuts		2	
C.18695	<b>SHIELD ASSEMBLY, PROTECTING RESERVOIRS FROM EXHAUST HEAT</b>	29- 5	1	} Fitted from Chassis No. 875001 to 877556. 885001 to 886282.
UFS.131/7R	Screw, Set, securing Shield and Reservoir Bracket to Fixing Bracket		4	
C.18698	Spacer, on Setscrews		4	
FW.105/T	Washer, Plain, on Setscrews		8	
UFN.131/L	Nut, on Setscrews		4	
C.725	Washer, Shakeproof, under Nut		4	
FW.105/T	Washer, Plain, on Setscrews		6	} Fitted to Chassis No. 877557 and subs. 886283 and subs.
UFN.131/L	Nut, on Setscrews		2	
C.725	Washer, Shakeproof, on Setscrews		4	
C.21255	Nut Retainer Clip		2	



# HYDRAULIC BRAKE PIPES

(L.H. DRIVE CARS ONLY)

Part No.	Description	Plate No.	No. per Unit	Remarks
C.18717	<b>LOW PRESSURE HOSE FROM RESERVOIR TO PIPE</b>	29- 6	2	
C.15886/5	Clip, securing Hose to Reservoirs	29- 7	2	
C.15886/4	Clip, securing Hose to Hydraulic Pipes	29- 8	2	
C.18715	<b>HYDRAULIC PIPE ASSEMBLY FROM HOSE TO FRONT BRAKES MASTER CYLINDER (LOWER)</b>	29- 9	1	
C.18714	<b>HYDRAULIC PIPE ASSEMBLY FROM HOSE TO REAR BRAKES MASTER CYLINDER (UPPER)</b>	29-10	1	
C.17234	<b>BRAKE MASTER CYLINDER ASSEMBLY (LOWER) OPERATING FRONT BRAKES (VBM.4038)</b>	29-11	1	Fitted from Chassis No. 875001 to 876014. 885001 to 885155.
8528	Body only (VBM.4126)	29-12	1	
8296	Seal, on Valve (VBO.4842)	29-13	1	
7676	Valve (VBO.3539)	29-14	1	
6943	Spring, on Valve (VBO.1410)	29-15	1	
8531	Spring Support, at forward end of Cylinder Body (VBM.4423)	29-16	1	
8532	Main Spring (VBO.7008)	29-17	1	
8530	Spring Support, at rear end of Cylinder Body (VBO.7010)	29-18	1	
8533	Cup Seal, on Piston (VBO.8205)	29-19	1	
8529	Piston (VBO.7007)	29-20	1	
8536	Static Seal, on Piston (VBO.4998)	29-21	1	
8537	Push Rod Assembly (VBO.7173)	29-22	1	
8535	Circlip, retaining Push Rod in Cylinder Body (VBO.7024)	29-23	1	
8534	Dust Excluder, over end of Cylinder Body (VBO.7022)	29-24	1	
C.19967	<b>BRAKE MASTER CYLINDER ASSEMBLY (LOWER) OPERATING FRONT BRAKES (VBM.4705)</b>		1	Fitted to Chassis No. 876015 and subs. 885156 and subs. <b>C.19967 MAY BE USED TO REPLACE C.17234.</b>
8981	Spring Support, at rear end of Cylinder Body (VBO.8599)		1	
8983	Piston (VBO.8612)		1	
	All other items are as for Master Cylinder C.17234.			
C.17235	<b>BRAKE MASTER CYLINDER ASSEMBLY (UPPER) OPERATING REAR BRAKES (VBM.4039)</b>	29-25	1	Fitted from Chassis No. 875001 to 876014. 885001 to 885155.
8539	Valve (VBO.7106)		1	
8538	Piston (VBO.7105)		1	
8540	Push Rod (VBO.7515)		1	
8541	Washer, on Push Rod (VBO.7023/1)		1	
8542	Locknut, on Push Rod (VBO.6054)		1	
	All other items are as for Master Cylinder C.17234			

# HYDRAULIC BRAKE PIPES

(L.H. DRIVE CARS ONLY)

Part No.	Description	Plate No.	No. per Unit	Remarks
C.19968	<b>BRAKE MASTER CYLINDER ASSEMBLY (UPPER) OPERATING REAR BRAKES (VBM.4706)</b>		1	Fitted to Chassis No. 876015 and subs. 885156 and subs. <b>C.19968 MAY BE USED TO REPLACE C.17235.</b>
8981	Spring Support, at rear end of Cylinder Body (VBO.8599)		1	
8539	Valve (VBO.7106)		1	
8982	Piston (VBO.8600)		1	
8540	Push Rod (VBO.7515)		1	
8541	Washer, on Push Rod (VBO.7023/1)		1	
8542	Locknut, on Push Rod (VBO.6054)		1	
	<b>All other items are as for Master Cylinder C.17234.</b>			
8666	<b>REPAIR KIT FOR SERVICING OF BRAKE MASTER CYLINDERS (VBO.8062) (COMPRISING CUP SEAL, STATIC SEAL, VALVE SEAL, DUST EXCLUDER AND TUBE OF RUBBER GREASE</b>		2	
UFS.131/8R	Screw, Set, securing Master Cylinders to Bracket on Pedal Housing		4	
C.8667/2	Nut, Self-Locking, on Setscrews		4	
C.17390	<b>HYDRAULIC PIPE ASSEMBLY FROM FRONT BRAKES MASTER CYLINDER TO 4-WAY UNION (VBO. 7449)</b>	29-26	1	
C.17464	<b>4-WAY UNION (VBO.7301)</b>	29-27	1	
UFB.131/24R	Bolt, securing 4-Way Union to Front Frame Cross Member		1	
C.8667/2	Nut, Self-Locking, on Bolt		1	
C.17465	<b>HYDRAULIC PIPE ASSEMBLY FROM 4-WAY UNION TO R.H. FRONT FLEXIBLE HOSE (VBO.7651)</b>	29-28	1	
C.17466	<b>HYDRAULIC PIPE ASSEMBLY FROM 4-WAY UNION TO L.H. FRONT FLEXIBLE HOSE (VBO.7650)</b>	29-29	1	

# HYDRAULIC BRAKE PIPES

(L.H. DRIVE CARS ONLY)

Part No.	Description	Plate No.	No. per Unit	Remarks
C.13182	<b>FRONT FLEXIBLE HOSE</b> <b>(WDO.22680/16<math>\frac{1}{2}</math>)</b>	29-30	2	
UFN.237/L	<b>Locknut</b> , securing ends of Flexible Hoses to Brackets on Front Frame and Stub Axle Carriers		4	
C.741	<b>Washer</b> , Shakeproof, under Locknuts		4	
C.17393	<b>HYDRAULIC PIPE ASSEMBLY FROM</b> <b>FRONT FLEXIBLE HOSES TO BRAKE</b> <b>CALIPER (VBO.7371)</b>	29-31	2	
C.17396	<b>HYDRAULIC PIPE ASSEMBLY FROM</b> <b>REAR BRAKES MASTER CYLINDER</b> <b>TO PIPE CONNECTOR (VBO.7643)</b>	29-32	1	
C.13187	<b>PIPE CONNECTOR (VBO.1766)</b>	29-33	1	
C.17459	<b>HYDRAULIC PIPE ASSEMBLY FROM</b> <b>PIPE CONNECTOR TO REAR</b> <b>FLEXIBLE HOSE (VBO.7373)</b>	29-34	1	
C.13188	<b>REAR FLEXIBLE HOSE (WDO.22681/13<math>\frac{3}{4}</math>)</b>	29-35	1	
UFN.237/L	<b>Locknut</b> , securing Rear Flexible Hose to Bracket on Body		1	
C.741	<b>Washer</b> , Shakeproof, under Locknut		1	
C.11239	<b>Copper Gasket</b> , at connection of Hose to 3-Way Union <b>(KL.44516)</b>		1	

# HYDRAULIC BRAKE PIPES

(L.H. DRIVE CARS ONLY)

Part No.	Description	Plate No.	No. per Unit	Remarks
C.18834	<b>3-WAY UNION (VBO.1227)</b>	29-36	1	
UFS.131/5R	<b>Screw, Set, securing 3-Way Union to edge of Rear Suspension Cross Member</b>		1	
UFN.131/L	<b>Nut, on Setscrew</b>		1	
C.740	<b>Washer, Shakeproof, under Nut</b>		1	
C.17824	<b>HYDRAULIC PIPE ASSEMBLY FROM 3-WAY UNION TO R.H. REAR CALIPER (VBO.7653)</b>	29-37	1	
C.17825	<b>HYDRAULIC PIPE ASSEMBLY FROM 3-WAY UNION TO L.H. REAR CALIPER (VBO.7654)</b>	29-38	1	
C.5023	<b>CLIP, SECURING HYDRAULIC PIPES</b>	29-39	4	
C.18461	<b>EDGE CLIP, SECURING HYDRAULIC PIPES</b>	29-40	2	

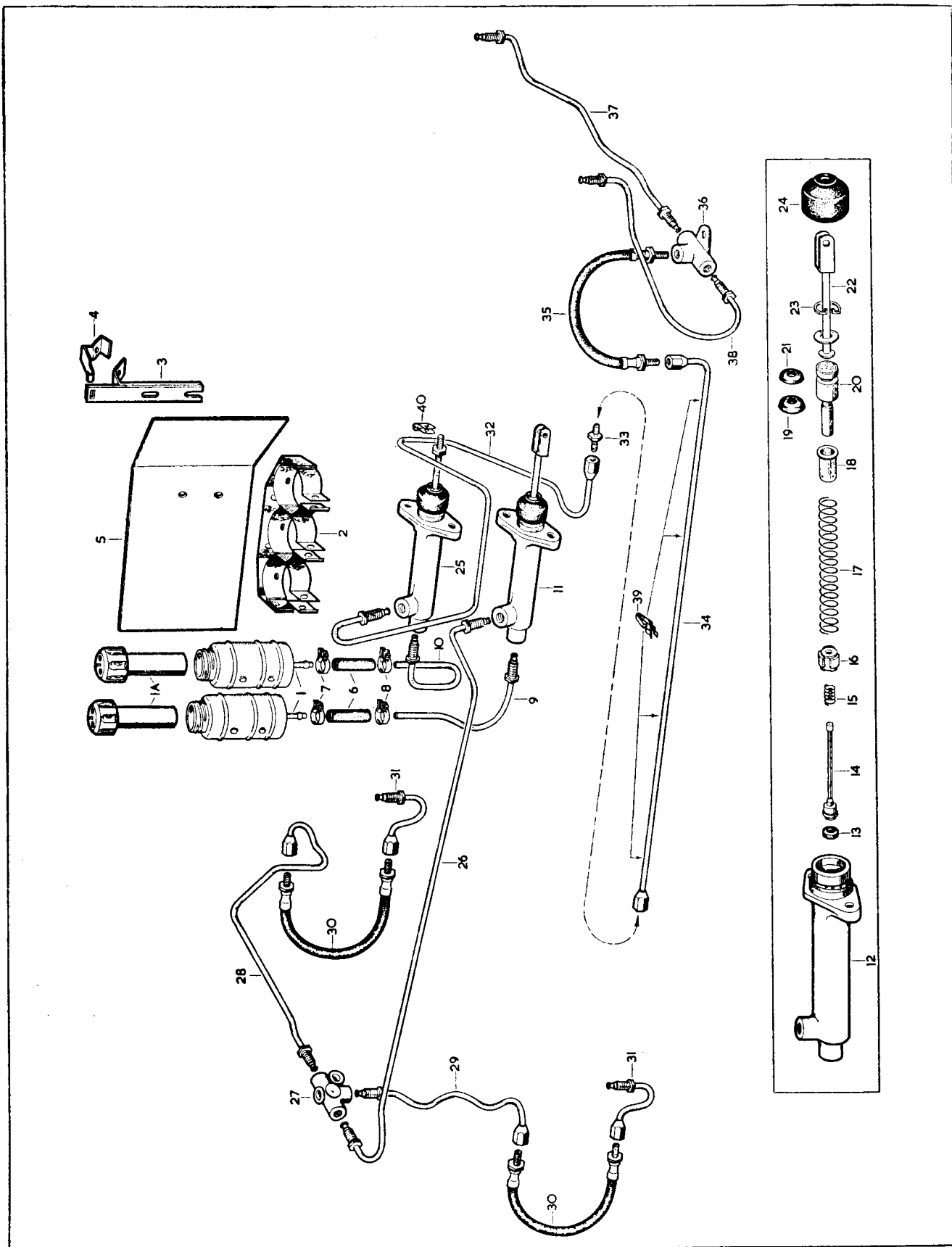


PLATE 29

# FRONT FRAME

Part No.	Description	Plate No.	No. per Unit	Remarks
C.20352	<b>FRONT SUB-FRAME ASSEMBLY</b>	35- 1	1	
C.15014	<b>FRONT CROSS MEMBER ASSEMBLY</b>	35- 2	1	
C.15029	<b>R.H. SIDE MEMBER ASSEMBLY</b>	35- 3	1	
C.15030	<b>L.H. SIDE MEMBER ASSEMBLY</b>	35- 4	1	
UFB.131/25R	<b>Bolt</b> , securing Side Members and Front Sub-Frame to Cross Member at top and fixing Hydraulic Brakes 4-Way Union		1	<b>FITTED AT R.H. SIDE ON R.H. DRIVE CARS AND L.H. SIDE ON L.H. DRIVE CARS.</b>
UFB.131/20R	<b>Bolt</b> , securing upper front Fulcrum Mounting Plates, Side Members and Front Sub-Frame to Cross Member at top		7	
UFB.131/31R	<b>Bolt</b> , securing lower front Fulcrum Blocks, Side Members, Front Sub-Frame and Anti-Roll Bar Brackets to Cross Member at bottom		2	
UFB.131/19R	<b>Bolt</b> , securing lower front Fulcrum Blocks, Side Members and Front Sub-Frame to Cross Member at bottom		6	
UFB.131/18R	<b>Bolt</b> , securing Side Members and Front Sub-Frame to Cross Member at bottom		4	
C.15045	<b>Packing Plate</b> , between attachment flange of Side Members and lower rail of Cross Member		2	
C.17510	<b>Bracket</b> , on Cross Member side channels, for Front Brake Hoses		2	
UFS.131/6R	<b>Screw</b> , Set, securing Brackets to Cross Member		2	
C.8667/2	<b>Nut</b> , Self-Locking, on Bolts and Setscrews		22	
UFS.131/7R	<b>Screw</b> , Set, securing Side Members to Dash		24	
C.8667/2	<b>Nut</b> , Self-Locking, on Setscrews		12	
FW.105/T	<b>Washer</b> , Plain, under Nuts		12	
UFB.137/18R	<b>Bolt</b> , securing Side Members to Body Underframe Channels		2	
C.8667/3	<b>Nut</b> , Self-Locking, on Bolts		2	
FW.106/T	<b>Washer</b> , Plain, under Nuts		2	

# FRONT FRAME

Part No.	Description	Plate No.	No. per Unit	Remarks
C.19326	<b>BONNET HINGE</b>	35- 5	2	
C.16804	<b>Nylon Bush</b> , for Bonnet Hinges	35- 6	4	
C.19330	<b>Bearing</b> (Steel) for Bonnet Hinges	35- 7	2	
UFB.137/18R	<b>Bolt</b> , securing Bonnet Hinges to Front Sub Frame		2	
FG.106/X	<b>Washer</b> , Spring, on Bolts		2	
C.19179	<b>REACTION PLATE, BETWEEN SIDE MEMBERS AT REAR, STIFFENING TORSION BAR ANCHOR BRACKET MOUNTINGS</b>	35- 8	1	
C.18730	<b>Bolt</b> , securing Reaction Plate and Torsion Bar Anchor Brackets to Side Members		4	
C.8667/3	<b>Nut</b> , Self-Locking, on Bolts		4	
C.8060	<b>Bolt</b> , securing Reaction Plate to Body Underframe Channels through Side Members		2	
C.8667/5	<b>Nut</b> , Self-Locking, on Bolts		2	

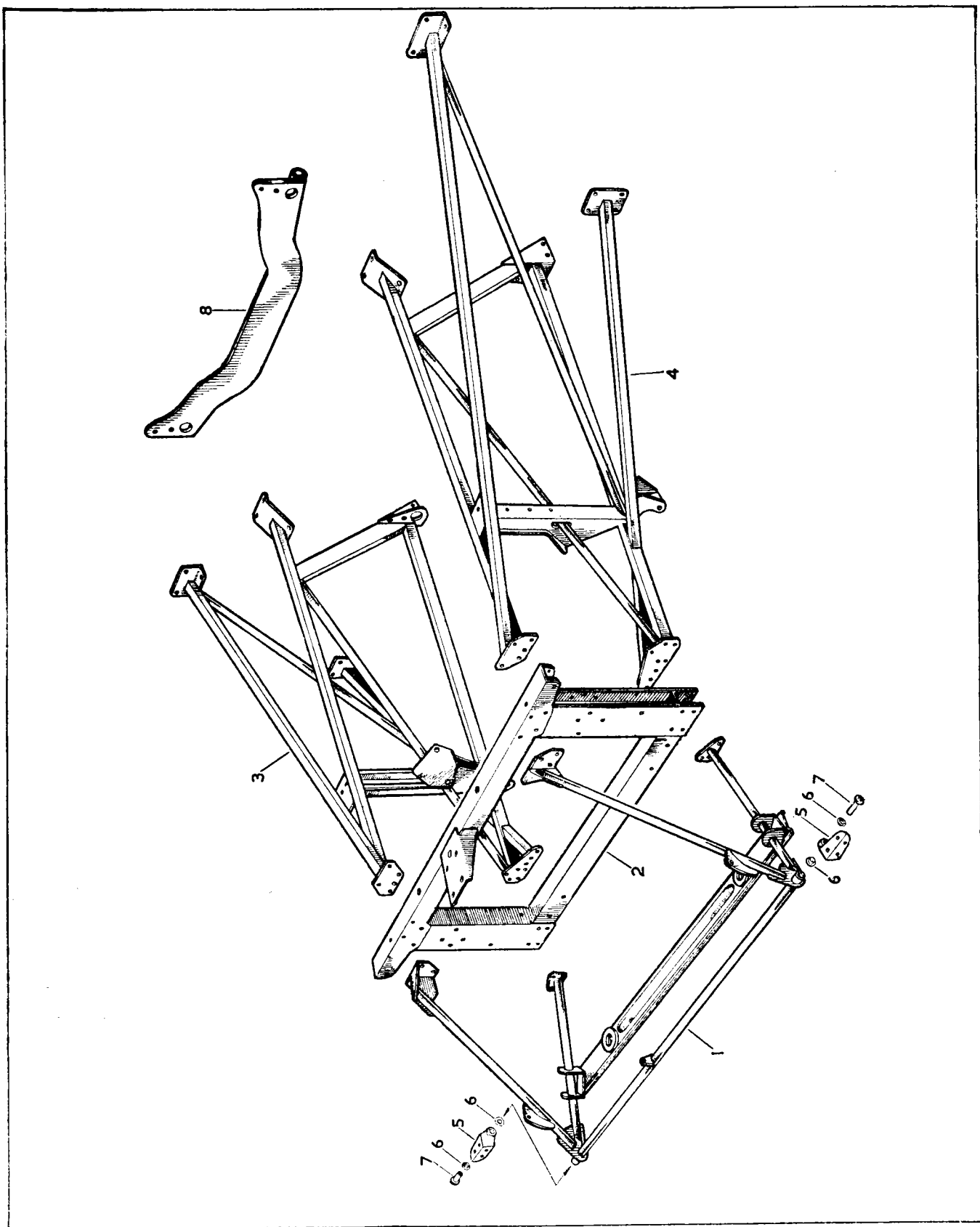


PLATE 35



# BODY SHELL

## FOR OPEN CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.22825	<b>BODY SHELL ASSEMBLY, COMPLETE</b>		1	
BD.22823	Underframe Assembly		1	
BD.19929	Bonnet and Front Wings Assembly		1	
C.20352	Front Sub-Frame Assembly		1	
C.15014	Front Cross Member Assembly		1	} FOR FIXINGS TO MAIN BODY PORTION, PLEASE REFER TO SECTION FOR FRONT FRAME.
C.15029	R.H. Side Member Assembly		1	
C.15030	L.H. Side Member Assembly		1	
C.19326	Hinge, for Bonnet		2	
BD.15168	Door Shell Assembly, R.H.		1	
BD.15169	Door Shell Assembly, L.H.		1	
BD.15495	Hinge Assembly, for R.H. Door		1	
BD.15496	Hinge Assembly, for L.H. Door		1	
BD.14768	Scuttle Top Panel		1	
BD.16547	R.H. Windscreen Pillar Assembly		1	
BD.16548	L.H. Windscreen Pillar Assembly		1	
BD.15217	Filler Panel, between R.H. Screen Pillar and Scuttle Top Panel		1	
BD.15218	Filler Panel, between L.H. Screen Pillar and Scuttle Top Panel		1	
BD.15467	Closing Panel, under R.H. Screen Pillar		1	
BD.15468	Closing Panel, under L.H. Screen Pillar		1	
BD.17069	Corner Panel, Dash to Scuttle Top, R.H.		1	
BD.17070	Corner Panel, Dash to Scuttle Top, L.H.		1	
BD.15180	Exterior Panel Assembly, R.H. Dash side		1	
BD.15181	Exterior Panel Assembly, L.H. Dash side		1	
BD.15133	R.H. Sill Outer Panel		1	
BD.15134	L.H. Sill Outer Panel		1	
BD.15184	End Plate, at front of R.H. Sill		1	
BD.15187	Bracket Assembly, at front of R.H. Sill, mounting Air Cleaner		1	
BD.15185	End Plate Assembly, at front of L.H. Sill		1	
BD.15186	Bracket Assembly, at front of L.H. Sill, mounting Battery Tray		1	
BD.19586	Bracket Assembly, for Jack Location		1	
BD.15188	Panel Assembly, lower rear		1	
BD.15190	Tonneau Panel and Rear Wings Assembly		1	
BD.18872	Top Quarter Panel Assembly, R.H.		1	
BD.18873	Top Quarter Panel Assembly, L.H.		1	
BD.15934	Lid Assembly, for Petrol Filler Box		1	
BD.18945	Filler Panel, seating R.H. Stop/Tail Lamp		1	
BD.18946	Filler Panel, seating L.H. Stop/Tail Lamp		1	
BD.18952	Fixing Bracket, inner, for R.H. Stop/Tail Lamp		1	
BD.19532	Fixing Bracket, outer, for R.H. Stop/Tail Lamp		1	
BD.18953	Fixing Bracket, inner, for L.H. Stop/Tail Lamp		1	
BD.19533	Fixing Bracket, outer, for L.H. Stop/Tail Lamp		1	
BD.15172	Boot Lid Shell Assembly		1	
BD.19211	R.H. Hinge Assembly, for Boot Lid		1	
BD.19212	L.H. Hinge Assembly, for Boot Lid		1	

# BODY UNDERFRAME AND PANELS

## FOR OPEN CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.15170	<b>BODY UNDERFRAME ASSEMBLY</b>		1	Fitted from Chassis No. 850001 to 850526.
BD.15171	<b>Floor Assembly</b>		1	875001 to 877355.
BD.23141	<b>Floor Assembly</b>		1	Fitted from Chassis No. 850001 to 850357.
BD.15196	<b>Rear End Assembly</b>		1	875001 to 876381.
				Fitted from Chassis No. 850358 to 850526.
				876382 to 877353.
BD.22823	<b>BODY UNDERFRAME ASSEMBLY</b>		1	Fitted to Chassis No. 850527 and subs. 877356 and subs.
BD.22819	<b>Floor Assembly</b>	36- 1	1	
BD.23101	<b>Rear End Assembly</b>		1	
BD.15171	<b>FLOOR ASSEMBLY</b>		1	Fitted from Chassis No. 850001 to 850357.
BD.19238	<b>Bracket Assembly, for Exhaust Silencer Mounting</b>		4	
BD.23141	<b>FLOOR ASSEMBLY (COMPLETE WITH HEEL WELLS)</b>		1	Fitted from Chassis No. 850358 to 850526.
BD.15131/2	<b>Heel Well only</b>		2	
BD.19238	<b>Bracket Assembly, for Exhaust Silencer Mounting</b>		4	
BD.22819	<b>FLOOR ASSEMBLY (COMPLETE WITH HEEL WELLS)</b>	36- 1	1	Fitted to Chassis No. 850527 and subs. 877356 and subs.
BD.15131/2	<b>Heel Well only</b>		2	
BD.19238	<b>Bracket Assembly, for Exhaust Silencer Mounting</b>		4	
BD.15588/1	<b>Plastic Plug, in Floor (<math>\frac{3}{8}</math>" dia.)</b>		26	<b>R.H. DRIVE CARS ONLY.</b>
BD.15588/2	<b>Plastic Plug, in Floor (<math>\frac{1}{2}</math>" dia.)</b>		2	
BD.15588/4	<b>Plastic Plug, in Floor (<math>\frac{3}{4}</math>" dia.)</b>		2	
BD.15588/5	<b>Plastic Plug, in Floor (<math>\frac{7}{8}</math>" dia.)</b>		10	
BD.19902	<b>Plastic Plug, in Floor</b>		1	
BD.22756	<b>Plastic Plug, in Floor (Safety Harness)</b>		4	

# BODY UNDERFRAME AND PANELS

## FOR OPEN CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.15196	<b>REAR END ASSEMBLY</b>		1	
BD.16650	Tunnel Assembly	36- 2	1	
BD.15223	Shut Pillar Assembly, R.H.	36- 3	1	
BD.15224	Shut Pillar Assembly, L.H.	36- 4	1	
BD.18839	Support Panel, for R.H. Rear Quarter	36- 5	1	
BD.18840	Support Panel, for L.H. Rear Quarter	36- 6	1	
BD.18831	Mounting Panel, R.H., for Hoodsticks		1	
BD.18832	Mounting Panel, L.H., for Hoodsticks		1	
BD.15232	Wheel Arch Panel Assembly, R.H. Forward	36- 7	1	
BD.15233	Wheel Arch Panel Assembly, L.H. Forward	36- 8	1	
BD.15225	Wheel Arch Panel Assembly, R.H. Rear	36- 9	1	
BD.15226	Wheel Arch Panel Assembly, L.H. Rear	36-10	1	
BD.15230	Valance Assembly, behind R.H. Wheel Arch	36-11	1	
BD.15231	Valance Assembly, behind L.H. Wheel Arch	36-12	1	
BD.22693	Floor Panel Assembly, Rear	36-13	1	
BD.20162	Cross Member Assembly, for Rear Floor	36-14	1	
BD.17445	Stiffening Bracket, at sides of Rear Cross Member	36-15	2	
BD.19077	Bracket Assembly, R.H., for mounting of Rear Suspension Cross Member		1	
BD.19078	Bracket Assembly, L.H., for mounting of Rear Suspension Cross Member		1	
BD.17442	Top Panel Assembly, above Rear Floor	36-16	1	
BD.19681	Rear Bulkhead Panel Assembly	36-17	1	
BD.15228	Panel Assembly, for front of Spare Wheel Compartment	36-18	1	
BD.15238	Reinforcement Angle, between Spare Wheel Compartment Panel and Top Panel		1	
BD.18963	Shield, for Interior Light	36-19	1	
BD.16212	Panel Assembly, reinforcing Tonneau	36-20	1	
BD.18949	Bracket Assembly, mounting R.H. Hinge for Boot Lid		1	
BD.18950	Bracket Assembly, mounting L.H. Hinge for Boot Lid		1	
BD.20504	Extension, between R.H. Hinge Bracket and Rear Bulkhead Panel		1	
BD.20505	Extension, between L.H. Hinge Bracket and Rear Bulkhead Panel		1	
BD.23101	<b>REAR END ASSEMBLY</b>		1	
BD.22808	Floor Panel Assembly, rear		1	
BD.22816	Stiffening Bracket, at R.H. side of Rear Cross Member		1	
BD.22817	Stiffening Bracket, at L.H. side of Rear Cross Member		1	
All other items are as for Rear End Assembly BD.15196.				
BD.19221	Extension, on R.H. Shut Pillar, for Door Seal Retainer		1	
BD.19222	Extension, on L.H. Shut Pillar, for Door Seal Retainer		1	
BD.19132	Bracket Assembly, for mounting of Rear Suspension Bump Stop Rubbers		2	
BD.15137	Panel Assembly, at R.H. side of Gearbox	36-21	1	
BD.15138	Panel Assembly, at L.H. side of Gearbox	36-22	1	
BD.15198	Reinforcement Panel, for R.H. Shut Pillar	36-23	1	
BD.15994	Closing Panel, for R.H. Shut Pillar	36-24	1	
BD.15199	Reinforcement Panel, for L.H. Shut Pillar	36-25	1	
BD.15995	Closing Panel, for L.H. Shut Pillar	36-26	1	
BD.17456	Support Panel, for Shut Pillars		2	
BD.18368	Reinforcement Panel, lower rear, for Propeller Shaft Tunnel		1	
BD.15982	Reinforcement Panel, at rear of R.H. Sill	36-27	1	
BD.15983	Reinforcement Panel, at rear of L.H. Sill	36-28	1	
BD.16488	Reinforcement Panel, at front of Sills	36-29	2	
BD.15202	Closing Panel, for front of R.H. Sill	36-30	1	
BD.15203	Closing Panel, for front of L.H. Sill	36-31	1	
BD.14918	Reinforcement Panel, for R.H. Dash side		1	
BD.14919	Reinforcement Panel, for L.H. Dash side	36-32	1	
BD.16942	Closing Panel Assembly, R.H. lower Dash front		1	
BD.16943	Closing Panel, L.H. lower Dash front		1	

Fitted from Chassis No.  
850001 to 850526.  
875001 to 877355.

Fitted to Chassis No.  
850527 and subs.  
877356 and subs.

# BODY UNDERFRAME AND PANELS

## FOR OPEN CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.15180	<b>EXTERIOR PANEL ASSEMBLY, R.H. DASH SIDE</b>	36-33	1	
BD.15181	<b>EXTERIOR PANEL ASSEMBLY, L.H. DASH SIDE</b>	36-34	1	
BD.15133	<b>R.H. SILL OUTER PANEL</b>	36-35	1	
BD.15184	End Plate, at front of R.H. Sill		1	
BD.15187	Bracket Assembly, at side of R.H. Sill for Mounting Air Cleaner		1	
BD.15134	<b>L.H. SILL OUTER PANEL</b>	36-36	1	
BD.15185	End Plate Assembly, at front of L.H. Sill		1	
BD.15186	Bracket Assembly, at side of L.H. Sill for Mounting Battery Tray		1	
BD.19586	<b>BRACKET, UNDER SILLS, FOR JACK LOCATION</b>		2	
BD.15168	<b>DOOR SHELL ASSEMBLY, R.H.</b>		1	
BD.15178	Outer Panel Assembly, for R.H. Door		1	
BD.15453	Inner Panel Assembly, for R.H. Door		1	
BD.21030	Drain Tray, at top of R.H. Door		1	
BD.11712/2	Pop Rivet, securing Drain Tray		2	
BD.20878	Shroud, for Drain Holes at bottom of Door		2	
BD.1814/1	Pop Rivet, securing Shroud		6	
BD.21180	Drain Tube, Rubber, for Trays		1	
BD.20978	Shroud, for Drain Holes at front of Door		1	
BD.20979	Shroud, for Drain Holes at rear of Door		1	
BD.1814/2	Pop Rivet, securing Shrouds at front and rear of Door		7	
BD.15169	<b>DOOR SHELL ASSEMBLY, L.H.</b>		1	
BD.15179	Outer Panel Assembly, for L.H. Door		1	
BD.15454	Inner Panel Assembly, for L.H. Door		1	
BD.21031	Drain Tray, at top of L.H. Door		1	
All other items are as for Door Shell Assembly BD.15168.				

Fitted from Chassis No.  
850001 to 850506.  
875001 to 877201.

# BODY UNDERFRAME AND PANELS

## FOR OPEN CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.21317	<b>DOOR SHELL ASSEMBLY, R.H.</b>	36-37	1	Fitted to Chassis No. 850507 and subs. 877202 and subs.
BD.21319	Outer Panel Assembly, for R.H. Door		1	
BD.15453	Inner Panel Assembly, for R.H. Door		1	
BD.21030	Drain Tray, at top of R.H. Door		1	
All other items are as for Door Shell Assembly BD.15168.				
BD.21318	<b>DOOR SHELL ASSEMBLY, L.H.</b>	36-38	1	
BD.21320	Outer Panel Assembly, for L.H. Door		1	
BD.15454	Inner Panel Assembly, for L.H. Door		1	
BD.21031	Drain Tray, at top of L.H. Door		1	
All other items are as for Door Shell Assembly BD.15168.				
BD.15495	<b>HINGE ASSEMBLY FOR R.H. DOOR</b>	36-39	1	
BD.15496	<b>HINGE ASSEMBLY FOR L.H. DOOR</b>	36-40	1	
C.16168	Grease Nipple, for Door Hinges (Tec.YH.109)		2	
BD.22662	<b>CHECK ARM ASSEMBLY FOR DOORS</b>	36-41	2	
BD.22661	Brass Cam, for Check Arms		2	Self-Tapping Screw BD.17503/1 may be required for some cars.
UCS.519/4H	Screw, Set, Csk. Hd., securing Cam to Check Arms		4	
UFS.425/5H	Screw, Set, securing Check Arm to Door Hinges		4	
C.724	Washer, Shakeproof, on Setscrews		4	
BD.17034/5	Screw, Set, securing Hinge to Doors		8	
BD.711/20	Screw, Self-Tapping, securing Hinge to Doors		4	
BD.13565/3	Screw, Set, securing Hinges to Body		8	
FG.105/X	Washer, Spring, on Setscrews		8	
BD.15191	<b>REAR WING ASSEMBLY, R.H.</b>	36-42	1	
BD.15192	<b>REAR WING ASSEMBLY, L.H.</b>	36-43	1	

# BODY UNDERFRAME AND PANELS

## FOR OPEN CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.15933	PETROL FILLER BOX ASSEMBLY, IN L.H. WING	36-44	1	
BD.15189	TONNEAU TOP PANEL	36-45	1	
BD.18801	SUPPORT PANEL ASSEMBLY, UNDER FRONT OF TONNEAU TOP PANEL	36-46	1	
BD.15219	TONNEAU REAR PANEL ASSEMBLY	36-47	1	
BD.18872	TOP QUARTER PANEL ASSEMBLY, R.H.	36-48	1	
BD.18873	TOP QUARTER PANEL ASSEMBLY, L.H.	36-49	1	
BD.15172	BOOT LID SHELL ASSEMBLY	36-50	1	
BD.20622	R.H. HINGE ASSEMBLY FOR BOOT LID	36-51	1	
BD.19204	Leaf Spring, on Hinge		5	
UFS.119/4R	Screw, Set, securing Springs to Bracket		1	
UFN.119/L	Nut, on Setscrew		1	
C.723/A	Washer, Shakeproof, under Nut		1	
AW.102/T	Washer, Plain, on Setscrew		2	
BD.20628	Anchor Pin, for Spring		1	
BD.19202	Distance Tube, on Anchor Pin		1	
BD.19203	Distance Collar, below Tube		1	

# BODY UNDERFRAME AND PANELS

## FOR OPEN CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.20623	<b>L.H. HINGE ASSEMBLY FOR BOOT LID</b>	36-52	1	
BD.19204	Leaf Spring, on Hinge		5	
UFS.119/4R	Screw, Set, securing Springs to Bracket		1	
UFN.119/L	Nut, on Setscrew		1	
C.723/A	Washer, Shakeproof, under Nut		1	
AW.102/T	Washer, Plain, on Setscrew		2	
BD.20628	Anchor Pin, for Spring		1	
BD.19202	Distance Tube, on Anchor Pin		1	
BD.19203	Distance Collar, below Tube		1	
BD.8291/2	Screw, Set, securing Hinges to Boot Lid		4	
C.724	Washer, Shakeproof, on Setscrews		4	
FW.104/T	Washer, Plain, under Shakeproof Washers		4	
BD.13565/2	Screw, Set ( $\frac{3}{4}$ " long) securing Hinges to Body		4	
C.725	Washer, Shakeproof, on Setscrews		4	
FW.105/T	Washer, Plain, under Shakeproof Washers		4	
BD.6265/1	Shim (.036" thick) for Hinges		As req'd	
BD.6265/2	Shim (.064" thick) for Hinges		As req'd	
UFN.125/L	Nut, securing Hinges to Body		4	
C.724	Washer, Shakeproof, under Nuts		4	
FW.104/T	Washer, Plain, under Shakeproof Washers		4	
BD.15934	<b>LID ASSEMBLY FOR PETROL FILLER BOX</b>	36-53	1	
BD.15932	<b>HINGE ASSEMBLY FOR PETROL FILLER LID</b>	36-54	1	
BD.8291/1	Screw, Set, securing Hinge to Lid and to Body		4	
C.724	Washer, Shakeproof, on Setscrews		4	
FW.104/T	Washer, Plain, under Shakeproof Washers		4	
BD.15930	<b>SPRING, BETWEEN LID AND HINGE</b>	36-55	1	
BD.15188	<b>PANEL ASSEMBLY, LOWER REAR</b>	36-56	1	
BD.18837	Lower Panel, R.H. Outer		1	
BD.18838	Lower Panel, L.H. Outer	36-57	1	
BD.16207	<b>PANEL ASSEMBLY, FOR REAR NUMBER PLATE</b>		1	
BD.18945	<b>FILLER PANEL, SEATING R.H. STOP/ TAIL LAMP</b>	36-58	1	
BD.18952	Fixing Bracket, inner, for R.H. Stop/Tail Lamp		1	
BD.18955	Fixing Bracket, outer, for R.H. Stop/Tail Lamp		1	

# BODY UNDERFRAME AND PANELS

## FOR OPEN CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.18946	<b>FILLER PANEL, SEATING L.H. STOP/ TAIL LAMP</b>	36-59	1	
BD.18953	<b>Fixing Bracket</b> , inner, for L.H. Stop/Tail Lamp		1	
BD.18956	<b>Fixing Bracket</b> , outer, for L.H. Stop/Tail Lamp		1	
BD.16550	<b>BONNET AND FRONT WINGS ASSEMBLY</b>		1	Fitted from Chassis No. 850001 to 850091. 875001 to 875385.
BD.15174	<b>Centre Panel Assembly</b> , for Bonnet	37- 1	1	
BD.15175	<b>Front Under Panel Assembly</b>	37- 2	1	
BD.16557	<b>Air Duct Lower Panel Assembly</b>	37- 3	1	
BD.16839/2	<b>Screw</b> , Self-Tapping, securing Air Duct Panel to Valances		6	
UCS.125/5R	<b>Screw</b> , Set, securing Front Under Panel to Valances, Centre Panel and Wings		14	
UCN.125/L	<b>Nut</b> , on Setscrews		14	
FG.104/X	<b>Washer</b> , Spring, on Setscrews and Self-Tapping Screws		20	
BD.542/3	<b>Washer</b> , Special, on Setscrews and Self-Tapping Screws		34	
BD.15176	<b>Front Wing Assembly</b> , R.H.	37- 4	1	
BD.15177	<b>Front Wing Assembly</b> , L.H.	37- 5	1	
UCS.125/5R	<b>Screw</b> , Set, securing Wings to Centre Panel		18	
UCN.125/L	<b>Nut</b> , on Setscrews		18	
FG.104/X	<b>Washer</b> , Spring, under Nuts		18	
BD.542/3	<b>Washer</b> , Special, on Setscrews		36	
BD.19021	<b>R.H. Valance and Air Duct Assembly</b>	37- 6	1	
BD.19022	<b>L.H. Valance and Air Duct Assembly</b>	37- 7	1	
BD.16839/2	<b>Screw</b> , Self-Tapping, securing Valance and Duct Assemblies to Centre and Front Under Panels		23	
FG.104/X	<b>Washer</b> , Spring, on Self-Tapping Screws		23	
BD.542/3	<b>Washer</b> , Special, under Spring Washers		23	
BD.16422	<b>R.H. Front Diaphragm Assembly</b> , mounting Headlamp	37- 8	1	
BD.16423	<b>L.H. Front Diaphragm Assembly</b> , mounting Headlamp	37- 9	1	
UCS.125/5R	<b>Screw</b> , Set, securing Diaphragms to Wings		8	
UCN.125/L	<b>Nut</b> , on Setscrews		8	
BD.16839/2	<b>Screw</b> , Self-Tapping, securing Diaphragms to Valances, Wings and Front Under Panel		26	
FG.104/X	<b>Washer</b> , Spring, on Setscrews and Self-Tapping Screws		34	
BD.542/3	<b>Washer</b> , Special, on Setscrews and Self-Tapping Screws		42	
BD.22749	<b>Sealing Panel</b> , for R.H. Headlamp Diaphragm		1	
BD.22750	<b>Sealing Panel</b> , for L.H. Headlamp Diaphragm		1	
BD.22749/1	<b>Felt</b> , on Sealing Panel		4	
BD.1328/2	<b>Rivet</b> , securing Felt to Panel		8	
UFS.419/3H	<b>Screw</b> , Set, securing Sealing Panel		2	
UFN.119/L	<b>Nut</b> , on Setscrews		2	
C.723/A	<b>Washer</b> , Shakeproof, on Setscrews		2	
AW.102/T	<b>Washer</b> , Plain, under Shakeproof Washers		2	
BD.16381	<b>R.H. Diaphragm Assembly</b> , at rear of Bonnet	37-10	1	
BD.16382	<b>L.H. Diaphragm Assembly</b> , at rear of Bonnet	37-11	1	
UCS.125/5R	<b>Screw</b> , Set, securing Rear Diaphragms to Wings, Valances and Centre Panel		18	
UCN.125/L	<b>Nut</b> , on Setscrews		18	
BD.16839/2	<b>Screw</b> , Self-Tapping, securing Rear Diaphragms to Centre Panel		7	
FG.104/X	<b>Washer</b> , Spring, on Setscrews and Self-Tapping Screws		25	
BD.542/3	<b>Washer</b> , Special, on Setscrews and Self-Tapping Screws		43	
BD.18767	<b>Reinforcing Angle</b> , between Wings and Centre Panel at rear		2	
UFS.125/4R	<b>Screw</b> , Set, securing Reinforcing Angles		8	
FG.104/X	<b>Washer</b> , Spring, on Setscrews		8	
FW.104/T	<b>Washer</b> , Plain, under Spring Washers		8	



# BODY UNDERFRAME AND PANELS

## FOR OPEN CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.19929	<b>BONNET AND FRONT WINGS ASSEMBLY</b>		1	Fitted to Chassis No. 850092 and subs. 875386 and subs.
BD.19930	Front Wing Assembly, R.H.		1	
BD.19931	Front Wing Assembly, L.H.		1	
	All other items are as for Bonnet and Front Wings Assembly BD.16550.			
C.16803	<b>BONNET HINGE</b>	37-12	2	Fitted from Chassis No. 850001 to 850238. 875001 to 876457.
C.16804	Nylon Bush, in Hinges	37-13	4	
C.8667/5	Nut, Self-Locking, retaining Hinges on Sub Frame Cross Bar		2	
C.8676	Washer, Plain, under Self-Locking Nuts		2	
C.19326	<b>BONNET HINGE</b>		2	Fitted to Chassis No. 850239 and subs. 876458 and subs.
C.16804	Nylon Bush, in Bonnet Hinges		4	
C.19330	Bearing (Steel), for Bonnet Hinges		2	
UFB.137/18R	Bolt, retaining Bonnet Hinges to Front Sub Frame		2	
FG.106/X	Washer, Spring, on Bolts		2	
BD.13565/6	Screw, Set, securing Hinges to Bonnet		4	
BD.13565/8	Screw, Set, securing Hinges to Bonnet		4	
C.725	Washer, Shakeproof, on Setscrews		8	
C.985	Washer, Plain, under Shakeproof Washers		8	
BD.18951	Shim (.064" thick) for Bonnet Hinges		As req'd	
BD.18951/1	Shim (.036" thick) for Bonnet Hinges		As req'd	
BD.20950/1	Special Shim (Slotted) (.036" thick) for Bonnet Hinges		As req'd	
BD.20950/2	Special Shim (Slotted) (.128" thick) for Bonnet Hinges		As req'd	
BD.20957	<b>SCUTTLE TOP PANEL ASSEMBLY</b>	37-14	1	
BD.16547	<b>R.H. WINDSCREEN PILLAR ASSEMBLY</b>	37-15	1	
BD.16548	<b>L.H. WINDSCREEN PILLAR ASSEMBLY</b>	37-16	1	
BD.15217	Filler Panel, between R.H. Windscreen Pillar and Scuttle Top Panel	37-17	1	
BD.15218	Filler Panel, between L.H. Windscreen Pillar and Scuttle Top Panel	37-18	1	

# BODY UNDERFRAME AND PANELS

## FOR OPEN CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.17069	CORNER PANEL, DASH TO SCUTTLE TOP PANEL, R.H.	37-19	1	
BD.17070	CORNER PANEL, DASH TO SCUTTLE TOP PANEL, L.H.	37-20	1	
BD.15467	CLOSING PANEL, UNDER R.H. WINDSCREEN PILLAR	37-21	1	
BD.15468	CLOSING PANEL, UNDER L.H. WINDSCREEN PILLAR	37-22	1	
BD.18710	FRAME ASSEMBLY MOUNTING STONEGUARD	37-23	1	

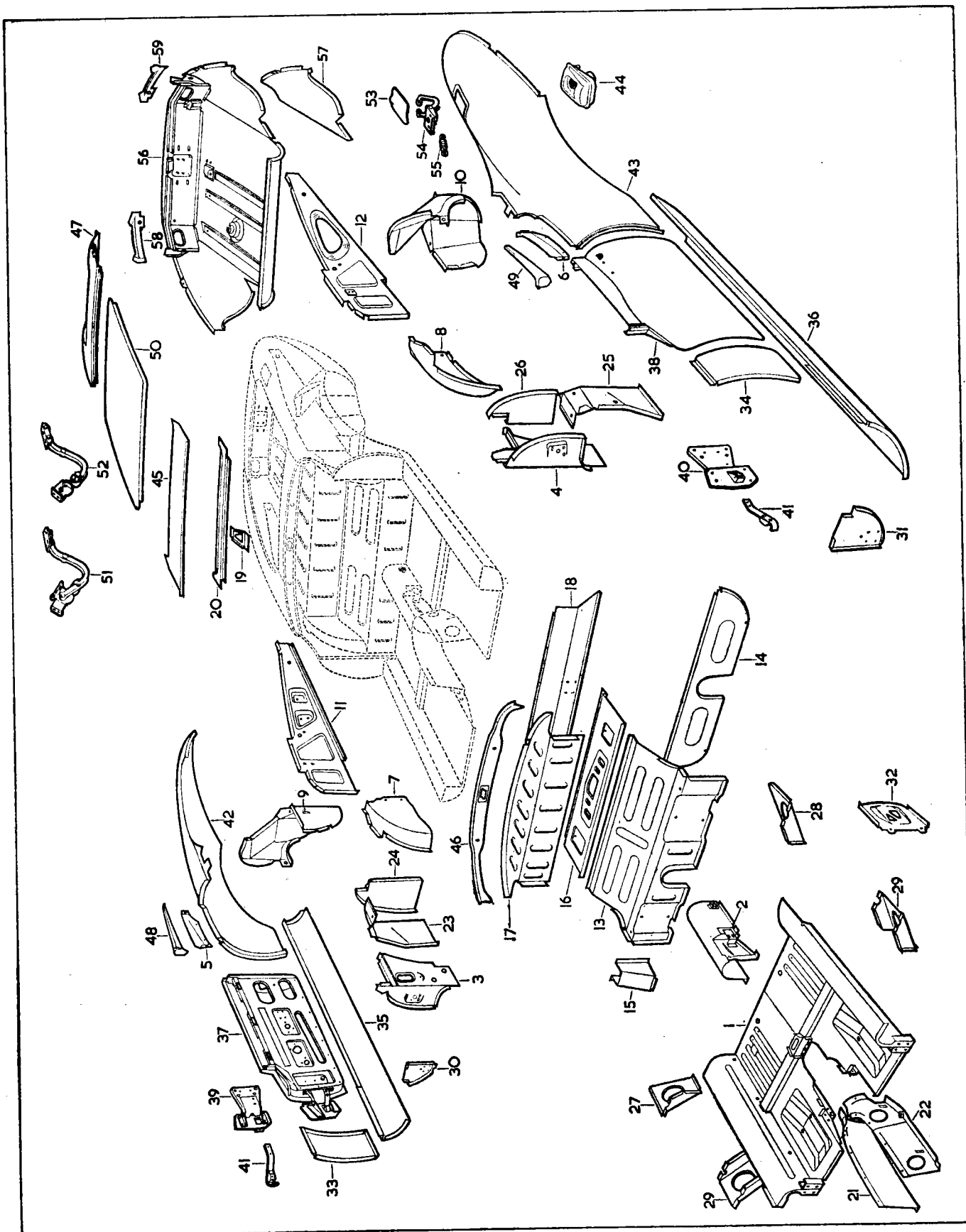


PLATE 36

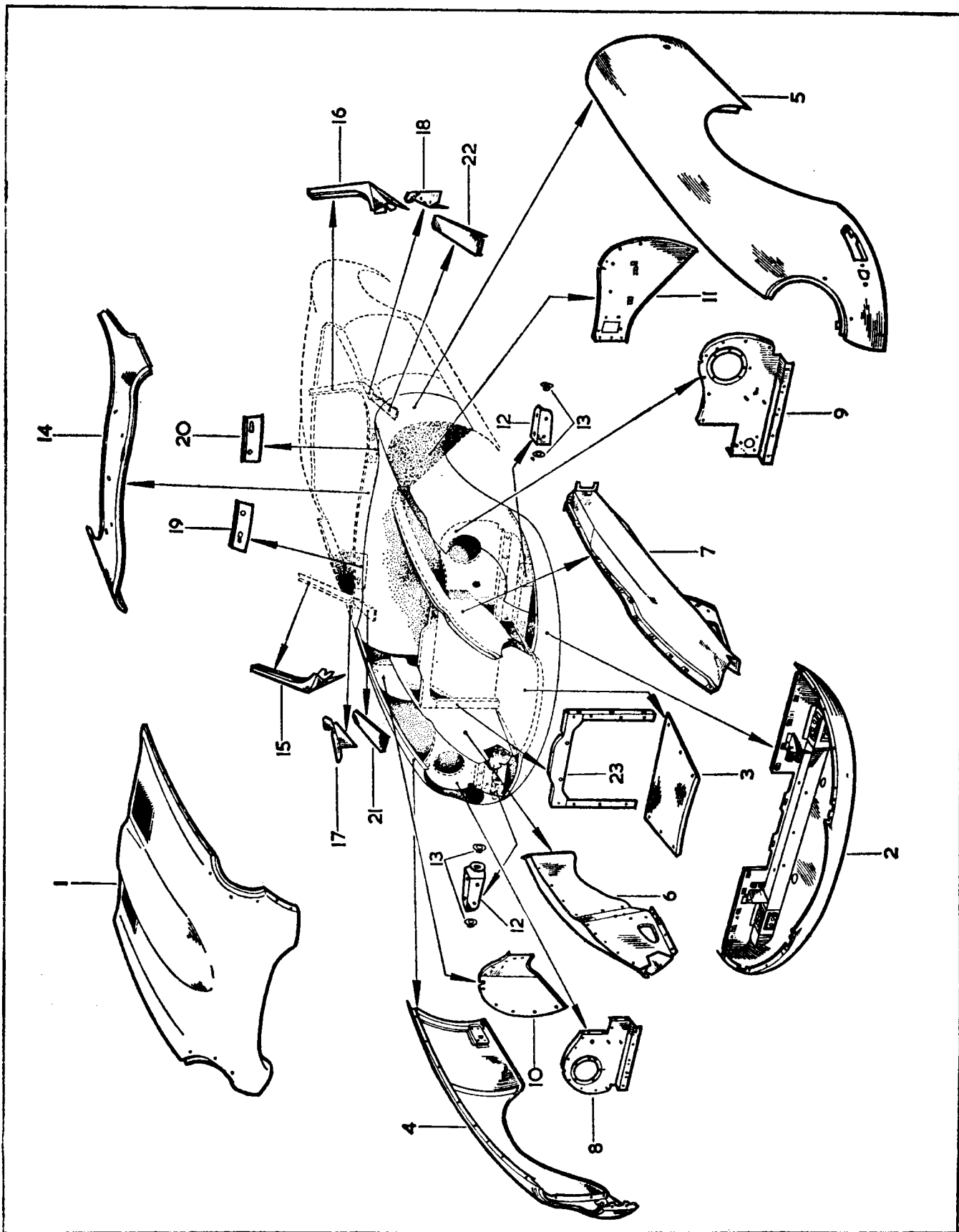


PLATE 37

# BODY FITTINGS

## FOR OPEN CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.19145	<b>R.H. FRONT BUMPER ASSEMBLY</b>		1	
BD.19146	<b>L.H. FRONT BUMPER ASSEMBLY</b>		1	
BD.15533	Bar Assembly only, for R.H. Front Bumper	38- 1	1	
BD.15532	Bar Assembly only, for L.H. Front Bumper	38- 2	1	
BD.19111	Over Rider Assembly, on R.H. Front Bumper	38- 3	1	
BD.19112	Over Rider Assembly, on L.H. Front Bumper	38- 4	1	
BD.19149	Beading, between Over Rider and Front Bumpers	38- 5	4	
UFN.137/L	Nut, securing Over Rider to Front Bumpers		2	
FG.106/X	Washer, Spring, under Nuts		2	
FW.106/T	Washer, Plain, under Spring Washers		2	
BD.19113	Extension Assembly, for fixing of Motif Bar	38- 6	2	
UFS.125/6R	Screw, Set, securing Extension Bracket to Over Riders		4	
C.724	Washer, Shakeproof, on Setscrews		4	
FW.104/T	Washer, Plain, under Shakeproof Washers		4	
BD.19119	Distance Piece, on Setscrews		4	
UFS.137/10R	Screw, Set, securing Front Bumpers to Bonnet		4	
FG.106/X	Washer, Spring, on Setscrews		4	
C.410	Washer, Plain, under Spring Washers		4	
BD.20893	Spacer, on Setscrews, at side fixings		2	
BD.20663	Spacer, on Setscrews, at front fixings		2	
BD.18947/2	Rubber Seal, between Front Bumpers and Bonnet	38- 7	2	
BD.10313	Clip, securing Seal	38- 8	2	
BD.17700	<b>MOTIF BAR IN AIR INTAKE APERTURE</b>	38- 9	1	
C.16336	<b>MOTIF</b>	38-10	1	
BD.19033	Backing Piece, behind Motif	38-11	1	
BD.19034	Spring Clip, retaining Motif	38-12	1	
BD.11501	Screw, Self-Tapping, securing Spring Clip	38-13	2	
UFS.125/5R	Screw, Set, securing Motif Bar		2	
FG.104/X	Washer, Spring, on Setscrews		2	
BD.19147	<b>R.H. REAR BUMPER ASSEMBLY</b>		1	
BD.19148	<b>L.H. REAR BUMPER ASSEMBLY</b>		1	
BD.15887	Bar Assembly only, for R.H. Rear Bumper	38-14	1	
BD.15888	Bar Assembly only, for L.H. Rear Bumper	38-15	1	
BD.19135	Over Rider Assembly, for R.H. Rear Bumper	38-16	1	
BD.19136	Over Rider Assembly, for L.H. Rear Bumper	38-17	1	
UFN.137/L	Nut, securing Over Rider to Rear Bumpers		2	
FG.106/X	Washer, Spring, under Nuts		2	
FW.106/T	Washer, Plain, under Spring Washers		2	
BD.19149	Beading, between Over Rider and Rear Bumpers	38-18	4	
UFS.131/6R	Screw, Set, securing Rear Bumpers to Body		2	
FG.105/X	Washer, Spring, on Setscrews		2	
FW.105/T	Washer, Plain, under Spring Washers		2	
UFS.137/10R	Screw, Set, securing Rear Bumpers to Body		2	
UFN.137/L	Nut, securing Rear Bumpers to Body		2	
FG.106/X	Washer, Spring, on Setscrews and under Nuts		4	
FW.106/T	Washer, Plain, under Spring Washers		4	
BD.20893	Nylon Spacer, at Rear Bumper mountings		4	
BD.18947/1	Rubber Seal, between Rear Bumpers and Body	38-19	2	

# BODY FITTINGS

## FOR OPEN CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.16789	<b>CHROME FINISHER ASSEMBLY AROUND R.H. HEADLAMP APERTURE</b>	38-20	1	
BD.16790	<b>CHROME FINISHER ASSEMBLY AROUND L.H. HEADLAMP APERTURE</b>	38-21	1	
BD.16786	<b>GLASS IN R.H. HEADLAMP APERTURE</b>	38-22	1	
BD.16787	<b>GLASS IN L.H. HEADLAMP APERTURE</b>	38-23	1	
BD.16788	<b>RUBBER SEAL AROUND HEADLAMP GLASSES</b>	38-24	2	
BD.19013;2	<b>Screw, Self-Tapping, securing Finishers and Headlamp Glasses to Bonnet</b>		12	} <b>FOR USE ONLY WITH SPIRE NUT FIXING.</b>
BD.8633/5	<b>Spire Nut, on Self-Tapping Screws</b>		12	
BD.22780;4	<b>Screw, Set, securing Finishers and Headlamp Glasses to Bonnet</b>		12	<b>FOR USE ONLY WITH TAPPED PLATE FIXING.</b>
BD.17651	<b>FINISHING PANEL ASSEMBLY IN R.H. HEADLAMP RECESS</b>	38-25	1	
BD.17652	<b>FINISHING PANEL ASSEMBLY IN L.H. HEADLAMP RECESS</b>	38-26	1	
BD.20543;1	<b>Rubber Seal, for Panels</b>	38-27	2	
UFS.119/6R	<b>Screw, Set, securing Panels to Headlamp Diaphragms</b>		2	
UFS.119/8R	<b>Screw, Set, securing Panels to Headlamp Diaphragms</b>		4	
AG.102/X	<b>Washer, Spring, on Setscrews</b>		6	
AW.102/T	<b>Washer, Plain, under Spring Washers</b>		6	
UFN.119/L	<b>Nut, on Setscrews</b>		6	
C.1094	<b>Distance Piece, for Panels</b>		As req'd	

# BODY FITTINGS

## FOR OPEN CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.19029/2	<b>CHROME BEADING, FORWARD OF HEADLAMP APERTURES</b>	38-28	2	
BD.19029/1	<b>CHROME BEADING, AT REAR OF HEADLAMP APERTURES</b>	38-29	2	
BD.19030	<b>Brass Clip</b> , securing Chrome Beads	38-30	22	
BD.20934	<b>PIVOTED CARRIER BRACKET ASSEMBLY FOR FRONT NUMBER PLATE</b>		1	} <b>TO BE FITTED ONLY AS REQUIRED.</b>
UFN.125/L	<b>Nut</b> , securing Carrier Bracket to Bonnet Front Under Panel		2	
C.724	<b>Washer</b> , Shakeproof, under Nuts		2	
BD.20939	<b>Packing Block</b> (Aluminium) at Carrier Bracket fixings		2	
BD.20936	<b>CONTROL ROD, OPERATING CARRIER BRACKET PIVOT WHEN BONNET IS MOVED</b>		1	
C.13806	<b>Clip</b> , securing Control Rod to Carrier Bracket		1	
C.4548	<b>GROMMET, IN BONNET FRONT UNDER PANEL, FOR CONTROL ROD</b>		1	} <b>TO BE FITTED ONLY AS REQUIRED.</b>
BD.20937	<b>FORK END FOR CONNECTION OF CONTROL ROD TO BRACKET ON FRONT SUB-FRAME</b>		1	
UFN.125/L	<b>Nut</b> , locking Fork End to Control Rod		1	
J.103/10S	<b>Clevis Pin</b> , securing Fork End to Bracket on Front Sub-Frame		1	
L.102/4U	<b>Split Pin</b> , retaining Clevis Pin		1	
AW.102/T	<b>Washer</b> , Plain, behind Split Pin		1	

# BODY FITTINGS

## FOR OPEN CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.20989	<b>RUBBER PLUG SEALING REDUNDANT APERTURE IN BONNET FRONT UNDER PANEL</b>		1	<b>NOT REQUIRED WHEN FRONT NUMBER PLATE CARRIER IS FITTED.</b>
BD.20093	<b>STONE GUARD ASSEMBLY AT REAR OF BONNET AIR INTAKE APERTURE</b>	38-31	1	
BD.20150/3	<b>Screw, Set, securing Stone Guard to Bonnet</b>		8	
C.723/A	<b>Washer, Shakeproof, on Setscrews</b>		8	
BD.541/34	<b>Special Washer, under Shakeproof Washers at side fixings</b>		6	
AW.102/T	<b>Washer, Plain, under Shakeproof Washers at top fixings</b>		2	
BD.20579	<b>Bracket, for lower fixing of Stone Guard</b>		2	
UFS.125/4R	<b>Screw, Set, securing Brackets and Stone Guard</b>		4	
UFN.125/L	<b>Nut, on Setscrews</b>		4	
C.724	<b>Washer, Shakeproof, under Nuts</b>		4	
FW.104/T	<b>Washer, Plain, under Shakeproof Washers</b>		4	
BD.18710	<b>FRAME ASSEMBLY FOR FIXING OF STONE GUARD</b>	38-32	1	
BD.19031	<b>Felt Strip at top of Frame (<math>\frac{1}{4}</math>" <math>\times</math> <math>\frac{5}{8}</math>" <math>\times</math> 23")</b>		1	
BD.16839/2	<b>Screw, Self-Tapping, securing Frame to Bonnet</b>		6	
BD.542/3	<b>Special Washer, on Self-Tapping Screws</b>		6	
BD.20014	<b>BONNET BALANCE LINK ASSEMBLY, R.H.</b>	38-33	1	
BD.20015	<b>BONNET BALANCE LINK ASSEMBLY, L.H.</b>	38-34	1	
BD.19972	<b>Spring, on Bonnet Balance Links</b>		4	
BD.20013/4	<b>Brass Washer, at each side of spring "eyes"</b>		16	
L.102/6U	<b>Split Pin, retaining Springs</b>		8	
BD.8291/2	<b>Screw, Set, securing Balance Links to Bonnet</b>		8	
C.724	<b>Washer, Shakeproof, on Setscrews</b>		8	
BD.541/20	<b>Special Washer, under Shakeproof Washers</b>		8	
BD.19736	<b>Bolt (Shouldered) securing Balance Links to Front Frame</b>		2	
BD.20013/1	<b>Brass Washer, on Bolts</b>		2	
BD.20013/2	<b>Brass Washer, on Bolts</b>		2	
C.8667/1	<b>Nut, Self-Locking, on Bolts</b>		2	



# BODY FITTINGS

## FOR OPEN CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.19178	<b>GRILLE AT REAR OF BONNET</b>	38-35	1	
BD.17290	Thread Cutting Fix, securing Grille to Bonnet		2	
UFS.419/4H	Screw, Set, securing Grille to Bonnet		2	
C.723/A	Washer, Shakeproof, on Setscrews		2	
BD.20315	<b>BONNET SAFETY CATCH ASSEMBLY</b>	38-36	1	
BD.20318	Spring, on Safety Catch		1	
J.103/15S	Clevis Pin, through Safety Catch		1	
L.102/4U	Split Pin, retaining Clevis Pin		1	
BD.541/28	Washer, Special, behind Split Pin		1	
BD.20319	Tapped Plate, for fixing of Safety Catch		1	
UFS.419/3H	Screw, Set, securing Safety Catch to Bonnet		4	
C.723/A	Washer, Shakeproof, on Setscrews		4	
BD.20320	<b>BRACKET RECEIVING SAFETY CATCH</b>	38-37	1	
BD.18307/3	Screw, Set, securing Bracket to Scuttle		2	
C.724	Washer, Shakeproof, on Setscrews		2	
BD.19730	<b>EXTENSION ASSEMBLY AT REAR OF BONNET DUCT FOR HEATER AIR INTAKE</b>	38-38	1	
BD.23657	Rubber Seal, for Air Intake	38-39	1	
BD.16839/3	Screw, Self-Tapping, securing Extension to Bonnet		6	
FG.104/X	Washer, Spring, on Self-Tapping Screws		6	
BD.542/3	Special Washer, under Spring Washers		6	
BD.20816/1	Rubber Seal, between Bonnet L.H. Valance and Frame Side Member (9½" long)	38-40	1	
BD.20735	Fixing Strip, for Rubber Seal	38-41	1	
BD.20816/2	Rubber Seal, between Bonnet L.H. Rear Diaphragm and Frame Side Member (4" long)	38-42	1	
BD.20736	Fixing Strip, for Rubber Seal	38-43	1	
BD.1814/2	Pop Rivet, securing Fixing Strips		8	
BD.16015	<b>LOCK ASSEMBLY AT R.H. SIDE OF BONNET (WB.3/10894)</b>	38-44	1	Fitted from Chassis No. 850001 to 850091. 875001 to 875385.
BD.16016	<b>LOCK ASSEMBLY AT L.H. SIDE OF BONNET (WB.3/10893)</b>	38-45	1	
UCS.419/4H	Screw, Set, securing Locks to Bonnet		8	
AG.102/X	Washer, Spring, on Setscrews		8	
BD.2551	<b>ESCUTCHEON FOR BONNET LOCKS (WB.16049/B)</b>	38-46	2	
BD.540/9	Screw, Self-Tapping, securing Escutcheons to Bonnet		4	
BD.16012	<b>BRACKET ASSEMBLY ENGAGING BONNET LOCKS</b>	38-47	2	
UFS.119/6R	Screw, Set, securing Brackets to Body		4	
C.723/A	Washer, Shakeproof, on Setscrews		4	
AW.102/T	Washer, Plain, under Shakeproof Washers		4	
BD.16013	Shim, under Brackets		As req'd	

# BODY FITTINGS

## FOR OPEN CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.19890	<b>R.H. LOCKING HOOK ASSEMBLY FOR BONNET</b>		1	Fitted to Chassis No. 850092 and subs. 875386 and subs.
BD.19891	<b>L.H. LOCKING HOOK ASSEMBLY FOR BONNET</b>		1	
BD.19894	<b>Lever</b> , on Locking Hook Shafts		2	
C.8737/1	<b>Nut</b> , securing Levers to Shafts		2	
BD.19883	<b>BRACKET ASSEMBLY MOUNTING LOCKING HOOKS</b>		2	
BD.18307/2	<b>Screw</b> , Set, securing Brackets to Dash		6	
C.724	<b>Washer</b> , Shakeproof, on Setscrews		6	
BD.19977	<b>HANDLE AND ROD ASSEMBLY FOR R.H. LOCKING HOOK</b>		1	
BD.19978	<b>HANDLE AND ROD ASSEMBLY FOR L.H. LOCKING HOOK</b>		1	
BD.19903	<b>Handle</b> only		2	
BD.19904	<b>Escutcheon</b>		2	
BD.19895	<b>Neoprene Seal</b> , on Rods		2	
BD.19013/2	<b>Screw</b> , Self-Tapping, securing Escutcheons to Body		4	
BD.8633/8	<b>Speed Nut</b> , on Self-Tapping Screws (SNU.1686)		4	
C.13806	<b>Linkage Clip</b> , securing Operating Rods to Locking Hooks		2	
BD.19905	<b>BRACKET ASSEMBLY ON BONNET SIDE PANEL, ENGAGING R.H. HOOK</b>		1	
BD.19906	<b>BRACKET ASSEMBLY ON BONNET SIDE PANEL, ENGAGING L.H. HOOK</b>		1	
BD.18307/2	<b>Screw</b> , Set, securing Brackets to Bonnet		4	
C.724	<b>Washer</b> , Shakeproof, on Setscrews		4	
BD.541/6	<b>Special Washer</b> , under Shakeproof Washers		4	
BD.19896	<b>Locating Peg</b> , on Brackets		2	
UFN.231/L	<b>Nut</b> , securing Locating Pegs		4	
BD.19936	<b>Rubber Buffer</b> , on Locating Pegs		2	
BD.19917	<b>Bracket</b> , receiving Locating Pegs		2	
BD.8291/2	<b>Screw</b> , Set, securing Brackets to Dash		4	
C.724	<b>Washer</b> , Shakeproof, on Setscrews		4	
BD.20903/1	<b>REST RUBBER FOR REAR EDGE OF BONNET (68" LONG)</b>	38-48	1	

# BODY FITTINGS

## FOR OPEN CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.10224	<b>RUBBER BUFFER CUSHIONING BONNET SIDES IN CLOSED POSITION</b>	38-49	2	Fitted from Chassis No. 850001 to 850091. 875001 to 875385.
UFS.131/8R	Screw, Set, securing Rubber Buffers to Dash		2	
UFN.231/L	Locknut, on Setscrews		2	
BD.15165	<b>CARRIER BRACKET FOR BATTERY TRAY</b>	38-50	1	
UFS.125/4R	Screw, Set, securing Carrier Bracket to L.H. Sill		5	
FG.104/X	Washer, Spring, on Setscrews		5	
FW.104/T	Washer, Plain, under Spring Washers		5	
UFN.125/L	Nut, on Setscrews		5	
BD.20048	<b>R.H. UNDERSHIELD FOR FRONT FRAME</b>	38-51	1	
BD.20047	<b>L.H. UNDERSHIELD FOR FRONT FRAME</b>	38-52	1	
BD.20049	Bracket, for fixing of Undershields to Frame		4	
UFS.125/4R	Screw, Set, securing Brackets and Undershields to Front Frame		4	
UFN.125/L	Nut, on Setscrews		4	
C.724	Washer, Shakeproof, under Nuts		4	
FW.104/T	Washer, Plain, on Setscrews		4	
BD.8633/6	Spire Nut, for fixing of Undershields to Sills and Mudshields		8	
BD.8691/1	Screw, Self-Tapping, securing Undershields to Sills and Mudshields		8	
AW.102/T	Washer, Plain, on Self-Tapping Screws		8	
BD.25541	Seal (Canvas/Rubber) for L.H. Front Frame Undershield		1	Fitted to Chassis No. 850681 and subs. 879160 and subs. May be fitted to cars prior to above Chassis numbers, if desired.
BD.19522	<b>R.H. MUDSHIELD ASSEMBLY</b>	38-53	1	
BD.20425	Bracket, upper, for fixing of R.H. Mudshield		1	
BD.20426	Bracket, lower, for fixing of R.H. Mudshield		1	
BD.11712/2	Pop Rivet, securing Mudshield		2	
BD.20434/1	Rubber Seal, for R.H. Mudshield (27½" long)		1	
BD.20429	Fixing Strip, securing Seal to R.H. Mudshield		1	
BD.20427	Fixing Strip, securing Seal to R.H. Sill		1	
BD.1814/6	Pop Rivet, securing Fixing Strips through Seal		11	

# BODY FITTINGS

## FOR OPEN CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.19521	<b>L.H. MUDSHIELD ASSEMBLY</b>	38-54	1	
BD.20426	Bracket, for fixing of L.H. Mudshield		1	
BD.20434/2	Rubber Seal, for L.H. Mudshield (14½" long)		1	
BD.20428	Fixing Strip, securing Seal to L.H. Mudshield		1	
BD.20427	Fixing Strip, securing Seal to L.H. Sill		1	
BD.1814/6	Pop Rivet, securing Fixing Strips through Seal		8	
UFS.125/4R	Screw, Set, securing Mudshields to Front Frame and Sills		10	
BD.541/20	Washer, Special, on Setscrews		10	
UFN.125/L	Nut, on Setscrews		10	
C.724	Washer, Shakeproof, under Nuts		10	
BD.19714	<b>SEAL HOUSING FOR LOWER STEERING COLUMN THROUGH DASH</b>	38-55	1	
BD.20589	Sealing Ring	38-56	1	Fitted from Chassis No. 850001 to 850547.
C.20488	Sealing Ring	38-56	1	Fitted to Chassis No. 850548 and subs.
BD.19710	Retainer, for Sealing Ring	38-57	1	
BD.19716/1	Screw, Self-Tapping, securing Retainer		3	
BD.19707	Gasket, under Steering Column Seal	38-58	1	
UFS.125/5R	Screw, Set, securing Seal to Dash		4	
FW.104/T	Washer, Plain, on Setscrews		4	
UFN.125/L	Nut, on Setscrews		4	
C.724	Washer, Shakeproof, under Nuts		4	
				<b>R.H. DRIVE CARS ONLY</b>
BD.19712	<b>COVER ASSEMBLY, SEALING REDUNDANT BRAKE PEDAL HOUSING APERTURE IN DASH</b>		1	
BD.19707	Gasket, under Cover		1	
UFN.125/L	Nut, securing Cover to Dash		4	
C.724	Washer, Shakeproof, under Nuts		4	
FW.104/T	Washer, Plain, under Shakeproof Washers		4	
				<b>R.H. DRIVE CARS ONLY.</b>
BD.19713	<b>COVER ASSEMBLY, SEALING REDUNDANT ACCELERATOR PEDAL HOUSING APERTURE IN DASH</b>		1	
BD.19708	Gasket, under Cover		1	
UFN.125/L	Nut, securing Cover to Dash		4	
C.724	Washer, Shakeproof, under Nuts		4	
FW.104/T	Washer, Plain, under Shakeproof Washers		4	
				<b>R.H. DRIVE CARS ONLY.</b>

# BODY FITTINGS

FOR OPEN CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.19712	<b>COVER ASSEMBLY, SEALING REDUNDANT BRAKE PEDAL AND STEERING COLUMN APERTURES IN DASH</b>		2	} <b>L.H. DRIVE CARS ONLY.</b>
BD.19707	Gasket, under Covers		2	
UFN.125/L	Nut, securing Covers to Dash		8	
C.724	Washer, Shakeproof, under Nuts		8	
FW.104/T	Washer, Plain, under Nuts		8	
BD.19711	<b>COVER ASSEMBLY, SEALING REDUNDANT ACCELERATOR PEDAL HOUSING APERTURE IN DASH</b>		1	} <b>L.H. DRIVE CARS ONLY.</b>
BD.19706	Gasket, under Cover		1	
UFN.125/L	Nut, securing Cover to Dash		3	
C.724	Washer, Shakeproof, under Nuts		3	
FW.104/T	Washer, Plain, under Shakeproof Washers		3	
BD.20589	<b>SEAL, IN ACCELERATOR PEDAL HOUSING, FOR LOWER STEERING COLUMN</b>		1	} <b>L.H. DRIVE CARS ONLY.</b>
C.20488	<b>SEAL, IN ACCELERATOR PEDAL HOUSING, FOR LOWER STEERING COLUMN</b>		1	} <b>L.H. DRIVE CARS ONLY.</b>
BD.19710	Retainer, for Seal		1	} <b>L.H. DRIVE CARS ONLY.</b>
UCS.413/3H	Screw, Set, securing Retainer		3	
C.721	Washer, Shakeproof, on Setscrews		3	
BD.19717	<b>PLUG (BLACK P.V.C.) SEALING REDUNDANT HOLES IN DASH</b>		3	
BD.15501	<b>WINDSCREEN GLASS</b>	38-59	1	
BD.15514	Rubber Seal, around Windscreen Glass	38-60	1	
BD.17573	Rubber Insert, for Seal	38-61	1	
BD.20856	Chrome Finisher, at top edge of Windscreen	38-62	1	
BD.17380/7	Rubber Seal, under Finisher	38-63	1	
BD.17702	Chrome Finisher at R.H. side of Windscreen	38-64	1	} Fitted from Chassis No. 850001 to 850087. 875001 to 875309.
BD.17701	Chrome Finisher at L.H. side of Windscreen	38-65	1	
BD.17703	Chrome Finisher at bottom edge of Windscreen	38-66	1	
BD.17704	Joint Piece, for side and bottom Finishers	38-67	2	
BD.20881	Chrome Finisher at R.H. side of Windscreen		1	
BD.20882	Chrome Finisher at L.H. side of Windscreen		1	} Fitted to Chassis No. 850088 and subs. 875310 and subs.
BD.20562	Chrome Finisher at bottom edge of Windscreen		1	
BD.540/1	Screw, Self-Tapping, securing Side Finishers		2	
BD.1814/4	Pop Rivet, securing Side Finishers		4	

# BODY FITTINGS

## FOR OPEN CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.15508	<b>CHROME CAPPING AT TOP OF R.H. WINDSCREEN PILLAR</b>	38-68	1	
BD.15509	<b>CHROME CAPPING AT TOP OF L.H. WINDSCREEN PILLAR</b>	38-69	1	
BD.15534/3	Screw, Set, securing Cappings to side of Windscreen Pillars		2	
BD.16940/2	Screw, Set, securing Cappings to top of Windscreen Pillars		2	
BD.20456	<b>TRIM PANEL ASSEMBLY ON R.H. SCREEN PILLAR</b>	38-70	1	
BD.20457	<b>TRIM PANEL ASSEMBLY ON L.H. SCREEN PILLAR</b>	38-71	1	
BD.21133	Spring Clip, securing Trim Panels	38-72	4	
BD.21181	<b>LICENCE HOLDER ON WINDSCREEN</b>		1	
BD.19752	<b>SCREEN RAIL FACIA ASSEMBLY, COMPLETE</b>	39- 1	1	<b>FOR SPARES REPLACEMENTS USE BD.22732 TOGETHER WITH BD.23077.</b>
BD.20590	Bezel, for centre Demister Slot		1	
BD.20591	Bezel, for intermediate Demister Slots		2	
BD.20592	Bezel, for outer Demister Slots		2	
BD.539/22	Screw, Self-Tapping, securing Bezels		10	
BD.22732	<b>SCREEN RAIL FACIA ASSEMBLY, COMPLETE</b>		1	<b>MAY BE USED TO REPLACE BD.19752.</b>
	All items are as for Screen Rail Facia Assembly BD.19752.			
BD.23077	"Y" Piece, for Air Duct Hoses		2	
UFN.119/L	Nut, securing Screen Rail Facia		4	
C.723/A	Washer, Shakeproof, under Nuts		4	
AW.102/T	Washer, Plain, under Shakeproof Washers		4	
BD.21182	Bracket, for R.H. outer fixing of Screen Rail Facia		1	
BD.21183	Bracket, for L.H. outer fixing of Screen Rail Facia		1	
BD.1814/2	Pop Rivet, securing Brackets to Dash		4	
BD.20565	Bracket, for R.H. inner fixing of Screen Rail Facia		1	
BD.20566	Bracket, for L.H. inner fixing of Screen Rail Facia		1	

# BODY FITTINGS

## FOR OPEN CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.19643	<b>L.H. FACIA PANEL ASSEMBLY</b>	39- 2	1	<b>R.H. DRIVE CARS ONLY.</b>
BD.19699	Cubby Box, in L.H. Facia		1	
BD.20605	Fixing Strip, securing Cubby Box at top		1	
UFN.119/L	Nut, securing Fixing Strip		3	
C.723/A	Washer, Shakeproof, on Setscrews		3	
BD.1229/16	Screw, Self-Tapping, securing Cubby Box at bottom		3	
C.1094	Distance Piece, on Self-Tapping Screws		3	
BD.20633/1	Spire Nut, on Self-Tapping Screws		3	
BD.19644	<b>R.H. FACIA PANEL ASSEMBLY</b>	39- 3	1	<b>R.H. DRIVE CARS ONLY.</b>
BD.19645	<b>L.H. FACIA PANEL ASSEMBLY</b>		1	<b>L.H. DRIVE CARS ONLY, BUT NOT REQUIRED FOR ITALY.</b>
BD.20812	<b>L.H. FACIA PANEL ASSEMBLY</b>		1	<b>REQUIRED ONLY FOR L.H. DRIVE CARS EXPORTED TO ITALY.</b>
BD.19646	<b>R.H. FACIA PANEL ASSEMBLY</b>		1	<b>L.H. DRIVE CARS ONLY.</b>
BD.19698	Cubby Box, in R.H. Facia		1	
BD.20605	Fixing Strip, securing Cubby Box at top		1	
UFN.119/L	Nut, securing Fixing Strip		3	
C.723/A	Washer, Shakeproof, under Nuts		3	
BD.1229/16	Screw, Self-Tapping, securing Cubby Box at bottom		3	
C.1094	Distance Piece, on Self-Tapping Screws		3	
BD.20633/1	Spire Nut, on Self-Tapping Screws		3	
BD.20861/1	Screw, Set, Pan Head, securing Facia Panels at centre		4	
UFS.119/3R	Screw, Set, securing Facia Panels at centre		2	
C.723/A	Washer, Shakeproof, on Setscrews		4	
AW.102/T	Washer, Plain, under Shakeproof Washers		6	
BD.19241	Bracket, for fixing of L.H. Facia to Dash side		1	
BD.19242	Bracket, for fixing of R.H. Facia to Dash side		1	
BD.1814/2	Pop Rivet, securing Brackets		4	
UFN.119/L	Nut, securing Facias to Brackets		4	
C.723/A	Washer, Shakeproof, under Nuts		4	
BD.20636	<b>GRAB HANDLE ASSEMBLY AT R.H. SIDE OF DASH</b>		1	<b>L.H. DRIVE CARS ONLY.</b>

# BODY FITTINGS

## FOR OPEN CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.20637	<b>GRAB HANDLE ASSEMBLY AT L.H. SIDE OF DASH</b>	39- 4	1	<b>R.H. DRIVE CARS ONLY.</b>
UCS.119/3R C.723/A	<b>Screw</b> , Set, securing Grab Handle to Facia Panel <b>Washer</b> , Shakeproof, on Setscrews		2 2	
BD.20640	<b>Bracket</b> , for fixing of Grab Handle to Dash side		1	
BD.540/19	<b>Screw</b> , Self-Tapping, securing Bracket		2	
BD.20639	<b>Special Bolt</b> , securing Grab Handle to Bracket		1	
C.739	<b>Washer</b> , Shakeproof, on Special Bolt		1	
BD.20462	<b>CASING ASSEMBLY, UNDER R.H. SIDE OF SCUTTLE</b>	39- 5	1	<b>R.H. DRIVE CARS ONLY.</b>
BD.20463	<b>CASING ASSEMBLY, UNDER L.H. SIDE OF SCUTTLE</b>	39- 6	1	
BD.20470	<b>CASING ASSEMBLY, UNDER CENTRE OF SCUTTLE</b>	39- 7	1	
BD.20728	<b>COVER ASSEMBLY, PROTECTING WIRING HARNESS AT L.H. SIDE OF DASH</b>	39- 8	1	
BD.20464	<b>CASING ASSEMBLY, UNDER R.H. SIDE OF SCUTTLE</b>		1	<b>L.H. DRIVE CARS ONLY.</b>
BD.20465	<b>CASING ASSEMBLY, UNDER L.H. SIDE OF SCUTTLE</b>		1	
BD.20471	<b>CASING ASSEMBLY, UNDER CENTRE OF SCUTTLE</b>		1	
BD.21136	<b>Fixing Bracket</b> , for Scuttle Casings		4	
BD.8537/1	<b>Screw</b> , Self-Tapping, securing Casings		2	
BD.532/2	<b>Cup Washer</b> , on Self-Tapping Screws		2	
BD.8536/6	<b>Spire Nut</b> , on Self-Tapping Screws		2	



# BODY FITTINGS

## FOR OPEN CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.20035	<b>FRONT FINISHER PANEL ASSEMBLY ABOVE GEARBOX TUNNEL</b>	39- 9	1	Fitted from Chassis No. 850001 to 850609. 875001 to 878301.
BD.19967	Face Panel, for Front Finisher		1	
BD.19984	Grille Assembly, in Loudspeaker Apertures		2	
UCN.113/L	Nut, securing Grilles to Front Finisher Panel		8	
C.721	Washer, Shakeproof, under Nuts		8	
AW.104/T	Washer, Plain, under Shakeproof Washers		8	
BD.20409	Ash Tray and Panel Assembly		1	
BD.22669	Tapped Plate, securing Ash Tray Panel to Front Finisher Panel		2	
BD.13713/2	Screw, Set, securing Ash Tray Panel to Front Finisher Panel		4	
C.2017/1	Washer, Special, on Setscrews		4	
BD.23648	<b>FRONT FINISHER PANEL ASSEMBLY ABOVE GEARBOX TUNNEL</b>		1	Fitted to Chassis No. 850610 and subs. 878302 and subs.
BD.23649	Face Panel, for Front Finisher		1	
	All other items are as for Front Finisher Assembly BD.20035.			
BD.19049	Bracket Assembly, L.H., for fixing of Front Finisher Panel		1	
BD.19050	Bracket Assembly, R.H., for fixing of Front Finisher Panel		1	
UFS.419/4H	Screw, Set, securing Brackets to Dash		4	
C.723/A	Washer, Shakeproof, on Setscrews		4	
BD.17589	Knob, securing Front Finisher Panel		4	
BD.541/32	Washer, Special, behind Knobs		4	
BD.20409	<b>ASH TRAY AND PANEL ASSEMBLY</b>		1	
BD.20403	Panel Assembly	39-10	1	
BD.20410	Ash Tray Assembly, complete	39-11	1	
BD.20412	Motif only, on Ash Tray		1	
AN.106/K	Nut, securing Motif		1	
C.720	Washer, Shakeproof, under Nut		1	
BD.24393	Light Shield (Rubber Strip $\frac{1}{16}$ " $\times$ $\frac{3}{4}$ " $\times$ 10")		1	
BD.24394	Retainer, for Light Shield		1	
BD.540/19	Self-Tapping Screw, securing Retainer		2	
BD.711/9	Self-Tapping Screw, securing Retainer		2	
BD.20722	<b>FINISHER PANEL ASSEMBLY IN RADIO CONTROL UNIT APERTURE</b>	39-12	1	NOT REQUIRED WHEN RADIO IS FITTED.
UFN.119/L	Nut, securing Finisher to Front Finisher Panel		2	
C.723/A	Washer, Shakeproof, under Nuts		2	
BD.541/13	Washer, Plain, under Shakeproof Washers		2	
BD.17354	<b>BASE PLATE AND SURROUND (CHROME PLATED) FOR RADIO APERTURE FINISHER PANEL</b>	39-13	1	NOT REQUIRED WHEN RADIO IS FITTED.

# BODY FITTINGS

## FOR OPEN CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.15488	<b>GEARBOX COVER</b>	39-14	1	<b>SUPERSEDED BY BD.24129.</b>
BD.8691/7	Screw, Self-Tapping, securing Gearbox Cover		12	
BD.542/3	Washer, Plain, on Self-Tapping Screws		12	
BD.24129	<b>GEARBOX COVER</b>		1	<b>SUPERSEDES BD.15488.</b>
BD.8691/7	Screw, Self-Tapping, securing Gearbox Cover		12	
BD.542/3	Washer, Plain, on Self-Tapping Screws		12	
BD.10821	<b>RUBBER PLUG, SEALING GEARBOX ACCESS APERTURES</b>		2	
BD.20031	<b>FINISHER PANEL ASSEMBLY ON GEARBOX COVER AND PROPELLER SHAFT TUNNEL</b>	39-15	1	Fitted from Chassis No. 850001 to 850609. 875001 to 878301.
BD.19979	Top Face Panel		1	
BD.19971	Gauntlet Face Panel		1	
BD.19981	Chrome Bezel, at top of Gauntlet Panel		1	
BD.22385	Rivet, securing Bezel to Gauntlet Panel		14	
BD.23650	<b>FINISHER PANEL ASSEMBLY ON GEARBOX COVER AND PROPELLER SHAFT TUNNEL</b>		1	Fitted to Chassis No. 850610 and subs. 878302 and subs.
BD.23651	Top Face Panel		1	
BD.23652	Gauntlet Face Panel		1	
BD.19981	Chrome Bezel, at top of Gauntlet Panel		1	
BD.22385	Rivet, securing Bezel to Gauntlet Panel		14	
BD.20469	Seal, for Handbrake Lever Aperture (Rubber Strip $\frac{1}{8}'' \times 2\frac{1}{2}'' \times 6''$ )		1	
BD.19728	Chrome Ferrule, at top of Gear Lever Gauntlet		1	
BD.19729	Ferrule Base (Nylon)		1	
BD.17546/1	Screw, Set, securing Finisher Panel to Tunnel		3	
BD.541/32	Special Washer, on Setscrews		3	
BD.20820	<b>SEAT SQUAB FRAME ASSEMBLY (TRIMMED)</b>	39-16	2	
BD.20148	<b>SEAT CUSHION ASSEMBLY</b>	39-17	2	

# BODY FITTINGS

## FOR OPEN CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.18958	LOCKING SLIDE FOR R.H. SEAT		1	Fitted from Chassis No. 850001 to 850526. 875001 to 877355.
BD.18959	LOCKING SLIDE FOR L.H. SEAT	39-18	1	
BD.22810	LOCKING SLIDE FOR L.H. SEAT		1	Fitted to Chassis No. 850527 and subs. 877356 and subs.
BD.22811	LOCKING SLIDE FOR R.H. SEAT		1	
BD.18960	SEAT SLIDE (PLAIN)	39-19	2	Fitted from Chassis No. 850001 to 850526. 875001 to 877355.
BD.22812	SEAT SLIDE (PLAIN)		2	Fitted to Chassis No. 850527 and subs. 877356 and subs.
BD.18117/4	Screw, Set, securing Slides to Floor		8	
BD.17648	Packing, between Slides and Floor		8	
UFN.125/L	Nut, securing Slides to Seats		8	
BD.542/3	Washer, Special, under Nuts		8	
C.724	Washer, Shakeproof, on Setscrews and under Nuts		16	
C.18698	Distance Piece, at fixings of Slides to Seats		4	
BD.19378	Support Strap, for Adjusting Levers		2	
UFS.519/4H	Screw, Set, securing Support Straps		4	
UFN.119/L	Nut, on Setscrews		4	
C.723/A	Washer, Shakeproof, under Nuts		4	
C.5203/1	Washer, Special, under Shakeproof Washers		4	
BD.20216	MAT ASSEMBLY, ON FLOOR, BEHIND SEATS		2	Fitted from Chassis No. 850001 to 850526. 875001 to 877355.
BD.23624	MAT ASSEMBLY, ON FLOOR, BEHIND SEATS		2	Fitted to Chassis No. 850527 and subs. 877356 and subs.
BD.20436	SHIELD ASSEMBLY, FRONT, FOR HEAT INSULATION FROM EXHAUST SYSTEM	39-20	1	Fitted from Chassis No. 850001 to 850648. 875001 to 878888.

# BODY FITTINGS

## FOR OPEN CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.25237	<b>SHIELD ASSEMBLY, FRONT, FOR HEAT INSULATION FROM EXHAUST SYSTEM</b>		1	Fitted to Chassis No. 850649 and subs. 878889 and subs. See note below.
BD.711/23	Screw, Self-Tapping, securing Shield to Floor		2	
UFS.125/3R	Screw, Set, securing Shield to Floor		1	
C.724	Washer, Shakeproof, on Setscrews		1	
BD.19059/1	Screw, Self-Tapping, securing Shield to gearbox side panel		1	
BD.18545	Cup Washer, on Self-Tapping Screw		1	
BD.8633/2	Spire Nut, on Self-Tapping Screw		1	
BD.20439	<b>SHIELD ASSEMBLY, REAR, FOR HEAT INSULATION FROM EXHAUST SYSTEM</b>	39-21	1	
BD.1814/5	Pop Rivet, securing Shield to Body		8	
BD.20452	<b>TRIM PANEL ASSEMBLY ON R.H. SHUT PILLAR</b>	39-22	1	
BD.20453	<b>TRIM PANEL ASSEMBLY ON L.H. SHUT PILLAR</b>		1	
BD.20379	<b>TRIM PANEL ASSEMBLY BETWEEN R.H. REAR WHEEL ARCH AND SHUT PILLAR</b>	39-23	1	
BD.2703	Clip, for fixing of Trim Panel		5	
BD.20380	<b>TRIM PANEL ASSEMBLY BETWEEN L.H. REAR WHEEL ARCH AND SHUT PILLAR</b>		1	
BD.2703	Clip, for fixing of Trim Panel		5	
BD.539/4	Screw, Self-Tapping, securing Trim Panels to Body		2	
BD.532/1	Cup Washer, on Self-Tapping Screws		2	
BD.711/3	Screw, Self-Tapping, securing Trim Panels to Body		8	

**NOTE: The following cars were fitted with Heat Shield BD.20436:**

R.H. Drive 850653, 850654.

L.H. Drive 878895, 878900, 878907, 878908, 878913, 878914, 878915, 878926, 878936, 878937, 878939, 878958, 878986, 879005, 879024, 879049.

# BODY FITTINGS

## FOR OPEN CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.20383	<b>QUARTER TRIM PANEL ASSEMBLY ABOVE R.H. REAR WHEEL ARCH</b>	39-24	1	
BD.20384	<b>QUARTER TRIM PANEL ASSEMBLY ABOVE L.H. REAR WHEEL ARCH</b>		1	
BD.1749	Stud, on Quarter Trim Panels, for "Lift the Dot" Fasteners		2	
AN.102/L	Nut, securing Studs		2	
C.723	Washer, Shakeproof, under Nuts		2	
AW.102/T	Washer, Plain, under Shakeproof Washers		2	
BD.20532	<b>TRIM PANEL ASSEMBLY, R.H., ON TONNEAU, BELOW BACKLIGHT</b>	39-25	1	
BD.20533	<b>TRIM PANEL ASSEMBLY, L.H., ON TONNEAU, BELOW BACKLIGHT</b>	39-26	1	
BD.539/1	Screw, Self-Tapping, securing Quarter and Tonneau Trims ( $\frac{3}{8}$ " long)		2	
BD.539/4	Screw, Self-Tapping, securing Quarter and Tonneau Trims ( $\frac{1}{2}$ " long)		4	
BD.532/1	Cup Washer, on Self-Tapping Screws		6	
BD.20343	<b>MAT ASSEMBLY ON REAR BULKHEAD PANEL</b>	39-27	1	Fitted from Chassis No. 850001 to 850526. 875001 to 877355.
BD.23625	<b>MAT ASSEMBLY ON REAR BULKHEAD PANEL</b>		1	Fitted to Chassis No. 850527 and subs. 877356 and subs.
BD.21484	<b>R.H. DOOR ASSEMBLY, COMPLETE (INCLUDING GLASS, TRIM, LOCK AND HANDLES, ETC.)</b>		1	

# BODY FITTINGS

## FOR OPEN CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.21485	<b>L.H. DOOR ASSEMBLY, COMPLETE (INCLUDING GLASS, TRIM, LOCK AND HANDLES, ETC.)</b>		1	
BD.20095	<b>LOCK ASSEMBLY ON R.H. DOOR (WB.3/11289)</b>		1	
BD.20096	<b>LOCK ASSEMBLY ON L.H. DOOR (WB.3/11290)</b>	40- 1	1	
BD.19445	<b>Link, between Locks and Outside Handle (WB.1/8881)</b>	40- 2	2	
BD.23473	<b>Clip, retaining Links (WB.3/6928)</b>	40- 3	4	
BD.1708/9	<b>Spring Washer, for Link fixing at Lock</b>		2	
UFS.419/3H	<b>Screw, Set, securing Lock to Doors</b>		6	
C.723/A	<b>Washer, Shakeproof, on Setscrews</b>		6	
BD.20780/3	<b>Shakeproof Screw, securing Lock to Doors</b>		2	
BD.19245	<b>OUTSIDE HANDLE ON R.H. DOOR (1/8871)</b>		1	
7903	<b>Operating Lever Assembly for R.H. Door Handle (1/6491)</b>		1	
9601	<b>Housing, for Tension Spring in R.H. Door Handle (1/8868)</b>		1	
BD.21486	<b>Locking Barrel, for "F" Series Key, in Handle</b>		1	
BD.19246	<b>OUTSIDE HANDLE ON L.H. DOOR (1/8870)</b>	40- 4	1	
7904	<b>Operating Lever Assembly for L.H. Door Handle (1/6492)</b>		1	
9602	<b>Housing, for Tension Spring in L.H. Door Handle (1/8869)</b>		1	
BD.21486	<b>Locking Barrel, for "F" Series Key, in handle</b>		1	
UFN.119/L	<b>Nut, securing Outside Handles</b>		4	
C.723/A	<b>Washer, Shakeproof, under Nuts</b>		4	
AWV.102/T	<b>Washer, Plain, under Shakeproof Washers</b>		4	
BD.20098	<b>REMOTE CONTROL AND LINK ASSEMBLY, FOR OPERATION OF R.H. DOOR LOCK (3/16347)</b>		1	

# BODY FITTINGS

## FOR OPEN CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.20097	<b>REMOTE CONTROL AND LINK ASSEMBLY, FOR OPERATION OF L.H. DOOR LOCK (3/16349)</b>	40- 5	1	
BD.19575	<b>Wavy Washer</b> , at connection of Link to Lock	40- 6	2	
BD.23743	<b>Spring Clip</b> , securing Link to Lock	40- 7	2	
BD.19574	<b>Washer</b> , Special, behind Spring Clips		2	
UFS.419/3H	<b>Screw</b> , Set, securing Remote Controls to Doors		6	
C.723/A	<b>Washer</b> , Shakeproof, on Setscrews		6	
BD.10728	<b>INSIDE HANDLE FOR DOORS (WB.1/3858)</b>	40- 8	2	
BD.10729	<b>HANDLE OPERATING WINDOW REGULATORS (WB.1/6671)</b>	40- 9	2	
BD.10730	<b>OUTER ESCUTCHEON BEHIND REGULATOR AND INSIDE DOOR HANDLES (W.128)</b>	40-10	4	
BD.10731	<b>INNER ESCUTCHEON BEHIND REGULATOR AND INSIDE DOOR HANDLES (W.129)</b>	40-11	4	
BD.10732	<b>SPRING BEHIND ESCUTCHEONS (41/379)</b>	40-12	4	
BD.10734	<b>Rubber Plug</b> , behind Handles (16-10)	40-13	4	
BD.10733	<b>Peg</b> , securing Handles to Remote Controls and Regulators	40-14	4	
BD.20522	<b>REGULATOR ASSEMBLY FOR WINDOW IN R.H. DOOR</b>		1	

# BODY FITTINGS

## FOR OPEN CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.20523	<b>REGULATOR ASSEMBLY FOR WINDOW IN L.H. DOOR</b>	40-15	1	
UFS.425/3H	<b>Screw, Set, securing Regulator to Doors</b>		8	
UFN.125/L	<b>Nut, securing Regulator to Doors</b>		8	
C.724	<b>Washer, Shakeproof, on Setscrews and under Nuts</b>		16	
BD.20997	<b>FIXED FRAME ASSEMBLY FOR WINDOW IN R.H. DOOR</b>		1	
BD.20998	<b>FIXED FRAME ASSEMBLY FOR WINDOW IN L.H. DOOR</b>	40-16	1	
BD.10099	<b>Felt, in forward channel of Fixed Frames</b>	40-17	2	
BD.16465	<b>Bracket, for forward mounting of Fixed Frames</b>	40-18	2	
BD.20668	<b>Bracket, for rear mounting of Fixed Frames</b>	40-19	2	
UFN.125/L	<b>Nut, securing Brackets to Doors and Fixed Frames to Brackets</b>		6	
UFS.125/4R	<b>Screw, Set, securing Brackets to Doors and Fixed Frames to Brackets</b>		2	
C.724	<b>Washer, Shakeproof, under Nuts and on Setscrews</b>		8	
FW.104/T	<b>Washer, Plain, under Shakeproof Washers</b>		8	
BD.17622/1	<b>Screw, Self-Tapping, securing Fixed Frames to Doors at top</b>		6	
BD.17621	<b>Spire Nut, on Self-Tapping Screws</b>		6	
BD.540/8	<b>Screw, Self-Tapping (Countersunk Head) securing Frames to Doors</b>		4	
BD.17623/2	<b>Screw, Self-Tapping (Pan Head) securing Frames to Doors</b>		6	
BD.20873/1	<b>Packing Washer (18 S.W.G.) at Fixed Frame mountings</b>		As req'd	
BD.20873/2	<b>Packing Washer (10 S.W.G.) at Fixed Frame mountings</b>		As req'd	
BD.19397/2	<b>Rubber Seal, for front Channel of Window Frames</b>	40-20	2	
BD.15975	<b>GLASS ASSEMBLY, FOR WINDOW IN R.H. DOOR</b>		1	
BD.15976	<b>GLASS ASSEMBLY, FOR WINDOW IN L.H. DOOR</b>	40-21	1	
BD.5440/6	<b>Square Nut, limiting downward movement of Glasses</b>		2	
BD.13819/1	<b>Screw, Set, securing Square Nuts</b>		2	



# BODY FITTINGS

## FOR OPEN CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.16997	<b>CHROME FINISHER ASSEMBLY AT TOP OF R.H. DOOR</b>		1	Fitted from Chassis No. 850001 to 850506. 875001 to 877201.
BD.16700	Outer Seal, for Door Glass		1	
BD.10413	Clip, securing Outer Seal		7	
BD.16998	<b>CHROME FINISHER ASSEMBLY AT TOP OF L.H. DOOR</b>	40-22	1	Fitted to Chassis No. 850507 and subs. 877202 and subs.
BD.16700	Outer Seal, for Door Glass		1	
BD.10413	Clip, securing Outer Seal		7	
BD.540/9	Screw, Self-Tapping, securing Chrome Finishers		4	
BD.21333	<b>CHROME FINISHER ASSEMBLY AT TOP OF R.H. DOOR</b>		1	Fitted to Chassis No. 850507 and subs. 877202 and subs.
BD.16700	Outer Seal, for Door Glass		1	
BD.10413	Clip, securing Outer Seal		7	
BD.21334	<b>CHROME FINISHER ASSEMBLY AT TOP OF L.H. DOOR</b>		1	Fitted to Chassis No. 850507 and subs. 877202 and subs.
BD.16700	Outer Seal, for Door Glass		1	
BD.10413	Clip, securing Outer Seal		7	
BD.540/9	Screw, Self-Tapping, securing Chrome Finishers		4	
BD.19070	<b>STRIKER FOR MAP LIGHT DOOR SWITCHES</b>	40-23	4	
BD.539/15	Screw, Self-Tapping, securing Strikers		4	
BD.19223	<b>FILLER BLOCK, ON SHUT FACE OF R.H. DOOR, SEATING RUBBER SEAL</b>		1	
BD.19224	<b>FILLER BLOCK, ON SHUT FACE OF L.H. DOOR, SEATING RUBBER SEAL</b>	40-24	1	
UCS.516/3H	Screw, Set, securing Filler Blocks		2	

# BODY FITTINGS

## FOR OPEN CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.15504	<b>UPPER TRIM PANEL ASSEMBLY ON R.H. DOOR</b>		1	
BD.20010/3	<b>Weatherstrip</b> , for Door Glass		1	
BD.20082	<b>Clip</b> , securing Weatherstrip		5	
BD.15505	<b>UPPER TRIM PANEL ASSEMBLY ON L.H. DOOR</b>	40-25	1	
BD.20010/3	<b>Weatherstrip</b> , for Door Glass		1	
BD.20082	<b>Clip</b> , securing Weatherstrip		5	
BD.540/12	<b>Screw</b> , Self-Tapping, securing Upper Trim Panels		4	
BD.20190	<b>CHROME FINISHER ON UPPER TRIM PANELS</b>	40-26	2	
BD.17497	<b>Clip</b> , securing Chrome Finishers		10	
BD.711/1	<b>Screw</b> , Self-Tapping, securing Clips		10	
BD.15510	<b>CASING ASSEMBLY ON R.H. DOOR</b>		1	
BD.15511	<b>CASING ASSEMBLY ON L.H. DOOR</b>	40-27	1	
BD.18068	<b>Clip</b> , for fixing of Casings		38	
BD.21133	<b>Clip</b> , for fixing of Casings at front edge		4	
BD.20503	<b>CHROME FINISHER ON DOOR CASINGS</b>	40-28	2	
BD.11546	<b>Clip</b> , securing Chrome Finishers		10	
BD.25376	<b>SEALING RUBBER AND RETAINER ASSEMBLY, LOWER, FOR R.H. "A" POST</b>		1	
BD.25308	<b>Sealing Rubber only</b>		1	

# BODY FITTINGS

## FOR OPEN CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.25377	SEALING RUBBER AND RETAINER ASSEMBLY, LOWER, FOR L.H. "A" POST	40-29	1	
BD.25309	Sealing Rubber only		1	
BD.21202	SEALING RUBBER, UPPER, FOR "A" POSTS	40-30	2	
BD.21197	SEALING RUBBER, FOR DOOR SILLS	40-31	2	SUPERSEDED BY BD.24789.
BD.24789	SEALING RUBBER, FOR DOOR SILLS		2	SUPERSEDES BD.21197.
BD.21196	SEALING RUBBER, FOR BODY SHUT PILLARS	40-32	2	
BD.19295	STRIKER FOR R.H. DOOR LOCK (WB.3/8994)		1	
BD.19296	STRIKER FOR L.H. DOOR LOCK (WB.3/8995)	40-33	1	
BD.19297 BD.19298 BD.17821/7	Shakeproof Shim, under Strikers (WB.3/9586) Shim, packing Strikers (20 S.W.G.) Screw, Set, securing Strikers		2 As req'd 6	
BD.19129	CHROME FINISHER AT EDGE OF DOOR SILLS	40-34	2	
BD.16794	Clip, securing Finishers	40-35	14	

# BODY FITTINGS

## FOR OPEN CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.15898	<b>LOCK ASSEMBLY FOR BOOT LID (WB.3/10875)</b>	41- 1	1	
UFS.319/4H	<b>Screw</b> , Set, securing Lock to Bracket		4	
C.723/A	<b>Washer</b> , Shakeproof, on Setscrews		4	
AW.102/T	<b>Washer</b> , Plain, under Shakeproof Washers		4	
UFN.119/L	<b>Nut</b> , securing Lock		2	
BD.16202	<b>BRACKET, FOR MOUNTING OF BOOT LID LOCK</b>	41- 2	1	
UFN.119/L	<b>Nut</b> , securing Bracket		4	
C.723/A	<b>Washer</b> , Shakeproof, under Nuts		4	
AW.102/T	<b>Washer</b> , Plain, under Shakeproof Washers		4	
BD.15899	<b>CONTROL CABLE ASSEMBLY FOR RELEASE OF BOOT LID LOCK</b>	41- 3	1	
BD.16213	<b>Clamp</b> , for Outer Cable	41- 4	1	
UFS.119/3R	<b>Screw</b> , Set, securing Outer Cable to Clamp		1	
UFN.119/L	<b>Nut</b> , securing Clamp to Bracket		1	
C.723/A	<b>Washer</b> , Shakeproof, under Nut		1	
C.18461	<b>Clip</b> , for Outer Cable		1	
BD.15489	<b>STRIKER FOR BOOT LID LOCK (371/130)</b>	41- 5	1	
BD.8291/1	<b>Screw</b> , Set, securing Striker to Boot Lid		4	
C.724	<b>Washer</b> , Shakeproof, on Setscrews		4	
FW.104/T	<b>Washer</b> , Plain, under Shakeproof Washers		4	
BD.11321	<b>Shim</b> (.036" thick) for Striker		As req'd	
BD.17726	<b>"JAGUAR" MOTIF ON BOOT LID</b>	41- 6	1	
BD.10735	<b>Spire Nut</b> , securing Motif		3	
BD.15293	<b>Rubber Washer</b> , under Spire Nuts		3	
BD.18055/1	<b>RUBBER SEAL FOR BOOT LID</b>	41- 7	1	
BD.659/10	<b>DRAIN TUBE FOR BOOT LID APERTURE</b>		1	Fitted from Chassis No. 850001 to 850117. 875001 to 875520.

# BODY FITTINGS

## FOR OPEN CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.23335	DRAIN TUBE AT R.H. SIDE OF BOOT LID APERTURE		1	Fitted to Chassis No. 850118 and subs. 875521 and subs.
BD.659/12	DRAIN TUBE AT L.H. SIDE OF BOOT LID APERTURE		1	
BD.22536	RUBBER BUFFER CUSHIONING PETROL FILLER LID		2	
BD.18492	COVER PLATE, IN BOOT FLOOR TOP PANEL, OVER REAR SUSPENSION UNIT		1	
BD.18493	Rubber Seal, under Cover Plate		1	
BD.8691/6	Screw, Self-Tapping, securing Cover Plate		7	
BD.19053	Spring Latch, in Top Panel, for Boot R.H. Floorboard fixing	41- 8	1	
BD.1814/1	Pop Rivet, securing Spring Latch		2	
BD.19051	R.H. FLOORBOARD ASSEMBLY, IN BOOT	41- 9	1	
BD.10958	Stud, for Floorboard fixing		1	
BD.9909/5	Tee Nut, receiving Stud		1	
C.723	Washer, Shakeproof, under Nut		1	
BD.19054	Spring Clip, on Number Plate Panel, retaining R.H. Floorboard		1	
BD.1814/1	Pop Rivet, securing Spring Clip		3	
BD.19052	L.H. FLOORBOARD ASSEMBLY, IN BOOT	41-10	1	
BD.19059/2	Screw, Set, securing L.H. Floorboard		2	
BD.18545	Cup Washer, on Setscrews		2	
BD.20641/2	Screw, Self-Tapping, securing L.H. Floorboard		1	
BD.541/34	Washer, Special, on Self-Tapping Screw		1	
BD.4321	Rubber Buffer, in Support Strip		3	

# BODY FITTINGS

## FOR OPEN CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.11007/1	<b>SPARE WHEEL CLAMP ASSEMBLY</b>	41-11	1	
BD.10637	Handle, operating Spare Wheel Clamp		1	
BD.11008/1	Screw		1	
BD.10639	Plate, on Screw, holding Spare Wheel		1	
C.704/1	Mills Pin, securing Handle to Screw		1	
BD.3438	Clip, on Boot Floor, carrying Jack Handle		2	} NOT REQUIRED FOR JACK WITH INTEGRAL HANDLE
BD.711/8	Self-Tapping Screw, securing Clip		2	
BD.659/9	<b>DRAIN TUBE FOR PETROL FILLER BOX (20" LONG)</b>		1	
C.2905/2	Clip, securing Drain Tube		2	
BD.19637	<b>TRIM BOARD ON BOOT FORWARD BULKHEAD</b>	41-12	1	
BD.19394	<b>TRIM BOARD AT R.H. SIDE OF BOOT</b>	41-13	1	
BD.19395	<b>TRIM BOARD AT L.H. SIDE OF BOOT</b>	41-14	1	
BD.539/4	Screw, Self-Tapping, securing Side Trim Boards		8	
BD.532/1	Cup Washer, on Self-Tapping Screws		8	
BD.20335	<b>MAT ASSEMBLY ON BOOT FLOOR</b>		1	
BD.1286/1	Button, for fixing of Mat to Boot Floor		4	
BD.1286/2	Socket, securing Buttons to Mat		4	
BD.1286/3	Stud, receiving Buttons		4	
BD.540/1	Screw, Self-Tapping, securing Studs to Boot Floor		4	
C.18921	<b>REAR NUMBER PLATE</b>		1	
BD.1229/13	Screw, Self-Tapping, securing Rear Number Plate		4	
BD.6581	Rubber Plug, in Rear Number Plate Panel		4	

# BODY FITTINGS

## FOR OPEN CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.19092/1	CHROME BEADING AT R.H. SIDE OF REAR NUMBER PLATE	41-15	1	
BD.19092/2	CHROME BEADING AT L.H. SIDE OF REAR NUMBER PLATE	41-16	1	
BD.24183	JOINT PIECE FOR BEADINGS	41-17	1	
BD.711/6	Screw, Self-Tapping, securing Joint Piece		1	
BD.15891	SEAL ASSEMBLY AT FRONT OF R.H. REAR WHEEL ARCH	41-18	1	Fitted from Chassis No. 850001 to 850655. 875001 to 879023.
BD.15892	SEAL ASSEMBLY AT FRONT OF L.H. REAR WHEEL ARCH	41-19	1	
BD.15893	Rubber Strip, on Seals		2	
BD.15894	SEAL ASSEMBLY AT REAR OF R.H. REAR WHEEL ARCH	41-20	1	
BD.15895	SEAL ASSEMBLY AT REAR OF L.H. REAR WHEEL ARCH	41-21	1	
BD.15896	Rubber Strip, on Seals		2	
BD.1814/2	Pop Rivet, securing Wheel Arch Seals to Body		16	

# BODY FITTINGS

FOR OPEN CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.25200	SEALING PLATE AT FRONT OF R.H. REAR WHEEL ARCH		1	Fitted to Chassis No. 850656 and subs. 879024 and subs.
BD.25201	SEALING PLATE AT FRONT OF L.H. REAR WHEEL ARCH		1	
BD.25198	SEALING PLATE AT REAR OF R.H. REAR WHEEL ARCH		1	
BD.25199	SEALING PLATE AT REAR OF L.H. REAR WHEEL ARCH		1	
BD.25363	SEALING PLATE, UPPER, FOR R.H. REAR WHEEL ARCH		1	
BD.25364	SEALING PLATE, UPPER, FOR L.H. REAR WHEEL ARCH		1	
BD.11712/1	Pop Rivet, securing Sealing Plates		22	

## INTERIOR TRIMMING

BD.23626	Face Piece (Moquette) for Bulkhead lower (15" x 50")		1	Fitted to Chassis No. 850527 and subs. 877356 and subs.
BD.20345	Face Piece (Moquette) on R.H. Rear Wheel Arch (17" x 19")		1	
BD.20346	Face Piece (Moquette) on L.H. Rear Wheel Arch (17" x 19")		1	
BD.20344	Felt Backing, for Rear Wheel Arches (12" x 15")		2	
BD.20375	Face Piece (Vynide) on R.H. side of Floor Cross Member (9" x 24")		1	
BD.20376	Face Piece (Vynide) on L.H. side of Floor Cross Member (9" x 24")		1	
BD.20541	Face Piece (Vynide) on Door Sills (14" x 36")		2	
BD.20913	Backing (Polyurethane) for Sills		2	
BD.20456/2	Face Piece (Rexine) on Screen Pillars, at side of Facias (3" x 5")		2	
BD.21185	Face Piece (Rexine) behind Boot Lid Lock Control (3" x 3")		1	
BD.20377	Face Piece (Vynide) at R.H. mounting for Hoodsticks (9" x 14")		1	
BD.20378	Face Piece (Vynide) at L.H. mounting for Hoodsticks (9" x 14")		1	
BD.20906	Face Piece (Vynide) on Tonneau Tacking Strips (2" x 66")		1	
BD.20728	Cover Assembly, protecting Wiring Harness at L.H. side of Scuttle		1	
BD.1814/6	Pop Rivet, securing Cover		2	
BD.20209	Mat Assembly (Hardura) for R.H. side of Scuttle		1	
BD.20210	Mat Assembly (Hardura) for L.H. side of Scuttle		1	
BD.539/4	Screw, Self-Tapping, securing Mats		10	
BD.532/1	Cup Washer, on Self-Tapping Screws		10	



# BODY FITTINGS

## FOR OPEN CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
<b>SEALING RUBBERS</b>				
BD.18559	Sealing Rubber, lower, for R.H. "A" Post	42- 1	1	
BD.18560	Sealing Rubber, lower, for L.H. "A" Post	42- 2	1	
BD.21202	Sealing Rubber, Upper, for "A" Posts (13½" long)	42- 3	2	
BD.21197	Sealing Rubber, for Door Sills	42- 4	2	
BD.24789	Sealing Rubber, for Door Sills		2	<b>SUPERSEDED BY BD.24789.</b>
BD.21196	Sealing Rubber, for Body Shut Pillars	42- 5	2	<b>SUPERSEDES BD.21197.</b>
BD.20413	Sealing Rubber, for front of Cantrails (4½" long)	42- 6	2	
BD.20414	Sealing Rubber, for centre of Cantrails (8½" long)	42- 7	2	
BD.20415	Sealing Rubber, for rear of Cantrails (4" long)	42- 8	2	
BD.20416	Sealing Rubber, for Hood Pillars	42- 9	2	
BD.21799/1	Sealing Rubber, for front of R.H. Cantrail (4½" long)		1	} Fitted from Chassis No. 850001 to 850091. 875001 to 875373.
BD.21800/1	Sealing Rubber, for front of L.H. Cantrail (4½" long)		1	
BD.21799/2	Sealing Rubber, for centre of R.H. Cantrail (8½" long)		1	
BD.21800/2	Sealing Rubber, for centre of L.H. Cantrail (8½" long)		1	
BD.21799/3	Sealing Rubber, for rear of R.H. Cantrail (4" long)		1	} Fitted to Chassis No. 850092 and subs. 875374 and subs.
BD.21800/3	Sealing Rubber, for rear of L.H. Cantrail (4" long)		1	
BD.21799/4	Sealing Rubber, for R.H. Hood Pillar		1	
BD.21800/4	Sealing Rubber, for L.H. Hood Pillar		1	
BD.18055/1	Sealing Rubber, for Boot Lid (121" long)	42-10	1	
BD.17413	Sealing Rubber, for Canopy Panel to top of Windscreen (55" long)	42-11	1	
BD.22392/1	Sealing Rubber, for Canopy Panel to top of Windscreen (49½" long)		1	<b>NOT REQUIRED WHEN GLASS FIBRE CANOPY IS FITTED.</b>
BD.20903/1	Sealing Rubber, for rear edge of Bonnet (68" long)	42-12	1	<b>REQUIRED WHEN GLASS FIBRE CANOPY IS FITTED.</b>

### ANTI-DRUM MATERIAL

BD.20272	Flintkote, on Door Panels (9"×24")	2		
BD.20273	Flintkote, on Door Bottom Rails (2"×18")	2		
BD.20211	Flintkote, for R.H. side of Scuttle (15"×13")	1		
BD.20212	Flintkote, for L.H. side of Scuttle (15"×13")	1		
BD.20217	Flintkote, on Front Floors (27"×19½")	2		Fitted from Chassis No. 850001 to 850357. 875001 to 876581.
BD.22965	Flintkote, on R.H. Front Floor	1		} Fitted to Chassis No. 850358 and subs. Fitted to Chassis No. 876582 and subs.
BD.22966	Flintkote, on L.H. Front Floor	1		
BD.22965	Flintkote, on R.H. Front Floor	1		
BD.22967	Flintkote, on L.H. Front Floor	1		
BD.20422	Flintkote, at top front of Gearbox Cover (7"×8")	1		
BD.20902	Flintkote, on Tunnel (16"×18")	1		
BD.20215	Flintkote, on Floor Panel, behind Seats (21"×18½")	2		
BD.20340	Flintkote, Top, for Rear Bulkhead Panel (15"×36")	1		
BD.20341	Flintkote, Centre, for Rear Bulkhead Panel (14"×48")	1		
BD.20342	Flintkote, Lower, for Rear Bulkhead Panel (8"×24")	2		

# BODY FITTINGS

## FOR OPEN CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
<b>CARPETS FOR R.H. DRIVE CARS</b>				
BD.20347	Carpet Assembly, on R.H. Front Floor	42-13	1	} Fitted from Chassis No. 850001 to 850357.
BD.20348	Carpet Assembly, on L.H. Front Floor	42-14	1	
BD.22962	Carpet Assembly, on R.H. Front Floor		1	
BD.22963	Carpet Assembly, on L.H. Front Floor		1	
BD.20350	Carpet Assembly, on Toeboards	42-15	2	} Fitted to Chassis No. 850358 and subs.
BD.20352	Carpet Assembly, at front R.H. side of Tunnel	42-16	1	
BD.20353	Carpet Assembly, at front L.H. side of Tunnel	42-17	1	
BD.20354	Carpet Assembly, at rear R.H. side of Tunnel	42-18	1	
BD.20355	Carpet Assembly, at rear L.H. side of Tunnel	42-19	1	

### CARPETS FOR L.H. DRIVE CARS

BD.20347	Carpet Assembly, on R.H. Front Floor	1	} Fitted from Chassis No. 875001 to 876581.
BD.20349	Carpet Assembly, on L.H. Front Floor	1	
BD.22962	Carpet Assembly, on R.H. Front Floor	1	
BD.22964	Carpet Assembly, on L.H. Front Floor	1	
BD.20350	Carpet Assembly, on Toeboards	2	} Fitted to Chassis No. 876582 and subs.
BD.20352	Carpet Assembly, at front R.H. side of Tunnel	1	
BD.20353	Carpet Assembly, at front L.H. side of Tunnel	1	
BD.20354	Carpet Assembly, at rear R.H. side of Tunnel	1	
BD.20355	Carpet Assembly, at rear L.H. side of Tunnel	1	

### INSULATING FELTS FOR R.H. DRIVE CARS

BD.20218	Rubberised Felt, on R.H. Front Floor (28"×19½"×½")	1	}
BD.20230	Rubberised Felt, on L.H. Front Floor (28"×19½"×½")	1	
BD.20220	Rubberised Felt, on R.H. Toe Board (13"×10"×½")	1	
BD.20221	Rubberised Felt, on L.H. Toe Board (14"×10"×½")	1	
BD.20235	Rubberised Felt, under R.H. side of Scuttle (19"×19"×½")	1	
BD.20236	Rubberised Felt, under R.H. side of Scuttle (18½"×10½"×½")	1	
BD.20237	Rubberised Felt, under L.H. side of Scuttle (15"×8½"×½")	1	
BD.20227	Rubberised Felt, Gearbox Cover to Scuttle (10"×7"×½")	1	
BD.21233	Rubberised Felt, at top of Gearbox Cover (7"×7"×½")	1	
BD.20205	Rubberised Felt, at front R.H. side of Tunnel (15"×11"×½")	1	
BD.20206	Rubberised Felt, at front L.H. side of Tunnel (15"×11"×½")	1	
BD.20207	Rubberised Felt, at R.H. side of Tunnel (17"×8"×½")	1	
BD.20208	Rubberised Felt, at L.H. side of Tunnel (17"×8"×½")	1	
BD.20339	Rubberised Felt, under Petrol Tank (6"×7"×½")	1	
BD.20672	Rubberised Felt, at centre of Rear Bulkhead Panel (48"×13½"×½")	1	
BD.20222	Hardura, on R.H. Toe Board (14"×10"×½")	1	
BD.20223	Hardura, on L.H. Toe Board (14"×10"×½")	1	
BD.20336	Hardura, for Scuttle Top, L.H. (17"×18"×½")	1	
BD.20337	Hardura, for Scuttle Top, R.H. (10"×19"×½")	1	
BD.20338	Hardura, for Scuttle Top, Centre (7"×8"×½")	1	

# BODY FITTINGS

## FOR OPEN CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
<b>INSULATING FELTS FOR L.H. DRIVE CARS</b>				
BD.20218	Rubberised Felt, on R.H. Front Floor (28"×19½"×½")		1	
BD.20219	Rubberised Felt, on L.H. Front Floor (28"×19½"×½")		1	
BD.20220	Rubberised Felt, on R.H. Toe Board (13"×10"×½")		1	
BD.20221	Rubberised Felt, on L.H. Toe Board (14"×10"×½")		1	
BD.20224	Rubberised Felt, under R.H. side of Scuttle (19"×19"×½")		1	
BD.20225	Rubberised Felt, under L.H. side of Scuttle (18½"×10½"×½")		1	
BD.20226	Rubberised Felt, under L.H. side of Scuttle (15"×8½"×½")		1	
BD.20227	Rubberised Felt, Gearbox Cover to Scuttle (10"×7"×½")		1	
BD.21233	Rubberised Felt, at top of Gearbox Cover (7"×7"×½")		1	
BD.20205	Rubberised Felt, at front R.H. side of Tunnel (15"×11"×½")		1	
BD.20206	Rubberised Felt, at front L.H. side of Tunnel (15"×11"×½")		1	
BD.20207	Rubberised Felt, at R.H. side of Tunnel (17"×8"×½")		1	
BD.20208	Rubberised Felt, at L.H. side of Tunnel (17"×8"×½")		1	
BD.20672	Rubberised Felt, at centre of Rear Bulkhead Panel (48"×13½"×½")		1	
BD.20339	Rubberised Felt, under Petrol Tank (6"×7"×½")		1	
BD.20222	Hardura, on R.H. Toe Board (14"×10"×½")		1	
BD.20223	Hardura, on L.H. Toe Board (14"×10"×½")		1	
BD.20231	Hardura, for Scuttle Top, R.H. (17"×18"×½")		1	
BD.20232	Hardura, for Scuttle Top, L.H. (10"×19"×½")		1	
BD.20233	Hardura, for Scuttle Top, centre (7"×8"×½")		1	
BD.19464	<b>HOOD STICKS ASSEMBLY</b>	43- 1	1	
BD.19492	Stop Stud, in No. 2 Links		2	
UFN.225/L	Locknut, on Stop Studs		2	
BD.20359	Pivot Bolt, securing Link No. 1 to Link No. 2		2	
BD.19259	Dome Nut, on Pivot Bolts		2	
BD.19193	Pivot Bolt, joining Link No. 3 to Main Stick		2	
BD.21193	Pivot Bolt, joining Link No. 6 to Main Stick		2	
BD.541/22	Brass Washer, on Pivot Bolts		6	
BD.541/23	Brass Washer, on Pivot Bolts		4	
BD.19302	Bolt, securing Link No. 1 to Canopy Rail		4	
BD.541/32	Washer, Special, on Bolts		4	
UFN.125/L	Nut, on Bolts		4	
C.724	Washer, Shakeproof, under Nuts		4	
BD.19249	Cantrail Channel, L.H. Front	43- 2	1	
BD.19250	Cantrail Channel, R.H. Front		1	
BD.19249/1	Cantrail Channel, L.H. Rear	43- 3	1	
BD.19250/1	Cantrail Channel, R.H. Rear		1	
UFS.519/4H	Screw, Set, securing Cantrail Channels to Hoodstick Links		6	
UFS.119/4R	Screw, Set, securing Cantrail Channels to Hoodstick Links		4	
BD.541/28	Special Washer, on Setscrews		10	
AW.102/T	Washer, Plain, on Setscrews		4	
UFN.119/L	Nut, on Setscrews		10	
C.723/A	Washer, Shakeproof, under Nuts		10	
BD.19367	Main Head Pillar Assembly, L.H.	43- 4	1	
BD.19368	Main Head Pillar Assembly, R.H.		1	
UCS.513/4H	Screw, Set, securing Pillars to Main Stick		4	
BD.532/1	Washer, Cupped, under Shakeproof Washer		As req'd.	
UFS.419/3H	Screw, Set, securing Pillars to Main Stick		4	
C.723/A	Washer, Shakeproof, on Setscrews		4	
AW.102/T	Washer, Plain, under Shakeproof Washer		4	

# BODY FITTINGS

## FOR OPEN CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.20657	<b>PIVOT BRACKET ASSEMBLY, R.H., FOR MAIN STICK</b>		1	
BD.19458	<b>PIVOT BRACKET ASSEMBLY, L.H., FOR MAIN STICK</b>	43- 5	1	
UFN.131/L C.725 FW.105/T BD.23469	<b>Nut</b> , securing Pivot Brackets to Wheel Arches <b>Washer</b> , Shakeproof, under Nuts <b>Washer</b> , Plain, under Shakeproof Washers <b>Shim</b> , for Pivot Bracket adjustment		4 4 4 As req'd	
BD.19160	<b>Bolt</b> , Special, pivoting Main Stick		2	
BD.19393	<b>Bolt</b> , Special, securing Control Link to Body		2	
BD.541/30	<b>Brass Washer</b> , on Special Bolts		6	
BD.17413	<b>SEALING RUBBER FOR CANOPY PANEL TO TOP OF WINDSCREEN (55" LONG)</b>		1	<b>NOT REQUIRED WHEN GLASS FIBRE CANOPY IS FITTED.</b>
BD.22392/1	<b>SEALING RUBBER FOR CANOPY PANEL TO TOP OF WINDSCREEN (49½" LONG)</b>		1	<b>REQUIRED WHEN GLASS FIBRE CANOPY IS FITTED.</b>
BD.20413	<b>SEALING RUBBER FOR FRONT OF CANTRAILS (4⅛" LONG)</b>		2	Fitted from Chassis No. 850001 to 850091. 875001 to 875373.
BD.21799/1	<b>SEALING RUBBER FOR FRONT OF R.H. CANTRAIL (4⅛" LONG)</b>		1	Fitted to Chassis No. 850092 and subs. 875374 and subs.
BD.21800/1	<b>SEALING RUBBER FOR FRONT OF L.H. CANTRAIL (4⅛" LONG)</b>		1	
BD.20414	<b>SEALING RUBBER FOR CENTRE OF CANTRAILS (8⅞" LONG)</b>		2	Fitted from Chassis No. 850001 to 850091. 875001 to 875373.
BD.21799/2	<b>SEALING RUBBER FOR CENTRE OF R.H. CANTRAIL (8⅞" LONG)</b>		1	Fitted to Chassis No. 850092 and subs. 875374 and subs.
BD.21800/2	<b>SEALING RUBBER FOR CENTRE OF L.H. CANTRAIL (8⅞" LONG)</b>		1	

# BODY FITTINGS

## FOR OPEN CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.20415	SEALING RUBBER FOR REAR OF CANTRAILS (4" LONG)		2	Fitted from Chassis No. 850001 to 850091. 875001 to 875373.
BD.21799/3	SEALING RUBBER FOR REAR OF R.H. CANTRAIL (4" LONG)		1	Fitted to Chassis No. 850092 and subs. 875374 and subs.
BD.21800/3	SEALING RUBBER FOR REAR OF L.H. CANTRAIL (4" LONG)		1	
SEAL RETAINERS				
BD.19254	Retainer Assembly, on L.H. Front Cantrail		1	NOT REQUIRED WHEN GLASS FIBRE CANOPY IS FITTED.
BD.19255	Retainer Assembly, on R.H. Front Cantrail		1	
BD.19256	Retainer Assembly, on L.H. Rear Cantrail		1	
BD.19257	Retainer Assembly, on R.H. Rear Cantrail		1	
BD.1814/2	Pop Rivet, securing Retainers		14	
BD.23734	Retainer Assembly, on L.H. Front Cantrail		1	REQUIRED WHEN GLASS FIBRE CANOPY IS FITTED.
BD.23733	Retainer Assembly, on R.H. Front Cantrail		1	
BD.23736	Retainer Assembly, on L.H. Rear Cantrail		1	
BD.23735	Retainer Assembly, on R.H. Rear Cantrail		1	
BD.1814/2	Pop Rivet, securing Retainers		24	
BD.20416	SEALING RUBBER FOR HOOD PILLARS		2	Fitted from Chassis No. 850001 to 850091. 875001 to 875373.
BD.21799/4	SEALING RUBBER FOR R.H. HOOD PILLAR		1	Fitted to Chassis No. 850092 and subs. 875374 and subs.
BD.21800/4	SEALING RUBBER FOR L.H. HOOD PILLAR		1	
BD.19293	DRIP MOULDING 'L.H.' AT REAR OF HOOD OPENING	43- 6	1	

# BODY FITTINGS

## FOR OPEN CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.19294	<b>DRIP MOULDING 'R.H.' AT REAR OF HOOD OPENING</b>		1	
BD.711/18	<b>Screw</b> , Self-Tapping, securing Drip Mouldings		10	
BD.20582	<b>HOOD CLOTH ASSEMBLY, COMPLETE</b>	43- 7	1	
BD.568/1	<b>Socket</b> , on Hood Cloth, for "Lift the Dot" Fasteners		2	
BD.568/2	<b>Clinch Plate</b> , securing Sockets		2	
<b>TACKING STRIPS</b>				
BD.20140	<b>Tacking Strip</b> , L.H., for Hood Cloth fixing		1	
BD.20141	<b>Tacking Strip</b> , R.H., for Hood Cloth fixing		1	
BD.20142	<b>Tacking Strip</b> , Centre, for Hood Cloth fixing		1	
BD.711/1	<b>Screw</b> , Self-Tapping, securing Tacking Strips		14	
BD.20460	<b>Fillet</b> (Hardwood) for Tonneau Side, R.H. inner		1	
BD.20461	<b>Fillet</b> (Hardwood) for Tonneau Side, L.H. inner		1	
BD.540/14	<b>Screw</b> , Self-Tapping, securing Fillets		6	
BD.20099	<b>CHROME BEADING ON CANOPY RAIL</b>	43- 8	1	} <b>NOT REQUIRED WHEN GLASS FIBRE CANOPY IS FITTED.</b>
BD.16794	<b>Clip</b> , securing Beading	43- 9	20	
BD.24649	<b>CHROME BEADING ON CANOPY RAIL</b>		1	} <b>REQUIRED WHEN GLASS FIBRE CANOPY IS FITTED.</b>
BD.17497	<b>Clip</b> , securing Beading		13	
BD.540/24	<b>Screw</b> , Self-Tapping, securing Beading		13	
BD.19683	<b>CHROME BEADING ON TONNEAU</b>	43-10	1	} <b>USE BD.21397 FOR ALL REPLACEMENTS</b>
BD.11719	<b>Clip</b> , securing Beading		14	
BD.711/3	<b>Screw</b> , Self-Tapping, securing Clips		14	
BD.9248	<b>Special Bolt</b> , securing Chrome Beading		2	
UCN.116/L	<b>Nut</b> , on Special Bolts		2	
C.722	<b>Washer</b> , Shakeproof, under Nuts		2	
BD.21397	<b>CHROME BEADING ON TONNEAU</b>		1	} <b>SUPERSEDES BD.19683</b>
BD.539/10	<b>Screw</b> , Self-Tapping, securing Chrome Beading		8	
BD.539/16	<b>Screw</b> , Self-Tapping, securing Chrome Beading		2	
BD.20658	<b>HOOK PLATE, UNDER TONNEAU BEADING, FOR FIXING OF HOOD ENVELOPE</b>	43-11	4	
BD.540/1	<b>Screw</b> , Self-Tapping, securing Hook Plates		8	

# BODY FITTINGS

## FOR OPEN CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.15907	<b>TOGGLE CLAMP ASSEMBLY, OUTER, SECURING HOOD WHEN RAISED</b>	43-12	2	} <b>NOT REQUIRED WHEN GLASS FIBRE CANOPY IS FITTED.</b>
BD.15912	Hook only, for Toggle Clamps		2	
BD.20892	Locknut, for Hooks		2	
BD.17546/2	Screw, Set, securing Toggle Clamps to Canopy Rail		4	
C.724	Washer, Shakeproof, on Setscrews		4	
BD.541/32	Washer, Special, under Shakeproof Washers		4	} <b>REQUIRED WHEN GLASS FIBRE CANOPY IS FITTED.</b>
BD.23581/1	Anti Rattle Tube, for Toggle Clamps		2	
BD.22678	<b>TOGGLE CLAMP ASSEMBLY, OUTER, SECURING HOOD WHEN RAISED</b>		2	
BD.15912	Hook only, for Toggle Clamps		2	
BD.20892	Locknut, for Hooks		2	
BD.13713/2	Screw, Set, securing Toggle Clamps to Canopy Rail		4	} <b>REQUIRED WHEN GLASS FIBRE CANOPY IS FITTED.</b>
BD.21516/5	Washer, Shakeproof, on Setscrews		4	
BD.541/27	Washer, Special, under Shakeproof Washers		4	
BD.15508	<b>CHROME SOCKET, AT TOP OF R.H. SCREEN PILLAR, RECEIVING HOOK</b>		1	
BD.15509	<b>CHROME SOCKET, AT TOP OF L.H. SCREEN PILLAR, RECEIVING HOOK</b>	43-13	1	
BD.15534/3	Screw, Set, securing Cappings to side of Screen Pillars		2	
BD.16940/2	Screw, Set, securing Cappings to top of Screen Pillars		2	
BD.21098	<b>RUBBER SEALING PAD AT TOP OF R.H. SCREEN PILLAR</b>		1	
BD.21099	<b>RUBBER SEALING PAD AT TOP OF L.H. SCREEN PILLAR</b>		1	
BD.540/12	Screw, Self-Tapping, securing Sealing Pads		2	
BD.19515	<b>TOGGLE CLAMP ASSEMBLY, CENTRE, SECURING HOOD WHEN RAISED</b>	43-14	1	
BD.15912	Hook only, for Toggle Clamp		1	
BD.20892	Locknut, for Hook		1	
BD.13713/2	Screw, Set, securing Toggle Clamp to Canopy Rail (1" long)		2	
BD.13713/6	Screw, Set, securing Toggle Clamp to Canopy Rail (1" long)		2	
BD.541/27	Special Washers, on Setscrews		4	
BD.23581/1	Anti Rattle Tube, for Toggle Clamps		1	

# BODY FITTINGS

## FOR OPEN CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.20857	<b>CHROME SOCKET, AT TOP OF WINDSCREEN, RECEIVING CENTRE TOGGLE</b>	43-15	1	
BD.20861/1	<b>Screw, Set, Self-Locking, securing Boss to Screen Top Finisher</b>		2	
BD.19517	<b>TENSION ROD, BETWEEN SOCKET AND SCREEN RAIL</b>	43-16	1	
BD.19518	<b>Nut, securing Tension Rod to Bracket on Dash</b>		2	
FW.104/T	<b>Washer, Plain, under Nuts</b>		2	
BD.23138	<b>Bracket Assembly, on Dash, receiving lower end of Tension Rod</b>		1	
BD.1229/14	<b>Screw, Self-Tapping, securing Bracket to Dash</b>		4	
BD.8633/6	<b>Spire Nut, on Self-Tapping Screws</b>		4	
BD.20660	<b>STRAP ASSEMBLY, ON CANOPY RAIL, FOR FIXING OF HOOD WHEN FOLDED</b>	43-17	2	
BD.20674	<b>Socket, on Straps, for "Lift the Dot" Fasteners</b>		2	
BD.568/2	<b>Clinch Plate, securing Sockets</b>		2	
BD.20659	<b>Chrome Bezel, in Canopy Panel, for Straps</b>	43-18	2	} <b>NOT REQUIRED WHEN GLASS FIBRE CANOPY IS FITTED.</b>
BD.13713/7	<b>Screw, Set, securing Straps to Canopy Rail</b>		2	
C.2017/2	<b>Washer, Special, on Setscrews</b>		2	
BD.20781	<b>Spacer, on Setscrews</b>		2	
BD.1750	<b>"Lift the Dot" Stud, securing end of Straps when not in use</b>		2	} <b>REQUIRED WHEN GLASS FIBRE CANOPY IS FITTED.</b>
BD.23610	<b>Chrome Bezel, in Canopy Panel, for Straps</b>		2	
BD.13713/3	<b>Screw, Set, securing Straps to Canopy Rail</b>		2	
C.2017/2	<b>Washer, Special, on Setscrews</b>		2	
BD.20781	<b>Spacer, on Setscrews</b>		2	
BD.1749	<b>"Lift the Dot" Stud, securing end of Straps when not in use</b>		2	
BD.20721	<b>ENVELOPE ASSEMBLY, ENCLOSING HOOD WHEN FOLDED</b>	43-19	1	
BD.568/1	<b>Socket, on Envelope, for "Lift the Dot" Fasteners</b>		3	
BD.568/2	<b>Clinch Plate, securing Sockets</b>		3	
BD.3822	<b>"Tenax" Fastener Assembly, for fixing of Hood Envelope</b>		2	
BD.1749	<b>Stud (Short) on Rear Floor Panel, receiving "Lift the Dot" Fasteners</b>		1	
BD.4076	<b>Stud (Long) on Rear Floor Panel, receiving "Lift the Dot" Fasteners</b>		2	
AN.102/L	<b>Nut, securing Studs</b>		3	
C.723	<b>Washer, Shakeproof, under Nuts</b>		3	
BD.3822	<b>"TENAX" FASTENER ASSEMBLY, COMPLETE</b>		2	
BD.3822/1	<b>Button only (Tenax No. 31)</b>		2	
BD.3822/2	<b>Nut, securing Buttons (Tenax No. 32)</b>		2	
BD.23608	<b>Stud, receiving Buttons</b>		2	
C.723A	<b>Washer, Shakeproof, on Stud</b>		2	



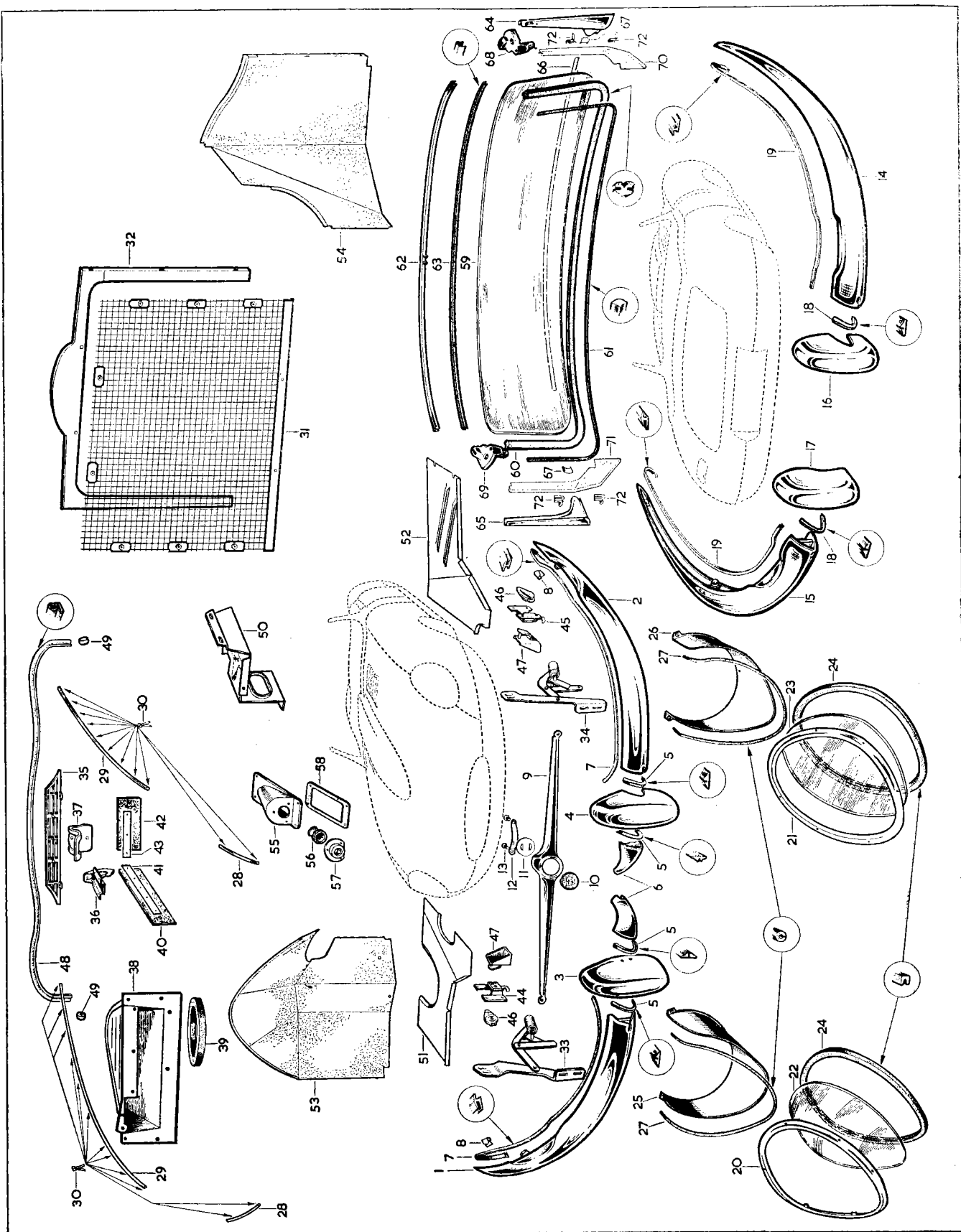


PLATE 38

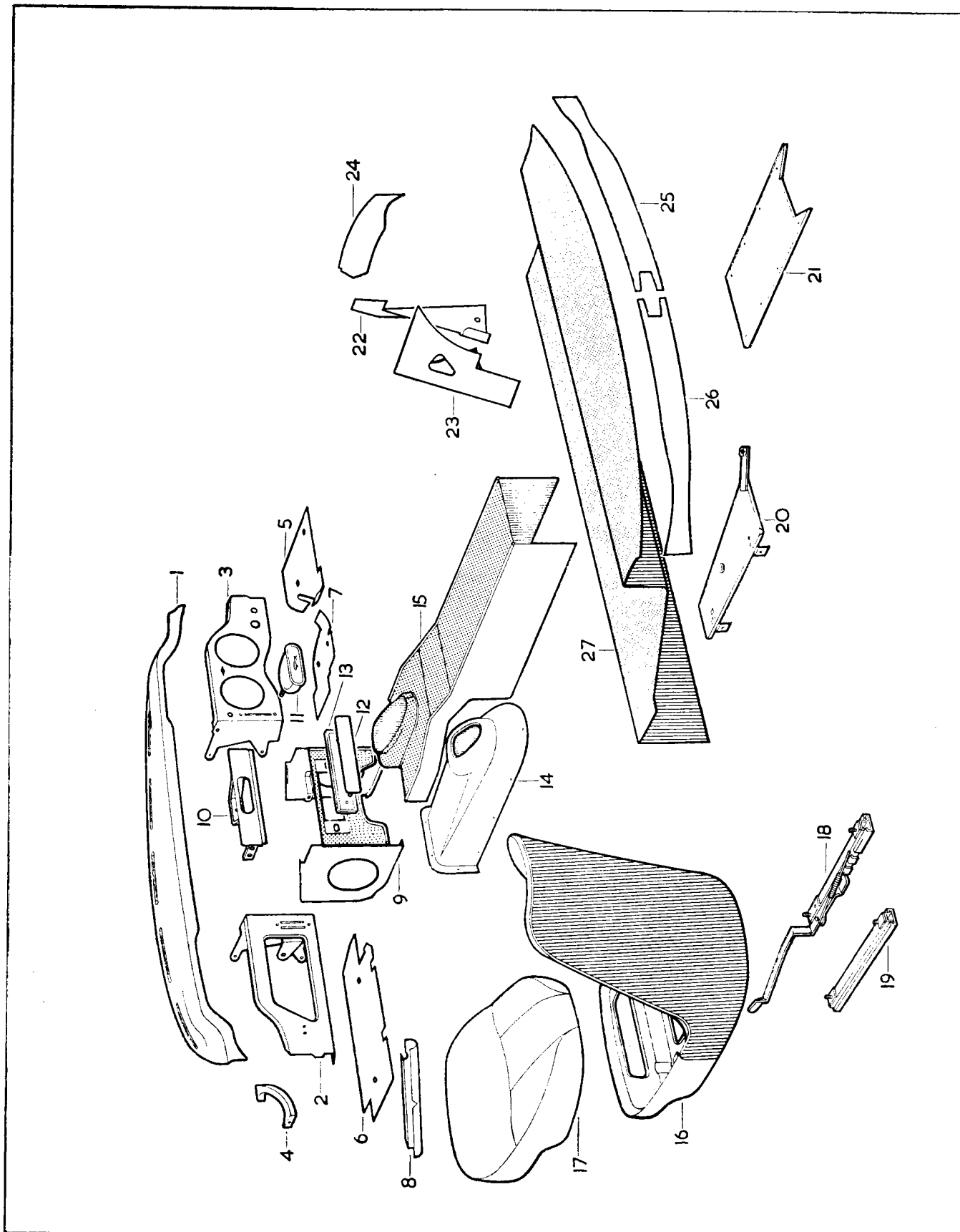


PLATE 39

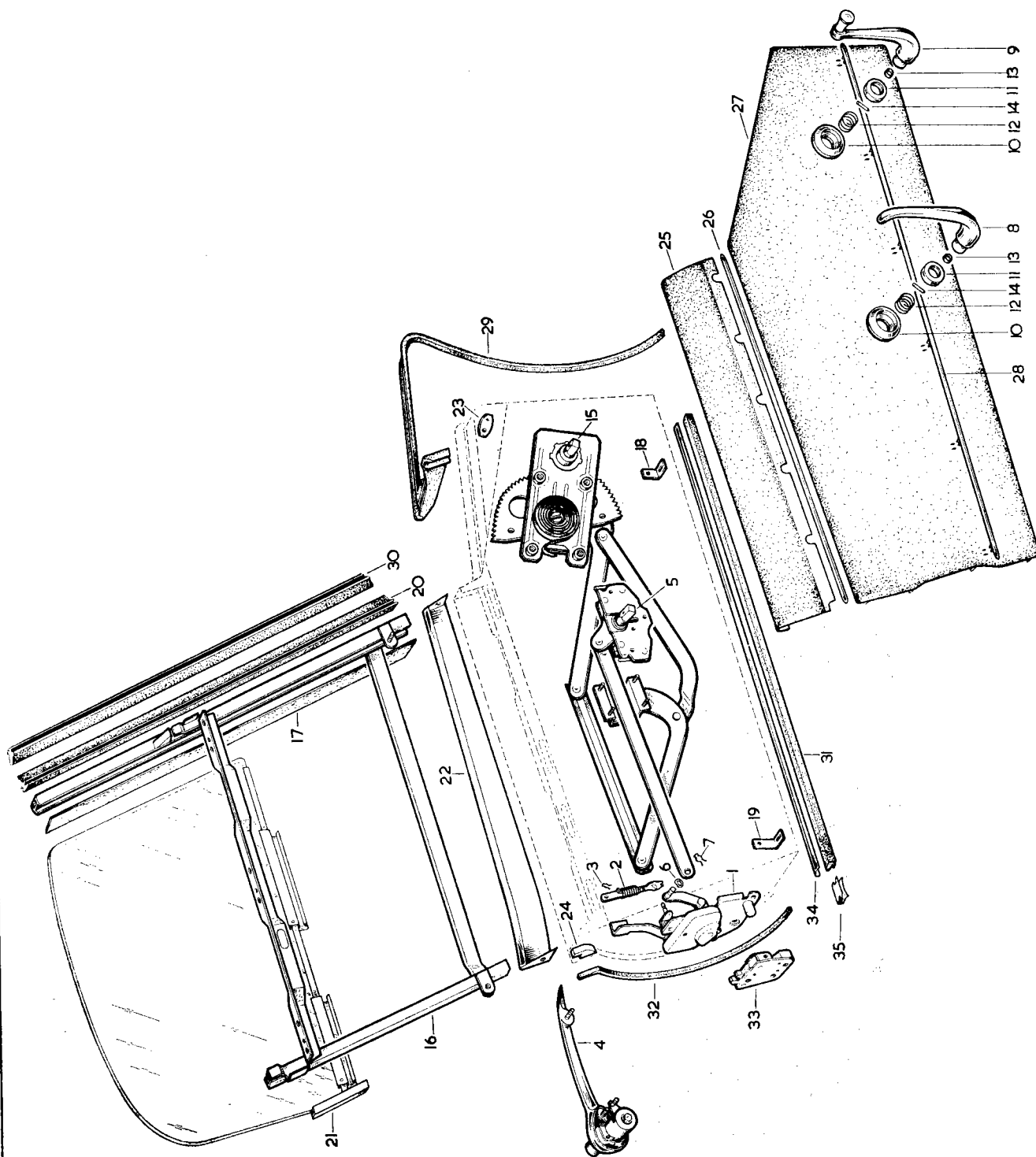


PLATE 40

JAGUAR-6

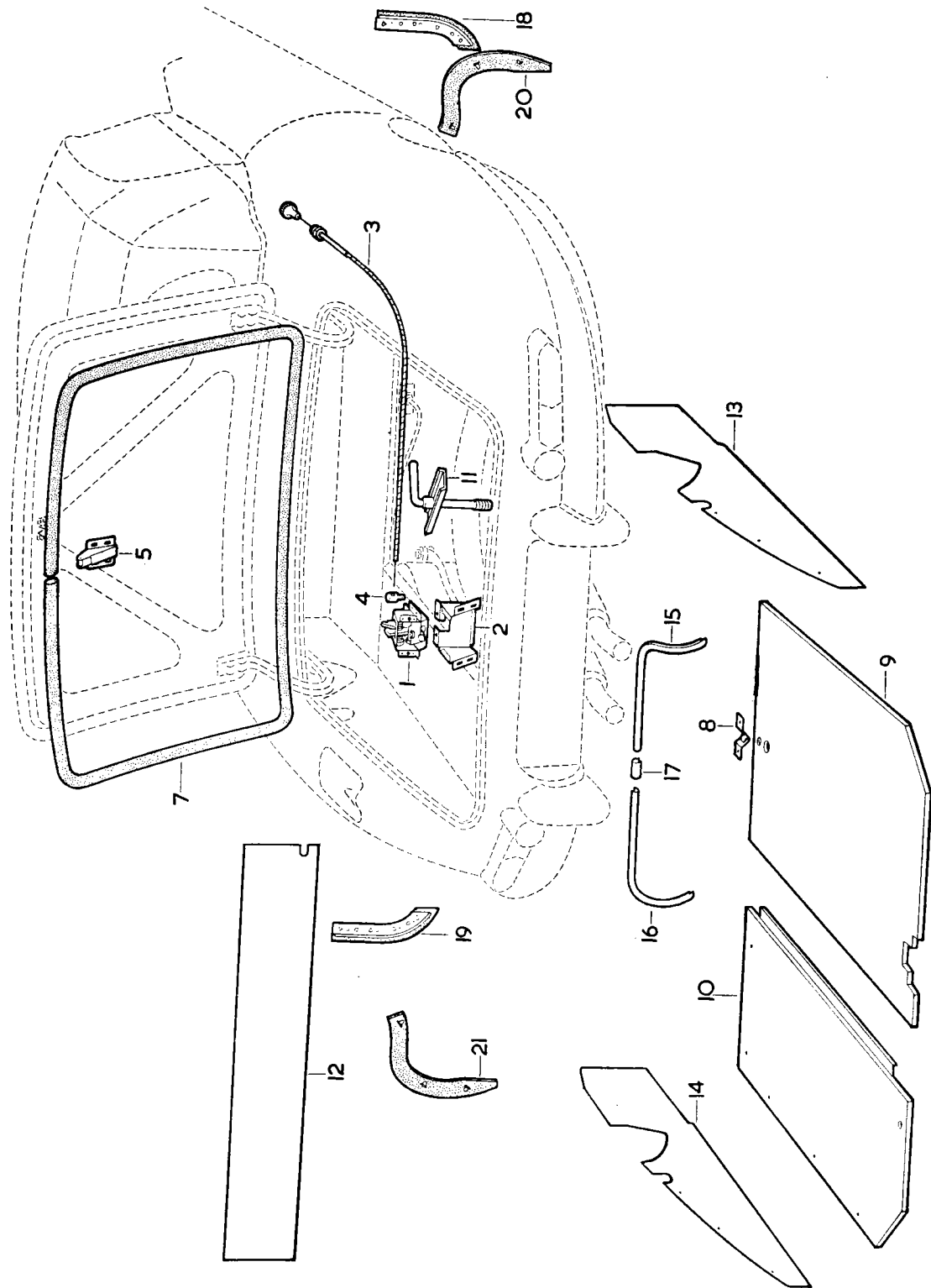


PLATE 41

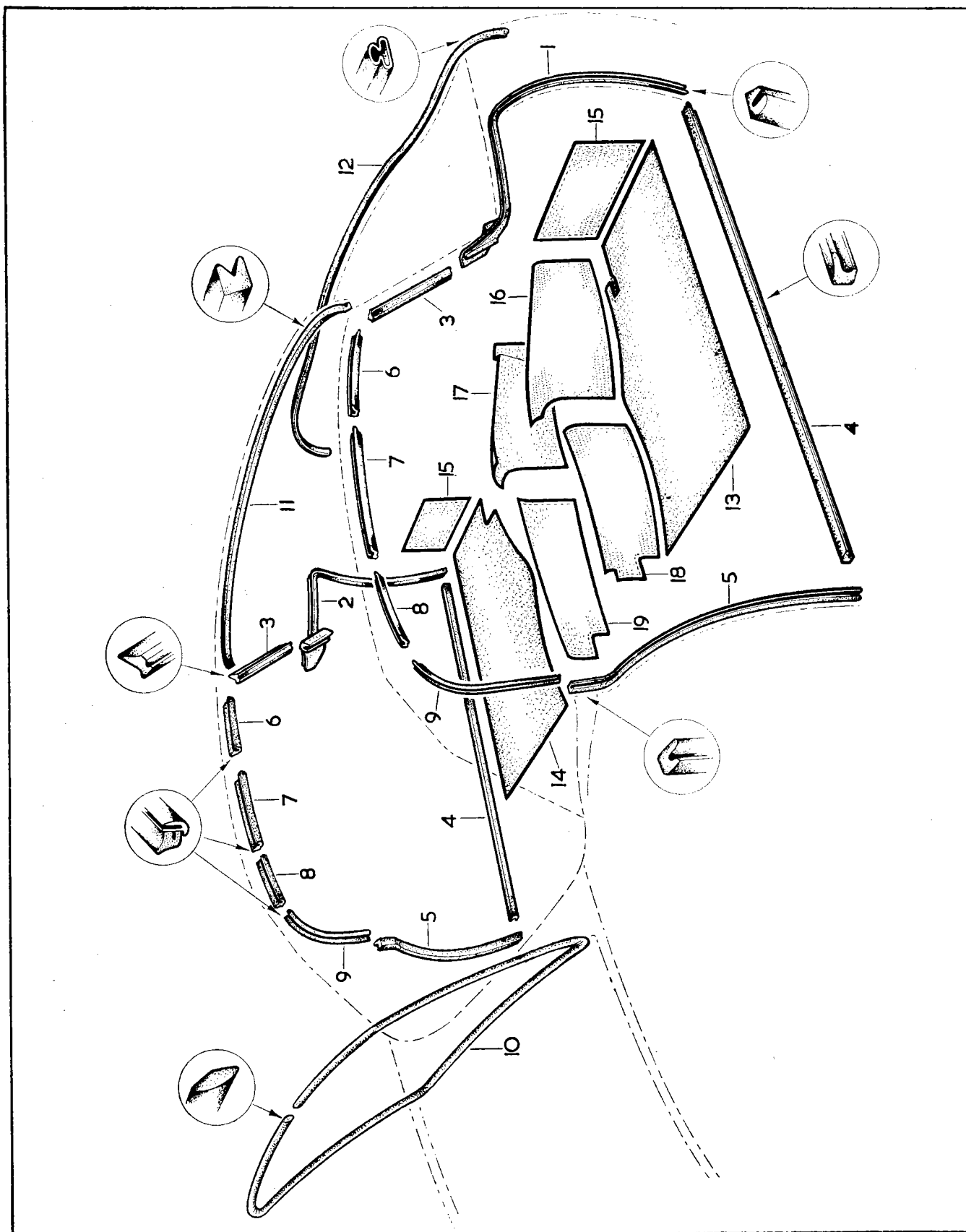


PLATE 42

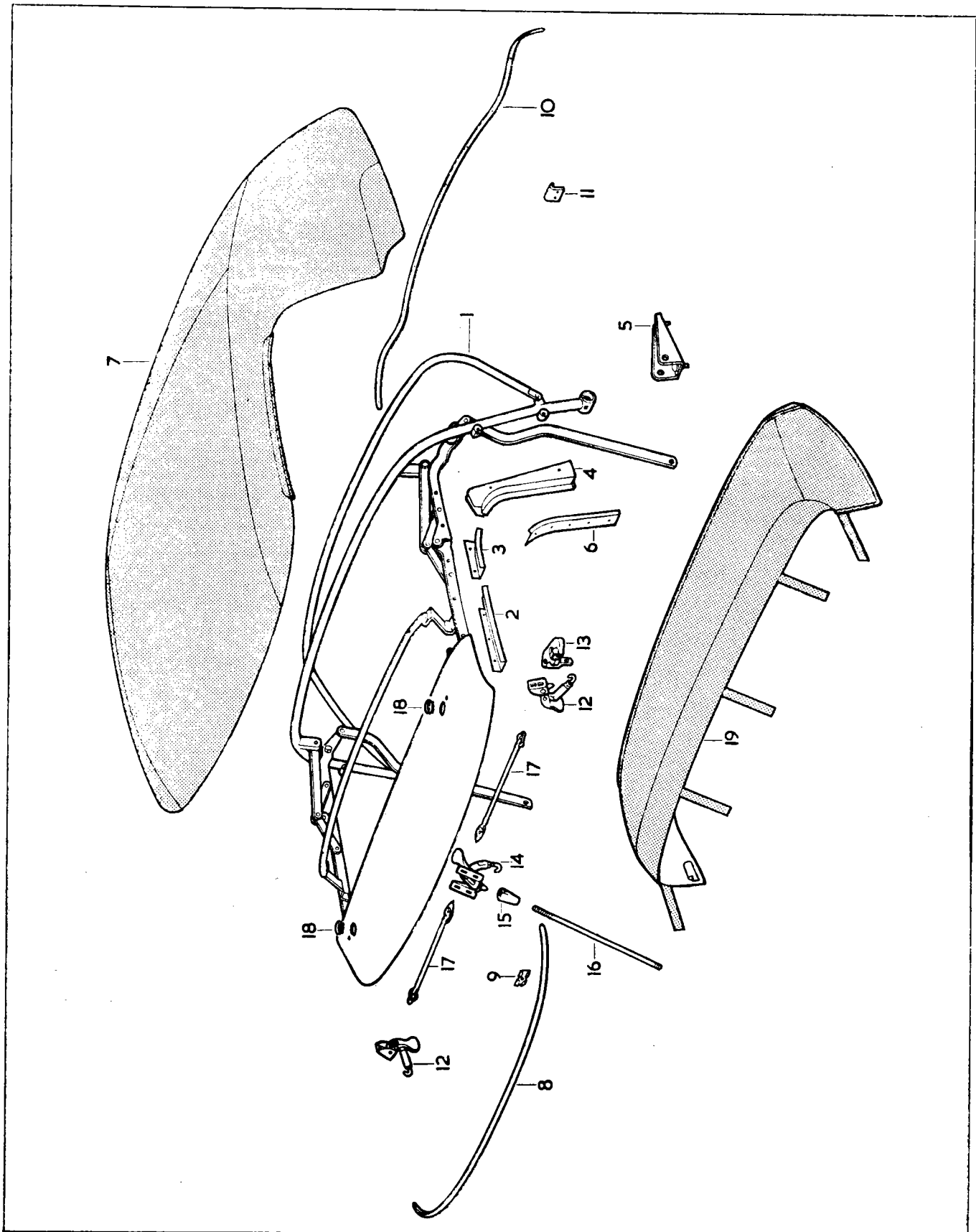


PLATE 43

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.19350	<b>BODY SHELL ASSEMBLY, COMPLETE</b>		1	
BD.19334	Underframe Assembly		1	
BD.16550	Bonnet and Front Wings Assembly		1	Fitted from Chassis No. 860001 to 860004. 885001 to 885020.
BD.19929	Bonnet and Front Wings Assembly		1	Fitted from Chassis No. 860005 to 860478. 885021 to 886013.
C.16942	Front Sub-Frame Assembly		1	Fitted from Chassis No. 860001 to 860138. 885001 to 885384.
C.19339	Front Sub-Frame Assembly		1	Fitted from Chassis No. 860139 to 860478. 885385 to 886013.
C.15014	Front Cross Member Assembly		1	For Fixings to Main Body Portion, please refer to Section for Front Frame.
C.15029	R.H. Side Member Assembly		1	
C.15030	L.H. Side Member Assembly		1	
C.16803	Hinge, for Bonnet		2	
C.19326	Hinge, for Bonnet		2	Fitted from Chassis No. 860001 to 860138. 885001 to 885384. 860139 to 860478. 885385 to 886013.
BD.19739	Door Shell Assembly, R.H.		1	
BD.19740	Door Shell Assembly, L.H.		1	
BD.15495	Hinge Assembly, for R.H. Door		1	
BD.15496	Hinge Assembly, for L.H. Door		1	
BD.20957	Scuttle Top Panel Assembly		1	
BD.19341	R.H. Windscreen Pillar Assembly		1	
BD.19342	L.H. Windscreen Pillar Assembly		1	
BD.15217	Filler Panel between R.H. Screen Pillar and Scuttle Top Panel		1	
BD.15218	Filler Panel between L.H. Screen Pillar and Scuttle Top Panel		1	
BD.15467	Closing Panel, under R.H. Screen Pillar		1	
BD.15468	Closing Panel, under L.H. Screen Pillar		1	
BD.17069	Corner Panel, Dash to Scuttle Top, R.H.		1	
BD.17070	Corner Panel, Dash to Scuttle Top, L.H.		1	
BD.15180	Exterior Panel Assembly, R.H. Dash Side		1	
BD.15181	Exterior Panel Assembly, L.H. Dash Side		1	
BD.15133	R.H. Sill Outer Panel		1	
BD.15134	L.H. Sill Outer Panel		1	
BD.15184	End Plate, at front of R.H. Sill		1	
BD.15187	Bracket Assembly, at front of R.H. Sill, mounting Air Cleaner		1	
BD.15185	End Plate Assembly, at front of L.H. Sill		1	
BD.15186	Bracket Assembly, at front of L.H. Sill, mounting Battery Tray		1	
BD.19586	Bracket Assembly, for Jack location		2	
BD.19338	Panel Assembly, lower rear		1	
BD.20310	Rear Wing Panel Assembly, R.H.		1	
BD.20311	Rear Wing Panel Assembly, L.H.		1	
BD.19340/4	Tail Panel, below Boot Lid		1	
BD.19340/1	Roof Panel Assembly		1	
BD.19617	Cantrail Panel Assembly, R.H.		1	
BD.19618	Cantrail Panel Assembly, L.H.		1	
BD.20809	Support Panel Assembly at R.H. side of Boot Lid aperture		1	
BD.20810	Support Panel Assembly at L.H. side of Boot Lid aperture		1	
BD.19550	Boot Lid Shell Assembly		1	
BD.20306	Hinge Assembly, upper, for Boot Lid		1	
BD.20307	Hinge Assembly, lower, for Boot Lid		1	
BD.19355	Lid Assembly, for Petrol Filler Box		1	
BD.19532	Fixing Bracket, outer, for R.H. Stop/Tail Lamp		1	
BD.19533	Fixing Bracket, outer, for L.H. Stop/Tail Lamp		1	
BD.19534	Fixing Bracket, inner, for R.H. Stop/Tail Lamp		1	
BD.19535	Fixing Bracket, inner, for L.H. Stop/Tail Lamp		1	
BD.19869	Reinforcement Channel, at top of R.H. Windscreen Pillar		1	
BD.19870	Reinforcement Channel, at top of L.H. Windscreen Pillar		1	

# BODY SHELL

## FOR FIXED HEAD COUPE ONLY

FITTED FROM CHASSIS No. 860479 TO 860580, 886014 TO 886092

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.20748	<b>BODY SHELL ASSEMBLY, COMPLETE</b>		1	
BD.19334	Underframe Assembly		1	
BD.19929	Bonnet and Front Wings Assembly		1	
C.19339	Front Sub-Frame Assembly		1	
C.15014	Front Cross Member Assembly		1	
C.15029	R.H. Side Member Assembly		1	
C.15030	L.H. Side Member Assembly		1	
C.19326	Hinge, for Bonnet		2	
BD.19739	Door Shell Assembly, R.H.		1	
BD.19740	Door Shell Assembly, L.H.		1	
BD.15495	Hinge Assembly, for R.H. Door		1	
BD.15496	Hinge Assembly, for L.H. Door		1	
BD.20957	Scuttle Top Panel Assembly		1	
BD.23913	R.H. Windscreen Pillar Assembly		1	
BD.23914	L.H. Windscreen Pillar Assembly		1	
BD.15217	Filler Panel, between R.H. Screen Pillar and Scuttle Top Panel		1	
BD.15218	Filler Panel, between L.H. Screen Pillar and Scuttle Top Panel		1	
BD.15467	Closing Panel, under R.H. Screen Pillar		1	
BD.15468	Closing Panel, under L.H. Screen Pillar		1	
BD.17069	Corner Panel, Dash to Scuttle Top, R.H.		1	
BD.17070	Corner Panel, Dash to Scuttle Top, L.H.		1	
BD.15180	Exterior Panel Assembly, R.H. Dash Side		1	
BD.15181	Exterior Panel Assembly, L.H. Dash Side		1	
BD.15133	R.H. Sill Outer Panel		1	
BD.15134	L.H. Sill Outer Panel		1	
BD.15184	End Plate, at front of R.H. Sill		1	
BD.15187	Bracket Assembly, at front of R.H. Sill, mounting Air Cleaner		1	
BD.15185	End Plate Assembly, at front of L.H. Sill		1	
BD.15186	Bracket Assembly, at front of L.H. Sill, mounting Battery Tray		1	
BD.19586	Bracket Assembly, for Jack Location		2	
BD.19338	Panel Assembly, Lower Rear		1	
BD.23180	Roof Panel and Rear Wings Assembly		1	
BD.19635	Drain Tube, for Boot Lid Aperture		1	
BD.19532	Fixing Bracket, outer, for R.H. Stop/Tail Lamp		1	
BD.19533	Fixing Bracket, outer, for L.H. Stop/Tail Lamp		1	
BD.19534	Fixing Bracket, inner, for R.H. Stop/Tail Lamp		1	
BD.19535	Fixing Bracket, inner, for L.H. Stop/Tail Lamp		1	
BD.20203	Reinforcement Channel, at top of R.H. Windscreen Pillar		1	
BD.20202	Reinforcement Channel, at top of L.H. Windscreen Pillar		1	
BD.21448	Drip Bead Extension, on R.H. Windscreen Pillar		1	
BD.21449	Drip Bead Extension, on L.H. Windscreen Pillar		1	
BD.19544	Boot Lid Shell Assembly		1	
BD.19626	Support Panel Assembly, at R.H. Side of Boot Lid Aperture		1	
BD.19627	Support Panel Assembly, at L.H. Side of Boot Lid Aperture		1	
BD.20261	Hinge Assembly, for Boot Lid		2	
BD.22242	Lid Assembly, for Petrol Filler Box		1	
BD.19552	Hinge Assembly, for Petrol Filler Lid		1	



# BODY SHELL

FITTED FROM CHASSIS No. 860581 AND SUBS., 886093 AND SUBS.

FOR FIXED HEAD COUPE ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
3D.22941	<b>BODY SHELL ASSEMBLY, COMPLETE</b>		1	
3D.22936	<b>Underframe Assembly</b>		1	
<b>All other items are as for Body Shell Assembly BD.20748.</b>				

# BODY UNDERFRAME AND PANELS

## FOR FIXED HEAD COUPE ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.19334	<b>BODY UNDERFRAME ASSEMBLY</b>		1	Fitted from Chassis No. 860001 to 860580. 885001 to 886092.
BD.15171	<b>Floor Assembly</b>		1	Fitted from Chassis No. 860001 to 860175. 885001 to 885503.
BD.23141	<b>Floor Assembly (Complete with Heel Wells)</b>		1	Fitted from Chassis No. 860176 to 860580. 885504 to 886092.
BD.19337	<b>Rear End Assembly</b>		1	
BD.22936	<b>BODY UNDERFRAME ASSEMBLY</b>		1	} Fitted to Chassis No. 860581 and subs. 886093 and subs.
BD.22819	<b>Floor Assembly</b>	44- 1	1	
BD.23100	<b>Rear End Assembly</b>		1	
BD.15171	<b>FLOOR ASSEMBLY</b>		1	} Fitted from Chassis No. 860001 to 860175. 885001 to 885503.
BD.19238	<b>Bracket Assembly, for Exhaust Silencer Mounting</b>		4	
BD.23141	<b>FLOOR ASSEMBLY (COMPLETE WITH HEEL WELLS)</b>		1	} Fitted from Chassis No. 860176 to 860580. 885504 to 886092.
BD.15131/2	<b>Heel Well, only</b>		2	
BD.19238	<b>Bracket Assembly, for Exhaust Silencer Mounting</b>		4	
BD.22819	<b>FLOOR ASSEMBLY (COMPLETE WITH HEEL WELLS)</b>	44- 1	1	} Fitted to Chassis No. 860581 and subs. 886093 and subs.
BD.15131/2	<b>Heel Well, only</b>		2	
BD.19238	<b>Bracket Assembly, for Exhaust Silencer Mounting</b>		4	
BD.15588/1	<b>Plastic Plug, in Floor (<math>\frac{3}{8}</math>" dia.)</b>		26	<b>R.H. DRIVE CARS ONLY.</b>
BD.15588/2	<b>Plastic Plug, in Floor (<math>\frac{1}{2}</math>" dia.)</b>		2	
BD.15588/4	<b>Plastic Plug, in Floor (<math>\frac{3}{4}</math>" dia.)</b>		2	
BD.15588/5	<b>Plastic Plug, in Floor (<math>\frac{1}{2}</math>" dia.)</b>		10	
BD.19902	<b>Plastic Plug, in Floor</b>		1	
BD.22756	<b>Plastic Plug, in Floor (Safety Harness)</b>		4	
BD.19337	<b>REAR END ASSEMBLY</b>		1	} Fitted from Chassis No. 860001 to 860580. 885001 to 886092.
BD.16650	<b>Tunnel Assembly</b>	44- 2	1	
BD.19322	<b>Shut Pillar Assembly, R.H.</b>	44- 3	1	
BD.19323	<b>Shut Pillar Assembly, L.H.</b>	44- 4	1	
BD.19322/3	<b>Support Panel, for R.H. Inner Quarter</b>	44- 5	1	
BD.19323/3	<b>Support Panel, for L.H. Inner Quarter</b>	44- 6	1	
BD.20544	<b>Wheel Arch Panel Assembly, R.H. Inner forward</b>	44- 7	1	
BD.20545	<b>Wheel Arch Panel Assembly, L.H. Inner forward</b>	44- 8	1	
BD.19628	<b>Wheel Arch Panel Assembly, R.H. Outer forward</b>	44- 9	1	
BD.19629	<b>Wheel Arch Panel Assembly, L.H. Outer forward</b>	44-10	1	
BD.19545	<b>Wheel Arch Panel Assembly, R.H. rear</b>	44-11	1	
BD.19546	<b>Wheel Arch Panel Assembly, L.H. rear</b>	44-12	1	
BD.15985	<b>Floor Panel, rear</b>	44-13	1	
BD.20162	<b>Cross Member Assembly, for Rear Floor</b>	44-14	1	
BD.17445	<b>Stiffening Bracket, at sides of Rear Floor Cross Member</b>	44-15	2	
BD.19077	<b>Bracket Assembly, R.H., for mounting of Rear Suspension Cross Member</b>		1	
BD.19078	<b>Bracket Assembly, L.H., for mounting of Rear Suspension Cross Member</b>		1	
BD.17442	<b>Top Panel Assembly, above Rear Floor</b>	44-16	1	
BD.15228	<b>Panel Assembly, for front of Petrol Tank and Spare Wheel Compartment</b>	44-17	1	
BD.15238	<b>Reinforcement Angle, between Tank Compartment Panel and Top Panel</b>		1	

# BODY UNDERFRAME AND PANELS

## FOR FIXED HEAD COUPE ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.23100	<b>REAR END ASSEMBLY</b>		1	} Fitted to Chassis No. 860581 and subs. 886093 and subs.
BD.22809	Floor Panel Assembly		1	
BD.22816	Stiffening Bracket, at R.H. side of Rear Cross Member		1	
BD.22817	Stiffening Bracket, at L.H. side of Rear Cross Member		1	
All other items are as for Rear End Assembly BD.19337.				
BD.19132	Bracket Assembly, for mounting of Rear Suspension Bump Stop Rubbers		2	
BD.15137	Panel Assembly, at R.H. side of Gearbox	44-18	1	
BD.15138	Panel Assembly, at L.H. side of Gearbox	44-19	1	
BD.15198	Reinforcement Panel, for R.H. Shut Pillar	44-20	1	
BD.15199	Reinforcement Panel, for L.H. Shut Pillar	44-21	1	
BD.19897	Closing Panel Assembly, for R.H. Shut Pillar	44-22	1	
BD.19898	Closing Panel Assembly, for L.H. Shut Pillar	44-23	1	
BD.17456	Support Panel, for Shut Pillars		2	
BD.18368	Reinforcement Panel, lower rear, for Propeller Shaft Tunnel		1	
BD.15982	Reinforcement Panel, at rear of R.H. Sill	44-24	1	
BD.15983	Reinforcement Panel, at rear of L.H. Sill	44-25	1	
BD.16488	Reinforcement Panel, at front of Sills	44-26	2	
BD.15202	Closing Panel, for front of R.H. Sill	44-27	1	
BD.15203	Closing Panel, for front of L.H. Sill	44-28	1	
BD.14918	Reinforcement Panel, for R.H. Dash side		1	
BD.14919	Reinforcement Panel, for L.H. Dash side	44-29	1	
BD.16942	Closing Panel Assembly, R.H. lower Dash front		1	
BD.16943	Closing Panel, L.H. lower Dash, front		1	
BD.15180	<b>EXTERIOR PANEL ASSEMBLY, R.H. DASH SIDE</b>	44-30	1	
BD.15181	<b>EXTERIOR PANEL ASSEMBLY, L.H. DASH SIDE</b>	44-31	1	
BD.15133	<b>R.H. SILL OUTER PANEL</b>	44-32	1	
BD.15184	End Plate, at front of R.H. Sill		1	
BD.15187	Bracket Assembly, at side of R.H. Sill for Mounting Air Cleaner		1	
BD.15134	<b>L.H. SILL OUTER PANEL</b>	44-33	1	
BD.15185	End Plate Assembly, at front of L.H. Sill		1	
BD.15186	Bracket Assembly, at side of L.H. Sill for Mounting Battery Tray		1	
BD.19586	<b>BRACKET, UNDER SILLS, FOR JACK LOCATION</b>		2	
BD.19739	<b>DOOR SHELL ASSEMBLY, R.H.</b>	44-34	1	
BD.19741	Outer Panel Assembly, for R.H. Door		1	
BD.15453	Inner Panel Assembly, for R.H. Door		1	
BD.21030	Drain Tray, at top of R.H. Door		1	
BD.11712/1	Pop Rivet, securing Drain Tray		2	
BD.20878	Shroud, for Drain Holes at bottom of Door		2	
BD.1814/1	Pop Rivet, securing Shrouds		6	
BD.21180	Drain Tube Rubber, for Tray		1	
BD.20978	Shroud, for Drain Holes, at front of Door		1	
BD.20979	Shroud, for Drain Holes, at rear of Door		1	
BD.1814/2	Pop Rivet, securing Shrouds at front and rear of Doors		7	

# BODY UNDERFRAME AND PANELS

## FOR FIXED HEAD COUPE ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.19740	<b>DOOR SHELL ASSEMBLY, L.H.</b>	44-35	1	
BD.19742	Outer Panel Assembly, for L.H. Door		1	
BD.15454	Inner Panel Assembly, for L.H. Door		1	
BD.21031	Drain Tray, at top of L.H. Door		1	
All other items are as for Door Shell Assembly BD.19739.				
BD.15495	<b>HINGE ASSEMBLY, FOR R.H. DOOR</b>	44-36	1	
BD.15496	<b>HINGE ASSEMBLY, FOR L.H. DOOR</b>	44-37	1	
C.16168	Grease Nipple, on Door Hinges (Tec.YH.109)		2	
BD.22662	<b>CHECK ARM ASSEMBLY FOR DOORS</b>	44-38	2	
BD.22661	Brass Cam, for Check Arms		2	
UCS.519/4H	Screw, Set, Csk. Hd., securing Cam to Check Arms		4	Self-Tapping Screw BD.17503/1 may be required for some cars.
UFS.425/5H	Screw, Set, securing Check Arm to Door Hinges		4	
C.724	Washer, Shakeproof, on Setscrews		4	
BD.17034/5	Screw, Set, securing Hinge to Doors		8	
BD.711/20	Screw, Self-Tapping, securing Hinge to Doors		4	
BD.13565/3	Screw, Set, securing Hinges to Body		8	
FG.105/X	Washer, Spring, on Setscrews		8	
BD.20310	<b>REAR WING ASSEMBLY, R.H.</b>	44-39	1	Fitted from Chassis No. 860001 to 860478. 875001 to 886013.
BD.20311	<b>REAR WING ASSEMBLY, L.H.</b>	44-40	1	
BD.24830	<b>REAR WING ASSEMBLY, R.H.</b>		1	Fitted to Chassis No. 860479 and subs. 886014 and subs.
BD.24831	<b>REAR WING ASSEMBLY, L.H.</b>		1	
BD.19340/4	<b>TAIL PANEL, BELOW BOOT LID</b>	44-41	1	Fitted from Chassis No. 860001 to 860478. 875001 to 886013.
BD.19878/1	<b>GUTTER AT R.H. SIDE OF BOOT LID APERTURE</b>	44-42	1	Fitted from Chassis No. 860001 to 860478. 875001 to 886013.
BD.19878/2	<b>GUTTER AT L.H. SIDE OF BOOT LID APERTURE</b>	44-43	1	
BD.19878/3	<b>GUTTER AT TOP OF BOOT LID APERTURE</b>	44-44	1	
BD.19878/4	<b>GUTTER AT BOTTOM OF BOOT LID APERTURE</b>	44-45	1	

# BODY UNDERFRAME AND PANELS

## FOR FIXED HEAD COUPE ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.21386	<b>PETROL FILLER BOX ASSEMBLY IN L.H. WING</b>		1	Fitted from Chassis No. 860001 to 860478. 875001 to 886013.
BD.19339	<b>PETROL FILLER BOX ASSEMBLY IN L.H. WING</b>	44-46	1	Fitted to Chassis No. 860479 and subs. 886014 and subs.
BD.19340/1	<b>ROOF PANEL ASSEMBLY</b>		1	Fitted from Chassis No. 860001 to 860478. 875001 to 886013.
BD.19619	Windscreen Header Panel Assembly		1	
BD.19672	Reinforcement Rail Assembly, at rear of Roof		1	
BD.19617	R.H. Cantrail Panel Assembly		1	
BD.19618	L.H. Cantrail Panel Assembly		1	
BD.19540/1	<b>ROOF PANEL ASSEMBLY</b>	44-47	1	Fitted to Chassis No. 860479 and subs. 886014 and subs.
BD.20106	Windscreen Header Panel Assembly		1	
BD.20119	Reinforcement Rail Assembly, at rear of Roof		1	
BD.20115	R.H. Cantrail Panel Assembly		1	
BD.20116	L.H. Cantrail Panel Assembly		1	
BD.19619	<b>WINDSCREEN HEADER PANEL ASSEMBLY</b>		1	Fitted from Chassis No. 860001 to 860478. 885001 to 886013.
BD.19762	Reinforcement Rail Assembly, for Roof		1	
BD.20106	<b>WINDSCREEN HEADER PANEL</b>	44-48	1	Fitted to Chassis No. 860479 and subs. 886014 and subs.
BD.20119	Reinforcement Rail Assembly, for Roof	44-49	1	
BD.19617	<b>R.H. CANTRAIL PANEL ASSEMBLY</b>		1	Fitted from Chassis No. 860001 to 860478. 885001 to 886013.
BD.19618	<b>L.H. CANTRAIL PANEL ASSEMBLY</b>		1	
BD.20115	<b>R.H. CANTRAIL PANEL ASSEMBLY</b>	44-50	1	Fitted to Chassis No. 860479 and subs. 886014 and subs.
BD.20116	<b>L.H. CANTRAIL PANEL ASSEMBLY</b>	44-51	1	
BD.21354	<b>DRIP BEAD EXTENSION ON R.H. CANTRAIL PANEL</b>		1	Fitted from Chassis No. 860001 to 860478. 885001 to 886013.
BD.21355	<b>DRIP BEAD EXTENSION ON L.H. CANTRAIL PANEL</b>		1	

# BODY UNDERFRAME AND PANELS

## FOR FIXED HEAD COUPE ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.21448	DRIP BEAD EXTENSION ON R.H. CANTRAIL PANEL	44-52	1	Fitted to Chassis No. 860479 and subs. 886014 and subs.
BD.21449	DRIP BEAD EXTENSION ON L.H. CANTRAIL PANEL	44-53	1	
BD.20809	SUPPORT PANEL ASSEMBLY, AT R.H. SIDE OF BOOT LID APERTURE		1	Fitted from Chassis No. 860001 to 860478. 885001 to 886013.
BD.20810	SUPPORT PANEL ASSEMBLY, AT L.H. SIDE OF BOOT LID APERTURE		1	
BD.19626	SUPPORT PANEL ASSEMBLY, AT R.H. SIDE OF BOOT LID APERTURE	44-54	1	Fitted to Chassis No. 860479 and subs. 886014 and subs.
BD.19627	SUPPORT PANEL ASSEMBLY, AT L.H. SIDE OF BOOT LID APERTURE	44-55	1	
BD.19550	BOOT LID SHELL ASSEMBLY		1	Fitted from Chassis No. 860001 to 860478. 885001 to 886013.
BD.19544	BOOT LID SHELL ASSEMBLY	44-56	1	Fitted to Chassis No. 860479 and subs. 886014 and subs.
BD.20306	HINGE ASSEMBLY, UPPER, FOR BOOT LID		1	Fitted from Chassis No. 860001 to 860478. 885001 to 886013.
BD.20307	HINGE ASSEMBLY, LOWER, FOR BOOT LID		1	
UFS.125/4R C.724	Screw, Set, securing Hinges to Boot Lid		4	
BD.541/20	Washer, Shakeproof, on Setscrews		4	
UFS.425/3H C.724	Special Washer, under Shakeproof Washers		4	
	Screw, Set, securing Hinges to Body		8	
	Washer, Shakeproof, on Setscrews		8	
BD.20261	HINGE ASSEMBLY, FOR BOOT LID	44-57	2	Fitted to Chassis No. 860479 and subs. 886014 and subs.
BD.17034/3	Screw, Set, securing Hinges to Boot Lid		4	
BD.2906/6	Washer, Shakeproof, Csk., on Setscrews		4	
BD.23163	Shim, between Hinges and Boot Lid	44-58	As req'd	
UFS.125/5R C.724	Screw, Set, securing Hinges to Body		8	
BD.23164	Washer, Shakeproof, on Setscrews		8	
	Shim, between Hinges and Body	44-59	As req'd	
BD.19355	LID ASSEMBLY, FOR PETROL FILLER BOX		1	Fitted from Chassis No. 860001 to 860478. 885001 to 886013.

# BODY UNDERFRAME AND PANELS

## FOR FIXED HEAD COUPE ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.22242	<b>LID ASSEMBLY, FOR PETROL FILLER BOX</b>	44-60	1	Fitted to Chassis No. 860479 and subs. 886014 and subs.
BD.19552	<b>HINGE ASSEMBLY FOR PETROL FILLER LID</b>	44-61	1	
BD.8291/1	<b>Screw</b> , Set, securing Hinge to Lid, and to Body		4	
C.724	<b>Washer</b> , Shakeproof, on Setscrews		4	
FW.104/T	<b>Washer</b> , Plain, under Shakeproof Washers		4	
BD.15930	<b>SPRING, BETWEEN LID AND HINGE</b>	44-62	1	
BD.19338	<b>PANEL ASSEMBLY, LOWER REAR</b>	44-63	1	
BD.18837	<b>Lower Panel</b> , R.H. Outer		1	
BD.18838	<b>Lower Panel</b> , L.H. Outer	44-64	1	
BD.19532	<b>Fixing Bracket</b> , outer, for R.H. Stop/Tail Lamp		1	
BD.19533	<b>Fixing Bracket</b> , outer, for L.H. Stop/Tail Lamp		1	
BD.19534	<b>Fixing Bracket</b> , inner, for R.H. Stop/Tail Lamp		1	
BD.19535	<b>Fixing Bracket</b> , inner, for L.H. Stop/Tail Lamp		1	
BD.19970	<b>PANEL ASSEMBLY FOR REAR NUMBER PLATE</b>		1	
BD.16550	<b>BONNET AND FRONT WINGS ASSEMBLY</b>		1	
BD.15174	<b>Centre Panel Assembly</b> , for Bonnet	45- 1	1	
BD.15175	<b>Front Under Panel Assembly</b>	45- 2	1	
BD.16557	<b>Air Duct Lower Panel Assembly</b>	45- 3	1	
BD.16839/3	<b>Screw</b> , Self-Tapping, securing Air Duct Panel to Valances		6	
UCS.125/5R	<b>Screw</b> , Set, securing Front Under Panel to Valances, Centre Panel and Wings		14	
UCN.125/L	<b>Nut</b> , on Setscrews		14	
FG.104/X	<b>Washer</b> , Spring, under Nuts and on Self-Tapping Screws		20	
BD.542/3	<b>Washer</b> , Special, on Setscrews and Self-Tapping Screws		34	
BD.15176	<b>Front Wing Assembly</b> , R.H.	45- 4	1	
BD.15177	<b>Front Wing Assembly</b> , L.H.	45- 5	1	
UCS.125/5R	<b>Screw</b> , Set, securing Wings to Centre Panel		18	
UCN.125/L	<b>Nut</b> , on Setscrews		18	
FG.104/X	<b>Washer</b> , Spring, under Nuts		18	
BD.542/3	<b>Washer</b> , Special, on Setscrews		36	
BD.19021	<b>R.H. Valance and Air Duct Assembly</b>	45- 6	1	
BD.19022	<b>L.H. Valance and Air Duct Assembly</b>	45- 7	1	
BD.16839/2	<b>Screw</b> , Self-Tapping, securing Valance and Duct Assemblies to Centre Panel and Front Under Panel		23	
FG.104/X	<b>Washer</b> , Spring, on Self-Tapping Screws		23	
BD.542/3	<b>Washer</b> , Special, under Spring Washers		23	
BD.16422	<b>R.H. Front Diaphragm Assembly</b> , mounting Headlamp	45- 8	1	
BD.16423	<b>L.H. Front Diaphragm Assembly</b> , mounting Headlamp	45- 9	1	
UCS.125/5R	<b>Screw</b> , Set, securing Diaphragms to Wings		8	
UCN.125/L	<b>Nut</b> , on Setscrews		8	
BD.16839/2	<b>Screw</b> , Self-Tapping, securing Diaphragms to Valances, Wings and Front Under Panel		26	

Fitted from Chassis No. 860001 to 860004. 885001 to 885020.

# BODY UNDERFRAME AND PANELS

## FOR FIXED HEAD COUPE ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
<b>BONNET AND FRONT WINGS ASSEMBLY (continued)</b>				
FG.104/X	Washer, Spring, on Setscrews, and Self-Tapping Screws		34	Fitted from Chassis No. 860001 to 860004. 885001 to 885020.
BD.542/3	Washer, Special, on Setscrews and Self-Tapping Screws		42	
BD.22749	Sealing Panel, for R.H. Headlamp Diaphragm		1	
BD.22750	Sealing Panel, for L.H. Headlamp Diaphragm		1	
BD.22749/1	Felt, on Sealing Panel		4	
BD.1328/2	Rivet, securing Felt to Panel		8	
UFS.419/3H	Screw, Set, securing Sealing Panel		2	
UFN.119/L	Nut, on Setscrews		2	
C.723/A	Washer, Shakeproof, on Setscrews		2	
AW.102/T	Washer, Plain, under Shakeproof Washers		2	
BD.16381	R.H. Diaphragm Assembly, at rear of Bonnet	45-10	1	
BD.16382	L.H. Diaphragm Assembly, at rear of Bonnet	45-11	1	
UCS.125/5R	Screw, Set, securing Rear Diaphragms to Wings, Valances, and Centre Panel		18	
UCN.125/L	Nut, on Setscrews		18	
BD.16839/2	Screw, Self-Tapping, securing Rear Diaphragms to Centre Panel		7	
FG.104/X	Washer, Spring, on Setscrews and Self-Tapping Screws		25	
BD.542/3	Washer, Special, on Setscrews and Self-Tapping Screws		43	
BD.18767	Reinforcing Angle, between Wings and Centre Panel at rear		2	
UFS.125/4R	Screw, Set, securing Reinforcing Angles		8	
FG.104/X	Washer, Spring, on Setscrews		8	
FW.104/T	Washer, Plain, under Spring Washers		8	
<b>BONNET AND FRONT WINGS ASSEMBLY</b>				
BD.19929			1	Fitted to Chassis No. 860005 and subs. 885021 and subs.
BD.19930	Front Wing Assembly, R.H.		1	
BD.19931	Front Wing Assembly, L.H.		1	
All other items are as for Bonnet and Front Wing Assembly BD.16550.				
<b>BONNET HINGE</b>				
C.16803		45-12	2	Fitted from Chassis No. 860001 to 860138. 885001 to 885384.
C.16804	Nylon Bush, in Hinges	45-13	4	
C.8667/5	Nut, Self-Locking, retaining Hinges on Sub-Frame Cross Bar		2	
C.8676	Washer, Plain, under Nuts		2	
<b>BONNET HINGE</b>				
C.19326			2	Fitted to Chassis No. 860139 and subs. 885385 and subs.
C.16804	Nylon Bush, in Bonnet Hinges		4	
C.19330	Bearing (Steel) for Bonnet Hinges		2	
UFB.137/18R	Bolt, retaining Bonnet Hinges to Front Sub-Frame		2	
FG.106/X	Washer, Spring, on Bolts		2	As req'd As req'd As req'd As req'd
BD.13565/6	Screw, Set, securing Hinges to Bonnet		4	
BD.13565/8	Screw, Set, securing Hinges to Bonnet		4	
C.725	Washer, Shakeproof, on Setscrews		8	
C.985	Washer, Plain, under Shakeproof Washers		8	
BD.18951	Shim (.064" thick) for Bonnet Hinges			
BD.18951/1	Shim (.036" thick) for Bonnet Hinges			
BD.20950/1	Special Shim (Slotted) (.036" thick) for Bonnet Hinges			
BD.20950/2	Special Shim (Slotted) (.128" thick) for Bonnet Hinges			



# BODY UNDERFRAME AND PANELS

## FOR FIXED HEAD COUPE ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.20957	<b>SCUTTLE TOP PANEL ASSEMBLY</b>	45-14	1	
BD.19341	<b>R.H. WINDSCREEN PILLAR ASSEMBLY</b>	45-15	1	Fitted from Chassis No. 860001 to 860478. 885001 to 886013.
BD.19342	<b>L.H. WINDSCREEN PILLAR ASSEMBLY</b>	45-16	1	
BD.19869	<b>Reinforcement Channel</b> , at top of R.H. Pillar	45-15A	1	
BD.19870	<b>Reinforcement Channel</b> , at top of L.H. Pillar	45-16A	1	
BD.15217	<b>Filler Panel</b> , between R.H. Windscreen Pillar and Scuttle Top Panel	45-17	1	
BD.15218	<b>Filler Panel</b> , between L.H. Windscreen Pillar and Scuttle Top Panel	45-18	1	
BD.23913	<b>R.H. WINDSCREEN PILLAR ASSEMBLY</b>		1	Fitted to Chassis No. 860479 and subs. 886014 and subs.
BD.23914	<b>L.H. WINDSCREEN PILLAR ASSEMBLY</b>		1	
BD.20203	<b>Reinforcement Channel</b> , at top of R.H. Pillar		1	
BD.20202	<b>Reinforcement Channel</b> , at top of L.H. Pillar		1	
BD.15217	<b>Filler Panel</b> , between R.H. Windscreen Pillar and Scuttle Top Panel		1	
BD.15218	<b>Filler Panel</b> , between L.H. Windscreen Pillar and Scuttle Top Panel		1	
BD.17069	<b>CORNER PANEL, DASH TO SCUTTLE TOP, R.H.</b>	45-19	1	
BD.17070	<b>CORNER PANEL, DASH TO SCUTTLE TOP, L.H.</b>	45-20	1	
BD.15467	<b>CLOSING PANEL, UNDER R.H. WINDSCREEN PILLAR</b>	45-21	1	
BD.15468	<b>CLOSING PANEL, UNDER L.H. WINDSCREEN PILLAR</b>	45-22	1	
BD.18710	<b>FRAME ASSEMBLY MOUNTING STONEGUARD</b>	45-23	1	

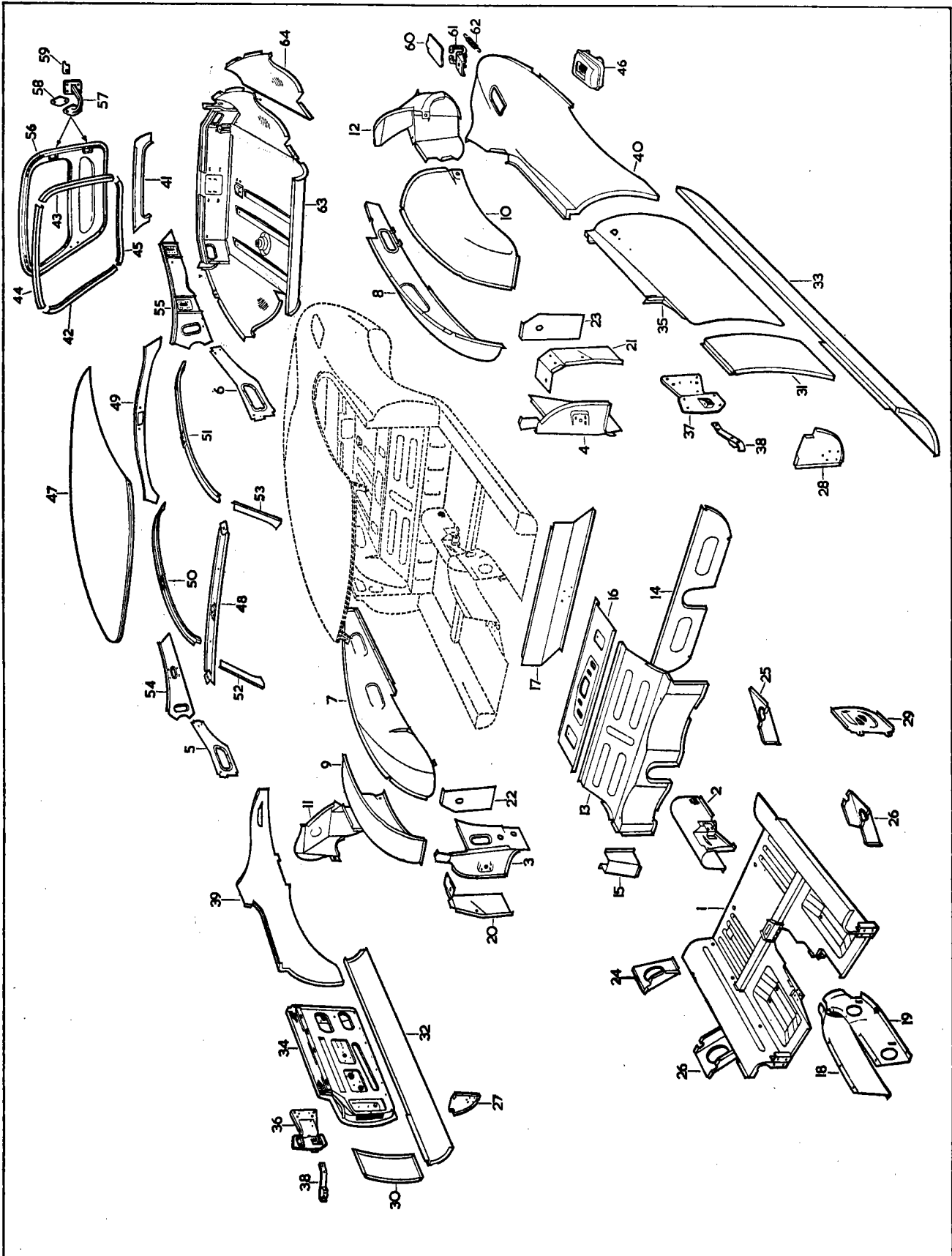


PLATE 44

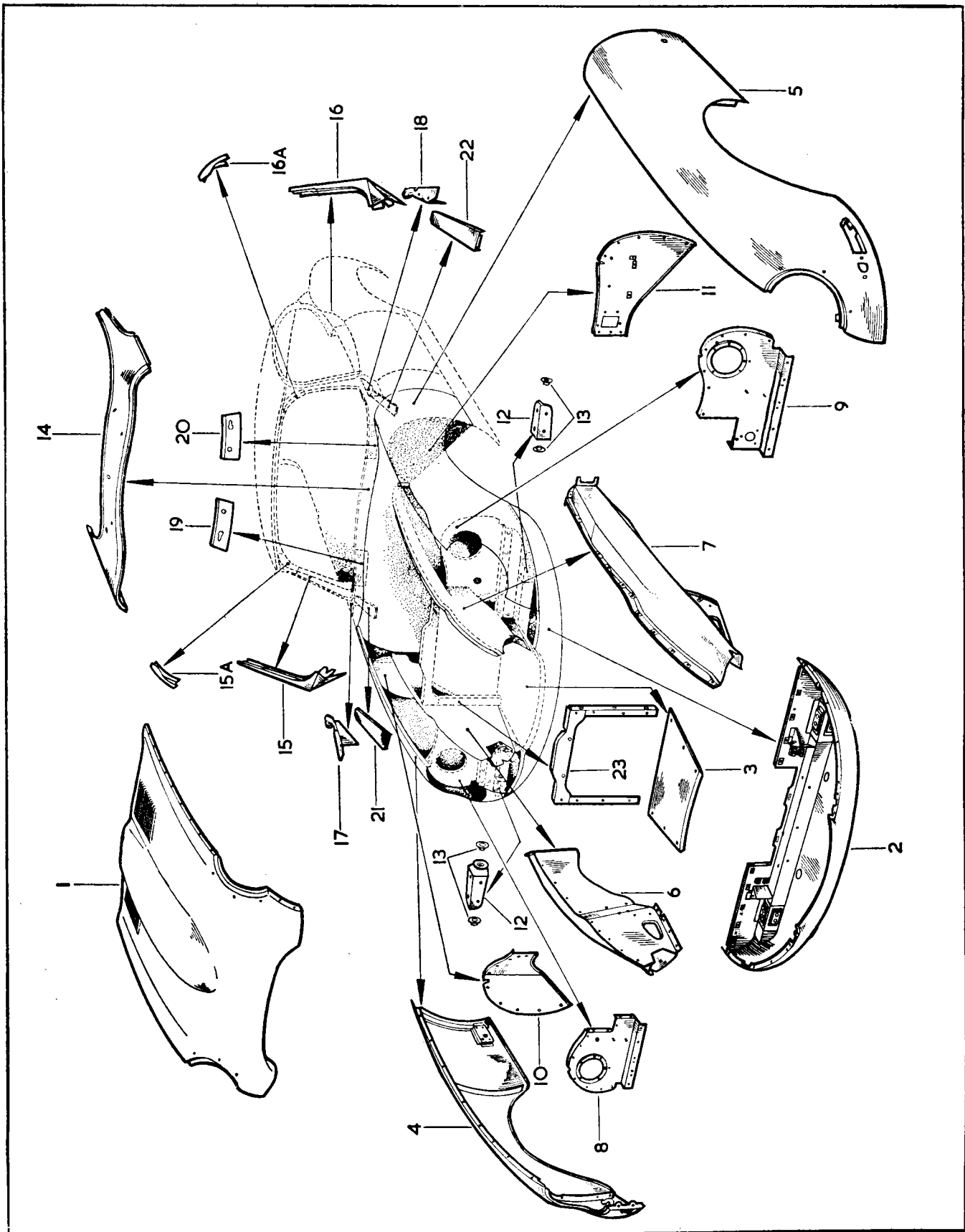


PLATE 45

# BODY FITTINGS

## FOR FIXED HEAD COUPE ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.19145	<b>R.H. FRONT BUMPER ASSEMBLY</b>		1	
BD.19146	<b>L.H. FRONT BUMPER ASSEMBLY</b>		1	
BD.15533	<b>Bar Assembly only</b> , for R.H. Front Bumper	46- 1	1	
BD.15532	<b>Bar Assembly only</b> , for L.H. Front Bumper	46- 2	1	
BD.19111	<b>Over Rider Assembly</b> , on R.H. Front Bumper	46- 3	1	
BD.19112	<b>Over Rider Assembly</b> , on L.H. Front Bumper	46- 4	1	
BD.19149	<b>Beading</b> , between Over Rider and Front Bumpers	46- 5	4	
UFN.137/L	<b>Nut</b> , securing Over Rider to Front Bumpers		2	
FG.106/X	<b>Washer</b> , Spring, under Nuts		2	
FW.106/T	<b>Washer</b> , Plain, under Spring Washers		2	
BD.19113	<b>Extension Assembly</b> , for fixing of Motif Bar	46- 6	2	
UFS.125/6R	<b>Screw</b> , Set, securing Extension Bracket to Over Riders		4	
C.724	<b>Washer</b> , Shakeproof, on Setscrews		4	
FW.104/T	<b>Washer</b> , Plain, under Shakeproof Washers		4	
BD.19119	<b>Distance Piece</b> , on Setscrews		4	
UFS.137/10R	<b>Screw</b> , Set, securing Front Bumpers to Bonnet		4	
FG.106/X	<b>Washer</b> , Spring, on Setscrews		4	
C.410	<b>Washer</b> , Plain, under Spring Washers		4	
BD.20893	<b>Spacer</b> , on Setscrews at side fixings		2	
BD.20663	<b>Spacer</b> , on Setscrews at front fixings		2	
BD.18947/2	<b>Rubber Seal</b> , between Front Bumpers and Bonnet	46- 7	2	
BD.10313	<b>Clip</b> , securing Seal	46- 8	2	
BD.17700	<b>MOTIF BAR IN AIR INTAKE APERTURE</b>	46- 9	1	
C.16336	<b>MOTIF</b>	46-10	1	
BD.19033	<b>Backing Piece</b> , behind Motif	46-11	1	
BD.19034	<b>Spring Clip</b> , retaining Motif	46-12	1	
BD.11501	<b>Screw</b> , Self-Tapping, securing Spring Clip	46-13	2	
UFS.125/5R	<b>Screw</b> , Set, securing Motif Bar		2	
FG.104/X	<b>Washer</b> , Spring, on Setscrews		2	
BD.19147	<b>R.H. REAR BUMPER ASSEMBLY</b>		1	
BD.19148	<b>L.H. REAR BUMPER ASSEMBLY</b>		1	
BD.15887	<b>Bar Assembly only</b> , for R.H. Rear Bumper	46-14	1	
BD.15888	<b>Bar Assembly only</b> , for L.H. Rear Bumper	46-15	1	
BD.19135	<b>Over Rider Assembly</b> , on R.H. Rear Bumper	46-16	1	
BD.19136	<b>Over Rider Assembly</b> , on L.H. Rear Bumper	46-17	1	
UFN.137/L	<b>Nut</b> , securing Over Rider to Rear Bumpers		2	
FG.106/X	<b>Washer</b> , Spring, under Nuts		2	
FW.106/T	<b>Washer</b> , Plain, under Spring Washers		2	
BD.19149	<b>Beading</b> , between Over Rider and Rear Bumpers	46-18	2	
UFS.131/6R	<b>Screw</b> , Set, securing Rear Bumpers to Body		2	
FG.105/X	<b>Washer</b> , Spring, on Setscrews		2	
FW.105/T	<b>Washer</b> , Plain, under Spring Washers		2	
UFS.137/10R	<b>Screw</b> , Set, securing Rear Bumpers to Body		2	
UFN.137/L	<b>Nut</b> , securing Rear Bumpers to Body		2	
FG.106/X	<b>Washer</b> , Spring, on Setscrews and under Nuts		4	
FW.106/T	<b>Washer</b> , Plain, under Spring Washers		4	
BD.20893	<b>Nylon Spacer</b> , at Rear Bumper mountings		4	
BD.18947/1	<b>Rubber Seal</b> , between Rear Bumpers and Body	46-19	2	

# BODY FITTINGS

## FOR FIXED HEAD COUPE ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.16789	<b>CHROME FINISHER ASSEMBLY, AROUND R.H. HEADLAMP APERTURE</b>	46-20	1	
BD.16790	<b>CHROME FINISHER ASSEMBLY, AROUND L.H. HEADLAMP APERTURE</b>	46-21	1	
BD.16786	<b>GLASS IN R.H. HEADLAMP APERTURE</b>	46-22	1	
BD.16787	<b>GLASS IN L.H. HEADLAMP APERTURE</b>	46-23	1	
BD.16788	<b>RUBBER SEAL AROUND HEADLAMP GLASSES</b>	46-24	2	
BD.19013/2	<b>Screw, Self-Tapping, securing Headlamp Finishers and Glasses to Bonnet</b>		12	} <b>FOR USE ONLY WITH SPIRE NUT FIXING.</b>
BD.8633/2	<b>Spire Nut, on Self-Tapping Screws</b>		12	
BD.22780/4	<b>Screw, Set, securing Finishers and Headlamp Glasses to Bonnet</b>		12	<b>FOR USE ONLY WITH TAPPED PLATE FIXING.</b>
BD.17651	<b>FINISHING PANEL ASSEMBLY IN R.H. HEADLAMP RECESS</b>	46-25	1	
BD.17652	<b>FINISHING PANEL ASSEMBLY IN L.H. HEADLAMP RECESS</b>	46-26	1	
BD.20543/1	<b>Rubber Seal, for forward edge of Panels</b>	46-27	2	
UFS.119/6R	<b>Screw, Set, securing Panels to Headlamp Diaphragms</b>		2	
UFS.119/8R	<b>Screw, Set, securing Panels to Headlamp Diaphragms</b>		4	
AG.102/X	<b>Washer, Spring, on Setscrews</b>		6	
AW.102/T	<b>Washer, Plain, under Spring Washers</b>		6	
UFN.119/L	<b>Nut, on Setscrews</b>		6	
C.1094	<b>Distance Piece, for Panels</b>		As req'd	
BD.19029/2	<b>CHROME BEADING FORWARD OF HEADLAMP APERTURES</b>	46-28	2	
BD.19029/1	<b>CHROME BEADING, AT REAR OF HEADLAMP APERTURES</b>	46-29	2	
BD.19030	<b>Brass Clip, securing Chrome Beads</b>	46-30	22	

# BODY FITTINGS

## FOR FIXED HEAD COUPE ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.20989	<b>RUBBER PLUG SEALING APERTURE IN BONNET FRONT UNDER PANEL</b>		1	<b>NOT REQUIRED WHEN FRONT NUMBER PLATE CARRIER IS FITTED.</b>
BD.20934	<b>PIVOTED CARRIER BRACKET ASSEMBLY FOR FRONT NUMBER PLATE</b>		1	} <b>TO BE FITTED ONLY AS REQUIRED.</b>
UFN.125/L	<b>Nut</b> , securing Carrier Bracket to Bonnet Front Under Panel		2	
C.724	<b>Washer</b> , Shakeproof, under Nuts		2	
BD.20939	<b>Packing Block</b> (Aluminium) at Carrier Bracket fixings		2	
BD.20936	<b>CONTROL ROD, OPERATING CARRIER BRACKET PIVOT WHEN BONNET IS MOVED</b>		1	
C.13806	<b>Clip</b> , securing Control Rod to Carrier Bracket		1	
C.4548	<b>GROMMET, IN BONNET FRONT UNDER PANEL, FOR CONTROL ROD</b>		1	} <b>TO BE FITTED ONLY AS REQUIRED.</b>
BD.20937	<b>FORK END FOR CONNECTION OF CONTROL ROD TO BRACKET ON FRONT SUB-FRAME</b>		1	
UFN.125/L	<b>Nut</b> , locking Fork End to Control Rod		1	
J.103/10S	<b>Clevis Pin</b> , securing Fork End to Bracket on Front Sub-Frame		1	
L.102/4U	<b>Split Pin</b> , retaining Clevis Pin		1	
AW.102/T	<b>Washer</b> , Plain, behind Split Pin		1	
BD.20093	<b>STONE GUARD ASSEMBLY AT REAR OF BONNET AIR INTAKE APERTURE</b>	46-31	1	
BD.20150/3	<b>Screw</b> , Set, securing Stone Guard to Bonnet		8	
C.723/A	<b>Washer</b> , Shakeproof, on Setscrews		8	
BD.541/34	<b>Special Washer</b> , under Shakeproof Washers, at side fixings		6	
AW.102/T	<b>Washer</b> , Plain, under Shakeproof Washers at top fixings		2	
BD.20579	<b>Bracket</b> , for lower fixing of Stone Guard		2	
UFS.125/4R	<b>Screw</b> , Set, securing Brackets and Stone Guard		4	
UFN.125/L	<b>Nut</b> , on Setscrews		4	
C.724	<b>Washer</b> , Shakeproof, under Nuts		4	
FW.104/T	<b>Washer</b> , Plain, under Shakeproof Washers		4	

# BODY FITTINGS

## FOR FIXED HEAD COUPE ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.18710	<b>FRAME ASSEMBLY FOR FIXING OF STONE GUARD</b>	46-32	1	
BD.19031	Felt Strip, at top of Frame ( $\frac{1}{4}$ " $\times$ $\frac{3}{8}$ " $\times$ 23")		1	
BD.16839/2	Screw, Self-Tapping, securing Frame to Bonnet		6	
BD.542/3	Special Washer, on Self-Tapping Screws		6	
BD.20014	<b>BONNET BALANCE LINK ASSEMBLY, R.H.</b>	46-33	1	
BD.20015	<b>BONNET BALANCE LINK ASSEMBLY, L.H.</b>	46-34	1	
BD.19972	Spring, on Bonnet Balance Links		4	
BD.20013/4	Brass Washer, at each side of spring "eyes"		16	
L.102/6U	Split Pin, retaining Springs		8	
BD.8291/2	Screw, Set, securing Balance Links to Bonnet		8	
C.724	Washer, Shakeproof, on Setscrews		8	
BD.541/20	Special Washer, under Shakeproof Washers		8	
BD.19736	Bolt (Shouldered) securing Balance Links to Front Frame		2	
BD.20013/1	Brass Washer, on Bolts		2	
BD.20013/2	Brass Washer, on Bolts		2	
C.8667/1	Nut, Self-Locking, on Bolts		2	
BD.19178	<b>GRILLE AT REAR OF BONNET</b>	46-35	1	
BD.17290	Thread Cutting Fix, securing Grille to Bonnet		2	
UFS.419/4H	Screw, Set, securing Grille to Bonnet		2	
C.723/A	Washer, Shakeproof, on Setscrews		2	
BD.20315	<b>BONNET SAFETY CATCH ASSEMBLY</b>	46-36	1	
BD.20318	Spring, on Safety Catch		1	
J.103/15S	Clevis Pin, through Safety Catch		1	
L.102/4U	Split Pin, retaining Clevis Pin		1	
BD.541/28	Special Washer, behind Split Pin		1	
BD.20319	Tapped Plate, for fixing of Safety Catch		1	
UFS.419/3H	Screw, Set, securing Safety Catch to Bonnet		4	
C.723/A	Washer, Shakeproof, on Setscrews		4	
BD.20320	<b>BRACKET, RECEIVING SAFETY CATCH</b>	46-37	1	
BD.18307/3	Screw, Set, securing Bracket to Scuttle		2	
C.724	Washer, Shakeproof, on Setscrews		2	

# BODY FITTINGS

## FOR FIXED HEAD COUPE ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.19730	<b>EXTENSION ASSEMBLY, AT REAR OF L.H. BONNET DUCT, FOR HEATER AIR INTAKE</b>	46-38	1	
BD.23657	<b>Rubber Seal</b> , for Air Intake Extension	46-39	1	
BD.16839/3	<b>Screw</b> , Self-Tapping, securing Extension to Bonnet		6	
FG.104/X	<b>Washer</b> , Spring, on Self-Tapping Screws		6	
BD.542/3	<b>Special Washer</b> , under Spring Washers		6	
BD.20816/1	<b>Rubber Seal</b> , between Bonnet L.H. Valance and Frame Side Member ( $\frac{3}{32}'' \times 1\frac{1}{4}'' \times 9\frac{1}{2}''$ )	46-40	1	
BD.20735	<b>Fixing Strip</b> , for Rubber Seal	46-41	1	
BD.20816/2	<b>Rubber Seal</b> , between Bonnet L.H. Rear Diaphragm and Frame Side Member ( $\frac{3}{32}'' \times 1\frac{1}{4}'' \times 4''$ )	46-42	1	
BD.20736	<b>Fixing Strip</b> , for Rubber Seal	46-43	1	
BD.1814/2	<b>Pop Rivet</b> , securing Fixing Strips		8	
BD.16015	<b>LOCK ASSEMBLY AT R.H. SIDE OF BONNET (WB.3/10894)</b>	46-44	1	
BD.16016	<b>LOCK ASSEMBLY AT L.H. SIDE OF BONNET (WB.3/10893)</b>	46-45	1	
UCS.419/4H	<b>Screw</b> , Set, securing Locks to Bonnet		8	
AG.102/X	<b>Washer</b> , Spring, on Setscrews		8	
BD.2551	<b>ESCUTCHEON FOR BONNET LOCKS (WB.16049/B)</b>	46-46	2	
BD.540/9	<b>Screw</b> , Self-Tapping, securing Escutcheons		4	
BD.16012	<b>BRACKET ASSEMBLY ENGAGING BONNET LOCKS</b>	46-47	2	
UFS.119/6R	<b>Screw</b> , Set, securing Brackets to Body		4	
C.723/A	<b>Washer</b> , Shakeproof, on Setscrews		4	
AW.102/T	<b>Washer</b> , Plain, under Shakeproof Washers		4	
BD.16013	<b>Shim</b> , under Brackets		As req'd	

Fitted from Chassis No.  
860001 to 860004.  
885001 to 885020.



# BODY FITTINGS

## FOR FIXED HEAD COUPE ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.19890	<b>R.H. LOCKING HOOK ASSEMBLY FOR BONNET</b>		1	Fitted to Chassis No. 860005 and subs. 885021 and subs.
BD.19891	<b>L.H. LOCKING HOOK ASSEMBLY FOR BONNET</b>		1	
BD.19894	<b>Lever</b> , on Locking Hook Shafts		2	
C.8737/1	<b>Nut</b> , securing Levers to Shafts		2	
BD.19883	<b>BRACKET ASSEMBLY, MOUNTING LOCKING HOOKS</b>		2	
BD.18307/2	<b>Screw</b> , Set, securing Brackets to Dash		6	
C.724	<b>Washer</b> , Shakeproof, on Setscrews		6	
BD.19977	<b>HANDLE AND ROD ASSEMBLY FOR R.H. LOCKING HOOK</b>		1	
BD.19978	<b>HANDLE AND ROD ASSEMBLY FOR L.H. LOCKING HOOK</b>		1	
BD.19903	<b>Handle</b> only		2	
BD.19904	<b>Escutcheon</b>		2	
BD.19895	<b>Neoprene Seal</b> , on Rods		2	
BD.19013/2	<b>Screw</b> , Self-Tapping, securing Escutcheons to Body		4	
BD.8633/8	<b>Speed Nut</b> , on Self-Tapping Screws (5NU.1686)		4	
C.13806	<b>Linkage Clip</b> , securing Operating Rods to Locking Hooks		2	
BD.19905	<b>BRACKET ASSEMBLY, ON BONNET SIDE PANEL, ENGAGING R.H. HOOK</b>		1	
BD.19906	<b>BRACKET ASSEMBLY, ON BONNET SIDE PANEL, ENGAGING L.H. HOOK</b>		1	
BD.18307/2	<b>Screw</b> , Set, securing Brackets to Bonnet		4	
C.724	<b>Washer</b> , Shakeproof, on Setscrews		4	
BD.541/6	<b>Special Washer</b> , under Shakeproof Washers		4	
BD.19896	<b>Locating Peg</b> , on Brackets		2	
UFN.231/L	<b>Nut</b> , securing Locating Pegs		4	
BD.19936	<b>Rubber Buffer</b> , on Locating Pegs		2	
BD.19917	<b>Bracket</b> , receiving Locating Pegs		2	
BD.8291/2	<b>Screw</b> , Set, securing Brackets to Dash		4	
C.724	<b>Washer</b> , Shakeproof, on Setscrews		4	

# BODY FITTINGS

## FOR FIXED HEAD COUPE ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.20903/1	<b>REST RUBBER FOR REAR EDGE OF BONNET</b>	46-48	1	
BD.10224	<b>RUBBER BUFFER, CUSHIONING BONNET SIDES IN CLOSED POSITION</b>	46-49	2	} Fitted from Chassis No. 860001 to 860004. 885001 to 885020.
UFS.131/8R	<b>Screw</b> , Set, securing Rubber Buffers to Dash		2	
UFN.231/L	<b>Nut</b> , on Setscrews		2	
BD.15165	<b>CARRIER BRACKET, FOR BATTERY TRAY</b>	46-50	1	
UFS.125/4R	<b>Screw</b> , Set, securing Carrier Bracket to L.H. Sill		5	
FG.104/X	<b>Washer</b> , Spring, on Setscrews		5	
FW.104/T	<b>Washer</b> , Plain, under Spring Washers		5	
UFN.125/L	<b>Nut</b> , on Setscrews		5	
BD.20048	<b>R.H. UNDERSHIELD FOR FRONT FRAME</b>	46-51	1	
BD.20047	<b>L.H. UNDERSHIELD FOR FRONT FRAME</b>	46-52	1	
BD.20049	<b>Bracket</b> , for fixing of Undershields to Front Frame		4	
UFS.125/4R	<b>Screw</b> , Set, securing Brackets and Undershields to Front Frame		4	
UFN.125/L	<b>Nut</b> , on Setscrews		4	
C.724	<b>Washer</b> , Shakeproof, under Nuts		4	
FW.104/T	<b>Washer</b> , Plain, under Shakeproof Washers		4	
BD.8633/6	<b>Spire Nut</b> , for fixing of Undershields to Sills and Mudshields		8	
BD.8691/1	<b>Screw</b> , Self-Tapping, securing Undershields to Sills and Mudshields		8	
AW.102/T	<b>Washer</b> , Plain, on Self-Tapping Screws		8	
BD.25541	<b>Seal</b> (Canvas/Rubber) for L.H. Front Frame Undershield		1	Fitted to Chassis No. 861121 and subs. 888353 and subs. <b>May be fitted to cars prior to above Chassis numbers, if desired.</b>
BD.19522	<b>R.H. MUDSHIELD ASSEMBLY</b>	46-53	1	
BD.20425	<b>Bracket</b> , upper, for fixing of R.H. Mudshield		1	
BD.20426	<b>Bracket</b> , lower, for fixing of R.H. Mudshield		1	
BD.11712/2	<b>Pop Rivet</b> , securing Mudshield		2	
BD.20434/1	<b>Rubber Seal</b> (27½" long) for R.H. Mudshield		1	
BD.20429	<b>Fixing Strip</b> , securing Seal to R.H. Mudshield		1	
BD.20427	<b>Fixing Strip</b> , securing Seal to R.H. Sill		1	
BD.1814/6	<b>Pop Rivet</b> , securing Fixing Strips and Seal		11	

# BODY FITTINGS

## FOR FIXED HEAD COUPE ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.19521	<b>L.H. MUDSHIELD ASSEMBLY</b>	46-54	1	
BD.20426	<b>Bracket</b> , for fixing of L.H. Mudshield		1	
BD.20434/2	<b>Rubber Seal</b> (14½" long) for L.H. Mudshield		1	
BD.20428	<b>Fixing Strip</b> , securing Seal to L.H. Mudshield		1	
BD.20427	<b>Fixing Strip</b> , securing Seal to L.H. Sill		1	
BD.1814/6	<b>Pop Rivet</b> , securing Fixing Strips and Seal		8	
UFS.125/4R	<b>Screw</b> , Set, securing Mudshields to Front Frame and Sills		10	
BD.541/20	<b>Washer</b> , Special, on Setscrews		10	
UFN.125/L	<b>Nut</b> , on Setscrews		10	
C.724	<b>Washer</b> , Shakeproof, under Nuts		10	
BD.19714	<b>SEAL HOUSING FOR LOWER STEERING COLUMN THROUGH DASH</b>	46-55	1	
BD.20589	<b>Sealing Ring</b> (P.V.C.)	46-56	1	Fitted from Chassis No. 860001 to 860646.
C.20488	<b>Sealing Ring</b>		1	Fitted to Chassis No. 860647 and subs.
BD.19710	<b>Retainer</b> , for Sealing Ring	46-57	1	
BD.19716/1	<b>Screw</b> , Self-Tapping, securing Retainer		3	
BD.19707	<b>Gasket</b> , under Steering Column Seal	46-58	1	
UFS.125/5R	<b>Screw</b> , Set, securing Seal to Dash		4	
FW.104/T	<b>Washer</b> , Plain, on Setscrews		4	
UFN.125/L	<b>Nut</b> , on Setscrews		4	
C.724	<b>Washer</b> , Shakeproof, under Nuts		4	
				<b>R.H. DRIVE CARS ONLY.</b>
BD.19712	<b>COVER ASSEMBLY, SEALING REDUNDANT BRAKE PEDAL HOUSING APERTURE IN DASH</b>		1	
BD.19707	<b>Gasket</b> , under Cover		1	
UFN.125/L	<b>Nut</b> , securing Cover to Dash		4	
C.724	<b>Washer</b> , Shakeproof, under Nuts		4	
FW.104/T	<b>Washer</b> , Plain, under Shakeproof Washers		4	
				<b>R.H. DRIVE CARS ONLY.</b>
BD.19713	<b>COVER ASSEMBLY, SEALING REDUNDANT ACCELERATOR PEDAL HOUSING APERTURE IN DASH</b>		1	
BD.19708	<b>Gasket</b> , under Cover		1	
UFN.125/L	<b>Nut</b> , securing Cover to Dash		4	
C.724	<b>Washer</b> , Shakeproof, under Nuts		4	
FW.104/T	<b>Washer</b> , Plain, under Shakeproof Washers		4	
				<b>R.H. DRIVE CARS ONLY.</b>
BD.19712	<b>COVER ASSEMBLY, SEALING REDUNDANT BRAKE PEDAL AND STEERING COLUMN APERTURES IN DASH</b>		2	
BD.19707	<b>Gasket</b> , under Covers		2	
UFN.125/L	<b>Nut</b> , securing Covers to Dash		8	
C.724	<b>Washer</b> , Shakeproof, under Nuts		8	
FW.104/T	<b>Washer</b> , Plain, under Shakeproof Washers		8	
				<b>L.H. DRIVE CARS ONLY.</b>

# BODY FITTINGS

## FOR FIXED HEAD COUPE ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.19711	<b>COVER ASSEMBLY, SEALING REDUNDANT ACCELERATOR PEDAL HOUSING APERTURE IN DASH</b>		1	} <b>L.H. DRIVE CARS ONLY.</b>
BD.19706	<b>Gasket</b> , under Cover		1	
UFN.125/L	<b>Nut</b> , securing Cover to Dash		3	
C.724	<b>Washer</b> , Shakeproof, under Nuts		3	
FW.104/T	<b>Washer</b> , Plain, under Shakeproof Washers		3	
BD.20589	<b>SEAL, IN ACCELERATOR PEDAL HOUSING, FOR LOWER STEERING COLUMN</b>		1	Fitted from Chassis No. 885001 to 886213.
C.20488	<b>SEAL, IN ACCELERATOR PEDAL HOUSING, FOR LOWER STEERING COLUMN</b>		1	Fitted to Chassis No. 886214 and subs.
BD.19710	<b>Retainer</b> , for Seal		1	} <b>L.H. DRIVE CARS ONLY.</b>
UCS.413/3H	<b>Screw</b> , Set, securing Retainer		3	
C.721	<b>Washer</b> , Shakeproof, on Setscrews		3	
BD.19717	<b>PLUG (BLACK P.V.C.) SEALING REDUNDANT HOLES IN DASH</b>		3	
BD.19360	<b>WINDSCREEN GLASS</b>	46-59	1	
BD.20499	<b>Rubber Seal</b> , around Windscreen Glass	46-60	1	
BD.19359	<b>Rubber Insert</b> , for Seal	46-61	1	
BD.20562	<b>Chrome Finisher</b> , at bottom edge of Windscreen	46-62	1	
BD.20563	<b>Chrome Finisher</b> , at top edge of Windscreen	46-63	1	
BD.19561	<b>Chrome Finisher</b> , at R.H. side of Windscreen	46-64	1	
BD.19562	<b>Chrome Finisher</b> , at L.H. side of Windscreen	46-65	1	
BD.21365	<b>R.H. SUN VISOR ASSEMBLY, COMPLETE</b>		1	
BD.21366	<b>L.H. SUN VISOR ASSEMBLY, COMPLETE</b>		1	
BD.13642/5	<b>Screw</b> , Set, securing Sun Visors to Body		1	
BD.21181	<b>LICENCE HOLDER ON WINDSCREEN</b>		1	

# BODY FITTINGS

## FOR FIXED HEAD COUPE ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.20634	<b>SCREEN RAIL FACIA ASSEMBLY, COMPLETE</b>	47- 1	1	} <b>FOR SPARES REPLACEMENTS USE BD.23832 TOGETHER WITH BD.25214.</b>
BD.20632	<b>Bezel</b> , for centre Demister Slot		1	
BD.20591	<b>Bezel</b> , for intermediate Demister Slots		2	
BD.20592	<b>Bezel</b> , for outer Demister Slots		2	
BD.539/22	<b>Screw</b> , Self-Tapping, securing Bezels		10	
BD.23832	<b>SCREEN RAIL FACIA ASSEMBLY, COMPLETE</b>		1	} <b>MAY BE USED TO REPLACE BD.20634.</b>
	<b>All items are as for Screen Rail Facia Assembly BD.20634.</b>		2	
BD.25214	<b>"Y" Piece</b> , for Air Duct Hoses			
UFN.119/L	<b>Nut</b> , securing Screen Rail Facia		4	
C.723/A	<b>Washer</b> , Shakeproof, under Nuts		4	
AW.102/T	<b>Washer</b> , Plain, under Shakeproof Washers		4	
BD.21182	<b>Bracket</b> , for R.H. outer fixing of Screen Rail Facia		1	
BD.21183	<b>Bracket</b> , for L.H. outer fixing of Screen Rail Facia		1	
BD.1814/2	<b>Pop Rivet</b> , securing Brackets to Dash		4	
BD.20565	<b>Bracket</b> , for R.H. inner fixing of Screen Rail Facia		1	
BD.20566	<b>Bracket</b> , for L.H. inner fixing of Screen Rail Facia		1	
BD.19643	<b>L.H. FACIA PANEL ASSEMBLY</b>	47- 2	1	<b>R.H. DRIVE CARS ONLY.</b>
BD.19699	<b>Cubby Box</b> in L.H. Facia		1	
BD.20605	<b>Fixing Strip</b> , securing Cubby Box at top		1	
UFN.119/L	<b>Nut</b> , securing Fixing Strip		3	
C.723/A	<b>Washer</b> , Shakeproof, under Nuts		3	
BD.1229/16	<b>Screw</b> , Self-Tapping, securing Cubby Box at bottom		3	
C.1094	<b>Distance Piece</b> , on Self-Tapping Screws		3	
BD.20633/1	<b>Spire Nut</b> , on Self-Tapping Screws		3	
BD.19644	<b>R.H. FACIA PANEL ASSEMBLY</b>	47- 3	1	<b>R.H. DRIVE CARS ONLY.</b>
BD.19645	<b>L.H. FACIA PANEL ASSEMBLY</b>		1	<b>L.H. DRIVE CARS ONLY, BUT NOT REQUIRED FOR ITALY.</b>
BD.20812	<b>L.H. FACIA PANEL ASSEMBLY</b>		1	<b>REQUIRED ONLY FOR L.H. DRIVE CARS EXPORTED TO ITALY.</b>

# BODY FITTINGS

## FOR FIXED HEAD COUPE ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.19646	<b>R.H. FACIA PANEL ASSEMBLY</b>		1	<b>L.H. DRIVE CARS ONLY.</b>
BD.19698	<b>Cubby Box</b> in R.H. Facia		1	
BD.20605	<b>Fixing Strip</b> , securing Cubby Box at top		1	
UFN.119/L	<b>Nut</b> , securing Fixing Strip		3	
C.723/A	<b>Washer</b> , Shakeproof, under Nuts		3	
BD.1229/16	<b>Screw</b> , Self-Tapping, securing Cubby Box at bottom		3	
C.1094	<b>Distance Piece</b> , on Self-Tapping Screws		3	
BD.20633/1	<b>Spire Nut</b> , on Self-Tapping Screws		3	
BD.20861/1	<b>Screw</b> , Set, Pan Head, securing Facia Panels at centre		4	
UFS.119/3R	<b>Screw</b> , Set, securing Facia Panels at centre		2	
C.723/A	<b>Washer</b> , Shakeproof, on Setscrews		4	
AW.102/T	<b>Washer</b> , Plain, under Shakeproof Washers		6	
BD.19241	<b>Bracket</b> , for fixing of L.H. Facia to Dash side		1	
BD.19242	<b>Bracket</b> , for fixing of R.H. Facia to Dash side		1	
BD.1814/2	<b>Pop Rivet</b> , securing Brackets		4	
UFN.119/L	<b>Nut</b> , securing Facias to Brackets		4	
C.723/A	<b>Washer</b> , Shakeproof, under Nuts		4	
BD.20636	<b>GRAB HANDLE ASSEMBLY AT R.H. SIDE OF DASH</b>		1	<b>L.H. DRIVE CARS ONLY.</b>
BD.20637	<b>GRAB HANDLE ASSEMBLY AT L.H. SIDE OF DASH</b>	47- 4	1	<b>R.H. DRIVE CARS ONLY.</b>
UCS.119/3R	<b>Screw</b> , Set, securing Grab Handle to Facia Panel		2	
C.723/A	<b>Washer</b> , Shakeproof, on Setscrews		2	
BD.20640	<b>Bracket</b> , for fixing of Grab Handle to Dash Side		1	
BD.540/19	<b>Screw</b> , Self-Tapping, securing Bracket		2	
BD.20639	<b>Special Bolt</b> , securing Grab Handle to Bracket		1	
C.739	<b>Washer</b> , Shakeproof, on Special Bolt		1	
BD.20462	<b>SCUTTLE TOP CASING ASSEMBLY, R.H.</b>	47- 5	1	<b>R.H. DRIVE CARS ONLY.</b>
BD.20463	<b>SCUTTLE TOP CASING ASSEMBLY, L.H.</b>	47- 6	1	
BD.20470	<b>SCUTTLE TOP CASING ASSEMBLY, CENTRE</b>	47- 7	1	
BD.20728	<b>COVER ASSEMBLY, PROTECTING WIRING HARNESS AT L.H. SIDE OF DASH</b>	47- 8	1	

# BODY FITTINGS

## FOR FIXED HEAD COUPE ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.20464	<b>SCUTTLE TOP CASING ASSEMBLY, R.H.</b>		1	} <b>L.H. DRIVE CARS ONLY.</b>
BD.20465	<b>SCUTTLE TOP CASING ASSEMBLY, L.H.</b>		1	
BD.20471	<b>SCUTTLE TOP CASING ASSEMBLY, CENTRE</b>		1	
BD.21136	<b>Fixing Bracket</b> , for Scuttle Casings		4	
BD.8537/1	<b>Screw</b> , Self-Tapping, securing Casings		2	
BD.532/2	<b>Cup Washer</b> , on Self-Tapping Screws		2	
BD.8536/6	<b>Spire Nut</b> , on Self-Tapping Screws		2	
BD.20035	<b>FRONT FINISHER PANEL ASSEMBLY ABOVE GEARBOX TUNNEL</b> 47- 9		1	} Fitted from Chassis No. 860001 to 860912. 885001 to 887131.
BD.19967	<b>Face Panel</b> , for Front Finisher		1	
BD.19984	<b>Grille Assembly</b> in Loudspeaker Apertures		2	
UCN.113/L	<b>Nut</b> , securing Grilles to Front Finisher Panel		8	
C.721	<b>Washer</b> , Shakeproof, under Nuts		8	
AVV.104/T	<b>Washer</b> , Plain, under Shakeproof Washers		8	
BD.20409	<b>Ash Tray and Panel Assembly</b>		1	
BD.22669	<b>Tapped Plate</b> , securing Ash Tray Panel to Front Finisher Panel		2	
BD.13713/2	<b>Screw</b> , Set, securing Ash Tray Panel to Front Finisher Panel		4	
C.2017/1	<b>Washer</b> , Special, on Setscrews		4	
BD.23648	<b>FRONT FINISHER PANEL ASSEMBLY ABOVE GEARBOX TUNNEL</b>		1	} Fitted to Chassis No. 860913 and subs. 887132 and subs.
BD.23649	<b>Face Panel</b> , for Front Finisher		1	
	<b>All other items are as for Front Finisher Assembly BD.20035.</b>			
BD.19049	<b>Bracket Assembly</b> , L.H., for fixing of Front Finisher Panel		1	
BD.19050	<b>Bracket Assembly</b> , R.H., for fixing of Front Finisher Panel		1	
UFS.419/4H	<b>Screw</b> , Set, securing Brackets to Door		4	
C.723/A	<b>Washer</b> , Shakeproof, on Setscrews		4	
BD.17589	<b>Knob</b> , securing Front Finisher Panel		4	
BD.541/32	<b>Special Washer</b> , behind Knobs		4	
BD.20409	<b>ASH TRAY AND PANEL ASSEMBLY</b>		1	
BD.20403	<b>Panel Assembly</b>	47-10	1	
BD.20410	<b>Ash Tray Assembly</b> , complete	47-11	1	
BD.20412	<b>Motif only</b> , on Ash Tray		1	
AN.106/K	<b>Nut</b> , securing Motif		1	
C.720	<b>Washer</b> , Shakeproof, under Nut		1	
BD.24393	<b>Light Shield</b> (Rubber Strip $\frac{1}{8}'' \times \frac{1}{4}'' \times 10''$ )		1	
BD.24394	<b>Retainer</b> , for Light Shield		1	
BD.540/19	<b>Self-Tapping Screw</b> , securing Retainer		2	
BD.711/9	<b>Self-Tapping Screw</b> , securing Retainer		2	

# BODY FITTINGS

## FOR FIXED HEAD COUPE ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.20722	<b>FINISHER PANEL ASSEMBLY IN RADIO CONTROL UNIT APERTURE</b>	47-12	1	} <b>NOT REQUIRED WHEN RADIO IS FITTED.</b>
UFN.119/L	Nut, securing Finisher to Front Finisher Panel		2	
C.723/A	Washer, Shakeproof, under Nuts		2	
BD.541/13	Special Washer, under Shakeproof Washers		2	
BD.17354	<b>BASE PLATE AND SURROUND (CHROME PLATED) FOR RADIO APERTURE FINISHER PANEL</b>	47-13	1	<b>NOT REQUIRED WHEN RADIO IS FITTED.</b>
BD.15488	<b>GEARBOX COVER</b>	47-14	1	<b>SUPERSEDED BY BD.24129.</b>
BD.8691/7	Screw, Self-Tapping, securing Gearbox Cover		12	
BD.542/3	Washer, Plain, on Self-Tapping Screws		12	
BD.24129	<b>GEARBOX COVER</b>		1	<b>SUPERSEDES BD.15488.</b>
BD.8691/7	Screw, Self-Tapping, securing Gearbox Cover		12	
BD.542/3	Washer, Plain, on Self-Tapping Screws		12	
BD.10821	<b>RUBBER PLUG, SEALING GEARBOX ACCESS APERTURES</b>		2	
BD.20031	<b>FINISHER PANEL ASSEMBLY ON GEARBOX COVER AND PROPELLER SHAFT TUNNEL</b>	47-15	1	} Fitted from Chassis No. 860001 to 860912. 885001 to 887131.
BD.19979	Top Face Panel		1	
BD.19971	Gauntlet Face Panel		1	
BD.19981	Chrome Bezel, at top of Gauntlet Panel		1	
BD.22385	Rivet, securing Bezel to Gauntlet Panel		14	
BD.23650	<b>FINISHER PANEL ASSEMBLY ON GEARBOX COVER AND PROPELLER SHAFT TUNNEL</b>		1	} Fitted to Chassis No. 860913 and subs. 887132 and subs.
BD.23651	Top Face Panel		1	
BD.23652	Gauntlet Face Panel		1	
BD.19981	Chrome Bezel, at top of Gauntlet Panel		1	
BD.22385	Rivet, securing Bezel to Gauntlet Panel		14	
BD.20469	Seal, for Handbrake Lever Aperture (Rubber Strip $\frac{1}{8}$ " $\times$ 2 $\frac{1}{2}$ " $\times$ 6")		1	
BD.19728	Chrome Ferrule, at top of Gear Lever Gauntlet		1	
BD.19729	Ferrule Base (Nylon)		1	
BD.17546/1	Screw, Set, securing Finisher Panel to Tunnel		3	
BD.541/32	Special Washer, on Setscrews		3	
BD.24175	<b>SEAT SQUAB FRAME ASSEMBLY (TRIMMED)</b>	47-16	2	



# BODY FITTINGS

## FOR FIXED HEAD COUPE ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.20148	<b>SEAT CUSHION ASSEMBLY</b>	47-17	2	
BD.18958	<b>LOCKING SLIDE FOR R.H. SEAT</b>	47-18	1	} Fitted from Chassis No. 860001 to 860580. 885001 to 886092.
BD.18959	<b>LOCKING SLIDE FOR L.H. SEAT</b>		1	
BD.22810	<b>LOCKING SLIDE FOR L.H. SEAT</b>		1	} Fitted to Chassis No. 860581 and subs. 886093 and subs.
BD.22811	<b>LOCKING SLIDE FOR R.H. SEAT</b>		1	
BD.18960	<b>SEAT SLIDE (PLAIN)</b>	47-19	2	Fitted from Chassis No. 960001 to 860580. 885001 to 886092.
BD.22812	<b>SEAT SLIDE (PLAIN)</b>		2	Fitted to Chassis No. 860581 and subs. 886093 and subs.
BD.18117/4	<b>Screw</b> , Set, securing Slides to Floor		8	
BD.17648	<b>Packing</b> , between Slides and Floor		8	
UFN.125/L	<b>Nut</b> , securing Slides to Seats		8	
BD.542/3	<b>Washer</b> , Special, under Nuts		8	
C.724	<b>Washer</b> , Shakeproof, on Setscrews and under Nuts		16	
C.18698	<b>Distance Piece</b> , at fixings of Slides to Seats		4	
BD.19378	<b>Support Strap</b> , for Adjusting Levers		2	
UFS.519/4H	<b>Screw</b> , Set, securing Support Straps		4	
UFN.119/L	<b>Nut</b> , on Setscrews		4	
C.723/A	<b>Washer</b> , Shakeproof, under Nuts		4	
C.5203/1	<b>Washer</b> , Plain, under Shakeproof Washers		4	
BD.20436	<b>SHIELD ASSEMBLY, FRONT, FOR HEAT INSULATION FROM EXHAUST SYSTEM</b>	47-20	1	Fitted from Chassis No. 860001 to 861061. 885001 to 888081.
BD.25237	<b>SHIELD ASSEMBLY, FRONT, FOR HEAT INSULATION FROM EXHAUST SYSTEM</b>		1	Fitted to Chassis No. 861062 and subs. 888082 and subs. <b>See note below.</b>
BD.711/23	<b>Screw</b> , Self-Tapping, securing Shield to Floor		2	
UFS.125/3R	<b>Screw</b> , Set, securing Shield to Floor		1	
C.724	<b>Washer</b> , Shakeproof, on Setscrews		1	
BD.19059/1	<b>Screw</b> , Self-Tapping, securing Shield to Gearbox Side Panel		1	
BD.18545	<b>Cup Washer</b> , on Self-Tapping Screw		1	
BD.8633/2	<b>Spire Nut</b> , on Self-Tapping Screw		1	

**NOTE:** The following cars were fitted with BD.20436 Heat Shield:

R.H. Drive 861087.

L.H. Drive 888086, 888096, 888101, 888103, 888109, 888113, 888117, 888118, 888120, 888134, 888157, 888178, 888238.

# BODY FITTINGS

## FOR FIXED HEAD COUPE ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.20439	SHIELD ASSEMBLY, REAR, FOR HEAT INSULATION FROM EXHAUST SYSTEM	47-21	1	
BD.1814/5	Pop Rivet, securing Shield to Body		8	
BD.20268	TRIM PANEL ASSEMBLY, FOR SHUT PILLAR, AT R.H. QUARTER	47-22	1	Fitted from Chassis No. 860001 to 861098. 885001 to 888301.
BD.20269	TRIM PANEL ASSEMBLY, FOR SHUT PILLAR, AT L.H. QUARTER		1	
BD.24463	TRIM PANEL ASSEMBLY, FOR SHUT PILLAR, AT R.H. QUARTER		1	Fitted to Chassis No. 861099 and subs. 888302 and subs.
BD.24464	TRIM PANEL ASSEMBLY, FOR SHUT PILLAR, AT L.H. QUARTER		1	
BD.21068/5	DRAUGHT PIPING ON SHUT PILLARS		2	
BD.20266	TRIM PANEL, REAR, ABOVE R.H. CANTRAIL	47-23	1	
BD.20267	TRIM PANEL, REAR, ABOVE L.H. CANTRAIL		1	
BD.20216	MAT ASSEMBLY, ON FLOOR BEHIND SEATS	47-24	2	Fitted from Chassis No. 860001 to 860580. 885001 to 886092.
BD.23624	MAT ASSEMBLY, ON FLOOR BEHIND SEATS		2	Fitted to Chassis No. 860581 and subs. 886093 and subs.

# BODY FITTINGS

## FOR FIXED HEAD COUPE ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.20751	<b>R.H. DOOR ASSEMBLY, COMPLETE (INCLUDING GLASS, TRIM, LOCK AND HANDLES, ETC.)</b>		1	Fitted from Chassis No. 860001 to 860478. 885001 to 886013.
BD.20752	<b>L.H. DOOR ASSEMBLY, COMPLETE (INCLUDING GLASS, TRIM, LOCK AND HANDLES, ETC.)</b>		1	
BD.22351	<b>R.H. DOOR ASSEMBLY, COMPLETE (INCLUDING GLASS, TRIM, LOCK AND HANDLES, ETC.)</b>		1	Fitted to Chassis No. 860479 and subs. 886014 and subs.
BD.22352	<b>L.H. DOOR ASSEMBLY, COMPLETE (INCLUDING GLASS, TRIM, LOCK AND HANDLES, ETC.)</b>		1	
BD.20095	<b>LOCK ASSEMBLY ON R.H. DOOR (WB.3/11289)</b>		1	
BD.20096	<b>LOCK ASSEMBLY ON L.H. DOOR (WB.3/11290)</b>	48- 1	1	
BD.19445	Link, between Lock and Outside Handle (WB.1/8881)	48- 2	2	
BD.23473	Clip, retaining Links (WB.3/6928)	48- 3	4	
BD.1708;9	Spring Washer, for Link fixing at Lock		2	
UFS.419;3H	Screw, Set, securing Lock to Doors		6	
C.723/A	Washer, Shakeproof, on Setscrews		6	
BD.20780/3	Shakeproof Screw, securing Lock to Doors		2	
BD.19245	<b>OUTSIDE HANDLE ON R.H. DOOR (WB.1/8871)</b>		1	
7903	Operating Lever Assembly, for R.H. Door Handle (1/6491)		1	
9601	Housing, for Tension Spring in R.H. Handle (1/8868)		1	
BD.21486	Locking Barrel, for "F" series Key, in Handle		1	
BD.19246	<b>OUTSIDE HANDLE ON L.H. DOOR (WB.1/8870)</b>	48- 4	1	
7904	Operating Lever Assembly, for L.H. Door Handle (1/6492)		1	
9602	Housing, for Tension Spring, in L.H. Handle (1/8869)		1	
BD.21486	Locking Barrel for "F" series Key, in Handle		1	
UFN.119/L	Nut, securing Outside Handles		4	
C.723/A	Washer, Shakeproof, under Nuts		4	
AW.102/T	Washer, Plain, under Shakeproof Washers		4	

# BODY FITTINGS

## FOR FIXED HEAD COUPE ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.20098	REMOTE CONTROL AND LINK ASSEMBLY, FOR OPERATION OF R.H. DOOR LOCK (WB.3/16347)		1	
BD.20097	REMOTE CONTROL AND LINK ASSEMBLY, FOR OPERATION OF L.H. DOOR LOCK (WB.3/16348)	48- 5	1	
BD.19575	Wavy Washer, at connection of Link to Lock	48- 6	2	
BD.23473	Spring Clip, securing Link to Lock	48- 7	2	
BD.19574	Washer, Special, behind Spring Clips		2	
UFS.419/3H	Screw, Set, securing Remote Control to Doors		6	
C.723/A	Washer, Shakeproof, on Setscrews		6	
BD.10728	INSIDE HANDLE FOR DOORS (WB.1/3858)	48- 8	2	
BD.10729	HANDLE OPERATING WINDOW REGULATORS (WB.1/6671)	48- 9	2	
BD.10730	OUTER ESCUTCHEON BEHIND REGULATOR AND INSIDE DOOR HANDLES (W.128)	48-10	4	
BD.10731	INNER ESCUTCHEON BEHIND REGULATOR AND INSIDE DOOR HANDLES (W.129)	48-11	4	
BD.10732	SPRING BEHIND ESCUTCHEONS (41/379)	48-12	4	
BD.10734	Rubber Plug, behind Handles (16-10)	48-13	4	
BD.10733	Peg, securing Handles to Remote Controls and Regulators	48-14	4	
BD.20522	REGULATOR ASSEMBLY, FOR WINDOW IN R.H. DOOR		1	
BD.20523	REGULATOR ASSEMBLY, FOR WINDOW IN L.H. DOOR	48-15	1	
UFS.425/3H	Screw, Set, securing Regulator to Doors		8	
UFN.125/L	Nut, securing Regulator to Doors		8	
C.724	Washer, Shakeproof, on Setscrews and under Nuts		16	

# BODY FITTINGS

## FOR FIXED HEAD COUPE ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.20511	<b>FRAME ASSEMBLY, FOR WINDOW IN R.H. DOOR</b>		1	Fitted from Chassis No. 860001 to 860478. 885001 to 886013.
BD.20512	<b>FRAME ASSEMBLY, FOR WINDOW IN L.H. DOOR</b>	48-16	1	
BD.20773	<b>FRAME ASSEMBLY, FOR WINDOW IN R.H. DOOR</b>		1	Fitted to Chassis No. 860479 and subs. 886014 and subs.
BD.20774	<b>FRAME ASSEMBLY, FOR WINDOW IN L.H. DOOR</b>		1	
BD.16465	<b>Bracket</b> , for forward fixing of Window Frames	48-17	2	
BD.20668	<b>Bracket</b> , for rear fixing of Window Frames	48-18	2	
UFN.125/L	<b>Nut</b> , securing Brackets to Doors and Frames to Brackets		8	
C.724	<b>Washer</b> , Shakeproof, under Nuts		8	
FW.104/T	<b>Washer</b> , Plain, under Shakeproof Washers		8	
BD.17622/1	<b>Screw</b> , Self-Tapping, securing Window Frames to Doors at top		6	
BD.17621	<b>Spire Nut</b> , on Self-Tapping Screws		6	
BD.20517	<b>GLASS ASSEMBLY, FOR WINDOW IN R.H. DOOR</b>		1	
BD.20518	<b>GLASS ASSEMBLY, FOR WINDOW IN L.H. DOOR</b>	48-19	1	
BD.23361	<b>FELT IN FORWARD AND TOP CHANNELS OF WINDOW FRAMES</b> ( $\frac{3}{32}$ " $\times$ 1" $\times$ 49")	48-20	2	
BD.10099	<b>FELT IN REAR CHANNEL OF WINDOW FRAMES</b> ( $\frac{3}{32}$ " $\times$ 1" $\times$ 28")	48-21	2	
BD.16700	<b>OUTER SEAL FOR DOOR GLASS</b>	48-22	2	
BD.10413	<b>Clip</b> , securing Outer Seals	48-23	14	
BD.19070	<b>STRIKER FOR MAP LIGHT DOOR SWITCHES</b>	48-24	4	
BD.539/15	<b>Screw</b> , Self-Tapping, securing Strikers		4	

# BODY FITTINGS

## FOR FIXED HEAD COUPE ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.19611	<b>UPPER TRIM PANEL ASSEMBLY ON R.H. DOOR</b>		1	
BD.20010/3 BD.20399	<b>Weather Strip</b> , for Door Glass <b>Clip</b> , securing Inner Seal		1 5	
BD.19612	<b>UPPER TRIM PANEL ASSEMBLY ON L.H. DOOR</b>	48-25	1	
BD.20010/3 BD.20399	<b>Weather Strip</b> , for Door Glass <b>Clip</b> , securing Inner Seal		1 5	
BD.20190	<b>CHROME FINISHER ON UPPER TRIM PANELS</b>	48-26	2	
BD.17497 BD.711/1	<b>Clip</b> , securing Finishers <b>Screw</b> , Self-Tapping, securing Clips		10 10	
BD.20567	<b>CASING ASSEMBLY ON R.H. DOOR</b>		1	
BD.20568	<b>CASING ASSEMBLY ON L.H. DOOR</b>	48-27	1	
BD.18068	<b>Clip</b> , for fixing of Casings		42	
BD.711/3	<b>Screw</b> , Self-Tapping, securing Casing to Doors		4	
BD.20503	<b>CHROME FINISHER ON DOOR CASINGS</b>	48-28	2	
BD.11546	<b>Clip</b> , securing Chrome Finishers		10	
BD.19295	<b>STRIKER FOR R.H. DOOR LOCK (WB.3/8994)</b>		1	
BD.19296	<b>STRIKER FOR L.H. DOOR LOCK (WB.3/8995)</b>	48-29	1	
BD.19297 BD.19298 BD.17821/7	<b>Shakeproof Shim</b> , under Strikers (WB.3/9586) <b>Shim</b> , packing Strikers (20 S.W.G.) <b>Screw</b> , Set, securing Strikers		2 As req'd 6	
BD.19129	<b>CHROME FINISHER AT EDGE OF DOOR SILLS</b>	48-30	2	
BD.16794	<b>Clip</b> , securing Finishers		14	

# BODY FITTINGS

## FOR FIXED HEAD COUPE ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.25376	<b>SEALING RUBBER AND RETAINER ASSEMBLY, LOWER, FOR R.H. "A" POST</b>		1	
BD.25308	Sealing Rubber only		1	
BD.25377	<b>SEALING RUBBER AND RETAINER ASSEMBLY, LOWER, FOR L.H. "A" POST</b>	48-31	1	
BD.25309	Sealing Rubber only		1	
BD.21197	<b>SEALING RUBBER FOR DOOR SILLS</b>	48-32	2	<b>SUPERSEDED BY BD.24789.</b>
BD.24789	<b>SEALING RUBBER FOR DOOR SILLS</b>		2	<b>SUPERSEDES BD.21197.</b>
BD.21196	<b>SEALING RUBBER FOR BODY SHUT PILLARS</b>	48-33	2	
BD.19397/1	<b>SEALING RUBBER, IN TOP CHANNEL OF DOOR LIGHT FRAMES</b>	48-34	2	
BD.19622	<b>GLASS ASSEMBLY FOR R.H. QUARTER LIGHT</b>		1	Fitted from Chassis No. 860001 to 860194. 885001 to 885584.
BD.19623	<b>GLASS ASSEMBLY FOR L.H. QUARTER LIGHT</b>	48-35	1	
BD.20494 BD.4899/1	Hinge Plate, for Quarter Lights Screw, Set, securing Hinge Plates to Hinge Pillars	48-36	2 10	
BD.22462	<b>GLASS ASSEMBLY, FOR R.H. QUARTER LIGHT</b>		1	Fitted from Chassis No. 860195 to 860478. 885585 to 886013.  <b>MAY BE USED TO REPLACE BD.19622 AND BD.19623.</b>
BD.22463	<b>GLASS ASSEMBLY FOR L.H. QUARTER LIGHT</b>		1	
BD.21230 BD.17276/1	Attachment Block, for Quarter Light Catch Arm Screw, Set, securing Attachment Blocks to Quarter Light Frames		2 4	
BD.20494 BD.4899/1	Hinge Plate, for Quarter Lights Screw, Set, securing Hinge Plates to Hinge Pillars		2 10	

# BODY FITTINGS

## FOR FIXED HEAD COUPE ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.20757	<b>GLASS ASSEMBLY FOR R.H. QUARTER LIGHT</b>		1	Fitted to Chassis No. 860479 and subs. 886014 and subs.
BD.20758	<b>GLASS ASSEMBLY FOR L.H. QUARTER LIGHT</b>		1	
BD.21230	<b>Attachment Block</b> , for Quarter Light Catch Arm		2	
BD.17276/1	<b>Screw</b> , Set, securing Attachment Blocks to Quarter Light Frames		4	
BD.22515	<b>Hinge Plate</b> , for Quarter Lights		2	
BD.4899/1	<b>Screw</b> , Set, securing Hinge Plates to Hinge Pillars		10	
BD.20367	<b>HINGE PILLAR ASSEMBLY FOR R.H. QUARTER LIGHT</b>		1	Fitted from Chassis No. 860001 to 860478. 885001 to 886013.
BD.20368	<b>HINGE PILLAR ASSEMBLY FOR L.H. QUARTER LIGHT</b>	48-37	1	
BD.22331	<b>Screw</b> , Shakeproof Thread, securing Hinge Pillars to Body (Top)		4	
UCS.516/4H	<b>Screw</b> , Set, securing Hinge Pillars to Body (Top)		4	
BD.22332	<b>Tapped Plate Fixing</b> (Bottom)		2	
BD.20766	<b>HINGE PILLAR ASSEMBLY FOR R.H. QUARTER LIGHT</b>		1	Fitted to Chassis No. 860479 and subs. 886014 and subs.
BD.20767	<b>HINGE PILLAR ASSEMBLY FOR L.H. QUARTER LIGHT</b>		1	
BD.22728/4	<b>Screw</b> , Set, securing Hinge Pillars to Body		8	
BD.22726	<b>Shim</b> , at top of Hinge Pillars		As req'd	
BD.22727	<b>Shim</b> , at bottom of Hinge Pillars		As req'd	
BD.17071/2	<b>SEALING RUBBER ON QUARTER LIGHT HINGE PILLARS</b>	48-38	2	
BD.17071/2	<b>SEALING RUBBER ON STANDING PILLAR OF DOOR LIGHT FRAME</b>	48-39	2	



# BODY FITTINGS

## FOR FIXED HEAD COUPE ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.21307	<b>CATCH ASSEMBLY OPERATING R.H. QUARTER LIGHT</b>		1	Fitted from Chassis No. 860001 to 860194. 885001 to 885584.
BD.21308	<b>CATCH ASSEMBLY OPERATING L.H. QUARTER LIGHT</b>	48-40	1	
BD.21232	<b>Hinge Pin</b> , securing Catch Arm to Quarter Light Frame	48-41	2	
BD.4863/2	<b>Screw</b> , Set, securing Catches to Body		4	
BD.21127	<b>CATCH ASSEMBLY OPERATING R.H. QUARTER LIGHT</b>		1	Fitted from Chassis No. 860195 to 860478. 885585 to 886013.
BD.21128	<b>CATCH ASSEMBLY OPERATING L.H. QUARTER LIGHT</b>		1	
BD.22297	<b>Reinforcing Plate</b> , for Catch Assembly		2	
BD.1814/2	<b>Pop Rivet</b> , securing Reinforcing Plate		4	
BD.21232	<b>Hinge Pin</b> , securing Catch Arm to Quarter Light Frame		2	
BD.22296	<b>Screw</b> , Special, securing Catches to Body		4	
BD.20467	<b>CATCH ASSEMBLY OPERATING R.H. QUARTER LIGHT</b>		1	Fitted from Chassis No. 860479 to 861098. 886014 to 888301.
BD.20468	<b>CATCH ASSEMBLY OPERATING L.H. QUARTER LIGHT</b>		1	
BD.21232	<b>Hinge Pin</b> , securing Catch Arm to Quarter Light Frame		2	
BD.539/23	<b>Screw</b> , Self-Tapping, securing Catches to Body		4	
BD.24406	<b>CATCH ASSEMBLY OPERATING R.H. QUARTER LIGHT</b>		1	Fitted to Chassis No. 861099 and subs 888302 and subs.
BD.24407	<b>CATCH ASSEMBLY OPERATING L.H. QUARTER LIGHT</b>		1	
BD.25722	<b>Shim</b> , for Catch adjustment		As req'd	
BD.21232	<b>Hinge Pin</b> , securing Catch Arm to Quarter Light Frame		2	
BD.539/23	<b>Screw</b> , Self-Tapping, securing Catches to Body		4	
BD.20500/2	<b>SEALING RUBBER FOR CANTRAILS</b>	48-42	2	Fitted from Chassis No. 860001 to 860478. 885001 to 886013.
BD.20497	<b>Retainer</b> , for Seal, on R.H. Cantrail		1	
BD.20498	<b>Retainer</b> , for Seal, on L.H. Cantrail	48-43	1	
BD.1814/2	<b>Pop Rivet</b> , securing Retainers		32	

# BODY FITTINGS

## FOR FIXED HEAD COUPE ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.20500/2	<b>SEALING RUBBER FOR CANTRAILS</b>		2	} Fitted to Chassis No. 860479 and subs. 886014 and subs.
BD.20803	<b>Retainer</b> , for Seal, on R.H. Cantrail		1	
BD.20804	<b>Retainer</b> , for Seal, on L.H. Cantrail		1	
BD.1814/2	<b>Pop Rivet</b> , securing Retainers		32	
BD.21577	<b>FACING ASSEMBLY (HEADLINING) ON R.H. CANTRAIL AND REAR TRIM PANEL</b>		1	} Fitted from Chassis No. 860001 to 860478. 885001 to 886013.
BD.21578	<b>FACING ASSEMBLY (HEADLINING) ON L.H. CANTRAIL AND REAR TRIM PANEL</b>		1	
BD.21340	<b>Pad</b> (Polyurethane) behind Facings		2	
BD.23515	<b>FACING ASSEMBLY (HEADLINING) ON R.H. CANTRAIL AND REAR TRIM PANEL</b>		1	} Fitted to Chassis No. 860479 and subs. 886014 and subs.
BD.23516	<b>FACING ASSEMBLY (HEADLINING) ON L.H. CANTRAIL AND REAR TRIM PANEL</b>		1	
BD.23517	<b>Pad</b> (Polyurethane) behind Facings		2	
BD.20860	<b>HEAD LINING</b>		1	Fitted from Chassis No. 860001 to 860478. 885001 to 886013.
BD.23514	<b>HEAD LINING</b>		1	Fitted to Chassis No. 860479 and subs. 886014 and subs.
BD.21078	<b>PANEL ASSEMBLY FOR TRIMMING WINDSCREEN HEADER RAIL</b>		1	} Fitted from Chassis No. 860001 to 860478. 885001 to 886013.
BD.21339	<b>Pad</b> (Polyurethane) on Panel		1	
BD.24086	<b>TRIM PANEL ASSEMBLY FOR WINDSCREEN HEADER RAIL</b>		1	Fitted to Chassis No. 860479 and subs. 886014 and subs.
BD.1814/1	<b>Pop Rivet</b> , securing Panel Assembly		5	
BD.1814/7	<b>Pop Rivet</b> , securing Panel Assembly		6	

# BODY FITTINGS

## FOR FIXED HEAD COUPE ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.20191	<b>CRASH PADDING ASSEMBLY ON R.H. CANTRAIL</b>		1	Fitted from Chassis No. 860001 to 860478. 885001 to 886013.
BD.20192	<b>CRASH PADDING ASSEMBLY ON L.H. CANTRAIL</b>	48-44	1	
BD.23508	<b>CRASH PADDING ASSEMBLY ON R.H. CANTRAIL</b>		1	Fitted from Chassis No. 860479 to 861098. 886014 to 888301.
BD.23509	<b>CRASH PADDING ASSEMBLY ON L.H. CANTRAIL</b>		1	
BD.24457	<b>CRASH PADDING ASSEMBLY ON R.H. CANTRAIL</b>		1	Fitted to Chassis No. 861099 and subs. 888302 and subs.
BD.24458	<b>CRASH PADDING ASSEMBLY ON L.H. CANTRAIL</b>		1	
BD.24414	Finisher Bead, on Crash Padding		2	
BD.711/1	Screw, Self-Tapping, securing Crash Padding		18	
BD.21356	<b>CHROME BEAD ABOVE CANTRAIL PADDING</b>		2	
BD.20174	<b>CASING ASSEMBLY, BELOW R.H. QUARTER LIGHT</b>		1	Fitted from Chassis No. 860001 to 860580. 885001 to 886092.
BD.20175	<b>CASING ASSEMBLY, BELOW L.H. QUARTER LIGHT</b>	48-45	1	
BD.18068	Clip, for fixing of Casings		16	
BD.23552	<b>CASING ASSEMBLY, BELOW R.H. QUARTER LIGHT</b>		1	Fitted from Chassis No. 860581 to 861098. 886093 to 888301.
BD.23553	<b>CASING ASSEMBLY, BELOW L.H. QUARTER LIGHT</b>		1	
BD.18068	Clip, securing Casings		18	

# BODY FITTINGS

## FOR FIXED HEAD COUPE ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.24467	<b>CASING ASSEMBLY, BELOW R.H. QUARTER LIGHT</b>		1	Fitted to Chassis No. 861099 and subs. 888302 and subs.
BD.24468	<b>CASING ASSEMBLY, BELOW L.H. QUARTER LIGHT</b>		1	
BD.18068	Clip, securing Casings		18	
BD.711/3	Screw, Self-Tapping, securing Casings		12	
BD.24418	<b>CRASH PADDING ASSEMBLY AT TOP OF R.H. QUARTER CASING</b>		1	Fitted to Chassis No. 861099 and subs. 888302 and subs.
BD.24419	<b>CRASH PADDING ASSEMBLY AT TOP OF L.H. QUARTER CASING</b>		1	
BD.24486	Finisher Bead, forward, on Crash Padding		2	
BD.24415	Finisher Bead, rear, on Crash Padding		2	
BD.711/7	Screw, Self-Tapping, securing Crash Padding to Quarters		12	
BD.24834	<b>CHROME FINISHER AT FORWARD END OF R.H. CRASH PADDING</b>		1	Fitted to Chassis No. 861099 and subs. 888302 and subs.
BD.24835	<b>CHROME FINISHER AT FORWARD END OF L.H. CRASH PADDING</b>		1	
BD.711/3	Screw, Self-Tapping, securing Finishers		2	
BD.20777	<b>POCKET ASSEMBLY IN CASING BELOW R.H. QUARTER LIGHT</b>		1	
BD.20778	<b>POCKET ASSEMBLY IN CASING BELOW L.H. QUARTER LIGHT</b>	48-46	1	
BD.24411	<b>CHROME ESCUTCHEON FOR SAFETY HARNESS ATTACHMENT POINTS AT REAR QUARTERS</b>		2	Fitted to Chassis No. 861099 and subs. 888302 and subs.
BD.24484	Screw, securing Escutcheons		2	

# BODY FITTINGS

## FOR FIXED HEAD COUPE ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.20184	<b>CASING ASSEMBLY, R.H. REAR, AT SIDE OF LUGGAGE COMPARTMENT FLOOR</b>	49- 1	1	Fitted from Chassis No. 860001 to 860478. 885001 to 886013.
BD.20185	<b>CASING ASSEMBLY, L.H. REAR, AT SIDE OF LUGGAGE COMPARTMENT FLOOR</b>	49- 2	1	
BD.18068	Clip, securing Casings		32	
BD.20786	<b>CASING ASSEMBLY, R.H. REAR, AT SIDE OF LUGGAGE COMPARTMENT FLOOR</b>		1	Fitted from Chassis No. 860479 to 861098. 886014 to 888301.
BD.20787	<b>CASING ASSEMBLY, L.H. REAR, AT SIDE OF LUGGAGE COMPARTMENT FLOOR</b>		1	
BD.18068	Clip, securing Casings		17	
BD.24476	<b>CASING ASSEMBLY, R.H. REAR, AT SIDE OF LUGGAGE COMPARTMENT FLOOR</b>		1	Fitted to Chassis No. 861099 and subs. 888302 and subs.
BD.24477	<b>CASING ASSEMBLY, L.H. REAR, AT SIDE OF LUGGAGE COMPARTMENT FLOOR</b>		1	
BD.18068	Clip, securing Casings		17	
BD.20246	<b>COVER ASSEMBLY, SEALING APERTURE IN L.H. REAR CASING</b>	49- 3	1	
BD.539/20	Screw, Self-Tapping, securing Cover		2	
BD.543/3	Cup Washer, on Self-Tapping Screws		2	
BD.8536/4	Spire Nut, on Self-Tapping Screws		2	
BD.20167	<b>TRIM PANEL ASSEMBLY, BELOW BOOT LID APERTURE</b>	49- 4	1	

# BODY FITTINGS

## FOR FIXED HEAD COUPE ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.20501	CHROME FINISHER ON R.H. ROOF GUTTER	49- 5	1	Fitted from Chassis No. 860001 to 860478. 885001 to 886013.
BD.20502	CHROME FINISHER ON L.H. ROOF GUTTER	49- 6	1	
BD.20745	CHROME FINISHER ON R.H. ROOF GUTTER		1	Fitted to Chassis No. 860479 and subs. 886014 and subs.
BD.20746	CHROME FINISHER ON L.H. ROOF GUTTER		1	
BD.19543	BOOT LID ASSEMBLY, COMPLETE (COMPRISING BOOT LID SHELL, GLASS, SEAL, FINISHERS, MOTIF, CASING, LOCK-STRIKER, PROP AND REST-RUBBER)		1	Fitted from Chassis No. 860001 to 860478. 885001 to 886013.
BD.19555	BOOT LID ASSEMBLY, COMPLETE (COMPRISING BOOT LID SHELL, GLASS, SEAL, FINISHERS, MOTIF, CASING, LOCK-STRIKER, PROP AND REST-RUBBER)		1	Fitted to Chassis No. 860479 and subs. 886014 and subs.
BD.19362	GLASS IN BOOT LID	49- 7	1	Fitted from Chassis No. 860001 to 860478. 885001 to 886013.
BD.19650	GLASS IN BOOT LID		1	Fitted to Chassis No. 860479 and subs. 886014 and subs.
BD.20309	RUBBER SEAL AROUND BOOT LID GLASS	49- 8	1	
BD.20201	Insert, for Rubber Seal	49- 9	1	
BD.20158/1	CHROME FINISHER AT TOP OF RUBBER SEAL	49-10	1	Fitted from Chassis No. 860001 to 860478. 885001 to 886013.
BD.20158/2	CHROME FINISHER AT BOTTOM OF RUBBER SEAL	49-11	1	

# BODY FITTINGS

## FOR FIXED HEAD COUPE ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.20159/1	<b>CHROME FINISHER AT TOP OF RUBBER SEAL</b>		1	Fitted to Chassis No. 860479 and subs. 886014 and subs.
BD.20159/2	<b>CHROME FINISHER AT BOTTOM OF RUBBER SEAL</b>		1	
BD.5366	Joint Piece, for Chrome Finisher	49-12	2	
BD.17726	<b>"JAGUAR" MOTIF ON BOOT LID</b>	49-13	1	
BD.10735	Spire Nut, securing Motif		3	
BD.15293	Rubber Washer, under Spire Nuts		3	
BD.20163/1	<b>PLASTIC FINISHER AROUND BOOT LID GUTTER</b>	49-14	1	
BD.20500/1	<b>SEALING RUBBER AROUND BOOT LID APERTURE</b>	49-15	1	Fitted from Chassis No. 860001 to 860478. 885001 to 886013.
BD.23347/1	<b>SEALING RUBBER AROUND BOOT LID APERTURE</b>		1	Fitted to Chassis No. 860479 and subs. 886014 and subs.
BD.22754	<b>CASING ASSEMBLY (UPPER) ON BOOT LID, R.H.</b>	49-16	1	Fitted from Chassis No. 860001 to 860478. 885001 to 886013.
BD.22755	<b>CASING ASSEMBLY (UPPER) ON BOOT LID, L.H.</b>	49-17	1	
BD.22725	<b>CASING ASSEMBLY (UPPER) ON BOOT LID</b>		1	Fitted to Chassis No. 860479 and subs. 886014 and subs.
BD.23763	<b>CASING ASSEMBLY AT R.H. SIDE OF BOOT LID, BETWEEN UPPER AND LOWER CASING</b>		1	Fitted to Chassis No. 860479 and subs. 886014 and subs.
BD.18068	Clip, securing Casing		2	

# BODY FITTINGS

## FOR FIXED HEAD COUPE ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.20165	<b>CASING ASSEMBLY (LOWER) ON BOOT LID</b>	49-18	1	} Fitted from Chassis No. 860001 to 860478. 885001 to 886013.
BD.18068	Clip, for fixing of Casing		14	
BD.20782	<b>CASING ASSEMBLY (LOWER) ON BOOT LID</b>		1	} Fitted to Chassis No. 860479 and subs. 886014 and subs.
BD.18068	Clip, for fixing of Casing		14	
BD.20683	<b>LOCK ASSEMBLY, COMPLETE, FOR BOOT LID</b>	49-19	1	
BD.20061	Lock Mechanism Assembly (WB.3/16193)		1	
UFS.419/5H	Screw, Set, securing Lock to Housing		4	
BD.20122	Spring, assisting Boot Lid opening		1	
BD.20573	Return Spring, for Operating Lever		1	
BD.20645	Clamp, for Operating Cable		1	
UFS.419/3H	Screw, Set, securing Clamp		1	
C.723/A	Washer, Shakeproof, on Setscrews		1	
UFS.425/4H	Screw, Set, securing Lock Assembly to Body		4	
C.724	Washer, Shakeproof, on Setscrews		4	
BD.541/32	Special Washer, under Shakeproof Washers		4	
BD.21298	<b>RELEASE MECHANISM ASSEMBLY FOR BOOT LID LOCK</b>		1	
BD.21066	Return Spring, for Release Mechanism		1	
BD.711/12	Screw, Self-Tapping, securing Release Mechanism to R.H. Quarter Panel		6	
BD.20900	<b>ESCUTCHEON, IN R.H. QUARTER PANEL, AROUND RELEASE MECHANISM</b>		1	
BD.540/11	Screw, Self-Tapping, securing Escutcheon		2	
BD.21299	<b>CABLE FOR RELEASE OF BOOT LID LOCK</b>		1	
BD.22643	Pad, for Control Cable		1	
BD.20682	<b>STRIKER AND SAFETY CATCH ASSEMBLY FOR BOOT LID LOCK</b>	49-20	1	} Fitted from Chassis No. 860001 to 860478. 885001 to 886013.
BD.20574	Spring, on Safety Catch		1	
UFS.425/4H	Screw, Set, securing Striker to Boot Lid		2	
C.724	Washer, Shakeproof, on Setscrews		2	
BD.541/9	Special Washer, under Shakeproof Washers		2	



# BODY FITTINGS

## FOR FIXED HEAD COUPE ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.22596	<b>STRIKER AND SAFETY CATCH ASSEMBLY FOR BOOT LID LOCK</b>		1	Fitted to Chassis No. 860479 and subs. 886014 and subs.
BD.20574	Spring, on Safety Catch		1	
UNF.425/4H	Screw, Set, securing Striker to Boot Lid		2	
C.724	Washer, Shakeproof, on Setscrews		2	
BD.541/32	Special Washer, under Shakeproof Washers		2	
BD.659/10	<b>DRAIN TUBE FOR BOOT LID APERTURE (9½" LONG)</b>		1	
BD.21279	<b>PROP, SUPPORTING BOOT LID IN OPEN POSITION</b>	49-21	1	Fitted from Chassis No. 860001 to 860478. 885001 to 886013.
BD.23752	<b>PROP, SUPPORTING BOOT LID IN OPEN POSITION</b>		1	Fitted to Chassis No. 860479 and subs. 886014 and subs.
BD.21280	<b>PIVOT BRACKET ASSEMBLY, ON BOOT LID, FOR PROP</b>	49-22	1	Fitted from Chassis No. 860001 to 860478. 885001 to 886013.
BD.21287	<b>PIVOT BRACKET ASSEMBLY, ON BOOT LID, FOR PROP</b>		1	Fitted to Chassis No. 860479 and subs. 886014 and subs.
BD.13713/2	Screw, Set, securing Pivot Bracket		2	Fitted from Chassis No. 860001 to 860478. 885001 to 886013.
C.723/A	Washer, Shakeproof, on Setscrews		2	
C.15542	Clevis Pin, securing Prop in Pivot Bracket		1	
BD.1708/4	Washer, Double Coil Spring, on Clevis Pin		1	
BD.848/2	Brass Washer, on Clevis Pin		2	
L.102/6U	Split Pin, retaining Clevis Pin		1	
BD.21281	<b>BRACKET, ON BODY, RECEIVING PROP</b>	49-23	1	
BD.13713/2	Screw, Set, securing Bracket		2	Fitted from Chassis No. 860001 to 860478. 885001 to 886013.
UFN.119/L	Nut, on Setscrews		2	
C.723/A	Washer, Shakeproof, under Nuts		2	
BD.21311	Plate, reinforcing Bracket		1	
UFS.419/4H	Screw, Set, securing Plate to Body		2	
UFN.119/L	Nut, on Setscrews		2	Fitted to Chassis No. 860479 and subs. 886014 and subs.
C.723/A	Washer, Shakeproof, under Nuts		2	
BD.23712	<b>BRACKET, ON BODY, RECEIVING PROP</b>		1	Fitted to Chassis No. 860479 and subs. 886014 and subs.
BD.13713/1	Screw, Set, securing Bracket		2	
UFN.119/L	Nut, on Setscrews		2	
C.723/A	Washer, Shakeproof, under Nuts		2	

# BODY FITTINGS

## FOR FIXED HEAD COUPE ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.21282	<b>REST RUBBER ASSEMBLY, HOLDING PROP WHEN NOT IN USE</b>	49-24	1	
BD.711/19	Screw, Self-Tapping, securing Rest Rubber to Boot Lid		2	
C.18921	<b>REAR NUMBER PLATE</b>		1	
BD.1229/13	Screw, Self-Tapping, securing Rear Number Plate		4	
BD.6581	Rubber Plug, in Rear Number Plate Panel		4	
BD.659/9	<b>DRAIN TUBE FOR PETROL FILLER BOX (20" LONG)</b>		1	
C.2905/2	Clip, securing Drain Tube		2	
BD.22536	<b>RUBBER STOP, CUSHIONING PETROL FILLER LID</b>		2	
BD.18492	<b>COVER PLATE, IN FLOOR TOP PANEL OVER REAR SUSPENSION UNIT</b>		1	
BD.18493	Rubber Seal, under Cover Plate		1	
BD.8691/6	Screw, Self-Tapping, securing Cover Plate		7	
BD.19053	Spring Latch, for fixing of Spare Wheel Cover		1	
BD.1814/1	Pop Rivet, securing Spring Latch to Floor		2	
BD.11007/1	<b>SPARE WHEEL CLAMP ASSEMBLY</b>	49-25	1	
BD.10637	Handle, operating Spare Wheel Clamp		1	
BD.11008/1	Screw		1	
BD.10639	Plate, on Screw, holding Spare Wheel		1	
C.704/1	Mills Pin, securing Handle to Screw		1	
BD.3438	Clip, on Boot Floor, carrying Jack Handle		2	} <b>NOT REQUIRED FOR JACK WITH INTEGRAL HANDLE.</b>
BD.711/18	Self-Tapping Screw, securing Clip		2	
BD.21137	<b>COVER ASSEMBLY OVER SPARE WHEEL</b>	49-26	1	
BD.10958	Stud, for fixing of Cover		1	
BD.9909/5	Tee Nut, receiving Stud		1	
C.723	Washer, Shakeproof, under Nut		1	
BD.22797	Spring Clip, for Spare Wheel Cover fixing		1	
UCS.511/4H	Screw, Set, securing Clip to Cover		3	
UCN.111/L	Nut, on Setscrews		3	
C.721	Washer, Shakeproof, under Nuts		3	

# BODY FITTINGS

## FOR FIXED HEAD COUPE ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.19052	<b>COVER ASSEMBLY OVER PETROL TANK</b>	49-27	1	
BD.19059/2	<b>Screw</b> , Set, securing Cover		3	
BD.18545	<b>Cup Washer</b> , on Setscrews		3	
BD.4321	<b>Rubber Buffer</b> , in Support Strip		3	
BD.20214	<b>MAT ASSEMBLY ON SPARE WHEEL COVER</b>	49-28	1	Fitted from Chassis No. 860001 to 861092. 885001 to 888256.
BD.1286/1	<b>Button</b> , for "Durable Dot" Fastener, securing Mat to Spare Wheel Cover		4	
BD.1286/2	<b>Socket</b> , securing Buttons		4	
BD.20213	<b>MAT ASSEMBLY ON LUGGAGE COMPARTMENT FLOOR</b>	49-29	1	Fitted from Chassis No. 860001 to 861092. 885001 to 888256.
BD.1286/1	<b>Button</b> , for "Durable Dot" Fastener, securing Mat to Floor		7	
BD.1286/2	<b>Socket</b> , securing Buttons		7	
BD.1286/3	<b>Stud</b> , on Spare Wheel Cover and Luggage Compartment Floor, receiving "Durable Dot" Fasteners		11	
BD.540/1	<b>Screw</b> , Self-Tapping, securing Studs		11	
BD.25664	<b>MAT ASSEMBLY ON LUGGAGE COMPARTMENT FLOOR</b>		1	Fitted to Chassis No. 861093 and subs. 888257 and subs.  May be fitted to replace two separate Mats BD.20213 and BD.20214, if desired.
BD.1286/1	<b>Button</b> , for "Durable Dot" Fastener, securing Mat to Floor		8	
BD.1286/2	<b>Socket</b> , securing Buttons		8	
BD.1286/3	<b>Stud</b> , receiving "Durable Dot" Fasteners		8	
BD.540/1	<b>Screw</b> , Self-Tapping, securing Studs to Floor		8	
<b>RUBBER BEADING ON LUGGAGE FLOOR</b>				
BD.604/2	<b>Rubber Beading</b> (39½" long)	49-30	1	
BD.604/3	<b>Rubber Beading</b> (38" long)	49-31	1	
BD.604/4	<b>Rubber Beading</b> (11⅞" long)	49-32	3	
BD.604/5	<b>Rubber Beading</b> (28½" long)	49-33	2	
BD.604/6	<b>Rubber Beading</b> (26½" long)	49-34	1	
<b>RETAINERS FOR RUBBER BEADING</b>				
BD.332/13	<b>Retainer</b> , for Beading (39" long)	49-35	1	
BD.332/14	<b>Retainer</b> , for Beading (37½" long)	49-36	1	
BD.20291/1	<b>Retainer</b> , for Beading (11⅞" long)	49-37	3	
BD.20291/2	<b>Retainer</b> , for Beading (27⅞" long)	49-38	2	
BD.20291/3	<b>Retainer</b> , for Beading (26½" long)	49-39	1	
BD.20243	<b>Spring Clip</b> , securing Retainers to Mats		32	

# BODY FITTINGS

## FOR FIXED HEAD COUPE ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.20795	<b>HINGED EXTENSION ASSEMBLY FOR LUGGAGE COMPARTMENT FLOOR</b>		1	
BD.20131	Hinge, for Extension		3	
M.108/3R	Woodscrew, securing Hinges to Extension		9	
BD.20134	Stud, for fixing of Extension in lowered position		2	
BD.9909/5	Nut, securing Studs		2	
C.2017/1	Chromed Washer, on Studs		2	
BD.20133	Chrome Strip, along edge of Extension		1	
BD.711/16	Screw, Self-Tapping, securing Chrome Strip		9	Fitted from Chassis No. 860001 to 860580. 885001 to 886092.
BD.17503/2	Screw, Self-Tapping, securing Extension Hinges to Body		9	
BD.9395	Sliding Catch, securing Hinged Extension in raised position		2	
BD.1499/6	Woodscrew, securing Sliding Catches to Extension		12	
BD.9912	Striker Plate, engaging Sliding Catches		2	
BD.11712/1	Pop Rivet, securing Striker Plates to Wheel Arches		4	
BD.604/1	Rubber Beading, on Hinged Extension (8½" long)		3	
BD.332/12	Retainer, for Rubber Beading (8½" long)		3	
M.104/3R	Woodscrew, securing Retainers		12	
C.9743	Rubber Buffer, cushioning Hinged Extension in raised position		2	
BD.22913	<b>HINGED EXTENSION ASSEMBLY FOR LUGGAGE COMPARTMENT FLOOR</b>	49-40	1	Fitted from Chassis No. 860581 to 861098. 886093 to 888301.
BD.20131	Hinge, for Extension		3	
M.108/3R	Woodscrew, securing Hinges to Extension		9	
BD.23717	Stud, fixing Extension in lowered position		2	
BD.9909/5	Nut, securing Studs		2	
BD.22914	Chrome Strip, along edge of Extension		1	
BD.711/16	Screw, Self-Tapping, securing Chrome Strip		9	
BD.9395	Sliding Catch, securing Hinged Extension in raised position	49-41	2	
BD.1499/6	Woodscrew, securing Catches to Extension		12	
BD.20135	Luggage Stop Arm Assembly, on Extension		2	
BD.21798	Cover Plate, over Luggage Stop Apertures		2	
BD.13642/11	Screw, Set, securing Luggage Stops and Cover Plates		8	
BD.24398	<b>HINGED EXTENSION ASSEMBLY FOR LUGGAGE COMPARTMENT FLOOR</b>		1	Fitted to Chassis No. 861099 and subs. 888302 and subs.
BD.24400	Hinge, for Extension		3	
BD.13642/11	Screw, Set, securing Hinges to Extension		6	
BD.23717	Stud, fixing Extension in lowered position		2	
BD.24403	Chrome Strip, along edge of Extension		1	
BD.24404	Chrome Capping, at R.H. end of Extension		1	
BD.24405	Chrome Capping, at L.H. end of Extension		1	
BD.24402	Finger Pull, at centre of Extension		1	
BD.711/16	Screw, Self-Tapping, securing Chrome Strip, Cappings and Finger Pull		10	
BD.9395	Sliding Catch, securing Extension when raised		2	
BD.1499/6	Woodscrew, securing Catches		12	
BD.20135	Luggage Stop Arm Assembly		2	
BD.21798	Cover Plate, over Luggage Stop Apertures		2	
BD.13642/11	Screw, Set, securing Stop Arms and Cover Plates		8	
BD.17503/2	Screw, Self-Tapping, securing Extension Hinges to Body		9	
BD.540/22	Screw, Self-Tapping, securing Extension Hinges to Floor		9	
BD.23142	Striker Plate, on Wheel Arches, receiving Sliding Catches	49-42	2	
BD.11712/1	Pop Rivet, securing Striker Plates		4	
BD.604/7	Rubber Beading, on Hinged Extension (7½" long)	49-43	3	Fitted to Chassis No. 860581 and subs. 886093 and subs.
BD.332/5	Retainer, for Rubber Beading (7" long)	49-44	3	
M.104/3R	Woodscrew, securing Retainers		12	
BD.23144	Rubber Buffer, cushioning Hinged Extension in raised position		2	

# BODY FITTINGS

## FOR FIXED HEAD COUPE ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.22476	<b>SUPPORT RAIL ASSEMBLY FOR HINGED EXTENSION IN LOWERED POSITION</b>		1	} Fitted from Chassis No. 860001 to 860580. 885001 to 886092.
BD.19053	Spring Latch, receiving Studs of Hinged Extension		2	
BD.1814/1	Pop Rivet, securing Spring Latches		4	
BD.1814/1 C.9743	Pop Rivet, securing Support Rail to Body Rubber Plug, seating Hinged Extension when lowered		19 4	
BD.22942	<b>SUPPORT RAIL ASSEMBLY FOR HINGED EXTENSION IN LOWERED POSITION</b>		1	} Fitted to Chassis No. 860581 and subs. 886093 and subs.
BD.23848	Clip, receiving Studs of Extension		2	
BD.1814/1	Pop Rivet, securing Clips		4	
BD.17503/2	Screw, Self-Tapping, securing Support Rail		9	

### CARPETS FOR R.H. DRIVE CARS

BD.20347	Carpet Assembly, on R.H. Front Floor	50- 1	1	} Fitted from Chassis No. 860001 to 860175.
BD.20348	Carpet Assembly, on L.H. Front Floor	50- 2	1	
BD.22962	Carpet Assembly, on R.H. Front Floor		1	} Fitted to Chassis No. 860176 and subs.
BD.22963	Carpet Assembly, on L.H. Front Floor		1	
BD.20350	Carpet Assembly, on Toe Boards	50- 3	2	
BD.20352	Carpet Assembly, R.H., for front of Tunnel	50- 4	1	
BD.20353	Carpet Assembly, L.H., for front of Tunnel	50- 5	1	
BD.20354	Carpet Assembly, R.H., for rear of Tunnel	50- 6	1	
BD.20355	Carpet Assembly, L.H., for rear of Tunnel	50- 7	1	

### CARPETS FOR L.H. DRIVE CARS

BD.20347	Carpet Assembly, on R.H. Front Floor		1	} Fitted from Chassis No. 885001 to 885503.
BD.20349	Carpet Assembly, on L.H. Front Floor		1	
BD.22962	Carpet Assembly, on R.H. Front Floor		1	} Fitted to Chassis No. 885504 and subs.
BD.22964	Carpet Assembly, on L.H. Front Floor		1	
BD.20350	Carpet Assembly, on Toe Boards		2	
BD.20352	Carpet Assembly, R.H., for front of Tunnel		1	
BD.20353	Carpet Assembly, L.H., for front of Tunnel		1	
BD.20354	Carpet Assembly, R.H., for rear of Tunnel		1	
BD.20355	Carpet Assembly, L.H., for rear of Tunnel		1	

# BODY FITTINGS

## FOR FIXED HEAD COUPE ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
<b>INSULATING FELTS FOR R.H. DRIVE CARS</b>				
BD.20218	Rubberised Felt, on R.H. Front Floor (28"×19½"×½")		1	
BD.20230	Rubberised Felt, on L.H. Front Floor (28"×19½"×½")		1	
BD.20235	Rubberised Felt, under R.H. side of Scuttle (19"×19"×½")		1	
BD.20236	Rubberised Felt, under R.H. side of Scuttle (18½"×10½"×½")		1	
BD.20237	Rubberised Felt, under L.H. side of Scuttle (15"×8½"×½")		1	
BD.20220	Rubberised Felt, on R.H. Toe Board (14"×10"×½")		1	
BD.20221	Rubberised Felt, on L.H. Toe Board (14"×10"×½")		1	
BD.20205	Rubberised Felt, at front R.H. side of Gearbox Tunnel (15"×11"×½")		1	
BD.20206	Rubberised Felt, at front L.H. side of Gearbox Tunnel (15"×11"×½")		1	
BD.21233	Rubberised Felt, at top of Gearbox Cover (7"×7"×½")		1	
BD.20207	Rubberised Felt, at R.H. side of Gearbox Tunnel (17"×8"×½")		1	
BD.20208	Rubberised Felt, at L.H. side of Gearbox Tunnel (17"×8"×½")		1	
BD.20339	Rubberised Felt, under Petrol Tank (6"×7"×½")		1	
BD.20227	Rubberised Felt, Gearbox Cover to Scuttle (11"×7"×½")		1	
BD.20209	Hardura, under R.H. side of Scuttle		1	
BD.20210	Hardura, under L.H. side of Scuttle		1	
BD.539/4	Screw, Self-Tapping, securing Hardura		10	
BD.532/1	Cup Washer, on Self-Tapping Screws		10	
BD.20222	Hardura, on R.H. Toe Board (14"×10"×½")		1	
BD.20223	Hardura, on L.H. Toe Board (14"×10"×½")		1	
BD.20336	Hardura, under L.H. side of Scuttle (17"×18"×½")		1	
BD.20337	Hardura, under R.H. side of Scuttle (10"×19"×½")		1	
BD.20338	Hardura, under centre of Scuttle (7"×8"×½")		1	
<b>INSULATING FELTS FOR L.H. DRIVE CARS</b>				
BD.20218	Rubberised Felt, on R.H. Front Floor (28"×19½"×½")		1	
BD.20219	Rubberised Felt, on L.H. Front Floor (28"×19½"×½")		1	
BD.20220	Rubberised Felt, on R.H. Toe Board (14"×10"×½")		1	
BD.20221	Rubberised Felt, on L.H. Toe Board (14"×10"×½")		1	
BD.20224	Rubberised Felt, under R.H. side of Scuttle (19"×19"×½")		1	
BD.20225	Rubberised Felt, under L.H. side of Scuttle (18½"×10½"×½")		1	
BD.20226	Rubberised Felt, under L.H. side of Scuttle (15"×8½"×½")		1	
BD.20227	Rubberised Felt, Gearbox Cover to Scuttle (11"×7"×½")		1	
BD.20205	Rubberised Felt, at front R.H. side of Gearbox Tunnel (15"×11"×½")		1	
BD.20206	Rubberised Felt, at front L.H. side of Gearbox Tunnel (15"×11"×½")		1	
BD.20207	Rubberised Felt, at R.H. side of Gearbox Tunnel (17"×8"×½")		1	
BD.20208	Rubberised Felt, at L.H. side of Gearbox Tunnel (17"×8"×½")		1	
BD.20339	Rubberised Felt, under Petrol Tank (6"×7"×½")		1	
BD.21233	Rubberised Felt, at top of Gearbox Cover (7"×7"×½")		1	
BD.20222	Hardura, on R.H. Toe Board (14"×10"×½")		1	
BD.20223	Hardura, on L.H. Toe Board (14"×10"×½")		1	
BD.20231	Hardura, under R.H. side of Scuttle (17"×18"×½")		1	
BD.20232	Hardura, under L.H. side of Scuttle (10"×19"×½")		1	
BD.20233	Hardura, under centre of Scuttle (7"×9"×½")		1	

# BODY FITTINGS

## FOR FIXED HEAD COUPE ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
<b>ANTI-DRUM MATERIAL</b>				
BD.20272	Flintkote, on Door Panels (9"×24")		2	
BD.20273	Flintkote, on Door Bottom Rails (2"×18")		2	
BD.20351	Flintkote, on Boot Lid Panel		1	
BD.20215	Flintkote, on Rear Floor Panel (18½"×21")		2	
BD.20902	Flintkote, on Propeller Shaft Tunnel (16"×18")		1	
BD.20422	Flintkote, top front, for Gearbox Cover		1	
BD.20217	Flintkote, on Main Floors (19½"×27")		2	Fitted from Chassis No. 860001 to 860175. 885001 to 885503.
BD.22965	Flintkote, on R.H. Front Floor		1	} Fitted to Chassis No. 860176 and subs.
BD.22966	Flintkote, on L.H. Front Floor		1	
BD.22965	Flintkote, on R.H. Front Floor		1	} Fitted to Chassis No. 885504 and subs.
BD.22967	Flintkote, on L.H. Front Floor		1	
BD.20211	Flintkote, for R.H. side of Scuttle (13"×15")		1	
BD.20212	Flintkote, for L.H. side of Scuttle (13"×15")		1	
<b>INTERIOR TRIMMING</b>				
BD.20456/2	Face Piece (Rexine) on Screen Pillars, at side of Facias (3"×5")		2	
BD.20375	Face Piece (Rexine) for R.H. side of Floor Cross Member (9"×24")		1	
BD.20376	Face Piece (Rexine) for L.H. side of Floor Cross Member (9"×24")		1	
BD.20541	Face Piece (Vynide) (14"×36") for Door Sills		2	
BD.20913	Pad (Polyurethane) under Sill Face Pieces		2	
BD.20169	Face Piece (Moquette) on R.H. rear Wheel Arch		1	
BD.20170	Face Piece (Moquette) on L.H. rear Wheel Arch		1	
BD.20173	Felt Pad, on rear Wheel Arches		2	
BD.20209	Mat Assembly (Hardura) for R.H. side of Scuttle		1	
BD.20210	Mat Assembly (Hardura) for L.H. side of Scuttle		1	
BD.539/4	Screw, Self-Tapping, securing Mats		10	
BD.532/1	Cup Washer, on Self-Tapping Screws		10	
BD.20216	Mat Assembly (Hardura) on Rear Floor Panel		2	
BD.20728	Cover Assembly, protecting Wiring Harness at L.H. side of Scuttle		1	
BD.1814/6	Pop Rivet, securing Cover		2	
<b>SEALING RUBBERS</b>				
BD.21197	Sealing Rubber, on Door Sills	50- 8	2	<b>SUPERSEDED BY BD.24789.</b> <b>SUPERSEDES BD.21197.</b>
BD.24789	Sealing Rubber, on Door Sills		2	
BD.21196	Sealing Rubber, for Door Shut Pillars	50- 9	2	
BD.18559	Sealing Rubber, lower, for R.H. "A" Post	50-10	1	
BD.18560	Sealing Rubber, lower, for L.H. "A" Post	50-11	1	
BD.19397/1	Sealing Rubber, in top channel of Door Light Frames		2	
BD.17071/2	Sealing Rubber, on Quarter Light Hinge Pillars, and Standing Pillar of Door Light Frame	50-12	4	
BD.20500/2	Sealing Rubber, for Cantrail (90" long)	50-13	2	
BD.20500/1	Sealing Rubber, around Boot Lid aperture (126" long)	50-14	1	Fitted from Chassis No. 860001 to 860478. 885001 to 886013.
BD.23347/1	Sealing Rubber, around Boot Lid aperture (126" long)		1	Fitted to Chassis No. 860479 and subs. 886014 and subs.
BD.20309	Sealing Rubber, around Boot Lid Glass		1	
BD.20903/1	Sealing Rubber, for rear edge of Bonnet (68" long)	50-15	1	

# BODY FITTINGS

## FOR FIXED HEAD COUPE ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
<b>SEAL RETAINERS</b>				
BD.20497	Retainer, for R.H. Cantrail Seal (90" long)		1	} Fitted from Chassis No. 860001 to 860478. 885001 to 886013.
BD.20498	Retainer, for L.H. Cantrail Seal (90" long)		1	
BD.20803	Retainer, for R.H. Cantrail Seal (90" long)		1	} Fitted to Chassis No. 860479 and subs. 886014 and subs.
BD.20804	Retainer, for L.H. Cantrail Seal (90" long)		1	
BD.23654	Retainer, Lower, for R.H. "A" Post Seal		1	
BD.23653	Retainer, Lower, for L.H. "A" Post Seal		1	



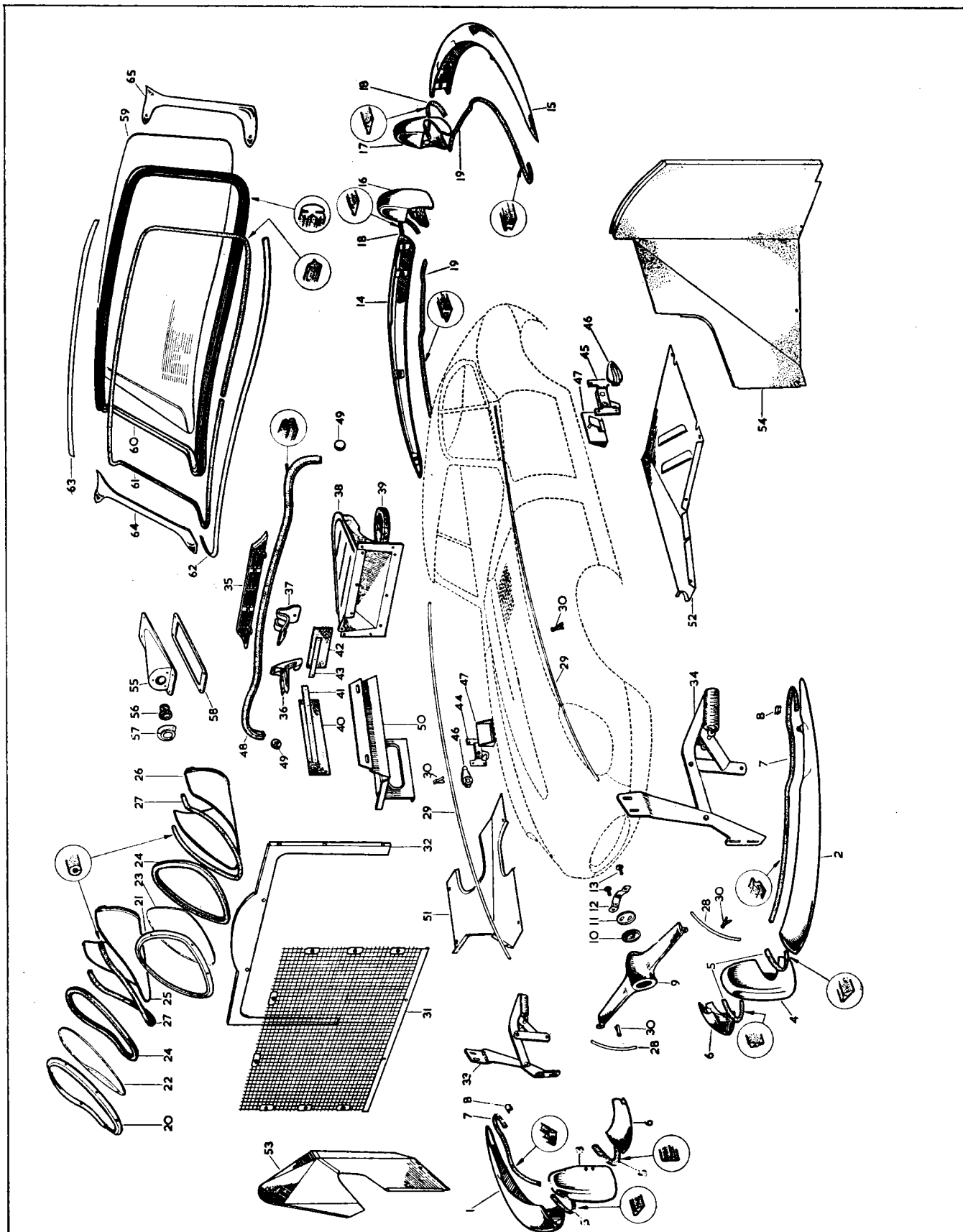


PLATE 46

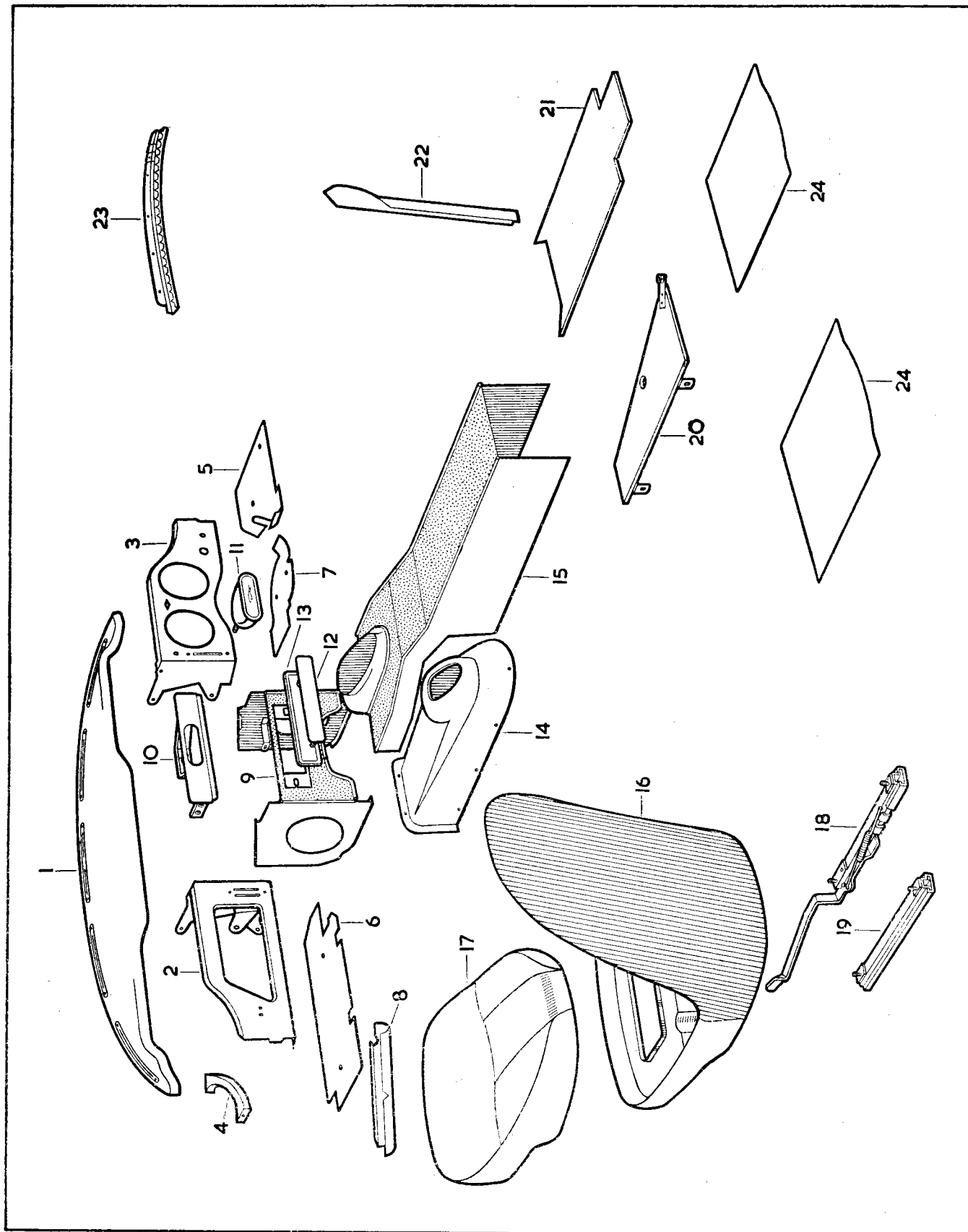


PLATE 47

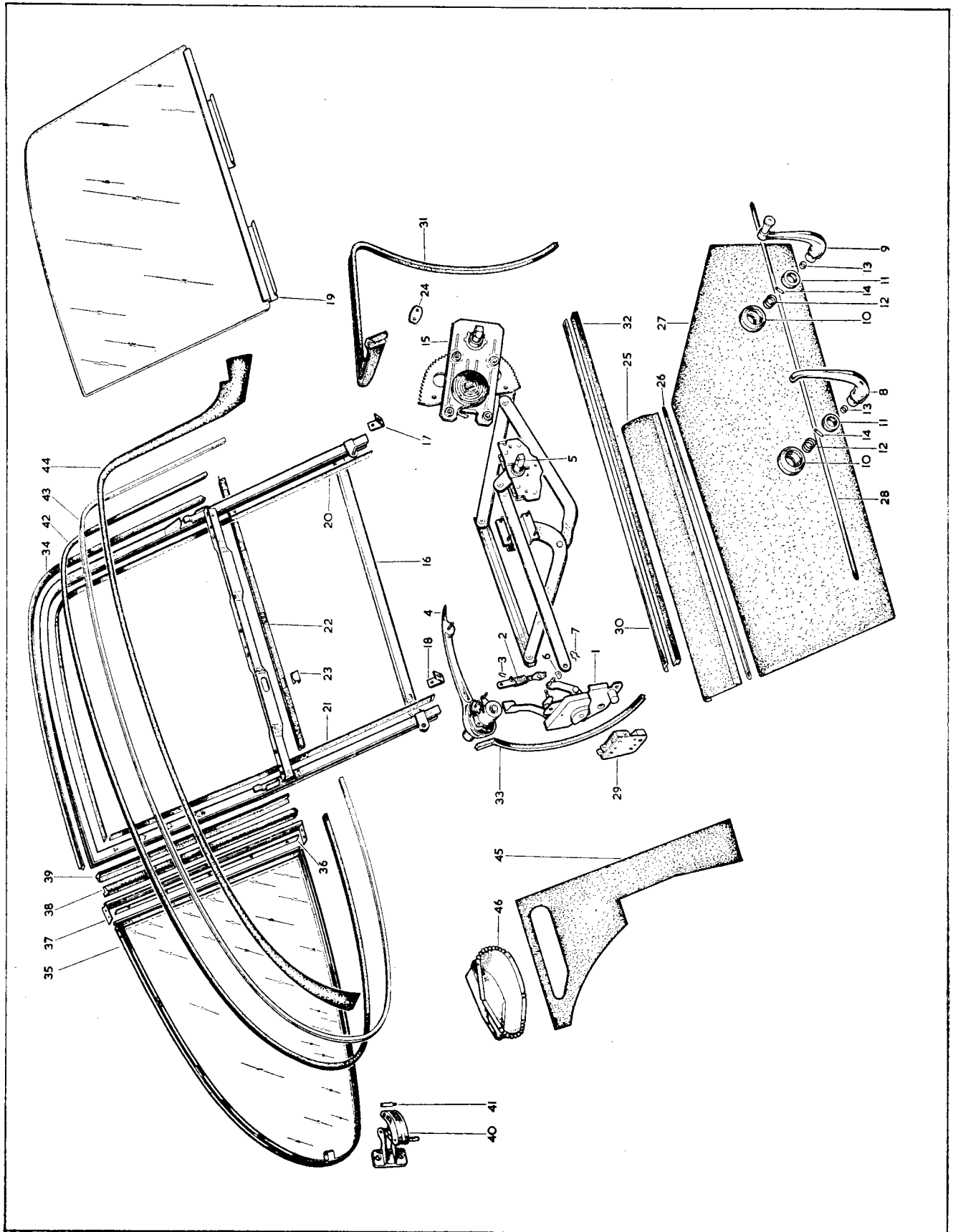


PLATE 48

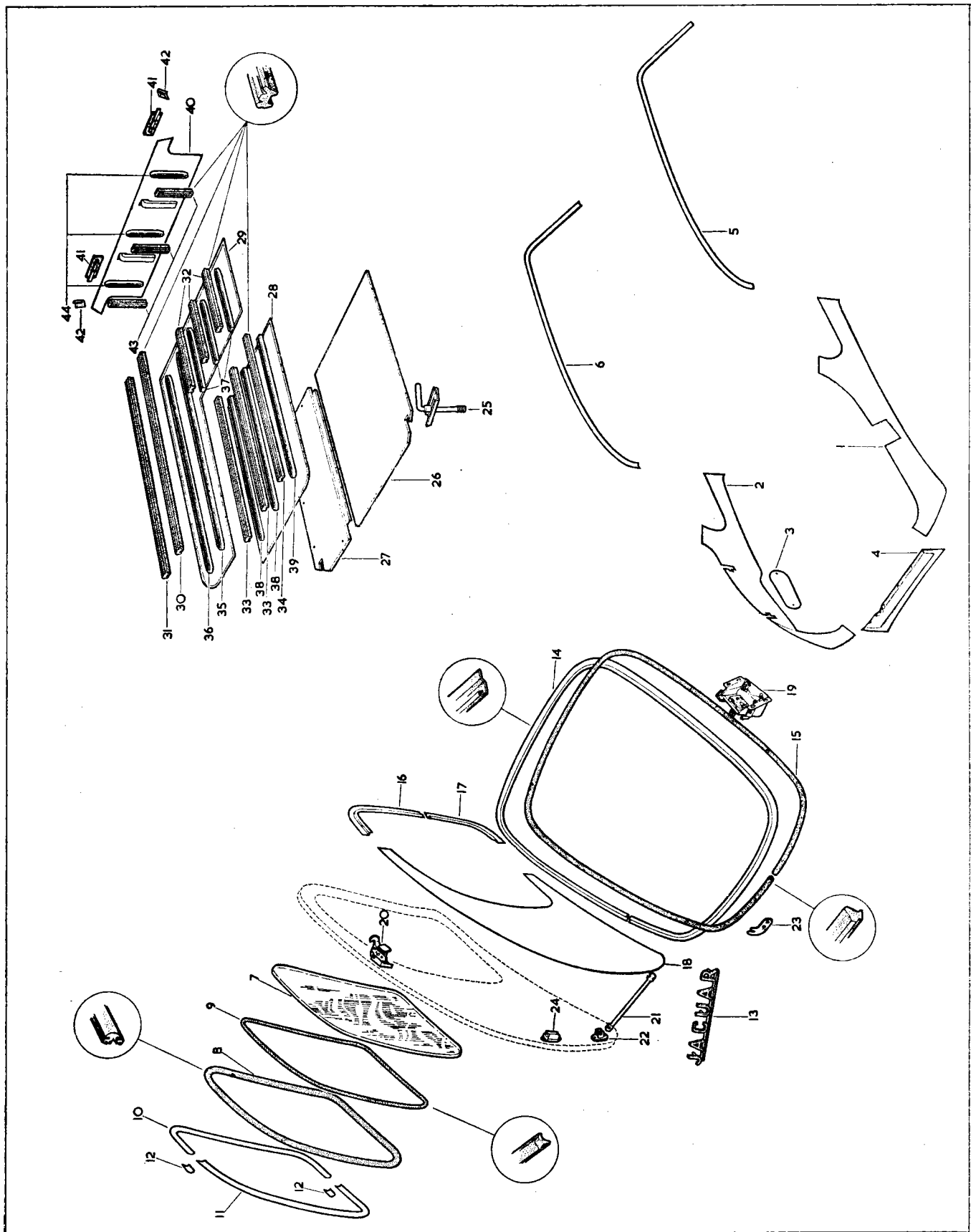


PLATE 49

# ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.16054	<b>DYNAMO (22531/A-C45.PVS/6)</b>	51- 1	1	Fitted from Chassis No. 850001 to 850091. 875001 to 875385. 860001 to 860004. 885001 to 885020.
6502	Cover Band (227015)		1	
7906	Brush (54210090)		1 set	
7907	Spring, for Brush Tension (54210091)		1 set	
8580	Bracket, Commutator End (54211251)		1	
2754	Bearing, for C.E. Bracket (189237)		1	
8578	Thrust Spring, at Commutator End (238954)		1	
8579	Thrust Screw, at Commutator End (238579)		1	
8582	Distance Collar, at Commutator End (227532)		1	
2749	Nut, on Commutator Shaft (180620)		1	
6508	Washer, under Nut (185187)		1	
5919	Bracket, Drive End (239012)		1	
2757	Bearing, for D.E. Bracket (189308)		1	
8581	Collar, for D.E. Bearing (238024)		1	
7514	Retainer, for Bearing Ring (238824)		1	
8233	Armature (239511)		1	
2789	Field Coils (238820)		1 set	
7911	Bolt, through fixing (272752)		2	
C.18286	<b>DYNAMO (22902/A-C42)</b>		1	Fitted to Chassis No. 850092 and subs. 875386 and subs. 860005 and subs. 885021 and subs.
8583	Brush (54213141)		1 set	
9017	Spring, for Brush Tension (227542)		1 set	
8584	Bracket, Commutator End (54213139)		1	
8881	Bearing, for C.E. Bracket (54210144)		1	
9977	Oiler, for Bearing (54211097)		1	
9364	Thrust Washer, at Commutator End (164746)		1	
8586	Nut, on Commutator Shaft (198800)		1	
9365	Washer, under Nut (185085)		1	
8585	Bracket, Drive End (54213140)		1	
2756	Bearing, for D.E. Bracket (189307)		1	
9368	Plate, for Bearing (229400)		1	
8582	Collar, for D.E. Bearing (227532)		1	
9367	Retainer, for Bearing Ring (227631)		1	
8587	Armature (54210952)		1	
8588	Field Coils (54210950)		1 set	
8590	Bolt, through fixing (54210147)		2	
8589	Terminal Set, Lucar Connections (54211890)		1	
FW.105/T	Washer, Plain, at Dynamo mounting		1	
C.14590	<b>DYNAMO PULLEY</b>	51- 2	1	Fitted from Engine No. R.1001 to R.1509.
C.18227	<b>DYNAMO PULLEY</b>		1	Fitted from Engine No. R.1510 to R.5249.
C.19520	<b>DYNAMO PULLEY</b>		1	Fitted to Engine No. R.5250 and subs.

# ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.7428	<b>FAN FOR DYNAMO PULLEY</b>	51- 3	1	Fitted from Engine No. R.1001 to R.1509.
C.18300	<b>FAN FOR DYNAMO PULLEY</b>		1	Fitted to Engine No. R.1510 and subs.
UCS.131/10R	<b>Screw</b> , Set, securing Dynamo Belt Tension		1	
C.5454	<b>Nut</b> , Self-Locking, on Setscrew		1	
FW.105/T	<b>Washer</b> , Plain, under Nut		1	
C.12679	<b>STARTER MOTOR (26140/A-M.45G)</b>	51- 4	1	
2804	<b>Brush</b> (255659)		1 set	
2811	<b>Spring</b> , for Brush Tension (270004)		1 set	
6653	<b>Bracket</b> , Commutator End (271305)		1	
2801	<b>Bearing</b> , for C.E. Bracket (255491)		1	
2813	<b>Armature</b> (270482)		1	
2819	<b>Field Coils</b> (271306)		1 set	
5923	<b>Bracket</b> , Drive End (271458)		1	
2812	<b>Bearing</b> , for D.E. Bracket (270038)		1	
2803	<b>Pinion and Sleeve</b> (255649)		1	
2806	<b>Spring</b> , retaining Pinion (255728)		1	
UFB.137/13R	<b>Bolt</b> , securing Starter Motor		2	
UFN.137/L	<b>Nut</b> , on Bolts		2	
FG.106/X	<b>Washer</b> , Spring, under Nuts		2	
C.19468	<b>SOLENOID FOR STARTER MOTOR (76464/A.-2ST.)</b>	51- 5	1	
8710	<b>Rubber Cap</b> (760130)		1	
8713	<b>Lucar Blade</b> (small cranked connector) for connection of Cable from Starter Switch (54190015)		1	
8711	<b>Lucar Blade</b> (small stepped connector) for connection of Cable from Fuse Box (54190013)		1	
8712	<b>Lucar Blade</b> (large stepped connector) for connection of Cable from Ammeter (54190014)		1	
C.17106	<b>Bracket Assembly</b> , for mounting of Solenoid	51- 6	1	
C.17107	<b>Clamp</b> , for Bracket	51- 7	1	
UFN.125/L	<b>Nut</b> , securing Bracket to Side Member		2	
C.724	<b>Washer</b> , Shakeproof, under Nuts		2	
UFN.119/L	<b>Nut</b> , securing Solenoid to Bracket		2	
C.723/A	<b>Washer</b> , Shakeproof, under Nuts		2	
C.8749	<b>IGNITION COIL (45067/D-HA.12)</b>	51- 8	1	
C.5451	<b>Nut</b> , in centre of Coil, for attachment of Ignition Cable (408120)	51- 9	1	
C.5452	<b>Washer</b> (Copper) for attachment of Ignition Cable (185015)	51-10	1	
6472	<b>Terminal Nut</b> (166043)		2	
C.723/A	<b>Washer</b> , Shakeproof, under Nuts		2	
8638	<b>Lucar Blade</b> , for connection of Switch and Contact Breaker Cables (54190096)	51-11	2	
C.8047	<b>BRACKET ASSEMBLY, MOUNTING IGNITION COIL</b>	51-12	1	
C.6558	<b>Stud</b> , in Engine Breather Housing, mounting Coil		1	
UFN.125/L	<b>Nut</b> , securing Coil		2	
C.724	<b>Washer</b> , Shakeproof, under Nuts		2	
FW.104/T	<b>Washer</b> , Plain, under Shakeproof Washers		2	

# ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.18525	<b>EXTENSION ASSEMBLY FOR COIL BRACKET</b>		1	Fitted to Chassis No. 850092 and subs. 875386 and subs. 860005 and subs. 885021 and subs.
C.14269	<b>DISTRIBUTOR (40617A/D-DMBZ.6A)</b>	51-13	1	Fitted from Engine No. R.1001 to R.9999. RA.1001 to RA.1381. <b>FOR 8:1 OR 9:1 COMPRESSION RATIO.</b>
C.11906	Nut, for connection of High Tension Cables (410600)	51-14	7	
C.5452	Washer (Copper) for end of High Tension Cables (185015)	51-15	7	
6476	Clamping Plate (423605)		1	
6477	Screw (415087)		1	
6478	Cap (418857)	51-16	1	
6479	Brush and Spring, inside Cap (418856)	51-17	1	
6060	Rotor (418726)	51-18	1	
C.11990	Contact Set (420197)	51-19	1	
C.11991	Condenser (423871)	51-20	1	
6480	Base Plate (419980)		1	
6481	Bearing, for Base Plate (420375)		1	
6482	Star Spring (496058)		1	
6483	Circlip, fixing Base (496059)		1	
6484	Terminal Pin, Low Tension (407019)		1	
6485	Insulating Bush, Low Tension Terminal (408927)		1	
6486	Insulating Pin, Low Tension Terminal (405319)		1	
6487	Insulating Bush (419950)		1	
6488	Lead, Low Tension (419021)	51-21	1	
6489	Lead, Earth (419023)	51-22	1	
6491	Cam (496079)		1	
8235	Springs, Auto Advance (54410416)		1 set	
6493	Weight, Auto Advance (410033/S)		2	
6804	Shaft and Action Plate (419741)		1	
6495	Knurled Nut, adjusting Vacuum Control (419087)		1	
6496	Spring Ratchet (421825)		1	
6497	Return Spring (419086)		1	
8236	Vacuum Unit (54410415)		1	
2755	Bearing (189272)		1	
6499	Bush (419673)		1	
7177	Clip, securing Cap (421824)		2	
6501	Oil Seal (418723)		1	
2943	Driving Dog (410601)		1	
C.20679	<b>DISTRIBUTOR (40887A/B-22.D.6)</b>		1	Fitted to Engine No. RA.1382 and subs. <b>FOR 8:1 OR 9:1 COMPRESSION RATIO.</b>
C.11906	Nut, for connection of H.T. Cables (410600)		7	
C.5452	Copper Washer, for end of H.T. Cables (185015)		7	
6476	Clamping Plate (423605)		1	
6477	Screw (415087)		1	
9930	Cap (54414989)		1	
6479	Brush and Spring, inside Cap (418856)		1	
6060	Rotor (418726)		1	
9931	Contact Set (423153)		1	
6487	Insulating Bush, for Contact Breaker Lever (419950)		1	
C.11991	Condenser (423871)		1	
9932	Terminal Assembly (54413549)		1	
9933	Insulating Washer, for Terminal (161353)		1	
9934	Earth Lead (421088)		1	
9967	Springs, Auto Advance (54415561)		1 set	
9936	Weight, Auto Advance (54413922)		2	
6497	Return Spring, for Vacuum Unit (419086)		1	
9969	Vacuum Unit (54415894)		1	
9938	Oil Seal (188639)		1	
9253	Driving Dog (420620)		1	
C.18916	Lucar Blade, for connection of "CB" Lead from Coil (199279)		1	
C.2607	Cable Sleeve, for Distributor Cables (14965)		7	

# ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.12336	<b>SUCTION PIPE FOR DISTRIBUTOR VACUUM UNIT</b>	51-23	1	Fitted from Engine No. R.1001 to R.9999. RA.1001 to RA.1381.
C.21576	<b>SUCTION PIPE FOR DISTRIBUTOR VACUUM UNIT</b>		1	Fitted to Engine No. RA.1382 and subs.
C.21573	<b>Neoprene Elbow</b> , connecting Suction Pipe to Vacuum Unit		1	
C.17468	<b>PETROL PUMP ASSEMBLY (78388/A-2.FP)</b>	51-24	1	Fitted from Chassis No. 850001 to 850091. 875001 to 875385. 860001 to 860004. 885001 to 885020.
8569	End Plate (771373)		1	
8570	Impeller and Driving Peg (54713567)		1	
8571	Valve Cover (771408)		1	
8572	Ball, for Valve (771333)		1	
8573	Spring, behind Ball (771387)		1	
8574	Grommet, for Pump mounting (771391)		2	
C.17570	Outlet Union (771390)		1	
C.18919	Washer (Fibre) on Outlet Union		1	
8809	Petroflex Pipe, around Electrical Cables (54714650)		1	
8811	Fibre Washer, at fixings of Petroflex Pipe (54140054)		2	
8810	Locknut, securing Petroflex Pipe to Pump Mounting Bracket (54130820)		1	
8812	Banjo Bolt, securing Petrol Pipe to Inlet side of Pump (54710343)		1	
8813	Washer, at each side of Banjo (54148514)		2	
UFB.125/8R	Bolt, securing Petrol Pump to Mounting Bracket		2	
C.8667/1	Nut, Self-Locking, on Bolts		2	
FWV.104/T	Washer, Plain, under Nuts		2	
C.17499	<b>Bracket Assembly</b> , for mounting of Petrol Pump	51-25	1	
C.19919	<b>PETROL PUMP ASSEMBLY (78387/D-2.FP)</b>		1	Fitted to Chassis No. 850092 and subs. 875386 and subs. 860005 and subs. 885021 and subs.
8569	End Plate (771373)		1	
8570	Impeller and Driving Peg (54713567)		1	
8571	Valve Cover (771408)		1	
8572	Ball, for Valve (771333)		1	
9978	Spring, behind Ball (54714439)		1	
8574	Grommet, for Pump Mounting (771391)		2	
8809	Petroflex Pipe, around Electrical Cables (54714610)		1	
8811	Fibre Washer at fixing of Petroflex Pipe (54140054)		2	
8810	Locknut, securing Petroflex Pipe to Pump Mounting Bracket (54130820)		1	
C.18952	Special Washer, for Pump Mounting		2	
C.18953	Special Washer, for Pump Mounting		2	
C.8667/1	Self-Locking Nut, securing Pump		2	
C.18907	<b>Bracket Assembly</b> , for Mounting of Petrol Pump		1	
C.16051	<b>CONTROL BOX (37304A/B-RB.310)</b>	51-26	1	Fitted from Chassis No. 850001 to 850091. 875001 to 875385. 860001 to 860004. 885001 to 885020.
7912	Cover (54380178)		1	
8554	Resistance (54380858)		1	
8555	Contact Set, for Cut-out (335766)		1	
8556	Contact Set, for Voltage Regulator (335765)		1	
8557	Contact Set, for Current Regulator (335764)		1	



# ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.18287	<b>CONTROL BOX (37331A/RB.340)</b>		1	} Fitted to Chassis No. 850092 and subs. 875386 and subs. 860005 and subs. 885021 and subs.
8558	Cover (54381342)		1	
8559	Resistance, Swamp, 55 ohms. (54380438)		1	
8560	Resistance, Points, 40 ohms. (54380673)		1	
C.17102	<b>BRACKET ASSEMBLY FOR MOUNTING OF CONTROL BOX</b>	51-27	1	} Fitted from Chassis No. 850001 to 850091. 875001 to 875385. 860001 to 860004. 885001 to 885020.
UFN.119/L	Nut, securing Bracket to Body		4	
C.723/A	Washer, Shakeproof, under Nuts		4	
UFS.125/4R	Screw, Set, securing Control Box to Bracket		3	
C.724	Washer, Shakeproof, on Setscrews		3	
C.18289	<b>BRACKET ASSEMBLY FOR MOUNTING OF CONTROL BOX</b>		1	} Fitted to Chassis No. 850092 and subs. 875386 and subs. 860005 and subs. 885021 and subs.
UFN.119/L	Nut, securing Bracket to Body		4	
C.723/A	Washer, Shakeproof, under Nuts		4	
UFS.119/9R	Screw, Set, securing Control Box to Bracket		3	
C.16053	<b>FUSE BOX (54038032-4.FJ)</b>	51-28	3	
C.5638	Fuse, 35 amp (188218)		6	
8576	Terminal Screw (120650)		3	
C.17467	<b>FUSE BOX (54038010-4.FJ)</b>	51-28	1	
8577	Fuse, 5 amp (188206)		1	
C.13932	Fuse, 50 amp (188219)		1	
UFS.319/4H	Screw, Set, securing Fuse Boxes to Dash		4	
C.723/A	Washer, Shakeproof, on Setscrews		4	
<b>CONNECTOR AND TERMINAL BLOCKS</b>				
C.2532	Connector Block (37082/A-TB.8)	51-29	1	
3571	Connector Block, for Screen Wiper Cable (850832)	51-30	1	
3586	Connector Block, for Screen Wiper Cable (900288)	51-31	1	
C.18346	Terminal Block, for Petrol Pump Harness	51-32	1	
C.17435	Fixing Strap, for Screen Wiper Connector Block		1	
BD.711/3	Screw, Self-Tapping, securing Strap		2	
C.2796	Bracket, for Connector Block fixing		1	
UCN.113/L	Nut, securing Bracket and Connector Blocks		4	
C.721	Washer, Shakeproof, under Nuts		4	
UCN.119/L	Nut, securing Petrol Pump Connector Block		2	
AW.102/T	Washer, Plain, under Nuts		2	

# ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.16257	<b>INSTRUMENT PANEL ASSEMBLY</b>	52- 1	1	
C.18555	<b>Face Panel</b> , for Instrument Panel	52- 2	1	Fitted from Chassis No. 850001 to 850609. 875001 to 878301. 860001 to 860912. 885001 to 887131.
C.20740	<b>Face Panel</b> , for Instrument Panel		1	Fitted to Chassis No. 850610 and subs. 878302 and subs. 860913 and subs. 887132 and subs.
UFS.419/2H	<b>Screw</b> , Set, for fixing of Cable Clips		3	
C.723/A	<b>Washer</b> , Shakeproof, on Setscrews		3	
UCN.116/L	<b>Nut</b> , for fixing of Switches, Fuel Indicator Plate and Earth Connections		6	
BD.541/29	<b>Washer</b> , Plain, under Nuts		6	
C.722	<b>Washer</b> , Shakeproof, under Nuts		6	
C.17473	<b>Fuse Indicator Plate</b>		1	
C.15785	<b>Fixing Screw</b> , for Instrument Panel		2	
BD.5453	<b>Fibre Washer</b> , on Fixing Screws		2	
C.16258	<b>Pivot Screw</b> , for Instrument Panel		2	
C.782	<b>Fibre Washer</b> , under Head of Pivot Screws		2	
C.16318	<b>Nylon Bush</b> , on Pivot Screws		2	
C.15289	<b>LIGHT FILTER FOR INDICATOR STRIP</b>	52- 3	1	
C.15916	<b>CHROME FINISHER AT TOP OF INDICATOR STRIP</b>	52- 4	1	
C.15609	<b>INDICATOR STRIP, AT BOTTOM OF INSTRUMENT PANEL, DETAILING SWITCH POSITIONS (54850103)</b>	52- 5	1	<b>R.H. DRIVE CARS ONLY.</b>
C.15610	<b>INDICATOR STRIP, AT BOTTOM OF INSTRUMENT PANEL, DETAILING SWITCH POSITIONS (54850104)</b>		1	<b>L.H. DRIVE CARS ONLY.</b>
BD.17503/2	<b>Screw</b> , Self-Tapping, securing Indicator Strip		4	
C.15787	<b>Bulb</b> (2 watt Lilliput) illuminating Indicator Strip		3	
C.15454	<b>IGNITION SWITCH (31962/A-S.45)</b>	52- 6	1	
9401	<b>Locking Ring</b> (Chrome) (54130301)		1	
BD.10610	<b>Barrel</b> , for Ignition Switch (WB.1/6545)	52- 7	1	
C.15667	<b>Adaptor Plate</b> , for fixing of Ignition Switch (54332197)	52- 8	1	
C.20239	<b>LOCK AND IGNITION SWITCH ASSEMBLY (NEIMAN) ON STEERING COLUMN</b>		1	<b>EXPORT GERMANY.</b> Fitted from Chassis No. 876665 to 878036. 885567 to 886753.

# ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.20171	<b>LOCK AND IGNITION SWITCH ASSEMBLY (WASO WERKEN) ON STEERING COLUMN</b>		1	<b>EXPORT GERMANY.</b> Fitted to Chassis No. 878037 and subs. 886754 and subs. <b>IF REQUIRED MAY BE</b> Fitted to Chassis No. 850588 and subs. 878037 and subs. 860863 and subs. 886754 and subs. <b>IRRESPECTIVE OF COUNTRY</b>
C.18188	<b>ROAD LIGHTS SWITCH (34382/A-PRS.7)</b>	52- 9	1	
C.15449	<b>Escutcheon, for Road Lights Switch (54850094)</b>	52-10	1	
C.15452	<b>Hollow Bolt, securing Escutcheon (54332269)</b>	52-11	1	
C.15451	<b>Nut, on Bolt (156574)</b>	52-12	1	
C.15928	<b>Washer, under Nut (154604)</b>	52-13	1	
C.15450	<b>LEVER, OPERATING ROAD LIGHTS SWITCH (54332270)</b>	52-14	1	
C.17513/1	<b>Sleeve (Plastic) for Lever</b>		1	
C.16072	<b>STARTER SWITCH (34263/A-SS.5)</b>	52-15	1	
C.15455	<b>PANEL LIGHTS SWITCH (31963/A-57.SA)</b>	52-16	1	
C.15589	<b>HEATER FAN SWITCH (31960/A-57.SA)</b>	52-17	1	
C.15456	<b>WINDSCREEN WIPER SWITCH (31966/A-79.SA)</b>	52-18	1	
C.15759	<b>WINDSCREEN WASHER SWITCH (31984/A-65.SA)</b>	52-19	1	
C.15760	<b>MAP LIGHT SWITCH (31963/A-65.SA)</b>	52-20	1	

# ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.15760	<b>INTERIOR LIGHT SWITCH (31963/A-65.SA)</b>	52-21	1	
C.15457	<b>AMMETER (36262/A-CZU.60)</b>	52-22	1	
8057	Connector (Lucar "M" Large) (199317)		2	
8058	Connector (Lucar "M" Small) (199275)		2	
987	Bulb, illuminating Ammeter (987)		1	
C.16897	Bulb Holder (54947338)		1	
C.16896	<b>PETROL GAUGE (BF.2200/01)</b>	52-23	1	
987	Bulb, for illumination of Petrol Gauge (987)		1	
C.16897	Bulb Holder (54947338)		1	
C.15473	<b>OIL PRESSURE GAUGE (PE.2300/01)</b>	52-24	1	<b>SUPERSEDED BY C.18641.</b>
C.18641	<b>OIL PRESSURE GAUGE (PE.2300/02)</b>		2	<b>SUPERSEDES C.15473.</b>
C.15474	Electric Element, for Oil Pressure Gauge (PT.1801/06)	52-25	1	
C.15288	Lucar Blade, for cable connection to Oil Pressure Gauge (54190107)	52-26	1	
987	Bulb, for illumination of Oil Pressure Gauge (987)		1	
C.16897	Bulb Holder (54947338)		1	
C.15471	<b>WATER TEMPERATURE GAUGE (BT.2200/00)</b>	52-27	1	<b>SUPERSEDED BY C.18640.</b>
C.18640	<b>WATER TEMPERATURE GAUGE (BT.2200/01)</b>		1	<b>SUPERSEDES C.15471.</b>
C.16895	Electric Element, for Water Temperature Gauge (TT.4201/00)	52-28	1	
C.2296/1	Copper Washer, under Element	52-29	1	
987	Bulb, for illumination of Water Temperature Gauge		1	
C.16897	Bulb Holder (54947338)		1	
C.15485	<b>VOLTAGE CONTROL UNIT AT BACK OF INSTRUMENT PANEL (BR.1300/01)</b>	52-30	1	

# ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.17110	<b>SPEEDOMETER (SN.6322/00)</b> (CALIBRATED IN MILES)	52-31	1	<b>FOR USE WITH 3.31 : 1 FINAL DRIVE RATIO.</b>
C.17111	<b>SPEEDOMETER (SN.6322/01)</b> (CALIBRATED IN KILOS)		1	<b>FOR USE WITH 3.31 : FINAL DRIVE RATIO. NOT FOR GERMANY OR ITALY.</b>
C.17112	<b>SPEEDOMETER (SN.6322/02)</b> (CALIBRATED IN KILOS)		1	<b>FOR USE WITH 3.31 : 1 FINAL DRIVE RATIO ON CARS EXPORTED TO GERMANY AND ITALY.</b>
C.17113	<b>SPEEDOMETER (SN.6322/03)</b> (CALIBRATED IN MILES)	52-31	1	<b>FOR USE WITH 3.54 : 1 FINAL DRIVE RATIO.</b>
C.17114	<b>SPEEDOMETER (SN.6322/04)</b> (CALIBRATED IN KILOS)		1	<b>FOR USE WITH 3.54 : 1 FINAL DRIVE RATIO. NOT FOR GERMANY OR ITALY.</b>
C.17115	<b>SPEEDOMETER (SN.6322/05)</b> (CALIBRATED IN KILOS)		1	<b>FOR USE WITH 3.54 : 1 FINAL DRIVE RATIO ON CARS EXPORTED TO GERMANY AND ITALY.</b>
C.17116	<b>SPEEDOMETER (SN.6322/06)</b> (CALIBRATED IN MILES)	52-31	1	<b>FOR USE WITH 2.93 : 1 FINAL DRIVE RATIO.</b>
C.17117	<b>SPEEDOMETER (SN.6322/07)</b> (CALIBRATED IN KILOS)		1	<b>FOR USE WITH 2.93 : 1 FINAL DRIVE RATIO. NOT FOR GERMANY OR ITALY.</b>
C.17118	<b>SPEEDOMETER (SN.6322/08)</b> (CALIBRATED IN KILOS)		1	<b>FOR USE WITH 2.93 : 1 FINAL DRIVE RATIO ON CARS EXPORTED TO GERMANY AND ITALY.</b>
C.18970	<b>SPEEDOMETER (SN.6322/09)</b> (CALIBRATED IN MILES)	52-31	1	<b>FOR USE WITH 3.07 : 1 FINAL DRIVE RATIO.</b>
C.18971	<b>SPEEDOMETER (SN.6322/10)</b> (CALIBRATED IN KILOS)		1	<b>FOR USE WITH 3.07 : 1 FINAL DRIVE RATIO. NOT FOR GERMANY OR ITALY.</b>

**NOTE :** To ensure that the correct Speedometer is supplied by Jaguar Spares Division **IT IS IMPORTANT WHEN ORDERING**, to quote the number printed on the dial of the displaced instrument.

On some specially calibrated instruments, the number is printed on the back of the Speedometer casing.

# ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.18972	<b>SPEEDOMETER (SN.6322/11) (CALIBRATED IN KILOS)</b>		1	<b>FOR USE WITH 3.07 : 1 FINAL DRIVE RATIO. ON CARS EXPORTED TO GERMANY AND ITALY.</b>
C.15468	<b>REMOTE CONTROL OPERATING TRIP MILEAGE RECORDER ON SPEEDOMETER (41-741-152-01/9)</b>	52-32	1	
8409	<b>Screwed Escutcheon, securing Remote Control at winding end</b>		1	
987	<b>BULB (2.2 WATT M.E.S.) FOR ILLUMINATION OF SPEEDOMETER AND FOR IGNITION, LOW FUEL CONTENTS AND HEADLAMP MAIN BEAM WARNING LIGHTS (987)</b>		5	
C.16898	<b>Holder, for Speedometer Illumination Bulbs (54360731)</b>		2	
C.17434	<b>FLEXIBLE SPEEDOMETER CABLE COMPLETE (DF.1110/00/60)</b>	52-33	1	
8681	<b>Inner Cable only (DI.1110/00/60)</b>		1	
8682	<b>Outer Cable only (DO.1110/00/60)</b>		1	
C.17087	<b>RIGHT ANGLE GEARBOX FOR SPEEDOMETER CABLE DRIVE (BG.2402/02)</b>	52-34	1	
C.16075	<b>REV. COUNTER AND CLOCK (RV.7403/02)</b>	52-35	1	Fitted from Chassis No. 850001 to 850288. 875001 to 876116. 860001 to 860028. 885001 to 885205.
8879	<b>Rev. Counter less Clock (RV.7403/03)</b>		1	
8260	<b>Electric Clock only (CE.1111/00)</b>		1	
C.20085	<b>REV. COUNTER AND CLOCK (RV.7413/03)</b>		1	Fitted to Chassis No. 850289 and subs. 876117 and subs. 860029 and subs. 885206 and subs.
8985	<b>Rev. Counter less Clock (RV.7413/04)</b>		1	
8260	<b>Electric Clock only (RV.1111/00)</b>		1	
987	<b>Bulb (2.2 watt M.E.S.) for illumination of Rev. Counter (987)</b>		2	
C.16898	<b>Bulb Holder (54360731)</b>		2	

# ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.14996	<b>GENERATOR FOR ELECTRIC REV. COUNTER (TV.1100/00)</b>	52-36	1	
9993	Connector Moulding Assembly (41-161-105-00)		1	
9994	Gasket, under Moulding (31-754-707)		1	
AS.306/2.5H	Setcrew, securing Moulding (30-232-089-11)		2	
AG.106/X	Washer, Spring, on Setscrows (30-282-010-11)		2	
C.17487	<b>REMOTE CONTROL FOR CLOCK ON REV. COUNTER (41-741-127-04)</b>	52-37	1	
8409	Screwed Escutcheon, securing Remote Control at winding end		1	
C.16079	<b>THERMOSTATIC CIGAR LIGHTER COMPLETE (EL.2414/00)</b>	52-38	1	Fitted from Chassis No. 850001 to 850168. 875001 to 875589. 860001 to 860009. 885001 to 885050.
C.16079/1	Body only		1	
C.5631/2	Element		1	
C.18638	<b>THERMOSTATIC CIGAR LIGHTER COMPLETE</b>		1	Fitted to Chassis No. 850169 and subs. 875590 and subs. 860010 and subs. 885051 and subs.
C.18638/1	Body only		1	
C.18638/2	Element		1	
C.18638/3	Clamping Shell, for Cigar Lighter		1	
C.15288	Lucar Blade, for Cigar Lighter connection (54190107)		1	
C.18916	Lucar Blade, for Cigar Lighter connection (199279)		1	
C.16367	<b>SWITCH, BEHIND DOOR HINGES, OPERATING MAP LIGHT ABOVE INSTRUMENT PANEL</b>	52-39	2	
C.17337	<b>HEADLAMP DIPPER SWITCH ON FACIA PANEL (80603/J)</b>	52-40	1	
C.20305	<b>ESCUTCHEON FOR HEADLAMP DIPPER SWITCH</b>	52-41	1	
C.18981	<b>SIDELAMP WARNING LIGHT (38232/A-WL.13)</b>		1	<b>FOR CARS EXPORTED TO ITALY.</b>
8826	Shade (319222)		1	
8827	Cover and Window Assembly (54360905)		1	
8828	Bulbholder (54360731)		1	
987	Bulb (987)		1	

# ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.16927	<b>DIRECTION INDICATOR WARNING LIGHT ASSEMBLY (38221/A-5.WL)</b>	52-42	1	
8641	Window (54334281)		1	
8642	Body (54334280)		1	
987	Bulb, for Warning Light (987)		2	
C.16661	<b>WARNING LIGHT INDICATING HANDBRAKE "ON" POSITION AND LEVEL IN BRAKE FLUID CONTAINERS (38220/A-WL.3/1)</b>	52-43	1	
8096	Cover and Window (318896)		1	
8638	Lucar Blade, for Cable connection (54190096)		1	
8639	Insulator, for Blade (54360574)		1	
8640	Lucar Blade, for Cable connection (54190574)		1	
987	Bulb (987)		1	
C.19637	<b>ESCUTCHEON FOR HANDBRAKE AND FLUID LEVEL WARNING LIGHT</b>	52-44	1	
C.16660	<b>SWITCH, OPERATING HANDBRAKE AND FLUID LEVEL WARNING LIGHT (31893/A-12.SA)</b>	52-45	1	
UFN.125/L	Nut, securing Switch		2	
C.11724	<b>CHOKE CONTROL WARNING LIGHT ASSEMBLY (38147/A-WL.13)</b>	52-46	1	
6808	Bulb Holder (554734)		1	
987	Bulb (2.2 watt) (987)		1	
6806	Cover (319306)		1	
6807	Window (319305)		1	
6809	Terminal Screw (100521)		1	
6810	Washer, for Terminal Screw (185012)		1	
C.16899	Distance Piece, at Choke Warning Light mounting		1	
C.16660	<b>SWITCH, OPERATING CHOKE CONTROL WARNING LIGHT (31893/A-12.SA)</b>	52-47	1	
UFN.125/L	Nut, securing Switch		2	
C.17328	<b>ESCUTCHEON FOR CHOKE CONTROL LEVER</b>	52-48	1	



# ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.11802	<b>PLATE ("COLD" "HOT" "RUN") FOR CHOKE CONTROL LEVER</b>	52-49	1	
UFN.119/L	<b>Nut</b> , securing Escutcheon, Plate and Mounting Bracket to Facia		2	
C.723/A	<b>Washer</b> , Shakeproof, under Nuts		2	
C.17909	<b>LEVER, OPERATING CHOKE CONTROL</b>	52-50	1	
C.17908	<b>Quadrant Plate</b> , between Lever and Mounting Bracket	52-51	1	
UFS.125/4R	<b>Screw</b> , Set, securing Quadrant Plate to Mounting Bracket		1	
UFN.125/L	<b>Nut</b> , on Setscrew		1	
C.724	<b>Washer</b> , Shakeproof, under Nut		1	
BD.11489	<b>Ball Bearing</b> , between Lever and Quadrant Plate	52-52	1	
C.17910	<b>Leaf Spring</b> , applying tension to Ball Bearing	52-53	1	
C.17911	<b>Pivot Bolt</b> , for Choke Control Lever		1	
C.8737/2	<b>Nut</b> , Self-Locking, on Pivot Bolt		1	
FW.105/T	<b>Washer</b> , Plain, under Nut		1	
C.17912	<b>Knob</b> , on Control Lever	52-54	1	
UCS.311/2H	<b>Screw</b> , Set, securing Knob to Lever		1	
C.17928	<b>BRACKET, MOUNTING CHOKE CONTROL LEVER</b>	52-55	1	
UFB.131/12R	<b>Bolt</b> , securing Mounting Bracket to Facia Bracket		1	
C.17366	<b>Distance Piece</b> , on Bolt		1	
UFN.131/L	<b>Nut</b> , on Bolt		1	
FG.105/X	<b>Washer</b> , Spring, under Nut		1	
C.18126	<b>INNER CABLE, OPERATING CHOKE LINKAGE ON CARBURETTORS</b>	52-56	1	
BD.11721	<b>Pin</b> , securing Cable to Operating Lever	52-57	1	
UCS.113/2R	<b>Screw</b> , Set, clamping Cable in Pin		1	
C.8667/20	<b>Nut</b> , Self-Locking, securing Pin to Operating Lever		1	
AW.104/T	<b>Washer</b> , Plain, under Self-Locking Nut		1	
C.18125	<b>OUTER CASING FOR OPERATING CABLE</b>	52-58	1	
C.18127	<b>Insulating Sleeve</b> , on Outer Casing	52-59	2	
C.15998	<b>PIVOT FOR OUTER CASING</b>	52-60	1	
UFS.119/4R	<b>Screw</b> , Set, securing Pivot		1	
C.5203/1	<b>Washer</b> , Special, on Setscrew		1	
BD.1708/2	<b>Washer</b> , Double Coil Spring, on Setscrew		1	
BD.11524	<b>Grommet</b> , for Outer Casing through Dash	52-61	1	

# ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.16077	<b>PETROL TANK ELEMENT UNIT (TF.1104/051)</b>	52-62	1	
C.937	<b>Gasket, for Element Unit</b>	52-63	1	
C.15288	<b>Lucar Blade, for Element Unit earth (54190107)</b>		1	
C.16056	<b>HEADLAMP, COMPLETE (58662/B-PL.700)</b>		2	<b>R.H. DRIVE CARS ONLY.</b>
8077	<b>Plate, retaining Light Unit (554179)</b>	53- 1	2	
8595	<b>Rim, seating Light Unit (54520552)</b>	53- 2	2	
8173	<b>Spring, retaining Seating Rim (554180)</b>	53- 3	6	
8596	<b>Screw, securing Light Unit (186194)</b>		6	
8597	<b>Light Unit (556599)</b>	53- 4	2	
7765	<b>Spring, retaining Bulb (556442)</b>	53- 5	2	
7764	<b>Bulb Adaptor (553738)</b>	53- 6	2	
8518	<b>Bulb (416) (60/36 watt Clear)</b>	53- 7	2	
8599	<b>Trimmer Screw, for beam adjustment (554182)</b>	53- 8	4	
8600	<b>Spring, on Trimmer Screw (554202)</b>	53- 9	4	
8598	<b>Gasket, for Headlamp Body (554227)</b>	53-10	2	
C.16057	<b>HEADLAMP, COMPLETE (58663/B-PL.700)</b>		2	<b>L.H. DRIVE CARS ONLY, EXCEPT COUNTRIES SPECIALLY LISTED ON PAGES 289 AND 290.</b>
8610	<b>Light Unit (54520293)</b>		2	
8611	<b>Bulb (417) (60/36 watt Clear)</b>		2	
<b>All other items are as for Headlamp C.16056</b>				
C.16058	<b>HEADLAMP, COMPLETE (58664/B-F.700)</b>		2	<b>FOR EXPORT TO EUROPE, EXCEPT COUNTRIES SPECIALLY LISTED BELOW.</b>
7762	<b>Light Unit (556452)</b>		2	
7763	<b>Bulb (410) (45/40 watt Clear)</b>		2	
<b>All other items are as for Headlamp C.16056</b>				
C.16795	<b>HEADLAMP, COMPLETE (58665/B-F.700)</b>		2	<b>FOR EXPORT TO FRANCE.</b>
7762	<b>Light Unit (556452)</b>		2	
8612	<b>Bulb (411) (45/40 watt Yellow)</b>		2	
<b>All other items are as for Headlamp C.16056</b>				
C.16797	<b>HEADLAMP, COMPLETE (58667/B-F.700)</b>		2	<b>FOR EXPORT TO AUSTRIA.</b>
8613	<b>Light Unit (54520883)</b>		2	
7763	<b>Bulb (410) (45/40 watt Clear)</b>		2	
<b>All other items are as for Headlamp C.16056</b>				

# ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.16796	<b>HEADLAMP, COMPLETE (58666/B-F.700)</b>		2	<b>FOR EXPORT TO SWEDEN.</b>
8680	Light Unit (54520148)		2	
7763	Bulb (410) (45/40 watt Clear)		2	
	<b>All other items are as for Headlamp C.16056</b>			
C.16059	<b>HEADLAMP, COMPLETE (58439/D-F.700)</b>		2	<b>FOR EXPORT TO U.S.A.</b>
	<b>All details are as for Headlamp C.16056, except that LIGHT UNIT, RETAINING SPRING AND BULB ARE NOT SUPPLIED FOR U.S.A.</b>			
UFS.319/3H	Screw, Set, securing Headlamps		8	
C.723/A	Washer, Shakeproof, on Setscrews		8	
C.16080	<b>R.H. SIDE/FLASHER LAMP (WHITE/AMBER) (52517/A-652)</b>		1	<b>NOT REQUIRED FOR U.S.A.</b>
8604	Lens (54572374)	53-11	1	
8605	Bezel (54571889)	53-12	1	
8606	Screw, securing Lens (106871)	53-13	3	
6524	Washer, retaining Screws (161385)	53-14	3	
8607	Gasket, sealing Lens (54571885)	53-15	1	
3455	Bulbholder, Sidelamp (553780)		1	
989	Sidelamp Bulb (989)	53-16	1	
6538	Bulbholder, Flasher (573832)		1	
C.9126	Flasher Bulb (382)	53-17	1	
8615	Base (54571965)	53-18	1	
8614	Gasket, seating Lamp (54572030)	53-19	1	
C.16081	<b>L.H. SIDE/FLASHER LAMP (WHITE/AMBER) (52465/A-652)</b>		1	<b>NOT REQUIRED FOR U.S.A.</b>
8609	Base (54572000)		1	
8608	Gasket, seating Lamp (54572031)		1	
	<b>All other items are as for Lamp C.16080</b>			
C.16082	<b>R.H. SIDE/FLASHER LAMP (WHITE/WHITE) (52519/A-652)</b>		1	<b>FOR EXPORT TO U.S.A.</b>
8616	Lens (54572375)		1	
	<b>All other items are as for Lamp C.16080</b>			

# ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.16083	<b>L.H. SIDE/FLASHER LAMP (WHITE/WHITE) (52518/A-652)</b>		1	<b>FOR EXPORT TO U.S.A.</b>
8616	Lens (54572375)		1	
8609	Base (54572000)		1	
8608	Gasket, seating Lamp (54572031)		1	
	<b>All other items are as for Lamp C.16080</b>			
UFS.319/4H	Screw, Set, securing Side/Flasher Lamps		2	
UFS.319/7H	Screw, Set, securing Side/Flasher Lamps		4	
BD.18957/3	Distance Piece (1/2" long) on Setscrews		4	
AG.102/X	Washer, Spring, on Setscrews		4	
C.16084	<b>R.H. STOP/TAIL/FLASHER LAMP (RED/AMBER) (53866/A-651)</b>		1	<b>OPEN CARS ONLY. NOT REQUIRED FOR U.S.A.</b>
8617	Lens (54572372)	53-20	1	
8619	Chrome Strip, over joint in Lens (54571936)	53-21	1	
8606	Screw, securing Lens (106871)	53-22	2	
6524	Washer, retaining Screws (161385)	53-23	2	
8620	Gasket, seating Lens (54571934)	53-24	1	
6538	Interior Bulb Holder, Flasher (573832)		1	
C.9126	Bulb, Flasher (382)	53-25	1	
5311	Interior Bulb Holder, Stop/Tail (573828)		1	
C.9125	Bulb, Stop/Tail (380)	53-26	1	
8084	Reflex Reflector (574914)	53-27	1	
8621	Rubber Spacer, seating Reflector (54572032)	53-28	1	
8622	Bracket, supporting Reflector (54571938)	53-29	1	
8623	Screw, securing Support Bracket (198946)	53-30	2	
8627	Base (54571939)	53-31	1	
8626	Gasket, seating Lamp (54571935)	53-32	1	
C.16085	<b>L.H. STOP/TAIL/FLASHER LAMP (RED/AMBER) (53820/A-651)</b>		1	<b>OPEN CARS ONLY. NOT REQUIRED FOR U.S.A.</b>
8625	Base (54572040)		1	
8624	Gasket, seating Lamp (54572062)		1	
	<b>All other items are as for Lamp C.16084</b>			
C.16086	<b>R.H. STOP/TAIL/FLASHER LAMP (RED/RED) (53868/A-651)</b>		1	<b>FITTED TO OPEN CARS EXPORTED TO U.S.A.</b>
8512	Lens (54572373)		1	
	<b>All other items are as for Lamp C.16084</b>			

# ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.16087	<b>L.H. STOP/TAIL/FLASHER LAMP (RED/RED) (53867/A-651)</b>		1	<b>FITTED TO OPEN CARS EXPORTED TO U.S.A.</b>
8512	Lens (54572373)		1	
8625	Base (54572040)		1	
8624	Gasket, seating Lamp (54572062)		1	
	<b>All other items are as for Lamp C.16084</b>			
C.17931	<b>R.H. STOP/TAIL/FLASHER LAMP (RED/AMBER) (53948/A-651)</b>		1	<b>FIXED HEAD MODELS ONLY. NOT REQUIRED FOR U.S.A.</b>
8785	Base (54572887)		1	
	<b>All other items are as for Lamp C.16084</b>			
C.17932	<b>L.H. STOP/TAIL/FLASHER LAMP (RED/AMBER) (53947/A-651)</b>		1	Fitted from Chassis No. 860001 to 860478. 885001 to 886013.
8786	Base (54572888)		1	
	<b>All other items are as for Lamp C.16084</b>			
8624	Gasket, seating Lamp (54572062)		1	
C.19854	<b>R.H. STOP/TAIL/FLASHER LAMP (RED/AMBER) (54128/A-651)</b>		1	<b>FIXED HEAD MODELS ONLY. NOT REQUIRED FOR U.S.A.</b>
9322	Reflex Reflector (54573735)		1	
9325	Screw, securing Support Bracket (54102090)		2	
9324	Base (54573952)		1	
	<b>All other items are as for Lamp C.16084</b>			
C.19855	<b>L.H. STOP/TAIL/FLASHER LAMP (RED/AMBER) (54129/A-651)</b>		1	Fitted to Chassis No. 860479 and subs. 886014 and subs.
9322	Reflex Reflector (54573735)		1	
9325	Screw, securing Support Bracket (54102090)		2	
9323	Base (54573951)		1	
	<b>All other items are as for Lamp C.16084</b>			
8624	Gasket, seating Lamp (54572062)		1	

# ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.17933	<b>R.H. STOP/TAIL/FLASHER LAMP (RED/RED) (53950/A-651)</b>		1	<b>REQUIRED FOR FIXED HEAD MODELS EXPORTED TO U.S.A.</b>  Fitted from Chassis No. 860001 to 860478. 885001 to 886013.
8512	Lens (54572373)		1	
8785	Base (54572887)		1	
	All other items are as for Lamp C.16084			
C.17934	<b>L.H. STOP/TAIL/FLASHER LAMP (RED/RED) (53949/A-651)</b>		1	
8512	Lens (54572373)		1	
8786	Base (54572888)		1	
	All other items are as for Lamp C.16084			
8624	Gasket, seating Lamp (54572062)		1	
C.19856	<b>R.H. STOP/TAIL/FLASHER LAMP (RED/RED) (54130/A-651)</b>		1	
8512	Lens (54572373)		1	<b>REQUIRED FOR FIXED HEAD MODELS EXPORTED TO U.S.A.</b>  Fitted to Chassis No. 860479 and subs. 886014 and subs.
9322	Reflex Reflector (54573735)		1	
9325	Screw, securing Support Bracket (54102090)		2	
9324	Base (54573952)		1	
	All other items are as for Lamp C.16084			
C.19857	<b>L.H. STOP/TAIL/FLASHER LAMP (RED/RED) (54131/A-651)</b>		1	
8512	Lens (54572373)		1	
9322	Reflex Reflector (54573735)		1	
9325	Screw, securing Support Bracket (54102090)		2	
9323	Base (54573951)		1	
	All other items are as for Lamp C.16084			
8624	Gasket, seating Lamp (54572062)		1	
BD.20092/2	Screw, Set (1/2" long) securing Stop/Tail/Flasher Lamps		2	
BD.20092/6	Screw, Set (1/2" long) securing Stop/Tail/Flasher Lamps		4	
BD.18957/1	Spacer, on Setscrews		2	
AG.102/X	Washer, Spring, on Setscrews		6	
C.16063	<b>FLASHER UNIT (35011/A-FL.5)</b>	53-33	1	
UCS.313/8H	Screw, Set, securing Flasher Socket to Body		1	

# ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.18219	<b>NUMBER PLATE ILLUMINATION LAMP (53993/A-L.705)</b>		2	
8771	<b>Body and Bulb Holder Assembly (54573381)</b>	53-34	2	
BD.1063	<b>Bulb (207)</b>	53-35	2	
8772	<b>Lens (54570704)</b>	53-36	2	
8773	<b>Gasket, under Lens (54570706)</b>	53-37	2	
8774	<b>Rim (54570708)</b>	53-38	2	
8775	<b>Shield (54570705)</b>	53-39	2	
8776	<b>Screw, securing Rim (54111081)</b>	53-40	2	
BD.15746	<b>Gasket, under Number Plate Illumination Lamps</b>	53-41	2	
BD.711/23	<b>Screw, Self-Tapping, securing Lamps</b>		4	
C.722	<b>Washer, Shakeproof, on Self-Tapping Screws</b>		4	
C.18724	<b>REVERSE LAMP (52567/A-L.549)</b>		1	<b>NOT REQUIRED FOR FRANCE.</b>
8714	<b>Lens (576223)</b>	53-42	1	
8715	<b>Rim, for Lens (576227)</b>	53-43	1	
8716	<b>Gasket, seating Lens (576228)</b>	53-44	1	
8718	<b>Screw, securing Lens (54111011)</b>	53-45	2	
6524	<b>Washer, retaining Screws (161385)</b>	53-46	2	
6538	<b>Bulbholder (573832)</b>		1	
C.9126	<b>Bulb (382)</b>	53-47	1	
8064	<b>Terminal Sleeve (555910)</b>		1	
8719	<b>Grommet, Cable entry (54572247)</b>	53-48	1	
8720	<b>Body (54570992)</b>	53-49	1	
8717	<b>Gasket, seating Lamp (576229)</b>	53-50	1	
C.18844	<b>REVERSE LAMP (52570/A-L.595)</b>		1	<b>FOR EXPORT TO FRANCE ONLY.</b>
8721	<b>Lens (Amber) (54573097)</b>		1	
	<b>All other items are as for Reverse Lamp C.18724</b>			
UFS.419/3H	<b>Screw, Set, securing Reverse Lamp to Housing</b>		2	
C.723/A	<b>Washer, Shakeproof, on Setscrews</b>		2	
BD.20754	<b>HOUSING ASSEMBLY, MOUNTING REVERSE LAMP TO BODY</b>		1	
BD.711/23	<b>Screw, Self-Tapping, securing Housing to Body</b>		2	
BD.8633/3	<b>Spire Nut, on Self-Tapping Screws</b>		2	
C.1083	<b>SWITCH, IN GEARBOX TOP COVER, OPERATING REVERSE LAMP (31077/E-SS.10/1)</b>	53-51	1	
C.4531	<b>Gasket, under Switch (163682)</b>	53-52	1	

# ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.17192	<b>HORN (LOW NOTE)</b> <b>(69087/A-WT.618/U)</b>	53-53	1	Fitted from Chassis No. 850001 to 850499. 875001 to 877154. 860001 to 860435. 885001 to 885970.
5326	Cover (702575)		1	
8483	Bracket (707095)		1	
8484	Contact Set (702687)		1	
8485	Diaphragm (702836)		1	
C.17193	<b>HORN (HIGH NOTE)</b> <b>(69090/A-WT.618/U)</b>	53-53	1	Fitted to Chassis No. 850500 and subs. 877155 and subs. 860436 and subs. 885971 and subs.
8486	Diaphragm (702851)		1	
All other items are as for Horn C.17192				
C.19080	<b>HORN (LOW NOTE)</b> <b>(69127/A-WT.618/U)</b>		1	Fitted to Chassis No. 850500 and subs. 877155 and subs. 860436 and subs. 885971 and subs.
9979	Cover (54680655)		1	
8483	Bracket (707095)		1	
8484	Contact Set (702687)		1	
8485	Diaphragm (702836)		1	
C.19081	<b>HORN (HIGH NOTE)</b> <b>(69128/A-WT.618/U)</b>		1	Fitted to Chassis No. 850500 and subs. 877155 and subs. 860436 and subs. 885971 and subs.
8486	Diaphragm (702851)		1	
All other items are as for Horn C.19080				
UFN.125/L	Nut, securing Horns		4	
C.724	Washer, Shakeproof, under Nuts		4	
C.17339	Grommet, in Horns, for Cable entry		2	
C.17338	<b>HORN RELAY (33209/B-6RA)</b>	53-54	1	
UFS.419/3H	Screw, Set, securing Horn Relay to L.H. Mudshield		2	
UFN.119/L	Nut, on Setscrews		2	
C.723/A	Washer, Shakeproof, on Setscrews		2	
AW.102/T	Washer, Plain, under Shakeproof Washers		2	
C.16070	<b>STEERING COLUMN HORN PUSH</b> <b>(33570A/B-CC.5)</b>	53-55	1	
8631	Ring, Knob retaining (54300576)		1	
8632	Plate, upper contact (54300575)		1	
8895	Cover and Lower Contact Plate Assembly (54300754)		1	
8633	Medallion (54300574)		1	



# ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.16069	<b>DIRECTION INDICATOR/HEADLAMP FLASHER SWITCH (34361/A-37.SA)</b>	53-56	1	
8634	Contact, Warning Light (54333162)		1	
8635	Contact Switch (54332586)		1	
7523	Spring, pawl centring (348323)		1	
7521	Fixing Clip (54330333)		1	
8637	Casing (54333059)		1	
C.14307	Cover Assembly (comprising Front and Rear Covers)		1	
C.16451	<b>STRIKER FOR RETURN OF DIRECTION INDICATOR CONTROL TO NEUTRAL POSITION</b>		1	
C.14007/1	Screw, Set, securing Striker		2	
C.723/A	Washer, Shakeproof, on Setscrews		2	
C.3377	Washer, Plain, under Shakeproof Washers		2	
C.16452	<b>ELECTRIC MOTOR, DRIVING RADIATOR FAN (78378/B-3.GM)</b>	53-57	1	
8643	Fixing Bolt (54100606)		4	
8562	Cover and Bearing, Commutator End (745768)		1	
8563	Brush Gear (54713564)		1	
8564	Armature (54711120)		1	
8565	Field Coil (54712958)		1	
8566	Bearing Bracket (54712325)		1	
8567	Dust Cover, for Bearing Bracket (54713890)		1	
C.18110	Grommet, for mounting of Fan Motor (748843)	53-58	4	
C.18123	Washer, below Grommets (134710)		4	
C.8667/17	Nut, Self-Locking, securing Fan Motor		4	
C.18111	Washer, under Nuts (131670)		4	
C.18559	<b>THERMOSTAT, IN HEADER TANK, CONTROLLING FAN MOTOR</b>		1	
C.2475	Gasket, under Thermostat		1	
UFS.419/3H	Screw, Set, securing Thermostat		3	
BD.5453	Fibre Washer, on Setscrews		3	
C.18916	Lucar Blade, for Cable connection to Thermostat (199279)		1	
C.18122	<b>RELAY FOR FAN MOTOR (33232/A-6.RA)</b>	53-59	1	Fitted from Chassis No. 850001 to 850273.
UFS.119/3R	Screw, Set, securing Relay to Header Tank Bracket		2	875001 to 878020.
UFN.119/L	Nut, on Setscrews		2	860001 to 861186.
C.723/A	Washer, Shakeproof, under Nuts		2	885001 to 886748.
AWV.102/T	Washer, Plain, under Shakeproof Washers		2	
C.16062	<b>SWITCH, FOR OPERATION OF STOP LAMPS (31802/B-HL.2)</b>	53-60	1	

# ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
8575	<b>WINDSCREEN WIPER MOTOR ASSEMBLY (75403D-DL.3)</b>	53-61	1	<b>R.H. DRIVE CARS ONLY.</b>
8644	Commutator End Cover, with Bearing (743653)		1	
3509	Brush Set (729367)		1	
6551	Spring, tensioning Brushes (735631)		1	
7189	Armature (743929)		1	
8645	Coil (54713957)		1	
8646	Shaft and Gear (54713379)		1	
8643	Bolt, through fixing (54100606)		2	
8594	<b>WINDSCREEN WIPER MOTOR ASSEMBLY (75404D-DL.3)</b>		1	<b>L.H. DRIVE CARS ONLY.</b>
	For individual items, refer to Motor 8575			
BD.16718	Gasket, at Wiper mounting	53-62	1	
UFS.125/4R	Screw, Set, securing Wiper Motor		4	
C.724	Washer, Shakeproof, on Setscrews		4	
8660	Plate, securing Motor to Link Set (54711590)		1	
8661	Rubber Seal, for Plate (54711593)		1	
8670	Cover, over Cam Mechanism (54712745)		1	
8636	<b>WINDSCREEN WIPER LINK SET (54714605-DL.3)</b>	53-63	1	
8683	Main Link Assembly (54710388)		2	
8651	Spindle Assembly, L.H. (54710660)		1	
8652	Spindle Assembly, R.H. (54710383)		1	
8653	Spindle Assembly, centre (with switch) (54712765)		1	
8654	Contact Switch (54711260)		1	
5219	Nut, securing Spindles (153511)		3	
8655	Front Bush (745128)		3	
8656	Rubber Washer, under Front Bushes (744551)		3	
8657	Rear Bush (54710417)		3	
8658	Mounting Bracket (54710460)		3	
8659	Mounting Strip (54710461)		1	
8683	<b>MAIN LINK ASSEMBLY (54710388)</b>		2	
8684	Snaplock Joint (54714167)		2	
8650	Locknut (156610)		2	
8647	<b>ROTARY LINK (54710596)</b>		1	
8648	<b>PRIMARY LINK (54711297)</b>		1	
8684	Snaplock Joint (54714167)		1	
8650	Locknut (156610)		1	
8663	<b>ARM FOR WINDSCREEN WIPER (54712032)</b>	53-64	3	<b>R.H. DRIVE CARS ONLY.</b>

# ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
8662	<b>ARM FOR WINDSCREEN WIPER (54712033)</b>		3	<b>L.H. DRIVE CARS ONLY.</b>
8664	<b>BLADE FOR WINDSCREEN WIPER ARMS (54711281)</b>	53-65	3	
C.15486	<b>MAP LIGHT (52477/A-481)</b>	53-66	1	
989	<b>Bulb (989)</b>		1	
8064	<b>Terminal Sleeve (555910)</b>		1	
BD.1814/2	<b>Pop Rivet, securing Map Light</b>		2	
C.17436	<b>Insulator, for Map Light</b>		1	
C.16498	<b>INTERIOR LIGHT (56075/A-674)</b>	53-67	1	} <b>FITTED ONLY TO OPEN MODELS.</b>
8602	<b>Lens (54571954)</b>		1	
8601	<b>Gasket, seating Lens (54571955)</b>		1	
8603	<b>Base (54571956)</b>		1	
C.9126	<b>Bulb (382)</b>		1	
BD.1229/10	<b>Screw, Self-Tapping, securing Interior Light</b>		2	
C.1094	<b>Distance Washer, on Self-Tapping Screws</b>		2	
C.18347	<b>INTERIOR LIGHT (60114)</b>	53-68	1	} <b>FITTED ONLY TO FIXED HEAD MODELS.</b>
BD.14049/1	<b>Lens (01601)</b>		1	
8703	<b>Backplate and Bulbholder (60114/A)</b>		1	
989	<b>Bulb (6 watt M.B.C.) (01607)</b>		2	
BD.540/3	<b>Screw, Self-Tapping, securing Interior Light</b>		2	Fitted from Chassis No. 860001 to 860478. 885001 to 886013.
BD.540/14	<b>Screw, Self-Tapping, securing Interior Light</b>		2	} Fitted to Chassis No. 860479 and subs. 886014 and subs.
BD.8633/4	<b>Spire Nut, on Self-Tapping Screw</b>		2	
C.17757	<b>INTERIOR MIRROR ASSEMBLY</b>	53-69	1	<b>REQUIRED ONLY FOR OPEN MODELS.</b>
C.17757/1	<b>Mounting Boss, for Interior Mirror</b>		1	
C.17757/2	<b>Mirror Head</b>		1	
C.18343	<b>INTERIOR MIRROR ASSEMBLY (62572/A-608)</b>	53-69A	1	} <b>REQUIRED ONLY FOR FIXED HEAD MODELS</b> from Chassis No. 860001 to 861056. 885001 to 888066.
8722	<b>Bracket, for Mirror (59610206)</b>		1	
BD.13642/5	<b>Screw, Set, securing Interior Mirror</b>		3	

# ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.20697	<b>INTERIOR MIRROR ASSEMBLY</b>		1	<b>REQUIRED ONLY FOR FIXED HEAD MODELS</b> at Chassis No. 861057 and subs. 888067 and subs.
C.20697/1	Base only		1	
C.16407/2	Head only		1	
C.20698	Packing, under Interior Mirror		1	
BD.13642/5	Screw, Set ( $\frac{3}{4}$ " long) securing Interior Mirror		1	
BD.13642/6	Screw, Set ( $\frac{3}{8}$ " long) securing Interior Mirror		2	
C.16061	<b>BATTERY (54028639-FRV.11/7A)</b>	53-70	1	
C.16473	<b>BATTERY TRAY</b>	53-71	1	
C.10640/2	<b>DRAIN TUBE FOR BATTERY TRAY (5" LONG)</b>	53-72	1	
C.16474	<b>BATTERY CLAMP</b>	53-73	1	
C.17083	Rubber Pad, under corners of Clamp		4	Fitted from Chassis No. 850001 to 850572. 875001 to 877660. 860001 to 860722. 885001 to 886381.
C.19740	Rubber Pad, under end of Clamp		2	Fitted from Chassis No. 850210 to 850572. 875761 to 877660. 860013 to 860722. 885086 to 886381. <b>May be fitted retrospectively if desired.</b>
C.19506	Rubber Pad, for Battery Clamp		2	Fitted to Chassis No. 850573 and subs. 877661 and subs. 860723 and subs. 886382 and subs.
C.16475	<b>ROD, THROUGH CLAMP SECURING BATTERY</b>	53-74	2	
C.17084	Wing Nut, on Rods	53-75	2	
FG.204/X	Washer, Spring, under Wing Nuts		2	
C.16923	<b>BATTERY CABLE (POSITIVE TO EARTH) (810707)</b>		1	<b>SUPERSEDED BY C.21517.</b>
C.21517	<b>BATTERY CABLE (POSITIVE TO EARTH) (810708)</b>		1	<b>SUPERSEDES C.16923.</b>

# ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.16924	<b>BATTERY CABLE (NEGATIVE) (792908)</b>		1	
C.2609	<b>Screw, securing Cables to Battery Posts (186111)</b>		2	
6826	<b>Screw (Oversize) securing Cables to Battery Posts (186114)</b>		2	<b>REQUIRED ONLY WHEN HOLE IN BATTERY POST IS ENLARGED.</b>
C.16912	<b>FORWARD HARNESS (54947485)</b>		1	<b>R.H. DRIVE CARS ONLY.</b> Fitted from Chassis No. 850001 to 850273. 860001 to 861186.
C.20650	<b>FORWARD HARNESS (54932077)</b>		1	<b>R.H. DRIVE CARS ONLY.</b> Fitted to Chassis No. 850274 and subs. 861187 and subs.
C.17375	<b>FORWARD HARNESS (54948224)</b>		1	<b>L.H. DRIVE CARS ONLY.</b> Fitted from Chassis No. 875001 to 878020. 885001 to 886748.
C.20649	<b>FORWARD HARNESS (54932078)</b>		1	<b>L.H. DRIVE CARS ONLY.</b> Fitted to Chassis No. 878021 and subs. 886749 and subs.
C.16915	<b>R.H. BODY HARNESS (54947738)</b>		1	
C.17433	<b>L.H. BODY HARNESS (54947737)</b>		1	

# ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.16913	<b>INSTRUMENT PANEL HARNESS (54947484)</b>		1	<b>R.H. DRIVE CARS ONLY.</b>
C.16914	<b>INSTRUMENT PANEL HARNESS (54948219)</b>		1	<b>L.H. DRIVE CARS ONLY.</b>
<b>ELECTRICAL CABLES</b>				
C.16911	<b>Cable, Front Lamp connector (54947487)</b>		1	Fitted from Chassis No. 850001 to 850499. 875001 to 877154. 860001 to 860435. 885001 to 885970.
C.20332	<b>Cable, Front Lamp connector (54931440)</b>		1	Fitted to Chassis No. 850500 and subs. 877155 and subs. 860436 and subs. 885971 and subs.
C.16917	<b>Cable, Rev. Counter and Instrument Light connector (54947491)</b>		1	
C.16920	<b>Cable, Fluid Level Warning Light connector (54947480)</b>		1	<b>R.H. DRIVE CARS ONLY.</b>
C.16922	<b>Cable, Instrument Link (54947489)</b>		1	
C.16925	<b>Cable, Solenoid to Starter (54947496)</b>		1	
C.18121	<b>Cable, Radiator Fan Motor connector (54948340)</b>		1	
C.17356	<b>Cable, R.H. Sidelamp connector (54947494)</b>		1	
C.17357	<b>Cable, L.H. Sidelamp connector (54947495)</b>		1	
C.17376	<b>Cable, Heater Motor connector (54947486)</b>		1	
C.17474	<b>Cable, Interior Light connector (54948356)</b>		1	<b>OPEN CARS ONLY.</b>
C.17475	<b>Cable, Interior Light connector (54948216)</b>		1	<b>FIXED HEAD CARS ONLY.</b>
C.18725	<b>Cable, Reverse Lamp Switch connector (54949135)</b>		1	
C.18728	<b>Cable, Reverse Lamp connector (54949136)</b>		1	
C.18982	<b>Cable, Sidelamps Warning Light connector (54949797)</b>		1	<b>REQUIRED FOR ITALY ONLY.</b>
C.21141	<b>Cable, Starter Switch connector (54933183)</b>		1	
C.20241	<b>Cable, Steering Column Lock Connector to Instrument Panel Wiring</b>		1	<b>GERMANY ONLY.</b> Fitted from Chassis No. 876665 to 878036. 885567 to 886753.
				<b>IF REQUIRED</b> Fitted to Chassis No. 850588 and subs. 878037 and subs. 860863 and subs. 886754 and subs.
C.16921	<b>CONNECTOR (8-PIN MALE) FOR FRONT LAMP HARNESS (54947492)</b>		1	
C.16997	<b>Fixing Plate Assembly, for Male Connector</b>		1	
UFS.125/3R	<b>Screw, Set, securing Connector to Bonnet Diaphragm</b>		3	
C.724	<b>Washer, Shakeproof, on Setscrews</b>		3	
C.17003	<b>Washer (Sorbo) at Connector mounting</b>		1	
C.18175	<b>Washer (Hard Rubber) at Connector mounting</b>		1	

# ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
<b>EARTH CABLES</b>				
C.16919	Earth Cable, from Engine to Body (54947493)		1	
C.16916	Earth Cable, for Instrument Panel (54947490)		1	
C.18699	Earth Cable, for Cigar Lighter		1	<b>FOR USE WITH CIGAR LIGHTER C.18638.</b>
C.18288	Earth Cable, for Control Box (54949797)		1	Fitted to Chassis No. 850092 and subs. 875386 and subs. 860005 and subs. 885021 and subs.
<b>EARTH CONNECTIONS AND FIXINGS</b>				
C.15789	Lucar Blade, for Earth connection of Instrument Panel, Screen Washer, Screen Wiper and Brake Fluid Level Warning Light (54190038)		6	
C.5204	Earth Terminal, for Front Lamp Harness (860019)		2	
UFS.137/4R	Screw, Set, securing Battery Earth Cable		1	
UFN.137/L	Nut, on Setscrew		1	
FW.106/T	Washer, Plain, at Earth fixing		1	
C.726	Washer, Shakeproof, at Earth fixings		2	
UFS.419/3H	Screw, Set, securing Wiper Earth Connection		1	
UFS.419/4H	Screw, Set, securing Rear Lamp earth		2	
UFN.119/L	Nut, on Setscrews		2	
C.723/A	Washer, Shakeproof, under Nuts		2	
<b>CABLE SLEEVES</b>				
C.2783	Sleeve, for Headlamp Cables (859300)		1	
C.18718	Sleeve, for Petrol Pump Harness		1	
<b>RUBBER GROMMETS</b>				
C.2706	Grommet, for Interior Light Door Switch Cables, Screen Washer Tube, Headlamp Cable, Speedo Cable and Screen Wiper Park Cable (859059)	See remarks	9 required for L.H. Drive Cars. 7 required for R.H. Drive Cars.	
C.2706	Grommet, for Body Harness through Boot Front Panel (859059)	2	<b>OPEN CARS ONLY.</b>	
C.1426	Grommet, for Forward Harness through Dash (858066)	1		
C.2850	Grommet, for Heater Control Cables through Bulkhead and Reverse Lamp (859341)	5		
C.975	Grommet, for Body Harness and Number Plate Lamp Harness (54190324)	4	<b>OPEN CARS ONLY.</b>	
C.975	Grommet, for Number Plate Lamp Harness (54190324)	2	<b>FIXED HEAD CARS ONLY.</b>	
C.976	Grommet, for Speedo Cable through Inner Dash (858064)	1	<b>OPEN CARS ONLY.</b>	
C.976	Grommet, for Speedo Cable through Inner Dash and for Body Harness in Rear Quarters (858064)	3	<b>FIXED HEAD CARS ONLY.</b>	
C.977	Grommet, for Body Harness through wheel arch Diaphragms (858065)	2	<b>FIXED HEAD CARS ONLY.</b>	
C.977	Grommet, for Number Plate Lamp Harness (858065)	2	<b>OPEN CARS ONLY.</b>	
C.17432	Grommet, for Handbrake and Speedo Cables (836123)	See remarks	1 required for L.H. Drive Cars.	
BD.11524	Grommet, for Fluid Level Warning Light Harness and Choke Control Cable	See remarks	2 required for R.H. Drive Cars.	
C.8016	Grommet, for Fan Motor Harness	1	2 required for R.H. Drive Cars. 1 required for L.H. Drive Cars.	

# ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
<b>RUBBER PLUGS AND BOOTS</b>				
C.4650	Rubber Boot, on Starter Motor and Solenoid Terminals (858266)		3	
C.5648	Rubber Plug, sealing hole for Screen Washer tubing		1	
C.5648	Rubber Plug, sealing hole for Speedo Cable		1	R.H. DRIVE CARS ONLY.
BD.14771	Rubber Plug, sealing hole for Speedo Cable		1	L.H. DRIVE CARS ONLY.
BD.4616	Rubber Plug, sealing hole for Brake Fluid Level Warning Light Harness		1	L.H. DRIVE CARS ONLY.
<b>CABLE STRAPPING</b>				
C.17001	Plastic Strapping, securing Cables, etc., to Front Frame		1	
C.17002	Stud, for Strapping		42	
<b>CABLE CLIPS AND FIXINGS</b>				
C.1040/1	Clip, securing Front Lamp Harness to Bonnet Sides (187079)		5	
C.1040/2	Clip, securing Forward Harness to Front Frame (187081)		1	
C.1040/2	Clip, securing Rear Lamp Harness (187081)		2	OPEN CARS ONLY.
C.1040/4	Clip, securing Forward Harness and Vacuum Hose (187085)	See remarks	1	1 required for R.H. Drive Cars. 4 required for L.H. Drive Cars.
C.1040/5	Clip, securing Forward Harness at Heater Bracket (187044)		1	
C.1040/8	Clip, securing Reversing Lamp Harness and Speedo Cable (187047)	See remarks	6	1 required for R.H. Drive Cars. 2 required for L.H. Drive Cars.
C.1040/9	Clip, securing Petrol Pipe to Frame, Rear Lamp Harness in Boot, Front Lamp Harness to R.H. side of Bonnet and R.H. Body Harness to Pedal Housing (187052)		1	
C.1040/12	Clip, securing Petrol Pipe to Reservac Tank (187042)		1	
C.1040/13	Clip, securing Hydraulic Pipes to Toe Board (851536)		1	R.H. DRIVE CARS ONLY.
C.1040/13	Clip, securing Brake Fluid Level Warning Light Harness to Bulkhead (851536)		1	
C.1040/14	Clip, securing Screen Washer Harness to Bulkhead and Side Lamp Harness to Bonnet (900402)		6	
C.1040/16	Clip, securing Panel Harness to Instrument Panel and Forward Harness to Pedal Housing (187005)		3	
C.1040/17	Clip, securing Rear Lamp Harness at L.H. side of Boot (187048)		1	
C.1040/18	Clip, securing Headlamp Harness to Bonnet sides (850358)		2	
C.1040/20	Clip, securing Radiator Duct Shield to Front Sub-Frame (187034)		3	
C.1040/24	Clip, securing Clutch Pipes and Vacuum Flexible Hose	See remarks	1	1 required for R.H. Drive Cars. 2 required for L.H. Drive Cars.
C.18410	Clip, securing Forward Harness to Bonnet		1	
C.18128	Clip, securing Speedo Cable		1	L.H. DRIVE CARS ONLY.
C.17410	Clip, securing Speedo Cable		1	
UFS.131/4R	Screw, Set, securing Clip		1	R.H. DRIVE CARS ONLY.
UFN.131/L	Nut, on Setscrew		1	
C.725	Washer, Shakeproof, under Nut		1	



# OPTIONAL EXTRAS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.17632	<b>CAR RADIO ASSEMBLY (MKJA.09-500.TB)</b>		1	<b>LONG AND MEDIUM WAVEBANDS ONLY.</b>
8264	Control Unit (500.T)		1	
8267	Amplifier Unit (RMH.98200/B)		1	
8673	Aerial (AW.606/60)		1	
8519	Aerial Bracket (RMO.3449/E)		1	
8674	Bracket, mounting Amplifier Unit (RMO.3320/K)		2	
8523	Loudspeaker (RMO.3776)		2	
8524	Loudspeaker Lead (RMR.2056/12)		1	
8525	Loudspeaker Lead (RMR.2081/48)		1	
8675	Link Cable (RMR.2010/48)		1	
8542	Battery Lead (RMR.2069/6)		1	
8676	Jumper Lead (RMR.2033/48)		1	
8677	Cover, for Transistor (RMO.3743)		2	
8274	Fuse (3 amp.) (RMH.38825/F)		1	
8272	Sleeve, for Fuse (RMO.3383)		1	
8628	Condenser, for Coil (RMO.1A/T.11)		1	
8629	Condenser, for Dynamo (RMO.1A/T.12)		1	
8678	Condenser, for Oil Pressure Gauge Electric Element (RMO.1W/T.1)		1	
C.17633	<b>CAR RADIO ASSEMBLY (MKJA.09-502.TB)</b>		1	<b>MEDIUM WAVEBAND ONLY.</b>
8265	Control Unit (502.T)		1	
	All other items are as for Car Radio C.17632			
C.17634	<b>CAR RADIO ASSEMBLY (MKJA.09-230.RB)</b>		1	<b>MEDIUM AND SHORT WAVEBANDS ONLY.</b>
8266	Control Unit (230.R/VCO)		1	
C.12687	Amplifier Unit (RMH.92450/RB)		1	
8489	Bracket, mounting Amplifier Unit (RMO.3451/BA)		1	
8511	Cover, for Amplifier Unit (RMO.3486/BA)		1	
8673	Aerial (AW.606/60)		1	
8519	Aerial Bracket (RMO.3449/E)		1	
8523	Loudspeaker (RMO.3776)		2	
8524	Loudspeaker Lead (RMR.2056/12)		1	
C.8525	Loudspeaker Lead (RMR.2081/48)		1	
8526	Loom Assembly (RMR.3597)		1	
8542	Battery Lead (RMR.2069/6)		1	
5241	Fuse, 5 amp. (RMH.38825/G)		1	
8272	Sleeve, for Fuse (RMO.3383)		1	
8628	Condenser, for Coil (RMO.1A/T.11)		1	
8629	Condenser, for Dynamo and "D" Terminal on Control Box (RMO.1A/T.12)		2	
C.5367	Condenser, for Oil Pressure Gauge Electric Element (RMO.1W/T.1)		1	
C.8630	Condenser, for Control Box		1	
C.16114	<b>WING MIRROR</b>		2	<b>SUPERSEDED BY C.19909.</b>
C.19909	<b>WING MIRROR (MAGNATEX M2VC/6C)</b>		2	<b>SUPERSEDES C.16114.</b>

# OPTIONAL EXTRAS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.12816	<b>PETROL FILLER CAP (LOCKING TYPE) (WB.7/8653)</b>		1	
9212	<b>FRONT SEAT SAFETY BELT (LAP/DIAGONAL FITTING) COMPLETE WITH ATTACHMENT BOLTS AND EYE BOLTS</b>		2	Fitted from Chassis No. 850301 and subs. 876359 and subs. 860113 and subs. 885318 and subs.
9213	<b>REAR SEAT SAFETY BELT (DIAGONAL FITTING) COMPLETE WITH ATTACHMENT BOLTS AND EYE BOLTS</b>		2	
BD.22629	<b>GLASS IN BOOT LID (CLEAR GLASS)</b>		1	<b>FOR USE WITH ELECTRICALLY HEATED BACK LIGHT FOR FIXED HEAD COUPE CARS</b>  from Chassis No. 860001 to 860478. 885001 to 886013.
BD.22741	<b>GLASS IN BOOT LID ("SUNDYM" GLASS)  ALTERNATIVE TO BD.22629.</b>		1	
BD.22740	<b>GLASS IN BOOT LID (CLEAR GLASS)</b>		1	<b>FOR USE WITH ELECTRICALLY HEATED BACK LIGHT FOR FIXED HEAD COUPE CARS</b>  from Chassis No. 860479 and subs. 886014 and subs.
BD.22744	<b>GLASS IN BOOT LID ("SUNDYM" GLASS)  ALTERNATIVE TO BD.22740.</b>		1	
C.20124	<b>Fuse Connector</b>		1	<b>FOR USE WITH ELECTRICALLY HEATED BACKLIGHT.</b>
C.20123	<b>Backlight Connector</b>		1	
C.15639	<b>Grommet</b>		2	
C.18341	<b>Grommet</b>		3	
BD.22655	<b>Clip, for Fuse Connector</b>		1	
BD.711/5	<b>Screw, securing Clip</b>		1	
C.20081	<b>Sail Eyelet, and Ring</b>		1	
C.17001	<b>P.V.C. Strap, holding Cables (3½" long)</b>		2	
C.17002	<b>Stud, for Straps</b>		2	

Part No.	Description	Plate No.	No. per Unit	Remarks
5194	<b>KEY FOB (11/721) (LEATHER) BEARING THE "JAGUAR" WINGS</b>		1	<b>PLEASE STATE COLOUR REQUIRED.</b>
9036	<b>KEY FOB (11/723) (LEATHER) WITH AN ENAMELLED "JAGUAR" BADGE</b>		1	
BD.20687	<b>DETACHABLE HARDTOP ASSEMBLY</b>		1	<b>FOR USE WITH OPEN CARS.</b>  Fitted to Chassis No. 850024 and subs. 875027 and subs.
BD.22857	<b>Attachment Bracket, R.H.</b>		1	
BD.22856	<b>Attachment Bracket, L.H.</b>		1	
BD.20487/3	<b>Screw, Set, securing Attachment Brackets to Hardtop</b>		4	
BD.21516/6	<b>Washer, Shakeproof, on Setscrews</b>		4	
BD.541/31	<b>Washer, Special, under Shakeproof Washers</b>		4	
9222	<b>HARDTOP FITTING KIT</b>		1	Fitted from Chassis No. 850024 to 850091. 875027 to 875385.
BD.23760	<b>Mounting Bracket, R.H.</b>		1	
BD.23761	<b>Mounting Bracket, L.H.</b>		1	
BD.5552/8	<b>Screw, Set (Countersunk Head) securing Mounting Brackets</b>		4	
BD.20092/2	<b>Screw, Set (Cheese Head) securing Mounting Brackets</b>		2	
C.723/A	<b>Washer, Shakeproof, on Setscrews</b>		2	
C.3562	<b>Washer, Special, on Setscrews</b>		2	
BD.21191/1	<b>Tapped Plate</b>		2	
BD.21191/2	<b>Retainer, for Tapped Plate</b>		2	
BD.23469	<b>Spacer, for Hoodsticks Mounting</b>		2	
BD.23762	<b>Bolt, securing Hardtop</b>		2	
9223	<b>HARDTOP FITTING KIT</b>		1	
BD.23760	<b>Mounting Bracket, R.H.</b>		1	
BD.23761	<b>Mounting Bracket, L.H.</b>		1	
BD.5552/8	<b>Screw, Set (Countersunk Head) securing Mounting Brackets</b>		4	
BD.20092/2	<b>Screw, Set (Cheese Head) securing Mounting Brackets</b>		2	
C.723/A	<b>Washer, Shakeproof, on Setscrews</b>		2	
C.3562	<b>Washer, Special, on Setscrews</b>		2	
BD.23469	<b>Spacer, for Hoodsticks Mounting</b>		2	
BD.23762	<b>Bolt, securing Hardtop</b>		2	