



SPARES DIVISION

SPARE PARTS CATALOGUE

for

JAGUAR 4·2 'E' TYPE

GRAND TOURING MODELS

ENGINE NUMBERS

7E.1001 ONWARDS

NOTE: Suffix /8 or /9 to the Engine Number denotes the Compression Ratio.

CHASSIS NUMBERS

OPEN	RIGHT-HAND DRIVE	1E.1001 ONWARDS
OPEN	LEFT-HAND DRIVE	1E.10001 ONWARDS
FIXED HEAD COUPE	RIGHT-HAND DRIVE	1E.20001 ONWARDS
FIXED HEAD COUPE	LEFT-HAND DRIVE	1E.30001 ONWARDS

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INTERPRETATION OF CATALOGUE

Attention is drawn to the lay-out of this catalogue. It will be observed that the heading of each assembly is printed in **BOLD BLOCK LETTERS**, whilst the spares relevant to each assembly are printed in small type and inset to the right.

The fact that certain items (printed in small type) are not "inset" indicates that they do not form part of any assembly and must, therefore, be ordered as individual items.

ILLUSTRATIONS

To aid identification of spares, "exploded" illustrations are incorporated in this catalogue.

These illustrations may be used in the following manner:—

(a) If a Crankshaft is required, the index shows that the details for the item are printed on page 2 and that it is illustrated on Plate 1. Turning to page 2, the necessary information for the ordering of the part is given, whilst the column headed "Plate No." indicates that reference to item number 28 on Plate 1 will give a photographic view of the component required.

(b) The details for each illustrated item are printed in the script in numerical Plate number order. An item may therefore be first identified photographically. For example, if Friction Pads are required for the Front Brakes, a picture of the part may be found on Plate No. 22, together with the Plate reference number. It is now an easy matter to find Plate number "22-2" in the script and the Part No. and Technical Description are at once apparent.

ORDERING

Customers are advised to make themselves familiar with the method of ordering spare parts in accordance with the explanatory notes which follow.

INSTRUCTIONS FOR ORDERING SPARE PARTS

To avoid delay through inaccurate interpretation, IT IS OF GREAT IMPORTANCE that the information detailed in the following paragraphs be strictly adhered to when placing orders.

CAR TYPE

Always quote the engine and chassis numbers except when Stock Orders are placed, in which case the Year and Model must be indicated.

If gearbox components are required, it is necessary to quote on the order the **serial number** of the gearbox, together with any **prefix or suffix letters** which may be indicated.

The Serial Numbers are stamped on a plate which is fitted to the R.H. Sill, below the Petrol Filter, and on the Units referred to.

DETAILS OF PARTS REQUIRED

When ordering, the most complete information should be given to enable us to deal with your requirements expeditiously and to minimise delay in the despatch of the goods. Therefore we strongly recommend that the following procedure be adopted:—

- (1) Identify part with technical description in catalogue.
- (2) On Order, quote (a) part number, (b) technical description.

Note: In no case should the illustration plate number be given.

- (3) If doubt exists as to the part number or technical description, a dimensioned sketch will assist in the interpretation of the order, or, alternatively, the old part should accompany the order as a pattern. When patterns are sent, it is most important that they be labelled, indicating the name and address of the sender, together with any reference such as order number, etc. Patterns will not be returned unless instructions to that effect accompany the order. In the absence of such instructions, patterns will be scrapped after retention for a period of ONE WEEK.
- (4) To order in "sets" is misleading. Please, therefore, **state the specific quantity required.**

SPECIAL ATTENTION

Particular attention is drawn to the fact that when such items as Wings, Doors, Door Glasses, etc., are required, care should be taken to indicate whether they are located on the left-hand or right-hand side of the car. The position is determined by the driver's own left or right hand when seated in the car.

Orders for Carpets, Casings, etc., should clearly state the precise colour required.

DESPATCH INSTRUCTIONS

The full address of the destination to which the goods are to be sent, together with that of the customer, should be clearly defined.

Whilst every effort will be made to observe customers' wishes as to the mode of transport, it is the normal custom to utilize the quickest possible method, whether it be post, passenger train or road transport, this being dependent upon the size and weight of the package and the destination to which it is to be sent.

PRICES

Recommended retail prices, shown in the Jaguar Parts Master Price List, are subject to alteration without notice, and are ex-Works prices. Postage, carriage and packing will be charged extra.

DAMAGE BY FIRE OR ACCIDENT

Whilst every precaution is taken, we do not accept liability for damage which may be caused by fire to any motor car or part thereof entrusted to us for any purpose whatsoever. Nor is liability accepted for accidental damage.

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CYLINDER BLOCK

Part No.	Description	Plate No.	No. per Unit	Remarks
C.24290	CYLINDER BLOCK ASSEMBLY	1—1	1	
C.15867	Plug (Screwed) for Oil Filter Flange		1	
C.16862/2	Core Plug (Small) at R.H. side of Cylinder Block		1	
C.16862/8	Core Plug (Large) at each side of Cylinder Block	1—2	6	
C.23920	Blanking Plate, at rear of Cylinder Block	1—3	1	
C.23975	Gasket, between Blanking Plate and Cylinder Block	1—4	1	
UFS.125/4R	Screw, Set, securing Blanking Plate to Cylinder Block		6	
FG.104/X	Washer, Spring, on Setscrews		6	
C.5022	Plug (1" Briggs) at R.H. side of Cylinder Block, sealing Heater Element Aperture		1	
C.2352	Plug, sealing Oil Gallery Apertures at R.H. side of Cylinder Block		5	
C.22491	Adaptor, at R.H. side of Cylinder Block, for Oil Pressure/Ignition Warning Light Switch		1	See also Electrical Equipment
C.2296/3	Washer (Copper) on Plugs and Adaptor		6	
C.13479	Dowel (Small) locating Bearing Caps		7	
C.19340	Dowel (Large) locating Bearing Caps		7	
C.2262	Bolt, securing Bearing Caps to Cylinder Block		14	
C.8614/1	Front Timing Cover	1—5	1	
C.13479	Dowel, locating Timing Cover on front of Cylinder Block	1—6	2	
UFS.137/3R	Screw, Set, for Water Jet Holes	1—7	5	
FW.106/E	Washer (Copper) on Setscrews	1—8	5	
C.17522	Dipstick Adaptor Tube	1—9	1	
C.21690	Cylinder Block Liner		6	
C.2305	Plug ($\frac{3}{8}$ " A.N.F.) in front end of Oil Gallery	1—10	1	
C.2157	Headed Plug, in rear end of Oil Gallery	1—11	1	
C.2296/2	Washer (Copper) on Headed Plug	1—12	1	
C.13478	Dowel, locating Clutch Housing on rear face of Cylinder Block	1—13	2	
C.2269	Stud (Plain) fixing Cylinder Head to Cylinder Block	1—14	10	
C.23609	Stud (Plain) fixing Cylinder Head and Engine Lifting Bracket to Cylinder Block	1—15	3	
C.23610	Stud (Dowel) fixing Cylinder Head and Engine Lifting Bracket to Cylinder Block	1—16	1	
C.19687	Cover Assembly, on rear face of Cylinder Block	1—17	1	
C.2373	Ring Dowel, locating Cover on Cylinder Block	1—18	2	
C.19686	Cap Screw (Centre) securing Cover to Cylinder Block	1—19	1	
C.19685	Cap Screw (Outer) securing Cover to Cylinder Block	1—20	2	
C.2394	Ring Dowel, between top and bottom halves of Cover		2	
C.2470	Cap Screw, securing top and bottom halves of Cover together		2	
C.19654	Oil Seal (Asbestos) inside Cover		2	
C.5846	Banjo Bolt, securing Oil Feed Pipe to Cylinder Block	1—21	1	
C.4146	Washer (Copper) on Banjo Bolt	1—22	2	
C.2430	Sealing Ring, in Distributor Aperture on Cylinder Block	1—23	1	
UFS.125/4R	Screw, Set, securing Distributor in Cylinder Block		1	
C.724	Washer, Shakeproof, on Setscrew		1	
FW.104/T	Washer, Plain, under Shakeproof Washer		1	
UFS.119/2R	Plug, in Distributor Drive Lubrication Aperture on Cylinder Block		1	
AW.102/E	Washer (Copper) on Plug		1	
C.21171	Lockwasher, on front, centre, and intermediate Bearing Cap Bolts		10	
C.21172	Lockwasher, on rear Bearing Cap Bolts		2	
C.13457	FILTER GAUZE, IN CYLINDER BLOCK, BEHIND HYDRAULIC CHAIN TENSIONER	1—24	1	
C.2354	WATER DRAIN TAP AT L.H. SIDE OF CYLINDER BLOCK	1—25	1	
C.2296/3	Washer (Copper) on Drain Tap	1—26	1	
C.316	Washer (Fibre) on Drain Tap	1—27	As req'd	

CYLINDER BLOCK

Part No.	Description	Plate No.	No. per Unit	Remarks
C.23521/1	CRANKSHAFT	1—28	1	
C.23761	Screwed Plug , in Crankshaft Journals	1—29	6	
C.2226	Bush , in rear end of Crankshaft, for Gearbox Primary Shaft	1—30	1	
C.2316	Thrust Washer , for Centre Bearing Cap (·091"/·093")	1—31	2	OVERSIZE THRUST WASHERS. TO BE USED FOR SERVICE REPLACEMENT IF REQUIRED
C.2316/1	Thrust Washer , for Centre Bearing Cap (·095"/·097")	1—31	2	
10483	MAIN BEARING KIT (STANDARD SIZE)		1	Required from Engine No. 7E.1001 to 7E.0000
	Comprising:			
C.23511	Lower Main Bearing , front and rear	2 halves		
C.23555	Lower Main Bearing , intermediate	4 halves		
C.21695	Upper Main Bearing , front and rear	2 halves		
C.16294	Upper Main Bearing , intermediate	4 halves		
C.21694	Main Bearing , Centre	2 halves		
10766	MAIN BEARING KIT (STANDARD SIZE)	1—32	1	Required at Engine No. 7E.0000 and subs.
	Comprising:			
C.25395	Lower Main Bearing , front and rear	2 halves		
C.25399	Lower Main Bearing , intermediate	4 halves		
C.25396	Upper Main Bearing , front and rear	2 halves		
C.25398	Upper Main Bearing , intermediate	4 halves		
C.25397	Main Bearing , Centre	2 halves		
MAIN BEARINGS are obtainable in the following undersizes :—				
—·010" —·020" —·030" —·040"				
When ordering, please quote Part No. and undersize required (e.g. 10766/20 for ·020" undersize)				
C.24366	CRANKSHAFT DAMPER ASSEMBLY	1—33	1	
C.2466	Cone , for centre of Hub	1—34	1	
C.2173	Distance Piece , on Crankshaft, behind Damper	1—35	1	
C.23701	Oil Thrower , behind Distance Piece	1—36	1	
C.2170	Gear , for Timing Chain	1—37	1	
C.2314	Gear , for Oil Pump Drive	1—38	1	
C.757	Key , locking Cone to Damper Hub and Crankshaft, and Gears for Timing Chain and Oil Pump to Crankshaft	1—39	4	
C.24289	PULLEY, ON CRANKSHAFT, FOR WATER PUMP BELT	1—40	1	
UFB.131/10R	Bolt , securing Pulley to Damper Hub	1—41	4	
C.725	Washer , Shakeproof, on Bolts	1—42	2	
C.5896	Bolt , securing Damper to Crankshaft	1—43	1	
C.2468	Washer , behind Bolt	1—44	1	
C.23158	Tab Washer , locking Bolt	1—45	1	

CYLINDER BLOCK

Part No.	Description	Plate No.	No. per Unit	Remarks
C.7917/2	CONNECTING ROD (LESS BIG END BEARINGS)	1—46	6	
C.17164	Bearing, Small End		6	
C.3944	Bolt, securing Cap to Connecting Rods		12	
C.2361	Nut, on Bolts		12	
L.103-5/8U	Split Pin, locking Nuts		12	
C.25400	Bearing, Big End (Standard Size)	1—47	12 halves	
BIG END BEARINGS are obtainable in the following undersizes:— —·010" —·020" —·030" —·040"				
When ordering please quote Part No. and under-size required (e.g. C.25400/20 for ·020" undersize)				
C.18517	FLYWHEEL	1—48	1	NOT FOR RACING OR COMPETITION PURPOSES
C.25662	FLYWHEEL		1	FOR RACING OR COMPETITION PURPOSES
C.2313	Dowel, in centre of Flywheel	1—49	2	
C.1782	Dowel, on outer face of Flywheel	1—50	2	
C.4855	Screw, Set, securing Flywheel to Crankshaft	1—51	10	
C.4810	Lockplate, securing Setscrews	1—52	1	
C.24753	PISTON, COMPLETE	1—53	6	8:1 COMPRESSION RATIO
C.24086	PISTON, COMPLETE	1—53	6	9:1 COMPRESSION RATIO
C.21707	Pressure Ring, Upper (Chromium Plated)	1—54	6	
C.21708	Pressure Ring, Lower	1—55	6	
C.21709	Scrapper Ring (Maxiflex)	1—56	6	
C.13827	Gudgeon Pin, retaining Pistons to Connecting Rods	1—57	6	
C.3964	Circlip, retaining Gudgeon Pins in Pistons	1—58	12	
PISTONS AND RINGS are obtainable in the following oversizes:— +·010" +·020" +·030"				
When ordering, please quote Part No. and oversize required (e.g. C.24086/20 for ·020" oversize)				
C.24423	OIL SUMP		1	Fitted from Engine No. 7E.1001 to 7E.2693
C.24457	OIL SUMP	1—59	1	Fitted to Engine No. 7E.2694 and subs.
C.19590	Gasket, between Oil Sump and Cylinder Block	1—60	2 halves	
C.24611	Seal, at front of Oil Sump	1—61	1	
C.16315	Seal (Cork/Rubber) at rear of Oil Sump	1—62	1	
C.23435	Drain Plug, for Oil Sump	1—63	1	
C.2296/1	Washer (Copper) on Drain Plug	1—64	1	
UFS.131/6R	Screw, Set, securing Oil Sump to Cylinder Block		25	
C.14170	Screw, Set, securing Oil Sump to Cylinder Block		1	
C.725	Washer, Shakeproof, on Setscrews		26	

CYLINDER BLOCK

Part No.	Description	Plate No	No. per Unit	Remarks
C.16741	BAFFLE ASSEMBLY, INSIDE OIL SUMP	1—65	1	
C.16751	Stud, in Oil Sump, fixing Baffle	1—66	6	
UFN.131/L	Nut, securing Baffle		6	
C.725	Washer, Shakeproof, under Nuts		6	
C.16752	FILTER BASKET ASSEMBLY, INSIDE OIL SUMP	1—67	1	
UFN.125/L	Nut, securing Filter Basket to Baffle		6	
C.724	Washer, Shakeproof, under Nuts		6	
C.16753	OIL RETURN PIPE ASSEMBLY, AT R.H. SIDE OF SUMP, FOR CONNECTION OF HOSE FROM OIL CLEANER	1—68	1	
C.16756	Gasket, between Oil Return Pipe and Oil Sump	1—69	1	
C.16757	Stud, fixing Oil Return Pipe to Oil Sump		3	
UFN.125/L	Nut, on Studs		3	
FG.104/X	Washer, Spring, under Nuts		3	
C.15949	HOSE FROM OIL CLEANER TO OIL RETURN PIPE	1—70	1	
C.2905/14	Clip, securing Hose	1—71	2	
C.21251	DIPSTICK ASSEMBLY FOR OIL SUMP	1—72	1	
C.23228	IGNITION TIMING POINTER ON OIL SUMP	1—73	1	
UCS.125/4R	Screw, Set, securing Ignition Timing Pointer to Oil Sump		2	
C.724	Washer, Shakeproof, on Setscrews		2	
FW.104/T	Washer, Plain, under Shakeproof Washers		2	
C.15849	BRACKET ASSEMBLY FOR L.H. FRONT ENGINE MOUNTING	1—74	1	
C.15850	BRACKET ASSEMBLY FOR R.H. FRONT ENGINE MOUNTING	1—75	1	
UFS.143/6R	Screw, Set, securing Engine Mounting Brackets to Cylinder Block		6	
C.727	Washer, Shakeproof, on Setscrews		6	

CYLINDER BLOCK

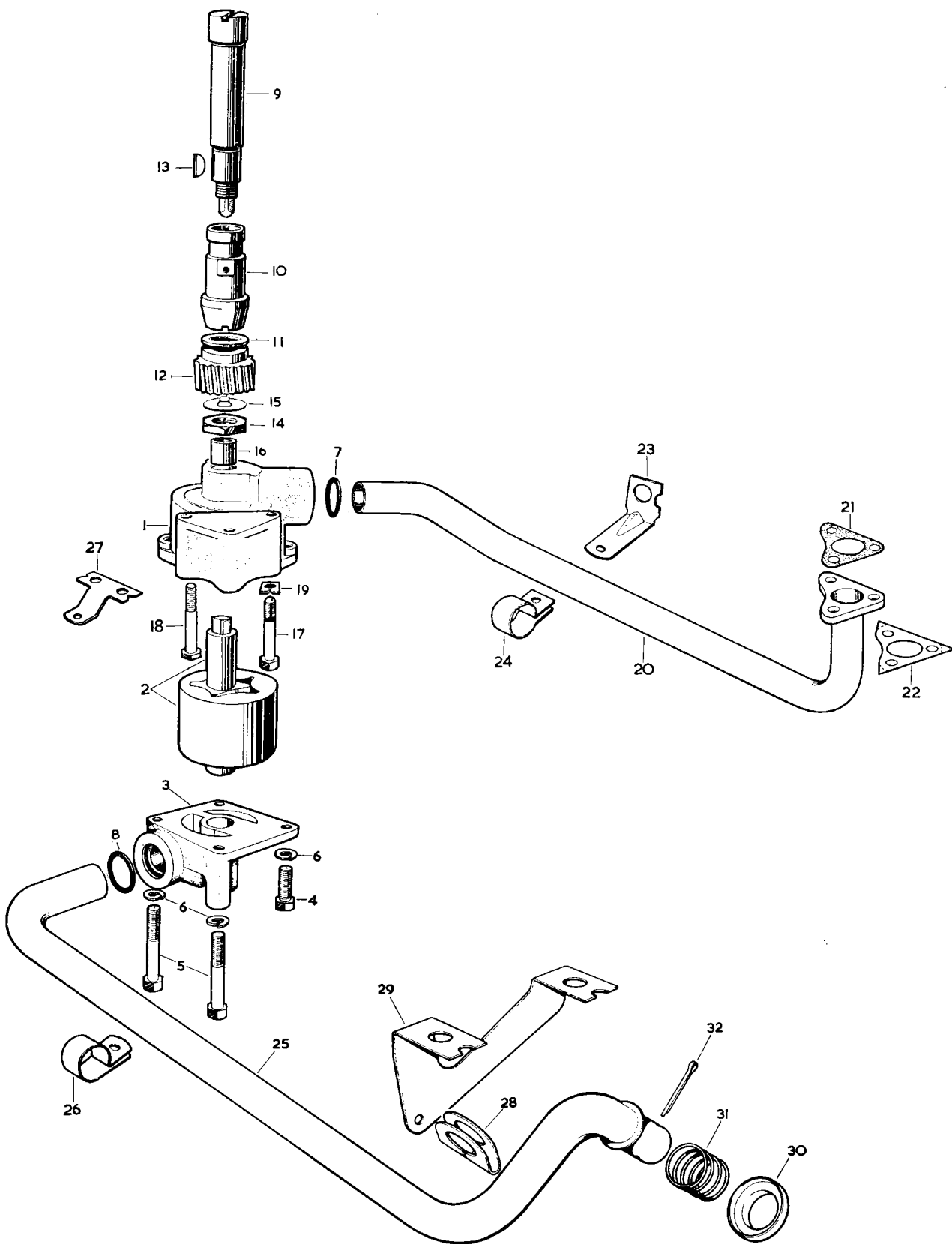
Part No.	Description	Plate No.	No. per Unit	Remarks
C.18556	FRONT ENGINE MOUNTING (RUBBER)	1—76	1	
UFS.150/7R	Screw, Set, securing Rubber Mountings to Engine Mounting Brackets		2	
FG.108/X	Washer, Spring, on Setscrews		2	
FW.108/T	Washer, Plain, under Spring Washers		2	
C.18242	Packing Piece, under Rubber Mountings		2	
UFS.131/6R	Screw, Set, securing Rubber Mountings to Brackets on Front Frame		4	
C.8667/2	Nut, Self-Locking, on Setscrews		4	
C.12890	STABILISING LINK AT REAR OF CYLINDER BLOCK	1—77	1	
C.10940	Bush, in Stabilising Link	1—78	1	
UFB.143/14R	Bolt, securing Stabilising Link to Bearing Brackets		1	
C.8737/4	Nut, Self-Locking, on Bolt		1	
C.11607	Stepped Washer, on Stabilising Link, at top of Rubber Mounting	1—79	1	
C.11688	Stepped Washer, on Stabilising Link, at bottom of Rubber Mounting	1—80	1	
C.8667/3	Nut, Self-Locking, securing Stabilising Link to Rubber Mounting		1	
C.20217	RUBBER MOUNTING FOR STABILISING LINK AT TOP	1—81	1	
UFS.131/6R	Screw, Set, Short, securing Rubber Mounting to Dash		1	
UFS.131/9R	Screw, Set, Long, securing Rubber Mounting to Dash		1	
FG.105/X	Washer, Spring, on Setscrews		2	
C.21201	Tapped Plate, receiving Setscrews		1	
C.14922	BEARING BRACKET, L.H., ON CLUTCH HOUSING, MOUNTING STABILISING LINK AT BOTTOM	1—82	1	
C.14923	BEARING BRACKET, R.H., ON CLUTCH HOUSING, MOUNTING STABILISING LINK AT BOTTOM	1—83	1	
UCS.131/6R	Screw, Set, securing Bearing Brackets to Clutch Housing		4	
C.725	Washer, Shakeproof, on Setscrews		4	
C.21333	SUPPORT BRACKET ASSEMBLY FOR REAR ENGINE MOUNTING (UNDER GEARBOX)	1—84	1	
C.12335	Spring Seat (Rubber) inside Bracket		1	
C.12265	Centre Bush (Rubber)		1	
UFS.131/5R	Screw, Set, securing Support Bracket to Body		5	
FG.105/X	Washer, Spring, on Setscrews		5	
FW.105/T	Washer, Plain, under Spring Washers		5	

CYLINDER BLOCK

Part No.	Description	Plate No.	No. per Unit	Remarks
C.12299	COIL SPRING FOR REAR ENGINE MOUNTING	1—85	1	
C.19119	Retainer, at top of Coil Spring	1—86	1	
C.21336	Pin Assembly, securing Retainer to Gearbox and locating Support Bracket	1—87	1	
10526	GASKETS PACKAGE FOR COMPLETE ENGINE OVERHAUL (SD.1143)		1	
10527	SEALS SET FOR COMPLETE ENGINE OVERHAUL (SD.1144)			

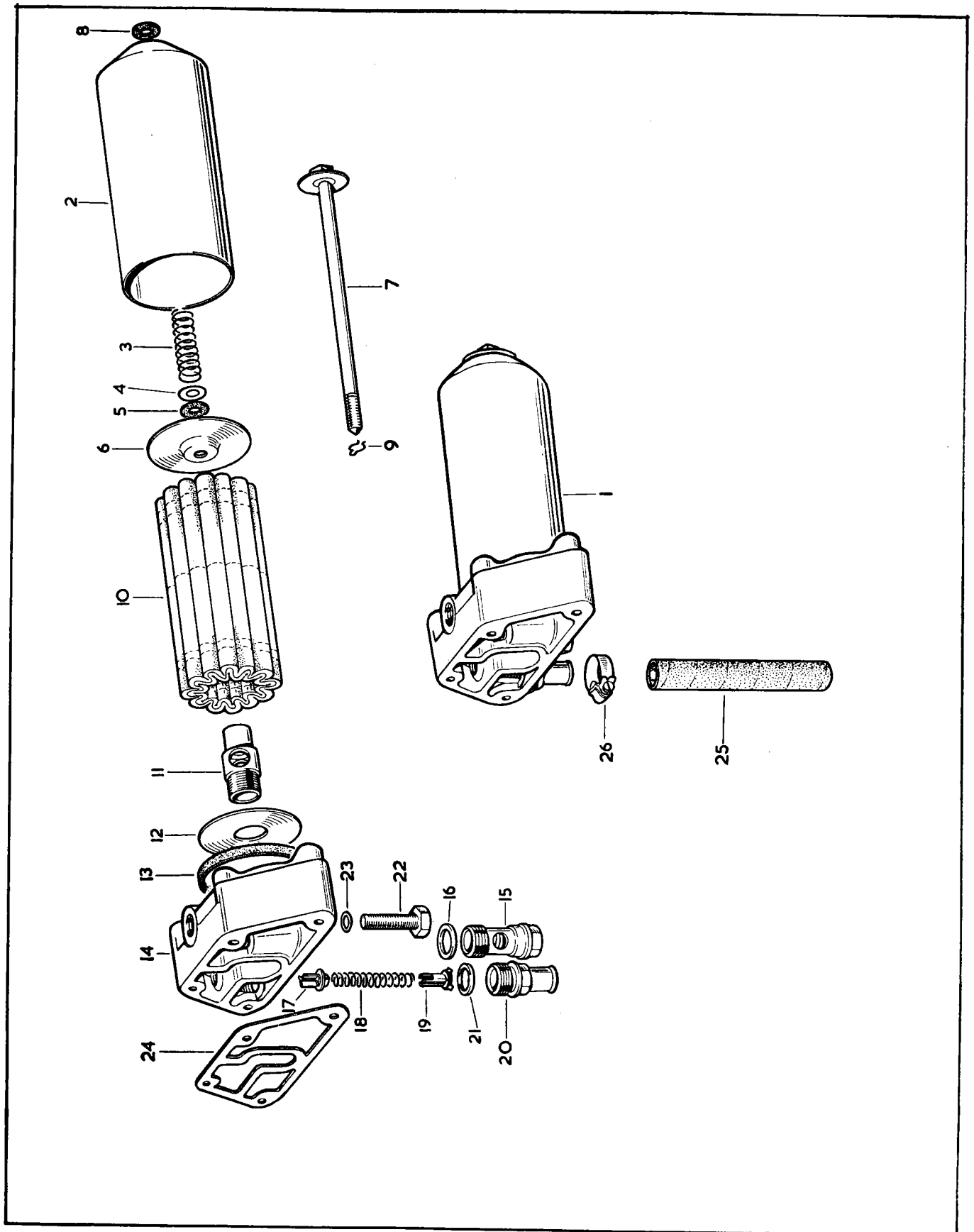
OIL PUMP

Part No.	Description	Plate No.	No. per Unit	Remarks
C.21765	OIL PUMP COMPLETE (HE.6016)		1	
C.17656	Body only (HE.4708)	2—1	1	
C.17664	Rotor Assembly (HE.4723) (comprising Inner Rotor, Outer Rotor, Driving Shaft, and Locking Pin)	2—2	1	
C.21759	Cover , at bottom of Pump	2—3	1	
UCS.131/8R	Screw , Set, securing Cover	2—4	2	
UCS.131/14R	Screw , Set, securing Cover	2—5	2	
FG.105/X	Washer , Spring, on Setscrews	2—6	4	
C.8649	'O' Ring , in Oil Pump Body	2—7	1	
C.21848	'O' Ring , in Oil Pump Cover	2—8	1	
C.8646	Drive Shaft , between Distributor and Coupling Shaft	2—9	1	
C.8647	Bush , on Drive Shaft	2—10	1	
C.2393	Washer , on Drive Shaft (at bottom of Bush)	2—11	1	
C.2152	Helical Gear , driving Oil Pump and Distributor	2—12	1	
C.753	Key , locking Helical Gear on Drive Shaft	2—13	1	
UFN.256/L	Nut , at bottom of Drive Shaft	2—14	1	
C.2151	Special Washer , locking Nut	2—15	1	
C.8648	Shaft , coupling Driving Shaft in Pump and Drive Shaft for Distributor	2—16	1	
C.9294	Dowel Bolt , securing Oil Pump to Bearing Cap	2—17	2	
UFB.131/18R	Bolt , securing Oil Pump to Bearing Cap	2—18	1	
C.7263	Tab Washer , on Bolts	2—19	1	
C.22595	OIL DELIVERY PIPE ASSEMBLY FROM PUMP TO CYLINDER BLOCK	2—20	1	
C.22598	Gasket , between Flange of Delivery Pipe and Cylinder Block	2—21	1	
UFS.131/8R	Screw , Set, securing Delivery Pipe to Cylinder Block		3	
C.22952	Tab Washer , locking Setscrews	2—22	1	
C.21982	Strut , on Front Intermediate Bearing Cap, supporting Oil Delivery Pipe	2—23	1	
C.6824	Clip , securing Oil Delivery Pipe to Strut	2—24	1	
UFS.125/5R	Screw , Set, securing Clip to Strut		1	
C.3968/1	Nut , Self-Locking, on Setscrew		1	
FW.104/T	Washer , Plain, under Nut		1	
C.21760	OIL SUCTION PIPE ASSEMBLY FROM OIL SUMP TO OIL PUMP	2—25	1	
C.21794	Clip , securing Oil Suction Pipe to Strut on Pump	2—26	1	
C.21793	Strut , on Pump, supporting Suction Pipe	2—27	1	
UFS.125/5R	Screw , Set, securing Clip to Strut		1	
C.3968/1	Nut , Self-Locking, on Setscrew		1	
FW.104/T	Washer , Plain, under Nut		1	
C.21850	Clip , securing Oil Suction Pipe to Strut on Centre Bearing Cap	2—28	1	
C.21849	Strut , on Centre Bearing Cap, supporting Oil Suction Pipe	2—29	1	
UFB.125/15R	Bolt , securing Clip to Strut		1	
C.22031	Distance Piece , on Bolt		1	
C.3968/1	Nut , Self-Locking, on Bolt		1	
FW.104/T	Washer , Plain, under Nut		1	
C.21745	Plate , sealing bottom of Suction Pipe	2—30	1	
C.21744	Spring , behind Sealing Plate	2—31	1	
C.1221/4	Split Pin , retaining Plate and Spring on Oil Suction Pipe	2—32	1	



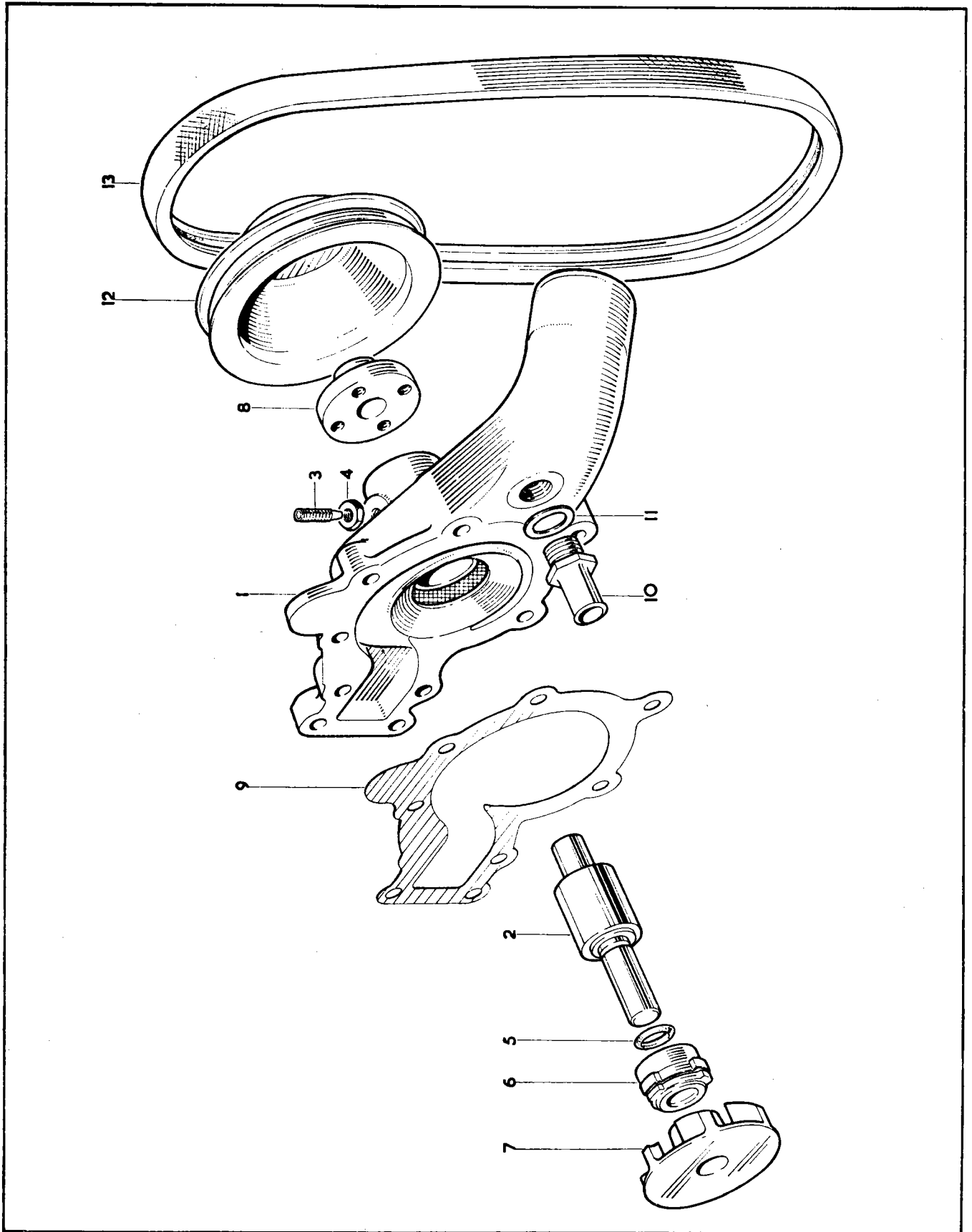
OIL CLEANER

Part No.	Description	Plate No.	No. per Unit	Remarks
C.21911	OIL CLEANER, COMPLETE (FA.2119)	3—1	1	
7984	Canister Assembly (125429)	3—2	1	
6159	Spring , at bottom of Canister (160441)	3—3	1	
6160	Washer , Plain, at top of Spring (174660)	3—4	1	
6161	Washer (Felt) under Pressure Plate (141251)	3—5	1	
6886	Pressure Plate (134477)	3—6	1	
7987	Bolt , through Canister (46357)	3—7	1	
6158	Washer (Rubber) under Head of Bolt (137574)	3—8	1	
6163	Spring Clip , on Bolt (174966)	3—9	1	
1526	Element (FG.2306)	3—10	1	
9348	Anchor Insert (105360)	3—11	1	
9667	Clamping Plate , on Filter Head (134061)	3—12	1	
6883	Sealing Ring , between Filter Head and Canister (137493)	3—13	1	
10443	Filter Head (SK.110028)	3—14	1	
9664	Balance Valve Assembly in Filter Head (50016)	3—15	1	
9665	Seal , under Head of Valve (137664)	3—16	1	
2714	Relief Valve (118261)	3—17	1	
8105	Spring , for Relief Valve (160698)	3—18	1	
8106	Spider and Pin Assembly , under Spring (44128)	3—19	1	
9663	Adaptor , retaining Relief Valve and for connection of Hose to Oil Sump (105544)	3—20	1	
9662	Washer , on Adaptor (137665)	3—21	1	
10444	Drain Plug , at bottom of Filter Head (21665-324)	3—22	1	
8752	Washer , on Drain Plug (140085)	3—23	1	
C.21912	Gasket , between Oil Cleaner and Cylinder Block	3—24	1	
UFB.131/21R	Bolt , securing Oil Cleaner to Cylinder Block		4	
FW.105/T	Washer (Steel) under head of Bolts		4	
FW.105/E	Washer (Copper) under Steel Washers, adjacent to Filter Head		4	
C.15949	HOSE BETWEEN OIL CLEANER AND RETURN PIPE ON OIL SUMP	3—25	1	
C.2905/14	Clip , securing Hose	3—26	2	



WATER PUMP

Part No.	Description	Plate No.	No. per Unit	Remarks
C.24454	WATER PUMP, COMPLETE		1	Fitted from Engine No. 7E.1001 to 7E.1404
C.24429	Body only		1	
C.8167	Spindle , complete with Bearing		1	
C.8011	Screw (Allen Head) retaining Bearing in Pump Body		1	
UFN.225/L	Nut , locking Screw		1	
C.8256	Thrower , on long end of Spindle, adjacent to Bearing		1	
C.6773	Seal , on long end of Spindle, adjacent to Thrower		1	
C.22798	Impeller		1	
C.24386	Pulley , on short end of Spindle		1	
C.25091	WATER PUMP, COMPLETE		1	Fitted to Engine No. 7E.1405 and subs.
C.24429	Body only	4-1	1	
C.8167	Spindle , complete with Bearing	4-2	1	
C.8011	Screw (Allen Head) retaining Bearing in Pump Body	4-3	1	
UFN.225/L	Nut , locking Screw	4-4	1	
C.8256	Thrower , on long end of Spindle, adjacent to Bearing	4-5	1	
C.6773	Seal , on long end of Spindle, adjacent to Thrower	4-6	1	
C.22798	Impeller	4-7	1	
C.25082	Carrier , for Pulley, on short end of Spindle	4-8	1	
C.2303	Gasket , between Water Pump and Cylinder Block	4-9	1	
C.17421	Adaptor , on Water Pump, for Heater Hose Connection	4-10	1	
C.2296/1	Washer (Copper) on Adaptor	4-11	1	
C.25083	PULLEY FOR WATER PUMP	4-12	1	Fitted to Engine No. 7E.1405 and subs.
UFS.125/5R	Screw , Set, securing Pulley to Carrier		4	
FG.104/X	Washer , Spring, on Setscrews		4	
C.24291	BELT, DRIVING WATER PUMP AND ALTERNATOR	4-13	1	



CYLINDER HEAD

Part No.	Description	Plate No.	No. per Unit	Remarks
10528	CYLINDER HEAD ASSEMBLY, COMPLETE (SD.1145) comprising: Cylinder Head, Valves, Valve Guides, Springs, Tappets, Tappet Guides, Adjusting Pads, Camshafts, Camshaft Covers, Filler Cap, Rev. Counter Generator, Breather Cover, etc.		1	
C.23241	CYLINDER HEAD ASSEMBLY	5-1	1	
C.2326	Stud, in Cylinder Head, fixing Camshaft Bearing Caps and Camshaft Covers	5-2	16	
C.2373	Ring Dowel, on Studs	5-3	16	
C.2323	"D" Washer, on Studs	5-4	16	
UFN.131/L	Nut, securing Camshaft Bearing Caps		16	
FG.105/X	Washer, Spring, under Nuts		16	
C.317	Core Plug, in exhaust face of Cylinder Head		2	
C.2157	Core Plug, Headed, at top of Cylinder Head	5-5	3	
C.2296/2	Washer (Copper) on Core Plugs	5-6	3	
C.15509	Guide, for Inlet Valve	5-7	6	
C.15506	Guide, for Exhaust Valve		6	
C.12507	Insert, for Inlet Valve	5-8	6	
C.9865	Insert, for Exhaust Valve		6	
C.7262	Guide, for Tappets	5-9	12	
C.21702	Gasket, between Cylinder Head and Cylinder Block	5-10	1	
C.2189	Stud (Short) fixing Cylinder Head to Timing Cover and Cylinder Block	5-11	4	
UFN.131/L	Nut, on Studs		4	
FW.105/E	Washer (Copper) under Nuts, at fixing to Front Timing Cover		2	
FG.105/X	Washer, Spring, under Nuts, at fixing to Cylinder Block		2	
C.2325	Stud, in Cylinder Head, fixing Exhaust Manifolds	5-12	13	11 required at Engine No. 7E. 6333 and subs.
C.7624	Stud, in Cylinder Head, fixing Exhaust Manifolds, Dipstick Retaining Clip, Gearbox Breather Pipe, and Alternator Shield	5-13	3	5 required at Engine No. 7E. 6333 and subs.
UFN.131/Q	Nut (Bronze) securing Exhaust Manifolds to Cylinder Head		16	
FG.105/X	Washer, Spring, under Nuts		16	
C.11761	Stud, in Cylinder Head, fixing Inlet Manifold	5-14	18	
C.4202/2	Nut, on Inlet Manifold Studs		18	
FG.105/X	Washer, Spring, under Nuts		18	
C.6727/1	Stud, at front end of Cylinder Head, Fixing Camshaft Covers	5-15	6	
C.6727	Stud, in front face of Cylinder Head, fixing Breather Housing	5-16	4	
C.2328	Dome Nut, securing Cylinder Head to Cylinder Block		14	
C.2385	"D" Washer, under Dome Nuts		6	
FW.207/T	Washer, Plain, under Dome Nuts		8	
C.23607	Engine Lifting Bracket	5-17	2	
10524	GASKETS SET FOR DECARBONISING ENGINE (SD.1141)		1	
10525	SEALS SET FOR DECARBONISING ENGINE (SD.1142)		1	
C.12444	INLET VALVE	5-18	6	
C.21942	EXHAUST VALVE	5-19	6	

CYLINDER HEAD

Part No.	Description	Plate No.	No. per Unit	Remarks
C.7137	VALVE SPRING, INNER	5—20	12	
C.7136	VALVE SPRING, OUTER	5—21	12	
C.2181	Seat, for Valve Springs	5—22	12	
C.2159	Collar, at top of Valve Springs	5—23	12	
C.430	Cotter, retaining Collar to Valve Stems	5—24	12	
C.7213/1	TAPPET	5—25	12	
VALVE ADJUSTING PADS				
C.2243/A	Adjusting Pad (.085" thick)	5—26	12	SELECTIVE SIZES Choose Pad of desired thickness
C.2243/B	Adjusting Pad (.086" thick)	5—26	12	
C.2243/C	Adjusting Pad (.087" thick)	5—26	12	
C.2243/D	Adjusting Pad (.088" thick)	5—26	12	
C.2243/E	Adjusting Pad (.089" thick)	5—26	12	
C.2243/F	Adjusting Pad (.090" thick)	5—26	12	
C.2243/G	Adjusting Pad (.091" thick)	5—26	12	
C.2243/H	Adjusting Pad (.092" thick)	5—26	12	
C.2243/I	Adjusting Pad (.093" thick)	5—26	12	
C.2243/J	Adjusting Pad (.094" thick)	5—26	12	
C.2243/K	Adjusting Pad (.095" thick)	5—26	12	
C.2243/L	Adjusting Pad (.096" thick)	5—26	12	
C.2243/M	Adjusting Pad (.097" thick)	5—26	12	
C.2243/N	Adjusting Pad (.098" thick)	5—26	12	
C.2243/O	Adjusting Pad (.099" thick)	5—26	12	
C.2243/P	Adjusting Pad (.100" thick)	5—26	12	
C.2243/Q	Adjusting Pad (.101" thick)	5—26	12	
C.2243/R	Adjusting Pad (.102" thick)	5—26	12	
C.2243/S	Adjusting Pad (.103" thick)	5—26	12	
C.2243/T	Adjusting Pad (.104" thick)	5—26	12	
C.2243/U	Adjusting Pad (.105" thick)	5—26	12	
C.2243/V	Adjusting Pad (.106" thick)	5—26	12	
C.2243/W	Adjusting Pad (.107" thick)	5—26	12	
C.2243/X	Adjusting Pad (.108" thick)	5—26	12	
C.2243/Y	Adjusting Pad (.109" thick)	5—26	12	
C.2243/Z	Adjusting Pad (.110" thick)	5—26	12	
C.14985	INLET CAMSHAFT	5—27	1	
C.13081	EXHAUST CAMSHAFT	5—28	1	
C.2288	Bearing, for Camshafts	5—29	16 halves	
C.2324	OIL THROWER AT REAR END OF EXHAUST CAMSHAFT	5—30	1	
UFS.137/4R	Screw, Set, securing Oil Thrower to Exhaust Camshaft	5—31	1	
FV.106/E	Washer (Copper) on Setscrew	5—32	1	
C.19044	"O" Ring, at rear, between Exhaust Camshaft Cover and Cylinder Head	5—33	1	

CYLINDER HEAD

Part No.	Description	Plate No.	No. per Unit	Remarks
C.19043	FLANGED SEALING PLUG AT LEFT-HAND REAR OF CYLINDER HEAD	5—34	1	
C.7134/2 FW.104/E	Screw , Set, securing Sealing Plug to Cylinder Head Washer , Coppon Setscrews			
C.14991	SEAL, BETWEEN REAR BEARING CAP AND RIGHT-HAND (INLET) CAMSHAFT, FOR REV. COUNTER GENERATOR	5—35	1	
C.16771	ADAPTOR, AT REAR OF RIGHT-HAND (INLET) CAMSHAFT, FOR ELECTRIC REV. COUNTER GENERATOR	5—36	1	
C.25426	DRIVING DOG, COUPLING ADAPTOR TO ELECTRIC REV. COUNTER GENERATOR	5—37		
C.16773	Circlip , retaining Driving Dog to Adaptor	5—38	1	
C.14996	GENERATOR, AT REAR OF INLET CAMSHAFT, FOR ELECTRIC REV. COUNTER (TV.1100/00)	5—39	1	
C.14990	"O" Ring, on Generator	5—40	1	
C.14992	Screw (Allen Head) securing Generator to Cylinder Head	5—41	3	
C.15918	Plate Washer , on Screws, adjacent to Cylinder Head	5—42	1	
C.15919	Lock Washer , between head of Screws and Plate Washer	5—43	3	
C.14987	COVER FOR R.H. (INLET) CAMSHAFT	5—44	1	
C.19042	COVER FOR L.H. (EXHAUST) CAMSHAFT	5—45	1	Fitted from Engine No. 7E.1001 to 7E.2895
C.25469	COVER FOR L.H. (EXHAUST) CAMSHAFT	5—45	1	Fitted to Engine No. 7E. 2896 and subs.
C.6735	Gasket , between L.H. Camshaft Cover and Cylinder Head	5—46	1	
C.14988	Gasket , between R.H. Camshaft Cover and Cylinder Head	5—47	1	
C.2327 FW.104/E	Dome Nut , securing Camshaft Covers to Cylinder Head Washer (Copper) under Dome Nuts	5—48 5—49	22 22	

CYLINDER HEAD

Part No.	Description	Plate No.	No. per Unit	Remarks
C.1022	OIL FILLER CAP ON EXHAUST CAMSHAFT COVER	5—50	1	
C.419	Washer (Fibre) on Filler Cap		1	Fitted from Engine No. 7E.1001 to 7E.2895
C.25480	"O" Ring , on Filler Cap	5—51	1	Fitted to Engine No. 7E.2896 and subs.
C.5849	OIL PIPE, FROM CYLINDER BLOCK TO REAR OF CYLINDER HEAD	5—52	1	
C.5846	Banjo Bolt , securing Oil Pipe to Cylinder Head and Block	5—53	3	
C.4146	Washer (Copper) on Banjo Bolt, at each side of Banjo	5—54	6	
C.23874	FRONT COVER AND BREATHER HOUSING ASSEMBLY	5—55	1	NOT REQUIRED FOR U.S.A. Fitted from Chassis No. 1E.1001 to 1E.1252 1E.10001 to 1E.11048 1E.20001 to 1E.20691 1E.30001 to 1E.31077
C.18604/1	Gauze Filter Assembly , behind Front Cover	5—56	1	
C.2227	Gasket , at front and rear of Filter	5—57	2	
C.2327	Dome Nut , securing Front Cover to Cylinder Head	5—58	4	
FG.104/X	Washer , Spring, under Dome Nuts		4	
C.18591	ELBOW HOSE, BETWEEN TOP OF BREATHER HOUSING AND BREATHER PIPE	5—59	1	
C.15886/8	Clip , securing Elbow Hose to Breather Housing and Pipe	5—60	2	
C.24740	BREATHER PIPE FROM ELBOW HOSE TO ADAPTOR ON AIR BOX BASE	5—61	1	
C.24739	Clip , on Water Outlet Pipe Stud, securing Breather Pipe	5—62	1	
UFS.119/4R	Screw , Set, through Clip		1	
UFN.119/L	Nut , on Setscrew		1	
C.723/A	Washer , Shakeproof, under Nut		1	
C.18589	HOSE, BETWEEN BREATHER PIPE AND ADAPTOR ON AIR BOX BASE	5—63	1	NOT REQUIRED FOR U.S.A. Fitted from Chassis No. 1E.1001 to 1E.1252 1E.10001 to 1E.11048 1E.20001 to 1E.20691 1E.30001 to 1E. 31077
C.15886/8	Clip , securing Hose	5—64	2	
C.19003	ADAPTOR, ON AIR BOX BASE, FOR CONNECTION OF HOSE FROM BREATHER PIPE	5—65	1	
C.19006	Gasket , under Adaptor	5—66	1	
UFN.125/L	Nut , securing Adaptor		2	
FG.104/X	Washer , Spring, under Nuts		2	

CYLINDER HEAD

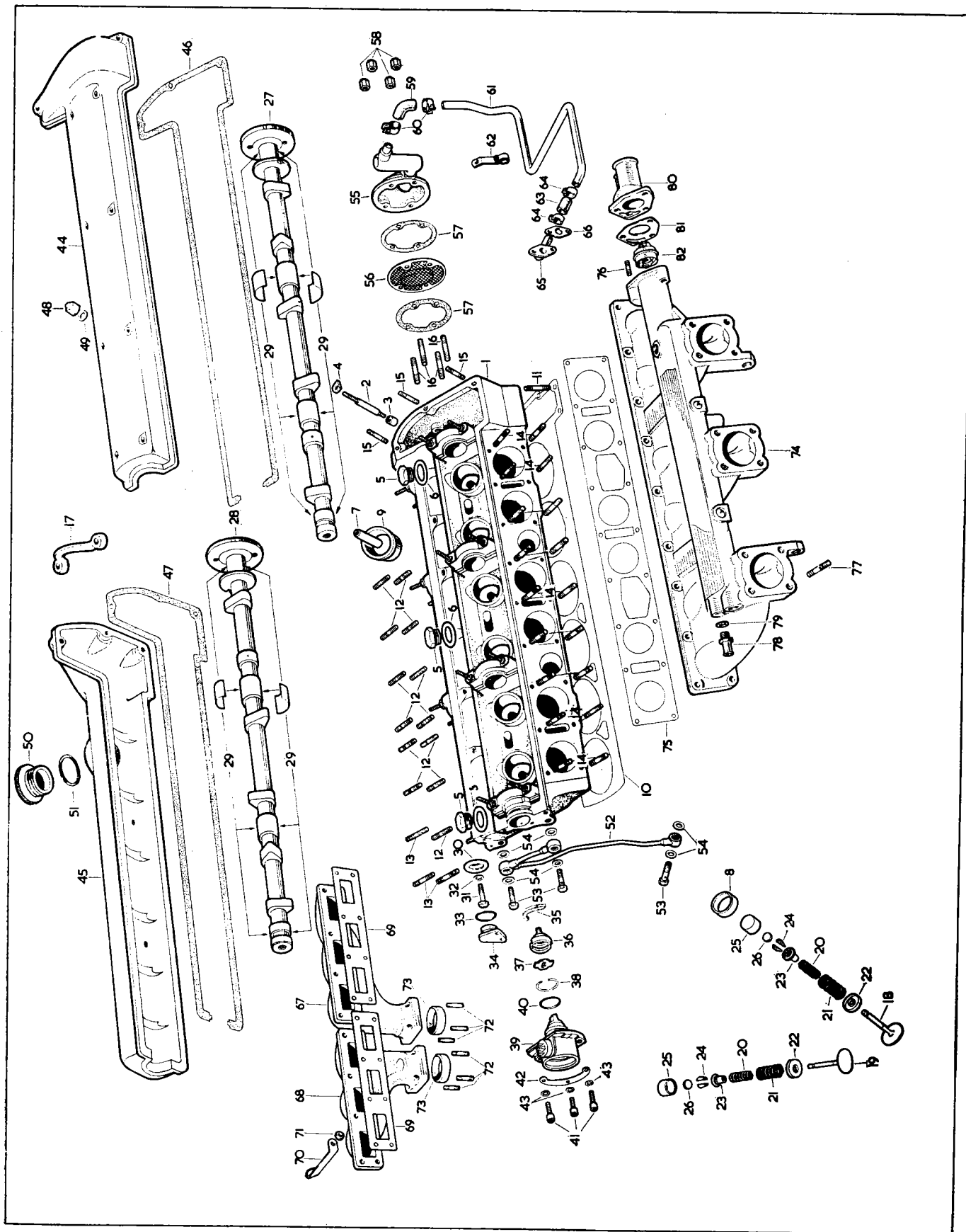
Part No.	Description	Plate No.	No. per Unit	Remarks
C.25261	FRONT COVER AND BREATHER HOUSING ASSEMBLY		1	Fitted to Chassis No. 1E.1253 and subs. 1E.11049 and subs. 1E.20692 and subs. 1E.31078 and subs. AND TO ALL CARS EXPORTED TO U.S.A.
C.18604/1	Gauze Filter Assembly , behind Front Cover		1	
C.2227	Gasket , at front and rear of Gauze Filter		2	
C.2327	Dome Nut , securing Front Cover to Cylinder Head		4	
FG.104/X	Washer , Spring, under Dome Nuts		4	
C.25258	BREATHER PIPE FROM HOSE TO ADAPTOR ON AIR BOX BASE		1	Fitted to Chassis No. 1E.1253 and subs. 1E.11049 and subs. 1E.20692 and subs. 1E.31078 and subs. AND TO ALL CARS EXPORTED TO U.S.A.
C.25268	ADAPTOR, ON AIR BOX BASE, FOR CONNECTION OF HOSE FROM BREATHER PIPE		1	
C.25271	Gasket , under Adaptor		1	
UFN.125/L	Nut , securing Adaptor		2	
FG.104/X	Washer , Spring, under Nuts		2	
C.25263	HOSE, BETWEEN TOP OF BREATHER HOUSING AND BREATHER PIPE, AND BETWEEN BREATHER PIPE AND ADAPTOR		2	AND TO ALL CARS EXPORTED TO U.S.A.
C.2905/3	Clip , securing Hoses		4	
C.18396	EXHAUST MANIFOLD, FRONT	5—67	1	
C.18397	EXHAUST MANIFOLD, REAR	5—68	1	
C.2318	Gasket , between Exhaust Manifolds and Cylinder Head	5—69	2	
C.15848	Clip , under Manifold Nut, retaining Dipstick	5—70	1	
C.19706	Distance Piece , under Clip	5—71	1	
C.2369	Stud , in outlet flange of Exhaust Manifolds, for attachment of Exhaust Down Pipes	5—72	8	See also Exhaust System
C.17916	Nut , securing Exhaust Down Pipes to Manifolds		8	
FW.106/T	Washer , Plain, under Nuts		8	
C.18405/1	Sealing Ring , between Manifolds and Exhaust Down Pipes	5—73	2	
C.24558	INLET MANIFOLD ASSEMBLY	5—74	1	
C.25078	Adaptor , at rear of Inlet Manifold, for connection of Brake Servo Vacuum Hose		1	
C.23232/1	Gasket , between Inlet Manifold and Cylinder Head	5—75	1	
C.2496	Stud , in Inlet Manifold, for attachment of Water Outlet Pipe		2	NOT REQUIRED FOR U.S.A. Fitted from Chassis No. 1E.1001 to 1E.1252 1E.10001 to 1E.11048 1E.20001 to 1E.20691 1E.30001 to 1E.31077
C.18232	Stud , in Inlet Manifold, for attachment of Water Outlet Pipe		1	
C.2155	Distance Piece , on Stud supporting Clip for Breather Pipe		1	

CYLINDER HEAD

Part No.	Description	Plate No.	No. per Unit	Remarks
C.2496	Stud, in Inlet Manifold, for attachment of Water Outlet Pipe	5—76	3	Fitted to Chassis No. 1E.1253 and subs. 1E.11049 and subs. 1E.20692 and subs. 1E.31078 and subs. AND TO ALL CARS EXPORTED TO U.S.A.
C.18232 C.4202/2 FG.105/X	Stud, in Inlet Manifold, for attachment of Carburetters Nut, on Studs Washer, Spring, under Nuts	5—77	12 12 12	
C.17421	ADAPTOR, AT REAR OF INLET MANIFOLD, FOR HEATER WATER FEED	5—78	1	
C.2296/1	Washer (Copper) on Adaptor	5—79	1	
C.23233	WATER OUTLET PIPE ON INLET MANIFOLD	5—80	1	
C.23234 C.4202/2 FG.105/X	Gasket, between Water Outlet Pipe and Inlet Manifold Nut, securing Water Outlet Pipe to Inlet Manifold Washer, Spring, under Nuts	5—81	1 3 3	
C.20766	THERMOSTAT IN INLET MANIFOLD (OPENING TEMPERATURE 70° TO 75°C.) (159° TO 168°F.)	5—82	1	
C.20766/1	THERMOSTAT IN INLET MANIFOLD (OPENING TEMPERATURE 79° TO 84°C.) (174° TO 183°F.)	5—82	1	FOR USE ONLY IN COLD CLIMATES
N.5	SPARKING PLUG (CHAMPION)		6	
5520/1	HIGH TENSION SPARKING PLUG LEAD (21 FEET LONG)		1	
C.16979	TERMINAL FOR SPARKING PLUG LEAD (INCORPORATING SUPPRESSOR)		6	
C.18285	INSULATION SLEEVE (RUBBER) FOR SPARKING PLUG TERMINALS		6	

CYLINDER HEAD

Part No.	Description	Plate No.	No. per Unit	Remarks
C.25127	CLIP, RETAINING SPARKING PLUG LEADS TO FRONT TIMING COVER		1	
3204	Grommet, in Clip		1	
C.24795	Distance Piece, at fixing of Clip		1	
C.19889	SLEEVE (P.V.C.) ON SPARKING PLUG LEADS AT FRONT OF CYLINDER HEAD		1	
C.24126	CONDUIT, ALONG CENTRE OF CYLINDER HEAD, ENCLOSING SPARKING PLUG LEADS		1	



TIMING GEAR

Part No.	Description	Plate No.	No. per Unit	Remarks
C.24686	SPROCKET FOR CAMSHAFTS	6—1	2	
1003	Adjusting Plate , inside Camshaft Sprockets	6—2	2	
C.2193	Circlip , retaining Adjusting Plates in Sprockets	6—3	2	
C.2178	Guide Pin , through Adjusting Plates	6—4	2	
C.2194	Star Washer , on Guide Pins, behind Adjusting Plates	6—5	2	
C.2261	Circlip , retaining Guide Pins	6—6	2	
C.2310	Screw , Set, securing Adjusting Plates and Sprockets to Camshafts		4	
C.4128/1	FRONT BRACKET, MOUNTING TIMING GEAR	6—7	1	
C.21703	REAR BRACKET, MOUNTING TIMING GEAR	6—8	1	
C.2182	Stud , fixing front and rear Mounting Brackets together		4	
UFN.125/L	Nut , on Studs		4	
C.724	Washer , Shakeproof, under Nuts		4	
UFB.131/16R	Bolt , securing Front Bracket to Cylinder Block		4	
C.740	Washer , Shakeproof, on Bolts		4	
C.24685	IDLER SPROCKET (21 TEETH)	6—9	1	
C.2319	Bush , for Idler Sprocket		1	
C.2177	ECCENTRIC SHAFT, THROUGH IDLER SPROCKET, FOR ADJUSTMENT OF UPPER TIMING CHAIN	6—10	1	
C.2282	Plug , in end of Eccentric Shaft		1	
C.4404	MICRO-ADJUSTMENT PLATE, ON FACE OF FRONT MOUNTING BRACKET, FOR UPPER TIMING CHAIN	6—11	1	
C.3338/4	Nut , securing Adjustment Plate to Eccentric Shaft		1	
C.742	Washer , Shakeproof, under Nut		1	
C.4405	Plunger Pin , in Front Mounting Bracket, locking Adjustment Plate	6—12	1	
C.2297	Spring , behind Plunger Pin	6—13	1	
C.25275	INTERMEDIATE SPROCKET ASSEMBLY AT TOP OF LOWER TIMING CHAIN	6—14	1	
C.2320	Bush , in Intermediate Sprocket		1	

TIMING GEAR

Part No.	Description	Plate No.	No. per Unit	Remarks
C.21704	SHAFT, HOLDING INTERMEDIATE SPROCKET	6—15	1	
C.16626	Shim , for adjustment of End Float on Shaft	6—16	As req'd	
C.2335	Circlip , retaining Shaft	6—17	1	
C.22599	Peg , locating Shaft in Rear Mounting Bracket	6—18	1	
C.2256	UPPER TIMING CHAIN	6—19	1	
C.13616	L.H. DAMPER ASSEMBLY FOR UPPER TIMING CHAIN	6—20	1	
C.13617	R.H. DAMPER ASSEMBLY FOR UPPER TIMING CHAIN	6—21	1	
C.21734	Distance Piece , for Upper Timing Chain Dampers	6—22	4	
C.2255	LOWER TIMING CHAIN	6—23	1	
C.21815	INTERMEDIATE DAMPER ASSEMBLY FOR LOWER TIMING CHAIN	6—24	1	
UFS.131/5R	Screw , Set, securing Intermediate Damper to Cylinder Block		2	
C.21831	Tab Washer , on Setscrews		1	
C.13614/1	VIBRATION DAMPER FOR LOWER TIMING CHAIN	6—25	1	
UFS.131/5R	Screw , Set, securing Vibration Damper to Cylinder Block		2	
C.20397	Tab Washer , on Setscrews		1	
C.10332	HYDRAULIC TENSIONER ASSEMBLY, FOR LOWER TIMING CHAIN	6—26	1	
6029	Tab Washer , retaining Adjuster Plug		1	
C.9766	Shim , for adjustment of Hydraulic Chain Tensioner	6—27	As req'd	
UFB.125/11R	Bolt , securing Hydraulic Chain Tensioner to Cylinder Block		2	
C.10333	Tab Washer , retaining Bolts		1	
6265	REPAIR KIT FOR HYDRAULIC CHAIN TENSIONER (SD.1042)		1	
C.13457	FILTER GAUZE, IN CYLINDER BLOCK, BEHIND HYDRAULIC CHAIN TENSIONER	6—28	1	

TIMING GEAR

Part No.	Description	Plate No.	No. per Unit	Remarks
C.8614/1	FRONT TIMING COVER	6—29	1	
C.8615	Gasket , between Timing Cover and Cylinder Block	6—30	2 halves	
C.24611	Oil Seal , between Timing Cover and Oil Sump	6—31	1	
C.23229	Stud , in Front Timing Cover, fixing Water Pump		3	} Fitted from Engine No. 7E.1001 to 7E.1404
C.23226	Stud , in Cylinder Block, fixing Front Timing Cover and Water Pump		2	
UFN.131/L	Nut , on Studs		5	
FG.105/X	Washer , Spring, under Nuts		5	
UFB.131/15R	Bolt , securing Water Pump to Front Timing Cover		3	} Fitted to Engine No. 7E.1405 and subs.
UFB.131/26R	Bolt , securing Water Pump and Front Timing Cover to Cylinder Block		2	
FG.105/X	Washer , Spring, on Bolts		5	
C.2183	Stud , in Front Timing Cover, fixing Cylinder Head		2	
UFN.131/L	Nut , on Studs		2	
FG.105/X	Washer , Spring, under Nuts		2	
C.2325	Stud , in Front Timing Cover, fixing Oil Sump		4	
UFN.131/L	Nut , on Studs		4	
C.725	Washer , Shakeproof, under Nuts		4	
UFB.131/9R	Bolt , securing Front Timing Cover to Cylinder Block		1	} Fitted from Engine No. 7E. 1001 to 7E. 6332
UFB.131/14R	Bolt , securing Front Timing Cover to Cylinder Block		1	
UFB.131/15R	Bolt , securing Front Timing Cover and Alternator Shield to Cylinder Block		1	} Fitted to Engine No. 7E. 6333 and subs.
UFB.131/21R	Bolt , securing Water Pump and Front Timing Cover to Cylinder Block		2	
UFB.131/22R	Bolt , securing High Tension Cable Clip and Front Timing Cover to Cylinder Block		1	
FG.105/X	Washer , Spring, on Bolts		5	
UFB.137/11R	Bolt , securing Front Timing Cover to Cylinder Block		3	
FG.106/X	Washer , Spring, on Bolts		3	
C.24455	BRACKET, ON WATER PUMP, FOR ALTERNATOR ADJUSTING LINK	6—32	1	
C.24456	Distance Washer , between Bracket and Water Pump		2	
C.23381	BRACKET ASSEMBLY, ON FRONT TIMING COVER, FOR AUTOMATIC FAN BELT TENSIONER	6—33	1	
C.20955/5	Bush , in Bracket		2	
UFB.137/13R	Bolt , securing Bracket and Front Timing Cover to Cylinder Block		1	
UFB.137/14R	Bolt , securing Bracket and Front Timing Cover to Cylinder Block		1	
FG.106/X	Washer , Spring, on Bolts		2	
C.18447	TORSION SPRING, FOR AUTOMATIC ADJUSTMENT OF FAN BELT	6—34	1	
C.21330	CARRIER FOR JOCKEY PULLEY	6—35	1	
C.8737/2	Nut , Self-Locking, retaining Carrier to Bracket		1	
C.21326	Thrust Washer and Limiting Stop , under Nut		1	

TIMING GEAR

Part No.	Description	Plate No.	No. per Unit	Remarks
C.19521	JOCKEY PULLEY ASSEMBLY, APPLYING TENSION TO FAN BELT	6—36	1	
C.3968/2	Nut, Self-Locking, securing Jockey Pulley to Carrier		1	

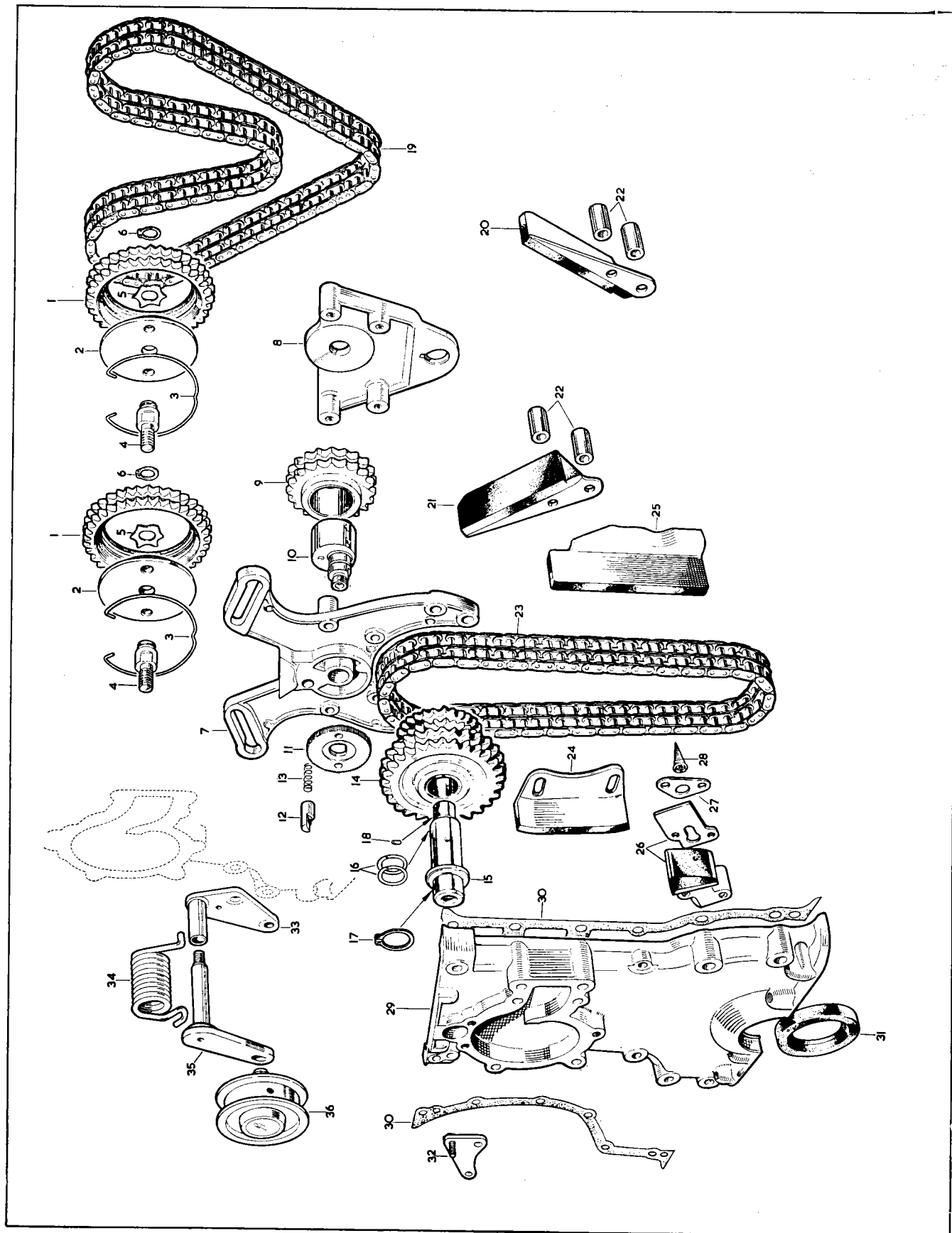


PLATE 6

CARBURETTERS AND PETROL FILTER

Part No.	Description	Plate No.	No. per Unit	Remarks
C.22991	FRONT CARBURETTER ASSEMBLY (HD.8) (AUC.9247)	7—1	1	
10338	Body only (AUD.9171)	7—2	1	
7090	Adaptor, for Ignition Union (AUC.2044)	7—3	1	
7091	Gasket, under Adaptor (AUC.2014)	7—4	1	
5618	Screw, securing Adaptor (AUC.2175)		2	
7105	Washer, Shakeproof, on Screws (AUA.4643)		2	
7106	Ignition Union (AUC.4490)	7—5	1	
8763	Suction Chamber and Piston Assembly (AUC.8063)	7—6	1	
7093	Screw, holding Jet Needle in position (AUC.2057)		1	
8764	Damper Assembly, in Suction Chamber (AUC.8115)	7—7	1	
7095	Washer, for Damper (AUC.4900)	7—8	1	
7871	Spring, assisting return of Piston (AUC.2107)	7—9	1	
7872	Skid Washer, under Spring (AUC.1048)	7—10	1	
5618	Screw, securing Suction Chamber to Carburetter Body (AUC.2175)		4	
5980	Jet Needle (UM)	7—11	1	
7860	Jet Assembly (comprising Jet Unit, with Diaphragm and Cup) (AUC.8156)	7—12	1	
6958	Jet Bearing (AUC.2001)	7—13	1	
6959	Nut, locking Jet Bearing (AUC.2002)	7—14	1	
8765	Spring, under Jet Diaphragm (AUD.2093)	7—15	1	
8766	Jet Housing Assembly (AUC.8655)	7—16	1	
8759	Shoe and Rod Assembly, for operation of Throttle during Cold Starting (AUC.8962)	7—17	1	
10939	Return Spring, for Shoe and Rod Assembly (AUD.2070)	7—18	1	
8761	Plate, at top of Shoe and Rod Assembly (AUC.2019)	7—19	1	
7879	Screw, securing Plate (AUC.4790)		1	
7105	Washer, Shakeproof, on Screw (AUA.4643)		1	
7048	Screw, in Plate, for operation of Choke/Throttle opening (AUC.2521)	7—20	1	
7049	Spring, on Screw (AUC.2451)	7—21	1	
6993	Float Chamber Assembly (AUC.2009)	7—22	1	
7115	Bolt, securing Float Chamber to Carburetter Body (AUC.2110)		4	
7105	Washer, Shakeproof, on Bolts (AUA.4643)		4	
10026	Lid, for Float Chamber (AUD.2284)	7—23	1	
1090	Float (AUC.1123)	7—24	1	
10532	Needle and Seat (Viton) controlling Petrol Flow to Float Chamber (AUD.9585)	7—25	1	
10027	Lever, operating Float Needle (AUD.2285)	7—26	1	
1153	Pin, securing Lever to Float Chamber Lid (AUC.1152)	7—27	1	
7119	Gasket, under Float Chamber Lid (AUC.1147)	7—28	1	
5832	Cap Nut, securing Lid (AUC.1867)	7—29	1	
1298	Serrated Washer (Fibre) on Cap Nut, adjacent to Lid (AUC.1928)	7—30	1	
7120	Washer (Aluminium) on Cap Nut (AUC.1557)	7—31	1	
479	Filter, in Inlet Connection on Float Chamber Lid (AUC.2139)	7—32	1	
C.11488	Banjo Bolt, securing Feed Pipe to Float Chamber Lid (AUC.2698)	7—33	1	} See also Fuel System
C.11489	Washer (Fibre) on Banjo Bolt (AUC.2141)	7—34	2	
6967	Valve, for slow-running adjustment (AUC.2028)	7—35	1	
6966	Spring, for slow-run Valve (AUC.2027)	7—36	1	
6968	Gland Washer, for slow-run Valve (AUC.2029)	7—37	1	
6969	Dished Washer (Brass) at top of Gland Washer (AUC.2030)	7—38	1	
C.22992	CENTRE CARBURETTER ASSEMBLY (HD.8) (AUC.9248)	7—39	1	
10339	Body only (AUD.9172)		1	
8763	Suction Chamber and Piston Assembly (AUC.8063)		1	
7093	Screw, holding Jet Needle in position (AUC.2057)		1	
8764	Damper Assembly, in Suction Chamber (AUC.8115)		1	

CARBURETTERS AND PETROL FILTER

Part No.	Description	Plate No.	No. per Unit	Remarks
CENTRE CARBURETTER ASSEMBLY				
<i>(Cont'd.)</i>				
7095	Washer, for Damper (AUC.4900)		1	
7871	Spring, assisting return of Piston (AUC.2107)		1	
7872	Skid Washer, under Spring (AUC.1048)		1	
5618	Screw, securing Suction Chamber to Carburetter Body (AUC.2175)		4	
5980	Jet Needle (UM)		1	
7860	Jet Assembly (comprising Jet Unit, with Diaphragm and Cup) (AUC.8156)		1	
6958	Jet Bearing (AUC.2001)		1	
6959	Nut, locking Jet Bearing (AUC.2002)		1	
8765	Spring, under Jet Diaphragm (AUC.2093)		1	
8768	Jet Housing Assembly (AUC.8654)		1	
8759	Shoe and Rod Assembly, for operation of Throttle during Cold Starting (AUC.8962)		1	
10939	Return Spring, for Shoe and Rod Assembly (AUC.2070)		1	
8761	Plate, at top of Shoe and Rod Assembly (AUC.2019)		1	
7879	Screw, securing Plate (AUC.4790)		1	
7105	Washer, Shakeproof, on Screws (AUA.4643)		1	
7048	Screw, in Plate, for operation of Choke/Throttle opening (AUC.2521)		1	
7049	Spring, on Screw (AUC.2451)		1	
8756	Abutment Bracket, for Choke Control Outer Cable (AUC.1288)		1	
8757	Cable Clamp, for Abutment Bracket (AUC.2102)		1	
5803	Bolt, securing Cable Clamp (AUC.2694)		1	
AN.102/L	Nut, on Bolt		1	
5648	Washer, Spring, under Nut (AUC.2246)		1	
6993	Float Chamber Assembly (AUC.2009)		1	
7115	Bolt, securing Float Chamber to Carburetter Body (AUC.2110)		4	
7105	Washer, Shakeproof, on Bolts (AUA.4643)		4	
10026	Lid, for Float Chamber (AUC.2284)		1	
1090	Float (AUC.1123)		1	
10532	Needle and Seat (Viton) controlling Petrol Flow to Float Chamber (AUC.9585)		1	
10027	Lever, operating Float Needle (AUC.2285)		1	
1153	Pin, securing Lever to Float Chamber Lid (AUC.1152)		1	
7119	Gasket, under Float Chamber Lid (AUC.1147)		1	
5832	Cap Nut, securing Lid (AUC.1867)		1	
1298	Serrated Washer (Fibre) on Cap Nut, adjacent to Lid (AUC.1928)		1	
7120	Washer (Aluminium) on Cap Nut (AUC.1557)		1	
479	Filter, in Inlet Connection on Float Chamber Lid (AUC.2139)		1	
C.11488	Banjo Bolt, securing Feed Pipe to Float Chamber Lid (AUC.2698)		1	} See also Fuel System
C.11489	Washer (Fibre) on Banjo Bolt (AUC.2141)		2	
6967	Valve, for slow-running adjustment (AUC.2028)		1	
6966	Spring, for slow-run Valve (AUC.2027)		1	
6968	Gland Washer, for slow-run Valve (AUC.2029)		1	
6969	Dished Washer (Brass) at top of Gland Washer (AUC.2030)		1	

CARBURETTERS AND PETROL FILTER

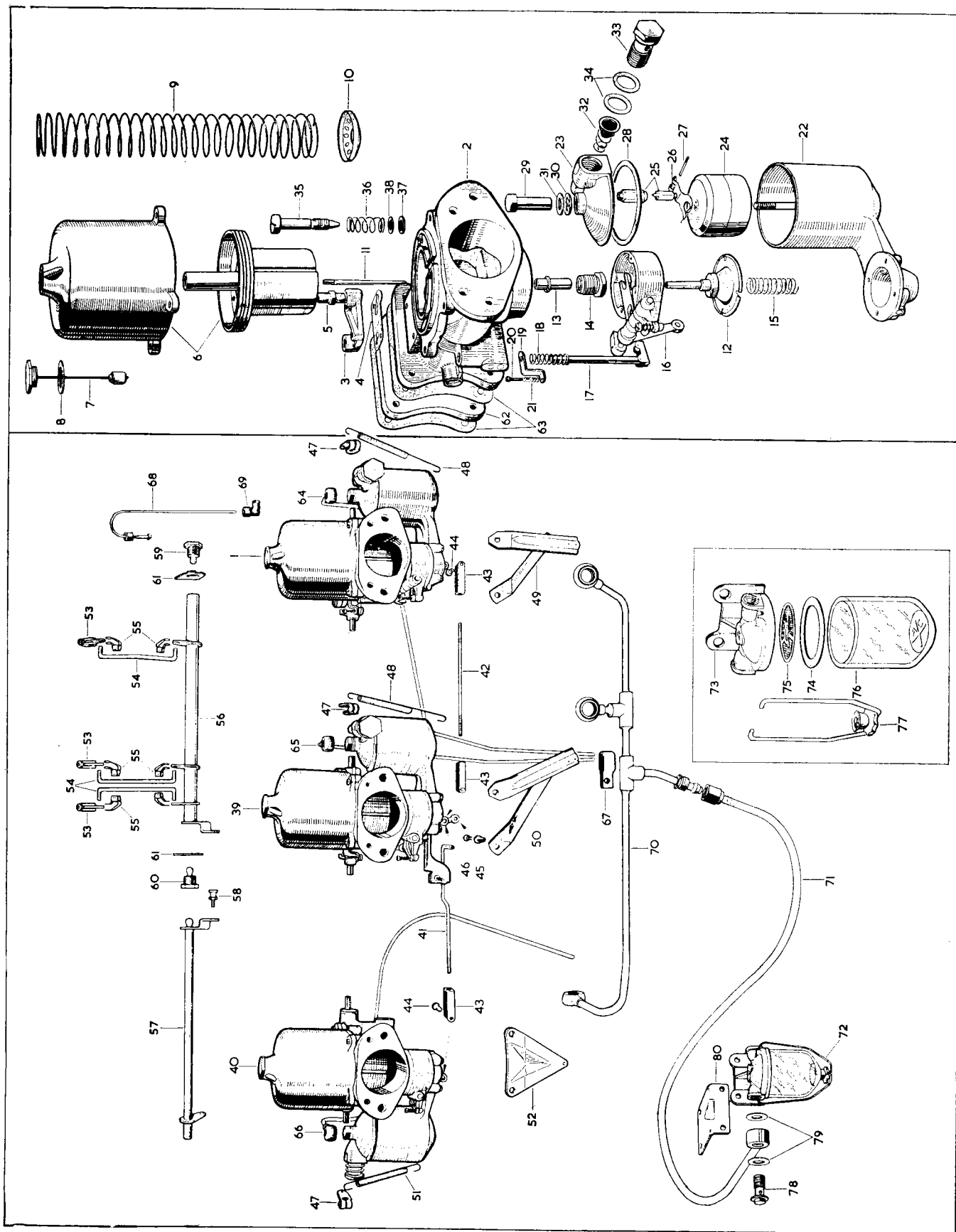
Part No.	Description	Plate No.	No. per Unit	Remarks
C.22993	REAR CARBURETTER ASSEMBLY (HD.8) (AUC.9249)	7—40	1	
8766	Jet Housing Assembly (AUC.8655)		1	
10025	Lid, for Float Chamber (AUD.2283)		1	
	All other items for Rear Carburetter are as for Centre Carburetter C.22992, except that Abutment Bracket 8756 and Cable Clamp 8757 are not fitted.			
10338	BODY FOR FRONT CARBURETTER (AUD.9171)	7—2	1	
7862	Piston Lift Pin (AUC.2065)		1	
7863	Spring, for Lift Pin (AUC.2066)		1	
6964	Seating Washer, for Lift Pin (AUC.2098)		1	
7865	Washer (Brass) at top of Seating Washer (AUC.4944)		1	
7866	Circlip, securing Washers and Spring on Lift Pin (AUC.1250)		1	
10339	BODY FOR CENTRE AND REAR CARBURETTERS (AUD.9172)		2	
7862	Piston Lift Pin (AUC.2065)		2	
7863	Spring, for Lift Pin (AUC.2066)		2	
6964	Seating Washer, for Lift Pin (AUC.2098)		2	
7865	Washer (Brass) at top of Seating Washer (AUC.4944)		2	
7866	Circlip, securing Washers and Spring on Lift Pin (AUC.1250)		2	
8758	CHOKE CONNECTING ROD, BETWEEN REAR AND CENTRE CARBURETTERS (AUC.1427)	7—41	1	
C.10700	CHOKE CONNECTING ROD, BETWEEN CENTRE AND FRONT CARBURETTERS (AUC.2872)	7—42	1	
8755	FORK END, FIXING CONNECTING RODS TO CARBURETTERS (AUC.2256)	7—43	3	
AN.102/L 5511	Nut, securing Fork Ends on Rods (AJD.8012)		3	
	Clevis Pin, retaining Fork Ends to Front and Rear Carburetters (AUC.2108)	7—44	2	
7966	Washer, on Clevis Pins (AUC.8396)		2	
L.102/SU	Split Pin, retaining Clevis Pins, and for retention of Connecting Rod to Centre Fork End (AUC.2109)		4	
C.18832	ADAPTOR, SECURING CHOKE CONTROL CABLE TO CENTRE CARBURETTER (AUC.5058)	7—45	1	
C.18833	Special Screw, securing Cable in Adaptor (AJD.7026)	7—46	1	

CARBURETTERS AND PETROL FILTER

Part No.	Description	Plate No.	No. per Unit	Remarks
C.14371	LEVER, ON CARBURETTER SPINDLES, FOR CONNECTION OF THROTTLE RETURN SPRINGS (AUC.8405)	7—47	3	
5803	Bolt, through Levers (AUC.2694)		3	
5614	Nut, on Bolts (AUC.2156)		3	
7966	Washer, under Nuts (AUC.8396)		3	
C.14366	THROTTLE RETURN SPRING, FOR FRONT AND CENTRE CARBURETTERS	7—48	2	
C.15963	Bracket Assembly, on Front Carburetter Studs, anchoring Throttle Return Spring	7—49	1	
C.24736	Bracket Assembly, on Centre Carburetter Studs, anchoring Throttle Return Spring	7—50	1	
C.15587	THROTTLE RETURN SPRING, FOR REAR CARBURETTER	7—51	1	
C.24737	Bracket, on Inlet Manifold Studs, anchoring Throttle Return Spring	7—52	1	
C.24927	LEVER ASSEMBLY, ON CARBURETTER SPINDLES, FOR CONNECTION OF THROTTLE CONTROL RODS	7—53	3	
C.25148	CONTROL ROD, LINKING CARBURETTER LEVERS TO SLAVE SHAFTS	7—54	3	
C.13824	Clip, securing Control Rods	7—55	6	
C.24741	THROTTLE SLAVE SHAFT ASSEMBLY, FRONT	7—56	1	
C.24742	THROTTLE SLAVE SHAFT ASSEMBLY, REAR	7—57	1	
C.19450	Pin, in Forward Lever of rear Slave Shaft, for Throttle Drive	7—58	1	
C.8667/17	Nut, Self-Locking, securing Pin to Lever		1	
C.18941	Adaptor, in front Boss of Inlet Manifold, supporting front Slave Shaft	7—59	1	
C.18942	Adaptor, in rear Boss of Inlet Manifold, supporting front and rear Slave Shafts	7—60	1	
C.18943	Tab Washer, locking Adaptors	7—61	2	
C.17413	INSULATOR BETWEEN CARBURETTERS AND INLET MANIFOLD	7—62	3	
C.7221	Gasket, at each side of Insulators	7—63	6	

CARBURETTORS AND PETROL FILTER

Part No.	Description	Plate No.	No. per Unit	Remarks
C.16873	OVERFLOW PIPE FOR FRONT CARBURETTER	7—64	1	
C.16874	OVERFLOW PIPE FOR CENTRE CARBURETTER	7—65	1	
C.24738	OVERFLOW PIPE FOR REAR CARBURETTER	7—66	1	
C.14090	Clip, on Oil Cleaner Bolt, securing Overflow Pipes	7—67	1	
C.21576	SUCTION PIPE FROM FRONT CARBURETTER TO DISTRIBUTOR VACUUM UNIT	7—68	1	} See also Electrical Equipment
C.21573	Elbow (P.V.C.) connecting Suction Pipe to Vacuum Unit	7—69	1	
C.15823	PETROL FEED PIPE ASSEMBLY LINKING CARBURETTORS	7—70	1	} See also Fuel System
C.17335	PETROL FEED PIPE ASSEMBLY (NYLON) LINKING CARBURETTORS TO PETROL FILTER	7—71	1	
C.13681	PETROL FILTER ASSEMBLY (7950001)	7—72	1	} See also Fuel System
7297	Filter Casting	7—73	1	
7298	Gasket, between Filter Casting and Glass Bowl	7—74	1	
7299	Filter Gauze	7—75	1	
7300	Glass Bowl	7—76	1	
7301	Retaining Strap Assembly	7—77	1	
C.13705	Banjo Bolt, securing Petrol Pipe to Petrol Filter	7—78	1	} See also Fuel System
C.784	Washer (Fibre) on Banjo Bolt, at each side of Banjo	7—79	2	
C.24825	BRACKET, ON FRAME FIXING BOLT, MOUNTING PETROL FILTER	7—80	1	} See also Fuel System
UFS.131/6R	Screw, Set, securing Petrol Filter to Bracket		2	
UFN.131/L	Nut, on Setscrews		2	
FG.105/X	Washer, Spring, under Nuts		2	

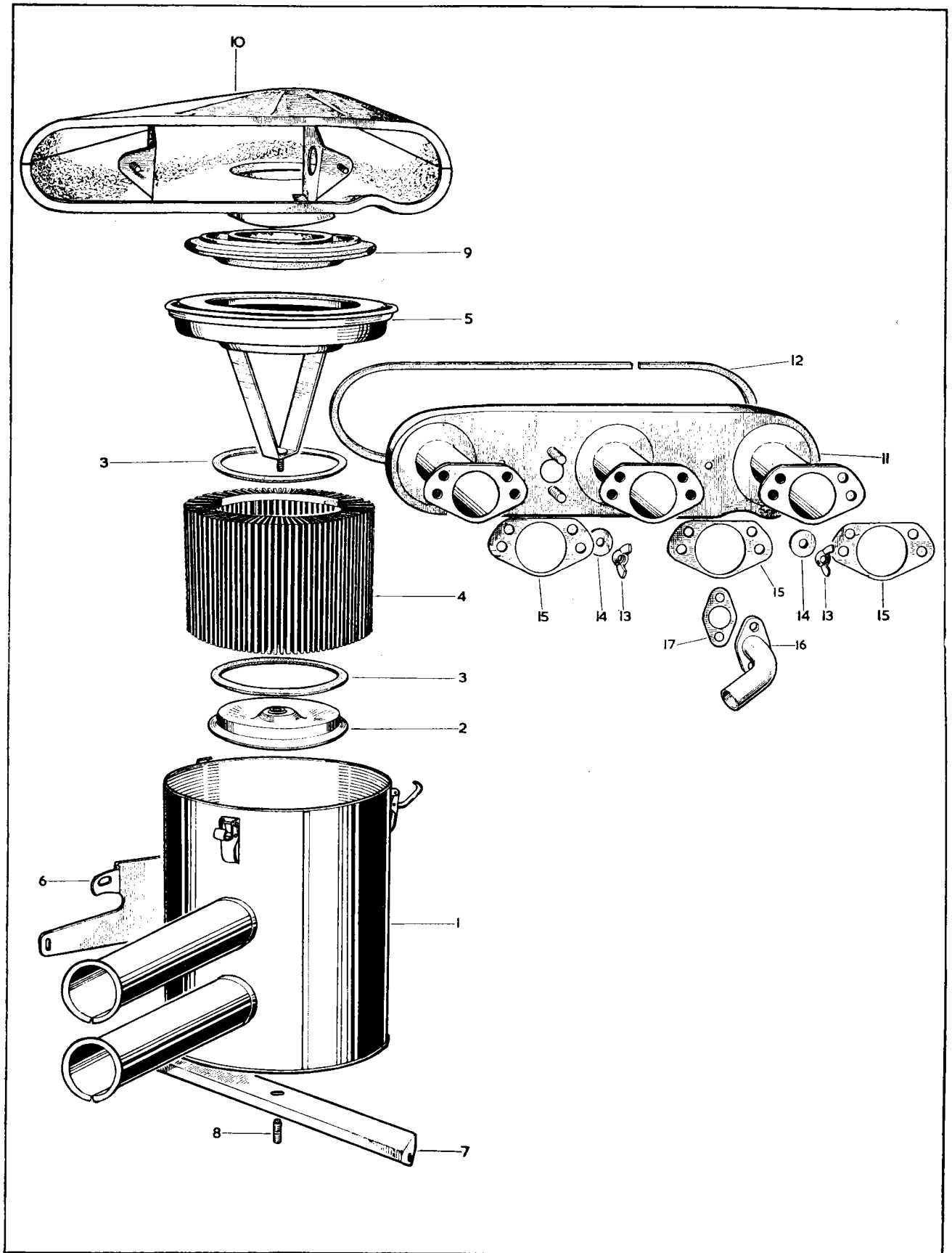


AIR CLEANER INSTALLATION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.17545	AIR CLEANER ASSEMBLY (7955780)		1	
8420	Shell Assembly, for Air Cleaner (7955783)	8—1	1	
8419	Retaining Plate Assembly, for Element (7955782)	8—2	1	
8417	Gasket, at top and bottom of Element (7955504)	8—3	2	
8416	Element (A.4847)	8—4	1	
8418	Top Plate Assembly (7955781)	8—5	1	
C.17651	BRACKET, MOUNTING AIR CLEANER	8—6	1	
UFS.131/4R	Screw, Set, securing Bracket to Air Cleaner		2	
C.725	Washer, Shakeproof, on Setscrews		2	
FW.105/T	Washer, Plain, under Shakeproof Washers		2	
UFS.125/4R	Screw, Set, securing Bracket to Body		2	
C.724	Washer, Shakeproof, on Setscrews		2	
BD.541/20	Washer, Plain, under Shakeproof Washers		2	
C.17652	SUPPORT BRACKET FOR AIR CLEANER	8—7	1	
C.12705	Stud, fixing Support Bracket to Air Cleaner	8—8	1	
UFN.131/L	Nut, on Stud		1	
C.725	Washer, Shakeproof, under Nut		1	
FW.105/T	Washer, Plain, under Shakeproof Washer		1	
UFS.131/4R	Screw, Set, securing Support Bracket to Body		2	
UFN.131/L	Nut, on Setscrews		2	
C.725	Washer, Shakeproof, under Nuts		2	
C.17546	GROMMET (RUBBER) BETWEEN AIR CLEANER AND AIR INTAKE BOX	8—9	1	
C.17533	AIR INTAKE BOX ASSEMBLY	8—10	1	
C.19012	BASE ASSEMBLY FOR AIR INTAKE BOX (COMPLETE WITH TRUMPETS)	8—11	1	NOT REQUIRED FOR U.S.A. Fitted from Chassis No. 1E.1001 to 1E.1252 1E.10001 to 1E.11048 1E.20001 to 1E.20691 1E. 30001 to 1E.31077
C.25266	BASE ASSEMBLY FOR AIR INTAKE BOX (COMPLETE WITH TRUMPETS)		1	Fitted to Chassis No. 1E.1253 and subs. 1E.11049 and subs. 1E.20692 and subs. 1E.31078 and subs. AND TO ALL CARS EXPORTED TO U.S.A.
C.17539	Gasket (Neoprene) between Base and Air Intake Box	8—12	1	
C.12734	Wing Nut, securing Air Intake Box to Base	8—13	2	
C.17544	Special Washer, under Wing Nuts	8—14	2	
C.7164	Gasket, between Base and Carburetters	8—15	3	
C.4202/2	Nut, securing Base to Carburetters		6	
FG.105/X	Washer, Spring, under Nuts		6	

AIR CLEANER INSTALLATION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.19003	ADAPTOR, ON BASE, FOR BREATHER HOSE	8—16	1	NOT REQUIRED FOR U.S.A. Fitted from Chassis No. 1E.1001 to 1E.1252 1E.10001 to 1E.11048 1E.20001 to 1E.20691 1E.30001 to 1E.31077
C.19006	Gasket, under Adaptor	8—17	1	
UFN.125/L	Nut, securing Adaptor		2	
FG.104/X	Washer, Spring, under Nuts		2	
C.25268	ADAPTOR, ON BASE, FOR BREATHER HOSE		1	Fitted to Chassis No. 1E.1253 and subs. 1E.11049 and subs. 1E.20692 and subs. 1E.31078 and subs. AND TO ALL CARS EXPORTED TO U.S.A.
C.25271	Gasket, under Adaptor		1	
UFN.125/L	Nut, securing Adaptor		2	
FG.104/X	Washer, Spring, under Nuts		2	

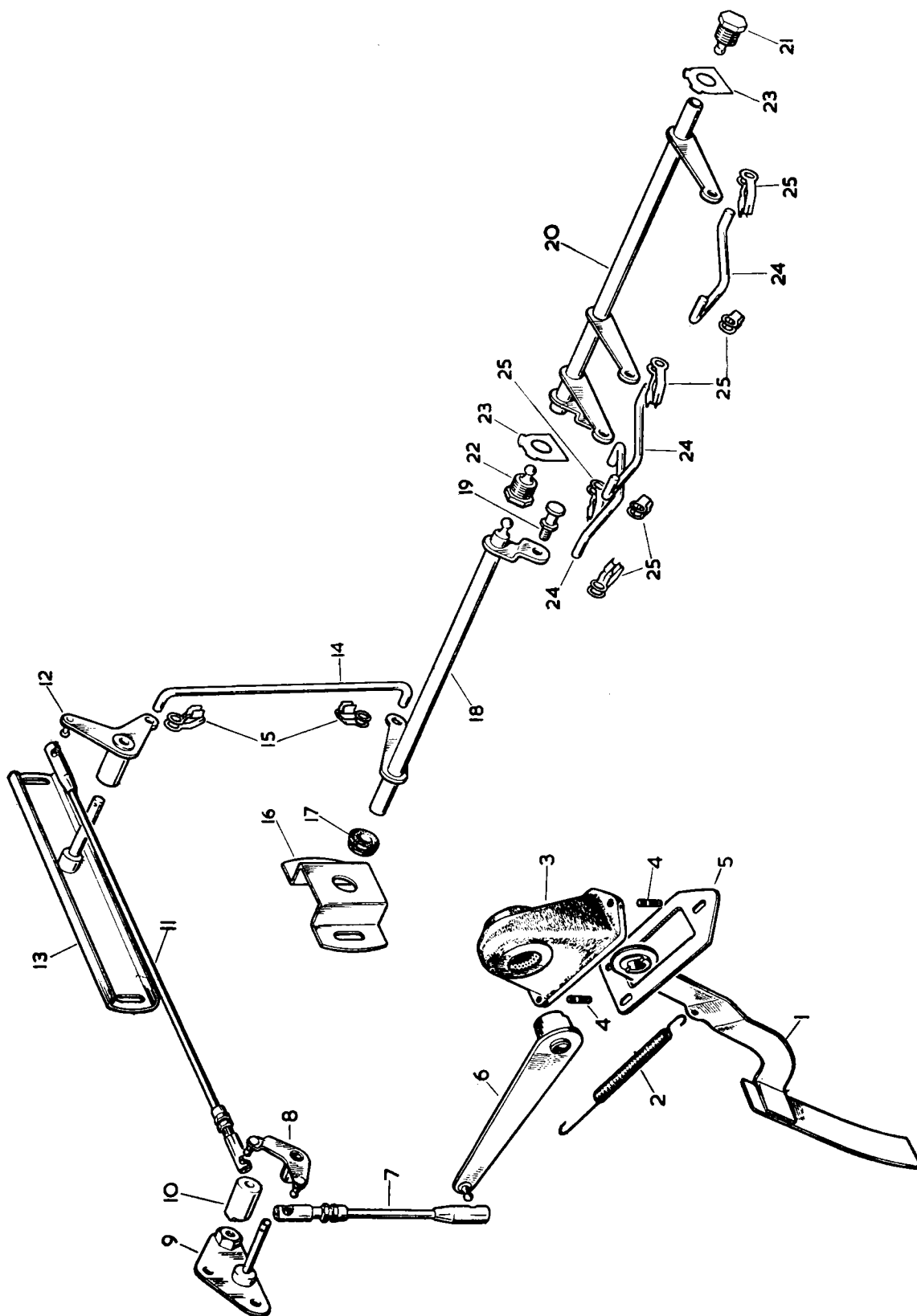


ACCELERATOR CONTROLS (R.H. DRIVE CARS ONLY)

Part No.	Description	Plate No.	No. per Unit	Remarks
C.20223	ACCELERATOR PEDAL ASSEMBLY	9—1	1	
C.14366	Return Spring, for Accelerator Pedal	9—2	1	
C.17844	HOUSING ASSEMBLY FOR ACCELERATOR PEDAL	9—3	1	
C.17851	Pivot Bush, at each side of Housing		2	
C.17848	Stud, fixing Housing to Scuttle	9—4	3	
C.20639	Stop Plate, on Studs, for Pedal Travel Adjustment	9—5	1	
C.8667/1	Nut, Self-Locking, securing Housing to Scuttle		3	
FW.104/T	Washer, Plain, under Nuts		3	
C.25581	Gasket, under Accelerator Pedal Housing		1	
C.18302	ACCELERATOR PEDAL LEVER ASSEMBLY	9—6	1	
C.3767	Ball Pin, in end of Pedal Lever		1	
UFB.137/16R	Bolt, securing Pedal and Lever in Housing		1	
C.410	Special Washer, under head of Bolt		1	
C.19915	Spacing Collar, on Bolt		1	
C.19914	Special Washer, on Boss of Pedal Lever		1	
C.8737/3	Nut, Self-Locking, on Bolt		1	
C.17867	CONTROL ROD, BETWEEN PEDAL LEVER AND OUTER FULCRUM LEVER	9—7	1	
C.17858	OUTER FULCRUM LEVER ASSEMBLY	9—8	1	
C.3767	Ball Pin, in ends of Lever		2	
C.24780	Bracket Assembly, fixing Outer Fulcrum Lever to Dash	9—9	1	
UFS.125/4R	Screw, Set, securing Bracket		2	
C.724	Washer, Shakeproof, on Setscrews		2	
L.102.5/8U	Split Pin, retaining Fulcrum Lever on Bracket		1	
FW.104/T	Washer, Plain, under Split Pin		1	
BD.1708/5	Washer, Double Coil Spring, behind Plain Washer		1	
C.23915	Eccentric Sleeve, for Fulcrum Lever Stop Adjustment	9—10	1	
UFB.125/12R	Bolt, securing Eccentric Sleeve to Bracket		1	
C.724	Washer, Shakeproof, on Bolt		1	
FW.104/T	Washer, Plain, under Shakeproof Washer		1	
C.17868	CONTROL ROD, LINKING FULCRUM LEVERS	9—11	1	

ACCELERATOR CONTROLS (R.H. DRIVE CARS ONLY)

Part No.	Description	Plate No.	No. per Unit	Remarks
C.24771	INNER FULCRUM LEVER ASSEMBLY	9—12	1	
C.3767	Ball Pin , in end of Lever		1	
C.24767	Bracket Assembly , fixing Inner Fulcrum Lever to Dash	9—13	1	
UFS.125/4R	Screw , Set, securing Bracket		2	
C.724	Washer , Shakeproof, on Setscrews		2	
FW.104/T	Washer , Plain, under Shakeproof Washers		2	
L.102.5/8U	Split Pin , retaining Fulcrum Lever on Bracket		1	
FW.104/T	Washer , Plain, under Split Pin		1	
BD.1708/5	Washer , Double Coil Spring, behind Plain Washer		1	
C.24747	CONTROL ROD, LINKING INNER FULCRUM LEVER TO REAR SLAVE SHAFT	9—14	1	
C.13824	Clip , securing Control Rod	9—15	2	
C.24746	BRACKET, ON DASH, SUPPORTING END OF REAR SLAVE SHAFT	9—16	1	
C.24816	Bush , in Bracket	9—17	1	
UFS.125/4R	Screw , Set, securing Bracket		2	
C.724	Washer , Shakeproof, on Setscrews		2	
FW.104/T	Washer , Plain, under Shakeproof Washers		2	
C.24742	REAR SLAVE SHAFT ASSEMBLY, FOR THROTTLE OPERATION	9—18	1	
C.19450	Pin , in forward lever of Rear Slave Shaft, for Throttle Drive	9—19	1	
C.8667/17	Nut , Self-Locking, securing Pin		1	
C.24741	FRONT SLAVE SHAFT ASSEMBLY FOR THROTTLE OPERATION	9—20	1	
C.18941	Adaptor , in front boss of Inlet Manifold, supporting Front Slave Shaft	9—21	1	
C.18942	Adaptor , in rear boss of Inlet Manifold, supporting Front and Rear Slave Shafts	9—22	1	
C.18943	Tab Washer , locking Adaptors	9—23	2	
C.25148	CONTROL ROD, LINKING LEVERS ON FRONT SLAVE SHAFT WITH CARBURETTERS	9—24	3	
C.13824	Clip , securing Control Rods	9—25	6	



ACCELERATOR CONTROLS (L.H. DRIVE CARS ONLY)

Part No.	Description	Plate No.	No. per Unit	Remarks
C.18467	ACCELERATOR PEDAL ASSEMBLY	10—1	1	
UFS.125/4R C.724	Screw, Set, securing Accelerator Pedal to Floor Washer, Shakeproof, on Setscrews		2 2	
C.18478	LINK ASSEMBLY, BETWEEN PEDAL AND ACCELERATOR DROP ARM	10—2	1	
C.18482 C.8667/17	Retainer, for Link Nut, Self-Locking, securing Retainer to Link	10—3	1 1	
C.18476	ACCELERATOR DROP ARM ASSEMBLY	10—4	1	
C.14366	Return Spring, for Drop Arm	10—5	1	
C.17845	HOUSING ASSEMBLY FOR DROP ARM	10—6	1	} See also Steering Column
C.17851	Pivot Bush, at each side of Housing		2	
C.17848 C.8667/1 FW.104/T C.25578	Stud, fixing Housing to Scuttle Nut, Self-Locking, on Studs Washer, Plain, under Nuts Gasket, under Housing	10—7	4 4 4 1	
C.18270	CONNECTING LEVER ASSEMBLY BETWEEN DROP ARM AND CONTROL ROD	10—8	1	
C.3767	Ball Pin, in connecting Lever		1	
UFB.137/16R	Bolt, securing Drop Arm and Connecting Lever in Housing		1	
C.410	Special Washer, under Head of Bolt		1	
C.19915 C.19914 C.8737/3	Spacing Collar, on Bolt Spacing Washer, on Boss of Connecting Lever Nut, Self-Locking, on Bolt		1 1 1	
C.19053	CONTROL ROD, BETWEEN CONNECTING LEVER AND L.H. FULCRUM LEVER	10—9	1	
C.17859	L.H. FULCRUM LEVER ASSEMBLY	10—10	1	
C.3767	Ball Pin, in ends of Lever		2	
C.18276 C.18275 UFB.125/11R C.18274 C.18483	Pivot Pin, for Fulcrum Lever Eccentric Sleeve, for Fulcrum Lever Stop Adjustment Bolt, securing Eccentric Sleeves to Dash Stiffening Plate, on Pivot Pin and Bolts Tab Washer, locking Pivot Pin and Bolts	10—11 10—12 10—13 10—14	1 2 2 1 1	
C.17870	CONTROL ROD, LINKING FULCRUM LEVERS	10—15	1	

ACCELERATOR CONTROLS (L.H. DRIVE CARS ONLY)

Part No.	Description	Plate No.	No. per Unit	Remarks
C.24769	R.H. FULCRUM LEVER ASSEMBLY	10—16	1	
C.3767	Ball Pin, in end of Lever		1	
C.24767	Bracket Assembly, fixing R.H. Fulcrum Lever to Dash	10—17	1	
UFS.125/4R	Screw, Set, securing Bracket		2	
C.724	Washer, Shakeproof, on Setscrews		2	
FW.104/T	Washer, Plain, under Shakeproof Washers		2	
L.102.5/8U	Split Pin, retaining Fulcrum Lever on Bracket		1	
FW.104/T	Washer, Plain, under Split Pin		1	
BD.1708/5	Washer, Double Coil Spring, behind Plain Washer		1	
C.24747	CONTROL ROD, LINKING R.H. FULCRUM LEVER TO REAR SLAVE SHAFT	10—18	1	
C.13824	Clip, securing Control Rod	10—19	2	
C.24746	BRACKET, ON DASH, SUPPORTING END OF REAR SLAVE SHAFT	10—20	1	
C.24816	Bush, in Bracket	10—21	1	
UFS.125/4R	Screw, Set, securing Bracket		2	
C.724	Washer, Shakeproof, on Setscrews		2	
FW.104/T	Washer, Plain, under Shakeproof Washers		2	
C.24742	REAR SLAVE SHAFT ASSEMBLY, FOR THROTTLE OPERATION	10—22	1	
C.19450	Pin, in forward lever of Rear Slave Shaft, for Throttle Drive	10—23	1	
C.8667/17	Nut, Self-Locking, securing Pin		1	
C.24741	FRONT SLAVE SHAFT ASSEMBLY, FOR THROTTLE OPERATION	10—24	1	
C.18941	Adaptor, in front boss of Inlet Manifold, supporting Front Slave Shaft	10—25	1	
C.18942	Adaptor, in rear boss of Inlet Manifold, supporting Front and Rear Slave Shafts	10—26	1	
C.18943	Tab Washer, locking Adaptors	10—27	2	
C.25148	CONTROL ROD, LINKING LEVERS ON FRONT SLAVE SHAFT WITH CARBURETTORS	10—28	3	
C.13824	Clip, securing Control Rods	10—29	6	

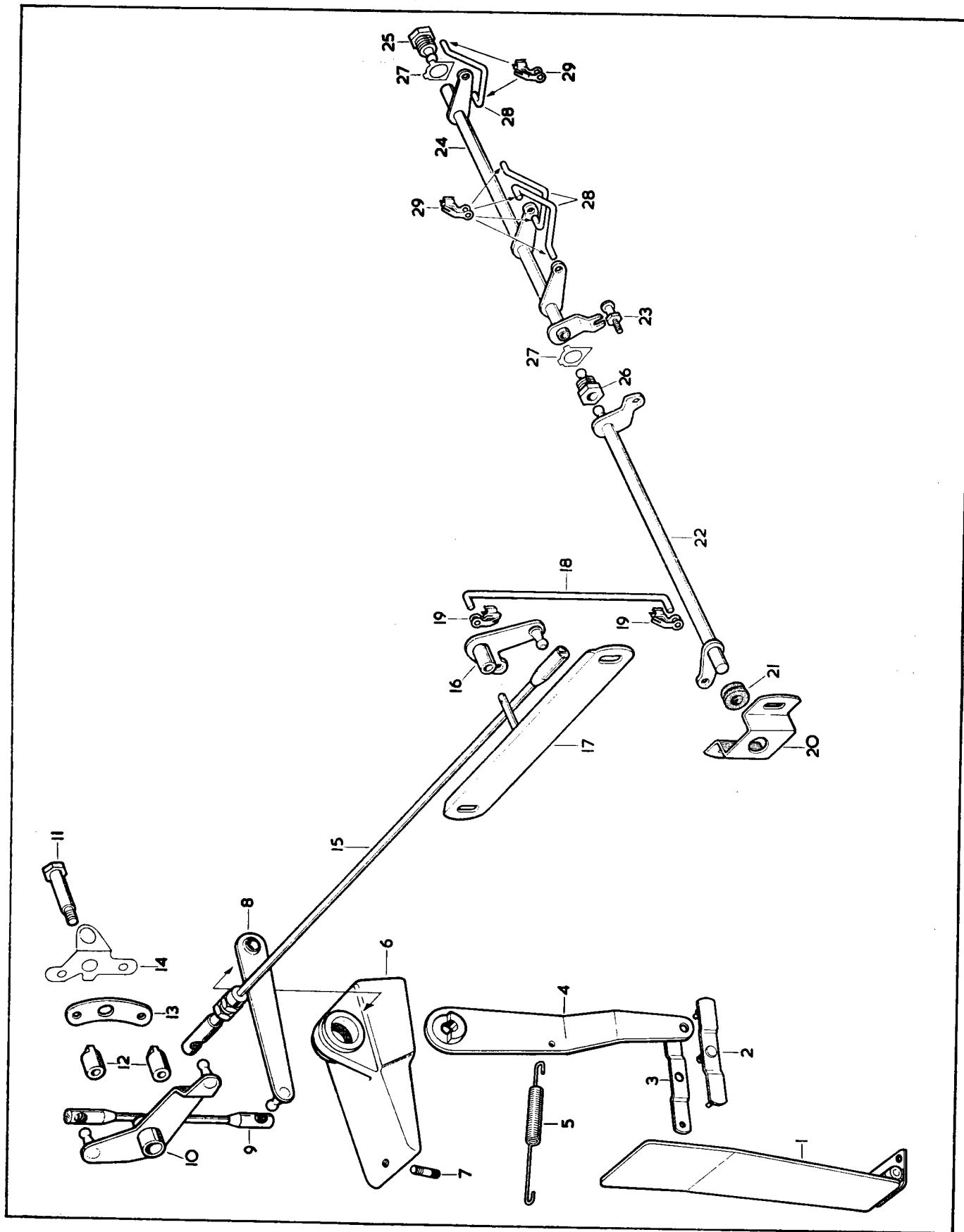


PLATE 10

FUEL SYSTEM

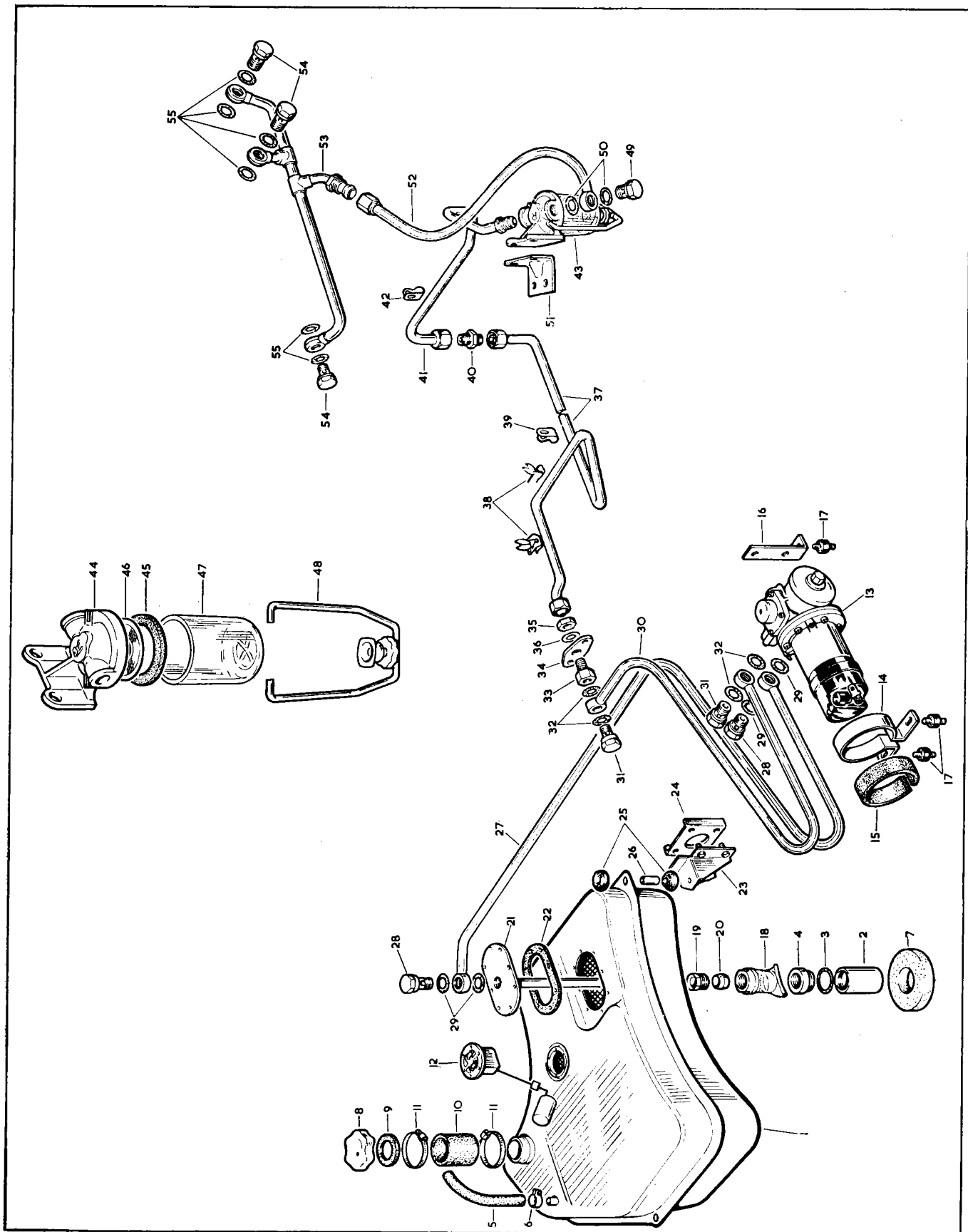
Part No.	Description	Plate No.	No. per Unit	Remarks
C.19801	PETROL TANK ASSEMBLY	34—1	1	
C.19302	Sump Assembly , at bottom of Petrol Tank	34—2	1	
C.1617	Washer , on Sump	34—3	1	
C.19298	Screwed Ring , for Sump	34—4	1	
C.15150	Ventilation Hose , from Petrol Tank to Petrol Filler Box	34—5	1	
C.15886/6	Clip , securing Hose	34—6	2	
C.18906	Pad (Rubber) under Petrol Tank	34—7	1	
C.23601/1	PETROL FILLER CAP ASSEMBLY	34—8	1	
C.23603	Sealing Ring , in Filler Cap	34—9	1	
C.23604	Spring Clip , retaining Filler Cap to Petrol Tank		1	
UCS.819/3H	Screw , Set, securing Clip to Cap		1	
AG.102/X	Washer , Spring, on Setscrew		1	
C.18936	HOSE, CONNECTING PETROL TANK TO PETROL FILLER BOX	34—10	1	
C.2905/7	Clip , securing Hose	34—11	2	
C.20429	ELEMENT UNIT IN PETROL TANK (TF.1104/049)	34—12	1	} See also Electrical Equipment
C.15789	Lucar Blade , for Element Unit (54190038)		1	
C.937	Gasket , under Element Unit		1	
UFS.313/3H	Screw , Set, securing Element Unit to Petrol Tank		6	
C.2296/9	Washer (Copper) on Setscrews		12	
C.22458	PETROL PUMP ASSEMBLY (AUF.301)	34—13	1	} See also Electrical Equipment
C.22547	CLIP AROUND PETROL PUMP	34—14	1	
C.23361	Packing (Rubber) inside Clip	34—15	1	
UFB.125/10R	Bolt , through Clip		1	
C.8667/1	Nut , Self-Locking, on Bolt		1	
C.24759	Bracket , on Petrol Pump Body	34—16	1	
FS.105/3R	Screw , Set, securing Bracket to Pump Body		2	
C.725	Washer , Shakeproof, on Setscrews		2	
C.24792	Mounting (Rubber) fixing Petrol Pump Clip and Bracket to Body	34—17	3	
UFN.125/L	Nut , securing Rubber Mountings		6	
C.724	Washer , Shakeproof, under Nuts		6	
FW.104/T	Washer , Plain, under Shakeproof Washers		2	
BD.541/31	Washer , Special, under Shakeproof Washers		2	

FUEL SYSTEM

Part No.	Description	Plate No.	No. per Unit	Remarks
C.21900	FILTER ASSEMBLY, ON FEED PIPE TO PETROL PUMP	34—18	1	
C.11576	Union Nut, securing Filter to Feed Pipe	34—19	1	
C.11575	Olive, on Feed Pipe, for Union Nut	34—20	1	
C.24542	COVER PLATE ASSEMBLY ON PETROL TANK	34—21	1	
C.22226	Gasket, under Cover Plate	34—22		
UFS.119/4R	Screw, Set, securing Cover Plate to Petrol Tank		8	
AW.102/E	Washer (Copper) on Setscrews		8	
BD.16008	BRACKET ASSEMBLY, FOR FORWARD MOUNTING OF PETROL TANK	34—23	1	
BD.16553	Reinforcement Plate, for Bracket	34—24	1	
UFN.131/L	Nut, securing Bracket to Bulkhead		4	
C.725	Washer, Shakeproof, under Nuts		4	
C.19846	Pad (Rubber) at Petrol Tank Mountings	34—25	6	
C.6390	Distance Tube, through Rubber Pads	34—26	3	
C.11920	Bolt, securing Petrol Tank		3	
FG.106/X	Washer, Spring, on Bolts		3	
C.410	Washer, Special, under Spring Washers		3	
C.24755	PETROL PIPE ASSEMBLY (NYLON) FROM PETROL TANK TO PETROL PUMP	34—27	1	
C.11488	Banjo Bolt, securing Petrol Pipe to Tank and Pump	34—28	2	
C.11489	Washer (Fibre) at each side of Banjos	34—29	4	
C.24757	PETROL PIPE ASSEMBLY (NYLON) FROM PETROL PUMP TO BULKHEAD CONNECTOR	34—30	1	
C.11488	Banjo Bolt, securing Petrol Pipe to Pump and Bulkhead Connector	34—31	2	
C.11489	Washer (Fibre) at each side of Banjos	34—32	4	
C.17630	BULKHEAD CONNECTOR, AT R.H. TOP CORNER OF BOOT FLOOR	34—33	1	
C.18254	Mounting Plate, for Bulkhead Connector	34—34	1	
C.3729	Nut, securing Bulkhead Connector to Mounting Plate	34—35	1	
C.10267	Washer, under Nut	34—36	1	
CFS.125/4R	Screw, Set, securing Mounting Plate to Bulkhead		2	
U.724	Washer, Shakeproof, on Setscrews		2	

FUEL SYSTEM

Part No.	Description	Plate No.	No. per Unit	Remarks
C.25617	PETROL PIPE ASSEMBLY FROM BULKHEAD CONNECTOR TO DOUBLE-ENDED UNION	34—37	1	
C.3727	Clip, securing Pipe to Underframe (above Rear Suspension Cross Member)	34—38	2	
C.1040/6	Clip, securing Pipe to Underframe Channel	34—39	5	
DZZ.410/6C	Screw, Self-Tapping, securing Clips		5	
C.21747	Double-Ended Union, connecting Petrol Pipes	34—40	1	
C.24723	PETROL PIPE ASSEMBLY FROM DOUBLE-ENDED UNION TO PETROL FILTER	34—41	1	
C.1040/6	Clip, securing Petrol Pipe to Dash	34—42	1	
DZZ.410/6C	Screw, Self-Tapping, securing Clip		1	
C.13681	PETROL FILTER ASSEMBLY (7950001)	34—43	1	See also Carburetters and Petrol Filter
7297	Filter Casting	34—44	1	
7298	Gasket, between Filter Casting and Glass Bowl	34—45	1	
7299	Filter Gauze	34—46	1	
7300	Glass Bowl	34—47	1	
7301	Retaining Strap Assembly	34—48	1	
C.13705	Banjo Bolt, securing Petrol Pipe to Petrol Filter	34—49	1	See also Carburetters and Petrol Filter
C.784	Washer (Fibre) at each side of Banjo	34—50	2	
C.24825	BRACKET, ON FRONT FRAME FIXING BOLT, MOUNTING PETROL FILTER	34—51	1	See also Carburetters and Petrol Filter
UFS.131/6R	Screw, Set, securing Petrol Filter to Bracket		2	
UFN.131/L	Nut, on Setscrews		2	
FG.105/X	Washer, Spring, on Setscrews		2	
C.17335	PETROL PIPE ASSEMBLY (NYLON) FROM FILTER TO CARBURETTER FEED PIPE	34—52	1	See also Carburetters and Petrol Filter
C.15823	PETROL FEED PIPE ASSEMBLY LINKING CARBURETTERS	34—53	1	
C.11488	Banjo Bolt, securing Feed Pipe to Float Chambers	34—54	3	
C.11489	Washer (Fibre) at each side of Banjos	34—55	6	

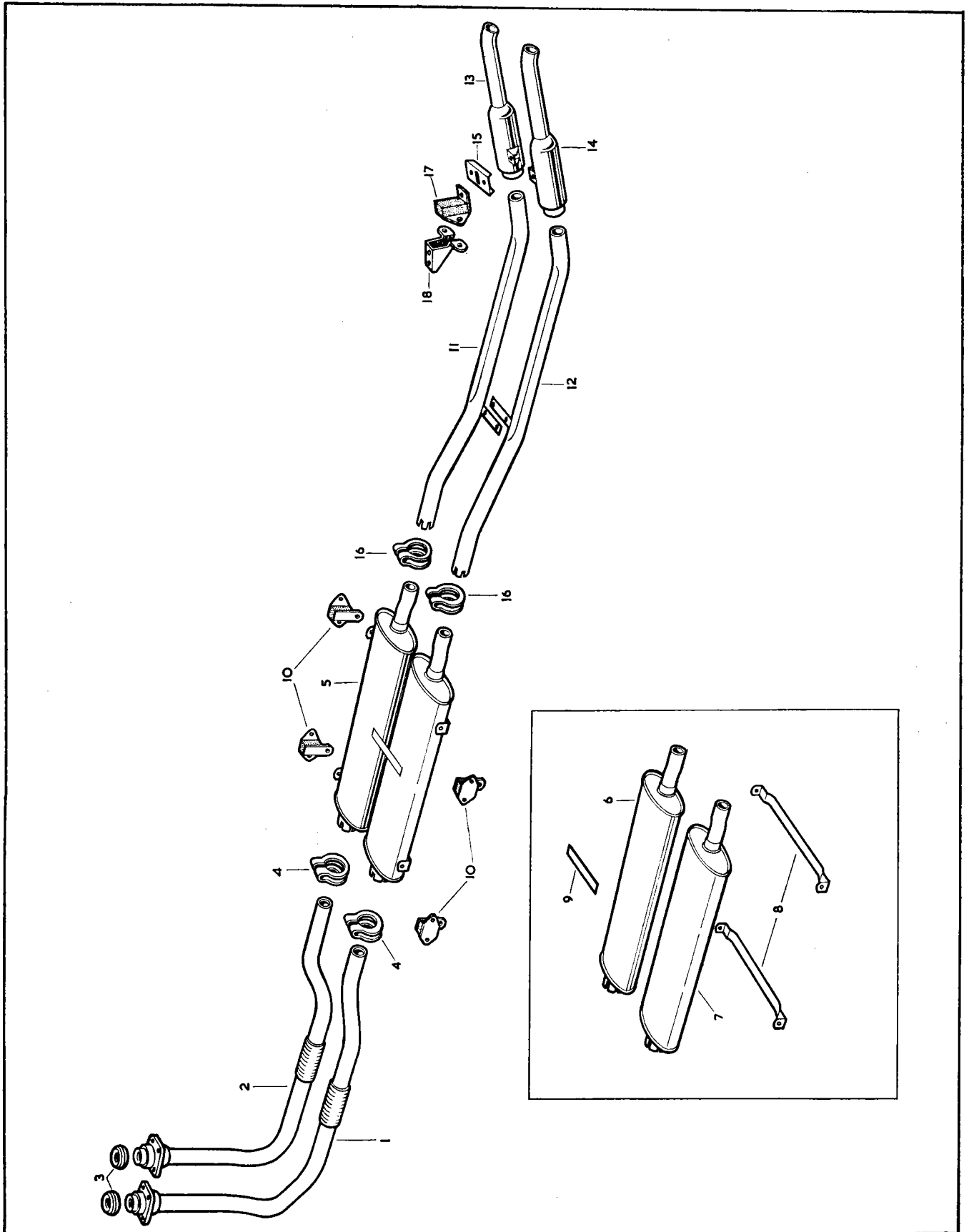


EXHAUST SYSTEM

Part No.	Description	Plate No.	No. per Unit	Remarks
C.18426	FRONT DOWN PIPE ASSEMBLY FROM MANIFOLD TO SILENCER	33—1	1	
C.1759	Flexible Pipe, on Down Pipe (12" long)		1	
C.18401	Flange, on Down Pipe		1	
C.18427	REAR DOWN PIPE ASSEMBLY FROM MANIFOLD TO SILENCER	33—2	1	
C.1759	Flexible Pipe, on Down Pipe (12" long)		1	
C.18401	Flange, on Down Pipe		1	
C.18405/1	Sealing Ring, between Down Pipes and Exhaust Manifold	33—3	2	} See also Cylinder Head
C.17916	Nut, securing Exhaust Down Pipes to Manifold		8	
FW.106/T	Washer, Plain, under Nuts		8	
C.13063	CLIP, SECURING DOWN PIPES TO SILENCERS	33—4	2	
UFB.131/22R	Bolt, through Clips		2	
UFN.131/L	Nut, on Bolts		2	
FW.105/T	Washer, Plain, under Nuts		2	
C.23869	TWIN SILENCER ASSEMBLY	33—5	1	
C.23870	R.H. Silencer Assembly	33—6	1	
C.23871	L.H. Silencer Assembly	33—7	1	
C.21786	Mounting Strap, for Silencers	33—8	2	
C.18986	Stiffener, for Silencer	33—9	1	
C.8397	MOUNTING (RUBBER) FOR TWIN SILENCER ASSEMBLY	33—10	4	
UFS.131/6R	Screw, Set, securing Silencers to Mountings		4	
C.8667/2	Nut, Self-Locking, on Setscrews		4	
UFN.131/L	Nut, securing Mountings to Body		8	
C.725	Washer, Shakeproof, under Nuts		8	
C.18660	R.H. EXHAUST TAIL PIPE ASSEMBLY	33—11	1	
C.18659	Strap, on Tail Pipe		1	
C.18661	L.H. EXHAUST TAIL PIPE ASSEMBLY	33—12	1	
C.18659	Strap, on Tail Pipe		1	
UFS.125/5R	Screw, Set, securing Tail Pipe to Tail Pipe		2	
C.8667/1	Nut, Self-Locking, on Setscrews		2	
C.21841	R.H. MUFFLER ASSEMBLY	33—13	1	

EXHAUST SYSTEM

Part No.	Description	Plate No.	No. per Unit	Remarks
C.21842	L.H. MUFFLER ASSEMBLY	33—14	1	
C.18975	Tie Plate, between Mufflers	33—15	1	
UFS.125/5R	Screw, set, securing Tie Plate to Mufflers		2	
C.8667/1	Nut, Self-Locking, on Setscrews		2	
C.18196	CLIP, SECURING TAIL PIPES TO SILENCERS	33—16	2	
UFB.131/22R	Bolt, through Clips		2	
UFN.131/L	Nut, on Bolts		2	
FW.105/T	Washer, Plain, under Nuts		2	
1363	MOUNTING (RUBBER) FOR MUFFLERS	33—17	1	
UFS.131/6R	Screw, Set, securing Rubber Mounting to Tie Plate between Mufflers		1	
UFN.131/L	Nut, on Setscrew		1	
C.725	Washer, Shakeproof, under Nut		1	
C.17462	BRACKET, FIXING RUBBER MOUNTING TO BODY	33—18	1	
C.8667/2	Nut, Self-Locking, securing Bracket to Boot Floor		2	
UFS.131/5R	Screw, Set, securing Rubber Mounting to Bracket		2	
UFN.131/L	Nut, on Setscrews		2	
C.725	Washer, Shakeproof, under Nuts		2	
C.19018	Hooked Safety Bracket, on Setscrews		1	



COOLING SYSTEM

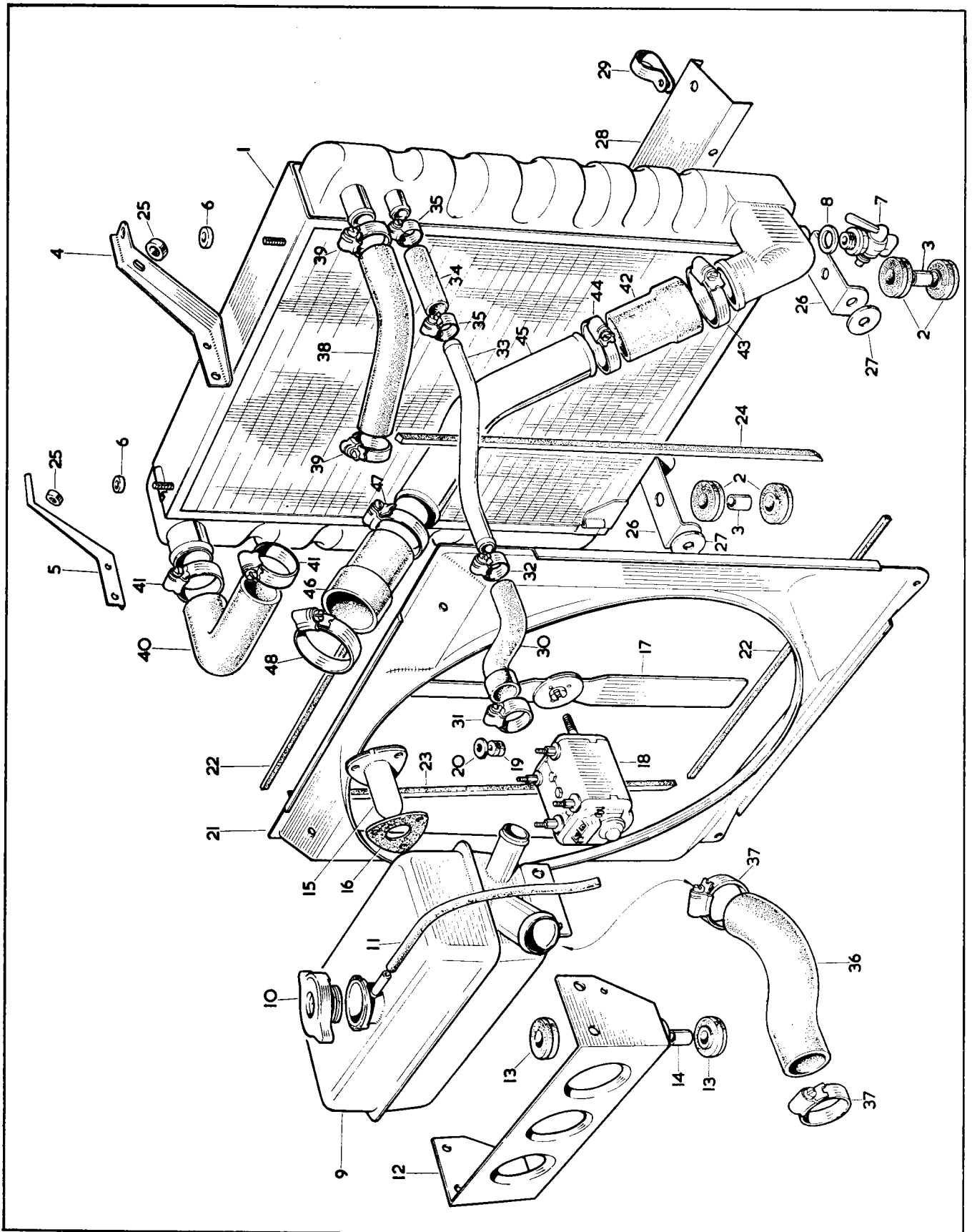
Part No.	Description	Plate No.	No. per Unit	Remarks
C.24252	RADIATOR BLOCK ASSEMBLY	32—1	1	
C.8975	Mounting Pad (Rubber) for Radiator Block	32—2	4	
C.18283	Distance Collar , through Mounting Pads	32—3	2	
C.8737/3	Nut , Self-Locking, securing Radiator Block to Front Sub-Frame		2	
BD.541/2	Washer , Plain, under Nuts		2	
C.24583	R.H. Tie Bar , between Radiator Block and Header Tank Support Bracket	32—4	1	
C.24584	L.H. Tie Bar , between Radiator Block and Header Tank Support Bracket	32—5	1	
BD.25765	Distance Piece , under forward end of Tie Bars	32—6	2	
C.8737/2	Nut , Self-Locking, securing Tie Bars to Radiator Block		2	
C.25126	DRAIN TAP FOR RADIATOR BLOCK	32—7	1	
C.981	Washer (Fibre) on Drain Tap	32—8	1	
C.24570	RADIATOR HEADER TANK ASSEMBLY	32—9	1	
C.18484	Filler Cap (7 lb. Pressure)	32—10	1	
BD.4052/1	Overflow Pipe (Rubber) for Header Tank	32—11	1	
C.24576	BRACKET ASSEMBLY, SUPPORTING HEADER TANK	32—12	1	
C.8975	Mounting Pad (Rubber) for Support Bracket	32—13	4	
C.8976	Distance Collar , through Mounting Pads	32—14	2	
UFB.137/10R	Bolt , securing Support Bracket to Cross Member		2	
BD.541/2	Washer , Plain, on Bolts		2	
UFS.131/5R	Screw , Set, securing Header Tank and Radiator Tie Bars to Support Bracket		4	
C.725	Washer , Shakeproof, on Setscrews		4	
C.18559	THERMOSTAT, IN HEADER TANK, CONTROLLING ELECTRIC COOLING FAN	32—15	1	See also Electrical Equipment
C.2475	Gasket , under Thermostat	32—16	1	
UFS.119/4R	Screw , Set, securing Thermostat to Header Tank		3	
AW.102/E	Washer (Copper) on Setscrews		3	
C.16687	COOLING FAN ASSEMBLY	32—17	1	
C.8667/1	Nut , Self-Locking, securing Fan to Motor		1	
FW.104/T	Washer , Plain, under Nut		1	
C.16452	ELECTRIC MOTOR DRIVING FAN (78378/D-3GM)	32—18	1	} See also Electrical Equipment
C.18110	Grommet (Rubber) in Mounting Bracket	32—19	4	
C.8667/17	Nut , Self-Locking, securing Electric Motor to Mounting Bracket on Front Cross Member		4	
C.18111	Washer , Plain, under Nuts	32—20	4	

COOLING SYSTEM

Part No.	Description	Plate No.	No. per Unit	Remarks
C.24585	COWL, SURROUNDING COOLING FAN	32—21	1	
C.18107/1	Sealing Strip (Polyurethane) at top and bottom of Cowl	32—22	2	
C.18106	Sealing Strip (Polyurethane) at L.H. side of Cowl	32—23	1	
C.18108	Sealing Strip (Polyurethane) at R.H. side of Cowl	32—24	1	
UFB.125/8R	Bolt , securing Cowl to Radiator Tie Bars		2	
C.15712	Distance Piece , on Bolts	32—25	2	
C.8667/1	Nut , Self-Locking, on Bolts		2	
FW.104/T	Washer , Plain, under Nuts		2	
C.18105	Bracket , under Radiator Block, mounting Cowl and Duct Shield	32—26	2	
UFS.125/6R	Screw , Set, securing Cowl to Bracket		2	
BD.541/9	Distance Washer , on Setscrews	32—27	2	
C.8667/1	Nut , Self-Locking, on Setscrews		2	
FW.104/T	Washer , Plain, under head of Setscrews		2	
C.18282	DUCT SHIELD, BETWEEN LOWER EDGE OF RADIATOR AND SUB-FRAME CROSS TUBE	32—28	1	
C.1040/20	Clip , fixing Duct Shield to Sub-Frame	32—29	3	
UFS.125/4R	Screw , Set, securing Duct Shield		5	
C.8737/1	Nut , Self-Locking, on Setscrews		5	
FW.104/T	Washer , Plain, at Clip fixings		3	
C.24580	HOSE, BETWEEN WATER OUTLET PIPE ON INLET MANIFOLD AND BY-PASS PIPE	32—30	1	
C.2905/3	Clip , securing Hose to Water Outlet Pipe	32—31	1	
C.2905/2	Clip , securing Hose to By-Pass Pipe	32—32	1	
C.24581	BY-PASS PIPE	32—33	1	
C.14999	HOSE, FROM BY-PASS PIPE TO R.H. SIDE OF RADIATOR	32—34	1	
C.2905/2	Clip , securing Hose	32—35	2	
C.24579	HOSE, BETWEEN WATER OUTLET PIPE ON INLET MANIFOLD AND HEADER TANK	32—36	1	
C.2905/6	Clip , securing Hose	32—37	2	
C.24578	ELBOW HOSE, CONNECTING HEADER TANK TO R.H. SIDE OF RADIATOR	32—38	1	
C.2905/3	Clip , securing Hose	32—39	2	

COOLING SYSTEM

Part No.	Description	Plate No.	No. per Unit	Remarks
C.16767	ELBOW HOSE, CONNECTING HEADER TANK TO L.H. SIDE OF RADIATOR	32—40	1	
C.2905/4	Clip, securing Hose	32—41		
C.15099	HOSE, FROM BOTTOM OF RADIATOR TO BOTTOM WATER PIPE	32—42	1	
C.2905/7	Clip, securing Hose to Radiator	32—43	1	
C.2905/5	Clip, securing Hose to Pipe	32—44	1	
C.25074	BOTTOM WATER PIPE	32—45	1	
C.24604	HOSE FROM BOTTOM WATER PIPE TO WATER PUMP	32—46	1	
C.2905/5	Clip, securing Hose to Pipe	32—47	1	
C.2905/7	Clip, securing Hose to Pump	32—48	1	



HEATER AND DEMISTER INSTALLATION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.17271	CASE ASSEMBLY FOR HEATER	57—1	1	
C.17300	Side Panel Assembly, for Heater Case	57—2	1	
DAZ.406/4C	Screw, Self-Tapping, securing Side Panel to Case		6	
C.15587	Spring, steadying Air Control Flap	57—3	1	
C.19761	Lever Assembly, connecting Spring to Air Control Flap	57—4	1	
UFS.119/7R	Screw, Set, clamping Lever on Control Flap Shaft		1	
UFN.119/L	Nut, on Setscrew		1	
AW.102/T	Washer, Plain, under Nut		1	
C.23898	Battery Polarity Warning Plate		1	
BD.1814/2	Pop Rivet, securing Warning Plate to Heater Case		1	
C.18711	AIR RELEASE DUCT, ON BOTTOM PANEL, INSIDE HEATER CASE	57—5	1	
BD.1814/2	Pop Rivet, securing Duct to Heater Case		6	
C.17641	CLAMP BRACKET, MOUNTING HEATER CASE TO FRAME SIDE MEMBER	57—6	1	
UFS.119/4R	Screw, Set, securing Heater Case to Bracket		2	
C.723/A	Washer, Shakeproof, on Setscrews		4	
UFN.119/L	Nut, on Setscrews		2	
AW.102/T	Washer, Plain, on Setscrews		2	
UFS.125/4R	Screw, Set, securing Case to Dash		4	
C.724	Washer, Shakeproof, on Setscrews		4	
C.17308	SEAL, BETWEEN HEATER CASE AND DASH	57—7	1	
C.17092	HEATER RADIATOR	57—8	1	
C.17303	SEAL (FELT) AT TOP AND BOTTOM OF HEATER RADIATOR	57—9	2	
C.17304	SEAL (POLYURETHANE) AT L.H. END OF HEATER RADIATOR	57—10	1	
C.17305	SEAL (POLYURETHANE) AT R.H. END OF HEATER RADIATOR	57—11	1	
C.18514	SEAL (POLYURETHANE) ON HEATER RADIATOR, SEATING AIR CONTROL FLAP WHEN CLOSED	57—12	1	

HEATER AND DEMISTER INSTALLATION

Part No.	Description	Part No.	No. per Unit	Remarks
C.18107/3	SEAL (POLYURETHANE) ON HEATER CASE, FOR LOWER EDGE OF AIR CONTROL FLAP	57—13	1	
C.18917	SEAL (POLYURETHANE) SEATING ENDS OF AIR CONTROL FLAP	57—14	2	
C.18713	SEAL (POLYURETHANE) ON AIR CONTROL FLAP, FOR RELEASE DUCT	57—15	1	
C.17427	HEATER MOTOR ASSEMBLY	57—16	1	
C.17309	Adaptor Plate , mounting Heater Motor		1	
C.17352	Fan , on Heater Motor	57—17	1	
C.18241	Spire Nut , securing Fan	57—18	1	
C.17428	Resistance , for Heater Motor (FHE.3103/01)	57—19	1	
BD.11712/2	Pop Rivet , securing Resistance to Adaptor Plate		2	
C.17310	Sealing Ring (Polyurethane) between Adaptor Plate and Heater Volute	57—20	1	
C.14696	Grommet , in Motor Adaptor Plate, at fixings to Heater Volute	57—21	4	
UFN.119/L	Nut , securing Motor to Volute		4	
AW.102/T	Washer , Plain, under Nuts		4	
C.17280	INTAKE MESH, AT TOP OF HEATER VOLUTE	57—22	1	
C.18239	Fixing Ring , for Intake Mesh	57—23	1	
C.25455	Seal (Rubber) under Fixing Ring		1	
DZZ.406/4C	Screw , Self-Tapping, securing Fixing Ring to Volute		4	
BD.23657	SEAL (RUBBER) BETWEEN BONNET AND HEATER AIR INTAKE		1	
C.17421	ADAPTOR, AT REAR OF INLET MANIFOLD, FOR WATER FEED TO HEATER	57—24	1	
C.2296/1	Washer (Copper) on Adaptor	57—25	1	
C.25124	HOSE, BETWEEN ADAPTOR AND R.H. FEED PIPE BEHIND DASH TOP PANEL	57—26	1	
C.2905/2	Clip , securing Hose	57—27	2	

HEATER AND DEMISTER INSTALLATION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.17771	R.H. FEED PIPE ASSEMBLY, BEHIND DASH TOP PANEL, BETWEEN HOSE AND WATER CONTROL VALVE	57—28	1	
C.17314/1 BD.1814/2	Fixing Flange , for Feed Pipe Pop Rivet , securing Feed Pipe to Dash through Fixing Flange	57—29	2 6	
C.17777	ELBOW HOSE, BETWEEN R.H. FEED PIPE AND WATER CONTROL VALVE	57—30	1	
C.2905/1	Clip , securing Hose	57—31	2	
C.17820	WATER CONTROL VALVE ASSEMBLY (FHW.1272/30)	57—32	1	
C.17821	Mounting Block , under Valve	57—33	1	
C.9928	Sealing Ring , for L.H. Feed Pipe	57—34	1	
UFB.119/9R AG.102/X	Bolt , securing Control Valve to Dash Washer , Spring, on Bolt		2 2	
C.17773	L.H. FEED PIPE ASSEMBLY, BEHIND DASH TOP PANEL, BETWEEN WATER CONTROL VALVE AND HEATER RADIATOR		1	Fitted from Chassis No. 1E.1001 to 1E.1225 1E.10001 to 1E.10957 1E.20001 to 1E.20611 1E.30001 to 1E.30981
C.25408	L.H. FEED PIPE ASSEMBLY, BEHIND DASH TOP PANEL, BETWEEN WATER CONTROL VALVE AND HEATER RADIATOR	7—35	1	Fitted to Chassis No. 1E.1226 and subs. 1E.10958 and subs. 1E.20612 and subs. 1E.30982 and subs.
C.17314/1 BD.1814/2	Fixing Flange , for Feed Pipe Pop Rivet , securing Feed Pipe to Dash through Fixing Flange	57—36	1 3	
C.17778	ELBOW HOSE, BETWEEN L.H. FEED PIPE AND HEATER RADIATOR INLET	57—37	1	
C.2905/1	Clip , securing Elbow Hose	57—38	2	
C.17779	ELBOW HOSE, BETWEEN HEATER RADIATOR OUTLET AND REAR RETURN PIPE	57—39	1	
C.2905/1	Clip , securing Elbow Hose	57—40	2	

HEATER AND DEMISTER INSTALLATION

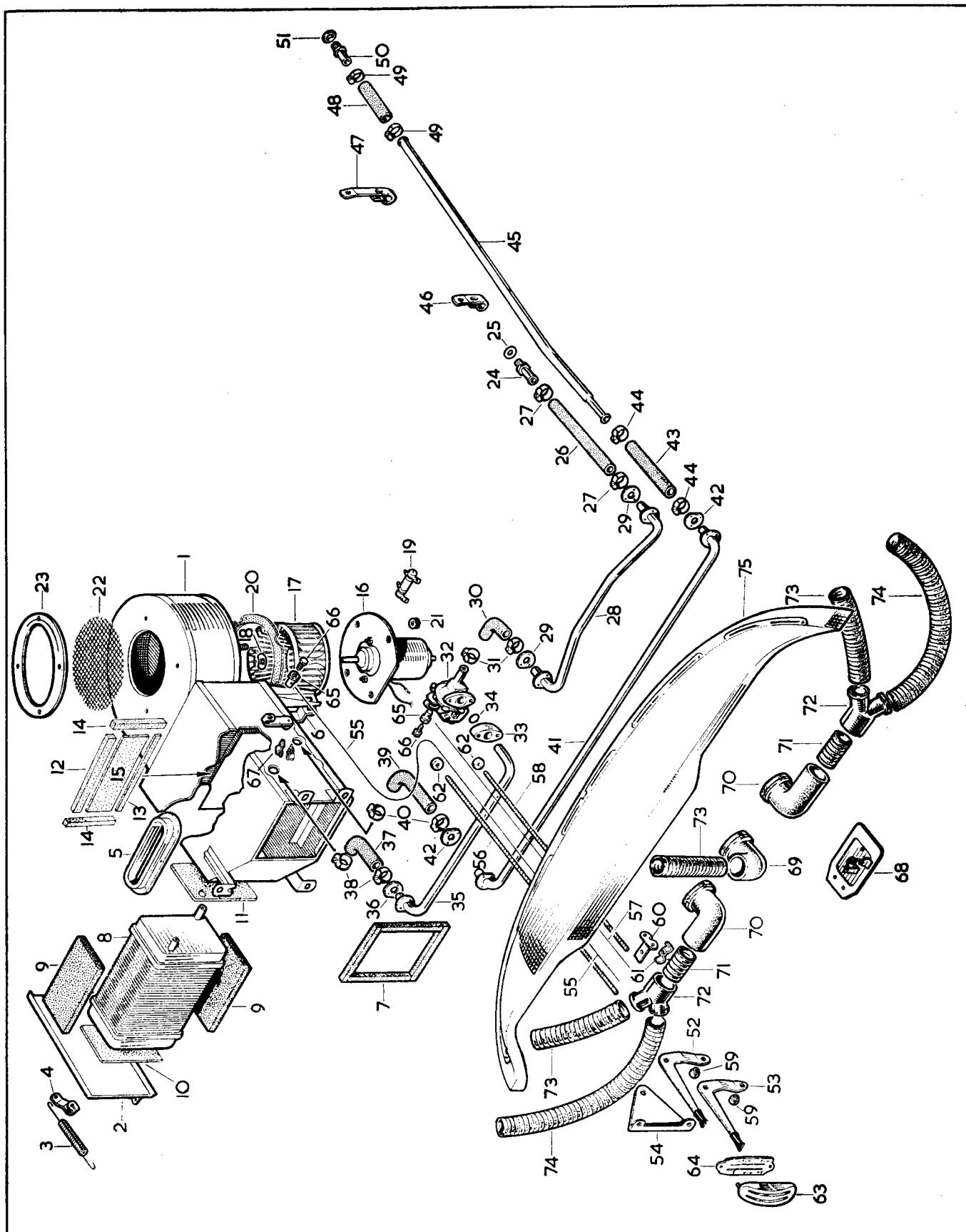
Part No.	Description	Plate No.	No. per Unit	Remarks
C.17775	REAR RETURN PIPE ASSEMBLY, BEHIND DASH TOP PANEL, FOR WATER FROM HEATER	57—41	1	
C.17314/1 BD.1814/2	Fixing Flange, for Rear Return Pipe Pop Rivet, securing Rear Return Pipe to Dash through Fixing Flanges	57—42	2 6	
C.4399	HOSE, BETWEEN REAR AND FRONT RETURN PIPES	57—43	1	
C.2905/2	Clip, securing Hose	57—44	2	
C.24311	FRONT RETURN PIPE ASSEMBLY AT R.H. SIDE OF CYLINDER BLOCK	57—45	1	
C.22496	Hanger Bracket, rear, for Front Return Pipe	57—46	1	
C.22495	Hanger Bracket, front, for Front Return Pipe	57—47	1	
UFS.119/4R	Screw, Set, securing Pipe to Brackets		2	
UFN.119/L	Nut, on Setscrews		2	
C.723/A	Washer, Shakeproof, under Nuts		2	
C.14999/1	HOSE BETWEEN FRONT RETURN PIPE AND ADAPTOR ON WATER PUMP	57—48	1	
C.2905/2	Clip, securing Hose	57—49	2	
C.17421	ADAPTOR, IN WATER PUMP, FOR WATER RETURN FROM HEATER	57—50	1	
C.2296/1	Washer (Copper) on Adaptor	57—51	1	
C.17872	L.H. CONTROL LEVER ASSEMBLY OPERATING AIR FLAP IN HEATER CASE	57—52	1	
C.17873	R.H. CONTROL LEVER ASSEMBLY OPERATING WATER CONTROL VALVE	57—53	1	
UFB.125/10R	Bolt, pivoting Control Levers		1	
C.18701	Bush (Steel) on Bolt		1	
C.17783	Distance Collar, between Control Levers		1	
C.18414/1	Wavy Washer, between Distance Collar and L.H. Control Lever		1	
BD.541/20	Special Washer, outside Control Lever		2	
C.8737/1	Nut, Self-Locking, on Bolt		1	
C.18700	Support Bracket, on Escutcheon fixing Studs, for Control Levers	57—54	1	

HEATER AND DEMISTER INSTALLATION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.16794/3	INNER CABLE, OPERATING HEATER AIR FLAP	57—55	1	
C.15714/3	Outer Cable, on Air Flap Cable	57—56	1	
C.16794/1	INNER CABLE, OPERATING WATER CONTROL VALVE	57—57	1	
C.15714/2	Outer Cable, on Water Control Valve Cable	57—58	1	
C.17324	End Fitting, securing Control Cables to Levers	57—59	2	
C.17874	Special Screw, in End Fittings		2	
C.18510	Bracket, on L.H. Facia inner Mounting Bracket, for Cable Abutment Clamp	57—60	1	
UFS.119/4R	Screw, Set, securing Bracket		2	
C.723/A	Washer, Shakeproof, on Setscrews		2	
C.18571	Abutment Clamp, securing Control Outer Cables to Bracket	57—61	1	
UFS.119/4R	Screw, Set, securing Abutment Clamp		1	
UFN.119/L	Nut, on Setscrew		1	
C.723/A	Washer, Shakeproof, under Nut		1	
C.2850	Grommet, for Outer Cables	57—62	See Remarks	4 off required for R.H. Drive Cars 5 off required for L.H. Drive Cars
C.17801	ESCUTCHEON FOR HEATER CONTROL LEVERS	57—63	1	
C.18456	Plate, behind Escutcheon, inscribed "OFF-AIR-ON" "COLD-HOT"	57—64	1	
UFN.119/L	Nut, securing Escutcheon and Control Lever Support Bracket to L.H. Facia		2	
C.723/A	Washer, Shakeproof, under Nuts		2	
C.10351	TRUNNION, FOR CONNECTION OF INNER CABLES TO AIR FLAP AND WATER CONTROL VALVE	57—65	2	
C.10352	Screw, Set, in Trunnions	57—66	2	
C.17287	Abutment Clamp, securing Air Flap Outer Cable to Heater Case	57—67	1	
UFS.119/4R	Screw, Set, through Abutment Clamp		1	
C.723/A	Washer, Shakeproof, on Setscrew		1	
BD.19853	DOOR ASSEMBLY, UNDER SIDES OF DASH, FOR AIR FROM HEATER	57—68	2	
BD.20506	Spring, on Doors		2	
BD.10807	Knob, on Doors		2	
UCS.119/3R	Screw, Set, securing Knob to Doors		2	
C.723/A	Washer, Shakeproof, on Setscrews		2	
BD.19856	Seal (Polyurethane) for Doors		2	
UFS.119/3R	Screw, Set, securing Doors to Dash		8	
C.723/A	Washer, Shakeproof, on Setscrews		8	

HEATER AND DEMISTER INSTALLATION

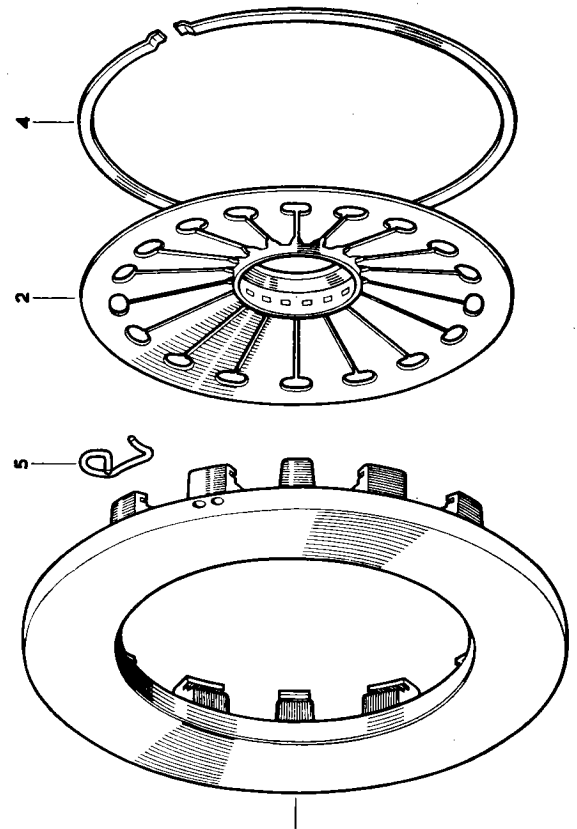
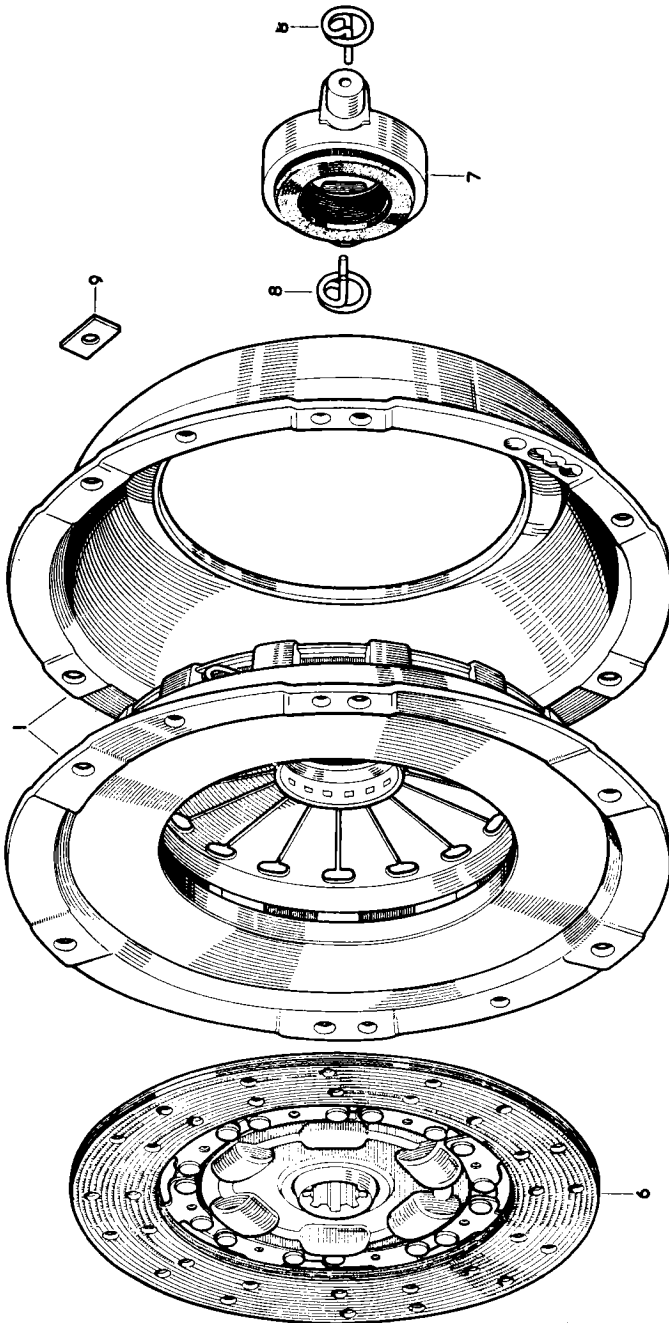
Part No.	Description	Plate No.	No. per Unit	Remarks
DEMISTER CONNECTIONS BEHIND INSTRUMENT PANEL AND FACIAS				
BD.14607	RUBBER ELBOW, CENTRE, ON HEATER BOX, FOR CONNECTION OF DEMISTER HOSE	57—69	1	
BD.23569	RUBBER ELBOW, OUTER, ON HEATER BOX, FOR CONNECTION OF DEMISTER HOSES	57—70	2	
BD.25205	FLEXIBLE HOSE, BETWEEN OUTER ELBOWS AND "Y" PIECES	57—71	2	
BD.23077	"Y" PIECE, FOR CONNECTION OF INTERMEDIATE AND OUTER DEMISTER HOSES	57—72	2	
BD.5281/14	FLEXIBLE HOSE, BETWEEN CENTRE ELBOW AND CENTRE DEMISTER NOZZLE, AND BETWEEN "Y" PIECES AND INTERMEDIATE DEMISTER NOZZLES (6" LONG)	57—73	3	
BD.5281/15	FLEXIBLE HOSE, BETWEEN "Y" PIECES AND OUTER DEMISTER NOZZLES (14½" LONG)	57—74	2	
BD.22732	SCREEN RAIL FACIA ASSEMBLY (COMPRISING PANEL, CRASH PAD, FACING, ATTACHMENT BRACKETS, AND DEMISTER NOZZLES)	57—75	1	OPEN CARS ONLY
BD.23832	SCREEN RAIL FACIA ASSEMBLY (COMPRISING PANEL, CRASH PAD, FACING, ATTACHMENT BRACKETS, AND DEMISTER NOZZLES)		1	FIXED HEAD COUPE ONLY



CLUTCH UNIT

NOT SUITABLE FOR RACING OR COMPETITION PURPOSES

Part No.	Description	Plate No.	No. per Unit	Remarks
C.22414	CLUTCH COVER ASSEMBLY (82916)	11—1	1	
10869	Diaphragm Spring , complete with Release Ring (83251)	11—2	1	
10870	Pressure Plate (82712)	11—3	1	
10871	Retainer Ring , securing Diaphragm Spring to Pressure Plate (83713)	11—4	1	
10872	Anti-Rattle Spring (82709)	11—5	3	
C.24891	DRIVEN PLATE ASSEMBLY (83508)	11—6	1	
C.22478	RELEASE BEARING ASSEMBLY (82975/2)	11—7	1	
C.22479	Retainer , securing Release Bearing to Clutch Operating Fork (82971)	11—8	2	
C.24132/1	Balance Weight (.036" thick) for Clutch	11—9	As req'd	} Choose Balance Weight of desired thickness
C.24132/2	Balance Weight (.064" thick) for Clutch	11—9	As req'd	
C.24132/3	Balance Weight (.104" thick) for Clutch	11—9	As req'd	
C.1782	Dowel , locating Clutch to Flywheel		2	
UFS.137/8R	Screw , Set, securing Clutch to Flywheel		6	
FG.106/X	Washer , Spring, on Setscrews		6	



CLUTCH UNIT

FOR RACING OR COMPETITION PURPOSES

Part No.	Description	Plate No.	No. per Unit	Remarks
C.23472	CLUTCH COVER ASSEMBLY (83001)	12—1	1	
10869	Diaphragm Spring , complete with Release Ring (83251)	12—2	1	
01111	Pressure Plate (82751)	12—3	1	
11871	Retainer Ring , securing Diaphragm Spring to Pressure Plate (82713)	12—4	1	
01872	Anti-Rattle Spring (82709)	12—5	3	
C.23473	DRIVEN PLATE ASSEMBLY (83226)	12—6	1	
C.22478	RELEASE BEARING ASSEMBLY (82975/2)	12—7	1	
C.22479	Retainer , securing Release Bearing to Clutch Operating Fork (82971)	12—8	2	
C.24132/1	Balance Weight (.036" thick) for Clutch	12—9	As req'd	} Choose Balance Weight of desired thickness
C.24132/2	Balance Weight (.064" thick) for Clutch	12—9	As req'd	
C.24132/3	Balance Weight (.104" thick) for Clutch	12—9	As req'd	
C.1782	Dowel , locating Clutch to Flywheel		2	
UFS.137/8R	Screw , Set, securing Clutch to Flywheel		6	
FG.106/X	Washer , Spring, on Setscrews		6	

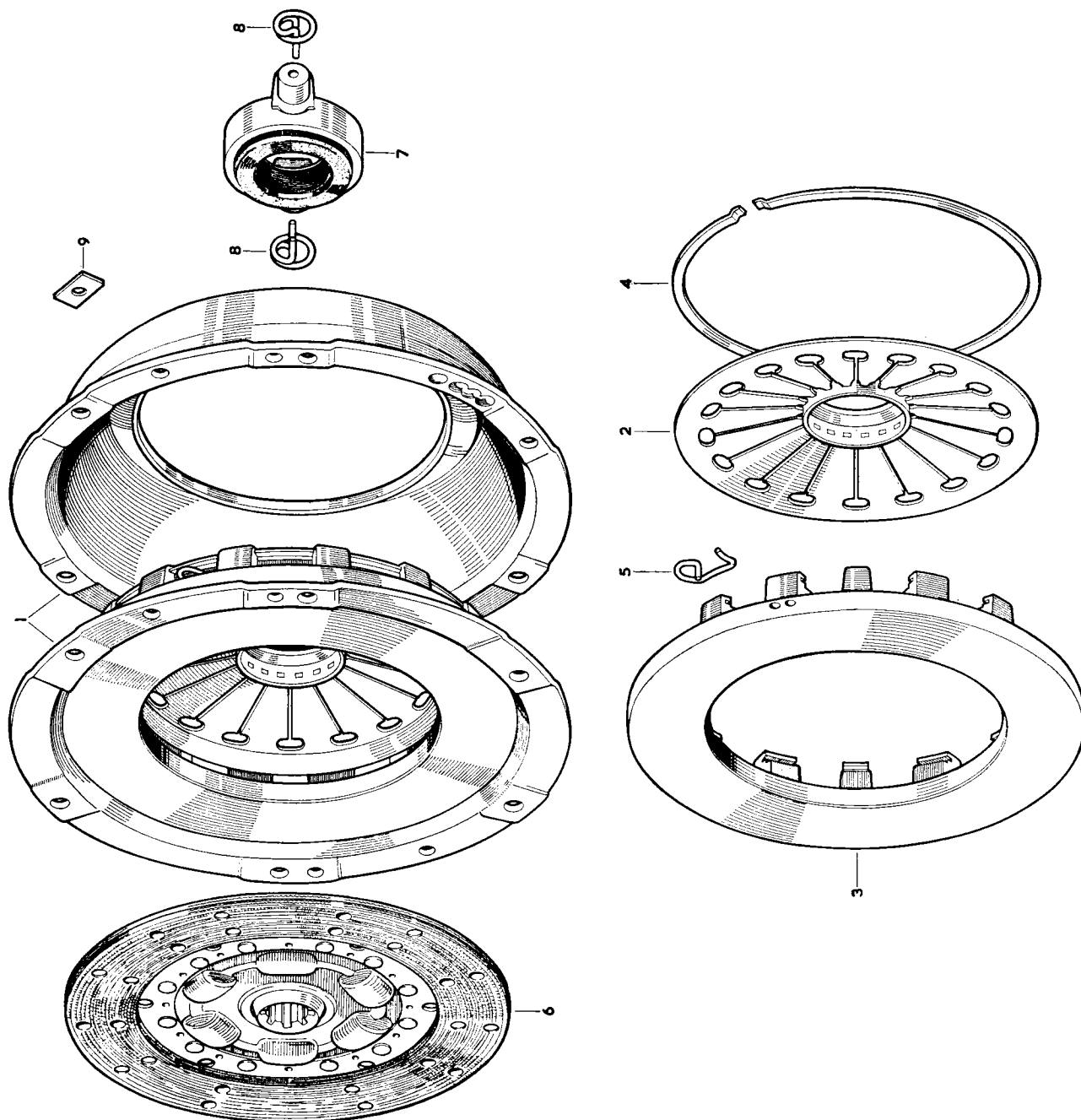


PLATE 12

CLUTCH CONTROLS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.22623	CLUTCH HOUSING (COMPLETE WITH BUSHES)	13—1	1	
C.10025	Bush, for Throw-out Shaft		2	
UFB.143/13R	Bolt, securing Clutch Housing to Gearbox		6	
C.587	Plate, locking Bolts	13—2	2	
C.5073	Plate, locking Bolts	13—3	1	
C.20334	Bolt, securing Clutch Housing to Gearbox		1	
C.20335	Screw, Set, securing Clutch Housing to Gearbox		1	
FW.107/T	Washer, Plain, on Bolt and Setscrew		2	
C.3262	Locking Wire, on Bolt and Setscrew		1	
UFB.137/23R	Bolt, securing Clutch Housing to Cylinder Block		9	
C.726	Washer, Shakeproof, on Bolts		9	
C.11910	Cover, over Timing Aperture at bottom of Clutch Housing	13—4	1	
BD.524/2	Rivet, securing Cover to Clutch Housing		1	
C.18739	OIL SEAL, AT REAR OF CLUTCH HOUSING, FOR GEARBOX PRIMARY SHAFT (VB.18718)	13—5	1	
C.5072	COVER PLATE, AT FRONT OF CLUTCH HOUSING	13—6	1	
UCS.125/4R	Screw, Set, securing Cover Plate		4	
C.724	Washer, Spring, on Setscrews		4	
C.19207	SUPPORT BRACKET, AT R.H. SIDE OF CLUTCH HOUSING	13—7	1	
C.19206	SUPPORT BRACKET, AT L.H. SIDE OF CLUTCH HOUSING	13—8	1	
UFB.131/10R	Bolt, securing Support Brackets to Cylinder Block		3	
UFB.131/12R	Bolt, securing Support Bracket and Hose Bracket to Cylinder Block		1	
UFN.131/L	Nut, on Bolts		4	
FG.105/X	Washer, Spring, under Nuts		4	
UFB.137/23R	Bolt, securing Support Brackets to Clutch Housing		2	
UFB.137/11R	Bolt, securing Support Brackets to Clutch Housing		4	
UFN.137/L	Nut, on Bolts		6	
C.726	Washer, Shakeproof, under Nuts		6	
C.9857	SHAFT, HOLDING OPERATING FORK TO CLUTCH HOUSING	13—9	1	
C.9797	FORK, ON SHAFT, OPERATING RELEASE BEARING	13—10	1	
C.8011	Screw (Allen Head) securing Operating Fork to Shaft		1	
UFN.125/L	Nut, locking Screw		1	

CLUTCH CONTROLS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.5120	RETURN SPRING FOR CLUTCH OPERATING FORK	13—11	1	} Fitted from Engine No. 7E.1001 to 7E.4606
C.5178	Plate, anchoring Return Spring	13—12	1	
C.21470	SLAVE CYLINDER FOR CLUTCH OPERATION (4252/364)	13—13	1	Fitted from Engine No. 7E.1001 to 7E.4606
C.21479	Body only (3232/6392)	13—14	1	
8336	Spring (89500)	13—15	1	
6139	Cup Filler, at top of Spring (87575)	13—16	1	
8591	Seal, behind Piston (27526)	13—17	1	
8592	Piston (103439)	13—18	1	
8337	Circlip, retaining Piston in Slave Cylinder Body (K.19714)	13—19	1	
6142	Boot (Rubber) over end of Slave Cylinder (33427)	13—20	1	
6096	Bleeder Screw, in Slave Cylinder (28696)	13—21	1	
8593	REPAIR KIT FOR SERVICING CLUTCH SLAVE CYLINDER (SSB.601)		1	Required from Engine No. 7E.1001 to 7E.4606
C.24145	SLAVE CYLINDER FOR CLUTCH OPERATION (4252/374)		1	Fitted to Engine No. 7E.4607 and subs.
C.24157	Body only (3232/648)		1	
10441	Spring (100479)		1	
6139	Cup Filler, at top of Spring (87575)		1	
8591	Seal, behind Piston (27526)		1	
8592	Piston (103439)		1	
8337	Circlip, retaining Piston in Slave Cylinder Body (K.19714)		1	
10943	Boot (Rubber) over end of Slave Cylinder (24978)		1	
6096	Bleeder Screw, in Slave Cylinder (28696)		1	
C.9858	Stud, mounting Slave Cylinder to Clutch Housing	13—22	2	
UFN.137/L	Nut, on Studs		2	
FG.106/X	Washer, Spring, under Nut		1	
C.726	Washer, Shakeproof, under Nut		1	
10944	REPAIR KIT FOR SERVICING CLUTCH SLAVE CYLINDER (SSB.608)		1	For use at Engine No. 7E.4607 and subs.
C.9798	OPERATING ROD BETWEEN SLAVE CYLINDER AND CLUTCH FORK	13—23	1	Fitted from Engine No. 7E.1001 to 7E.4606
C.24148	OPERATING ROD BETWEEN SLAVE CYLINDER AND CLUTCH FORK		1	Fitted to Engine No. 7E.4607 and subs.
C.10360	ADJUSTER ASSEMBLY FOR OPERATING ROD	13—24	1	Fitted from Engine No. 7E.1001 to 7E.4606
C.9870	Bush, for Adjuster		1	

CLUTCH CONTROLS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.24147	ADJUSTER ASSEMBLY FOR OPERATING ROD		1	Fitted to Engine No. 7E.4607 and subs.
C.9870	Bush, for Adjuster		1	
UFN.231/L	Nut, locking Adjuster to Operating Rod		1	
C.9801	Pivot Pin, securing Adjuster to Clutch Operating Fork	13—25	1	
L.103/7U	Split Pin, retaining Pivot Pin		1	
FW.105/T	Washer, Plain, behind Split Pin		1	
BD.1708/1	Washer, Double Coil Spring, behind Plain Washer		1	
C.17827	PIPE ASSEMBLY, BETWEEN SLAVE CYLINDER AND FLEXIBLE HOSE (VBO.7664)	13—26		
C.11603	FLEXIBLE HOSE, BETWEEN HYDRAULIC PIPES	13—27	1	
UFN.237/L	Nut, securing Flexible Hose		2	
C.741	Washer, Shakeproof, under Nuts		2	
C.17826	Bracket, on Frame, receiving ourboard end of Hose	13—28	1	
C.17828	Bracket, at R.H. side of Cylinder Block, receiving in-board end of Hose	13—29	1	
C.2155	Distance Piece, under Bracket	13—30	1	
C.17831	PIPE ASSEMBLY, BETWEEN FLEXIBLE HOSE AND CLUTCH MASTER CYLINDER (VBO.7666)	13—31	1	R.H. DRIVE CARS ONLY
C.17833	PIPE ASSEMBLY BETWEEN FLEXIBLE HOSE AND PIPE CONNECTOR (VBO.7662)		1	} L.H. DRIVE CARS ONLY
C.13187	PIPE CONNECTOR (VBO.1766)		1	
C.24796	PIPE ASSEMBLY, BETWEEN PIPE CONNECTOR AND CLUTCH MASTER CYLINDER (VBO.6073/27½)		1	
C.1040/24	Clip, securing Pipe to Frame		1	
C.20775	CLUTCH MASTER CYLINDER ASSEMBLY (VBM.4044/1)	13—32	1	
8543	Body only (VBM.3261)	13—33	1	
8296	Seal, on Valve (VBO.4842)	13—34	1	
8545	Valve (VBO.7465)	13—35	1	
6943	Spring, on Valve (VBO.1410)	13—36	1	
8547	Support, for Valve Spring (VBM.4451)	13—37	1	
8548	Main Spring (VBO.7551)	13—38	1	
9314	Support, for Main Spring (VBO.8885)	13—39	1	
8549	Cup Seal, on Piston (VBO.8206)	13—40	1	
8544	Piston (VBO.7550)	13—41	1	

CLUTCH CONTROLS

Part No.	Description	Plate No.	No. per Unit	Remarks
CLUTCH MASTER CYLINDER ASSEMBLY (Cont'd)				
8550	Static Seal, on Piston (VBO.7554)	13—42	1	
8551	Push Rod Assembly (VBO.7625)	13—43	1	
8948	Circlip, retaining Push Rod in Cylinder Body (VBO.7931)	13—44	1	
6945	Dust Excluder, at end of Cylinder Body (VBO.1869)	13—45	1	
C.18203	Stud, mounting Clutch Master Cylinder	13—46	2	
UFN.131/L	Nut, on Studs		2	
C.725	Washer, Shakeproof, under Nuts		2	
J.105/12S	Clevis Pin, securing Clutch Pedal to Master Cylinder Push Rod	13—47	1	
L.102.5/6U	Split Pin, retaining Clevis Pin		1	
FW.105/T	Washer, Plain, behind Split Pin		1	
8552	REPAIR KIT FOR SERVICING CLUTCH MASTER CYLINDER (VBM.8063) (COMPRISING RECUPERATING SEAL, CUP SEAL, STATIC SEAL, DUST EXCLUDER AND TUBE OF RUBBER GREASE)		1	
C.24882	PIPE ASSEMBLY, BETWEEN CLUTCH MASTER CYLINDER AND LOW PRESSURE HOSE (VBO.6078/17)	13—48	1	R.H. DRIVE CARS ONLY
C.24748	PIPE ASSEMBLY, BETWEEN CLUTCH MASTER CYLINDER AND LOW PRESSURE HOSE (VBO.6078/10$\frac{1}{4}$")		1	L.H. DRIVE CARS ONLY
C.6854	LOW PRESSURE HOSE BETWEEN PIPE AND FLUID RESERVOIR	13—49	1	R.H. DRIVE CARS ONLY
C.18717	LOW PRESSURE HOSE BETWEEN PIPE AND FLUID RESERVOIR		1	L.H. DRIVE CARS ONLY
C.15886/4	Clip, securing Hose to Pipe	13—50	1	
C.15886/5	Clip, securing Hose to Fluid Reservoir	13—51	1	
C.22669	RESERVOIR ASSEMBLY FOR CLUTCH FLUID	13—52	1	
C.19515	Cap, on Resvoir		1	

CLUTCH CONTROLS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.12473	Stud, mounting Bracket for Brake Master Cylinder		4	
C.18262	Gasket, between Housing and Scuttle	13—58	1	
C.8737/2	Nut, Self-Locking, securing Housing and Brake Pedal Stop to Scuttle		4	
FW.105/T	Washer, Plain, under Nuts		4	
UFN.131/L	Nut, securing Housing to Scuttle		1	
	Washer, Shakeproof, under Nut		1	
FW.105/T	Washer, Plain, under Shakeproof Washer		1	
C.19613	Flanged Bearing Tube, at side of Pedal Housing	13—59	1	
UCS.125/4R	Screw, Set, securing Flanged Bearing Tube	13—60	2	
C.724	Washer, Shakeproof, on Setscrews	13—61	2	
C.20955/3	Bush, in Bearing Tube, for Clutch and Brake Pedal Shaft	13—62	1	
C.17498	Bearing (Torrington B.128) in Housing, for Clutch and Brake Pedal Shaft	13—63	1	
C.21755	Washer (Tufnol) between Clutch and Brake Pedals	13—64	1	
C.24645	Shaft, through Bush, mounting Clutch and Brake Pedals	13—65	1	
C.17485	Circlip, retaining Shaft	13—66	1	
C.19673	CLUTCH PEDAL	13—67	1	R.H. DRIVE CARS ONLY
C.19672	CLUTCH PEDAL		1	L.H. DRIVE CARS ONLY
C.19154	Bush, in Boss of Clutch Pedal	13—68	2	
C.25506	Return Spring, for Clutch Pedal	13—69	1	
C.20221	PAD (STEEL) ON CLUTCH PEDAL	13—70	1	
C.8667/2	Nut, Self-Locking, securing Pad to Pedal		1	
C.9934	PAD (RUBBER) ON CLUTCH PEDAL	13—71	1	

CLUTCH CONTROLS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.24856	BRACKET, AT R.H. SIDE OF DASH, SUPPORTING FLUID RESERVOIR CLAMPS	13—53	1	R.H. DRIVE CARS ONLY
UFS.131/4R C.725	Screw, Set, securing Bracket to Dash Washer, Shakeproof, on Setscrews		2 2	
C.24607	OUTER CLAMP, MOUNTING FLUID RESERVOIRS	13—54	1	
C.24128	INNER CLAMP, MOUNTING FLUID RESERVOIRS	13—55	1	
C.20235 C.8737/1	Stud, through Bracket and Clamps Nut, Self-Locking, on Stud	13—56	1 2	L.H. DRIVE CARS ONLY
C.17812	BRACKET ASSEMBLY, FIXING RESERVOIR BRACKET TO L.H. SIDE MEMBER		2	
C.17811 UFS.125/9R UFN.125/L C.724	Clamping Piece, for Brackets Screw, Set, through Clamping Pieces Nut, on Setscrews Washer, Shakeproof, under Nuts		2 2 2 2	
C.18695	SHIELD ASSEMBLY, PROTECTING RESERVOIRS FROM EXHAUST HEAT		1	
UFS.131/7R C.18698 FW.105/T UFN.131/L C.725 C.21255	Screw, Set, securing Shield and Reservoir Bracket to Fixing Bracket Spacer, on Setscrews Washer, Plain, on Setscrews Nut, on Setscrews Washer, Shakeproof, on Setscrews Clip, retaining Nuts		4 4 6 2 4 2	L.H. DRIVE CARS ONLY
C.20234	BRACKET, MOUNTING FLUID RESERVOIRS		1	
C.19497	CLAMP, SECURING RESERVOIRS TO BRACKET		2	
C.20235 C.8737/1	Stud, through Bracket and Clamp Nut, Self-Locking, on Studs		2 4	
C.24649	HOUSING FOR CLUTCH PEDAL	13—57	1	See also Brake Controls
C.18203	Stud, mounting Clutch Master Cylinder to Housing and Housing to Scuttle		4	
C.21897	Stud, mounting Housing to Scuttle		1	
C.18232	Stud, mounting Housing to Scuttle and for Brake Pedal Stop		2	

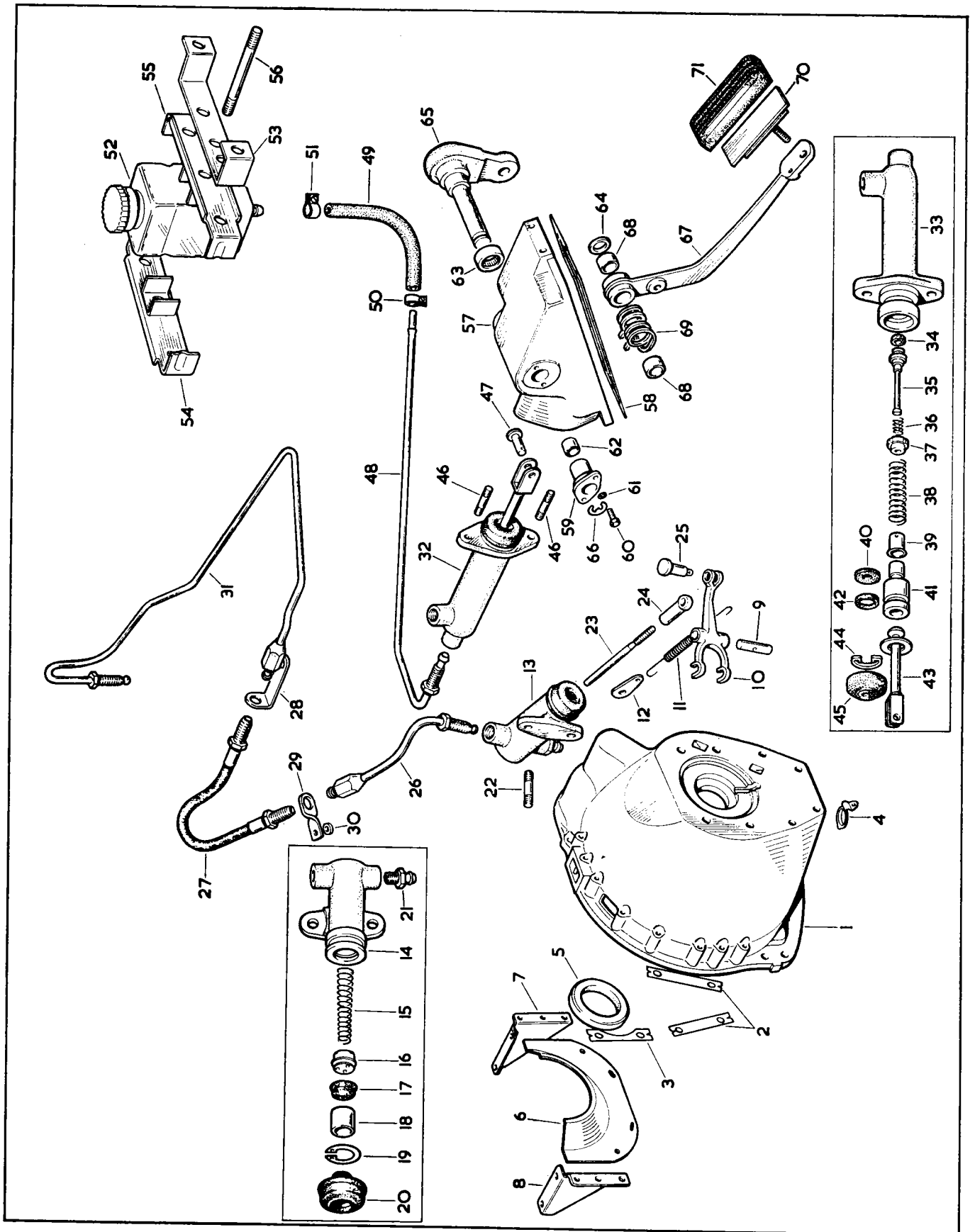


PLATE 13

GEARBOX

Part No.	Description	Plate No.	No. per Unit	Remarks
C.21315	GEARBOX ASSEMBLY		1	
C.20019	GEARBOX CASE	14—1	1	
C.19543	Oil Drain Plug (Magnetic) at bottom of Case	14—2	1	
C.799	Oil Filler Plug , at L.H. Side of Case	14—3	1	
C.785	Washer (Fibre) on Plugs	14—4	2	
C.1845/1	Ball Bearing , for Mainshaft (MS.12½K)	14—5	1	
C.1855	Circlip , around Ball Bearing	14—6	1	
C.20491	Ball Bearing , for Constant Pinion Shaft (MS.13½K) (complete with Circlip C.20492)	14—7	1	
C.20492	Circlip , around Ball Bearing	14—8	1	
C.20494	Collar , between Circlip and Gearbox Case	14—9	1	
C.920	Washer (Fibre) in Case, at front of Countershaft	14—10	1	
C.22837	Filter Gauze , in rear face of Gearbox Case	14—11	1	
C.20658	Gasket , between Gearbox Case and Clutch Housing	14—12	1	
C.21306	OIL PUMP BODY AT REAR OF GEARBOX CASE	14—13	1	
C.21308	Inner Gear , for Oil Pump	14—14	1	
C.21307	Outer Gear , for Oil Pump	14—15	1	
C.21309	Pin , on Mainshaft, driving Oil Pump	14—16	1	
UCS.519/5H	Screw , Set, securing Oil Pump Body to Rear Cover		3	
C.21299	REAR END COVER	14—17	1	
C.20020	Gasket , between Rear End Cover and Gearbox Case	14—18	1	
UFS.131/9R	Screw , Set, securing Rear End Cover to Gearbox Case		7	
FG.105/X	Washer , Spring, on Setscrews		7	
UCS.131/3R	Plug , at top of Rear End Cover	14—19	1	
FW.105/E	Washer (Copper) on Plug	14—20	1	
C.21310	SPEEDOMETER DRIVEN GEAR	14—21	1	
C.21312	BEARING ASSEMBLY FOR SPEEDOMETER DRIVEN GEAR	14—22	1	
C.12377	Oil Seal , in Bearing, for Speedometer Driven Gear	14—22A	1	
C.9177	'O' Ring , around Bearing	14—23	1	
C.21314	Screw , locking Bearing in Rear End Cover	14—24	1	
FG.105/X	Washer , Spring, on Locking Screw	14—25	1	
C.21340	OIL SEAL AT REAR OF GEARBOX	14—26	1	
C.21304	HOUSING, FOR REAR OIL SEAL		1	} Fitted from Gearbox Serial No. EJ.001 to EJ.245
C.25410	Gasket , between Housing and Rear End Cover		1	
UCS.131/7R	Screw , Set, securing Housing to Rear End Cover		4	
FG.105/X	Washer , Spring, on Setscrews		4	

GEARBOX

Part No.	Description	Plate No.	No. per Unit	Remarks
C.25068	HOUSING, FOR REAR OIL SEAL	14—27	1	} Fitted to Gearbox Serial No. EJ.246 and subs.
C.25410	Gasket, between Housing and Rear End Cover	14—28	1	
UCS.531/7H	Screw, Set, securing Housing to Rear End Cover		4	
11109	REMOTE CONTROL, COMPLETE (SD.1147) (COMPRISING TOP COVER, STRIKING RODS, CHANGE-SPEED LEVER, FORKS, SELECTOR LEVER, ETC.)	14—29	1	
STRIKING GEAR				
C.24915	Striking Rod, 1st/2nd Gears	14—30	1	
C.24914	Striking Rod, 3rd/Top Gears	14—31	1	
C.21478	Striking Rod, Reverse Gear	14—32	1	
C.20060	'O' Ring, on Striking Rods	14—33	3	
C.20315	Stop, for 1st/2nd Striking Rod	14—34	1	
C.20316	Stop, for 3rd/Top Striking Rod	14—35	1	
C.21572	Change-Speed Fork, 1st/2nd and 3rd/Top Gears	14—36	2	
C.21616	Change-Speed Fork, Reverse Gear	14—37	1	
C.22925	Locating Arm, on Reverse Striking Rod	14—38	1	
C.25468	Plunger, in Change-Speed Fork, for Reverse Selection	14—39	1	
C.9849	Spring, behind Plunger	14—40	1	
C.1319	Ball, locking Reverse Plunger	14—41	1	
C.20065	Spring, loading Locking Ball	14—42	1	
UFS.131/5R	Screw, Set, adjusting Spring Tension	14—43	1	
UFN.231/L	Nut, locking Setscrew	14—44	1	
C.20314	Dowel Screw, securing Change-Speed Forks and Locating Arm on Striking Rods	14—45	4	
C.837	Wire, locking Dowel Screws		As req'd	
C.20066	Roller, in 1st/2nd Striking Rod, for Interlock	14—46	1	
C.922	Ball, between Striking Rods, for Interlock	14—47	2	
C.20056	TOP COVER	14—48	1	
C.1083	Switch, in Top Cover, operating Reversing Light	14—49	1	} See also Electrical Equipment
C.4531	Gasket, for Switch (163682)	14—50	1	
C.7379	Plug, in Top Cover, sealing redundant hole for Overdrive Switch	14—51	1	
C.2296/1	Washer (Copper) on Plug	14—52	1	
C.20057	Gasket, between Top Cover and Gearbox Case	14—53	1	
UFS.131/8R	Screw, Set, securing Top Cover to Gearbox Case		6	
UFB.131/13R	Bolt, securing Top Cover to Gearbox Case		4	
C.16816	Washer, Spring, on Setscrews and Bolts		10	
OD.105/6H	Dowel, locating Top Cover on Gearbox Case	14—54	2	
C.1319	Ball, engaging Reverse Striking Rod	14—55	1	
C.13334	Plunger, holding Ball	14—56	1	
C.845	Spring, at top of Plunger	14—57	1	
C.9840	Welch Washer, $\frac{7}{16}$ " diameter, at L.H. side of Top Cover	14—58	1	
C.873	Welch Washer, $\frac{3}{4}$ " diameter, at front of Top Cover (end of Striking Rods)	14—59	3	
C.7116	Breather Elbow, in Top Cover	14—60	1	
C.7125	Nut, locking Breather Elbow	14—61	1	
C.25028	GEARBOX BREATHER ASSEMBLY, EXHAUST MANIFOLD STUDS	14—62	1	
C.19706	Distance Piece, at fixing of Breather	14—63	2	
C.20113	Hose, connecting Breather to Elbow on Top Cover	14—64	1	
C.15886/5	Clip, securing Hose	14—65	2	

GEARBOX

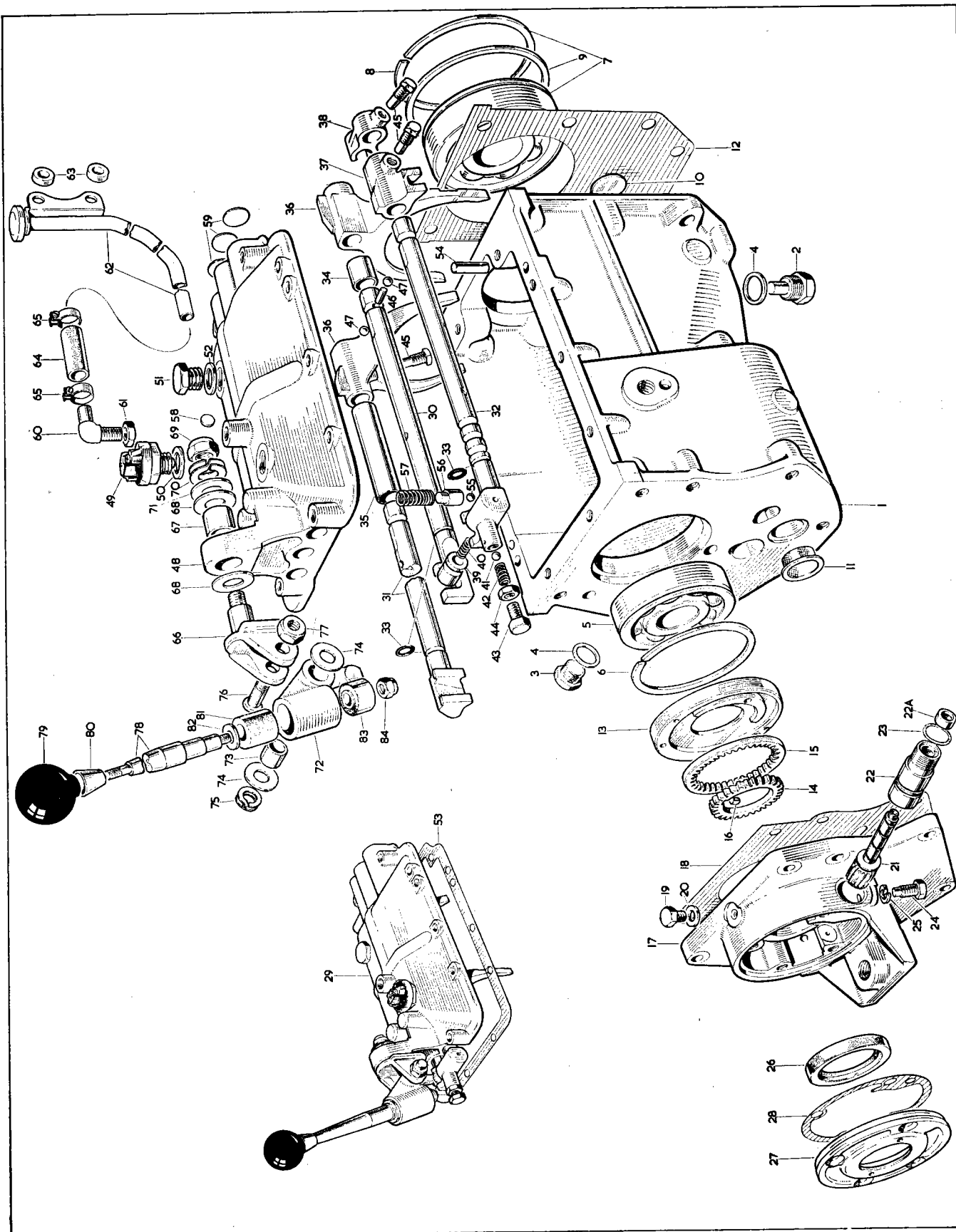
Part No.	Description	Plate No.	No. per Unit	Remarks
C.21104	PIVOT JAW, HOUSING SELECTOR LEVER	14—66	1	
C.1907	Bush, in Top Cover, for Pivot Jaw	14—67	1	
C.1894	Washer (Fibre) at front and rear of Bush	14—68	2	
C.8737/4	Nut, Self-Locking, retaining Pivot Jaw to Top Cover	14—69	1	
C.1905	Washer, Spring (Double Coil) under Nut	14—70	1	
C.1914	'D' Washer, between Spring Washer and Fibre Washer	14—71	1	
C.20067	SELECTOR LEVER, ON END OF CHANGE-SPEED LEVER	14—72	1	
C.1906	Bush, in Selector Lever	14—73	1	
C.1908	Washer (Tufnol) at each side of Selector Lever	14—74	2	
C.1929	Washer, Spring (Double Coil) between Pivot Jaw and Tufnol Washer	14—75	1	
C.21110	Pivot Pin, mounting Selector Lever in Pivot Jaw	14—76	1	
C.8737/4	Nut, Self-Locking, securing Pivot Pin	14—77	1	
C.23178	CHANGE-SPEED LEVER	14—78	1	
C.23007	Knob, on Change-Speed Lever	14—79	1	
C.23006	Cone, locking Knob to Lever	14—80	1	
C.22394	UPPER BUSH, HOUSING CHANGE-SPEED LEVER IN SELECTOR LEVER	14—81	1	
C.22395	Washer, at top of Upper Bush	14—82	1	
C.21921	LOWER BUSH, HOUSING CHANGE-SPEED LEVER IN SELECTOR LEVER	14—83	1	
C.8737/2	Nut, Self-Locking, securing Change-Speed Lever in Selector Lever	14—84	1	
C.21303	FLANGE, ON MAINSHAFT, FOR UNIVERSAL JOINT	15—1	1	
C.840	Nut, Slotted, securing Flange to Mainshaft	15—2	1	
C.23168	Washer, Plain, under Slotted Nut	15—3	1	
L.104/12U	Split Pin, securing Slotted Nut	15—4	1	
C.19827	Bolt, in Flange, connecting Propeller Shaft	15—5	4	
C.21300	MAINSHAFT	15—6	1	
C.21302	Speedometer Driving Gear	15—7	1	
C.21301	Distance Piece, behind Speedometer Driving Gear	15—8	1	
C.21098	Reverse Gear, on Mainshaft	15—9	1	
C.21096	1st Speed Gear, on Mainshaft	15—10	1	
C.21095	Bearing Sleeve, for 1st Speed Gear	15—11	1	

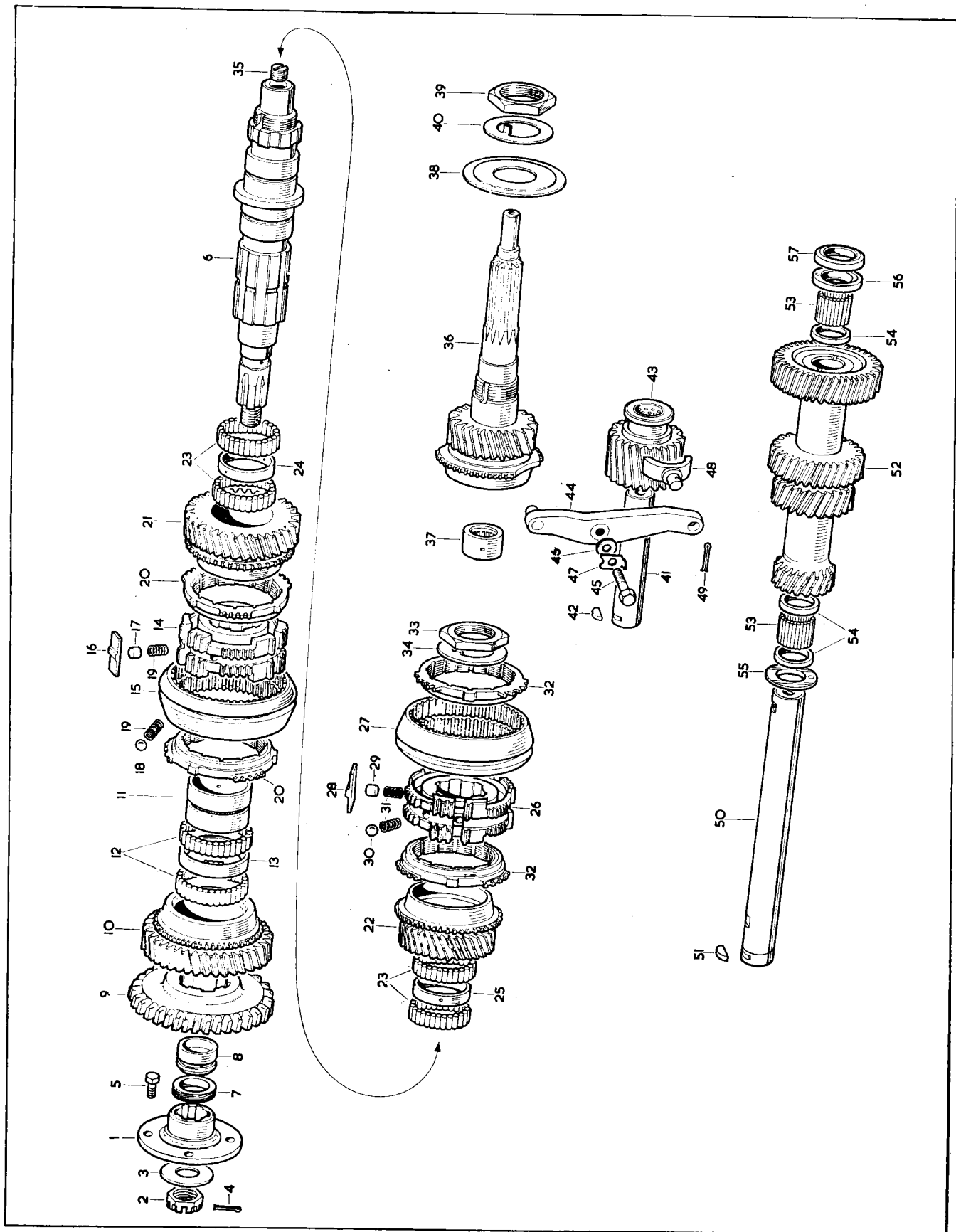
GEARBOX

Part No.	Description	Plate No.	No. per Unit	Remarks
C.23109/1	Needle Roller , in 1st Speed Gear (3 mm. + .0001" — .0000")	15—12	120	} USE ROLLERS OF ONE GRADE IN INDIVIDUAL GEAR ASSEMBLIES
C.23109/2	Needle Roller , in 1st Speed Gear (3 mm. + .0000" — .0001")	15—12	120	
C.23109/3	Needle Roller , in 1st Speed Gear (3 mm. — .0001" — .0002")	15—12	120	
C.23097	Spacer , for Needle Rollers in 1st Speed Gear	15—13	1	
C.24638	Synchro Hub , for 1st/2nd Speeds	15—14	1	
C.24640	Operating Sleeve , for 1st/2nd Speeds	15—15	1	
C.24641	Thrust Member , between Sleeve and Synchro Hub	15—16	3	
C.21088	Plunger , under Thrust Members	15—17	3	
C.1319	Detent Ball , between Sleeve and Synchro Hub	15—18	3	
C.24181	Spring , under Plungers and Balls	15—19	6	
C.22391	Synchro Ring , for 1st and 2nd Speeds	15—20	2	
C.21092	2nd Speed Gear , on Mainshaft	15—21	1	
C.20498	3rd Speed Gear , on Mainshaft	15—22	1	
C.23109/1	Needle Roller , in 2nd and 3rd Speed Gears (3 mm. + .0001" — .0000")	15—23	212	} USE ROLLERS OF ONE GRADE IN INDIVIDUAL GEAR ASSEMBLIES
C.23109/2	Needle Roller , in 2nd and 3rd Speed Gears (3 mm. + .0000" — .0001")	15—23	212	
C.23109/3	Needle Roller , in 2nd and 3rd Speed Gears (3 mm. — .0001" — .0002")	15—23	212	
C.23098	Spacer , for Needle Rollers in 2nd Speed Gear	15—24	1	
C.23099	Spacer , for Needle Rollers in 3rd Speed Gear	15—25	1	
C.24639	Synchro Hub , for 3rd/Top Speeds	15—26	1	
C.24640	Operating Sleeve , for 3rd/Top Speeds	15—27	1	
C.24641	Thrust Member , between Sleeve and Synchro Hub	15—28	3	
C.21088	Plunger , under Thrust Members	15—29	3	
C.1319	Detent Ball , between Sleeve and Synchro Hub	15—30	3	
C.24181	Spring , under Plungers and Balls	15—31	6	
C.22391	Synchro Ring , for 3rd and Top Speeds	15—32	2	
C.21617	Nut , retaining 3rd Gear and 3rd/Top Synchro Hub on Mainshaft	15—33	1	
C.21618	Tab Washer , locking Nut	15—34	1	
C.20027	Plug , in end of Mainshaft	15—35	1	
C.20497	CONSTANT PINION SHAFT		1	} Fitted from Gearbox Serial No. EJ.001 to EJ.3169
C.25424	Roller Bearing , inside Constant Pinion Shaft		1	
C.25334	Spacer , for Needle Roller Bearing		1	
C.25435	CONSTANT PINION SHAFT	15—36	1	} Fitted to Gearbox Serial No. EJ.3170 and subs.
C.25424	Roller Bearing , inside Constant Pinion Shaft	15—37	1	
C.20493	Oil Thrower , on Constant Pinion Shaft	15—38	1	
C.21617	Nut , securing Constant Pinion Shaft in Bearing	15—39	1	
C.21618	Tab Washer , locking Nut	15—40	1	
C.20052	REVERSE SPINDLE	15—41	1	
C.753	Key , locking Spindle in Gearbox Case	15—42	1	
C.20313	Reverse Idler Gear , complete with Bushes	15—43	1	
C.21198	Lever Assembly , operating Reverse Gear	15—44	1	
UFS.137/8R	Screw , Set, pivoting Lever	15—45	1	
C.930	Washer (Fibre) on Setscrew	15—46	1	
C.21200	Tab Washer , locking Setscrew	15—47	1	
C.866	Reverse Slipper	15—48	1	
L.103/8U	Split Pin , retaining Reverse Slipper to Operating Lever	15—49	1	

GEARBOX

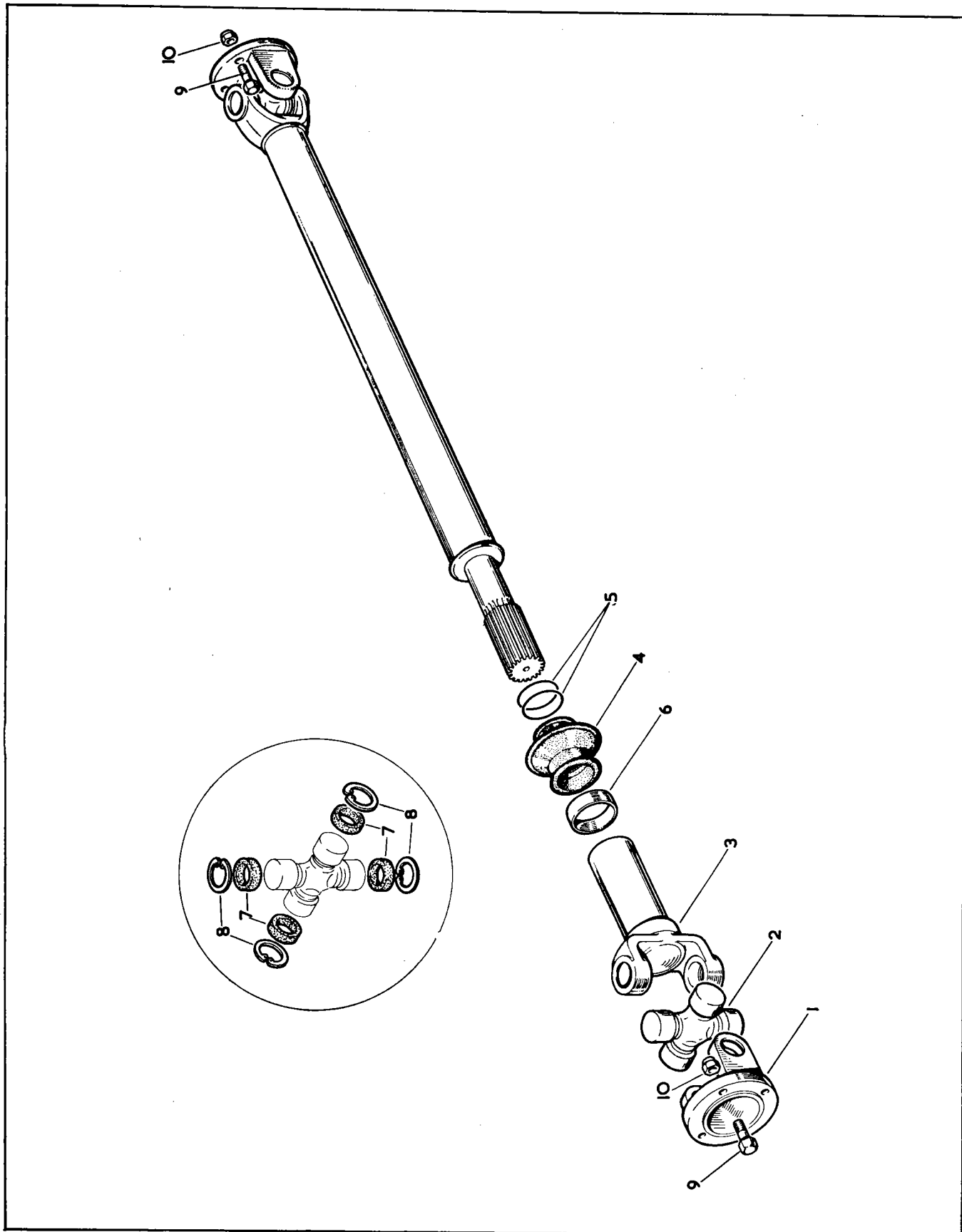
Part No.	Description	Plate No.	No. per Unit	Remarks
C.25437	COUNTERSHAFT	15—50	1	
C.753	Key , locking Countershaft in Gearbox Case	15—51	1	
C.20500	GEAR UNIT (CLUSTER) ON COUNTERSHAFT	15—52	1	
C.918/1	Needle Roller , in Gear Unit (3 mm. $+0.001'' - 0.000''$)	15—53	58	} USE ROLLERS OF ONE GRADE IN INDIVIDUAL GEAR UNIT ASSEMBLIES
C.918/2	Needle Roller , in Gear Unit (3 mm. $+0.000'' - 0.001''$)	15—53	58	
C.918/3	Needle Roller , in Gear Unit (3 mm. $-0.001'' - 0.002''$)	15—53	58	
C.21099	Retaining Ring , at rear of Front Needle Rollers and at each end of Rear Needle Rollers	15—54	3	
C.21100	Thrust Washer Assembly , at rear of Gear Unit	15—55	1	} SELECTIVE SIZES. USE AS NECESSARY TO OBTAIN $-0.004''/-0.006''$ END FLOAT
C.1861	Thrust Washer Assembly , Inner, at front of Gear Unit	15—56	1	
C.1862	Thrust Washer , Outer, at front of Gear Unit ($-0.156''$ thick)	15—57	1	
C.1862/1	Thrust Washer , Outer, at front of Gear Unit ($-0.159''$ thick)	15—57	1	
C.1862/2	Thrust Washer , Outer, at front of Gear Unit ($-0.162''$ thick)	15—57	1	
C.1862/3	Thrust Washer , Outer, at front of Gear Unit ($-0.152''$ thick)	15—57	1	
C.1862/4	Thrust Washer , Outer, at front of Gear Unit ($-0.164''$ thick)	15—57	1	





PROPELLER SHAFT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.19875	PROPELLER SHAFT, COMPLETE (61-1495)		1	ALTERNATIVE TO C.22097
8404	Flange Yoke (K.2-2-329/C)	16—1	2	
9409	Journal Assembly , connecting Flange Yokes to Propeller Shaft (K. 5-GB.117)	16—2	2	
9410	Sleeve Yoke (K.2-3-GB.3758)	16—3	1	
9411	Gaiter , for Sliding Joint (94-GB.4007)	16—4	1	
9412	Ring (Rubber) retaining Gaiter to Shaft (K.3-86-GB.139)	16—5	2	
9413	Ring (Steel) retaining Gaiter to Sleeve Yoke (94-GB.3951)	16—6	1	
9409	JOURNAL ASSEMBLY, CONNECTING FLANGE YOKES TO PROPELLER SHAFT (K.5-GB.117)	16—2	2	
9414	Gasket , for Journals (K.2-86-GB.49)	16—7	8	
19	Circlip , retaining Journal Bearings (K.2-7-GB.19)	16—8	8	
C.19827	Bolt , securing Propeller Shaft to Flanges on Gearbox and Final Drive Unit	16—9	8	
C.8737/3	Nut , Self-Locking, on Bolts	16—10	8	



PROPELLER SHAFT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.22097	PROPELLER SHAFT, COMPLETE (04/501015)		1	ALTERNATIVE TO C.19875
10064	Flange Yoke (04/202007)	17—1	2	
10065	Journal Assembly, connecting Flange Yokes to Propeller Shaft (04/500068)	17—2	2	
10070	Sleeve Yoke (04/501189)	17—3	1	
10071	Clip, retaining Gaiter to Sleeve Yoke (04/245640)	17—4	1	
10065	JOURNAL ASSEMBLY, CONNECTING FLANGE YOKES TO PROPELLER SHAFT (04/500068)	17—2	2	
19	Circlip, retaining Journal Bearings (K.2/7/GB.19)	17—5	8	
C.19827	Bolt, securing Propeller Shaft to Flanges on Gearbox and Final Drive Unit	17—6	8	
C.8737/3	Nut, Self-Locking, on Bolts	17—7	8	

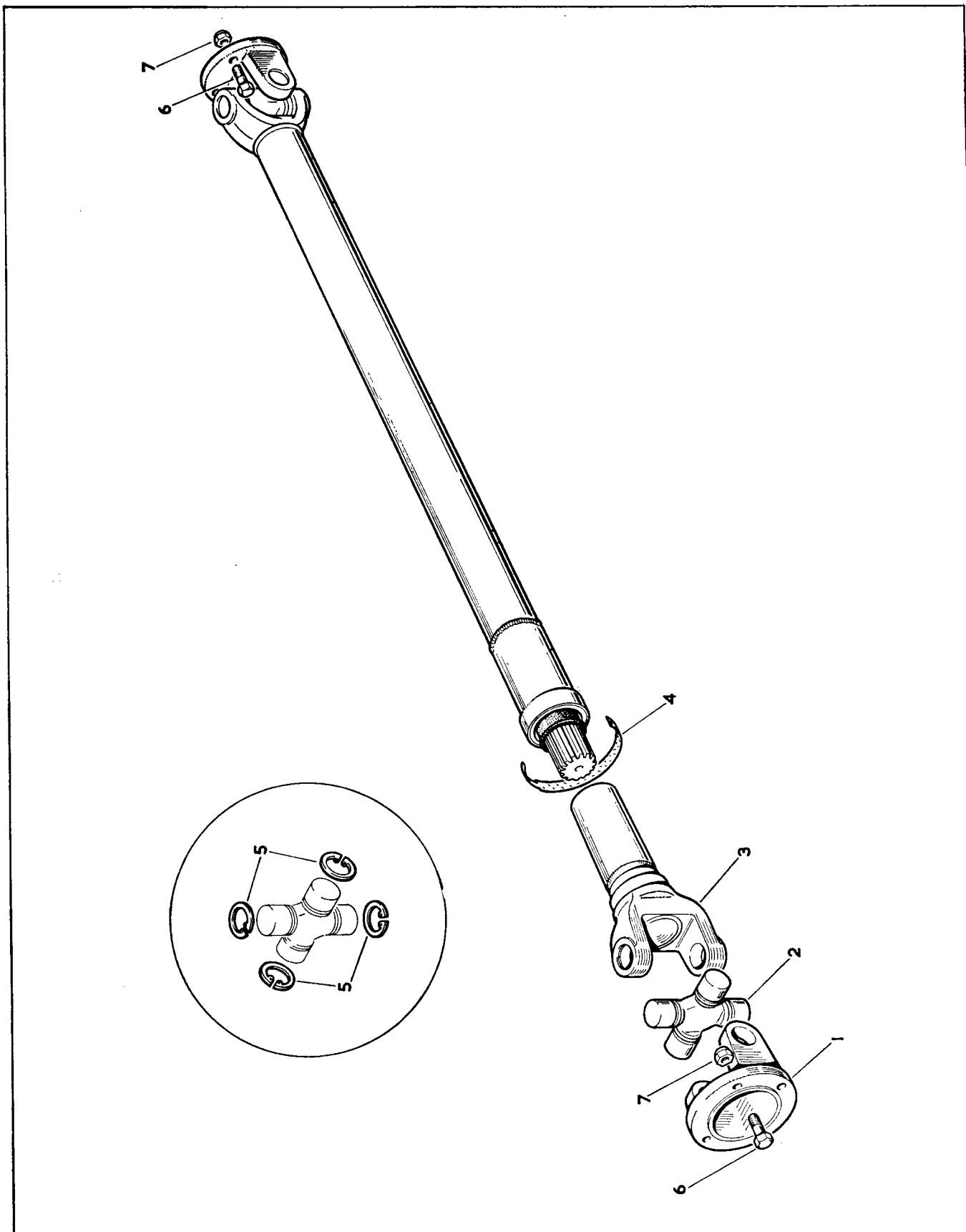


PLATE 17

FINAL DRIVE UNIT

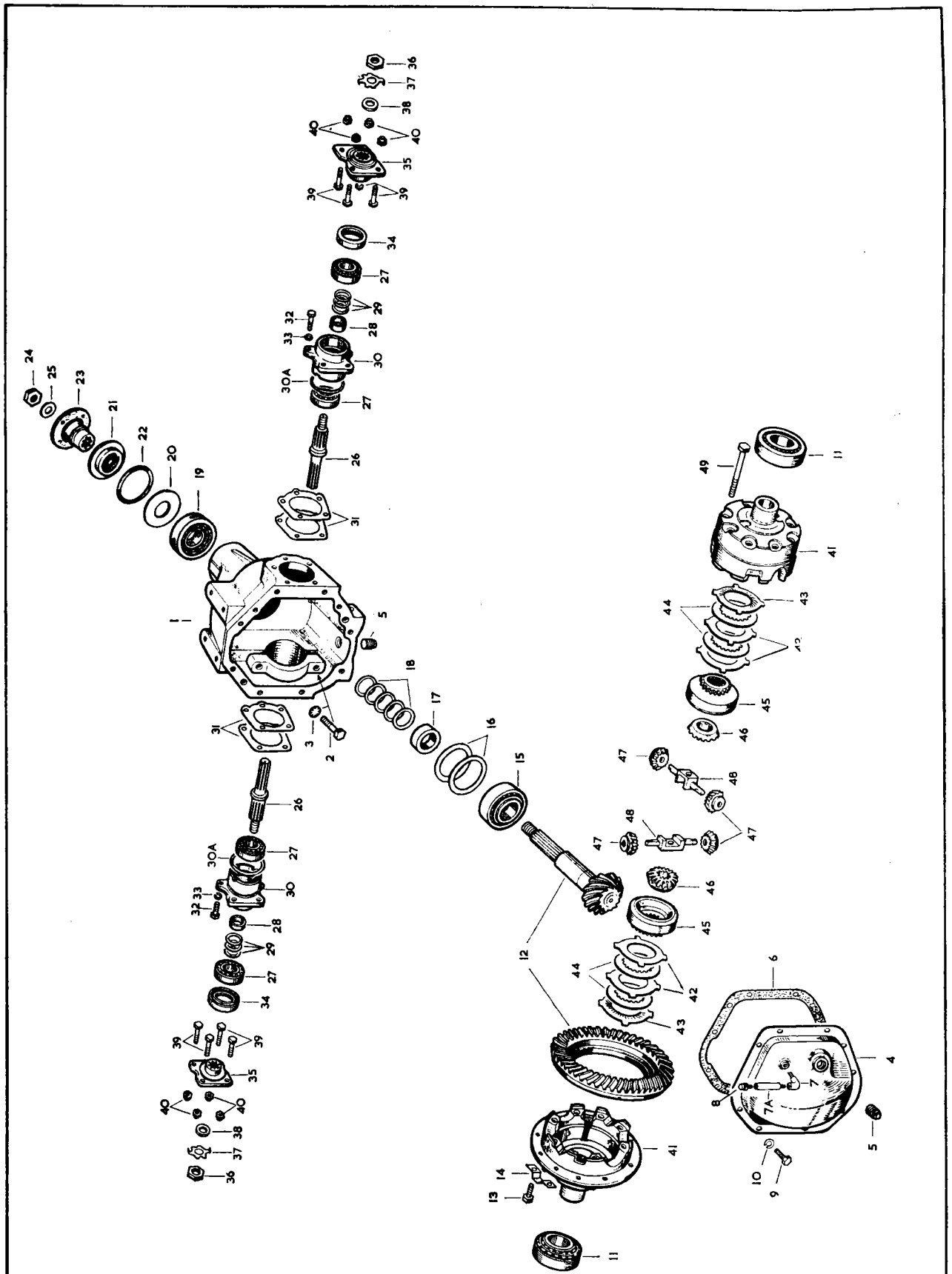
FITTED FROM CHASSIS No. 1E. 1001 TO 1E.1177 1E. 10001 TO 1E. 10783
1E. 20001 TO 1E. 20396 1E. 30001 TO 1E. 30861

Part No.	Description	Plate No.	No. per Unit	Remarks
C.21208	FINAL DRIVE UNIT ASSEMBLY (4HU-001/27D) (RATIO 3.07:1)		1	NOT REQUIRED FOR CARS EXPORTED TO U.S.A., CANADA OR NEWFOUNDLAND Fitted from Chassis No. 1E.1001 to 1E.1177 1E.10001 to 1E.10783 1E.20001 to 1E.20396 1E.30001 to 1E.30861
9752	Gear Carrier Sub-Assembly (4HU-061/12)	18—1	1	
6114	Screw, Set, securing Differential Bearing Caps (8B-NC.36)	18—2	4	
8489	Lockwasher, on Setscrews (8LW-115)	18—3	4	
8507	Cover, for Carrier (4HA-010/9)	18—4	1	
3823	Plug, for Filler and Drain Apertures (HA-059)	18—5	2	
3931	Gasket, under Cover (4HA-026)	18—6	1	
8509	Elbow, in Cover (4HA-098/1)	18—7	1	
C.23611/2	Extension, for Elbow (4HU-098/2)	18—7A	1	
C.23611/1	Breather, at top of Extension (3HA-098/3)	18—8	1	
CS.131/5D	Screw, Set, securing Cover to Carrier (5B-NC.10)	18—9	10	
47	Lockwasher, on Setscrews (5LW-95)	18—10	10	
8488	Differential Case Assembly (4HU-082/8)		1	
3845	Roller Bearing, on Differential Case (Timken 25577-25523) (2HA-024)	18—11	2	
8825	Crown Wheel and Pinion (Ratio 3.07:1) (4HA-105/25)	18—12	1	
6301	Screw, Set, securing Crown Wheel to Differential Case (3HA-075/6)	18—13	10	
7384	Lock Strap, securing Crown Wheel Setscrews (4HA-074/4)	18—14	5	
3844	Roller Bearing, at inner end of Pinion (Timken 31593-31520) (2HA-023)	18—15	1	
3860	Shim, inner, adjusting Pinion (.003" thick) (2HA-043)	18—16	As req'd	} CHOOSE SHIMS OF DESIRED THICKNESS
3861	Shim, inner, adjusting Pinion (.005" thick) (2HA-044)	18—16	As req'd	
3862	Shim, inner, adjusting Pinion (.010" thick) (2HA-045)	18—16	As req'd	
8029	Distance Washer, behind outer Pinion Shims (4HA-115)	18—17	1	
3856	Shim, outer, adjusting Pinion (.003" thick) (2HA-039)	18—18	As req'd	} CHOOSE SHIMS OF DESIRED THICKNESS
3857	Shim, outer, adjusting Pinion (.005" thick) (2HA-040)	18—18	As req'd	
3858	Shim, outer, adjusting Pinion (.010" thick) (2HA-041)	18—18	As req'd	
3859	Shim, outer, adjusting Pinion (.030" thick) (2HA-042)	18—18	As req'd	
3843	Roller Bearing, at outer end of Pinion (Timken 02872-02820) (2HA-022)	18—19	1	
3934	Oil Slinger, on Pinion (4HA-036)	18—20	1	
3840	Oil Seal, on Pinion (2HA-019)	18—21	1	
3841	Gasket, for Pinion Oil Seal (2HA-020)	18—22	1	
3879	Companion Flange Assembly (2HA-083)	18—23	1	
6126	Nut, securing Companion Flange to Pinion (12LN-NF.9)	18—24	1	
6128	Washer, under Nut (12W-24)	18—25	1	
8494	Drive Shaft (4HU-005/4)	18—26	2	
8495	Roller Bearing, on Drive Shafts (Timken 19150-19268) (4HU-025)	18—27	4	
8493	Spacing Collar, between Roller Bearings (4HU-018)	18—28	2	
8490	Shim, adjusting Bearings (.003" thick) (4HU-116)	18—29	As req'd	} CHOOSE SHIMS OF DESIRED THICKNESS
8491	Shim, adjusting Bearings (.005" thick) (4HU-116/1)	18—29	As req'd	
8492	Shim, adjusting Bearings (.010" thick) (4HU-116/2)	18—29	As req'd	
8499	Housing, for Drive Shaft Bearings (4HU-014/1)	18—30	2	
8950	"O" Ring, on Housing (4HA-079/2)	18—30A	2	
9754	Shim, under Bearing Housings, for adjustment of Differential (.003" thick) (4HU-050/7)	18—31	As req'd	} CHOOSE SHIMS OF DESIRED THICKNESS
9755	Shim, under Bearing Housings, for adjustment of Differential (.005" thick) (4HU-051/7)	18—31	As req'd	
9756	Shim, under Bearing Housings, for adjustment of Differential (.010" thick) (4HU-052/7)	18—31	As req'd	
9757	Shim, under Bearing Housings, for adjustment of Differential (.030" thick) (4HU-053/7)	18—31	As req'd	

FINAL DRIVE UNIT

FITTED FROM CHASSIS No. 1E. 1001 TO 1E. 1177 1E. 10001 TO 1E. 10783
1E. 20001 TO 1E. 20396 1E. 30001 TO 1E. 30861

Part No.	Description	Plate No.	No. per Unit	Remarks
FINAL DRIVE UNIT ASSEMBLY (Cont'd)				
8505	Bolt , securing Bearing Housings to Gear Carrier (7B-NC.24)	18—32	4	
9758	Bolt , securing Bearing Housings and Adaptor Plates to Gear Carrier (7B-NC.28)		6	
8506	Lockwasher , on Bolts (7LW-13)	18—33	10	
8436	Oil Seal , in Bearing Housings, for Driving Flange (4HA-079/3)	18—34	2	
8500	Flange , on Drive Shafts (4HU-077)	18—35	2	
8496	Nut , securing Flanges to Drive Shafts (4HU-089/1)	18—36	2	
8498	Tab Washer , locking Nuts (4HU-091)	18—37	2	
8497	Special Washer , under Tab Washers (16W-28)	18—38	2	
8510	Bolt , in Flanges, for attachment of Brake Discs and Half Shafts (4HU-055/4)	18—39	8	
C.15349	Nut , Self-Locking, on Bolts (7LN-NF.75)	18—40	8	
C.17024	Bolt , securing Final Drive Unit to Rear Suspension Cross Member		4	
C.837	Wire , locking Bolts		As req'd	
C.21206	FINAL DRIVE UNIT ASSEMBLY (4HU-001/27) (RATIO 3.31:1)		1	ALTERNATIVE RATIO
6304	Crown Wheel and Pinion (Ratio 3:31:1) (4HA-105/8A)		1	
All other items are as Final Drive Unit C.21208				
C.20432	FINAL DRIVE UNIT ASSEMBLY (4HU-001/27A) (RATIO 3.54:1)		1	REQUIRED FOR CARS EXPORTED TO U.S.A., CANADA OR NEWFOUNDLAND From Chassis No. 1E.10001 to 1E.10739 1E.30001 to 1E.30806
6305	Crown Wheel and Pinion (Ratio 3:54:1) (4HA-105/9A)		1	
All other items are as Final Drive Unit C.21203				
8488	DIFFERENTIAL CASE ASSEMBLY (4HU-082/8)		1	
7887	Case only , for Differential (4HA-006/9)	18—41	2 halves	
7683	Friction Plate (flat) (4HA-111/3)	18—42	4	
8397	Friction Plate (dished) (4HA-111/4)	18—43	2	
7684	Friction Disc (4HA-112)	18—44	4	
7682	Ring , for Side Gears (4HA-109/1)	18—45	2	
7681	Side Gear (4HA-007/1)	18—46	2	
7685	Pinion Mate Gear (4HA-008)	18—47	4	
7686	Shaft , for Pinion Mate Gears (4HA-012/1)	18—48	2 halves	
7680	Bolt , securing Differential Casing (6B-NC.44)	18—49	8	



FINAL DRIVE UNIT

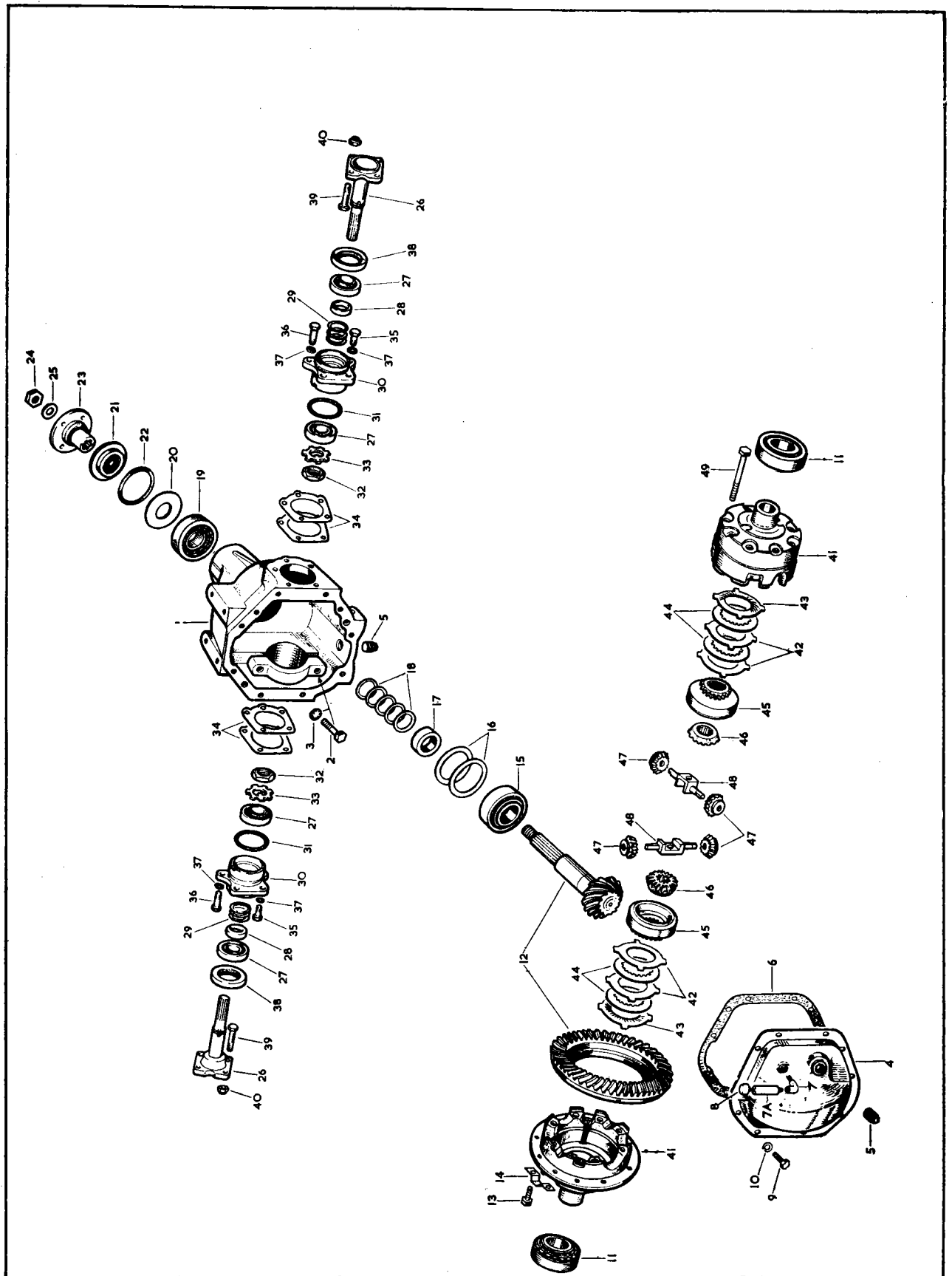
**FITTED TO CHASSIS No. 1E. 1178 AND SUBS. 1E. 10784 AND SUBS.
1E. 20397 AND SUBS. 1E. 30862 AND SUBS.**

Part No.	Description	Plate No.	No. per Unit	Remarks
C.25839	FINAL DRIVE UNIT ASSEMBLY (4HU-001/35D) (RATIO 3.07:1)		1	NOT REQUIRED FOR CARS EXPORTED TO CANADA, NEWFOUNDLAND OR U.S.A. Fitted to Chassis No. 1E.1178 and subs. 1E.10784 and subs. 1E.20397 and subs. 1E.30862 and subs.
9752	Gear Carrier Sub-Assembly (4HU-061/12)	19—1	1	
6114	Screw, Set, securing Differential Bearing Caps (8B-NC.36)	19—2	4	
8489	Lockwasher, on Setscrews (8LW-115)	19—3	4	
8507	Cover, for Carrier (4HA-010/9)	19—4	1	
3823	Plug, for Filler and Drain Apertures (HA-059)	19—5	2	
3931	Gasket, under Cover (4HA-026)	19—6	1	
8509	Elbow, in Cover (4HA-098/1)	19—7	1	
C.23611/2	Extension, for Elbow (4HU-098/2)	19—7A	1	
C.23611/1	Breather, at top of Extension (3HA-098/3)	19—8	1	
CS.131/5D	Screw, Set, securing Cover to Carrier (5B-NC.10)	19—9	10	
47	Lockwasher, on Setscrews (5LW-95)	19—10	10	
8488	Differential Case Assembly (4HU-082/8)		1	
3845	Roller Bearing, on Differential Case (Timken 25577- 25523) (2HA-024)	19—11	2	
8825	Crown Wheel and Pinion (Ratio 3.07:1) (4HA-105/25)	19—12	1	
6301	Screw, Set, securing Crown Wheel to Differential Case (3HA-075/6)	19—13	10	
7384	Lock Strap, securing Crown Wheel Setscrews (4HA-074/4)	19—14	5	
3844	Roller Bearing, at inner end of Pinion (Timken 31593- 31520) (2HA-023)	19—15	1	
3860	Shim, inner, adjusting Pinion (.003" thick) (2HA-043)	19—16	As req'd	CHOOSE SHIMS OF DESIRED THICKNESS
3861	Shim, inner, adjusting Pinion (.005" thick) (2HA-044)	19—16	As req'd	
3862	Shim, inner, adjusting Pinion (.010" thick) (2HA-045)	19—16	As req'd	
8029	Distance Washer, behind outer Pinion Shims (4HA-115)	19—17	1	
3856	Shim, outer, adjusting Pinion (.003" thick) (2HA-039)	19—18	As req'd	CHOOSE SHIMS OF DESIRED THICKNESS
3857	Shim, outer, adjusting Pinion (.005" thick) (2HA-040)	19—18	As req'd	
3858	Shim, outer, adjusting Pinion (.010" thick) (2HA-041)	19—18	As req'd	
3859	Shim, outer, adjusting Pinion (.030" thick) (2HA-042)	19—18	As req'd	
3843	Roller Bearing, at outer end of Pinion (Timken 02872- 02820) (2HA-022)	19—19	1	
3934	Oil Slinger, on Pinion (4HA-036)	19—20	1	
3840	Oil Seal, on Pinion (2HA-019)	19—21	1	
3841	Gasket, for Pinion Oil Seal (2HA-020)	19—22	1	
11098	Companion Flange (4HA-102/12)	19—23	1	
11099	Nut, securing Companion Flange to Pinion (12LN-NF.9B)	19—24	1	
6128	Washer, under Nut (12W-24)	19—25	1	
11100	Drive Shaft and Flange (4HU-005/8)	19—26	2	
11101	Roller Bearing, on Drive Shafts (4HU-025/1)	19—27	4	
11102	Spacing Collar, between Roller Bearings (4HU-018/2)	19—28	2	
11103	Shim, adjusting Bearings (.003" thick) (4HU-116/3)	19—29	As req'd	CHOOSE SHIMS OF DESIRED THICKNESS
11104	Shim, adjusting Bearings (.005" thick) (4HU-116/4)	19—29	As req'd	
11105	Shim, adjusting Bearings (.010" thick) (4HU-116/5)	19—29	As req'd	
11106	Housing, for Drive Shaft Bearings (4HU-014/5)	19—30	2	
8950	'O' Ring, on Housings (4HA-079/2)	19—31	2	
11107	Nut, securing Drive Shafts in Bearings (4HU-089/2)	19—32	2	
11108	Tab Washer, locking Nuts (4HU-091/2)	19—33	2	
9754	Shim, under Bearing Housings, for adjustment of Differential (.003" thick) (4HU-050/7)	19—34	As req'd	CHOOSE SHIMS OF DESIRED THICKNESS
9755	Shim, under Bearing Housings, for adjustment of Differential (.005" thick) (4HU-051/7)	19—34	As req'd	
9756	Shim, under Bearing Housings, for adjustment of Differential (.010" thick) (4HU-052/7)	19—34	As req'd	
9757	Shim, under Bearing Housings, for adjustment of Differential (.030" thick) (4HU-053/7)	19—34	As req'd	

FINAL DRIVE UNIT

FITTED TO CHASSIS No. 1E. 1178 AND SUBS. 1E. 10784 AND SUBS.
1E. 20397 AND SUBS. 1E. 30862 AND SUBS.

Part No.	Description	Plate No.	No. per Unit	Remarks
FINAL DRIVE UNIT ASSEMBLY (Cont'd)				
8505	Bolt, securing Bearing Housings to Gear Carrier (7B-NC.24)	19—35	4	
9758	Bolt, securing Bearing Housings and Adaptor Plates to Gear Carrier (7B-NC.28)	19—36	6	
8506	Lockwasher, on Bolts (7LW-13)	19—37	10	
8436	Oil Seal, in Bearing Housings, for Driving Flange (4HU-079/3)	19—38	2	
8510	Bolt, in Flanges, for attachment of Brake Discs and Half Shafts (4HU-055/4)	19—39	8	
C.15349	Nut, Self-Locking, on Bolts (7LN-NF.75)	19—40	8	
C.17024	Bolt, securing Final Drive Unit to Rear Suspension Cross Member		4	
C.837	Wire, locking Bolts		As req'd	
C.25841	FINAL DRIVE UNIT ASSEMBLY (4HU-001/35A) (RATIO 3.54:1)		1	FOR CARS EXPORTED TO CANADA, NEWFOUNDLAND OR U.S.A. Fitted to Chassis No. 1E.10740 and subs. 1E.30807 and subs.
6305	Crown Wheel and Pinion (Ratio 3.54:1) (4HA-105/9A)		1	
All other items are as for Final Drive Unit C.25839				
C.25840	FINAL DRIVE UNIT ASSEMBLY (4HU-001/35) (RATIO 3.31:1)		1	ALTERNATIVE RATIO SUPPLIED TO SPECIAL ORDER ONLY
6304	Crown Wheel and Pinion (Ratio 3.31:1) (4HA-105/8A)		1	
All other items are as for Final Drive Unit C.25839				
8488	DIFFERENTIAL CASE ASSEMBLY (4HU-082/8)		1	
7887	Case only, for Differential (4HA-006/9)	19—41	2 halves	
7683	Friction Plate (flat) (4HA-111/3)	19—42	4	
8397	Friction Plate (dished) (4HA-111/4)	19—43	2	
7684	Friction Disc (4HA-112)	19—44	4	
7682	Ring, for Side Gears (4HA-109/1)	19—45	2	
7681	Side Gear (4HA-007/1)	19—46	2	
7685	Pinion Mate Gear (4HA-008)	19—47	4	
7686	Shaft, for Pinion Mate Gears (4HA-012/1)	19—48	2 halves	
7680	Bolt, securing Differential Casing (6B-NC.44)	19—49	8	



FRONT SUSPENSION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.22558	FRONT SUSPENSION ASSEMBLY, R.H. (OAOE-339)		1	Fitted from Chassis No. 1E.1001 to 1E.1038 1E.10001 to 1E.10337 1E.20001 to 1E.20097 1E.30001 to 1E.30291
C.22559	FRONT SUSPENSION ASSEMBLY, L.H. (OAOE-340)		1	
C.24515	FRONT SUSPENSION ASSEMBLY, R.H. (OAG-339)		1	Fitted from Chassis No. 1E.1039 to 1E.1076 1E.10338 to 1E.10429 1E.20098 to 1E.20136 1E.30292 to 1E.30442 except 1E.10427 and 1E.20132
C.24516	FRONT SUSPENSION ASSEMBLY, L.H. (OAG-340)		1	
C.25066	FRONT SUSPENSION ASSEMBLY, R.H. (OAOH-339)		1	Fitted to Chassis No. 1E.1077 and subs. 1E.10430 and subs. 1E.20137 and subs. 1E.30443 and subs. Also to 1E.10427 and 1E.20132
C.25067	FRONT SUSPENSION ASSEMBLY, L.H. (OAOH-340)		1	
C.15361	UPPER WISHBONE ASSEMBLY, R.H.		1	Fitted from Chassis No. 1E.1001 to 1E.1038 1E.10001 to 1E.10337 1E.20001 to 1E.20097 1E.30001 to 1E.30291
C.15363	Upper Wishbone, R.H.		1	
C.14435	Ball Pin, in Upper Wishbone		1	
C.14438	Socket, over Ball Pin		1	
C.19266	Shim, for Adjustment of Upper Ball Pin (.004" thick)		As req'd	
C.635	Spring, over Socket		1	
C.15365	Top Cover, above Ball Pin		1	
C.15366	Circlip, securing Top Cover in Upper Wishbone		1	
C.3044/1	Grease Nipple, in Upper Wishbone, for Ball Pin Lubrication		1	
C.15367	Gaiter, at bottom of Upper Ball Pin		1	
C.15368	Clip, securing Gaiter to Upper Wishbone		1	
C.8737/5	Nut, Self-Locking, securing Ball Pin to Stub Axle Carrier		1	
FW.108/T	Washer, Plain, under Nut		1	
C.15369	Fulcrum Shaft, for Upper Wishbone		1	
C.15371	Pinch Bolt, clamping Wishbone on Fulcrum Shaft		2	
C.15379	Distance Washer, on Fulcrum Shaft		2	
C.8672	Bush (Rubber) on Fulcrum Shaft		2	
NN.750/L	Slotted Nut, securing Fulcrum Shaft in Blocks		2	
C.8676/1	Special Washer, under Nuts		2	
L.104/10U	Split Pin, retaining Slotted Nuts		2	
C.15362	UPPER WISHBONE ASSEMBLY, L.H.		1	Fitted from Chassis No. 1E.1001 to 1E.1038 1E.10001 to 1E.10337 1E.20001 to 1E.20097 1E.30001 to 1E.30291
C.15364	Upper Wishbone, L.H.		1	
	All other items are as Upper Wishbone Assembly C.15361			

FRONT SUSPENSION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.24517	UPPER WISHBONE ASSEMBLY, R.H.	20—1		Fitted to Chassis No. 1E.1039 and subs. 1E.10338 and subs. 1E.20098 and subs. 1E.30292 and subs.
C.24519	Upper Wishbone, R.H.	20—2	1	
C.22966	Ball Pin, in Upper Wishbone	20—3	1	
C.24521	Socket, over Ball Pin	20—4	1	
C.24523	Shim, for adjustment of Upper Ball Pin	20—5	As req'd	
C.635	Spring, over Socket	20—6	1	
C.24522	Top Cover, above Ball Pin	20—7	1	
C.15366	Circlip, securing Top Cover in Upper Wishbone	20—8	1	
C.3044/1	Grease Nipple, in Top Cover	20—9	1	
C.22971	Washer (Nylon) under Grease Nipple	20—10	1	
C.22967	Gaiter, at bottom of Upper Ball Pin	20—11	1	
C.22970	Insert, between Upper Wishbone and Gaiter	20—12	1	
C.22969	Ring, securing Gaiter to Upper Wishbone	20—13	1	
C.8737/5	Nut, Self-Locking, securing Ball Pin to Stub Axle Carrier		1	
FW.108/T	Washer, Plain, under Nut		1	
C.15369	Fulcrum Shaft, for Upper Wishbone	20—14	1	
C.15371	Pinch Bolt, clamping Wishbone on Fulcrum Shaft	20—15	2	
C.15379	Distance Washer, on Fulcrum Shaft	20—16	2	
C.8672	Bush (Rubber) on Fulcrum Shaft	20—17	2	
NN.750/L	Slotted Nut, securing Fulcrum Shaft in Blocks		2	
C.8676/1	Special Washer, under Nuts	20—18	2	
L.104/10U	Split Pin, retaining Slotted Nuts		2	
C.24518	UPPER WISHBONE ASSEMBLY, L.H.		1	Fitted to Chassis No. 1E.1039 and subs. 1E.10338 and subs. 1E.20098 and subs. 1E.30292 and subs.
C.24520	Upper Wishbone, L.H.		1	
	All other items are as Upper Wishbone Assembly C.24517			
C.15151	Mounting Bracket, on Front Frame Cross Member, for Upper Wishbone Fulcrum Block, front	20—19	2	
UFB.131/17R	Bolt, securing Mounting Brackets to Cross Member		2	} For other fixings, refer to "Front Frame"
C.8667/2	Nut, Self-Locking on Bolts		2	
C.15089	Fulcrum Block, front, for Upper Wishbone Shafts	20—20	2	
UFB.131/10R	Bolt, securing Fulcrum Blocks to Mounting Brackets		6	
FG.105/X	Washer, Spring, on Bolts		6	
C.15153	Shim, behind front Fulcrum Blocks, for adjustment of Camber Angle	20—21	As req'd	
C.15090	Fulcrum Block, rear, for Upper Wishbone Shafts	20—22	2	
UFB.131/8R	Bolt, securing Fulcrum Blocks to Side Members		4	
C.15113	Washer Plate, under Head of Bolts		2	
C.8667/2	Nut, Self-Locking, on Bolts		4	
C.15154	Shim, behind rear Fulcrum Blocks, for adjustment of Camber Angle	20—23	As req'd	
C.15158	LOWER WISHBONE ASSEMBLY, R.H.	20—24	1	
C.15373	Lower Wishbone Lever, R.H. front	20—25	1	
C.15375	Lower Wishbone Lever, rear	20—26	1	
C.15155	Bolt, joining front and rear Wishbone Levers and fixing lower end of Shock Absorbers	20—27	1	
C.9326	Sleeve, on Bolt	20—28	1	
FW.110/T	Washer, Plain, on Sleeve	20—29	1	
UFN.450/L	Nut, on Bolt		1	
C.11193	Washer, Special, under Nut	20—30	1	
L.104/10U	Split Pin, retaining Nut		1	
C.15372	Fulcrum Shaft, for Lower Wishbones	20—31	1	
C.15376	Distance Washer, on Fulcrum Shaft, between Rear Lever and Rubber Bush	20—32	1	

FRONT SUSPENSION

Part No.	Description	Plate No.	No. per Unit	Remarks
LOWER WISHBONE ASSEMBLY, R.H. (Cont'd.)				
C.8673	Bush (Rubber) on Fulcrum Shaft	20—33	2	
NN.756/L	Slotted Nut, securing Fulcrum Shaft in Blocks		2	
C.8693/1	Special Washer, under Nuts	20—34	2	
L.104/10U	Split Pin, retaining Slotted Nuts		2	
C.15159	LOWER WISHBONE ASSEMBLY, L.H.		1	
C.15374	Lower Wishbone Lever, L.H. front		1	
All other items are as Lower Wishbone Assembly C.15158				
C.15088	Fulcrum Block, front, for Lower Wishbone Shafts	20—35	2	For fixings, refer to "Front Frame"
C.15091	Fulcrum Block, rear, for Lower Wishbone Shafts	20—36	2	
UFB.131/16R	Bolt, securing rear Fulcrum Blocks to Side Members		4	
C.8737/2	Nut, Self-Locking, on Bolts		4	
C.20011	FRONT SHOCK ABSORBER (NFP.64054298)	20—37	2	
C.3273	Bush, in bottom eye of Shock Absorbers (64541640)	20—38	4	
C.9380	Bolt, securing Shock Absorbers at top to Front Cross Member	20—39	2	
UFN.443/L	Slotted Nut, on Bolts		2	
C.16679	Washer, Plain, under Slotted Nuts	20—40	2	
L.103/10U	Split Pin, retaining Nuts		2	
C.15337	BALL PIN, IN STUB AXLE CARRIER, FOR ATTACHMENT OF LOWER WISHBONES	20—41	2	
C.15339	Spigot, over Ball Pins		2	} Fitted from Chassis No. 1E.1001 to 1E.1038 1E.10001 to 1E.10337 1E.20001 to 1E.20097 1E.30001 to 1E.30291
C.15904	Railko Socket, supporting Lower Ball Pins		2	
C.22974	Spigot, over Ball Pins	20—42	2	
C.23018	Railko Socket, supporting Lower Ball Pins	20—43	2	
C.15341	Shim (.002" thick) between Stub Axle Carrier and Cap	20—44	As req'd	} CHOOSE SHIMS OF DESIRED THICKNESS
C.15342	Shim (.004"-thick) between Stub Axle Carrier and Cap	20—44	As req'd	
C.17175	Shim (.010" thick) between Stub Axle Carrier and Cap	20—44	As req'd	
C.15338/1	Cap, under Lower Ball Pins		2	} Fitted from Chassis No. 1E.1001 to 1E.1038 1E.10001 to 1E.10337 1E.20001 to 1E.20097 1E.30001 to 1E.30291
C.15344/1	Bolt, securing Caps to Stub Axle Carriers		8	
C.15343	Tab Washer, securing Bolts		4	
C.3044/1	Grease Nipple, in Caps, for lubrication of Lower Ball Pins		2	
C.24514	Cap, under Lower Ball Pins	20—45	2	} Fitted to Chassis No. 1E.1039 and subs. 1E.10338 and subs. 1E.20098 and subs. 1E.30292 and subs.
C.15344/1	Bolt, securing Caps to Stub Axle Carriers	20—46	8	
C.15343	Tab Washer, securing Bolts	20—47	4	
C.3044/1	Grease Nipple, in Caps, for lubrication of Lower Ball Pins	20—48	2	
C.22971	Washer (Nylon) under Grease Nipples	20—49	2	

FRONT SUSPENSION

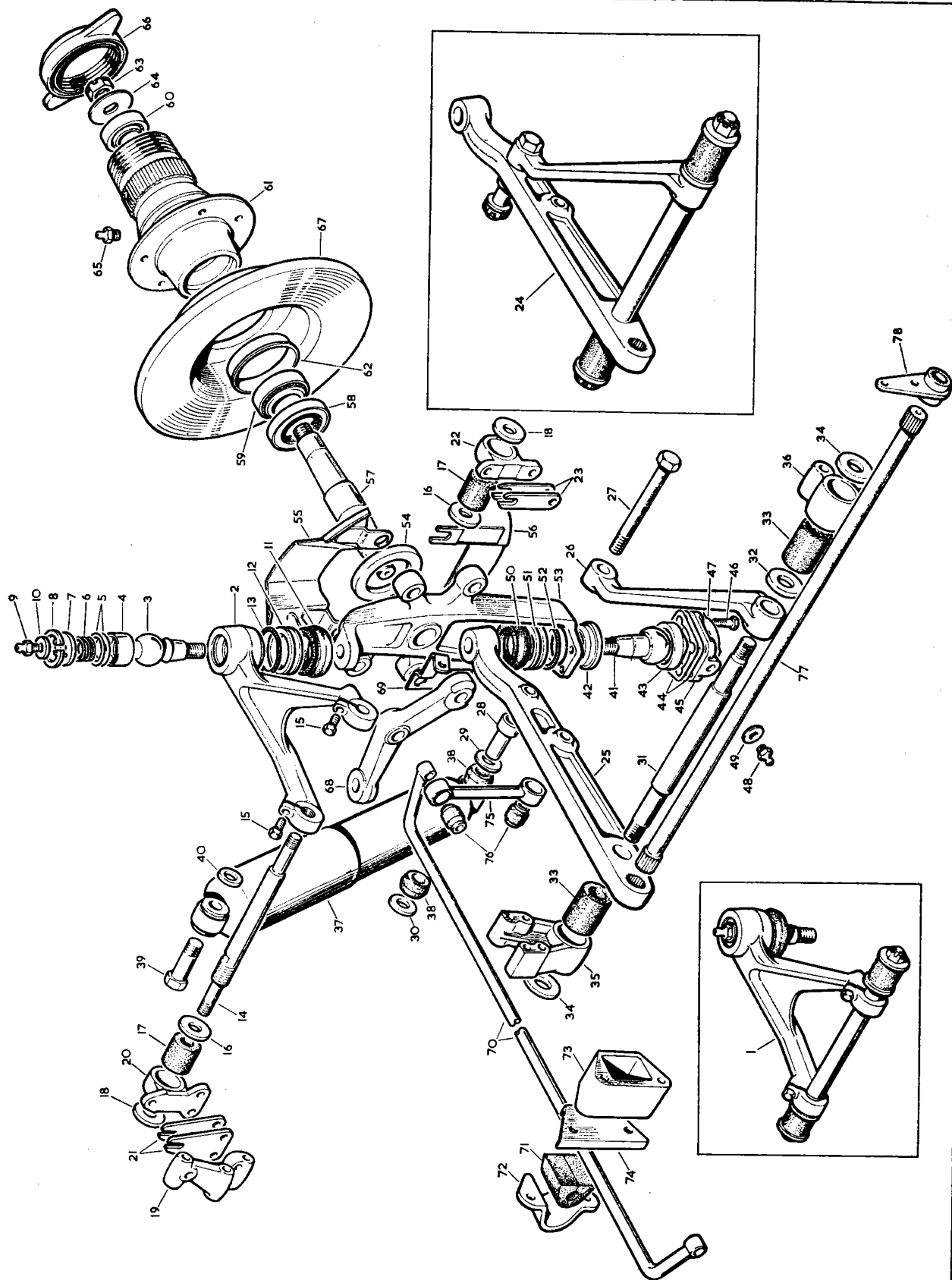
Part No.	Description	Plate No.	No. per Unit	Remarks
C.15346	GAITER (RUBBER) FOR LOWER BALL PINS		2	Fitted from Chassis No. 1E.1001 to 1E.1038 1E.10001 to 1E.10337 1E.20001 to 1E.20097 1E.30001 to 1E.30291
C.15345	Retainer, for Rubber Gaiter		2	
C.17174	Clip, securing Rubber Gaiter to Spigot in Stub Axle Carriers		2	
C.22967	GAITER FOR LOWER BALL PINS	20—50	2	Fitted to Chassis No. 1E.1039 and subs. 1E.10338 and subs. 1E.20098 and subs. 1E.30292 and subs.
C.22970	Insert, between Lower Ball Pin Spigot and Gaiter	20—51	2	
C.22969	Ring, securing Gaiters to Lower Ball Pin Spigots	20—52	2	
C.8737/6	Nut, Self-Locking, securing Lower Ball Pins to Lower Wishbone Levers		2	
C.794/1	Washer, Plain, under Nuts		2	
C.19224/1	STUB AXLE CARRIER	20—53	2	
C.18843/1	Water Shield, on Stub Axle Carriers	20—54	2	
C.24831	SHIELD ASSEMBLY, UPPER, FOR R.H. FRONT BRAKE DISC	20—55	1	Fitted to Chassis No. 1E.1047 and subs. 1E.10338 and subs. 1E.20100 and subs. 1E.30302 and subs. Also to 1E.1021, 1E.20083, and 1E.30271
C.24832	SHIELD ASSEMBLY, UPPER, FOR L.H. FRONT BRAKE DISC		1	
C.24838	SHIELD ASSEMBLY, LOWER, FOR R.H. FRONT BRAKE DISC	20—56	1	
C.24839	SHIELD ASSEMBLY, LOWER, FOR L.H. FRONT BRAKE DISC		1	
C.9423	STUB AXLE SHAFT	20—57	2	
C.8667/7	Nut, Self-Locking, securing Stub Axle Shafts and Tie Rod Levers to Stub Axle Carriers		2	
C.15350	OIL SEAL FOR STUB AXLE SHAFTS	20—58	2	
C.15351	INNER BEARING, ON STUB AXLE SHAFT, FOR HUBS (TIMKEN LM.67048-LM.67010)	20—59	2	
C.15352	OUTER BEARING, ON STUB AXLE SHAFT, FOR HUBS (TIMKEN LM.11949-LM.11910)	20—60	2	

FRONT SUSPENSION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.19225/1	R.H. FRONT HUB	20—61	1	
C.19226/1	L.H. FRONT HUB		1	
C.18842/1	Water Thrower , on Hubs, for protection of Oil Seal	20—62	2	
NN.756/L	Slotted Nut , securing Hubs to Stub Axle Shafts	20—63	2	
C.3400	"D" Washer , under Slotted Nuts	20—64	2	
L.104/10U	Split Pin , retaining Slotted Nuts		2	
C.3076/1	Grease Nipple , in Hubs	20—65	2	
C.1102	R.H. HUB CAP	20—66	1	} NOT REQUIRED FOR CARS EXPORTED TO GERMANY OR SWITZERLAND
C.1103	L.H. HUB CAP		1	
C.14891	R.H. HUB CAP		1	} REQUIRED FOR CARS EXPORTED TO GERMANY OR SWITZERLAND
C.14892	L.H. HUB CAP		1	
C.14927	TOOL FOR REMOVING AND FITTING HUB CAPS		1	
C.22556	R.H. FRONT BRAKE CALIPER ASSEMBLY (VB.1194A/V)		1	} Fitted from Chassis No. 1E.1001 to 1E.1076 1E.10001 to 1E.10429 1E.20001 to 1E.20136 1E.30001 to 1E.30442 except 1E.10427 and 1E.20132 See also Front Brakes
C.22557	L.H. FRONT BRAKE CALIPER ASSEMBLY (VB.1194B/V)		1	
C.25060	R.H. FRONT BRAKE CALIPER ASSEMBLY (VB.95058A/V)		1	} Fitted to Chassis No. 1E.1077 and subs. 1E.10430 and subs. 1E.20137 and subs. 1E.30443 and subs. Also to 1E.10427 and 1E.20132 See also Front Brakes
C.25061	L.H. FRONT BRAKE CALIPER ASSEMBLY (VB.95058 B/V)		1	
C.7569	Shim (.004" thick) for adjustment of Front Brake Calipers	As req'd		} CHOOSE SHIMS OF DESIRED THICKNESS See also Front Brakes
C.11723	Shim (.010" thick) for adjustment of Front Brake Calipers	As req'd		
C.23484	DISC FOR FRONT BRAKE CALIPERS	20—67	2	} See also Front Brakes
C.13546/1	Bolt , securing Discs to Front Hubs		10	
C.24119/4	Nut , Self-Locking, on Bolts		10	
C.15357	R.H. TIE ROD LEVER	20—68	1	

FRONT SUSPENSION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.15358	L.H. TIE ROD LEVER		1	
C.17653	Bracket , on Stub Axle Carriers, receiving outer end of Front Brakes Flexible Hose		2	Fitted from Chassis No. 1E.1001 to 1E.1046 1E.10001 to 1E.10337 1E.20001 to 1E.20099 1E.30001 to 1E.30301 except 1E.1021, 1E.20083, and 1E.30271 See also Front Brakes
C.13547/1	Bolt , securing Front Calipers to Stub Axle Carriers		4	
C.15378	Bolt , securing Tie Rod Lever to Stub Axle Carriers		2	
C.17512	Screw , Set, securing Front Hose Brackets to Stub Axle Carriers		2	
FG.108/X	Washer , Spring, on Bolts and Setscrews		8	
C.837	Wire , locking Bolts securing Front Calipers		As req'd	
C.24842	Bracket , on R.H. Stub Axle Carrier, receiving outer end of Front Brake Flexible Hose	20—69	1	Fitted to Chassis No. 1E.1047 and subs. 1E.10338 and subs. 1E.20100 and subs. 1E.30302 and subs. Also to 1E.1021, 1E.20083, and 1E.30271 See also Front Brakes
C.24843	Bracket , on L.H. Stub Axle Carrier, receiving outer end of Front Brake Flexible Hose		1	
C.22770/1	Bolt , securing Front Calipers and Disc Shields to Stub Axle Carriers		4	
C.24845	Bolt , securing Tie Rod Levers and Disc Shields to Stub Axle Carriers		2	
C.17512	Screw , Set, securing Front Hose Brackets and Shields to Stub Axle Carriers		2	
FG.108/X	Washer , Spring, on Bolts and Setscrews		8	As req'd
C.24844	Washer , Plain, under Spring Washers		6	
C.837	Wire , locking Bolts securing Front Calipers		As req'd	
C.8737/1	Nut , Self-Locking, securing Front Hose Bracket to Disc Shields		2	
C.16629	ANTI-ROLL BAR	20—70	1	
C.16633	Bush (Rubber) for Anti-Roll Bar	20—71	2	
C.15097	Bracket , holding Rubber Bushes	20—72	2	
C.16631	Distance Piece , under Brackets	20—73	2	
C.21946	Plate , between Bracket and Distance Pieces, retaining Bushes	20—74	2	
UFB.131/18R	Bolt , upper, securing Brackets, Plates and Distance Pieces to Front Frame Cross Member		2	
UFB.131/31R	Bolt , lower, securing Brackets, Plates, and lower Fulcrum Blocks to Front Frame Cross Member		2	
C.8667/2	Nut , Self-Locking, on Bolts		4	
C.20763	LINK, BETWEEN ANTI-ROLL BAR AND FRONT LOWER WISHBONE LEVERS	20—75	2	
C.10940	Bush (Rubber) in each end of Links	20—76	4	
UFB.143/21R	Bolt , securing Links to Anti-Roll Bar		2	
UFB.143/22R	Bolt , securing Links to Front Lower Wishbone Levers		2	
C.8667/4	Nut , Self-Locking, on Bolts		4	
FW.107/T	Washer , Plain, under Nuts		4	
C.9331	FRONT TORSION BAR, R.H.	20—77	1	
C.9332	FRONT TORSION BAR, L.H.		1	
UFB.119/15R	Bolt , locating Front Torsion Bars in Front Lower Wishbone Levers		2	
C.8667/17	Nut , Self-Locking, on Bolts		2	
C.19379	BRACKET, RECEIVING REAR END OF FRONT TORSION BARS	20—78	2	
C.20426	Bolt , securing Brackets and Reaction Plate to rear of Front Frame Side Members		4	See also Front Frame
C.8667/3	Nut , Self-Locking, on Bolts		4	



REAR SUSPENSION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.17014	REAR SUSPENSION CROSS MEMBER ASSEMBLY	21—1	1	
C.17198	RUBBER MOUNTING FOR ATTACHMENT OF CROSS MEMBER TO BODY	21—2	4	
UFB.131/7R C.8667/2	Bolt , securing Rubber Mountings to Cross Member		8	
	Nut , Self-Locking, on Bolts and on Studs of Rubber Mountings		10	
C.8737/2	Nut , Self-Locking, on Studs of Rubber Mountings		2	
FW.105/T	Washer , Plain, on Studs of Rubber Mountings		2	
UFB.131/24R	Bolt , securing Rubber Mountings to Body		8	
C.17228	Packing Piece , on Bolts, at each side of Body Under-frame Members		8	
C.8737/2	Nut , Self-Locking, on Bolts		8	
C.20481	MOUNTING, FOR INNER FULCRUM SHAFTS	21—3	2	
C.17009	Screw , Set (long) securing Fulcrum Mountings to Final Drive Unit at rear		2	
C.17010	Screw , Set (short) securing Fulcrum Mountings to Final Drive Unit at front		2	
C.17722	Shim (.005" thick) under Fulcrum Mountings, for Fulcrum Shaft alignment	21—4	As req'd	} CHOOSE SHIMS OF DESIRED THICKNESS
C.17723	Shim (.007" thick) under Fulcrum Mountings, for Fulcrum Shaft alignment	21—4	As req'd	
C.837	Wire , locking Setscrews		As req'd	
C.20651	PLATE, BRACING LOWER FACE OF CROSS MEMBER AT CENTRE	21—5	1	
UFS.131/5R	Screw , Set, securing Plate to Cross Member and Fulcrum Shaft Mountings		14	
FG.105/X	Washer , Spring, at fixings to Fulcrum Shaft Mountings		8	
C.8737/2	Nut , Self-Locking, at fixings to Cross Member		6	
C.20255	R.H. WISHBONE ASSEMBLY	21—6	1	
C.20256	L.H. WISHBONE ASSEMBLY		1	
C.17008	FULCRUM SHAFT, FOR INNER MOUNTING OF WISHBONES	21—7	2	
C.17663/1	Distance Tube , on Fulcrum Shafts	21—8	2	
C.17168/1	Bearing Tube , on Fulcrum Shafts	21—9	4	
C.17167	Needle Bearing , on Tubes, for Wishbones	21—10	8	
C.17166	Thrust Washer , inner, at each end of Bearing Tubes	21—11	8	
C.17213	Sealing Ring , on Inner Thrust Washers	21—12	8	
C.17936	Retainer , for Sealing Ring	21—13	8	
C.17165	Thrust Washer , outer, on Fulcrum Shafts	21—14	8	
C.8667/5	Nut , Self-Locking, on Fulcrum Shafts		4	
C.3044/1	Grease Nipple , for lubrication of Inner Fulcrum Shaft Bearings	21—15	4	

REAR SUSPENSION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.16624	FULCRUM SHAFT, MOUNTING WISHBONES TO HUB CARRIER	21—16	2	
C.16623	Sleeve, on Fulcrum Shafts	21—17	4	} CHOOSE SHIMS OF DESIRED THICKNESS
C.16626	Shim, between Sleeves, adjusting Bearing End Float (-004" thick)	21—18	As req'd	
C.16626/3	Shim, between Sleeves, adjusting Bearing End Float (-007" thick)	21—18	As req'd	
C.16029	Bearing (Taper Roller) on Fulcrum Shafts (Timken 03062-03162)	21—19	4	
C.16628	Seating Ring, on Fulcrum Shaft, for Oil Seals	21—20	4	
C.20178	Oil Seal (Felt) on Fulcrum Shafts	21—21	4	
C.20179	Container, for Oil Seal	21—22	4	
C.20180	Spacer, between Bearing and Oil Seal Container	21—23	4	
C.20182	Retaining Washer, on Seating Ring, for Oil Seal	21—24	4	
C.16626/1	Shim, on Fulcrum Shafts, for centralisation of Hub Carriers in Wishbone Forks (-003" thick)	21—25	As req'd	} CHOOSE SHIMS OF DESIRED THICKNESS
C.16626/2	Shim, on Fulcrum Shafts, for centralisation of Hub Carriers in Wishbone Forks (-007" thick)	21—25	As req'd	
C.8667/7	Nut, Self-Locking, on Fulcrum Shafts	21—26	4	
C.20811	HUB CARRIER		2	Fitted from Chassis No. 1E.1001 to 1E.1236 1E.10001 to 1E.10978 1E.20001 to 1E.20638 1E.30001 to 1E.31002
C.25216	HUB CARRIER	21—27	2	Fitted to Chassis No. 1E.1237 and subs. 1E.10979 and subs. 1E.20639 and subs. 1E.31003 and subs.
C.9048	Grease Nipple, in Carriers, for lubrication of Fulcrum Shaft Bearings	21—28	2	
C.18124	Grease Retaining Cap, at top of Hub Carriers	21—29	2	
C.20889	R.H. REAR HUB ASSEMBLY	21—30	1	
C.20813	Water Thrower, on Rear Hub		1	
C.20890	L.H. REAR HUB ASSEMBLY		1	
C.20813	Water Thrower, on Rear Hub		1	
C.1102	R.H. HUB CAP	21—31	1	} NOT REQUIRED FOR CARS EXPORTED TO GERMANY OR SWITZERLAND
C.1103	L.H. HUB CAP		1	
C.14891	R.H. HUB CAP		1	} REQUIRED FOR CARS EXPORTED TO GERMANY OR SWITZERLAND
C.14892	L.H. HUB CAP		1	
C.14927	TOOL FOR REMOVING AND FITTING HUB CAPS		1	

REAR SUSPENSION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.19068	OIL SEAL (OUTER) FOR HUBS		2	Fitted from Chassis No. 1E.1001 to 1E.1236 1E.10001 to 1E.10978 1E.20001 to 1E.20638 1E.30001 to 1E.31002
C.19067	Seating Ring, on Hubs, for Outer Oil Seal		2	
C.24789	OIL SEAL (OUTER) FOR HUBS	21—32	2	Fitted to Chassis No. 1E.1237 and subs. 1E.10979 and subs. 1E.20639 and subs. 1E.31003 and subs.
C.24791	Seating Ring, on Hubs, for Outer Oil Seal	21—33	2	
C.19066	OUTER BEARING (TAPER ROLLER) FOR HUBS (TIMKEN 18690-18620)	21—34	2	
C.15230	INNER BEARING (TAPER ROLLER) FOR HUBS (TIMKEN 18590-18520)	21—35	2	
C.19110/A	Spacer, on Half-Shaft Splined Yoke, for Hub Bearing adjustment (.109" thick)	21—36	2	SELECTIVE SIZES Choose Spacer of desired thickness
C.19110/B	Spacer, on Half-Shaft Splined Yoke, for Hub Bearing adjustment (.112" thick)	21—36	2	
C.19110/C	Spacer, on Half-Shaft Splined Yoke, for Hub Bearing adjustment (.115" thick)	21—36	2	
C.19110/D	Spacer, on Half-Shaft Splined Yoke, for Hub Bearing adjustment (.118" thick)	21—36	2	
C.19110/E	Spacer, on Half-Shaft Splined Yoke, for Hub Bearing adjustment (.121" thick)	21—36	2	
C.19110/F	Spacer, on Half-Shaft Splined Yoke, for Hub Bearing adjustment (.124" thick)	21—36	2	
C.19110/G	Spacer, on Half-Shaft Splined Yoke, for Hub Bearing adjustment (.127" thick)	21—36	2	
C.19110/H	Spacer, on Half-Shaft Splined Yoke, for Hub Bearing adjustment (.130" thick)	21—36	2	
C.19110/I	Spacer, on Half-Shaft Splined Yoke, for Hub Bearing adjustment (.133" thick)	21—36	2	
C.19110/K	Spacer, on Half-Shaft Splined Yoke, for Hub Bearing adjustment (.136" thick)	21—36	2	
C.19110/L	Spacer, on Half-Shaft Splined Yoke, for Hub Bearing adjustment (.139" thick)	21—36	2	
C.19110/M	Spacer, on Half-Shaft Splined Yoke, for Hub Bearing adjustment (.142" thick)	21—36	2	
C.19110/P	Spacer, on Half-Shaft Splined Yoke, for Hub Bearing adjustment (.145" thick)	21—36	2	
C.19110/Q	Spacer, on Half-Shaft Splined Yoke, for Hub Bearing adjustment (.148" thick)	21—36	2	
C.19110/R	Spacer, on Half-Shaft Splined Yoke, for Hub Bearing adjustment (.151" thick)	21—36	2	
C.15231	OIL SEAL (INNER) FOR HUBS	21—37	2	
C.15232	Seating Ring, for Inner Oil Seal, on Splined Yoke, behind Adjustment Spacer	21—38	2	
C.23655/2	HALF SHAFT ASSEMBLY (05/501505)	21—39	2	
9406	Flange Yoke (05/202034)	21—40	2	
9407	Splined Yoke (05/221027)	21—41	2	
10420	Journal Assembly, connecting Yokes to Half-Shafts (05/501471)	21—42	4	

REAR SUSPENSION

Part No.	Description	Plate No.	No. per Unit	Remarks
10420	JOURNAL ASSEMBLY, CONNECTING YOKES TO HALF SHAFTS (05/501471)	21—42	4	
10421	Circlip, retaining Needle Bearings (05/245032)		16	
C.16621	Shim, behind Flange Yokes, for adjustment of Rear Wheel Camber Angle	21—43	As req'd	
C.15349	Nut, Self-Locking, securing Flange Yoke and Brake Disc to Final Drive Unit Flanges		8	
UFN.375/L	Slotted Nut, securing Splined Yoke in Hubs		2	
C.16622	Washer, Plain, under Slotted Nuts		2	
L.105/13U	Split Pin, retaining Slotted Nuts		2	
C.23616	JOINT COVER, PROTECTING OUTER JOURNAL ASSEMBLIES	21—44	4	
BD.1814/4	Pop Rivet, securing Joint Covers together		8	
C.2905/12	Clip, securing Joint Covers to Half Shafts		2	
C.18977	REAR SUSPENSION COIL SPRING	21—45	4	
C.20008	REAR SHOCK ABSORBER (NAP.64054299D)	21—46	4	
8688	Dust Shield Assembly (64541630)		4	
8689	Bush (Rubber) in eyes of Shock Absorbers (64541636)		8	
C.19820	Seat, for Rear Suspension Coil Springs (64541629)	21—47	4	
8687	Retainer, for Rear Suspension Coil Springs (64540894)	21—48	8	
C.19027	Packing Ring, at top of Rear Suspension Coil Springs	21—49	4	
UFB.143/16R	Bolt, securing Shock Absorbers at top to Rear Suspension Cross Member		4	
FW.107/T	Washer, Plain, on Bolts		4	
C.17012	Sleeve, on Bolts		4	
C.17013	Mounting Shaft, for lower fixing of Shock Absorbers	21—50	2	
C.3052	Washer, Plain, on Mounting Shafts		4	
C.8737/4	Nut, Self-Locking, on Bolts and Mounting Shafts		8	
C.17151	REAR ANTI-ROLL BAR	21—51	1	
C.16633	Bush (Rubber) for Anti-Roll Bar	21—52	2	
C.3054	Bracket, holding Rubber Bushes	21—53	2	
UFS.137/7R	Screw, Set, securing Brackets to Body		4	
C.726	Washer, Shakeproof, on Setscrews		4	
C.20765	LINK, BETWEEN ANTI-ROLL BAR AND RADIUS ARMS	21—54	2	
C.10940	Bush (Rubber) in each end of Links	21—55	4	
C.18296	Bolt, Special, securing Links to Anti-Roll Bar		2	
UFB.143/15R	Bolt, securing Links to Radius Arms		2	
C.8667/4	Nut, Self-Locking, on Bolts		4	
FW.107/T	Washer, Plain, under Nuts		4	
C.17202	BUMP STOP, ON BODY UNDERFRAME	21—56	2	
C.8737/2	Nut, Self-Locking, securing Bump Stops		4	

REAR SUSPENSION

Part No.	Description	Plate No.	No. per Unit	Remarks
C.23824	RADIUS ARM ASSEMBLY	21—57	2	
C.23782	Bush (Rubber) at front end of Radius Arms		2	
C.17146	Bush (Rubber) at rear end of Radius Arms		2	
C.17149/1	Bolt, Special, securing Radius Arm to Wishbones		2	
C.8737/5	Nut, Self-Locking, on Bolts		2	
C.19031	SAFETY STRAP ASSEMBLY, AT MOUNTING OF RADIUS ARMS TO BODY	21—58	2	
C.19045	Bolt, Special, securing Radius Arms to Body		2	
C.837	Lockwire, for Bolts		As req'd	
UFS.131/6R	Screw, Set, securing Safety Straps to Body		4	
C.8667/2	Nut, Self-Locking, on Setscrews		4	



ROAD WHEELS

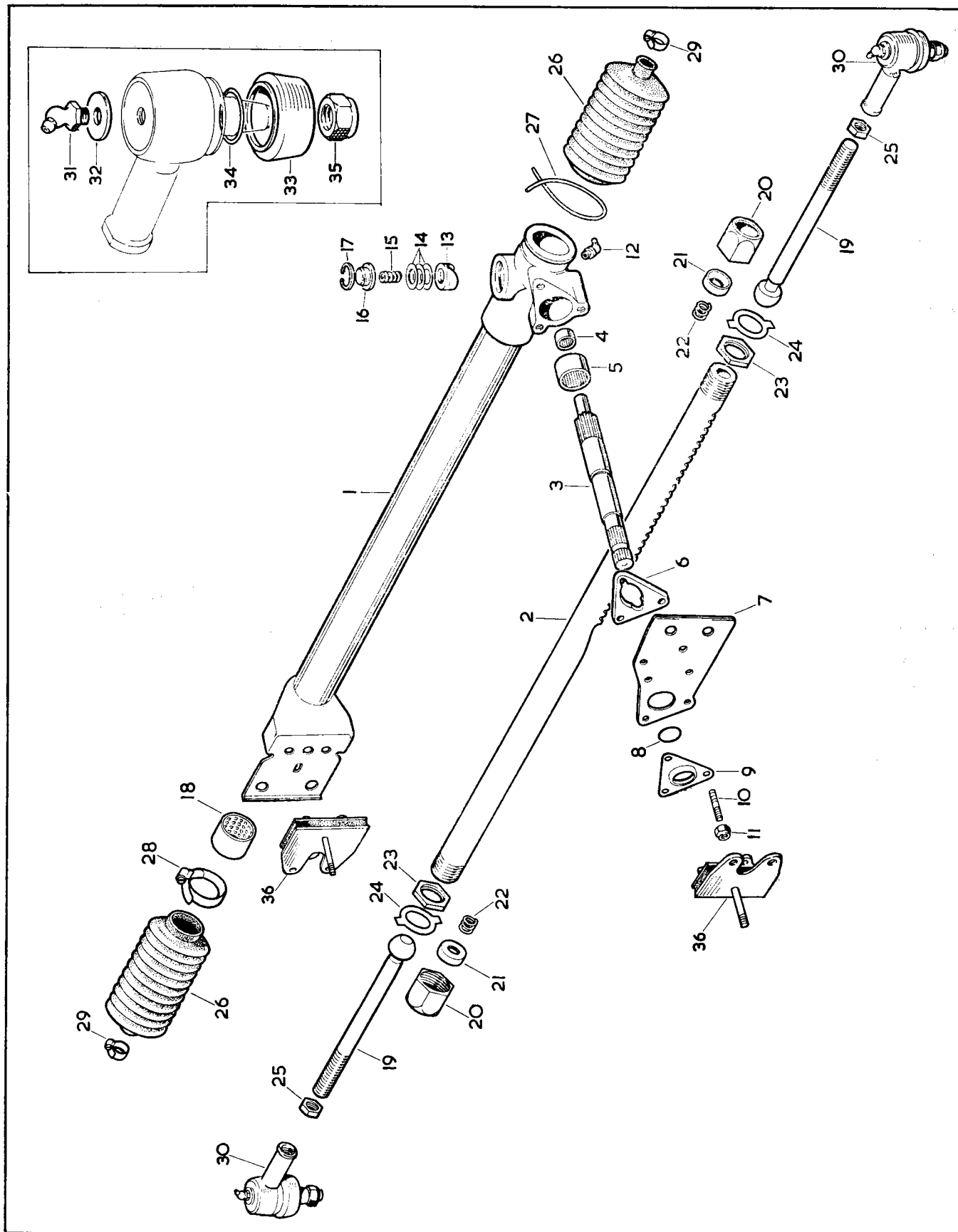
Part No.	Description	Plate No.	No. per Unit	Remarks
C.14766	WIRE SPOKE ROAD WHEEL (5K. RIM × 15" DIAMETER) (PAINTED STOVED ALUMINIUM)		5	
7784	Long Spoke		120	
7790	Short Spoke		240	
C.5604	Nipple, for Spokes		360	
C.14802	WIRE SPOKE ROAD WHEEL (5K. RIM × 15" DIAMETER) (CHROMIUM)		5	} SUPPLIED TO SPECIAL ORDER ONLY
7796	Long Spoke (Chromium Plated)		120	
7801	Short Spoke (Chromium Plated)		240	
C.9144	Nipple, for Spokes		360	
C.17422	TYRE FOR ROAD WHEELS (6-40" × 15" RS.5)		5	
C.22229	TYRE FOR ROAD WHEELS (WHITE WALL) (6-40 × 15" RS.5)		5	SUPPLIED TO SPECIAL ORDER ONLY
C.12567	TUBE FOR TYRES (6-40 × 15")		5	
BALANCE WEIGHTS FOR ROAD WHEELS				
C.3985	Balance Weight (½ oz.)		As req'd	
C.3986	Balance Weight (1 oz.)		As req'd	
C.3987	Balance Weight (1½ oz.)		As req'd	
C.3988	Balance Weight (2 oz.)		As req'd	
C.3989	Balance Weight (2½ oz.)		As req'd	
C.3990	Balance Weight (3 oz.)		As req'd	

STEERING UNIT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.24530	RACK AND PINION ASSEMBLY, COMPLETE		1	R.H. DRIVE CARS ONLY
C.15191	Housing Assembly, for Rack and Pinion	30—1	1	
C.15093	Rack only	30—2	1	
C.15094	Pinion only	30—3	1	
C.15203	Bearing (Torrington M.8121) supporting lower end of Pinion	30—4	1	
C.15204	Bearing (Torrington B.1516) supporting upper end of Pinion	30—5	1	
C.15205	Thrust Plate, retaining Pinion	30—6	1	
C.15206	Attachment Bracket, fixing Rack and Pinion to Mounting	30—7	1	
C.15208	"O" Ring, at upper end of Pinion	30—8	1	
C.15209	Retainer, for "O" Ring	30—9	1	
C.20107	Stud, in Pinion Housing, securing Thrust Plate, Attachment Bracket, and "O" Ring Retainer to Rack and Pinion Housing	30—10	3	
C.8737/2	Nut, Self-Locking on Studs	30—11	3	
C.3363/1	Grease Nipple, on Rack and Pinion Housing	30—12	1	
C.20145	Plunger, at top of Housing	30—13	1	
C.15199	Shim (.004" thick) at top of Plunger	30—14	As req'd	
C.15198	Shim (.010" thick) at top of Plunger	30—14	As req'd	
C.20146	Plate Spring, under Cover	30—15	1	
C.20147	Cover, retaining Plunger Shims and Plate Spring	30—16	1	
C.15202	Circlip, securing Cover	30—17	1	
C.15210	Bush, in Tube, for Rack	30—18	1	
C.15418	Ball Pin and Tie Rod, at ends of Rack	30—19	2	
C.10026	Housing, for Ball Pins	30—20	2	
C.7599	Socket, under Ball Pins	30—21	2	
C.8472	Spring, behind Sockets	30—22	2	
C.15407	Nut, locking Ball Pin Housings to Rack	30—23	2	
C.15408	Tab Washer, locking Nuts	30—24	2	
C.56409	Nut, locking Tie Rod Ends to Tie Rods	30—25	2	
C.1623	Bellows, at each end of Rack and Pinion Housing	30—26	2	
C.15211	Tie Wire, securing Bellows at Pinion end of Housing	30—27	1	
C.2905/4	Clip, securing Bellows to Rack Tube	30—28	1	
C.2905/2	Clip, securing Bellows to Ball Pins	30—29	2	
C.24525	End Assembly, for Tie Rods		2	SUPERSEDED BY C.25447
C.25447	End Assembly, for Tie Rods	30—30	2	SUPERSEDES C.24525
C.24531	RACK AND PINION ASSEMBLY, COMPLETE		1	L.H. DRIVE CARS ONLY
C.15192	Housing Assembly, for Rack and Pinion		1	
C.15207	Attachment Bracket, fixing Rack and Pinion to Mounting		1	
	All other items are as for Rack and Pinion Assembly C.24530			
C.24525	END ASSEMBLY FOR TIE RODS		2	SUPERSEDED BY C.25447
C.3363/1	Grease Nipple, for lubrication of Ball Joints in Tie Rod Ends		2	
C.22971	Washer (Nylon) under Grease Nipples		2	
C.22683	Gaiter, at bottom of Ball Joints		2	
C.22685	Clip, securing Gaiter to Tie Rod Ends		2	
UFN.450/L	Slotted Nut, securing Tie Rod Ends to Tie Rod Levers		2	
L.104/10U	Split Pin, retaining Slotted Nuts		2	

STEERING UNIT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.25447	END ASSEMBLY FOR TIE RODS	30—30	2	SUPERSEDES C.24525
C.3363/1	Grease Nipple , for lubrication of Ball Joints in Tie Rod Ends	30—31	2	
C.22971	Washer (Nylon) under Grease Nipples	30—32	2	
C.22683	Gaiter , at bottom of Ball Joints	30—33	2	
C.22685	Clip , securing Gaiter to Tie Rod Ends	30—34	2	
C.8737/5	Nut , Self-Locking, securing Tie Rod Ends to Tie Rod Levers	30—35	2	
C.20087	RUBBER MOUNTING FOR RACK AND PINION ASSEMBLY	30—36	2	
UFS.131/6R	Screw , Set, securing Rack and Pinion Assembly to Rubber Mountings		2	
UFS.131/24R	Screw , Set, securing Rubber Mounting and Mounting Bracket for Upper Wishbone to Front Frame Cross Member		1	} FITTED AT R.H. SIDE ON R.H. DRIVE CARS AND L.H. SIDE ON L.H. DRIVE CARS.
UFB.131/13R	Bolt , securing Rubber Mounting to Front Frame Cross Member		1	
C.18901	Distance Tube , on Bolt and Setscrew		2	
C.15183	Washer , Special, on Bolt and Setscrew		2	
UFS.131/24R	Screw , Set, securing Rubber Mounting and Mounting Bracket for Upper Wishbone to Front Frame Cross Member		1	} FITTED AT L.H. SIDE ON R.H. DRIVE CARS AND R.H. SIDE ON L.H. DRIVE CARS.
UFS.131/12R	Screw , Set, securing Rubber Mounting to Front Frame Cross Member		1	
UFN.131/L	Nut , locking Setscrews		2	
C.725	Washer , Shakeproof, under Nuts		2	
C.15183	Washer , Special, under head of Setscrews		2	
C.8667/2	Nut , Self-Locking, on Bolts and Setscrews and on Studs of Rubber Mountings		12	



STEERING COLUMN

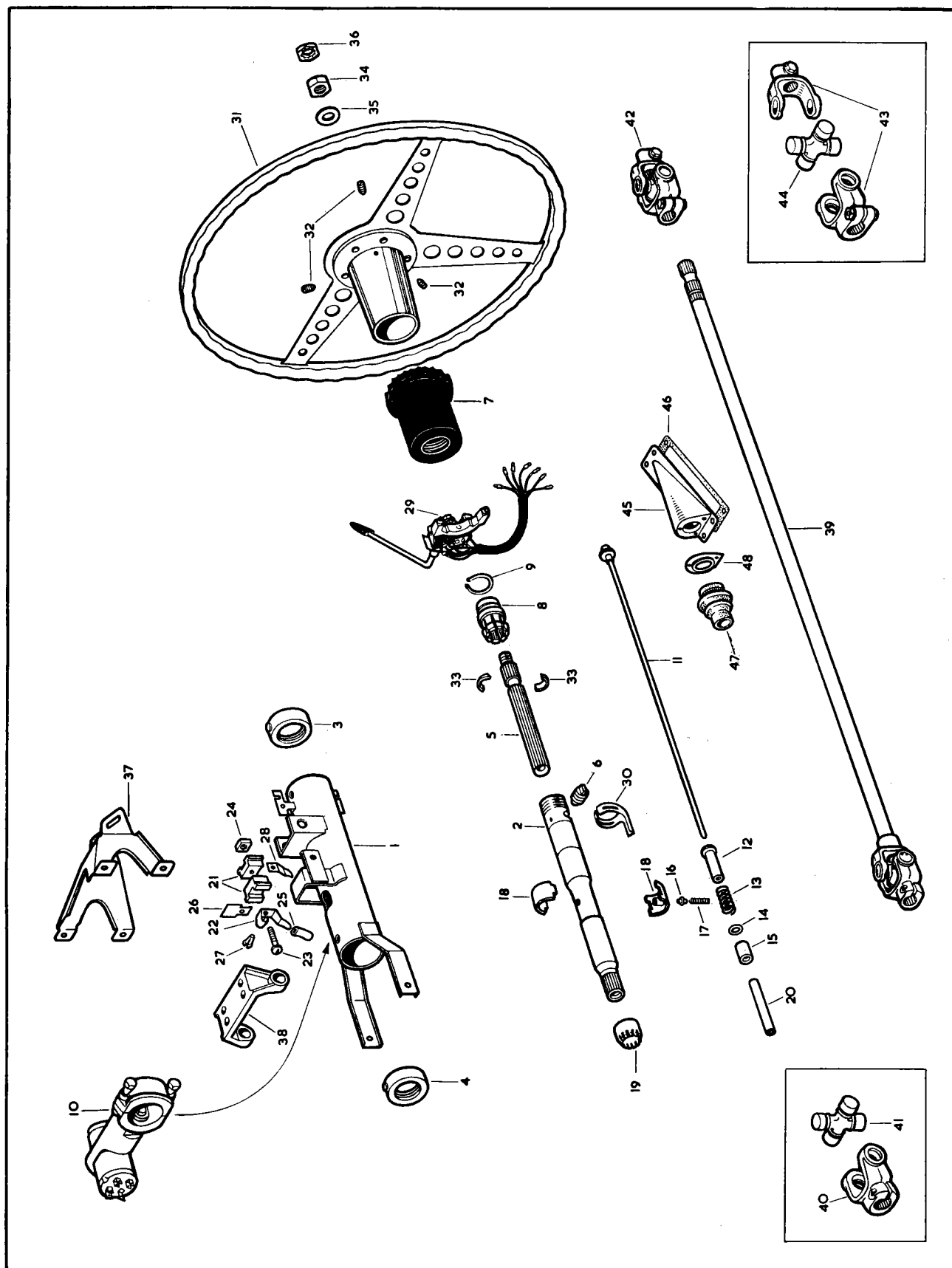
Part No.	Description	Plate No.	No. per Unit	Remarks
C.23052	UPPER STEERING COLUMN ASSEMBLY		1	R.H. DRIVE CARS ONLY
C.23053	Outer Tube Assembly	31—1	1	
C.20160	Inner Column	31—2	1	
C.23593	Bearing (Elastollan) at top of Outer Tube	31—3	1	
C.23592	Bearing (Elastollan) at bottom of Outer Tube	31—4	1	
C.15619	Shaft, inside Inner Column, for attachment of Steering Wheel	31—5	1	
C.16676	Stop Button, restricting movement of Shaft	31—6	1	
C.15419	Locknut, clamping Shaft to Inner Column	31—7	1	
8671	Split Collet, inside Locknut	31—8	1	
C.18235	Circlip (supplied with Split Collet)	31—9	1	
C.23047	UPPER STEERING COLUMN ASSEMBLY		1	L.H. DRIVE CARS ONLY
C.23048	Outer Tube Assembly		1	
	All other items are as Upper Steering Column Assembly C.23052			
C.25551	LOCK AND IGNITION SWITCH ASSEMBLY ON STEERING COLUMN	31—10	1	FITTED TO CARS EXPORTED TO DENMARK, GERMANY, AND SWEDEN. ALSO SUPPLIED TO SPECIAL ORDER. See also Electrical Equipment
C.16884	HORN SLIP RING ASSEMBLY (38274/A)		1	
C.16876	Contact Pin Assembly (54300581)	31—11	1	
C.16879	Insulating Bush, upper, for Contact Pin (54300814)	31—12	1	
C.16880	Spring, under Insulating Bush (324866)	31—13	1	
C.16881	Washer, under Spring (143276)	31—14	1	
C.16882	Insulating Bush, lower, for Contact Pin (54300582)	31—15	1	
C.16886	Contact Nipple, between Pin and Slip Ring (54300584)	31—16	1	
C.16887	Spring, for Nipple (54300585)	31—17	1	
8400	Rotor Assembly (comprising top and bottom Rotors (54300829))	31—18	1	
C.10317	Slip Ring only (348276)	31—19	1	
C.17685	Sleeve (Plastic) insulating lower end of Contact Pin from Inner Column	31—20	1	
C.8157	CONTACT ASSEMBLY FOR HORN SLIP RING (348262/A)		1	
C.8158	Contact Holder (348269)	31—21	2	
C.8159	Contact (348268)	31—22	1	
C.8161	Bolt, securing Contact to Holder (136444)	31—23	1	
C.8160	Nut, on Bolt (348270)	31—24	1	
C.10650	Sleeve (Rubber) insulating Contact from Steering Column Outer Tube (348272)	31—25	1	
C.13024	Insulating Strip (Fibre) protecting Contact from above (348486)	31—26	1	
C.12194	Dowler Eyelet, for Cable connection to Earth Contact (188818)	31—27	1	

STEERING COLUMN

Part No.	Description	Plate No.	No. per Unit	Remarks
C.11746	EARTH CONTACT FOR OPERATION OF HORN (348313)	31—28	1	
UCS.313/3H	Screw , Set, securing Contact to Bracket on Upper Column Outer Tube		1	
UCN.113/L	Nut , on Setscrew		1	
C.721	Washer , Shakeproof, under Nut		1	
C.25254	DIRECTION INDICATOR/HEADLAMP FLASHER SWITCH (LESS COVERS) (34791/D-85.SA)	31—29	1	} See also Electrical Equipment
C.23310	COVER ASSEMBLY FOR DIRECTION INDICATOR/HEADLAMP FLASHER SWITCH (54320450)		1	
C.22457	STRIKER PLATE, RETURNING DIRECTION INDICATOR CONTROL TO NEUTRAL POSITION	31—30	1	
C.14007/1	Screw , Set, securing Striker Plate		2	
C.723/A	Washer , Shakeproof, on Setscrews		2	
C.23008	Special Washer , under Shakeproof Washers		2	
C.20267	STEERING WHEEL ASSEMBLY (16" DIAMETER)	31—31	1	
C.18304	Grub Screw , in Hub of Steering Wheel	31—32	3	
C.7878	Split Cone , on Inner Shaft, seating Steering Wheel	31—33	2 halves	
C.7879	Nut , securing Steering Wheel to Inner Shaft	31—34	1	
C.15885	Washer , Plain, under Nut	31—35	1	
C.11820/7	Palnut , locking Nut	31—36	1	
C.17684	BRACKET, UPPER, MOUNTING UPPER STEERING COLUMN TO DASH	31—37	1	
UFS.131/4R	Screw , Set, securing Bracket to Dash		4	
FG.105/X	Washer , Spring, on Setscrews		4	
UFB.125/18R	Bolt , securing Upper Steering Column to Bracket and locking Steering Wheel Rake Adjustment		1	
C.17815	Spacing Tube , on Bolt		1	
C.8667/1	Nut , Self-Locking, on Bolt		1	
BD.541/20	Washer , Plain, on Bolt		2	
C.15181	BRACKET, LOWER, MOUNTING UPPER STEERING COLUMN TO DASH	31—38	1	
C.24285	Packing Piece , between Bracket and Dash		1	
UFS.131/9R	Screw , Set, securing Bracket to Dash		4	
FG.105/X	Washer , Spring, on Setscrews		4	
UFB.131/12R	Bolt , through Bracket, pivoting Upper Steering Column for Rake Adjustment		2	
C.15183	Washer , Plain, under Head of Bolts		2	
C.15182	Bush (Rubber) on Bolts		2	
C.8667/2	Nut , Self-Locking, on Bolts		2	

STEERING COLUMN

Part No.	Description	Plate No.	No. per Unit	Remarks
C.20487	LOWER STEERING COLUMN ASSEMBLY (01/500973)	31—39	1	
C.17437	Universal Joint Assembly , at lower end of Lower Steering Column (SK.3377/B)		1	NOT SUPPLIED SEPARATELY
C.17469	Screw , Allen Head, securing lower Universal Joint to Pinion Shaft		1	
FG.104/X	Washer , Spring, on Screw		1	
UFB.131/14R	Bolt , securing upper Universal Joint to upper and lower Steering Columns		2	
UFN.131/L	Nut , on Bolts		2	
FG.105/X	Washer , Spring under Nuts		2	
C.17437	UNIVERSAL JOINT ASSEMBLY AT LOWER END OF LOWER STEERING COLUMN (SK.3377/B)		1	ASSEMBLY NOT SUPPLIED SEPARATELY. USE INDIVIDUAL ITEMS.
8699	End Yoke , for Universal Joint (KO.5-4-GB.1373)	31—40	1	
5426	Journal Assembly , for Universal Joint (KO.5-GB.1)	31—41	1	
C.15180	UNIVERSAL JOINT ASSEMBLY AT UPPER END OF LOWER STEERING COLUMN (SK.2938/F)	31—42	1	
8700	End Yoke , for Universal Joint (KO.5-4-GB.1151)	31—43	2	
5426	Journal Assembly , connecting Yokes (KO.5-GB.1)	31—44	1	
BD.19714	HOUSING ASSEMBLY FOR LOWER STEERING COLUMN SEAL	31—45	1	} R.H. DRIVE CARS ONLY
UFS.125/5R	Screw , Set, securing Housing to Dash		4	
FW.104/T	Washer , Plain, on Setscrews		4	
UFN.125/L	Nut , on Setscrews		4	
C.724	Washer , Shakeproof, under Nuts		4	
C.25580	Gasket , under Housing	31—46	1	
C.20488	SEAL AT BOTTOM OF HOUSING	31—47	1	} R.H. DRIVE CARS ONLY
BD.19710	Retainer , for Seal	31—48	1	
BD.27837/1	Screw , Self-Tapping, securing Retainer to Housing		3	
C.17845	HOUSING ASSEMBLY, FOR LOWER STEERING COLUMN		1	} L.H. DRIVE CARS ONLY. See also L.H. Drive Accelerator Controls.
C.17851	Pivot Bush , at each side of Housing		2	
C.17848	Stud , fixing Housing to Scuttle		4	
C.8667/1	Nut , Self-Locking, on Studs		4	
FW.104/T	Washer , Plain, under Nuts		4	
C.25578	Gasket , under Housing		1	
C.20488	SEAL AT BOTTOM OF HOUSING		1	} L.H. DRIVE CARS ONLY
BD.19710	Retainer , for Seal		1	
UCS.413/3H	Screw , Set, securing Seal and Retainer to Housing		3	
C.721	Washer , Shakeproof, on Setscrews		3	

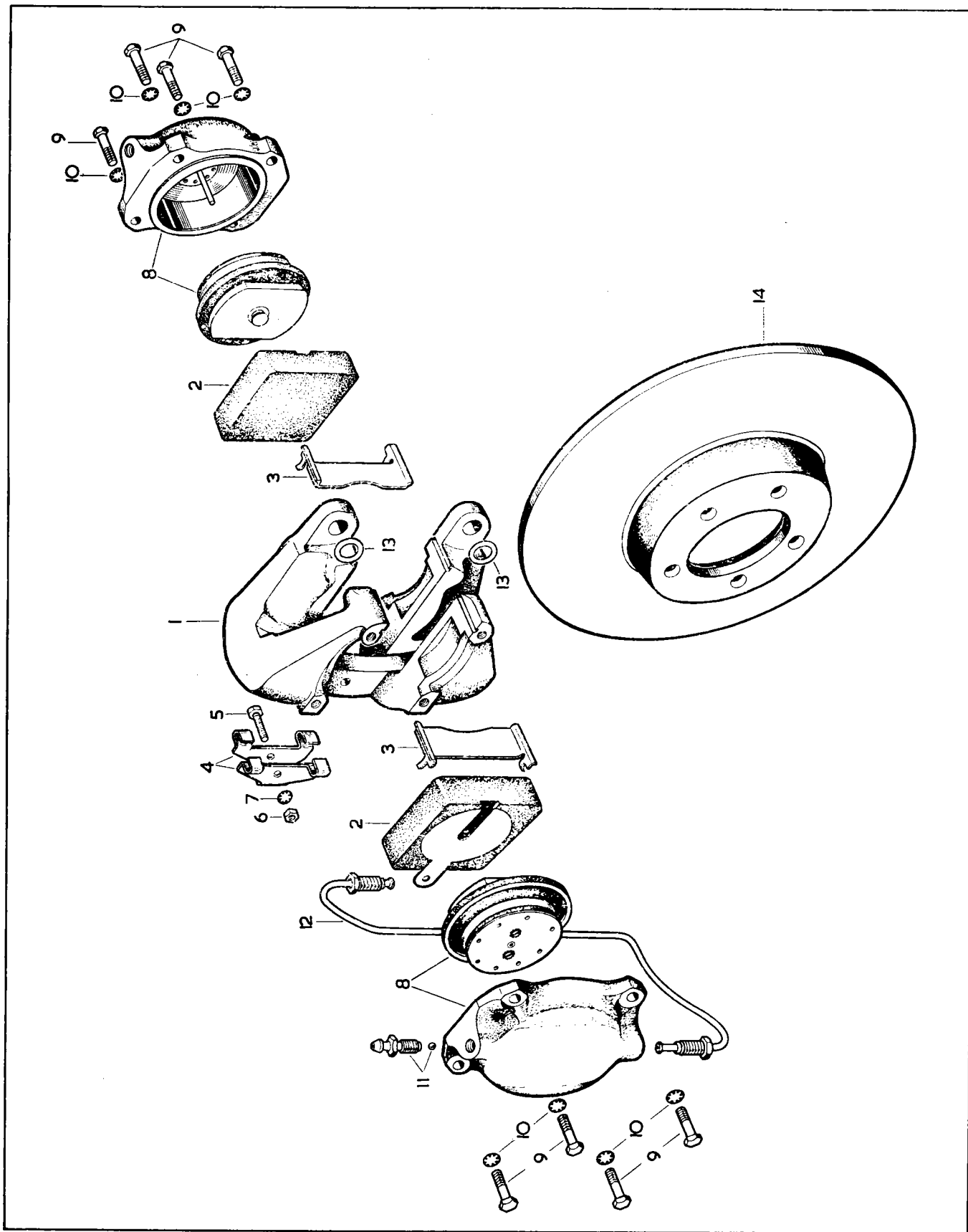


FRONT BRAKES

Part No.	Description	Plate No.	No. per Unit	Remarks	
C.22556	R.H. FRONT CALIPER ASSEMBLY (VB.1194A/V)		1	Fitted from Chassis No. 1E.1001 to 1E.1076 1E.10001 to 1E.10429 1E.20001 to 1E.20136 1E.30001 to 1E.30442 except 1E.10427 and 1E.20132 See also Front Suspension	
7715	Front Caliper only (VBM.1006)	22—1	1	SET OF FOUR PADS	
10873	Friction Pad Kit (VBO.8328/1/V)	22—2	1		
7718	Support Plate, for Friction Pads (VBO.5133)	22—3	2		
7719	Retaining Plate, for Friction Pads (VBO.5123)	22—4	1		
UFB.125/7R	Bolt, securing Retaining Plate (VBO.6002)	22—5	1		
UFN.125/L	Nut, on Bolt (VBO.6053)	22—6	1		
C.724	Washer, Shakeproof, under Nut (VBO.6101)	22—7	1		
8777	Piston and Cylinder Assembly (VBO.5505)	22—8	2		
7720	Bolt, securing Cylinders to Caliper (VBO.5100)	22—9	8		
C.724	Washer, Shakeproof, on Bolts (VBO.6101)	22—10	8		
6911	Bleed Screw and Ball Assembly (VBO.8378)	22—11	1		
7783	Bridge Pipe Assembly (VBO.5203)	22—12	1		
C.22557	L.H. FRONT CALIPER ASSEMBLY (VB.1194B/V)		1	Fitted from Chassis No. 1E.1001 to 1E.1076 1E.10001 to 1E.10429 1E.20001 to 1E.20136 1E.30001 to 1E.30442 except 1E.10427 and 1E.20132 See also Front Suspension	
7822	Bridge Pipe Assembly (VBO.5204)		1		
	All other items are as R.H. Front Caliper C.22556				
C.25060	R.H. FRONT CALIPER ASSEMBLY (VB.95058A/V)		1	<div><div>Fitted to Chassis No. 1E.1077 and subs. 1E.10430 and subs. 1E.20137 and subs. 1E.30443 and subs. Also to 1E.10427 and 1E.20132 See also Front Suspension</div></div>	
10474	Bridge Pipe Assembly (VB.20304)		1		
	All other items are as R.H. Front Caliper C.22556				
C.25061	L.H. FRONT CALIPER ASSEMBLY (VB.95058B/V)		1		
10473	Bridge Pipe Assembly (VB.20303)		1		
	All other items are as R.H. Front Caliper C.22556				
C.7569	Shim (.004" thick) for adjustment of Front Brake Calipers	22—13	As req'd		CHOOSE SHIMS OF DESIRED THICKNESS See also Front Suspension
C.11723	Shim (.010" thick) for adjustment of Front Brake Calipers	22—13	As req'd		
C.13547/1	Bolt, securing Front Calipers to Stub Axle Carriers		4		
FG.108/X	Washer, Spring, on Bolts		4		
C.837	Wire, locking Bolts		As req'd		
				Fitted from Chassis No. 1E.1001 to 1E.1046 1E.10001 to 1E.10337 1E.20001 to 1E.20099 1E.30001 to 1E.30301 except 1E.1021, 1E.20083, and 1E.30271 See also Front Suspension	

FRONT BRAKES

Part No.	Description	Plate No.	No. per Unit	Remarks
C.22770/1	Bolt , securing Front Calipers and Disc Shields to Stub Axle Carriers		4	Fitted to Chassis No. 1E.1047 and subs. 1E.10338 and subs. 1E.20100 and subs. 1E.30302 and subs. Also to 1E.1021, 1E.20083, and 1E.30271 See also Front Suspension
C.24844	Washer , Plain, on Bolts		4	
FG.108/X	Washer , Spring, on Bolts		4	
C.837	Wire , locking Bolts		As req'd	
10509	REPAIR KIT FOR FRONT WHEEL CYLINDERS (VBO.8210/A) (COMPRISING PISTON SEAL AND DUST SEAL)		1	
7840	PISTON RETRACTION TOOL (AO.103741)		1	FOR USE WHEN RENEWING FRICTION PADS
C.23484	DISC FOR FRONT BRAKE CALIPERS	22—14	2	See also Front Suspension
C.13546/1	Bolt , securing Discs to Front Hubs		10	
C.24119/4	Nut , Self-Locking, on Bolts		10	

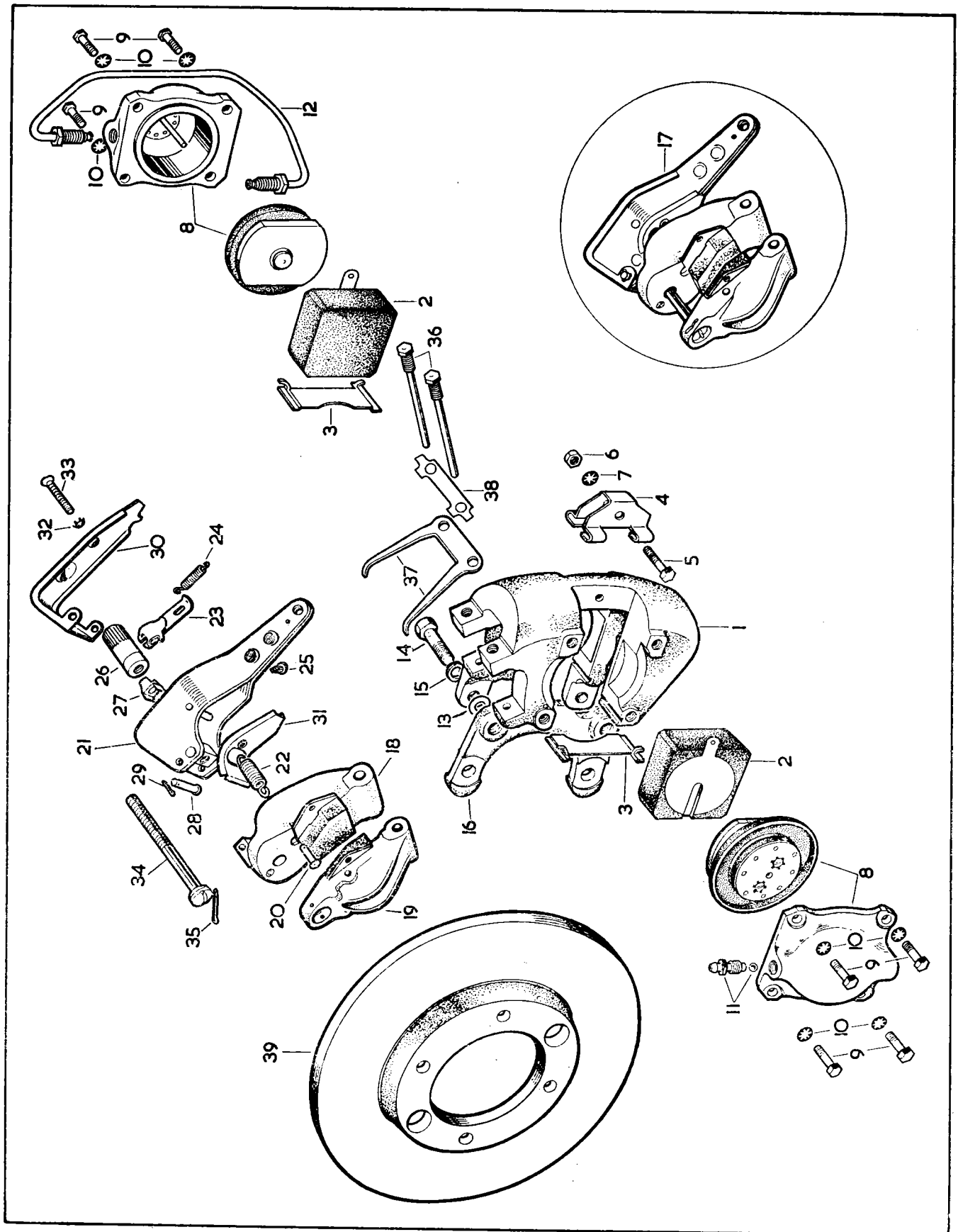


REAR BRAKES

Part No.	Description	Plate No.	No. per Unit	Remarks
C.21220	R.H. REAR CALIPER ASSEMBLY (VB.1285A/V)		1	
9074	R.H. Rear Caliper only (VBM.1079)	23—1	1	SET OF FOUR PADS
10873	Friction Pad Kit (VBO.8328/1/V)	23—2	1	
7718	Support Plate, for Friction Pads (VBO.5133)	23—3	2	
9068	Retaining Plate, for Friction Pads (VBO.5125)	23—4	1	
UFB.125/7R	Bolt, securing Retaining Plate (VBO.6002)	23—5	1	
UFN.125/L	Nut, on Bolt (VBO.6053)	23—6	1	
C.724	Washer, Shakeproof, under Nut (VBO.6101)	23—7	1	
8778	Piston and Cylinder Assembly (VBO.5506)	23—8	2	
7720	Bolt, securing Cylinders to Caliper (VBO.5100)	23—9	8	
C.724	Washer, Shakeproof, on Bolts (VBO.6101)	23—10	8	
6911	Bleed Screw and Ball Assembly (VBO.8378)	23—11	1	
7826	Bridge Pipe Assembly (VBO.3588)	23—12	1	
C.21221	L.H. REAR CALIPER ASSEMBLY (VB.1285B/V)		1	
9075	L.H. Rear Caliper only (VBM.1078)		1	
7827	Bridge Pipe Assembly (VBO.3589)		1	
	All other items are as R.H. Rear Caliper C.21220			
C.13198	Shim (.005" thick) for adjustment of Rear Brake Calipers	23—13	As req'd	CHOOSE SHIMS OF DESIRED THICKNESS
C.13199	Shim (.020" thick) for adjustment of Rear Brake Calipers	23—13	As req'd	
C.20440	Screw, Set, securing Rear Calipers to Adaptor Plate	23—14	4	
FG.107/X	Washer, Spring, on Setscrews	23—15	4	
C.21126	Wire (Stainless) locking Setscrews		As req'd	
C.22859	ADAPTOR PLATE FOR REAR CALIPERS	23—16	2	
10510	REPAIR KIT FOR REAR WHEEL CYLINDERS (VBO.8211/A)		1	
	(COMPRISING PISTON SEAL AND DUST SEAL)			
7840	PISTON RETRACTION TOOL (AO.103741)		1	FOR USE WHEN RENEWING FRICTION PADS
C.20550	R.H. HANDBRAKE MECHANISM ASSEMBLY (VBM.4243/A)	23—17	1	
9326	R.H. Inner Pad Carrier Assembly (VBM.4647/A)	23—18	1	
9328	R.H. Outer Pad Carrier Assembly (VBO.8235/A)	23—19	1	
8938	Anchor Pin, on Inner Pad Carrier, retaining Return Spring (VBO.8157)	23—20	1	
9330	Operating Lever Assembly (VBO.8379)	23—21	1	
8940	Return Spring, between Operating Lever and Anchor Pin (VBO.8190)	23—22	1	
8836	Pawl Assembly (VBO.7995)	23—23	1	
8837	Tension Spring, for Pawl (VBO.7367)	23—24	1	
8838	Anchor Pin, retaining Tension Spring (VBO.7385)	23—25	1	
8980	Adjusting Nut (VBO.7667)	23—26	1	
8840	Friction Spring, on Adjusting Nut (VBO.7588)	23—27	1	
8841	Hinge Pin, securing Operating Lever (VBO.7289)	23—28	1	
L.102/4U	Split Pin, retaining Hinge Pin	23—29	1	
9334	Protection Cover Assembly, at rear of Operating Lever (VBO.8467)	23—30	1	

REAR BRAKES

Part No.	Description	Plate No.	No. per Unit	Remarks
R.H. HANDBRAKE MECHANISM (Cont'd.)				
9335	Protection Cover , at front of Operating Lever (VBO.8215)	23—31	1	
9336	Bolt , securing Protection Covers (VBO.6015/G)	23—32	1	
BD.2906/3	Washer , Countersunk, Shakeproof, on Bolt (VBO.6100/D)	23—33	1	
9749	Bolt , securing Pad Carriers to Operating Lever (VBO.8805)	23—34	1	
L.102.5/8U	Split Pin , retaining Bolt	23—35	1	
C.20547	L.H. HANDBRAKE MECHANISM ASSEMBLY (VBM.4244/B)		1	
9327	L.H. Inner Pad Carrier Assembly (VBM.4647/B)		1	
9329	L.H. Outer Pad Carrier Assembly (VBO.8235/B)		1	
	All other items are as Handbrake Mechanism Assembly C.20550			
8016	Bolt , securing Handbrake Mechanism to Rear Calipers (VBO.4190)	23—36	4	
9750	Retraction Plate , on Bolts (VBO.4646/2)	23—37	2	
9751	Tab Washer , locking Bolts (VBO.4225)	23—38	2	
10531	REPAIR KIT FOR HANDBRAKE MECHANISM (VBO.9418/R)		1	
	(COMPRISING FOUR FRICTION PADS, FIXING BOLTS, NUTS, AND WASHERS)			
C.20326	DISC, FOR REAR BRAKE CALIPERS	23—39	2	



BRAKE VACUUM SERVO

Part No.	Description	Plate No.	No. per Unit	Remarks
C.24625	BRAKE VACUUM SERVO ASSEMBLY (4258-080)		1	
10924	End Cover Assembly , complete with Pipe and Studs (4326-685)	24—1	1	
10936	Diaphragm (3818-411)	24—2	1	
10935	Support Plate , for Diaphragm (3288-515)	24—3	1	
10923	Return Spring , for Diaphragm (3114-765)	24—4	1	
10805	Key , retaining Push Rod in Support Plate (3625-215)	24—5	1	
10925	Servo Shell (4326-676)	24—6	1	
10933	Abutment Plate , in Servo Shell (3516-224)	24—7	1	
10880	Screw , securing Servo Shell to Slave Cylinder Body (K.23602RP)	24—8	3	
10934	Plate , locking Screws (3681-714)	24—9	1	
10937	Gasket , between Servo Shell and Slave Cylinder Body (3882-237)	24—10	1	
10932	Spigot , for Push Rod (3872-204)	24—11	1	
10931	Seal , for Push Rod, adjacent to Spigot (98677)	24—12	1	
10930	Spacer , between Seal and Primary Piston (3887-240)	24—13	1	
10927	Push Rod (3425-282)	24—14	1	
10926	Primary Piston Assembly (4271-417)	24—15	1	
10928	Pin , retaining Primary Piston to Push Rod (3413-250)	24—16	1	
10929	Clip , around Primary Piston (3528-263)	24—17	1	
10895	Cup , on Primary Piston (3871-448)	24—18	1	
10894	Slave Cylinder Body (3231-622)	24—19	1	
10897	Secondary Piston (3261-631)	24—20	1	
10895	Cup , at tapered end of Secondary Piston (3871-448)	24—21	1	
10911	Cup , on Secondary Piston, adjacent to Spring Seat (3871-4137)	24—22	1	
10912	Washer , between Cup and Piston (107151)	24—23	1	
10896	Stop Pin , retaining Secondary Piston in Slave Cylinder Body (3421-273)	24—24	1	
10920	Return Spring , for Secondary Piston (3112-530)	24—25	1	
10922	Spring Seat , on nose of Secondary Piston (3664-657)	24—26	1	
10909	Inlet Union (Male) on Slave Cylinder Body (107058)	24—27	1	
2539	Washer (Copper) on Inlet Union (KL.44532)	24—28	1	
10921	Outlet Union (Female) on Slave Cylinder Body (3577-405)	24—29	1	
10887	Washer , on Outlet Union (3525-244)	24—30	1	
10889	Valve Assembly , below Outlet Union (4312-503)	24—31	1	
10891	Spring , under Valve (3112-269)	24—32	1	
C.8737/2	Nut , Self-Locking, securing Brake Vacuum Servo to Toe Board		3	
FW.105/T	Washer , Plain, under Nuts		3	
C.24618	BRACKET ASSEMBLY, SUPPORTING SLAVE CYLINDER	24—33	1	
UFS.119/5R	Screw , Set, securing Bracket to Frame		1	
C.8737/9	Nut , Self-Locking, on Setscrew		1	
AW.102/T	Washer , Plain, under Nut		1	
UFS.131/3R	Screw , Set, securing Slave Cylinder to Bracket		1	
C.725	Washer , Shakeproof, on Setscrew		1	
10938	REPAIR KIT FOR BRAKE VACUUM SERVO (SSB.1013)		1	
	comprising:			
10936	Diaphragm		1 off	
10934	Plate , locking Setscrews		1 off	
10937	Gasket , between Servo Shell and Slave Cylinder Body		1 off	

BRAKE VACUUM SERVO

Part No.	Description	Plate No.	No. per Unit	Remarks
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REPAIR KIT FOR BRAKE VACUUM SERVO (Cont'd.)

10926	Primary Piston Assembly		1 off	
10928	Pin, retaining Piston		1 off	
10929	Clip, around Primary Piston		1 off	
10895	Cup, for Pistons		2 off	
10911	Cup, for Secondary Piston		1 off	
10931	Seal, for Push Rod		1 off	

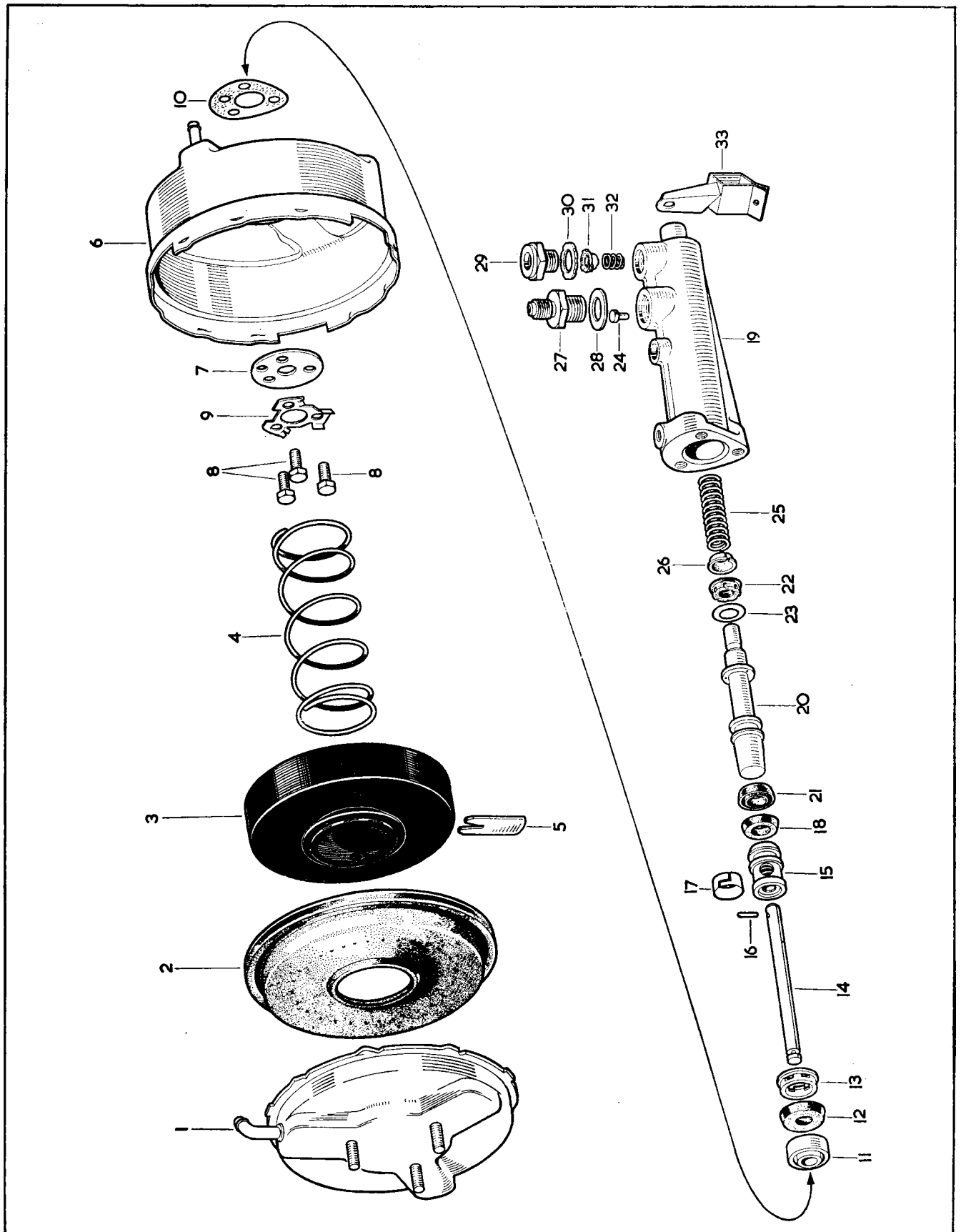


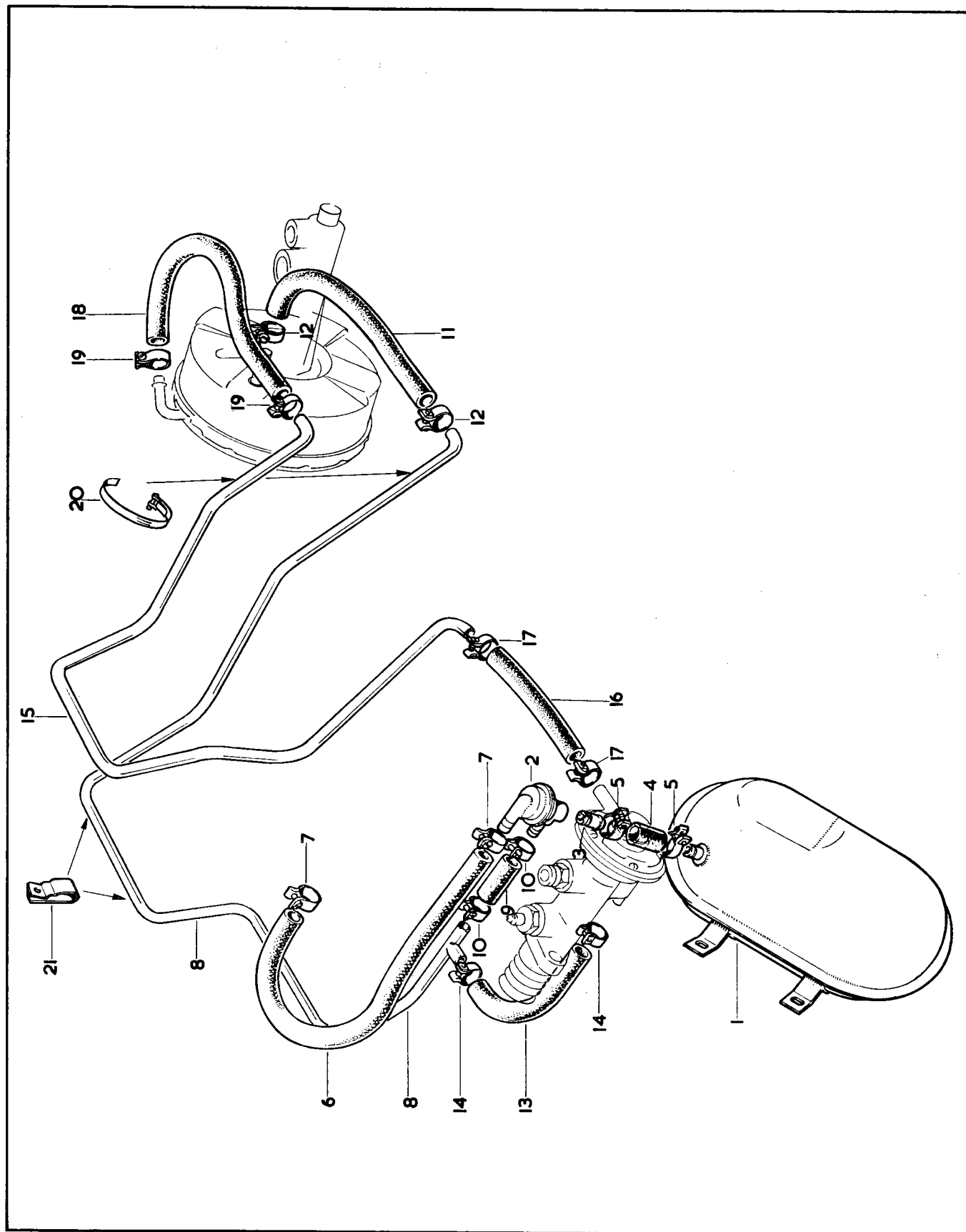
PLATE 24

RESERVAC TANK FOR BRAKE SERVO

Part No.	Description	Plate No.	No. per Unit	Remarks
C.17488	RESERVAC TANK ASSEMBLY		1	} Fitted from Chassis No. 1E.1001 to 1E.1019 1E.10001 to 1E.10323 1E.20001 to 1E.20081 1E.30001 to 1E.30268
C.25167	Adaptor, connecting Hose to Reservac Tank		1	
C.24099	RESERVAC TANK ASSEMBLY	25—1	1	} Fitted to Chassis No. 1E.1020 and subs. 1E.10324 and subs. 1E.20082 and subs. 1E.30269 and subs.
UFS.125/4R FG.104/X	Screw, Set, securing Reservac Tank to Body Washer, Spring, on Setscrews		4 4	
C.14693	CHECK VALVE ASSEMBLY	25—2	1	
C.25168	Adaptor, connecting Hose to Check Valve	25—3	1	
C.25170	VACUUM HOSE, FROM CHECK VALVE TO RESERVAC TANK	25—4	1	
C.15886/5	Clip, securing Hose to Check Valve and Reservac Tank	25—5	2	
C.17494	VACUUM HOSE, FROM CHECK VALVE TO ADAPTOR AT REAR OF INLET MANIFOLD	25—6	1	
C.15886/5	Clip, securing Hose	25—7	2	
C.24761	VACUUM PIPE, BETWEEN CHECK VALVE AND FRONT OF BRAKE VACUUM SERVO	25—8	1	} R.H. DRIVE CARS ONLY
C.23214	VACUUM HOSE FROM CHECK VALVE TO VACUUM PIPE	25—9	1	
C.15886/5	Clip, securing Hose	25—10	2	
C.24828	VACUUM HOSE, FROM VACUUM PIPE TO FRONT OF BRAKE VACUUM SERVO	25—11	1	
C.15886/5	Clip, securing Hose	25—12	2	
C.24858	VACUUM HOSE, FROM VACUUM PIPE TO REAR OF REACTION VALVE	25—13	1	
C.15886/5	Clip, securing Hose	25—14	2	
C.24762	PIPE, BETWEEN FRONT OF REACTION VALVE AND REAR OF BRAKE VACUUM SERVO	25—15	1	

RESERVAC TANK FOR BRAKE SERVO

Part No.	Description	Plate No.	No. per Unit	Remarks
C.25087	HOSE, FROM FRONT OF REACTION VALVE TO PIPE	25—16	1	} R.H. DRIVE CARS ONLY
C.15886/5	Clip, securing Hose	25—17	2	
C.25161	HOSE, FROM PIPE TO REAR OF BRAKE VACUUM SERVO	25—18	1	
C.15886/5	Clip, securing Hose	25—19	2	
C.8416	Clip, securing Pipes to Frame	25—20	2	
C.24749	Clip, securing Pipes to Scuttle	25—21	2	}
UFS.125/5R	Screw, Set, securing Clips		2	
C.724	Washer, Shakeproof, on Setscrews		2	
FW.104/T	Washer, Plain, under Shakeproof Washers		2	
C.24763	VACUUM PIPE, BETWEEN CHECK VALVE AND FRONT OF BRAKE VACUUM SERVO		1	} L.H. DRIVE CARS ONLY
C.23214	VACUUM HOSE FROM CHECK VALVE TO VACUUM PIPE		1	
C.15886/5	Clip, securing Hose		2	
C.24858	VACUUM HOSE FROM VACUUM PIPE TO FRONT OF BRAKE VACUUM SERVO		1	
C.15886/5	Clip, securing Hose		2	
C.24829	VACUUM HOSE FROM VACUUM PIPE TO REAR OF REACTION VALVE		1	} L.H. DRIVE CARS ONLY
C.15886/5	Clip, securing Hose		2	
C.24829	HOSE, FROM FRONT OF REACTION VALVE TO REAR OF BRAKE VACUUM SERVO		1	
C.15886/5	Clip, securing Hose		2	
C.8416	Clip, securing Pipe to Frame		2	
C.1040/12	Clip, securing Pipe to Scuttle		2	}
UFS.125/4R	Screw, Set, securing Clips		2	
C.724	Washer, Shakeproof, on Setscrews		2	



BRAKE CONTROLS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.23091	BRAKE PEDAL	26—1	1	R.H. DRIVE CARS ONLY
C.23090	BRAKE PEDAL		1	L.H. DRIVE CARS ONLY
UFS.131/8R	Screw, Set, clamping Brake Pedal on Brake and Clutch Pedal Shaft	26—2	1	
C.23180	Tab Washer, locking Setscrew	26—3	1	
C.25495	Return Spring, for Brake Pedal	26—4	1	
DZZ.410/6C	Screw, Self-Tapping, retaining Return Spring		1	
AW.102/T	Washer, Plain, on Self-Tapping Screw		1	
C.20221	PAD (STEEL) ON BRAKE PEDAL	26—5	1	
C.9934	PAD (RUBBER) ON BRAKE PEDAL	26—6	1	
C.24649	HOUSING FOR BRAKE PEDAL	26—7	1	See also Clutch Controls
C.18203	Stud, mounting Clutch Master Cylinder to Housing and Housing to Scuttle		4	
C.21897	Stud, mounting Housing to Scuttle		1	
C.18232	Stud, mounting Housing to Scuttle and for Brake Pedal Stop		2	
C.12473	Stud, mounting Bracket for Brake Master Cylinder		4	
C.18262	Gasket, between Housing and Scuttle	26—8	1	
C.24615	Stop, for Brake Pedal	26—9	1	
C.19317	Distance Piece, on Studs, for Stop	26—10	2	
C.8737/2	Nut, Self-Locking, securing Housing and Brake Pedal Stop to Scuttle		4	
FW.105/T	Washer, Plain, under Nuts		4	
UFN.131/L	Nut, securing Housing to Scuttle		1	
C.725	Washer, Shakeproof, under Nut		1	
FW.105/T	Washer, Plain, under Shakeproof Washer		1	
C.19613	Flanged Bearing Tube, at side of Pedal Housing	26—11	1	
UCS.125/4R	Screw, Set, securing Flanged Bearing Tube		2	
C.724	Washer, Shakeproof, on Setscrews		2	
C.20955/3	Bush, in Bearing Tube, for Brake and Clutch Pedal Shaft	26—12	1	
C.17498	Bearing (Torrington B.128) in Housing, for Brake and Clutch Pedal Shaft	26—13	1	
C.21755	Washer (Tufnol) between Brake and Clutch Pedals	26—14	1	
C.24614	Shaft, through Bush, mounting Brake and Clutch Pedals	26—15	1	
C.17485	Circlip, retaining Shaft	26—16	1	
C.24613	BRACKET ASSEMBLY, MOUNTING BRAKE MASTER CYLINDER AND REACTION VALVE	26—17	1	
UFN.131/L	Nut, securing Bracket to Pedal Housing		4	
UCS.131/4R	Screw, Set, securing Bracket to Pedal Housing		1	
C.725	Washer, Shakeproof, under Nuts and on Setscrew		5	
C.8737/2	Nut, securing Bracket to Scuttle		2	
FW.105/T	Washer, Plain, under Nuts		2	

BRAKE CONTROLS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.25900	BRAKE MASTER CYLINDER AND REACTION VALVE ASSEMBLY (LESS PUSH ROD) (4212-540)	26—18	1	
10888	Brake Master Cylinder Assembly (less Reaction Valve) (4212-533)		1	
10917	Boot (Rubber) over end of Master Cylinder (3815-733)	26—19	1	
10899	Valve Housing Assembly (4326-665)	26—20	1	
10908	Gasket, between Valve Housing and Master Cylinder Body (3881-235)	26—21	1	
10915	Screw, securing Valve Housing to Master Cylinder Body (K.23601 TP)	26—22	2	
10916	Washer, Shakeproof, on Screws (K.19406)	26—23	2	
10905	Diaphragm, for Reaction Valve (3818-407)	26—24	1	
10904	Support, for Diaphragm (3887-223)	26—25	1	
10892	Reaction Valve Assembly, complete with End Cover (4316-616)	26—26	1	
10907	Screw, securing Valve Cover to Housing (3433-228)	26—27	5	
10888	BRAKE MASTER CYLINDER ASSEMBLY (LESS REACTION VALVE) (4212-533)		1	
10874	Body only (3212-209)	26—28	1	
10890	Piston Assembly (4272-426)	26—29	1	
10882	Piston Bearing (inner) (3852-223)	26—30	1	
10878	Piston Bearing (outer) (3873-202)	26—31	1	
10881	Piston Seal, in Outer Bearing (3872-418)	26—32	1	
4278	"O" Ring, around Outer Bearing (31593)	26—33	1	
10879	Circlip, retaining Bearings (3528-284)	26—34	1	
10883	Return Spring, for Piston (3114-240)	26—35	1	
10884	Retainer, holding Return Spring to Piston (3664-642)	26—36	1	
10885	Circlip, securing Retainer to Piston (K.27404)	26—37	1	
10886	Outlet Union, at front of Master Cylinder Body (3577-406)	26—38	1	
10887	Washer, on Outlet Union (3525-244)	26—39	1	
10889	Valve Assembly, below Outlet Union (4312-503)	26—40	1	
10891	Spring, under Valve (3112-269)	26—41	1	
10877	Lever, actuating Valve Piston (3618-622)	26—42	1	
10875	Piston, operating Reaction Valve (3261-413)	26—43	1	
10876	Seal, on Valve Piston (3862-435)	26—44	1	
10898	"O" Ring, on Valve Piston (3855-721)	26—45	1	
10909	Inlet Union, at rear of Master Cylinder (107058)	26—46	1	
2539	Washer (Copper) on Union (KL.44532)	26—47	1	
UFS.131/8R	Screw, Set, securing Brake Master Cylinder and Reaction Valve to Bracket		2	
C.8667/2	Nut, Self-Locking, on Setscrews		2	
C.25901	PUSH ROD ASSEMBLY (4115-077)	26—48	1	
J.105/10S	Clevis Pin, securing Brake Pedal to Master Cylinder	26—49	1	
L102.5/6U	Split Pin, retaining Clevis Pin		1	
FW.105/T	Washer, behind Split Pin		1	

BRAKE CONTROLS

Part No.	Description	Plate No.	No. per Unit	Remarks
10918	REPAIR KIT FOR BRAKE MASTER CYLINDER (SSB.737)		1	
	comprising:—			
N.S.S.	Spring Retainer, for Piston		1 off	
N.S.S.	Main Cup, for Piston		1 off	
10881	Piston Seal , in Outer Bearing		1 off	
4278	"O" Ring , around Outer Bearing		1 off	
10876	Seal , on Valve Piston		1 off	
10898	"O" Ring , on Valve Piston		1 off	
10917	Boot (Rubber) over end of Master Cylinder		1 off	
10908	Gasket , between Valve Housing and Master Cylinder Body		1 off	
10919	REPAIR KIT FOR REACTION VALVE (SSB.1019)		1	
	comprising:—			
10905	Diaphragm , for Reaction Valve		1 off	
10903	Seal , on Valve, adjacent to Diaphragm Support		1 off	
10902	Seal , at Filter End of Valve		1 off	
10914	Washer (Sorbo) at top of Filter		1 off	
10913	Filter		1 off	

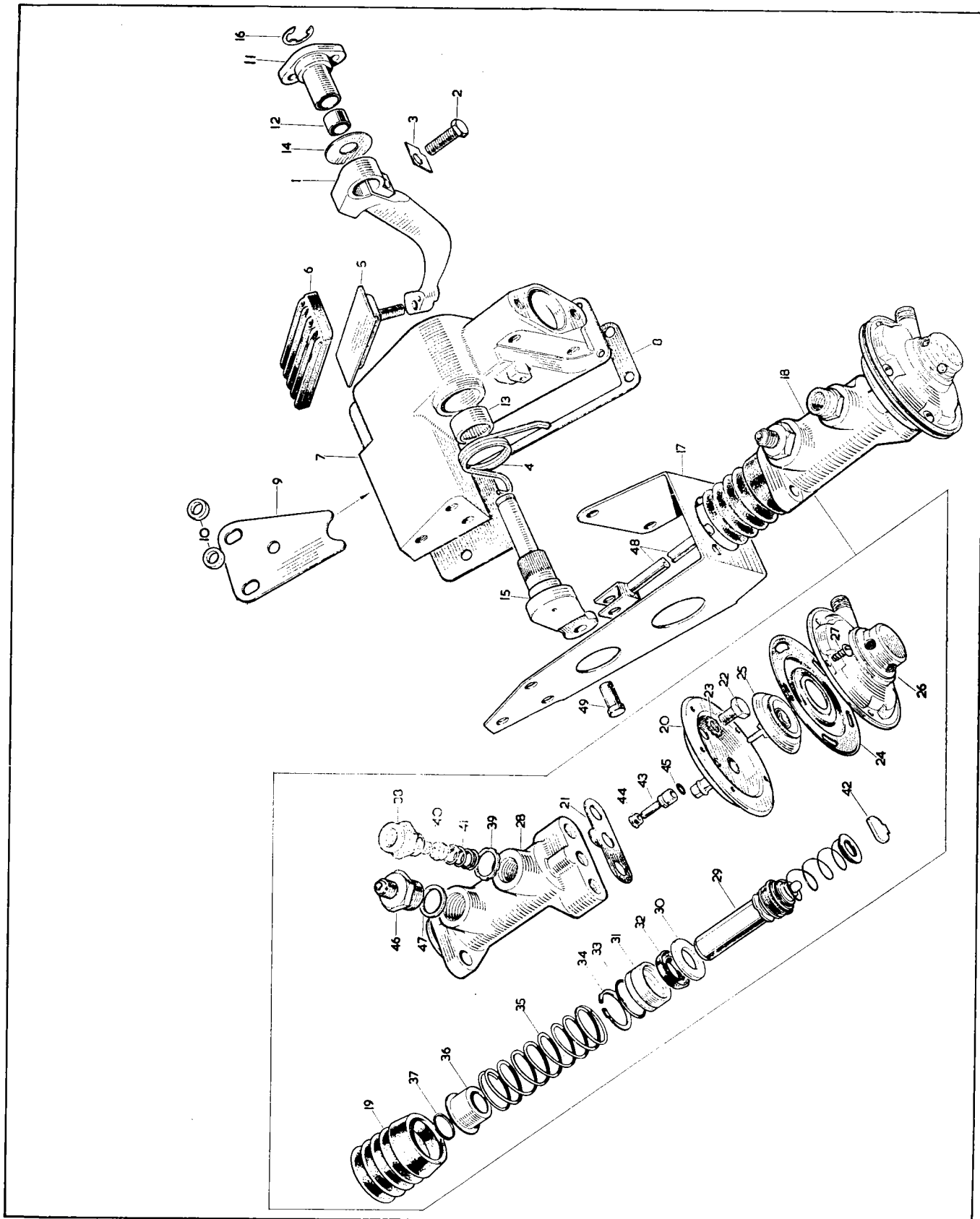


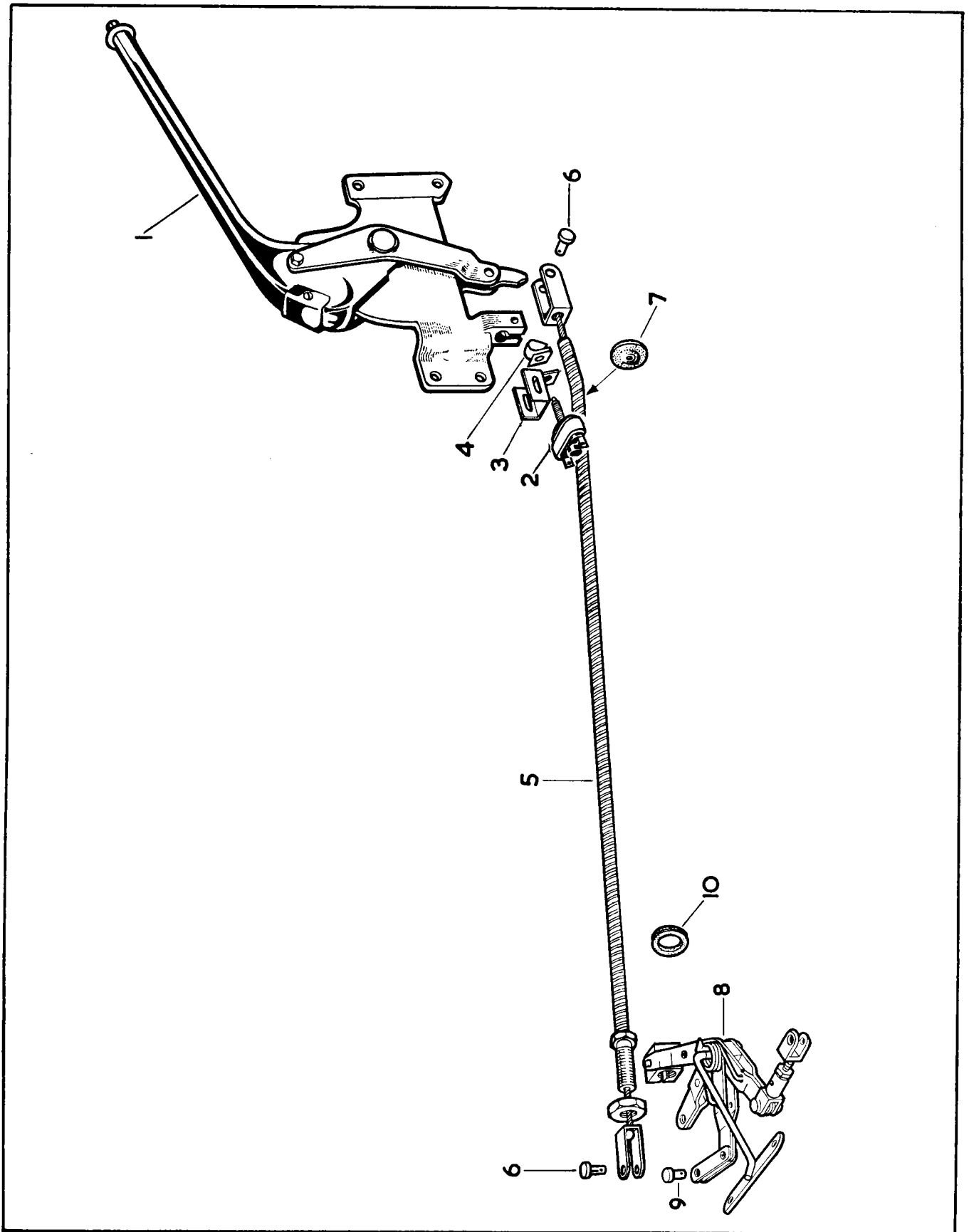
PLATE 26

HANDBRAKE CONTROL

Part No.	Description	Plate No.	No. per Unit	Remarks
C.16823	HANDBRAKE LEVER ASSEMBLY	27—1	1	
C.17736	Thumb Button (Chromed) in end of Lever		1	
C.17737	Spring, under Button		1	
C.17735	Push Rod Assembly, operating Pawl		1	
J.103/5.SS	Clevis Pin, securing Push Rod to Pawl		1	
L.102/4U	Split Pin, retaining Clevis Pin Pawl		1	
C.17738	Pawl		1	
C.17162	Cover Plate, sealing Pawl Access Hole		1	
DAC.404/6C	Screw, Self-Tapping, securing Cover Plate		2	
C.17741	Bolt (Chromed Head) pivoting Pawl		1	
C.17740	Spacing Tube, on Bolt		1	
C.17739	Spacing Collar, on Tube		2	
C.8737/2	Nut, Self-Locking, on Bolt		1	
C.17742	Lever Assembly, for operation of Handbrake Cable		1	
C.21123	Pivot Pin, for Lever		1	
C.21125	Nut, retaining Pivot Pin		1	
C.21124	Washer, under Nut		1	
L.104/12U	Split Pin, securing Nut		1	
C.17746	Mounting Plate Assembly, for Handbrake		1	
UFS.531/6R	Screw, Set, securing Handbrake Lever to Propeller Shaft Tunnel		4	
C.17879	Tapped Plate, at rear fixing		1	
C.16660	SWITCH, OPERATING HANDBRAKE AND BRAKE FLUID LEVEL WARNING LIGHT (31893/A-12.SA)	27—2	1	See also Electrical Equipment
C.18737	Bracket, mounting Switch to Handbrake	27—3	1	
UFS.119/8R	Screw, Set, securing Bracket to Cable Abutment Block		1	
C.8667/17	Nut, Self-Locking, on Setscrew		1	
AW.102/T	Washer, Plain, on Setscrew		1	
C.18738	Spring Striker, operating Warning Light Switch	27—4	1	
C.20401	HANDBRAKE CABLE ASSEMBLY	27—5	1	
J.105/10S	Clevis Pin, securing Handbrake Cable to Lever and Compensator	27—6	2	
L.103/7U	Split Pin, retaining Clevis Pins		2	
FW.105/T	Washer, Plain, behind Split Pins		2	
C.17432	Grommet, in Propeller Shaft Tunnel, for Cable	27—7	1	
C.22955	HANDBRAKE COMPENSATOR ASSEMBLY, COMPLETE	27—8	1	
C.20403	Outer Lever Assembly, complete with Link and Abutment Block		1	
C.18384	Inner Lever Assembly		1	
C.22953	Fork End, inner, connecting Compensator to R.H. Handbrake Mechanism		1	
J.105/10S	Clevis Pin, retaining Fork End to Inner Lever		1	
L.103/7U	Split Pin, retaining Clevis Pin		1	
FW.105/T	Washer, Plain, behind Split Pin		1	
C.22954	Fork End, outer, connecting Compensator to R.H. Handbrake Mechanism		1	
UFN.225/L	Nut, locking Fork Ends together		1	
C.18387	Return Spring, for Compensator Levers		1	
C.20406	Pivot Bracket Assembly, mounting Compensator Levers		1	
L.103/7U	Split Pin, retaining Compensator Levers and Spring on Pivot Bracket		1	
FW.106/T	Washer, Plain, behind Split Pin		1	
C.18414	Washer, Corrugated, behind Split Pin		1	

HANDBRAKE CONTROL

Part No.	Description	Plate No.	No. per Unit	Remarks
UFS.131/5R	Screw, Set, securing Pivot Bracket to Rear Suspension		2	
	Cross Member			
FG.105/X	Washer, Spring, on Setscrews		2	
J.105/10S	Clevis Pin, retaining Fork End and Link to Handbrake	27—9	2	
	Mechanisms			
L.103/7U	Split Pin, retaining Clevis Pins		2	
FW.105/T	Washer, Plain, on Clevis Pin retaining Link		1	
C.4548	GROMMET, IN CABLE SUPPORT BRACKET AT REAR OF BODY	27—10	1	



HYDRAULIC BRAKE PIPES

R.H. DRIVE CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
C.23639	RESERVOIR ASSEMBLY FOR BRAKE FLUID (COMPLETE WITH FILLER CAP AND LEVEL INDICATOR)	28—1	2	
C.23631	Filler Cap and Level Indicator Switch	28—2	2	
C.23627	Protective Cap, over Indicator Plunger	28—3	2	
C.24856	BRACKET AT R.H. SIDE OF DASH, SUPPORTING CLAMPS FOR RESERVOIRS	28—4	1	
UFS.131/4R C.725	Screw, Set, securing Bracket to Dash Washer, Shakeproof on Setscrews		2 2	
C.24607	OUTER CLAMP MOUNTING RESERVOIRS	25—1	1	
C.24128	INNER CLAMP MOUNTING RESERVOIRS	28—6	1	
C.20235 C.8737/1	Stud, through Bracket Nut, Self-Locking, on	28—7	1 2	
C.24619	CLIP, MOUNTING RESERVOIR TO BRACKET AT L.H. SIDE OF SCUTTLE	28—8		
UFS.125/7R C.8737/1 FW.104/T	Screw, Set, securing Clip to Bracket Nut, Self-Locking, on Setscrew Washer, Plain, under Nut			
C.6854	LOW PRESSURE HOSE, BETWEEN RESERVOIRS AND HYDRAULIC PIPES	28—9	2	
C.15886/5 C.15886/4	Clip, securing Low Pressure Hose to Reservoirs Clip, securing Low Pressure Hose to Hydraulic Pipes	28—10 28—11	2 2	
C.24880	HYDRAULIC PIPE ASSEMBLY FROM R.H. LOW PRESSURE HOSE TO REAR CONNECTION ON MASTER CYLINDER (VBO.6082/9$\frac{1}{2}$)	28—12	1	
C.24881	HYDRAULIC PIPE ASSEMBLY FROM L.H. LOW PRESSURE HOSE TO FORWARD INTERMEDIATE CONNECTION ON SLAVE CYLINDER (VBO.6082/9$\frac{1}{2}$)	28—13	1	

HYDRAULIC BRAKE PIPES

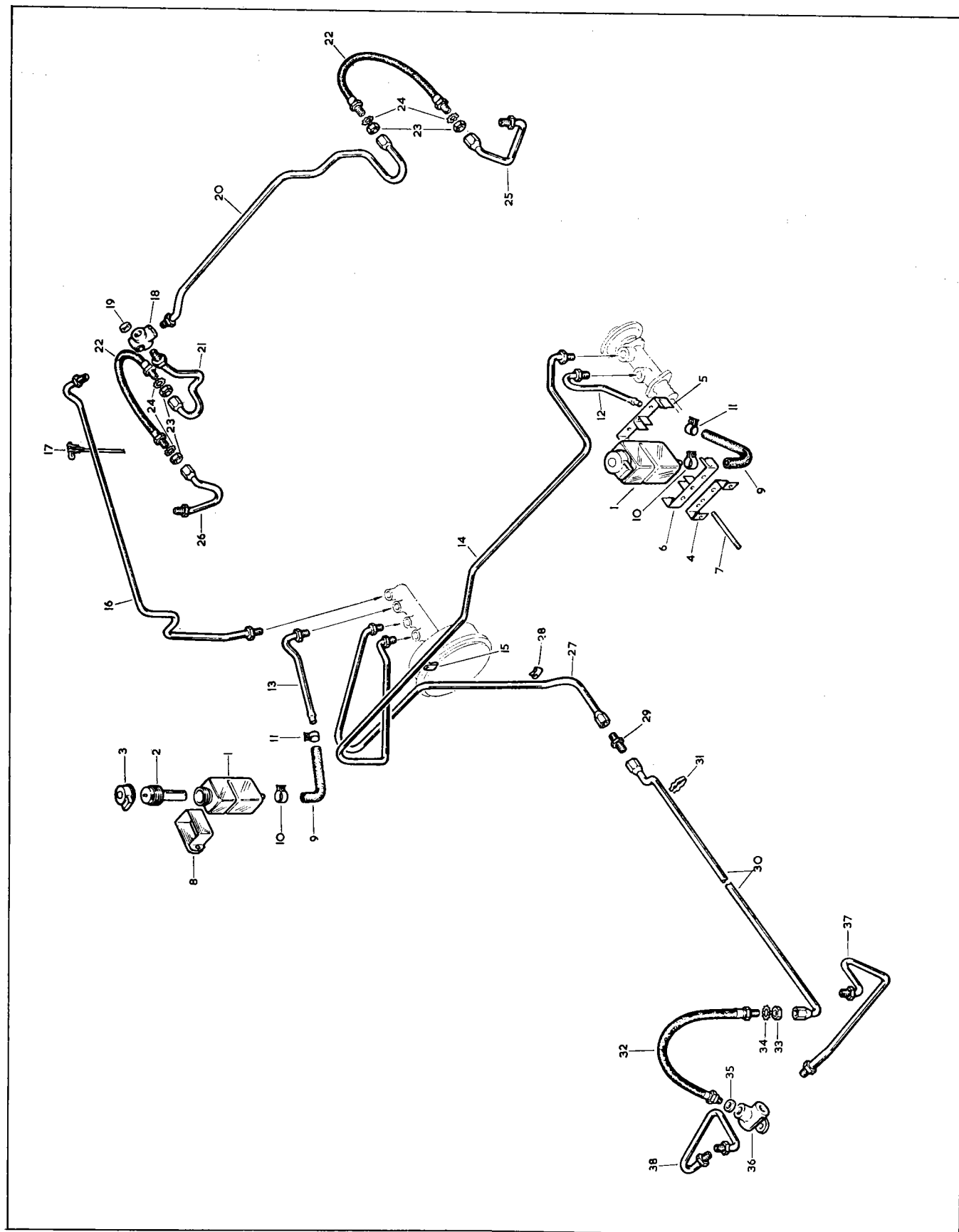
R.H. DRIVE CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
C.24766	HYDRAULIC PIPE ASSEMBLY FROM FRONT CONNECTION ON MASTER CYLINDER TO REAR CONNECTION ON SLAVE CYLINDER (T44/69B)	28—14	1	
C.1040/14	Clip , securing Hydraulic Pipe to L.H. side of Dash	28—15	1	
UFS.125/5R	Screw , Set, securing Clip		1	
C.724	Washer , Shakeproof, on Setscrew		1	
FW.104/T	Washer , Plain, under Shakeproof Washer		1	
C.24732	HYDRAULIC PIPE ASSEMBLY FROM FRONT CONNECTION ON SLAVE CYLINDER TO 4-WAY UNION (VBO.6072/29)	28—16	1	
C.8416	Clip , securing Hydraulic Pipe to Frame	28—17	1	
C.17464	4-WAY UNION (VBO.7301)	28—18	1	
UFB.131/26R	Bolt , securing 4-way Union to Front Frame Cross Member		1	
C.2155	Distance Piece , on Bolt	28—19	1	
C.8667/2	Nut , Self-Locking, on Bolt		1	
C.24797	HYDRAULIC PIPE ASSEMBLY FROM 4-WAY UNION TO R.H. FRONT FLEXIBLE HOSE (VBO.7651)	28—20	1	
C.24798	HYDRAULIC PIPE ASSEMBLY FROM 4-WAY UNION TO L.H. FRONT FLEXIBLE HOSE (VBO.7650)	28—21	1	
C.13182	FRONT FLEXIBLE HOSE (WDO.22680/16½)	28—22	2	
UFN.237/L	Locknut , securing Flexible Hoses to Brackets on Front Frame and Stub Axle Carriers	28—23	4	
C.741	Washer , Shakeproof, under Locknuts	28—24	4	
C.17393	HYDRAULIC PIPE ASSEMBLY FROM FRONT FLEXIBLE HOSE TO FRONT BRAKE CALIPERS (VBO.7371)		2	Fitted from Chassis No. 1E.1001 to 1E.1076 1E.20001 to 1E.20136 except 1E.20132

HYDRAULIC BRAKE PIPES

R.H. DRIVE CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
C.24734	HYDRAULIC PIPE ASSEMBLY FROM FRONT FLEXIBLE HOSE TO R.H. FRONT BRAKE CALIPER (VBO.6076/10$\frac{1}{4}$)	28—25	1	Fitted to Chassis No. 1E.1077 and subs. 1E.20137 and subs. Also to 1E.20132
C.24733	HYDRAULIC PIPE ASSEMBLY FROM FRONT FLEXIBLE HOSE TO L.H. FRONT BRAKE CALIPER (VBO.6076/10$\frac{1}{4}$)	28—26	1	
C.24735	HYDRAULIC PIPE ASSEMBLY FROM REAR INTERMEDIATE CONNECTION ON SLAVE CYLINDER TO PIPE CONNECTOR (VBO.6076/34$\frac{1}{8}$)	28—27	1	
C.1040/13 UFS.119/4R C.723/A AW.102/T	Clip , securing Hydraulic Pipe to Toe Board Screw , Set, securing Clip Washer , Shakeproof, on Setscrew Washer , Plain, under Shakeproof Washer	28—28	1 1 1 1	
C.13187	PIPE CONNECTOR (VBO.1766)	28—29	1	
C.17459	HYDRAULIC PIPE ASSEMBLY FROM PIPE CONNECTOR TO REAR FLEXIBLE HOSE (VBO.7373)	28—30	1	
C.5023	Clip , securing Hydraulic Pipe to Body Underframe	28—31	4	
C.13188	REAR FLEXIBLE HOSE (WDO.22681/13$\frac{3}{4}$)	28—32	1	
UFN.237/L C.741 C.11239	Locknut , securing Rear Flexible Hose to Bracket on Body Washer , Shakeproof, under Locknut Gasket (Copper) at connection of Hose to 3-Way Union	28—33 28—34 28—35	1 1 1	
C.18834	3-WAY UNION (VBO.1227)	28—36	1	
UFS.131/5R UFN.131/L C.740	Screw , Set, securing 3-Way Union to edge of Rear Suspension Cross Member Nut , on Setscrew Washer , Shakeproof, under Nut		1 1 1	
C.17824	HYDRAULIC PIPE ASSEMBLY FROM 3-WAY UNION TO R.H. REAR BRAKE CALIPER (VBO.7653)	28—37	1	
C.17825	HYDRAULIC PIPE ASSEMBLY FROM 3-WAY UNION TO L.H. REAR BRAKE CALIPER (VBO.7654)	28—38	1	



HYDRAULIC BRAKE PIPES

L.H. DRIVE CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
C.23639	RESERVOIR ASSEMBLY FOR BRAKE FLUID (COMPLETE WITH FILLER CAP AND LEVEL INDICATOR)	29—1	2	
C.23631	Filler Cap and Level Indicator Switch	29—2	2	
C.23627	Protective Cap, over Indicator Plunger	29—3	2	
C.17812	BRACKET ASSEMBLY, FIXING RESERVOIR BRACKET TO L.H. SIDE MEMBER	29—4	2	
C.17811	Clamping Piece, for Brackets	29—5	2	
UFS.125/9R	Screw, Set, through Clamping Pieces		2	
UFN.125/L	Nut, on Setscrews		2	
C.724	Washer, Shakeproof, under Nuts		2	
C.18695	SHIELD ASSEMBLY, PROTECTING RESERVOIRS FROM EXHAUST HEAT	29—6	1	
UFS.131/7R	Screw, Set, securing Shield and Reservoir Bracket to Fixing Bracket		4	
C.18698	Spacer, on Setscrews	29—7	4	
C.725	Washer, Shakeproof, on Setscrews		4	
FW.105/T	Washer, Plain, on Setscrews		6	
UFN.131/L	Nut, on lower Setscrews		2	
C.21255	Captive Nut, receiving upper Setscrews	29—8	2	
C.20234	BRACKET, MOUNTING RESERVOIRS	29—9	1	
C.19497	CLAMP, SECURING RESERVOIRS TO BRACKET	29—10	1	
C.20235	Stud, through Bracket and Clamp	29—11	2	
C.8737/1	Nut, Self-Locking, on Studs		4	
C.18717	LOW PRESSURE HOSE BETWEEN RESERVOIRS AND HYDRAULIC PIPES	29—12	2	
C.15886/5	Clip, securing Low Pressure Hose to Fluid Reservoirs	29—13	2	
C.15886/4	Clip, securing Low Pressure Hose to Hydraulic Pipes	29—14	2	
C.24729	HYDRAULIC PIPE ASSEMBLY FROM LOW PRESSURE HOSE TO REAR CONNECTION ON MASTER CYLINDER (VBO.6082/12)	29—15	1	
C.24730	HYDRAULIC PIPE ASSEMBLY FROM LOW PRESSURE HOSE TO FORWARD INTERMEDIATE CONNECTION ON SLAVE CYLINDER (VBO.6082/9½)	29—16	1	

HYDRAULIC BRAKE PIPES

L.H. DRIVE CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
C.24731	HYDRAULIC PIPE ASSEMBLY FROM FRONT CONNECTION ON MASTER CYLINDER TO REAR CONNECTION ON SLAVE CYLINDER (T44/13B)	29—17	1	
C.24732	HYDRAULIC PIPE ASSEMBLY FROM FRONT CONNECTION ON SLAVE CYLINDER TO 4-WAY UNION (VBO.6072/29)	29—18	1	
C.8416	Clip, securing Hydraulic Pipe to Frame	29—19	1	
C.17464	4-WAY UNION (VBO.7301)	29—20	1	
UFB.131/26R	Bolt, securing 4-Way Union to Front Frame Cross Member		1	
C.2155	Distance Piece, on Bolt	29—21	1	
C.8667/2	Nut, Self-Locking, on Bolt		1	
C.24797	HYDRAULIC PIPE ASSEMBLY FROM 4-WAY UNION TO R.H. FRONT FLEXIBLE HOSE (VBO.7651)	29—22	1	
C.24798	HYDRAULIC PIPE ASSEMBLY FROM 4-WAY UNION TO L.H. FRONT FLEXIBLE HOSE (VBO.7650)	29—23	1	
C.13182	FRONT FLEXIBLE HOSE (WDO.22680/16½)	29—24	2	
UFN.237/L	Locknut, securing Flexible Hoses to Brackets on Front Frame and Stub Axle Carriers	29—25	4	
C.741	Washer, Shakeproof, under Locknuts	29—26	4	
C.17393	HYDRAULIC PIPE ASSEMBLY FROM FRONT FLEXIBLE HOSE TO FRONT BRAKE CALIPERS (VBO.7371)		2	Fitted from Chassis No. 1E.10001 to 1E.10429 1E.30001 to 1E.30442 except 1E.10427
C.24734	HYDRAULIC PIPE ASSEMBLY FROM FRONT FLEXIBLE HOSE TO R.H. FRONT BRAKE CALIPER (VBO.6076/10½)	29—27	1	Fitted to Chassis No. 1E.10430 and subs. 1E.30443 and subs. Also to 1E.10427
C.24733	HYDRAULIC PIPE ASSEMBLY FROM FRONT FLEXIBLE HOSE TO L.H. FRONT BRAKE CALIPER (VBO.6076/10½)	29—28	1	

HYDRAULIC BRAKE PIPES

L.H. DRIVE CARS ONLY

Part No.	Description	Plate No.	No. per Unit	Remarks
C.24735	HYDRAULIC PIPE ASSEMBLY FROM REAR INTERMEDIATE CONNECTION ON SLAVE CYLINDER TO PIPE CONNECTOR (VBO.6076/34$\frac{1}{8}$)	29—29	1	
C.1040/13	Clip , securing Hydraulic Pipe to Toe Board	29—30	1	
UFS.119/4R	Screw , Set, securing Clip		1	
C.723/A	Washer , Shakeproof, on Setscrew		1	
AW.102/T	Washer , Plain, under Shakeproof Washer		1	
C.31187	PIPE CONNECTOR (VBO.1766)	29—31	1	
C.17459	HYDRAULIC PIPE ASSEMBLY FROM PIPE CONNECTOR TO REAR FLEXIBLE HOSE (VBO.7373)	29—32	1	
C.5023	Clip , securing Hydraulic Pipe to Body Underframe	29—33	4	
C.13188	REAR FLEXIBLE HOSE (WDO.22681/13$\frac{3}{4}$)	29—34	1	
UFN.237/L	Locknut , securing Rear Flexible Hose to Bracket on Body	29—35	1	
C.741	Washer , Shakeproof, under Locknut	29—36	1	
C.11239	Gasket (Copper) at connection of Hose to 3-Way Union	29—37	1	
C.18834	3-WAY UNION (VBO.1227)	29—38	1	
UFS.131/5R	Screw , Set, securing 3-Way Union to edge of Rear Suspension Cross Member		1	
UFN.131/L	Nut , on Setscrew		1	
C.740	Washer , Shakeproof, under Nut		1	
C.17824	HYDRAULIC PIPE ASSEMBLY FROM 3-WAY UNION TO R.H. REAR BRAKE CALIPER (VBO.7653)	29—39	1	
C.17825	HYDRAULIC PIPE ASSEMBLY FROM 3-WAY UNION TO L.H. REAR BRAKE CALIPER (VBO.7654)	29—40	1	

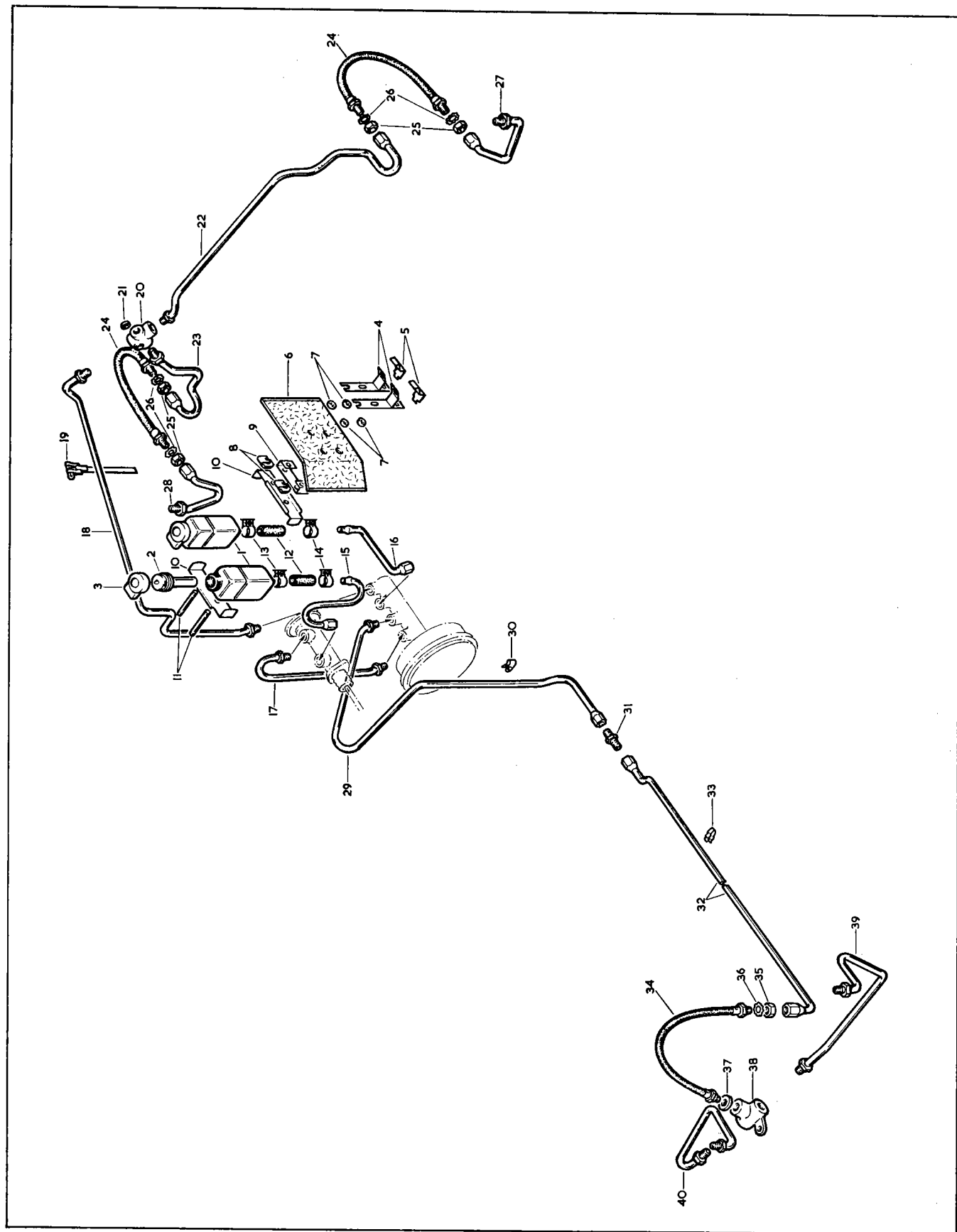
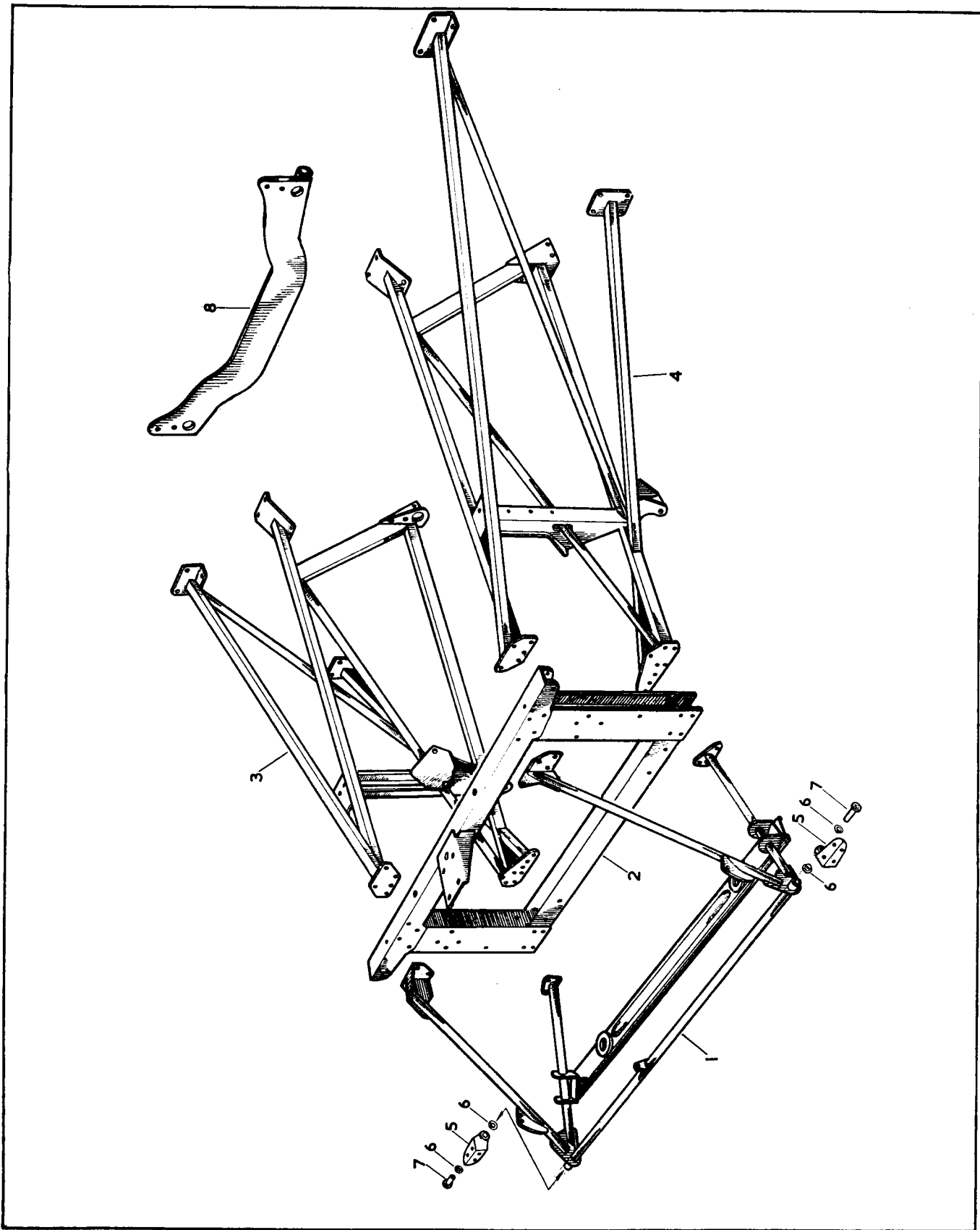


PLATE 29

FRONT FRAME

Part No.	Description	Plate No.	No. per Unit	Remarks
C.20352	FRONT SUB-FRAME ASSEMBLY	35—1	1	
C.15014	FRONT CROSS MEMBER ASSEMBLY	35—2	1	
C.15029	R.H. SIDE MEMBER ASSEMBLY	35—3	1	
C.15030	L.H. SIDE MEMBER ASSEMBLY	35—4	1	
UFB.131/26R	Bolt , securing Side Members and Front Sub-Frame to Cross Member at top and fixing Hydraulic Brakes 4-Way Union		1	
UFB.131/20R	Bolt , securing Side Members and Front Sub-Frame to Cross Member at top		7	
UFB.131/31R	Bolt , securing lower front Fulcrum Blocks, Side Members, Front Sub-Frame, and Anti-Roll Bar Brackets to Cross Member at bottom		2	
UFB.131/19R	Bolt , securing lower front Fulcrum Blocks, Side Members, and Front Sub-Frame of Cross Member at bottom		6	
UFB.131/18R	Bolt , securing Side Members, Horn Brackets, and Front Sub-Frame to Cross Member at bottom		4	
C.15045	Packing Piece , between attachment flange of Side Members and lower rail of Cross Member		2	
C.17510	Bracket , on Cross Member side channels, for Front Brake Hoses		2	
UFS.131/6R	Screw , Set, securing Brackets to Cross Member		2	
C.8667/2	Nut , Self-Locking, on Bolts and Setscrews		22	
UFS.131/7R	Screw , Set, securing Side Members to Dash		24	
C.8667/2	Nut , Self-Locking, on Setscrews		12	
FW.105/T	Washer , Plain, under Nuts		12	
UFB.137/18R	Bolt , securing Side Members to Body Underframe Channels		2	
C.8667/3	Nut , Self-Locking, on Setscrews		2	
FW.106/T	Washer , Plain, under Nuts		2	
C.19326	BONNET HINGE	35—5	2	
C.16804	Bush (Nylon) for Bonnet Hinges	35—6	4	
C.19330	Bearing (Steel) for Bonnet Hinges	35—7	2	
UFB.137/18R	Bolt , securing Bonnet Hinges to Front Sub-Frame		2	
FG.106/X	Washer , Spring, on Bolts		2	
C.19179	REACTION PLATE, BETWEEN SIDE MEMBERS AT REAR, STIFFENING TORSION BAR ANCHOR BRACKET MOUNTINGS	35—8	1	
C.20426	Bolt , securing Reaction Plate and Torsion Bar Anchor Brackets to Front Frame Side Members		4	} See also Front Suspension
C.8667/3	Nut , Self-Locking, on Bolts		4	
C.8060	Bolt , securing Reaction Plate to Body Underframe Channels through Side Members		2	
C.8667/5	Nut , Self-Locking, on Bolts		2	



OPEN CAR

BODY SHELL

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.27417	BODY SHELL ASSEMBLY, COMPLETE		1	Fitted from Chassis No. 1E.1001 to 1E.1411 1E.10001 to 1E.11727
BD.27419	Underframe Assembly		1	} FOR FIXINGS TO MAIN BODY PLEASE REFER TO FRONT FRAME SECTION
BD.19929	Bonnet and Front Wings Assembly		1	
C.20352	Front Sub-Frame Assembly		1	
C.15014	Front Cross Member Assembly		1	
C.15029	R.H. Side Member Assembly		1	
C.15030	L.H. Side Member Assembly		1	
C.19326	Hinge, for Bonnet		2	
BD.24850	R.H. Door Shell Assembly		1	
BD.24851	L.H. Door Shell Assembly		1	
BD.15495	Hinge Assembly, for R.H. Door		1	
BD.15496	Hinge Assembly, for L.H. Door		1	
BD.20597	Scuttle Top Panel Assembly		1	
BD.16547	R.H. Windscreen Pillar Assembly		1	
BD.16548	L.H. Windscreen Pillar Assembly		1	
BD.15217	Filler Panel, between R.H. Windscreen Pillar and Scuttle Top Panel		1	
BD.15218	Filler Panel, between L.H. Windscreen Pillar and Scuttle Top Panel		1	
BD.15467	Closing Panel, under R.H. Windscreen Pillar		1	
BD.15468	Closing Panel, under L.H. Windscreen Pillar		1	
BD.17069	R.H. Corner Panel, Dash to Scuttle Top		1	
BD.17070	L.H. Corner Panel, Dash to Scuttle Top		1	
BD.15180	Exterior Panel Assembly, R.H. Dash Side		1	
BD.15181	Exterior Panel Assembly, L.H. Dash Side		1	
BD.15133	R.H. Sill Outer Panel		1	
BD.15134	L.H. Sill Outer Panel		1	
BD.15184	End Plate, at front of R.H. Sill		1	
BD.15187	Bracket Assembly, at front of R.H. Sill, mounting Air Cleaner		1	
BD.15185	End Plate Assembly, at front of L.H. Sill		1	
BD.15186	Bracket Assembly, at front of L.H. Sill, mounting Battery Tray		1	
BD.19586	Bracket Assembly, for Jack Location		1	
BD.15188	Panel Assembly, lower rear		1	
BD.15190	Tonneau Panel and Rear Wings Assembly		1	
BD.18872	R.H. Top Quarter Panel Assembly		1	
BD.18873	L.H. Top Quarter Panel Assembly		1	
BD.15934	Lid Assembly, for Petrol Filler Box		1	
BD.15932	Hinge Assembly, for Petrol Filler Lid		1	
BD.18945	Filler Panel, seating R.H. Stop/Tail Lamp		1	
BD.18946	Filler Panel, seating L.H. Stop/Tail Lamp		1	
BD.25409	Fixing Bracket, inner, for R.H. Stop/Tail Lamp		1	
BD.19532	Fixing Bracket, outer, for R.H. Stop/Tail Lamp		1	
BD.25410	Fixing Bracket, inner, for L.H. Stop/Tail Lamp		1	
BD.19533	Fixing Bracket, outer, for L.H. Stop/Tail Lamp		1	
BD.28911	Boot Lid Shell Assembly		1	
BD.20622	R.H. Hinge Assembly, for Boot Lid		1	
BD.20623	L.H. Hinge Assembly, for Boot Lid		1	
BD.28762	BODY SHELL ASSEMBLY, COMPLETE		1	Fitted to Chassis No. 1E.1412 and subs 1E.11728 and subs
BD.28612	Bracket Assembly, for attachment of Rear Bumpers		4	
All other items are as for Body Shell Assembly BD.27417				

OPEN CAR

BODY UNDERFRAME AND PANELS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.27419	BODY UNDERFRAME ASSEMBLY	36—1	1	
BD.27429	Dash Assembly		1	
BD.27374	Floor Assembly		1	
BD.27845	Rear End Assembly		1	Fitted from Chassis No. 1E.1001 to 1E.1069 1E.10001 to 1E.10425
BD.28149	Rear End Assembly		1	Fitted to Chassis No. 1E.1070 and subs. 1E.10426 and subs.
BD.27429	DASH ASSEMBLY	36—2	1	
BD.27621	Dash Bulkhead Assembly		1	
BD.15197	Dash Centre Panel Assembly		1	
BD.15139	Panel Assembly, at R.H. side of Clutch Housing		1	
BD.15140	Panel Assembly, at L.H. side of Clutch Housing		1	
BD.18264	Pedal Mounting Panel Assembly, R.H.		1	
BD.18263	Pedal Mounting Panel Assembly, L.H.		1	
BD.15153	Side Panel Assembly, between R.H. Pedal Mounting Panel and Sill		1	
BD.15154	Side Panel Assembly, between L.H. Pedal Mounting Panel and Sill		1	
BD.18258	Hinge Pillar Assembly, R.H.		1	
BD.18257	Hinge Pillar Assembly, L.H.		1	
BD.18261	Diaphragm Assembly, Upper, for R.H. Hinge Pillar		1	
BD.18260	Diaphragm Assembly, Upper, for L.H. Hinge Pillar		1	
BD.19067	Extension Assembly, at top of R.H. Hinge Pillar		1	
BD.19068	Extension Assembly, at top of L.H. Hinge Pillar		1	
BD.19853	Door Assembly, in underside of Dash, for Air from Heater		2	
UFS.119/3R C.723/A	Screw, Set, securing Heater Doors to Dash Washer, Shakeproof, on Setscrews		8 8	
BD.14918	Reinforcement Panel, for R.H. Dash side	36—3	1	
BD.14919	Reinforcement Panel, for L.H. Dash side	36—4	1	
BD.15216	Reinforcement Assembly, at top of R.H. Hinge Pillar		1	
BD.15215	Reinforcement Assembly, at top of L.H. Hinge Pillar		1	
BD.16942	Closing Panel Assembly, R.H. Dash Front, lower		1	Fitted from Chassis No. 1E.1001 to 1E.1285 1E.10001 to 1E.11117
BD.16943	Closing Panel Assembly, L.H. Dash Front, lower		1	
BD.28248	Closing Panel Assembly, R.H. Dash Front, lower	36—5	1	Fitted to Chassis No. 1E.1286 and subs. 1E.11118 and subs.
BD.28249	Closing Panel Assembly, L.H. Dash Front, lower	36—6	1	
BD.27621	DASH BULKHEAD ASSEMBLY		1	
BD.18248	Reinforcement Assembly, for R.H. upper outer attachment point of Front Frame		1	
BD.18247	Reinforcement Assembly, for L.H. upper outer attachment point of Front Frame		1	
BD.27374	FLOOR ASSEMBLY COMPLETE WITH HEEL WELLS	36—7	1	
BD.15131/2	Heel Well only		2	
BD.15158	Reinforcement Assembly, for lower outer attachment points of Front Frame		2	
BD.15159	Reinforcement Assembly, for R.H. lower inner attachment point of Front Frame		1	
BD.15160	Reinforcement Assembly, for L.H. lower inner attachment point of Front Frame		1	
BD.19238	Bracket Assembly, for Exhaust Silencer Mounting		4	

OPEN CAR

BODY UNDERFRAME AND PANELS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.27845	REAR END ASSEMBLY		1	Fitted from Chassis No. 1E.1001 to 1E.1069 1E.10001 to 1E.10425
BD.16650	Tunnel Assembly	36—8	1	
BD.15223	Shut Pillar Assembly, R.H.	36—9	1	
BD.15224	Shut Pillar Assembly, L.H.	36—10	1	
BD.18839	Support Panel, for R.H. Rear Quarter	36—11	1	
BD.18840	Support Panel, for L.H. Rear Quarter	36—12	1	
BD.18831	Mounting Panel, R.H., for Hoodsticks	36—13	1	
BD.18832	Mounting Panel, L.H., for Hoodsticks	36—14	1	
BD.15232	Wheel Arch Panel Assembly, R.H. Forward	36—15	1	
BD.15233	Wheel Arch Panel Assembly, L.H. Forward	36—16	1	
BD.15225	Wheel Arch Panel Assembly, R.H. Rear	36—17	1	
BD.15226	Wheel Arch Panel Assembly, L.H. Rear	36—18	1	
BD.27181	Bracket Assembly, on R.H. Rear Wheel Arch, mounting Petrol Pump	36—19	1	
BD.15230	Valance Assembly, behind R.H. Wheel Arch	36—20	1	
BD.15231	Valance Assembly, behind L.H. Wheel Arch	36—21	1	
BD.22693	Floor Panel Assembly, Rear	36—22	1	
BD.20162	Panel Assembly, for Rear Floor Cross Member	36—23	1	
BD.22816	Stiffening Bracket, at R.H. side of Rear Cross Member	36—24	1	
BD.22817	Stiffening Bracket, at L.H. side of Rear Cross Member	36—25	1	
BD.19077	Bracket Assembly, R.H., for mounting of Rear Suspension Cross Member		1	
BD.19078	Bracket Assembly, L.H., for mounting of Rear Suspension Cross Member	36—26	1	
BD.25859	Top Panel Assembly, above Rear Floor	36—27	1	
BD.19681	Rear Bulkhead Panel Assembly	36—28	1	
BD.15228	Panel Assembly, for front of Spare Wheel Compartment	36—29	1	
BD.15238	Reinforcement Angle, between Spare Wheel Compartment Panel and Top Panel		1	
BD.18963	Shield, for Interior Light	36—30	1	
BD.16212	Panel Assembly, reinforcing Tonneau	36—31	1	
BD.18949	Bracket Assembly, mounting R.H. Hinge for Boot Lid	36—32	1	
BD.18950	Bracket Assembly, mounting L.H. Hinge for Boot Lid	36—33	1	
BD.20504	Extension, between R.H. Hinge Bracket and Rear Bulkhead Panel		1	
BD.20505	Extension, between L.H. Hinge Bracket and Rear Bulkhead Panel		1	
BD.28149	REAR END ASSEMBLY		1	Fitted to Chassis No. 1E.1070 and subs. 1E.10426 and subs.
BD.28567	Tunnel Assembly		1	
BD.22808	Floor Panel Assembly, Rear		1	
BD.28148	Top Panel Assembly, above Rear Floor		1	
BD.27834	Panel Assembly, for front of Spare Wheel Compartment		1	
All other items are as for Rear End Assembly BD.27845				
BD.19221	Extension, on R.H. Shut Pillar, for Door Seal Retainer		1	
BD.19222	Extension, on L.H. Shut Pillar, for Door Seal Retainer		1	
BD.19132	Bracket Assembly, for mounting of Rear Suspension Bump Stops		2	
BD.15137	Panel Assembly, at R.H. side of Gearbox		1	Fitted from Chassis No. 1E.1001 to 1E.1060 1E.10001 to 1E.10359
BD.15138	Panel Assembly, at L.H. side of Gearbox		1	
BD.28056	Panel Assembly, at R.H. side of Gearbox	36—34	1	Fitted to Chassis No. 1E.1061 and subs. 1E.10360 and subs.
BD.28057	Panel Assembly, at L.H. side of Gearbox	36—35	1	
BD.15198	Reinforcement Panel, for R.H. Shut Pillar	36—36	1	
BD.15994	Closing Panel, for R.H. Shut Pillar	36—37	1	
BD.15199	Reinforcement Panel, for L.H. Shut Pillar	36—38	1	
BD.15995	Closing Panel, for L.H. Shut Pillar	36—39	1	

BODY UNDERFRAME AND PANELS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.17456	Support Panel, for Shut Pillars		2	
BD.18368	Reinforcement Panel, lower rear, for Propeller Shaft Tunnel	36—40	1	
BD.15982	Reinforcement Panel, at rear of R.H. Sill	36—41	1	
BD.15983	Reinforcement Panel, at rear of L.H. Sill	36—42	1	
BD.16488	Reinforcement Panel, at front of Sills	36—43	2	
BD.15202	Closing Panel, for front of R.H. Sill		1	} Fitted from Chassis No. 1E.1001 to 1E.1285 1E.10001 to 1E.11117 Fitted to Chassis No. 1E.1286 and subs. 1E.11118 and subs.
BD.15203	Closing Panel, for front of L.H. Sill		1	
BD.28252	Closing Panel, for front of R.H. Sill	36—44	1	
BD.28253	Closing Panel, for front of L.H. Sill	36—45	1	
BD.15180	EXTERIOR PANEL ASSEMBLY AT R.H. DASH SIDE	37—1	1	
BD.15181	EXTERIOR PANEL ASSEMBLY AT L.H. DASH SIDE	37—2	1	
BD.15133	R.H. SILL OUTER PANEL	37—3	1	
BD.15184	End Plate, at front of R.H. Sill	37—4	1	
BD.15187	Bracket Assembly, at side of R.H. Sill, mounting Air Cleaner	37—5	1	
BD.15134	L.H. SILL OUTER PANEL	37—6	1	
BD.15185	End Plate Assembly, at front of L.H. Sill	37—7	1	
BD.15186	Bracket Assembly, at side of L.H. Sill, mounting Battery Tray	37—8	1	
BD.19586	BRACKET, UNDER SILLS, FOR JACK LOCATION	37—9	2	
BD.24850	R.H. DOOR SHELL ASSEMBLY	37—10	1	
BD.22773	Drain Tray, at top of R.H. Door		1	
BD.11712/2	Pop Rivet, securing Drain Tray		4	
BD.20878	Shroud, for Drain Holes at bottom of Door		2	
BD.1814/1	Pop Rivet, securing Shrouds		6	
BD.21180	Drain Tube (Rubber) for Tray		1	
BD.25213	Clip, securing Drain Tube		1	
BD.24851	L.H. DOOR SHELL ASSEMBLY	37—11	1	
BD.22774	Drain Tray, at top of L.H. Door		1	
All other items are as for Door Shell Assembly BD.24850				

OPEN CAR

BODY UNDERFRAME AND PANELS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.15495	HINGE ASSEMBLY FOR R.H. DOOR	37—12	1	
BD.15496	HINGE ASSEMBLY FOR L.H. DOOR	37—13	1	
BD.22662	CHECK ARM ASSEMBLY FOR DOORS	37—14	2	
BD.22661	Brass Cam, for Check Arm		2	
UCS.519/4H	Screw, Set, securing Cam to Check Arms		4	
UFS.425/5H	Screw, Set, securing Check Arm to Door Hinges		4	
C.724	Washer, Shakeproof, on Setscrews		4	
BD.17034/5	Screw, Set, securing Hinges to Doors		8	
DAZ.412/12C	Screw, Self-Tapping, securing Hinges to Doors		4	
BD.13565/3	Screw, Set, securing Hinges to Body		8	
FG.105/X	Washer, Spring, on Setscrews		8	
BD.15191	R.H. REAR WING ASSEMBLY	37—15	1	
BD.15192	L.H. REAR WING ASSEMBLY	37—16	1	
BD.15933	PETROL FILLER BOX ASSEMBLY IN L.H. WING	37—17	1	
BD.15934	LID ASSEMBLY FOR PETROL FILLER BOX	37—18	1	
BD.15932	HINGE ASSEMBLY FOR PETROL FILLER LID	37—19	1	
BD.8291/1	Screw, Set, securing Hinge to Lid and Body		4	
C.724	Washer, Shakeproof, on Setscrews		4	
FWV.104/T	Washer, Plain, under Shakeproof Washers		4	
BD.15930	SPRING BETWEEN LID AND HINGE	37—20	1	
BD.15189	TONNEAU TOP PANEL	37—21	1	
BD.18801	SUPPORT PANEL ASSEMBLY AT FRONT OF TONNEAU TOP PANEL	37—22	1	
BD.15219	TONNEAU REAR PANEL ASSEMBLY	37—23	1	
BD.18872	R.H. TOP QUARTER PANEL ASSEMBLY	37—24	1	

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BODY UNDERFRAME AND PANELS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.18873	L.H. TOP QUARTER PANEL ASSEMBLY	37—25	1	
BD.28911	BOOT LID SHELL ASSEMBLY	37—26	1	
BD.20622	R.H. HINGE ASSEMBLY FOR BOOT LID	37—27	1	
BD.19204	Leaf Spring, on Hinge		5	
UFS.119/4R	Screw, Set, securing Springs to Bracket		1	
UFN.119/L	Nut, on Setscrew		1	
A.723/A	Washer, Shakeproof, under Nut		1	
BW.102/T	Washer, Plain, on Setscrew		2	
BD.20628	Anchor Pin, for Springs		1	
BD.19202	Distance Tube, on Anchor Pin		1	
BD.19203	Distance Collar, below Tube		1	
BD.20623	L.H. HINGE ASSEMBLY FOR BOOT LID	37—28	1	
	Individual items are as for R.H. Hinge Assembly BD.20622			
BD.8291/2	Screw, Set, securing Hinges to Boot Lid		4	
C.724	Washer, Shakeproof, on Setscrews		4	
FW.104/T	Washer, Plain, under Shakeproof Washers		4	
BD.13565/2	Screw, Set ($\frac{3}{8}$ " long) securing Hinges to Body		4	
C.725	Washer, Shakeproof, on Setscrews		4	
FW.105/T	Washer, Plain, under Shakeproof Washers		4	
BD.6265/1	Shim (.036" thick) for Hinges	37—29	As req'd	
BD.6265/2	Shim (.064" thick) for Hinges	37—29	As req'd	
UFN.125/L	Nut, securing Hinges to Body		4	
C.724	Washer, Shakeproof, under Nuts		4	
FW.104/T	Washer, Plain, under Shakeproof Washers		4	
BD.15188	PANEL ASSEMBLY, LOWER REAR	37—30	1	
BD.18837	Lower Panel, R.H. Outer	37—31	1	
BD.18838	Lower Panel, L.H. Outer	37—32	1	
BD.21120	Drain Tube, in R.H. Outer Lower Panel	37—33	1	
BD.21114	Drain Tube Assembly, in L.H. Outer Lower Panel	37—34	1	
BD.15264	Stiffener, between R.H. Outer Lower Panel and Rear Wheel Arch Valance	37—35	1	
BD.15265	Stiffener, between L.H. Outer Lower Panel and Rear Wheel Arch Valance	37—36	1	
BD.16207	Panel Assembly, mounting Rear Number Plate and Boot Lid Lock	37—37	1	
BD.18945	FILLER PANEL SEATING R.H. STOP/ TAIL LAMP	37—38	1	
BD.25409	Fixing Bracket, inner, for R.H. Stop/Tail Lamp	37—39	1	
BD.19532	Fixing Bracket Assembly, outer, for R.H. Stop/Tail Lamp	37—40	1	
BD.18946	FILLER PANEL SEATING L.H. STOP/ TAIL LAMP	37—41	1	
BD.25410	Fixing Bracket, inner, for L.H. Stop/Tail Lamp	37—42	1	
BD.19533	Fixing Bracket Assembly, outer, for L.H. Stop/Tail Lamp	37—43	1	

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BODY UNDERFRAME AND PANELS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.28612	ATTACHMENT BRACKET ASSEMBLY FOR REAR BUMPERS		4	Fitted to Chassis No. 1E.1412 and subs. 1E.11728 and subs.
BD.19929	BONNET AND FRONT WINGS ASSEMBLY		1	
BD.15174	Centre Panel Assembly, for Bonnet	38—1	1	
BD.15175	Front Under Panel Assembly	38—2	1	
BD.16557	Air Duct Lower Panel Assembly	38—3	1	
DAZ.814/10C	Screw, Self-Tapping, securing Air Duct Lower Panel to Valances		6	
UCS.125/5R	Screw, Set, securing Front Under Panel to Valances, Centre Panel, and Wings		14	
UCN.125/L	Nut, on Setscrews		14	
FG.104/X	Washer, Spring, under Nuts and on Self-Tapping Screws		20	
BD.542/3	Washer, Special, on Setscrews and Self-Tapping Screws		34	
C.10193	Spacing Washer, between Front Under Panel and Wings, below Headlamp Aperture		4	
BD.19930	R.H. Front Wing Assembly	38—4	1	
BD.19931	L.H. Front Wing Assembly	38—5	1	
UCS.125/5R	Screw, Set, securing Wings to Centre Panel		18	
UCN.125/L	Nut, on Setscrews		18	
FG.104/X	Washer, Spring, under Nuts		18	
BD.542/3	Washer, Special, on Setscrews		36	
C.10193	Spacing Washer, between Centre Panel and Wings		18	
BD.19021	R.H. Valance and Air Duct Assembly	38—6	1	
BD.19022	L.H. Valance and Air Duct Assembly	38—7	1	
DAZ.814/10C	Screw, Self-Tapping, securing Valances to Centre Panel and Front Under Panel		23	
FG.104/X	Washer, Spring, on Self-Tapping Screws		23	
BD.542/3	Washer, Special, under Spring Washers		23	
BD.16422	R.H. Front Diaphragm Assembly, mounting Headlamp	38—8	1	
BD.16423	L.H. Front Diaphragm Assembly, mounting Headlamp	38—9	1	
UCS.125/5R	Screw, Set, securing Diaphragms to Wings		8	
UCN.125/L	Nut, on Setscrews		8	
DAZ.814/10C	Screw, Self-Tapping, securing Diaphragms to Valances, Wings, and Front Under Panel		26	
FG.104/X	Washer, Spring, on Setscrews and Self-Tapping Screws		34	
BD.542/3	Washer, Special, on Setscrews and Self-Tapping Screws		26	
FW.104/T	Washer, Plain, on Setscrews and Self-Tapping Screws		16	
BD.22749	Sealing Panel, for R.H. Headlamp Diaphragm		1	
BD.22750	Sealing Panel, for L.H. Headlamp Diaphragm		1	
BD.22749/1	Felt, on Sealing Panels		4	
BD.1328/2	Rivet, bifurcated, securing Felts to Panels		8	
UFS.419/3H	Screw, Set, securing Sealing Panels		2	
UFN.119/L	Nut, on Setscrews		2	
C.723/A	Washer, Shakeproof, under Nuts		2	
AW.102/T	Washer, Plain, under Shakeproof Washers		2	
BD.16381	R.H. Diaphragm Assembly, at rear of Bonnet	38—10	1	
BD.16382	L.H. Diaphragm Assembly, at rear of Bonnet	38—11	1	
UCS.125/5R	Screw, Set, securing Rear Diaphragms to Wings, Valances, and Centre Panel		18	
UCN.125/L	Nut, on Setscrews		18	
DAZ.814/10C	Screw, Self-Tapping, securing Rear Diaphragms to Centre Panel		9	
FG.104/X	Washer, Spring, on Setscrews and Self-Tapping Screws		27	
BD.542/3	Washer, Special, on Setscrews and Self-Tapping Screws		38	
BD.18767	Reinforcing Angle, between Wings and Centre Panel at rear		2	
UFS.125/4R	Screw, Set, securing Reinforcing Angles		8	
FG.104/X	Washer, Spring, on Setscrews		8	
FW.104/T	Washer, Plain, under Spring Washers		8	

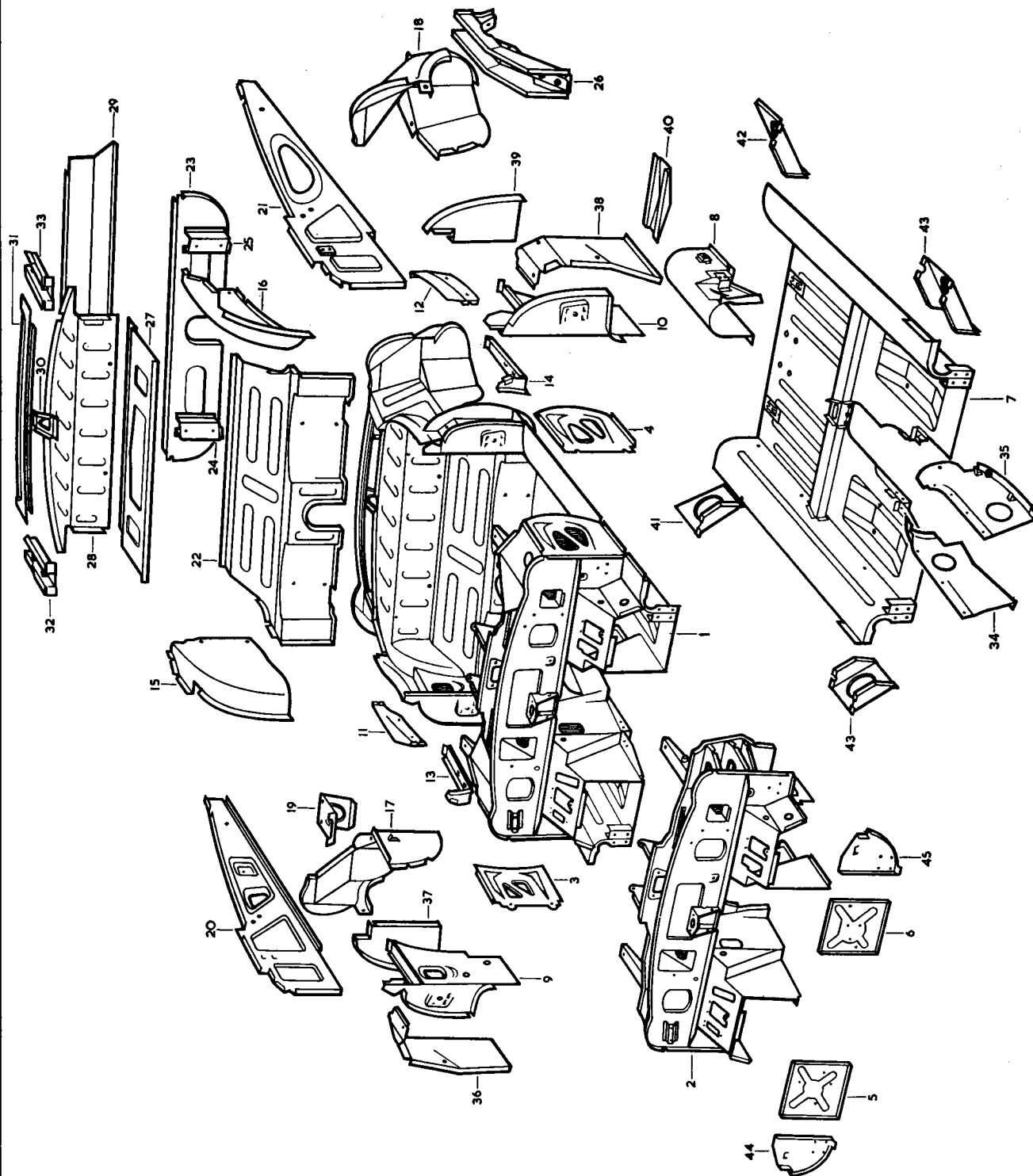
BODY UNDERFRAME AND PANELS

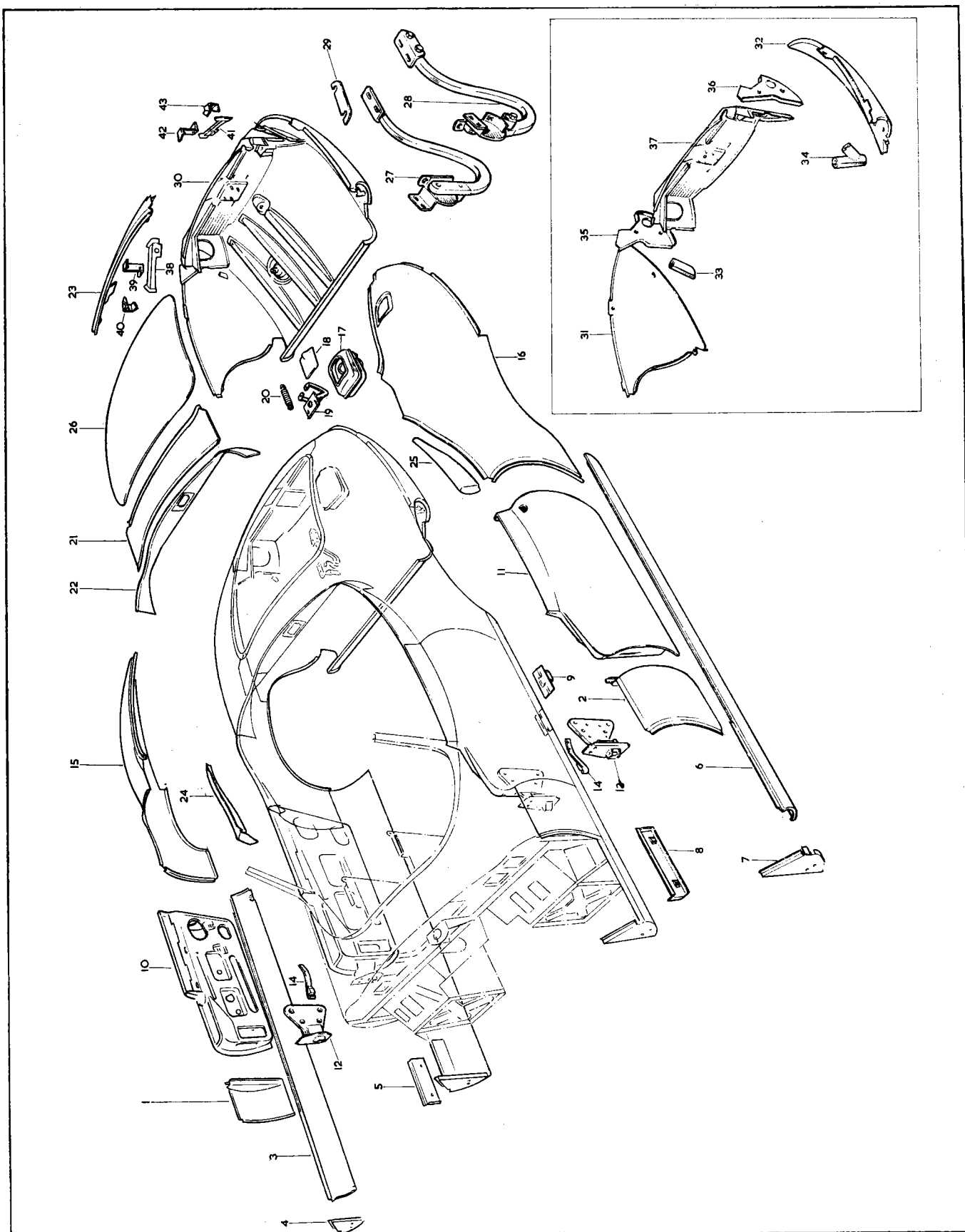
Part No.	Description	Plate No.	No. per Unit	Remarks
C.19326	BONNET HINGE	38—12	2	
C.16804	Nylon Bush , in Bonnet Hinges	38—13	4	
C.19330	Bearing (Steel) for Bonnet Hinges		2	
UFB.137/18R	Bolt , securing Bonnet Hinges to Front Sub-Frame		2	
FG.106/X	Washer , Spring, on Bolts		2	
BD.13565/6	Screw , Set, securing Hinges to Bonnet		4	
BD.13565/8	Screw , Set, securing Hinges to Bonnet		4	
C.725	Washer , Shakeproof, on Setscrews		8	
C.985	Washer , Plain, under Shakeproof Washers		8	
BD.18951	Shim (Steel) for Bonnet Hinges (.064" thick)	38—14	As req'd	
BD.18951/2	Shim (Steel) for Bonnet Hinges (.128" thick)	38—14	As req'd	
BD.20950/1	Shim (Aluminium) for Bonnet Hinges (.036" thick)	38—15	As req'd	
BD.20950/2	Shim (Aluminium) for Bonnet Hinges (.128" thick)	38—15	As req'd	
BD.20957	SCUTTLE TOP PANEL ASSEMBLY	38—16	1	
BD.16547	R.H. WINDSCREEN PILLAR ASSEMBLY	38—17	1	
BD.15217	Filler Panel , between R.H. Windscreen Pillar and Scuttle Top Panel	38—18	1	
BD.16548	L.H. WINDSCREEN PILLAR ASSEMBLY	38—19	1	
BD.15218	Filler Panel , between L.H. Windscreen Pillar and Scuttle Top Panel	38—20	1	
BD.17069	R.H. CORNER PANEL, DASH TO SCUTTLE TOP PANEL	38—21	1	
BD.17070	L.H. CORNER PANEL, DASH TO SCUTTLE TOP PANEL	38—22	1	
BD.15467	CLOSING PANEL UNDER R.H. WINDSCREEN PILLAR	38—23	1	
BD.15468	CLOSING PANEL UNDER L.H. WINDSCREEN PILLAR	38—24	1	

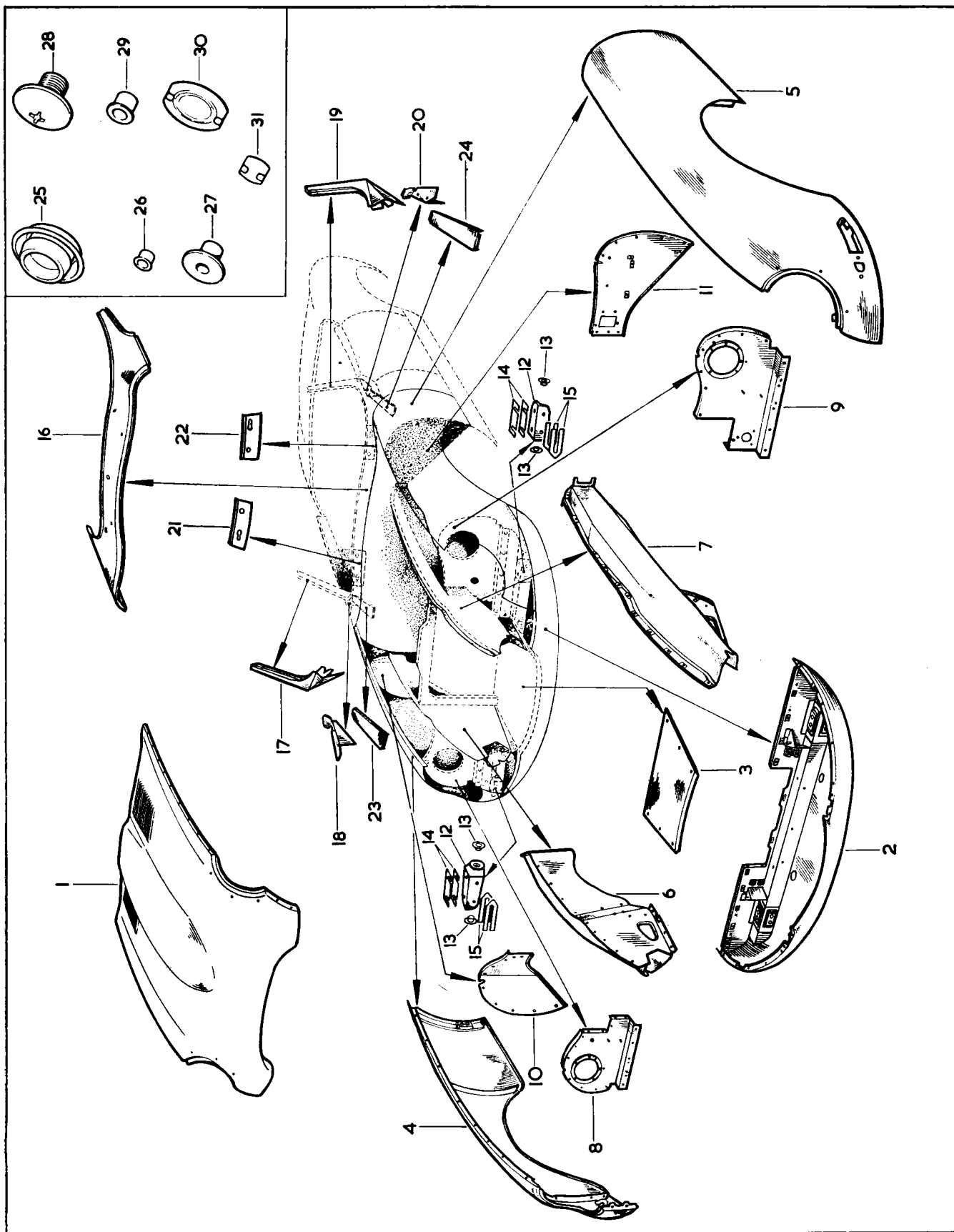
OPEN CAR

BODY UNDERFRAME AND PANELS

Part No.	Description	Plate No.	No. per Unit	Remarks
SEALING PLUGS				
BD.15588/1	Plastic Plug , sealing Drain Holes in Floor ($\frac{3}{8}$ " diameter)	38—25	19	
BD.15588/4	Plastic Plug , sealing Drain Holes in Floor ($\frac{3}{8}$ " diameter)	38—25	2	
BD.15588/5	Plastic Plug , sealing Drain Holes in Floor ($\frac{7}{8}$ " diameter)	38—25	4	
BD.15588/2	Plastic Plug , sealing redundant holes for Throttle and Choke Controls	38—25	2	} R.H. DRIVE CARS ONLY
BD.25294	Plastic Plug , sealing redundant holes for Accelerator Pedal Mounting	38—26	2	
BD.19902	Plastic Plug , sealing Drain Hole in Floor ($\frac{5}{16}$ " UNF)	38—27	1	
BD.22756	Plastic Plug , sealing Seat Belt Attachment Points ($\frac{7}{16}$ " U.N.F.)	38—28	4	NOT REQUIRED WHEN SAFETY HARNES IS FITTED 6 required for R.H. Drive Cars 5 required for L.H. Drive Cars
BD.25919	Plastic Plug , sealing redundant holes for Steering Column Bracket ($\frac{5}{16}$ " U.N.F.)	38—29	See Remarks	
BD.19721	Steel Plug , sealing redundant holes in Floor and Sills ($\frac{7}{8}$ " diameter)	38—30	12	
BD.25150	Steel Plug , sealing redundant holes in Floor ($\frac{3}{8}$ " diameter)	38—31	8	







OPEN CAR BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.19145	R.H. FRONT BUMPER ASSEMBLY		1	
BD.15533	Bar Assembly only , for R.H. Front Bumper	39—1	1	
BD.19111	Over Rider Assembly , on R.H. Front Bumper	39—2	1	
BD.19149	Beading (P.V.C.) between Over Rider and Front Bumper	39—3	2	
UFB.137/16R	Bolt , securing Over Rider to Front Bumper		1	
FG.106/X	Washer , Spring, on Bolt		1	
FW.106/T	Washer , Plain, under Spring Washer		1	
BD.11006	Grip Nut , in Over Rider, receiving Bolt		1	
BD.19113	Extension Assembly , fixing Motif Bar	39—4	1	
UFS.125/6R	Screw , Set, securing Extension to Over Rider		2	
C.724	Washer , Shakeproof, on Setscrews		2	
FW.104/T	Washer , Plain, under Shakeproof Washers		2	
BD.19146	L.H. FRONT BUMPER ASSEMBLY		1	
BD.15532	Bar Assembly only , for L.H. Front Bumper		1	
BD.19112	Over Rider Assembly , on L.H. Front Bumper		1	
	All other items are as for R.H. Front Bumper Assembly BD.19145			
UFS.137/10R	Screw , Set, securing Front Bumpers to Bonnet		4	
FG.106/X	Washer , Spring, on Setscrews		4	
C.410	Washer , Plain, under Spring Washers		4	
BD.20893	Spacer , on Setscrews, at side fixings		2	
BD.20663	Spacer , on Setscrews, at front fixings		2	
BD.18947/2	Seal (Rubber) between Front Bumpers and Bonnet (38" long)	39—5	2	
BD.10313	Clip , securing Rubber Seal	39—6	2	
BD.17700	MOTIF BAR IN AIR INTAKE APERTURE	39—7	1	
BD.24448	Rubber Mounting , between Motif Bar and Bumper Extensions	39—8	2	
C.8737/1	Nut , Self-Locking, securing Motif Bar to Rubber Mountings		2	
FW.104/T	Washer , Plain, under Self-Locking Nuts		2	
C.16336	MOTIF	39—9	1	
BD.19033	Backing Piece , behind Motif	39—10	1	
BD.19034	Spring Clip , retaining Motif	39—11	1	
BD.11501	Screw , Self-Tapping, securing Spring Clip	39—12	2	
BD.16789	CHROME FINISHER ASSEMBLY AROUND R.H. HEADLAMP APERTURE	39—13	1	
BD.16790	CHROME FINISHER ASSEMBLY AROUND L.H. HEADLAMP APERTURE		1	
BD.16786	GLASS IN R.H. HEADLAMP APERTURE	39—14	1	

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BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.16787	GLASS IN L.H. HEADLAMP APERTURE		1	
BD.26672	SEAL (NEOPRENE) AROUND R.H. HEADLAMP GLASS	39—15	1	
BD.26673	SEAL (NEOPRENE) AROUND L.H. HEADLAMP GLASS		1	
BD.26675/4	Screw, Set, securing Chrome Finishers and Headlamp Glasses to Bonnet		12	
BD.17651	FINISHER PANEL ASSEMBLY IN R.H. HEADLAMP RECESS	39—16	1	
BD.17652	FINISHER PANEL ASSEMBLY IN L.H. HEADLAMP RECESS		1	
BD.20543/1	Seal (Rubber) for forward edge of Finisher Panels (20" long)	39—17	2	
UFS.119/6R	Screw, Set, securing Finisher Panels to Headlamp Diaphragms		2	
UFS.119/8R	Screw, Set, securing Finisher Panels to Headlamp Diaphragms		4	
AG.102/X	Washer, Spring, on Setscrews		6	
AW.102/T	Washer, Plain, under Spring Washers		6	
UFN.119/L	Nut, on Setscrews		6	
C.1094	Distance Piece, for Finisher Panels		As req'd	
BD.19029/2	CHROME BEADING FORWARD OF HEADLAMP APERTURES	39—18	2	
BD.19029/1	CHROME BEADING AT REAR OF HEADLAMP APERTURES	39—19	2	
BD.19030	Clip (Brass) securing Chrome Beadings	39—20	22	
BD.20989	RUBBER PLUG SEALING APERTURE IN BONNET FRONT UNDER PANEL		1	NOT REQUIRED WHEN FRONT NUMBER PLATE CARRIER IS FITTED
BD.20934	PIVOTED CARRIER BRACKET ASSEMBLY, FOR FRONT NUMBER PLATE		1	} FITTED AS STANDARD EQUIPMENT FOR CERTAIN COUNTRIES. SUPPLIED AS SPECIAL EQUIPMENT IF REQUIRED
UFN.125/L	Nut, securing Bracket to Bonnet Front Under Panel		2	
C.724	Washer, Shakeproof, under Nuts		2	
BD.20939	Packing Block (Aluminium) at fixings of Bracket		2	
BD.20936	CONTROL ROD OPERATING PIVOTED CARRIER BRACKET WHEN BONNET IS MOVED		1	
C.13806	Clip, securing Control Rod to Bracket		1	
C.4548	GROMMET, IN BONNET FRONT UNDER PANEL, FOR CONTROL ROD		1	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.20937	FORK END CONNECTING CONTROL ROD TO BRACKET ON FRONT SUB-FRAME		1	} FITTED AS STANDARD EQUIPMENT FOR CERTAIN COUNTRIES. SUPPLIED AS SPECIAL EQUIPMENT IF REQUIRED
UFN.125/L	Nut , locking Fork End to Control Rod		1	
J.103/10S	Clevis Pin , securing Fork End to Bracket on Front Sub-Frame		1	
L.102/4U	Split Pin , retaining Clevis Pin		1	
AW.102/T	Washer , Plain, behind Split Pin		1	
BD.20093	STONE GUARD ASSEMBLY BEHIND BONNET AIR INTAKE APERTURE	39—21	1	
BD.20150/3	Screw , Set, securing Stone Guard to Bonnet		8	
C.723/A	Washer , Shakeproof, on Setscrews		8	
BD.541/34	Washer , Special, under Shakeproof Washers at side fixings		6	
AW.102/T	Washer , Plain, under Shakeproof Washers at top fixings		2	
BD.20579	Bracket , for lower fixing of Stone Guard	39—22	2	
UFS.125/4R	Screw , Set, securing Brackets and Stone Guard		4	
UFN.125/L	Nut , on Setscrews		4	
C.724	Washer , Shakeproof, under Nuts		4	
FW.104/T	Washer , Plain, under Shakeproof Washers		4	
BD.18710	FRAME ASSEMBLY FOR FIXING OF STONE GUARD	39—23	1	
BD.19031	Felt Strip , at top of Frame (23" long)		1	
DAZ.814/10C	Screw , Self-Tapping, securing Frame to Bonnet		6	
BD.542/3	Washer , Special, on Self-Tapping Screws		6	
BD.20016	R.H. BONNET BALANCE LINK ASSEMBLY	39—24	1	
BD.19972	Spring , on Bonnet Balance Link		2	
BD.20013/4	Washer (Brass) on each side of Spring eyes		8	
L.102/6U	Split Pin , retaining Springs		4	
BD.20017	L.H. BONNET BALANCE LINK ASSEMBLY		1	
BD.19972	Spring , on Bonnet Balance Link		2	
BD.20013/4	Washer (Brass) at each side of spring eyes		8	
L.102/6U	Split Pin , retaining Springs		4	
BD.8291/2	Screw , Set, securing Balance Links to Bonnet		8	
C.724	Washer , Shakeproof, on Setscrews		8	
BD.541/20	Washer , Special, under Shakeproof Washers		8	
BD.19736	Shouldered Bolt , securing Balance Links to Front Frame		2	
BD.20013/1	Washer (Brass) on Bolts		2	
BD.20013/2	Washer (Brass) on Bolts		2	
C.8667/1	Nut , Self-Locking, on Bolts		2	
BD.19178	GRILLE FOR AIR OUTLET AT REAR EDGE OF BONNET	39—25	1	
BD.17290	Thread-Cutting Fix , securing Grille to Bonnet		2	
UFS.419/4H	Screw , Set, securing Grille to Bonnet		2	
C.723/A	Washer , Shakeproof, on Setscrews		2	

OPEN CAR

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.20315	BONNET SAFETY CATCH ASSEMBLY	39—26	1	
BD.20318	Spring , on Safety Catch		1	
J.103/15S	Clevis Pin , through Safety Catch		1	
L.102/4U	Split Pin , retaining Clevis Pin		1	
BD.541/28	Washer , Special, behind Split Pin		1	
UFS.419/3H	Screw , Set, securing Safety Catch to Bonnet		4	
C.723/A	Washer , Shakeproof, on Setscrews		4	
BD.20319	Tapped Plate , receiving Setscrews		1	
BD.20320	BRACKET RECEIVING SAFETY CATCH	39—27	1	
BD.18307/3	Screw , Set, securing Bracket to Scuttle		2	
C.724	Washer , Shakeproof, on Setscrews		2	
BD.19730	EXTENSION ASSEMBLY, AT REAR OF L.H. BONNET DUCT, FOR HEATER AIR INTAKE	39—28	1	
BD.23657	Seal (Rubber) for Air Intake Extension	39—29	1	
DAZ.814/12C	Screw , Self-Tapping, securing Extension to Bonnet		6	
FG.104/X	Washer , Spring, on Self-Tapping Screws		6	
BD.542/3	Washer , Special, under Spring Washers		6	
BD.20816/1	Seal (Rubber) between Bonnet L.H. Valance and Frame Side Member (9½" long)	39—30	1	
BD.20735	Fixing Strip , for Rubber Seal	39—31	1	
BD.20816/2	Seal (Rubber) between Bonnet L.H. Rear Diaphragm and Frame Side Member (4" long)	39—32	1	
BD.20736	Fixing Strip , for Rubber Seal	39—33	1	
BD.1814/6	Pop Rivet , securing Fixing Strips		8	
BD.19890	R.H. LOCKING HOOK ASSEMBLY FOR BONNET	39—34	1	
BD.19891	L.H. LOCKING HOOK ASSEMBLY FOR BONNET		1	
BD.19894	Lever , on Locking Hook Shaft	39—35	2	
C.8737/1	Nut , securing Levers		2	
BD.19883	MOUNTING BRACKET ASSEMBLY FOR LOCKING HOOKS	39—36	2	
BD.18307/2	Screw , Set, securing Mounting Brackets to Dash		6	
C.724	Washer , Shakeproof, on Setscrews		6	
BD.19977	HANDLE AND ROD ASSEMBLY, OPERATING R.H. LOCKING HOOK	39—37	1	
BD.19903	Handle only		1	
BD.19904	Escutcheon		1	
BD.19895	Seal (Neoprene) on Operating Rod		1	
DJC.008/12C	Screw , Self-Tapping, securing Escutcheons to Body		2	
BD.8633/8	Speed Nut , on Self-Tapping Screws		2	

OPEN CAR BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.19978	HANDLE AND ROD ASSEMBLY, OPERATING L.H. LOCKING HOOK		1	
	Individual Items are as for Handle and Rod Assembly BD.19977			
C.13806 BD.28607	Clip, securing Operating Rods to Locking Hooks "O" Ring, preventing Vibration of Operating Rods	39—38	2 2	Fitted to Chassis No. 1E.1424 and subs. 1E.11886 and subs.
BD.19905	BRACKET ASSEMBLY, ON R.H. BONNET SIDE PANEL, ENGAGING LOCKING HOOK	39—39	1	
BD.19906	BRACKET ASSEMBLY, ON L.H. BONNET SIDE PANEL, ENGAGING LOCKING HOOK		1	
BD.18307/2 C.724 BD.541/6	Screw, Set, securing Brackets to Bonnet Side Panels Washer, Shakeproof, on Setscrews Washer, Special, under Shakeproof Washers		4 4 4	
BD.19896 UFN.231/L BD.19936	Locating Peg, on Brackets Nut, locking Locating Pegs to Brackets Rubber Buffer, on Locating Pegs	39—40 39—41	2 2 2	
BD.19917	BRACKET, ON DASH, RECEIVING LOCATING PEGS	39—42	2	
BD.8291/2 C.724 BD.25649	Screw, Set, securing Brackets to Dash Washer, Shakeproof, on Setscrews Gasket, under Locating Brackets	39—43	4 4 2	
BD.20903/1	REST RUBBER FOR REAR EDGE OF BONNET (70" LONG)	39—44	1	
BD.15165	CARRIER BRACKET FOR BATTERY TRAY	39—45	1	
UFS.125/4R UFN.125/L FG.104/X FW.104/T	Screw, Set, securing Carrier Bracket to L.H. Sill Nut, on Setscrews Washer, Spring, under Nuts Washer, Plain, under Spring Washers		5 5 5 5	
BD.20048	R.H. UNDERSHIELD FOR FRONT FRAME	39—46	1	
BD.27427	L.H. UNDERSHIELD FOR FRONT FRAME	39—47	1	
BD.20049 UFS.125/5R UFN.125/L C.724 FW.104/T	Bracket, fixing Undershields to Front Frame Screw, Set, securing Brackets and Undershields to Front Frame Nut, on Setscrews Washer, Shakeproof, under Nuts Washer, Plain, under Shakeproof Washers	39—48	4 4 4 4 4	

OPEN CAR

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.8536/8	Spire Nut , fixing Undershields to Sills and Mudshields		9	
DJJ.410/8C	Screw , Self-Tapping, securing Undershields to Sills and Mudshields		9	
AW.102/T	Washer , Plain, on Self-Tapping Screws		9	
BD.25541	Seal (Canvas/Rubber) for L.H. Undershield	39—49	1	
BD.25246	COVER PLATE, SEALING OIL CLEANER ACCESS APERTURE IN R.H. UNDERSHIELD	39—50	1	
DAZ.810/10C	Screw , Self-Tapping, securing Cover Plate		1	
BD.25247	Fibre Washer , retaining Self-Tapping Screw		1	
BD.25250	Plastic Bush , in Undershield, receiving Self-Tapping Screw		1	
BD.19522	R.H. MUDSHIELD ASSEMBLY	39—51	1	
BD.20425	Bracket , upper, fixing R.H. Mudshield	39—52	1	
BD.20426	Bracket , lower, fixing R.H. Mudshield	39—53	1	
BD.11712/1	Pop Rivet , securing Brackets to Mudshield		4	
BD.20434/1	Seal (Rubber) for R.H. Mudshield (33" long)	39—54	1	
BD.20429	Fixing Strip , securing Seal to R.H. Mudshield	39—55	1	
BD.20427	Fixing Strip , securing Seal to R.H. Sill	39—56	1	
BD.1814/6	Pop Rivet , securing Fixing Strips and Seals		14	
BD.27425	L.H. MUDSHIELD ASSEMBLY	39—57	1	
BD.20424	Bracket , upper, fixing L.H. Mudshield	39—58	1	
BD.20426	Bracket , lower, fixing L.H. Mudshield	39—59	1	
BD.11712/1	Pop Rivet , securing Brackets to Mudshield		4	
BD.20434/2	Seal (Rubber) for L.H. Mudshield (14½" long)	39—60	1	
BD.20428	Fixing Strip , securing Seal to L.H. Mudshield	39—61	1	
BD.20427	Fixing Strip , securing Seal to L.H. Sill	39—62	1	
BD.1814/6	Pop Rivet , securing Fixing Strips and Seal		11	
UFS.125/5R	Screw , Set, securing Mudshields to Front Frame and Sills		10	
BD.541/20	Washer , Special, on Setscrews		10	
UFN.125/L	Nut , on Setscrews		10	
C.724	Washer , Shakeproof, under Nuts		10	
BD.27413	COVER AND BRACKET ASSEMBLY, SUPPORTING BRAKE FLUID RESERVOIR		1	} R.H. DRIVE CARS ONLY
C.25580	Gasket (Neoprene) under Cover		1	
UFN.125/L	Nut , securing Cover to Dash		4	
C.724	Washer , Shakeproof, under Nuts		4	
FW.104/T	Washer , Plain, under Shakeproof Washers		4	
BD.19713	COVER ASSEMBLY, SEALING REDUNDANT ACCELERATOR PEDAL HOUSING APERTURE IN DASH		1	} R.H. DRIVE CARS ONLY
C.25578	Gasket (Neoprene) under Cover		1	
UFN.125/L	Nut , securing Cover to Dash		4	
C.724	Washer , Shakeproof, under Nuts		4	
FW.104/T	Washer , Plain, under Shakeproof Washers		4	

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.19712	COVER ASSEMBLY, SEALING REDUNDANT BRAKE PEDAL AND STEERING COLUMN APERTURES IN DASH		2	} L.H. DRIVE CARS ONLY
C.25580	Gasket (Neoprene) under Covers		2	
UFN.125/L	Nut, securing Covers to Dash		8	
C.724	Washer, Shakeproof, under Nuts		8	
FW.104/T	Washer, Plain, under Shakeproof Washers		8	
BD.19711	COVER ASSEMBLY, SEALING REDUNDANT ACCELERATOR PEDAL HOUSING APERTURE IN DASH		1	
C.25581	Gasket (Neoprene) under Cover		1	
UFN.125/L	Nut, securing Cover to Dash		3	
C.724	Washer, Shakeproof, under Nuts		3	
FW.104/T	Washer, Plain, under Shakeproof Washers		3	
BD.19717	PLUG (BLACK P.V.C.) SEALING REDUNDANT HOLES IN DASH		3	
BD.15501	WINDSCREEN GLASS	40—1	1	
BD.15514	Seal (Rubber) around Windscreen Glass	40—2	1	
BD.20201	Insert (Rubber) for Seal	40—3	1	
BD.20562	Chrome Finisher, at bottom edge of Windscreen	40—4	1	
BD.20856	Chrome Finisher, at top edge of Windscreen	40—5	1	
BD.17380/7	Everseal Strip, under top Chrome Finisher	40—6	1	
BD.25102	Chrome Finisher, at R.H. side of Windscreen	40—7	1	
BD.25103	Chrome Finisher, at L.H. side of Windscreen	40—8	1	
DAC.504/8C	Screw, Self-Tapping, securing side Chrome Finishers		2	
BD.1814/4	Pop Rivet, securing side Chrome Finishers		4	
BD.15508	CHROME CAPPING AND SOCKET AT TOP OF R.H. WINDSCREEN PILLAR	40—9	1	
BD.15509	CHROME CAPPING AND SOCKET AT TOP OF L.H. WINDSCREEN PILLAR	40—10	1	
BD.15534/3	Screw, Set, securing Cappings to side of Windscreen Pillars		2	
BD.16940/2	Screw, Set, securing Cappings to top of Windscreen Pillars		2	
BD.20456	TRIM PANEL ASSEMBLY ON R.H. WINDSCREEN PILLAR	40—11	1	
BD.20457	TRIM PANEL ASSEMBLY ON L.H. WINDSCREEN PILLAR	40—12	1	
BD.21133	Spring Clip, securing Trim Panels	40—13	4	

OPEN CAR

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.21181	LICENCE HOLDER ON WINDSCREEN		1	
BD.22732	SCREEN RAIL FACIA ASSEMBLY, COMPLETE	40—14	1	
BD.20590	Bezel, for centre Demister Slot		1	
BD.20591	Bezel, for intermediate Demister Slots		2	
BD.20592	Bezel, for outer Demister Slots		2	
DAJ.606/10C	Screw, Self-Tapping, securing Bezels		10	
UFN.119/L	Nut, securing Screen Rail Facia		4	
C.723/A	Washer, Shakeproof, under Nuts		4	
AW.102/T	Washer, Plain, under Shakeproof Washers		4	
BD.21182	Bracket, for R.H. outer fixing of Screen Rail Facia		1	
BD.21183	Bracket, for L.H. outer fixing of Screen Rail Facia		1	
BD.20565	Bracket, for R.H. inner fixing of Screen Rail Facia		1	
BD.20566	Bracket, for L.H. inner fixing of Screen Rail Facia		1	
BD.20861/1	Screw, Set (Wedgelock) securing inner Brackets		4	
BD.19644	R.H. FACIA PANEL ASSEMBLY	40—15	1	} R.H. DRIVE CARS ONLY
BD.19643	L.H. FACIA PANEL ASSEMBLY	40—16	1	
BD.19646	R.H. FACIA PANEL ASSEMBLY		1	L.H. DRIVE CARS ONLY
BD.19645	L.H. FACIA PANEL ASSEMBLY		1	L.H. DRIVE CARS ONLY BUT NOT REQUIRED FOR ITALY
BD.20812	L.H. FACIA PANEL ASSEMBLY		1	REQUIRED ONLY FOR L.H. DRIVE CARS EXPORTED TO ITALY
BD.19241	Bracket, fixing L.H. Facia Panel to Dash Side		1	
BD.19242	Bracket, fixing R.H. Facia Panel to Dash Side		1	
UFN.119/L	Nut, securing Facia Panels to Brackets		4	
C.723/A	Washer, Shakeproof, under Nuts		4	
AW.102/T	Washer, Plain, under Shakeproof Washers		4	
BD.20861/1	Screw, Set (Wedgelock) securing Facia Panels at upper centre		4	
UFS.119/3R	Screw, Set, securing Facia Panels at lower centre		2	
UFN.119/L	Nut, on Setscrews		2	
C.723/A	Washer, Shakeproof, under Nuts		2	
AW.102/T	Washer, Plain, under Shakeproof Washers		2	
BD.19699	L.H. CUBBY BOX	40—17	1	R.H. DRIVE CARS ONLY
BD.19698	R.H. CUBBY BOX		1	L.H. DRIVE CARS ONLY
BD.20605	Fixing Strip, securing Cubby Box to Facia Panel at top		1	
UFN.119/L	Nut, securing Fixing Strip		2	
C.723/A	Washer, Shakeproof, under Nuts		2	
BD.524/10	Rivet, Bifurcated, securing Cubby Box at bottom		2	
C.1094	Distance Piece, on Rivets		2	

OPEN CAR BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.24933	GRAB HANDLE ASSEMBLY AT L.H. SIDE OF DASH	40—18	1	R.H. DRIVE CARS ONLY
BD.24932	GRAB HANDLE ASSEMBLY AT R.H. SIDE OF DASH		1	L.H. DRIVE CARS ONLY
BD.24857	Anchor Bracket , fixing Grab Handle to Facia Panel and Dash Side	40—19	2	
UFS.519/4H	Screw , Set, securing Anchor Bracket to Facia Panel		2	
UFN.119/L	Nut , on Setscrews		2	
C.723/A	Washer , Shakeproof, under Nuts		2	
C.5203/1	Washer , Special, under Shakeproof Washer		1	
DAC.508/12C	Screw , Self-Tapping, securing Anchor Bracket to Dash Side		2	
BD.24858	Hollow Bolt , retaining Grab Handle in Anchor Brackets	40—20	2	
BD.20639	Bolt , Special, securing Hollow Bolts	40—21	2	
C.739	Washer , Shakeproof, on Special Bolts	40—22	2	
BD.24950	CHROME FINISHER, BETWEEN R.H. FACIA PANEL AND WINDSCREEN PILLAR	40—23	1	
BD.24951	CHROME FINISHER, BETWEEN L.H. FACIA PANEL AND WINDSCREEN PILLAR	40—24	1	
DAZ.404/10C	Screw , Self-Tapping, securing Chrome Finishers		2	
BD.26445	TRIM PANEL ASSEMBLY, FORWARD OF R.H. CHROME FINISHER	40—25	1	
BD.26444	TRIM PANEL ASSEMBLY, FORWARD OF L.H. CHROME FINISHER	40—26	1	
DAC.604/10C	Screw , Self-Tapping, securing Trim Panels		4	
BD.532/1	Cup Washer , on Self-Tapping Screws		4	
BD.20462	R.H. SCUTTLE TOP CASING ASSEMBLY	40—27	1	} R.H. DRIVE CARS ONLY
BD.20463	L.H. SCUTTLE TOP CASING ASSEMBLY	40—28	1	
BD.20470	CENTRE SCUTTLE TOP CASING ASSEMBLY	40—29	1	

OPEN CAR

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.20464	R.H. SCUTTLE TOP CASING ASSEMBLY		1	} L.H. DRIVE CARS ONLY
BD.20465	L.H. SCUTTLE TOP CASING ASSEMBLY		1	
BD.20471	CENTRE SCUTTLE TOP CASING ASSEMBLY		1	
DAC.604/14C	Screw, Self-Tapping, securing Casings		2	
BD.532/1	Cup Washer, on Self-Tapping Screws		2	
DJN.608/8C	Screw, Self-Tapping, securing Casings		3	
BD.532/3	Cup Washer, on Self-Tapping Screws		3	
BD.8536/6	Spire Nut, on Self-Tapping Screws		3	
BD.20728	COVER ASSEMBLY PROTECTING WIRING HARNESS AT L.H. SIDE OF DASH	40—30	1	
DZZ.406/6C	Screw, Self-Tapping, securing Cover		2	
BD.25351	FRONT FINISHER PANEL ASSEMBLY ABOVE GEARBOX TUNNEL	40—31	1	
BD.25352	Face Panel Assembly, for Front Finisher Panel		1	
BD.12709	Spire Nut, securing Face Panel		4	
BD.25350	Grille, in Loudspeaker Apertures		2	
BD.26892	Dome Nut, securing Grilles		8	
C.722	Washer, Shakeproof, under Dome Nuts		8	
AW.102/T	Washer, Plain, under Shakeproof Washers		8	
BD.26202	Trim Panel Assembly, at R.H. side of Front Finisher		1	
BD.26203	Trim Panel Assembly, at L.H. side of Front Finisher		1	
BD.25355	Ash Tray Assembly, Complete		1	
DA.404/6C	Screw, Self-Tapping, securing Ash Tray to Front Finisher Panel		4	
BD.19302	Chrome Bolt, securing Front Finisher Panel		2	
BD.21072	Knurled Knob, securing Front Finisher Panel		2	
BD.848/2	Chrome Washer, on Bolts and under Knobs		4	
BD.25355	ASH TRAY ASSEMBLY, COMPLETE		1	
BD.25356	Ash Tray Base and Rollers Assembly	40—32	1	
BD.24088	Ash Tray Slide and Stubber Assembly	40—33	1	
BD.25357	Ash Tray Pull Assembly (Trimmed)	40—34	1	
BD.25004	Finisher (Aluminium) behind Ash Tray Pull	40—35	1	
BD.25356	ASH TRAY BASE AND ROLLERS ASSEMBLY	40—32	1	
DA.404/6C	Screw, Self-Tapping, securing Ash Tray Base to Front Finisher Panel		4	

OPEN CAR BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.24088	ASH TRAY SLIDE AND STUBBER ASSEMBLY	40—33	1	
BD.21115	Stubber Assembly only		1	
BD.22805	Rivet, securing Stubber in Ash Tray Slide		1	
BD.23388	Leaf Spring, restricting movement of Ash Tray Slide		1	
BD.25357	ASH TRAY PULL ASSEMBLY (TRIMMED)	40—34	1	
BD.12437	Pull only (Chromium Plated)		1	
UCS.511/3H	Screw, Set, securing Pull		1	
UCN.113/L	Nut, securing Pull Assembly to Ash Tray Slide		2	
C.721	Washer, Shakeproof, under Nuts		2	
BD.25004	Finisher (Aluminium) behind Ash Tray Pull	40—35	1	
BD.20722	TRIM PANEL ASSEMBLY IN RADIO CONTROL UNIT APERTURE	40—36	1	NOT REQUIRED WHEN RADIO IS FITTED
UFN.119/L	Nut, securing Trim Panel to Front Finisher Panel		2	
C.723/A	Washer, Shakeproof, under Nuts		2	
BD.541/13	Washer, Special, under Shakeproof Washers		2	
BD.17354	BASE PLATE AND SURROUND (CHROME PLATED) FOR RADIO APERTURE FINISHER PANEL	40—37	1	
BD.24129	GEARBOX COVER		1	Fitted from Chassis No. 1E.1001 to 1E.1060 1E.10001 to 1E.10359
BD.26122	Seal (Plastozote) between Gearbox Cover front flange and Dash	As req'd		
BD.25641/2	Seal (Rubber) under Gearbox Cover (36½" long)		1	
DJZ.410/10C	Screw, Self-Tapping, securing Gearbox Cover		12	
BD.542/3	Washer, Special, on Self-Tapping Screws		12	
BD.8536/2	Spire Nut, receiving Self-Tapping Screws		8	
BD.27463	GEARBOX COVER	40—38	1	Fitted to Chassis No. 1E.1061 and subs. 1E.10360 and subs.
BD.26122	Seal (Plastozote) between Gearbox Cover front flange and Dash	As req'd		
DJZ.410/10C	Screw, Self-Tapping, securing Gearbox Cover		12	
BD.542/3	Washer, Special, on Self-Tapping Screws		12	
BD.8536/2	Spire Nut, receiving Self-Tapping Screws		8	
BD.27500	Grommet, on Change-Speed Lever	40—39	1	
BD.27496	Retainer, for Grommet	40—40	1	
DAZ.406/8C	Screw, Self-Tapping, securing Retainer		6	
BD.27833	SOUND INSULATING PAD (POLYURETHANE) BETWEEN GEARBOX COVER AND TOP OF GEARBOX	40—41	1	

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BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.25731	COVER PLATE SEALING STARTER MOTOR ACCESS APERTURE IN R.H. SIDE OF GEARBOX TUNNEL		1	
BD.25732	Gasket , under Cover Plate		1	
DZZ.410/8C	Screw , Self-Tapping, securing Cover Plate		4	
BD.10821	RUBBER PLUG SEALING GEARBOX ACCESS APERTURES		1	2 required at Chassis No. 1E.1226 and subs. 1E.10958 and subs.
BD.26282	FINISHER PANEL ASSEMBLY ON GEARBOX COVER AND PROPELLER SHAFT TUNNEL		1	Fitted from Chassis No. 1E.1001 to 1E.1060 1E.10001 to 1E.10359
BD.25126	Insert Panel Assembly		1	
BD.26196	Gauntlet Panel Assembly		1	
DZZ.406/4C	Screw , Self-Tapping, securing Gauntlet Panel		5	
BD.19981	Chrome Bezel , at top of Gauntlet Panel		1	
BD.27011	Rivet , securing Chrome Bezel		14	
BD.19728	Chrome Ferrule , at top of Gear Lever Gauntlet		1	
BD.19729	Ferrule Base (Nylon)		1	
BD.24989	Armrest and Stowage Compartment Assembly		1	
DZZ.406/8C	Screw , Self-Tapping, securing Stowage Compartment to Finisher Panel		4	
BD.25038	Trim Panel Assembly , in bottom of Stowage Compartment		1	
BD.20469	Seal (Rubber) in Handbrake Lever Aperture		1	
BD.17546/1	Screw , Set, securing Finisher Panel to Body		3	
BD.848/2	Chrome Washer , on Setscrews		3	
BD.27538	FINISHER PANEL ASSEMBLY ON GEARBOX COVER AND PROPELLER SHAFT TUNNEL		1	Fitted from Chassis No. 1E.1061 to 1E.1201 1E.10360 to 1E.10847
BD.25126	Insert Panel Assembly		1	
BD.27537	Gauntlet Panel Assembly		1	
DZZ.406/4C	Screw , Self-Tapping, securing Gauntlet Panel		7	
BD.24989	Armrest and Stowage Compartment Assembly		1	
DZZ.406/8C	Screw , Self-Tapping, securing Stowage Compartment to Finisher Panel		4	
BD.25038	Trim Panel Assembly , in bottom of Stowage Compartment		1	
BD.20469	Seal (Rubber) in Handbrake Lever Aperture		1	
BD.17546/1	Screw , Set, securing Finisher Panel to Body		3	
BD.848/2	Chrome Washer , on Setscrews		3	
BD.28579	FINISHER PANEL ASSEMBLY ON GEARBOX COVER AND PROPELLER SHAFT TUNNEL	40—42	1	Fitted to Chassis No. 1E.1202 and subs. 1E.10849 and subs.
	Individual items are as for Finisher Panel Assembly BD.27538			
BD.17546/1	Screw , Set, securing Finisher Panel to Body		1	
BD.848/2	Chrome Washer , on Setscrew		1	

OPEN CAR BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.24989	ARMREST AND STOWAGE COMPARTMENT ASSEMBLY		1	
BD.24991	Armrest Assembly only		1	
BD.20131	Hinge, for Armrest		1	
BD.18092/2	Screw, Set, securing Hinge		6	
BD.26002	Stop Plate, at Armrest Hinge fixing		1	
BD.27361	R.H. SEAT ASSEMBLY (TRIMMED) LESS SLIDES		1	Fitted from Chassis No. 1E.1001 to 1E. 1418 1E.10001 to 1E. 11802
BD.27364	Squab Assembly (Trimmed)	40—43	1	
BD.27363	Base Assembly (Trimmed) for R.H. Seat	40—44	1	
BD.27339	Hinge Arm Assembly, at R.H. side of Seat	40—45	1	
BD.27338	Hinge Arm Assembly, at L.H. side of Seat	40—46	1	
BD.17821/7	Screw, Set, securing Hinge Arms to Squab		6	
BD.26221	Pivot Bush (Nylon) for Hinge Arms	40—47	2	
BD.26222	Retainer, holding Hinge Arms and Pivot Bushes to Seat Base	40—48	2	
BD.16940/2	Screw, Set, securing Retainers to Seat Base		2	
BD.27360	L.H. SEAT ASSEMBLY (TRIMMED) LESS SLIDES		1	Fitted from Chassis No. 1E.1001 to 1E.1418 1E.10001 to 1E.11802
BD.27362	Base Assembly (Trimmed) for L.H. Seat		1	
	All other items are as for R.H. Seat Assembly BD.27361			
BD.28399	R.H. SEAT ASSEMBLY (TRIMMED) LESS SLIDES		1	Fitted to Chassis No. 1E. 1419 and subs. 1E. 11803 and subs.
BD.28401	Base Assembly (Trimmed) for R.H. Seat		1	
	All other items are as for R.H. Seat Assembly BD.27361			
BD.28400	L.H. SEAT ASSEMBLY (TRIMMED) LESS SLIDES		1	
BD.28402	Base Assembly (Trimmed) for L.H. Seat		1	
	All other items are as for R.H. Seat Assembly BD.27361			
BD.27338	HINGE ARM ASSEMBLY AT L.H. SIDE OF SEATS	40—46	2	
BD.27838	Spring, on L.H. Hinge Arms, retaining Squab in raised position		2	
DAC.404/4C	Screw, Self-Tapping, securing Springs		4	
BD.27432	LOCKING SLIDE FOR R.H. SEAT		1	
BD.27431	LOCKING SLIDE FOR L.H. SEAT	40—49	1	

OPEN CAR

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.27433	SEAT SLIDE (PLAIN)	40—50	2	
BD.27434	Fixing Boss, locating Seat Slides on Floor at front		4	
BD.17648	Packing Piece, under Fixing Bosses at front		4	
BD.21509/8	Screw, Set, securing Fixing Bosses to Floor		4	
BD.2906/10	Washer, Shakeproof, on Setscrews		4	
BD.17648	Packing Piece, under Seat Slides at rear		4	
BD.27546/6	Screw, Set, securing Seat Slides to Floor at rear		4	
C.724	Washer, Shakeproof, on Setscrews		4	
BD.27546/4	Screw, Set, securing Slides to Seats		8	} Fitted from Chassis No. 1E.1001 to 1E.1418 1E.10001 to 1E.11802
C.724	Washer, Shakeproof, on Setscrews		8	
BD.13529	Packing Washer, between Slides and Seats		12	
BD.27546/4	Screw, Set, securing Slides to Seats		8	} Fitted to Chassis No. 1E.1419 and subs. 1E.11803 and subs.
C.724	Washer, Shakeproof, on Setscrews		8	
BD.13529	Packing Washer, between Slides and Seats		8	
C.25101	FRONT HEAT SHIELD ASSEMBLY FOR EXHAUST SYSTEM	40—51	1	
DAZ.408/8C	Screw, Self-Tapping, securing Heat Shield to Floor		2	
UFS.125/3R	Screw, Set, securing Heat Shield to Floor		1	
C.724	Washer, Shakeproof, on Setscrew		1	
DJZ.510/12C	Screw, Self-Tapping, securing Heat Shield to Gearbox Side Panel		1	
BD.18545	Cup Washer, on Self-Tapping Screw		1	
BD.8633/2	Spire Nut, receiving Self-Tapping Screw		1	
BD.20439	REAR HEAT SHIELD ASSEMBLY FOR EXHAUST SYSTEM	40—52	1	
BD.1814/5	Pop Rivet, securing Heat Shield to Body		8	
BD.20452	TRIM PANEL ASSEMBLY ON R.H. SHUT PILLAR	40—53	1	
BD.20453	TRIM PANEL ASSEMBLY ON L.H. SHUT PILLAR		1	
BD.20379	TRIM PANEL ASSEMBLY BETWEEN R.H. REAR WHEEL ARCH AND SHUT PILLAR	40—54	1	
BD.11309	Clip, fixing Trim Panel		5	
BD.20380	TRIM PANEL ASSEMBLY BETWEEN L.H. REAR WHEEL ARCH AND SHUT PILLAR		1	
BD.11309	Clip, fixing Trim Panel		5	
DAC.604/8C	Screw, Self-Tapping, securing Trim Panels to Body		2	
BD.532/1	Cup Washer, on Self-Tapping Screws		2	
DA.404/6C	Screw, Self-Tapping, securing Trim Panels to Body		8	

OPEN CAR
BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.20383	QUARTER TRIM PANEL ASSEMBLY ABOVE R.H. REAR WHEEL ARCH	40—55	1	
BD.1749	Stud, on Trim Panel, for "Lift the Dot" Fastener		1	
AN.102/L	Nut, securing Stud		1	
C.723	Washer, Shakeproof, under Nut		1	
AW.102/T	Washer, Plain, under Shakeproof Washer		1	
BD.20384	QUARTER TRIM PANEL ASSEMBLY ABOVE L.H. REAR WHEEL ARCH		1	
	Individual items are as for Trim Panel BD.20383			
DAC.604/8C	Screw, Self-Tapping, securing Trim Panels to Body		4	
BD.532/1	Cup Washer, on Self-Tapping Screws		4	
BD.20532	R.H. TRIM PANEL ASSEMBLY, ON TONNEAU, BELOW BACKLIGHT	40—56	1	
BD.20533	L.H. TRIM PANEL ASSEMBLY, ON TONNEAU, BELOW BACKLIGHT	40—57	1	
DAC.604/8C	Screw, Self-Tapping, securing Tonneau Trim Panels		2	
DAC.604/12C	Screw, Self-Tapping, securing Quarter and Tonneau Trim Panels		2	
BD.532/1	Cup Washer, on Self-Tapping Screws		4	
BD.29110	R.H. DOOR ASSEMBLY, COMPLETE (INCLUDING GLASS, TRIM, LOCK, AND HANDLES, ETC.)		1	
BD.29111	L.H. DOOR ASSEMBLY, COMPLETE (INCLUDING GLASS, TRIM, LOCK, AND HANDLES, ETC.)		1	
BD.20096	LOCK ASSEMBLY ON R.H. DOOR (WB.3/11289)		1	
BD.20095	LOCK ASSEMBLY ON L.H. DOOR (WB. 3/11290)	41—1	1	
BD.19445	Link, between Lock and Outside Handle (WB.1/8881)	41—2	2	
BD.23473	Spring Clip, retaining Links (WB.1/11517)	41—3	4	
BD.1708/9	Washer, Spring, for Link fixing at Locks		2	
UFS.419/3H	Screw, Set, securing Locks to Doors		6	
C.723/A	Washer, Shakeproof, on Setscrews		6	
BD.20780/3	Shakeproof Screw, securing Locks to Doors		2	

OPEN CAR

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.19245	OUTSIDE HANDLE (LOCKING) ON R.H. DOOR (WB. 1/8871)		1	
7903	Operating Lever Assembly , for R.H. Door Handle (WB.1/6491)		1	
9601	Housing , for Tension Spring in R.H. Door Handle (WB.1/8868)		1	
BD.12000	Locking Barrel , in R.H. Door Handle (WB.1/6515)		1	FOR "FP" OR "FS" SERIES KEY
BD.19246	OUTSIDE HANDLE (LOCKING) ON L.H. DOOR (WB. 1/8870)	41—4	1	
7904	Operating Lever Assembly , for L.H. Door Handle (WB.1/6492)		1	
9602	Housing , for Tension Spring in L.H. Door Handle (WB.1/8869)		1	
BD.11999	Locking Barrel , in L.H. Door Handle (WB.1/6514)		1	FOR "FP" OR "FS" SERIES KEY
UFN.119/L	Nut , securing Outside Handles		4	
C.723/A	Washer , Shakeproof, under Nuts		4	
AW.102/T	Washer , Plain, under Shakeproof Washers		4	
BD.20098	REMOTE CONTROL AND LINK ASSEMBLY FOR OPERATION OF R.H. DOOR LOCK (WB. 3/16347)		1	
BD.20097	REMOTE CONTROL AND LINK ASSEMBLY FOR OPERATION OF L.H. DOOR LOCK (WB. 3/16348)	41—5	1	
BD.19575	Wavy Washer , at connection of Links to Locks	41—6	2	
BD.23473	Spring Clip , securing Links to Locks (WB.1/11517)	41—7	2	
BD.19574	Washer , Special, behind Spring Clips		2	
UFS.419/3H	Screw , Set, securing Remote Control to Doors		6	
C.723/A	Washer , Shakeproof, on Setscrews		6	
BD.10728	INSIDE HANDLE FOR DOORS (WB. 1/3858)	41—8	2	
BD.10729	HANDLE OPERATING WINDOW REGULATORS (WB. 1/6671)	41—9	2	
BD.10730	OUTER ESCUTCHEON FOR WINDOW REGULATOR AND INSIDE DOOR HANDLES (W. 128)	41—10	4	
BD.10731	INNER ESCUTCHEON FOR WINDOW REGULATOR AND INSIDE DOOR HANDLES (W. 129)	41—11	4	

OPEN CAR BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.10732	SPRING BEHIND ESCUTCHEONS (WB. 41/379)	41—12	4	
BD.10734	Rubber Plug , behind Handles (WB.16-10)	41—13	4	
BD.10733	Peg , securing Handles to Remote Controls and Window Regulators	41—14	4	
BD.20522	WINDOW REGULATOR ASSEMBLY IN R.H. DOOR		1	
BD.20523	WINDOW REGULATOR ASSEMBLY IN L.H. DOOR	41—15	1	
UFS.425/3H	Screw , Set, securing Window Regulators to Doors		8	
UFN.125/L	Nut , securing Window Regulators to Doors		8	
C.724	Washer , Shakeproof, on Setscrews and under Nuts		16	
BD.20997	FRAME ASSEMBLY FOR WINDOW IN R.H. DOOR		1	
BD.20998	FRAME ASSEMBLY FOR WINDOW IN L.H. DOOR	41—16	1	
BD.16465	Bracket , for forward fixing of Window Frames	41—17	2	
BD.20668	Bracket , for rear fixing of Window Frames	41—18	2	
UFN.125/L	Nut , securing Brackets to Doors and Window Frames to Brackets		6	
UFS.125/4R	Screw , Set, securing Window Frames to rear Brackets		2	
C.724	Washer , Shakeproof, under Nuts and on Setscrews		8	
FW.104/T	Washer , Plain under Shakeproof Washers		8	
DA.504/8C	Screw , Self-Tapping, securing Window Frames at top of Door Shut Faces		4	
BD.4243	Washer , Shakeproof, on Setscrews		4	
BD.20091/1	Packing , between Window Frame and Waist Rail (.048" thick)		As req'd	
BD.20091/2	Packing , between Window Frame and Waist Rail (.128" thick)		As req'd	
BD.14399/6	Screw , Set, securing Window Frames at Waist Rail		12	
C.738	Washer , Shakeproof, on Setscrews		12	
AW.102/T	Washer , Plain, under Shakeproof Washers		12	
BD.28448	Tapped Plate , receiving Setscrews		6	
BD.10099	SEAL (FELT) INSIDE FORWARD CHANNEL OF WINDOW FRAMES (28" LONG)	41—19	2	
BD.19397/2	SEAL (NEOPRENE) ON FORWARD CHANNEL OF WINDOW FRAMES (13½" LONG)	41—20	2	

OPEN CAR

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.20801	GLASS FOR WINDOWS IN DOORS	41—21	2	
BD.1300	Everseal Strip , between Glasses and Regulator Channels (24' long)		2	
BD.21020	REGULATOR CHANNEL ASSEMBLY FOR R.H. DOOR GLASS		1	
BD.21021	REGULATOR CHANNEL ASSEMBLY FOR L.H. DOOR GLASS	41—22	1	
BD.5440/6	Square Nut , limiting downward movement of Glasses		2	
BD.13819/1	Screw, Set , securing Square Nuts		2	
BD.16700	OUTER SEAL (RUBBER) FOR DOOR GLASS	41—23	2	
BD.10413	Clip , securing Outer Seals	41—24	14	
BD.25144	CHROME FINISHER ASSEMBLY AT TOP OF R.H. DOOR		1	
BD.25145	CHROME FINISHER ASSEMBLY AT TOP OF L.H. DOOR	41—25	1	
DAC.504/6C	Screw, Self-Tapping , securing Chrome Finishers		4	
BD.19223	SEALING BLOCK ON SHUT FACE OF R.H. DOOR		1	
BD.19224	SEALING BLOCK ON SHUT FACE OF L.H. DOOR	41—26	1	
UCS.516/3H	Screw, Set , securing Sealing Blocks		2	
BD.25676	TRIM PANEL ASSEMBLY, FRONT UPPER, ON R.H. DOOR		1	
BD.25677	TRIM PANEL ASSEMBLY, FRONT UPPER, ON L.H. DOOR	41—27	1	

OPEN CAR BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.19070	STRIKER PLATE, ON FRONT UPPER TRIM PANELS, OPERATING MAP LAMP SWITCHES	41—28	As req'd	
DAC.606/8C	Screw, Self-Tapping, securing Striker Plates to Doors		4	
BD.15504	TRIM PANEL ASSEMBLY, REAR UPPER, ON R.H. DOOR		1	
BD.20010/3	Weather Strip, Inner, for Door Glass (19½" long)		1	
BD.20082	Clip, securing Weather Strip		5	
BD.15505	TRIM PANEL ASSEMBLY, REAR UPPER, ON L.H. DOOR	41—29	1	
BD.20010/3	Weather Strip, Inner, for Door Glass (19½" long)	41—30	1	
BD.20082	Clip, securing Weather Strip	41—31	5	
DAJ.504/6C	Screw, Self-Tapping, securing Trim Panels to Doors		4	
BD.26544	CHROME FINISHER, FRONT UPPER, ON R.H. DOOR		1	
BD.26545	CHROME FINISHER, FRONT UPPER, ON L.H. DOOR	41—32	1	
DAJ.504/8C	Screw, Self-Tapping, securing Chrome Finishers to Doors		6	
BD.26542	CHROME FINISHER, REAR UPPER, ON R.H. DOOR		1	
BD.26543	CHROME FINISHER, REAR UPPER, ON L.H. DOOR	41—33	1	
DAJ.504/8C	Screw, Self-Tapping, securing Chrome Finishers to Doors		8	
BD.26898	CASING ASSEMBLY ON R.H. DOOR		1	
BD.21133	Clip, securing Casing to Door		11	
BD.26899	CASING ASSEMBLY ON L.H. DOOR	41—34	1	
BD.21133	Clip, securing Casing to Door		11	
BD.24952/4	Thrust Pad (Rubber) behind Casings		4	
BD.20978	Sealing Plate, front, behind Door Casings		2	
BD.20979	Sealing Plate, rear, behind Door Casings		2	
BD.1814/2	Pop Rivet, securing Sealing Plates to Doors		14	

OPEN CAR

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.14963	ARMREST ASSEMBLY (TRIMMED) ON DOORS	41—35	2	
BD.14958	Armrest Assembly only (Untrimmed)		1	
BD.25339	Bolt, Special, securing Armrests to Doors		4	
BD.541/28	Washer, Special, on Special Bolts		4	
BD.15293	Washer (Rubber) at Armrest fixings		4	
BD.20503	CHROME FINISHER, LOWER, ON DOOR CASINGS	41—36	2	
BD.11546	Clip, securing Chrome Finishers to Casings		12	
BD.19296	STRIKER FOR R.H. DOOR LOCK (WB. 3/17538)		1	
BD.19295	STRIKER FOR L.H. DOOR LOCK (WB. 3/17539)	41—37	1	
BD.19297	Shakeproof Shim, under Strikers (WB.3/9586)		2	
BD.19298	Shim, packing Strikers (.036" thick)		As req'd	
BD.17821/7	Screw, Set, securing Strikers		6	
BD.25898	SEAL (RUBBER) FOR R.H. DOOR SHUT PILLAR		1	
BD.25899	SEAL (RUBBER) FOR L.H. DOOR SHUT PILLAR	41—38	1	
BD.24789	SEAL (RUBBER) FOR DOOR SILLS	41—39	2	
BD.19129	CHROME FINISHER AT EDGE OF DOOR SILLS	41—40	2	
BD.16794	Clip, securing Chrome Finishers	41—41	14	
BD.25360	SEAL (RUBBER) FOR R.H. "A" POST		1	
BD.25361	SEAL (RUBBER) FOR L.H. "A" POST	41—42	1	
BD.23654	SEAL RETAINER ON R.H. "A" POST		1	

OPEN CAR BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.23653	SEAL RETAINER ON L.H. "A" POST	41—43	1	
BD.11712/1	Pop Rivet , securing Seal Retainers		6	
BD.15898	LOCK ASSEMBLY FOR BOOT LID (WB. 3/10875)	42—1	1	
UFS.319/3H	Screw , Set, securing Lock to Bracket		4	
C.723/A	Washer , Shakeproof, on Setscrews		4	
AW.102/T	Washer , Plain, under Shakeproof Washers		4	
UFN.119/L	Nut , securing Lock		2	
BD.16202	BRACKET MOUNTING BOOT LID LOCK	42—2	1	
UFN.119/L	Nut , securing Bracket		4	
C.723/A	Washer , Shakeproof, under Nuts		4	
AW.102/T	Washer , Plain, under Shakeproof Washers		4	
BD.27158	CONTROL CABLE ASSEMBLY FOR RELEASE OF BOOT LID LOCK (WB. 7/35089)	42—3	1	
BD.27975	Locking Barrel (Complete with Keys) (WB.1/22089)		1	
BD.16213	Clamp , for Outer Cable	42—4	1	
UFS.119/3R	Screw , Set, securing Outer Cable to Clamp		1	
UFN.119/L	Nut , securing Clamp to Bracket		1	
C.723/A	Washer , Shakeproof, under Nut		1	
C.18461	Clip , for Outer Cable		1	
BD.15489	STRIKER FOR BOOT LID LOCK (371/130)	42—5	1	
BD.18307/2	Screw , Set, securing Striker to Boot Lid		4	
C.724	Washer , Shakeproof, on Setscrews		4	
FW.104/T	Washer , Plain, under Shakeproof Washers		4	
BD.11321	Shim (.036" thick) for Striker		As req'd	
BD.27666	"E" TYPE EMBLEM ON BOOT LID	42—6	1	
BD.26762	"JAGUAR" EMBLEM ON BOOT LID	42—7	1	
BD.26766	"4.2" EMBLEM ON BOOT LID	42—8	1	
BD.25659	Friction Bush , securing Emblems to Boot Lid	42—9	8	
BD.25715/1	SEAL (NEOPRENE) FOR BOOT LID (120" LONG)	42—10	1	

OPEN CAR

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.23335	DRAIN TUBE AT R.H. SIDE OF BOOT LID APERTURE	42—11	1	
BD.659/12	DRAIN TUBE AT L.H. SIDE OF BOOT LID APERTURE	42—12	1	
BD.659/13	DRAIN TUBE FOR PETROL FILLER BOX (18$\frac{5}{8}$" LONG)	42—13	1	
C.15886/8	Clip, securing Drain Tube	42—14	2	
BD.22536	RUBBER BUFFER, CUSHIONING PETROL FILLER LID		2	
BD.18492	COVER PLATE, IN BOOT FLOOR TOP PANEL, OVER REAR SUSPENSION		1	} REQUIRED ONLY WHEN INSPECTION APERTURE IS INCORPORATED IN TOP PANEL
BD.18493	Seal (Rubber) under Cover Plate		1	
DJZ.410/8C	Screw, Self-Tapping, securing Cover Plate		7	
BD.19053	Spring Latch, on Top Panel, fixing R.H. Boot Floorboard	42—15	1	
BD.1814/1	Pop Rivet, securing Spring Latch		2	
BD.19051	R.H. FLOORBOARD ASSEMBLY IN BOOT	42—16	1	
BD.10958	Stud, fixing Floorboard		1	
C.723/A	Washer, Shakeproof, on Stud		1	
BD.9909/5	Tee Nut, receiving Stud		1	
BD.19054	Spring Clip, retaining R.H. Floorboard to Body at rear		1	
BD.1814/1	Pop Rivet, securing Spring Clip		3	
BD.19052	L.H. FLOORBOARD ASSEMBLY IN BOOT	42—17	1	
BD.19055	Support Strip, at edge of L.H. Floorboard		1	
MJ.208/3R	Woodscrew, securing Support Strip		6	
BD.4321	Rubber Buffer, in Support Strip		3	
DJZ.510/14C	Screw, Self-Tapping, securing L.H. Floorboard at front		2	
BD.18545	Cup Washer, on Self-Tapping Screws		2	
DJZ.110/14C	Screw, Self-Tapping, securing L.H. Floorboard at rear		1	
BD.541/34	Washer, Special, on Self-Tapping Screw		1	
BD.11007/1	SPARE WHEEL CLAMP ASSEMBLY	42—18	1	
BD.10637	Handle, operating Spare Wheel Clamp		1	
BD.11008/1	Screw, in Handle		1	
C.704/1	Mills Pin, locking Screw in Handle		1	
BD.10639	Clamp Plate, holding Spare Wheel		1	

OPEN CAR

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.27848	CASING AT R.H. SIDE OF BOOT	42—19	1	
BD.27849	CASING AT L.H. SIDE OF BOOT	42—20	1	
DAC.604/8C BD.532/1	Screw, Self-Tapping, securing Side Casings Cup Washer, on Self-Tapping Screws		8 8	
BD.27902	MAT ASSEMBLY ON BOOT FLOOR		1	
BD.1286/1	Button, fixing Mat to Boot Floor		4	
BD.1286/2	Socket, securing Buttons to Mat		4	
BD.1286/3	Stud, receiving Buttons		4	
DAZ.504/8C	Screw, Self-Tapping, securing Studs to Boot Floor		4	
BD.19092/1	CHROME BEADING AT R.H. SIDE OF REAR NUMBER PLATE PANEL	42—21	1	
BD.19092/2	CHROME BEADING AT L.H. SIDE OF REAR NUMBER PLATE PANEL	42—22	1	
BD.24183	JOINT PIECE FOR BEADINGS	42—23	1	
DAC.404/6C	Screw, Self-Tapping, securing Joint Piece		1	
C.18921	REAR NUMBER PLATE		1	
DZZ.406/8C	Screw, Self-Tapping, securing Rear Number Plate		4	
BD.6581	Rubber Plug, in Rear Number Plate Panel		4	
BD.25192	Rubber Plug, in Rear Number Plate Panel, sealing Lock Access Hole		1	
BD.25200	SEALING PLATE AT FRONT OF R.H. REAR WHEEL ARCH	42—24	1	
BD.25201	SEALING PLATE AT FRONT OF L.H. REAR WHEEL ARCH	42—25	1	
BD.25198	SEALING PLATE AT REAR OF R.H. REAR WHEEL ARCH	42—26	1	
BD.25199	SEALING PLATE AT REAR OF L.H. REAR WHEEL ARCH	42—27	1	
BD.25363	SEALING PLATE, UPPER, FOR R.H. REAR WHEEL ARCH	42—28	1	

OPEN CAR

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.25364	SEALING PLATE, UPPER, FOR L.H. REAR WHEEL ARCH	42—29	1	
BD.11712/1	Pop Rivet, securing Sealing Plates		22	
BD.19147	R.H. REAR BUMPER ASSEMBLY		1	
BD.15887	Bar Assembly only, for R.H. Rear Bumper	42—30	1	
BD.19135	Over Rider Assembly, on R.H. Rear Bumper	42—31	1	
BD.19149	Beading (P.V.C.) between Over Rider and Rear Bumper	42—32	1	
UFB.137/23R	Bolt, securing Over Rider to Rear Bumper		1	
FG.106/X	Washer, Spring, on Bolt		1	
FW.106/T	Washer, Plain, under Spring Washer		1	
BD.11006	Grip Nut, in Over Rider, receiving Bolt		1	
BD.19148	L.H. REAR BUMPER ASSEMBLY		1	
BD.15888	Bar Assembly only, for L.H. Rear Bumper		1	
BD.19136	Over Rider Assembly, on L.H. Rear Bumper		1	
	All other items are as for R.H. Rear Bumper Assembly BD.19147			
UFS.131/6R	Screw, Set, securing Rear Bumpers to Body		2	
FG.105/X	Washer, Spring, on Setscrews		2	
FW.105/T	Washer, Plain, under Spring Washers		2	
UFS.137/10R	Screw, Set, securing Rear Bumpers to Body		2	
UFN.137/L	Nut, securing Rear Bumpers to Body		2	
FG.106/X	Washer, Spring, on Setscrews and under Nuts		4	
FW.106/T	Washer, Plain, under Spring Washers		2	
C.410	Washer, Special, under Spring Washers		2	
BD.20893	Spacer (Aluminium) at Rear Bumper mountings		4	
BD.18947/1	Seal (Rubber) between Rear Bumpers and Body	42—33	2	
BD.19464	HOOD STICKS ASSEMBLY	43—1	1	
BD.19492	Stop Stud, on No. 2 Links		2	
UFN.225/L	Locknut, on Stop Studs		2	
BD.20359	Pivot Bolt, securing No. 1 Link to No. 2 Link		2	
BD.19259	Dome Nut, on Pivot Bolts		2	
BD.19193	Pivot Bolt, joining No. 3 Link to Main Stick		2	
BD.21193	Pivot Bolt, joining No. 6 Link to Main Stick		2	
BD.541/22	Washer, Brass, on Pivot Bolts		2	
BD.541/23	Washer, Brass, on Pivot Bolts		6	
BD.19302	Bolt, securing No. 1 Link to Canopy Panel		4	
C.724	Washer, Shakeproof, on Bolts		4	
BD.541/32	Washer, Special, under Shakeproof Washers		4	
BD.19250	Cantrail Channel, R.H. Front		1	
BD.19249	Cantrail Channel, L.H. Front	43—2	1	
BD.19250/1	Cantrail Channel, R.H. Rear		1	
BD.19249/1	Cantrail Channel, L.H. Rear	43—3	1	
UFS.519/4H	Screw, Set, securing Cantrail Channels to Hood Stick Links		10	
UFN.119/L	Nut, on Setscrews		10	
C.723/A	Washer, Shakeproof, under Nuts		10	
BD.541/28	Washer, Special, on Setscrews		10	
AW.102/T	Washer, Plain, on Setscrews		4	
BD.19368	Main Head Pillar Assembly, R.H.		1	
BD.19367	Main Head Pillar Assembly, L.H.	43—4	1	
UCS.513/4H	Screw, Set, securing Main Head Pillars to Main Stick		4	

OPEN CAR BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.532/1	Cup Washer , on Setscrews		4	
UFS.419/3H	Screw , Set, securing Main Head Pillars to Main Stick		4	
C.723/A	Washer , Shakeproof, on Setscrews		4	
AW.102/T	Washer , Plain, under Shakeproof Washers		4	
BD.20657	R.H. PIVOT BRACKET ASSEMBLY FOR MAIN STICK		1	
BD.19458	L.H. PIVOT BRACKET ASSEMBLY FOR MAIN STICK	43—5	1	
UFN.131/L	Nut , securing Pivot Brackets to Wheel Arches		4	
C.725	Washer , Shakeproof, under Nuts		4	
FW.105/T	Washer , Plain, under Shakeproof Washers		4	
BD.23469	Shim , for adjustment of Pivot Brackets		As req'd	
BD.19160	Bolt , Special, pivoting Main Sticks		2	
BD.19393	Bolt , Special, securing Control Link to Body		2	
BD.541/30	Washer , Brass, on Special Bolts		8	
BD.19294	CHROME DRIP MOULDING ON R.H. MAIN HEAD PILLAR		1	
BD.19293	CHROME DRIP MOULDING ON L.H. MAIN HEAD PILLAR	43—6	1	
DAJ.404/8C	Screw , Self-Tapping, securing Drip Mouldings		12	
BD.20582	HOOD CLOTH ASSEMBLY, COMPLETE	43—7	1	
BD.568/1	Socket , on Hood Cloth, for "Lift the Dot" Fasteners		2	
BD.568/2	Clinch Plate , securing Sockets to Hood Cloth		2	
TACKING STRIPS				
BD.20141	Tacking Strip , R.H., for Hood Cloth fixing		1	
BD.20140	Tacking Strip , L.H., for Hood Cloth fixing		1	
BD.20142	Tacking Strip , Centre, for Hood Cloth fixing		1	
DA.404/8C	Screw , Self-Tapping, securing Tacking Strips		14	
BD.20460	Fillet (Hardwood) for Tonneau Side, R.H. inner		1	
BD.20461	Fillet (Hardwood) for Tonneau Side, L.H. inner		1	
DA.506/12C	Screw , Self-Tapping, securing Fillets		6	
BD.20099	CHROME BEADING AT FORWARD EDGE OF CANOPY PANEL	43—8	1	
BD.16794	Clip , securing Chrome Beading to Canopy Panel	43—9	20	

OPEN CAR

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.17413	SEAL (RUBBER) FOR CANOPY PANEL TO TOP OF WINDSCREEN (55" LONG)		1	
BD.21799	SEAL (RUBBER) ON CANTRAIL AND HOOD PILLAR, FOR R.H. DOOR GLASS		1	
BD.21800	SEAL (RUBBER) ON CANTRAIL AND HOOD PILLAR, FOR L.H. DOOR GLASS		1	
RETAINERS FOR DOOR GLASS SEALS				
BD.19255	Retainer Assembly, on R.H. Front Cantrail		1	
BD.19254	Retainer Assembly, on L.H. Front Cantrail		1	
BD.19257	Retainer Assembly, on R.H. Rear Cantrail		1	
BD.19256	Retainer Assembly, on L.H. Rear Cantrail		1	
BD.1814/2	Pop Rivet, securing Retainers		14	
BD.28275	CHROME BEADING ON TONNEAU	43—10	1	
DAC.604/10C	Screw, Self-Tapping, securing Chrome Beading		8	
DAC.604/14C	Screw, Self-Tapping, securing Chrome Beading		2	
BD.18288	Hood Piping (P.V.C.) under Chrome Beading (70" long)		1	
BD.20658	HOOK PLATE, UNDER TONNEAU BEADING, FOR FIXING OF HOOD ENVELOPE	43—11	4	
DAC.504/8C	Screw, Self-Tapping, securing Hook Plates		8	
BD.15907	OUTER TOGGLE CLAMP ASSEMBLY, SECURING HOOD WHEN RAISED	43—12	2	
BD.15912	Hook only, for Toggle Clamp		2	
BD.20892	Locknut, for Hook		2	
BD.17546/2	Screw, Set, securing Toggle Clamps to Canopy Rail		4	
C.274	Washer, Shakeproof, on Setscrews		4	
BD.451/32	Washer, Special, under Shakeproof Washers		4	
BD.23581/1	Anti-Rattle Tube (Rubber) for Toggle Clamps (1" long)		2	} USE AS REQUIRED
BD.23581/2	Anti-Rattle Tube (Rubber) for Toggle Clamps (1¼" long)		2	
BD.15508	CHROME CAPPING AND SOCKET, AT TOP OF R.H. WINDSCREEN PILLAR, RECEIVING OUTER TOGGLE HOOK		1	

OPEN CAR BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.15509	CHROME CAPPING AND SOCKET, AT TOP OF L.H. WINDSCREEN PILLAR, RECEIVING OUTER TOGGLE HOOK	43—13	1	
BD.15534/3	Screw, Set, securing Cappings to side of Windscreen Pillars		2	
BD.16940/2	Screw, Set, securing Cappings to top of Windscreen Pillars		2	
BD.19515	CENTRE TOGGLE CLAMP ASSEMBLY, SECURING HOOD WHEN RAISED	43—14	1	
BD.15912	Hook only, for Toggle Clamp		1	
BD.20892	Locknut, for Hook		1	
BD.13713/4	Screw, Set, securing Toggle Clamp to Canopy Rail		2	
BD.13713/6	Screw, Set, securing Toggle Clamp to Canopy Rail		2	
BD.541/27	Washer, Special, on Setscrews		4	
BD.23581/1	Anti-Rattle Tube (Rubber) for Toggle Clamp (1" long)		1	} USE AS REQUIRED
BD.23581/2	Anti-Rattle Tube (Rubber) for Toggle Clamp (1½" long)		1	
BD.20857	CHROME SOCKET, AT TOP OF WINDSCREEN, RECEIVING CENTRE TOGGLE HOOK	43—15	1	
BD.20861/1	Screw, Set (Wedgeloek) securing Socket to Windscreen Top Finisher		2	
BD.19517	STABILIZER ROD BETWEEN CHROME SOCKET AND BRACKET ON DASH	43—16	1	
UFN.225/L C.724	Nut, locking Stabilizer Rod to Bracket		1	
	Washer, Shakeproof, under Nut		1	
BD.24544	Bracket Assembly, on Dash, receiving lower end of Stabilizer Rod	43—17	1	
UFS.119/5R	Screw, Set, securing Bracket to Dash		2	
UFN.119/L	Nut, on Setscrews		2	
AG.102/X	Washer, Spring, under Nuts		2	
AW.102/T	Washer, Plain, on Setscrews		4	
C.17757	INTERIOR MIRROR ASSEMBLY	43—18	1	
C.17757/1	Mounting Boss, for Interior Mirror		1	
C.17757/2	Mirror Head		1	
BD.20660	STRAP ASSEMBLY, ON CANOPY RAIL, FIXING HOOD WHEN FOLDED	43—19	2	
BD.20674	Socket, on Straps, for "Lift the Dot" Fasteners		2	
BD.568/2	Clinch Plate, securing Sockets to Straps		2	
BD.20659	Chrome Bezel, in Canopy Panel, for Straps	43—20	2	
BD.13713/7	Screw, Set, securing Straps to Canopy Rail		2	
C.2017/2	Washer, on Setscrews		2	
BD.20781	Spacer, on Setscrews		2	
BD.1750	"Lift the Dot" Stud securing end of Straps when not in use		2	

OPEN CAR

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.27669	ENVELOPE ASSEMBLY, ENCLOSING HOOD WHEN FOLDED	43—21	1	
BD.568/1	Socket, on Envelope, for "Lift the Dot" Fasteners		3	
BD.568/2	Clinch Plate, securing Sockets		3	
BD.3822	"Tenax" Fastener Assembly, fixing Hood Envelope		2	
BD.4076	Stud, on Rear Bulkhead, for "Lift the Dot" Fasteners		2	
AN.102/L	Nut, securing Studs		2	
C.723	Washer, Shakeproof, under Nuts		2	
BD.23760	R.H. MOUNTING BRACKET ASSEMBLY FOR DETACHABLE HARDTOP		1	
BD.23608	"Tenax" Stud, fixing Hood Envelope		1	
C.723/A	Washer, Shakeproof, on Stud		1	
BD.23761	L.H. MOUNTING BRACKET ASSEMBLY FOR DETACHABLE HARDTOP	43—22	1	
BD.23608	"Tenax" Stud, fixing Hood Envelope		1	
C.723/A	Washer, Shakeproof, on Stud		1	
BD.23762	Screw, Set (Countersunk Head) securing Mounting Brackets to Shut Pillars		2	
BD.20092/2	Screw, Set (Cheese Head) securing Mounting Brackets to Shut Pillars		2	
C.723/A	Washer, Shakeproof, on Setscrews		2	
C.3562	Washer, Special, under Shakeproof Washers		2	
BD.3822	"TENAX" FASTENER ASSEMBLY, COMPLETE		2	
BD.3822/1	Button Only ("Tenax" No. 31)		2	
BD.3822/2	Nut, securing Buttons ("Tenax" No. 32)		2	
BD.23608	Stud, receiving Buttons		2	
C.723/A	Washer, Shakeproof, on Studs		2	
RUBBER SEALS				
BD.25360	Rubber Seal, for R.H. 'A' Post	44—1	1	
BD.25361	Rubber Seal, for L.H. 'A' Post	44—2	1	
BD.24789	Rubber Seal, for Door Sills	44—3	2	
BD.25898	Rubber Seal, for R.H. Door Shut Pillar	44—4	1	
BD.25899	Rubber Seal, for L.H. Door Shut Pillar	44—5	1	
BD.21799	Rubber Seal, on R.H. Cantrail and Hood Pillar	44—6	1	
BD.21800	Rubber Seal, on L.H. Cantrail and Hood Pillar	44—7	1	
BD.25715/1	Rubber Seal, for Boot Lid	44—8	1	
BD.17143	Rubber Seal, for Canopy Rail to top of Windscreen	44—9	1	
BD.20903/1	Rubber Seal, for rear edge of Bonnet	44—10	1	

OPEN CAR BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
CARPETS FOR R.H. DRIVE CARS				
BD.20350	Carpet Assembly , on Toeboards	44—11	2	
BD.26265	Carpet Assembly , on R.H. Front Floor	44—12	1	
BD.26266	Carpet Assembly , on L.H. Front Floor	44—13	1	
BD.20352	Carpet Assembly , at forward R.H. side of Gearbox Tunnel	44—14	1	
BD.20353	Carpet Assembly , at forward L.H. side of Gearbox Tunnel	44—15	1	
BD.20354	Carpet Assembly , at rear R.H. side of Gearbox Tunnel	44—16	1	
BD.20355	Carpet Assembly , at rear L.H. side of Gearbox Tunnel	44—17	1	
BD.27994	Carpet Assembly , for R.H. side of Floor Cross Member	44—18	1	
BD.27995	Carpet Assembly , for L.H. side of Floor Cross Member	44—19	1	
BD.22666	Stud , securing Front Floor Carpets (78/405)	44—20	8	
BD.22665	Socket , receiving Studs (78/404)	44—21	8	
CARPETS FOR L.H. DRIVE CARS				
BD.20350	Carpet Assembly , on Toeboards		2	
BD.26265	Carpet Assembly , on R.H. Front Floor		1	
BD.26267	Carpet Assembly , on L.H. Front Floor		1	
BD.20352	Carpet Assembly , at forward R.H. side of Gearbox Tunnel		1	
BD.28128	Carpet Assembly , at forward L.H. side of Gearbox Tunnel		1	
BD.20354	Carpet Assembly , at rear R.H. side of Gearbox Tunnel		1	
BD.20355	Carpet Assembly , at rear L.H. side of Gearbox Tunnel		1	
BD.27994	Carpet Assembly , for R.H. side of Floor Cross Member		1	
BD.27995	Carpet Assembly , for L.H. side of Floor Cross Member		1	
BD.22666	Stud , securing Front Floor Carpets (78/405)		8	
BD.22665	Socket , receiving Studs (78/404)		8	
BD.24925	FOOTREST BOARD ASSEMBLY, ON L.H. TOE BOARD	44—22	1	R.H. DRIVE CARS ONLY
BD.24926	FOOTREST BOARD ASSEMBLY, ON R.H. TOE BOARD		1	L.H. DRIVE CARS ONLY
HARDURA MATS				
BD.20222	Hardura Mat , on R.H. Toe Board		1	
BD.20223	Hardura Mat , on L.H. Toe Board		1	
BD.20209	Mat Assembly , under R.H. side of Dash		1	
BD.20210	Mat Assembly , under L.H. side of Dash		1	
DAC.604/8C	Screw , Self-Tapping, securing Mats to Dash		10	
BD.532/1	Cup Washer , on Self-Tapping Screws		10	

OPEN CAR

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.20337	Mat Assembly, under R.H. side of Scuttle		1	} R.H. DRIVE CARS ONLY
BD.20336	Mat Assembly, under L.H. side of Scuttle		1	
BD.20338	Mat Assembly, under centre of Scuttle		1	
BD.20231	Mat Assembly, under R.H. side of Scuttle		1	} L.H. DRIVE CARS ONLY
BD.20232	Mat Assembly, under L.H. side of Scuttle		1	
BD.20233	Mat Assembly, under centre of Scuttle		1	
BD.27899	Mat Assembly, in R.H. Floor Seat Pan		1	
BD.27900	Mat Assembly, in L.H. Floor Seat Pan		1	
BD.23625	Mat Assembly, on Rear Bulkhead Panel		1	
BD.27902	Mat Assembly, on Boot Floor		1	

INSULATING FELTS

BD.20220	Rubberised Felt, on R.H. Toe Board		1	} R.H. DRIVE CARS ONLY
BD.20221	Rubberised Felt, on L.H. Toe Board		1	
BD.20235	Rubberised Felt, under R.H. side of Scuttle		1	
BD.20236	Rubberised Felt, under R.H. side of Scuttle		1	} L.H. DRIVE CARS ONLY
BD.20237	Rubberised Felt, under L.H. side of Scuttle		1	
BD.20224	Rubberised Felt, under R.H. side of Scuttle		1	
BD.20225	Rubberised Felt, under L.H. side of Scuttle		1	} R.H. DRIVE CARS ONLY
BD.20226	Rubberised Felt, under L.H. side of Scuttle		1	
BD.20218	Rubberised Felt, on R.H. Front Floor		1	
BD.20230	Rubberised Felt, on L.H. Front Floor		1	} L.H. DRIVE CARS ONLY
BD.20219	Rubberised Felt, on L.H. Front Floor		1	
BD.20227	Rubberised Felt, Gearbox Cover to Scuttle		1	
BD.20205	Rubberised Felt, at forward R.H. side of Gearbox Tunnel		1	
BD.20206	Rubberised Felt, at forward L.H. side of Gearbox Tunnel		1	
BD.20207	Rubberised Felt, at rear R.H. side of Gearbox Tunnel		1	
BD.20208	Rubberised Felt, at rear L.H. side of Gearbox Tunnel		1	
BD.21233	Rubberised Felt, on top of Gearbox Cover		1	
BD.20672	Rubberised Felt, on Rear Bulkhead Centre Panel		1	
BD.20339	Rubberised Felt, under Petrol Tank		1	
BD.27898	Felt (P.V.C. Coated) in Boot, on Rear Bulkhead Panel		1	

ANTI-DRUM MATERIAL

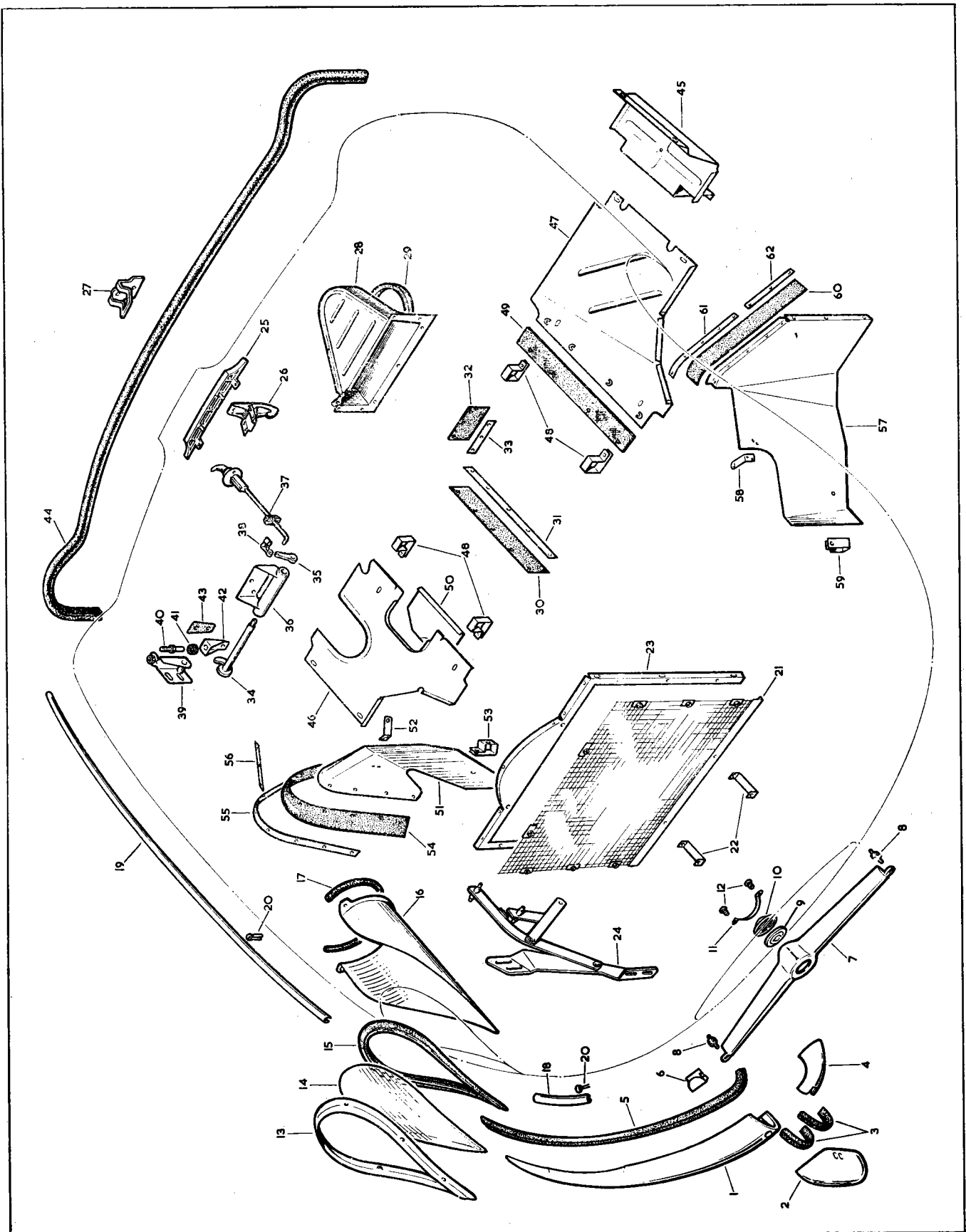
BD.20272	Flintkote, on Door Panel		2	
BD.20273	Flintkote, on Door Bottom Rails		2	
BD.20211	Flintkote, for R.H. side of Scuttle		1	
BD.20212	Flintkote, for L.H. side of Scuttle		1	
BD.27833	Sound Insulating Pad (Polyurethane) between Gearbox Cover and top of Gearbox		1	

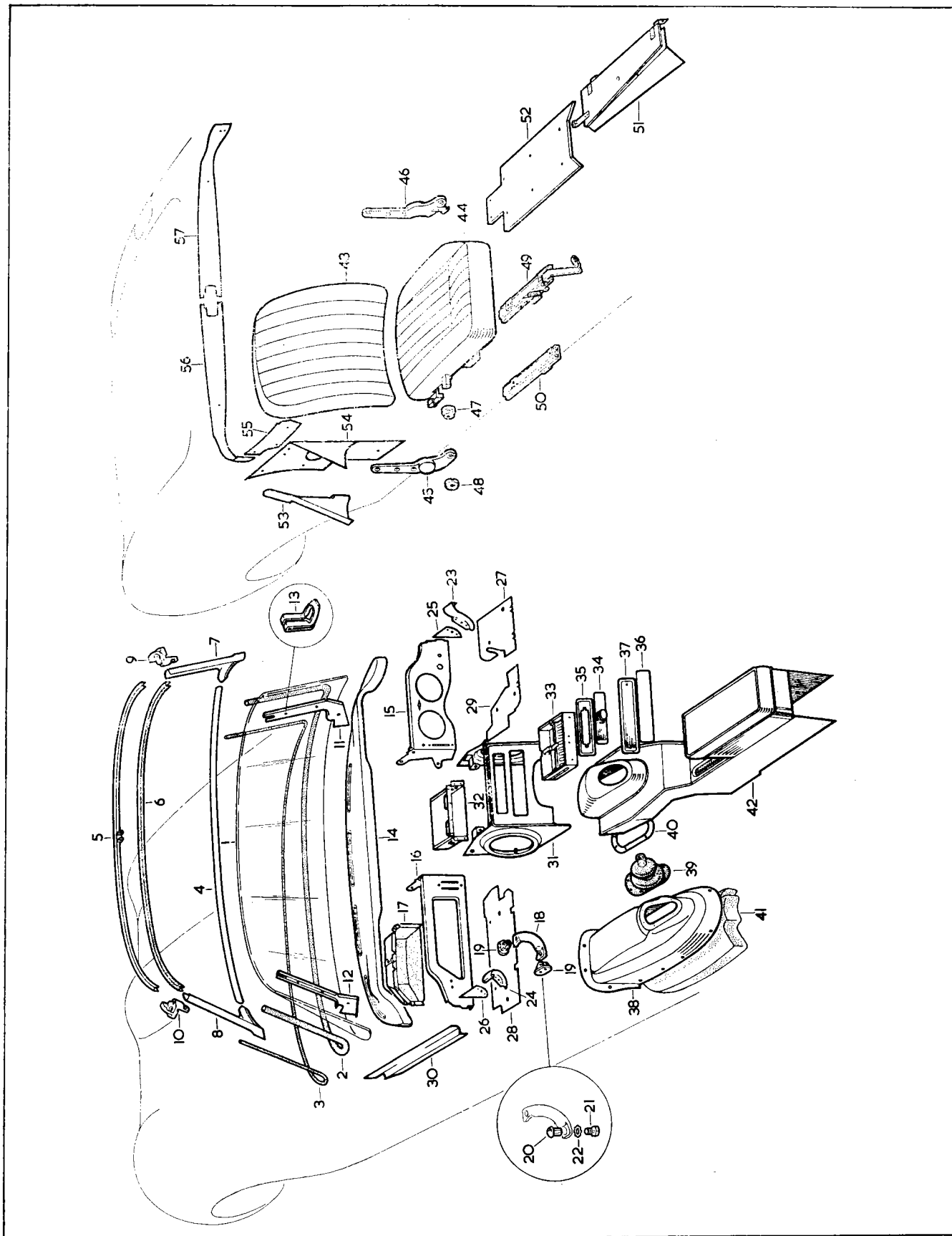
INTERIOR TRIMMING

BD.20456/2	Face Piece (Rexine) on Screen Pillar, at side of Facias		2	
BD.20541	Face Piece (Vynide) for Door Sills		2	
BD.20913	Pad (Polyurethane) under Door Sill Face Pieces		2	
BD.20377	Face Piece (Vynide) at R.H. Mounting for Hoodsticks		1	

OPEN CAR
BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.20378	Face Piece (Vynide) at L.H. Mounting for Hoodsticks		1	
BD.21185	Face Piece (Rexine) behind Boot Lid Lock Control		1	
BD.23626	Face Piece (Moquette) on Lower Rear Bulkhead Panel behind Seats		1	
BD.20345	Face Piece (Moquette) on R.H. Rear Wheel Arch		1	
BD.20346	Face Piece (Moquette) on L.H. Rear Wheel Arch		1	
BD.20344	Felt Backing, for Rear Wheel Arches		2	
BD.20906	Face Piece (Vynide) on Tonneau Tacking Strips		1	





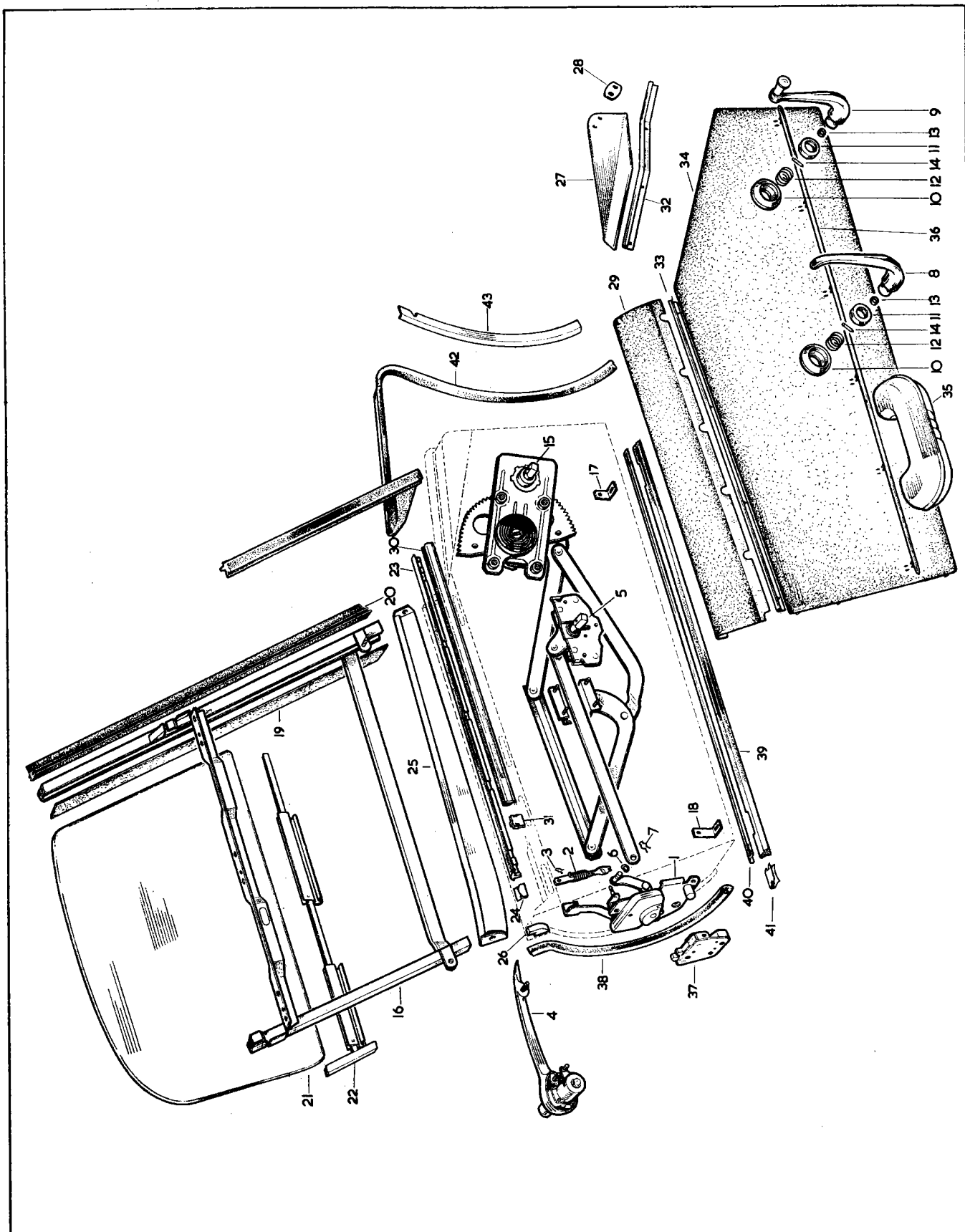


PLATE 41

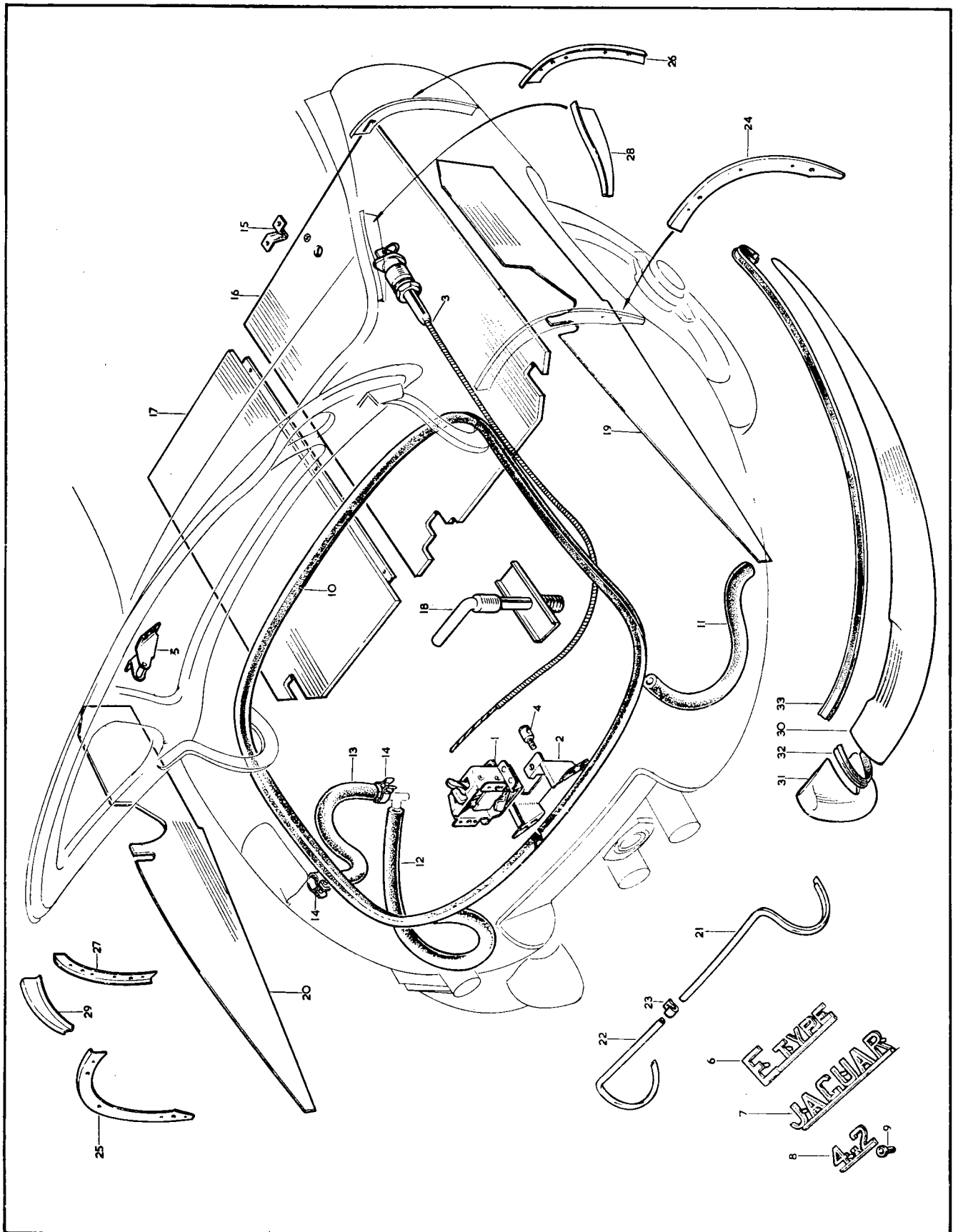


PLATE 42

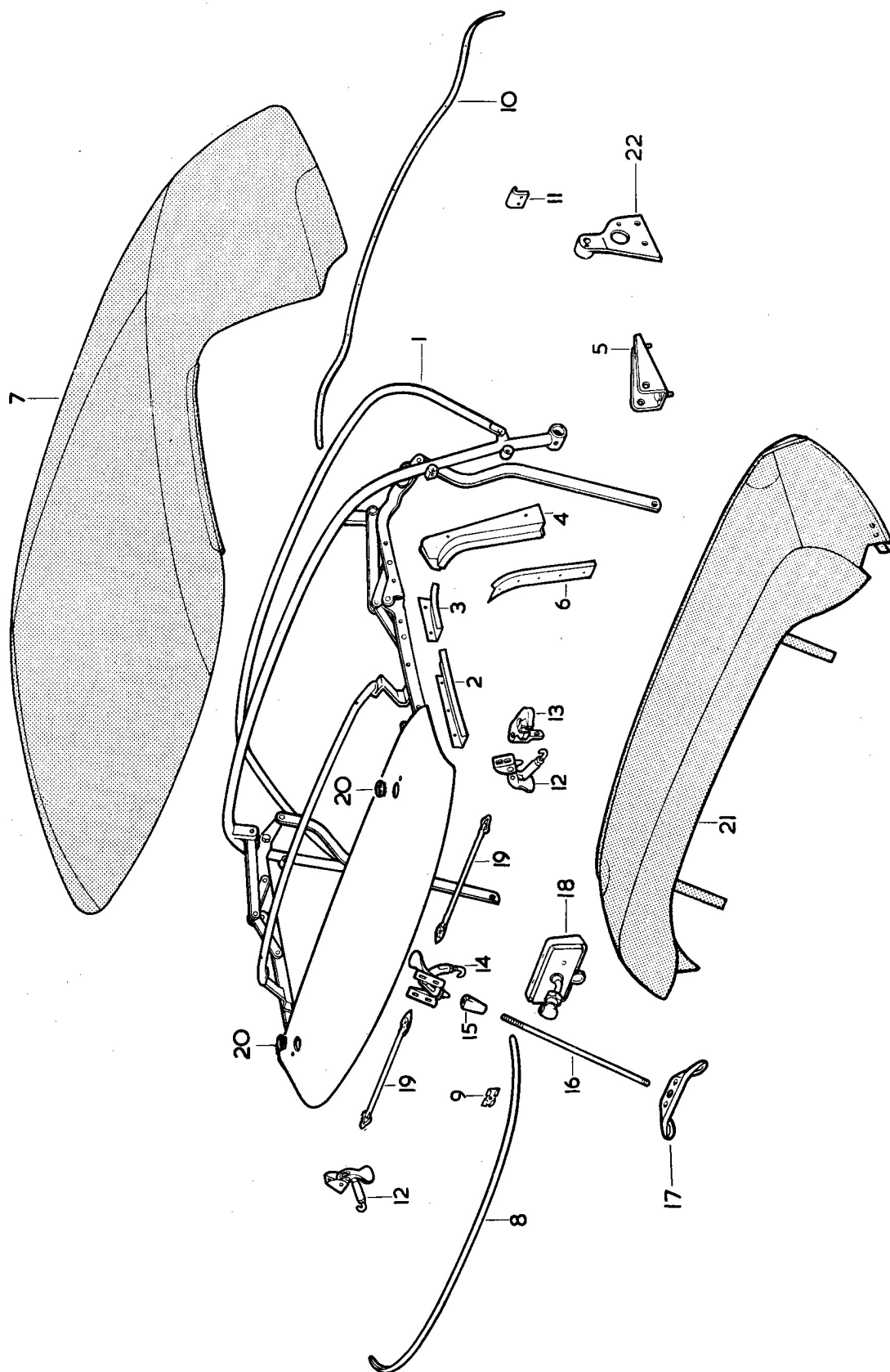
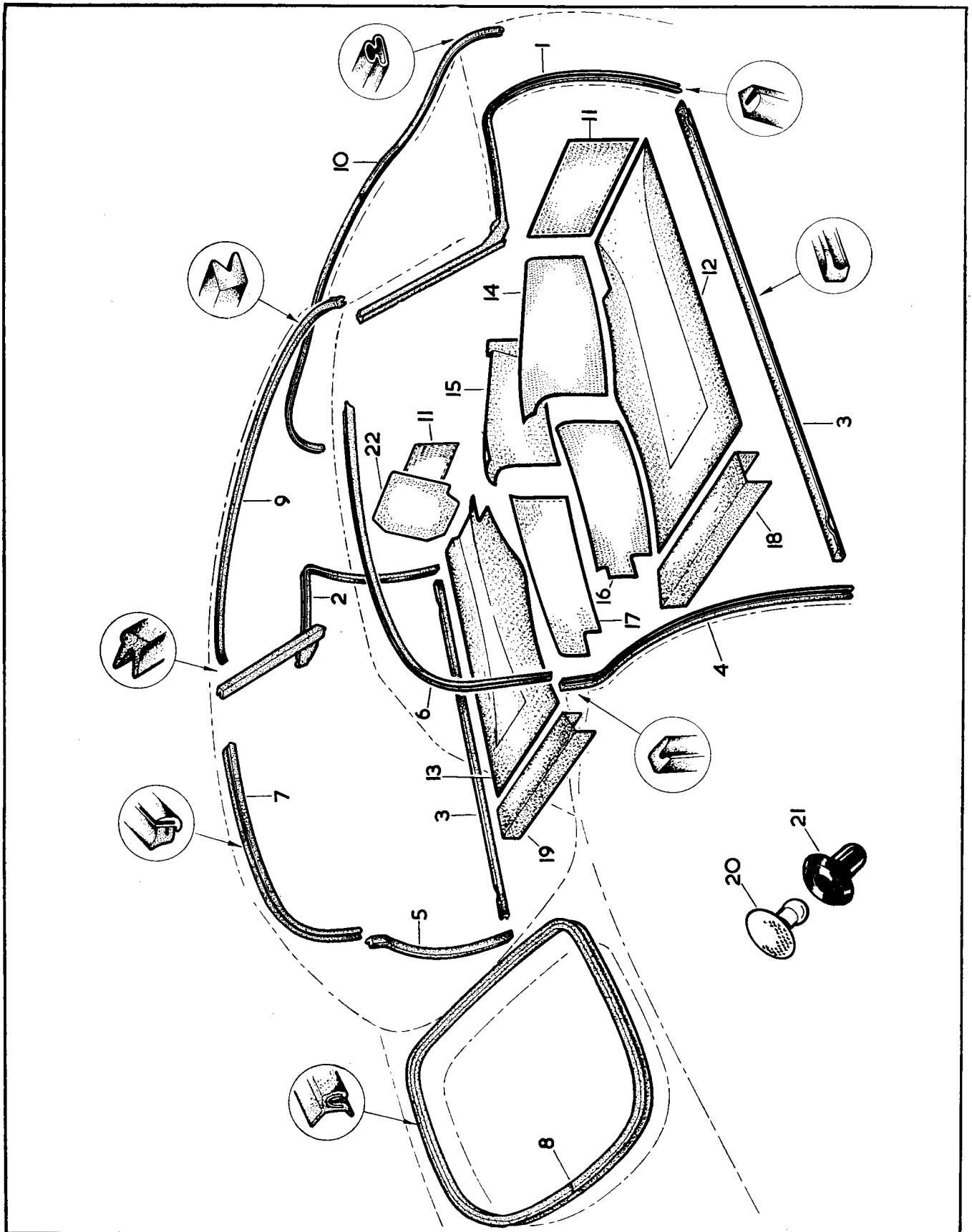


PLATE 43



FIXED HEAD COUPE

BODY SHELL

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.27422	BODY SHELL ASSEMBLY, COMPLETE		1	Fitted from Chassis No. 1E.20001 to 1E.20116 1E.30001 to 1E.30401
BD.27424	Underframe Assembly		1	} FOR FIXINGS TO MAIN BODY, PLEASE REFER TO FRONT FRAME SECTION
BD.19929	Bonnet and Front Wings Assembly		1	
C.20352	Front Sub-Frame Assembly		1	
C.15014	Front Cross Member Assembly		1	
C.15029	R.H. Side Member Assembly		1	
C.15030	L.H. Side Member Assembly		1	
C.19326	Hinge, for Bonnet		2	
BD.24848	R.H. Door Shell Assembly		1	
BD.24849	L.H. Door Shell Assembly		1	
BD.15495	Hinge Assembly, for R.H. Door		1	
BD.15496	Hinge Assembly, for L.H. Door		1	
BD.20957	Scuttle Top Panel Assembly		1	
BD.23913	R.H. Windscreen Pillar Assembly		1	
BD.23914	L.H. Windscreen Pillar Assembly		1	
BD.15217	Filler Panel, between R.H. Windscreen Pillar and Scuttle Top Panel		1	
BD.15218	Filler Panel, between L.H. Windscreen Pillar and Scuttle Top Panel		1	
BD.15467	Closing Panel, under R.H. Windscreen Pillar		1	
BD.15468	Closing Panel, under L.H. Windscreen Pillar		1	
BD.17069	R.H. Corner Panel, Dash to Scuttle Top		1	
BD.17070	L.H. Corner Panel, Dash to Scuttle Top		1	
BD.15180	Exterior Panel Assembly, R.H. Dash side		1	
BD.15181	Exterior Panel Assembly, L.H. Dash side		1	
BD.15133	R.H. Sill Outer Panel		1	
BD.15134	L.H. Sill Outer Panel		1	
BD.15184	End Plate, at front of R.H. Sill		1	
BD.15187	Bracket Assembly, at front of R.H. Sill, mounting Air Cleaner		1	
BD.15185	End Plate Assembly, at front of L.H. Sill		1	
BD.15186	Bracket Assembly, at front of L.H. Sill, mounting Battery Tray		1	
BD.19586	Bracket Assembly, for Jack Location		2	
BD.19338	Panel Assembly, lower rear		1	
BD.23180	Roof Panel and Rear Wings Assembly		1	
BD.19635	Drain Tube, for Back Door Aperture		1	
BD.25418	Fixing Bracket, inner, for R.H. Stop/Tail Lamp		1	
BD.19532	Fixing Bracket, outer, for R.H. Stop/Tail Lamp		1	
BD.25419	Fixing Bracket, inner, for L.H. Stop/Tail Lamp		1	
BD.19533	Fixing Bracket, outer, for L.H. Stop/Tail Lamp		1	
BD.20203	Reinforcement Channel, at top of R.H. Windscreen Pillar		1	
BD.20202	Reinforcement Channel, at top of L.H. Windscreen Pillar		1	
BD.21448	Drip Angle, on R.H. Windscreen Pillar		1	
BD.21449	Drip Angle, on L.H. Windscreen Pillar		1	
BD.19555	Back Door Shell Assembly		1	
BD.19626	Support Panel Assembly, at R.H. side of Back Door Aperture		1	
BD.19627	Support Panel Assembly, at L.H. side of Back Door Aperture		2	
BD.20261	Hinge Assembly, for Back Door		1	
BD.22242	Lid Assembly, for Petrol Filler Box		1	
BD.19552	Hinge Assembly, for Petrol Filler Lid		1	

FIXED HEAD COUPE
BODY SHELL

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.28146	BODY SHELL ASSEMBLY, COMPLETE		1	Fitted from Chassis No. 1E.20117 to 1E.20995 1E.30402 to 1E.32008
BD.28143	Underframe Assembly		1	
	All other items are as for Body Shell Assembly BD.27422			
BD.28766	BODY SHELL ASSEMBLY, COMPLETE		1	Fitted to Chassis No. 1E.20996 and subs. 1E.32009 and subs.
BD.28143	Underframe Assembly		1	
BD.28612	Attachment Bracket Assembly, for Rear Bumpers		4	
	All other items are as for Body Shell Assembly BD.27422			

BODY UNDERFRAME AND PANELS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.27424	BODY UNDERFRAME ASSEMBLY		1	Fitted from Chassis No. 1E.20001 to 1E.20116 1E.30001 to 1E.30401
BD.27429	Dash Assembly		1	
BD.27374	Floor Assembly		1	
BD.27826	Rear End Assembly		1	
BD.28143	BODY UNDERFRAME ASSEMBLY	45—1	1	Fitted to Chassis No. 1E.20117 and subs. 1E.30402 and subs.
BD.27429	Dash Assembly		1	
BD.27374	Floor Assembly		1	
BD.28142	Rear End Assembly		1	
BD.27429	DASH ASSEMBLY	45—2	1	
BD.27621	Dash Bulkhead Assembly		1	
BD.15197	Dash Centre Panel Assembly		1	
BD.15139	Panel Assembly, at R.H. side of Clutch Housing		1	
BD.15140	Panel Assembly, at L.H. side of Clutch Housing		1	
BD.18264	Pedal Mounting Panel Assembly, R.H.		1	
BD.18263	Pedal Mounting Panel Assembly, L.H.		1	
BD.15153	Side Panel Assembly, between R.H. Pedal Mounting Panel and Sill		1	
BD.15154	Side Panel Assembly, between L.H. Pedal Mounting Panel and Sill		1	
BD.18258	Hinge Pillar Assembly, R.H.		1	
BD.18257	Hinge Pillar Assembly, L.H.		1	
BD.18261	Diaphragm Assembly, Upper, for R.H. Hinge Pillar		1	
BD.18260	Diaphragm Assembly, Upper, for L.H. Hinge Pillar		1	
BD.19067	Extension Assembly, at top of R.H. Hinge Pillar		1	
BD.19068	Extension Assembly, at top of L.H. Hinge Pillar		1	
BD.19853	Door Assembly, in underside of Dash, for Air from Heater		2	
UFS.119/3R C.723/A	Screw, Set, securing Heater Doors to Dash Washer, Shakeproof, on Setscrews		8 8	
BD.14918	Reinforcement Panel, for R.H. Dash Side	45—3	1	
BD.14919	Reinforcement Panel, for L.H. Dash side	45—4	1	
BD.15216	Reinforcement Assembly, at top of R.H. Hinge Pillar		1	
BD.15215	Reinforcement Assembly, at top of L.H. Hinge Pillar		1	
BD.16942	Closing Panel Assembly, R.H. Dash Front, lower		1	} Fitted from Chassis No. 1E.20001 to 1E.20752 1E.30001 to 1E.31170
BD.16943	Closing Panel Assembly, L.H. Dash Front, lower		1	
BD.28248	Closing Panel Assembly, R.H. Dash Front, lower	45—5	1	} Fitted to Chassis No. 1E.20753 and subs. 1E.31171 and subs.
BD.28249	Closing Panel Assembly, L.H. Dash Front, lower	45—6	1	
BD.27621	DASH BULKHEAD ASSEMBLY		1	
BD.18248	Reinforcement Assembly, for R.H. upper outer attachment point of Front Frame		1	
BD.18247	Reinforcement Assembly, for L.H. upper outer attachment point of Front Frame		1	

FIXED HEAD COUPE

BODY UNDERFRAME AND PANELS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.27374	FLOOR ASSEMBLY COMPLETE WITH HEEL WELLS	45—7	1	
BD.15131/2	Heel Well only		2	
BD.15158	Reinforcement Assembly , for lower outer attachment points of Front Frame		2	
BD.15159	Reinforcement Assembly , for R.H. lower inner attachment point of Front Frame		1	
BD.15160	Reinforcement Assembly , for L.H. lower inner attachment point of Front Frame		1	
BD.19238	Bracket Assembly , for Exhaust Silencer Mounting		4	
BD.27826	REAR END ASSEMBLY		1	Fitted from Chassis No. 1E.20001 to 1E.20116 1E.30001 to 1E.30401
BD.16650	Tunnel Assembly	45—8	1	
BD.19322	Shut Pillar Assembly , R.H.	45—9	1	
BD.19323	Shut Pillar Assembly , L.H.	45—10	1	
BD.19322/3	Support Panel , for R.H. Rear Quarter	45—11	1	
BD.19323/3	Support Panel , for L.H. Rear Quarter	45—12	1	
BD.20544	Wheel Arch Panel Assembly , R.H. Inner forward	45—13	1	
BD.20545	Wheel Arch Panel Assembly , L.H. Inner forward	45—14	1	
BD.19628	Wheel Arch Panel Assembly , R.H. Outer forward	45—15	1	
BD.19629	Wheel Arch Panel Assembly , L.H. Outer forward	45—16	1	
BD.19545	Wheel Arch Panel Assembly , R.H. Rear	45—17	1	
BD.19546	Wheel Arch Panel Assembly , L.H. Rear	45—18	1	
BD.27181	Bracket Assembly , on R.H. Rear Wheel Arch, mounting Petrol Pump	45—19	1	
BD.22809	Floor Panel Assembly	45—20	1	
BD.20162	Panel Assembly , for Rear Floor Cross Member	45—21	1	
BD.22816	Stiffening Bracket , at R.H. side of Rear Floor Cross Member	45—22	1	
BD.22817	Stiffening Bracket , at L.H. side of Rear Floor Cross Member	45—23	1	
BD.19077	Bracket Assembly , R.H., for mounting of Rear Suspension Cross Member	45—24	1	
BD.19078	Bracket Assembly , L.H., for mounting of Rear Suspension Cross Member	45—25	1	
BD.27827	Top Panel Assembly , above Rear Floor	45—26	1	
BD.27834	Panel Assembly , for front of Spare Wheel Compartment	45—27	1	
BD.15238	Reinforcement Angle , between Spare Wheel Compartment and Top Panel		1	
BD.19626	Support Panel Assembly , at R.H. side of Back Door Aperture		1	} For illustration, see Plate 46 Items 34 and 35
BD.19627	Support Panel Assembly , at L.H. side of Back Door Aperture		1	
BD.28142	REAR END ASSEMBLY		1	Fitted to Chassis No. 1E.20117 and subs. 1E.30402 and subs.
BD.28567	Tunnel Assembly		1	
BD.27654	Top Panel Assembly , above Rear Floor		1	
All other items are as for Rear End Assembly BD.27826				
BD.19132	Bracket Assembly , for mounting of Rear Suspension Bump Stops		2	
BD.15137	Panel Assembly , at R.H. side of Gearbox		1	} Fitted from Chassis No. 1E.20001 to 1E.20102 1E.30001 to 1E.30349
BD.15138	Panel Assembly , at L.H. side of Gearbox		1	
BD.28056	Panel Assembly , at R.H. side of Gearbox	45—28	1	} Fitted to Chassis No. 1E.20103 and subs. 1E.30350 and subs.
BD.28057	Panel Assembly , at L.H. side of Gearbox	45—29	1	

FIXED HEAD COUPE

BODY UNDERFRAME AND PANELS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.15198	Reinforcement Panel , for R.H. Shut Pillar	45—30	1	
BD.19897	Closing Panel , for R.H. Shut Pillar	45—31	1	
BD.15199	Reinforcement Panel , for L.H. Shut Pillar	45—32	1	
BD.19898	Closing Panel , for L.H. Shut Pillar	45—33	1	
BD.17456	Support Panel , for Shut Pillars		2	
BD.18368	Reinforcement Panel , lower rear, for Propeller Shaft Tunnel	45—34	1	
BD.15982	Reinforcement Panel , at rear of R.H. Sill	45—35	1	
BD.15983	Reinforcement Panel , at rear of L.H. Sill	45—36	1	
BD.16488	Reinforcement Panel , at front of Sills	45—37	2	
BD.15202	Closing Panel , for front of R.H. Sill		1	} Fitted from Chassis No. 1E.20001 to 1E.20752 1E.30001 to 1E.31170
BD.15203	Closing Panel , for front of L.H. Sill		1	
BD.28252	Closing Panel , for front of R.H. Sill	45—38	1	} Fitted to Chassis No. 1E.20753 and subs. 1E.31171 and subs.
BD.28253	Closing Panel , for front of L.H. Sill	45—39	1	
BD.15180	EXTERIOR PANEL ASSEMBLY, FOR R.H. DASH SIDE	46—1	1	
BD.15181	EXTERIOR PANEL ASSEMBLY, FOR L.H. DASH SIDE	46—2	1	
BD.15133	R.H. OUTER SILL PANEL	46—3	1	
BD.15184	End Plate , at front of R.H. Sill	46—4	1	
BD.15187	Bracket Assembly , at side of R.H. Sill, mounting Air Cleaner	46—5	1	
BD.15134	L.H. OUTER SILL PANEL	46—6	1	
BD.15185	End Plate Assembly , at front of L.H. Sill	46—7	1	
BD.15186	Bracket Assembly , at side of L.H. Sill, mounting Battery Tray	46—8	1	
BD.19586	BRACKET, UNDER SILLS, FOR JACK LOCATION	46—9	2	
BD.24848	R.H. DOOR SHELL ASSEMBLY	46—10	1	
BD.22773	Drain Tray , at top of R.H. Door		1	
BD.11712/2	Pop Rivet , securing Drain Tray		4	
BD.20878	Shroud , for Drain Holes at bottom of Door		2	
BD.1814/1	Pop Rivet , securing Shrouds		6	
BD.21180	Drain Tube (Rubber) for Tray		1	
BD.25213	Clip , securing Drain Tube		1	
BD.24849	L.H. DOOR SHELL ASSEMBLY	46—11	1	
BD.22774	Drain Tray , at top of L.H. Door		1	
All other items are as for Door Shell Assembly BD.24848				

FIXED HEAD COUPE

BODY UNDERFRAME AND PANELS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.15495	HINGE ASSEMBLY FOR R.H. DOOR	46—12	1	
BD.15496	HINGE ASSEMBLY FOR L.H. DOOR	46—13	1	
BD.22662	CHECK ARM ASSEMBLY FOR DOORS	46—14	2	
BD.22661	Brass Cam , for Check Arm		2	
UCS.519/4H	Screw , Set, securing Cam to Check Arms		4	
UFS.425/5H	Screw , Set, securing Check Arm to Door Hinges		4	
C.724	Washer , Shakeproof, on Setscrews		4	
BD.17034/5	Screw , Set, securing Hinges to Doors		8	
DAZ.412/12C	Screw , Self-Tapping, securing Hinges to Doors		4	
BD.13565/3	Screw , Set, securing Hinges to Body		8	
FG.105/X	Washer , Spring, on Setscrews		8	
BD.24830	R.H. REAR WING ASSEMBLY	46—15	1	
BD.24831	L.H. REAR WING ASSEMBLY	46—16	1	
BD.19339	PETROL FILLER BOX ASSEMBLY IN L.H. REAR WING	46—17	1	
BD.22242	LID ASSEMBLY FOR PETROL FILLER BOX	46—18	1	
BD.19552	HINGE ASSEMBLY FOR PETROL FILLER LID	46—19	1	
BD.8291/1	Screw , Set, securing Hinge to Lid and Body		4	
C.724	Washer , Shakeproof, on Setscrews		4	
FW.104/T	Washer , Plain, under Shakeproof Washers		4	
BD.15930	SPRING BETWEEN HINGE AND LID	46—19A	1	
BD.26628	ROOF PANEL ASSEMBLY	46—20	1	
BD.20106	Windscreen Header Panel Assembly	46—21	1	
BD.20119	Reinforcement Rail Assembly , at rear of Roof	46—22	1	
BD.20115	R.H. Cantrail Panel Assembly , outer	46—23	1	
BD.20117	R.H. Cantrail , inner	46—24	1	
BD.20116	L.H. Cantrail Panel Assembly , outer	46—25	1	
BD.20118	L.H. Cantrail , inner	46—26	1	
BD.20112	R.H. Cantrail Corner , front	46—27	1	
BD.20113	L.H. Cantrail Corner , front	46—28	1	
BD.23171/1	Joint Plate , from Cantrail to Reinforcement Rail	46—29	2	

FIXED HEAD COUPE

BODY UNDERFRAME AND PANELS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.20203	Reinforcement Channel , at top of R.H. Windscreen Pillar	46—30	1	
BD.20202	Reinforcement Channel , at top of L.H. Windscreen Pillar	46—31	1	
BD.19322/2	Extension , for R.H. Shut Pillar		1	
BD.19323/2	Extension , for L.H. Shut Pillar		1	
BD.15191/3	Seal Retainer , on R.H. Shut Pillar	46—32	1	
BD.15192/3	Seal Retainer , on L.H. Shut Pillar	46—33	1	
BD.19626	SUPPORT PANEL ASSEMBLY AT R.H. SIDE OF BACK DOOR APERTURE	46—34	1	
BD.19627	SUPPORT PANEL ASSEMBLY AT L.H. SIDE OF BACK DOOR APERTURE	46—35	1	
BD.19635	Drain Tube , at bottom of Back Door Aperture	46—36	1	
BD.19544	BACK DOOR SHELL ASSEMBLY	46—37	1	
BD.20261	HINGE ASSEMBLY FOR BACK DOOR	46—38	2	
BD.17034/3	Screw , Set, securing Hinges to Back Door		4	
BD.2906/6	Washer , Shakeproof, on Setscrews		4	
BD.23163	Shim , between Hinges and Back Door (.036" thick)	46—39	As req'd	
UFS.125/4R	Screw , Set, securing Upper Hinge to Body		4	
UFS.125/5R	Screw , Set, securing Lower Hinge to Body		4	
C.724	Washer , Shakeproof, on Setscrews		8	
BD.23164	Shim , between Hinges and Body (.036" thick)	46—40	As req'd	
BD.19338	PANEL ASSEMBLY, LOWER REAR	46—41	1	
BD.18837	Lower Panel , R.H. Outer	46—42	1	
BD.18838	Lower Panel , L.H. Outer	46—43	1	
BD.19032	Drain Tube , in L.H. Outer Lower Panel	46—44	1	
BD.15264	Stiffener , between R.H. Outer Lower Panel and Rear Wheel Arch Panel	46—45	1	
BD.15265	Stiffener , between L.H. Outer Lower Panel and Rear Wheel Arch Panel	46—46	1	
BD.19970	Panel Assembly , mounting Rear Number Plate	46—47	1	
BD.18945	FILLER PANEL, SEATING R.H. STOP/ TAIL LAMP	46—48	1	
BD.25418	Fixing Bracket , inner, for R.H. Stop/Tail Lamp	46—49	1	
BD.19532	Fixing Bracket Assembly , outer, for R.H. Stop/Tail Lamp	46—50	1	
BD.18946	FILLER PANEL, SEATING L.H. STOP/ TAIL LAMP	46—51	1	
BD.25419	Fixing Bracket , inner, for L.H. Stop/Tail Lamp	46—52	1	
BD.19533	Fixing Bracket Assembly , outer, for L.H. Stop/Tail Lamp	46—53	1	

FIXED HEAD COUPE

BODY UNDERFRAME AND PANELS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.28612	BRACKET ASSEMBLY FOR ATTACHMENT OF REAR BUMPERS		4	Fitted to Chassis No. 1E.20996 and subs. 1E.32009 and subs.
BD.19929	BONNET AND FRONT WINGS ASSEMBLY		1	
BD.15174	Centre Panel Assembly, for Bonnet	47—1	1	
BD.15175	Front Under Panel Assembly	47—2	1	
BD.16557	Air Duct Lower Panel Assembly	47—3	1	
DAZ.814/10C	Screw, Self-Tapping, securing Air Duct Lower Panel to Valances		6	
UCS.125/5R	Screw, Set, securing Front Under Panel to Valances, Centre Panel, and Wings		14	
UCN.125/L	Nut, on Setscrews		14	
FG.104/X	Washer, Spring, under Nuts and on Self-Tapping Screws		20	
BD.542/3	Washer, Special, on Setscrews and Self-Tapping Screws		34	
C.10193	Spacing Washer, between Front Under Panel and Wings, below Headlamp Aperture		4	
BD.19930	R.H. Front Wing Assembly	47—4	1	
BD.19931	L.H. Front Wing Assembly	47—5	1	
UCS.125/5R	Screw, Set, securing Wings to Centre Panel		18	
UCN.125/L	Nut, on Setscrews		18	
FG.104/X	Washer, Spring under Nuts		18	
BD.542/3	Washer, Special, on Setscrews		36	
C.10193	Spacing Washer, between Centre Panel and Wings		18	
BD.19021	R.H. Valance and Air Duct Assembly	47—6	1	
BD.19022	L.H. Valance and Air Duct Assembly	47—7	1	
DAZ.814/10C	Screw, Self-Tapping, securing Valances to Centre Panel and Front Under Panel		23	
FG.104/X	Washer, Spring, on Self-Tapping Screws		23	
BD.542/3	Washer, Special, under Spring Washers		23	
BD.16422	R.H. Front Diaphragm Assembly, mounting Headlamp	47—8	1	
BD.16423	L.H. Front Diaphragm Assembly, mounting Headlamp	47—9	1	
UCS.125/5R	Screw, Set, securing Diaphragms to Wings		8	
UCN.125/L	Nut, on Setscrews		8	
DAZ.814/10C	Screw, Self-Tapping, securing Diaphragms to Valances, Wings, and Front Under Panel		26	
FG.104/X	Washer, Spring, on Setscrews and Self-Tapping Screws		34	
BD.542/3	Washer, Special, on Setscrews and Self-Tapping Screws		27	
FW.104/T	Washer, Plain, on Setscrews and Self-Tapping Screws		16	
BD.22749	Sealing Panel, for R.H. Headlamp Diaphragm		1	
BD.22750	Sealing Panel, for L.H. Headlamp Diaphragm		1	
BD.22749/1	Felt, on Sealing Panels		4	
BD.1328/2	Rivet, Bifurcated, securing Felts to Panels		8	
UFS.419/3H	Screw, Set, securing Sealing Panels		2	
UFN.119/L	Nut, on Setscrews		2	
C.723/A	Washer, Shakeproof, under Nuts		2	
AW.102/T	Washer, Plain, under Shakeproof Washers		2	
BD.16381	R.H. Diaphragm Assembly, at rear of Bonnet	47—10	1	
BD.16382	L.H. Diaphragm Assembly, at rear of Bonnet	47—11	1	
UCS.125/5R	Screw, Set, securing Rear Diaphragms to Wings, Valances, and Centre Panel		18	
UCN.125/L	Nut, on Setscrews		18	
DAZ.814/10C	Screw, Self-Tapping, securing Rear Diaphragms to Centre Panel		9	
FG.104/X	Washer, Spring, on Setscrews and Self-Tapping Screws		27	

FIXED HEAD COUPE

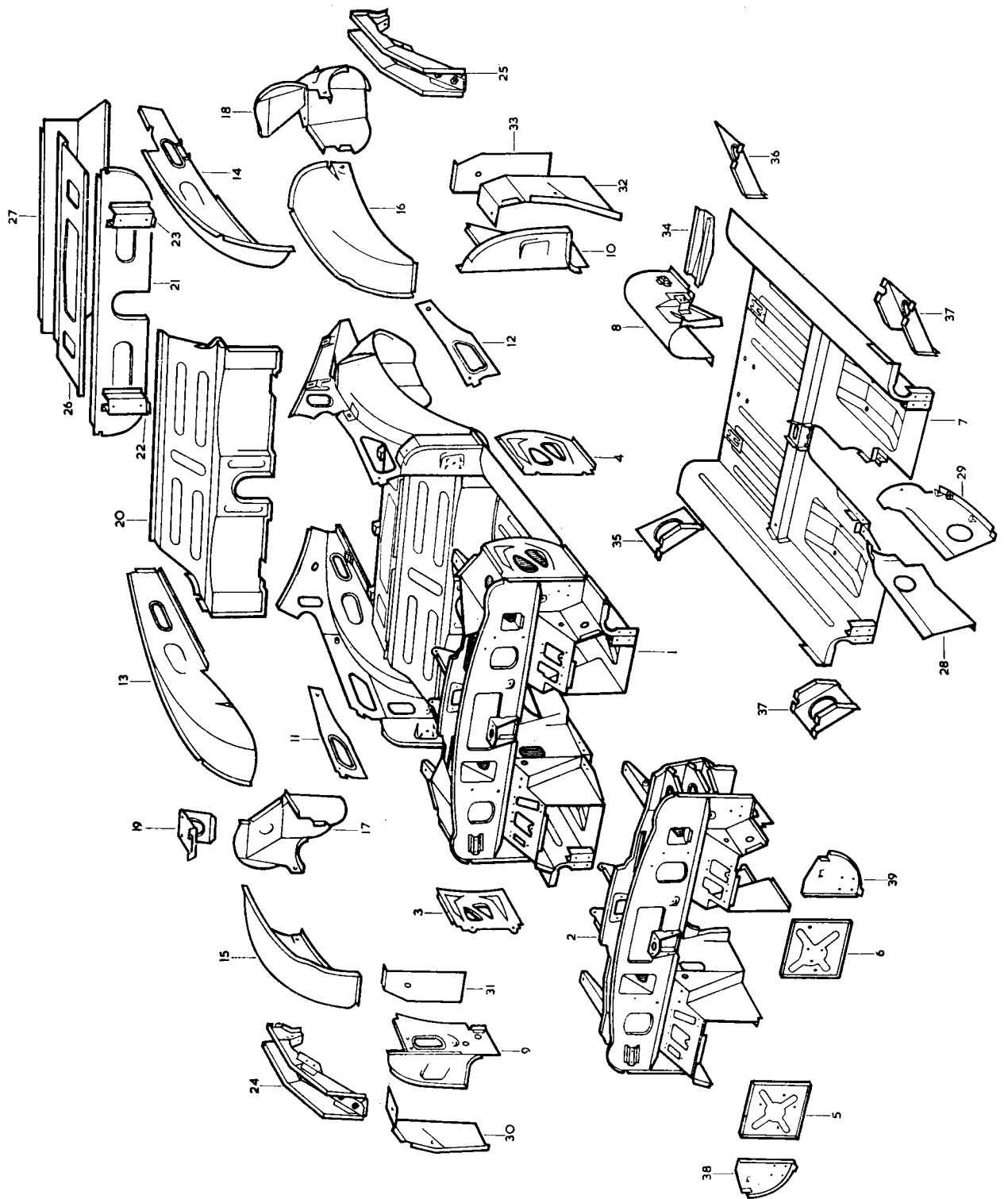
BODY UNDERFRAME AND PANELS

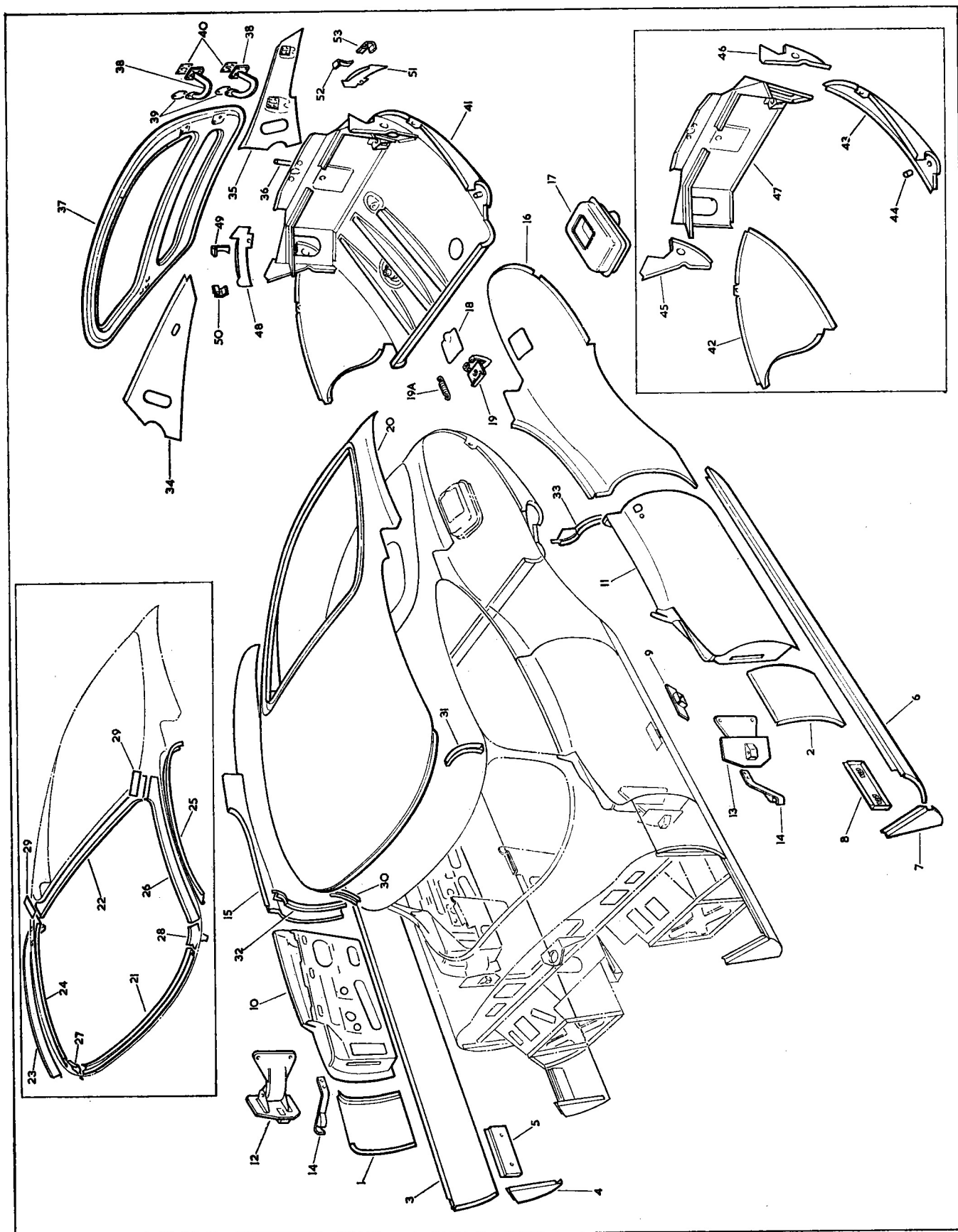
Part No.	Description	Plate No.	No. per Unit	Remarks
BONNET AND FRONT WINGS ASSEMBLY (Cont'd.)				
BD.542/3	Washer, Special, on Setscrews and Self-Tapping Screws		38	
BD.18767	Reinforcing Angle, between Wings and Centre Panel at rear		2	
UFS.125/4R	Screw, Set, securing Reinforcing Angles		8	
FG.104/X	Washer, Spring, on Setscrews		8	
FW.104/T	Washer, Plain, under Spring Washers		8	
C.19326	BONNET HINGE	47—12	2	
C.16804	Nylon Bush, in Bonnet Hinges	47—13	4	
C.19330	Bearing (Steel) for Bonnet Hinges		2	
UFB.137/18R	Bolt, securing Bonnet Hinges to Front Sub-Frame		2	
FG.106/X	Washer, Spring, on Bolts		2	
BD.13565/6	Screw, Set, securing Hinges to Bonnet		4	
BD.13565/8	Screw, Set, securing Hinges to Bonnet		4	
C.725	Washer, Shakeproof, on Setscrews		8	
C.985	Washers, Plain, under Shakeproof Washers		8	
BD.18951	Shim (Steel) for Bonnet Hinges (.064" thick)	47—14	As req'd	
BD.18951/2	Shim (Steel) for Bonnet Hinges (.128" thick)	47—14	As req'd	
BD.20950/1	Shim (Aluminium) for Bonnet Hinges (.036" thick)	47—15	As req'd	
BD.20950/2	Shim (Aluminium) for Bonnet Hinges (.128" thick)	47—15	As req'd	
BD.20957	SCUTTLE TOP PANEL ASSEMBLY	47—16	1	
BD.23913	R.H. WINDSCREEN PILLAR ASSEMBLY	47—17	1	
BD.21448	Drip Angle, on R.H. Windscreen Pillar	47—18	1	
BD.15217	Filler Panel, between R.H. Windscreen Pillar and Scuttle Top Panel	47—19	1	
BD.23914	L.H. WINDSCREEN PILLAR ASSEMBLY	47—20	1	
BD.21449	Drip Angle, on L.H. Windscreen Pillar	47—21	1	
BD.15218	Filler Panel, between L.H. Windscreen Pillar and Scuttle Top Panel	47—22	1	
BD.17069	R.H. CORNER PANEL, DASH TO SCUTTLE TOP PANEL	47—23	1	
BD.17070	L.H. CORNER PANEL, DASH TO SCUTTLE TOP PANEL	47—24	1	
BD.15467	CLOSING PANEL UNDER R.H. WINDSCREEN PILLAR	47—25	1	

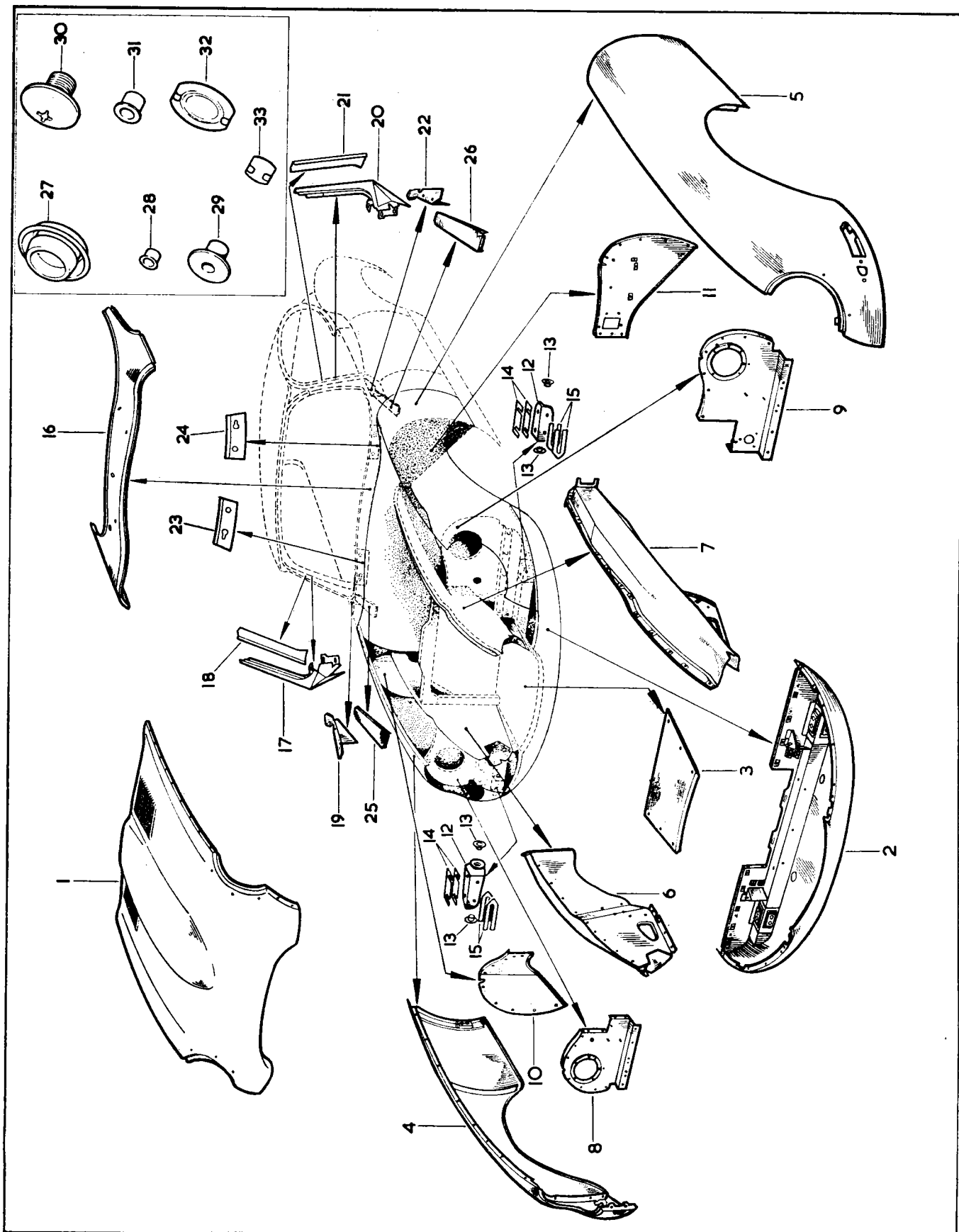
FIXED HEAD COUPE

BODY UNDERFRAME AND PANELS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.15468	CLOSING PANEL UNDER L.H. WINDSCREEN PILLAR	47—26	1	
SEALING PLUGS				
BD.15588/1	Plastic Plug , sealing Drain Holes in Floor ($\frac{3}{8}$ " diameter)	47—27	19	
BD.15588/4	Plastic Plug , sealing Drain Holes in Floor ($\frac{3}{8}$ " diameter)	47—27	2	
BD.15588/5	Plastic Plug , sealing Drain Holes in Floor ($\frac{7}{8}$ " diameter)	47—27	4	
BD.15588/2	Plastic Plug , sealing redundant holes for Throttle and Choke Controls	47—27	2	} R.H. DRIVE CARS ONLY
BD.25294	Plastic Plug , sealing redundant holes for Accelerator Pedal Mounting	47—28	2	
BD.19902	Plastic Plug , sealing Drain Hole in Floor ($\frac{5}{16}$ " U.N.F.)	47—29	1	
BD.22756	Plastic Plug , sealing Seat Belt Attachment Points ($\frac{7}{16}$ " U.N.F.)	47—30	4	} NOT REQUIRED WHEN SAFETY HARNESS IS FITTED 6 required for R.H. Drive Cars 5 required for L.H. Drive Cars
BD.25919	Plastic Plug , sealing redundant holes for Steering Column Bracket ($\frac{5}{16}$ " U.N.F.)	47—31	See Remarks	
BD.19721	Steel Plug , sealing redundant holes in Floor and Sills ($\frac{7}{8}$ " diameter)	47—32	12	
BD.25150	Steel Plug , sealing redundant holes in Floor ($\frac{3}{8}$ " diameter)	47—33	8	







FIXED HEAD COUPE

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.19145	R.H. FRONT BUMPER ASSEMBLY		1	
BD.15533	Bar Assembly only, for R.H. Front Bumper	48—1	1	
BD.19111	Over Rider Assembly, on R.H. Front Bumper	48—2	1	
BD.19149	Beading (P.V.C.) between Over Rider and Front Bumper	48—3	2	
UFB.137/16R	Bolt, securing Over Rider to Front Bumper		1	
FG.106/X	Washer, Spring, on Bolt		1	
FW.106T	Washer, Plain, under Spring Washer		1	
BD.11006	Grip Nut, in Over Rider, receiving Bolt		1	
BD.19113	Extension Assembly, fixing Motif Bar	48—4	1	
UFS.125/6R	Screw, Set, securing Extension to Over Rider		2	
C.724	Washer, Shakeproof, on Setscrews		2	
FW.104/T	Washer, Plain, under Shakeproof Washers		2	
BD.19146	L.H. FRONT BUMPER ASSEMBLY		1	
BD.15532	Bar Assembly only, for L.H. Front Bumper		1	
BD.19112	Over Rider Assembly, on L.H. Front Bumper		1	
	All other items are as for R.H. Front Bumper Assembly BD.19145			
UFS.137/10R	Screw, Set, securing Front Bumpers to Bonnet		4	
FG.106/X	Washer, Spring, on Setscrews		4	
C.410	Washer, Plain, under Spring Washers		4	
BD.20893	Spacer, on Setscrews, at side fixings		2	
BD.20663	Spacer, on Setscrews, at front fixings		2	
BD.18947/2	Seal (Rubber) between Front Bumpers and Bonnet (38" long)	48—5	2	
BD.10313	Clip, securing Rubber Seal	48—6	2	
BD.17700	MOTIF BAR IN AIR INTAKE APERTURE	48—7	1	
BD.24448	Rubber Mounting, between Motif Bar and Bumper Extensions	48—8	2	
C.8737/1	Nut, Self-Locking, securing Motif Bar to Mountings		2	
FW.104/T	Washer, Plain, under Self-Locking Nuts		2	
C.16336	MOTIF	48—9	1	
BD.19033	Backing Piece, behind Motif	48—10	1	
BD.19034	Spring Clip, retaining Motif	48—11	1	
BD.11501	Screw, Self-Tapping, securing Spring Clip	48—12	2	
BD.16789	CHROME FINISHER ASSEMBLY AROUND R.H. HEADLAMP APERTURE	48—13	1	
BD.16790	CHROME FINISHER ASSEMBLY AROUND L.H. HEADLAMP APERTURE		1	
BD.16786	GLASS IN R.H. HEADLAMP APERTURE	48—14	1	
BD.16787	GLASS IN L.H. HEADLAMP APERTURE		1	

FIXED HEAD COUPE BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.26672	SEAL (NEOPRENE) AROUND R.H. HEADLAMP GLASS	48—15	1	
BD.26673	SEAL (NEOPRENE) AROUND L.H. HEADLAMP GLASS		1	
BD.26675/4	Screw, Set, securing Chrome Finishers and Headlamp Glasses to Bonnet		12	
BD.17651	FINISHER PANEL ASSEMBLY IN R.H. HEADLAMP RECESS	48—16	1	
BD.17652	FINISHER PANEL ASSEMBLY IN L.H. HEADLAMP RECESS		1	
BD.20543/1	Seal (Rubber) for forward edge of Finisher Panels (20" long)	48—17	2	
UFS.119/6R	Screw, Set, securing Finisher Panels to Headlamp Diaphragms		2	
UFS.119/8R	Screw, Set, securing Finisher Panels to Headlamp Diaphragms		4	
AG.102/X	Washer, Spring, on Setscrews		6	
AW.102/T	Washer, Plain, under Spring Washers		6	
UFN.119/L	Nut, on Setscrews		6	
C.1094	Distance Piece, for Finisher Panels		As req'd	
BD.19029/2	CHROME BEADING FORWARD OF HEADLAMP APERTURES	48—18	2	
BD.19029/1	CHROME BEADING AT REAR OF HEADLAMP APERTURES	48—19	2	
BD.19030	Clip (Brass) securing Chrome Beadings	48—20	22	
BD.20989	RUBBER PLUG, SEALING APERTURE IN BONNET FRONT UNDER PANEL		1	NOT REQUIRED WHEN FRONT NUMBER PLATE CARRIER IS FITTED
BD.20934	PIVOTED CARRIER BRACKET ASSEMBLY, FOR FRONT NUMBER PLATE		1	FITTED AS STANDARD EQUIPMENT FOR CERTAIN COUNTRIES. SUPPLIED AS SPECIAL EQUIPMENT IF REQUIRED
UFN.125/L	Nut, securing Bracket to Bonnet Front Under Panel		2	
C.724	Washer, Shakeproof, under Nuts		2	
BD.20939	Packing Block (Aluminium) at fixings of Bracket		2	
BD.20936	CONTROL ROD, OPERATING PIVOTED CARRIER BRACKET WHEN BONNET IS MOVED		1	
C.13806	Clip, securing Control Rod to Bracket		1	

FIXED HEAD COUPE

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.4548	GROMMET, IN BONNET FRONT UNDER PANEL, FOR CONTROL ROD		1	FITTED AS STANDARD EQUIPMENT FOR CERTAIN COUNTRIES. SUPPLIED AS SPECIAL EQUIPMENT IF REQUIRED
BD.20937	FORK END, CONNECTING CONTROL ROD TO BRACKET ON FRONT SUB-FRAME		1	
UFN.125/L	Nut, locking Fork End to Control Rod		1	
J.103/10S	Clevis Pin, securing Fork End to Bracket on Front Sub-Frame		1	
L.102/4U AW.102/T	Split Pin, retaining Clevis Pin Washer, Plain, behind Split Pin		1 1	
BD.20093	STONE GUARD ASSEMBLY BEHIND BONNET AIR INTAKE APERTURE	48—21	1	
BD.20150/3	Screw, Set, securing Stone Guard to Bonnet		8	
C.723/A	Washer, Shakeproof, on Setscrews		8	
BD.541/34	Washer, Special, under Shakeproof Washers at side fixings		6	
AW.102/T	Washer, Plain, under Shakeproof Washers at top fixings		2	
BD.20579	Bracket, for lower fixing of Stone Guard	48—22	2	
UFS.125/4R	Screw, Set, securing Brackets and Stone Guard		4	
UFN.125/L	Nut, on Setscrews		4	
C.724	Washer, Shakeproof, under Nuts		4	
FW.104/T	Washer, Plain, under Shakeproof Washers		4	
BD.18710	FRAME ASSEMBLY FOR FIXING OF STONE GUARD	48—23	1	
BD.19031	Felt Strip, at top of Frame (23" long)		1	
DAZ.814/10C	Screw, Self-Tapping, securing Frame to Bonnet		6	
BD.542/3	Washer, Special, on Self-Tapping Screws		6	
BD.20016	R.H. BONNET BALANCE LINK ASSEMBLY	48—24	1	
BD.19972	Spring, on Bonnet Balance Link		2	
BD.20013/4	Washer (Brass) at each side of spring eyes		8	
L.102/6U	Split Pin, retaining Springs		4	
BD.20017	L.H. BONNET BALANCE LINK ASSEMBLY		1	
BD.19972	Spring, on Bonnet Balance Link		2	
BD.20013/4	Washer (Brass) at each side of spring eyes		8	
L.102/6U	Split Pin, retaining Springs		4	
BD.8291/2	Screw, Set, securing Balance Links to Bonnet		8	
C.724	Washer, Shakeproof, on Setscrews		8	
BD.541/20	Washer, Special, under Shakeproof Washers		8	

FIXED HEAD COUPE
BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.19736	Shouldered Bolt , securing Balance Links to Front Frame		2	
BD.20013/1	Washer (Brass) on Bolts		2	
BD.20013/2	Washer (Brass) on Bolts		2	
C.8667/1	Nut, Self-Locking , on Bolts		2	
BD.19178	GRILLE FOR AIR OUTLET AT REAR EDGE OF BONNET	48—25	1	
BD.17290	Thread Cutting Fix , securing Grille to Bonnet		2	
UFS.419/4H	Screw, Set , securing Grille to Bonnet		2	
C.723/A	Washer, Shakeproof , on Setscrews		2	
BD.20315	BONNET SAFETY CATCH ASSEMBLY	48—26	1	
BD.20318	Spring , on Safety Catch		1	
J.103/15S	Clevis Pin , through Safety Catch		1	
L.102/4U	Split Pin , retaining Clevis Pin		1	
BD.541/28	Washer, Special , behind Split Pin		1	
UFS.419/3H	Screw, Set , securing Safety Catch to Bonnet		4	
C.723/A	Washer, Shakeproof , on Setscrews		4	
BD.20319	Tapped Plate , receiving Setscrews		1	
BD.20320	BRACKET RECEIVING SAFETY CATCH	48—27	1	
BD.18307/3	Screw, Set , securing Bracket to Scuttle		2	
C.724	Washer, Shakeproof , on Setscrews		2	
BD.19730	EXTENSION ASSEMBLY, AT REAR OF L.H. BONNET DUCT, FOR HEATER AIR INTAKE	48—28	1	
BD.23657	Seal (Rubber) for Air Intake Extension	48—29	1	
DAZ.814/12C	Screw, Self-Tapping , securing Extension to Bonnet		6	
FG.104/X	Washer, Spring , on Self-Tapping Screws		6	
BD.542/3	Washer, Special , under Spring Washers		6	
BD.20816/1	Seal (Rubber) between Bonnet L.H. Valance and Frame Side Member (9½" long)	48—30	1	
BD.20735	Fixing Strip , for Rubber Seal	48—31	1	
BD.20816/2	Seal (Rubber) between Bonnet L.H. Rear Diaphragm and Frame Side Member (4" long)	48—32	1	
BD.20736	Fixing Strip , for Rubber Seal	48—33	1	
BD.1814/6	Pop Rivet , securing Fixing Strips		8	
BD.19890	R.H. LOCKING HOOK ASSEMBLY FOR BONNET	48—34	1	

FIXED HEAD COUPE

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.19891	L.H. LOCKING HOOK ASSEMBLY FOR BONNET		1	
BD.19894 C.8737/1	Lever, on Locking Hook Shaft Nut, securing Lever	48—35	2 2	
BD.19883	MOUNTING BRACKET ASSEMBLY FOR LOCKING HOOKS	48—36	2	
BD.18307/2 C.724	Screw, Set, securing Mounting Brackets to Dash Washer, Shakeproof, on Setscrews		6 6	
BD.19977	HANDLE AND ROD ASSEMBLY, OPERATING R.H. LOCKING HOOK	48—37	1	
BD.19903	Handle only		1	
BD.19904	Escutcheon		1	
BD.19895	Seal (Neoprene) on Operating Rod		1	
DJC.008/12C BD.8633/8	Screw, Self-Tapping, securing Escutcheons to Body Speed Nut, on Self-Tapping Screws		2 2	
BD.19978	HANDLE AND ROD ASSEMBLY, OPERATING L.H. LOCKING HOOK		1	
	Individual items are as for Handle and Rod Assembly BD.19977			
C.13806 BD.28607	Clip, securing Operating Rods to Locking Hooks 'O' Ring, preventing Vibration of Operating Rods	48—38	2 2	Fitted to Chassis No. 1E.21076 and subs. 1E.32090 and subs.
BD.19905	BRACKET ASSEMBLY, ON R.H. BONNET SIDE PANEL, ENGAGING LOCKING HOOK	48—39	1	
BD.19906	BRACKET ASSEMBLY, ON L.H. BONNET SIDE PANEL, ENGAGING LOCKING HOOK		1	
BD.18307/2 C.724 BD.541/6	Screw, Set, securing Brackets to Bonnet Side Panels Washer, Shakeproof, on Setscrews Washer, Special, under Shakeproof Washers		4 4 4	
BD.19896 UFN.231/L BD.19936	Locating Peg, on Brackets Nut, locking Locating Pegs to Brackets Rubber Buffer, on Locating Pegs	48—40 48—41	2 2 2	
BD.19917	BRACKET, ON DASH, RECEIVING LOCATING PEGS	48—42	2	
BD.8291/2 C.724 BD.25649	Screw, Set, securing Brackets to Dash Washer, Shakeproof, on Setscrews Gasket, under Locating Brackets	48—43	4 4 2	

FIXED HEAD COUPE

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.20903/1	REST RUBBER FOR REAR EDGE OF BONNET (70" LONG)	48—44	1	
BD.15165	CARRIER BRACKET FOR BATTERY TRAY	48—45	1	
UFS.125/4R	Screw, Set, securing Carrier Bracket to L.H. Sill		5	
UFN.125/L	Nut, on Setscrews		5	
FG.104/X	Washer, Spring, under Nuts		5	
FW.104/T	Washer, Plain, under Spring Washers		5	
BD.20048	R.H. UNDERSHIELD FOR FRONT FRAME	48—46	1	
BD.27427	L.H. UNDERSHIELD FOR FRONT FRAME	48—47	1	
BD.20049	Bracket, fixing Undershields to Front Frame	48—48	4	
UFS.125/5R	Screw, Set, securing Brackets and Undershields to Front Frame		4	
UFN.125/L	Nut, on Setscrews		4	
C.724	Washer, Shakeproof, under Nuts		4	
FW.104/T	Washer, Plain, under Shakeproof Washers		4	
BD.8536/8	Spire Nut, fixing Undershields to Sills and Mudshields		9	
DJJ.410/8C	Screw, Self-Tapping, securing Undershields to Sills and Mudshields		9	
AW.102/T	Washer, Plain, on Self-Tapping Screws		9	
BD.25541	Seal (Canvas/Rubber) for L.H. Undershields	48—49	1	
BD.25246	COVER PLATE, SEALING OIL CLEANER ACCESS APERTURE IN R.H. UNDERSHIELD	48—50	1	
DAZ.810/10C	Screw, Self-Tapping, securing Cover Plate		1	
BD.25247	Fibre Washer, retaining Self-Tapping Screw		1	
BD.25250	Plastic Bush, in Undershield, receiving Self-Tapping Screw		1	
BD.19522	R.H. MUDSHIELD ASSEMBLY	48—51	1	
BD.20425	Bracket, upper, fixing R.H. Mudshield	48—52	1	
BD.20426	Bracket, lower, fixing R.H. Mudshield	48—53	1	
BD.11712/1	Pop Rivet, securing Brackets to Mudshield		4	
BD.20434/1	Seal (Rubber) for R.H. Mudshield (33" long)	48—54	1	
BD.20429	Fixing Strip, securing Seal to R.H. Mudshield	48—55	1	
BD.20427	Fixing Strip, securing Seal to R.H. Sill	48—56	1	
BD.1814/6	Pop Rivet, securing Fixing Strips and Seal		14	

FIXED HEAD COUPE

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.27425	L.H. MUDSHIELD ASSEMBLY	48—57	1	
BD.20424	Bracket, upper, fixing L.H. Mudshield	48—58	1	
BD.20426	Bracket, lower, fixing L.H. Mudshield	48—59	1	
BD.11712/1	Pop Rivet, securing Brackets to Mudshield		4	
BD.20434/2	Seal (Rubber) for L.H. Mudshield (14½" long)	48—60	1	
BD.20428	Fixing Strip, securing Seal to L.H. Mudshield	48—61	1	
BD.20427	Fixing Strip, securing Seal to L.H. Sill	48—62	1	
BD.1814/6	Pop Rivet, securing Fixing Strips and Seal		11	
UFS.125/5R	Screw, Set, securing Mudshields to Front Frame and Sills		10	
BD.541/20	Washer, Special, on Setscrews		10	
UFN.125/L	Nut, on Setscrews		10	
C.724	Washer, Shakeproof, under Nuts		10	
BD.27413	COVER AND BRACKET ASSEMBLY, SUPPORTING BRAKE FLUID RESERVOIR		1	} R.H. DRIVE CARS ONLY
C.25580	Gasket (Neoprene) under Cover		1	
UFN.125/L	Nut, securing Cover to Dash		4	
C.724	Washer, Shakeproof, under Nuts		4	
FW.104/T	Washer, Plain, under Shakeproof Washers		4	
BD.19713	COVER ASSEMBLY, SEALING REDUNDANT ACCELERATOR PEDAL HOUSING APERTURE IN DASH		1	} R.H. DRIVE CARS ONLY
C.25578	Gasket (Neoprene) under Cover		1	
UFN.125/L	Nut, securing Cover to Dash		4	
C.724	Washer, Shakeproof, under Nuts		4	
FW.104/T	Washer, Plain, under Shakeproof Washers		4	
BD.19712	COVER ASSEMBLY, SEALING REDUNDANT BRAKE PEDAL AND STEERING COLUMN APERTURES IN DASH		2	} L.H. DRIVE CARS ONLY
C.25580	Gasket (Neoprene) under Covers		2	
UFN.125/L	Nut, securing Covers to Dash		8	
C.724	Washer, Shakeproof, under Nuts		8	
FW.104/T	Washer, Plain, under Shakeproof Washers		8	
BD.19711	COVER ASSEMBLY, SEALING REDUNDANT ACCELERATOR PEDAL HOUSING APERTURE IN DASH		1	} L.H. DRIVE CARS ONLY
C.25581	Gasket (Neoprene) under Cover		1	
UFN.125/L	Nut, securing Cover to Dash		3	
C.724	Washer, Shakeproof, under Nuts		3	
FW.104/T	Washer, Plain, under Shakeproof Washers		3	
BD.19717	PLUG (BLACK P.V.C.) SEALING REDUNDANT HOLES IN DASH		3	

FIXED HEAD COUPE BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.19360	WINDSCREEN GLASS	49—1	1	
BD.20499	Seal (Rubber) around Windscreen Glass	49—2	1	
BD.19359	Insert (Rubber) for Seal	49—3	1	
BD.20562	Chrome Finisher, at bottom edge of Windscreen	49—4	1	
BD.20563	Chrome Finisher, at top edge of Windscreen	49—5	1	
BD.19561	Chrome Finisher, at R.H. edge of Windscreen	49—6	1	
BD.19562	Chrome Finisher, at L.H. edge of Windscreen	49—7	1	
C.20697	INTERIOR MIRROR ASSEMBLY (62577)	49—8	1	
C.20697/1	Base only		1	
C.16407/2	Head only		1	
C.20698	Packing, under Interior Mirror		1	
BD.13642/5	Screw, Set ($\frac{3}{8}$ " long) securing Interior Mirror		1	
BD.13642/6	Screw, Set ($\frac{1}{8}$ " long) securing Interior Mirror		2	
BD.21365	R.H. SUN VISOR ASSEMBLY, COMPLETE	49—9	1	
BD.21366	L.H. SUN VISOR ASSEMBLY, COMPLETE	49—10	1	
BD.13642/5	Screw, Set, securing Sun Visors to Body		4	
BD.21181	LICENCE HOLDER ON WINDSCREEN		1	
BD.23832	SCREEN RAIL FACIA ASSEMBLY, COMPLETE	49—11	1	
BD.20632	Bezel, for centre Demister Slot		1	
BD.20591	Bezel, for intermediate Demister Slots		2	
BD.20592	Bezel, for outer Demister Slots		2	
DAJ.606/10C	Screw, Self-Tapping, securing Bezels		10	
UFN.119/L	Nut, securing Screen Rail Facia		4	
C.723/A	Washer, Shakeproof, under Nuts		4	
AW.102/T	Washer, Plain, under Shakeproof Washers		4	
BD.21182	Bracket, for R.H. outer fixing of Screen Rail Facia		1	
BD.21183	Bracket, for L.H. outer fixing of Screen Rail Facia		1	
BD.20565	Bracket, for R.H. inner fixing of Screen Rail Facia		1	
BD.20566	Bracket, for L.H. inner fixing of Screen Rail Facia		1	
BD.20861/1	Screw, Set (Wedgelock) securing inner Brackets		4	
BD.19644	R.H. FACIA PANEL ASSEMBLY	49—12	1	} R.H. DRIVE CARS ONLY
BD.19643	L.H. FACIA PANEL ASSEMBLY	49—13	1	
BD.19646	R.H. FACIA PANEL ASSEMBLY		1	L.H. DRIVE CARS ONLY

FIXED HEAD COUPE
BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.24951	CHROME FINISHER, BETWEEN L.H. FACIA PANEL AND WINDSCREEN PILLAR	49—21	1	
DAZ.404/10C	Screw, Self-Tapping, securing Chrome Finishers		2	
BD.26445	TRIM PANEL ASSEMBLY, FORWARD OF R.H. CHROME FINISHER	49—22	1	
BD.26444	TRIM PANEL ASSEMBLY, FORWARD OF L.H. CHROME FINISHER	49—23	1	
DAC.604/10C	Screw, Self-Tapping, securing Trim Panels		4	
BD.532/1	Cup Washer, on Self-Tapping Screws		4	
BD.20462	R.H. SCUTTLE TOP CASING ASSEMBLY	49—24	1	} R.H. DRIVE CARS ONLY
BD.20463	L.H. SCUTTLE TOP CASING ASSEMBLY	49—25	1	
BD.20470	CENTRE SCUTTLE TOP CASING ASSEMBLY	49—26	1	
BD.20464	R.H. SCUTTLE TOP CASING ASSEMBLY		1	} L.H. DRIVE CARS ONLY
BD.20465	L.H. SCUTTLE TOP CASING ASSEMBLY		1	
BD.20471	CENTRE SCUTTLE TOP CASING ASSEMBLY		1	
DAC.604/14C	Screw, Self-Tapping, securing Casings		2	
BD.532/1	Cup Washer, on Self-Tapping Screws		2	
DJN.608/8C	Screw, Self-Tapping, securing Casings		3	
BD.532/3	Cup Washer, on Self-Tapping Screws		3	
BD.8536/6	Spire Nut, on Self-Tapping Screws		3	
BD.20728	COVER ASSEMBLY PROTECTING WIRING HARNESS AT L.H. SIDE OF DASH	49—27	1	
DZZ.406/6C	Screw, Self-Tapping, securing Cover		2	

FIXED HEAD COUPE

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.25351	FRONT FINISHER PANEL ASSEMBLY ABOVE GEARBOX TUNNEL	49—28	1	
BD.25352	Face Panel Assembly , for Front Finisher Panel		1	
BD.12709	Spire Nut , securing Face Panel		4	
BD.25350	Grille , in Loudspeaker Apertures		2	
BD.26892	Dome Nut , securing Grilles		8	
C.722	Washer , Shakeproof, under Dome Nuts		8	
AW.102/T	Washer , Plain, under Shakeproof Washers		8	
BD.26202	Trim Panel Assembly , at R.H. side of Front Finisher		1	
BD.26203	Trim Panel Assembly , at L.H. side of Front Finisher		1	
BD.25355	Ash Tray Assembly , Complete		1	
DA.404/6C	Screw , Self-Tapping, securing Ash Tray to Front Finisher Panel		4	
BD.19302	Chrome Bolt , securing Front Finisher Panel		2	
BD.21072	Knurled Knob , securing Front Finisher Panel		2	
BD.848/2	Chrome Washer , on Bolts and under Knobs		4	
BD.25355	ASH TRAY ASSEMBLY, COMPLETE		1	
BD.25356	Ash Tray Base and Rollers Assembly	49—29	1	
BD.24088	Ash Tray Slide and Stubber Assembly	49—30	1	
BD.25357	Ash Tray Pull Assembly (Trimmed)	49—31	1	
BD.25004	Finisher (Aluminium) behind Ash Tray Pull	49—32	1	
BD.25356	ASH TRAY BASE AND ROLLERS ASSEMBLY	49—29	1	
DA.404/6C	Screw , Self-Tapping, securing Ash Tray Base to Front Finisher Panel		4	
BD.24088	ASH TRAY SLIDE AND STUBBER ASSEMBLY	49—30	1	
BD.21115	Stubber Assembly only		1	
BD.22805	Rivet , securing Stubber in Ash Tray Slide		1	
BD.23388	Leaf Spring , restricting movement of Ash Tray Slide		1	
BD.25357	ASH TRAY PULL ASSEMBLY (TRIMMED)	49—31	1	
BD.12437	Pull only (Chromium Plated)		1	
UCS.511/3H	Screw , Set, securing Pull		1	
UCN.113/L	Nut , securing Pull Assembly to Ash Tray Slide		2	
C.721	Washer , Shakeproof, under Nuts		2	
BD.25004	Finisher (Aluminium) behind Ash Tray Pull	49—32	1	

FIXED HEAD COUPE

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.20722	TRIM PANEL ASSEMBLY IN RADIO CONTROL UNIT APERTURE	49—33	1	} NOT REQUIRED WHEN RADIO IS FITTED
UFN.119/L	Nut , securing Trim Panel to Front Finisher Panel		2	
C.723/A	Washer , Shakeproof, under Nuts		2	
BD.541/13	Washer , Special, under Shakeproof Washers		2	
BD.17354	BASE PLATE AND SURROUND (CHROME PLATED) FOR RADIO APERTURE FINISHER PANEL	49—34	1	NOT REQUIRED WHEN RADIO IS FITTED
BD.24129	GEARBOX COVER		1	} Fitted from Chassis No. 1E.20001 to 1E.20102 1E.30001 to 1E.30349
BD.26122	Seal (Plastozote) between Gearbox Cover front flange and Dash		As req'd	
BD.25641/2	Seal (Rubber) under Gearbox Cover (36½" long)		1	
DJZ.410/10C	Screw , Self-Tapping, securing Gearbox Cover		12	
BD.542/3	Washer , Special, on Self-Tapping Screws		12	
BD.8536/2	Spire Nut , receiving Self-Tapping Screws		8	
BD.27463	GEARBOX COVER	49—35	1	} Fitted to Chassis No. 1E.20103 and subs. 1E.30350 and subs.
BD.26122	Seal (Plastozote) between Gearbox Cover front flange and Dash		As req'd	
DJZ.410/10C	Screw , Self-Tapping, securing Gearbox Cover		12	
BD.542/3	Washer , Special, on Self-Tapping Screws		12	
BD.8536/2	Spire Nut , receiving Self-Tapping Screws		8	
BD.27500	Grommet , on Change-Speed Lever	49—36	1	
BD.27496	Retainer , for Grommet	49—37	1	} 6
DAZ.406/8C	Screw , Self-Tapping, securing Retainer		6	
BD.27833	SOUND INSULATING PAD (POLYURETHANE) BETWEEN GEARBOX COVER AND TOP OF GEARBOX	49—38	1	
BD.25731	COVER PLATE SEALING STARTER MOTOR ACCESS APERTURE IN R.H. SIDE OF GEARBOX TUNNEL		1	
BD.25732	Gasket , under Cover Plate		1	
DZZ.410/8C	Screw , Self-Tapping, securing Cover Plate		4	
BD.10821	RUBBER PLUG SEALING GEARBOX ACCESS APERTURES		1	2 required at Chassis No. 1E.20612 and subs. 1E.30982 and subs.

FIXED HEAD COUPE

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.26282	FINISHER PANEL ASSEMBLY ON GEARBOX COVER AND PROPELLER SHAFT TUNNEL		1	Fitted from Chassis No. 1E.20001 to 1E.20102 1E.30001 to 1E.30349
BD.25126	Insert Panel Assembly		1	
BD.26196	Gauntlet Panel Assembly		1	
BD.19981	Chrome Bezel, at top of Gauntlet Panel		1	
BD.27011	Rivet, securing Chrome Bezel		14	
BD.19728	Chrome Ferrule, at top of Gear Lever Gauntlet		1	
BD.19729	Ferrule Base (Nylon)		1	
BD.24989	Armrest and Stowage Compartment Assembly		1	
DZZ.406/8C	Screw, Self-Tapping, securing Stowage Compartment to Finisher Panel		4	
BD.25038	Trim Panel Assembly, in bottom of Stowage Compartment		1	
BD.20469	Seal (Rubber) in Handbrake Lever Aperture		1	
BD.17546/1	Screw, Set, securing Finisher Panel to Body		3	
BD.848/2	Chrome Washer, on Setscrews		3	
BD.27538	FINISHER PANEL ASSEMBLY ON GEARBOX COVER AND PROPELLER SHAFT TUNNEL		1	Fitted from Chassis No. 1E.20103 to 1E.20501 1E.30350 to 1E.30889
BD.25126	Insert Panel Assembly		1	
BD.27537	Gauntlet Panel Assembly		1	
DZZ.406/4C	Screw, Self-Tapping, securing Gauntlet Panel		7	
BD.24989	Armrest and Stowage Compartment Assembly		1	
DZZ.406/8C	Screw, Self-Tapping, securing Stowage Compartment to Finisher Panel		4	
BD.25038	Trim Panel Assembly, in bottom of Stowage Compartment		1	
BD.20469	Seal (Rubber) in Handbrake Lever Aperture		1	
BD.17546/1	Screw, Set, securing Finisher Panel to Body		1	
BD.848/2	Chrome Washer, on Setscrews		1	
BD.28579	FINISHER PANEL ASSEMBLY ON GEARBOX COVER AND PROPELLER SHAFT TUNNEL	49—39	1	Fitted to Chassis No. 1E.20502 and subs. 1E.30890 and subs.
	Individual items are as for Finisher Panel Assembly BD.27538			
BD.17546/1	Screw, Set, securing Finisher Panel to Body		1	
BD.848/2	Chrome Washer, on Setscrew		1	
BD.24989	ARMREST AND STOWAGE COMPARTMENT ASSEMBLY		1	
BD.24991	Armrest Assembly only		1	
BD.20131	Hinge, for Armrest		1	
BD.18092/2	Screw, Set, securing Hinge		6	
BD.26002	Stop Plate, at Armrest Hinge fixing		1	

FIXED HEAD COUPE BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.27361	R.H. SEAT ASSEMBLY (TRIMMED) LESS SLIDES		1	Fitted from Chassis No. 1E.20001 to 1E.21037 1E.30001 to 1E.32039
BD.27364	Squab Assembly (Trimmed)	49—40	1	
BD.27363	Base Assembly (Trimmed) for R.H. Seat	49—41	1	
BD.27339	Hinge Arm Assembly , at R.H. side of Seat	49—42	1	
BD.27338	Hinge Arm Assembly , at L.H. side of Seat	49—43	1	
BD.17821/7	Screw , Set, securing Hinge Arms to Squab		6	
BD.26221	Pivot Bush (Nylon) for Hinge Arms	49—44	2	
BD.26222	Retainer , holding Hinge Arms and Pivot Bushes to Seat Base	49—45	2	
BD.16940/2	Screw , Set, securing Retainers to Seat Base		2	
BD.27360	L.H. SEAT ASSEMBLY (TRIMMED) LESS SLIDES		1	Fitted from Chassis No. 1E.20001 to 1E.21037 1E.30001 to 1E.32039
BD.27362	Base Assembly (Trimmed) for L.H. Seat		1	
	All other items are as for R.H. Seat Assembly BD.27361			
BD.28399	R.H. SEAT ASSEMBLY (TRIMMED) LESS SLIDES		1	Fitted to Chassis No. 1E.21038 and subs. 1E.32040 and subs.
BD.28401	Base Assembly (Trimmed) for R.H. Seat		1	
	All other items are as for R.H. Seat Assembly BD.27361			
BD.28400	L.H. SEAT ASSEMBLY (TRIMMED) LESS SLIDES		1	
BD.28402	Base Assembly (Trimmed) for L.H. Seat		1	
	All other items are as for R.H. Seat Assembly BD.27361			
BD.27338	HINGE ARM ASSEMBLY AT L.H. SIDE OF SEATS	49—43	2	
BD.27838	Spring , on L.H. Hinge Arms, retaining Squab in raised position		2	
DAC.404/4C	Screw , Self-Tapping, securing Springs		4	
BD.27432	LOCKING SLIDE FOR R.H. SEAT	49—46	1	
BD.27431	LOCKING SLIDE FOR L.H. SEAT		1	
BD.27433	SEAT SLIDE (PLAIN)	49—47	2	
BD.27434	Fixing Boss , locating Seat Slides on Floor at front		4	
BD.17648	Packing Piece , under Fixing Bosses at front		4	
BD.21509/8	Screw , Set, securing Fixing Bosses to Floor		4	
BD.2906/10	Washer , Shakeproof, on Setscrews		4	
BD.17648	Packing Piece , under Seat Slides at rear		4	
BD.27546/6	Screw , Set, securing Seat Slides to Floor at rear		4	
C.724	Washer , Shakeproof, on Setscrews		4	
BD.27546/4	Screw , Set, securing Slides to Seats		8	Fitted from Chassis No. 1E.20001 to 1E.21037 1E.30001 to 1E.32039
C.724	Washer , Shakeproof, on Setscrews		8	
BD.13529	Packing Washer , between Slides and Seats		12	
BD.27546/4	Screw , Set, securing Slides to Seats		8	Fitted to Chassis No. 1E.21038 and subs. 1E.32040 and subs.
C.724	Washer , Shakeproof, on Setscrews		8	
BD.13529	Packing Washer , between Slides and Seats		8	

FIXED HEAD COUPE

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.25101	FRONT HEAT SHIELD ASSEMBLY FOR EXHAUST SYSTEM	49—48	1	
DAZ.408/8C	Screw, Self-Tapping, securing Heat Shield to Floor		2	
UFS.125/3R	Screw, Set, securing Heat Shield to Floor		1	
C.724	Washer, Shakeproof, on Setscrew		1	
DJZ.510/12C	Screw, Self-Tapping, securing Heat Shield to Gearbox Side Panel		1	
BD.18545	Cup Washer, on Self-Tapping Screw		1	
BD.8633/2	Spire Nut, receiving Self-Tapping Screw		1	
BD.20439	REAR HEAT SHIELD ASSEMBLY FOR EXHAUST SYSTEM	49—49	1	
BD.1814/5	Pop Rivet, securing Heat Shield to Body		8	
BD.24463	TRIM PANEL ASSEMBLY FOR SHUT PILLAR AT R.H. QUARTER	49—50	1	
BD.24464	TRIM PANEL ASSEMBLY FOR SHUT PILLAR AT L.H. QUARTER		1	
DAC.604/10C	Screw, Self-Tapping, securing Trim Panels		2	
BD.532/1	Cup Washer, on Self-Tapping Screws		2	
BD.21068/5	DRAUGHT PIPING ON TRIM PANELS	49—51	2	
BD.20266	R.H. TRIM PANEL ABOVE BACK DOOR APERTURE	49—52	1	
BD.20267	L.H. TRIM PANEL ABOVE BACK DOOR APERTURE		1	
DA.404/6C	Screw, Self-Tapping, securing Trim Panels		14	
BD.29108	R.H. DOOR ASSEMBLY, COMPLETE (INCLUDING GLASS, TRIM, LOCK, AND HANDLES, ETC.)		1	
BD.29109	L.H. DOOR ASSEMBLY, COMPLETE (INCLUDING GLASS, TRIM, LOCK, AND HANDLES, ETC.)		1	
BD.20096	LOCK ASSEMBLY ON R.H. DOOR (WB. 3/11289)		1	

FIXED HEAD COUPE
BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.20095	LOCK ASSEMBLY ON L.H. DOOR (WB. 3/11290)	50—1	1	
BD.19445	Link , between Lock and Outside Handle (WB.1/8881)	50—2	2	
BD.23473	Spring Clip , retaining Links (WB.1/11517)	50—3	4	
BD.1708/9	Washer , Spring, for Link fixing at Locks		2	
UFS.419/3H	Screw , Set, securing Locks to Doors		6	
C.723/A	Washer , Shakeproof, on Setscrews		6	
BD.20780/3	Shakeproof Screw , securing Locks to Doors		2	
BD.19245	OUTSIDE HANDLE (LOCKING) ON R.H. DOOR (WB. 1/8871)		1	
7903	Operating Lever Assembly , for R.H. Door Handle (WB.1/6491)		1	
9601	Housing , for Tension Spring in R.H. Door Handle (WB.1/8868)		1	
BD.12000	Locking Barrel , in R.H. Door Handle (WB.1/6515)		1	FOR "FP" OR "FS" SERIES KEY
BD.19246	OUTSIDE HANDLE (LOCKING) ON L.H. DOOR (WB. 1/8870)	50—4	1	
7904	Operating Lever Assembly , for L.H. Door Handle (WB.1/6492)		1	
9602	Housing , for Tension Spring in L.H. Door Handle (WB.1/8869)		1	
BD.11999	Locking Barrel , in L.H. Door Handle (WB.1/6514)		1	FOR "FP" OR "FS" SERIES KEY
UFN.119/L	Nut , securing Outside Handles		4	
C.723/A	Washer , Shakeproof, under Nuts		4	
AW.102/T	Washer , Plain, under Shakeproof Washers		4	
BD.20098	REMOTE CONTROL AND LINK ASSEMBLY FOR OPERATION OF R.H. DOOR LOCK (WB. 3/16347)		1	
BD.20097	REMOTE CONTROL AND LINK ASSEMBLY FOR OPERATION OF L.H. DOOR LOCK (WB. 3/16348)	50—5	1	
BD.19575	Wavy Washer , at connection of Links to Locks	50—6	2	
BD.23473	Spring Clip , securing Links to Locks (WB.1/11517)	50—7	2	
BD.19574	Washer , Special, behind Spring Clips		2	
UFS.419/3H	Screw , Set, securing Remote Control to Doors		6	
C.723/A	Washer , Shakeproof, on Setscrews		6	
BD.10728	INSIDE HANDLE FOR DOORS (WB. 1/3858)	50—8	2	
BD.10729	HANDLE OPERATING WINDOW REGULATORS (WB. 1/6671)	50—9	2	

FIXED HEAD COUPE

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.10730	OUTER ESCUTCHEON FOR WINDOW REGULATOR AND INSIDE DOOR HANDLES (W.128)	50—10	4	
BD.10731	INNER ESCUTCHEON FOR WINDOW REGULATOR AND INSIDE DOOR HANDLES (W. 129)	50—11	4	
BD.10732	SPRING BEHIND ESCUTCHEONS (WB. 41/379)	50—12	4	
BD.10734	Rubber Plug , behind handles (WB.16-10)	50—13	4	
BD.10733	Peg , securing Handles to Remote Controls and Window Regulators	50—14	4	
BD.20522	WINDOW REGULATOR ASSEMBLY IN R.H. DOOR		1	
BD.20523	WINDOW REGULATOR ASSEMBLY IN L.H. DOOR	50—15	1	
UFS.425/3H	Screw , Set, securing Window Regulators to Doors		8	
UFN.125/L	Nut , securing Window Regulators to Doors		8	
C.724	Washer , Shakeproof, on Setscrews and under Nuts		16	
BD.20773	FRAME ASSEMBLY FOR WINDOW IN R.H. DOOR		1	
BD.20774	FRAME ASSEMBLY FOR WINDOW IN L.H. DOOR	50—16	1	
BD.16465	Bracket , for forward fixing of Window Frames	50—17	2	
BD.20668	Bracket , for rear fixing of Window Frames	50—18	2	
UFN.125/L	Nut , securing Brackets to Doors and Window Frames to Brackets		8	
C.724	Washer , Shakeproof, under Nuts		8	
FW.104/T	Washer , Plain, under Shakeproof Washers		8	
BD.20091/1	Packing , between Window Frame and Waist Rail (-048" thick)		As req'd	
BD.20091/2	Packing , between Window Frame and Waist Rail (-128" thick)		As req'd	
DJZ.410/12C	Screw , Self-Tapping, securing Window Frames at Waist Rail		12	
AW.102/T	Washer , Plain, on Setscrews		12	
BD.17621	Spire Nut , receiving Self-Tapping Screws		6	
BD.20519	GLASS FOR WINDOWS IN DOORS	50—19	2	
BD.4714	Everseal Strip , between Glasses and Regulator Channels (19½" long)		2	

FIXED HEAD COUPE
BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.20520	REGULATOR CHANNEL FOR R.H. DOOR GLASS		1	
BD.20521	REGULATOR CHANNEL FOR L.H. DOOR GLASS	50—20	1	
BD.23361	SEAL (FELT) IN FORWARD AND TOP CHANNELS OF WINDOW FRAMES (49" LONG)	50—21	2	
BD.10099	SEAL (FELT) IN REAR CHANNEL OF WINDOW FRAMES (28" LONG)	50—22	2	
BD.16700	OUTER SEAL (RUBBER) FOR DOOR GLASS	50—23	2	
BD.10413	Clip, securing Outer Seals	50—24	14	
BD.25676	TRIM PANEL ASSEMBLY, FRONT UPPER, ON R.H. DOOR		1	
BD.25677	TRIM PANEL ASSEMBLY, FRONT UPPER, ON L.H. DOOR	50—25	1	
BD.19070	STRIKER PLATE, ON FRONT UPPER TRIM PANELS, OPERATING MAP LAMP SWITCHES	50—26	As req'd	
DAC.606/8C	Screw, Self-Tapping, securing Striker Plates to Doors		4	
BD.19611	TRIM PANEL ASSEMBLY, REAR UPPER, ON R.H. DOOR		1	
BD.20010/3	Weather Strip, Inner, for Door Glass (19½" long)		1	
BD.22312	Clip, securing Weather Strip		5	
BD.19612	TRIM PANEL ASSEMBLY, REAR UPPER, ON L.H. DOOR	50—27	1	
BD.20010/3	Weather Strip, Inner, for Door Glass (19½" long)	50—28	1	
BD.22312	Clip, securing Weather Strip	50—29	5	
BD.26544	CHROME FINISHER, FRONT UPPER, ON R.H. DOOR		1	

FIXED HEAD COUPE
BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.26545	CHROME FINISHER, FRONT UPPER, ON L.H. DOOR	50—30	1	
DAJ.504/8C	Screw, Self-Tapping, securing Chrome Finishers to Doors		6	
BD.26930	CHROME FINISHER, REAR UPPER, ON R.H. DOOR		1	
BD.26931	CHROME FINISHER, REAR UPPER, ON L.H. DOOR	50—31	1	
DAJ.504/8C	Screw, Self-Tapping, securing Chrome Finishers to Doors		8	
BD.26900	CASING ASSEMBLY ON R.H. DOOR		1	
BD.21133	Clip, securing Casing to Door		11	
BD.26901	CASING ASSEMBLY ON L.H. DOOR	50—32	1	
BD.21133	Clip, securing Casing to Door		11	
BD.24952/4	Thrust Pad (Rubber) behind Casings		4	
BD.20978	Sealing Plate, front, behind Door Casings		2	
BD.20979	Sealing Plate, rear, behind Door Casings		2	
BD.1814/2	Pop Rivet, securing Sealing Plates to Doors		14	
BD.14963	ARMREST ASSEMBLY (TRIMMED) ON DOORS	50—33	2	
BD.14958	Armrest Assembly only (Untrimmed)		2	
BD.25339	Bolt, Special, securing Armrests to Doors		4	
BD.541/28	Washer, Special, on Special Bolts		4	
BD.15293	Washer (Rubber) at Armrest fixing		4	
BD.20503	CHROME FINISHER, LOWER, ON DOOR CASINGS	50—34	2	
BD.11546	Clip, securing Chrome Finishers to Casings		12	
BD.19296	STRIKER FOR R.H. DOOR LOCK (WB. 3/17538)		1	

FIXED HEAD COUPE BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.19295	STRIKER FOR L.H. DOOR LOCK (WB. 3/17539)	50—35	1	
BD.19297 BD.19298 BD.17821/7	Shakeproof Shim, under Strikers (WB.3/9586) Shim, packing Strikers (.036" thick) Screw, Set, securing Strikers		2 As req'd 6	
BD.25898	SEAL (RUBBER) FOR R.H. DOOR SHUT PILLAR		1	
BD.25899	SEAL (RUBBER) FOR L.H. DOOR SHUT PILLAR	50—36	1	
BD.24789	SEAL (RUBBER) FOR DOOR SILLS	50—37	2	
BD.19129	CHROME FINISHER AT EDGE OF DOOR SILLS	50—38	2	
BD.16794	Clip, securing Chrome Finishers		14	
BD.25716	SEAL (RUBBER) FOR R.H. "A" POST AND CANTRAIL		1	
BD.25717	SEAL (RUBBER) FOR L.H. "A" POST AND CANTRAIL	50—39	1	
BD.23654	SEAL RETAINER ON R.H. "A" POST		1	
BD.23653	SEAL RETAINER ON L.H. "A" POST	50—40	1	
BD.11712/1	Pop Rivet, securing Seal Retainers to "A" Posts		6	
BD.19397/1	SEAL (NEOPRENE) IN TOP CHANNEL OF WINDOW FRAMES	50—41	2	
BD.17071/2	SEAL (RUBBER) ON STANDING PILLAR OF WINDOW FRAMES (14" LONG)	50—42	2	
BD.20757	GLASS ASSEMBLY FOR R.H. QUARTER LIGHT		1	
BD.21230 BD.26619/2	Attachment Block, for Quarter Light Catch Arm Screw, Set, securing Attachment Block to Quarter Light Frame		1 2	

FIXED HEAD COUPE

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.20758	GLASS ASSEMBLY FOR L.H. QUARTER LIGHT	50—43	1	
BD.21230	Attachment Block , for Quarter Light Catch Arm		1	
BD.26619/2	Screw , Set, securing Attachment Block to Quarter Light Frame		2	
BD.22515	Hinge Plate , for Quarter Lights	50—44	2	
BD.4899/1	Screw , Set, securing Hinge Plates to Hinge Pillars		10	
BD.20766	HINGE PILLAR ASSEMBLY FOR R.H. QUARTER LIGHT		1	
BD.20767	HINGE PILLAR ASSEMBLY FOR L.H. QUARTER LIGHT	50—45	1	
BD.22728/4	Screw , Set, securing Hinge Pillars to Body		8	
BD.22726	Shim , at top of Hinge Pillars		As req'd	
BD.22727	Shim , at bottom of Hinge Pillars		As req'd	
BD.17071/2	SEAL (RUBBER) ON QUARTER LIGHT HINGE PILLARS (14" LONG)	50—46	2	
BD.26730	SEAL RETAINER FOR R.H. QUARTER LIGHT		1	
BD.26731	SEAL RETAINER FOR L.H. QUARTER LIGHT	50—47	1	
BD.1814/2	Pop Rivet , securing Seal Retainers to Body		20	
BD.20500/4	SEAL (RUBBER) FOR QUARTER LIGHTS (52" LONG)	50—48	2	
BD.24406	CATCH ASSEMBLY OPERATING R.H. QUARTER LIGHT		1	
BD.24407	CATCH ASSEMBLY OPERATING L.H. QUARTER LIGHT	50—49	1	
BD.27268	Packing Piece , between Catches and Body		2	
BD.25722	Shim , under Packing Pieces, for adjustment of Catches		As req'd	
BD.21232	Hinge Pin , securing Catch Arms to Quarter Light Frames	50—50	2	
DAC.608/10C	Screw , Self-Tapping, securing Catches to Body		4	
BD.23515	FACING ASSEMBLY (HEADLINING) ON R.H. CANTRAIL AND REAR TRIM PANEL		1	

FIXED HEAD COUPE
BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.23516	FACING ASSEMBLY (HEADLINING) ON L.H. CANTRAIL AND REAR TRIM PANEL		1	
BD.23517	Pad (Polyurethane) behind Facings		2	
BD.23514	HEAD LINING		1	
BD.24086	TRIM PANEL ASSEMBLY FOR WINDSCREEN HEADER RAIL		1	
BD.1814/1	Pop Rivet , securing Trim Panel		5	
BD.1814/7	Pop Rivet , securing Trim Panel		6	
BD.24457	CRASH ROLL ASSEMBLY ON R.H. CANTRAIL		1	
BD.24414	Chrome Bead , on Crash Roll		1	
BD.21358	Retainer Clip , fixing Chrome Bead		1	
BD.1814/1	Pop Rivet , securing Retainer Clip		1	
BD.24458	CRASH ROLL ASSEMBLY ON L.H. CANTRAIL	50—5	1	
	Individual items are as Crash Roll Assembly BD.24457			
DA.404/6C	Screw , Self-Tapping, securing Crash Rolls to Body		6	
DA.404/8C	Screw , Self-Tapping, securing Crash Rolls to Body		16	
DAZ.404/10C	Screw , Self-Tapping, securing Crash Rolls to Body		2	
BD.24467	CASING ASSEMBLY BELOW R.H. QUARTER LIGHT		1	} Fitted from Chassis No. 1E.20001 to 1E.20116 1E.30001 to 1E.30401
BD.18068	Clip , securing Casing		6	
BD.24468	CASING ASSEMBLY BELOW L.H. QUARTER LIGHT		1	
BD.18068	Clip , securing Casing		6	
DAC.604/10C	Screw , Self-Tapping, securing Casings		4	
BD.532/1	Cup Washer , on Self-Tapping Screws		4	

FIXED HEAD COUPE

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.28092	CASING ASSEMBLY BELOW R.H. QUARTER LIGHT		1	Fitted to Chassis No. 1E.20117 and subs. 1E.30402 and subs.
BD.18068	Clip, securing Casing		6	
BD.28093	CASING ASSEMBLY BELOW L.H. QUARTER LIGHT	50—52	1	
BD.18068	Clip, securing Casing		6	
DAC.604/10C BD.532/1	Screw, Self-Tapping, securing Casings Cup Washer, on Self-Tapping Screws		6 6	
BD.20777	POCKET ASSEMBLY IN CASING BELOW R.H. QUARTER LIGHT		1	Fitted from Chassis No. 1E.20001 to 1E.20116 1E.30001 to 1E.30401
BD.20778	POCKET ASSEMBLY IN CASING BELOW L.H. QUARTER LIGHT		1	
BD.24418	CRASH ROLL ASSEMBLY AT TOP OF R.H. QUARTER CASING		1	
BD.24486	Chrome Bead, forward, on Crash Roll		1	
BD.24415	Chrome Bead, rear, on Crash Roll		1	
BD.21358	Retainer Clip, fixing Chrome Beads		2	
BD.1814/1	Pop Rivet, securing Retainer Clips		2	
BD.24419	CRASH ROLL ASSEMBLY AT TOP OF L.H. QUARTER CASING	50—53	1	
	Individual items are as Crash Roll Assembly BD.24418			
DAZ.404/10C	Screw, Self-Tapping, securing Crash Rolls to Body		12	
BD.24835	CHROME FINISHER AT FORWARD END OF R.H. QUARTER CRASH ROLL		1	
BD.24834	CHROME FINISHER AT FORWARD END OF L.H. QUARTER CRASH ROLL	50—54	1	
DAZ.404/10C	Screw, Self-Tapping, securing Chrome Finishers		2	
BD.24411	CHROME ESCUTCHEON FOR SAFETY HARNESS ATTACHMENT POINTS AT REAR QUARTERS	50—55	2	
BD.24484	Screw, Special, securing Chrome Escutcheons	50—56	2	

FIXED HEAD COUPE
BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.26177	CASING ASSEMBLY AT R.H. SIDE OF BACK DOOR APERTURE	51—1	1	
BD.18068	Clip, securing Casing		9	
BD.26178	CASING ASSEMBLY AT L.H. SIDE OF BACK DOOR APERTURE	51—2	1	
BD.18068	Clip, securing Casing		7	
BD.20246	COVER ASSEMBLY (MOQUETTE) SEALING APERTURES IN REAR WHEEL ARCHES		2	Fitted from Chassis No. 1E.20001 to 1E.20116 1E.30001 to 1E.30401
DAC.606/14C	Screw, Self-Tapping, securing Covers		4	
BD.543/3	Cup Washer, on Self-Tapping Screws		4	
BD.8536/4	Spire Nut, receiving Self-Tapping Screws		4	
BD.28171	COVER ASSEMBLY (P.V.C.) SEALING APERTURES IN REAR WHEEL ARCHES	51—3	2	Fitted to Chassis No. 1E.20117 and subs. 1E.30402 and subs.
DAC.606/14C	Screw, Self-Tapping, securing Covers		4	
BD.543/3	Cup Washer, on Self-Tapping Screws		4	
BD.8536/4	Spire Nut, receiving Self-Tapping Screws		4	
BD.20167	TRIM PANEL ASSEMBLY BELOW BACK DOOR APERTURE	51—4	1	
BD.1814/6	Pop Rivet, securing Trim Panel		8	
BD.20745	CHROME FINISHER ON R.H. ROOF GUTTER	51—5	1	
BD.20746	CHROME FINISHER ON L.H. ROOF GUTTER	51—6	1	
BD.20163/1	FINISHER (P.V.C.) AROUND BACK DOOR APERTURE (126" LONG)	51—7	1	
BD.23347	SEAL (NEOPRENE) AROUND BACK DOOR APERTURE (64' LONG)	51—8	2	
BD.19555	BACK DOOR ASSEMBLY, COMPLETE (COMPRISING BACK DOOR SHELL, GLASS, SEAL, FINISHERS, EMBLEMS, CASING, LOCK STRIKER, PROP, AND REST RUBBER)		1	

FIXED HEAD COUPE

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.19560	GLASS (CLEAR) IN BACK DOOR	51—9	1	STANDARD FITMENT
BD.28234	GLASS ("SUNDYM") IN BACK DOOR		1	SUPPLIED TO SPECIAL ORDER ONLY
BD.22740	GLASS (CLEAR) IN BACK DOOR		1	ELECTRICALLY HEATED SUPPLIED TO SPECIAL ORDER ONLY
BD.22744	GLASS ("SUNDYM") IN BACK DOOR		1	
BD.20309	SEAL (RUBBER) AROUND BACK DOOR GLASS	51—10	1	NOT REQUIRED WHEN ELECTRICALLY HEATED BACK DOOR GLASS IS FITTED
BD.27126	SEAL (RUBBER) AROUND BACK DOOR GLASS		1	FOR USE ONLY WHEN ELECTRICALLY HEATED BACK DOOR GLASS IS FITTED
BD.20201	INSERT (RUBBER) FOR SEAL	51—11	1	
BD.20159/1	CHROME FINISHER AT TOP OF RUBBER SEAL	51—12	1	
BD.20159/2	CHROME FINISHER AT BOTTOM OF RUBBER SEAL	51—13	1	
BD.5366	JOINT PIECE FOR CHROME FINISHERS	51—14	2	
BD.27666	"E" TYPE EMBLEM ON BACK DOOR	51—15	1	
BD.26762	"JAGUAR" EMBLEM ON BACK DOOR	51—16	1	
BD.26766	"4.2" EMBLEM ON BACK DOOR	51—17	1	
BD.25659	Friction Bush, securing Emblems	51—18	8	
BD.22725	CASING ASSEMBLY, UPPER, ON BACK DOOR	51—19	1	

FIXED HEAD COUPE
BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.23763	CASING ASSEMBLY, AT R.H. SIDE OF BACK DOOR, BETWEEN UPPER AND LOWER CASINGS	51—20	1	
BD.18068	Clip, securing Casing		2	
BD.20782	CASING ASSEMBLY, LOWER, ON BACK DOOR	51—21	1	
BD.18068	Clip, securing Casing		14	
BD.20683	LOCK ASSEMBLY, COMPLETE, FOR BACK DOOR	51—22	1	
BD.20061	Lock Mechanism Assembly (WB.3/16193)		1	
UFS.419/5H	Screw, Set, securing Lock Mechanism to Lock Housing		4	
BD.20122	Spring, assisting opening of Back Door		1	
BD.20573	Return Spring, for Operating Lever		1	
BD.20645	Clamp, for Operating Cable		1	
UFS.419/3H	Screw, Set, securing Clamp		1	
C.723/A	Washer, Shakeproof, on Setscrew		1	
UFS.425/4H	Screw, Set, securing Lock to Body		4	
C.724	Washer, Shakeproof, on Setscrews		4	
BD.541/32	Washer, Special, under Shakeproof Washers		4	
BD.24863	Shim, between Lock and Body		As req'd	
BD.21298	RELEASE MECHANISM ASSEMBLY, IN R.H. QUARTER CASING, FOR BACK DOOR LOCK	51—23	1	
BD.21066	Return Spring, for Release Mechanism		1	
DAZ.406/6C	Screw, Self-Tapping, securing Release Mechanism		6	
BD.20900	ESCUTCHEON, IN R.H. QUARTER CASING, AROUND RELEASE MECHANISM	51—24	1	
DAC.504/4C	Screw, Self-Tapping, securing Escutcheon		2	
BD.21299	CONTROL CABLE OPERATING BACK DOOR LOCK	51—25	1	
BD.22643	Pad (Polyurethane) for Control Cable		1	
BD.22596	STRIKER AND SAFETY CATCH ASSEMBLY FOR BACK DOOR LOCK	6	1	
BD.20574	Return Spring, on Safety Catch		1	
UFS.425/4H	Screw, Set, securing Striker to Back Door		3	
C.724	Washer, Shakeproof, on Setscrews		3	
BD.541/32	Washer, Special, under Shakeproof Washers		3	

FIXED HEAD COUPE

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.23752	PROP SUPPORTING BACK DOOR IN OPEN POSITION		1	Fitted from Chassis No. 1E.20001 to 1E.20851 1E.30001 to 1E.31412
BD.21287	PIVOT BRACKET ASSEMBLY, ON BACK DOOR, FOR PROP		1	
BD.13713/2 C.723/A	Screw, Set, securing Pivot Bracket Washer, Shakeproof, on Setscrews		2 2	
C.15542	Clevis Pin, retaining Prop in Pivot Bracket		1	
BD.1708/4	Washer, Double Coil Spring, on Clevis Pin		2	
BD.848/2	Washer, Chrome, on Clevis Pin		1	
L.102/6U	Split Pin, retaining Clevis Pin		1	
BD.23712	SUPPORT BRACKET, ON BODY, RECEIVING PROP		1	Fitted from Chassis No. 1E.20001 to 1E.20851 1E.30001 to 1E.31412
BD.13713/1 C.723/A	Screw, Set, securing Support Bracket Washer, Shakeproof, on Setscrews		2 2	
BD.21282	REST RUBBER ASSEMBLY FOR PROP STOWAGE WHEN NOT IN USE		1	
DAC.406/12C	Screw, Self-Tapping, securing Rest Rubber to Back Door		2	
BD.543/3	Cup Washer, on Self-Tapping Screws		2	
BD.27357	PROP ASSEMBLY SUPPORTING BACK DOOR IN OPEN POSITION	51—27	1	
DAC.410/8C	Screw, Self-Tapping, securing Prop to Body		3	
C.15542	Clevis Pin, retaining Prop in Pivot Bracket	51—28	1	Fitted to Chassis No. 1E.20852 and subs. 1E.31413 and subs.
BD.1708/4	Washer, Double Coil Spring, on Clevis Pin		2	
BD.848/2	Washer, Chrome, on Clevis Pin		1	
L.102/6U	Split Pin, retaining Clevis Pin	51—29	1	
BD.28246	PIVOT BRACKET ASSEMBLY, ON BACK DOOR, FOR PROP	51—30	1	
BD.13713/2 BD.21516/2	Screw, Set, securing Pivot Bracket Washer, Shakeproof, on Setscrews		2 2	
BD.27992	TRIM PANEL ASSEMBLY (MOQUETTE) AROUND BACK DOOR LOCK		1	
BD.21068/6	Piping, at edge of Trim Panel		1	Fitted from Chassis No. 1E.20001 to 1E.20116 1E.30001 to 1E.30401
DAC.604/14C BD.532/1	Screw, Self-Tapping, securing Trim Panel Cup Washer, on Self-Tapping Screws		4 4	

FIXED HEAD COUPE BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.28175	TRIM PANEL ASSEMBLY (P.V.C.) AROUND BACK DOOR LOCK	51—31	1	Fitted to Chassis No. 1E.20117 and subs. 1E.30402 and subs.
BD.28310	Finisher Bead, at edge of Trim Panel		1	
DAC.604/14C	Screw, Self-Tapping, securing Trim Panel		4	
BD.532/1	Cup Washer, on Self-Tapping Screws		4	
BD.28289	Chrome Finisher, at front fixings of Trim Panel		1	
BD.28288	Chrome Finisher, at rear fixings of Trim Panel		1	
BD.25018	TRIM PANEL ASSEMBLY (MOQUETTE) AROUND BACK DOOR UPPER HINGE		1	Fitted from Chassis No 1E.20001 to 1E.20116 1E.30001 to 1E.30401
BD.21068/6	Piping, at edge of Trim Panel		1	
DAC.604/14C	Screw, Self-Tapping, securing Trim Panel		4	
BD.532/1	Cup Washer, on Self-Tapping Screws		4	
BD.28174	TRIM PANEL ASSEMBLY (P.V.C.) AROUND BACK DOOR UPPER HINGE	51—32	1	Fitted to Chassis No. 1E.20117 and subs. 1E.30402 and subs.
BD.28311/2	Finisher Bead, at edge of Trim Panel		1	
DAC.604/14C	Screw, Self-Tapping, securing Trim Panel		4	
BD.532/1	Cup Washer, on Self-Tapping Screws		4	
BD.28286	Chrome Finisher, at front fixings of Trim Panel		1	
BD.28287	Chrome Finisher, at rear fixings of Trim Panel		1	
BD.25019	TRIM PANEL ASSEMBLY (MOQUETTE) AROUND BACK DOOR LOWER HINGE		1	Fitted from Chassis No. 1E.20001 to 1E.20116 1E.30001 to 1E.30401
BD.21068/6	Piping, at edge of Trim Panel		1	
DAC.606/12C	Screw, Self-Tapping, securing Trim Panel		4	
BD.532/2	Cup Washer, on Self-Tapping Screws		4	
BD.28173	TRIM PANEL ASSEMBLY (P.V.C.) AROUND BACK DOOR LOWER HINGE	51—33	1	Fitted to Chassis No. 1E.20117 and subs. 1E.30402 and subs.
BD.28311/1	Finisher Bead, at edge of Trim Panel		1	
DAC.606/14C	Screw, Self-Tapping, securing Trim Panel		4	
BD.532/1	Cup Washer, on Self-Tapping Screws		4	
BD.28286	Chrome Finisher, at front fixings of Trim Panel		1	
BD.28287	Chrome Finisher, at rear fixings of Trim Panel		1	
BD.659/13	DRAIN TUBE FOR PETROL FILLER BOX (18$\frac{1}{8}$" LONG)	51—34	1	
C.15886/8	Clip, securing Drain Tube	51—35	2	

FIXED HEAD COUPE

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.22536	RUBBER STOP CUSHIONING PETROL FILLER LID		2	
BD.19147	R.H. REAR BUMPER ASSEMBLY		1	
BD.15887	Bar Assembly only, for R.H. Rear Bumper	51—36	1	
BD.19135	Over Rider Assembly, on R.H. Rear Bumper	51—37	1	
BD.19149	Beading (P.V.C.) between Over Rider and Rear Bumper	51—38	1	
UFB.137/23R	Bolt, securing Over Rider to Rear Bumper		1	
FG.106/X	Washer, Spring, on Bolt		1	
FW.106/T	Washer, Plain, under Spring Washer		1	
BD.11006	Grip Nut, in Over Rider, receiving Bolt		1	
BD.19148	L.H. REAR BUMPER ASSEMBLY		1	
BD.15888	Bar Assembly only, for L.H. Rear Bumper		1	
BD.19136	Over Rider Assembly, on L.H. Rear Bumper		1	
	All other items are as for R.H. Rear Bumper Assembly BD.19147			
UFS.131/6R	Screw, Set, securing Rear Bumpers to Body		2	
FG.105/X	Washer, Spring, on Setscrews		2	
FW.105/T	Washer, Plain, under Spring Washers		2	
UFS.137/10R	Screw, Set, securing Rear Bumpers to Body		2	
UFN.137/L	Nut, securing Rear Bumpers to Body		2	
FG.106/X	Washer, Spring, on Setscrews and under Nuts		4	
FW.106/T	Washer, Plain, under Spring Washers		2	
C.410	Washer, Special, under Spring Washers		2	
BD.20893	Spacer (Aluminium) at Rear Bumper mountings		4	
BD.18947/1	Seal (Rubber) between Rear Bumpers and Body	51—39	2	
BD.18492	COVER PLATE, IN FLOOR TOP PANEL OVER REAR SUSPENSION		1	} REQUIRED ONLY WHEN INSPECTION APERTURE IS INCORPORATED IN TOP PANEL
BD.18493	Seal (Rubber) under Cover Plate		1	
DJZ.410/8C	Screw, Self-Tapping, securing Cover Plate		7	
BD.11007/1	SPARE WHEEL CLAMP ASSEMBLY	51—40	1	
BD.10637	Handle, operating Spare Wheel Clamp		1	
BD.11008/1	Screw, in Handle		1	
C.704/1	Mills Pin, locking Screw in Handle		1	
BD.10639	Clamp Plate, holding Spare Wheel		1	
BD.27828	COVER ASSEMBLY OVER SPARE WHEEL		1	} Fitted from Chassis No. 1E.20001 to 1E.20116 1E.30001 to 1E.30401
BD.10958	Stud, fixing Spare Wheel Cover		1	
C.723/A	Washer, Shakeproof, on Stud		1	
BD.9909/5	Tee Nut, receiving Stud		1	
BD.22535/2	Spacing Bracket, on Spare Wheel Cover		2	
DAZ.406/6C	Screw, Self-Tapping, securing Spacing Bracket		4	
BD.22797	Spring Clip, retaining Spare Wheel Cover to Body at rear		1	
UCS.413/4H	Screw, Set, securing Spring Clip to Spare Wheel Cover		3	
UCN.113/L	Nut, on Setscrews		3	
C.721	Washer, Shakeproof, under Nuts		3	
BD.27853	Finger Pull, at front of Spare Wheel Cover		1	
UCS.413/4H	Screw, Set, securing Finger Pull to Spare Wheel Cover		2	
UCN.113/L	Nut, on Setscrews		2	

FIXED HEAD COUPE

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.28162	COVER ASSEMBLY (TRIMMED) OVER SPARE WHEEL	51—41	1	Fitted to Chassis No. 1E.20117 and subs. 1E.30402 and subs.
BD.10958	Stud, fixing Spare Wheel Cover		1	
C.723/A	Washer, Shakeproof, on Stud		1	
BD.9909/5	Tee Nut, receiving Stud		1	
BD.9909/3	Tee Nut, receiving Setscrews securing Spring Clip		2	
BD.28138	Spring Clip, retaining Spare Wheel Cover to Body at rear		1	
UCS.413/3H	Screw, Set, securing Spring Clip to Spare Wheel Cover		2	
C.721	Washer, Shakeproof, on Setscrews		2	
BD.28158	Finger Pull, at front of Spare Wheel Cover		1	
BD.24396/4	Screw, Set, securing Finger Pull to Spare Wheel Cover		4	
UCN.111/L	Nut, on Setscrews		4	
C.720	Washer, Shakeproof, under Nuts		4	
AW.104/T	Washer, Plain, under Shakeproof Washers		4	
BD.604/5	Rubber Beading, on Spare Wheel Cover (28½" long)	51—42	4	
BD.20291/2	Retainer, for Rubber Beading	51—43	4	
DAZ.406/6C	Screw, Self-Tapping, securing Retainers to Spare Wheel Cover		16	
BD.27829	COVER ASSEMBLY OVER PETROL TANK		1	Fitted from Chassis No. 1E.20001 to 1E.20116 1E.30001 to 1E.30401
BD.22535/2	Spacing Bracket, on Petrol Tank Cover		3	
DAZ.406/6C	Screw, Self-Tapping, securing Spacing Bracket		6	
BD.19055	Support Strip, at edge of Petrol Tank Cover		1	
MJ.208/3R	Woodscrew, securing Support Strip		6	
BD.4321	Rubber Buffer, in Support Strip		3	
DJZ.510/14C	Screw, Self-Tapping, securing Petrol Tank Cover		3	
BD.18545	Cup Washer, on Self-Tapping Screws		3	
BD.28163	COVER ASSEMBLY (TRIMMED) OVER PETROL TANK	51—44	1	Fitted to Chassis No. 1E.20117 and subs. 1E.30402 and subs.
BD.10958	Stud, fixing Petrol Tank Cover		1	
C.723/A	Washer, Shakeproof, on Stud		1	
BD.9909/5	Tee Nut, receiving Stud		1	
BD.9909/3	Tee Nut, receiving Setscrews securing Spring Clip		2	
BD.28138	Spring Clip, retaining Petrol Tank Cover to Body at rear		1	
UCS.413/3H	Screw, Set, securing Spring Clip to Petrol Tank Cover		2	
C.721	Washer, Shakeproof, on Setscrews		2	
BD.19055	Support Strip, at edge of Petrol Tank Cover		1	
MJ.208/3R	Woodscrew, securing Support Strip		6	
BD.4321	Rubber Buffer, in Support Strip		3	
BD.604/5	Rubber Beading, on Petrol Tank Cover (28½" long)	51—45	1	
BD.20291/2	Retainer, for Rubber Beading	51—46	1	
DAZ.406/6C	Screw, Self-Tapping, securing Retainer to Petrol Tank Cover		4	

FIXED HEAD COUPE

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.27903	MAT ASSEMBLY ON LUGGAGE FLOOR		1	Fitted from Chassis No. 1E.20001 to 1E.20116 1E.30001 to 1E.30401
BD.1286/1	Button for "Durable Dot" Fastener securing Mat to Luggage Floor		8	
BD.1286/2	Socket, securing Buttons in Mat		8	
BD.1286/3	Stud, receiving "Durable Dot" Fasteners		8	
BD.1814/2	Pop Rivet, securing Studs to Luggage Floor		8	
	RUBBER BEADING ON LUGGAGE FLOOR			Fitted from Chassis No. 1E.20001 to 1E.20116 1E.30001 to 1E.30401
BD.604/2	Rubber Beading (39 $\frac{1}{2}$ " long)		1	
BD.604/4	Rubber Beading (11 $\frac{3}{4}$ " long)		3	
BD.604/5	Rubber Beading (28 $\frac{1}{2}$ " long)		2	
BD.604/8	Rubber Beading (36 $\frac{1}{2}$ " long)		1	
BD.604/9	Rubber Beading (25" long)		1	
	RETAINERS FOR RUBBER BEADING			Fitted to Chassis No. 1E.20117 and subs. 1E.30402 and subs.
BD.332/13	Retainer, for Rubber Beading (39" long)		1	
BD.332/15	Retainer, for Rubber Beading (36" long)		1	
BD.20291/1	Retainer, for Rubber Beading (11 $\frac{3}{4}$ " long)		3	
BD.20291/2	Retainer, for Rubber Beading (27 $\frac{3}{4}$ " long)		2	
BD.20291/4	Retainer, for Rubber Beading (24 $\frac{1}{2}$ " long)		1	
BD.20243	Spring Clip, securing Retainers to Mat		32	
BD.28156	FORWARD LUGGAGE FLOOR ASSEMBLY (TRIMMED)	51—47	1	Fitted to Chassis No. 1E.20117 and subs. 1E.30402 and subs.
DAJ.404/6C	Screw, Self-Tapping, securing Forward Luggage Floor to Body		3	
BD.604/4	Rubber Beading, on Forward Luggage Floor (11 $\frac{3}{4}$ " long)	51—48	5	
BD.20291/5	Retainer, for Rubber Beading	51—49	5	
DAZ.406/6C	Screw, Self-Tapping, securing Retainers to Forward Luggage Floor		20	
BD.28350	BRACKET ASSEMBLY SUPPORTING PETROL TANK AND SPARE WHEEL COVERS	51—50	1	Fitted from Chassis No. 1E.20001 to 1E.20116 1E.30001 to 1E.30401
BD.19053	Spring Latch, on Bracket		2	
BD.1814/1	Pop Rivet, securing Spring Latches		4	
DAJ.406/6C	Screw, Self-Tapping, securing Bracket to Forward Luggage Floor		9	
BD.28852	HINGED EXTENSION BOARD ASSEMBLY FOR LUGGAGE FLOOR		1	
BD.9909/5	Tee Nut, in Extension Board		16	

FIXED HEAD COUPE BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.28164	HINGED EXTENSION BOARD ASSEMBLY FOR LUGGAGE FLOOR	51—51	1	} Fitted to Chassis No. 1E.20117 and subs. 1E.30402 and subs.
BD.9909/5	Tee Nut , in Extension Board		16	
BD.24400	Hinge , on Extension Board	51—52	3	
BD.13642/11	Screw , Set, securing Hinges to Extension Board		6	
DAC.506/8C	Screw , Self-Tapping, securing Hinges to Body Floor		9	
BD.23717	Stud , retaining Extension Board in lowered position	51—53	2	
C.2017/2	Washer , Chrome, on Stud		2	
BD.24402	Finger Pull , at centre of forward edge of Extension Board	51—54	1	
BD.24403	Chrome Strip , along forward edge of Extension Board	51—55	1	
BD.24404	Chrome Capping , at R.H. end of Chrome Strip	51—56	1	
BD.24405	Chrome Capping , at L.H. end of Chrome Strip	51—57	1	
DAC.406/6C	Screw , Self-Tapping, securing Chrome Strip, Cappings, and Finger Pull to Extension Board		10	
BD.9395	Sliding Catch , locking Extension Board in raised position	51—58	2	
MC.304/3R	WoodscREW , securing Sliding Catches		12	
BD.20135	Luggage Stop Arm Assembly	51—59	2	
BD.21798	Cover Plate , over Luggage Stop Apertures	51—60	2	
BD.13642/11	Screw , Set, securing Stop Arms and Cover Plates to Extension Board		8	
BD.604/7	Rubber Beading , on Extension Board (7½" long)	51—61	3	
BD.332/5	Retainer , for Rubber Beadings	51—62	3	
DAJ.406/6C	Screw , Self-Tapping, securing Retainers to Extension Board		12	
BD.23142	Striker Plate , on Wheel Arches, receiving Sliding Catches	51—63	2	
BD.11712/1	Pop Rivet , securing Striker Plates to Wheel Arches		8	
BD.23144	Rubber Buffer , in Striker Plates		2	
BD.22942	SUPPORT RAIL ASSEMBLY FOR HINGED EXTENSION BOARD IN LOWERED POSITION		1	Fitted from Chassis No. 1E.20001 to 1E.20116 1E.30001 to 1E.30401
BD.22348	Clip , receiving Studs of Hinged Extension Board		2	
BD.1814/1	Pop Rivet , securing Clips to Support Rail		4	
BD.28345	SUPPORT RAIL ASSEMBLY FOR HINGED EXTENSION BOARD IN LOWERED POSITION	51—64	1	Fitted to Chassis No. 1E.20117 and subs. 1E.30402 and subs.
BD.22348	Clip , receiving Studs of Hinged Extension Board		2	
BD.1814/1	Pop Rivet , securing Clips to Support Rail		4	
DAC.406/6C	Screw , Self-Tapping, securing Support Rail to Body		2	
BD.1814/6	Pop Rivet , securing Support Rail to Shut Pillars		4	
BD.11712/1	Pop Rivet , securing Support Rail to Wheel Arches		4	

FIXED HEAD COUPE

BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
CARPETS FOR R.H. DRIVE CARS				
BD.20350	Carpet Assembly, on Toe Boards	52—1	2	
BD.26265	Carpet Assembly, on R.H. Front Floor	52—2	1	
BD.26266	Carpet Assembly, on L.H. Front Floor	52—3	1	
BD.20352	Carpet Assembly, at forward R.H. side of Gearbox Tunnel	52—4	1	
BD.20353	Carpet Assembly, at forward L.H. side of Gearbox Tunnel	52—5	1	
BD.20354	Carpet Assembly at rear R.H. side of Gearbox Tunnel	52—	1	
BD.20355	Carpet Assembly, at rear L.H. side of Gearbox Tunnel	52—7	1	
BD.27994	Carpet Assembly, for R.H. side of Floor Cross Member	52—8	1	
BD.27995	Carpet Assembly, for L.H. side of Floor Cross Member	52—9	1	
BD.28172	Carpet Assembly, in Luggage Floor Extension Well	52—10	1	Fitted to Chassis No. 1E.20117 and subs.
BD.22666	Stud, securing Front Floor Carpets (78/405)	52—11	8	
BD.22665	Socket, receiving Studs (78/404)	52—12	8	
CARPETS FOR L.H. DRIVE CARS				
BD.20350	Carpet Assembly, on Toe Boards		2	
BD.26265	Carpet Assembly, on R.H. Front Floor		1	
BD.26267	Carpet Assembly, on L.H. Front Floor		1	
BD.20352	Carpet Assembly, at forward R.H. side of Gearbox Tunnel		1	
BD.28128	Carpet Assembly, at forward L.H. side of Gearbox Tunnel		1	
BD.20354	Carpet Assembly, at rear R.H. side of Gearbox Tunnel		1	
BD.20355	Carpet Assembly, at rear L.H. side of Gearbox Tunnel		1	
BD.27994	Carpet Assembly, for R.H. side of Floor Cross Member		1	
BD.27995	Carpet Assembly, for L.H. side of Floor Cross Member		1	
BD.28172	Carpet Assembly, in Luggage Floor Extension Well		1	Fitted to Chassis No. 1E.30402 and subs.
BD.22666	Stud, securing Front Floor Carpets (78/405)		8	
BD.22665	Socket, receiving Studs (78/404)		8	
BD.24925	FOOTREST BOARD ASSEMBLY, ON L.H. TOE BOARD	52—13	1	R.H. DRIVE CARS ONLY
BD.24926	FOOTREST BOARD ASSEMBLY, ON R.H. TOE BOARD		1	L.H. DRIVE CARS ONLY
RUBBER SEALS				
BD.24789	Rubber Seal, on Door Sills	52—14	2	
BD.25898	Rubber Seal, on R.H. Door Shut Pillar	52—15	1	
BD.25899	Rubber Seal, on L.H. Door Shut Pillar	52—16	1	
BD.25716	Rubber Seal, for R.H. 'A' Post and Cantrail	52—17	1	
BD.25717	Rubber Seal, for L.H. 'A' Post and Cantrail	52—18	1	
BD.17071/2	Rubber Seal, on Quarter Light Hinge Pillars and on Window Frame Standing Pillars	52—19	4	
BD.20500/4	Rubber Seal, for Quarter Lights	52—20	2	
BD.23347	Rubber Seal, around Back Door Aperture	52—21	2	
BD.20903/1	Rubber Seal, for rear edge of Bonnet	52—22	1	

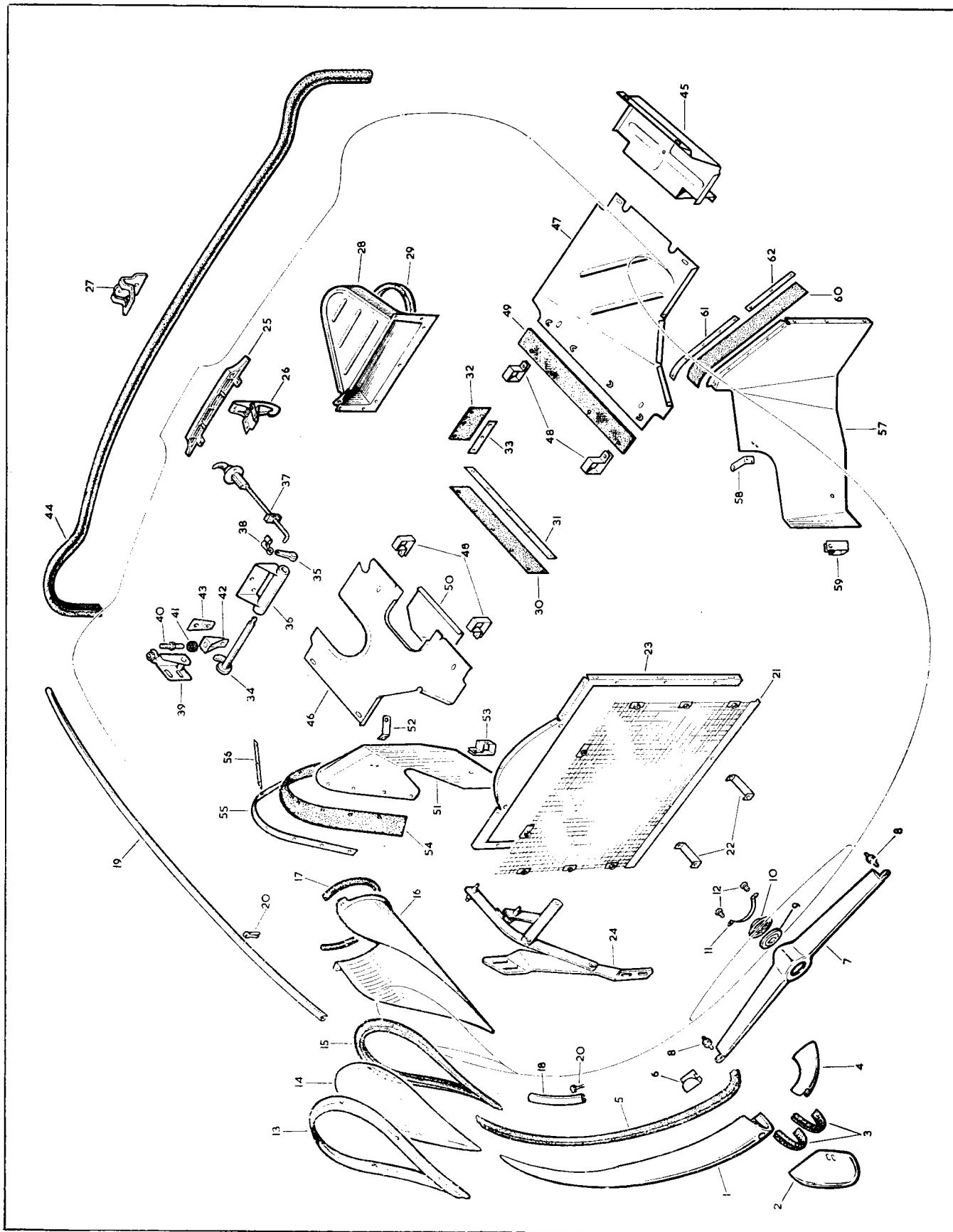
FIXED HEAD COUPE BODY FITTINGS

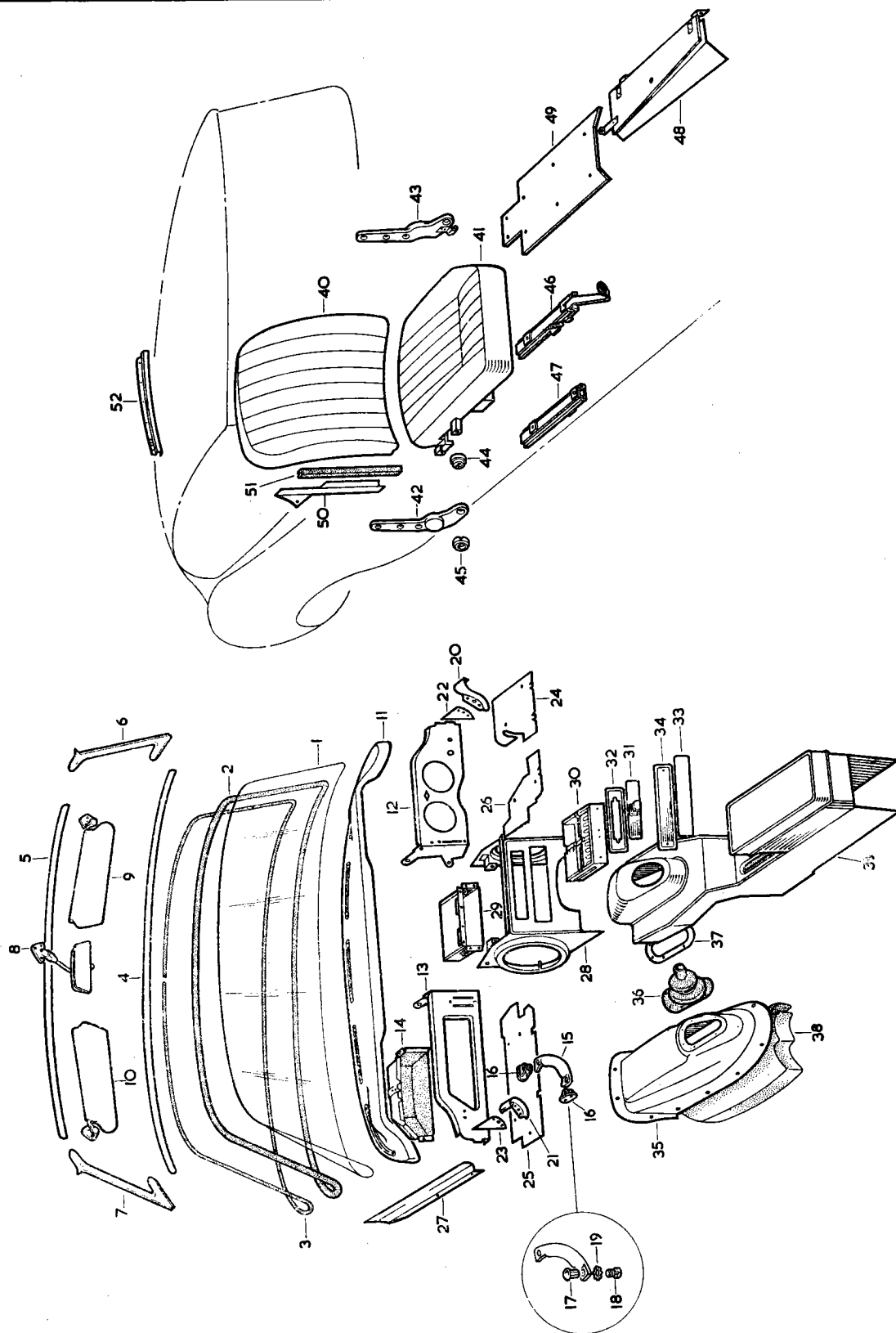
Part No.	Description	Plate No.	No. per Unit	Remarks
HARDURA MATS				
BD.20222	Hardura Mat, on R.H. Toe Board		1	
BD.20223	Hardura Mat, on L.H. Toe Board		1	
BD.20209	Mat Assembly, under R.H. side of Dash		1	
BD.20210	Mat Assembly, under L.H. side of Dash		1	
DAC.604/8C	Screw, Self-Tapping, securing Mats to Dash		10	
BD.532/1	Cup Washer, on Self-Tapping Screws		10	
BD.20337	Mat Assembly, under R.H. side of Scuttle		1	} R.H. DRIVE CARS ONLY
BD.20336	Mat Assembly, under L.H. side of Scuttle		1	
BD.20338	Mat Assembly, under centre of Scuttle		1	
BD.20231	Mat Assembly, under R.H. side of Scuttle		1	} L.H. DRIVE CARS ONLY
BD.20232	Mat Assembly, under L.H. side of Scuttle		1	
BD.20233	Mat Assembly, under centre of Scuttle		1	
BD.27904	Mat Assembly, in R.H. Floor Seat Pan		1	
BD.27905	Mat Assembly, in L.H. Floor Seat Pan		1	
BD.24539	Mat Assembly, in Luggage Floor Extension Well		1	} Fitted from Chassis No. 1E.20001 to 1E.20116 1E.30001 to 1E.30401
BD.27903	Mat Assembly, on Luggage Floor, over Petrol Tank and Spare Wheel		1	
INSULATING FELTS				
BD.20220	Rubberised Felt, on R.H. Toe Board		1	
BD.20221	Rubberised Felt, on L.H. Toe Board		1	
BD.20235	Rubberised Felt, under R.H. side of Scuttle		1	} R.H. DRIVE CARS ONLY
BD.20236	Rubberised Felt, under R.H. side of Scuttle		1	
BD.20237	Rubberised Felt, under L.H. side of Scuttle		1	
BD.20224	Rubberised Felt, under R.H. side of Scuttle		1	} L.H. DRIVE CARS ONLY
BD.20225	Rubberised Felt, under L.H. side of Scuttle		1	
BD.20226	Rubberised Felt, under L.H. side of Scuttle		1	
BD.20218	Rubberised Felt, on R.H. Front Floor		1	
BD.20230	Rubberised Felt, on L.H. Front Floor		1	R.H. DRIVE CARS ONLY
BD.20219	Rubberised Felt, on L.H. Front Floor		1	L.H. DRIVE CARS ONLY
BD.20227	Rubberised Felt, Gearbox Cover to Scuttle		1	
BD.20205	Rubberised Felt, at forward R.H. side of Gearbox Tunnel		1	
BD.20206	Rubberised Felt, at forward L.H. side of Gearbox Tunnel		1	
BD.20207	Rubberised Felt, at rear R.H. side of Gearbox Tunnel		1	
BD.20208	Rubberised Felt, at rear L.H. side of Gearbox Tunnel		1	
BD.21233	Rubberised Felt, on top of Gearbox Cover		1	
BD.28307	Rubberised Felt, on Forward Luggage Floor Panel		1	
BD.27831	Rubberised Felt, under R.H. Luggage Floor over Spare Wheel		1	} Fitted from Chassis No. 1E.20001 to 1E.20116 1E.30001 to 1E.30401
BD.27832	Rubberised Felt, under L.H. Luggage Floor over Petrol Tank		1	
BD.20339	Rubberised Felt, under Petrol Tank		1	
ANTI-DRUM MATERIAL				
BD.20272	Flintkote, on Door Panels		2	
BD.20273	Flintkote, on Door Bottom Rails		2	
BD.20211	Flintkote, for R.H. side of Scuttle		1	
BD.20212	Flintkote, for L.H. side of Scuttle		1	
BD.24541	Flintkote, on Bulkhead at rear of Seats		2	
BD.24542	Flintkote, in Luggage Floor Extension Well		1	
BD.27833	Sound Insulating Pad (Polyurethane) between Gearbox Cover and top of Gearbox		1	

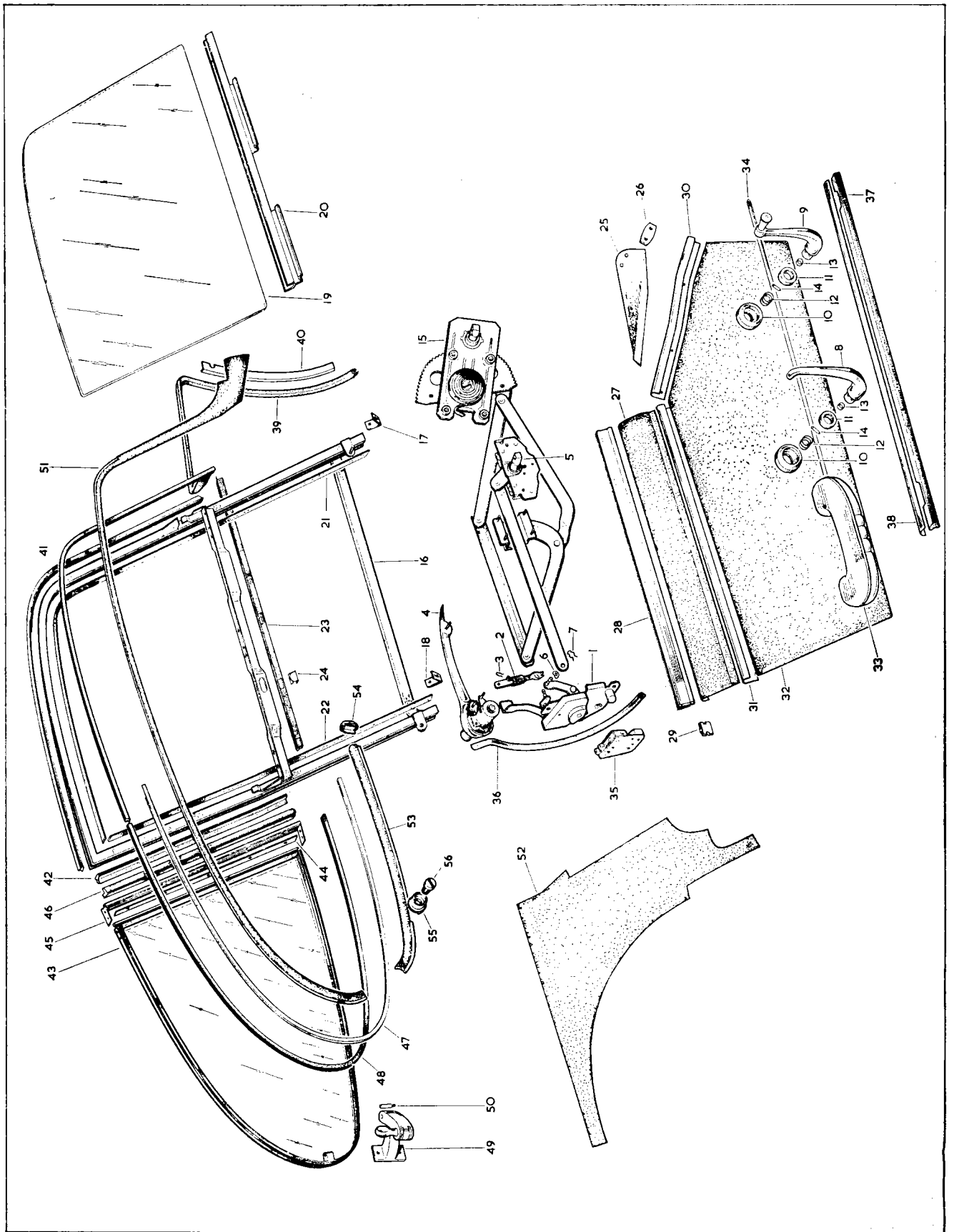
FIXED HEAD COUPE

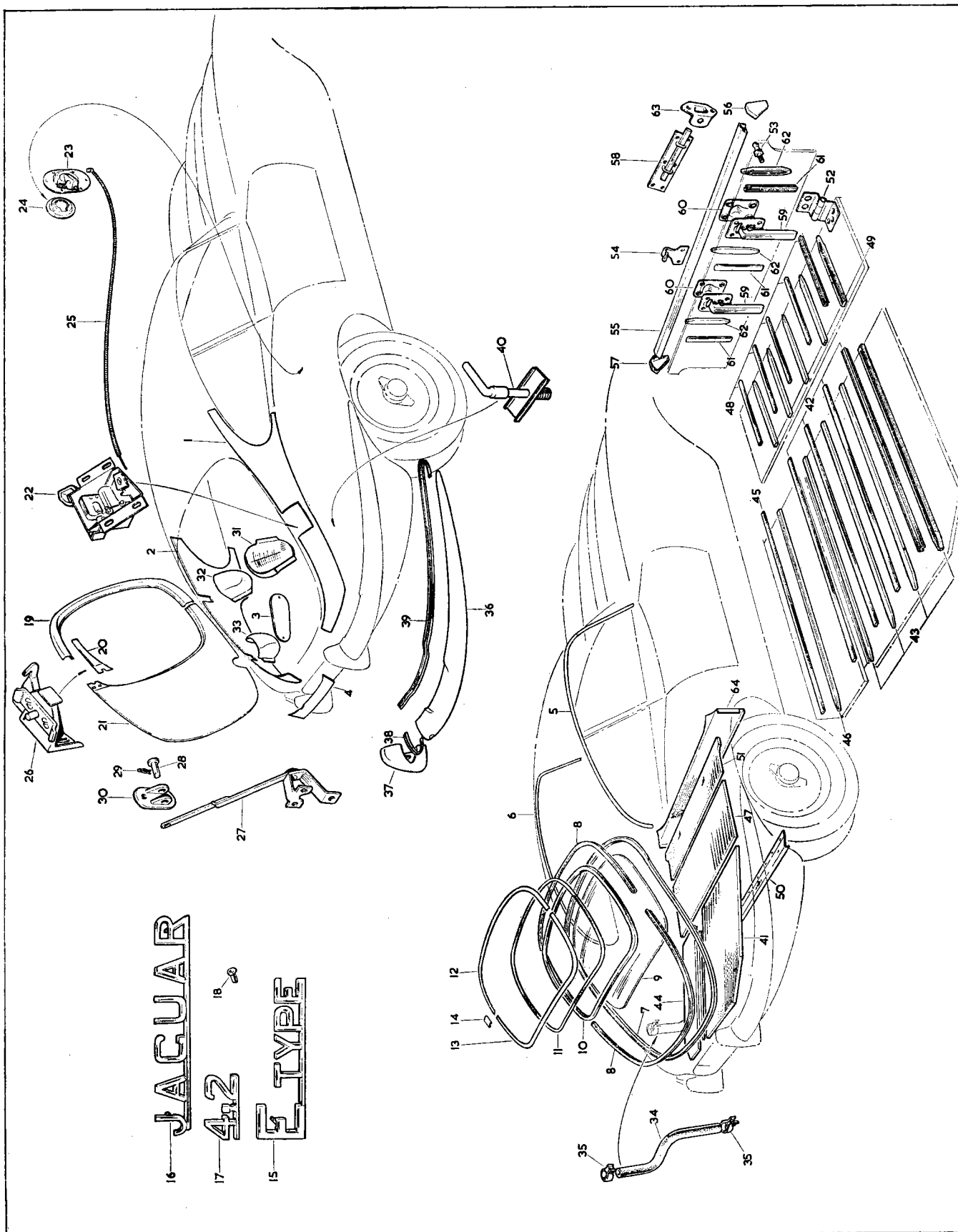
BODY FITTINGS

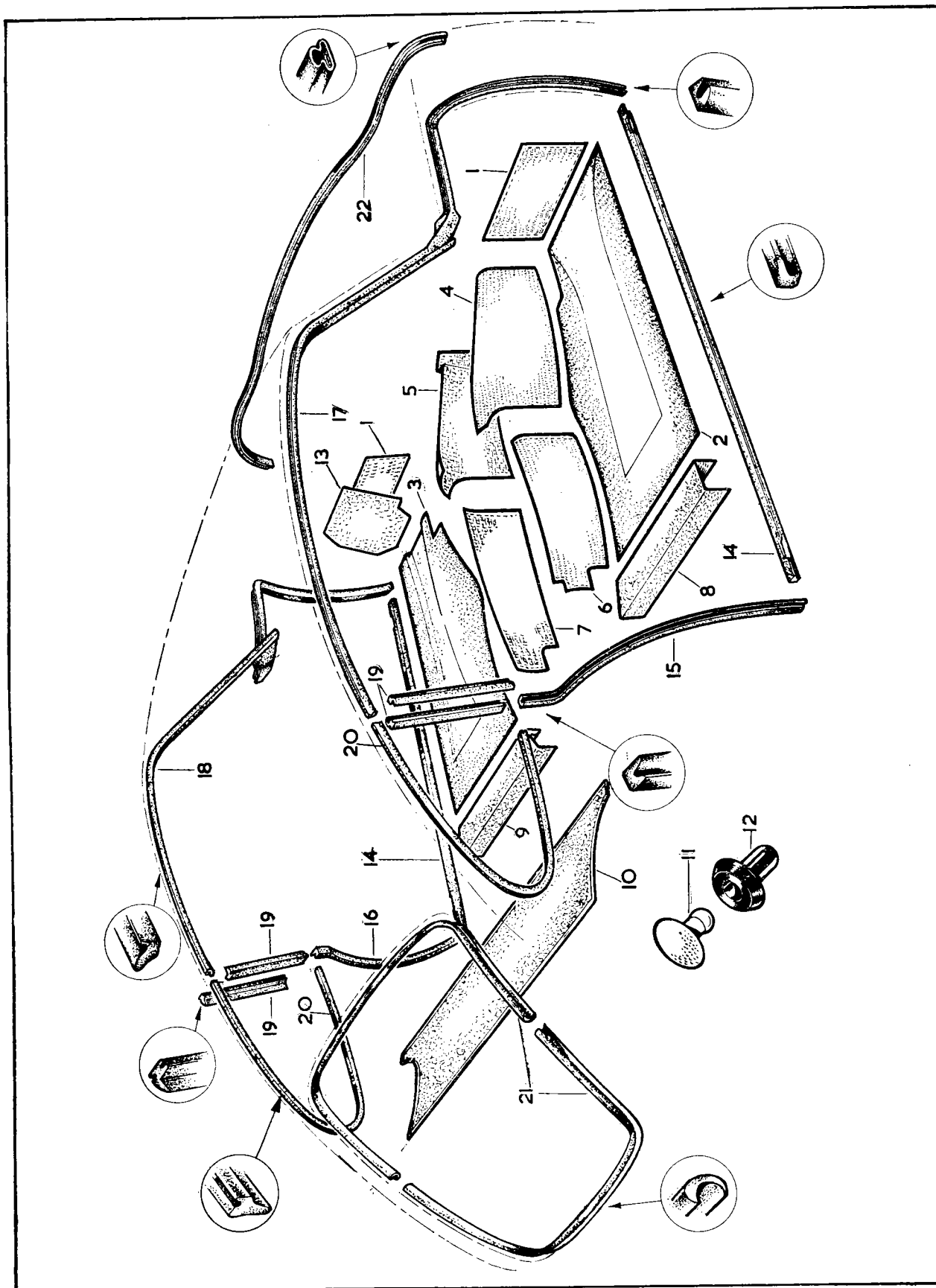
Part No.	Description	Plate No.	No. per Unit	Remarks
INTERIOR TRIMMING				
BD.20456/2	Face Piece (Rexine) on Screen Pillars at Side of Facias		2	
BD.20541	Face Piece (Vynide) for Door Sills		2	
BD.20913	Pad (Polyurethane) under Door Sill Face Pieces		2	
BD.24540	Face Piece (Moquette) on Bulkhead at rear of Seats		1	
BD.20169	Face Piece (Moquette) on R.H. rear Wheel Arch		1	} Fitted from Chassis No. 1E.20001 to 1E.20116
BD.20170	Face Piece (Moquette) on L.H. rear Wheel Arch		1	
BD.20173	Felt Pad, on rear Wheel Arches		2	} Fitted to Chassis No. 1E.30001 to 1E.30401
BD.28169	Face Piece (P.V.C.) on R.H. rear Wheel Arch		1	
BD.28170	Face Piece (P.V.C.) on L.H. rear Wheel Arch		1	} Fitted to Chassis No. 1E.20117 and subs. 1E.30402 and subs.











ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.25073	ALTERNATOR (54021081/D—11.AC)	53—1	1	
10768	Bolt, through fixing (54112646)		3	
10769	Nut, for Fixing Bolt (54131736)		3	
8586	Nut, Shaft (198800)		1	
9365	Washer, under Shaft Nut (185085)		1	
2756	Bearing (189307)		1	
10770	Bracket Frame, Driving End (54215209)		1	
10771	Rotor (54214557)		1	
10772	Bracket, Slip Ring End (54216748)		1	
10773	Heatsink (complete with Cathode Base Diodes—Red) (54215074)		1	
10774	Heatsink (complete with Cathode Base Diodes—Black) (54215073)		1	
10775	Brush, Spring, and Lucar (54215076)		1 set	
10776	Brushbox (Bakelite) (54214544)		1	
8638	Connector, Lucar (Cut-out) (54190096)		1	
10777	Stator (54214441)		1	
C.22249	Cooling Fan (54214882)		1	
C.25812	SHIELD ASSEMBLY PROTECTING ALTERNATOR		1	} Fitted to Engine No. 7E.6333 and subs.
C.19706	Distance Piece, at fixings of Shield		3	
C.24392	ALTERNATOR PULLEY	53—2	1	
C.25158	BRACKET ASSEMBLY, MOUNTING ALTERNATOR	53—3	1	
UFB.131/26R	Bolt, securing Bracket, Water Pump, and Timing Cover to Cylinder Block		2	
FG.105/X	Washer, Spring, on Bolts		2	
C.24424	Distance Piece, between Bracket and Water Pump	53—4	2	
UFS.137/6R	Screw, Set, securing Bracket to Cylinder Block at L.H. Side		1	
FG.106/X	Washer, Spring, on Setscrew		1	
UFB.137/23R	Bolt, securing Alternator to Mounting Bracket		1	
C.8737/3	Nut, Self-Locking, on Bolt		1	
C.25147	ADJUSTING LINK FOR ALTERNATOR	53—5	1	
C.8737/2	Nut, Self-Locking, securing Adjusting Link to Bracket on Water Pump		1	
FW.105/T	Washer, Plain, under Nut		1	
UCS.131/9R	Screw, Set, securing Adjusting Link to Alternator		1	
C.8667/10	Nut, Self-Locking, on Setscrew		1	
FW.105/T	Washer, Plain, under Nut		1	
C.22256	STARTER MOTOR (26180E/J—M45G)	53—6	1	
11042	Bolt, through fixing (54250083)		2	
2804	Brushes (255659)		1 set	
11043	Bracket, Commutator End (54252022)		1	
11044	Bushing, Commutator End (54252023)		1	
11045	Spring, for Brush Tension (54257221)		1 set	
11046	Pin, Pivot (272548)		1	
11047	Drive, Roller Clutch (54252015)		1	
11048	Bracket, Driving End (54256827)		1	
11049	Bushing, Driving End (291373)		1	
11050	Bracket, Intermediate (54251856)		1	
11051	Bushing, Intermediate (54251857)		1	

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
STARTER MOTOR (Cont'd.)				
11052	Thrust Washer, Commutator End (149110)		1	
11053	Armature (54252007)		1	
11054	Solenoid (76706)		1	
11055	Bush (54251942)		1	
11056	Collar, Spacing (54251943)		1	
11057	Field Coils (271148)		1	
C.22488	SPIGOT PLATE FOR STARTER MOTOR	53—7	1	
C.22489	Ring Dowel, locating Spigot Plate	53—8	2	
UFB.137/13R	Bolt, securing Starter Motor and Spigot Plate to Clutch Housing		2	
FG.106/X	Washer, Spring, on Bolts			
C.23684	IGNITION COIL (45169/A—HA.12)	53—9	1	
C.5451	Nut, in centre of Coil, for attachment of High Tension Lead (408120)		1	
C.5452	Washer (Copper) at end of Cable (185015)		1	
C.2607	Sleeve (Rubber) on High Tension Lead at Coil (414965)		1	
C.18525	EXTENSION BRACKET ASSEMBLY, MOUNTING IGNITION COIL	53—10	1	
C.6558	Stud, in Engine Breather Housing, mounting Extension Bracket		1	
UFN.125/L	Nut, on Stud		1	
C.724	Washer, Shakeproof, under Nut		1	
FW.104/T	Washer, Plain, under Shakeproof Washer		1	
C.8047	BRACKET ASSEMBLY, MOUNTING IGNITION COIL	53—11	1	
UFN.125/L	Nut, securing Ignition Coil to Brackets		2	
C.724	Washer, Shakeproof, under Nuts		2	
FW.104/T	Washer, Plain, under Shakeproof Washers		2	
C.25285	DISTRIBUTOR (41060/A—22D6)	53—12	1	
C.11906	Nut, for connection of High Tension Cables (410600)	53—13	7	
C.5452	Washer (Copper) at end of High Tension Cables (185015)	53—14	7	
6476	Clamping Plate (423605)		1	
6477	Screw, for Clamping Plate (415087)		1	
9930	Cap (54414989)	53—15	1	
6479	Brush and Spring, inside Cap (418856)	53—16	1	
6060	Rotor (418726)	53—17	1	
9931	Contact Set (423153)	53—18	1	
6487	Insulating Bush, for Contact Breaker Lever (419950)		1	
C.11991	Condenser (423871)	53—19	1	
C.25287	Waterproof Cover, complete with Terminal, Bush, and L.T. Lead (54417459)	53—20	1	
9934	Earth Lead (421088)		1	
9968	Springs, Auto-Advance (54415562)		1 set	
10520	Weight, Auto-Advance (54413073)		1	
6497	Return Spring, for Vacuum Unit (419086)		1	
9969	Vacuum Unit (54415894)		1	
9938	"O" Ring, on Distributor Spigot (188639)		1	
9253	Driving Dog (420620)		1	
C.2607	Sleeve (Rubber) on Distributor Cables (414965)	53—21	7	

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.21576	SUCTION PIPE FROM FRONT CARBURETTER TO DISTRIBUTOR VACUUM UNIT	53—22	1	} See also Carburetters and Petrol Filter
C.21573	Elbow (P.V.C.) connecting Suction Pipe to Vacuum Unit	53—23	1	
C.22458	PETROL PUMP (AUF.301)	53—24	1	See also Fuel System
10202	Coil Housing (AUB.6080)	53—25	1	
9100	Rocker and Blade Assembly (AUB.6022)	53—26	1	
1145	Terminal Screw (AUA.1468)		1	
7664	Condenser (AUA.5060)	53—27	1	
7665	Spring Clip, holding Condenser (AUA.5059)	53—28	1	
10203	End Cover (AUB.707)	53—29	1	
10204	Breather Elbow, on End Cover (AUB.702)	53—30	1	
10205	Cap, for Breather (AUB.703)	53—31	1	
10206	Ball, under Cap (AUB.704)	53—32	1	
C.18916	Lucar Blade, for Feed and Earth Cable Connections to Pump (199279)		2	
10199	Diaphragm Assembly (AUB.6071)	53—33	1	
10201	Roller, for Diaphragm (AUA.1433)	53—34	11	
9320	Spring, for Diaphragm (AUB.521)	53—35	1	
10200	Gasket, under Diaphragm (AUB.706)	53—36	1	
AS.302/4D	Screw, Set, securing Coil Housing and Diaphragm to Valve Housing		6	
10186	Valve Assembly (AUB.6031)	53—37	2	
10188	Filter, for Inlet Valve (AUB.617)	53—38	1	
10767	Sealing Washer, for Valves and Filter (AUB.676)	53—39	3	
10189	Cover, for Valves (AUB.652)	53—40	2	
10190	Plate, retaining Valves (AUB.653)	53—41	1	
10191	Screw, Self-Tapping, securing Plate (AUB.597)		2	
10193	Cover, for end of Valve Housing (AUA.574)	53—42	1	
10192	Gasket (Cork) under Cover (AUA.573)	53—43	1	
5803	Screw, securing Cover (AUC.2694)		1	
5648	Washer, Spring, on Screw (AUC.2246)		1	
10194	Dished Washer, under Spring Washer (AUA.575)		1	
10195	Anti-Surge Diaphragm (Nylon) (AUB.696)	53—44	1	
10198	Sealing Washer, under Diaphragm Plate (AUB.675)	53—45	1	
10196	Backing (Rubber) for Anti-Surge Diaphragm (AUB.693)	53—46	1	
10197	"O" Ring, under Diaphragm Cover (AUB.711)	53—47	1	
AS.304/3D	Screw, Set, securing Diaphragm Cover		4	
C.22547	CLIP AROUND PETROL PUMP		1	} See also Fuel System
C.23361	Packing (Rubber) inside Clip		1	
UFB.125/10R	Bolt, through Clip		1	
C.8667/1	Nut, Self-Locking, on Bolt		1	
C.22253	CONTROL BOX (37423/A—4.TR)	53—48	1	
C.18289	BRACKET ASSEMBLY, MOUNTING CONTROL BOX AND TERMINAL POST BRACKET	53—49	1	
UFN.119/L	Nut, securing Bracket to Body		4	
C.723/A	Washer, Shakeproof, under Nuts		4	
UFS.119/9R	Screw, Set, securing Control Box to Bracket		2	

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.16053	FUSE BOX (54038032—4.FJ)	53—50	3	
C.5638 8576	Fuse, 35 amp. (188218) Terminal Screw (120560)		12 3	
C.21996	FUSE BOX (54038051—4.FJ)	53—51	1	
C.5638 C.13932	Fuse, 35 amp. (188218) Fuse, 50 amp. (188219)		2 2	
UFS.319/4H C.723/A	Screw, Set, securing Fuse Boxes to Dash Washer, Shakeproof, on Setscrews		4 4	
CONNECTOR BLOCKS				
C.2532 3571	Connector Block (37082/A—TB.8) Connector Block, for Windscreen Wiper Cable (8-way) (850832)	53—52 53—53	1 1	
3586	Connector Block, for Windscreen Wiper Cable (2-way) (900288)	53—54	1	
C.23183	INSTRUMENT PANEL ASSEMBLY (TRIMMED)	54—1	1	
UFS.419/2H C.723/A	Screw, Set, fixing Cable Clips Washer, Shakeproof, on Setscrews		3 3	
C.24425 UCN.116/L	Fuse Indicator Plate Nut, securing Fuse Indicator Plate, Switches, and Earth Connections	54—2	1 6	
C.722 BD.541/29	Washer, Shakeproof, under Nuts Washer, Plain, under Shakeproof Washers		6 6	
C.15785 BD.5453	Fixing Screw, for Instrument Panel Washer (Fibre) on Fixing Screw		2 2	
C.16258 C.782	Pivot Screw, for Instrument Panel Washer (Fibre) under Head of Pivot Screw		2 2	
C.16318	Bush (Nylon) on Pivot Screw		2	
C.15289	LIGHT FILTER FOR SWITCH INDICATOR STRIP	54—3	1	
C.15916	CHROME FINISHER AT TOP OF INDICATOR STRIP	54—4	1	
C.15609	INDICATOR STRIP, AT BOTTOM OF INSTRUMENT PANEL, DETAILING SWITCH POSITIONS (54850103)	54—5	1	R.H. DRIVE CARS ONLY
C.15610	INDICATOR STRIP, AT BOTTOM OF INSTRUMENT PANEL, DETAILING SWITCH POSITIONS (54850104)		1	L.H. DRIVE CARS ONLY
DAZ.508/8C C.15787	Screw, Self-Tapping, securing Indicator Strip, Chrome Finisher, and Light Filter to Instrument Panel Bulb (2 watt, Lilliput) illuminating Indicator Strip (281)		2 3	

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.24393	LIGHT SHIELD (RUBBER) BELOW INDICATOR STRIP		1	
BD.24394	Retainer, for Light Shield		1	
DAZ.408/10C	Screw, Self-Tapping, securing Light Shield and Retainer to Instrument Panel		2	
C.22258	IGNITION SWITCH (34679/A—110.SA)	54—6	1	
9401	Locking Ring (Chrome) (54130301)		1	
BD.10610	Barrel, for Ignition Switch (WB.1/6545)	54—7	1	
C.15667	Adaptor Plate, fixing Ignition Switch (54332197)	54—8	1	
C.18188	ROAD LIGHTS SWITCH (34382/D—PRS.7)	54—9	1	
C.15449	Escutcheon, for Road Lights Switch (54850094)	54—10	1	
C.15452	Hollow Bolt, securing Escutcheon (54332269)	54—11	1	
C.15451	Nut, on Bolt (156574)	54—12	1	
C.15928	Washer, under Nut (154604)	54—13	1	
C.15450	LEVER, OPERATING ROAD LIGHTS SWITCH (54332270)	54—14	1	
C.17513/1	Sleeve (P.V.C.) for Lever		1	
C.16072	STARTER SWITCH (34263A/B—SS.5)	54—15	1	
C.15455	PANEL LIGHTS SWITCH (31969/D—57.SA)	54—16	1	
C.15589	HEATER FAN SWITCH (31960/D—57.SA)	54—17	1	
C.15456	WINDSCREEN WIPER SWITCH (31966/F—79.SA)	54—18	1	
C.15759	WINDSCREEN WASHER SWITCH (31984/D—65.SA)	54—19	1	
C.15760	MAP LIGHT SWITCH (31963/E—65.SA)	54—20	1	
C.15760	INTERIOR LIGHT SWITCH (31963/E—65.SA)	54—21	1	

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.25677	AMMETER (36358/A—CZU.60)	54—22	1	
987	Bulb, illuminating Ammeter (987)		1	
C.16897	Bulb Holder (54947338)		1	
C.16896	PETROL GAUGE (BF.2200/01)	54—23	1	
987	Bulb, illuminating Petrol Gauge (987)		1	
C.16897	Bulb Holder (54947338)		1	
C.20429	ELEMENT UNIT IN PETROL TANK (TF.1104/049)	54—24	1	} See also Fuel System
C.15789	Lucar Blade, for Element Unit Earth (54190038)		1	
C.937	Gasket, under Element Unit	54—25	1	
C.18641	OIL PRESSURE GAUGE (PE.2300/02)	54—26	1	
C.15474	Electric Element, for Oil Pressure Gauge (PT.1801/06)	54—27	1	
C.15288	Lucar Blade, for Cable Connection to Oil Pressure Gauge (54190107)	54—28	1	
987	Bulb, illuminating Oil Pressure Gauge (987)		1	
C.16897	Bulb Holder (54947338)		1	
C.18640	WATER TEMPERATURE GAUGE (BT.2200/01)	54—29	1	
C.16895	Electric Element, for Water Temperature Gauge (TT.4201/00)	54—30	1	
C.2296/1	Washer (Copper) on Element	54—31	1	
987	Bulb, illuminating Water Temperature Gauge (987)		1	
C.16897	Bulb Holder (54947338)		1	
C.15485	VOLTAGE CONTROL UNIT AT BACK OF INSTRUMENT PANEL (BR.1300/01)	54—32	1	
C.15789	LUCAR CONNECTOR, EARTHING INSTRUMENT PANEL (54190038)	54—33	3	
C.25190	SPEEDOMETER (SN.6322/09A) (CALIBRATED IN MILES)	54—34	1	FOR USE WITH 3.07:1 FINAL DRIVE RATIO AND 6.40"×15" RS.5 TYRES
C.25191	SPEEDOMETER (SN.6322/11A) (CALIBRATED IN KILOS)		1	FOR USE WITH 3.07:1 FINAL DRIVE RATIO AND 6.40"×15" RS.5 TYRES
C.25186	SPEEDOMETER (SN.6322/00A) (CALIBRATED IN MILES)		1	FOR USE WITH 3.31:1 FINAL DRIVE RATIO AND 6.40"×15" RS.5 TYRES

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.25187	SPEEDOMETER (SN.6322/02A) (CALIBRATED IN KILOS)		1	FOR USE WITH 3.31:1 FINAL DRIVE RATIO AND 6.40"×15" RS.5 TYRES
C.25188	SPEEDOMETER (SN.6322/03A) (CALIBRATED IN MILES)		1	FOR USE WITH 3.54:1 FINAL DRIVE RATIO AND 6.40"×15" RS.5 TYRES
C.25189	SPEEDOMETER (SN.6322/05A) (CALIBRATED IN KILOS)		1	FOR USE WITH 3.54:1 FINAL DRIVE RATIO AND 6.40"×15" RS.5 TYRES
987	Bulb, illuminating Speedometer, and for Ignition, Low Fuel Contents, and Headlamp Main Beam Warning Lights (987)		5	
C.16898	Bulb Holder (54360731)		2	
<p>NOTE: To ensure that the correct Speedometer is supplied by Jaguar Spares Division, IT IS IMPORTANT, WHEN ORDERING, to quote the number printed on the dial of the displaced instrument.</p> <p>On some specially calibrated instruments, the number is printed on the back of the Speedometer Casing.</p>				
C.23016	SWITCH, AT R.H. SIDE OF CYLINDER BLOCK, OPERATING OIL PRESSURE/IGNITION WARNING LIGHT (PS.5307/07)	54—35	1	
C.22491	Adaptor, for Oil Pressure/Ignition Warning Light Switch		1	} See also Cylinder Block
C.2296/3	Washer (Copper) on Adaptor		1	
C.15468	REMOTE CONTROL, OPERATING TRIP MILEAGE RECORDER ON SPEEDOMETER (41—741—152—01/9)	54—36	1	
8409	Screwed Escutcheon, securing Remote Control at Winding End		1	
C.24878	FLEXIBLE SPEEDOMETER CABLE, COMPLETE (DF.1110/00/Z.50)	54—37	1	R.H. DRIVE CARS ONLY
11078	Inner Cable only (DI.1110/00/Z.50)		1	
11079	Outer Cable only (DO.1112/00/50)		1	
C.24870	FLEXIBLE SPEEDOMETER CABLE, COMPLETE (DF.1110/00/Z.66)		1	L.H. DRIVE CARS ONLY
8241	Inner Cable only (DI.1110/00/Z.66)		1	
8242	Outer Cable only (DO.1104/18/66)		1	

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.25547	RIGHT-ANGLE GEARBOX FOR SPEEDOMETER CABLE DRIVE (BG.2402/08)	54—38	1	
10486	REV. COUNTER, LESS CLOCK (RV.7413/11)	54—39	1	
987	Bulb, illuminating Rev. Counter (987)		2	
C.16898	Bulb Holder (54360731)		2	
10488	ELECTRIC CLOCK ONLY (CE.1114/00)	54—40	1	
C.14996	GENERATOR, FOR ELECTRIC REV. COUNTER (TV.1100/00)	54—41	1	
9993	Connector Moulding Assembly (41—161—105—00)		1	
9994	Gasket, under Moulding (31—754—707)		1	
AS.306/2.5H	Screw, securing Moulding (30—232—089—11)		2	
AG.106/X	Washer, Spring, on Setscrews (30—282—010—11)		2	
C.17487	REMOTE CONTROL FOR ELECTRIC CLOCK (41—741—127—04/8)	54—42	1	
8409	Screwed Escutcheon, securing Remote Control at Winding End		1	
C.18638	CIGAR LIGHTER COMPLETE (L.15094—12V)	54—43	1	
C.18638/1	Switch Base Assembly (LBA.31075—12V)		1	
C.18638/2	Element (LHA.30882—12V)		1	
C.18638/3	Clamping Shell (LU.30669—4)		1	
C.18638/4	Handle (LEA.30578—1)		1	
C.18638/5	Chrome Bezel (LH.30843—1)		1	
C.15288	Lucar Blade, for Cigar Lighter Connection (54190107)		1	
C.18916	Lucar Blade, for Cigar Lighter Connection (199279)		1	
C.16367	SWITCH, BELOW WINDSCREEN PILLARS, OPERATING MAP LIGHT ABOVE INSTRUMENT PANEL (LCS.21)	54—44	2	
C.17337	HEADLAMP DIPPER SWITCH, ON FACIA PANEL (80603/J)	54—45	1	
C.20305	ESCUTCHEON FOR HEADLAMP DIPPER SWITCH	54—46	1	

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.18981	WARNING LIGHT FOR SIDELAMPS (38232/A—WL.13)		1	FOR CARS EXPORTED TO ITALY
8826	Shade (319222)		1	
8827	Cover and Window Assembly (59360905)		1	
987	Bulb (987)		1	
C.16898	Bulb holder (54360731)		1	
C.16927	WARNING LIGHT FOR DIRECTION INDICATOR (38221/A—5.WL)	54—47	1	
8641	Window (54334281)		1	
8642	Body (54334280)		1	
987	Bulb (987)		2	
11135	Bulb Holder (319408)		2	
C.16661	WARNING LIGHT FOR HANDBRAKE AND BRAKE FLUID LEVEL (38220/A—WL.3/1)	54—48	1	
8096	Cover and Window (318896)		1	
8638	Lucar Blade, for Cable Connection (54190096)		1	
8639	Insulator, for Blade (54360574)		1	
8640	Lucar Blade, for Cable Connection (54190174)		1	
987	Bulb (987)		1	
C.19637	ESCUTCHEON FOR HANDBRAKE AND BRAKE FLUID LEVEL WARNING LIGHT	54—49	1	
C.16660	SWITCH, OPERATING HANDBRAKE AND BRAKE FLUID LEVEL WARNING LIGHT (31893/A—12.SA)	54—50	1	See also Handbrake Control
UFN.225/L	Nut, securing Switch to Bracket		2	
C.11724	WARNING LIGHT FOR CHOKE CONTROL (38147/B—WL.13)	54—51	1	
6806	Cover (319306)		1	
6807	Window (319305)		1	
987	Bulb (987)		1	
6808	Bulb Holder (554734)		1	
6809	Terminal Screw (100521)		1	
6810	Washer, for Terminal Screw (185012)		1	
C.16899	Distance Piece, at Choke Warning Light Mounting		1	
C.16660	SWITCH, OPERATING CHOKE CONTROL WARNING LIGHT (31893/A—12.SA)	54—52	1	
UFN.125/L	Nut, securing Switch		2	

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.17328	ESCUTCHEON, FOR CHOKE CONTROL LEVER	54—53	1	
BD.11802	PLATE ("COLD" "HOT" "RUN") FOR CHOKE CONTROL LEVER	54—54	1	
UFN.119/L	Nut , securing Escutcheon, Plate, and Mounting Bracket to Facia		2	
C.723/A	Washer , Shakeproof, under Nuts		2	
C.17909	LEVER, OPERATING CHOKE CONTROL	54—55	1	
C.17908	Quadrant Plate , between Lever and Mounting Bracket	54—56	1	
UFS.125/4R	Screw , Set, securing Quadrant Plate to Mounting Bracket		1	
UFN.125/L	Nut , on Setscrew		1	
C.724	Washer , Shakeproof, under Nut		1	
BD.11489	Ball Bearing , between Lever and Quadrant Plate	54—57	1	
C.17910	Leaf Spring , applying tension to Ball Bearing	54—58	1	
C.17911	Pivot Bolt , for Choke Control Lever	54—59	1	
C.8737/2	Nut , Self-Locking, on Pivot Bolt		1	
FW.105/T	Washer , Plain, under Nut		1	
C.17912	Knob , on Control Lever	54—60	1	
UCS.311/2H	Screw , Set, securing Knob to Control Lever		1	
C.17928	BRACKET, MOUNTING CHOKE CONTROL LEVER	54—61	1	
UFB.131/12R	Bolt , securing Mounting Bracket to Facia Bracket		1	
C.17366	Distance Piece , on Bolt		1	
UFN.131/L	Nut , on Bolt		1	
FG.105/X	Washer , Spring, under Nut		1	
C.18126	INNER CABLE, OPERATING CHOKE LINKAGE ON CARBURETTORS	54—62	1	
BD.11721	Pin , securing Cable to Operating Lever	54—63	1	
UCS.113/2R	Screw , Set, clamping Cable in Pin		1	
C.8667/20	Nut , Self-Locking, securing Pin to Operating Lever		1	
AW.104/T	Washer , Plain, under Self-Locking Nut		1	
C.18125	OUTER CASING FOR OPERATING CABLE	54—64	1	
C.18127	Insulating Sleeve , on Outer Casing	54—65	1	
C.15998	PIVOT FOR OUTER CASING	54—66	1	
UFS.119/4R	Screw , Set, securing Pivot		1	
C.5203/1	Washer , Special, on Setscrew		1	
BD.1708/2	Washer , Double Coil Spring, on Setscrew		1	
BD.11524	Grommet , for Outer Casing through Dash	54—67	1	

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.23878	HEADLAMP, COMPLETE (59309/A—F.700)		2	FOR ALL R.H. DRIVE CARS EXCEPT THOSE EXPORTED TO GIBRALTAR, HONG KONG, PORTUGUESE EAST AFRICA, OR SWEDEN
8077	Plate, retaining Sealed Beam Unit (554179)	55—1	2	
8171	Screw, securing Plate (186143)		6	
8595	Rim, seating Sealed Beam Unit (54520552)	55—2	2	
10763	Sealed Beam Unit (54522480)	55—3	2	
7764	Adaptor (553738)	55—4	2	
8598	Gasket, for Headlamp Body (554227)	55—5	2	
8173	Spring, retaining Seating Rim (554180)	55—6	2	
8599	Screw, Trimmer, for Beam Adjustment (554182)	55—7	4	
8600	Spring, on Trimmer Screw (554202)	55—8	4	
C.16796	HEADLAMP, COMPLETE (58666/B—F.700)		2	FOR ALL R.H. DRIVE CARS EXPORTED TO GIBRALTAR, HONG KONG, PORTUGUESE EAST AFRICA, OR SWEDEN.
8077	Plate, retaining Light Unit (554179)		2	
8171	Screw, securing Plate (186143)		6	
8595	Rim, seating Light Unit (54520552)		2	
8680	Light Unit (54520148)		2	
7764	Adaptor (553738)		2	
7765	Spring, retaining Bulb (556442)		2	
7763	Bulb (410) (45/40 Watt, clear)		2	
8598	Gasket, for Headlamp Body (554227)		2	
8173	Spring, retaining Seating Rim (554180)		6	
8599	Screw, Trimmer, for Beam Adjustment (554182)		4	
8600	Spring, on Trimmer Screw (554202)		4	
C.16795	HEADLAMP, COMPLETE (58665/B—F.700)		2	FOR L.H. DRIVE CARS ONLY Refer to List on Page 261 for countries affected.
7762	Light Unit (54522683)		2	
8612	Bulb (411) (45/40 Watt, Yellow)		2	
All other items are as Headlamp C.16796				
C.16797	HEADLAMP, COMPLETE (58667/B—F.700)		2	FOR L.H. DRIVE CARS ONLY Refer to List on Page 261 for country affected.
8613	Light Unit (54520883)		2	
All other items are as Headlamp C.16796				
C.1605	HEADLAMP, COMPLETE (58664/B—F.700)		2	FOR L.H. DRIVE CARS ONLY Refer to List on Page 261 for countries affected.
7762	Light Unit (54522683)		2	
All other items are as Headlamp C.16796				
C.23643	HEADLAMP, COMPLETE (59231/A—F.700)		2	FOR L.H. DRIVE CARS ONLY Refer to List on Page 261 for countries affected.
10465	Sealed Beam Unit (54522231)		2	
All other items are as Headlamp C.23878				
BD.27105/2	Screw, Set, securing Headlamps		8	
C.723/A	Washer, Shakeproof, on Setscrews		8	

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
HEADLAMP APPLICABILITY— L.H. DRIVE CARS ONLY				
PART NO.	FOR USE IN			
C.16795	Algeria, France, Morocco, Tangiers, or Tunisia			
C.16797	Austria			
C.16058	Belgium, Belgian Congo, Canary Isles, Curacao, Cyrenaica, Denmark, Finland, Germany, Holland, Iceland, Italy, Libya, Luxembourg, Norway, Portugal, Spain, or Switzerland			
C.23643	Brazil, Canada, Chile, Colombia, Cuba, Dominican Republic, Egypt, El Salvador, Greece, Guatemala, Haiti, Hawaii, Jordan, Lebanon, Madeira, Mexico, Newfoundland, Nicaragua, Panama, Persian Gulf, Peru, Philippines, Puerto Rico, Saudi Arabia, Syria, Uruguay, U.S.A., Venezuela, or Viet-Nam (South).			
C.16080	R.H. SIDE/FLASHER LAMP (WHITE/ AMBER) (52517/A—652)		1	} NOT REQUIRED FOR UNITED KINGDOM OR FOR CARS EXPORTED TO FRANCE, HOLLAND, ITALY, OR U.S.A.
8604	Lens (54572374)	55—9	1	
N.S.S.	Bezel (54571889)	55—10	1	
8606	Screw, securing Lens (106871)	55—11	3	
6524	Washer, retaining Screws (161385)	55—12	3	
8607	Gasket, seating Lens (54571885)	55—13	1	
3455	Bulb Holder, for Sidelamp (553780)		1	
989	Bulb, for Sidelamp (989)	55—14	1	
6538	Bulb Holder, for Flasher (573832)		1	
C.9126	Bulb, for Flasher (382)	55—15	1	
8615	Base (54571965)	55—16	1	
8614	Gasket, seating R.H. Lamp (54572030)	55—17	1	
C.16081	L.H. SIDE/FLASHER LAMP (WHITE/ AMBER) (52465/A—652)		1	} NOT REQUIRED FOR UNITED KINGDOM OR FOR CARS EXPORTED TO FRANCE, HOLLAND, ITALY, OR U.S.A.
8609	Base (54572000)		1	
	All other items are as R.H. Side/Flasher Lamp C.16080			
8608	Gasket, seating L.H. Lamp (54572031)		1	
C.25893	R.H. SIDE/FLASHER LAMP (WHITE/ AMBER) (52787—652)		1	} FOR UNITED KINGDOM ONLY
11139	Lens (54577274)		1	
	All other items are as for R.H. Side/Flasher Lamp C.16080			
8614	Gasket, seating R.H. Lamp (54572030)	55—17	1	

ELECTRICAL EQUIPMENT

Pert No.	Description	Plate No.	No. per Unit	Remarks
C.25894	L.H. SIDE/FLASHER LAMP (WHITE/AMBER) (52788—652)		1	} FOR UNITED KINGDOM ONLY
11139	Lens (54577274)		1	
8609	Base (54572000)		1	
	All other items are as for R.H. Side/Flasher Lamp C.16080			
8608	Gasket, seating L.H. Lamp (54572031)		1	
C.16082	R.H. SIDE/FLASHER LAMP (WHITE/WHITE) (52519/A—652)		1	REQUIRED FOR CARS EXPORTED TO FRANCE, HOLLAND, ITALY, OR U.S.A
8616	Lens (54572375)		1	
	All other items are as R.H. Side/Flasher Lamp C.16080			
8614	Gasket, seating R.H. Lamp (54572030)		1	
C.16083	L.H. SIDE/FLASHER LAMP (WHITE/WHITE) (52518/A—652)		1	REQUIRED FOR CARS EXPORTED TO FRANCE, HOLLAND, ITALY, OR U.S.A
8616	Lens (54572375)		1	
8609	Base (54572000)		1	
	All other items are as R.H. Side/Flasher Lamp C.16080			
8608	Gasket, seating L.H. Lamp (54572031)		1	
UFS.319/4H	Screw, Set, securing Side/Flasher Lamps		2	
UFS.319/7H	Screw, Set, securing Side/Flasher Lamps		4	
BD.18957/3	Distance Piece, $\frac{1}{2}$ " long, on Setscrews		4	
AG.102/X	Washer, Spring, on Setscrews		6	
C.16084	R.H. STOP/TAIL/FLASHER LAMP (RED/AMBER) (53866/D—651)		1	OPEN CARS ONLY. NOT REQUIRED FOR CARS EXPORTED TO U.S.A.
8617	Lens (54572372)	55—18	1	
6619	Strip (Chrome) over Joint of Lens (54571936)	55—19	1	
8606	Screw, securing Lens (106871)	55—20	2	
6524	Washer, retaining Screws (161385)	55—21	2	
8620	Gasket, seating Lens (54571934)	55—22	1	
6538	Interior Bulb Holder, Flasher (573832)		1	
C.9126	Bulb, Flasher (382)	55—23	1	
5311	Interior Bulb Holder, Stop/Tail (573828)		1	
C.9125	Bulb, Stop/Tail (380)	55—24	1	
9322	Reflex Reflector (54573735)	55—25	1	
8621	Spacer (Rubber) seating Reflector (54572032)	55—26	1	
8622	Bracket, supporting Reflector (54571938)	55—27	1	
9325	Screw, securing Support Bracket (54102090)	55—28	2	
8627	Base (54571939)	55—29	1	
8626	Gasket, seating R.H. Lamp (54571935)	55—30	1	

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.16085	L.H. STOP/TAIL/FLASHER LAMP (RED/AMBER) (53820/D—651)		1	OPEN CARS ONLY. NOT REQUIRED FOR CARS EXPORTED TO U.S.A.
8625	Base (54572040)		1	
	All other items are as R.H. Stop/Tail/Flasher Lamp C.16084			
8624	Gasket, seating L.H. Lamp (54572062)		1	
C.16086	R.H. STOP/TAIL/FLASHER LAMP (RED/RED) (53868/D—651)		1	OPEN CARS ONLY. FITTED TO CARS EXPORTED TO U.S.A.
8512	Lens (54572373)		1	
	All other items are as R.H. Stop/Tail/Flasher Lamp C.16084			
8626	Gasket, seating R.H. Lamp (54571935)		1	
C.16087	L.H. STOP/TAIL/FLASHER LAMP (RED/RED) (53867/D—651)		1	OPEN CARS ONLY. FITTED TO CARS EXPORTED TO U.S.A.
8512	Lens (54572373)		1	
8625	Base (54572040)		1	
	All other items are as R.H. Stop/Tail/Flasher Lamp C.16084			
8624	Gasket, seating L.H. Lamp (54572062)		1	
C.19854	R.H. STOP/TAIL/FLASHER LAMP (RED/AMBER) (54128/D—651)		1	FIXED HEAD MODELS ONLY. NOT REQUIRED FOR CARS EXPORTED TO U.S.A.
9324	Base (54573952)		1	
	All other items are as R.H. Stop/Tail/Flasher Lamp C.16084			
11137	Gasket, seating R.H. Lamp (54573001)		1	
C.19855	L.H. STOP/TAIL/FLASHER LAMP (RED/AMBER) (54129/D—651)		1	FIXED HEAD MODELS ONLY. NOT REQUIRED FOR CARS EXPORTED TO U.S.A.
9323	Base (54573951)		1	
	All other items are as R.H. Stop/Tail/Flasher Lamp C.16084			
11136	Gasket, seating L.H. Lamp (54573000)		1	

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.19856	R.H. STOP/TAIL/FLASHER LAMP (RED/RED) (54130/D—651)		1	FIXED HEAD MODELS ONLY. FITTED TO CARS EXPORTED TO U.S.A.
8512	Lens (54572373)		1	
9324	Base (54573952)		1	
	All other items are as R.H. Stop/Tail/Flasher Lamp C.16084			
11137	Gasket, seating R.H. Lamp (54573001)		1	
C.19857	L.H. STOP/TAIL/FLASHER LAMP (RED/RED) (54131/D—651)		1	FIXED HEAD MODELS ONLY. FITTED TO CARS EXPORTED TO U.S.A.
8512	Lens (54572373)		1	
9323	Base (54573951)		1	
	All other items are as R.H. Stop/Tail/Flasher Lamp C.16084			
11136	Gasket, seating L.H. Lamp (54573000)		1	
BD.20092/2	Screw, Set, $\frac{1}{2}$ " long, securing Stop/Tail/Flasher Lamps		2	
BD.20092/6	Screw, Set, $\frac{1}{2}$ " long, securing Stop/Tail/Flasher Lamps		4	
BD.18957/1	Spacer, on Setscrews		2	
AG.102/X	Washer, Spring, on Setscrews		6	
C.16063	FLASHER UNIT (35011/A—FL.5)	55—31	1	
UCS.313/8H	Screw, Set, securing Flasher Socket to Body		1	
C.18219	NUMBER PLATE ILLUMINATION LAMP (53993/A—705)		2	
8771	Body and Bulb Holder Assembly (54573381)	55—32	2	
BD.1063	Bulb (207)	55—33	2	
8772	Lens (54570704)	55—34	2	
8773	Gasket, under Lens (54570706)	55—35	2	
8774	Rim (54570708)	55—36	2	
8775	Shield (54570705)	55—37	2	
8776	Screw, securing Rim (54111081)	55—38	2	
BD.15746	Gasket, under Number Plate Illumination Lamps	55—39	2	
DAZ.408/8C	Screw, Self-Tapping, securing Lamps		4	
C.722	Washer, Shakeproof, on Self-Tapping Screws		4	
C.18724	REVERSE LAMP (52567/A—595)		1	
8714	Lens (576223)	55—40	1	NOT REQUIRED FOR CARS EXPORTED TO ALGERIA, FRANCE, MOROCCO, TANGIERS, OR TUNISIA.
8715	Rim, for Lens (576227)	55—41	1	
8716	Gasket, seating Lens (576228)	55—42	1	
8718	Screw, securing Lens (54111011)	55—43	2	
6524	Washer, retaining Screws (161385)	55—44	2	
6538	Bulb Holder (573832)		1	
C.9126	Bulb (382)	55—45	1	
8719	Grommet, Cable Entry (54572247)	55—46	1	
8720	Body (5457 3143)	55—47	1	
8717	Gasket, seating Lamp (576229)	55—48	1	

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.18844	REVERSE LAMP (52570/A—595)		1	} FITTED TO CARS EXPORTED TO ALGERIA, FRANCE, MOROCCO TANGIERS, OR TUNISIA.
8721	Lens (54573097)		1	
	All other items are as Reverse Lamp C.18724			
8717	Gasket, seating Lamp (576229)		1	
UFS.419/3H 8.723/A	Screw, Set, securing Reverse Lamp to Housing Washer, Shakeproof, on Setscrews		2 2	
BD.20754	HOUSING ASSEMBLY, MOUNTING REVERSE LAMP TO BODY	55—49	1	
DAZ.408/8C BD.8633/3	Screw, Self-Tapping, securing Housing Spire Nut, on Self-Tapping Screws		2 2	
C.1083	SWITCH, IN GEARBOX TOP COVER, OPERATING REVERSE LIGHT (31542—SS.10/1)	55—50	1	} See also Gearbox
C.4531	Gasket, under Switch (163682)	55—51	1	
C.19080	HORN (LOW NOTE) (69127/A—WT.618)		1	} Fitted from Chassis No. 1E. 1001 to 1E. 1062 1E. 10001 to 1E. 10771 1E. 20001 to 1E. 20362 1E. 30001 to 1E. 30856 except 1E. 20335
9979	Cover (54680655)		1	
8483	Bracket, on Horn (707095)		1	
8484	Contact Set (702687)		1	
8485	Diaphragm (702836)		1	
C.19081	HORN (HIGH NOTE) (69128/A—WT.618)		1	
8486	Diaphragm (702851)		1	
	All other items are as Horn C.19080			
UFN.125/L C.724	Nut, securing Horns to Bonnet Washer, Shakeproof, under Nuts		4 4	
C.22255	HORN (LOW NOTE) (54068078—9H)	55—52	1	
10209	Bracket, on Horn (54680686)		1	} Fitted to Chassis No. 1E. 1063 and subs. 1E. 10772 and subs. 1E. 20363 and subs. 1E. 30857 and subs. Also fitted to 1E. 20335
C.22254	HORN (HIGH NOTE) (54068079—9H)	55—52	1	
10209	Bracket, on Horn (54680686)		1	
C.25115	Bracket Assembly, on Front Frame Cross Member	55—53	2	
C.8667/1	Bolts, mounting Horns Nut, Self-Locking, securing Horns to Brackets		4	

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.17338	HORN RELAY (33209/D—6.RA)	55—54	1	
UFS.419/3H	Screw, Set, securing Horn Relay to L.H. Mudshield		2	
UFN.119/L	Nut, on Setscrews		2	
C.723/A	Washer, Shakeproof, under Nuts		2	
AW.102/T	Washer, Plain, under Shakeproof Washers		2	
C.16070	STEERING COLUMN HORN PUSH ASSEMBLY (33570/B—CC.5)	55—55	1	
8631	Ring, Knob retaining (54300576)		1	
8632	Plate, Upper Contact (54300575)		1	
8895	Cover and Lower Contact Plate Assembly (54300754)		1	
8633	Medallion (54300574)		1	
C.25254	DIRECTION INDICATOR/HEADLAMP FLASHER SWITCH (LESS COVERS) (34791/D—85.SA)	55—56	1	} See also Steering Column
10484	Spring (Nylon) operating Self-Cancelling Device (54320721)		1	
10485	Pivot Pin, for Operating Arm (54336527)		1	
C.23310	COVER ASSEMBLY FOR DIRECTION INDICATOR/HEADLAMP FLASHER SWITCH (54320450)	55—57	1	
C.25551	LOCK AND IGNITION SWITCH ASSEMBLY ON STEERING COLUMN		1	FITTED TO CARS EXPORTED TO DENMARK, GERMANY, AND SWEDEN. ALSO SUPPLIED TO SPECIAL ORDER. See also Steering Column
C.16452	ELECTRIC MOTOR, DRIVING RADIATOR FAN (78378/D—3.GM)	55—58	1	} See also Cooling System.
8643	Fixing Bolt (54100606)		4	
8562	Cover and Bearing, Commutator End (745768)		1	
8563	Brush Gear (54713564)		1	
8564	Armature (54711120)		1	
8565	Field Coil (54712958)		1	
8566	Bearing Bracket (54712325)		1	
8567	Dust Cover, for Bearing Bracket (54713890)		1	
C.18110	Grommet, mounting Fan Motor (748843)	55—59	4	}
C.8667/17	Nut, Self-Locking, securing Electric Motor to Bracket on Cross Member		4	
C.18111	Washer, Plain, under Nuts		4	
C.18559	THERMOSTAT, IN HEADER TANK, CONTROLLING FAN MOTOR	55—60	1	} See also Cooling System.
C.2475	Gasket, under Thermostat	55—61	1	
UFS.119/4R	Screw, Set, securing Thermostat		3	
AW.102/E	Washer (Copper) on Setscrews		3	
C.18916	Lucar Blade, for Cable Connection to Thermostat (199279)		1	

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.16062	SWITCH, FOR OPERATION OF STOP LAMPS (31802/D—HL.2)	55—62	1	
8575	WINDSCREEN WIPER MOTOR ASSEMBLY (75403/E—DL.3)	56—1	1	R.H. DRIVE CARS ONLY
8644	Commutator End Cover (743653)		1	
3509	Brush Set (729367)		1	
6551	Spring, tensioning Brushes (735631)		1	
7189	Armature (743929)		1	
8645	Coil (54713957)		1	
8646	Shaft and Gear (54713379)		1	
8643	Bolt, through fixing (54100606)		1	
8594	WINDSCREEN WIPER MOTOR ASSEMBLY (75404/E—DL.3)		1	L.H. DRIVE CARS ONLY
	For individual items, refer to Motor 8575			
BD.16718	Gasket, at Wiper Mounting	56—2	1	
UFS.125/4R	Screw, Set, securing Wiper Motor		4	
C.724	Washer, Shakeproof, on Setscrews		4	
8660	Plate, mounting Motor (54711590)	56—3	1	
8661	Rubber Seal, for Plate (54711593)	56—4	1	
8670	Cover, over Cam Mechanism (54712745)	56—5	1	
8636	WINDSCREEN WIPER LINK SET (54714605—DL.3)	56—6	1	
8683	Main Link Assembly (54710388)		2	
8651	L.H. Spindle Assembly (54710660)		1	
8652	R.H. Spindle Assembly (54710383)		1	
8653	Spindle Assembly, centre (with Switch) (54712765)		1	
8654	Contact Switch (54711260)		1	
5219	Nut, securing Spindles (153511)		3	
8655	Front Bush (745128)		3	
8656	Washer (Rubber) under Front Bushes (744551)		3	
8657	Rear Bush (54710417)		3	
8658	Mounting Bracket (54710460)		3	
8659	Mounting Strip (54710461)		1	
8683	MAIN LINK ASSEMBLY (54710388)		2	
8684	Snaplock Joint (54714167)		2	
8650	Locknut (156610)		2	
8647	ROTARY LINK (54710596)	56—7	1	
8648	PRIMARY LINK (54711297)	56—8	1	
8684	Snaplock Joint (54714167)		1	
8650	Locknut (156610)		1	

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
10079	ARM FOR WINDSCREEN WIPER (54715682)	56—9	3	R.H. DRIVE CARS ONLY
10080	ARM FOR WINDSCREEN WIPER (54715683)		3	L.H. DRIVE CARS ONLY
10232	BLADE FOR WINDSCREEN WIPER ARMS (54712820)	56—10	3	
C.15486	MAP LAMP (54057144—481)	56—11	1	
8064	Terminal Sleeve (555910)		1	
989	Bulb (989)		1	
BD.1814/1	Pop Rivet, securing Map Lamp		2	
C.17436	Insulator, for Map Lamp		1	
C.16498	INTERIOR LAMP (56075/A—674)	56—12	1	} FITTED ONLY TO OPEN MODELS
8602	Lens (54571954)		1	
8601	Gasket, seating Lens (54571955)		1	
8603	Base (54571956)		1	
C.9126	Bulb (382)		1	
DZZ.406/6C	Screw, Self-Tapping, securing Interior Lamp		2	
C.1094	Distance Washer, on Self-Tapping Screws		2	
C.18347	INTERIOR LAMP (60114)	56—13	1	} FITTED ONLY TO FIXED HEAD MODELS
BD.14049/1	Lens (01601)		1	
8703	Backplate and Bulbholder (60114/A)		1	
989	Bulb (989)		2	
DA.506/12C	Screw, Self-Tapping, securing Interior Lamp		2	
BD.8633/4	Spire Nut, on Self-Tapping Screws		2	
C.17757	INTERIOR MIRROR ASSEMBLY	56—14	1	REQUIRED ONLY FOR OPEN MODELS
C.17757/1	Mounting Boss, for Interior Mirror		1	
C.17757/2	Mirror Head		1	
C.20697	INTERIOR MIRROR ASSEMBLY (62577)	56—15	1	} REQUIRED ONLY FOR FIXED HEAD MODELS
C.20697/1	Base only		1	
C.16407/2	Head only		1	
C.20698	Packing (Alum) under Interior Mirror		1	
BD.13642/5	Screw, Set ($\frac{3}{8}$" long) securing Interior Mirror		1	
BD.13642/6	Screw, Set ($\frac{3}{8}$" long) securing Interior Mirror		2	

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.19909	WING MIRROR		2	FITTED TO CARS EXPORTED TO BELGIUM, DENMARK, FRANCE, GERMANY, HOLLAND, LUXEMBOURG, OR SWITZERLAND. ALSO SUPPLIED TO SPECIAL ORDER.
C.16061	BATTERY (54028638—FRV.11/7A)	56—16	1	
C.16473	BATTERY TRAY	56—17	1	
C.10640/2	Drain Tube, for Battery Tray (5" long)	56—18	1	
C.16474	BATTERY CLAMP	56—19	1	
C.19506	Pad (Rubber) for Battery Clamp	56—20	2	
C.16475	ROD, THROUGH CLAMP, SECURING BATTERY	56—21	2	
C.17084	Wing Nut, on Rods	56—22	2	
FG.204/X	Washer, Spring, under Wing Nuts	56—23	2	
C.24495	BATTERY CABLE (NEGATIVE TO EARTH) (54936450)		1	
UFS.137/4R	Screw, Set, securing Battery Earth Cable to Scuttle		1	
UFN.137/L	Nut, on Setscrew		1	
C.726	Washer, Shakeproof, on Setscrew		2	
FW.106/T	Washer, Plain, under Shakeproof Washer		1	
C.24496	BATTERY CABLE (POSITIVE) FROM BATTERY TO TERMINAL POST (801609)		1	
C.2609	Screw, securing Cables to Battery Posts (186111)		2	REQUIRED ONLY WHEN HOLE IN BATTERY POST IS ENLARGED
6826	Screw (Oversize) securing Cables to Battery Posts (186114)		2	
C.22257	TERMINAL POST ASSEMBLY (54934338)	6—24	1	
C.24393	BRACKET, MOUNTING TERMINAL POST	56—25	1	
UFS.119/3R	Screw, Set, securing Bracket to Control Box Bracket		2	
UFN.119/L	Nut, on Setscrews		2	
C.723/A	Washer, Shakeproof, under Nuts		2	
C.24497	CABLE FROM TERMINAL POST TO STARTER MOTOR (813784)		1	

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.24492	FORWARD HARNESS (54936418)		1	R.H. DRIVE CARS ONLY Fitted from Chassis No. 1E.1001 to 1E.1162 1E.20001 to 1E.20362 Except 1E.20335
C.24493	FORWARD HARNESS (54936419)		1	L.H. DRIVE CARS ONLY Fitted from Chassis No. 1E.10001 to 1E.10771 1E.30001 to 1E.30856
C.25247	FORWARD HARNESS (54937847)		1	R.H. DRIVE CARS ONLY Fitted from Chassis No. 1E.1163 to 1E.1164 1E.20363 to 1E.20370 Also fitted to 1E.20335
C.25614	FORWARD HARNESS (54938094)		1	R.H. DRIVE CARS ONLY Fitted to Chassis No. 1E.1165 and subs. 1E.20371 and subs.
C.25248	FORWARD HARNESS (54937848)		1	L.H. DRIVE CARS ONLY Fitted to Chassis No. 1E.10772 and subs. 1E.30857 and subs.
C.24498	R.H. BODY HARNESS (54936422)		1	
C.24499	L.H. BODY HARNESS (54936423)		1	
C.24490	INSTRUMENT PANEL HARNESS (54936420)		1	R.H. DRIVE CARS ONLY Fitted from Chassis No. 1E.1001 to 1E.1164 1E.20001 to 1E.20370
C.24491	INSTRUMENT PANEL HARNESS (54936421)		1	L.H. DRIVE CARS ONLY Fitted from Chassis No. 1E.10001 to 1E.10753 1E.30001 to 1E.30824
C.24929	INSTRUMENT PANEL HARNESS (54938100)		1	R.H. DRIVE CARS ONLY Fitted to Chassis No. 1E.1165 and subs. 1E.20371 and subs.
C.24930	INSTRUMENT PANEL HARNESS (54938101)		1	L.H. DRIVE CARS ONLY Fitted to Chassis No. 1E.10754 and subs. 1E.30825 and subs.
C.24586	ALTERNATOR CONVERSION HARNESS (54936451)		1	

ELECTRICAL EQUIPMENT

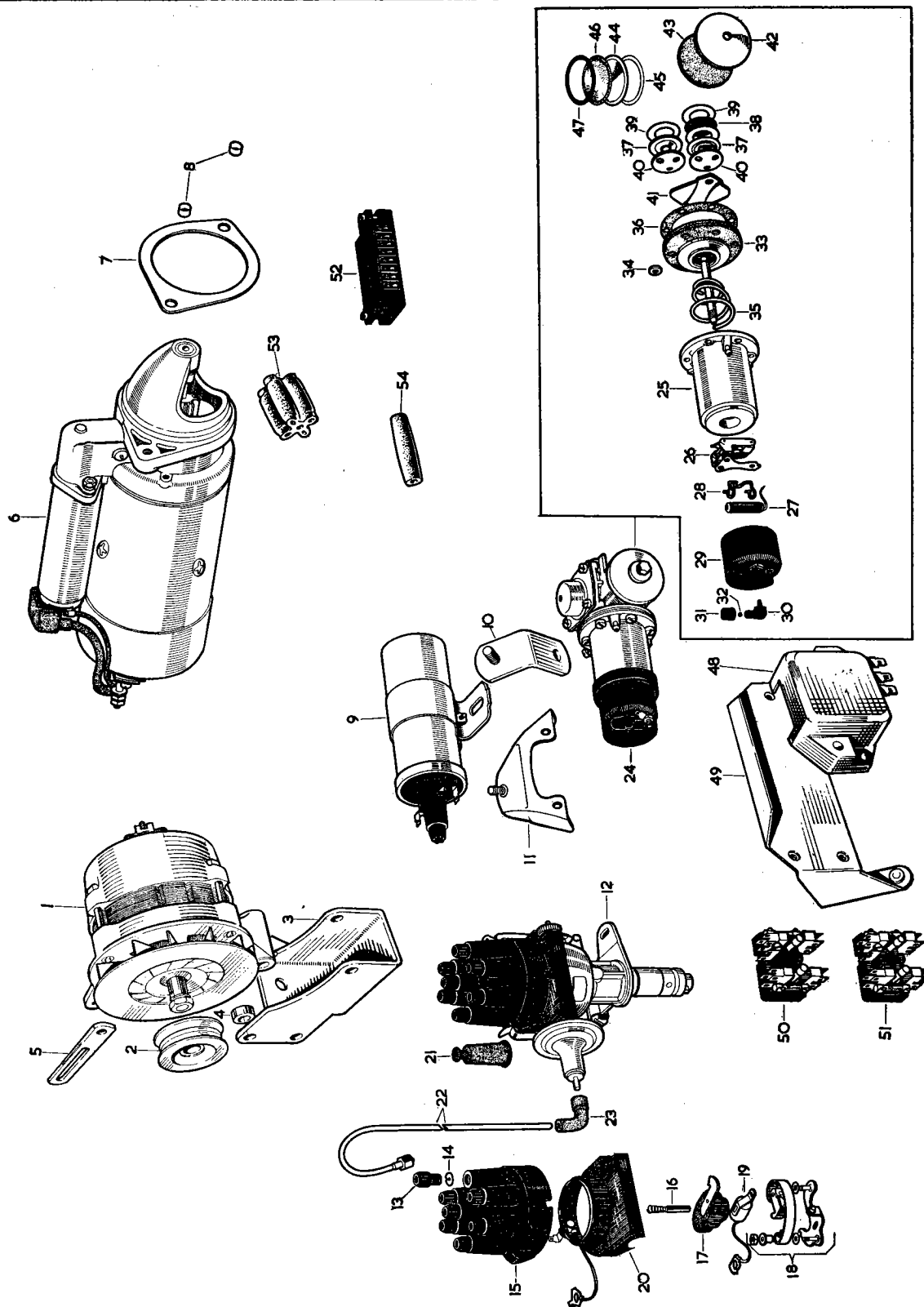
Part No.	Description	Plate No.	No. per Unit	Remarks
C25090	STEERING LOCK RELAY HARNESS (54937631)		1	} REQUIRED ONLY WHEN STEERING COLUMN LOCK IS FITTED
C.24158	STEERING LOCK RELAY (33252/A—6.RA)		1	
UFS.319/4H	Screw , Set, securing Steering Lock Relay to L.H. Mud-shield		1	
UFN.119/L	Nut , on Setscrew		1	
C.723/A	Washer , Shakeproof, under Nut		1	
AW.102/T	Washer , Plain, under Shakeproof Washer		1	
C.20332	FRONT LAMP HARNESS (54931440)		1	Fitted from Chassis No. 1E.1001 to 1E.1162 1E.10001 to 1E.10771 1E.20001 to 1E.20362 1E.30001 to 1E.30856 Except 1E.20335
C.25164	FRONT LAMP HARNESS (54937849)		1	Fitted to Chassis No. 1E.1163 and subs. 1E.10772 and subs. 1E.20363 and subs. 1E.30857 and subs. Also fitted to 1E.20335
ELECTRICAL CABLES				
C.24494	Cable , Ammeter, Ignition and Road Lights Switch Connector (54936424)		1	} REQUIRED ONLY WHEN STEERING COLUMN LOCK IS FITTED
C.24468	Cable , Starter Switch Connector (54936384)		1	
C.24500	Cable , Steering Column Lock Connector to Instrument Panel Wiring		1	
C.16917	Cable , Rev. Counter and Speedometer Illumination Lamp Connector (54947491)		1	
C.24655	Cable , Brake Fluid Level Warning Lamp Connector		1	
C.16922	Cable , Instrument Link (54947489)		1	} R.H. DRIVE CARS ONLY
C.18121	Cable , Radiator Fan Motor Connector (54948340)		1	
C.17356	Cable , R.H. Side Lamp Connector (54947494)		1	
C.17357	Cable , L.H. Side Lamp Connector (54947495)		1	
C.17376	Cable , Heater Motor Connection (54947486)		1	
C.17474	Cable , Interior Lamp Connector (54948356)		1	} OPEN CARS ONLY FIXED HEAD COUPE ONLY
C.17475	Cable , Interior Lamp Connector (54948216)		1	
C.18725	Cable , Reverse Lamp Switch Connector (54949135)		1	
C.18728	Cable , Reverse Lamp Connector (54949136)		1	
C.18982	Cable , Side Lamps Warning Lamp Connector (54949797)		1	
C.22140	Cable , Headlamp Flasher (54934172)		1	} REQUIRED ONLY FOR ITALY
C.16921	CONNECTOR (8-PIN MALE) FOR FRONT LAMP HARNESS (54947492)		1	
C.16997	Fixing Plate Assembly , for Male Connector		1	
UFS.125/3R	Screw , Set, securing Connector to Bonnet Diaphragm		3	
C.724	Washer , Shakeproof, on Setscrews		3	
C.17003	Washer (Sorbo) at Connector mounting		1	
C.18175	Washer (Hard rubber) at Connector mounting		1	

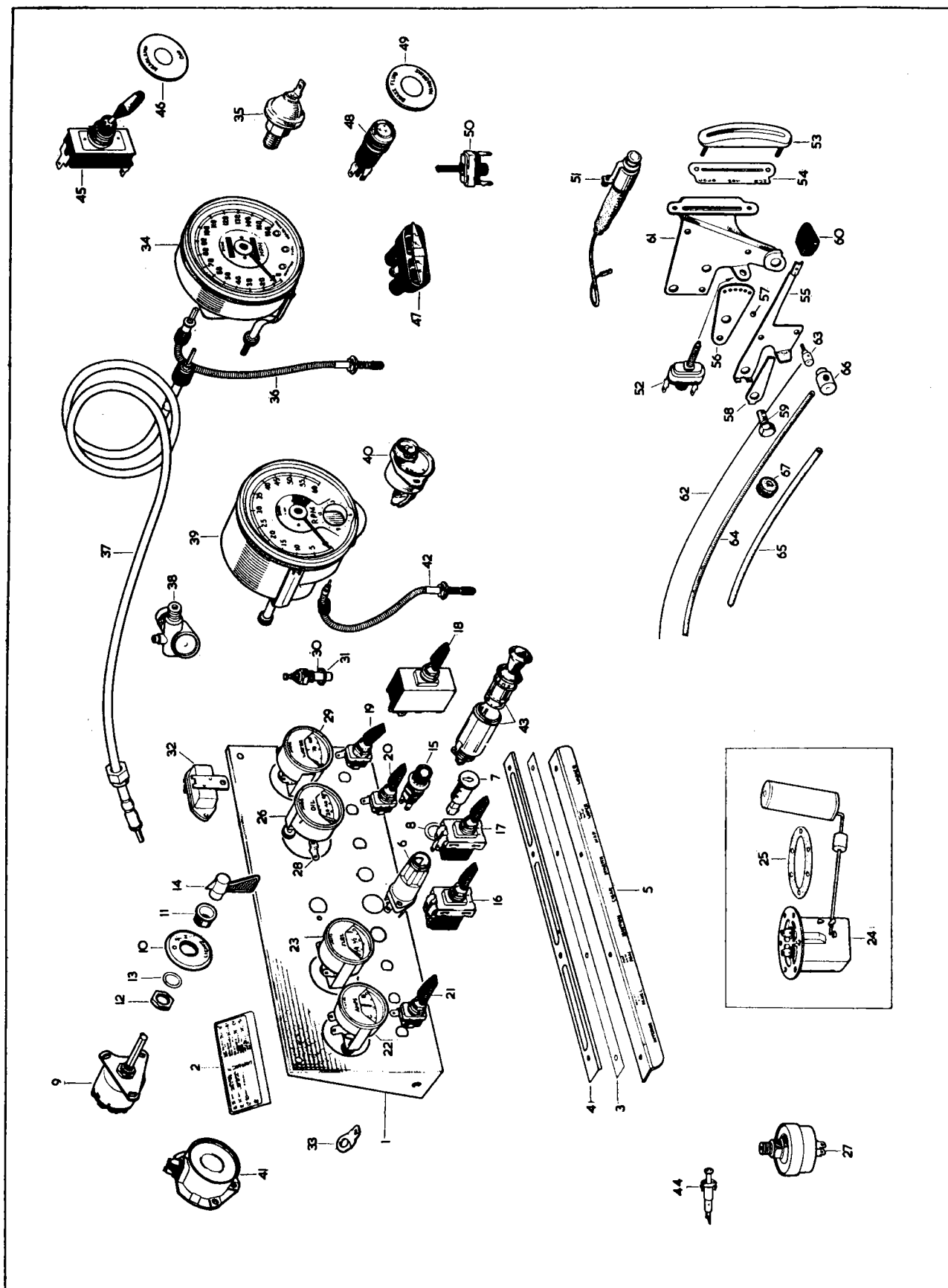
ELECTRICAL EQUIPMENT

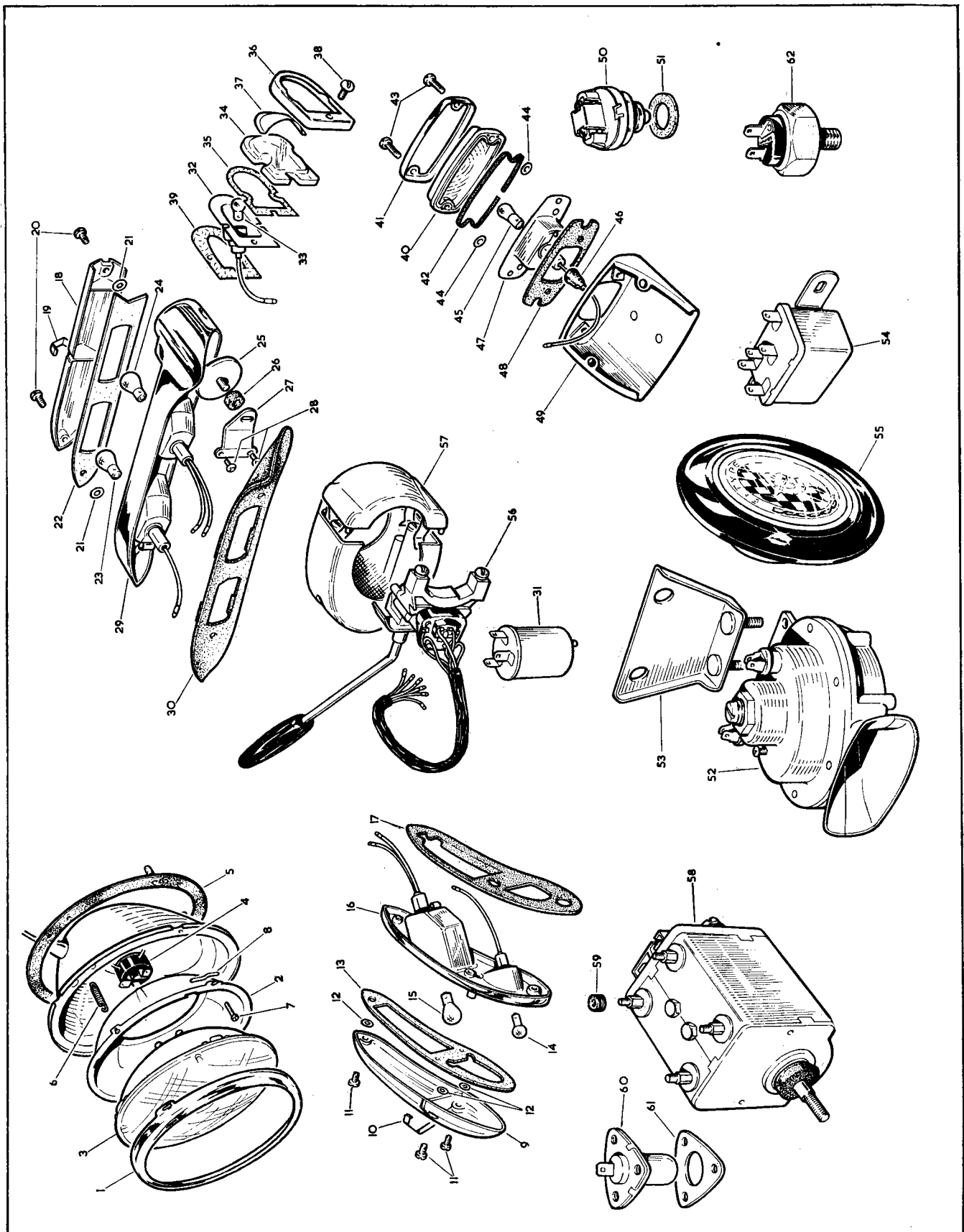
Part No.	Description	Plate No.	No. per Unit	Remarks
EARTH CABLES				
C.16919	Earth Cable, Engine to Body (54947493)		1	
C.16916	Earth Cable, for Instrument Panel (54947490)		1	
C.18699	Earth Cable, for Cigar Lighter		1	
C.25165	Earth Cable, for Horns		2	
EARTH CONNECTIONS AND FIXINGS				
C.15789	Lucar Blade, for earth connection of Instrument Panel, Screen Washer, Screen Wiper, and Brake Fluid Level Warning Lamp (54190038)		6	
C.5204	Earth Terminal, for Front Lamp Harness (860019)		2	
UFS.419/4H	Screw, Set, securing Rear Lamp Earth		2	
UFN.119/L	Nut, on Setscrews		2	
C.723/A	Washer, Shakeproof, under Nuts		2	
UFS.419/3H	Screw, Set, securing Wiper Earth connection		1	
RUBBER GROMMETS				
C.2706	Grommet, for Interior Lamp Door Switch Cables, Screen Washer Tube, Headlamp Cable, Speedo Cable and Screen Wiper Park Cable (859059)	See Remarks	7 required for L.H. Drive Cars 6 required for R.H. Drive Cars	
C.2706	Grommet, for Body Harness through Boot Front Panel (859059)	2	OPEN CARS ONLY	
C.1426	Grommet, for Forward Harness through Dash (858066)	1		
C.2850	Grommet, for Heater Control through Bulkhead and for Reverse Lamp (859341)	5		
C.975	Grommet, for Body Harness, Boot (54190324)	2	OPEN CARS ONLY	
C.975	Grommet, for Number Plate Lamp Harness, Boot (54190324)	2	FIXED HEAD COUPE ONLY	
C.976	Grommet, for Speedo Cable through Inner Dash (858064)	1		
C.976	Grommet, for Body Harness in Rear Quarters (858064)	2	FIXED HEAD COUPE ONLY	
C.977	Grommet, for Number Plate Lamp Harness (858065)	2	OPEN CARS ONLY	
C.977	Grommet, for Body Harness through Wheel Arch Diaphragms (858065)	2	FIXED HEAD COUPE ONLY	
C.17432	Grommet, for Speedo Cable (863123)	1	R.H. DRIVE CARS ONLY	
C.17432	Grommet, for Handbrake Cable (863123)	1		
BD.11524	Grommet, for Brake Fluid Warning Lamp connector and Choke Control Cable	2	R.H. DRIVE CARS ONLY	
BD.11524	Grommet, for Choke Control Cable	1	L.H. DRIVE CARS ONLY	
C.8016	Grommet, for Fan Motor Harness	1		
C.18110	Grommet, for Fan Motor Mounting (748843)	4		
C.2707	Grommet, for Steering Lock connector (859060)	1		
C.25393	Grommet, for Tail Lamps	2		
RUBBER PLUGS AND BOOTS				
C.4650	Rubber Boot, on Starter Motor Terminal (858266)	1		
C.5648	Rubber Plug, sealing hole for Screen Washer Tubing	1		
C.5648	Rubber Plug, sealing hole for Speedo Cable	1	R.H. DRIVE CARS ONLY	
BD.14771	Rubber Plug, sealing hole for Speedo Cable	1	L.H. DRIVE CARS ONLY	
BD.4616	Rubber Plug, sealing hole for Brake Fluid Warning Lamp Connector	1	L.H. DRIVE CARS ONLY	
CABLE STRAPPING (14' 0" LONG)				
C.17001			1	
C.17002	Stud, for Cable Strapping		43	

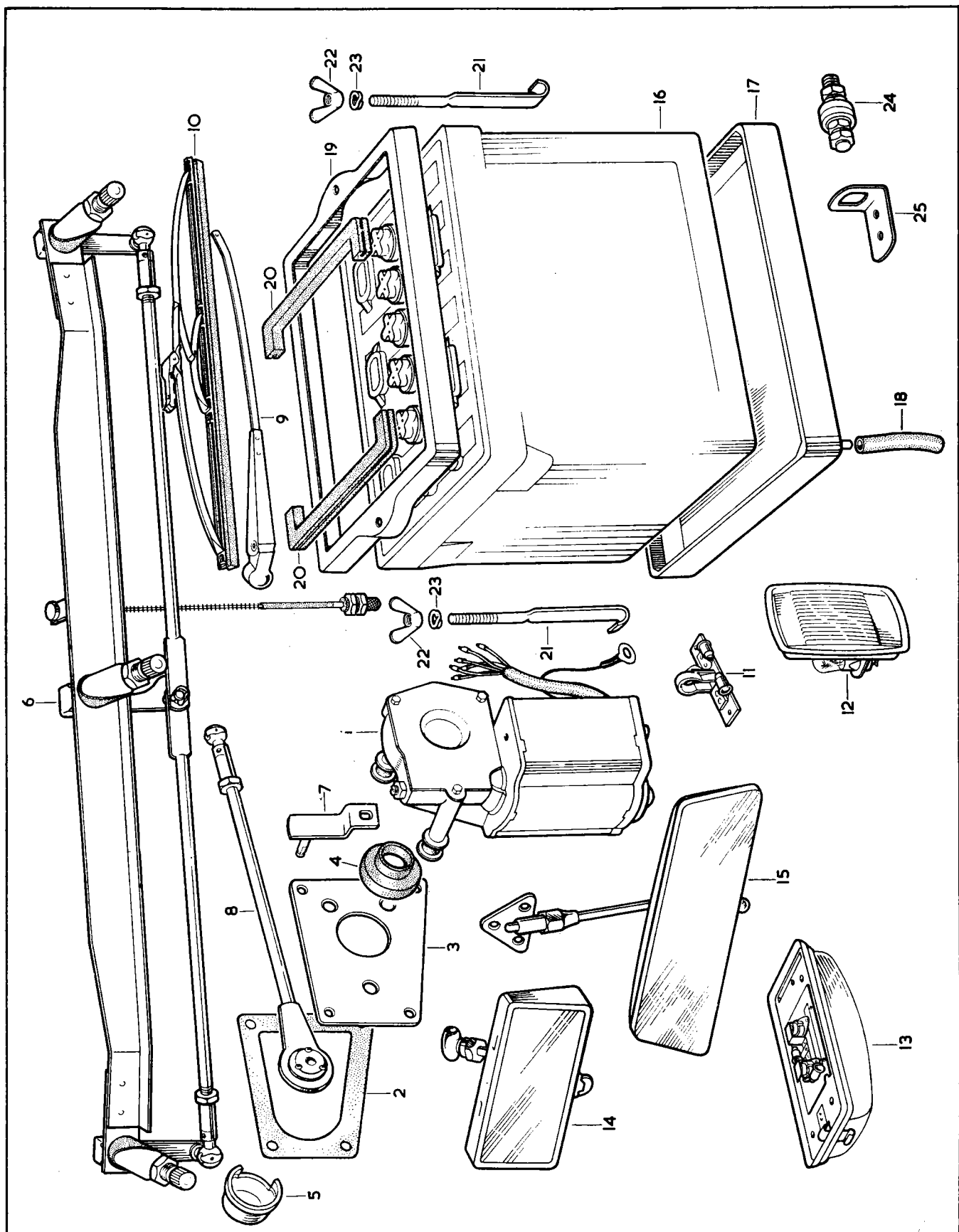
ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
CABLE CLIPS AND FIXINGS				
C.1040/1	Clip, securing Front Lamp Harness to Bonnet Sides (187079)		5	
C.1040/2	Clip, securing Forward Harness to R.H. Front Frame (187081)		1	
C.1040/2	Clip, securing Rear Lamp Harness (187081)		2	OPEN CARS ONLY
C.1040/4	Clip, securing Forward Harness to L.H. Front Frame (187085)		1	
C.1040/4	Clip, securing Vacuum Hose (187085)		3	L.H. DRIVE CARS ONLY
C.1040/5	Clip, securing Forward Harness at Heater Bracket (187044)		1	
C.1040/6	Clip, securing Petrol Pipes to Body Underframe (187004)		6	
C.1040/8	Clip, securing Speedo Cable (187047)		1	
C.1040/9	Clip, securing Rear Lamp Harness in Boot, Front Lamp Harness to R.H. side of Bonnet, and R.H. Body Harness to Pedal Box (187052)		6	
C.1040/12	Clip, securing Vacuum Pipe to Bulkhead (187042)		2	R.H. DRIVE CARS ONLY
C.1040/13	Clip, securing Hydraulic Brake Pipes to Toe Board (851536)		1	
C.1040/13	Clip, securing Brake Fluid Warning Lamp Connector to Bulkhead (851536)		1	R.H. DRIVE CARS ONLY
C.1040/14	Clip, securing Screen Washer Harness to Bulkhead and Side Lamp Connector to Bonnet (900402)		6	
C.1040/16	Clip, securing Panel Harness to Instrument Panel and Forward Harness to Pedal Box (187005)		3	
C.1040/17	Clip, securing Rear Lamp Harness at L.H. Side of Boot (187048)		1	
C.1040/20	Clip, securing Radiator Duct Shield to Front Sub-Frame (187034)		3	
C.1040/24	Clip, securing Clutch Pipes and Vacuum Flexible Hose (187008)	See Remarks	1	1 required for R.H. Drive Cars
C.18410	Clip, securing Forward Harness to Bonnet		1	
C.18128	Clip, securing Speedo Cable		1	L.H. DRIVE CARS ONLY
C.17410	Clip, securing Speedo Cable		1	
UFS.131/4R	Screw, Set, securing Clip		1	R.H. DRIVE CARS ONLY
UFN.131/L	Nut, on Setscrew		1	
C.725	Washer, Shakeproof, under Nut		1	
C.24469	Clip, securing Tail Lamp Harness		1	
UFS.419/4H	Screw, Set, securing Front Lamp Harness Clips to Bonnet		4	
UFN.119/L	Nut, on Setscrews		4	
C.723/A	Washer, Shakeproof, under Nuts		4	
UFS.119/3R	Screw, Set, securing Body Harness Clip to Pedal Housing		1	
UFN.119/L	Nut, on Setscrew		1	
C.723/A	Washer, Shakeproof, under Nut		1	
UFS.125/4R	Screw, Set, securing Screen Washer Harness and Side Lamp Connector Clips		6	
UFN.125/L	Nut, on Setscrews		6	
C.724	Washer, Shakeproof, under Nuts		6	
UFS.413/4H	Screw, Set, securing Rear Lamp Harness		4	
UFN.113/L	Nut, on Setscrews		4	
C.721	Washer, Shakeproof, under Nuts		4	
DAZ.406/6C	Screw, Self-Tapping, securing Brake Fluid Warning Light Connector Clips to Bulkhead		1	R.H. DRIVE CARS ONLY
UFS.419/3H	Screw, Set, securing Panel Harness to Instrument Panel		2	
C.8667/17	Nut, Self-Locking, on Setscrews		2	
UFS.419/3H	Screw, Set, securing Forward Harness Clip		1	
UFN.119/L	Nut, on Setscrew		1	
C.723/A	Washer, Shakeproof, under Nut		1	
BD.25771	Clip, securing Reverse Lamp Connector to Rear Panel		1	
BD.25772	Clip, securing Reverse Lamp Connector to Rear Panel		1	





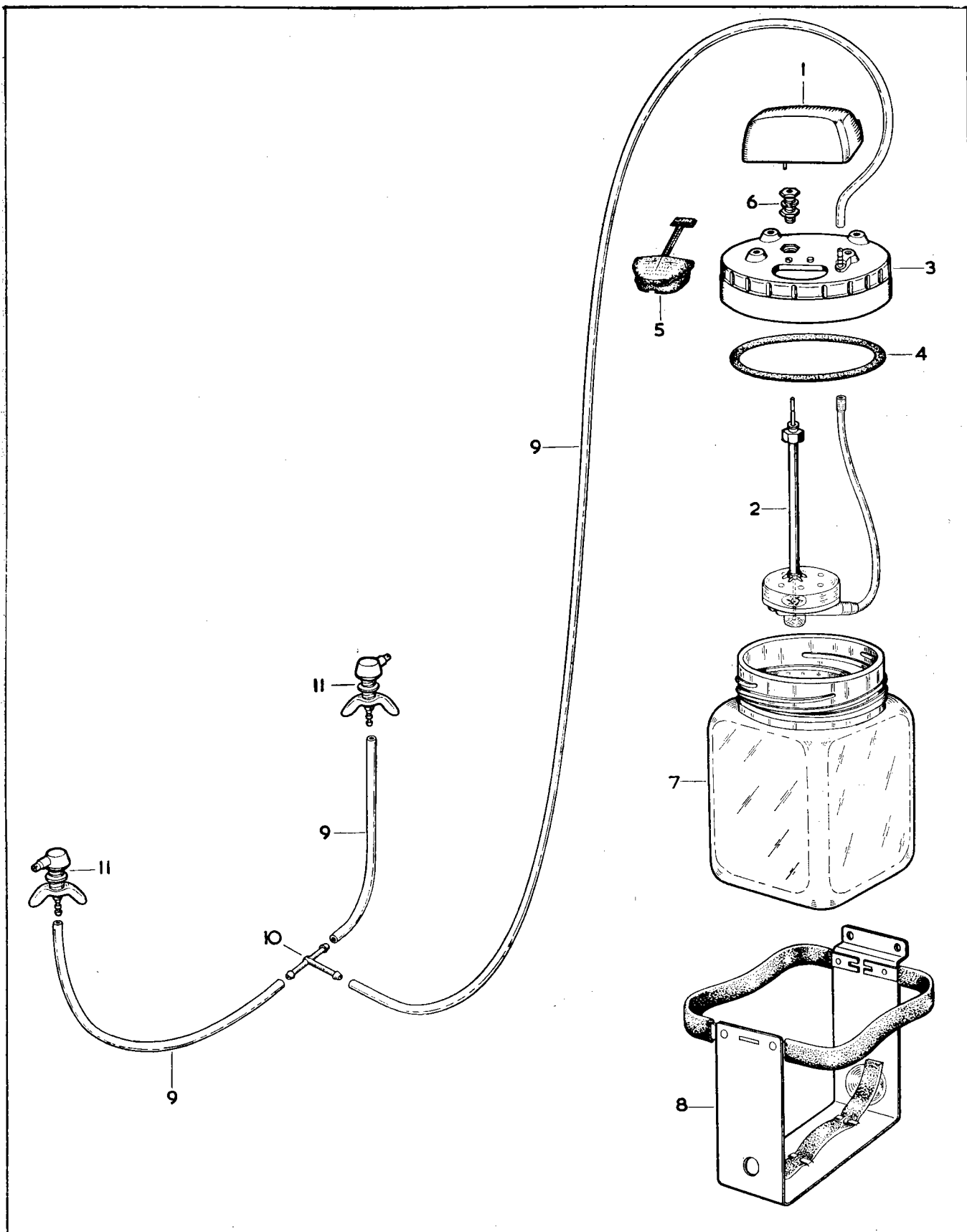




WINDSCREEN WASHER

FITTED FROM CHASSIS NO. IE.1001 TO IE.1164, IE.10001 TO IE.10753
IE.20001 TO IE.20370, IE.30001 TO IE.30824

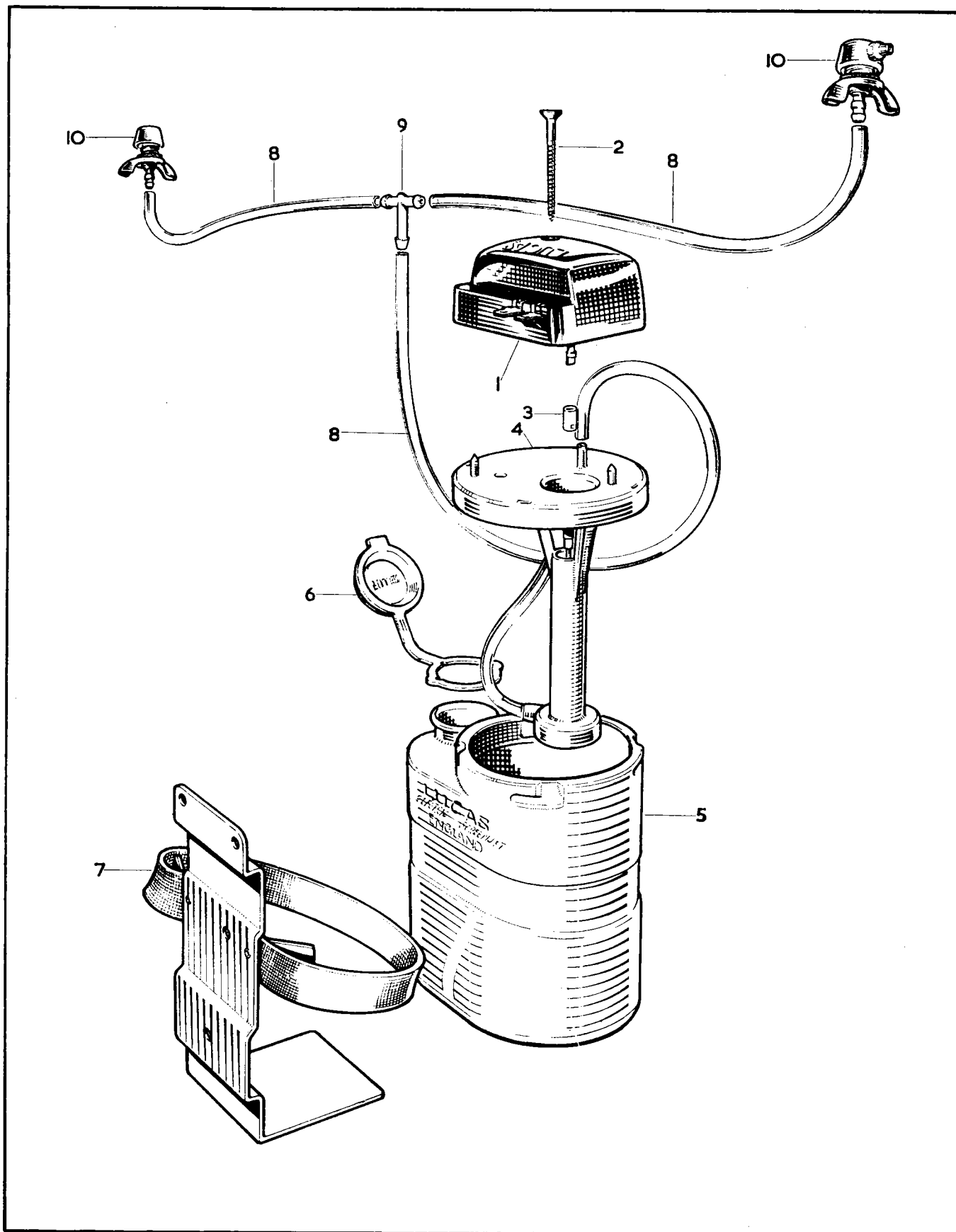
Part No.	Description	Plate No.	No. per Unit	Remarks
C.17004	WINDSCREEN WASHER UNIT COMPLETE WITH TUBES, "T" PIECE, AND JETS (54071196)		1	
8408	Motor, complete with Coupling (54711928)	58—1	1	
8035	Pump Assembly (295194)	58—2	1	
8036	Moulded Cover, for Reservoir (295138)	58—3	1	
8037	Gasket (Rubber) between Cover and Reservoir (295042)	58—4	1	
8038	Filler Cap (Rubber) (295043)	58—5	1	
8039	Union, securing Motor to Pump (54715154)	58—6	1	
8040	Reservoir (Glass) (295058)	58—7	1	
8041	Bracket, holding Reservoir (295061)	58—8	1	
UFS.419/8H	Screw, Set, securing Windscreen Washer Bracket to Dash		3	
C.723/A	Washer, Shakeproof, on Setscrews		3	
BD.18957/1	Distance Piece, on Setscrews		3	
UFS.419/3H	Screw, Set, sealing redundant Mounting Holes		3	
C.723/A	Washer, Shakeproof, on Setscrews		3	
8408	MOTOR, COMPLETE WITH COUPLING (54711928)	58—1	1	
8042	Contact Assembly, complete with Adjusting Screw (295251)		1	
8043	Brush Set (54711077)		1	
8044	Armature (295023)		1	
8990	Lucar Connector (54190172)		3	
C.16543/1	SCREEN WASHER TUBE (70" LONG)	58—9	1	
C.15644	"T" PIECE AT JUNCTION OF FLUID TUBES (295051)	58—10	1	
C.15645	JET ASSEMBLY (54711657)	58—11	2	



WINDSCREEN WASHER

FITTED TO CHASSIS NO. IE.1165 AND SUBS. IE.10754 AND SUBS.
IE.20371 AND SUBS. IE.30825 AND SUBS.

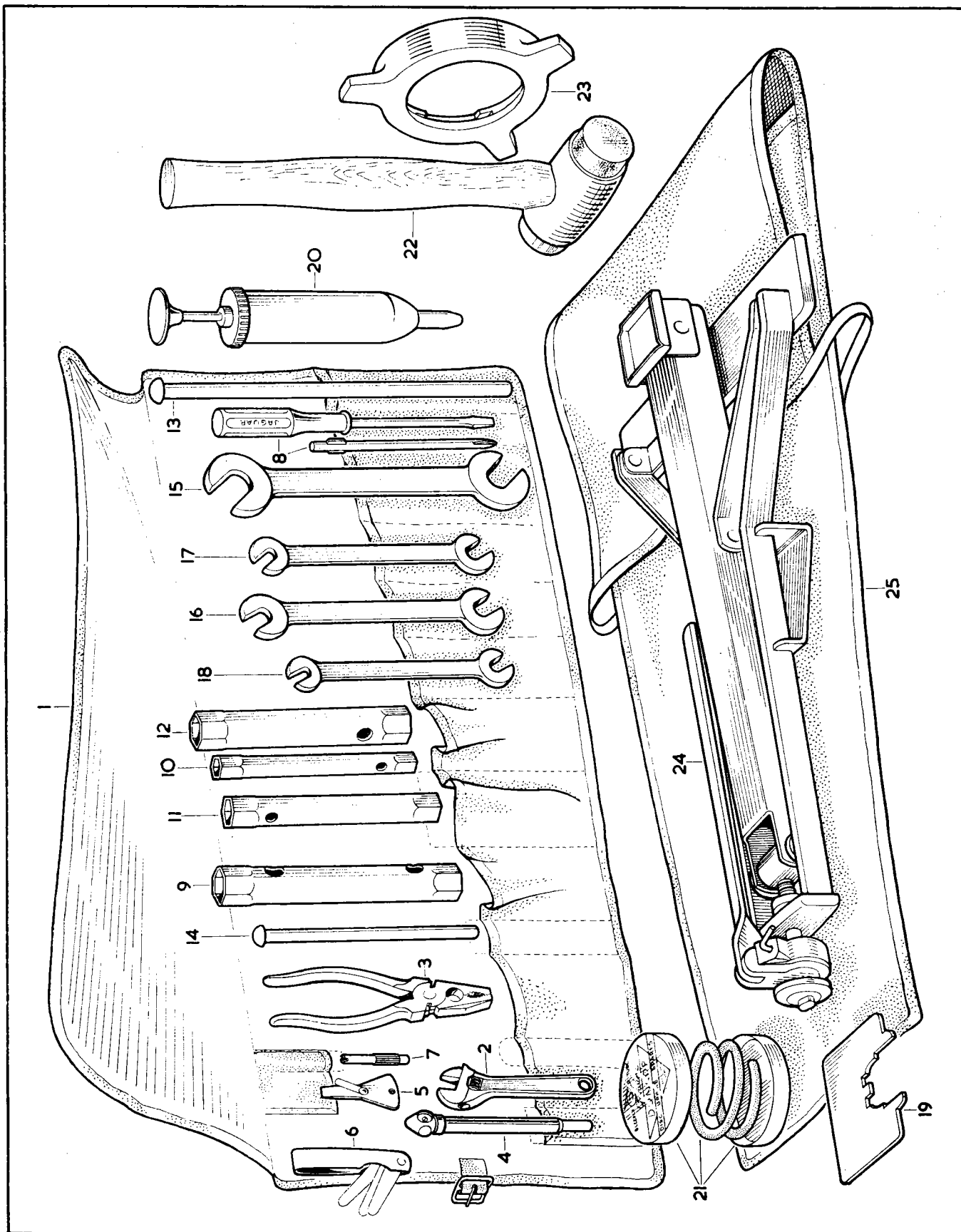
Part No.	Description	Plate No.	No. per Unit	Remarks
C.25438	WINDSCREEN WASHER UNIT COMPLETE WITH TUBES, "T" PIECE, AND JETS (54071313—5.SJ)		1	
11080	Motor, complete with Coupling (54717459)	59—1	1	
11081	Screw, securing Motor to Cover (54102956)	59—2	1	
11082	Coupling, between Motor and Pump (54718214)	59—3	1	
11083	Cover and Pump Assembly, complete with Coupling (54717203)	59—4	1	
11084	Reservoir (54713810)	59—5	1	
11085	Filler Cap, on Reservoir (54713627)	59—6	1	
11086	Bracket and Strap Assembly, holding Washer Unit (54713814)	59—7	1	
UFS.419/8H	Screw, Set, securing Windscreen Washer Bracket to Dash		3	
C.723/A	Washer, Shakeproof, on Setscrews		3	
BD.18957/1	Distance Piece, on Setscrews		3	
UFS.419/3H	Screw, Set, sealing Redundant Mounting Holes		3	
C.723/A	Washer, Shakeproof, on Setscrews		3	
11080	MOTOR, COMPLETE WITH COUPLING (54717459)	59—1	1	
8043	Brush Set (54711077)		1	
11088	Armature (54713009)		1	
8990	Lucar Blade (54190172)		2	
C.15643/1	SCREEN WASHER TUBE (70" LONG)	59—8	1	
C.15644	"T" PIECE AT JUNCTION OF FLUID TUBES (295051)	59—9	1	
C.15645	JET ASSEMBLY (54711657)	59—10	2	



TOOL KIT

Part No.	Description	Plate No.	No. per Unit	Remarks
C.5578	TOOL ROLL	60—1	1	
C.23296	Adjustable Spanner	60—2	1	
C.996	Pliers	60—3	1	
C.11753	Tyre Pressure Gauge	60—4	1	
C.5444	Screwdriver, for adjustment of Contact Breaker Points	60—5	1	
C.5587	Feeler Gauge	60—6	1	
C.993	Extractor, for Tyre Valve	60—7	1	
C.20482	Screwdriver (conventional and Phillips Head)	60—8	1	
C.10155	Box Spanner, for Sparking Plugs and Cylinder Head Nuts	60—9	1	
C.4094	Box Spanner ($\frac{7}{8}$" \times $\frac{1}{2}$" S.A.E.)	60—10	1	
C.4095	Box Spanner ($\frac{9}{16}$" \times $\frac{3}{8}$" S.A.E.)	60—11	1	
C.4096	Box Spanner ($\frac{3}{4}$" \times $\frac{7}{8}$" S.A.E.)	60—12	1	
C.2896	Tommy Bar (Long) for Box Spanners	60—13	1	
C.20825	Tommy Bar (Short) for Box Spanners	60—14	1	
C.4594	Open-Ended Spanner ($\frac{3}{4}$" \times $\frac{7}{8}$" A.F.)	60—15	1	
C.4595	Open-Ended Spanner ($\frac{9}{16}$" \times $\frac{3}{8}$" A.F.)	60—16	1	
C.4596	Open-Ended Spanner ($\frac{7}{8}$" \times $\frac{1}{2}$" A.F.)	60—17	1	
C.4638	Open-Ended Spanner ($\frac{11}{16}$" \times $\frac{3}{8}$" A.F.)	60—18	1	
C.3993	Valve Timing Gauge	60—19	1	
C.13269	Grease Gun (GC.3020)	60—20	1	
C.13620	Bleeder Tube, in Container	60—21	1	
C.992	Hammer (Copper and Rawhide)	60—22	1	
C.14927	Tool, for removal and fitting of Hub Caps	60—23	1	
C.20661	Jack (complete with integral Handle)	60—24	1	
BD.23688	Container, for Jack	60—25	1	

**FOR CARS EXPORTED TO
GERMANY OR SWITZERLAND**



OPTIONAL EXTRAS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.24484	CAR RADIO ASSEMBLY (RK/JA.16—980.VBW/NEGATIVE)		1	LONG AND MEDIUM WAVEBANDS ONLY
C.24487	Control Unit (920T/VCS)		1	
11140	Aerial Assembly (AW.90/60)		1	
10423	Loudspeaker (10—008/B)		1	
C.22934	Lead, for Loudspeaker (RMR.2440/12)		1	
10424	Battery Lead (RMR.2269/18)		1	
8274	Fuse, 3 amp. (RMH. 38825/F)		1	
8628	Condenser (1 mfd.) for Coil and Petrol Pump (RMO.1A/T11)		2	
C.5367	Condenser (1 mfd.) for Alternator (RMO.1A/T9)		1	
8678	Condenser (.25 mfd.) for Oil Pressure Transmitter (RMO.1W)		1	
8630	Condenser (1 mfd.) for Clock (RMO.1A/T8)		1	
8677	Transistor Cover (RMO.3743)		2	
C.24485	CAR RADIO ASSEMBLY (RK/JA.16—982.VBW/NEGATIVE)		1	MEDIUM WAVEBAND ONLY
C.24488	Control Unit (922T/VCS)		1	
10426	Aerial (AW.91/60)		1	
	All other items are as Car Radio Assembly C.24484			
C.24486	CAR RADIO ASSEMBLY (RK/JA.16—530.T/VA/NEGATIVE)		1	MEDIUM AND SHORT WAVEBANDS ONLY
C.24489	Control Unit (530.TB/VA)		1	
10426	Aerial (AW.91/60)		1	
	All other items are as Car Radio Assembly C.24484			
C.19909	WING MIRROR (MAGNATEX M2VC/6C)		2	
C.12816	PETROL FILLER CAP (LOCKING TYPE) (WB.7/8653)		1	
9212	FRONT SEAT SAFETY BELT (LAP/DIAGONAL FITTING) COMPLETE WITH ATTACHMENT BOLTS AND EYE BOLTS		2	

OPTIONAL EXTRAS

Part No.	Description	Plate No.	No. per Unit	Remarks
BD.22740	GLASS IN BACK DOOR (CLEAR GLASS) (ALTERNATIVE TO BD.22744)		1	ELECTRICALLY HEATED BACKLIGHT. FOR FIXED HEAD COUPE ONLY
BD.22744	GLASS IN BACK DOOR ("SUNDYM" GLASS) (ALTERNATIVE TO BD.22740)		1	
BD.27126	Seal (Rubber) around Back Door Glass		1	
C.20124	Fuse Connector		1	
C.20123	Backlight Connector		1	
C.15639	Grommet		2	
C.18341	Grommet		3	
BD.22655	Clip, for Fuse Connector		1	
DAZ.404/4C	Screw, Self-Tapping, securing Clip		1	
C.20081	Sail Eyelet and Ring		2	
C.17001	Strapping, holding Cables (7" long)		1	
C.17002	Stud, for Strapping		2	
5194	KEY FOB (11/721) (LEATHER) BEARING "JAGUAR" WINGS		1	PLEASE STATE COLOUR WHEN ORDERING
9036	KEY FOB (11/723) (LEATHER) COMPLETE WITH ENAMELLED "JAGUAR" BADGE		1	
C.25551	STEERING COLUMN LOCK AND IGNITION SWITCH		1	
C.24500	Connector Cable, for Steering Column Lock		1	
C.25090	Connector Cable, for Relay		1	
C.24158	Relay, Field Isolating (33252/A)		1	
BD.20687	DETACHABLE HARDTOP ASSEMBLY		1	
BD.22857	R.H. Attachment Bracket		1	
BD.22856	L.H. Attachment Bracket		1	
BD.20487/3	Screw, Set, securing Attachment Brackets to Hardtop		4	
BD.21516/6	Washer, Shakeproof, on Setscrews		4	
BD.541/31	Washer, Special, under Shakeproof Washers		4	
9223	HARDTOP FITTING KIT		1	FOR OPEN CARS ONLY
BD.23760	R.H. Mounting Bracket		1	
BD.23761	L.H. Mounting Bracket		1	
BD.5552/8	Screw, Set (Countersunk Head) securing Mounting Brackets		4	
BD.20092/2	Screw, Set (Cheese Head) securing Mounting Brackets		2	
C7.23/A	Washer, Shakeproof, on Setscrews		2	
C.3562	Washer, Special, on Setscrews		2	
BD.23469	Spacer, for Hoodsticks Mounting		2	
BD.23762	Bolt, securing Hardtop		2	

OPTIONAL EXTRAS

Part No.	Description	Plate No.	No. per Unit	Remarks
C.18925	FRONT NUMBER PLATE (SELF-ADHESIVE) WITH SILVER DIGITS		1	
C.18921	REAR NUMBER PLATE, WITH SILVER PEAK DIGITS		1	
DZZ.406/8C	Screw, Self-Tapping, securing Rear Number Plate		4	