

THE DEFINITIVE PARTS CATALOGUE

FIND US...

With over 30 years experience in supplying Jaguar parts, SNG Barratt Group are the World's largest independent specialists, with a Head Office in the UK and branches in the USA, France and Holland. We stock and supply parts for Jaguar cars from 1949 right through to the present day.



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KEEPING JAGUARS PURRING

ALL OVER THE WORLD

EXPERIENCE, KNOWLEDGE & EXPERT ADVICE

MULTILINGUAL STAFF TO HELP CUSTOMERS WORLDWIDE

EXTENSIVE WAREHOUSES

1-2 DAY SHIPPING

24 HOUR ONLINE ORDERING & UP-TO-DATE STOCK AVAILABILITY

INTERACTIVE PARTS SEARCH & FREE CATALOGUES

JAGUAR XK150...

With production from 1957 through to 1961, the XK150 shows much more radical changes to the body style than the previous 2 models. The car has a much straighter wing line and a wider bonnet. The front bumper, while still heavier like the XK140, has a centre depression which exposes the bottom of the wider radiator grille. The windscreen is no longer split and the car has a much larger rear window.

Later XK150s were made with larger light housings and separate reflectors. The OTS now sports wind-up windows, with the removable soft-top stowed behind the seats when not in use. The FHC and DHC have 2 small rear seats like in the XK140, with the steel roof of the FHC being substituted for a fully lined folding soft-top in the DHC.



This extensive catalogue documents the wide range of XK150 parts that SNG Barratt stock, manufacture and develop. You will find both original equipment and new, uprated parts throughout and each part can be identified using the simple method below.

Use the illustration in each section to identify the component that you require. Note the indicated item number and find the corresponding number in the section listing. There you will see our part number for that item, the item description, and to its right, the quantity required per car. Very often this will be the original Jaguar part number, thus allowing you to refer to an original factory parts catalogue if more detail is required.

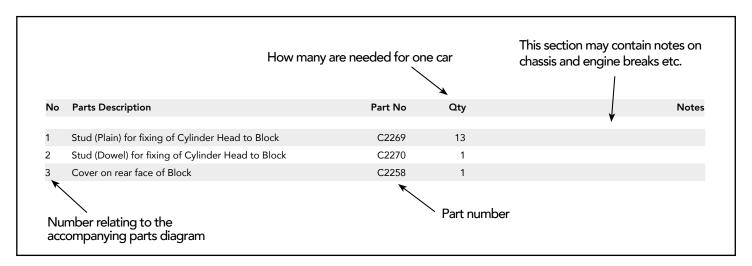
We have documented all of the original Jaguar part numbers and the majority are available to order, however some parts that we have listed are no longer available and are there purely for reference purposes and to aid parts searches. Our easy-to-use online Parts Finder allows you to search for items using the part number, enabling you to see photographic images of any items you may wish to purchase before buying.

USEFUL ABBREVIATIONS USED THROUGHOUT:

LHF / RHR LEFT-HAND FRONT / RIGHT-HAND REAR LHD / RHD LEFT HAND DRIVE / RIGHT HAND DRIVE

NLA NO LONGER AVAILABLE NSS NOT SOLD SEPARATELY

A/R AS REQUIRED



Please complete this section as accurate vehicle information at your finger tips will prove to be invaluable. Very often identifying the correct part for you car can be all down to chassis or engine number. These details can best be found on the car itself, as registration documents can often prove to be incorrect due to engine swaps and vehicle upgrades that the DVLA have not been advised of.

YOUR CUSTOMER NUMBER:
CHASSIS NUMBER:
ENGINE NUMBER:
GEARBOX NUMBER:

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ALUMINIUM FLYWHEEL

Made to the very highest specification, offering an outstanding performance increase when fitted to a standard or high performance XK engine.

C4809U

PARTS HIGHLIGHT



OIL COOLER KIT

Keeps engine temperatures lower; ideal for cars kept in hotter climates or for tourers.

SBS1085

UPGRADE ENGINE...

SNG Barratt stocks a wide range of upgrades to enhance the engine performance of your XK150. Here are just a few examples of the wide range of engine upgrades available; please contact our team for full details.



REAR CRANKSHAFT SEAL CONVERSION

This conversion prevents oil loss by replacing the original style seal with a modern rubber type. The crank will require machining to facilitate fitment.

C19687/1 TIN SUMP

C19687/2 ALUMINIUM SUMP



UPRATED VALVE SPRING SET

A set of valve springs with a stiffer spring rate.

VSP480PU



COMPOSITE CYLINDER HEAD GASKET

Made from modern composite materials, this gasket is a vast improvement on the old pressed steel type.

C19112U 3.4 ENGINES C19113U 3.8 ENGINES



SPIN ON OIL FILTER KITS

Take the hassle out of a filter change with modern filtration technology and no more canister seals or a messy garage floor!

OFK16



AT SNG BARRATT, WE AIM TO DELIVER ABSOLUTE QUALITY

That's why we've teamed up with MAHLE Piston Systems to offer the most robust, reliable piston components to keep the **heart** of your Jaguar beating stronger, for longer.

All pistons and bearings are manufactured in the USA to the exact specifications of Original Equipment parts.



ENGINE PISTON SETS



PISTON LINERS



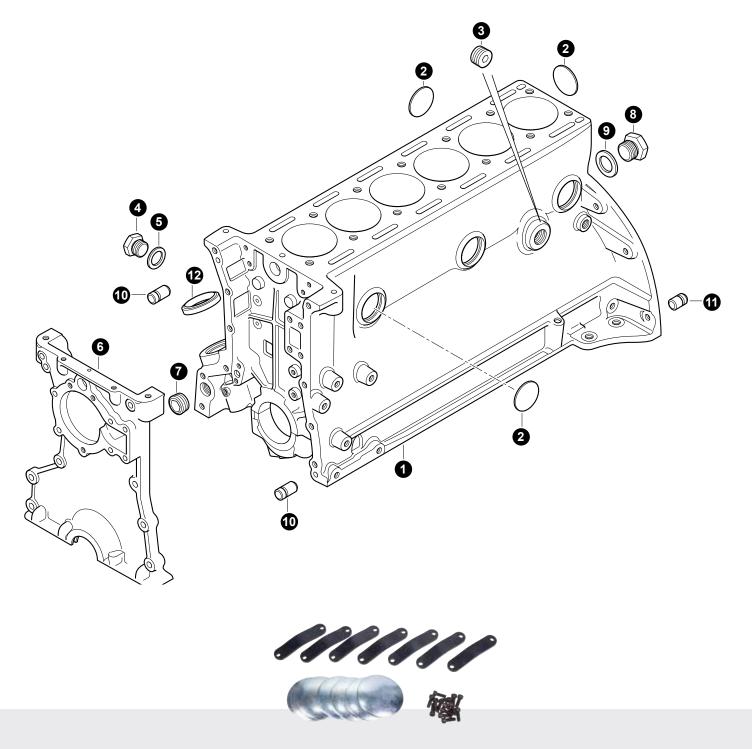
PISTONS & LINERS COMPLETE SET

Give your XK150 the ultimate upgrade...

See pages 14-15 for full listings and information on XK140 pistons.



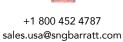
ENGINE CYLINDER BLOCK



ENGINE CORE PLUG STRAP KIT C315FK

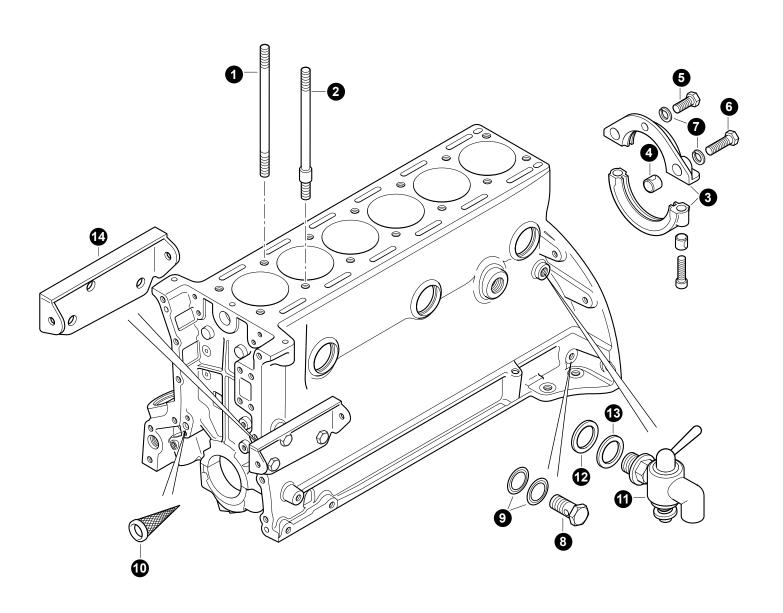
Prevents your core plugs from popping out; comes with drill, tap, straps and plugs with complete instructions.





No	Parts Description	Part No	Qty	Notes
1	Cylinder Block	C15951	1	For 3.4 Litre Engines
	•	C16020	1	For 3.8 Litre Engines
	Plug for Oil Filter Flange	C15867	1	
2	Core Plug (Welch Washer) at each side and at rear of Cylinder Block	C315	7	
	Core Plug (Welch Washer) at right hand side of Cylinder Block	C317	1	
3	Plug (1" Briggs) on left hand side of Cylinder Block, sealing aperture for heater element	C5022	1	
4	Plug (1/2" A.N.F.) at right hand side of Cylinder Block, sealing oil gallery apertures	C2352	6	
5	Washer (Copper) on Plugs	C2296/3	6	
6	Front Timing Cover	C8614	1	
	Expansion Plug	C16862	1	For 3.8 Litre Engines
	Screw, Set, for Water Jet hole	UFS131/3R	4	For 3.8 Litre Engines
	Copper Washer, on Setscrews	FW105/E	4	For 3.8 Litre Engines
7	Plug (7/8" A.N.F.) in front end of oil gallery	C2305	1	
8	Headed Plug (7/8" A.N.F.) in rear end of oil gallery	C2157	1	
9	Washer (Copper) on Plug	C2296/2	1	
	Screwed Plug at rear of Cylinder Block	C11530	1	
	Washer (Copper) for Screwed Plug	C11531	1	
10	Dowel for location of Timing Cover on front of Cylinder Block and between Bearing Caps and Cylinder Block	C13479	16	
11	Dowel for location of Clutch Housing on rear face of Cylinder Block	C13478	2	
12	Sealing Ring, in Distributor aperture on Cylinder Block	C2430	1	
	Screw, Set, securing Distributor in Cylinder Block	NS125/4D	1	
	Washer, Shakeproof, on Setscrew	C724	1	
	Washer, Plain, on Setscrew	FW104/T	1	
	Plug, in aperture for Distributor drive lubrication	NS119/2D	1	
	Washer (Copper) on Plug	AW102/E	1	
	Bolt, securing Bearing Caps	C2262	14	
	Washer, locking bolts on centre, intermediate and rear Bearing Caps	C2425	11	
	Washer, locking bolts on front Bearing Cap	C2427	2	
	Liner for Cylinder Block	C2461	6	For 3.4 Litre Engines
		C13791	6	For 3.8 Litre Engines

ENGINE CYLINDER BLOCK FITTINGS







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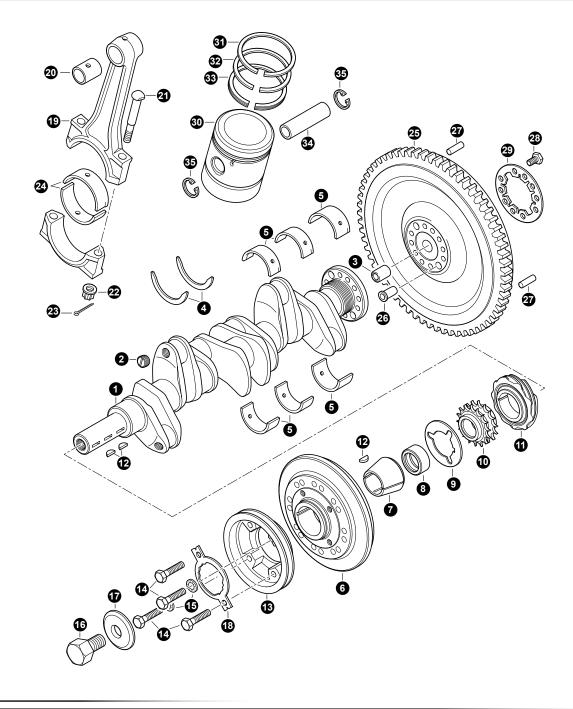


No	Parts Description	Part No	Qty	Notes
1	Stud (Plain) for fixing of Cylinder Head to Block	C2269	13	
2	Stud (Dowel) for fixing of Cylinder Head to Block	C2270	1	
3	Cover Assembly on rear face of Cylinder Block	C14400	1 Fitted fro VA.1398	m Engine No. V.1001 to V.7459 & VA.1001 to 3. VS.1001 to VS.2182. VAS.1001 to VAS.1084
	Cover Assembly on rear face of Cylinder Block	C16317	1 Fitted	to Engine No. V.7460 and subs. VA.1399 and subs. VS.2183 and subs. VAS.1085 and subs.
4	Ring Dowel, between Rear Cover and Cylinder Block	C2373	2	
5	Bolt, Centre, securing Rear Cover to Cylinder Block	NB131/7D	1	
6	Bolt, Outer, securing Rear Cover to Cylinder Block	NB131/8.5D	2	
7	Spring Washer on Bolts	FG105/X	3	
	Ring Dowel, between Sealing Ring and Rear Cover	C2394	2	
	Cap Screw, securing Sealing Ring to Rear Cover	C2470	2	
8	Union, connecting oil feed pipe to Cylinder Block	C5846	1	
9	Washer (Copper) at each side of union	C4146	2	
10	Filter Gauze, In Cylinder Block, Behind Hydraulic Chain Tensioner	C13457	1	
11	Water Drain Tap for LH side Of Cylinder Block	C2354	1	
12	Washer (Copper) on Drain Tap	C2296/3	1	
13	Washer (Fibre) on Drain Tap	C316	2	
14	Bracket, mounting Dynamo	C8619	1	
	Screw, Set securing Mounting Bracket to Cylinder Block	NS137/6D	3	
	Washer, Spring, on Setscrews	FG106/X	3	
	Bolt, securing Dynamo to Mounting Bracket	NB131/8D	2	
	Nut on Bolts	C8737/2	2	



ENGINE CRANKSHAFT, PISTONS & FLYWHEEL

No	Parts Description	Part No	Qty	Notes
1	Crankshaft	C4808	1	
2	Screwed Plug, in Crankshaft Journals	C4283	6	
3	Bush, in rear end of Crankshaft, for Gearbox Primary Shaft	C2226	1	
4	Thrust Washer, for centre Bearing Cap	C2316	2	.091"/.093"
		C2316/1	2	.095"/.097"
5	Main Bearing Set	M7118LC#	1 Set	Standard
		M7118LC/10#	1 Set	+10 Oversize
		M7118LC/20#	1 Set	+20 Oversize
		M7118LC/30#	1 Set	+30 Oversize



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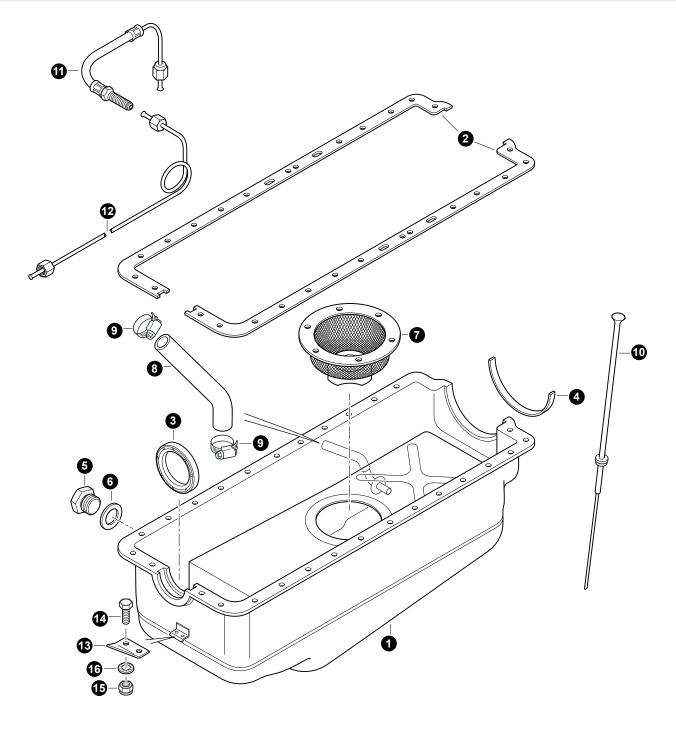


No	Parts Description	Part No	Qty	Notes
6	Crankshaft Damper Assembly	C8241	1	For 3.4 Litre Engines
		C15274	1	For 3.8 Litre Engines
7	Cone, for centre of hub	C2466	1	
8	Distance piece, on Crankshaft, behind Damper	C2173	1	
9	Oil Thrower, behind Distance Piece	C2283	1	
10	Gear, for Timing Chain	C2170	1	
11	Gear, for Oil Pump Drive	C2314	1	
12	Key, locking Cone to Damper Hub and Crankshaft, and Gears for Timing Chain and Oil Pump to Crankshaft	C757	4	
13	Pulley, on Crankshaft, for Fan Belt	C7275	1	Engine No. V.1001 to V.5732. VS.1001 to VS.1522
		C14589	1	Engine No. V.5733 and subs. VS.1523 and subs.
		C14589	1	For 3.8 Litre Engines
14	Bolt, securing Pulley to Damper Hub	NB131/11F	4	
15	Washer, Shakeproof, on Bolts	C725	2	
16	Bolt, securing Damper to Crankshaft	C5896	1	
17	Washer, behind Bolt	C2468	1	
18	Tab Washer, locking Bolt	C2467	1	
19	Connecting Rod	C7917	6	
20	Bearing, Small End	C2439	6	
21	Bolt, securing Caps to Connecting Rod	C3944	12	
22	Nut, on Bolts	C2361	12	
23	Split Pin, locking Nuts	L103.5/8U	12	
24	Bearing, Big End	B6545LC#	1 Set	Standard
		B6545LC/10#	1 Set	+10 Oversize
		B6545LC/20#	1 Set	+20 Oversize
		B6545LC/30#	1 Set	+30 Oversize
		B6545LC/40#	1 Set	+40 Oversize
25	Flywheel	C4809	1	
26	Dowel, in centre of Flywheel	C2313	2	
27	Dowel, on outer face of Flywheel	C7182	2	
28	Screw, Set, securing Flywheel to Crankshaft	C4855	10	
29	Plate, locking Setscrews	C4810	1	
30	Engine Pistons, 3.4	11546/SET	6	8:1 Compression Ratio
		13243/SET	6	9:1 Compression Ratio
	Engine Pistons, 3.8	18393/SET	6	8:1 Compression Ratio
		20615/SET	6	9:1 Compression Ratio
31	Pressure Ring, Upper	C11954	6	For 3.4 Litre Engines
		C13796	6	For 3.8 Litre Engines
32	Pressure Ring, lower	C11955	6	For 3.4 Litre Engines
		C13797	6	For 3.8 Litre Engines
33	Scraper Ring	C5832	6	For 3.4 Litre Engines
		C13798	6	For 3.8 Litre Engines
34	Gudgeon Pin, retaining Piston to Connecting Rods	C3104	6	For 3.4 Litre Engines
		C13827	6	For 3.8 Litre Engines
35	Circlip, securing Gudgeon Pins in Pistons	C3964	12	



ENGINE OIL SUMP

No	Parts Description	Part No	Qty	Notes
1	Steel Oil Sump Assembly	C12938	1	
2	Gasket, between Oil Sump and Cylinder Block	C16319	2 halves	
3	Seal, at front end of Oil Sump	C8593	1	
4	Seal (Cork Rubber) at rear end of Oil Sump	C2302/5	1	Fitted from Engine No. V.1001 to V.7459. VA.1001 to VA.1398. VS.1001 to VS.2182. VAS.1001 to VAS.1084
		C16315	1	Fitted to Engine No. V.7460 and subs. VA.1399 and subs. VS.2183 and subs. VAS.1085 and subs.







No	Parts Description	Part No	Qty	Notes
5	Drain Plug, for Oil Sump	C2364	1	
6	Washer (Copper) on Oil Sump Drain Plug	C2296/1	1	
	Screw, Set, securing Oil Sump to Cylinder Block	C14170	1	
		NS131/6D	25	
	Washer (Spring) on Setscrews	FG105/X	26	
7	Filter Basket Assembly, Inside Oil Sump	C12940	1	
	Screw, Set, securing Filter Basket to Oil Sump	NS125/4D	6	
	Washer, Shakeproof, on Setscrews	C724	6	
8	Hose, From Oil Sump To Oil Cleaner	C12382	1	
9	Clip, securing Hose	C2905/2	2	
10	Dipstick Assembly For Oil Sump	C13277	1	Fitted from Engine No. V.1001 to V.5059. VS.1001 to VS.1303
		C8781	1	Fitted to Engine No. V.5060 and subs. VA.1001 and subs. VS.1304 and subs. VAS.1001 and subs.
11	Flexible Oil Pipe from top of Oil Cleaner to Copper Pipe	C8068	1	
12	Copper Oil Pipe between Flexible Pipe from Oil Cleaner to Pressure Gauge	1425	1	
13	Ignition Timing Pointer on Oil Sump	C8240	1	
14	Screw, Set, securing Timing Pointer to front of Oil Sump	NS125/3D	2	
15	Nut, on Setscrews	NN125/L	2	
16	Washer, Shakeproof, under Nuts	C724	2	



UPGRADE OIL FEED PIPES

FLEXIBLE OIL FEED PIPE C25619F

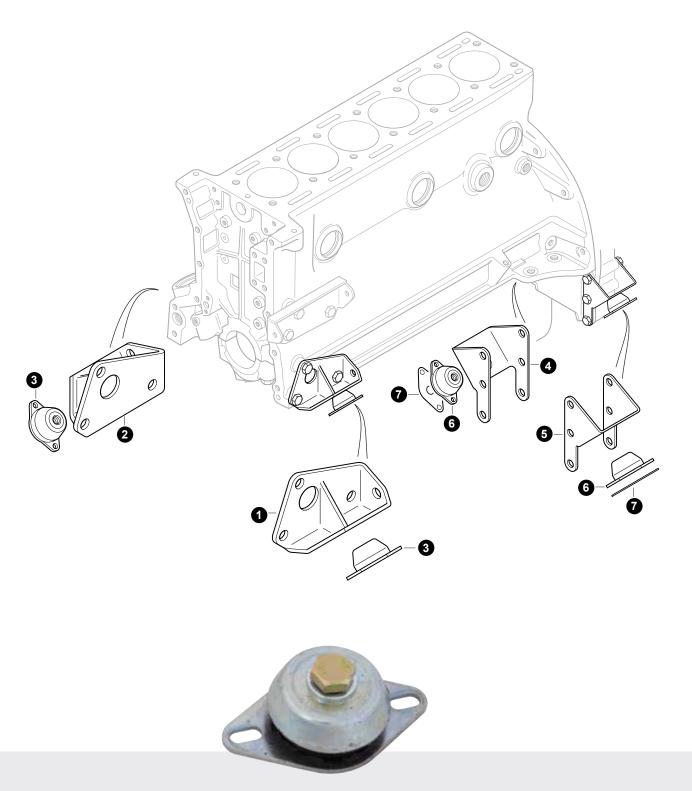
Stainless steel braided oil feed pipe, supplied with an improved sealing washer to eradicate the common leak on 6-Cylinder engines. The risk of the original rigid pipe cracking under vibration is eliminated when this upgrade is fitted.

BRAIDED OIL FEED PIPE C25619U

This flexible camshaft oil feed pipe reduces the risk of the original pipe cracking under vibration, and is suitable for mild competition use.



ENGINE ENGINE MOUNTINGS



UPRATED ENGINE MOUNTING C18556U

Reduces engine movement associated with fast road and competition use.

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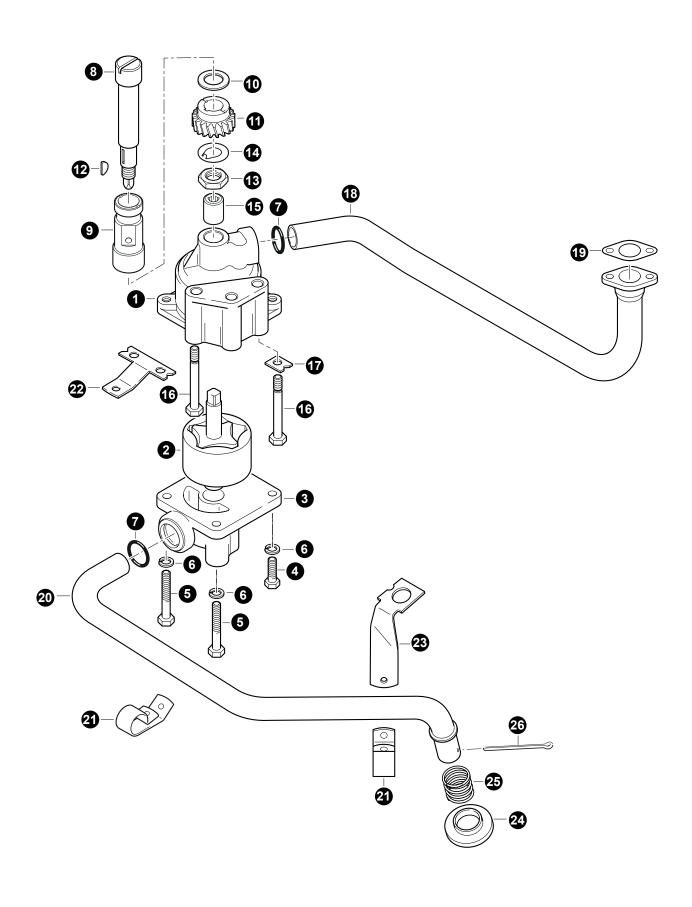




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No	Parts Description	Part No	Qty	Notes
1	Bracket Assembly for LH Front Engine Mounting	C8783	1	
2	Bracket Assembly for RH Front Engine Mounting	C8784	1	
	Screw, Set, securing Engine Mounting Brackets to Cylinder Block	NS143/6D	6	
	Washer, Shakeproof, on Setscrews	C727	1	
3	Front Engine Mounting	C4794	2	
	Screw, Set, securing Engine to Rubber Mounting	NS150/7D	2	
	Washer, Plain, on Setscrews	FW108/T	2	
	Washer, Spring, on Setscrews	FG108/X	2	
	Bolt, securing Rubber Mountings to Flange Support Brackets	NB131/7D	4	
	Washer, Spring, on Bolts	FG105/X	4	
	Nut, on Bolts	NN131/L	4	
4	Bracket for RH Rear Engine Mounting	C12948	1	
5	Bracket for LH Rear Engine Mounting	C12949	1	
	Bolt, securing Rear Engine Mounting Brackets to Cylinder Block	UFB137/26D	6	
	Nut, on Bolts	NN137/L	6	
	Washer, Spring, under Nuts	FG106/X	6	
	Bolt, securing Rear Engine Mounting Brackets to Cylinder Block	NB131/6D	4	
	Washer, Plain, on Bolts	FW105/T	4	
	Nut, on Bolts	NN131/L	4	
	Washer, Shakeproof, under Nuts	C725	4	
6	Rear Engine Mounting	C4794	2	
7	Packing Plate under Rear Engine Mountings	C4302	2	
	Bolt, securing Rear Engine Mountings to Bracket on Chassis Frame	NB131/7D	4	
	Washer, Plain, on Bolts	FW105/T	4	
	Nut, on Bolts	NN131/L	4	
	Washer, Shakeproof, under Nuts	C725	4	
	Screw, Set, securing Engine to Rubber Mountings	NS150/7D	2	
	Washer, Plain, on Setscrews	FW108/T	2	
	Washer, Spring, on Setscrews	FG108/X	2	

ENGINE OIL PUMP







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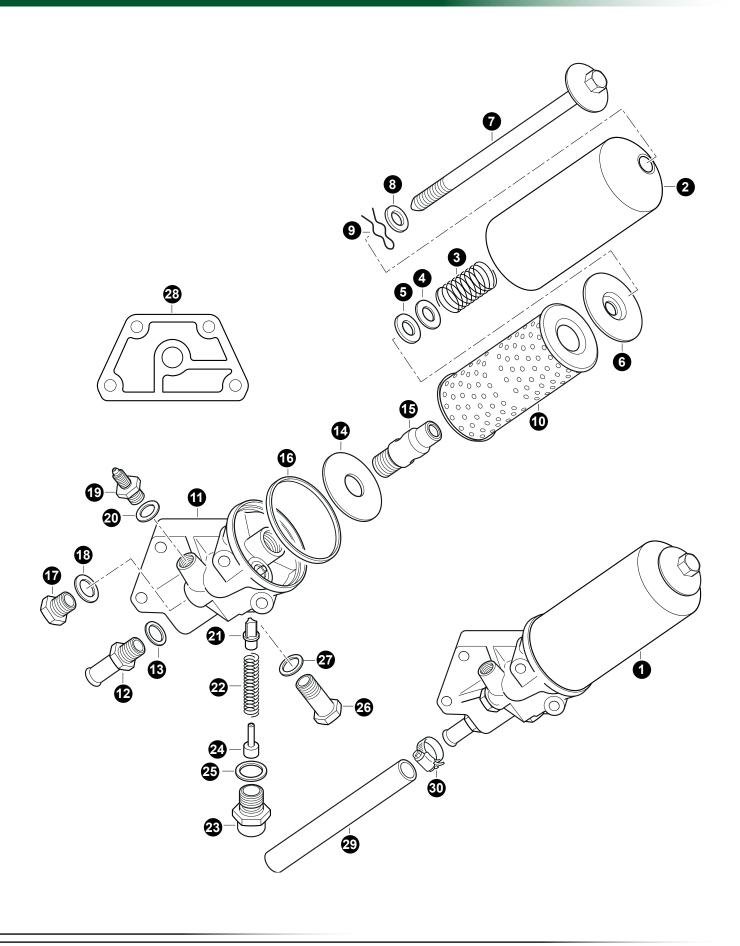






Oil Pump Complete	No	Parts Description			Part No	Qty	Notes
Body only							
2 Rotor Assembly (comprising Inner Rotor, Outer Rotor, Outer Rotor, Orbing Shaft and Locking Pin) 3 Cover, a bottom of Pump C8824 1 4 Screw, Set, securing Cover UC\$131/14R 2 5 Screw, Set, securing Cover UC\$131/14R 2 6 Washer, Spring, on Setscrews FG105/X 4 7 'O' Ring, in Oil Pump Body and Cover C8649 2 8 Drive Shaft, between Distributor and Coupling Shaft C8646 1 9 Bush, on Drive Shaft (at bottom of Bush) C2393 1 11 Helical Gear, driving Oil Pump and Distributor C2152 1 12 Key, locking Helical Gear on Drive Shaft (753 1 13 Nut, at bottom of Drive Shaft (753 1 14 Special Washer, locking Nut C2151 1 15 Shaft, coupling Driving Gear in Pump and Drive Shaft (753 3 10 Drive Shaft for Distributor C2152 1 15 Shaft, coupling Driving Gear in Pump and Drive Shaft (753 3 10 Drive Shaft for Distributor C2153 1 16 Dowel Bolt, securing Oil Pump to Bearing Cap C9294 3 17 Tab Washer, on Bolts C7263 3 18 Oil Pump Adaptor ENG105 1 19 Galset, between Flange of Delivery Pipe and Cylinder Block Bolt, securing Oil Pump to Cylinder Block C8608 1 19 Galset, between Flange of Delivery Pipe and Cylinder Block Bolt, securing Suction Pipe to Struts C7263 2 20 Oil Suction Pipe from Oil Sump to Pump C12939 1 21 Clip, securing Suction Pipe to Struts C6824 2 Fitted from Engine No. V.1001 to V.228. 22 Strut, on Pump, supporting Suction Pipe C8665 1 23 Strut, on Bearing Cap, supporting Suction Pipe C8665 1 24 Strut, on Bearing Cap, supporting Suction Pipe C8679 1 25 Strut, on Bearing Clips to Struts NS125/5D 2 26 Washer, Plain, on Setscrews PM104/T 2 27 Rush Self-Self-Self-Self-Self-Self-Self-Self-							
2 Diving Shaft and Locking Pin C9794 1	1		C8823	1			
4 Screw, Set, securing Cover UCS131/14R 2 5 Screw, Set, securing Cover UCS131/18R 2 6 Washer, Spring, on Setscrews FG105/X 4 7 O' Ring, in Oil Pump Body and Cover C8649 2 8 Drive Shaft, between Distributor and Coupling Shaft C8647 1 9 Bush, on Drive Shaft C8647 1 10 Washer, on Drive Shaft (at bottom of Bush) C2393 1 11 Helical Gear, driving Oil Pump and Distributor C2152 1 12 Key, locking Helical Gear on Drive Shaft NTS 1 13 Nut, at bottom of Drive Shaft NN256/L 1 14 Special Washer, locking Nut C2151 1 15 Shaft, coupling Driving Gear in Pump and Drive Shaft for Distributor C8648 1 16 Dowle Bolt, securing Oil Pump to Bearing Cap C9294 3 17 Tab Washer, on Bolts C7263 3 Oil Pump Adaptor ENG105 1 Bolt, securing Delivery Pipe to C	2		C9794	1			
5 Screw, Set, securing Cover UCS131/8R 2 6 Washer, Spring, on Setscrews FG105/X 4 7 'O' Ring, in Oil Pump Body and Cover C8649 2 8 Drive Shaft, between Distributor and Coupling Shaft C8646 1 9 Bush, on Drive Shaft C8647 1 10 Washer, on Drive Shaft (abt bottom of Bush) C2393 1 12 Key, locking Helical Gear, driving Oil Pump and Distributor C2152 1 13 Nut, at bottom of Drive Shaft NN256/L 1 14 Special Washer, locking Nut C2151 1 15 Shaft, coupling Driving Gear in Pump and Drive Shaft for Distributor C8648 1 16 Devel Bolt, securing Oil Pump to Bearing Cap C7263 3 0il Pump Adaptor ENG105 1 18 Oil Delivery Pipe from Pump to Cylinder Block R888 1 20 Gasket, between Flange of Delivery Pipe and Cylinder Block R8131/6D 2 31 Tusk Washer, locking Bolts C7263 2 <td>3</td> <td>Cover, at bottom of Pump</td> <td>C8824</td> <td>1</td> <td></td> <td></td> <td></td>	3	Cover, at bottom of Pump	C8824	1			
6 Washer, Spring, on Setscrews FG105/X 4 7 VO Ring, in Oil Pump Body and Cover C8449 2 8 Drive Shaft, between Distributor and Coupling Shaft C8646 1 9 Bush, on Drive Shaft C8647 1 10 Washer, on Drive Shaft (at bottom of Bush) C2393 1 11 Helical Gear, driving Oil Pump and Distributor C2152 1 12 Key, locking Helical Gear on Drive Shaft C753 1 13 Nut, at bottom of Drive Shaft NN256/L 1 14 Special Washer, locking Nut C2151 1 15 Shaft, coupling Driving Gear in Pump and Drive Shaft for Distributor C8648 1 16 Dowel Bolt, securing Oil Pump to Bearing Cap C9294 3 17 Tab Washer, on Bolts C7263 3 Oil Pump Adaptor ENG105 1 18 Oil Delivery Pipe from Pump to Cylinder Block C8608 1 19 Gasket, between Flange of Delivery Pipe and Cylinder Block C2220 1	4	Screw, Set, securing Cover	UCS131/14R	2			
7 'O' Ring, in Oil Pump Body and Cover C8649 2 8 Drive Shaft, between Distributor and Coupling Shaft C8646 1 9 Bush, on Drive Shaft C8647 1 10 Washer, on Drive Shaft (at bottom of Bush) C2393 1 11 Helical Gear, driving Oil Pump and Distributor C2152 1 12 Key, locking Helical Gear on Drive Shaft NN256/L 1 13 Nut, at bottom of Drive Shaft NN256/L 1 14 Special Washer, locking Nut C2151 1 15 Shaft, coupling Driving Gear in Pump and Drive Shaft for Distributor C8648 1 16 Dowel Bolt, securing Oil Pump to Bearing Cap C9294 3 16 Dowel Bolt, securing Oil Pump to Eylinder Block C8608 1 17 Tab Washer, locking Bolts C7263 3 18 Oil Delivery Pipe from Pump to Cylinder Block NB131/6D 2 20 Discution Pipe (pipe to Struts C6824 2 Fitted from Engine No. V.1001 to V.2218. 21 Clip,	5	Screw, Set, securing Cover	UCS131/8R	2			
8 Drive Shaft, between Distributor and Coupling Shaft C8646 1 9 Bush, on Drive Shaft (at bottom of Bush) C26393 1 10 Washer, on Drive Shaft (at bottom of Bush) C2152 1 11 Helical Gear, driving Oil Pump and Distributor C2152 1 12 Key, locking Helical Gear on Drive Shaft C753 1 13 Nut, at bottom of Drive Shaft NN256/L 1 14 Special Washer, locking Nut C2151 1 15 Shaft, coupling Driving Gear in Pump and Drive Shaft C763 3 16 Dowell Bolt, securing Oil Pump to Bearing Cap C7263 3 17 Tab Washer, on Bolts C7263 3 18 Oil Delivery Pipe from Pump to Cylinder Block C8608 1 19 Gasket, between Flange of Delivery Pipe and Cylinder Block Distributor Pipe Oil Suction Pipe to Cylinder Block NB131/6D 2 10 Oil Suction Pipe from Oil Sump to Pump C12939 1 11 Clip, securing Suction Pipe to Struts C6865 1 12 Clip, securing Suction Pipe to Struts C7527 1 13 Strut, on Pump, supporting Suction Pipe C8665 1 14 Fitted from Engine No. V.1001 to V.2218. 15 Strut, on Pump, supporting Suction Pipe C879 1 16 Fitted from Engine No. V.1001 to V.2218. 16 Screw, Set, securing Clips to Struts NS125/5D 2 17 Washer, Plain, on Setscrews PW104/T 2 18 Very Strut, selling bottom of Suction Pipe C6828 1 19 Gaster, because of Struts Plain, on Setscrews PW104/T 2 19 Very Strut, selling bottom of Suction Pipe C6828 1	6	Washer, Spring, on Setscrews	FG105/X	4			
9 Bush, on Drive Shaft C8647 1 10 Washer, on Drive Shaft (at bottom of Bush) C3933 1 11 Helical Gear, driving Oil Pump and Distributor C2152 1 12 Key, locking Helical Gear on Drive Shaft C753 1 13 Nut, at bottom of Drive Shaft NN256/L 1 14 Special Washer, locking Nut C2151 1 15 Shaft, coupling Driving Gear in Pump and Drive Shaft for Distributor C8648 1 16 Dowel Bolt, securing Oil Pump to Bearing Cap C9294 3 07 Tab Washer, on Bolts C7263 3 01 Delivery Pipe from Pump to Cylinder Block C8608 1 19 Gasket, between Flange of Delivery Pipe and Cylinder Block C8608 1 19 Gasket, between Flange of Delivery Pipe and Cylinder Block C8608 1 10 Justine Pipe for Oil Sump to Pump C12939 1 20 Oil Suction Pipe from Oil Sump to Pump C12939 1 21 Clip, securing Suction Pipe to Struts	7	'O' Ring, in Oil Pump Body and Cover	C8649	2			
10 Washer, on Drive Shaft (at bottom of Bush) C2393 1 11 Helical Gear, driving Oil Pump and Distributor C2152 1 12 Key, locking Helical Gear on Drive Shaft C753 1 13 Nut, at bottom of Drive Shaft NN256/L 1 14 Special Washer, locking Nut C2151 1 15 Shaft, coupling Driving Gear in Pump and Drive Shaft for Distributor C8648 1 16 Dowel Bolt, securing Oil Pump to Bearing Cap C9294 3 17 Tab Washer, on Bolts C7263 3 Oil Pump Adaptor ENG105 1 18 Oil Delivery Pipe from Pump to Cylinder Block C8608 1 19 Gasket, between Flange of Delivery Pipe and Cylinder Block C2220 1 Bolt, securing Delivery Pipe to Cylinder Block NB131/6D 2 10 Via Washer, locking Bolts C763 2 20 Oil Suction Pipe from Oil Sump to Pump C12939 1 21 Clip, securing Suction Pipe to Struts C6824 2 Fitted from	8	Drive Shaft, between Distributor and Coupling Shaft	C8646	1			
11 Helical Gear, driving Oil Pump and Distributor C2152 1 12 Key, locking Helical Gear on Drive Shaft C753 1 13 Nut, at bottom of Drive Shaft NN256/L 1 14 Special Washer, locking Nut C2151 1 15 Shaft, coupling Driving Gear in Pump and Drive Shaft C764 3 16 Dowell Bolt, securing Oil Pump to Bearing Cap C9294 3 17 Tab Washer, on Bolts C7263 3 18 Oil Delivery Pipe from Pump to Cylinder Block C8608 1 18 Oil Delivery Pipe from Pump to Cylinder Block C8608 1 19 Gasket, between Flange of Delivery Pipe and Cylinder Block Doll Securing Delivery Pipe to Cylinder Block NB131/6D 2 1 Tab Washer, locking Bolts C7263 2 2 Oil Suction Pipe from Oil Sump to Pump C12939 1 2 Clip, securing Suction Pipe to Struts C6824 2 Fitted from Engine No. V.1001 to V.7258. VA.1001 to VS.2118. 2 Strut, on Pump, supporting Suction Pipe C6665 1 2 Strut, on Bearing Cap, supporting Suction Pipe C7572 1 Fitted from Engine No. V.1001 to V.7258. VA.1001 to VS.2118. 3 Screw, Set, securing Clips to Struts NS.125/5D 2 4 Washer, Plain, on Setscrews FW104/T 2 5 Vale, sealing bottom of Suction Pipe C6829 1 5 Spring, compressing Plate C6828 1	9	Bush, on Drive Shaft	C8647	1			
12 Key, locking Helical Gear on Drive Shaft C753 1 13 Nut, at bottom of Drive Shaft NN256/L 1 14 Special Washer, locking Nut C2151 1 15 Shaft, coupling Driving Gear in Pump and Drive Shaft for Distributor C8648 1 16 Dowel Bolt, securing Oil Pump to Bearing Cap C9294 3 17 Tab Washer, on Bolts C7263 3 Oil Pump Adaptor ENG105 1 18 Oil Delivery Pipe from Pump to Cylinder Block C8608 1 19 Gasket, between Flange of Delivery Pipe and Cylinder Block C2220 1 Bolt, securing Delivery Pipe to Cylinder Block NB131/6D 2 Tab Washer, locking Bolts C7263 2 Oil Suction Pipe from Oil Sump to Pump C12939 1 21 Clip, securing Suction Pipe to Struts C6824 2 Fitted from Engine No. V.1001 to V.258. VA.1001 to V.2518. VA.1010 for VA.1006. VS.1001 to VS.2118. 22 Strut, on Pump, supporting Suction Pipe C8655 1 Fitted from Engine No. V.1001 to V.258. VA.1001 to V.2108. VA.1001 to V.2519. VA.	10	Washer, on Drive Shaft (at bottom of Bush)	C2393	1			
13 Nut, at bottom of Drive Shaft NN256/L 1 14 Special Washer, locking Nut C2151 1 15 Shaft, coupling Driving Gear in Pump and Driving Gear in Pump and Drivie Shaft for Distributor C8648 1 16 Dowel Bolt, securing Oil Pump to Bearing Cap C9294 3 17 Tab Washer, on Bolts C7263 3 18 Oil Delivery Pipe from Pump to Cylinder Block C8608 1 19 Gasket, between Flange of Delivery Pipe and Cylinder Block C2220 1 19 Gasket, between Flange of Delivery Pipe and Cylinder Block C7263 2 20 Oil Suction Pipe from Oil Sump to Pump C12939 1 21 Clip, securing Suction Pipe to Struts C6824 2 Fitted from Engine No. V.1001 to VS.2118. 22 Strut, on Pump, supporting Suction Pipe C8665 1 23 Strut, on Bearing Cap, supporting Suction Pipe C8665 1 24 Fitted from Engine No. V.1001 to VS.2118. 25 Strut, on Bearing Cap, supporting Suction Pipe C8779 1 Fitted from En	11	Helical Gear, driving Oil Pump and Distributor	C2152	1			
14 Special Washer, locking Nut C2151 1 15 Shaft, coupling Driving Gear in Pump and Drive Shaft for Distributor C8648 1 16 Dowel Bolt, securing Oil Pump to Bearing Cap C9294 3 7 Tab Washer, on Bolts C7263 3 0il Pump Adaptor ENG105 1 18 Oil Delivery Pipe from Pump to Cylinder Block C8608 1 19 Gasket, between Flange of Delivery Pipe and Cylinder Block C2220 1 19 Gasket, between Flange of Delivery Pipe to Cylinder Block NB131/6D 2 10 Tab Washer, locking Bolts C7263 2 20 Oil Suction Pipe from Oil Sump to Pump C12939 1 21 Clip, securing Suction Pipe to Struts C6824 2 Fitted from Engine No. V.1001 to V.258. 22 Strut, on Pump, supporting Suction Pipe C8665 1 23 Strut, on Bearing Cap, supporting Suction Pipe C8665 1 23 Strut, on Bearing Cap, supporting Suction Pipe C8779 1 Fitted from Engine No. V.1001 to V.7258. VA.1001	12	Key, locking Helical Gear on Drive Shaft	C753	1			
Shaft, coupling Driving Gear in Pump and Drive Shaft for Distributor Dowel Bolt, securing Oil Pump to Bearing Cap C9294 Tab Washer, on Bolts Oil Pump Adaptor ENG105 Dil Delivery Pipe from Pump to Cylinder Block Bolt, securing Delivery Pipe and Cylinder Block Bolt, securing Delivery Pipe to Cylinder Block Bolt, securing Suction Pipe to Struts C6824 C12939 C15271 Clip, securing Suction Pipe to Struts C6824 C15271 Diffitted from Engine No. V.1001 to V.7258. VA.1001 to VA.1006. VS.1011 to VS.2118. Fitted from Engine No. V.1001 to V.7258. VA.1001 to VA.2119 and subs. VAS.1001 and subs. VS.2119 and subs. VAS.1001 to VS.2118. Fitted from Engine No. V.1001 to V.7258. VA.1001 to V.7258. Strut, on Bearing Cap, supporting Suction Pipe C8779 C15272 Tifted from Engine No. V.1001 to V.7258. VA.1001 to V.7258. Screw, Set, securing Clips to Struts NS125/5D Screw, Set, securing Clips to Struts NS125/5D VALOUAL V. Self Locking, on Setscrews FW104/T Nut, Self Locking, on Setscrews C3968/1 Plate, sealing bottom of Suction Pipe C6829 Plate, sealing bottom of Suction Pipe C6829 Plate, sealing bottom of Suction Pipe C6828 Divided Body Tender Ten	13	Nut, at bottom of Drive Shaft	NN256/L	1			
Drive Shaft for Distributor Dowel Bolt, securing Oil Pump to Bearing Cap Oil Pump Adaptor Oil Pump Adaptor Oil Delivery Pipe from Pump to Cylinder Block Cotton Gasket, between Flange of Delivery Pipe and Cylinder Block Bolt, securing Delivery Pipe to Cylinder Block Bolt, securing Delivery Pipe to Cylinder Block Bolt, securing Delivery Pipe to Cylinder Block Tab Washer, locking Bolts Cotton C	14	Special Washer, locking Nut	C2151	1			
17 Tab Washer, on Bolts Oil Pump Adaptor ENG105 18 Oil Delivery Pipe from Pump to Cylinder Block C8608 19 Gasket, between Flange of Delivery Pipe and Cylinder Block Bolt, securing Delivery Pipe to Cylinder Block Tab Washer, locking Bolts C7263 20 Oil Suction Pipe from Oil Sump to Pump C12939 11 21 Clip, securing Suction Pipe to Struts C6824 C15271 C15271 C15271 C15271 C15272 Titted from Engine No. V.1001 to V.7258. VA.1001 to V.7258. VA.1001 and subs. VS.2119 and subs. VAS.1001 and subs. Strut, on Bearing Cap, supporting Suction Pipe C8779 C15272 Titted from Engine No. V.1001 to V.7258. VA.1001 and subs. VS.2119 and subs. VAS.1001 to VS.2118. C15272 Titted from Engine No. V.1001 to V.7258. VA.1001 to	15		C8648	1			
Oil Pump Adaptor ENG105 1 Oil Delivery Pipe from Pump to Cylinder Block C8608 1 Gasket, between Flange of Delivery Pipe and Cylinder Block Bolt, securing Delivery Pipe to Cylinder Block NB131/6D 2 Tab Washer, locking Bolts C7263 2 Oil Suction Pipe from Oil Sump to Pump C12939 1 Clip, securing Suction Pipe to Struts C6824 2 Fitted from Engine No. V.1001 to V.7258. VA.1001 to VA.1006. VS.1001 to VS.2118. C15271 2 Fitted to Engine No. V.7259 and subs. VAS.1001 and subs. VS.2119 and subs. VAS.1001 to VS.2118. Fitted from Engine No. V.1001 to V.7258. VA.1001 to VA.1006. VS.1011 to VS.2118. Fitted from Engine No. V.7259 and subs. VAS.1001 and subs. VS.2119 and subs. VAS.1001 and subs. VS.2119 and subs. VAS.1001 to VS.2118. Fitted to Engine No. V.1001 to V.7258. VA.1001 to VA.1006. VS.1011 to VS.2118. C15272 1 Fitted to Engine No. V.1001 to V.7258. VA.1001 to VA.1006. VS.1011 to VS.2118. Fitted from Engine No. V.1001 to V.7258. VA.1001 and subs. VAS.1001 and subs. VS.2119 and subs. VAS.1001 and subs. V	16	Dowel Bolt, securing Oil Pump to Bearing Cap	C9294	3			
18 Oil Delivery Pipe from Pump to Cylinder Block 19 Gasket, between Flange of Delivery Pipe and Cylinder Block Bolt, securing Delivery Pipe to Cylinder Block Roth, securing Delivery Pipe to Cylinder Block Bolt, securing Delivery Pipe to Cylinder Block Roth, locking Bolts C7263 20 Oil Suction Pipe from Oil Sump to Pump C12939 11 Clip, securing Suction Pipe to Struts C6824 2 Fitted from Engine No. V.1001 to V.7258. VA.1001 to VA.1006. VS.1001 to VS.2118. C15271 2 Fitted to Engine No. V.7259 and subs. VA.1007 and subs. VS.2119 and subs. VAS.1001 and subs. VS.2119 and subs. VAS.1001 to VX.2118. C15272 1 Fitted from Engine No. V.1001 to V.7258. VA.1001 to VA.1006. VS.1001 to VS.2118. C15272 1 Fitted from Engine No. V.1001 to V.7258. VA.1001 to VA.1006. VS.1001 to VS.2118. Fitted from Engine No. V.1001 to V.7258. VA.1001 to VA.1006. VS.1001 to VS.2118. C15272 1 Fitted to Engine No. V.1001 to V.7258. VA.1001 to VA.1006. VS.1001 to VS.2118. Screw, Set, securing Clips to Struts NS125/5D 2 Washer, Plain, on Setscrews FW104/T 2 Nut, Self Locking, on Setscrews C3968/1 2 Plate, sealing bottom of Suction Pipe C6829 1 Spring, compressing Plate C6828 1	17	Tab Washer, on Bolts	C7263	3			
19 Gasket, between Flange of Delivery Pipe and Cylinder Block Bolt, securing Delivery Pipe to Cylinder Block NB131/6D 2 Tab Washer, locking Bolts C7263 2 20 Oil Suction Pipe from Oil Sump to Pump C12939 1 Clip, securing Suction Pipe to Struts C6824 2 Fitted from Engine No. V.1001 to V.7258. VA.1001 to VA.1006. VS.1001 to VS.2118. C15271 2 Fitted to Engine No. V.7259 and subs. VAS.1007 and subs. VS.2119 and subs. VAS.1001 and subs. VS.2119 and subs. VAS.1001 to VS.2118. Strut, on Pump, supporting Suction Pipe C8779 1 Fitted from Engine No. V.1001 to V.7258. VA.1001 to VA.1006. VS.1001 to VS.2118. C15272 1 Fitted from Engine No. V.1001 to V.7258. VA.1001 to VA.1006. VS.1001 to VS.2118. C15272 1 Fitted from Engine No. V.7259 and subs. VA.1007 and subs. VS.2119 and subs. VAS.1001 and subs. VAS.1001 and subs. VS.2119 and subs. VAS.1001 and subs. VAS.1001 and subs. VS.2119 and subs. VAS.1001 and subs. VAS.2119 and subs. VAS.2119 and subs. VAS.1001 and subs. VAS.2119 and subs.		Oil Pump Adaptor	ENG105	1			
Cylinder Block Bolt, securing Delivery Pipe to Cylinder Block NB131/6D 2 Tab Washer, locking Bolts C7263 2 Oil Suction Pipe from Oil Sump to Pump C12939 1 Clip, securing Suction Pipe to Struts C6824 2 Fitted from Engine No. V.1001 to V.7258. VA.1001 to VA.1006. VS.1001 to VS.2118. C15271 2 Fitted to Engine No. V.7259 and subs. VAS.1001 and subs. VS.2119 and subs. VAS.1001 and subs. VS.2119 and subs. VAS.1001 to VS.2118. Strut, on Pump, supporting Suction Pipe C8665 1 C15272 1 Fitted from Engine No. V.1001 to V.7258. VA.1001 to VA.1006. VS.1001 to VS.2118. Fitted from Engine No. V.1001 to VS.2118. Fitted to Engine No. V.7259 and subs. VA.1007 and subs. VS.2119 and subs. VS.2119 and subs. VS.2119 and subs. VS.2119 and subs. VS.2118. C15272 1 Fitted to Engine No. V.7259 and subs. VA.1007 and subs. VS.2119 and subs. VS.2119 and subs. VS.2119 and subs. VS.2118. C15272 1 Washer, Plain, on Setscrews FW104/T Nut, Self Locking, on Setscrews C3968/1 2 Plate, sealing bottom of Suction Pipe C6829 1 Spring, compressing Plate C6828 1	18	Oil Delivery Pipe from Pump to Cylinder Block	C8608	1			
Tab Washer, locking Bolts C7263 2 20 Oil Suction Pipe from Oil Sump to Pump C12939 1 21 Clip, securing Suction Pipe to Struts C6824 2 Fitted from Engine No. V.1001 to V.7258. VA.1001 to VA.1006. VS.1001 to VS.2118. C15271 2 Fitted to Engine No. V.7259 and subs. VAS.1007 and subs. VS.2119 and subs. VAS.1001 and subs. VS.2119 and subs. VAS.1001 and subs. VS.2119 and subs. VAS.1001 to V.7258. VA.1001 to VA.1006. VS.1001 to V.7258. VA.1001 to VA.1006. VS.1001 to V.7258. VA.1001 to VA.1006. VS.1001 to VS.2118. C15272 1 Fitted from Engine No. V.7001 to V.7259 and subs. VA.1007 and subs. VS.2119 and subs. VAS.1001 and subs.	19		C2220	1			
20 Oil Suction Pipe from Oil Sump to Pump 21 Clip, securing Suction Pipe to Struts 22 Fitted from Engine No. V.1001 to V.7258. VA.1001 to VA.259 and subs. VA.1007 and subs. VS.2119 and subs. VAS.1001 to VA.1006. VS.2118. 23 Strut, on Bearing Cap, supporting Suction Pipe 26 C8779 27 Fitted from Engine No. V.1001 to V.7258. VA.1001 to VA.1006. VS.1001 to VS.2118. 28 C15272 29 C15272 20 Fitted from Engine No. V.1001 to V.7258. VA.1001 to VA.1006. VS.1001 to VS.2118. 29 C15272 20 Fitted from Engine No. V.7259 and subs. VA.1007 and subs. VS.2119 and subs. VAS.1001 and subs. VS.2119 and subs. VAS.1001 and subs. VS.2119 and subs. VAS.1001 and subs. VAS.1001 and subs. VAS.1001 to VS.2118. 20 Vasher, Plain, on Setscrews 21 Plate, sealing bottom of Suction Pipe 22 Plate, sealing bottom of Suction Pipe 23 Spring, compressing Plate 24 Plate, compressing Plate 25 Spring, compressing Plate		Bolt, securing Delivery Pipe to Cylinder Block	NB131/6D	2			
21 Clip, securing Suction Pipe to Struts C6824 2 Fitted from Engine No. V.1001 to V.7258. VA.1001 to V.7259 and subs. VA.1007 and subs. VS.2118. C15271 2 Fitted to Engine No. V.7259 and subs. VA.1007 and subs. VS.2119 and subs. VAS.1001 and subs. 22 Strut, on Pump, supporting Suction Pipe C8665 1 Fitted from Engine No. V.1001 to V.7258. VA.1001 to V.7259. VA.1001 to V.7259. VA.1001 to V.7259. VA.1001 to V.7259 and subs. V.7259. VA.1007 and subs. V.725		Tab Washer, locking Bolts	C7263	2			
Clip, securing Suction Pipe to Struts Clip, securing Suction Pipe to Strut, on Pump, supporting Suction Pipe Clip, securing Suction Pipe to Strut, on Pump, supporting Suction Pipe Clip, securing Clips Strut, on Pump, supporting Suction Pipe Clip, securing Clips Strut, on Pump, supporting Suction Pipe Clip, securing Clips Strut, on Subs. VX.1001 to VX.1001 and subs. VAS.1001 and subs. VX.1001 to VX.259 and subs. VX.1001 to VX.2118. Clip, securing Clips No. V.7259 and subs. VAS.1001 and subs. VX.1001 to VX.259 and subs. VX.1001 to VX.258. VX.1001 and subs. VX.1006. VS.1001 to VX.2118. Clip Strut, on Bearing Cap, supporting Suction Pipe Clip Strut, on Pump, supporting Suction Pipe Clip Strut, on Pump, supporting Suction Pipe on Pitted to Engine No. V.7259 and subs. VX.1001 to VX.2118. Fitted from Engine No. V.1001 to VX.2101 to VX.1006. VS.1001 to VX.2118. Fitted from Engine No. V.1001 to VX.21001 to VX.21001 to VX.2118. Fitted from Engine No. V.7259 and subs. VX.1001 and subs. VX.2119 and subs. VX.2118. Clip Strut, on Bearing Cap, supporting Suction Pipe Clip Strut, on Bearing No. V.1001 to VX.21001	20	Oil Suction Pipe from Oil Sump to Pump	C12939	1			
Strut, on Pump, supporting Suction Pipe C8665 Strut, on Bearing Cap, supporting Suction Pipe C8779 Strut, on Bearing Cap, supporting Suction Pipe C15272 Strut, on Pump, supporting Suction Pipe C8665 Strut, on Pump, supporting Suction Pipe C8665 Strut, on Pump, supporting Suction Pipe C8665 Strut, on Pump, supporting Suction Pipe C8779 Strut, on Pump, supporting Suction Pipe C8779 Strut, on Bearing No. V.1001 to V.7258. VA.1001 to VA.1006. VS.1001 to VS.2118. Fitted from Engine No. V.1001 to V.7258. VA.1001 to VS.2118. Fitted from Engine No. V.1001 to V.7258. VA.1001 and subs. VA.1007 and subs. VA.1007 and subs. VA.1007 and subs. VA.1007 and subs. VS.2119 and subs. VA.1001 and subs. VA.1007 and subs. VA.1001 and subs. VA.1007 and subs. VA.1001 to VS.2118. Strut, on Bearing Cap, supporting Suction Pipe C15272 Strut, on Bearing Cap, supporting Suction Pipe C15272 Strut, on Bearing Cap, supporting Suction Pipe C8779 Strut, on Bearing Cap, supporting Suction Pipe C15272 Strut, on Bearing Cap, supporting S	21	Clip, securing Suction Pipe to Struts	C6824	2			
Strut, on Bearing Cap, supporting Suction Pipe C8779 1 Fitted from Engine No. V.1001 to V.7258. VA.1001 to V.7258. VA.1001 to V.7258. VA.1001 to V.7258. VA.1001 to V.7259 and subs. VS.2118. C15272 1 Fitted to Engine No. V.7259 and subs. VA.1007 and subs. VS.2119 and subs. VAS.1001 and subs. Screw, Set, securing Clips to Struts NS125/5D Washer, Plain, on Setscrews FW104/T Nut, Self Locking, on Setscrews C3968/1 Plate, sealing bottom of Suction Pipe C6829 Spring, compressing Plate C6828 1			C15271	2		5	
23 Strut, on Bearing Cap, supporting Suction Pipe C8779 1 Fitted from Engine No. V.1001 to V.7258. VA.1001 to VS.2118. C15272 1 Fitted to Engine No. V.7259 and subs. VA.1007 and subs. VS.2119 and subs. VAS.1001 and subs. Screw, Set, securing Clips to Struts NS125/5D Washer, Plain, on Setscrews FW104/T Nut, Self Locking, on Setscrews C3968/1 Plate, sealing bottom of Suction Pipe C6829 Spring, compressing Plate C6828 1	22	Strut, on Pump, supporting Suction Pipe	C8665	1			
Screw, Set, securing Clips to Struts NS125/5D Washer, Plain, on Setscrews FW104/T Nut, Self Locking, on Setscrews C3968/1 Plate, sealing bottom of Suction Pipe C6829 Spring, compressing Plate C6828 1 Subs. VS.2119 and subs. VAS.1001 and subs. VAS.1001 and subs. VS.2119 and subs. VAS.1001 and subs.	23	Strut, on Bearing Cap, supporting Suction Pipe	C8779	1	Fi		
Washer, Plain, on Setscrews FW104/T 2 Nut, Self Locking, on Setscrews C3968/1 2 24 Plate, sealing bottom of Suction Pipe C6829 1 25 Spring, compressing Plate C6828 1			C15272	1			
Nut, Self Locking, on Setscrews C3968/1 2 24 Plate, sealing bottom of Suction Pipe C6829 1 25 Spring, compressing Plate C6828 1		Screw, Set, securing Clips to Struts	NS125/5D	2			
24 Plate, sealing bottom of Suction Pipe C6829 1 25 Spring, compressing Plate C6828 1		Washer, Plain, on Setscrews	FW104/T	2			
25 Spring, compressing Plate C6828 1		Nut, Self Locking, on Setscrews	C3968/1	2			
	24	Plate, sealing bottom of Suction Pipe	C6829	1			
26 Split Pin, retaining Plate and Spring on Suction Pipe L103/10U 1	25	Spring, compressing Plate	C6828	1			
	26	Split Pin, retaining Plate and Spring on Suction Pipe	L103/10U	1			

ENGINE OIL CLEANER



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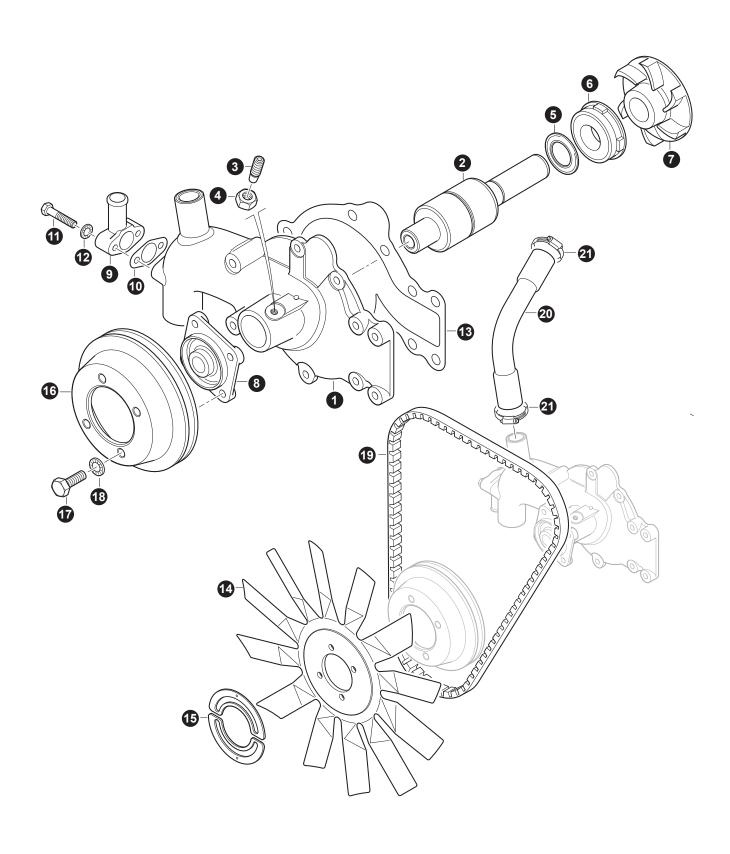


No	Parts Description	Part No	Qty	Notes
1	Oil Cleaner, complete	C12776/1	1	
2	Canister Assembly	6884	1	
3	Spring at bottom of Canister	6159	1	
4	Washer, Plain, at top of Spring	6160	1	
5	Washer (Felt) under Pressure Plate	6161	1	
6	Pressure Plate at bottom of Canister	6886	1	
7	Bolt through Canister	6885	1	
8	Washer (Rubber) under head of Bolt	6158	1	
9	Spring Clip on Bolt	6163	1	
10	Element	1526	1	
11	Filter Head Assembly	7985	1	
12	Outlet Adaptor for attachment of Hose to Oil Sump	6882	1	
13	Sealing Washer on Outlet Adaptor	6881	1	
14	Clamping Plate on Filter Head	6147	1	
15	Anchor Insert, holding Clamping Plate to Filter Head	6148	1	
16	Sealing Ring between Filter Head and Canister	6883	1	
17	Plug in Filter Head	7986	1	
18	Washer (Copper) for Plug	5843	1	
19	Union Screw, at top of Filter Head, for connection of Flexible Hose	2698	1	
20	Washer (Copper) for Union Screw	5843	1	
21	Relief Valve	7310	1	
22	Spring, for Relief Valve	7315	1	
23	Dome Nut, retaining Relief Valve Spring	6154	1	
24	Stop Pin, in Dome Nut, restricting Relief Valve travel	7357	1	
25	Washer, under Dome Nut	6880	1	
26	Drain Plug at bottom of Filter Head	6150	1	
27	Sealing Washer for Drain Plug	6149	1	
28	Gasket, between Cylinder Block and Oil Cleaner	C13091	1	
	Bolt securing Oil Cleaner to Cylinder Block	UFB131/13R	1	
	Bolt securing Oil Cleaner to Cylinder Block	UFB131/14R	1	
	Bolt securing Oil Cleaner to Cylinder Block	UFB131/25R	1	
	Bolt securing Oil Cleaner to Cylinder Block	UFB131/35R	1	
	Washer (Copper) on Bolts (adjacent to Cylinder Block)	FW105/E	4	
	Washer (Steel) under head of Bolts	FW105/T	4	
29	Hose between Oil Cleaner and Oil Sump	C12382	1	
30	Clip securing Hose to Cleaner and Sump	C2905/2	2	

NOTE: SEE PAGE 9 FOR SPIN ON OIL FILTER KITS



ENGINE WATER PUMP

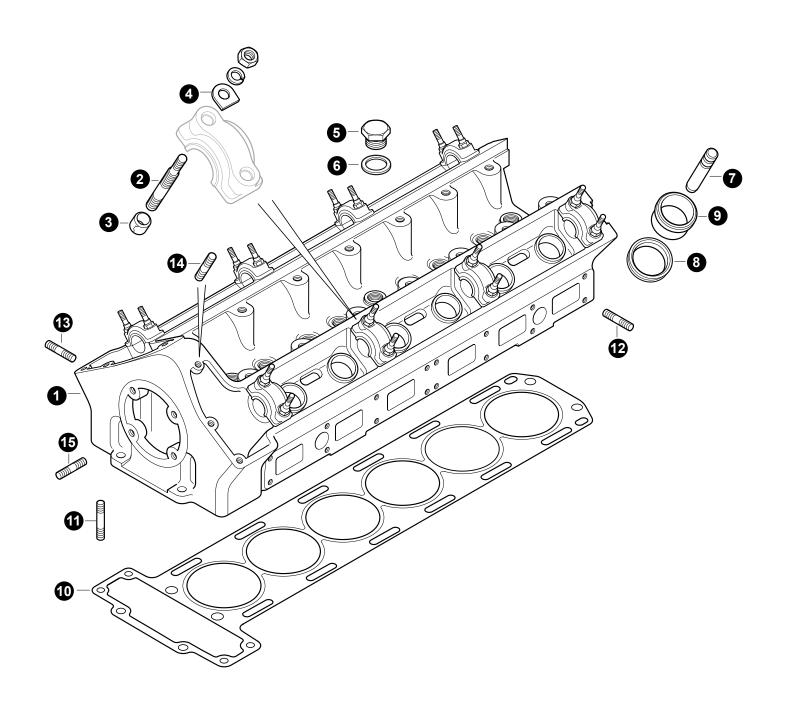


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No	Parts Description	Part No	Qty	Notes
	Water Pump	C7618	1	
1	Body only	C7452/1	1	
2	Spindle, complete with Bearing	C8167	1	
3	Screw (Allen head) retaining Bearing in Pump Body	C8011	1	
4	Nut, locking Screw	NN225/L	1	
5	Thrower, on long end of spindle, adjacent to Bearing	C8256	1	
6	Seal, on long end of spindle, adjacent to Thrower	C6773	1	
7	Impeller	C7675	1	
8	Carrier, for Pulley, on short end of spindle	C7645/1	1	
9	Elbow, on Water Pump, for Heater Hose connection	C7631	1	
10	Gasket, between Elbow and Pump	C7733	1	
11	Screw, Set, securing Elbow to Pump	NB125/9D	2	
12	Washer, Shakeproof, on Setscrews	C724	2	
13	Gasket, between Water Pump and Cylinder Block	C2303	1	
14	Fan for Water Pump	C12391	1	
15	Balance Piece for Fan	C5121	A/R	
16	Pulley for Fan	C7644	1	Fitted from Engine No. V.1001 to V.5732. VS.1001 to VS.1522
		C14588	1	Fitted to Engine No. V.5733 and subs. VA.1001 and subs. VS.1523 and subs. VAS.1001 and subs.
17	Screw, Set, securing Pulley and Fan to Carrier	NS131/7D	4	
18	Washer, Shakeproof, on Setscrews	C740	4	
19	Belt, Driving Fan	C7898	1	Fitted from Engine No. V.1001 to V.1597
		C13595/1	1	Fitted from Engine No. V.1598 to V.5732. VS.1001 to VS.1522
		C14535/1	1	Fitted to Engine No. V.5733 and subs. VA.1001 and subs. VS.1523 and subs. VAS.1001 and subs.
20	By-Pass Water Hose	C7548	1	
21	Clip, securing By-Pass Hose	C2905/4	2	

ENGINE CYLINDER HEAD ASSEMBLY



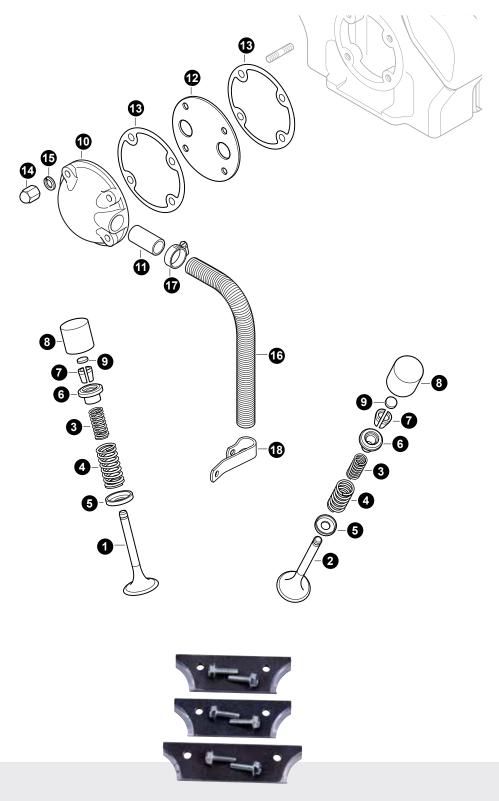
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No	Parts Description	Part No	Qty	Notes
1	Cylinder Head - 3.4	C12500	1	Fitted from Chassis No. 820001 to 820042. 830001 to 832087. 824001 to 824904. 834001 to 836232. 827001 to 827372. 837001 to 838271
		C14956	1	Fitted to Chassis No. 820043 and subs. 832088 and subs. 824905 and subs. 836233 and subs. 827373 and subs. 838272 and subs.
	Cylinder Head - 3.8	C14958	1	Fitted to Chassis No. 820043 and subs. 832088 and subs. 824905 and subs. 836233 and subs. 827373 and subs. 838272 and subs.
2	Stud, in Cylinder Head, for fixing of Camshaft Bearing Caps and Covers	C2326	16	
3	Ring-Dowel on Studs	C2373	16	
4	'D' Washer on Studs	C2323	16	
	Nut, securing Bearing Caps	NN131/L	16	
	Washer, Spring, under Nuts	FG105/X	16	
5	Core Plug (Headed) on top of Cylinder Head	C2157	3	
6	Washer (Copper) under Headed Core Plug	C2296/2	3	
7	Guide for Inlet Valve	C15509	6	
	Guide for Exhaust Valve	C15506	6	
8	Insert for Inlet Valve	C12507	6	
	Insert for Exhaust Valve	C9865	6	
9	Guide for Tappets	C7262	12	
10	Gasket, between Cylinder Head and Cylinder Block	C7861	1	For 3.4 Litre Engines
	Gasket, between Cylinder Head and Cylinder Block	C13795	1	For 3.8 Litre Engines
11	Stud (Short) for fixing of Cylinder Head to Timing Cover and Cylinder Block	C2189	4	
	Nut on Studs	NN131/L	4	
	Washer (Copper) under Nuts	FW105/E	4	
12	Stud, in Cylinder Head, for fixing of Exhaust Manifolds	C2325	16	
	Nut (Bronze) for Exhaust Manifolds Studs	NN131/Q	16	
	Washer, Spring, under Nuts	FG105/X	16	
13	Stud, in Cylinder Head, for fixing of Inlet Manifold	C11761	18	
	Nut, on inlet Manifold Studs	C4202/2	18	
	Washer, Spring, under Nuts	FG105/X	18	
14	Stud, in front end of Cylinder Head, for fixing of Camshaft Covers	C6727/1	6	
15	Stud, in front face of Cylinder Head, for fixing of Breather Housing	C6727	4	
	Core Plug, for Exhaust face of Cylinder Head	C317	2	
	Dome Nut, securing Cylinder Head to Cylinder Block	C2328	14	
	'D' Washer, under Cylinder Head Dome Nuts	C2385	10	
	Washer, Plain, under Cylinder Head Dome Nuts	FW207/T	4	

ENGINE VALVES & BREATHER ASSEMBLY



TAPPET SHIM HOLD DOWN KIT SBS9219

Tappet guides are prone to dislocation; tie them down with this screw-in kit to be sure they'll never move again!

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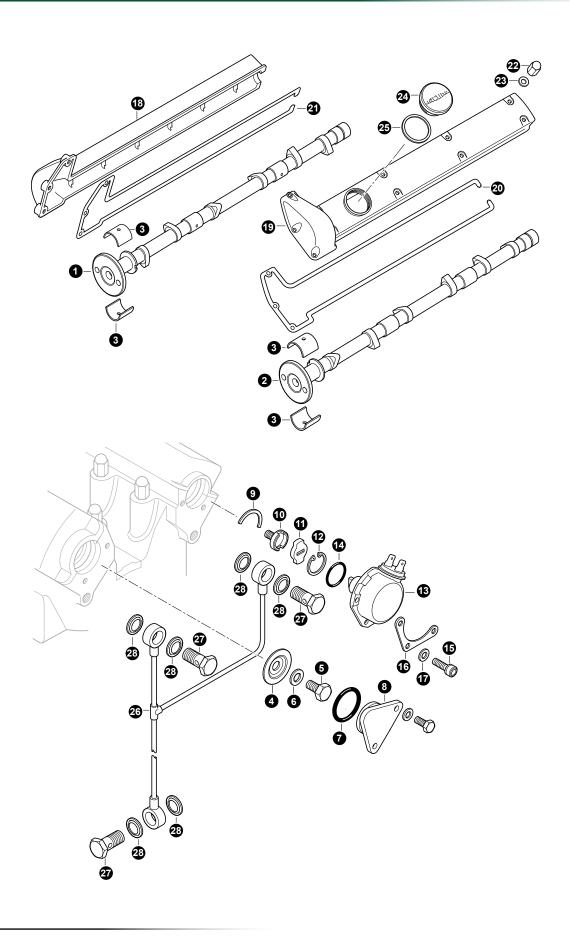






No	Parts Description	Part No	Qty	Notes
1	Inlet Valve	C12444	6	
2	Exhaust Valve	C7708	6	
3	Valve Spring, Inner	C7137	12	
4	Valve Spring, Outer	C7136	12	
5	Seat, for Valve Springs	C2181	12	
6	Collar, at top of Valve Seats	C2159	12	
7	Cotter, retaining Collar to Valve Stems	C430	24	
8	Tappet	C7213/1	12	
9	Adjusting Pad	C2243A	12	.085"
		C2243B	12	.086"
		C2243C	12	.087"
		C2243D	12	.088″
		C2243E	12	.089"
		C2243F	12	.090"
		C2243G	12	.091"
		C2243H	12	.092"
		C2243I	12	.093"
		C2243J	12	.094"
		C2243K	12	.095″
		C2243L	12	.096"
		C2243M	12	.097"
		C2243N	12	.098"
		C2243O	12	.099"
		C2243P	12	.100"
		C2243Q	12	.101"
		C2243R	12	.102"
		C2243S	12	.103"
		C2243T	12	.104"
		C2243U	12	.105″
		C2243V	12	.106"
		C2243W	12	.107"
		C2243X	12	.108"
		C2243Y	12	.109"
		C2243Z	12	.110"
10	Front Cover and Breather Housing	C2389	1	
11	Pipe, in Cover	C2391	1	
12	Baffle, behind Cover	C2390	1	
13	Gasket, front and rear of Baffle	C2227	2	
14	Dome Nut, securing Cover to Cylinder Head	C2327	4	
15	Washer, Spring, under Nuts	FG104/X	4	
16	Flexible Pipe for Breather on Front Cover	C15400	1	
17	Clip, securing Flexible Pipe to tube in front cover	C2905/3	1	
18	Clip, securing Flexible Pipe at bottom and top	C1040/21	2	
	Screw, Set, securing bottom clip	NS125/4D	1	
	Nut, on Setscrews	NN125/L	1	
	Washer, Shakeproof, under Nut	C724	1	

ENGINE CAMSHAFTS & COVERS







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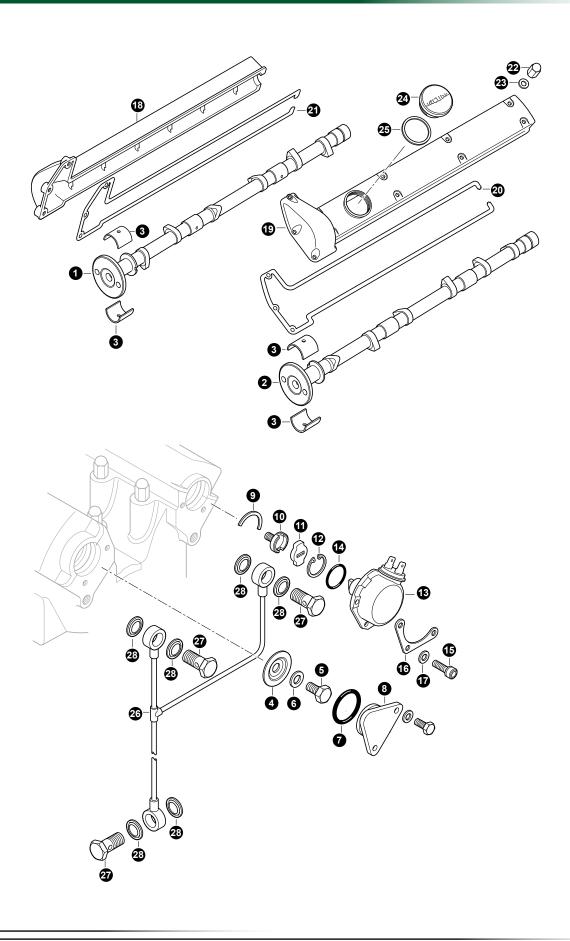




No	Parts Description	Part No	Qty	Notes
1	Inlet Camshaft	C14985	1	
2	Exhaust Camshaft	C13081	1	
3	Bearing, for Camshafts	C2288	16 halves	
4	Oil Thrower at Rear End of Exhaust Camshaft	C2324	1	Fitted from Chassis No. 820001 to 820042. 830001 to 832087. 824001 to 824904. 834001 to 836232. 827001 to 827372. 837001 to 838271
		C2324	2	Fitted to Chassis No. 820043 & subs. 832088 & subs. 824905 & subs. 836233 & subs. 827373 & subs. 838272 & subs.
4	Screw, Set, securing Oil Thrower to Exhaust Camshaft	NS137/4D	1	
6	Washer (Copper) on Setscrew	FW106/E	1	
7	Sealing Ring, at rear end, between Exhaust Camshaft Cover and Cylinder Head	C2312	1	Fitted from Chassis No. 820001 to 820042. 830001 to 832087. 824001 to 824904. 834001 to 836232. 827001 to 827372. 837001 to 838271
		C2312	2	Fitted to Chassis No. 820043 & subs. 832088 & subs. 824905 & subs. 836233 & subs. 827373 & subs. 838272 & subs.
	Sealing Ring (Oversize) at rear end, between Exhaust Camshaft Cover and Cylinder Head	C2312/1	1	
8	Flanged Sealing Plug at Lefthand Rear of Cylinder Head	C2154/1	1	
	Screw, Set, securing Flanged Plug to Cylinder Head	C7134/2	2	
	Washer (Copper) on Setscrews	FW104/E	2	
	Shaft, for Rev Counter Drive, on Inlet Camshaft	C10665	1	Fitted from Chassis No. 820001 to 820042. 830001 to 832087. 824001 to 824904. 834001 to 836232. 827001 to 827372. 837001 to 838271
	Washer (Copper) between Shaft and Oil Thrower	FW106/E	1	Fitted from Chassis No. 820001 to 820042. 830001 to 832087. 824001 to 824904. 834001 to 836232. 827001 to 827372. 837001 to 838271
	Oil Seal, on Rev Counter Shaft	C2428	1	Fitted from Chassis No. 820001 to 820042. 830001 to 832087. 824001 to 824904. 834001 to 836232. 827001 to 827372. 837001 to 838271
	Adaptor for Rev Counter Shaft	C12339	1	Fitted from Chassis No. 820001 to 820042. 830001 to 832087. 824001 to 824904. 834001 to 836232. 827001 to 827372. 837001 to 838271
	Screw (Allen Head) securing Adaptor to Cylinder Head	C15924	2	Fitted from Chassis No. 820001 to 820042. 830001 to 832087. 824001 to 824904. 834001 to 836232. 827001 to 827372. 837001 to 838271
	Plate Washer between head of Screws and Adaptor	C15917	1	Fitted from Chassis No. 820001 to 820042. 830001 to 832087. 824001 to 824904. 834001 to 836232. 827001 to 827372. 837001 to 838271
	Rev Counter Gearbox on Inlet Camshaft	C9914	1	Fitted from Chassis No. 820001 to 820042. 830001 to 832087. 824001 to 824904. 834001 to 836232. 827001 to 827372. 837001 to 838271
	Gasket, between Rev Counter Gearbox and Adaptor	C10667	1	Fitted from Chassis No. 820001 to 820042. 830001 to 832087. 824001 to 824904. 834001 to 836232. 827001 to 827372. 837001 to 838271
	Screw (Allen Head) securing Rev Counter Gearbox to Adaptor	C11777	2	Fitted from Chassis No. 820001 to 820042. 830001 to 832087. 824001 to 824904. 834001 to 836232. 827001 to 827372. 837001 to 838271
	Washer, Spring, on Screws	FG102/X	2	Fitted from Chassis No. 820001 to 820042. 830001 to 832087. 824001 to 824904. 834001 to 836232. 827001 to 827372. 837001 to 838271
9	Seal, between Rear Bearing Cap and RH (Inlet) Camshaft Cover	C14991	1	Fitted to Chassis No. 820043 & subs. 832088 & subs. 824905 & subs. 836233 & subs. 827373 & subs. 838272 & subs.



ENGINE CAMSHAFTS & COVERS







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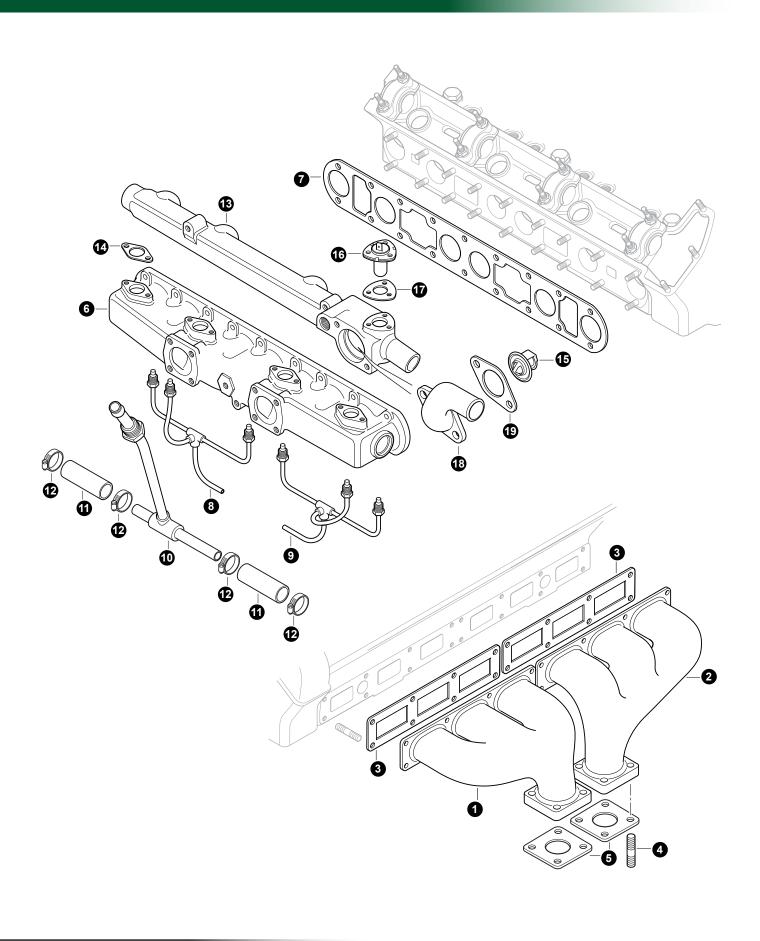




No	Parts Description	Part No	Qty N	Notes
10	Adaptor, at end of RH (Inlet) Camshaft for Electric Rev Counter Generator	C16771	Fitted to Chassis No. 820043 & subs. 832088 & s 1 824905 & subs. 836233 & subs. 827373 & s 838272 & s	subs.
11	Driving Dog, Coupling Adaptor to Electric Rev Counter Generator	C16772	Fitted to Chassis No. 820043 & subs. 832088 & s 1 824905 & subs. 836233 & subs. 827373 & s 838272 & s	subs.
12	Circlip, securing Driving Dog to Adaptor	C16773	Fitted to Chassis No. 820043 & subs. 832088 & s 1 824905 & subs. 836233 & subs. 827373 & s 838272 & s	subs.
13	Generator, on Inlet Camshaft for Electric Rev Counter	C14996	Fitted to Chassis No. 820043 & subs. 832088 & s 1 824905 & subs. 836233 & subs. 827373 & s 838272 & s	subs.
14	'O' Ring on Generator	C14990	Fitted to Chassis No. 820043 & subs. 832088 & s 1 824905 & subs. 836233 & subs. 827373 & s 838272 & s	subs.
15	Screw (Allen Head) securing Generator to Cylinder Head	C14992	Fitted to Chassis No. 820043 & subs. 832088 & s 3 824905 & subs. 836233 & subs. 827373 & s 838272 & s	subs.
16	Plate Washer, on Screws, adjacent to Cylinder Head	C15918	Fitted to Chassis No. 820043 & subs. 832088 & s 1 824905 & subs. 836233 & subs. 827373 & s 838272 & s	subs.
17	Lock Washer between-head of Screws and Plate Washer	C15919	Fitted to Chassis No. 820043 & subs. 832088 & s 3 824905 & subs. 836233 & subs. 827373 & s 838272 & s	subs.
	Cover for Right-Hand (Inlet) Camshaft	C7185	Fitted from Chassis No. 820001 to 820042. 83 1 to 832087. 824001 to 824904. 834001 to 836 827001 to 827372. 837001 to 83	6232.
18	Cover for Left-Hand (Exhaust) Camshaft	C7186	Fitted from Chassis No. 820001 to 820042. 83 to 832087. 824001 to 824904. 834001 to 836 827001 to 827372. 837001 to 83	6232.
	Gasket, between Camshaft Covers and Cylinder Head	C6735	Fitted from Chassis No. 820001 to 820042. 83 2 to 832087. 824001 to 824904. 834001 to 836 827001 to 827372. 837001 to 83	6232.
19	Cover for RH (Inlet) Camshaft	C7185	Fitted to Chassis No. 820043 & subs. 832088 & s 1 824905 & subs. 836233 & subs. 827373 & s 838272 & s	subs.
	Cover for LH (Exhaust)	C14987	Fitted to Chassis No. 820043 & subs. 832088 & s 1 824905 & subs. 836233 & subs. 827373 & s 838272 & s	subs.
20	Gasket between LH Camshaft Cover and Cylinder Head	C6735	Fitted to Chassis No. 820043 & subs. 832088 & s 1 824905 & subs. 836233 & subs. 827373 & s 838272 & s	subs.
21	Gasket between RH Camshaft Cover and Cylinder Head	C14988	Fitted to Chassis No. 820043 & subs. 832088 & s 1 824905 & subs. 836233 & subs. 827373 & s 838272 & s	subs.
22	Dome Nut, securing Camshaft Covers to Cylinder Head	C2327	22	
23	Washer (Copper) under Dome Nuts	FW104/E	22	
24	Oil Filler Cap on LH Camshaft Cover	C1022	1	
25	Washer (Fibre) on Filler Cap	C419	1	
26	Oil Pipe from Cylinder Block to rear of Cylinder Head	C5849	1	
27	Banjo Bolt, securing Oil Pipe to Cylinder Head and Block	C5846	3	
28	Washer (Copper) at each side of Banjo Bolts	C4146	6	



ENGINE INLET & EXHAUST MANIFOLDS (NOT XK150S)



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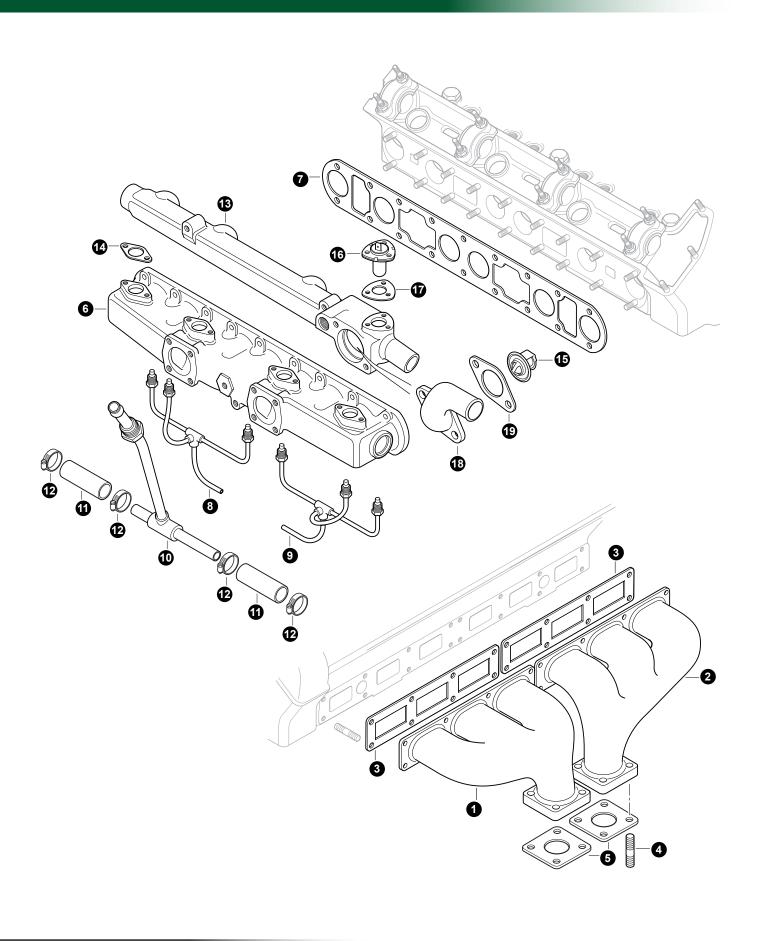




No	Parts Description	Part No	Qty No	tes
1	Exhaust Manifold, Front	C2213	1	
2	Exhaust Manifold, Rear	C2214	1	
3	Gasket, between Exhaust Manifolds and Cylinder Head	C2318	2	
4	Stud, in outlet flanges of Exhaust Manifolds, for attachment of Exhaust Down Pipes	C2369	8	
	Nut (Bronze) securing Exhaust Pipes to Manifolds	NN137/Q	8	
	Washer, Spring, under Nuts	FG106/X	8	
5	Gasket, between outlet flanges of Manifolds and Exhaust Down Pipes	C495	2	
6	Inlet Manifold	C12438/A	Chassis No. 820001 to 820016. 830001 to 8318 1 824001 to 824741. 834001 to 835934. 82700 827271. 837001 to 837	1 to
		C14651/A	1 Chassis No. 820017 & subs. 831899 & subs. 82474 subs. 835935 & subs. 827272 & subs. 837941 & subs.	
	Welch Washer, at end of Inlet Manifold	C317	1	
7	Gasket, between Inlet Manifold and Cylinder Head	C7619	1	
	Stud, in Inlet Manifold, for attachment of Water Outlet	C2496	8	
	Stud, in Inlet Manifold, for attachment of Carburettors	C6570	8	
	Sleeve Nut, on Inlet Manifold Studs	C12946	2 Chassis No. 830001 to 831139. 824001 to 8245 834001 to 835712. 827001 to 827193. 837001 to 837	
	Nut, on Studs	C4202/2	16	
	Washer, Spring, under Nuts	FG105/X	16	
	Stud, in Inlet Manifold, for attachment of Flange for Brake Servo Vacuum Pipe	C12472	Chassis No. 830001 to 831139. 824001 to 8245 4 834001 to 835712. 827001 to 827193. 83700 837	
	Screw, Set, (Chrome) plugging redundant hole in Inlet Manifold	C13632	1 Not Required when Overdrive or Auto Transmission is fi	itted
	Washer (Copper) on Setscrew	C13633	1 Not Required when Overdrive or Auto Transmission is fi	itted
	Flange Assembly for Attachment of Vacuum Pipe to Brake Servo	C13254	Chassis No. 820001 to 820016. 830001 to 8318 1 824001 to 824741. 834001 to 835934. 82700 827271. 837001 to 8379	1 to
	Gasket under Flange	C12453	Chassis No. 820001 to 820016. 830001 to 8318 1 824001 to 824741. 834001 to 835934. 82700 827271. 837001 to 8379	1 to
	Nut, securing Flange to Inlet Manifold	NN125/L	Chassis No. 820001 to 820016. 830001 to 8318 4 824001 to 824741. 834001 to 835934. 82700 827271. 837001 to 8379	1 to
	Washer, Spring, under Nuts	FG104/X	Chassis No. 820001 to 820016. 830001 to 8318 4 824001 to 824741. 834001 to 835934. 82700 827271. 837001 to 8379	1 to
	Hose, between Flange and Vacuum Pipe	C13928	Chassis No. 820001 to 820016. 830001 to 8318 1 824001 to 824741. 834001 to 835934. 82700 827271. 837001 to 8379	1 to
	Clip for Hose	C2905/2	Chassis No. 820001 to 820016. 830001 to 8318 1 824001 to 824741. 834001 to 835934. 82700 827271. 837001 to 8379	1 to
	Vacuum Pipe from Hose on Inlet Manifold to Brake Servo	C13256	Chassis No. 830001 to 831139. 824001 to 8245 1 834001 to 835712. 827001 to 827193. 83700 837	1 to
		C14214	Chassis No. 820001 to 820016. 830001 to 8318 1 824001 to 824741. 834001 to 835934. 82700 827271. 837001 to 8379	1 to



ENGINE INLET & EXHAUST MANIFOLDS (NOT XK150S)









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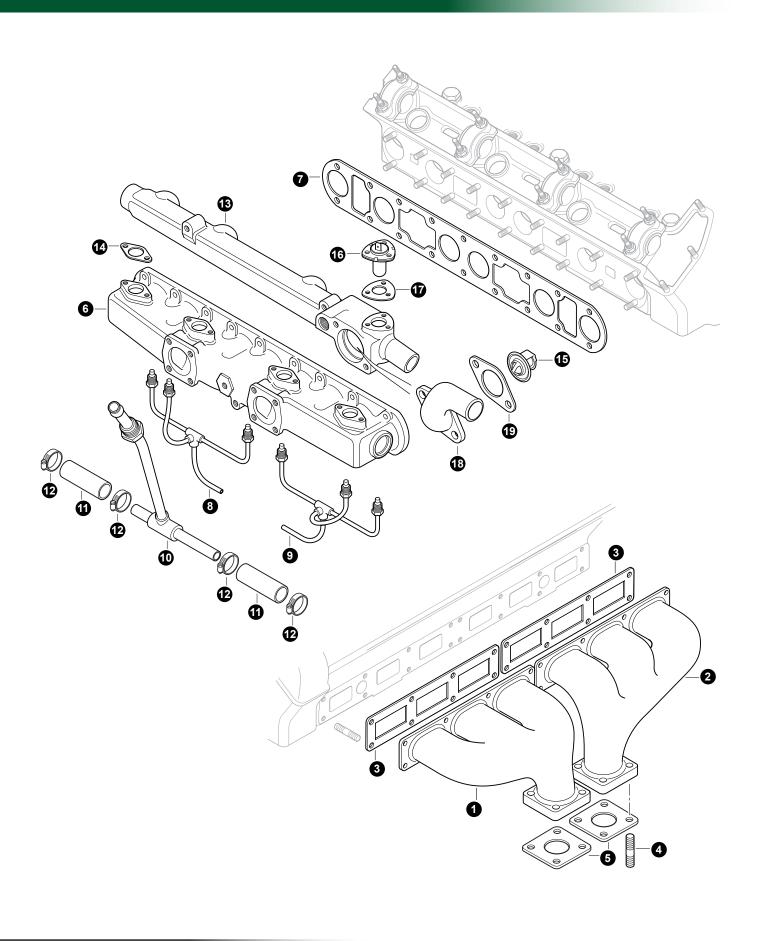




No	Parts Description	Part No	Qty	Notes
	Bracket for Clip	C14209	1	Chassis No. 820001 to 820016. 830001 to 831898. 824001 to 824741. 834001 to 835934. 827001 to 827271. 837001 to 837940.
	Screw, Set, securing Bracket	UFS119/4R	1	Chassis No. 820001 to 820016. 830001 to 831898. 824001 to 824741. 834001 to 835934. 827001 to 827271. 837001 to 837940.
	Clip, securing Vacuum Pipe to Exhaust Manifold	C13257	1	Chassis No. 830001 to 831139. 824001 to 824584. 834001 to 835712. 827001 to 827193. 837001 to 837627
	Clip, securing Vacuum Pipe to Exhaust Manifold	C14325	1	Chassis No. 820001 to 820016. 830001 to 831898. 824001 to 824741. 834001 to 835934. 827001 to 827271. 837001 to 837940.
	Screw, Set, securing Clip	NS119/9D	1	
	Distance Piece on Setscrew	C11583	1	
	Washer, Plain, on Setscrew	AW102/T	1	
	Washer, Shakeproof, on Setscrew	C723/A	1	Chassis No. 830001 to 831139. 824001 to 824584. 834001 to 835712. 827001 to 827193. 837001 to 837627
	Nut on Setscrew	NN119/L	1	
	Washer, Shakeproof, under Nut	C723/A	1	Chassis No. 820001 to 820016. 830001 to 831898. 824001 to 824741. 834001 to 835934. 827001 to 827271. 837001 to 837940.
	Clip, securing Vacuum Pipe to Inlet Manifold	C13758	1	Chassis No. 820001 to 820016. 830001 to 831898. 824001 to 824741. 834001 to 835934. 827001 to 827271. 837001 to 837940.
	Screw, Set, securing Clip	AS119/4D	1	Chassis No. 820001 to 820016. 830001 to 831898. 824001 to 824741. 834001 to 835934. 827001 to 827271. 837001 to 837940.
	Nut on Setscrew	NN119/L	1	Chassis No. 820001 to 820016. 830001 to 831898. 824001 to 824741. 834001 to 835934. 827001 to 827271. 837001 to 837940.
	Washer, Shakeproof, under Nut	C723/A	1	Chassis No. 820001 to 820016. 830001 to 831898. 824001 to 824741. 834001 to 835934. 827001 to 827271. 837001 to 837940.
	Valve, in Inlet Manifold, for Brake Servo Vacuum Pipe	C12481	1	Chassis No. 820001 to 820016. 830001 to 831898. 824001 to 824741. 834001 to 835934. 827001 to 827271. 837001 to 837940.
	Spring for Valve (70150)	C12480	1	Chassis No. 820001 to 820016. 830001 to 831898. 824001 to 824741. 834001 to 835934. 827001 to 827271. 837001 to 837940.
	Seat for Valve (70332)	C12482	1	Chassis No. 820001 to 820016. 830001 to 831898. 824001 to 824741. 834001 to 835934. 827001 to 827271. 837001 to 837940.
	Starting Pipe between Flange on Inlet Manifold Carburettor	C12448	1	Chassis No. 820001 to 820016. 830001 to 831898. 824001 to 824741. 834001 to 835934. 827001 to 827271. 837001 to 837940.
	Olive on Starting Pipe	C13553	1	Chassis No. 820001 to 820016. 830001 to 831898. 824001 to 824741. 834001 to 835934. 827001 to 827271. 837001 to 837940.
	Nut, securing Starting Pipe to Carburettor	C13554	1	Chassis No. 820001 to 820016. 830001 to 831898. 824001 to 824741. 834001 to 835934. 827001 to 827271. 837001 to 837940.
	'O' Ring, on Starting Pipe, between Flange and Inlet Manifold	C12454	1	Chassis No. 820001 to 820016. 830001 to 831898. 824001 to 824741. 834001 to 835934. 827001 to 827271. 837001 to 837940.
8	LH Manifold Starting Pipe Assembly	C14652		hassis No. 820017 & subs. 831899 & subs. 824742 & subs. 835935 & subs. 827272 & subs. 837941 & subs.



ENGINE INLET & EXHAUST MANIFOLDS (NOT XK150S)







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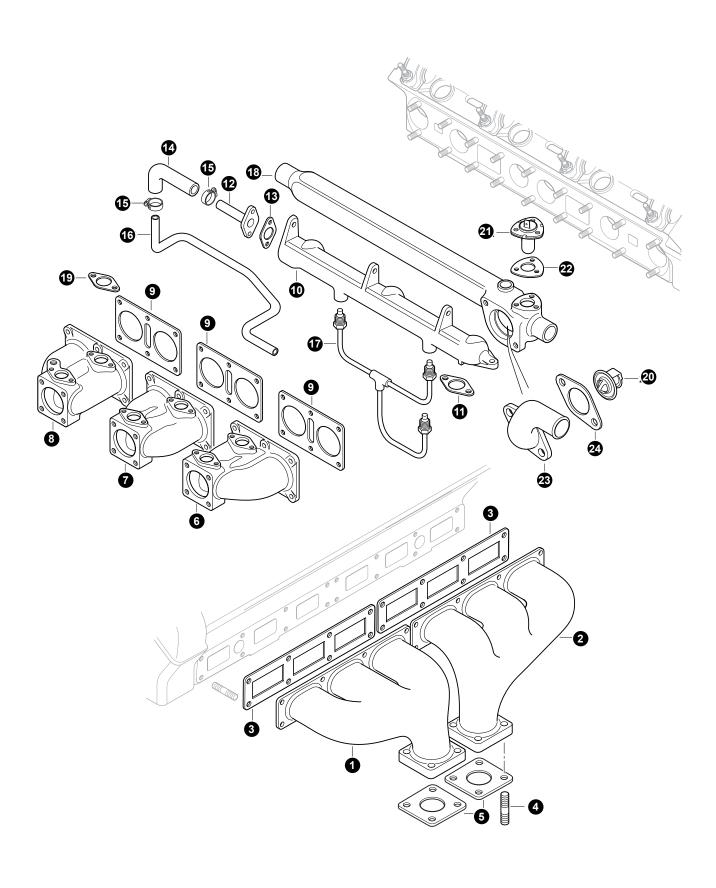




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No	Parts Description	Part No	Qty Notes
	Olive on Starting Pipe	C14658	3 Chassis No. 820017 & subs. 831899 & subs. 824742 & subs. 835935 & subs. 827272 & subs. 837941 & subs.
	Tubing Nut on Starting Pipe	C14659	3 Chassis No. 820017 & subs. 831899 & subs. 824742 & subs. 835935 & subs. 827272 & subs. 837941 & subs.
9	RH Manifold Starting Pipe Assembly	C14653	1 Chassis No. 820017 & subs. 831899 & subs. 824742 & subs. 835935 & subs. 827272 & subs. 837941 & subs.
	Olive on Starting Pipe	C14658	3 Chassis No. 820017 & subs. 831899 & subs. 824742 & subs. 835935 & subs. 827272 & subs. 837941 & subs.
	Tubing Nut on Starting Pipe	C14659	3 Chassis No. 820017 & subs. 831899 & subs. 824742 & subs. 835935 & subs. 827272 & subs. 837941 & subs.
10	Starting Pipe Assembly from Manifold Pipes to Carburettor	C14661	1 Chassis No. 820017 & subs. 831899 & subs. 824742 & subs. 835935 & subs. 827272 & subs. 837941 & subs.
	Olive on Starting Pipe	C13553	1 Chassis No. 820017 & subs. 831899 & subs. 824742 & subs. 835935 & subs. 827272 & subs. 837941 & subs.
	Tubing Nut on Starting Pipe	C13554	1 Chassis No. 820017 & subs. 831899 & subs. 824742 & subs. 835935 & subs. 827272 & subs. 837941 & subs.
11	Neoprene Tube connecting Manfiold and Carburettor Starting pipes	C14683	2 Chassis No. 820017 & subs. 831899 & subs. 824742 & subs. 835935 & subs. 827272 & subs. 837941 & subs.
12	Clip, securing Neoprene Tubes	C2905/1	4 Chassis No. 820017 & subs. 831899 & subs. 824742 & subs. 835935 & subs. 827272 & subs. 837941 & subs.
13	Water Outlet Pipes	C14133	1
14	Gasket, between Water Outlet Pipe and Inlet Manifold	C12309	4
	Stud, in Water Outlet Pipe, for attachment of Outlet Elbow	C2496	2
	Stud, in Water Outlet Pipe, for attachment of Outlet Elbow	C13074	1
	Screw, Set (Chrome) plugging redundant hole in Water Outlet Pipe	C13632	1
	Washer (Copper) on Setscrew	C13633	1
	Adaptor, in Water Outlet Pipe for attachment of Thermometer Gauge Capillary Tube	C9621	1
	Washer (Copper) on Adaptor	C2296/1	1
15	Thermostat in Water Outlet Pipe (Opening Temperature 159° TO 168°F.)	C12867	1
	Thermostat in Water Outlet Pipe (Opening Temperature 174° TO 183°F.)	C12867/1	1
16	Thermostat, in Inlet Manifold, operating Carburettor Automatic Choke	C2474	1
17	Gasket, between Thermostat and Inlet Manifold	C2475	1
	Screw, Set, securing Thermostat to Manifold	C7134/1	3
	Washer, Shakeproof, on Setscrews	C723/A	3
18	Water Outlet Elbow	C12422	1
19	Gasket, for Water Outlet Elbow	C4985	1

ENGINE INLET & EXHAUST MANIFOLDS (XK150S ONLY)



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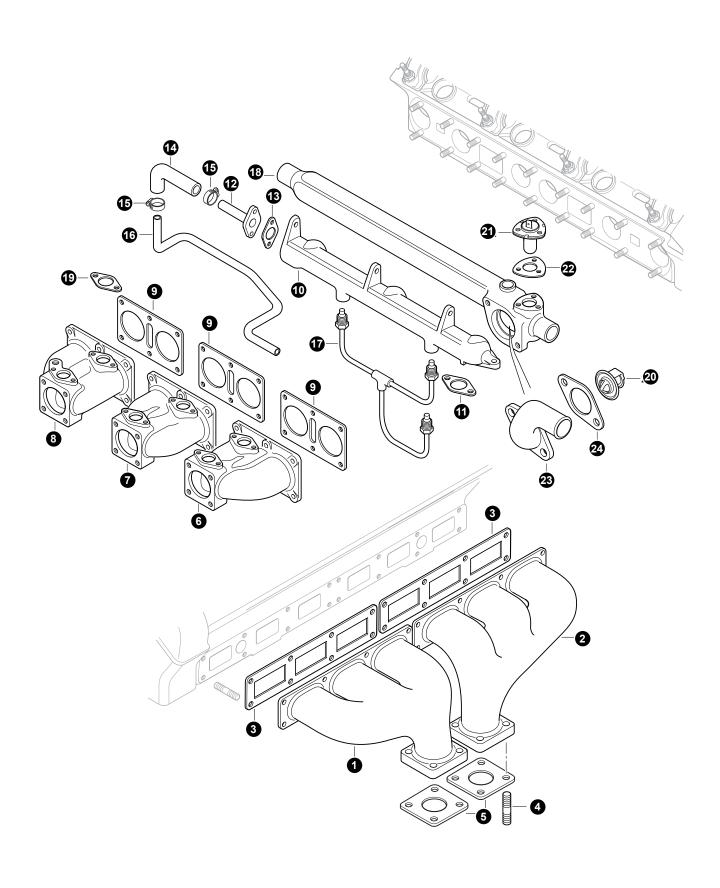




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No	Parts Description	Part No	Qty	Notes
1	Exhaust Manifold, Front	C2213	1	
2	Exhaust Manifold, Rear	C2214	1	
3	Gasket, between Exhaust Manifolds and Cylinder Head	C2318	2	
4	Gasket, between outlet flanges of Manifolds and Exhaust Down Pipes	C495	2	
5	Stud, in outlet flanges of Exhaust Manifolds, for attachment of Exhaust Down Pipes	C2369	8	
	Nut (Bronze) securing Exhaust Pipes to Manifolds	NN137/Q	8	
	Washer, Spring, under Nuts	FG106/X	8	
6	Inlet Manifold, Front	C13941	1	
7	Inlet Manifold, Centre	C13942	1	
8	Inlet Manifold, Rear	C13943	1	
9	Gasket between Inlet Manifolds and Cylinder Head	C14127	3	
	Stud, in Inlet Manifold, for attachment of Water Outlet and Air Balance Pipes	C2496	12	
	Stud, in Inlet Manifold, for attachment of Carburettors	C6570	12	
	Nut on Studs	C4202/2	22	
	Sleeve Nut, on Studs, for Ignition Coil Mounting Bracket	C12799	2	
	Washer, Spring, under Nuts	FG105/X	24	
	Bracket, on Sleeve Nuts, for mounting of Ignition Coil	C14156	1	
	Screw, Set, securing Bracket to Sleeve Nuts	UFS125/4R	2	
	Washer, Spring, on Setscrews	FG104/X	2	
10	Air Balance Pipe	C13940	1	Chassis No. 820005 to 820016. 830336 to 831898
	Air Balance Pipe	C14747	1	Chassis No. 820017 and subs. 831899 and subs.
11	Gasket between Air Balance Pipe and Inlet Manifold	C11577	3	
	Stud, in Balance Pipe for attachment of Brake Servo Adaptor	C12472	2	
	Adaptor, at rear of Air Balance Pipe, for connection of Brake Servo Vacuum Pipe	C14807	1	Chassis No. 820005 to 820016. 830016 to 831898
	Gasket between Adaptor and Balance Pipe	C14089	1	Chassis No. 820005 to 820016. 830016 to 831898
	Nut, securing Adaptor	NN125/L	2	Chassis No. 820005 to 820016. 830016 to 831898
	Check Valve Behind Adaptor	C12481	1	Chassis No. 820005 to 820016. 830016 to 831898
	Spring under Check Valve	C12480	1	Chassis No. 820005 to 820016. 830016 to 831898
	Seat for Check Valve	C12482	1	Chassis No. 820005 to 820016. 830016 to 831898
	Hose Between Adaptor and Vacuum Pipe	C13928	1	Chassis No. 820005 to 820016 830016 to 831898
	Clip, securing Hose	C2905/2	2	Chassis No. 820005 to 820016. 830016 to 831898
	Vacuum Pipe From Hose to Servo Unit	C14202	1	Chassis No. 820005 to 820016. 830016 to 831898
	Clip, securing Vacuum Pipe to Exhaust Manifold	C14325	1	Chassis No. 820005 to 820016. 830016 to 831898
	Bracket holding Clip	C14209	1	Chassis No. 820005 to 820016. 830016 to 831898
	Distance Piece between Bracket and Exhaust Manifold	C11583	1	Chassis No. 820005 to 820016. 830016 to 831898
	Screw, Set, securing Clip	NS119/4D	1	Chassis No. 820005 to 820016. 830016 to 831898
	Washer, Plain, on Setscrew	AW102/T	1	Chassis No. 820005 to 820016. 830016 to 831898
	Nut on Setscrew	NN119/L	1	Chassis No. 820005 to 820016. 830016 to 831898
	Washer, Shakeproof, under Nut	C723/A	1	Chassis No. 820005 to 820016. 830016 to 831898
12	Adaptor, at rear of Air Balance Pipe, for Brake Servo	C14746	1	Chassis No. 820017 and subs. 831899 and subs.

ENGINE INLET & EXHAUST MANIFOLDS (XK150S ONLY)



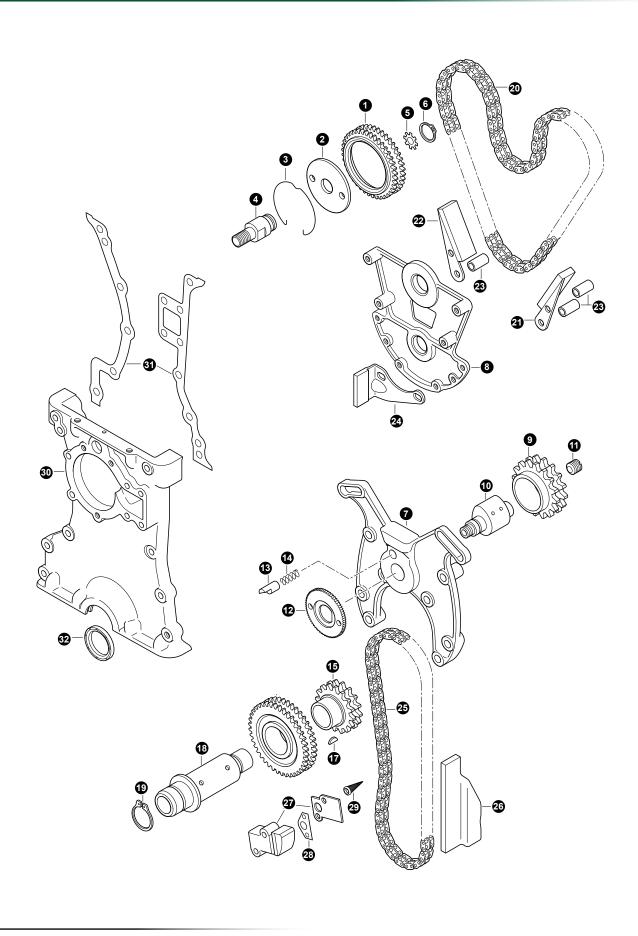
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No	Parts Description	Part No	Qty	Notes
13	Gasket between Adaptor and Balance Pipe	C14089	1	Chassis No. 820017 and subs. 831899 and subs.
	Nut securing Adaptor	NN125/L	2	Chassis No. 820017 and subs. 831899 and subs.
	Washer, Spring, under Nuts	FG104/X	2	Chassis No. 820017 and subs. 831899 and subs.
14	Hose between Adaptor and Vacuum Pipe	C14692	1	Chassis No. 820017 and subs. 831899 and subs.
15	Clip securing Hose	C2905/2	2	Chassis No. 820017 and subs. 831899 and subs.
16	Vacuum Pipe from Hose to Servo Unit	C14743	1	Chassis No. 820017 and subs. 831899 and subs.
	Clip, securing Vacuum Pipe to Dash	C1040/9	2	Chassis No. 820017 and subs. 831899 and subs.
	Screw, Set, securing Clips	UFS119/4R	2	Chassis No. 820017 and subs. 831899 and subs.
	Washer, Shakeproof, under Nuts	C723/A	2	Chassis No. 820017 and subs. 831899 and subs.
	Washer, Plain, under Shakeproof Washers	AW102/T	2	Chassis No. 820017 and subs. 831899 and subs.
17	Starting Pipe Assembly	C14082	1	
	Olive on 1/2" diameter Pipe	C13553	1	
	Nut for 1/2" diameter Pipe	C13554	1	
	Olive on 3/8" diameter Pipe	C11575	2	
	Nut for 3/8" diameter Pipe	C11576	2	
18	Water Outlet Pipe	C13939	1	
19	Gasket for Water Outlet Pipe	C11577	3	
	Stud, in Water Outlet Pipe, for attachment of Outlet Elbow	C2496	2	
	Stud, in Water Outlet Pipe, for attachment of Outlet Elbow	C13074	1	
	Screw, Set, (Chrome) plugging redundant hole in Water Outlet Pipe	C13632	1	
	Washer (Copper) on Setscrew	C13633	1	
20	Thermostat in Water Outlet Pipe (Opening Temperature 159° TO 183°F)	C12867	1	
	Thermostat in Water Outlet Pipe (Opening Temperature 174° TO 183°F)	C12867/1	1	
21	Thermostat, in Outlet Elbow, operating Carburettor Automatic Choke	C2474	1	
22	Gasket between Thermostat and Inlet Manifold	C2475	1	
	Screw, Set, securing Thermostat to Manifold	C7134/1	3	
	Washer, Shakeproof, on Setscrews	C723/A	3	
23	Water Outlet Elbow	C12422	1	
24	Gasket for Washer Outlet Elbow	C4985	1	
	Nut, securing Water Outlet Elbow to Outlet Pipe	C4202/2	2	
	Washer, Spring, under Nuts	FG105/X	2	

ENGINE TIMING GEAR







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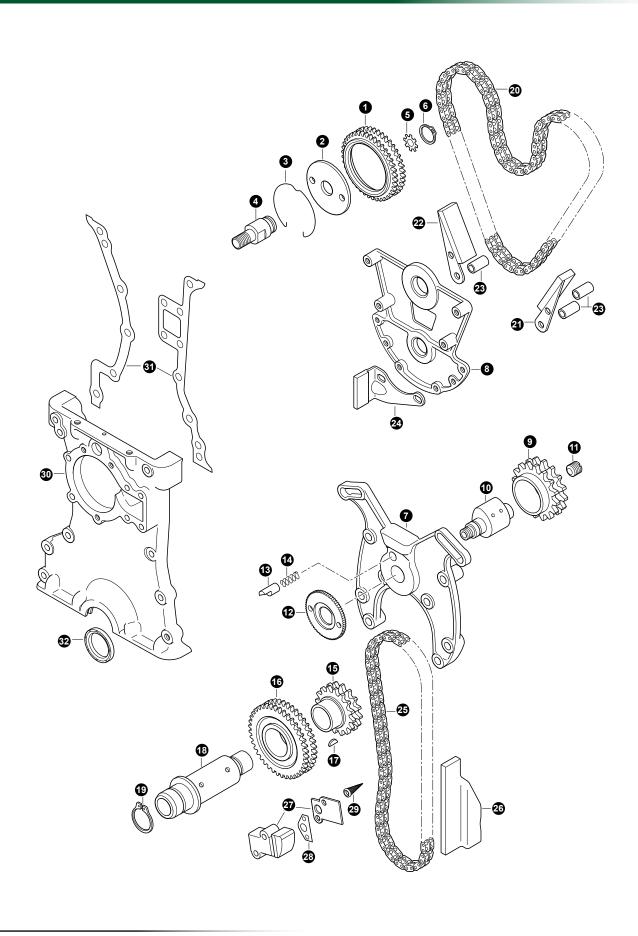




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No	Parts Description	Part No	Qty	Notes
1	Sprocket for Camshafts	C2169	2	
2	Adjusting Plate, inside Camshaft Sprockets	C2329	2	
	Clamping Plate, on Adjusting Plates	C2191	2	
3	Circlip, retaining Adjusting Plates in Sprockets	C2193	2	
4	Guide Pin, through Adjusting Plates	C2178	2	
5	Star Washer, on Guide Pins, behind Adjusting Plates	C2194	2	
6	Circlip, retaining Guide Pins	C2261	2	
	Screw, Set, securing Adjusting Plates and Sprockets to Camshafts	C2310	4	
7	Front Mounting Bracket for Timing Gear	C4128/1	1	
8	Rear Mounting Bracket for Timing Gear	C4129	1	
	Stud, for fixing of front and rear Mounting Brackets	C2182	4	
	Nut, securing Brackets on Studs	NN125/L	4	
	Washer, Shakeproof under Nuts	C724	4	
	Bolt (Long) securing Mounting Bracket to Cylinder Block	C7424	4	
	Washer, Shakeproof, on Bolts	C740	4	
	Bolt (Short) securing rear Mounting Bracket and Intermediate Chain Damper to Cylinder Block	C2166	2	
	Tab Washer retaining Bolts	C16831	1	
9	Idler Sprocket	C2308	1	
	Bush, for Idler Sprocket	C2319	1	
10	Eccentric Shaft, through Idler Sprocket, for adjustment of Upper Timing Chain	C2177	1	
11	Plug, in end of Eccentric Shaft	C2282	1	
12	Adjustment Plate, on face of Front Mounting Bracket, for micro adjustment of Upper Timing Chain	C4404	1	
	Nut, securing Adjustment Plate to Eccentric Shaft	C3338/4	1	
	Washer, Shakeproof, under Nut	C742	1	
13	Plunger Pin, in front Mounting Bracket, holding Adjustment Plate in tension	C4405	1	
14	Spring, behind Plunger Pin	C2297	1	
15	Intermediate Sprocket Assembly at top of Lower Timing Chain	C17154	1	
	Bush for Sprocket	C2320	1	
17	Key, locking Intermediate Sprockets together	C926	1	
18	Shaft, holding Intermediate Sprockets	C2161	1	
19	Circlip, retaining Shaft	C2335	1	
20	Top Timing Chain	C2256	1	
	Damper for Upper Timing Chain	C6701	2	Fitted from Engine No. V.1001 to V.2028
21	LH Damper Assembly for Upper Timing Chain	C13616	1	Fitted to Engine No. V.2029 & subs. VA.1001 & subs.
22	RH Damper Assembly for Upper Timing Chain	C13617	1	Fitted to Engine No. V.2029 & subs. VA.1001 & subs.
23	Distance Piece for Upper Dampers	C13660	4	Fitted to Engine No. V.2029 & subs. VA.1001 & subs.
24	Intermediate Damper Assembly for Upper Timing Chain	C13615	1	Fitted to Engine No. V.2029 & subs. VA.1001 & subs.
	Carrier for Upper Timing Chains	C4127	2	Fitted from Engine No. V.1001 to V.2028
	Rivet, securing Dampers to Carriers	C4705	4	Fitted from Engine No. V.1001 to V.2028
25	Bottom Timing Chain	C2255	1	
26	Vibration Damper for Lower Timing Chain	C6819	1	Fitted from Engine No. V.1001 to V.2028
		C13614	1	Fitted to Engine No. V.2029 and subs. VA.1001 and subs.
	Screw, Set, securing Damper to Cylinder Block	NS131/5D		Fitted to Engine No. V.2029 and subs. VA.1001 and subs.
	Tab Washer on Setscrews	C7436		Fitted to Engine No. V.2029 and subs. VA.1001 and subs.

ENGINE TIMING GEAR







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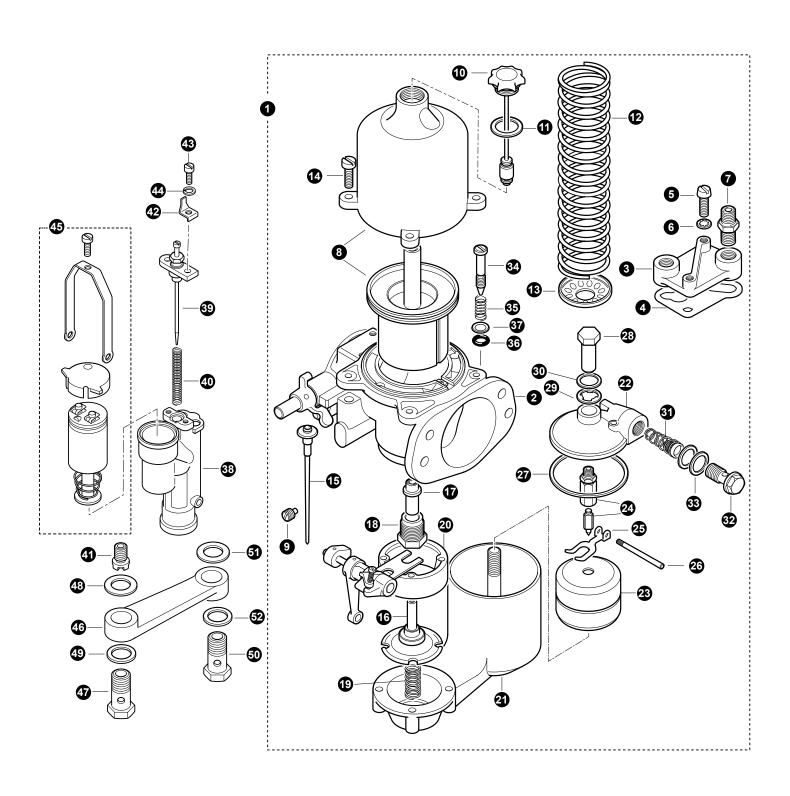
No	Parts Description	Part No	Qty	Notes
	Bracket, mounting Lower Timing Chain Damper	C6818	1	Fitted from Engine No. V.1001 to V.2028
	Rivet, securing Vibration Damper to Bracket	C6820	3	Fitted from Engine No. V.1001 to V.2028
	Screw, Set, securing Mounting Bracket to Cylinder Block	NS131/5D	2	Fitted from Engine No. V.1001 to V.2028
	Washer, Shakeproof, on Setscrews	C725	2	Fitted from Engine No. V.1001 to V.2028
	Nylon Vibration Damper for Lower Timing Chain	C10292	1	Fitted from Engine No. V.1001 to V.2028
	Bracket, mounting Nylon Damper	C10291	1	Fitted from Engine No. V.1001 to V.2028
	Rivet, securing Nylon Damper to Bracket	C6820	2	Fitted from Engine No. V.1001 to V.2028
27	Hydraulic Chain Tensioner Assembly	EAC3629	1	
	Tab Washer, securing Adjuster Plug	6029	1	
28	Shim, for adjustment of Hydraulic Chain Tensioner	C9766	A/R	
	Bolt, securing Hydraulic Chain Tensioner to Cylinder Block	NB125/11D	2	
	Tab Washer, retaining Bolts	C10333	1	
29	Filter Gauze, in Cylinder Block, behind Hydraulic Chain Tensioner	C13457	1	
30	Front Timing Cover	C8614/1	1	
31	Gasket, between Timing Cover and Cylinder Block	C8615	2 halves	
32	Oil Seal, between Timing Cover and Crankshaft	C8593	1	
	Stud, in Front Timing Cover, for fixing of Cylinder Head	C2183	2	
	Stud, in Front Timing Cover, for fixing of Water Pump	C2184	3	
	Stud, in Front Timing Cover, for fixing of Oil Sump	C2185	4	
	Nut, on Studs	NN131/L	9	
	Washer, Spring, under Nuts	FG105/X	9	
	Bolt, securing Timing Cover to Cylinder Block	NB131/9D	1	
	Bolt, securing Timing Cover to Cylinder Block	NB131/14D	1	
	Bolt, securing Timing Cover and Dynamo Adjusting Link to Cylinder Block	NB131/16D	1	
	Bolt, securing Timing Cover and Water Pump to Cylinder Block	NB131/21D	4	
	Bolt, securing Timing Cover and Water Pump to Cylinder Block	NB131/26D	2	
	Washer, Spring, on Bolts	FG105/X	9	
	Bolt, securing Timing Cover to Cylinder Block	NB137/11D	5	
	Washer, Spring, on Bolts	FG106/X	5	
	Dynamo Adjusting Link	C2286	1	Fitted from Engine No. V.1001 to V.5732
		C13838	1	Fitted to Engine No. V.5733 and subs. VA.1001 and subs.
	Distance Piece behind Adjusting Link	C2155	1	
	Washer, Plain, for Adjusting Link	FW105/T	1	Fitted to Engine No. V.5733 and subs. VA.1001 and subs.



UPRATED TIMING CHAINS C2255U (LOWER) / C2256U (UPPER)

A duplex chain with split and chamferred rollers; ideal for competition use and track days.

ENGINE CARBURETTOR ASSEMBLY (NOT XK150S)







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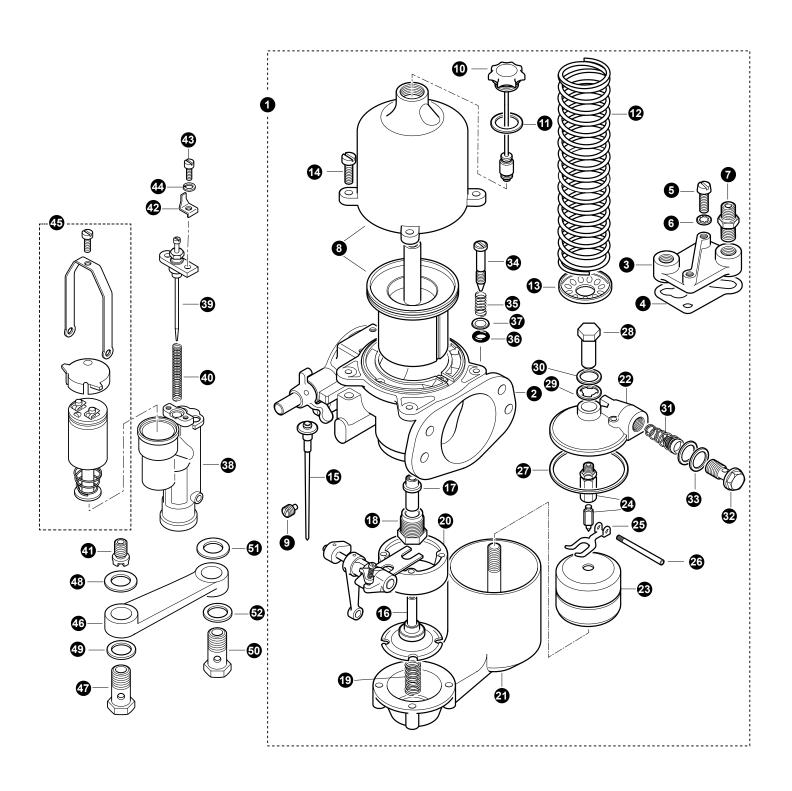




Parts Description	Part No	Qty	Notes
			Chassis No. 820001 to 820016. 830001 to 831898.
Front Carburettor	C14380	1	824001 to 824741. 834001 to 835934. 827001 to 827271. 837001 to 837940.
	C16227	1	Chassis No. 820017 & subs. 831899 & subs. 824742 & subs. 835935 & subs. 827272 & subs. 837941 & subs.
Rear Carburettor	C14381	1	Chassis No. 820001 to 820016. 830001 to 831898. 824001 to 824741. 834001 to 835934. 827001 to 827271. 837001 to 837940.
	C16228	1	Chassis No. 820017 & subs. 831899 & subs. 824742 & subs. 835935 & subs. 827272 & subs. 837941 & subs.
Body only for Front Carburettor	7089	1	Chassis No. 820001 to 820016. 830001 to 831898. 824001 to 824741. 834001 to 835934. 827001 to 827271. 837001 to 837940.
	8033	1	Chassis No. 820017 & subs. 831899 & subs. 824742 & subs. 835935 & subs. 827272 & subs. 837941 & subs.
Body only for Rear Carburettor	7088	1	Chassis No. 820001 to 820016. 830001 to 831898. 824001 to 824741. 834001 to 835934. 827001 to 827271. 837001 to 837940.
	8032	1	Chassis No. 820017 & subs. 831899 & subs. 824742 & subs. 835935 & subs. 827272 & subs. 837941 & subs.
Adaptor for Ignition Union on Front Carburettor	7090	1	Chassis No. 820001 to 820016. 830001 to 831898. 824001 to 824741. 834001 to 835934. 827001 to 827271. 837001 to 837940.
	7868	1	Chassis No. 820017 & subs. 831899 & subs. 824742 & subs. 835935 & subs. 827272 & subs. 837941 & subs.
Gasket under Adaptor	AUC2014	1	
Screw, securing Adaptor to Front Carburettor Body	JZX139J4#	2	
Washer, Shakeproof, on Screws	7105	2	
Ignition Union	7106	1	Chassis No. 820001 to 820016. 830001 to 831898. 824001 to 824741. 834001 to 835934. 827001 to 827271. 837001 to 837940.
Suction Chamber Assembly	7069	2	
Screw, holding Jet Needle in Piston	7093	2	
Damper Assembly in Suction Chamber	AUC8102	2	Original Type
		2	Brass Type
Washer for Damper	7095		
Spring, assisting return of Piston	AUC4387	2	
Skid Washer, under Spring, at bottom of Piston	7038	2	
Screw, securing Suction Chamber to Carburettor	AUC2175	6	
Jet Needle (TL)	AUD1353	2	
Jet Assembly	AUC8155	2	
Jet Bearing	AUC2001	2	
Nut, locking Jet	AUC2002	2	
Spring under Diaphragm	AUC2006	2	
Housing Assembly for Jet Unit	AUC8221	2	
Float Chamber Assembly for Rear Carburettor	AUC2009	1	
Float Chamber Assembly for Front Carburettor	AUC2088	1	
Bolt, securing Float Chamber and Jet Housing to Carburettor Body	7115	8	
Washer, Shakeproof, on Bolts	7105	8	
	Front Carburettor Rear Carburettor Body only for Front Carburettor Body only for Rear Carburettor Adaptor for Ignition Union on Front Carburettor Gasket under Adaptor Screw, securing Adaptor to Front Carburettor Body Washer, Shakeproof, on Screws Ignition Union Suction Chamber Assembly Screw, holding Jet Needle in Piston Damper Assembly in Suction Chamber Washer for Damper Spring, assisting return of Piston Skid Washer, under Spring, at bottom of Piston Screw, securing Suction Chamber to Carburettor Jet Needle (TL) Jet Assembly Jet Bearing Nut, locking Jet Spring under Diaphragm Housing Assembly for Jet Unit Float Chamber Assembly for Rear Carburettor Float Chamber Assembly for Front Carburettor Bolt, securing Float Chamber and Jet Housing to Carburettor Body	Front Carburettor C14380 C16227 Rear Carburettor C14381 C16228 Body only for Front Carburettor 7089 Body only for Rear Carburettor 7089 Body only for Rear Carburettor 7088 Body only for Rear Carburettor 7088 Body only for Rear Carburettor 7090 Adaptor for Ignition Union on Front Carburettor 7090 Adaptor for Ignition Union on Front Carburettor 7090 Adaptor for Ignition Union on Front Carburettor 809 JZX139J4# Washer, Shakeproof, on Screws 7105 Ignition Union 7106 Suction Chamber Assembly 7069 Screw, holding Jet Needle in Piston 7093 Damper Assembly in Suction Chamber AUC8102 Washer for Damper 7095 Spring, assisting return of Piston AUC8102 Washer for Damper 7095 Spring, assisting return of Piston AUC8102 Vasher for Damper 7095 Spring, assisting return of Piston AUC8102 Jet Needle (TL) AUD1353 Jet Assembly AUC8155 Jet Assembly AUC8155 Jet Bearing AUC2001 Nut, locking Jet AUC2002 Spring under Diaphragm AUC2006 Housing Assembly for Jet Unit AUC8221 Float Chamber Assembly for Rear Carburettor AUC2009 Float Chamber Assembly for Rear Carburettor AUC2009 Float Chamber Assembly for Front Carburettor AUC2009 Bolt, securing Float Chamber and Jet Housing to Carburettor Body 7115	Front Carburettor C14380 1 Rear Carburettor C14381 1 Rear Carburettor C14381 1 C16228 1 Body only for Front Carburettor 7089 1 Body only for Rear Carburettor 7089 1 Body only for Rear Carburettor 7088 1 Adaptor for Ignition Union on Front Carburettor 7090 1 Adaptor for Ignition Union on Front Carburettor 7090 1 Adaptor for Ignition Union on Front Carburettor 7090 1 Gasket under Adaptor Adaptor AUC2014 1 Screw, securing Adaptor to Front Carburettor 9 Washer, Shakeproof, on Screws 7105 2 Ignition Union 7106 1 Suction Chamber Assembly 7069 2 Screw, holding Jet Needle in Piston 7093 2 Washer for Damper 7095 Spring, assisting return of Piston AUC8102 2 Washer, under Spring, at bottom of Piston 7038 2 Screw, securing Suction Chamber to Carburettor AUC2175 6 Jet Needle (TL) AUD1353 2 Jet Assembly AUC8105 2 Jet Rearing AUC2001 2 Nut, locking Jet AUC2002 2 Spring under Diaphragm AUC2006 2 Housing Assembly for Jet Unit AUC8021 2 Float Chamber Assembly for Rear Carburettor AUC209 1 Float Chamber Assembly for Rear Carburettor AUC2088 1 Bolt, securing Float Chamber and Jet Housing to Carburettor AUC2088 1 Bolt, securing Float Chamber and Jet Housing to Carburettor AUC2088 1



ENGINE CARBURETTOR ASSEMBLY (NOT XK150S)





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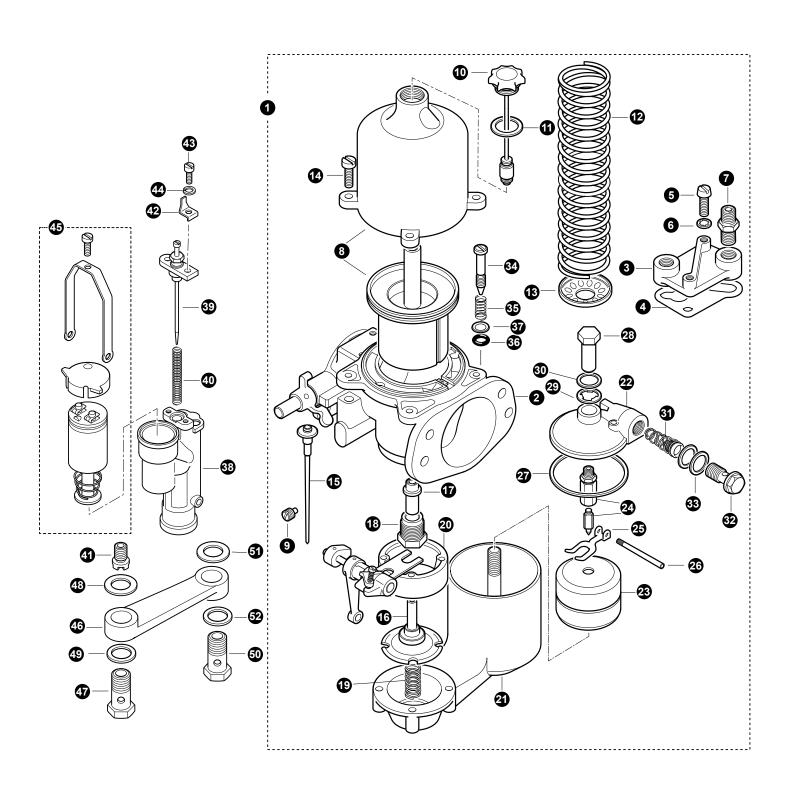
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No	Parts Description	Part No	Qty	Notes
22	Lid for Float Chamber on Front Carburettor	AUC4261	1	
23	Float	WZX1303	2	
24	Needle and Seat, controlling Fuel flow to Float Chamber	JLM9733	2	
25	Lever, operating Float Needle	AUC1980	2	
26	Knurled Pin, securing Lever to Float Chamber Lid	AUC1152	2	
27	Gasket under Float Chamber Lid	AUC1147	2	
28	Cap Nut, securing Lid to Float Chamber	AUC1867	2	
29	Serrated Washer (Fibre) on Cap Nut adjacent to Lid	AUC1928J	2	
30	Alum Washer on Cap Nut	AUC1557	2	
31	Filter in inlet connection on Float Chamber Lid	AUC2139	2	
32	Banjo Bolt, securing Feed Pipe to Float Chamber Lid	C11488	2	
33	Washer (Fibre) on Banjo Bolt	AUC2141	4	
34	Valve for slow-running adjustment	AUC2028	2	
35	Spring for Slow-run Valve	AUC2027	2	
36	Gland Washer (Neoprene) on Slow-run Valve	AUC2029	2	
37	Washer (Brass) at top of Gland Washer	AUC2030	2	
38	Thermostat Body Assembly on Front Carburettor	AUC8961	1	
39	Acceleration Needle Assembly	AUC8129	1	
40	Spring for Acceleration Needle	AUC1041	1	
41	Jet for Acceleration Needle	AUC4759	1	
42	Spring Finger, holding Acceleration Needle after adjustment	AUC3139	1	
	Dust Shield for Thermostat Body	AUC1054	1	
43	Screw, securing Acceleration Needle to Thermostat Body	7124	2	
44	Washer, Double Coil, Spring, on Screws	AUC3003	2	
45	Solenoid Assembly for Acceleration Needle	AUD9490	1	
	Spring Clip for Solenoid Terminals	7122	2	
	Bracket, fixing Thermostat Body to Front Carburettor	7125	1	
46	Connecting Arm for attachment of Solenoid Body to Carburettor	7126	1	
47	Banjo Bolt, securing Connecting Arm and Bracket to Thermostat Body	C11488	1	
48	Washer (Fibre) at each side of Bracket to Thermostat Body	AUC4753	2	
49	Washer (Fibre) on Banjo Bolt to Thermostat Body	AUC2141	1	
50	Banjo Bolt, securing Connecting Arm to Carburettor	AUC2086	1	
51	Washer (Fibre) between Connecting Arm and Carburettor	AUC2089	1	
52	Washer (Alum) between head of Banjo Bolt and Connecting Arm	AUC1557	1	

ENGINE CARBURETTOR ASSEMBLY (XK150S ONLY)



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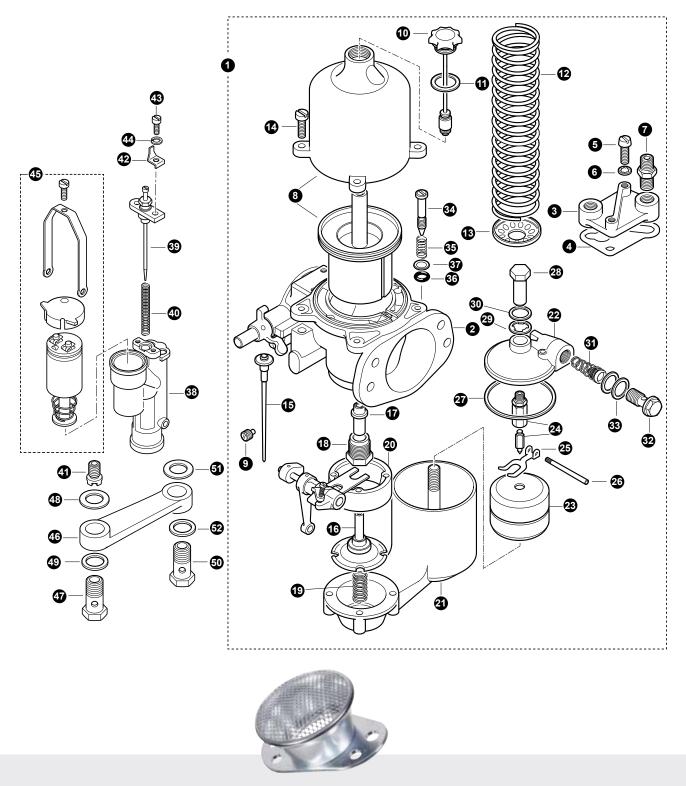






Body only Piston Lift Pin Piston Piston Piston Piston Piston Piston Lift Pin Piston	No	Parts Description	Part No	Qty	Notes
Rear Carburettor Assembly C14094 1 Body only 7867 1 Front Carburettor Asse Body only 7861 1 Centre/Rear Carburettor Asse Piston Lift Pin 7862 3 Spring for Lift Pin 7863 3 Seating Washer for Lift Pin 7865 3 Brass Washer at top of Seating Washer 7865 3 Circlip, securing Washers and Spring on Lift Pin 7866 3 3 Adaptor for Ignition Union AUC2004 1 Front Carburettor Asse 5 Screw, securing Adaptor 5618 2 Front Carburettor Asse 5 Screw, securing Adaptor 5618 2 Front Carburettor Asse 6 Washer, Shakeproof, on Screws 7105 2 Front Carburettor Asse 7 Ignition Union AUC4900 1 Front Carburettor Asse 8 Suction Chamber and Piston Assembly AUC4906 1 9 Screw, holding Jet Needle in position AUC4910 1 Front Carburettor Asse 10 Damper Assembly in Suction Chamber AUC3910 1 Image: Auce Auce Auce Au	1	Front Carburettor Assembly	C14092	1	
2 Body only 7867 1 Front Carburettor Asse Body only 7861 1 Centre/Rear Carburettor Asse Piston Lift Pin 7862 3 Spring for Lift Pin 7863 3 Seating Washer for Lift Pin 7864 3 Brass Washer at Lop of Seating Washer 7865 3 Circlip, securing Washers and Spring on Lift Pin 7866 3 Adaptor for Ignition Union AUC2044 1 Front Carburettor Asse Screw, securing Adaptor AUC2104 1 Front Carburettor Asse Screw, securing Adaptor 5618 2 Front Carburettor Asse Screw, securing Adaptor 5618 2 Front Carburettor Asse Vasher, Shakeproof, on Screws 7105 2 Front Carburettor Asse Suction Chamber and Piston Assembly AUC4907 1 Front Carburettor Asse Suction Chamber and Piston Assembly AUC8076 1 Front Carburettor Asse Spring assisting return of Piston AUC4900 1 Leven Carburettor Asse Spring sucker, under S		Centre Carburettor Assembly	C14093	1	
Body only Piston Lift Pin Piston Brass Washer of Lift Pin Piston Brass Washer at top of Seating Washer Circlip, securing Washers and Spring on Lift Pin Piston Auctor Lift Pin Piston Lift Pin		Rear Carburettor Assembly	C14094	1	
Piston Lift Pin 7862 3 Spring for Lift Pin 7863 3 Seating Washer for Lift Pin 7864 3 Seating Washer at top of Seating Washer 7865 3 Circlip, securing Washers and Spring on Lift Pin 7866 3 Adaptor for Ignition Union AUC2044 1 Front Carburettor Asse Sexes washer at daptor Adaptor AUC2104 1 Front Carburettor Asse Sexes under Adaptor AUC2044 1 Front Carburettor Asse Best Sexes, securing Adaptor AUC2044 1 Front Carburettor Asse Best Sexes Sexes AUC2044 1 Front Carburettor Asse AUC2047 1 Front Carburettor Asse AUC2047 1 Front Carburettor AUC2107 1 Front Carburettor	2	Body only	7867	1	Front Carburettor Assembly
Spring for Lift Pin 7863 3 Seating Washer for Lift Pin 7864 3 Brass Washer at top of Seating Washer 7865 3 Circlip, securing Washers and Spring on Lift Pin 7866 3 Adaptor for Ignition Union AUC2044 1 Front Carburettor Asse 5 Screw, securing Adaptor 5568 2 Front Carburettor Asse 7 Ignition Union AUC2049 1 Front Carburettor Asse 7 Ignition Union AUC490 1 Front Carburettor Asse 8 Suction Chamber and Piston Assembly AUC8076 1 Damper Assembly in Suction Chamber AUC490 1 Front Carburettor Asse 8 Suction Chamber and Piston Assembly AUC8076 1 Damper Assembly in Suction Chamber AUC4900 1 Front Carburettor Asse 8 Sid Washer, Indian Auc4900 1 Front Carburettor Asse 9 Screw, holding Jet Needle in position AUC2057 1 AUC4900 1 AUC		Body only	7861	1	Centre/Rear Carburettor Assembly
Seating Washer for Lift Pin 7864 3 Brass Washer at top of Seating Washer 7865 3 Circlip, securing Washers and Spring on Lift Pin 7866 3 3 Adaptor for Ignition Union ALC2044 1 Front Carburettor Asse 4 Gasket under Adaptor ALC2104 1 Front Carburettor Asse 5 Screw, securing Adaptor 6 Screw, Shakeproof, on Screws 7105 2 Front Carburettor Asse 7 Ignition Union ALC4490 1 Front Carburettor Asse 8 Suction Chamber and Piston Assembly ALC8076 1 Front Carburettor Asse 8 Suction Chamber and Piston Assembly ALC8076 1 Screw, holding Jet Needle in position ALC2057 1 Damper Assembly in Suction Chamber ALC2057 1 Damper Assembly in Suction Chamber ALC2107 1 Screw, securing Suction Chamber ALC2107 1 Screw, securing Suction Chamber ALC2107 1 Screw, securing Suction Chamber to Carburettor Body 5 Screw, securing Suction Chamber to Carburettor Asse 7 Screw, securing Suction Chamber to Carburettor Body 5 Screw, securing Suction Chamber to Carburettor Asse 7 Screw, securing Suction Chamber to Carburettor Asse 7 Screw, securing Suction Chamber ALC2006 1 Screw, securing Suction Chamber ALC2006 1 Screw, securing Suction Chamber ALC2007 1 Screw, securing Suction Cham		Piston Lift Pin	7862	3	
Brass Washer at top of Seating Washer 7865 3 Circlip, securing Washers and Spring on Lift Pin 7866 3 3 Adaptor for Ignition Union AUC2044 1 Front Carburettor Asse Gasket under Adaptor AUC2104 1 Front Carburettor Asse Screw, securing Adaptor 5618 2 Front Carburettor Asse Screw, securing Adaptor 5618 2 Front Carburettor Asse Masher, Shakeproof, on Screws 7105 2 Front Carburettor Asse Suction Chamber and Piston Assembly AUC8076 1 Screw, holding Jet Needle in position AUC2577 1 Damper Assembly in Suction Chamber AUC8110 1 Damper Assembly in Suction Chamber AUC8110 1 Spring assisting return of Piston AUC2057 1 Spring assisting return of Piston AUC20107 1 Spring assisting return of Piston AUC1048 1 Screw, securing Suction Chamber to Carburettor Body 5618 4 Screw, securing Suction Chamber to Carburettor Body AUC8156 1 Jet Reaelle 5980 1 Set Bearing AUC2001 1 Bet Bearing AUC2001 1 Set Bearing AUC2002 1 Spring under Jet Diaphragm AUC2002 1 Spring under Jet Diaphragm AUC2006 1 Front Carburettor Asse Float Chamber Assembly AUC2088 1 Front Carburettor Asse Float Chamber Assembly AUC2089 1 Centre/Rear Carburettor Asse Lid for Float Chamber AUC4260 1 Centre/Rear Carburettor Asse Lid for Float Chamber AUC4261 1 Front Carburettor Asse Lid for Float Chamber AUC4260 1 Centre/Rear Carburettor Asse Lid for Float Chamber AUC4260 1 Centre/Rear Carburettor Asse Lid for Float Chamber AUC4260 1 Centre/Rear Carburettor Asse Lid for Float Chamber AUC4260 1 Centre/Rear Carburettor Asse Lid for Float Chamber AUC4260 1 Centre/Rear Carburettor Asse Lid for Float Chamber AUC4260 1 Centre/Rear Carburettor Asse Lid for Float Chamber AUC4260 1 Centre/Rear Carburettor Asse Lid for Float Chamber Eld AUC4260 1 Centre/Rear Carburettor Asse Lid for Float Chamber AUC4260 1 Centre/Rear Carburettor Asse Lid for Float Chamber Eld AUC4260 1 Centre/Rear Carburettor Asse Lid for Float Chamber Lid AUC4260 1 Centre/Rear Carburettor Asse Lid for Float Chamber Lid AUC4260 1 Centre/Rear Carburettor Auc4260 1 Centre/Rear Carburettor Auc4260 1 Centre/Rear Carburet		Spring for Lift Pin	7863	3	
Circlip, securing Washers and Spring on Lift Pin 7866 3 Adaptor for Ignition Union AUC2044 1 Front Carburettor Asse Gasket under Adaptor Adaptor AUC2104 1 Front Carburettor Asse Gasket under Adaptor 5618 2 Front Carburettor Asse Fold Front Carburettor Asse Vwsher, Shakeproof, on Screws 7105 2 Front Carburettor Asse 7105 2 Front Carbur		Seating Washer for Lift Pin	7864	3	
Adaptor for Ignition Union AUC2044 1 Front Carburettor Asse A Gasket under Adaptor AUC2104 1 Front Carburettor Asse Screw, securing Adaptor 5 Screw, securing Adaptor 5 Vasher, Shakeproof, on Screws 7105 2 Front Carburettor Asse Kusher, Shakeproof, on Screws 7105 2 Front Carburettor Asse AUC4040 1 Front Carburettor Asse Suction Chamber and Piston Assembly AUC8076 1 AUC8077 1 AUC8077 1 AUC8077 1 AUC8078 1 AUC8079 1 AUC80799 1 AUC8079 1 AUC807 1 AUC8079 1 AUC807 1 AUC807 1 AUC807 1 AUC807 1 AUC807 1 AUC8		Brass Washer at top of Seating Washer	7865	3	
4 Gasket under Adaptor AUC2104 1 Front Carburettor Asse 5 Screw, securing Adaptor 5618 2 Front Carburettor Asse 6 Washer, Shakeproof, on Screws 7105 2 Front Carburettor Asse 7 Ignition Union AUC4490 1 Front Carburettor Asse 8 Suction Chamber and Piston Assembly AUC8076 1 9 Screw, holding Jet Needle in position AUC2057 1 10 Damper Assembly in Suction Chamber AUC8110 1 11 Washer for Damper AUC4900 1 12 Spring assisting return of Piston AUC2107 1 13 Skid Washer, under Spring, at bottom of Piston AUC2107 1 14 Screw, securing Suction Chamber to Carburettor Body 5618 4 15 Jet Needle 5980 1 16 Jet Assembly AUC8156 1 17 Jet Bearing AUC2001 1 18 Nut, locking Jet Bearing AUC2002 1 19 Spring under Jet Diaphragm AUC2006 1 29 Spring under Jet Diaphragm AUC2006 1 20 Jet Housing Assembly AUC821 1 21 Float Chamber Assembly AUC2088 1 Front Carburettor Asse 22 Lid for Float Chamber Assembly AUC2089 1 Centre/Rear Carburettor Asse 22 Lid for Float Chamber AUC4260 1 Centre/Rear Carburettor Asse 23 Float AUC4260 1 Centre/Rear Carburettor Asse 24 Lid for Float Chamber AUC4260 1 Centre/Rear Carburettor Asse 25 Lever operating Float Needle AUC1890 1 26 Pin securing Lever to Float Chamber Lid AUC1152 1 27 Gasket under Float Chamber Lid AUC1147 1		Circlip, securing Washers and Spring on Lift Pin	7866	3	
5Screw, securing Adaptor56182Front Carburettor Asse6Washer, Shakeproof, on Screws71052Front Carburettor Asse7Ignition UnionAUC44901Front Carburettor Asse8Suction Chamber and Piston AssemblyAUC807619Screw, holding Jet Needle in positionAUC2057110Damper Assembly in Suction ChamberAUC8110111Washer for DamperAUC4900112Spring assisting return of PistonAUC2107113Skid Washer, under Spring, at bottom of PistonAUC1048114Screw, securing Suction Chamber to Carburettor Body5618415Jet Needle5980116Jet AssemblyAUC8156117Jet BearingAUC2001118Nut, locking Jet BearingAUC2002119Spring under Jet DiaphragmAUC2006120Jet Housing AssemblyAUC8221119Float Chamber AssemblyAUC20281Front Carburettor Asse22Lid for Float ChamberAUC42601Centre/Rear Carburettor Asse23FloatW2X1303124Needle and Seat controlling Fuel flow to Float ChamberAUC8170125Lever operating Float NeedleAUC1180126Pin securing Lever to Float Chamber LidAUC1182127Gasket under Float Chamber LidAUC11871	3	Adaptor for Ignition Union	AUC2044	1	Front Carburettor Assembly
6 Washer, Shakeproof, on Screws 7105 2 Front Carburettor Asse 7 Ignition Union AUC4490 1 Front Carburettor Asse 8 Suction Chamber and Piston Assembly AUC8076 1 9 Screw, holding Jet Needle in position AUC2057 1 10 Damper Assembly in Suction Chamber AUC8110 1 11 Washer for Damper AUC4900 1 12 Spring assisting return of Piston AUC2107 1 13 Skid Washer, under Spring, at bottom of Piston AUC1048 1 14 Screw, securing Suction Chamber to Carburettor Body 5618 4 15 Jet Needle 5980 1 16 Jet Assembly AUC3156 1 17 Jet Bearing AUC2001 1 18 Nut, locking Jet Bearing AUC2002 1 19 Spring under Jet Diaphragm AUC2006 1 20 Jet Housing Assembly AUC2022 1 21 Float Chamber Assembly	4	Gasket under Adaptor	AUC2104	1	Front Carburettor Assembly
7 Ignition Union AUC4490 1 Front Carburettor Asset 8 Suction Chamber and Piston Assembly AUC8076 1 9 Screw, holding Jet Needle in position AUC2057 1 10 Damper Assembly in Suction Chamber AUC8110 1 11 Washer for Damper ASSEMBLY AUC4900 1 12 Spring assisting return of Piston AUC2107 1 13 Skid Washer, under Spring, at bottom of Piston AUC1048 1 14 Screw, securing Suction Chamber to Carburettor Body 5618 4 15 Jet Needle 5980 1 16 Jet Assembly AUC8156 1 17 Jet Bearing AUC2001 1 18 Nut, locking Jet Bearing AUC2001 1 19 Spring under Jet Diaphragm AUC2002 1 19 Spring under Jet Diaphragm AUC2006 1 20 Jet Housing Assembly AUC8221 1 21 Float Chamber Assembly AUC2088 1 Front Carburettor Asset Float Chamber Assembly AUC2009 1 Centre/Rear Carburettor Asset Lid for Float Chamber AUC4260 1 Centre/Rear Carburettor Asset Lid for Float Chamber AUC4260 1 Centre/Rear Carburettor Asset Lid for Float Chamber Auc4260 1 Centre/Rear Carburettor Asset AUC4260 1 Centre/Rear Carburettor Asset Lid for Float Chamber Auc4260 1 Centre/Rear Carburettor Asset AUC4260 1 Centre/Rear Carburettor Auc4260 1	5	Screw, securing Adaptor	5618	2	Front Carburettor Assembly
8 Suction Chamber and Piston Assembly AUC8076 1 9 Screw, holding Jet Needle in position AUC2057 1 10 Damper Assembly in Suction Chamber AUC8110 1 11 Washer for Damper AUC4900 1 12 Spring assisting return of Piston AUC2107 1 13 Skid Washer, under Spring, at bottom of Piston AUC1048 1 14 Screw, securing Suction Chamber to Carburettor Body 5618 4 15 Jet Needle 5980 1 16 Jet Assembly AUC8156 1 17 Jet Bearing AUC2001 18 Nut, locking Jet Bearing AUC2002 19 Spring under Jet Diaphragm AUC2006 19 Spring under Jet Diaphragm AUC2006 10 Jet Housing Assembly AUC8221 11 Float Chamber Assembly AUC2008 AUC2008 AUC2009 AUC2	6	Washer, Shakeproof, on Screws	7105	2	Front Carburettor Assembly
9 Screw, holding Jet Needle in position AUC2057 1 10 Damper Assembly in Suction Chamber AUC8110 1 11 Washer for Damper AUC4900 1 12 Spring assisting return of Piston AUC2107 1 13 Skid Washer, under Spring, at bottom of Piston AUC1048 1 14 Screw, securing Suction Chamber to Carburettor Body 5618 4 15 Jet Needle 5980 1 16 Jet Assembly AUC8156 1 17 Jet Bearing AUC2001 1 18 Nut, locking Jet Bearing AUC2002 1 19 Spring under Jet Diaphragm AUC2006 1 20 Jet Housing Assembly AUC8088 1 Float Chamber Assembly AUC2009 1 Centre/Rear Carburettor Assembly AUC2009 1 Centre/Rear Carburettor Assembly AUC2009 1 Float Chamber Assembly AUC2009 1 Centre/Rear Carburettor Assembly AUC4261 1 Float Chamber Carburettor Assembly AUC4260 1 Centre/Rear Carburettor Assembly A	7	Ignition Union	AUC4490	1	Front Carburettor Assembly
10 Damper Assembly in Suction Chamber AUC8110 1 11 Washer for Damper AUC4900 1 12 Spring assisting return of Piston AUC2107 1 13 Skid Washer, under Spring, at bottom of Piston AUC1048 1 14 Screw, securing Suction Chamber to Carburettor Body 5618 4 15 Jet Needle 5980 1 16 Jet Assembly AUC8156 1 17 Jet Bearing AUC2001 1 18 Nut, locking Jet Bearing AUC2002 1 19 Spring under Jet Diaphragm AUC2006 1 20 Jet Housing Assembly AUC8221 1 21 Float Chamber Assembly AUC2088 1 Front Carburettor Asse Float Chamber Assembly AUC2009 1 Centre/Rear Carburettor Asse Lid for Float Chamber Assembly AUC4260 1 Front Carburettor Asse Lid for Float Chamber AUC4260 1 Centre/Rear Carburettor Asse Lid for Float Seat Controlling Fuel flow to Float Chamber AUC8170 1 25 Lever operating Float Needle AUC1980 1 26 Pin securing Lever to Float Chamber Lid AUC1152 1 27 Gasket under Float Chamber Lid AUC1147 1	8	Suction Chamber and Piston Assembly	AUC8076	1	
11 Washer for Damper AUC4900 1 12 Spring assisting return of Piston AUC2107 1 13 Skid Washer, under Spring, at bottom of Piston AUC1048 1 14 Screw, securing Suction Chamber to Carburettor Body 5618 4 15 Jet Needle 5980 1 16 Jet Assembly AUC8156 1 17 Jet Bearing AUC2001 1 18 Nut, locking Jet Bearing AUC2002 1 19 Spring under Jet Diaphragm AUC2006 1 19 Spring under Jet Diaphragm AUC2006 1 20 Jet Housing Assembly AUC8221 1 21 Float Chamber Assembly AUC2088 1 Front Carburettor Asse Float Chamber Assembly AUC2099 1 Centre/Rear Carburettor Asse Lid for Float Chamber AUC460 1 Centre/Rear Carburettor Asse Lid for Float Chamber AUC460 1 Centre/Rear Carburettor Asse Lid for Float Chamber Float Chamber AUC480 1 Centre/Rear Carburettor Asse Lid for Float Chamber AUC480 1 Centre/Rear Carburettor Asse Lid for Float Chamber AUC480 1 Centre/Rear Carburettor Asse Lid for Float Chamber AUC480 1 Centre/Rear Carburettor Asse Lid for Float Chamber AUC480 1 Centre/Rear Carburettor Asse Lid for Float Chamber AUC480 1 Centre/Rear Carburettor Asse Lid for Float Chamber AUC480 1 Centre/Rear Carburettor Asse Lid for Float Chamber Float Chamber AUC4810 1 Centre/Rear Carburettor Asse Lid for Float Chamber Float Chamber AUC4810 1 Centre/Rear Carburettor Asse AUC480 1 Centre/Rear Carburettor Auc480 1 Ce	9	Screw, holding Jet Needle in position	AUC2057	1	
12 Spring assisting return of Piston AUC2107 13 Skid Washer, under Spring, at bottom of Piston AUC1048 14 Screw, securing Suction Chamber to Carburettor Body 5618 4 4 15 Jet Needle 5980 1 4 16 Jet Assembly AUC8156 1 7 Jet Bearing AUC2001 18 Nut, locking Jet Bearing AUC2002 19 Spring under Jet Diaphragm AUC2006 10 Jet Housing Assembly AUC8221 10 Jet Housing Assembly AUC2088 AUC2088 Float Chamber Assembly AUC2099 AUC	10	Damper Assembly in Suction Chamber	AUC8110	1	
13 Skid Washer, under Spring, at bottom of Piston AUC1048 1 Screw, securing Suction Chamber to Carburettor Body 5618 4 5 15 Jet Needle 5980 1 1 16 Jet Assembly AUC8156 1 7 17 Jet Bearing AUC2001 1 1 18 Nut, locking Jet Bearing AUC2002 1 1 19 Spring under Jet Diaphragm AUC2006 1 1 20 Jet Housing Assembly AUC2088 1 Front Carburettor Asse Float Chamber Assembly AUC2099 1 Centre/Rear Carburettor Asse Float Chamber AUC4261 1 Front Carburettor Asse Lid for Float Chamber AUC4260 1 Centre/Rear Carburettor Asse AUC4260 1 Centre/	11	Washer for Damper	AUC4900	1	
14 Screw, securing Suction Chamber to Carburettor Body 15 Jet Needle 16 Jet Assembly 16 Jet Assembly 17 Jet Bearing 18 Nut, locking Jet Bearing 19 Spring under Jet Diaphragm 20 Jet Housing Assembly 21 Float Chamber Assembly 22 Lid for Float Chamber 22 Lid for Float Chamber 23 Float 24 Needle and Seat controlling Fuel flow to Float Chamber 25 Lever operating Float Needle 26 Pin securing Lever to Float Chamber Lid 27 Gasket under Float Chamber Lid 3 Float Chamber Lid 4 NUC21147 4 Needle and Seat controlled 5980 1 4 AUC2002 1 4 AUC2002 1 5 Centre/Rear Carburettor Assembly 1 6 Centre/Rear Carburettor Assembly 1 7 Centre/Rear Carburettor Assembly 1 8 AUC2009 1 Centre/Rear Carburettor Assembly 1 Centre/Rear Carbu	12	Spring assisting return of Piston	AUC2107	1	
15 Jet Needle 5980 1 16 Jet Assembly AUC8156 1 17 Jet Bearing AUC2001 1 18 Nut, locking Jet Bearing AUC2002 1 19 Spring under Jet Diaphragm AUC2006 1 20 Jet Housing Assembly AUC2088 1 Front Carburettor Asse Float Chamber Assembly AUC2009 1 Centre/Rear Carburettor Asse Float Chamber Assembly AUC2009 1 Centre/Rear Carburettor Asse Lid for Float Chamber AUC4261 1 Front Carburettor Asse Lid for Float Chamber AUC4260 1 Centre/Rear Carburettor Asse 22 Lid for Float Chamber AUC4260 1 Centre/Rear Carburettor Asse 23 Float WZX1303 1 24 Needle and Seat controlling Fuel flow to Float Chamber AUC8170 1 25 Lever operating Float Needle AUC1980 1 26 Pin securing Lever to Float Chamber Lid AUC1152 1 27 Gasket under Float Chamber Lid AUC1147 1	13	Skid Washer, under Spring, at bottom of Piston	AUC1048	1	
16 Jet Assembly AUC8156 17 Jet Bearing AUC2001 18 Nut, locking Jet Bearing AUC2002 19 Spring under Jet Diaphragm AUC2006 10 Jet Housing Assembly AUC8221 20 Jet Housing Assembly AUC2088 AUC2088 AUC2088 AUC2099 AUC2099 AUC2099 Centre/Rear Carburettor Assembly AUC2099 Lid for Float Chamber AUC4261 AUC4260 A	14	Screw, securing Suction Chamber to Carburettor Body	5618	4	
17 Jet Bearing AUC2001 1 18 Nut, locking Jet Bearing AUC2002 1 19 Spring under Jet Diaphragm AUC2006 1 20 Jet Housing Assembly AUC8221 1 21 Float Chamber Assembly AUC2088 1 Front Carburettor Asse Elia for Float Chamber Assembly AUC2009 1 Centre/Rear Carburettor Asse Lid for Float Chamber AUC4261 1 Front Carburettor Asse Lid for Float Chamber AUC4260 1 Centre/Rear Carburettor Asse 23 Float WZX1303 1 24 Needle and Seat controlling Fuel flow to Float Chamber AUC8170 1 25 Lever operating Float Needle AUC1980 1 26 Pin securing Lever to Float Chamber Lid AUC1147 1	15	Jet Needle	5980	1	
Nut, locking Jet Bearing AUC2002 1 Spring under Jet Diaphragm AUC2006 1 Jet Housing Assembly AUC8221 I Float Chamber Assembly AUC2088 Float Chamber Assembly AUC2009 Centre/Rear Carburettor Assembly Lid for Float Chamber AUC4261 AUC4260 Float AUC4260 Float AUC4260 AUC4260	16	Jet Assembly	AUC8156	1	
19 Spring under Jet Diaphragm AUC2006 1 20 Jet Housing Assembly AUC8221 21 Float Chamber Assembly AUC2088 1 Front Carburettor Assembly AUC2009 1 Centre/Rear Carburettor Assembly AUC2009 22 Lid for Float Chamber AUC4261 23 Float AUC4260 1 Centre/Rear Carburettor Assembly AUC4260	17	Jet Bearing	AUC2001	1	
20 Jet Housing Assembly 21 Float Chamber Assembly 22 Float Chamber Assembly 33 AUC2088 44 AUC2009 55 AUC2009 56 AUC2009 57 Centre/Rear Carburettor Assembly 58 AUC2009 59 AUC2009 50 Centre/Rear Carburettor Assembly 69 AUC2009 70 Centre/Rear Carburettor Assembly 70 AUC260 71 Centre/Rear Carburettor Assembly 71 AUC260 72 Centre/Rear Carburettor Assembly 73 AUC4260 74 AUC4260 75 Centre/Rear Carburettor Assembly 76 AUC4260 77 AUC4260 78 AUC4260 79 AUC4260 70 AUC4	18	Nut, locking Jet Bearing	AUC2002	1	
Float Chamber Assembly AUC2088 1 Front Carburettor Assembly AUC2009 1 Centre/Rear Carburettor Assembly Lid for Float Chamber Lid for Float Chamber AUC4261 1 Front Carburettor Assembly AUC4260 1 Centre/Rear Carburettor Assembly AUC4260 AUC4260 1 Centre/Rear Carburettor Assembly AUC4260 AUC4260 1 Centre/Rear Carburettor Assembly AUC4260 AUC426	19	Spring under Jet Diaphragm	AUC2006	1	
Float Chamber Assembly AUC2009 AUC2009 Centre/Rear Carburettor Assembly Lid for Float Chamber AUC4261 AUC4260 Centre/Rear Carburettor Assembly AUC4260 Rear Carburettor Assembly AUC4260 Rear Carburettor Assembly AUC4260 AUC42	20	Jet Housing Assembly	AUC8221	1	
22 Lid for Float Chamber Lid for Float Chamber AUC4261 1 Front Carburettor Asse Lid for Float Chamber AUC4260 1 Centre/Rear Carburettor Asse 23 Float WZX1303 1 24 Needle and Seat controlling Fuel flow to Float Chamber AUC8170 1 25 Lever operating Float Needle AUC1980 1 26 Pin securing Lever to Float Chamber Lid AUC1152 1 27 Gasket under Float Chamber Lid AUC1147 1	21	Float Chamber Assembly	AUC2088	1	Front Carburettor Assembly
Lid for Float Chamber AUC4260 1 Centre/Rear Carburettor Asser WZX1303 1 Needle and Seat controlling Fuel flow to Float Chamber AUC8170 Lever operating Float Needle AUC1980 Pin securing Lever to Float Chamber Lid AUC1152 Gasket under Float Chamber Lid AUC1147 1		Float Chamber Assembly	AUC2009	1	Centre/Rear Carburettor Assembly
Pin securing Lever to Float Chamber Lid Float WZX1303 1 AUC8170 1 AUC1980 1 AUC1152 Gasket under Float Chamber Lid WZX1303 1 AUC1980 1 AUC1152 1 AUC1147	22	Lid for Float Chamber	AUC4261	1	Front Carburettor Assembly
24 Needle and Seat controlling Fuel flow to Float Chamber AUC8170 1 25 Lever operating Float Needle AUC1980 1 26 Pin securing Lever to Float Chamber Lid AUC1152 1 27 Gasket under Float Chamber Lid AUC1147 1		Lid for Float Chamber	AUC4260	1	Centre/Rear Carburettor Assembly
25 Lever operating Float Needle AUC1980 1 26 Pin securing Lever to Float Chamber Lid AUC1152 1 27 Gasket under Float Chamber Lid AUC1147 1	23	Float	WZX1303	1	
26 Pin securing Lever to Float Chamber Lid AUC1152 1 27 Gasket under Float Chamber Lid AUC1147 1	24	Needle and Seat controlling Fuel flow to Float Chamber	AUC8170	1	
27 Gasket under Float Chamber Lid AUC1147 1	25	Lever operating Float Needle	AUC1980	1	
	26	Pin securing Lever to Float Chamber Lid	AUC1152	1	
	27	Gasket under Float Chamber Lid	AUC1147	1	
28 Cap Nut securing Lid AUC1867 1	28	Cap Nut securing Lid	AUC1867	1	
29 Serrated Washer (Fibre) on Cap Nut adjacent to Lid AUC1928 1	29	Serrated Washer (Fibre) on Cap Nut adjacent to Lid	AUC1928	1	
30 Alum Washer on Cap Nut AUC1557 1	30	Alum Washer on Cap Nut	AUC1557	1	
31 Filter in Inlet connection on Float Chamber Lid AUC2139 1	31		AUC2139	1	
32 Banjo Bolt securing Feed Pipe to Float Chamber Lid C11488 1	32	Banjo Bolt securing Feed Pipe to Float Chamber Lid	C11488	1	
33 Fibre Washer on Banjo Bolt AUC2141 2	33	•	AUC2141	2	
34 Valve for slow-running adjustment AUC2028 1	34		AUC2028	1	
35 Spring for slow-run Valve AUC2027 1	35			1	
36 Gland Washer for slow-run Valve AUC2029 1	36	Gland Washer for slow-run Valve	AUC2029	1	

ENGINE CARBURETTOR ASSEMBLY (XK150S ONLY)



SHORT CARBURETTOR TRUMPET SBS1464 (WITH GAUZE) / SBS1464/1 (WITHOUT GAUZE)

For XK150S models only; a firm favourite for the fast road/competition use cars, this offers fast air flow through the induction system.

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No	Parts Description	Part No	Qty	Notes
37	Dished Washer (Brass) at top of Gland Washer	AUC2030	1	
38	Thermostat Body Assembly	AUC8160	1	
39	Acceleration Needle Assembly	AUC8121	1	
40	Spring for Acceleration Needle	AUC1041	1	
41	Jet for Acceleration Needle	AUC4759	1	
42	Spring Finger holding Acceleration Needle after adjustment	AUC3139	1	
	Dust Shield for Thermostat Body	AUC1054	1	
43	Screw, securing Acceleration Needle to Thermostat Body	AUC4153	2	
44	Washer, Shakeproof, on Screws	7105	2	
45	Solenoid Assembly for Acceleration Needle	AUC8177	1	
	Spring Clip for Solenoid Terminals	AUC4871	2	
	Bracket fixing Thermostat Body to Front Carburettor	AUC2085	1	
46	Connecting Arm between Thermostat Body and Carburettor	AUC2087	1	
47	Banjo Bolt, securing Connecting Arm and Bracket to Thermostat Body	C11488	1	
48	Fibre Washer at each side of Bracket to Thermostat Body	AUC4753	2	
49	Fibre Washer on Banjo Bolt to Thermostat Body	AUC2141	1	
50	Banjo Bolt, securing Connecting Arm to Carburettor	AUC2086	1	
51	Fibre Washer between Connecting Arm and Carburettor	AUC2089	1	
52	Alum Washer between head of Banjo Bolt and Connecting Arm	AUC1557	1	





CSK37 (STD) CSK38 (S MODELS) SERVICE KIT

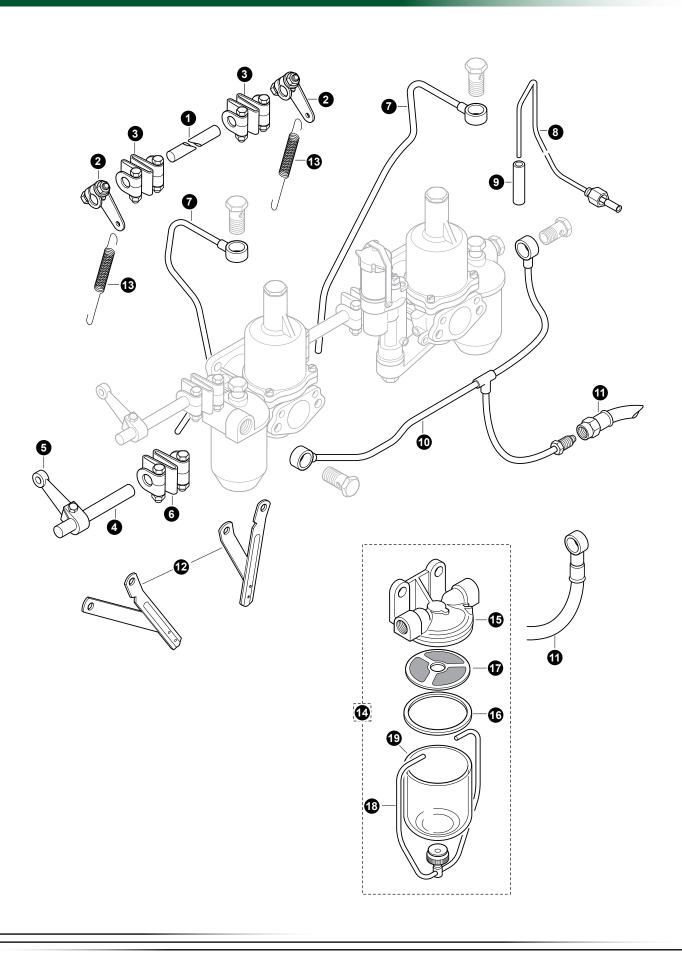
Includes gaskets and washers plus Jet Assembly and Needle and Seal kit.

CRK217 (STD) CRK216 (S MODELS) REPAIR KIT

Includes gaskets and washers plus, jet assembly, needle and seal kit, float lever pin, spindle bush, disc screws, taper pin, throtlle disc kit and throttle spindle kit.

PARTS & ACCESSORIES

ENGINE CARBURETTOR PIPES & FUEL FILTER (NOT XK150S)







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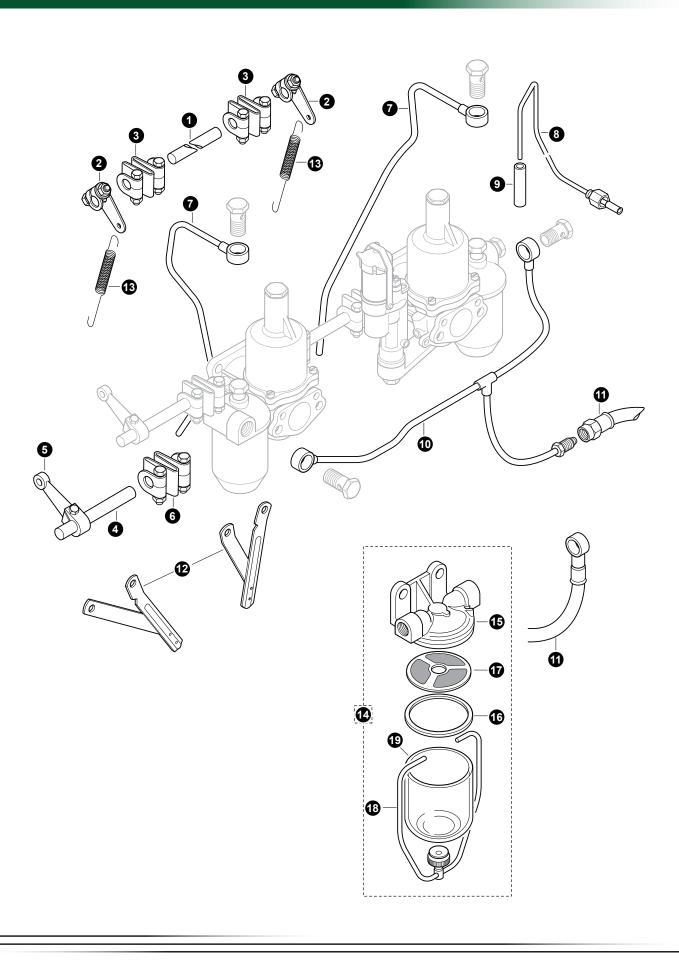




No	Parts Description	Part No	Qty	Notes
1	Connecting Rod, between Carburettors	7107	1	
2	Lever on Carburettor Spindles, for Throttle Return Spring Anchorage	C14371	2	
	Bolt through Lever (AUC.2694)	5803	2	
	Nut on Bolt (AUC.2156)	5614	2	
	Washer under Nut (AUC.8396)	7966	2	
3	Coupling between Connecting Rod and Carburettor Spindles	4833	2	
	Bolt, securing Coupling (AUC.2669)	5801	4	
	Nut on Bolts (AUC.2673)	673	4	
	Washer, under Nuts (AUC.4612)	4612	4	
4	Outrigger Shaft, connecting Rear Carburettor Spindle to Throttle Controls	C14614	1	
5	Lever Assembly, connecting Outrigger Shaft to Throttle Control Rod	C14386	1	
6	Coupling, between Rear Carburettor Spindle and Outrigger Shaft	4833	1	
	Bolt securing Coupling (AUC.2669)	5801	2	
	Nut on Bolts (AUC.2673)	673	2	
	Washer under Nuts (AUC.4612)	4812	2	
	Insulators, between Carburettors and Inlet Manifold	C7461	2	
	Gasket, at each side of Insulators	C2368	4	
7	Overflow Pipe, from Float Chamber Lid	AUC3203	2	
	Clip, securing Overflow Pipes	C15992	1	
8	Suction Pipe, from Front Carburettor to Distributor Vacuum Control	C12336		ted from Chassis No. 820001 to 820016. 830001 831898. 824001 to 824741. 834001 to 835934. 827001 to 827271. 837001 to 837940.
	Suction Pipe, from Front Carburettor to Distributor Vacuum Control	C14210	Fitted	d to Chassis No. 820017 & subs. 831899 & subs. 824742 & subs. 835935 & subs. 827272 & subs. 837941 & subs.
9	Neoprene Tube, connecting Suction Pipe to Adaptor on Front Carburettor	C14212	Fitted	d to Chassis No. 820017 & subs. 831899 & subs. 824742 & subs. 835935 & subs. 827272 & subs. 837941 & subs.
10	Petrol Feed Pipe Assembly, linking Carburettors	C12812		ted from Chassis No. 820001 to 820016. 830001 831898. 824001 to 824741. 834001 to 835934. 827001 to 827271. 837001 to 837940.
	Petrol Feed Pipe Assembly, linking Carburettors	C15868	Fitted	d to Chassis No. 820017 & subs. 831899 & subs. 824742 & subs. 835935 & subs. 827272 & subs. 837941 & subs.
	Olive, on Petrol Pipe	C11575		ted from Chassis No. 820001 to 820016. 830001 b 831898. 824001 to 824741. 834001 to 835934. 827001 to 827271. 837001 to 837940.
	Nut, securing Petrol Pipe to Flexible Pipe	C11576		ted from Chassis No. 820001 to 820016. 830001 831898. 824001 to 824741. 834001 to 835934. 827001 to 827271. 837001 to 837940.
11	Flexible Petrol Pipe from Carburettor Link Pipe to Feed Pipe	C3629		ted from Chassis No. 820001 to 820016. 830001 831898. 824001 to 824741. 834001 to 835934. 827001 to 827271. 837001 to 837940.
	Flexible Petrol Pipe from Carburettor Link Pipe to Filter	C14492	Fitted	d to Chassis No. 820017 & subs. 831899 & subs. 824742 & subs. 835935 & subs. 827272 & subs. 837941 & subs.



ENGINE CARBURETTOR PIPES & FUEL FILTER (NOT XK150S)

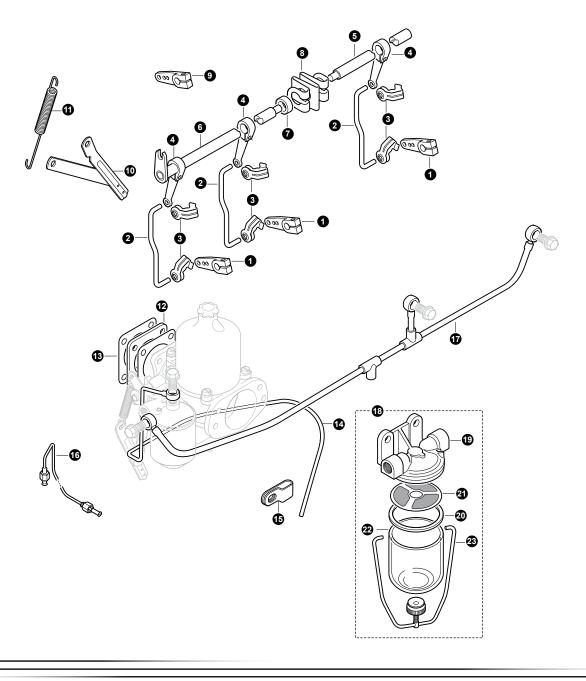


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No	Parts Description		Part No	Qty	Notes
12	Bracket Assembly, on Carburettors, anchoring Return Spring	C14364	2		
13	Throttle Return Spring, from Levers on Carburettors to Anchor Brackets	C14366	2		
	Bracket, between Carburettors, mounting Throttle Switch	C13268	1	Automatic or	Overdrive Cars Only
	Stud for fixing of Throttle Switch Bracket to Manifold	C12473	1	Automatic or	Overdrive Cars Only
	Nut, securing Bracket	UFN131/L	1	Automatic or	Overdrive Cars Only
	Washer, Spring, under Nut	FG105/X	1	Automatic or	Overdrive Cars Only
	Nut, securing Throttle Switch to Bracket	NN119/L	2	Automatic or	Overdrive Cars Only
	Washer, under Nuts	AW102/T	2	Automatic or	Overdrive Cars Only
	Lever, on Connecting Rod, for Throttle Switch	C14372	1		
	Lever, connecting Outrigger Shaft to Kick Down Rod	C14387	1		
14	Petrol Filter Assembly	C13681	1	Fitted to Chassis No. 820017 & s 824742 & subs. 835935 & s	
15	Filter Casting	7297	1	Fitted to Chassis No. 820017 & s 824742 & subs. 835935 & s	
16	Sealing Washer, between Filter Castings and Glass Bowl	7298	1	Fitted to Chassis No. 820017 & s 824742 & subs. 835935 & s	
17	Filter Gauze	7299	1	Fitted to Chassis No. 820017 & s 824742 & subs. 835935 & s	
18	Glass Bowl	7300	1	Fitted to Chassis No. 820017 & s 824742 & subs. 835935 & s	
19	Retaining Strap Assembly	7301	1	Fitted to Chassis No. 820017 & s 824742 & subs. 835935 & s	
	Screw, Set, securing Filter to RH Front Wing Valance	UFS131/6R	2	Fitted to Chassis No. 820017 & s 824742 & subs. 835935 & s	
	Nut on Setscrews	UFN131/L	2	Fitted to Chassis No. 820017 & s 824742 & subs. 835935 & s	
	Washer, Spring, under Nuts	FG105/X	2	Fitted to Chassis No. 820017 & s 824742 & subs. 835935 & s	

ENGINE CARBURETTOR PIPES & FUEL FILTER (XK150S ONLY)

No	Parts Description	Part No	Qty	Notes
1	Lever, on Carburettor Spindles, connecting Control Rods to Slave Shafts	C14098	3	
	Bolt through Levers	5803	3	
	Nut on Bolt	5614	3	
	Washer under Nut	7966	3	
2	Control Rod Linking Levers on Carburettor Spindles and Slave Shafts	C14104	3	
3	Clip, securing Control Rods to Levers	C13824	6	
4	Lever, on Slave Shafts, connecting Control Rods to Carburettor Spindles	C14103	3	
	Bolt through Levers	5803	3	
	Nut, on Bolts	5614	3	
	Washer under Nuts	7966	3	



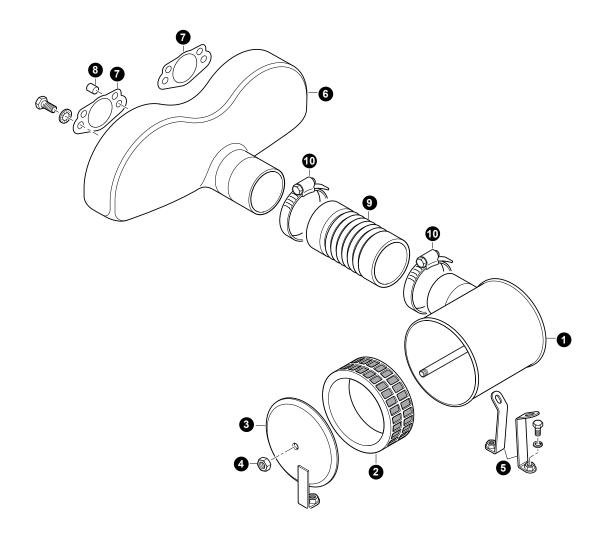


No	Parts Description	Part No	Qty	Notes
5	Throttle Slave Shaft Assembly, Front	C14145	1	
6	Throttle Slave Shaft Assembly, Rear	C14147	1	
7	Distance Piece, on Rear Slave Shaft, behind Lever for Centre Carburettor	C14359	1	
8	Coupling between Front and Rear Slave Shafts	C11635	1	
	Bolt through Coupling	5803	2	
	Nut on Bolts	5614	2	
	Washer under Nuts	7966	2	
9	Lever, on Rear Slave Shaft, for connection of Control Rod to Accelerator Pedal	C14128	1	
	Bolt through Lever	5803	1	
	Nut on Bolt	5614	1	
	Washer under Nut	7966	1	
10	Bracket Assembly anchoring Throttle Return Springs	C14364	3	
11	Throttle Return Spring	C14366	3	
12	Insulator between Carburettors and Inlet Manifold	C8486	3	
13	Gasket at each side of Insulator	C7221	6	
14	Overflow Pipe for Front Carburettor	C14577	1	
	Overflow Pipe for Centre Carburettor	C14576	1	
	Overflow Pipe for Rear Carburettor	C14578	1	
15	Clip securing Overflow Pipes	C14090	1	
16	Suction Pipe from Front Carburettor to Distributor Vacuum Control	C12336	1	
17	Fuel Feed Pipe Assembly linking Carburettors to Filter	C14351	1	Fitted from Chassis No. 820005 to 820038. 830336 to 832075. 824789 to 824863. 835961 to 836186. 827334 to 827354. 837993 to 838245
	Fuel Feed Pipe Assembly linking Carburettors to Filter	C15283	Fi 1	itted to Chassis No. 820039 & subs. 832076 & subs. 824864 & subs. 836187 & subs. 827355 & subs. 838246 & subs.
18	Fuel Filter Assembly	C13681	1	
19	Filter Casting	7297	1	
20	Sealing Washer	7298	1	
21	Filter Gauze	7299	1	
22	Glass Bowl	7300	1	
23	Retaining Strap Assembly	7301	1	
	Screw, Set, securing Filter to Air Cleaner	UFS131/7R	2	Fitted from Chassis No. 820005 to 820038. 830336 to 832075. 824789 to 824863. 835961 to 836186. 827334 to 827354. 837993 to 838245
	Washer, Spring, on Setscrews	FG105/X	2	Fitted from Chassis No. 820005 to 820038. 830336 to 832075. 824789 to 824863. 835961 to 836186. 827334 to 827354. 837993 to 838245
	Distance Piece on Setscrews	C14353	2	Fitted from Chassis No. 820005 to 820038. 830336 to 832075. 824789 to 824863. 835961 to 836186. 827334 to 827354. 837993 to 838245
	Nut, securing Filter	UFN131/L	Fi 2	itted to Chassis No. 820039 & subs. 832076 & subs. 824864 & subs. 836187 & subs. 827355 & subs. 838246 & subs.
	Washer, Spring, under Nuts	FG105/X	Fi 2	itted to Chassis No. 820039 & subs. 832076 & subs. 824864 & subs. 836187 & subs. 827355 & subs. 838246 & subs.
	Lever for Overdrive Switch	C14372	1	



ENGINE AIR CLEANER RHD (NOT XK150S)

No	Parts Description	Part No	Qty	Notes
	Air Cleaner Assembly	C13769	1	
1	Silencer Body Assembly	7375	1	
2	Element	7376	1	
3	Cover	7377	1	
4	Nut, securing Cover to Body	7374	1	
5	Bracket Assembly supporting Air Cleaner	C13770	2	
	Screw, Set, securing Bracket to Air Cleaner and Battery Box	UFS131/4D	5	
	Washer, Spring, on Setscrews	FG105/X	5	
6	Air Intake	C13768	1	
7	Gasket between Air Intake and Carburettors	C4475	2	
8	Dowel, positioning Air Intake to Carburettors	OD105/4J	2	
	Screw, Set, securing Air Intake to Carburettors	CS131/8D	2	
	Washer, Shakeproof, on Setscrews	C725	2	
9	Hose connecting Air Cleaenr to Air Intake	C12401	1	
10	Clip, securing Hose to Air Cleaner and Intake	C2905/9	2	







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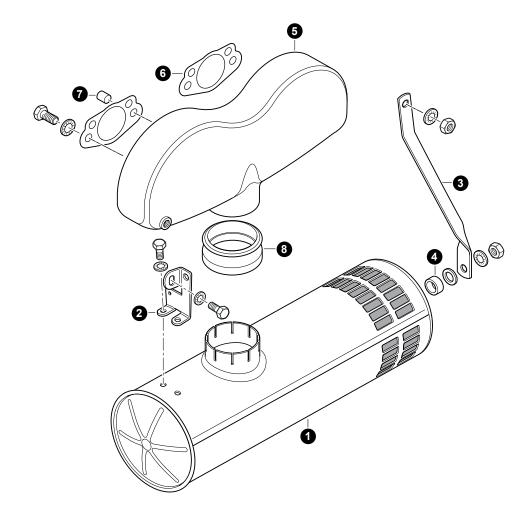




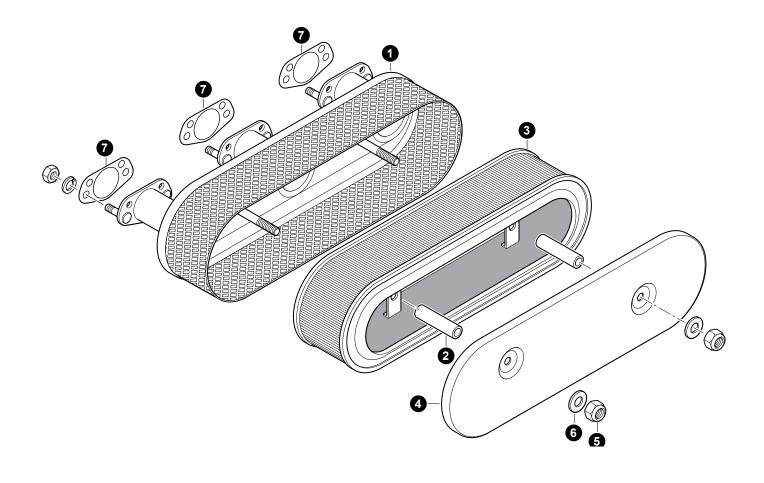


AIR CLEANER LHD (NOT XK150S) ENGINE

No	Parts Description	Part No	Qty	Notes
1	Air Cleaner Assembly	C13069	1	
2	Bracket, supporting Air Cleaner at rear	C13072	1	
	Screw, Set, securing Bracket to Air Intake	CS131/5D	1	
	Screw, Set, securing Bracket to Air Cleaner	NS121/5D	2	
	Washer, Shakeproof, on Setscrews	C725	3	
3	Bracket, supporting Air Cleaner at front	C13073	1	
4	Distance Piece between Bracket and Air Cleaner	C8136	1	
	Nut securing Bracket	NN131/L	2	
	Washer, Shakeproof, under Nuts	C725	2	
5	Air Intake	C8139	1	
6	Gasket, between Air Intake and Carburettors	C4475	2	
7	Dowel, positioning Air Intake to Carburettors	OD105/4J	2	
	Screw, Set, securing Air Intake to Carburettors	CS131/8D	2	
	Washer, Shakeproof, on Setscrews	C725	2	
8	Rubber connection between Air Cleaner and Air Intake	C1788	1	



ENGINE AIR CLEANER (XK150S ONLY)





PAINTED AIR FILTER C15277

New style with replaceable internal filter type element. Element not included.



ITG AIR FILTER ELEMENT C15258

For XK150S models only; a foam ITG high performance air filter element.

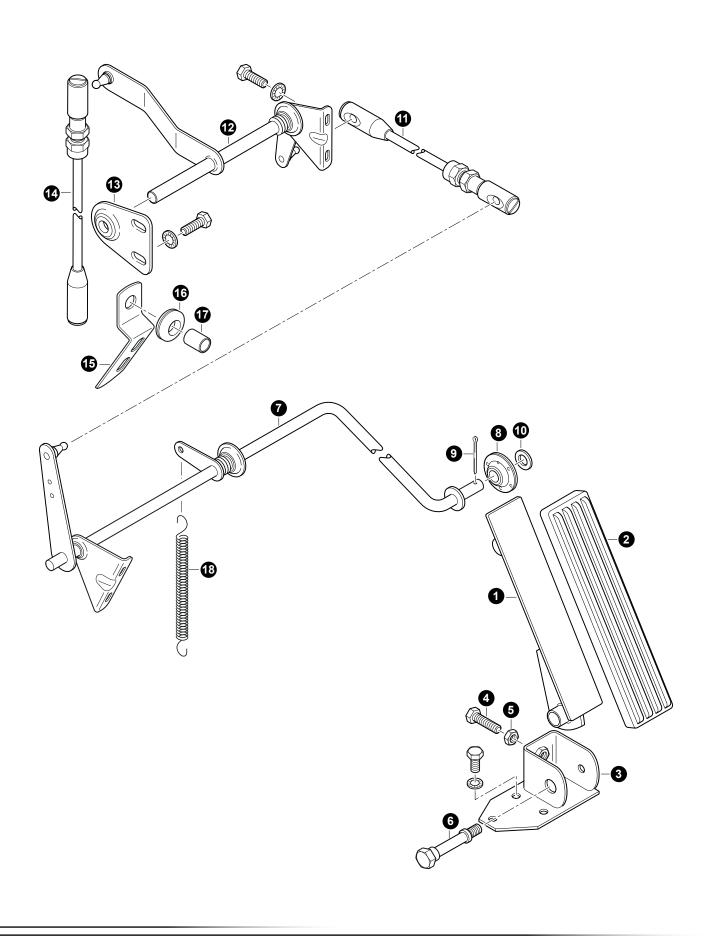
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No	Parts Description		Part No	Qty Notes
	Air Cleaner Assembly	C14312	1	Fitted from Chassis No. 820005 to 820038. 830336 to 832075. 824789 to 824863. 835961 to 836186. 827334 to 827354. 837993 to 838245
		C15277	1	Fitted to Chassis No. 820039 & subs. 832076 & subs. 824864 & subs. 836187 & subs. 827355 & subs. 838246 & subs.
1	Base Assembly	C14313	1	Fitted from Chassis No. 820005 to 820038. 830336 to 832075. 824789 to 824863. 835961 to 836186. 827334 to 827354. 837993 to 838245
		C15278	1	Fitted to Chassis No. 820039 & subs. 832076 & subs. 824864 & subs. 836187 & subs. 827355 & subs. 838246 & subs.
2	Distance Piece on Bolts	C15282	2	Fitted to Chassis No. 820039 & subs. 832076 & subs. 824864 & subs. 836187 & subs. 827355 & subs. 838246 & subs.
	Mesh Element (E/AC.9505)	C14317	3	Fitted from Chassis No. 820005 to 820038. 830336 to 832075. 824789 to 824863. 835961 to 836186. 827334 to 827354. 837993 to 838245
3	Paper Element Assembly (5403)	C15258	1	Fitted to Chassis No. 820039 & subs. 832076 & subs. 824864 & subs. 836187 & subs. 827355 & subs. 838246 & subs.
	Wire Screen at each side of Elements	C14318	6	Fitted from Chassis No. 820005 to 820038. 830336 to 832075. 824789 to 824863. 835961 to 836186. 827334 to 827354. 837993 to 838245
	Distance Piece (1 3/4" long) at bottom of Bolt	C14319	2	Fitted from Chassis No. 820005 to 820038. 830336 to 832075. 824789 to 824863. 835961 to 836186. 827334 to 827354. 837993 to 838245
	Distance Piece (1/2" long) at top of Bolt	C14320	2	Fitted from Chassis No. 820005 to 820038. 830336 to 832075. 824789 to 824863. 835961 to 836186. 827334 to 827354. 837993 to 838245
	Special Washer at top of small Distance Piece	BD541/5	2	Fitted from Chassis No. 820005 to 820038. 830336 to 832075. 824789 to 824863. 835961 to 836186. 827334 to 827354. 837993 to 838245
	Lid only	C14315	1	Fitted from Chassis No. 820005 to 820038. 830336 to 832075. 824789 to 824863. 835961 to 836186. 827334 to 827354. 837993 to 838245
4	Lid only	C15284	1	Fitted to Chassis No. 820039 & subs. 832076 & subs. 824864 & subs. 836187 & subs. 827355 & subs. 838246 & subs.
	Nyloc Nut, securing Lid	C8667/1	2	Fitted from Chassis No. 820005 to 820038. 830336 to 832075. 824789 to 824863. 835961 to 836186. 827334 to 827354. 837993 to 838245
5	Nyloc Nut securing Lid	C8667/1	2	Fitted to Chassis No. 820039 & subs. 832076 & subs. 824864 & subs. 836187 & subs. 827355 & subs. 838246 & subs.
6	Special Washer under Nuts	BD541/3	2	Fitted to Chassis No. 820039 & subs. 832076 & subs. 824864 & subs. 836187 & subs. 827355 & subs. 838246 & subs.
7	Gasket between Air Cleaner and Carburettors	C7164	3	
	Nut, securing Air Cleaner to Carburettors	C4202/2	6	
	Washer, Spring, under Nuts	FG105/X	6	

ENGINE ACCELERATOR CONTROLS MANUAL RHD











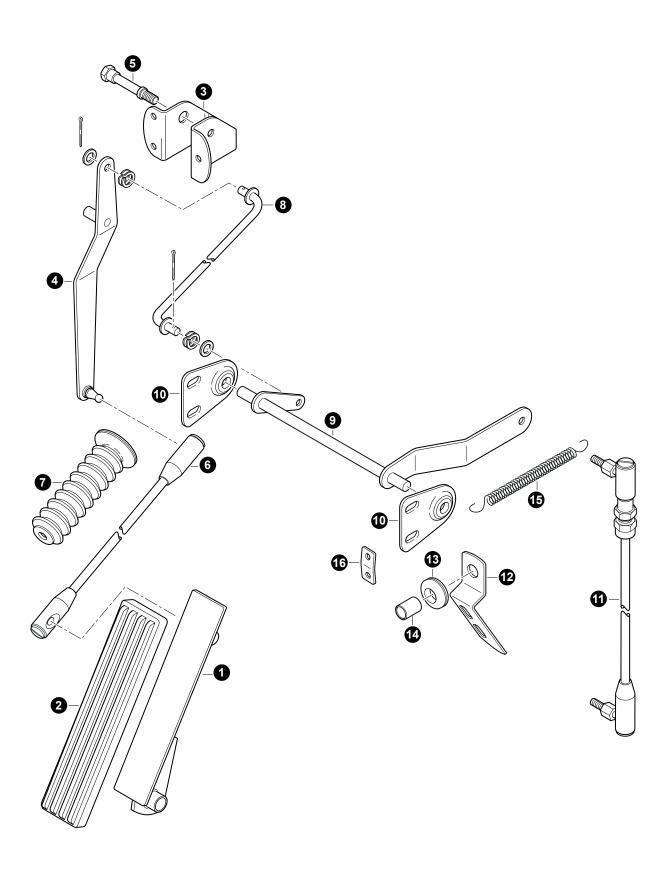


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No	Parts Description	Part No	Qty	
	Accelerator Pedal Assembly	C13746	1	
	Rubber Pad, on Accelerator Pedal	C11671	1	
	Bracket Assembly Mounting Accelerator Pedal	C13743	1	
	Screw, Set, securing Bracket to Floor	UFS125/4R	3	
	Washer, Shakeproof, on Setscrews	C724	3	
	Stopscrew, for Accelerator Pedal	UFS125/8R	1	
	Nut, locking Stopscrew	UFN225/L	1	
	Fulcrum Pin, securing Pedal in Bracket	C6969	1	
	Nut, Self-Locking, securing Fulcrum Pin	C3968/I	1	
	Washer, Plain, under Nut	FW104/T	1	
	Accelerator Pedal Shaft Assembly	C13748	1	
	Pop Rivet, securing Pedal Shaft to Dash at Spherical Bearing	BD1814/2	3	
	Screw, Set, securing Pedal Shaft to Dash at Bracket	UFS125/8R	2	
	Washer, Plain, on Setscrews	FW104/T	2	
	Nut, on Setscrews	UFN125/L	2	
	Washer, Shakeproof, under Nuts	C724	2	
	Roller, on Shaft, for Accelerator Pedal	C12486	1	
	Split Pin, retaining Roller	L103/6U	1	
0	Washer, Plain, under Split Pin	C386	1	
	Control Rod Linking Accelerator Pedal Shaft with Intermediate Lever	C13755	1	
2	Intermediate Lever Assembly at top of Dash	C13814	1	
3	Bracket and Bearing Assembly mounting end of Lever	C13403	1	
	Screw, Set, securing Lever and Bracket to Dash	UFS125/5R	4	
	Washer, Shakeproof, on Setscrews	C724	4	
ļ	Control Rod, linking Intermediate Lever with Throttle Spindle	C13755	1	
5	Bracket for Throttle Spindle Support	C13407	1	
5	Grommet, in Bracket	C8016	1	
7	Bush (Graphite Impregnated) in Grommet	C3477	1	
	Screw, Set, securing Bracket to Dash	UFS125/5R	2	
	Washer, Plain, on Setscrews	FW104/T	2	
	Nut, on Setscrews	UFN125/L	2	
	Washer, Shakeproof, under Nuts	C724	2	
18	Throttle Return Spring between Pedal Shaft and Bracket on Pedal Seal Retainer	310	1	

ENGINE ACCELERATOR CONTROLS MANUAL EARLY LHD



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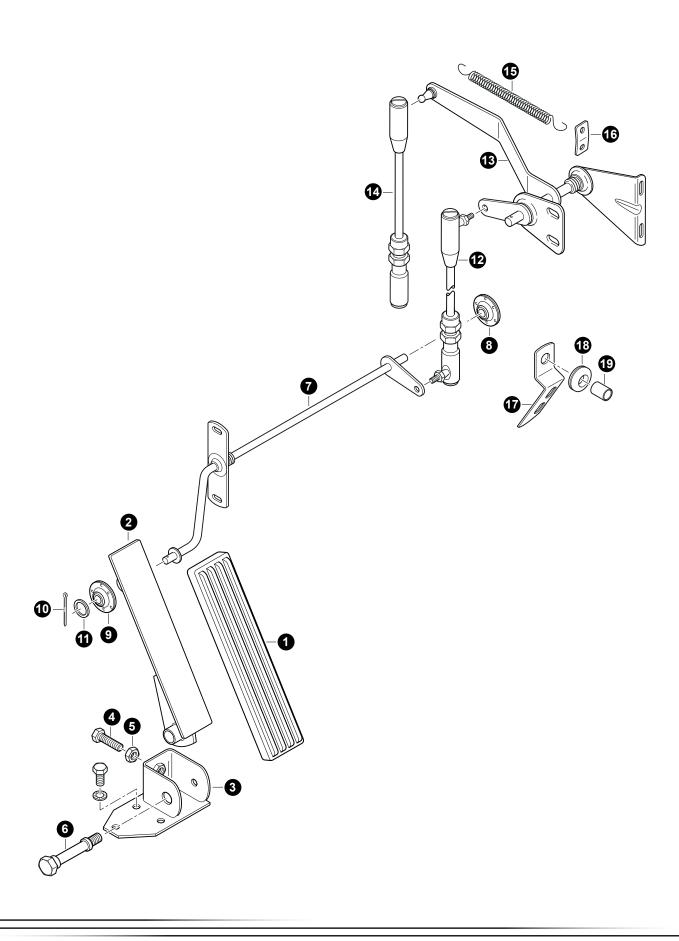
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No	Parts Description	Part No	Qty	Notes
8300	01 to 831139, 834001 to 835718, 837001 to 837627			
1	Accelerator Pedal Assembly	C4956	1	
2	Rubber Pad on Accelerator Pedal	C3473	1	
	Nut, Self Locking, securing Accelerator Pedal to Bracket on Clutch Housing	C8667/2	1	
	Washer, Plain, under Nut	FW105/T	1	
3	Bracket, on Underside of Toe Board for mounting of Fulcrum Lever	C13206	1	
	Screw, Set, securing Bracket to Toe Board	UFS125/5R	2	
	Nut, on Setscrews	UFN125/L	2	
	Washer, Shakeproof, under Nuts	C724	2	
4	Fulcrum Lever Assembly for Connection of Control Rods Between Pedal and Cross Shaft	C13203	1	
5	Fulcrum Pin, securing Fulcrum Lever in Bracket	C6969	1	
	Nut, Self Locking, on Fulcrum Pin	C3968/1	1	
	Washer, Plain, under Nut	FW104/T	1	
6	Push Rod, Linking Accelerator Pedal with Fulcrum Lever	C13406	1	
7	Rubber Gaiter on Push Rod	C4989	1	
8	Control Rod, Linking Fulcrum Lever with Cross Shaft	C13216	1	
	Washer, Double Coil Spring, on Control Rod	BD1708/5	2	
	Split Pin, retaining Control Rod	L103/4U	2	
	Washer, Plain, under Split Pin	FW104/T	2	
9	Cross Shaft Assembly on Scuttle	C13404	1	
10	Bracket Assembly Mounting Cross Shaft	C13403	2	
	Screw, Set, securing Brackets to Scuttle	UFS125/5R	4	
	Washer, Shakeproof, on Setscrew	C724	4	
	Spacing Collar for mounting of Cross Shaft	C13316	1	
	Washer, Double Coil Spring, on Cross Shaft	BD1708/2	1	
	Split Pin, retaining Cross Shaft	L103/6U	1	
	Washer, Plain, under Split Pin	C386	1	
11	Control Rod Linking Cross Shaft with Lever on Throttle Spindle	C13202	1	
	Nut, securing Control Rod	UFN125/L	2	
	Washer, Shakeproof, under Nuts	C724	2	
12	Bracket for Throttle Spindle	C13407	1	
13	Grommet, in Support Bracket	C8016	1	
14	Bush (Graphite Impregnated) in Grommet	C3477	1	
	Screw, Set, securing Support Bracket to Scuttle	UFS125/5R	2	
	Washer, Plain, on Setscrews	FW104/T	2	
	Nut, on Setscrews	UFN125/L	2	
	Washer, Shakeproof, under Nuts	C724	2	
15	Throttle Return Spring	310	1	
16	Bracket, at Bonnet Hinge Mounting, anchoring Return Spring	C14393	1	

ENGINE ACCELERATOR CONTROLS MANUAL LATE LHD











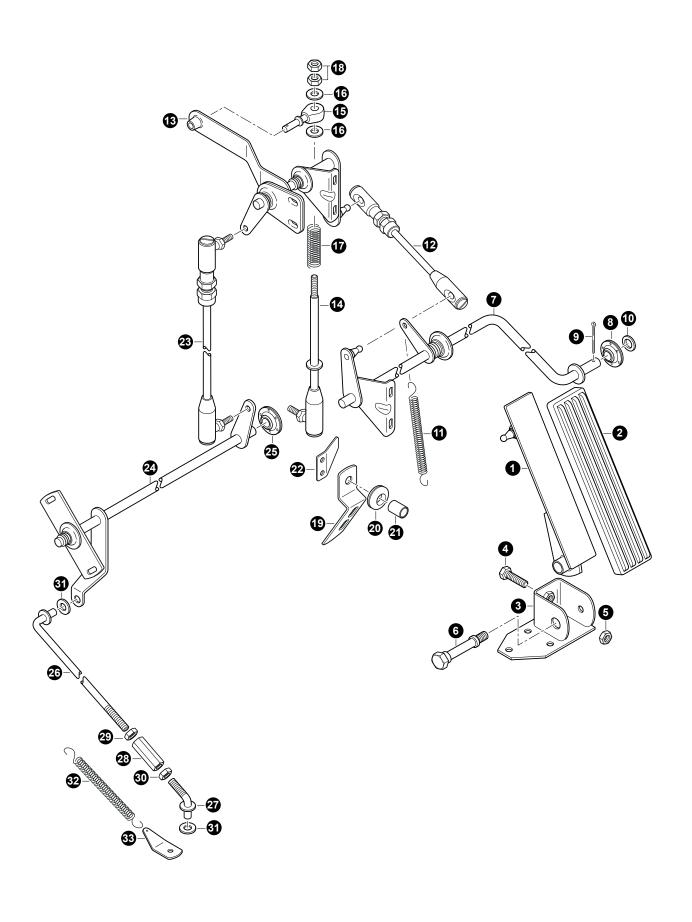




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No	Parts Description	Part No	Qty	Note
831	140 & Subs, 835719 & Subs, 837628 & Subs.			
1	Accelerator Pedal Assembly	C13746	1	
2	Rubber Pad on Accelerator Pedal	C11671	1	
3	Bracket Assembly Mounting Accelerator Pedal	C13743	1	
	Screw, Set, securing Bracket to Floor	UFS125/4R	3	
	Washer, Shakeproof, on Setscrews	C724	3	
4	Stopscrew, for Accelerator Pedal	UFS125/8R	1	
5	Nut, locking Stopscrew	UFN225/L	1	
5	Fulcrum Pin, securing Pedal in Bracket	C6969	1	
	Nut, Self Locking, securing Fulcrum Pin	C3968/1	1	
	Washer, Plain, under Nut	FW104/T	1	
7	Cross Shaft Assembly on Dash	C14190	1	
8	Bearing Assembly, supporting Cross Shaft at RH side	C13308	1	
	Pop Rivet, securing Bearing to Dash	BD1814/2	3	
	Screw, Set, securing Cross Shaft Bracket to LH side of Dash	UFS125/3R	2	
	Washer, Shakeproof, on Setscrews	C724	2	
	Washer, Plain, under Shakeproof Washers	FW104/T	2	
7	Roller, on Cross Shaft, for Accelerator Pedal	C12486	1	
10	Split Pin, retaining Roller	L103/6U	1	
11	Washer, Plain, under Split Pin	C386	1	
12	Control Rod Linking Lever on Cross Shaft with Intermediate Lever	C14216	1	
	Nut, securing Control Rod to Levers	UFN125/L	2	
	Washer, Shakeproof, under Nuts	C724	2	
13	Intermediate Lever Assembly at RH side of Dash	C14193	1	
	Screw, Set, securing Intermediate Lever to Dash	UFS125/4R	4	
	Washer, Shakeproof, on Setscrews	C724	4	
14	Control Rod Linking Intermediate Lever with Throttle Spindle	C13755	1	
15	Throttle Return Spring	310	1	
16	Anchor Bracket for Throttle Return Spring	C14393	1	
17	Bracket for Throttle Spindle Support	C13407	1	
18	Grommet in Bracket	C8016	1	
19	Bush (Graphite Impregnated) in Grommet	C3477	1	
	Screw, Set, securing Bracket to Dash	UFS125/5R	2	
	Washer, Plain, on Setscrews	FW104/T	2	
	Nut, on Setscrews	UFN125/L	2	
	Washer, Shakeproof, under Nuts	C724	2	

ENGINE ACCELERATOR CONTROLS AUTO OTS RHD









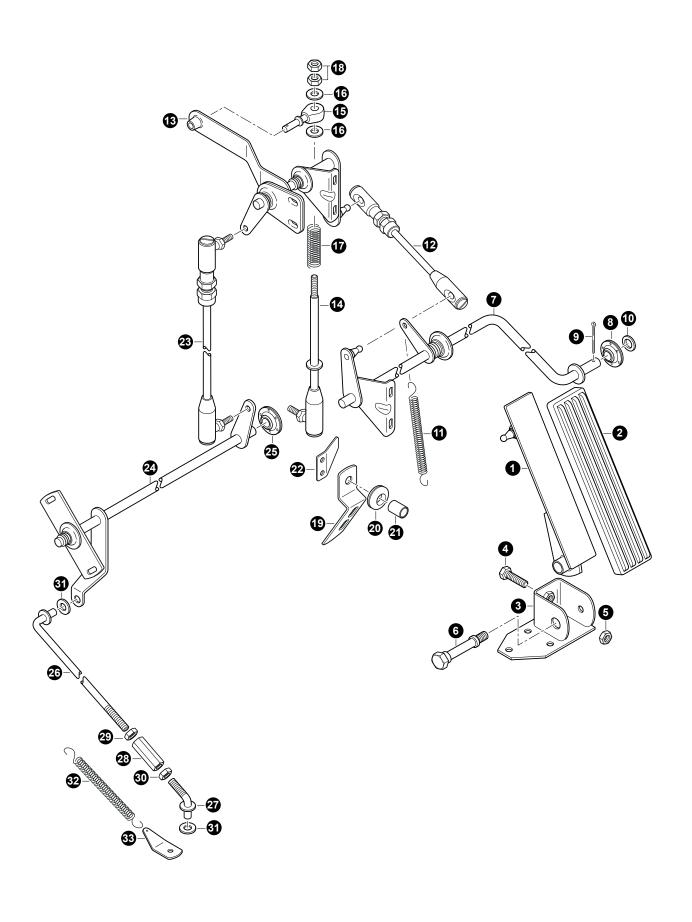






No	Parts Description	Part No	Qty	N
1	Accelerator Pedal Assembly	C13746	1	
2	Rubber Pad, on Accelerator Pedal	C11671	1	
-	Bracket Assembly, Mounting Accelerator Pedal	C13743	1	
	Screw, Set, securing Bracket to Floor	UFS125/4R	3	
	Washer, Shakeproof, on Setscrews	C724	3	
ļ	Stopscrew, for Accelerator Pedal	UFS125/8R	1	
;	Nut, locking Stopscrew	UFN225/L	1	
,	Fulcrum Pin, securing Pedal in Bracket	C6969	1	
	Nut, Self Locking, securing Fulcrum Pin	C3968/1	1	
	Washer, Plain, under Nut	FW104/T	1	
	Accelerator Pedal Shaft Assembly	C13748	1	
	Pop Rivet, securing Pedal Shaft to Dash at Spherical Bearing	BD1814/2	3	
	Screw, Set, securing Pedal Shaft to Dash, at Bracket	UFS125/5R	2	
	Washer, Plain, on Setscrews	FW104/T	2	
	Nut, on Setscrews	UFN125/L	2	
	Washer, Shakeproof, under Nuts	C724	2	
	Roller, on Shaft, for Accelerator Pedal	C12486	1	
,	Split Pin, retaining Roller	L103/6U	1	
0	Washer, Plain, under Split Pin	C386	1	
1	Throttle Return Spring between Pedal Shaft and Bracket on Pedal Seal Retainer	310	1	
2	Control Rod linking Pedal Shaft with Intermediate Lever	C13755	1	
3	Intermediate Lever Assembly on Dash	C14195	1	
	Screw, Set, securing Intermediate Lever to Dash	UFS125/5R	4	
	Washer, Shakeproof, on Setscrews	C724	4	
4	Control Rod linking Intermediate Lever with Throttle Spindle	C13816	1	
5	Guide for Control Rod	C13458	1	
6	Spherical Seat for Control Rod Guide	C13459	2	
7	Spring, on Control Rod	C6925	1	
8	Nut, on Control Rod	UFN225/L	2	
	Nut, securing Control Rod to Throttle Spindle	UFN125/L	1	
	Washer, Shakeproof, under Nut	C724	1	
	Split Pin, securing Control Rod to Intermediate Lever	L102/4U	1	
	Washer, Plain, under Split Pin	FW104/T	1	
	Washer, Double Coil Spring, under Plain Washer	BD1708/2	1	
9	Bracket for Throttle Spindle Support	C13407	1	
0	Grommet, in Bracket	C8016	1	
1	Bush (Graphite Impregnated) in Grommet	C3477	1	
2	Stop Bracket, for Throttle Lever	C13630	1	
	Screw, Set, securing Support and Stop Brackets to Dash	UFS125/5R	2	
	Nut, on Setscrews	UFN125/L	2	
	Washer, Shakeproof, under Nuts	C724	2	
23	Control Rod Linking Intermediate Lever with Kick-Down Cross Shaft	C14216	1	
	Nut, securing Control Rod	UFN125/L	2	
	Washer, Shakeproof, under Nuts	C724	2	

ENGINE ACCELERATOR CONTROLS AUTO OTS RHD











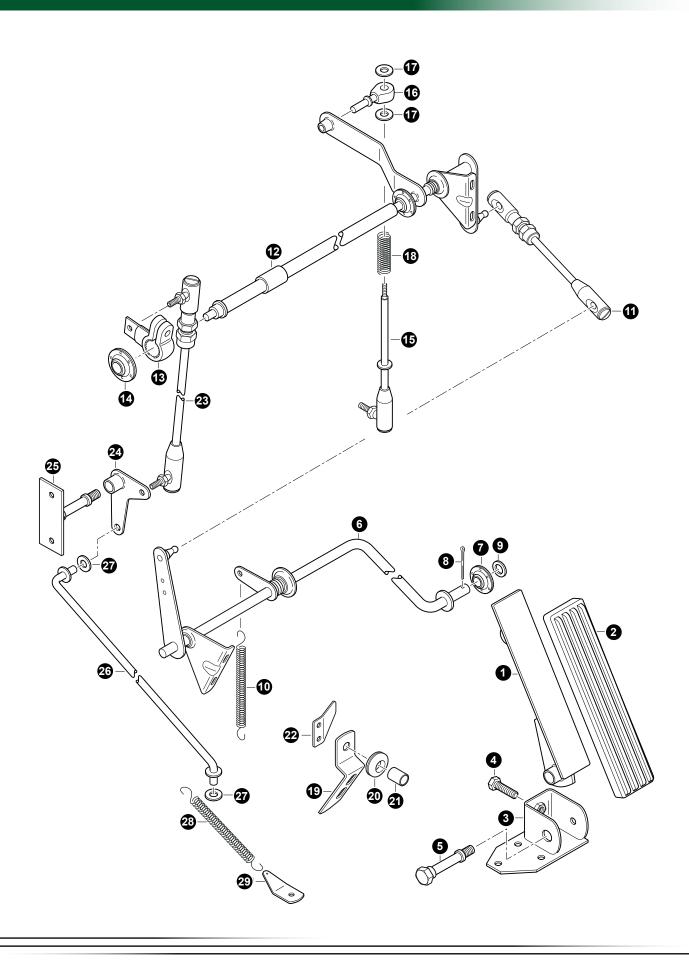




No	Parts Description	Part No	Qty	Notes
24	Cross Shaft Assembly for Kick-Down Control	C14192	1	
25	Spherical Bearing, supporting Cross Shaft at RH Side	C13308	1	
	Pop Rivet, securing Spherical Bearing	BD1814/2	3	
	Screw, Set, securing Cross Shaft to Dash at LH Side	UFS125/4R	2	
	Washer, Shakeproof, on Setscrews	C724	2	
26	Kick-Down Control Rod (Long) connecting Cross Shaft with Transmission Unit	C14819	1	
27	Kick-Down Control Rod (Short) connecting Cross Shaft with Transmission Unit	C14818	1	
28	Adjusting Nut, linking Control Rods	C14820	1	
29	Nut (RH Thread) locking Adjusting Nut	UFN219/L	1	
30	Nut (LH Thread) locking Adjusting Nut	C14822	1	
31	Felt Washer at fixing of Control Rods	C13309	2	
	Split Pin, securing Kick-Down Control Rods	L102/4U	2	
	Washer, Plain, under Split Pins	AW102/T	2	
32	Return Spring between Lever on Transmission Unit and Bracket on Chassis Frame	310	1	
33	Bracket, anchoring Return Spring	C13499	1	
	Screw, Set securing Bracket to Chassis Frame	UFS119/6R	1	
	Washer, Shakeproof, on Setscrew	C723/A	1	



ENGINE ACCELERATOR CONTROLS AUTO DHC/FHC EARLY RHD











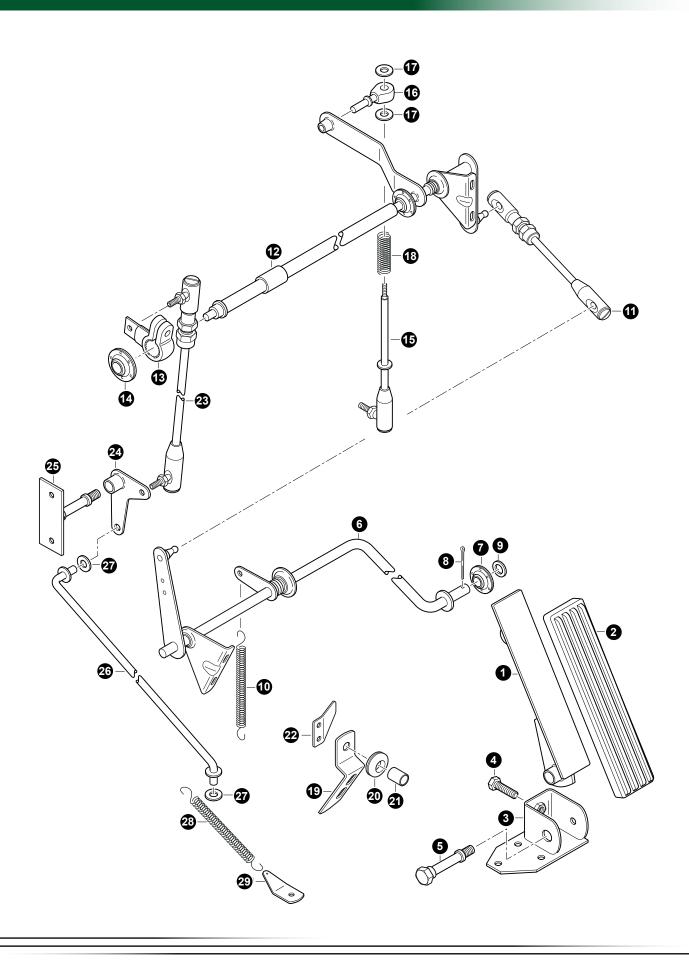




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	Parts Description	Part No	Qty	N
240	001 to 824584, 827001 to 827193			
	Accelerator Pedal Assembly	C13746	1	
	Rubber Pad, on Accelerator Pedal	C11671	1	
	Bracket Assembly, mounting Accelerator Pedal	C13743	1	
	Screw, Set, securing Bracket to Floor	UFS125/4R	3	
	Washer, Shakeproof, on Setscrews	C724	3	
	Stopscrew, for Accelerator Pedal	UFS125/8R	1	
	Nut, locking Stopscrew	UFN225/L	1	
,	Fulcrum Pin, securing Pedal in Bracket	C6969	1	
	Nut, securing Fulcrum Pin	C3968/1	1	
	Washer, Plain, under Nut	FW104/T	1	
)	Accelerator Pedal Shaft Assembly	C13748	1	
	Pop Rivet, securing Pedal Shaft to Dash at Spherical Bearing	BD1814/2	3	
	Screw, Set, securing Pedal Shaft to Dash at Bracket	UFS125/5R	2	
	Washer, Plain, on Setscrews	FW104/T	2	
	Nut, on Setscrews	UFN125/L	2	
	Washer, Shakeproof, under Nuts	C724	2	
	Roller, on Shaft, for Accelerator Pedal	C12486	1	
	Split Pin, retaining Roller on Shaft	L103/6U	1	
	Washer, Plain, under Split Pin	C386	1	
0	Throttle Return Spring between Pedal Shaft and Bracket on Pedal Seal Retainer	310	1	
1	Control Rod linking Pedal Shaft with Cross Shaft	C13755	1	
2	Cross Shaft Assembly	C13818	1	
3	Lever, for Kick Down Control	C13310	1	
	Pinch Bolt, securing Lever on Shaft	UFS131/6R	1	
	Washer, Shakeproof, on Pinch Bolt	C725	1	
	Screw, Set, securing Cross Shaft to Dash at Brackets	UFS125/5R	4	
	Washer, Shakeproof, on Setscrews	C724	4	
4	Spherical Bearing, supporting Cross Shaft at LH Side	C13308	1	
	Pop Rivet, securing Spherical Bearing	BD1814/2	3	
5	Control Rod Linking Cross Shaft with Throttle Spindle	C13816	1	
6	Guide for Control Rod	C13458	1	
7	Spherical Seat for Control Rod Guide	C13459	2	
8	Spring, on Control Rod	C6925	1	
	Nut, on Control Rod	UFN225/L	2	
	Nut, securing Control Rod to Throttle Spindle	UFN125/L	1	
	Washer, Shakeproof, under Nut	C724	1	
	Split Pin, securing Control Rod to Cross Shaft	L102/4U	1	
	Washer, Plain, under Split Pin	FW104/T	1	
	Washer, Double Coil Spring, under Plain Washer	BD1708/2	1	
9	Bracket for Throttle Spindle Support	C13407	1	
20	Grommet, in Bracket	C8016	1	
1	Bush (Graphite Impregnated) in Grommet	C3477	1	

ENGINE ACCELERATOR CONTROLS AUTO DHC/FHC EARLY RHD









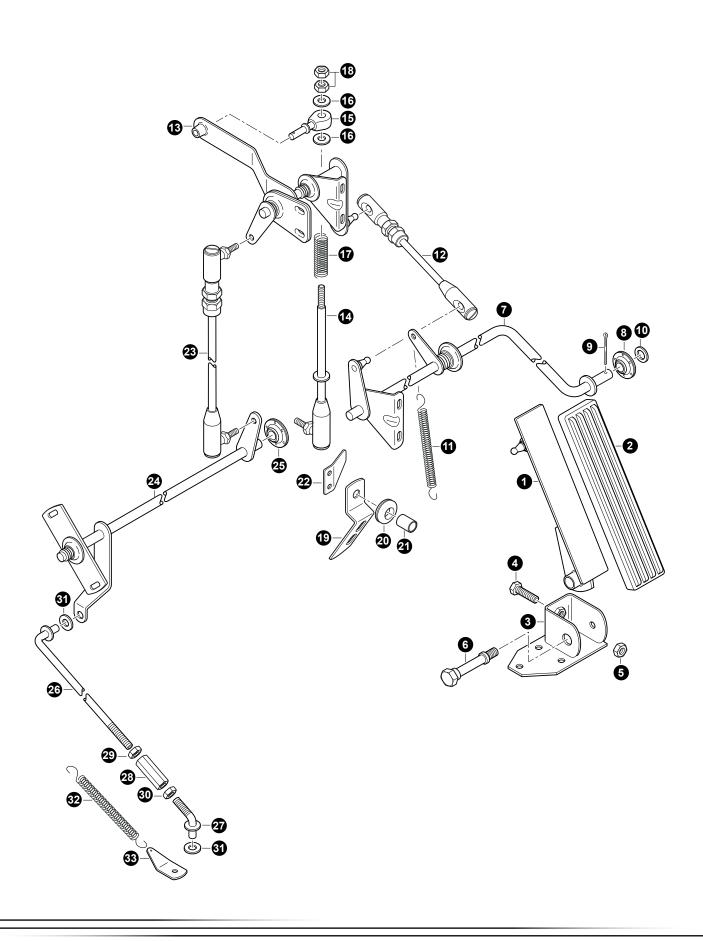




No	Parts Description	Part No	Qty	Notes
22	Stop Bracket, for Throttle Lever	C13630	1	
	Screw, Set, securing Support and Stop Brackets to Dash	UFS125/5R	2	
	Washer, Plain, on Setscrews	FW104/T	2	
	Nut, on Setscrews	UFN125/L	2	
	Washer, Shakeproof, under Nuts	C724	2	
23	Control Rod linking Cross Shaft with Intermediate Kick-Down Lever	C13450	1	
	Nut, securing Control Rod	UFN125/L	2	
	Washer, Shakeproof, under Nuts	C724	2	
24	Intermediate Kick-Down Lever Assembly	C13451	1	
25	Shaft Assembly for mounting of Intermediate Kick-Down Lever	C13453	1	
	Nut, Self Locking, securing Lever on Shaft	C8667/2	1	
	Washer, Plain, under Nut	FW104/T	1	
	Screw, Set, securing Shaft to Dash	UFS125/5R	2	
	Nut, on Setscrews	UFN125/L	2	
	Washer, Shakeproof, under Nuts	C724	2	
26	Kick-Down Control Rod from Intermediate Lever to Transmission Unit	C13455	1	
27	Felt Washer, at fixings of Kick-Down Rod	C13309	2	
	Split Pin, securing Kick-Down Rod	L102/4U	2	
	Washer, Plain, under Split Pins	AW102/T	2	
28	Return Spring between Lever on Transmission Unit and Bracket on Chassis Frame	310	1	
29	Bracket, anchoring Return Spring	C13499	1	
	Screw, Set, securing Bracket to Chassis Frame	UFS119/6R	1	
	Washer, Shakeproof, on Setscrew	C723/A	1	



ENGINE ACCELERATOR CONTROLS AUTO DHC/FHC LATE RHD











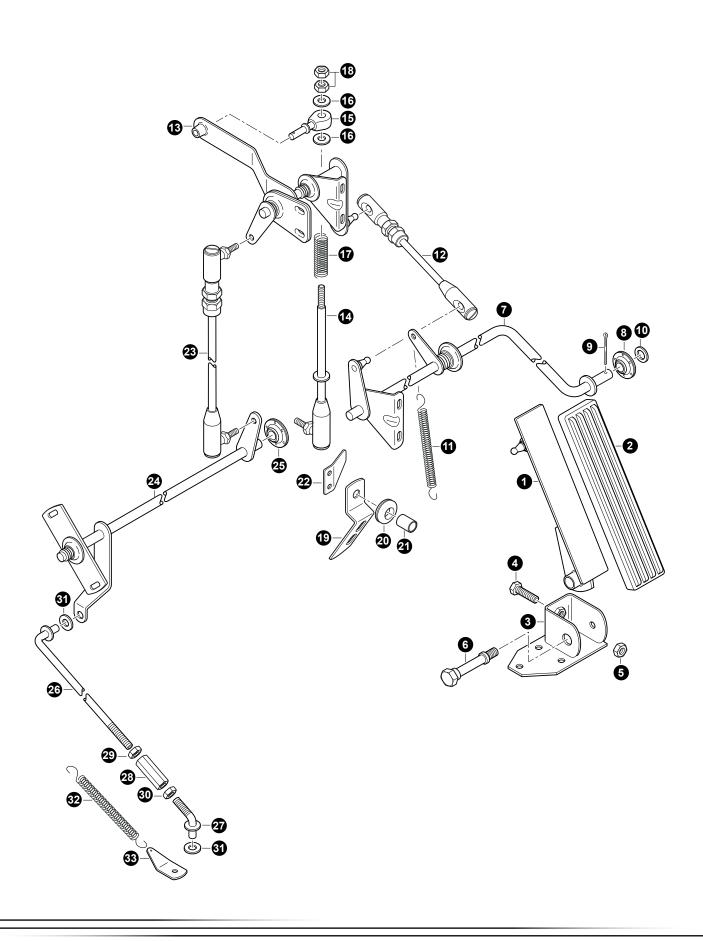




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No	Parts Description	Part No	Qty	
245	85 & Subs, 827194 & Subs			
	·			
	Accelerator Pedal Assembly	C13746	1	
	Rubber Pad, on Accelerator Pedal	C11671	1	
	Bracket Assembly, Mounting Accelerator Pedal	C13743	1	
	Screw, Set, securing Bracket to Floor	UFS125/4R	3	
	Washer, Shakeproof, on Setscrews	C724	3	
	Stopscrew, for Accelerator Pedal	UFS125/8R	1	
	Nut, locking Stopscrew	UFN225/L	1	
	Fulcrum Pin, securing Pedal in Bracket	C6969	1	
	Nut, Self Locking, securing Fulcrum Pin	C3968/1	1	
	Washer, Plain, under Nut	FW104/T	1	
	Accelerator Pedal Shaft Assembly	C13748	1	
	Pop Rivet, securing Pedal Shaft to Dash at Spherical Bearing	BD1814/2	3	
	Screw, Set, securing Pedal Shaft to Dash, at Bracket	UFS125/5R	2	
	Washer, Plain, on Setscrews	FW104/T	2	
	Nut, on Setscrews	UFN125/L	2	
	Washer, Shakeproof, under Nuts	C724	2	
	Roller, on Shaft, for Accelerator Pedal	C12486	1	
	Split Pin, retaining Roller	L103/6U	1	
	Washer, Plain, under Split Pin	C386	1	
	Throttle Return Spring between Pedal Shaft and Bracket on Pedal Seal Retainer	310	1	
2	Control Rod Linking Pedal Shaft with Intermediate Lever	C13755	1	
3	Intermediate Lever Assembly on Dash	C14195	1	
	Screw, Set, securing Intermediate Lever to Dash	UFS125/5R	4	
	Washer, Shakeproof, on Setscrews	C724	4	
	Control Rod linking Intermediate Lever with Throttle Spindle	C13816	1	
5	Guide for Control Rod	C13458	1	
5	Spherical Seat for Control Rod Guide	C13459	2	
,	Spring, on Control Rod	C6925	1	
	Nut, on Control Rod	UFN225/L	2	
	Nut, securing Control Rod to Throttle Spindle	UFN125/L	1	
	Washer, Shakeproof, under Nut	C724	1	
	Split Pin, securing Control Rod to Intermediate Lever	L102/4U	1	
	Washer, Plain, under Split Pin	FW104/T	1	
	Washer, Double Coil Spring, under Plain Washer	BD1708/2	1	
	Bracket For Throttle Spindle Support	C13407	1	
	Grommet, in Bracket	C8016	1	
1	Bush (Graphite Impregnated) in Grommet	C3477	1	
	Stop Bracket, for Throttle Lever	C13630	1	
	Screw, Set, securing Support and Stop Brackets to Dash	UFS125/5R	2	
	Nut, on Setscrews	UFN125/L	2	
	Washer, Shakeproof, under Nuts	C724	2	

ENGINE ACCELERATOR CONTROLS AUTO DHC/FHC LATE RHD













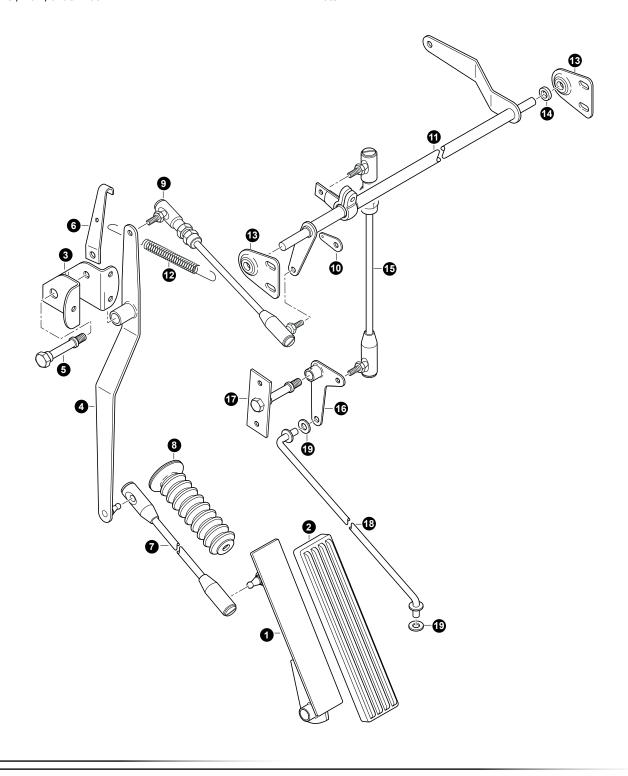


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No	Parts Description	Part No	Qty	Notes
23	Control Rod linking Intermediate Lever with Kick-Down Cross Shaft	C14216	1	
	Nut, securing Control Rod	UFN125/L	2	
	Washer, Shakeproof, under Nuts	C724	2	
24	Cross Shaft Assembly for Kick-Down Control	C14192	1	
25	Spherical Bearing, supporting Cross Shaft at RH Side	C13308	1	
	Pop Rivet, securing Spherical Bearing	BD1814/2	3	
	Screw, Set, securing Cross Shaft to Dash at LH Side	UFS125/4R	2	
	Washer, Shakeproof, on Setscrews	C724	2	
	Kick-Down Control Rod from Cross Shaft to Transmission Unit	C13455	1	Fitted from Chassis No. 827194 to 827206, 824585 to 824591.
	Felt Washer at fixings of Control Rod	C13309	2	Fitted from Chassis No. 827194 to 827206, 824585 to 824591.
	Split Pin, securing Kick-Down Control Rod	L102/4U	2	Fitted from Chassis No. 827194 to 827206, 824585 to 824591.
	Washer, Plain, under Split Pins	AW102/T	2	Fitted from Chassis No. 827194 to 827206, 824585 to 824591.
26	Kick-Down Control Rod (long) connecting Cross Shaft with Transmission Unit	C14819	1	Fitted to Chassis No. 827207 & subs. 824592 & subs.
27	Kick-Down Control Rod (short) connecting Cross Shaft with Transmission Unit	C14818	1	Fitted to Chassis No. 827207 & subs. 824592 & subs.
28	Adjusting Nut, linking Control Rods	C14820	1	Fitted to Chassis No. 827207 & subs. 824592 & subs.
29	Nut (RH Thread) locking Adjusting Nut	UFN219/L	1	Fitted to Chassis No. 827207 & subs. 824592 & subs.
30	Nut (LH Thread) locking Adjusting Nut	C14822	1	Fitted to Chassis No. 827207 & subs. 824592 & subs.
31	Felt Washer at fixing of Control Rods	C13309	2	Fitted to Chassis No. 827207 & subs. 824592 & subs.
	Split Pin, securing Kick-Down Control Rods	L102/4U	2	Fitted to Chassis No. 827207 & subs. 824592 & subs.
	Washer, Plain, under Split Pins	AW102/T	2	Fitted to Chassis No. 827207 & subs. 824592 & subs.
32	Return Spring between Lever on Transmission Unit and Bracket on Chassis Frame	310	1	
33	Bracket, anchoring Return Spring	C13499	1	
	Screw, Set securing Bracket to Chassis Frame	UFS119/6R	1	
	Washer, Shakeproof, on Setscrew	C723/A	1	

ENGINE ACCELERATOR CONTROLS AUTO EARLY LHD

No	Parts Description	Part No	Qty	Notes
830	001 to 831139, 834001 to 835718, 837001 to 837627			
1	Accelerator Pedal Assembly	C4956	1	
2	Rubber Pad on Accelerator Pedal	C3473	1	
	Nut, Self-Locking, securing Accelerator Pedal to Bracket on Clutch Housing	C8667/2	1	
	Washer, Plain, under Nut	FW105/T	1	



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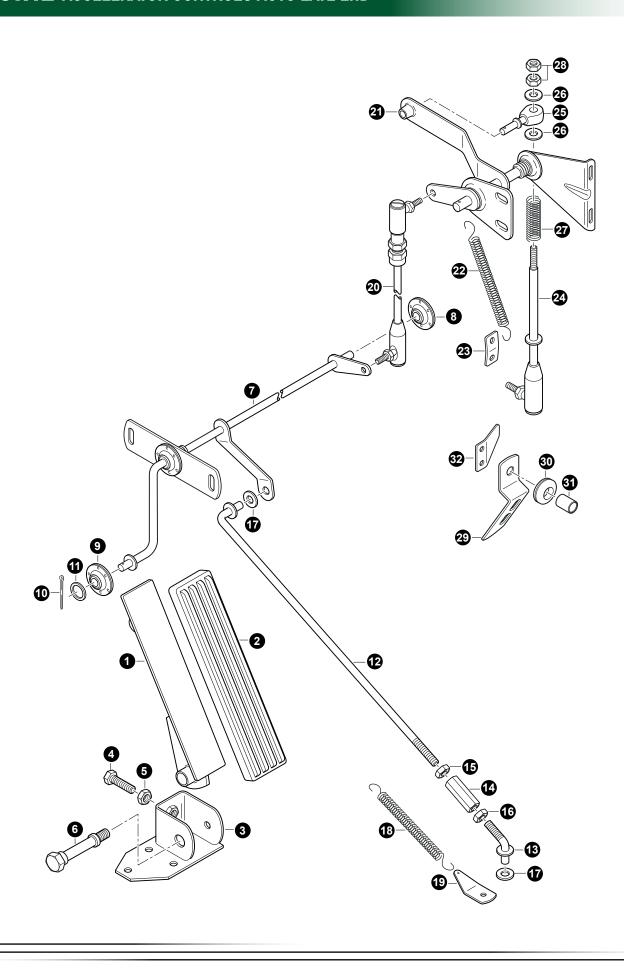


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No	Parts Description	Part No	Qty	N
3	Bracket, on underside of Toe Board, for mounting of	C12207	1	
	Fulcrum Lever	C13206	1	
	Screw, Set, securing Bracket to Toe-Board	UFS125/5R	3	
	Nut, on Setscrews	UFN125/L	3	
	Washer, Shakeproof, under Nuts	C724	3	
	Fulcrum Lever Assembly for connection of Control Rods between Pedal and Cross Shaft	C13203	1	
	Fulcrum Pin, securing Fulcrum Lever in Bracket	C6969	1	
	Nut, Self Locking, securing Fulcrum Pin	C3968/I	1	
	Washer, Plain, under Nut	FW104/T	1	
	Anchor Bracket, under Nut, for Throttle Return Spring	C13628	1	
	Push Rod linking Accelerator Pedal with Fulcrum Lever	C13406	1	
	Rubber Gaiter on Push Rod	C4989	1	
	Control Rod, Linking Fulcrum Lever with Cross Shaft	C13495	1	
	Nut, securing Control Rod	UFN125/L	2	
	Washer, Shakeproof, under Nuts	C724	2	
)	Retainer, under Nut at Cross Shaft, for Throttle Return Spring	C13575	1	
	Cross Shaft Assembly	C13438	1	
)	Throttle Return Spring, between Kick-Down Lever and Bracket at Fulcrum Lever	310	1	
3	Bracket Assembly mounting Cross Shaft to Dash	C13403	2	
	Screw, Set, securing Brackets to Dash	UFS125/5R	4	
	Washer, Shakeproof, on Setscrews	C724	4	
ļ	Spacing Collar, locating Cross Shaft	C13316	1	
	Split Pin, retaining Cross Shaft	L103/6U	1	
	Washer, Plain, under Split Pin	C386	1	
	Washer, Double Coil Spring, under Plain Washer	BD1708/2	1	
;	Control Rod from Cross Shaft Kick-Down Lever to Intermediate Lever	C13450	1	
	Nut, securing Control Rod	UFN125/L	2	
	Washer, Shakeproof, under Nuts	C724	2	
	Intermediate Kick-Down Lever Assembly	C13451	1	
•	Shaft Assembly for mounting of Intermediate Kick-Down Lever	C13453	1	
	Nut, Self-Locking, securing Lever on Shaft	C8667/2	1	
	Washer, Plain, under Nut	FW105/T	1	
	Screw, Set, securing Shaft to Dash	UFS125/5R	2	
	Nut, on Setscrews	UFN125/L	2	
	Washer, Shakeproof, under Nuts	C724	2	
}	Kick-Down Control Rod from Intermediate Lever to Transmission Unit	C13455	1	
)	Felt Washer, at fixings of Kick-Down Rod	C13309	2	
	Split Pin, securing Kick-Down Rod	L102/4U	2	
	Washer, Plain, under Split Pins	AW102/T	2	

ENGINE ACCELERATOR CONTROLS AUTO LATE LHD











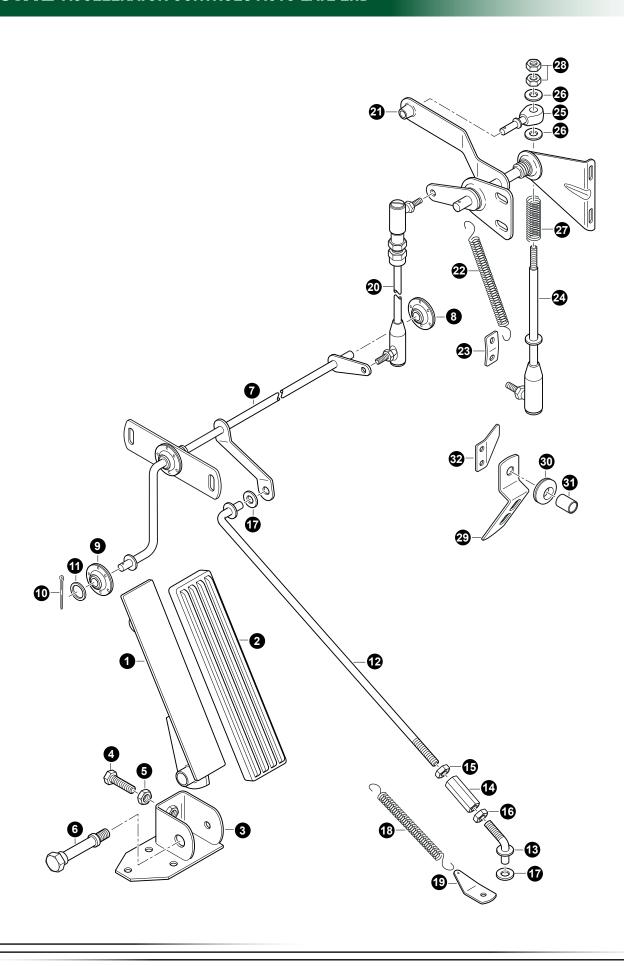




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	Parts Description	Part No	Qty	Notes
831 <i>°</i>	140 & Subs, 835719 & Subs, 837628 & Subs			
1	Accelerator Pedal Assembly	C13746	1	
2	Rubber Pad, on Accelerator Pedal	C11671	1	
3	Bracket Assembly mounting Accelerator Pedal	C13743	1	
	Screw, Set, securing Bracket to Floor	UFS125/4R	3	
	Washer, Shakeproof, on Setscrews	C724	3	
4	Stopscrew, for Accelerator Pedal	UFS125/8R	1	
5	Nut, locking Stopscrew	UFN225/L	1	
6	Fulcrum Pin, securing Pedal in Bracket	C6969	1	
	Nut, securing Fulcrum Pin	C3968/1	1	
	Washer, Plain, under Nut	FW104/T	1	
7	Accelerator Pedal Shaft Assembly	C14191	1	
8	Bearing Assembly, supporting Shaft at RH side	C13308	1	
	Pop Rivet, securing Bearing to Dash	BD1814/2	3	
	Screw, Set, securing Pedal Shaft to LH side of Dash	UFS125/5R	2	
	Washer, Shakeproof, on Setscrews	C724	2	
9	Roller, on Shaft, for Accelerator Pedal	C12486	1	
10	Split Pin, retaining Roller	L103/6U	1	
11	Washer, Plain, under Split Pin	C386	1	
	Kick-Down Control Rod from Pedal Shaft Lever to Transmission Unit	C13455	1	Chassis No. 831140 to 831266. 835719 to 835750 837628 to 837654
	Felt Washer, at fixings of Kick-Down Rod	C13309	2	Chassis No. 831140 to 831266. 835719 to 835750 837628 to 837654
	Split Pin, securing Kick-Down Rod	L102/4U	2	Chassis No. 831140 to 831266. 835719 to 835750 837628 to 837654
	Washer, Plain, under Split Pins	AW102/T	2	Chassis No. 831140 to 831266. 835719 to 835750 837628 to 837654
12	Kick-Down Control Rod (Long) connecting Cross Shaft with Transmission Unit	C14819	1	Chassis No. 831267 & subs. 835751 & subs 837655 & subs
13	Kick-Down Control Rod (Short) connecting Cross Shaft with Transmission Unit	C14818	1	Chassis No. 831267 & subs. 835751 8 subs.837655 & subs
15	Nut (RH Thread) locking Adjusting Nut	UFN219/L	1	Chassis No. 831267 & subs. 835751 8 subs.837655 & subs
16	Nut (LH Thread) locking Adjusting Nut	C14822	1	Chassis No. 831267 & subs. 835751 8 subs.837655 & subs
17	Felt Washer, at fixing of Control Rods	C13309	2	Chassis No. 831267 & subs. 835751 8 subs.837655 & subs
	Split Pin, securing Kick-Down Rods	L102/4U	2	Chassis No. 831267 & subs. 835751 8 subs.837655 & subs
	Washer, Plain, under Split Pins	AW102/T	2	Chassis No. 831267 & subs. 835751 8 subs.837655 & subs
14	Adjusting Nut, linking Control Rods	C14820	1	Chassis No. 831267 & subs. 835751 8 subs.837655 & subs
18	Return Spring between Lever on Transmission Unit and Bracket on Chassis Frame	310	1	
19	Bracket, anchoring Return Spring	C13499	1	
	Screw, Set, securing Bracket to Chassis Frame	UFS119/6R	1	
	Washer, Shakeproof, on Setscrew	C723/A	1	

ENGINE ACCELERATOR CONTROLS AUTO LATE LHD



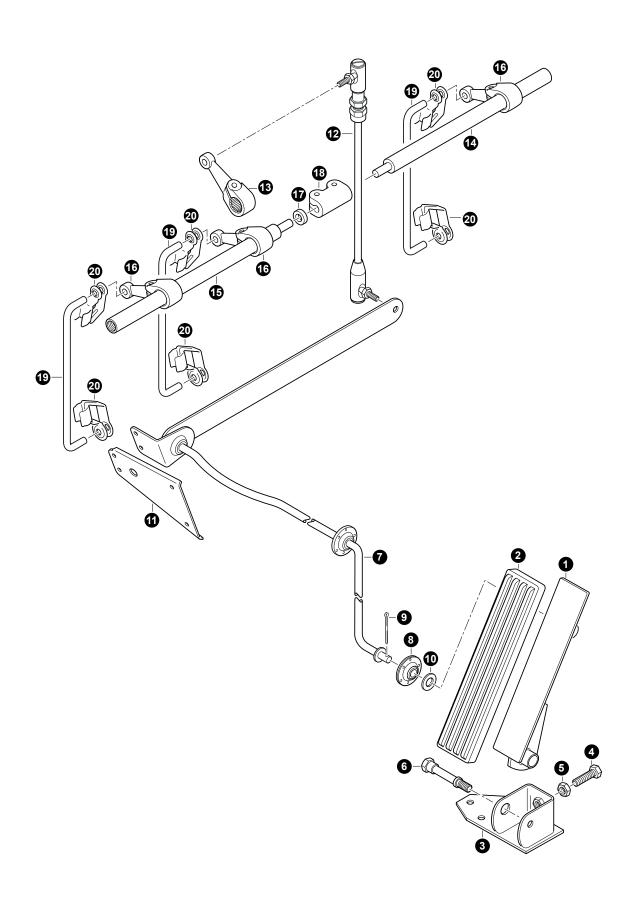




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No	Parts Description	Part No	Qty	Notes
20	Control Rod linking Pedal Shaft with Intermediate Lever	C14216	1	
	Nut, securing Control Rod	UFN125/L	2	
	Washer, Shakeproof, under Nuts	C724	2	
21	Intermediate Lever Assembly On Dash	C14194	1	
	Screw, Set, securing Intermediate Lever to Dash	UFS125/4R	4	
	Washer, Shakeproof, on Setscrews	C724	4	
22	Throttle Return Spring between Intermediate Lever and Bracket on Dash	310	1	
23	Bracket, anchoring Throttle Return Spring	C14393	1	
24	Control Rod linking Intermediate Lever with Throttle Spindle	C13816	1	
25	Guide for Control Rod	C13458	1	
26	Spherical Seat, for Control Rod Guide	C13459	2	
27	Spring, on Control Rod	C6925	1	
28	Nut, on Control Rod	UFN225/L	2	
	Nut, securing Control Rod to Throttle Spindle	UFN125/L	1	
	Washer, Shakeproof, under Nut	C724	1	
	Split Pin, securing Control Rod to Intermediate Lever	L102/4U	1	
	Washer, Plain, under Split Pin	FW104/T	1	
	Washer, Double Coil Spring, under Plain Washer	BD1708/2	1	
29	Bracket For Throttle Spindle Support	C13407	1	
30	Grommet, in Bracket	C8016	1	
31	Bush (Graphite Impregnated) in Grommet	C3477	1	
32	Stop Bracket, for Throttle Lever	C13630	1	
	Screw, Set, securing Support and Stop Bracket to Dash	UFS125/5R	2	
	Washer, Plain, on Setscrews	FW104/T	2	
	Nut, on Setscrews	UFN125/L	2	
	Washer, Shakeproof, under Nuts	C724	2	

ENGINE ACCELERATOR CONTROLS XK150S RHD



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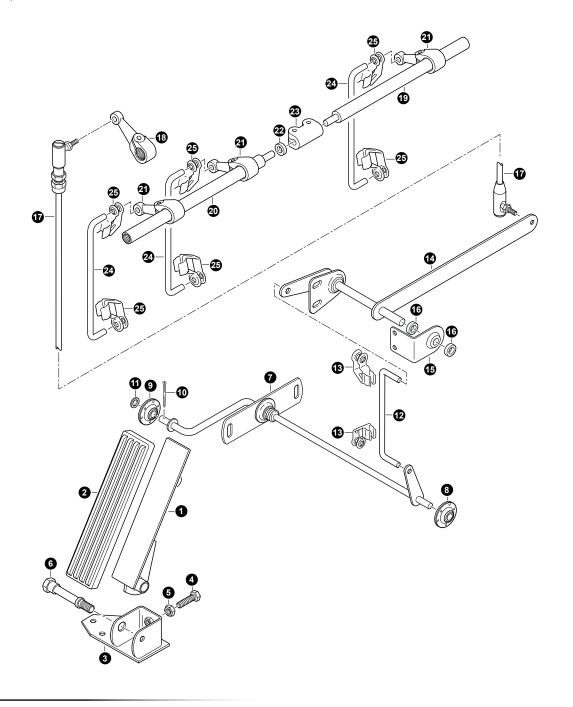




No	Parts Description	Part No	Qty	Notes
1	Accelerator Pedal Assembly	C13746	1	
2	Rubber Pad, on Accelerator Pedal	C11671	1	
3	Bracket Assembly Mounting Accelerator Pedal	C13743	1	
	Screw, Set, securing Bracket to Floor	UFS125/4R	3	
	Washer, Shakeproof, on Setscrews	C724	3	
4	Stopscrew, for Accelerator Pedal	UFS125/8R	1	
5	Nut, locking Stopscrew	UFN225/L	1	
6	Fulcrum Pin, securing Pedal in Bracket	C6969	1	
	Nut, Self Locking, securing Fulcrum Pin	C3968/1	1	
	Washer, Plain, under Nut	FW104/T	1	
7	Accelerator Pedal Shaft Assembly	C14118	1	
	Pop Rivet, securing Pedal Shaft to Dash at Spherical Bearing	BD1814/2	3	
	Screw, Set, securing Pedal Shaft to Dash at Bracket	UFS125/5R	2	
	Washer, Plain, on Setscrews	FW104/T	2	
	Nut, on Setscrews	UFN125/L	2	
	Washer, Shakeproof, under Nuts	C724	2	
8	Roller, on Shaft, for Accelerator Pedal	C12486	1	
9	Split Pin, retaining Roller	L103/6U	1	
10	Washer, Plain, under Split Pin	C386	1	
11	Stiffener, under Pedal Shaft Bracket	C15997	1	
12	Control Rod linking Accelerator Pedal Shaft with Lever on Throttle Slave Shaft	C13450	1	
	Nut, securing Control Rod	UFN125/L	2	
	Washer, Shakeproof, under Nuts	C724	2	
13	Lever, on Rear Slave Shaft, for connection of Control Rod	C14128	1	
	Bolt clamping Lever on Slave Shaft	5803	1	
	Nut, on Bolt	5614	1	
	Washer, Spring, under Nut	7966	1	
14	Front Slave Shaft for Throttle Operation	C14145	1	
15	Rear Slave Shaft for Throttle Operation	C14147	1	
16	Lever, on Throttle Slave Shafts, for connection of Control Rods to Carburettors	C14103	3	
	Bolt, securing Levers to Slave Shafts	5803	3	
	Nut, on Bolts	5614	3	
	Washer, Spring, under Nuts	7966	3	
17	Distance Piece, on Rear Slave Shaft, between boss on Air Pipe and Lever for Centre Carburettor	C14359	1	
18	Coupling, Linking Front and Rear Slave Shafts	C11635	1	
	Bolt through Coupling	5803	2	
	Nut on Bolts	5614	2	
	Washer, Spring, under Nuts	7966	2	
19	Control Rod, Linking Levers on Slave Shafts with Carburettors	C14104	3	
20	Clip, securing Control Rods	C13824	6	

ENGINE ACCELERATOR CONTROLS XK150S LHD

No	Parts Description	Part No	Qty	Notes
1	Accelerator Pedal Assembly	C13746	1	
2	Rubber Pad, on Accelerator Pedal	C11671	1	
3	Bracket Assembly, mounting Accelerator Pedal	C13743	1	
	Screw, Set, securing Bracket to Floor	UFS125/4R	3	
	Washer, Shakeproof, on Setscrews	C724	2	
4	Stopscrew, for Accelerator Pedal	UFS125/8R	1	
5	Nut, locking Stopscrew	UFN225/L	1	
6	Fulcrum Pin, securing Pedal in Bracket	C6969	1	
	Nut, Self Locking, securing Fulcrum Pin	C3968/1	1	
	Washer, Plain, under Nut	FW104/T	1	



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No	Parts Description	Part No	Qty	Notes
7	Cross Shaft Assembly on Dash	C14190	1	
8	Bearing Assembly, supporting Cross Shaft at RH side	C13308	1	
	Pop Rivet, securing Bearing to Dash	BD1814/2	3	
	Screw, Set, securing Cross Shaft Bracket to LH side of Dash	UFS125/3R	2	
	Washer, Shakeproof, on Setscrews	C724	2	
	Washer, Plain, under Shakeproof Washer	FW104/T	2	
9	Roller, on Cross Shaft, for Accelerator Pedal	C12486	1	
10	Split Pin, retaining Roller on Shaft	L103/6U	1	
11	Washer, Plain, under Split Pin	C386	1	
12	Control Rod Linking Lever on Cross Shaft with Intermediate Lever	C14167	1	
13	Clip, securing Control Rod	C13806	2	
14	Intermediate Lever Assembly at RH side of Dash	C14109	1	
15	Bearing Bracket Assembly, supporting end of Intermediate Lever	C14115	1	
16	Distance Washer, at each side of Bearing	C13316	2	
	Split Pin, retaining Bearing Bracket	L103/6U	1	
	Washer, Plain, under Split Pin	C386	1	
	Washer, Double Coil Spring, under Plain Washer	BD1708/2	1	
	Screw, Set, securing Intermediate Lever to Dash	UFS125/5R	4	
	Washer, Shakeproof, on Setscrews	C724	4	
	Washer, Plain, under Shakeproof Washers	FW104/T	4	
17	Control Rod Linking Intermediate Lever with Lever on Throttle Slave Shaft	C13450	1	
	Nut, securing Control Rod	UFN125/L	2	
	Washer, Shakeproof, under Nuts	C724	2	
18	Lever, on Rear Slave Shaft, for connection of Control Rod	C14128	1	
	Bolt, clamping Lever on Slave Shaft	5803	1	
	Nut, on Bolt	5614	1	
	Washer, Spring, under Nut	7966	1	
19	Front Slave Shaft for Throttle Operation	C14145	1	
20	Rear Slave Shaft for Throttle Operation	C14147	1	
21	Lever, on Throttle Slave Shaft, for connection of Control Rods to Carburettors	C14103	3	
	Bolt, securing Levers to Slave Shafts	5803	3	
	Nut, on Bolts	5614	3	
	Washer, Spring, under Nuts	7966	3	
22	Distance Piece, on Rear Slave Shaft, between Boss on Air Pipe and Lever for Centre Carburettor	C14359	1	
23	Coupling, Linking Front and Rear Slave Shafts	C11635	1	
	Bolt, through Coupling	5803	2	
	Nut, on Bolts	5614	2	
	Washer, Spring, under Nuts	7966	2	
24	Control Rod, linking Levers on Slave Shafts with Carburettors	C14104	3	
25	Clip, securing Control Rods	C13824	6	



CLUTCH & GEARBOX

- 96 CLUTCH UNIT
- 97 CLUTCH HOUSING
- 98 CLUTCH CONTROLS
- 100 CLUTCH MASTER CYLINDER
- 104 CLUTCH SLAVE CYLINDER
- **106 GEARBOX CASE**
- 108 GEARBOX TOP COVER
- 112 GEARBOX INTERNALS
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- 126 OVERDRIVE GEARBOX TOP COVER
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- 138 OVERDRIVE UNIT FRONT
- 146 OVERDRIVE UNIT REAR





CLUTCH UNIT

A 10" complete clutch unit for the XK140. Individual components are also available. See page 96 for full details.

HK5229QAF*

PART HIGHLIGHTS



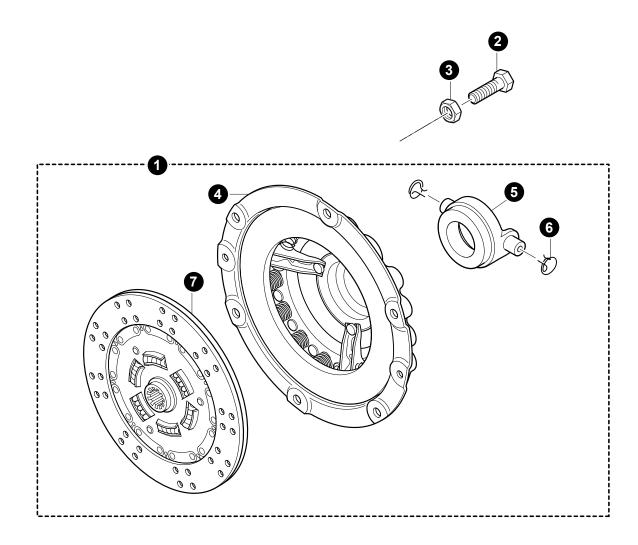
GEARKNOB

Original style 4 speed gearknob.

C2291 (EARLY) C16154 (LATE)

CLUTCH CLUTCH UNIT

No	Parts Description	Part No	Qty	Notes
1	Clutch Unit, Complete	HK5229QAF	1	
	Dowel for location of Clutch Unit to Flywheel	C1782	2	
2	Screw, Set, securing Clutch Unit to Flywheel	NB137/6.5D	6	
3	Washer, Spring, on Setscrews	FG106/X	6	
4	Clutch Cover Assembly	HA2521	1	
5	Release Bearing Assembly	HD3306	1	
6	Retainer securing Cup to Clutch Operating Fork	C22479	2	
7	Driven Plate Assembly	HB8750Q	1	









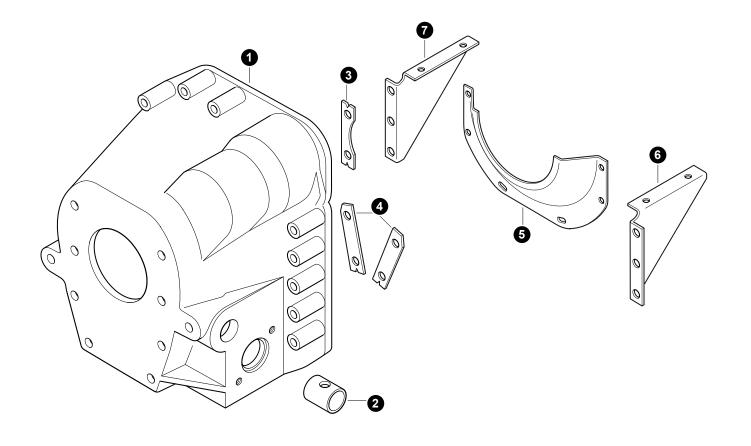
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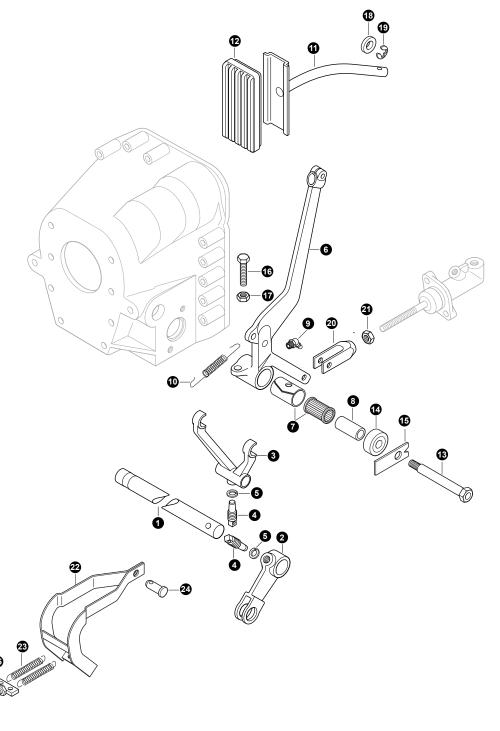
CLUTCH HOUSING CLUTCH

Parts Description	Part No	Qty	Notes
Clutch Housing	C5068	1	
Bush, in Clutch Housing, for Operating Shaft	C584	2	
Screw, Set, securing Clutch Housing to Gearbox	FS107/13D	8	
Plate, locking Setscrews inside Clutch Housing	C5073	2	
Plate, locking Setscrews inside Clutch Housing	C587	2	
Bolt, securing Clutch Housing to Cylinder Block	NB137/23D	9	
Washer, Shakeproof, on Bolts	C726	9	
Split Pin, in Drain Hole at bottom of Clutch Housing	C1221/1	1	
Cover Plate for Clutch Housing	C5072	1	
Screw, Set, securing Cover Plate	CS125/4D	4	
Washer, Shakeproof, on setscrews	C724	4	
Clutch Housing Support Bracket, LH	C4795	1	
Clutch Housing Support Bracket, RH	C4796	1	
Bolt, securing Support Brackets to Cylinder Block	NB131/10D	4	
Nut, on Bolts	NN131/L	4	
Washer, Spring, under Nuts	FG105/X	4	
Bolt, securing Support Brackets to Cylinder Block	UFB137/26D	6	
Nut, on Bolts	UFN131/L	6	
Washer, Spring, under Nuts	FG106/X	6	
	Bush, in Clutch Housing, for Operating Shaft Screw, Set, securing Clutch Housing to Gearbox Plate, locking Setscrews inside Clutch Housing Plate, locking Setscrews inside Clutch Housing Bolt, securing Clutch Housing to Cylinder Block Washer, Shakeproof, on Bolts Split Pin, in Drain Hole at bottom of Clutch Housing Cover Plate for Clutch Housing Screw, Set, securing Cover Plate Washer, Shakeproof, on setscrews Clutch Housing Support Bracket, LH Clutch Housing Support Bracket, RH Bolt, securing Support Brackets to Cylinder Block Nut, on Bolts Washer, Spring, under Nuts Bolt, securing Support Brackets to Cylinder Block Nut, on Bolts	Bush, in Clutch Housing, for Operating Shaft C584 Screw, Set, securing Clutch Housing to Gearbox Plate, locking Setscrews inside Clutch Housing Plate, locking Setscrews inside Clutch Housing C587 Bolt, securing Clutch Housing to Cylinder Block Washer, Shakeproof, on Bolts C726 Split Pin, in Drain Hole at bottom of Clutch Housing C5972 Screw, Set, securing Cover Plate C5072 Screw, Set, securing Cover Plate C8125/4D Washer, Shakeproof, on setscrews C724 Clutch Housing Support Bracket, LH C4795 Clutch Housing Support Brackets, RH C4796 Bolt, securing Support Brackets to Cylinder Block NB131/10D Nut, on Bolts NN131/L Washer, Spring, under Nuts FG105/X Bolt, securing Support Brackets to Cylinder Block NUFB137/26D Nut, on Bolts UFN131/L	Bush, in Clutch Housing, for Operating Shaft C584 Screw, Set, securing Clutch Housing to Gearbox FS107/13D 8 Plate, locking Setscrews inside Clutch Housing C5073 2 Plate, locking Setscrews inside Clutch Housing C587 2 Bolt, securing Clutch Housing to Cylinder Block NB137/23D 9 Washer, Shakeproof, on Bolts C726 9 Split Pin, in Drain Hole at bottom of Clutch Housing C1221/1 1 Cover Plate for Clutch Housing C5072 1 Screw, Set, securing Cover Plate CS125/4D 4 Washer, Shakeproof, on setscrews C724 Clutch Housing Support Bracket, LH C4795 1 Clutch Housing Support Bracket, RH Bolt, securing Support Brackets to Cylinder Block NB131/10D 4 Nut, on Bolts NN131/L Washer, Spring, under Nuts FG105/X 4 Bolt, securing Support Brackets to Cylinder Block NUFB137/26D 6 Nut, on Bolts UFN131/L 6



CLUTCH CLUTCH CONTROLS

No	Parts Description	Part No	Qty	Notes
1	Clutch Operating Shaft	C12897	1	
	Bolt, for Clutch Shaft location	CB131/8D	1	
	Washer, Shakeproof, on Bolt	C725	1	
2	Lever, on Clutch Shaft	C12942	1	
	Washer, Spring, behind Lever	C1968	1	
3	Clutch Operating Fork	C9780	1	
4	Tapered Pin, locating Lever and Fork on Clutch Shaft	C13055	2	
5	Washer, Spring, on Pins	FG107/X	2	







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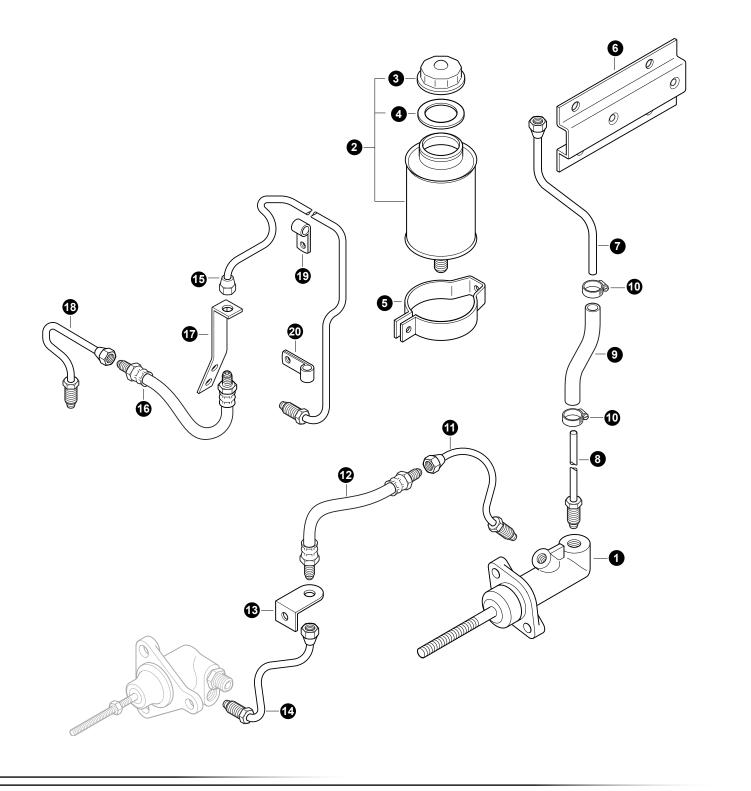


CLUTCH & GEARBOX

No	Parts Description	Part No	Qty	Notes
6	Clutch Pedal Assembly - RHD	C13966	1	Chassis No. 824001 to 824609, 827001 to 827212.
	,	C14173	1	
	Clutch Pedal Assembly - LHD	C13967	1	Chassis No. 830001 to 831142, 834001 to 835717, 837001 to 837628.
		C14172	1	Chassis No. 831143 & subs. 835718 & subs. 837629 & subs.
7	Roller Bearing inside Clutch Pedal Boss	C3223	1	
8	Sleeve for Roller Bearing	C3224	1	
9	Grease Nipple, for Pedal Boss	C13877	1	
10	Return Spring, for Clutch Pedal	C3317	1	
11	Stem and Plate Assembly for Clutch Pedal	C8865	1	
	Bolt, securing Stem to Pedal	UFB131/10R	1	
	Nut, on Bolt	UFN131/L	1	
	Washer, Shakeproof, under Nut	C740	1	
12	Rubber Pad on Clutch Pedal	C9934	1	
13	Shaft for Clutch Pedal	C12967	1	
14	Spacer, between Brake and Clutch Pedals	C12969	1	
15	Lockwasher, securing Pedal Shaft to Tie Plate	C13061	1	
16	Stopscrew, for Clutch Pedal	UFS131/12R	1	
17	Nut, locking Stopscrew	UFN231/L	1	
18	Felt Seal On Clutch Pedal Stem	C8299	1	
19	Circlip, retaining Felt Seal	C8301	1	
20	Fork End, connecting Clutch Pedal to Master Cylinder Push Rod	C12968	1	
21	Nut, locking Fork End in adjustment	UFN131/L	1	
	Clevis Pin, securing Fork End to Clutch Pedal	J106/17S	1	
	Split Pin, retaining Clevis Pin	L103/7U	1	
	Washer, Plain, under Split Pin	FW106/T	1	
22	Bell Crank Lever Assembly for Quick Return of Clutch Pedal	C14177	1	Fitted to Chassis No. 820001 & subs. 831143 & subs. 824610 & subs. 835718 & subs. 827213 & subs. 837629 & subs.
23	Spring, Tensioning Bell Crank Lever	C14196	2	Fitted to Chassis No. 820001 & subs. 831143 & subs. 824610 & subs. 835718 & subs. 827213 & subs. 837629 & subs.
24	Clevis Pin, securing Bell Crank Lever to Clutch Pedal Extension	J106/13S	1	Fitted to Chassis No. 820001 & subs. 831143 & subs. 824610 & subs. 835718 & subs. 827213 & subs. 837629 & subs.
	Split Pin, retaining Clevis Pin	L103/7U	1	Fitted to Chassis No. 820001 & subs. 831143 & subs. 824610 & subs. 835718 & subs. 827213 & subs. 837629 & subs.
	Washer, Plain, under Split Pin	FW106/T	1	Fitted to Chassis No. 820001 & subs. 831143 & subs. 824610 & subs. 835718 & subs. 827213 & subs. 837629 & subs.
25	Anchor Bolt Assembly, for adjustment of Spring Tension	C14180	1	Fitted to Chassis No. 820001 & subs. 831143 & subs. 824610 & subs. 835718 & subs. 827213 & subs. 837629 & subs.
	Nut, securing Anchor Bolt	NN131/I	1	Fitted to Chassis No. 820001 & subs. 831143 & subs. 824610 & subs. 835718 & subs. 827213 & subs. 837629 & subs.
	Washer, Shakeproof, under Nut	C740	1	Fitted to Chassis No. 820001 & subs. 831143 & subs. 824610 & subs. 835718 & subs. 827213 & subs. 837629 & subs.
	Washer, Plain, under Shakeproof Washer	FW105/T	1	Fitted to Chassis No. 820001 & subs. 831143 & subs. 824610 & subs. 835718 & subs. 827213 & subs. 837629 & subs.

CLUTCH CLUTCH MASTER CYLINDER (NOT XK150S)

No	Parts Description	Part No	Qty	Notes
1	Clutch Master Cylinder Assembly	C12943	1	
	Bolt, securing Master Cylinder to Bracket on Chassis Frame	UFB131/8R	2	
	Nut, on Bolts	UFN131/L	2	
	Washer, Shakeproof, under Nuts	C740	2	
	Repair Kit for Clutch Master Cylinder	7012	1	







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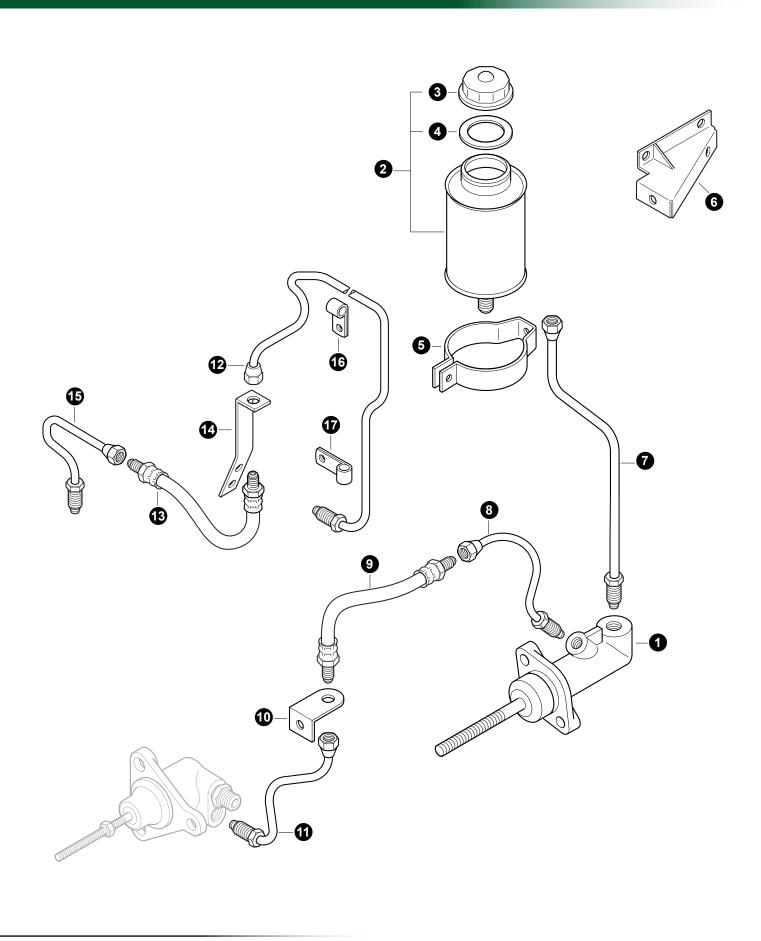




CLUTCH & GEARBOX

No	Parts Description	Part No	Qty	Notes
2	Clutch Fluid Supply Tank	C5167	1	
3	Cap, for Supply Tank	1578	1	
4	Washer, Inside Cap	1193	1	
5	Clip, for mounting of Supply Tank	C5173	1	
3	Screw, Set, securing Clip to Supply Tank	UFS319/8H	1	
	Nut. on Setscrew	UFN119/L	1	
6	Mounting Bracket Assembly for Clutch (and Brake) Fluid Supply Tanks	C13664	1	RHD Cars Only
	Screw, Set, securing Mounting Bracket to Wing Valance	UFS125/5R	4	RHD Cars Only
	Nut, on Setscrews	UFN125/L	4	RHD Cars Only
	Washer, Shakeproof, under Nuts	C724	4	RHD Cars Only
	Screw, Set, securing Supply Tank Clip to Bracket	UFS125/5R	1	RHD Cars Only
	Washer, Shakeproof, on Setscrews	C724	1	RHD Cars Only
	Distance Piece at mounting of Clutch Fluid Supply Tanks	C5181	1	LHD Cars Only
	Screw, Set, securing Supply Tank Clip to LH Wing Valance	UFS125/9R	1	LHD Cars Only
	Nut, on Setscrew	UFN125/L	1	LHD Cars Only
	Washer, Shakeproof, under Nut	C724	1	LHD Cars Only
7	Pipe from Supply Tank to Low Pressure Hose	C13239	1	
8	Pipe from Low Pressure Hose to Master Cylinder	C13240	1	
9	Hose connecting pipes	C6854	1	
10	Clip, securing Hose	C8416	2	
	Pipe from Supply Tank to Master Cylinder	C14862	1	
11	Pipe from Master Cylinder to High Pressure Hose	C13671	1	RHD Cars Only
12	High Pressure Hose	C13968	1	RHD Cars Only
13	Bracket, on RH Rear Engine Mounting bolt receiving Inboard end of Hose	C13684	1	RHD Cars Only
	Nut, securing Hose to Bracket on Chassis Frame and on Engine Mounting bolt	UFN237/L	2	RHD Cars Only
	Washer, Shakeproof, under Nuts	C726	2	RHD Cars Only
14	Pipe, from High Pressure Hose to Clutch Slave Cylinder	C13683	1	RHD Cars Only
15	Pipe from Master Cylinder to High Pressure Hose	C13241	1	LHD Cars Only
16	High Pressure Hose	C13259	1	LHD Cars Only
17	Bracket, receiving inboard end of High Pressure Hose	C13223	1	LHD Cars Only
	Bolt, securing Bracket to LH rear Engine Mounting Bracket	UFB125/4R	2	LHD Cars Only
	Nut, on Bolts	UFN125/L	2	LHD Cars Only
	Washer, Spring, under Nuts	FG104/X	2	LHD Cars Only
	Nut, securing Hose to Brackets on Chassis Frame and LH rear Engine Mounting	UFN237/L	2	LHD Cars Only
	Washer, Shakeproof, under Nuts	C726	2	LHD Cars Only
18	Pipe from Hose to Clutch Slave Cylinder	C13243	1	
19	Clip, securing Pipe at top of Clutch Housing	C1040/29	1	
	Screw, Set, securing Clip	UCS119/4R	1	
	Washer, Shakeproof, on Setscrew	C723/A	1	
20	Clip, on Starter Motor lower Mounting Bolt, securing Pipe	C11674	1	

CLUTCH CLUTCH MASTER CYLINDER (XK150S ONLY)







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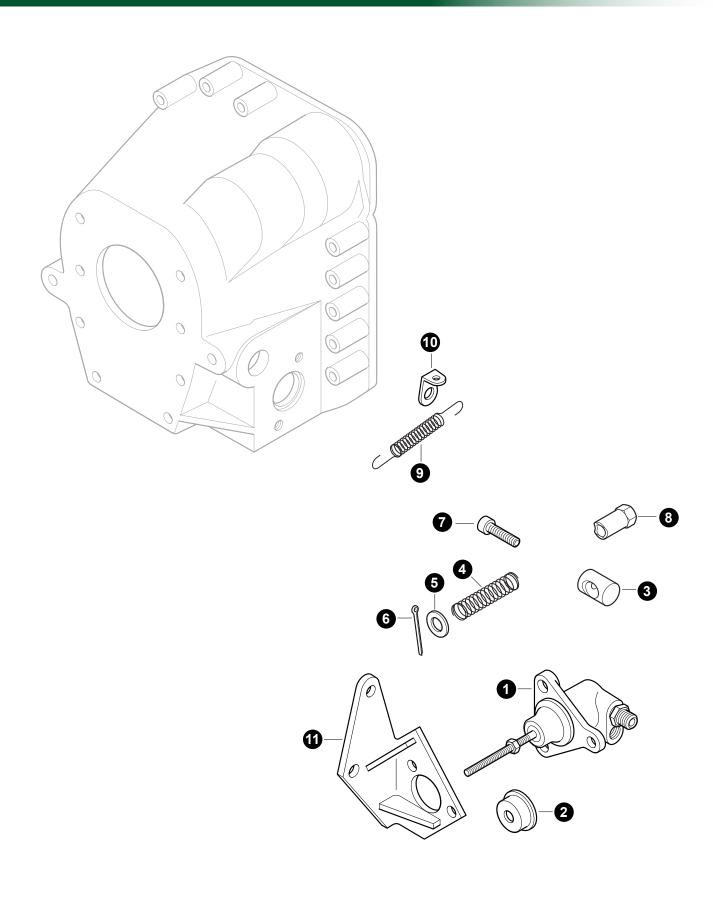




CLUTCH & GEARBOX

No	Parts Description	Part No	Qty	Notes
1	Clutch Master Cylinder Assembly	C12943	1	
	Bolt, securing Master Cylinder to Bracket on Chassis Frame	UFB131/8R	2	
	Nut, on Bolts	UFN131/L	2	
	Washer, Shakeproof, under Nuts	C740	2	
	Repair Kit For Clutch Master Cylinder	7012	1	
2	Clutch Fluid Supply Tank	C5167	1	
}	Cap, for Supply Tank	1578	1	
1	Washer, Inside Cap	1193	1	
5	Clip, for mounting of Supply Tank	C5173	1	
	Screw, Set, securing Clip to Supply Tank	UFS319/8H	1	
	Nut, on Setscrew	UFN119/L	1	
5	Mounting Bracket Assembly for Clutch (and Brake) Fluid Supply Tanks	C14837	1	RHD Cars Only
	Screw, Set, securing Mounting Bracket to Wing Valance and Supply Tank Clip to Bracket	UFS125/5R	3	RHD Cars Only
	Washer, Shakeproof, on Setscrews	C724	3	RHD Cars Only
	Distance Piece at Mounting of Clutch Fluid Supply Tanks	C5181	1	LHD Cars Only
	Screw, Set, securing Supply Tank Clip to LH Wing Valance	UFS125/9R	1	LHD Cars Only
	Nut, on Setscrew	UFN125/L	1	LHD Cars Only
	Washer, Shakeproof, under Nut	C724	1	LHD Cars Only
7	Pipe from Supply Tank to Master Cylinder	C14862	1	RHD Cars Only
3	Pipe from Master Cylinder to High Pressure Hose	C13671	1	RHD Cars Only
)	High Pressure Clutch Hose	C13968	1	RHD Cars Only
0	Bracket, on RH Rear Engine Mounting bolt receiving Inboard end of Hose	C13684	1	RHD Cars Only
	Nut, securing Hose to Bracket on Chassis Frame and on Engine Mounting bolt	UFN237/L	2	RHD Cars Only
	Washer, Shakeproof, under Nuts	C726	2	RHD Cars Only
11	Pipe, from High Pressure Hose to Clutch Slave Cylinder	C13683	1	RHD Cars Only
2	Pipe from Master Cylinder to High Pressure Hose	C13241	1	LHD Cars Only
13	High Pressure Clutch Hose	C13259	1	LHD Cars Only
14	Bracket, receiving inboard end of High Pressure Hose	C13223	1	LHD Cars Only
	Bolt, securing Bracket to LH rear Engine Mounting Bracket	UFB125/4R	2	LHD Cars Only
	Nut, on Bolts	UFN125/L	2	LHD Cars Only
	Washer, Spring, under Nuts	FG104/X	2	LHD Cars Only
	Nut, securing Hose to Brackets on Chassis Frame and LH rear Engine Mounting	UFN237/L	2	LHD Cars Only
	Washer, Shakeproof, under Nuts	C726	2	LHD Cars Only
15	Pipe from Hose to Clutch Slave Cylinder	C13243	1	LHD Cars Only
16	Clip, securing Pipe at top of Clutch Housing	C1040/29	1	LHD Cars Only
	Screw, Set, securing Clip	UCS119/4R	1	LHD Cars Only
	Washer, Shakeproof, on Setscrew	C723/A	1	LHD Cars Only
17	Clip, on Starter Motor lower Mounting Bolt, securing Pipe	C11674	1	LHD Cars Only

CLUTCH CLUTCH SLAVE CYLINDER





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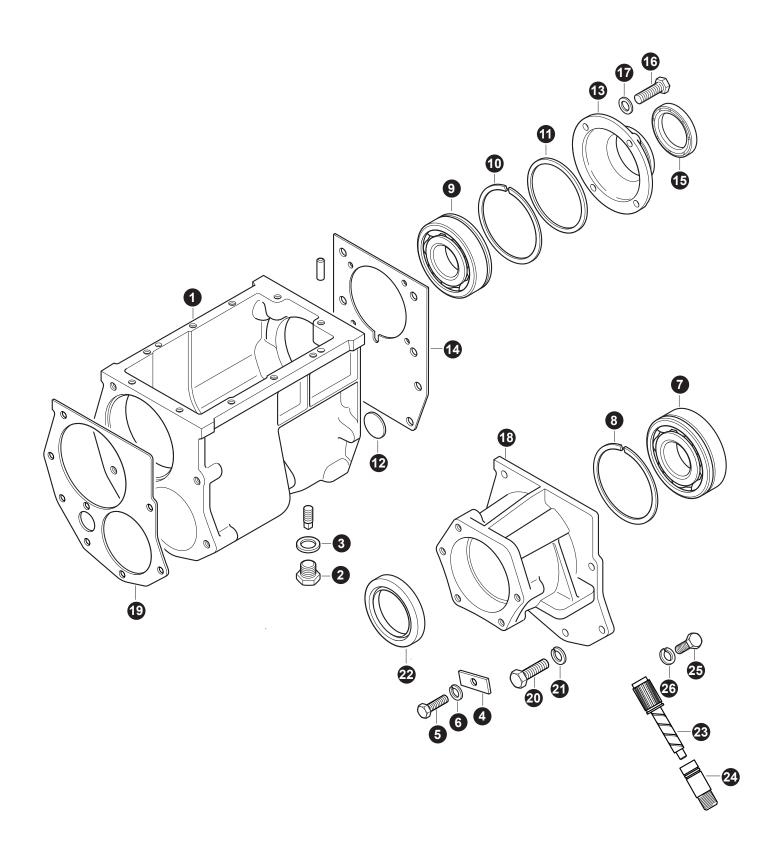


CLUTCH & GEARBOX

No F	Parts Description	Part No	Qty	ı
(Clutch Slave Cylinder Assembly	C5165	1	
		C7765	1	
	Retainer, under Rubber Boot, for Slave Cylinder Piston		•	
	Trunnion, on Push Rod	C5180	1	
	Spring, tensioning Adjusting Nut	C2424	1	
١	Washer, behind Spring	FW204/T	1	
	Split Pin, retaining Washer	L103/7U	1	
F	Pin, in Trunnion, anchoring Return Spring	C5179	1	
	Barrel Nut, on Slave Cylinder Push Rod, for Clutch Pedal Adjustment	C3266	1	
F	Repair Kit for Clutch Slave Cylinder	SP2016	1	
F	Return Spring, between Trunnion and Mounting Bracket	C5120	1	
0 A	Anchor Plate, for Return Spring	C13234	1	
E	Bolt, securing Slave Cylinder to Mounting Bracket	NB131/7D	2	
1	Nut, on Bolts	NN131/L	2	
١	Washer, Shakeproof, under Nuts	C725	2	
Е	Bolt, securing Slave Cylinder to Mounting Bracket	NB125/6D	1	
1	Nut, on Bolt	NN125/L	1	
١	Washer, Shakeproof under Nut	C724	1	
1 E	Bracket Assembly for Mounting of Clutch Slave Cylinder	C15709	1	
9	Screw, Set, securing Bracket to Clutch Housing	CS131/6D	2	
١	Washer, Shakeproof, on Setscrews	C725	2	



GEARBOX GEARBOX CASE



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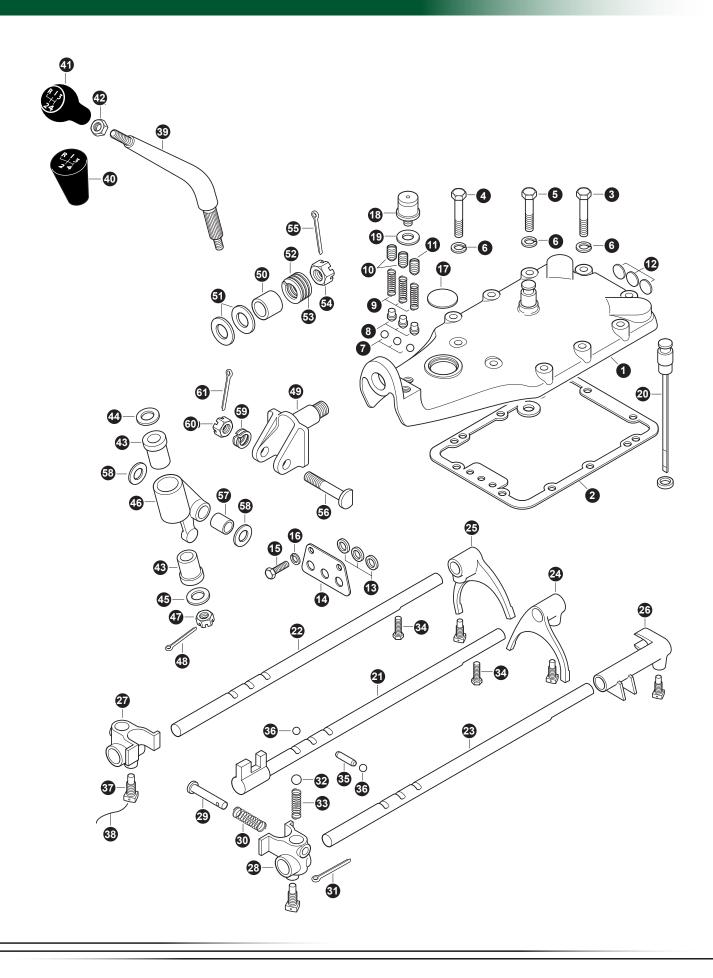
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CLUTCH & GEARBOX

No	Parts Description	Part No	Qty	Notes
	Gearbox Complete	C17686	1	Close Ratio Ground Gears
	Gearbox Complete	C10905	1	Shaved Gears
	Gearbox Complete	C13878	1	Moss Close Ratio Gears
1	Gearbox Case	C9815	1	
2	Plug, Oil Drain, at bottom of Case	C799	1	
	Plug, Oil Level, at side of Case	C799	1	
3	Washer (Fibre) on Drain Plug	C785	2	
4	Plate, at rear end of Case, locking Counter and Reverse Shafts	C857	1	
5	Screw, Set, securing Locking Plate	FS205/7D	1	
6	Washer, Spring, on Setscrews	FG105/X	1	
7	Bearing, Ball, for Mainshaft	C1845	1	
8	Circlip, around Mainshaft Bearing	C1855	1	
9	Bearing, Ball, for Constant Pinion Shaft (Hoff.340K)	C1838	1	
10	Collar, between Case and Circlip	C1841	1	
11	Circlip, on Bearing, behind Collar	C1840	1	
12	Washer (Fibre) in Casing, at front end of Countershaft	C920	1	
13	Front End Cover	C1833	1	Close Ratio Ground Gears / Moss Close Ratio Gears
		C11931	1	Shaved Gears
14	Gasket, between Front End Cover and Case	C1834	1	
15	Seal, Oil, in Front End Cover	C6738	1	Close Ratio Ground Gears / Moss Close Ratio Gears
		C11934	1	Shaved Gears
16	Screw, Set, securing Front End Cover to Case	C359	4	
17	Washer (Copper) on Setscrews	FW105/E	4	
	Wire, locking Setscrews	C837	A/R	
18	Rear End Cover	C7671	1	
19	Gasket, between Rear End Cover and Casing	C1866	1	
20	Screw, Set, securing Rear End Cover to Casing	FS105/9D	7	
21	Washer, Spring, on Setscrews	FG105/X	7	
22	Seal, Oil, in Rear End Cover	C859	1	
23	Speedometer Driven Gear in Rear End Cover	C843	1	
24	Bearing for Speedometer Driven Gear	C858	1	
25	Screw, locking Bearing in Rear End Cover	C846	1	
26	Washer, Spring, on Screw	FG105/X	1	

GEARBOX GEARBOX TOP COVER

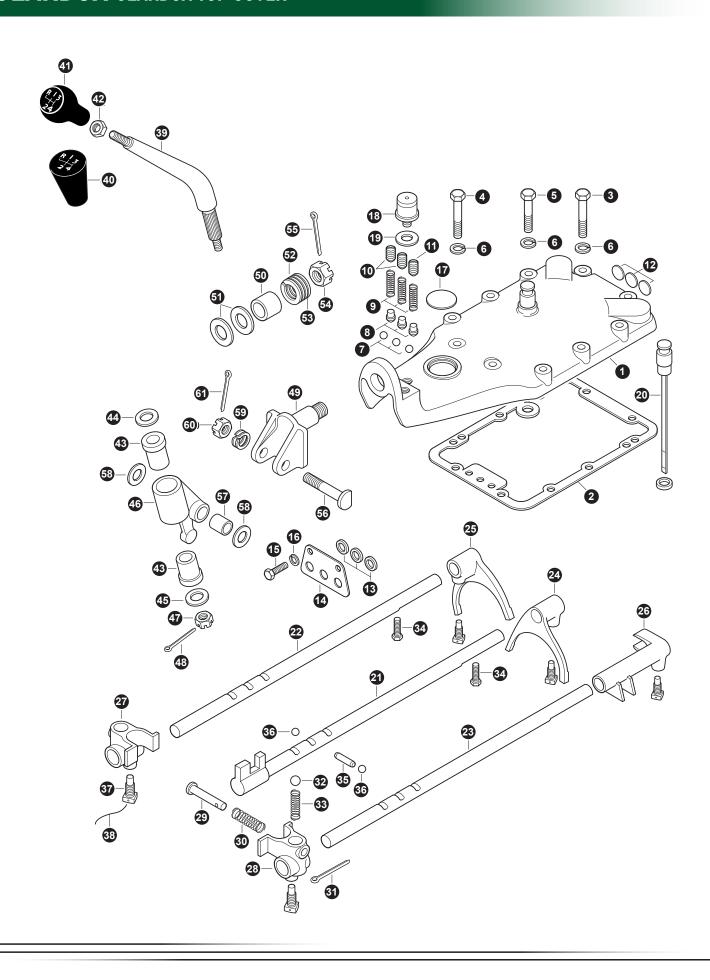


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No	Parts Description	Part No	Qty
	Gearbox Remote Control Assembly	6254	1
1	Top Cover	C6878	1
2	Gasket, between Top Cover and Gearbox Case	C860	1
3	Bolt, securing Top Cover	FB105/12D	6
4	Bolt, securing Top Cover	FB105/15D	2
5	Bolt, securing Top Cover	FB105/14D	2
6	Washer, Spring, on Bolts	FG105/X	10
	Dowel, positioning Top Cover to Case	OD105/6H	2
7	Ball, engaging Striking Rods	C1319	3
8	Plunger, engaging Striking Rods	C13334	3
9	Spring, at top of Plungers	C845	3
10	Screw, Grub, applying tension to Plungers for 1st/2nd and 3rd/Top Striking Rods	C849	2
11	Screw, Grub, applying tension to Plunger for Reverse Striking Rod	C884	1
	Wire, locking Grub Screws	C837	A/R
12	Plug, in front end of Cover, sealing apertures for Insertion of Striking Rods	C873	3
13	Seal (Felt) in rear end of Cover, for Striking Rods	C929	3
14	Plate, covering Felt Seals	C880	1
15	Screw, Set, securing Cover Plate	FS104/3D	2
16	Washer, Spring, on Setscrews	FG104/X	2
17	Plug, Core, on top of Cover	C315	1
18	Breather, on top of Cover	C841	1
19	Washer (Fibre) for Breather	C930	1
17	Plug, in side of Cover, for insertion of Interlock Balls and Roller	C927	1
	Plug, sealing hole in Top Cover	C7379	1
	Washer, for Plug	C2296/1	1
20	Dipstick Assembly	C2675	1
	•	C2073	
21	Rod, Striking (3rd/Top Goars)		1
22	Rod, Striking (Brusses Coor)	C877	
23	Rod, Striking (Reverse Gear)	C7358	1
24	Fork, Change-Speed (1st/2nd Gears)	C7726	1
25	Fork, Change-Speed (3rd/Top Gears)	C7725	1
26	Fork, Change-Speed (Reverse Gear)	C7724	1
27	Selector (3rd/Top Gears)	C905	1
28	Selector (Reverse Gear)	C1910	1
29	Plunger in Reverse Selector	C1909	1
30	Spring on Plunger	C2022	1
31	Pin, Split, securing Plunger in Reverse Selector	L103/7U	1
32	Ball, locking Plunger in Reverse Selector	C922	1
33	Spring, under Ball	C900	1
	Shim under Spring	C914	1
	Screw, Set, under Reverse Selector, adjusting tension on Spring	AS102/4D	1
	Nut, locking Setscrew when adjusted	AN102/L	1

GEARBOX GEARBOX TOP COVER

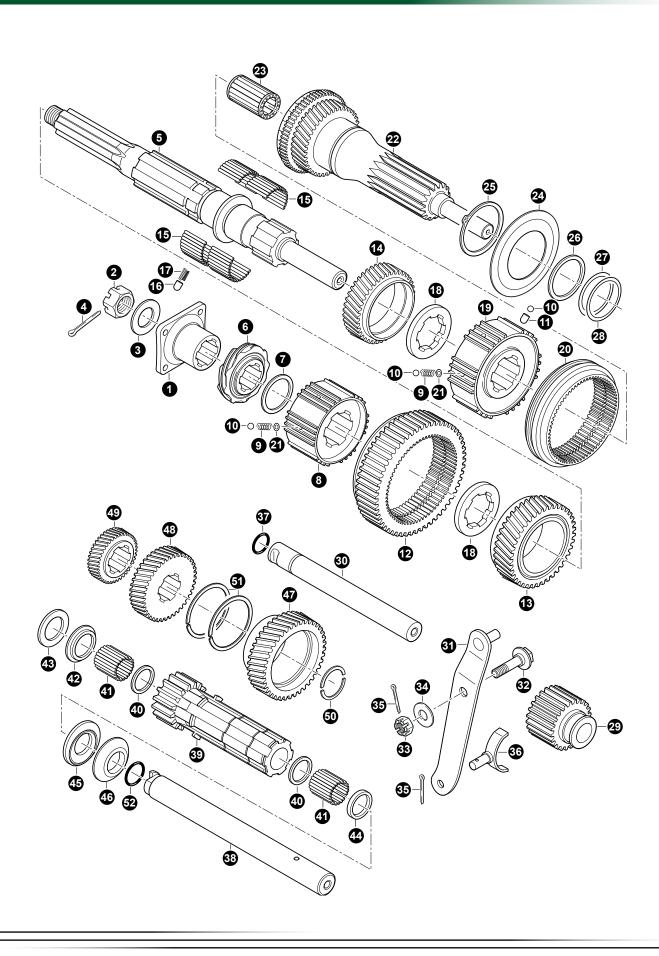


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No	Parts Description	Part No	Qty	Notes
34	Stop Pin on 1st/2nd and 3rd/Top Striking Rods	C882	2	
35	Roller, for Interlock, in 1st/2nd Striking Rod	C874	1	
36	Ball, for Interlock in 3rd/Top and Reverse Striking Rods	C923	2	
37	Screw, Set (Taper) securing Forks and Selector	C844	5	
37	Wire, locking Taper Screws and Lock Pins	C837	A/R	
38	Change-Speed Lever	C2462	1	Fitted from Chassis No. 830001 to 830015. 824001 to 824239. 834001 to 835253. 827001 to 827007. 837001 to 837319.
39	Change-Speed Lever	C14218	1	Fitted to Chassis No. 820001 and subs. 830016 and subs. 824240 and subs. 835254 and subs. 827008 and subs. 837320 and subs.
40	Knob, for Change-Speed Lever	C2291	1	Fitted from Chassis No. 830001 to 830015. 824001 to 824239. 834001 to 835253. 827001 to 827007. 837001 to 837319.
41	Knob, for Change-Speed Lever	C16154	1	Fitted to Chassis No. 820001 and subs. 830016 and subs. 824240 and subs. 835254 and subs. 827008 and subs. 837320 and subs.
42	Nut, locking Knob to Change-Speed Lever	C1928	1	
43	Bearing, Flexible, housing Change-Speed Lever in Selector Lever	C1915	2	
44	Washer at top of Flexible Bearing	C1919	1	
45	Washer at bottom of flexible Bearing	C1904	1	
46	Lever, Selector, housing Change-Speed Lever	C1918	1	Fitted from Chassis No. 830001 to 830015. 824001 to 824239. 834001 to 835253. 827001 to 827007. 837001 to 837319.
	Lever, Selector, housing Change-Speed Lever	C14217	1	Fitted to Chassis No. 820001 and subs. 830016 and subs. 824240 and subs. 835254 and subs. 827008 and subs. 837320 and subs.
47	Nut, Slotted, securing Change-Speed Lever in Selector Lever	FN405/L	1	
48	Pin, Split, securing Slotted Nut	L103/8U	1	
49	Jaw, Pivot, for Selector Lever	C14470	1	
50	Bush for Pivot Jaw	C1907	1	
51	Washer, Thrust, on Pivot Jaw	C1894	2	
52	Washer, Locking, on Pivot Jaw	C1914	1	
53	Washer, Spring, on Pivot Jaw	C1905	1	
54	Nut, Slotted, securing Pivot Jaw to Top Cover	FN407/L	1	
55	Pin, Split, securing Slotted Nut	L103/8U	1	
56	Pin, Pivot, securing Selector Lever in Pivot Jaw	C1912	1	
57	Bush in Selector Lever, for Pivot Pin	C1906	1	
58	Washer, Thrust, at each side of boss on Selector Lever	C1908	2	
59	Washer, Spring, between Thrust Washer and Pivot Jaw	C1929	1	
60	Nut, Slotted, securing Pivot Pin	FN407/L	1	
61	Pin, Split, securing Slotted Nut	L103/8U	1	

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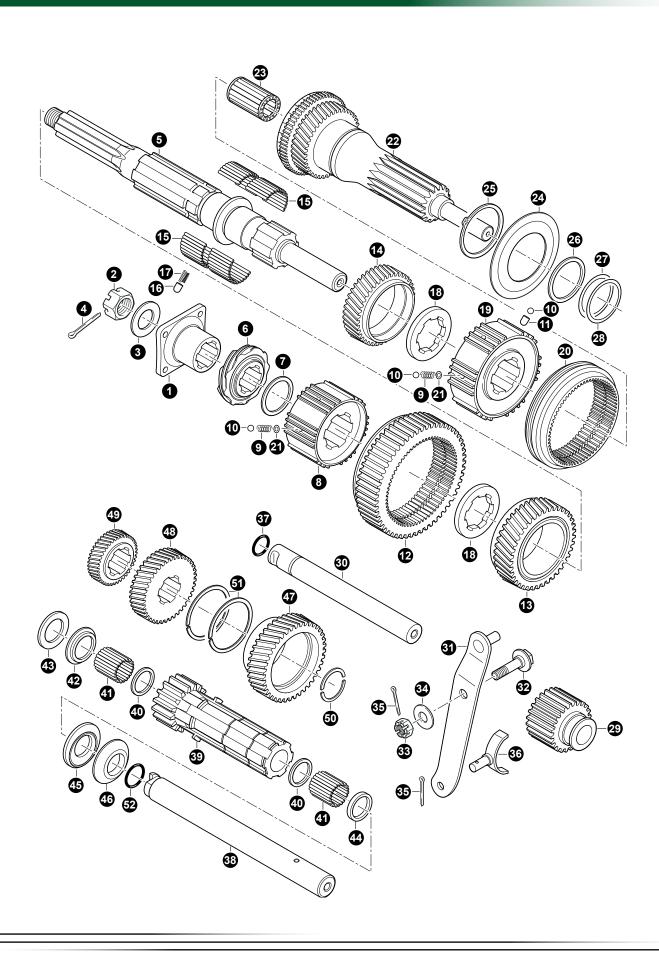




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No	Parts Description	Part No	Qty	Notes
1	Flange, on Mainshaft, for Universal Joint	C885	1	
2	Nut, Slotted, securing Flange to Mainshaft	C840	1	
3	Washer, Plain, under Slotted Nut	C925	1	
4	Pin, Split, securing Slotted Nut	L104/12U	1	
5	Mainshaft	C4994	1	
6	Gear, Speedometer Driving	C910	1	
7	Distance Piece behind Speedometer Driving Gear	C909	1	
8	Sleeve, Synchronising Assembly, 2nd speed	C7480	1	
9	Spring, In 2nd and 3rd/Top Synchro Sleeves	C900	12	
10	Ball, in 2nd and 3rd/Top Synchro Sleeves at top of Springs and Plungers	C922	15	
11	Plunger in 2nd and 3rd/Top Synchro Sleeves	C901	3	.490" long
	Plunger in 2nd and 3rd/Top Synchro Sleeves	C901/1	3	.495" long
	Plunger in 2nd and 3rd/Top Synchro Sleeves	C901/2	3	.500" long
12	Gear, 1st Speed	C2040	1	
13	Gear, 2nd Speed	C4125	1	
14	Gear Assembly, 3rd Speed	C4123	1	
15	Roller, Needle, in 2nd and 3rd Speed Gears	C1850	82	
16	Plunger in Mainshaft, locking 2nd and 3rd Speed Gears	C1849	2	
17	Spring, under Plungers	C1324	2	
18	Washer, Thrust, front and rear of 2nd and 3rd Speed Gears	C2678/1	2	.471"/.472" thick
		C2678/2	2	.473"/.474" thick
		C2678/3	2	.475"/.476" thick
19	Sleeve, Synchronising 3rd/Top Speeds	C4122	1	
20	Sleeve, Operating 3rd/Top Speeds	C4049	1	
21	Shim for Synchro Sleeve	C903	A/R	.006" thick
	Shim for Synchro Sleeve	C914	A/R	.028" thick
22	Constant Pinion Assembly	C9252	1	
23	Bearing, Roller, inside Shaft	C1843	1	
24	Thrower, Oil	C2121	1	
25	Circlip, retaining Ball Bearing on Constant Pinion Shaft	C1838/1	1	
26	Washer for Constant Pinion	C2109	1	
27	Shim for Constant Pinion	C2110	A/R	
28	Shim for Constant Pinion	C2111	A/R	
29	Reverse Gear Assembly	C2044/2	1	
30	Spindle for Reverse Gear	C2070	1	
31	Lever, operating Reverse Gear	C1893	1	
32	Pin, Fulcrum, for Operating Lever	C1899	1	
33	Nut, Slotted, securing Fulcrum Pin	C777	1	
34	Washer, Plain, under Slotted Nut	FW106/T	1	
35	Pin, Split, securing Slotted Nut and Reverse Slipper	L103/8U	2	
36	Slipper, Reverse	C866	1	
37	Ring, Sealing, on Reverse Spindle	C4284	1	
38	Countershaft	C1856	1	
39	Gear, 1st Speed (on Counter)	C2041	1	

GEARBOX GEARBOX INTERNALS CLOSE RATIO





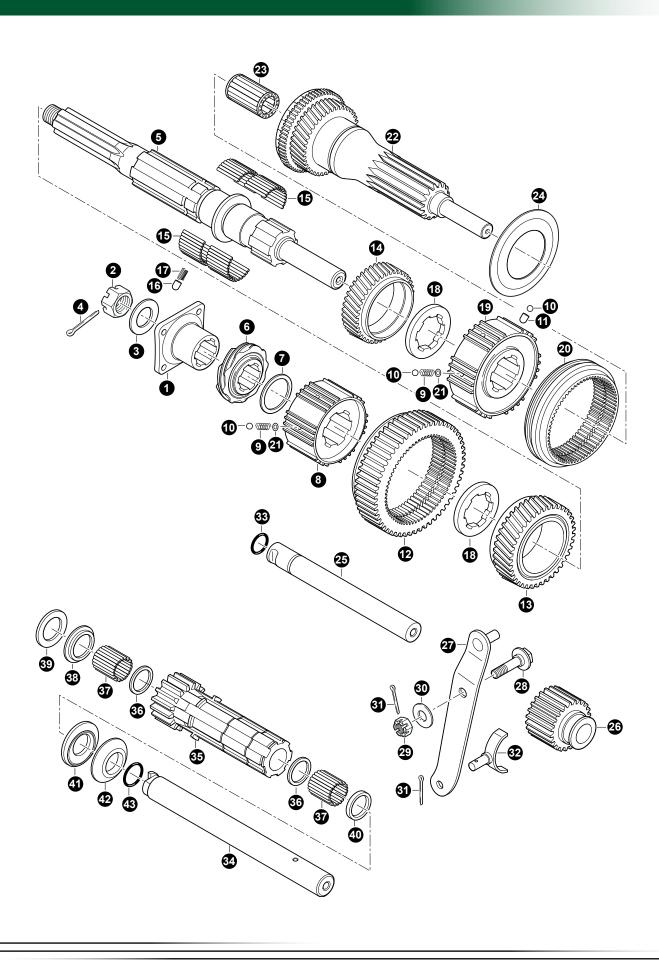




No	Parts Description	Part No	Qty	Notes
40	Ring, Retaining, at rear of Needle Rollers	C1864	2	
41	Roller, Needle, inside each end of Countershaft	C918	58	
42	Washer, Thrust, Inner assembly, at rear end of Counter adjacent to Needle Rollers	C1861	1	
43	Washer, Thrust, Outer, at rear of Counter	C1862/3	1	.152" thick
	Washer, Thrust, Outer, at rear of Counter	C1862	1	.156" thick
	Washer, Thrust, Outer, at rear of Counter	C1862/1	1	.159" thick
	Washer, Thrust, Outer, at rear of Counter	C1862/2	1	.162" thick
	Washer, Thrust, Outer, at rear of Counter	C1862/4	1	.164" thick
44	Ring, Retaining, at outer end of Front Needle Rollers	C2043	1	
45	Washer, Thrust, Inner, at front end of Counter	C8835	1	
46	Washer, Thrust, Outer Assembly, at end of Counter	C1859	1	
47	Constant Wheel	C5826	1	
48	Gear, 3rd Speed, on Countershaft	C2046	1	
49	Gear, 2nd Speed, on Countershaft	C2047	1	
50	Ring, Split, locating Constant Wheel	C2048	2 halves	
51	Circlip, positioning 3rd Speed Gear and Constant Wheel	C2072	1	
52	Ring, Sealing, on Countershaft	C4285	1	



GEARBOX GEARBOX INTERNALS SHAVED RATIO



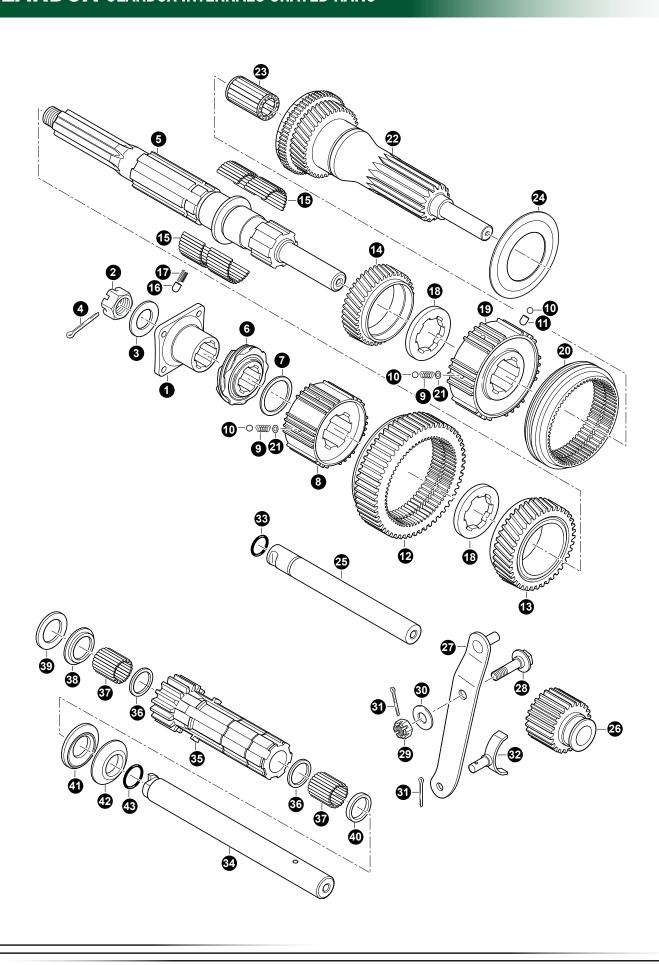
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No	Parts Description	Part No	Qty	Notes
1	Flange, on Mainshaft, for Universal Joint	C885	1	
2	Nut, Slotted, securing Flange to Mainshaft	C840	1	
3	Washer, Plain, under Slotted Nut	C925	1	
4	Pin, Split, securing Slotted Nut	L104/12U	1	
5	Mainshaft	C4994	1	
6	Gear, Speedometer Driving	C910	1	
7	Distance Piece behind Speedometer Driving Gear	C909	1	
8	Sleeve, Synchronising Assembly, 2nd speed	C10209	1	
9	Spring, in 2nd and 3rd/Top Synchro Sleeves	C900	12	
10	Ball, in 2nd and 3rd/Top Synchro Sleeves at top of Springs and Plungers	C922	15	
11	Plunger in 2nd and 3rd/Top Synchro Sleeves	C901	3	.490" long
		C901/1	3	.495" long
		C901/2	3	.500" long
12	Gear, 1st Speed	C10201	1	
13	Gear, 2nd Speed	C10202	1	
14	Gear, 3rd Speed	C10203	1	
15	Roller, Needle, in 2nd and 3rd Speed Gears	C1850	82	
16	Plunger in Mainshaft, locking 2nd and 3rd Speed Gears	C1849	2	
17	Spring, under Plungers	C1324	2	
18	Washer, Thrust, front and rear of 2nd and 3rd Speed Gears	C10206/1	2	.471"/.472" thick
	Washer, Thrust, front and rear of 2nd and 3rd Speed Gears	C10206/2	2	.473"/.474" thick
	Washer, Thrust, front and rear of 2nd and 3rd Speed Gears	C10206/3	2	.475"/.476" thick
19	Sleeve, Synchronising 3rd/Top Speeds	C10208	1	
20	Sleeve, Operating 3rd/Top Speeds	C4049/1	1	
21	Shim for Synchro Sleeve	C903	A/R	.006" thick
21	Shim for Synchro Sleeve	C914	A/R	.028" thick
22	Constant Pinion Shaft Assembly	C10200	1	
23	Bearing, Roller inside Constant Pinion Shaft	C1843	1	
24	Oil Thrower on Constant Pinion Shaft	C2121	1	
	Locknut, on Constant Pinion Shaft securing Front Bearing	C11932	2	
	Tab Washer, retaining Locknut	C11933	1	
25	Reverse Spindle	C2070	1	
26	Reverse Gear (complete with Bushes)	C10205/1	1	
27	Lever, operating Reverse Gear	C1893	1	
28	Fulcrum Pin, for Operating Lever	C1899	1	
29	Nut, Slotted, securing Fulcrum Pin	C777	1	
30	Washer, Plain, under Slotted Nut	FW106/T	1	
31	Pin, Split, retaining Slotted Nut and Reverse Slipper	L103/6U	2	

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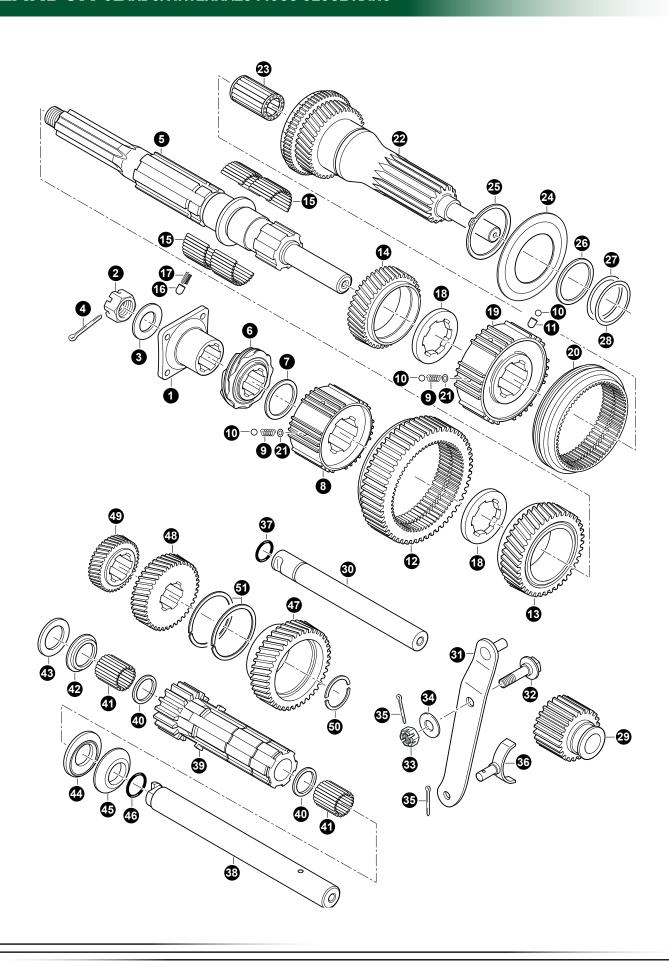


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No	Parts Description	Part No	Qty	Notes
32	Reverse Slipper	C866	1	
33	Sealing Ring on Reverse Spindle	C4284	1	
34	Countershaft	C1856	1	
35	Gear Unit (Cluster) on Countershaft	C10204	1	
36	Retaining Ring, at rear of Needle Rollers	C1864	2	
37	Needle Roller	C918	58	
38	Thrust Washer, Inner, at rear of Counter adjacent to Needle Rollers	C1861	1	
39	Thrust Washer, Outer, at rear of Counter	C1862/3	1	.152" thick
	Thrust Washer, Outer, at rear of Counter	C1862	1	.156" thick
	Thrust Washer, Outer, at rear of Counter	C1862/1	1	.159" thick
	Thrust Washer, Outer, at rear of Counter	C1862/2	1	.162" thick
	Thrust Washer, Outer, at rear of Counter	C1862/4	1	.164" thick
40	Retaining Ring, at outer end of Front Needle Rollers	C10210	1	
41	Thrust Washer, Inner, at front end of Counter	C8835	1	
42	Thrust Washer, Outer Assembly, at front end of Counter	C1859	1	
43	Sealing Ring on Countershaft	C4285	1	



GEARBOX GEARBOX INTERNALS MOSS CLOSE RATIO









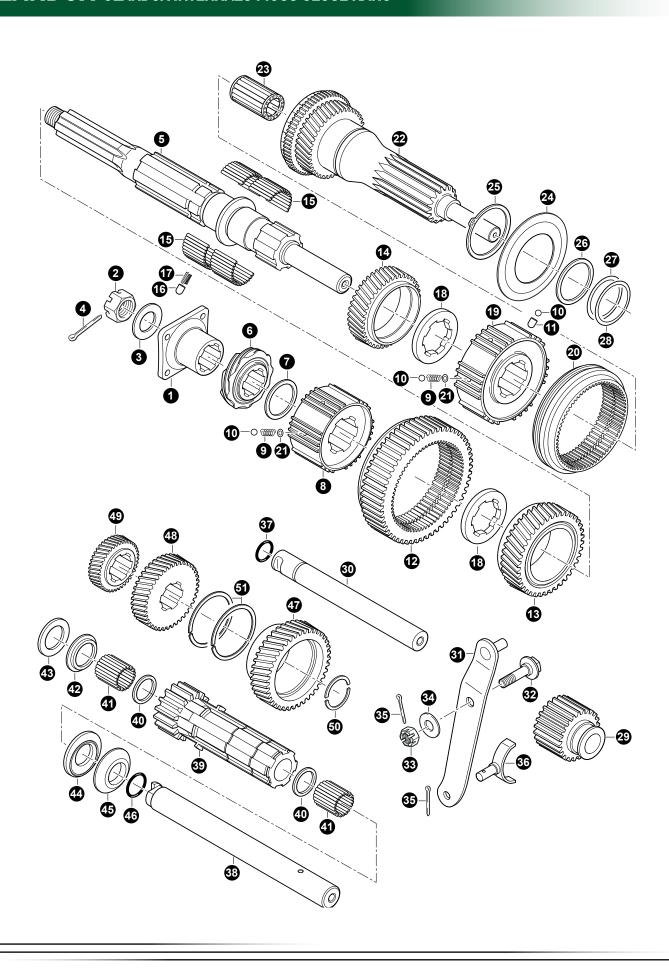






No	Parts Description	Part No	Qty	Notes
	El Millor III.	COOF	4	
1	Flange, on Mainshaft, for Universal Joint	C885	1	
2	Nut, Slotted, securing Flange to Mainshaft	C840	1	
3	Washer, Plain, under Slotted Nut	C925	1	
4	Pin, Split, securing Slotted Nut	L104/12U	1	
5	Mainshaft	C4993	1	
6	Gear, Speedometer Driving	C910	1	
7	Distance Piece behind Speedometer Driving Gear	C909	1	
8	Sleeve, Synchronising Assembly, 2nd speed	C7479	1	
9	Spring, in 2nd and 3rd/Top Synchro Sleeves	C900	12	
10	Ball, in 2nd and 3rd/Top Synchro Sleeves at top of Springs and Plungers	C922	15	
11	Plunger in 2nd and 3rd/Top Synchro Sleeves	C901	3	.490" long
11		C901/1	3	.495" long
11		C901/2	3	.500" long
12	Gear, 1st Speed	C1897	1	
13	Gear, 2nd Speed	C4118	1	
14	Gear, 3rd Speed	C4117	1	
15	Roller, Needle, in 2nd and 3rd Speed Gears	C1850	82	
16	Plunger in Mainshaft, locking 2nd and 3rd Speed Gears	C1849	2	
17	Spring, under Plungers	C1324	2	
18	Washer, Thrust, front and rear of 2nd and 3rd Speed	C1847/1	2	.471"/.472" thick
		C1847/2	2	.473"/.474" thick
		C1847/3	2	.475"/.476" thick
19	Sleeve, Synchronising 3rd/Top Speeds	C4116	1	
20	Sleeve, Operating 3rd/Top Speeds	C4049	1	
21	Shim for Synchro Sleeve	C903	A/R	.006" thick
21	Shim for Synchro Sleeve	C914	A/R	.028" thick
22	Contant Pinion Shaft	C4114	1	
23	Bearing, Roller, inside Shaft	C1843	1	
	Constant Pinion	C8912	1	
24	Thrower, Oil	C1842	1	
25	Circlip, retaining Ball Bearing on Constant Pinion Shaft	C1838/1	1	
26	Washer for Constant Pinion	C2109	1	
27	Shim for Constant Pinion	C2110	A/R	
28	Shim for Constant Pinion	C2111	A/R	
29	Reverse Gear Assembly	C2068/2	1	
30	Spindle for Reverse Gear	C2070	1	
31	Lever, operating Reverse Gear	C1893	1	
32	Pin, Fulcrum, for Operating Lever	C1899	1	
33	Nut, Slotted, securing Fulcrum Pin	C777	1	
34	Washer, Plain, under Slotted Nut	FW106/T	1	
35	Pin, Split, securing Slotted Nut and Reverse Slipper	L103/8U	2	
36	Slipper, Reverse	C866	1	

GEARBOX GEARBOX INTERNALS MOSS CLOSE RATIO











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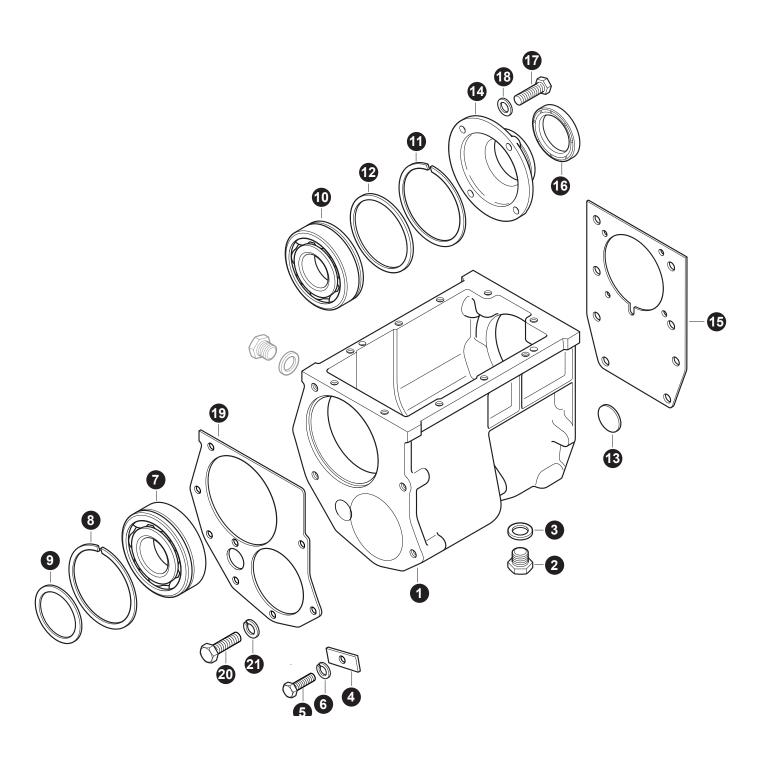




No	Parts Description	Part No	Qty	Notes
37	Ring, Sealing, on Reverse Spindle	C4284	1	
38	Countershaft	C1856	1	
39	Gear Unit (Cluster)	C8913	1	
40	Ring, retaining Needle Rollers	C1864	3	
41	Roller, Needle, inside Gear Unit	C918	58	
42	Washer, Thrust, Inner, at rear of Counter, adjacent to Needle Rollers	C1861	1	
43	Washer, Thrust, Outer, at rear of Counter	C1862/3	1	.152" thick
		C1862	1	.156" thick
		C1862/1	1	.159" thick
		C1862/2	1	.162" thick
		C1862/4	1	.164" thick
44	Washer, Thrust, Inner, at front of Countershaft	C1858	1	
45	Washer, Thrust, Outer, Assembly at front of Countershaft	C1859	1	
46	Ring, Sealing (Cord) on Countershaft	C4285	1	



GEARBOX OVERDRIVE GEARBOX CASE







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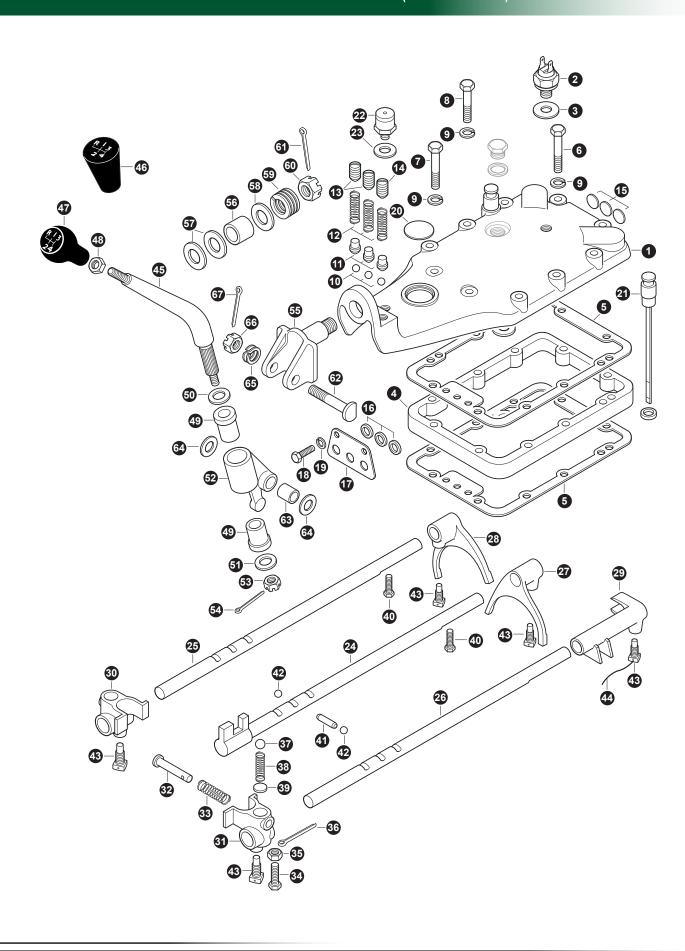






No	Parts Description	Part No	Qty	Notes
	Gearbox Assembly	C17703	1	Close Ratio
	Gearbox Assembly	C17702	1	Shaved Gears
		C17702	1	S Models
1	Gearbox Case	C9815	1	3 Models
2	Plug, Oil Drain, at bottom of Casing	C7813	1	
2	Plug, Oil Level, at side of Casing	C799	1	
3	Washer (Fibre) on Drain Plug	C785	2	
4	Plate, locking Counter and Reverse Shafts	C857	1	
5	-	FS205/5D	1	
6	Screw, Set, securing Locking Plate Washer, Spring, on Setscrew	FG105/X	1	
		C1845	1	
7	Bearing, Ball, for Mainshaft	C1845		
8	Circlip, securing Mainshaft Bearing		1	000#
9	Shim, for Mainshaft Bearing	C8458/1	A/R	.002"
	Shim, for Mainshaft Bearing	C8458/2	A/R	.003"
	Shim, for Mainshaft Bearing	C8458/3	A/R	.004"
10	Bearing, Ball, for Constant Pinion Shaft (Hoff.340K)	C1838	1	
11	Collar, between Casing and Circlip	C1841	1	
12	Circlip, on Bearing behind Collar	C1840	1	
13	Washer, (Fibre) in casing at front end of Countershaft	C920	1	
14	Front End Cover	C1833	1	Close Ratio
		C11931	1	Shaved Gears / 'S' Models
15	Gasket, between Front Cover and Gearbox Case	C1834	1	
16	Seal, Oil, in Front End Cover	C6738	1	Close Ratio
		C11934	1	Shaved Gears / 'S' Models
17	Screw, Set, securing Cover to Case	C359	4	
18	Washer (Copper) on Setscrew	FW105/E	4	
19	Gasket, between Gearbox Case and Overdrive Extension	C1866	1	
20	Screw, Set, securing Overdrive Unit to Gearbox	FS105/9D	7	
21	Washer, Spring, on Setscrews	FG105/X	7	
	Wire, locking Setscrew	C837	A/R	

GEARBOX OVERDRIVE GEARBOX TOP COVER (NOT XK150S)







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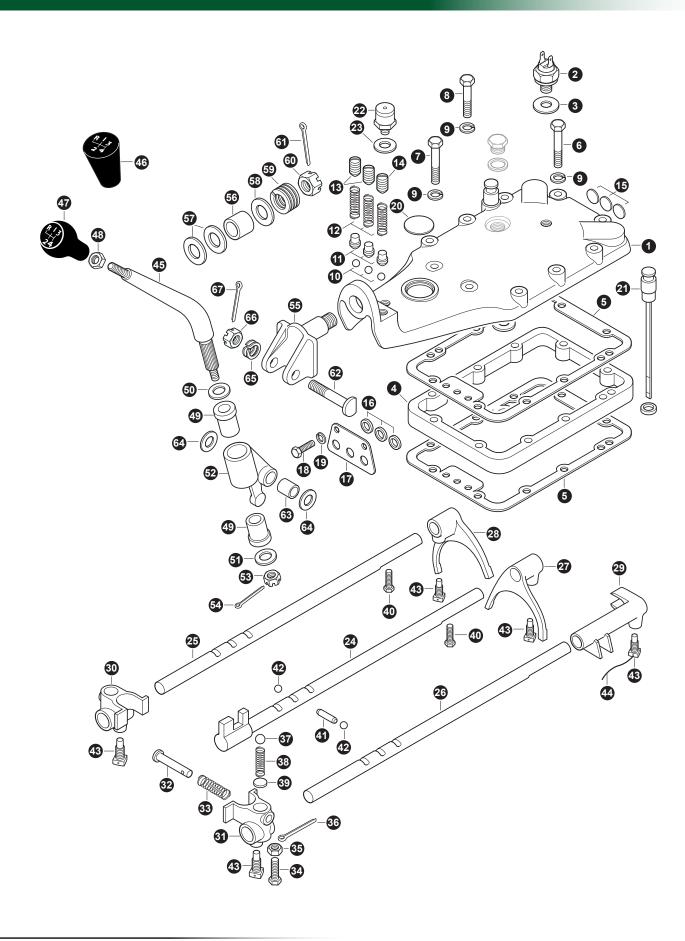
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No	Parts Description	Part No	Qty
1	Top Cover	C6878	1
2	Switch, for Top Cover, operating Reversing Light and Top	C1083	2
_	Gear for Overdrive Unit		
3	Gasket for Switches	C4531	2
4	Packing, between Top Cover and Gearbox Case	C6851	1
5	Gasket, at each side of Packing	C860	2
6	Bolt, securing Top Cover	FB105/24D	2
7	Bolt, securing Top Cover	FB105/23D	2
8	Bolt, securing Top Cover	FB105/21D	6
9	Washer, Spring, on Bolts	FG105/X	10
	Dowel, positioning Top Cover to Casing	OD105/14H	2
10	Ball, engaging Striking Rods	C1319	3
11	Plunger, engaging Striking Rods	C13334	3
12	Spring, at top of Plungers	C845	3
13	Screw, Grub, applying tension to Plungers for 1st/2nd and 3rd/Top Striking Rods	C849	2
14	Screw, Grub, applying tension to Plunger for Reverse Striking Rod	C884	1
	Wire, locking Grub Screws	C837	A/R
15	Plug, in front end of Top Cover	C873	3
16	Washer, Felt, in rear end of Top Cover	C929	3
17	Plate, retaining Felt Washers	C880	1
18	Screw, Set, securing Retaining Plate	FS104/3D	2
19	Washer, Spring, on Setscrews	FG104/X	2
20	Plug, Core, on top of Cover	C315	1
21	Dipstick Complete	C6853	1
22	Breather at top of Cover	C841	1
23	Washer, (Fibre) for Breather	C930	1
	Plug, in side of Cover, for Insertion of Interlock Balls and Rollers	C927	1
24	Rod, Striking, 1st/2nd Gears	C907	1
25	Rod, Striking, 3rd/Top Gears	C6879	1
26	Rod, Striking, Reverse Gear	C7358	1
27	Fork, Change-Speed, 1st/2nd Gears	C6849	1
28	Fork, Change-Speed, 3rd/Top Gears	C6848	1
29	Fork, Change-Speed, Reverse Gear	C6850	1
30	Selector, 3rd/Top Gears	C7639	1
31	Selector, Reverse Gear	C1910	1
32	Plunger, in Reverse Selector	C1909	1
33	Spring for Plunger	C2022	1
34	Screw, Set, in Reverse Selector adjusting Tension on Spring	AS102/4D	1
35	Nut, locking Setscrew in position	AN102/L	1
36	Pin, Split, securing Plunger in Reverse Selector	L103/7U	1
37	Ball, locking Plunger	C922	1
38	Spring, under Ball	C900	1
39			
39	Shim, under Spring	C914	1

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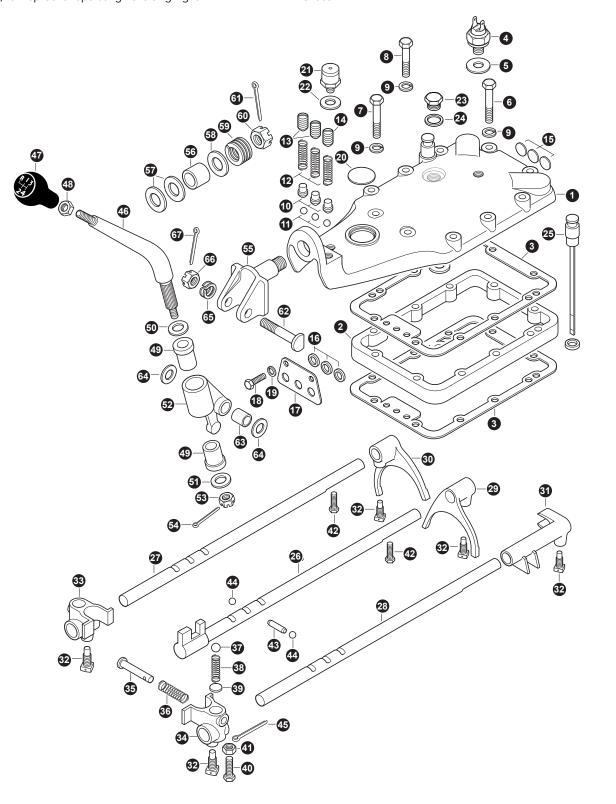




No	Parts Description	Part No	Qty	Notes
40	Pin, Stop, on 1st/2nd and 3rd/Top Striking Rods	C882	2	
41	Roller for Interlock (in 1st/2nd Striking Rods)	C874	1	
42	Ball, for Interlock (in 3rd/Top and Reverse Striking Rods)	C923	2	
43	Screw, Set, (Taper) securing Forks and Selectors	C844	5	
	Wire, locking Taper Screws and Stop Pins	C837	A/R	
44	Change-Speed Lever	C2462	1	Fitted from Chassis No. 830001 to 830015. 824001 to 824239. 834001 to 835253.827001 to 827007. 837001 to 837319.
45	Change-Speed Lever	C14218	1	Fitted to Chassis No. 820001 and subs. 830016 and subs. 824240 and subs. 835254 and subs. 827008 and subs. 837320 and subs.
46	Knob for Change-Speed Lever	C2291	1	Fitted from Chassis No. 830001 to 830015. 824001 to 824239. 834001 to 835253.827001 to 827007. 837001 to 837319.
47	Knob for Change-Speed Lever	C16154	1	Fitted to Chassis No. 820001 and subs. 830016 and subs. 824240 and subs. 835254 and subs. 827008 and subs. 837320 and subs.
48	Nut, locking Knob to Change-Speed Lever	C1928	1	
49	Bearing, Flexible, housing Change-Speed Lever in Selector Lever	C1915	2	
50	Washer, at top of Flexible Bearing	C1919	1	
51	Washer, at bottom of Flexible Bearing	C1904	1	
52	Lever, Selector, housing Change-Speed Lever	C1918	1	Fitted from Chassis No. 830001 to 830015. 824001 to 824239. 834001 to 835253.827001 to 827007. 837001 to 837319.
	Lever, Selector, housing Change-Speed Lever	C14217	1	Fitted to Chassis No. 820001 and subs. 830016 and subs. 824240 and subs. 835254 and subs. 827008 and subs. 837320 and subs.
53	Nut, Slotted, securing Change-Speed Lever in Selector Lever	FN405/L	1	
54	Pin, Split, securing Slotted Nut	L103/8U	1	
55	Jaw, Pivot, for Selector Lever	C14470	1	
56	Bush for Pivot Jaw	C1907	1	
57	Washer, Thrust, on Pivot Jaw	C1894	2	
58	Washer, locking on Pivot Jaw	C1914	1	
59	Washer, Spring, on Pivot Jaw	C1905	1	
60	Nut, Slotted, securing Pivot Jaw	FN407/L	1	
61	Pin, Split, securing Slotted Nut	L103/8U	1	
62	Pin, Pivot, mounting Selector Lever in Pivot Jaw	C1912	1	
63	Bush, in Selector Lever for Pivot Jaw	C1906	1	
64	Washer, Thrust, at each side of Selector Lever	C1908	2	
65	Washer, Spring, between Thrust Washer and Pivot Jaw	C1929	1	
66	Nut, Slotted, securing Pivot Pin	FN407/L	1	
67	Pin, Split, securing Slotted Nut	L103/8U	1	

GEARBOX OVERDRIVE GEARBOX TOP COVER (XK150S ONLY)

No	Parts Description	Part No	Qty	Notes
1	Top Cover	C6878	1	
2	Packing, under Gearbox Top Cover	C6851	1	
3	Gasket, at each side of Packing	C860	2	
4	Switch, for Top Cover operating Reversing Light	C1083	1	

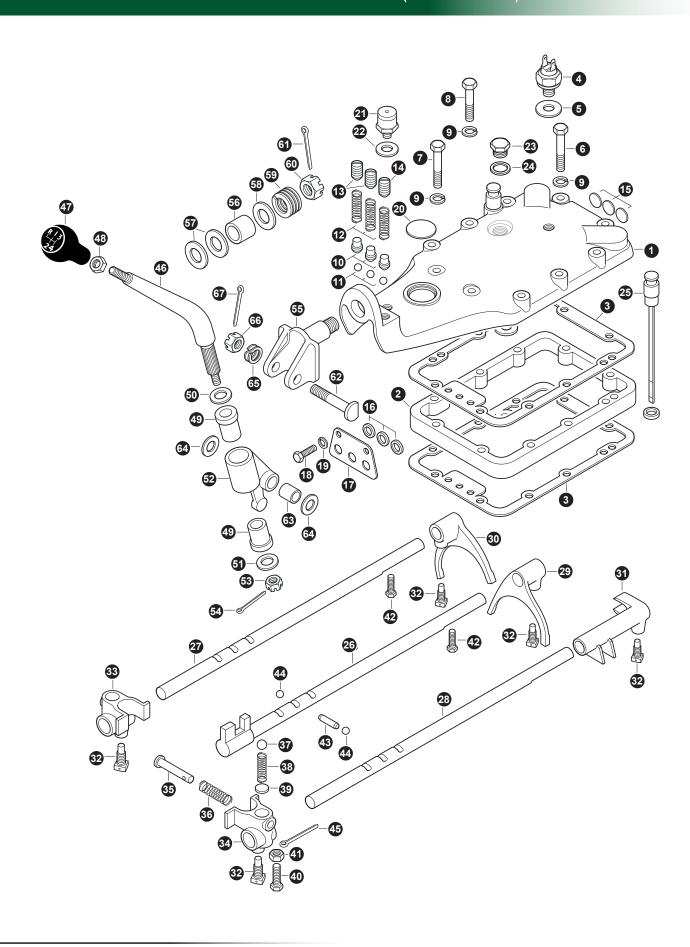


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No	Parts Description	Part No	Qty
5	Gasket for Switch	C4531	1
5		FB105/23D	2
6 7	Bolt, securing Top Cover to Gearbox Case		
7	Bolt, securing Top Cover to Gearbox Case	FB105/24D	2
8	Bolt, securing Top Cover to Gearbox Case	FB105/21D	6
9	Washer, Spring, on Setscrews	FG105/X	10
40	Dowel, positioning Top Cover to Gearbox	OD105/14H	2
10	Plunger, for Striking Rods	C11334	3
11	Ball, engaging Striking Rods	C1319	3
12	Spring for Plunger	C845	3
13	Grub Screw, applying tension to Plungers for 1st/2nd and 3rd/Top Striking Rods	C849	2
14	Grub Screw, applying tension to Plunger for Reverse Striking Rod	C884	1
	Wire, locking Grub Screws	C837	A/R
15	Plug, in front end of Top Cover	C873	3
16	Washer (Felt) in rear end of Top Cover	C929	3
17	Plate, retaining Felt Washers	C880	1
18	Screw, Set, securing Retaining Plate	FS104/3D	2
19	Washer, Spring, on Setscrews	FG104/X	2
20	Core Plug, on top of Cover	C315	1
21	Breather, at top of Cover	C841	1
22	Washer (Fibre) for Breather	C930	1
23	Plug, on Top Cover	C7379	1
24	Washer, for Plug	C2296/1	1
25	Dipstick Complete	C6853	1
26	Striking Rod, 1st/2nd Gears	C907	1
27	Striking Rod, 3rd/Top Gears	C6879	1
	9 . 1	C6879 C7358	
28	Striking Rod, Reverse Gear		1
29	Change-Speed Fork, 1st/2nd Gears	C6849	1
30	Change-Speed Fork, 3rd/Top Gears	C6848	1
31	Change-Speed Fork, Reverse Gear	C6850	1
32	Screw, Set, (Taper) securing Forks and Selectors	C844	5
	Wire, locking Taper Screws and Stop Pins	C837	A/R
33	Change-Speed Selector Assembly, 3rd/Top Gears	C14776	1
34	Change-Speed Selector, Reverse Gear	C1910	1
35	Plunger, in Reverse Selector	C1909	1
36	Spring, for Plunger	C2022	1
37	Ball, in Reverse Selector	C922	1
38	Spring, under Ball	C900	1
39	Shim, under Spring	C914	1
40	Screw, Set, in Reverse Selector, adjusting tension on Spring	AS102/4D	1
41	Nut, locking Setscrew in position	AN102/L	1
42	Stop Pin, on 1st/2nd and 3rd/Top Striking Rods	C882	2
43	Roller, for Interlock (in 1st/2nd Striking Rod)	C874	1
44	Ball, for Interlock (in 3rd/Top and Reverse Striking Rods)	C923	2
45	· · · · · · · · · · · · · · · · · · ·		
,	Split Pin, securing Plunger in Reverse Selector	L103/7U	1

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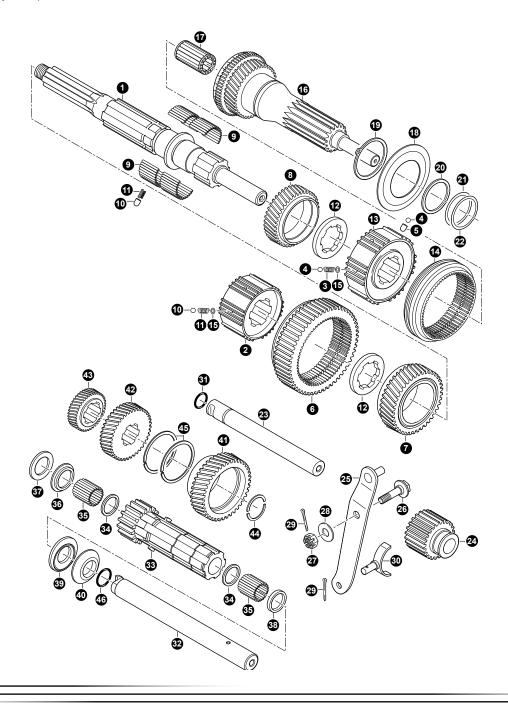


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No	Parts Description	Part No	Qty	Note
46	Change-Speed Lever	C14218	1	
47	Knob, for Change-Speed Lever	C16154	1	
48	Nut, locking Knob to Change-Speed Lever	C1928	1	
49	Flexible Bearing, housing Change-Speed Lever in Selector Lever	C1915	2	
50	Washer, at top of Flexible Bearing	C1919	1	
51	Washer, at bottom of Flexible Bearing	C1904	1	
52	Selector Lever, housing Change-Speed Lever	C14217	1	
53	Nut, Slotted, securing Change-Speed Lever in Selector Lever	FN405/L	1	
54	Split Pin, securing Slotted Nut	L103/8U	1	
55	Pivot Jaw, for Selector Lever	C14470	1	
56	Bush, for Pivot Jaw	C1907	1	
57	Thrust Washer, on Pivot Jaw	C1894	2	
58	Locking Washer, on Pivot Jaw	C1914	1	
59	Washer, Spring, on Pivot Jaw	C1905	1	
60	Nut, Slotted, securing Pivot Jaw	FN407/L	1	
61	Split Pin, securing Slotted Nut	L103/8U	1	
62	Pivot Pin, mounting Selector Lever in Pivot Jaw	C1912	1	
63	Bush, in Selector Lever, for Pivot Jaw	C1906	1	
64	Thrust Washer, at each side of Selector Lever	C1908	2	
65	Washer, Spring, between Thrust Washer and Pivot Jaw	C1929	1	
66	Nut, Slotted, securing Pivot Pin	FN407/L	1	
67	Split Pin, securing Slotted Nut	L103/8U	1	
	Manual Overdrive Operating Lever Assembly	C14788	1	
	Operating Lever Pivot for manual operation of Overdrive Unit	C14773	1	
	Tab Washer, for Pivot	C14781	1	
	Washer, on Pivot, retaining D.C. Spring Washer	FW106/T	1	
	Washer, D.C. Spring, on Pivot	BD1708/2	1	
	Split Pin, securing Operating Lever to Pivot	L103/6U	1	
	Washer (Special) on 3rd/Top Selector adjacent to Operating Cam Plate	C14785	1	
	Washer, Plain, retaining D.C. Spring Washer	FW104/T	2	
	Washer, D.C. Spring, on 3rd/Top Selector	BD1708/5	1	
	Split Pin, securing Operating Lever to Selector	L102/5U	1	
	Knob, on Overdrive Operating Lever	C14816	1	
	Nut, locking Knob to Lever	C14805	1	
	Toggle Spring Stay on Overdrive Unit Extension	C15746	1	
	Washer, Shakeproof, under Nuts, securing Stay to Overdrive Extension	C725	2	
	Toggle Spring	C2022	1	
	Carrier for Spring	C14811	1	
	Clevis Pin, securing Carrier to Operating Lever	J104/10S	1	
	Washer, Plain, on Clevis Pin	FW104/T	1	
	Split Pin, retaining Clevis Pin	L103/5U	1	
	Link Rod, between Selector Lever and Manual Operating Lever	C14779	1	
	Washer, Plain, on Link Rod	FW104/T	2	
	Clip, securing Link Rod to Selector Lever and Operating Lever	C13824	2	

GEARBOX OVERDRIVE GEARBOX INERNALS CLOSE RATIO

No	Parts Description	Part No	Qty	Notes
1	Mainshaft	C6830	1	
2	Sleeve, Synchronising Assembly 2nd Speed	C7480	1	
3	Spring, in 2nd and 3rd/Top Synchro Sleeves	C900	12	
4	Ball, at top of Springs and Plunger in 2nd and 3rd/Top Synchro Sleeves	C922	13	
5	Plunger, in 2nd and 3rd/Top Speed Synchro Sleeve	C901	3	.490" long
		C901/1	3	.495" long
		C901/2	3	.500" long
6	Gear, 1st Speed Mainshaft	C2040	1	
7	Gear, 2nd Speed Mainshaft	C4125	1	
8	Gear Assembly, 3rd Speed Mainshaft	C4123	1	







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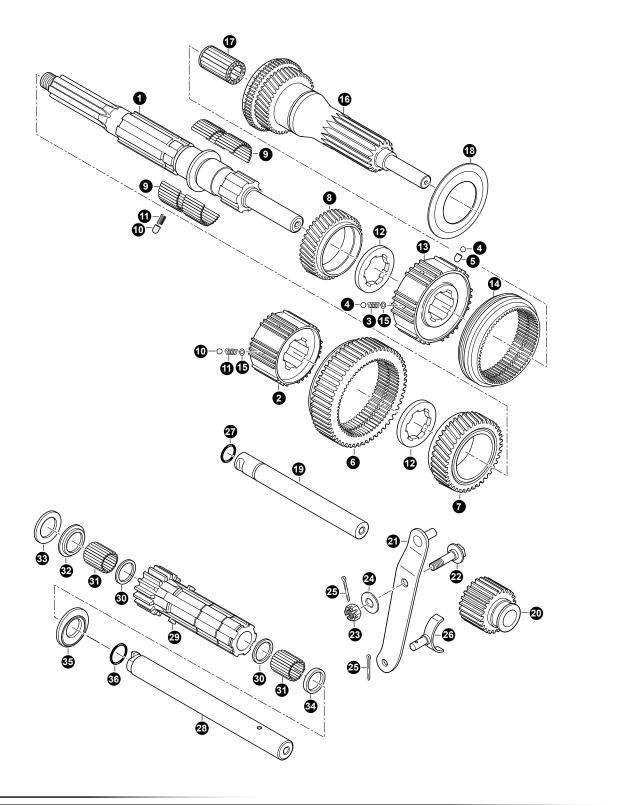




No	Parts Description	Part No	Qty	Notes
9	Roller, Needle, in 2nd and 3rd Speed Gears	C1850	82	
10	Plunger, in Mainshaft locking 2nd and 3rd Speed Gears	C1849	2	
11	Spring, under Plungers	C1324	2	
12	Washer, Thrust, front and rear of 2nd and 3rd Speed Gears	C2678/1	2	.471"/.472" thick
		C2678/2	2	.473"/.474" thick
		C2678/3	2	.475"/.476" thick
13	Sleeve, Synchronising 3rd/Top Speeds	C4122	1	
14	Sleeve, Operating 3rd/Top Speeds	C4049/1	1	
15	Shim under Springs in Synchro Sleeves	C903	A/R	.006" thick
		C914	A/R	.028" thick
16	Constant Pinion Shaft Assembly	C9252	1	
17	Bearing, Roller, inside Constant Pinion Shaft	C1843	1	
18	Thrower, Oil, on Constant Pinion Shaft	C2121	1	
19	Circlip, for Constant Pinion Shaft	C1836/1	1	
20	Washer, for Constant Pinion Shaft	C2109	1	
21	Shim, for Constant Pinion Shaft	C2110	A/R	
22	Shim, for Constant Pinion Shaft	C2111	A/R	
23	Reverse Spindle	C2070	1	
24	Gear, Reverse Assembly (complete with Bush)	C2044/2	1	
25	Lever, operating Reverse Gear	C1893	1	
26	Pin, Fulcrum, for Operating Lever	C1899	1	
27	Nut, Slotted, securing Fulcrum Pin	C777	1	
28	Washer, Plain, under Slotted Nut	FW106/T	1	
29	Pin, Split, retaining Slotted Nut	L103/8U	2	
30	Slipper, Reverse	C866	1	
31	Ring, Sealing, on Reverse Spindle	C4284	1	
32	Countershaft	C1856	1	
33	Gear, 1st Speed Countershaft	C2041	1	
34	Ring, Retaining at rear of Needle Rollers	C1864	2	
35	Roller, Needle	C918	58	
36	Washer, Thrust, Inner Assembly, at rear of Counter adjacent to Needle Rollers	C1861	1	
37	Washer, Thrust, Outer, at rear of Counter	C1862/3	1	.152" thick
		C1862	1	.156" thick
		C1862/1	1	.159" thick
		C1862/2	1	.162" thick
		C1862/4	1	.164" thick
38	Ring, Retaining, at outer end of Front Needle Rollers	C2043	1	. 104 tillek
39	Washer, Thrust, Inner, at front end of Counter	C8835	1	
40	Washer, Thrust, Outer Assembly, at front end of Counter	C1859	1	
41	Wheel, Constant	C5826	1	
41	Gear, 3rd Speed Countershaft	C2046	1	
43	Gear, 2nd Speed Countershaft Gear, 2nd Speed Countershaft	C2046 C2047	1	
			2 halves	
44	Ring, Split, locating Constant Wheel	C2045		
45	Circlip, positioning 3rd Speed Gear and Constant Wheel	C2072	2	
46	Ring, Sealing, on Countershaft	C4285	1	

GEARBOX OVERDRIVE GEARBOX INERNALS SHAVED RATIO & XK150S

No	Parts Description	Part No	Qty	Notes
1	Mainshaft	C6830	1	
2	Synchronising Sleeve Assembly, 2nd Speed	C10209	1	
3	Spring, in 2nd and 3rd/Top Synchro Sleeves	C900	12	
4	Ball, at top of Springs and Plunger in 2nd and 3rd/Top Synchro Sleeves	C922	13	

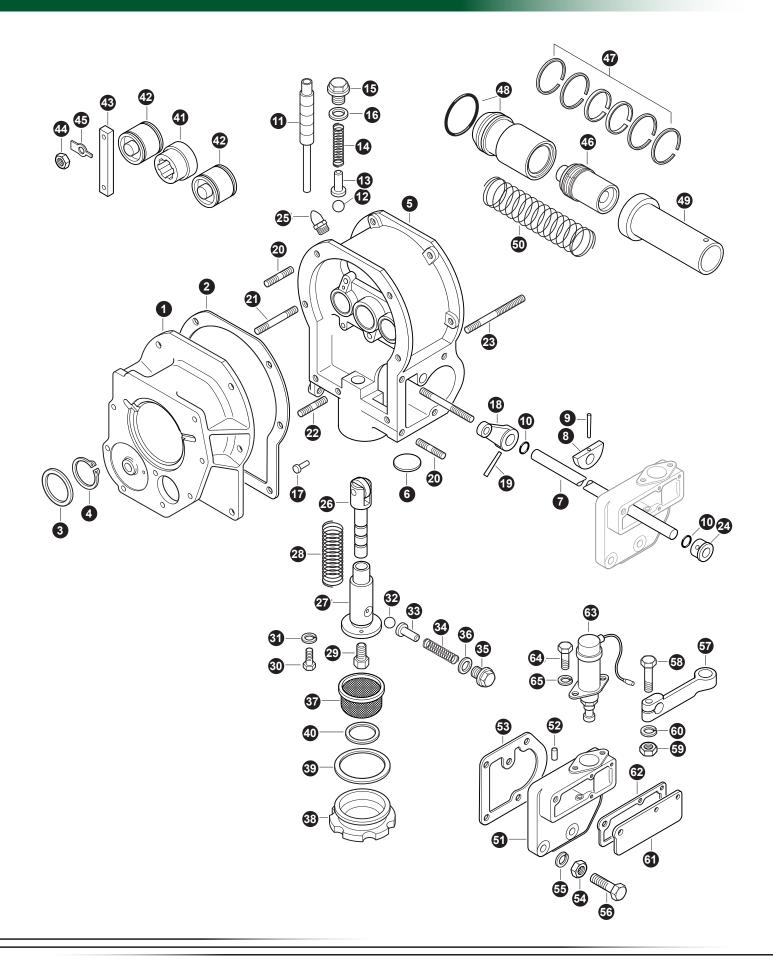


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No	Parts Description	Part No	Qty	Notes
5	Plunger, in 2nd and 3rd/Top Speed Synchro Sleeve	C901	1	.490" long
		C901/1	1	.495" long
		C901/2	1	.500" long
6	Gear, 1st Speed Mainshaft	C10201	1	
7	Gear, 2nd Speed Mainshaft	C10202	1	
8	Gear, 3rd Speed Mainshaft	C10203	1	
9	Needle Roller, in 2nd and 3rd Speed Gears	C1850	82	
10	Plunger, in Mainshaft, locking 2nd and 3rd Speed Gears	C1849	2	
11	Spring, under Plungers	C1324	2	
12	Thrust Washer, front and rear of 2nd and 3rd Speed Gears	C10206/1	2	.471"/.472" thick
		C10206/2	2	.473/.474" thick
		C10206/3	2	.475"/.476" thick
13	Synchronising Sleeve, 3rd/Top Speeds	C10208	1	
14	Operating Sleeve, 3rd/Top Speeds	C4049/1	1	
15	Shim, under Springs in Synchro Sleeves	C903	A/R	.006" thick
		C914	A/R	.028" thick
16	Constant Pinion Shaft	C10200	1	
17	Roller Bearing, Inside Constant Pinion Shaft	C1843	1	
18	Oil Thrower, on Constant Pinion Shaft	C2121	1	
	Nut, locking Bearing	C11932	2	
	Tab Washer, for Nut	C11933	1	
19	Reverse Spindle	C2070	1	
20	Reverse Gear (complete with Bush)	C10205/1	1	
21	Lever, operating Reverse Gear	C1893	1	
22	Fulcrum Pin, for Operating Lever	C1899	1	
23	Nut, Slotted, securing Fulcrum Pin	C777	1	
24	Washer, Plain, under Slotted Nut	FW106/T	1	
25	Split Pin, retaining Slotted Nut and Reverse Slipper	L103/8U	2	
26	Reverse Slipper	C866	1	
27	Sealing Ring, on Reverse Spindle	C4284	1	
28	Countershaft	C1856	1	
29	Gear Unit (Cluster)	C10204	1	
30	Retaining Ring, at rear of Needle Rollers	C1864	2	
31	Needle Roller	C918	58	
32	Thrust Washer, Inner Assembly, at rear of Counter adjacent to Needle Rollers	C1861	1	
33	Thrust Washer, Outer, at rear of Counter	C1862/3	1	.152" thick
		C1862	1	.156" thick
		C1862/1	1	.159" thick
		C1862/2	1	.162" thick
		C1862/4	1	.164" thick
	Spacer for Needle Rollers	C10210	1	
34	Thrust Washer, Inner, at front end of Counter	C8835	1	
35	Thrust Washer, Outer Assembly, at front end of Counter	C1859	1	
36	Sealing Ring on Countershaft	C4285	1	

GEARBOX OVERDRIVE UNIT FRONT (NOT XK150S)









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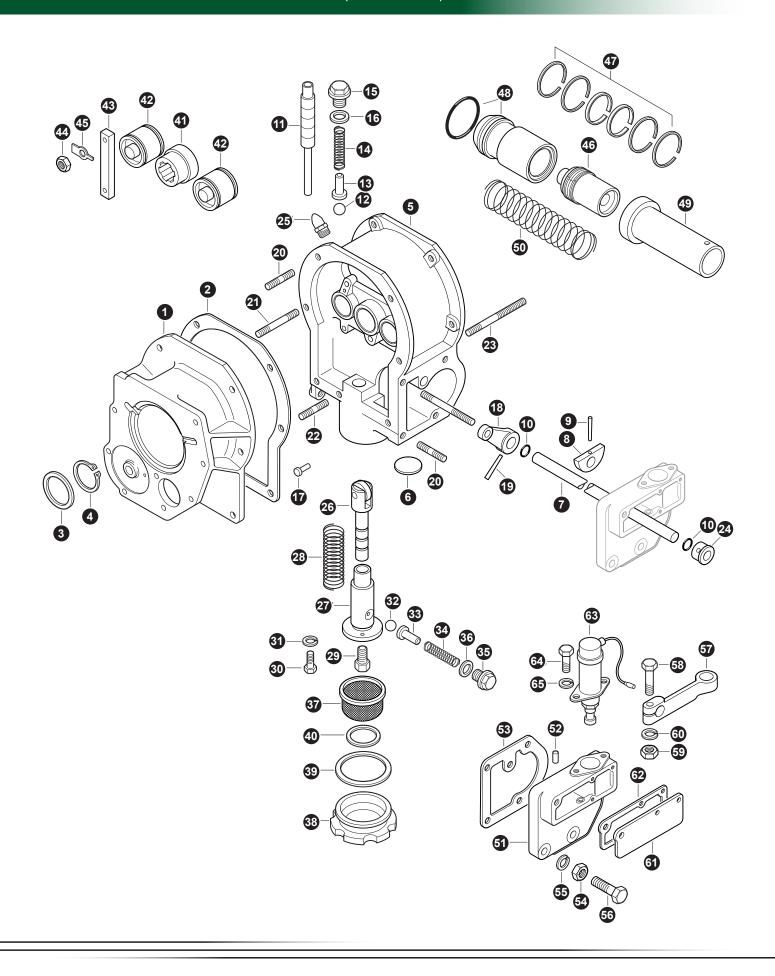
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No	Parts Description	Part No	Qty	Notes
	Overdrive Unit, Complete	C13200	1	3.4 Litre Models
		C16170	1	3.8 Litre Models
1	Extension for attachment of Overdrive Unit to Gearbox	C5979	1	
2	Gasket, between Extension and Front Casing	C5935	1	
3	Washer, Spacing (Steel) behind Gearbox Rear Bearing	C5983	1	
4	Circlip, 1 3/8" External, behind Spacing Washer on Gearbox Mainshaft	C5685	1	
5	Front Casing Assembly	C5900	1	
6	Welch Washer, sealing Bleed Holes	C5904	1	
7	Shaft, for Main Operating Valve	C12340	1	
8	Cam Lever for Operating Shaft	7982	1	
9	Taper Pin, securing Cam Lever	C5921	1	
10	O' Ring at each end of Shaft	C10378	2	
11	Main Operating Valve	C5915	1	
12	Ball, 5/16" diameter at top of Valve	C5922	1	
13	Plunger for Ball	C5919	1	
14	Spring for Plunger	7972	1	
15	Plug, retaining Valve Parts	C5906	1	
16	Washer (Copper) under Valve Plug	C5903	1	
17	Guide Peg, positioning Oil Pump Plunger in Front Casing	C5917	1	
18	Lever, on Shaft, outside Front Casing for setting of Main Operating Valve	C5908	1	
19	Taper Pin, securing Valve Setting Lever to Operating Shaft	C5921	1	
20	Stud, in front and side faces of Casing	C5909	5	
	Stud, in side face of Casing	C12341	1	
21	Stud, in front face of Casing	C5910	1	
22	Stud, in front face of Casing	C5913	2	
23	Stud, in rear face of Casing	C5912	2	
24	Collar, on Valve Operating Shaft, behind Solenoid Operating Lever	C8767	1	
25	Breather, at top of Front Casing	C5671	1	
	Nut, on Studs in Front Casing	UFN131/L	9	
	Washer, Spring, under Nuts	FG105/X	9	
26	Oil Pump Plunger Assembly in Front Casing	C5928	1	
27	Body for Oil Pump	C5955	1	
28	Spring, tensioning Oil Pump Plunger	C5938	1	
29	Plug, securing Oil Pump Plunger in Body	C5939	1	
30	Screw, Set, securing Oil Pump Body to Front Casing	C5960	7	
31	Washer, Spring, on Setscrews	AG102/X	7	
32	Ball, 1/4" diameter, for non-return Valve to Oil Pump	C5966	1	
33	Plunger behind Ball	C5919	1	
34	Spring for Plunger	7972	1	
35	Plug retaining non-return Valve	C5906	1	
36	Washer (Copper) under Plug	C5903	1	
37	Filter at bottom of Oil Pump	8357	1	

GEARBOX OVERDRIVE UNIT FRONT (NOT XK150S)







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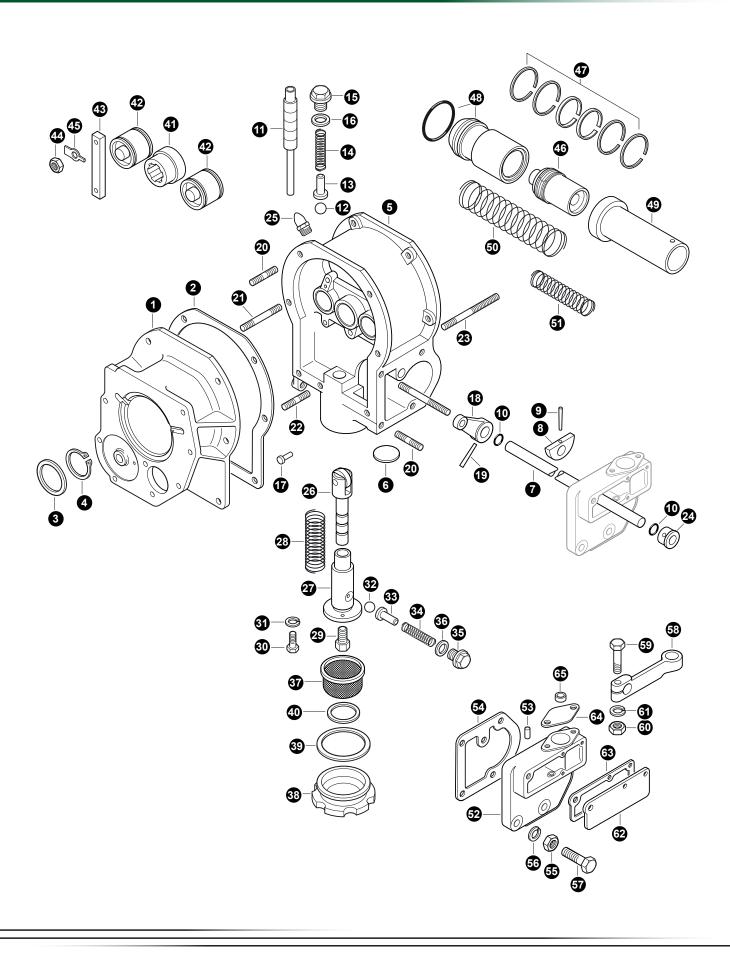






No	Parts Description	Part No	Qty	Notes
38	Drain Plug at bottom of Oil Filter	8355	1	
39	Washer (Fibre) on Drain Plug	C5936	1	
40	Magnetic Ring in Oil Filter	8356	1	
41	Cam, operating Oil Pump	C5982	1	
42	Operating Piston Assembly in Front Casing	C11428	2	
	Piston Rings	C5970	2 Sets	
43	Bridge Piece retaining Operating Pistons	C5952	2	
44	Nut, securing Bridge Pieces	C5962	4	
45	Tab Washer, locking Nuts	C5695	4	
46	Accumulator Piston Assembly	8030	1	3.4 Litre Models
		7969	1	3.8 Litre Models
47	Ring for Piston (comprising two wide and four narrow Rings per Piston)	C5677	1 set	3.4 Litre Models
	O' Ring on Piston	7981	2	3.8 Litre Models
48	Accumulator Housing Assembly	8056	1	3.4 Litre Models
		7970	1	3.8 Litre Models
	O' Ring on Housing	C5924	2	
49	Spacing Tube, Housing Accumulator Spring	C5678	1	3.4 Litre Models
		7975	1	3.8 Litre Models
50	Spring inside Spacing Tube for Accumulator Piston	C11836	1	3.4 Litre Models
51	Bracket Assembly, mounting Solenoid	C11200	1	
52	Stop (Rubber) in Bracket	C5675	1	
	Dowel, in Bracket	C9097	1	
53	Gasket, between Bracket and Front Casing	C5954	1	
54	Nut, securing Bracket to Studs at side of Front Casing	C5963	2	
55	Washer, Spring, under Nuts	FG105/X	2	
56	Screw, Set, (Head painted red) securing Solenoid Mounting Bracket and holding Accumulator Spring on tension	C5961	2	
	Washer, Plain, on Setscrew	FW105/T	2	
57	Lever, on Operating Shaft, for Solenoid	C8766	1	
58	Bolt, clamping Lever to Shaft	FB104/6D	1	
59	Nut, on Bolt	FN104/L	1	
60	Washer, Spring, under Nut	FG104/X	1	
61	Cover Plate for Solenoid Mounting Bracket	C11201	1	
62	Gasket, between Cover Plate and Mounting Bracket	C11202	1	
	Screw, Set, securing Cover Plate	UFS119/3R	3	
63	Solenoid	C7471	1	
64	Screw, Set, securing Solenoid to Mounting Bracket	C5960	2	
65	Washer, Spring, on Setscrew	FG103/X	2	

GEARBOX OVERDRIVE UNIT FRONT (XK150S ONLY)







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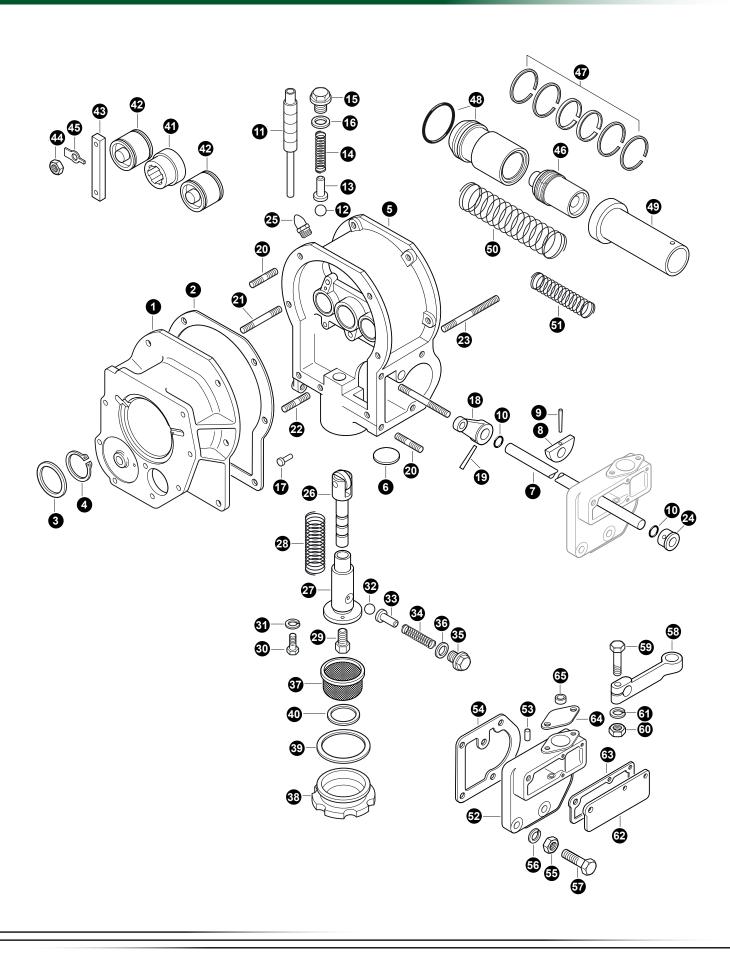
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No	Parts Description	Part No	Qty	Notes
	Overdrive Unit, Complete	C14830	1	3.4 Models
		C16171	1	3.8 Models
1	Extension for attachment of Overdrive Unit to Gearbox	C5979	1	
2	Gasket, between Extension and Front Casing	C5935	1	
3	Washer, Spacing (Steel) behind Gearbox Rear Bearing	C5983	1	
4	Circlip, 1 3/8" External, behind Spacing Washer on Gearbox Mainshaft	C5685	1	
5	Front Casing Assembly	C5900	1	
6	Welch Washer, sealing Bleed Holes	C5904	1	
7	Shaft for Main Operating Valve	C12340	1	
8	Cam Lever for Operating Shaft	7982	1	
9	Taper Pin, securing Cam Lever	C5921	1	
10	'O' Ring at each end of Shaft	C10378	2	
11	Main Operating Valve	C5915	1	
12	Ball, 5/16" diameter, at top of Valve	C5922	1	
13	Plunger for Ball	C5919	1	
14	Spring for Plunger	7972	1	
15	Plug, retaining Valve Parts	C5906	1	
16	Washer (Copper) under Valve Plug	C5903	1	
17	Guide Peg, positioning Oil Pump Plunger in Front Casing	C5917	1	
18	Lever, on Shaft, outside Front Casing for setting of Main Operating Valve	C5908	1	
19	Taper Pin, securing Valve Setting Lever to Operating Shaft	C5921	1	
20	Stud, in front and side faces of Casing	C5909	5	
	Stud, in side face of Casing	C12341	1	
21	Stud, in front face of Casing	C5910	1	
22	Stud, in front face of Casing	C5913	2	
23	Stud, in rear face of Casing	C5912	2	
24	Collar, on Valve Operating Shaft, behind Operating Lever	C8767	1	
25	Breather at top of Front Casing	C5671	1	
	Nut, on Studs in Front Casing	UFN131/L	9	
	Washer, Spring, under Nuts	FG105/X	9	
26	Oil Pump Plunger Assembly in Front Casing	C5928	1	
27	Body, for Oil Pump	C5955	1	
28	Spring, tensioning Oil Pump Plunger	C5938	1	
29	Plug, securing Oil Pump Plunger in Body	C5939	1	
30	Screw, Set, securing Oil Pump Body to Front Casing	C5960	7	
31	Washer, Spring, on Setscrew	AG102/X	7	
32	Ball, 1/4" diameter, for non-return valve to Oil Pump	C5966	1	
33	Plunger, behind Ball	C5919	1	
34	Spring, for Plunger	7972	1	
35	Plug, retaining non-return Valve	C5906	1	
36	Washer (Copper) under Plug	C5903	1	
37	Filter at bottom of Oil Pump	8357	1	
38	Drain Plug at bottom of Oil Filter	8355	1	
39	Washer (Fibre) on Drain Plug	C5936	1	

GEARBOX OVERDRIVE UNIT FRONT (XK150S ONLY)







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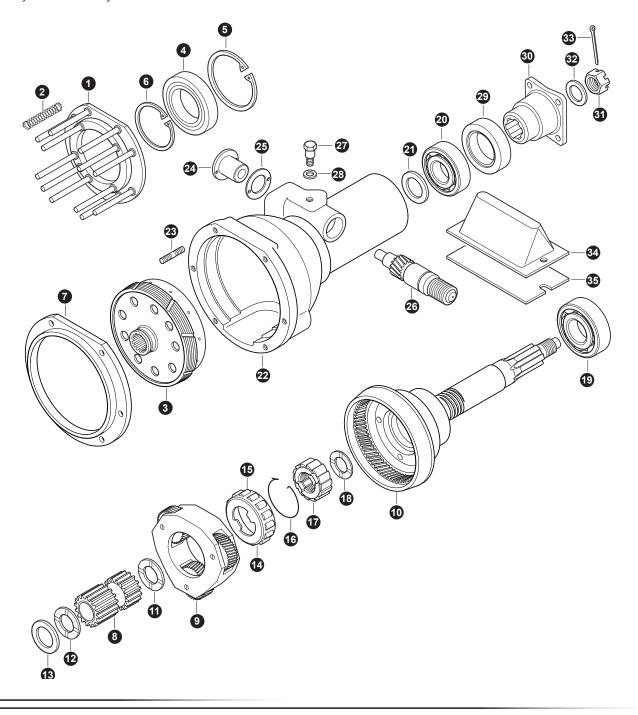


CLUTCH & GEARBOX

No	Parts Description	Part No	Qty	Notes
40	Magnetic Ring In Oil Filter	8536	1	
41	Cam, Operating Oil Pump	C5982	1	
42	Operating Piston Assembly	7947	2	3.4 Models
		C11428	2	3.8 Models
	'O' Ring on Piston	7949	2	3.4 Models
	Piston Rings	C5970	2 Sets	
43	Bridge Piece retaining Operating Pistons	C5952	2	
44	Nut, securing Bridge Pieces	C5962	4	
45	Tab Washer, locking Nuts	C5695	4	
46	Accumulator Piston Assembly complete with Rings	7969	1	
47	Ring for Piston (comprising two wide and four narrow Rings per Piston)	7981	1	
48	Housing Assembly for Accumulator Piston	7970	1	
	O' Ring on Housing	C5924	2	
49	Spacing Tube housing Accumulator Spring	7975	1	
50	Spring (Large) inside Spacing Tube, for Accumulator Piston	7973	1	
51	Spring (Small) inside Spacing Tube, for Accumulator Piston	7974	1	
52	Bracket Assembly enclosing Selector Lever	C11200	1	
53	Dowel in Bracket	C9097	1	
54	Gasket, between Bracket and Front Casing	C5954	1	
55	Nut, securing Bracket to Studs at side of Front Casing	C5963	2	
56	Washer, Spring, under Nuts	FG105/X	2	
57	Screw, Set (Head painted red) securing Bracket and holding Accumulator Spring on tension	C5961	2	
	Washer, Plain, on Setscrew	FW105/T	2	
58	Selector Lever Connecting Valve Operating Shaft to Link Rod	C14780	1	
59	Screw, Set, securing Selector Lever to Operating Shaft	UFS125/6R	1	
60	Nut, on Setscrew	UFN125/L	1	
61	Washer, Spring, under Nut	FG104/X	1	
62	Cover Plate at side of Bracket	C11201	1	
63	Gasket, between Cover Plate and Mounting Bracket	C11202	1	
	Screw, Set, securing Cover Plate	UFS119/3R	3	
	Cover Plate at top of Bracket For Link Rod	C14774	1	
	Rubber Grommet in Cover Plate	C2850	1	

GEARBOX OVERDRIVE UNIT REAR

No	Parts Description	Part No	Qty	Notes
1	Thrust Ring Assembly for Clutch	C5929	1	
2	Spring on Pins of Thrust Ring	C5655	1 set	
3	Sliding Member Assembly, for Clutch	C5930	1	
4	Ball Bearing, for Sliding Member (50 x 90 x 11 mm.)	C5968	1	
5	Circlip (90 mm. Internal) securing Ball Bearing from back	C5689	1	
6	Circlip (1 7/8" external) securing Ball Bearing from front	C5977	1	
7	Brake Ring	C11433	1	
	Sun Wheel, Planetary Carrier and Annulus Assembly	C11698	1	
8	Sunwheel Assembly	C5931	1	
9	Planetary Carrier Assembly	C5932	1	



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CLUTCH & GEARBOX

No	Parts Description	Part No	Qty	Notes
10	Annulus Assembly	C11743	1	
	Planetary Carrier Assembly	C5932	1	
	Shaft, for Planetary Bearings	7976	3	
	Bearing (Torrington) inside Planetary Wheels	C11839	6	
	Thrust Washer behind Planetary Gears	7979	3	
11	Thrust Washer (Phosphor Bronze) adjacent to Planetary Carrier	C5975	1	
12	Thrust Washer (Phosphor Bronze) adjacent to front face of Sun Wheel	C5941	1	
13	Thrust Washer (Steel) at front of Phosphor Bronze Washer	C5949	1	.077"/.078" thick
		C5948	1	.083"/.084" thick
		C5947	1	.089"/.090" thick
		C5946	1	.095"/.096" thick
		C5945	1	.101"/.102" thick
		C5944	1	.107"/.108" thick
		C5943	1	.113"/.114" thick
14	Cage for Uni-Directional Clutch	C5956	1	
15	Roller for Cage (12 rollers per set)	C5967	1 set	
16	Spring for Cage	C5950	1	
17	Inner Member for Uni-Directional Clutch	C5957	1	
18	Thrust Washer, behind Uni-Directional Clutch Inner Member	C5942	1	
19	Ball Bearing on Shaft, adjacent to Annulus	C5969	1	
20	Ball Bearing, at rear end of Annulus Shaft	C5687	1	
21	Spacing Washer, behind Bearing	C5981	1	.146" thick
	Spacing Washer, behind Bearing	C5694	1	.151" thick
	Spacing Washer, behind Bearing	C5695	1	.156" thick
	Spacing Washer, behind Bearing	C5696	1	.161" thick
	Spacing Washer, behind Bearing	C5697	1	.166" thick
22	Rear Casing Assembly	C13201	1	
23	Stud, in Rear Casing	C5927	4	
24	Pilot Bush, in Rear Casing, for Speedometer Driven Gear	C11226	1	
25	Gasket for Speedo Pilot Bush	C8774	1	
26	Speedometer Drive Assembly	C13201	1	
	O' Ring, around Speedometer Drive	C11211	1	
27	Screw, locking Speedometer Drive in Casing	C5680	1	
28	Washer (Copper) on locking Screw	7978	1	
29	Oil Seal at end of Rear Casing	7980	1	
30	Flange, connecting Overdrive Unit to Propeller Shaft	C5683	1	
31	Nut, securing Flange to Annulus Shaft	C5681	1	
32	Washer, Plain, under Nut	C8772	1	
33	Split Pin, locking Nut to Shaft	L102/12U	1	
34	Steady Block on centre Cross Member of Chassis Frame	C8398	1	
35	Shim, under Steady Block	C8399	A/R	
	Screw, Set, securing Steady Block	NS119/6D	2	
	Washer, Shakeproof, on Setscrews	C723/A	2	

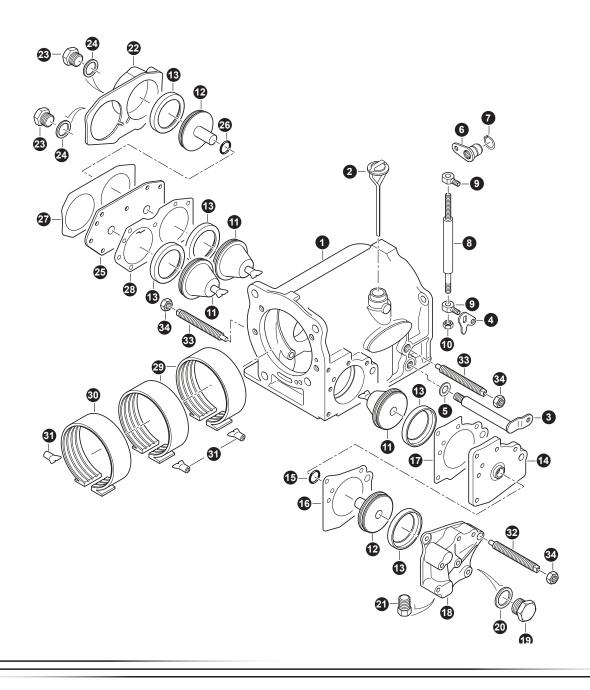


- 150 AUTO TRANSMISSION & BRAKE BANDS
- 152 REAR PLANETARY CARRIER
- 154 FRONT PLANETARY CARRIER
- 156 VALVE BLOCK & SUMP
- 158 EXTENSION CASE
- **162 CONVERTER HOUSING**
- **163 MOUNTING DETAILS**
- 164 AUTO TRANSMISSION CONTROLS



AUTOMATIC TRANSMISSON BRAKE BANDS

No	Parts Description	Part No	Qty	Notes
	Automatic Transmission Assembly	C17000	1	
	Converter Assembly	C10986	1	Fitted from Engine No. V.1001 to V.7462. VA.1001 to VA.1674
		C17085	1	Fitted to V.7463 and subs. VA.1675 and subs.
	Drain Plug for Converter	C3629	1	Fitted from Engine No. V.1001 to V.7462. VA.1001 to VA.1674
		8333	1	Fitted to V.7463 and subs. VA.1675 and subs.
	Sealing Washer on Plug	8334	1	
1	Transmission Case Assembly	7803	1	
	Stud, for Transmission Case	3702	2	
	Plug (Allen Head) under Transmission Case, for Pressure take-off	6762	2	
	Oil Seal for Selector Control Shaft	7361	1	

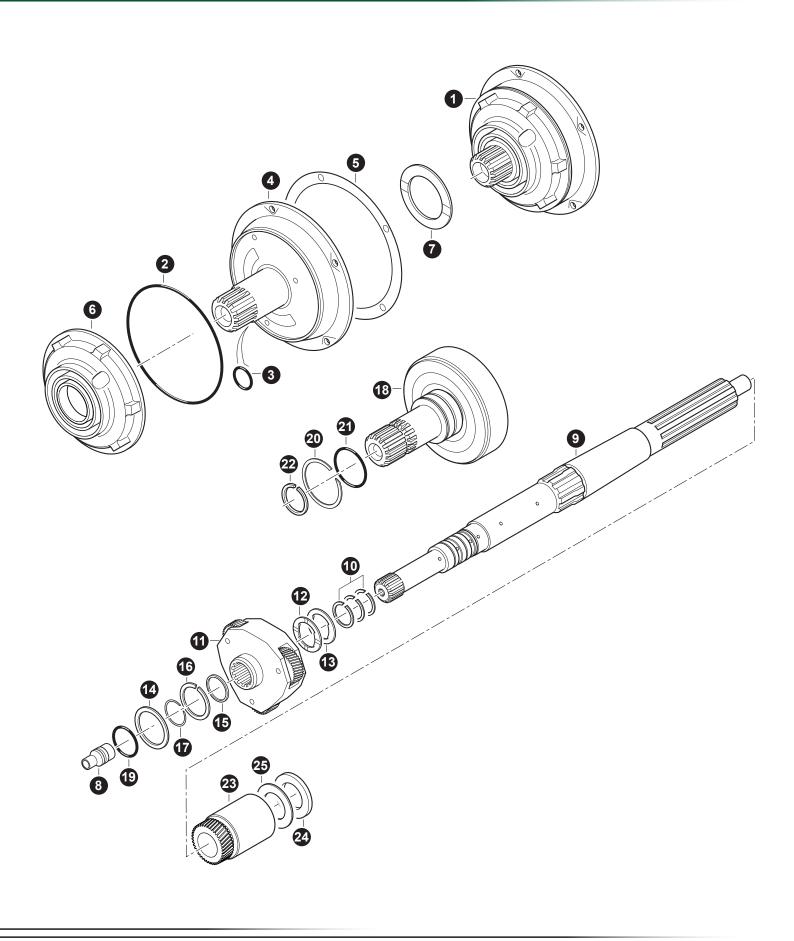


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No	Parts Description	Part No	Qty	No
2	Dipstick Assembly	3740	1	
3	Selector Control Shaft Assembly	6677	1	
	Selector Lever Inside Transmission Case	6679	1	
	Washer, 1/2" special, on Selector Shaft	5455	1	
	Washer, 5/16" Plain, on Selector Shaft	6755	1	
	Washer, 5/16" Lock, on Selector Shaft	5908	1	
	Nut, 5/16", securing Selector Lever to Control Shaft	7002	1	
	Toggle Arm Lever	3750	1	
	Ring, retaining Toggle Arm Lever in Transmission Case	3751	1	
	Rod Assembly, actiating Parking Brake, from Selector Control Shaft	7336	1	
	Swivel at bottom of Rod	6772	1	
0	Nut	6753	1	
1	Inner Servo Piston Assembly	3749	3	
2	Outer Servo Piston Assembly	5463	2	
3	Seal for Inner and Outer Servo Piston	3703	5	
4	Plate Assembly For Reverse Servo Cylinder	5449	1	
5	O' Ring, 1/2" x 11/16" x 3/32", on Reverse Cylinder Plate	3625	1	
6	Gasket at front of Plate	5450	1	
7	Gasket at rear of Plate	5447	1	
8	Reverse Servo Cylinder	6828	1	
	Bolt, 5/16" x 3", and Lockwasher Assembly, securing Servo Cylinder to Case	6847	2	
	Bolt, 5/16" x 3", and Internal Lockwasher Assembly securing Servo Cylinder to Case	6850	1	
	Bolt, 5/16" x 2 1/4" and Lockwasher Assembly, securing Servo Cylinder to Case	6775	2	
	Bolt, 5/16" x 1", and Lockwasher Assembly, securing Servo Cylinder to Case	6845	1	
9	Plug, for testing pressure on Reverse Band	5702	3	
0	Washer (Copper) on Plug	3742	3	
1	Plug, for testing pressure in Converter	6761	1	
2	Servo Cylinder for Low and Forward Lock-Up Bands	7362	1	
	Bolt, 5/16" x 1", and Lockwasher Assembly securing Servo Cylinder to Transmission Case	6845	9	
3	Plug, in Servo Cylinder, for testing pressures on Low and Forward Bands	5702	2	
4	Washer (Copper) on Plugs	3742	2	
5	Plate Assembly for Low Band Servo Cylinder	5712	1	
6	O' Ring, 1/2" x 11/16" x 3/32", between Plate and Piston	3625	2	
7	Gasket, between Plate and Servo Cylinder	5452	1	
8	Gasket, between Plate and Transmission Case	6684	1	
9	Brake Band Assembly for Low and Forward Gears	3738	2	
0	Brake Band Assembly for Reverse Gear	6869	1	
1	Strut for operation of Brake Bands	3705	3	
2	Screw, adjusting Low Band	7528	1	
3	Screw, adjusting Forward and Reverse Bands	5453	2	
4	Nut, locking Adjusting Screws	5910	3	

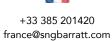
AUTOMATIC TRANSMISSON REAR PLANETARY CARRIER







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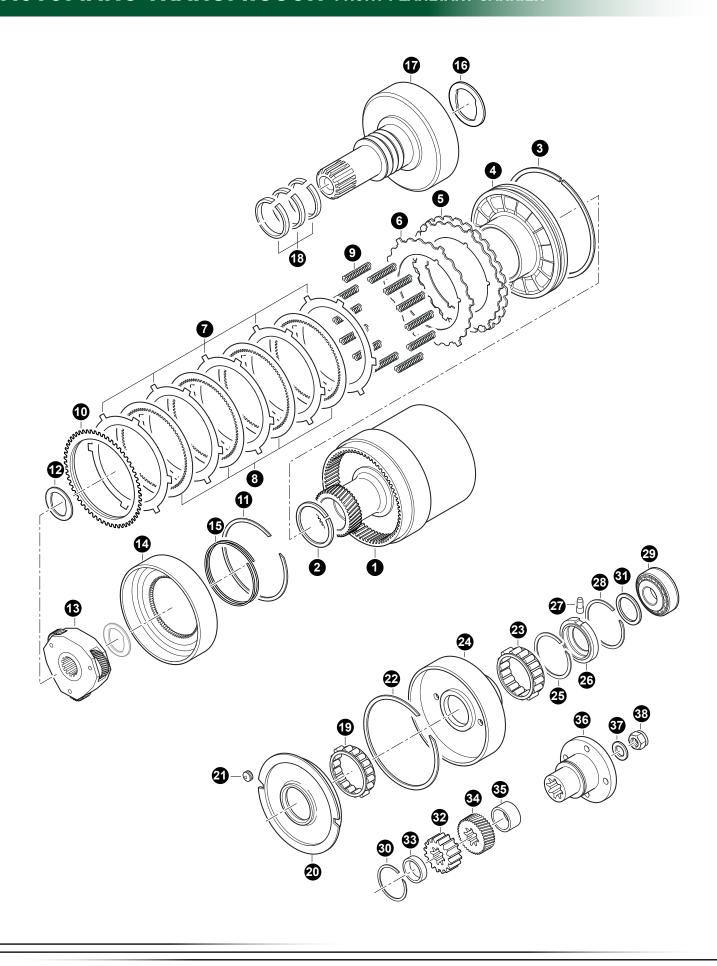




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No	Parts Description	Part No	Qty	Notes
1	Front Pump and Collector Ring Assembly	5406	1	
	Collector Ring Assembly	3622	1	
	Front Pump Assembly	3627	1	
2	'O' Ring, Collector Ring and Pump Body (5 1/2" x 5 3/4" x 1/8")	3624	1	
3	O' Ring, on centre of Collector Ring (1/2" x 11/16" x 3/32")	3625	1	
4	Collector Ring Assembly	3622	1	
5	Gasket, behind Collector Ring	3626	1	
6	Assembly of Front Pump Body, Complete with Gears	3627	1	
	Oil Seal, at front end of Pump	3623	1	
	Bolt, 1/4" x 1 3/4" and Lockwasher Assembly, securing Front Pump to Collector Ring	6843	1	
	Bolt, 5/16" x 7/8" and Lockwasher Assembly, securing Front Pump to Collector Ring	6848	2	
	Bolt, 5/16" x 1 1/2" and Lockwasher Assembly, securing Front Pump to Collector Ring	3809	2	
7	Thrust Washer, controlling End Float on Front Pump and Mainshaft	3677	1	
	Bolt, 5/16" x 3/4" and Lockwasher Assembly, securing Collector Ring to Transmission Case	6844	4	
	Bolt, 5/16 x 1 1/4" and Lockwasher Assembly, securing Collector Ring to Transmission Case	6846	3	
	Mainshaft Assembly, complete with Gear Train	6776	1	
8	Tube, in end of Mainshaft, for Oil Transfer	C6919	1	
9	Mainshaft Assembly, less Gear Train	631	1	
10	Piston Ring, 1" \times 7/64", on Mainshaft for Front Planetary Carrier	3695	3	
11	Rear Planetary Carrier Assembly	5705	1	
12	Washer for Rear Planetary Carrier Assembly	3699	1	
13	Thrust Washer for Sun Gear	3637	1	
14	Thrust Washer, between Ring Gear and Planetary Carrier	3640	1	
15	Retainer, securing Planetary Gears to Mainshaft	3638	1	
16	Piston Ring, 1 5/8" x 7/64" in Groove on Retainer	3691	1	
17	Snap Ring, securing Retainer	3639	1	
18	Rear Ring Gear Assembly	5706	1	
19	O Ring, 1 1/8 " x 1 3/8" x 1/8", inside Ring Gear	3689	1	
20	Piston Ring, 2 3/8" x 7/64", at Rear of Ring Gear	3642	1	
21	O Ring, 1 5/8" x 1 3/4" x 1/16", at Rear of Ring Gear	3690	1	
22	Snap Ring, on Splines of rear Rear Ring Gear	3656	1	
23	Rear Sun Gear Assembly	5710	1	
24	Retainer, for Rear Sun Gear	3670	1	
25	Washer, for Rear Sun Gear	3669	1	

AUTOMATIC TRANSMISSON FRONT PLANETARY CARRIER







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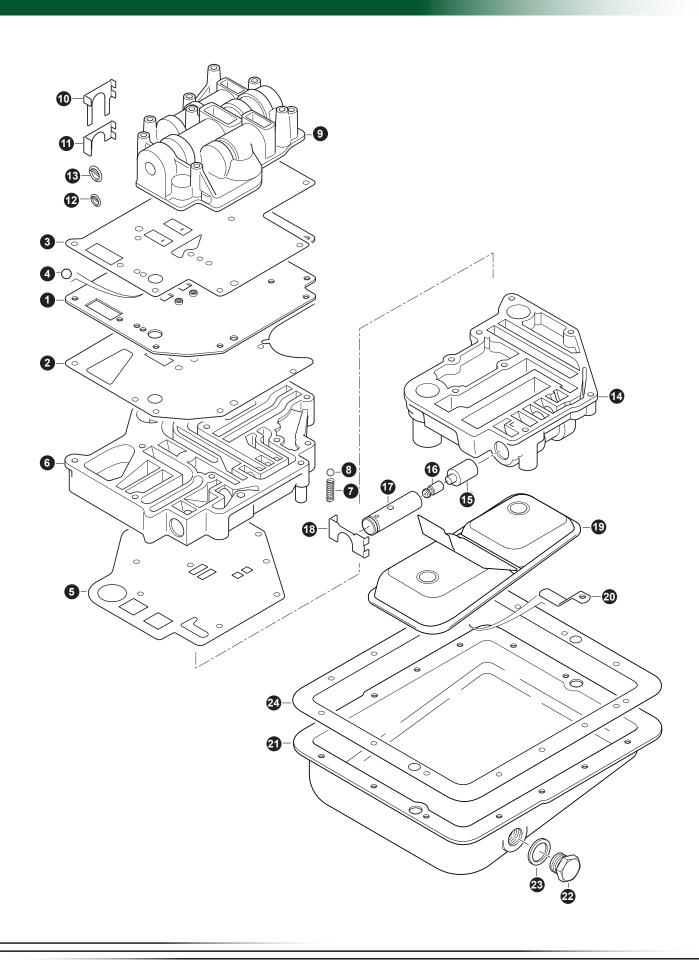
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No	Parts Description	Part No	Qty	
1	Front Sun Goar and Lock Ha Drum Assault.	E707	1	
1	Front Sun Gear and Lock-Up Drum Assembly	5707 3648	1	
2	Piston Seal, 3" diameter	3696	1	
3	Ring, for First Clutch Piston	3700	1	
4	Piston, complete with Ring, for first Clutch Piston		1	
5	Plate Assembly for Clutch Retractor	3685 3768	1	
6	Spacer Plate	6683		
7	Plate, between Friction Discs	6676	5	
8	Friction Disc, for First Clutch		4	
9	Retractor Spring, operating Friction Discs	3653	12	
10	Retainer Assembly for First Clutch Plate	3697	1	
11	Snap Ring, securing Clutch Plates in Lock-Up Drum	6764	1	
12	Thrust Washer, for Front Sun Gear	5415	1	
	Front Planetary Carrier Assembly	5708	1	
13	Planetary Carrier only	6853	1	
14	Reverse Brake Drum	6619	1	
15	Snap Ring, retaining Reverse Brake Drum	3692	1	
16	Thrust Washer for Front Plantary Carrier	3660	1	
17	Front Ring Gear Assembly	5709	1	
18	Piston Ring, 1 5/8" diameter x 7/64", for Front Ring Gear	3691	3	
	Free Wheel Unit and Lock-Up Brake Drum Plate Assembly for Reverse Gear	5437	1	
19	Free Wheel Unit, Short	5438	1	
20	Lock-up Plate Assembly	3662	1	
21	Roller, positioning Brake Drum Plate in Centre Lock-up Drum	3665	2	
22	Snap Ring, securing Brake Drum Plate in centre Lock-up Drum	3654	1	
	Free Wheel Unit and Forward Brake Drum Assembly for Forward Gears	5436	1	
23	Free Wheel Unit, Medium	7530	1	
24	Forward Brake Drum	5433	1	
25	Snap Ring, internal, securing Free Wheel Unit	3667	1	
26	Spacer, behind Medium Free Wheel Unit	5711	1	
27	Drive Pin, retaining Spacer	3694	1	
28	Snap Ring, securing Spacer	3667	1	
29	Bearing, on Mainshaft, behind Free Wheel Unit	3672	1	
30	Snap Ring, on Mainshaft Bearing	3673	1	
31	Spacer, behind Mainshaft Bearing	3671	1	
32	Gear, on Mainshaft, for Parking Brake	3693	1	
33	Spacer, between Parking Gear and Bearing	3674	1	
34	Gear, on Mainshaft, for Governor Drive	3675	1	
35	Spacer, behind Governor Drive Gear	3676	1	
	•			
36	Universal Joint Companion Flange	C6867	1	
37	Washer for Flange	5439	1	
38	Nut, Self Locking, securing Companion Flange	5926	1	

AUTOMATIC TRANSMISSON VALVE BLOCK & SUMP







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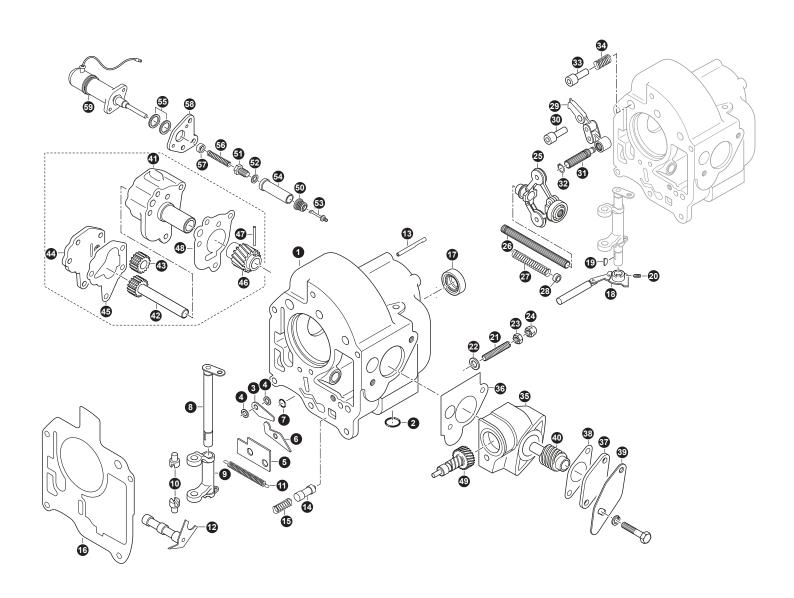




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No	Parts Description	Part No	Qty	Notes
	Valve Block Assembly, Complete	7366	1	
	Manifold Plate Assembly	6686	1	
1	Base Plate Assembly	6687	1	
2	Gasket, between Base Plate and Manifold Plate	6565	1	
	Relief Valve Body Assembly	6870	1	
3	Gasket, under Relief Valve Body	6564	1	
4	Ball, 3/8" diameter, for Relief Valve	5915	2	
	Body Assembly, for Converter Valve	7532	1	
5	Gasket, for Converter Valve Body	6566	1	
	Bolt, 1/4" x 2 3/8", and Lockwasher Assembly, for Assembly of Valve Block	6851	8	
	Bolt, 5/16" x 1 1/8", securing Valve Block to Transmission Case	6757	5	
	Bolt, $5/16" \times 17/8"$, securing Valve Block to Transmission Case	7804	2	
	Lockwasher, 5/16" external, on Bolts	6998	7	
6	Manifold Plate Assembly	6686	1	
7	Spring, Selector Valve Detent	3721	1	
8	Ball,1/4" diameter, for Selector Valve	5914	1	
9	Relief Valve Body Assembly	6870	1	
10	Retainer for Anti-Bump Valve Plug	6680	1	
11	Stop for Main Relief Valve	6868	1	
12	Retainer for Accumulator Spring	6682	1	
13	Retainer for Reverse Interlock Spring	3732	1	
14	Converter Valve Body Assembly	7532	1	
	Body only for Converter Valve	6777	1	
15	Converter Shuttle Valve, Direct	6754	1	
16	Converter Shuttle Valve, Reverse	6779	1	
17	Sleeve for Converter Shuttle Valve	6999	1	
18	Retainer for Shuttle Valve Sleeve	6681	1	
19	Oil Filter Assembly	6688	1	
20	Retainer for Oil Filter	6873	1	
	Screw and Lockwasher Assembly, securing Retainer	6977	1	
21	Oil Sump	5462	1	
22	Plug in Oil Sump Drain Hole	3737	1	
23	Washer, on Plug	3741	1	
24	Gasket, between Oil Sump and Transmission Case	3736	1	
	Bolt, $5/16$ " x $1/2$ ", securing Oil Sump to Transmission Case	6757	14	
	Lockwasher on Bolts	5908	14	

AUTOMATIC TRANSMISSON ENTENSION CASE









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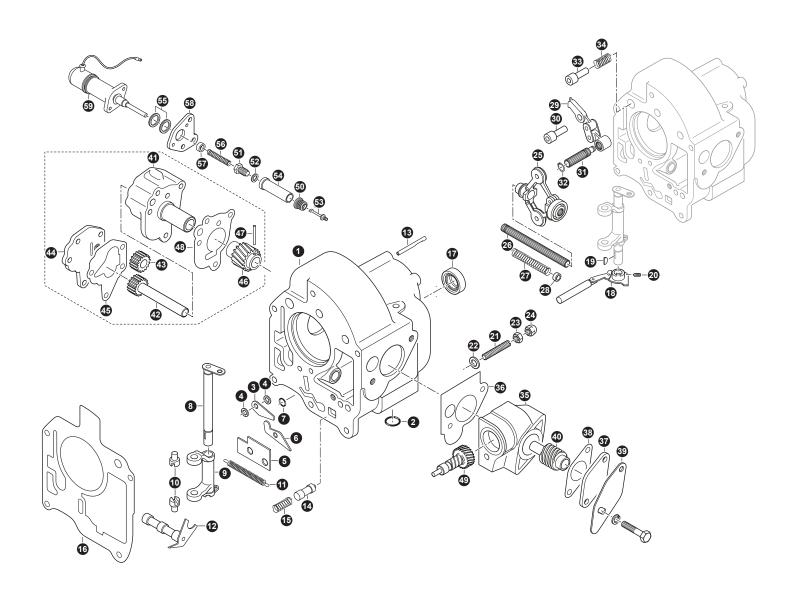






	Parts Description	Part No	Qty	Notes
	Extension Case Assembly, Complete	7401	1	
1	Extension Case Assembly	7371	1	
2	O' Ring, on Bush for Governor Adjusting Shaft	3625	1	
3	Pawl, Second Speed Drive	5469	1	
4	Washer, for Control Link and Pawl	3764	2	
5	Rocker Arm for Governor Control	3765	1	
	Washer, behind Rocker Arm	3767	1	
6	Stop for Governor	5688	1	
	Distance Piece behind Stop Plate	3768	1	
7	Spring, operating Governor Control Rocker Arm	3769	1	
8	Shaft and Lever Assembly for Governor Adjustment	3808	1	
9	Lever, Governor Adjusting	3770	1	
10	Finger for Governor Adjusting Lever	3772	2	
11	Return Spring for Governor Adjusting Lever	3771	1	
12	Valve and Fork Assembly for Governor Control	7339	1	
13	Detent Piston, for Governor Control Valve	3774	1	
	Screw, 1/4" x 5/8", and Lockwasher Assembly, securing Retaining Plate and Governor Fork	5699	1	
14	Plunger, in Extension, operating Accelerator Detent	3796	1	
15	Spring, tensioning Plunger	3797	1	
16	Gasket, between Extension and Transmission Case	3798	1	
17	Oil Seal at end of Extension Case	3762	1	
18	Detent Cam, Control Link and Plunger Assembly, operating Kick-Down Control	5715	1	
19	Key, Woodruff, 1/2" diameter x 1/16", positioning Control Shaft to Detent Cam	6798	1	
20	Screw, Set (Allen Head) No. 10x3/16", preventing withdrawal of Shaft from Cam	6889	1	
11	Return Spring for Detent Cam	3771	1	
21	Screw, Set, 1/4" x 1 1/4", for Kick-down Adjustment	3793	1	
22	Washer (Copper) on Setscrew	6752	1	
23	Nut, Stop, for Setscrew	3794	1	
24	Nut, Dome, for Setscrew	5954	1	
25	Governor Assembly	3787	1	
	Bearing, on Governor Shaft	3788	1	
	Washer (Fibre) on Governor Shaft	3782	1	
	Snap Ring, retaining Bearing and Washer on Shaft	3789	2	
26	Shaft, carrying Governor Assembly	3785	1	
27	Return Spring on Governor Shaft	5714	1	
28	Distance Piece on Governor Shaft, for rectification of Upshift Speeds (1/16" long)	C7843/1	A/R	1/16" long
		C7843/3	A/R	1/32" long
		C7843/2	A/R	3/32" long
29	Pawl and Toggle Assembly Operating Parking Device	3799	1	
30	Pivot Pin for Pawl	7535	1	
31	Shaft, supporting Parking Brake	7536	1	
32	Ring, retaining Shaft in Extension	3802	1	

AUTOMATIC TRANSMISSON ENTENSION CASE







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No	Parts Description	Part No	Qty	Notes
			,	
33	Interlock Piston Assembly For Parking Brake	3805	1	
34	Spring for Parking Brake Interlock Piston	3806	1	
35	Housing For Speedometer Drive Gear	3783	1	
36	Gasket, between Housing and Extension	3786	1	
37	Cover for Housing	3792	1	
38	Gasket, between Housing and Cover	3791	1	
39	Stop Plate, restricting Reverse Gear Operating Lever	C11915	1	
	Bolt, 5/16" x 2", and Lockwasher Assembly, securing Housing and Stop Plate	5696	2	
40	Speedometer Drive Gear	3784	1	
	Rear Pump Assembly	7180	1	
41	Body only for Rear Pump	C12644	1	
42	Driving Gear and Shaft Assembly	5690	1	
43	Idler Gear Assembly	5691	1	
44	Cover for Rear Pump	C12645	1	
45	Gasket, under Cover	3779	1	.002"
		3780	1	.003"
		3778	1	.005"
		3776	1	.006"
		3777	1	.008"
	Bolt, 1/4" x 3/4" and Lockwasher Assembly, securing Cover to Pump Body	5695	2	
46	Governor Driven Gear	5693	1	
47	Pin, securing Governor Driven Gear	6756	1	
48	Gasket between Rear Pump and Extension	C12755	1	
	Bolt, 5/16" x 2 1/4", and Lockwasher Assembly, securing Rear Pump to Extension	6775	3	
	Plug in Rear Pump Cover	7341	1	
	Bolt, securing Cover to Rear Pump	NB125/8D	2	
49	Speedometer Driven Gear	C6942	1	
50	Guide Tube And Bellows Assembly For Intermediate Speed Hold	C12652	1	
51	Ferrule at end of Guide Tube	C12633	1	
52	Washer behind Ferrule	C12634	1	
53	Connecting Pin for Guide Tube	C12635	1	
	Washer, Spring, behind Connecting Pin	AG102/X	1	
54	Outer Tube For Intermediate Speed Hold	C12637	1	
55	Seal For Outer Tube	C12640	3	
56	Spring Behind Guide Tube	C12638	1	
57	Seat for Spring	C12639	1	
58	Bracket, Mounting Solenoid For Intermediate Speed Hold	C12713	1	
59	Solenoid For Intermediate Speed Hold	C12740	1	
	Screw, Set, securing Solenoid	UFS319/3H	2	
	Washer, Spring, on Setscrew	AG102/X	2	
60	Locknut, for adjustment of Solenoid Plunger	UFN225/L	1	
	Bolt, for fixing of Solenoid Mounting Bracket and Rear Pump Cover	CB131/20D	1	
	Bolt (Countersunk Allen head) for fixing of Solenoid Mounting Bracket and Rear Pump Cover	C12753	1	
	J			

AUTOMATIC TRANSMISSON CONVERTER HOUSING

No Parts Description	Part No	Qty	Notes
(NOT ILLUSTRATED)			
Converter Housing	C12553	1	
Stud, in top of Housing, for fixing of Housing to Transmission Assembly	C6866	2	
Nut, securing Converter Housing to Transmission Assembly	NN543/L	4	
Washer, Shakeproof, under Nuts	C727	4	
Bolt, securing Converter Housing	NB137/32D	9	
Washer, Shakeproof, on Bolts	C726	9	
Stoneguard, over apertures in sides of Converter Housing	C7339	2	
Clip, securing Stoneguards	C7714	4	
Screw, Set, fixing Stoneguards	CS119/4D	4	
Washer, Plain, on Setscrews	AW102/T	4	
Washer, Shakeproof, on Setscrews	C723/A	4	
Converter Housing Support Bracket, RH	C4795	1	
Converter Housing Support Bracket, LH	C4796	1	
Bolt, securing Support Brackets	NB131/10D	4	
Nut, on Bolts	NN131/L	4	
Washer, Spring, under Nuts	FG105/X	4	
Bolt, securing Support Brackets	NB137/35D	6	
Nut, on Bolts	NN137/L	6	
Washer, Spring, under Nuts	FG106/X	6	
Cover at bottom of Converter Housing	C6863	1	
Screw, Set, securing Cover	CS125/4D	6	
Washer, Shakeproof, on Setscrews	C724	6	
Cover at front of Converter Housing	C6874	1	
Screw, Set, securing Cover	CS125/4D	4	
Washer, Shakeproof, on Setscrews	C724	4	
Driving Plate on Crankshaft for Attachment of Torque Converter	C10987	1	
Screw, Set, (Short) securing Torque Converter to Driving Plate	C13992	6	
Screw, Set, (Long) securing Torque Converter to Driving Plate	C16682	6	
Tab Washer, securing Setscrews	C13383	6	
Reinforcement Plate Adjacent To Driving Plate	C6861	1	
Dowel, positioning Driving and Reinforcement Plates to Crankshaft	C6862	2	
Screw, Set, securing Driving and Reinforcement Plates to Crankshaft	C6839	10	
Plate, locking Setscrews	C4810	1	
Bracket, for Throttle Switch, on Inlet Manifold Stud	C13268	1	Fitted from Chassis No. 824001 to 824741. 834001 to 835934
Bracket, for Throttle Switch, on Inlet Manifold Stud	C14665	1	Fitted to Chassis No. 824742 and subs. 835935 and subs.
Stud, on Inlet Manifold, for Mounting of Throttle Switch Bracket	C12473	1	
Nut, securing Throttle Switch Bracket	NN131/L	1	
Washer, Spring, under Nut	FG105/X	1	











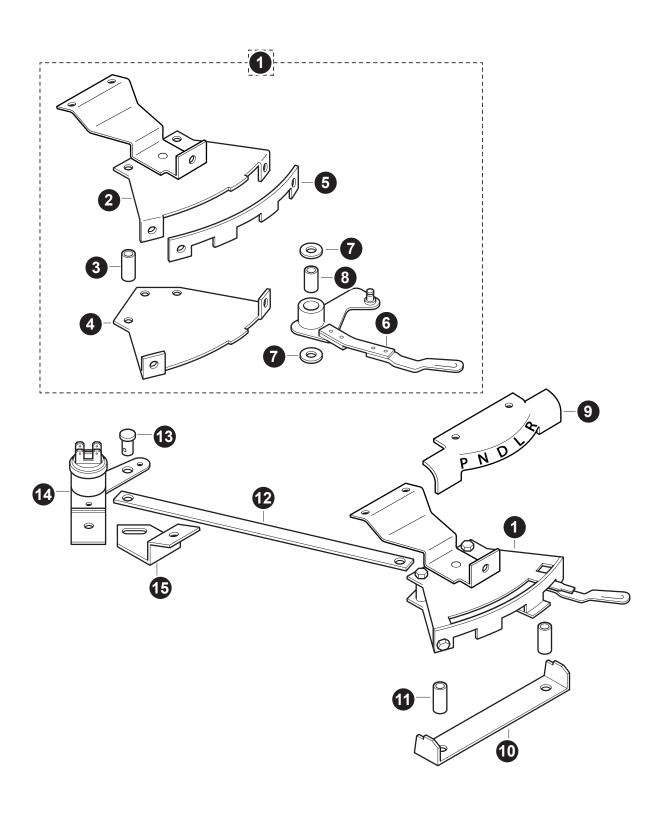


MOUNTING DETAILS AUTOMATIC TRANSMISSION

No Parts Description	Part No	Qty	Notes
Throttle Switch, for Anticreep Cut-Out	C6856	1	Fitted from Engine No. V.1001 to V.7246
Throttle Switch, for Anticreep Cut-Out	C15270	1	Fitted to Engine No. V.7247 and subs.
Nut, securing Throttle Switch to Bracket	NN119/L	2	
Washer, Plain, under Nuts	AW102/T	2	
Lever, on Connecting Rod, operating Throttle Switch	C14372	1	
Lever, Connecting Outrigger Shaft to Kick-Down Rod	C14387	1	

No Parts Description	Part No	Qty	N
(NOT ILLIGTRATED)			
NOT ILLUSTRATED)			
Front Engine Support Bracket, LH	C8783	1	
Front Engine Support Bracket, RH	C8784	1	
Screw, Set, securing Brackets to Cylinder Block	NS143/6D	6	
Washer, Shakeproof, on Setscrews	C727	6	
Front Engine Mountings	C4794	2	
Screw, Set, securing Front Engine Mountings to Engine Support Brackets	NS150/7D	2	
Washer, Plain, on Setscrews	FW108/T	2	
Washer, Shakeproof, on Setscrews	FG108/X	2	
Bolt, securing Front Engine Mountings to Engine Mounting Bracket Assembly	NB131/7D	4	
Washer, Spring, on Bolts	FG105/X	4	
Washer, Plain, on Bolts	FW105/T	4	
Nut, on Bolts	NN131/L	4	
Rear Engine Support Bracket, RH	C12950	1	
Rear Engine Support Bracket, LH	C12951	1	
Rear Engine Mountings	C4794	2	
Screw, Set, securing Rear Engine Mountings to Engine Support Brackets	NS150/7D	2	
Washer, Spring, on Setscrews	FG108/X	2	
Washer, Plain, under Spring Washers	FW108/T	2	
Bolt, securing Rear Engine Mounting to Engine Mounting Brackets	NB131/7D	4	
Washer, Plain, on Bolts	FW105/T	4	
Nut, on Bolts	NN131/L	4	
Washer, Shakeproof, under Nuts	C725	4	
Packing Plate, under Rear Engine Mountings	C4302	A/R	

AUTOMATIC TRANSMISSON CONTROLS







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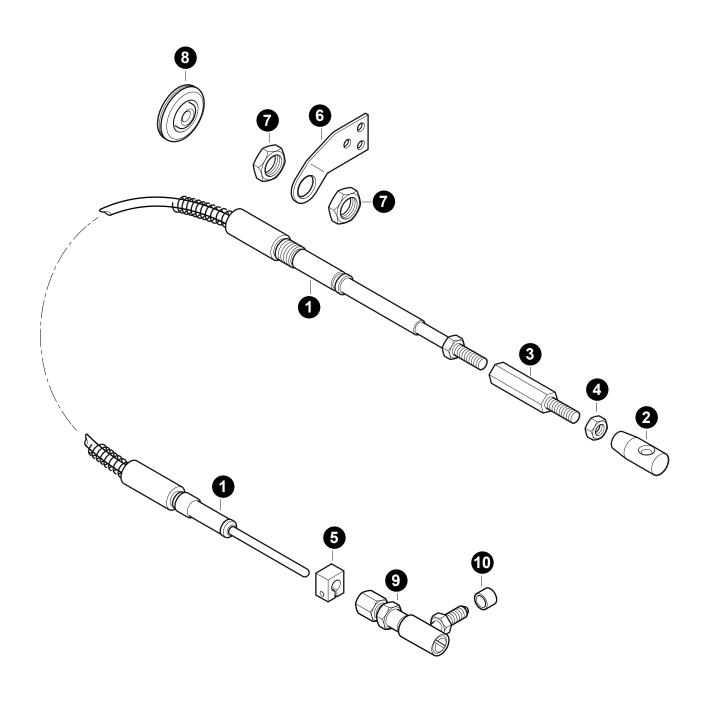


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No	Parts Description	Part No	Qty Note
1	Hand Control Assembly	C17586	1
2	Support Bracket Assembly, for mounting Hand Control to Body	C13463	1
3	Spacer, between Support Bracket and Lower Support Plate	C12761	2
4	Lower Support Plate	C12759	1
5	Selector Gate	C12765	1
	Bolt, securing Selector Gate to Support Bracket	UFB119/4R	2
	Washer, Shakeproof, on Bolts	C723/A	2
	Bolt, securing Lower Support Plate to Support Bracket	UFB125/8R	2
	Nut, on Bolts	UFN125/L	2
	Washer, Shakeproof, under Nuts	C724	2
6	Selector Lever Assembly	C13549	1
7	Washer (Tufnol) at each side of Selector Lever	C12764	2
8	Bearing Collar, for Selector Lever Pivot	C12760	1
	Bolt, for pivoting of Selector Lever	UFB125/12R	1
	Washer, Shakeproof, on Bolt	C724	1
	Screw, Set, securing Hand Control to Body	UFS125/5R	3
	Nut. on Setscrews	UFN125/L	3
	Washer, Shakeproof, under Nuts	C724	3
6	Selector Lever Assembly	C13549	1
J	Bearing in Selector Lever	C11862	1
	Ball Pin in Selector Lever	C12836	1
	Link Pin in Selector Lever	C12770	1
	Spring Leaf connecting Hand Lever to Operating Lever	C12771	1
	Hand Lever	C12771	1
	Rivet, securing Hand Lever and Spring Leaf	R102/6W	4
9	Selector Cover (P.N.D.L.R.) below Instrument Board	C13580	1
,	Screw, Self-Tapping, securing Selector Cover	BD540/3	2
10	Plate, Masking Hand Control	C13581	1
10	Screw, Self-Tapping, securing Masking Plate	BD711/17	2
11	Distance Tube, on Screws	C13647	2
12	Operating Lever from Hand Control to Switch	C13612	1 Fitted from Chassis No. 830001 to 831139. 824001 to 82458 834001 to 835718. 827001 to 827193. 837001 to 83762
		C14824	1 Fitted to Chassis No. 820001 & subs. 831140 & subs. 82458 & subs. 835719 & subs. 827194 & subs. 837628 & subs.
13	Clevis Pin, securing Operating Lever to Switch	J103/3.5S	1
	Split Pin, securing Operating Lever to Hand Control and Switch	L102/4U	2
	Washer, Plain, under Split Pins	AW102/T	2
14	Switch Assembly, for Starter Cut-Out and Reverse Light Operation	C13611	1
15	Bracket for mounting of Switch	C13602	Fitted from Chassis No. 830001 to 831139. 824001 to 82458 834001 to 835718. 827001 to 827193. 837001 to 83762
		C14582	1 Fitted to Chassis No. 820001 & subs. 831140 & subs. 82458 & subs. 835719 & subs. 827194 & subs. 837628 & subs.
	Screw, Set, securing Switch to Bracket	UFS119/3R	1
	Nut, on Setscrew	UFN119/L	1
	Washer, Shakeproof, under Nut	C723/A	1
	Screw, Set, securing Mounting Bracket to Dash	UFS125/3R	2
	Washer, Shakeproof, on Setscrews	C724	2

AUTOMATIC TRANSMISSON GEAR CONTROL CABLE







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No	Parts Description	Part No	Qty	Notes
1	Gear Control Cable	C12596	1	
2	End Fitting, for connection of Control Cable to Hand Control	C12587	1	
3	Extension, linking End Fitting with Control Cable	C13603	1	
4	Nut, locking Extension	UFN125/L	1	
5	Abutment Clamp, securing Gear Control Cable to Transmission Case	C12586	1	
	Bolt, through Clamp	UFB131/28R	1	
6	Bracket, for fixing of Cable to Scuttle	C12689	1	Fitted from Chassis No. 830001 to 831139. 824001 to 824584. 834001 to 835718. 827001 to 827193. 837001 to 837627.
		C14835	1	Fitted to Chassis No. 820001 & subs. 831140 & subs. 824585 & subs. 835719 & subs. 827194 & subs. 837628 & subs.
	Screw, Set, securing Bracket to Dash	UFS131/5R	2	Fitted from Chassis No. 830001 to 831139. 824001 to 824584. 834001 to 835718
		UFS125/5R	3	Fitted to Chassis No. 820001 & subs. 831140 & subs. 824585 & subs. 835719 & subs. 827194 & subs. 837628 & subs.
	Washer, Plain, on Setscrews	FW105/T	2	Fitted from Chassis No. 830001 to 831139. 824001 to 824584. 834001 to 835718. 827001 to 827193. 837001 to 837627.
	Washer, Shakeproof, on Setscrews	C724	3	Fitted to Chassis No. 820001 & subs. 831140 & subs. 824585 & subs. 835719 & subs. 827194 & subs. 837628 & subs.
	Nut, on Setscrews	UFN131/L	2	Fitted from Chassis No. 830001 to 831139. 824001 to 824584. 834001 to 835718. 827001 to 827193. 837001 to 837627.
	Washer, Shakeproof, under Nuts	C725	2	Fitted from Chassis No. 830001 to 831139. 824001 to 824584. 834001 to 835718. 827001 to 827193. 837001 to 837627.
7	Locknut, securing Cable to Bracket	C12690	2	
8	Grommet, in Scuttle, for Control Cable	C5574	1	
9	End Fitting for Connection of Gear Control Cable to Transmission Unit	C7083	1	
10	Bush, in Selector Lever on Transmission Unit	C7071	1	
	Nut, securing End Fitting to Selector Lever	UFN125/L	1	
	Washer, Shakeproof, under Nut	C724	1	



- 170 FRONT UPPER WISHBONE
- 172 FRONT LOWER WISHBONE
- 174 FRONT HUB & STUB AXLE
- 176 FRONT DAMPERS, ARB & TORSION BARS
- 180 REAR ROAD SPRINGS
- **182 REAR DAMPERS**
- 183 GAZ & KONI DAMPERS
- **183 POLYBUSH KITS & COMPONENTS**
- **184 RACK & PINION ASSEMBLY**
- **188 STEERING COLUMN**
- 192 STEERING WHEEL





STEERING RACK MOUNT

Polyurethane steering rack mounting, stiffer with improved durability.

C7799U

PART HIGHLIGHTS

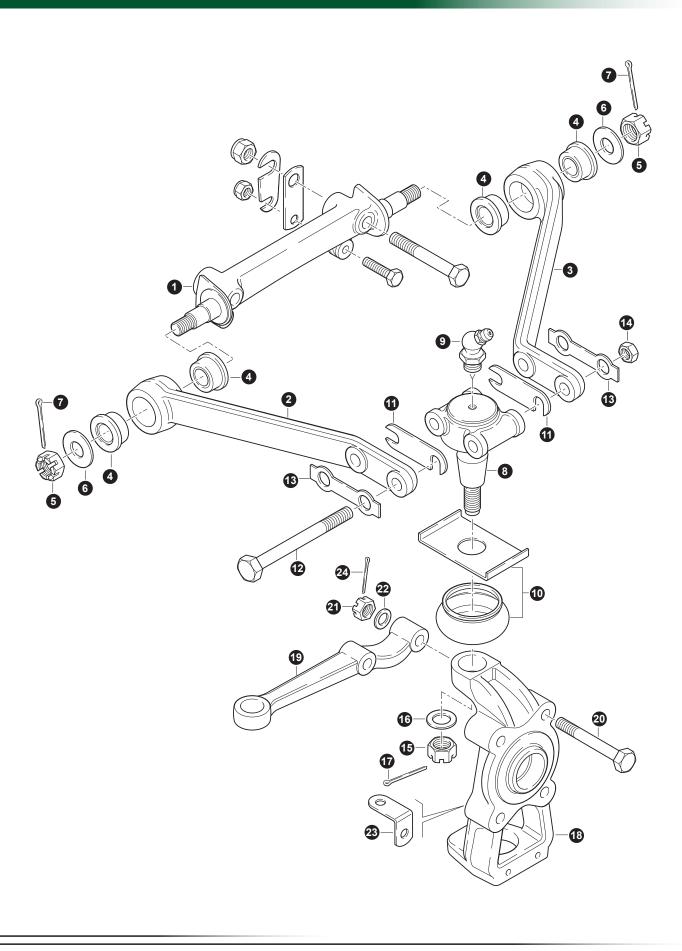


SEALED UPPER BALL JOINT

Fit and forget these OE sealed-for-life upper ball joints; a must.

CAC9938#

SUSPENSION FRONT UPPER WISHBONE

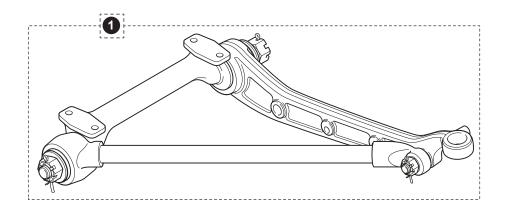


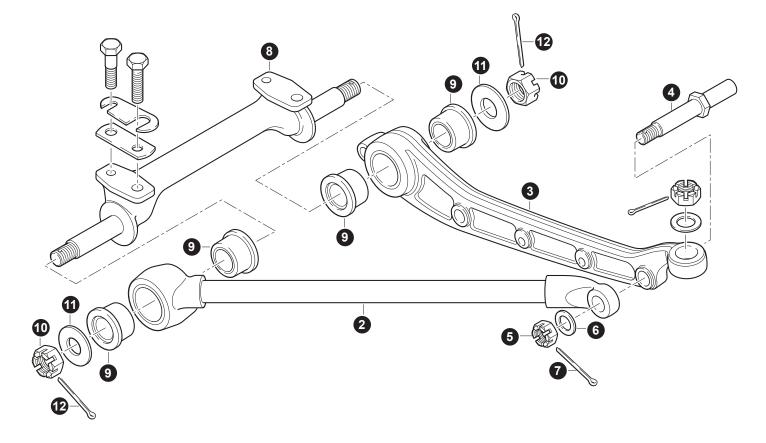
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STEERING & SUSPENSION

No	Parts Description	Part No	Qty	Notes
1	Shaft, supporting Upper Wishbone Levers	C8123	2	
2	Wishbone Lever, Upper Front	C4739	2	
3	Wishbone Lever, Upper Rear	C4733	2	
	Bush (Metalastik) at each side of "eye" in Wishbone			
4	Levers	C3003	8	
5	Nut, securing Upper Wishbone Levers to Shaft	C3010/1	4	
6	Washer, Special, under Nuts	C3193	4	
7	Pin, Split, securing Slotted Nuts	L104/10U	4	
8	Ball Joint Assembly, between Upper Wishbone Levers and Stub Axle Carriers	C7378	2	Fitted from Chassis No. 820001 to 820003. 830001 to 831967. 824001 to 824667. 834001 to 835881. 827001 to 827234. 837001 to 837830.
		C15890	2	Fitted to Chassis No. 820004 & subs. 831968 & subs. 824668 & subs. 835882 & subs. 827234 & subs. 837831 & subs.
9	Nipple, Grease, on Upper Ball Joints	C3362/1	2	
10	Seal, between Housing of Upper Ball Joints and Stub Axle Carriers	C3020	2	
11	Shim, between Upper Ball Joint and Wishbone Levers, for Wheel Castor Adjustment	C3169	A/R	
12	Bolt, securing Upper Ball Joints and Wishbone Levers	NB137/27D	4	
13	Lock-Plate, on Bolts	C3007	4	
14	Nut on Bolts	NN137/L	4	
15	Nut, securing Upper Ball Joints to Stub Axle Carrier	NN750/L	2	
16	Washer, Plain, under Nuts	FW108/T	2	
17	Pin, Split, securing Nuts	L104/10U	2	
18	Carrier for RH Stub Axle	C3009	1	
	Carrier for LH Stub Axle	C3606	1	
19	Steering Arm, RH	C8467	1	
	Steering Arm, LH	C8468	1	
20	Bolt, securing Steering Arms to Stub Axle Carrier	NB143/26D	4	
21	Nut, on Bolts	C3625	4	
22	Washer, under Nuts	C3004/4	4	
23	Bracket, on lower front Bolt, for RH Flexible Brake Hose	C13101	1	
	Bracket, on lower front Bolt, for LH Flexible Brake Hose	C13102	1	
24	Split Pin, retaining Nuts	L103/7U	8	
	Packing Piece, between Upper Wishbone Shaft and Chassis Frame, for adjustment of Wheel Camber	C9575	4	
	Shim, between Upper Wishbone Shaft and Chassis Frame, for adjustment of Wheel Camber (.064" thick)	C3166/1	A/R	
	Shim, between Upper Wishbone Shaft and Chassis Frame, for adjustment of Wheel Camber (.048" thick)	C3166/2	A/R	
	Shim, between Upper Wishbone Shaft and Chassis Frame, for adjustment of Wheel Camber (.036" thick)	C3166/3	A/R	
	Bolt, securing Upper Wishbone Shaft at top, to Chassis Frame	C8060	4	
	Nut, Self-Locking, on Bolts	C8150/9	4	
	Bolt, securing Upper Wishbone Shaft at bottom, to Chassis Frame	NB137/14D	4	
	Nut, Self-Locking, on Bolts	C8150/7	4	

SUSPENSION FRONT LOWER WISHBONE





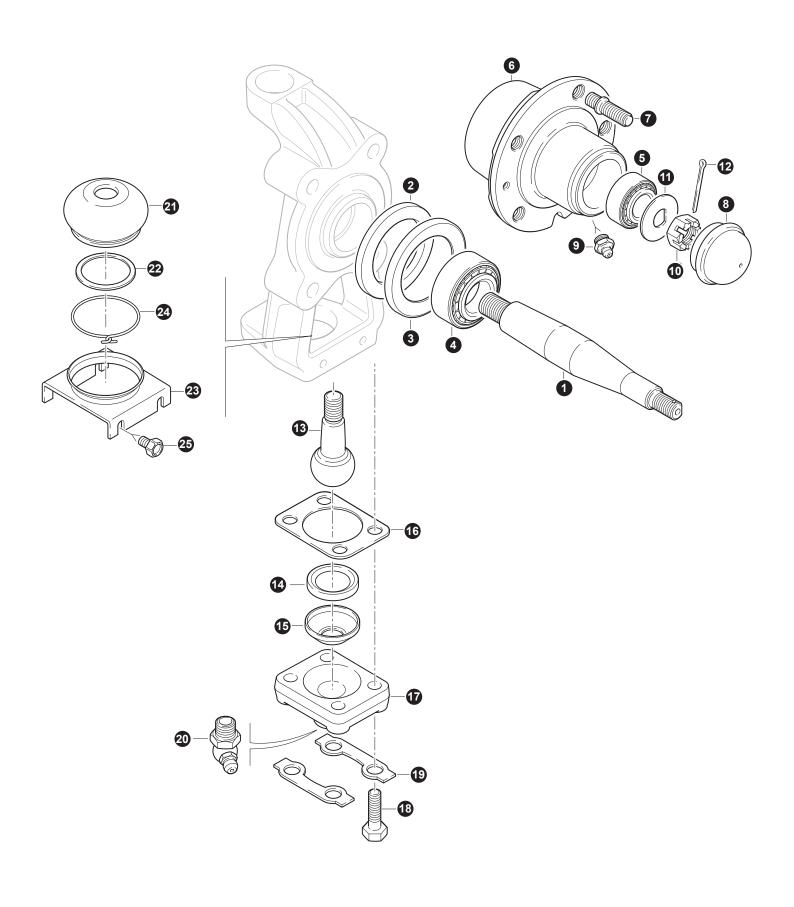
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STEERING & SUSPENSION

No	Parts Description	Part No	Qty	No
	·		•	
1	RH Lower Wishbone Assembly	C10182	1	
	LH Lower Wishbone Assembly	C10183	1	
2	Wishbone Lever, Lower Front	C3013	2	
3	Wishbone Lever, RH Lower Rear	C4804	1	
	Wishbone Lever, LH Lower Rear	C4805	1	
4	Pin, for fixing of Lower Wishbone Levers and Front Shock Absorbers	C3018	2	
5	Nut, securing Lower Wishbone Levers to Pins	NN756/L	2	
5	Washer, Special, under Nuts	C794	2	
7	Pin, Split, securing Nuts	L105/12U	4	
3	Shaft, supporting Lower Wishbone Levers	C3019	2	
7	Bush (Metalastik) in "eye" ends of Lower Wishbone Levers	C3021	8	
10	Nut, securing Lower Wishbone Levers to Shafts	C3010/2	4	
11	Washer, Special, under Nuts	C3114	4	
12	Pin, Split, securing Nuts	L104/10U	2	
	Bolt, securing Lower Wishbone Shaft to Chassis Frame	NB137/10D	4	
	Bolt, securing Lower Wishbone Shaft to Chassis Frame	C3653	4	
	Nut, Self-Locking, on Bolts	C8150/7	8	
13	Nut, securing Lower Rear Wishbone Levers to Lower Ball Pins	NN756/L	2	
14	Washer, Special, under Nuts	C794	2	
15	Pin, Split, securing Nuts	L104/10U	2	
	Bracket Assembly on Lower Wishbone Lever, for Bump Stop	C8286	2	
	Bolt, securing Brackets	NB131/14D	2	
	Spacer, on Bolts	C8287	2	
	Nut, on Bolts	NN131/L	2	
	Washer, Shakeproof, under Nuts	C725	2	

SUSPENSION FRONT HUB & STUB AXLE







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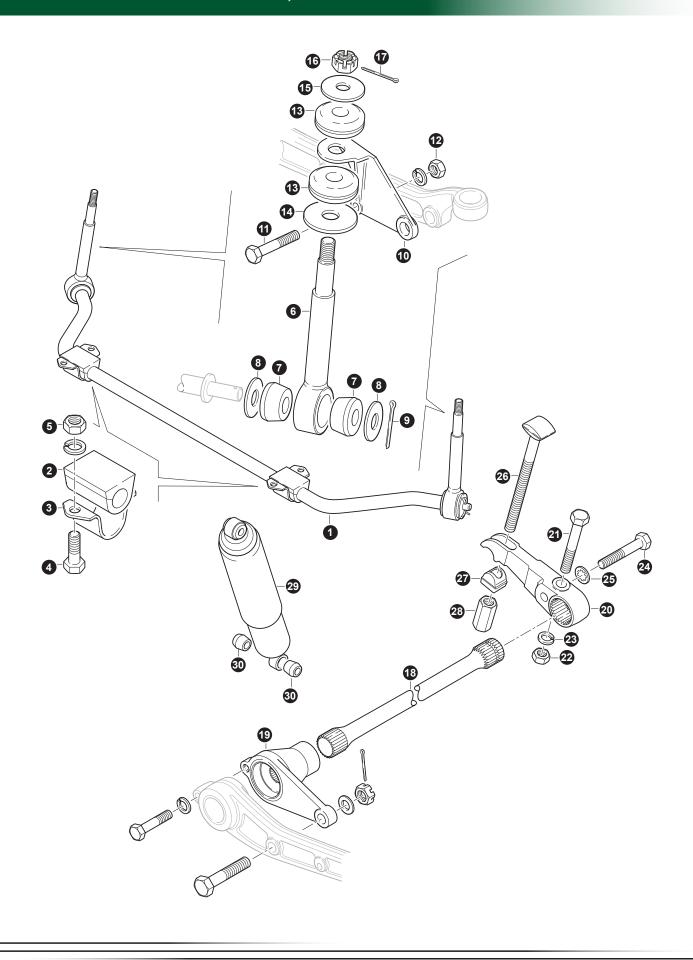




STEERING & SUSPENSION

No	Parts Description	Part No	Qty	Notes
1	Shaft, Stub Axle	C3008	2	
2	Grease Retainer (Felt) on Stub Axle Shafts	C615	2	
3	Plate, Cover, for Grease Retainers	C614	2	
4	Bearing, inner, for Hub	C3011	2	
5	Bearing, outer, for Hub	C3012	2	
6	Hub, Front (complete with Studs)	C12926	2	Required when Disc Road Wheel are Fitted
	Hub, RH Front	C12928	1	Required when Wire Spoke Road Wheels are Fitted
	Hub, LH Front	C12929	1	Required when Wire Spoke Road Wheels are Fitted
7	Stud, for Front Hubs	C13365	10	Required when Disc Road Wheel are Fitted
8	Cap, for Front Hubs	C3039	2	Required when Disc Road Wheel are Fitted
	Cap, for RH Front Hub	C1102	1	Required when Wire Spoke Road Wheels are Fitted
	Cap, for LH Front Hub	C1103	1	Required when Wire Spoke Road Wheels are Fitted
9	Nipple, Grease, in Front Hubs	C3044/1	2	Required when Disc Road Wheel are Fitted
		C3076/1	2	Required when Wire Spoke Road Wheels are Fitted
10	Nut, securing Hubs to Stub Axle Shafts	NN756/L	2	
11	D Washer under Nuts	C3400	2	
12	Pin, Split, securing Nuts	L104/10U	2	
	Nut, securing Stub Axle Shafts to Carriers	C8737/8	2	
	Washer, Special, under Nuts	C3114	2	
13	Ball-Pin at bottom of Stub Axle Carriers	C8324K*	2	
14	Spigot over Ball Pins	C3024	2	
15	Socket (Morganite) supporting Lower Ball Pins	C12557	2	
16	Shim, between bottom of Stub Axle Carriers and Caps	C3026/1	A/R	
17	Cap, containing Ball Socket	C3023	2	
18	Screw, Set, securing Caps to Stub Axle Carriers	NS137/9H	8	
19	Lock Plate for Setscrews	C3028	4	
20	Nipple, Grease, in Caps (Tec.NA.6674)	C3362/1	2	
21	Gaiter (Rubber) for Lower Ball Pins	C8325	2	
22	Retainer inside Gaiter	C8466	2	
23	Plate, securing Gaiter to Stub Axle Carrier	C8326	2	
24	Clip, retaining Gaiter on Plate	C8327	2	
25	Screw, Shakeproof, securing Retaining Plate to Stub Axle Carrier	C3818	8	

SUSPENSION FRONT DAMPERS, ANTI ROLL & TORSION BARS



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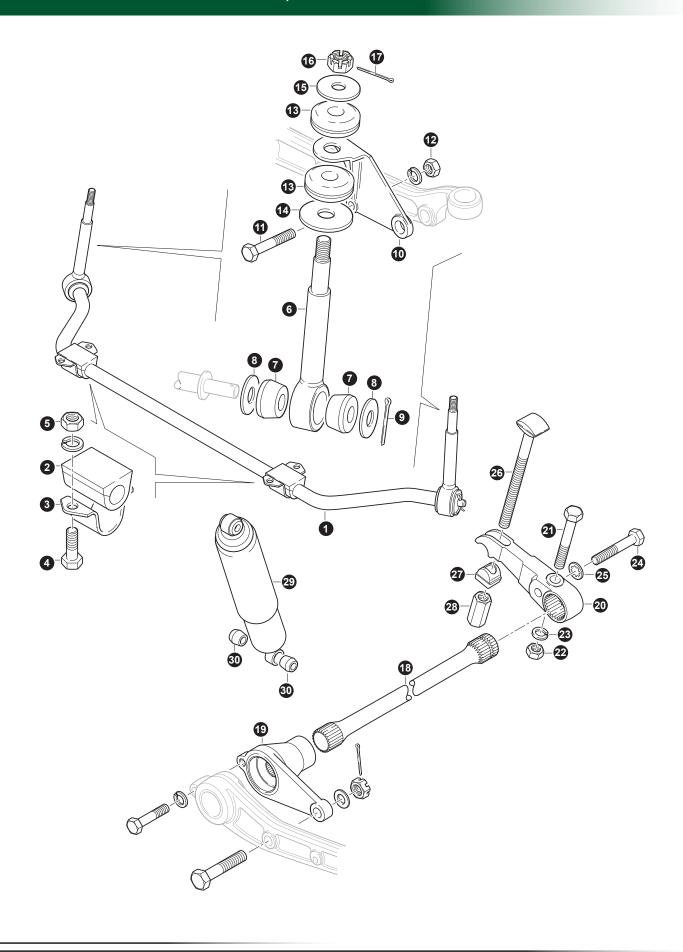




STEERING & SUSPENSION

No	Parts Description	Part No	Qty
1	Anti-Roll Bar	C7220	1
2	Bearing (Rubber) for Anti-Roll Bar	C4349	2
3	Bracket, holding Rubber Bearings	C3054	2
4	Bolt, securing Bearing Brackets to Chassis Frame	NB137/6D	4
5	Nut, on Bolts	NN137/L	4
	Washer, Spring, under Nuts	FG106/X	4
6	Link at each end of Anti-Roll Bar	C3049	2
7	Bush (Rubber) in "eye" end of Link	C3050	4
8	Washer, Special, behind Rubber Bushes	C3337	4
9	Pin, Split, securing Link on Anti-Roll Bar	L105/10U	2
	Bracket, Anchoring Link to RH Lower Rear Wishbone Lever	C3057	1
10	Bracket, Anchoring Link To LH Lower Rear Wishbone Lever	C3058	1
11	Bolt, securing Anchor Brackets to Lower Rear Wishbone Levers	NB137/16D	2
12	Nut, on Bolts	NN137/L	2
	Washer, Spring, under Nuts	FG106/X	2
13	Rubber Buffer At Top Of Link	C3053	4
14	Washer, Special, under Lower Buffer	C793	2
15	Washer, Special, at top of Upper Buffer	C3052	2
16	Nut, securing Links to Anchor Brackets	NN743/L	2
17	Pin, Split, securing Nuts	L103/8U	2
	RH Torsion Bar	C5719	1
18	LH Torsion Bar	C5720	1
19	Flange for front end of Torsion Bars	C3047	2
	Bolt, securing Flanges to Lower Rear Wishbone Levers	C3060	2
	Nut, on Bolts	NN756/L	2
	Washer, Special, under Nuts	C794	2
	Pin, Split, securing Nuts	L104/10U	2
	Screw, Set, securing Flanges to Lower Rear Wishbone Levers	NS137/14F	2
	Washer, Spring, on Setscrews	FG106/X	2
	Lever, for adjustment of Tension on RH Torsion Bar	C3461	1
20	Lever, for adjustment of Tension on LH Torsion Bar	C3462	1
21	Bolt, locking Adjusting Lever on rear end of Torsion Bars	NB137/19D	2
	Washer, on Locating Bolts	BD541/1	2
22	Nut, on Bolts	NN137/L	2
23	Washer, Spring, under Nuts	FG106/X	2
24	Bolt, clamping Adjusting Levers to Chassis Frame	NB131/13D	2
	Nut, on Clamp Bolts	NN137/L	2
25	Washer, Shakeproof, under Nuts	C726	2
26	Special Bolt for adjustment of Torsion Bars	C3096/1	2
_5	apasia. Soit for dajastinent of folsion bars	23070/1	_

SUSPENSION FRONT DAMPERS, ANTI ROLL & TORSION BARS





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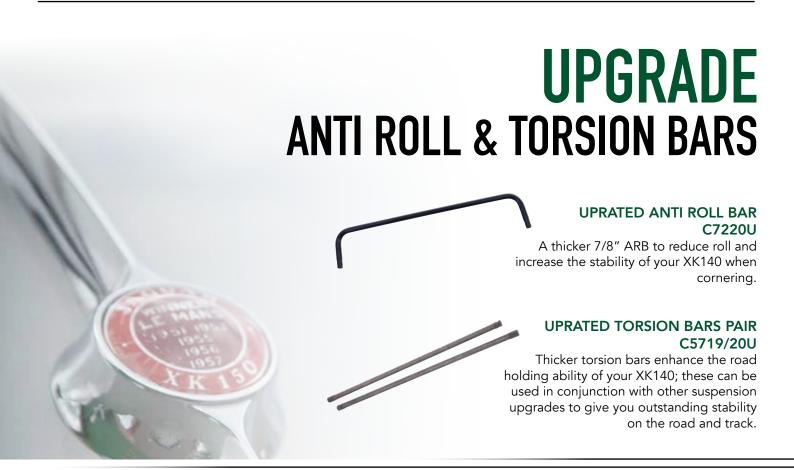




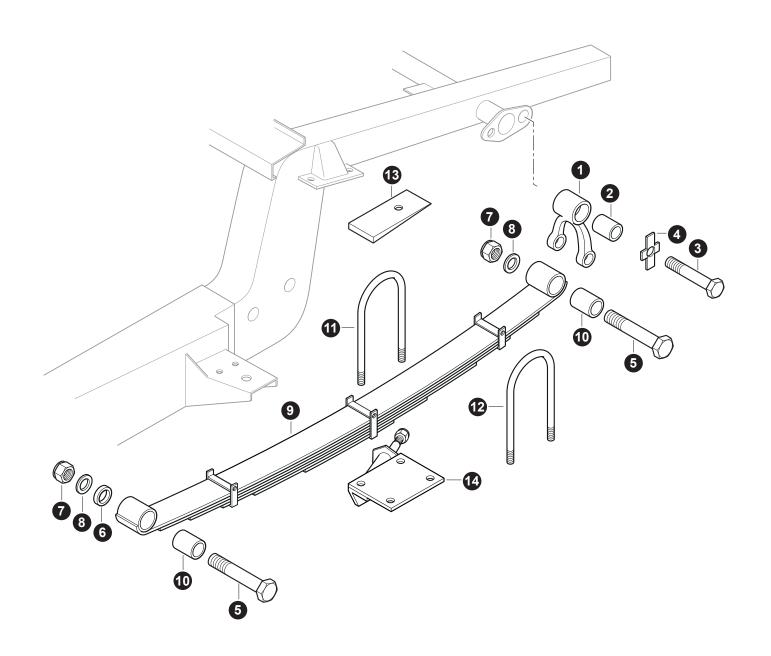
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STEERING & SUSPENSION

No	Parts Description	Part No	Qty	Notes
27	Trunnion, on Adjusting Bolts	C3098	2	
28	Nut, Special, on Adjusting Bolts	C3097	2	
29	Front Damper	C16001B	2	BOGE
		C16001KON	2	KONI
		C16001GAZ	2	GAZ
30	Rubber Bush, in eyes of Front Shock Absorbers	C3273	4	Standard
		C3273U	4	Polyurethane
	Washer, Plain, at each side of Bushes for bottom fixing of Front Shock Absorbers	FW110/T	4	
	Split Pin, retaining Front Shock Absorbers to Lower Rear Wishbone Pin	L104/10U	2	
	Bolt, securing Front Shock Absorbers to Suspension Bracket	C4891	2	
	Nut, on Bolts	NN443/L	2	
	Split Pin, securing Nuts	L103/7U	2	
	Bump Stop at bottom of Front Suspension Bracket	C3036	2	
	Bolt, securing Front Bump Stops	NB125/5D	4	
	Nut, on Bolts	NN125/L	2	
	Washer, Spring, on Bolts	FG104/X	4	



SUSPENSION REAR ROAD SPRINGS







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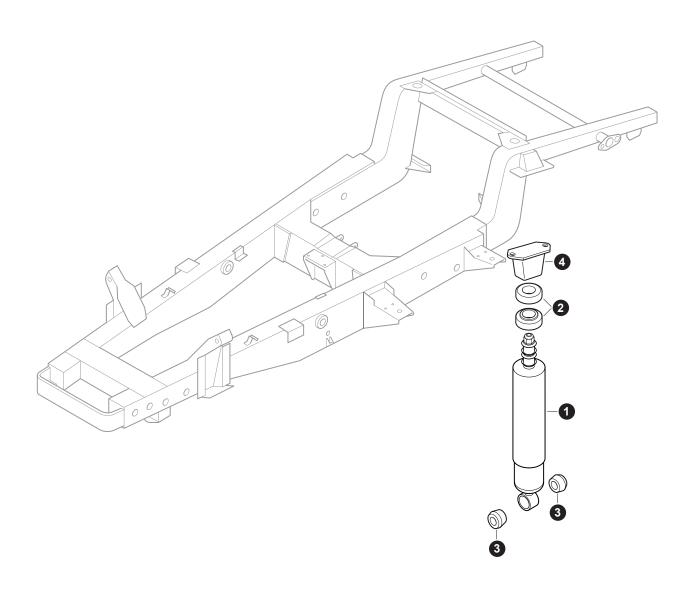


STEERING & SUSPENSION

No	Parts Description	Part No	Qty	Notes
1	Shackle For Suspension of Road Springs at Rear	C13861	2	
2	Bush only	C11821	2	
3	Bolt, securing Shackles to Frame	NB143/23F	2	
4	Tab Washer, locking Bolts	C3651	2	
5	Bolt, securing Road Springs to Shackles and Frame	NB143/28F	4	
6	Distance Piece, between front "eye" of Road Springs and Chassis Frame	C3670	2	
7	Nut, Self Locking, on Bolts	C3968/4	4	
8	Washer, Plain, under Nuts	FW107/T	4	
9	Rear Road Spring	C13006	2	Fitted from Chassis No. 830001 to 830959. 824001 to 824550. 834001 to 835670. 827001 to 827167. 837001 to 837572.
		C14476	2	Fitted to Chassis No. 820001 & subs. 830960 & subs. 824551 & subs. 835671 & subs. 827168 & subs. 837573 & subs.
10	Bush in "eyes" of Road Springs	C11821	4	
	Rubber Button, at ends of Spring Leaves	C12859	20	
	Nylon Interleaf, between Main and Second Leaves	C13109/2	2	Fitted to Chassis No. 820001 & subs. 830960 & subs. 824551 & subs. 835671 & subs. 827168 & subs. 837573 & subs.
	Clip, outer, clamping Springs	7707	4	
	Clip, inner, clamping Springs	7706	2	
	Rivet, securing Clips to Spring Leaves	7710	6	
	Bolt, through Clips	7702	6	
	Tube, on Bolts	7703	6	
	Centre Bolt (complete with Nut)	7701	2	
11	U Bolt (short) securing Road Springs to Rear Axle	C6676	2	
12	U Bolt (long) securing Road Springs to Rear Axle	C7752	2	
	Nut, securing "U" Bolts	NN150/L	8	
	Locknut, on "U" Bolts	NN250/L	8	
13	Taper Wedge (fibre) between Rear Road Spring and Pads on Axle	C3186	2	
	Spring Plate Assembly under RH Rear Road Spring	C7753	1	
14	Spring Plate Assembly under LH Rear Road Spring	C7754	1	

STEERING & SUSPENSION REAR DAMPERS

No	Parts Description	Part No	Qty	Notes
1	Rear Damper	C16558B	2	BOGE
		C16558KON	2	KONI
		C16558GAZ	2	GAZ
2	Rubber Buffers, at top of Shock Absorbers	C10647	4	
3	Rubber Bush (Conical) in eyes of Shock Absorbers	C3273	4	
	Split Pin, retaining Rear Shock Absorbers to Shaft on Road Spring Plate	L104/10U	2	
	Washer, Plain, behind Split Pins	FW110/T	2	
4	Rear Bump Stop	C3208	2	
	Bolt, securing Rear Bump Stops	NB131/5D	4	
	Nut, on Bolts	NN131/L	4	
	Washer, Spring, under Nuts	FG105/X	4	











ADJUSTABLE SHOCK ABSORBERS / DAMPERS

Designed specifically for the XK, these adjustable dampers are the perfect complement to your XK150. These can be easily raised/lowered to suit the characteristics of the car. The adjustable platform aids the torsion bars and adds superb handling ability to the XK150.





Polybush polyurethane bushes improve the ride of your car by providing sharper cornering, excellent noise dampening, controlled suspension movement and reduced body roll, with unrivalled durability.

The XK150 front suspension kit includes Anti Roll Bar D bushes, Anti Roll Bar link bushes, upper wishbone bushes and lower wishbone bushes.

C16633U



ARB MOUNTING BUSH

SU3005PB



SUSPENSION KIT

C3003U / C3021U



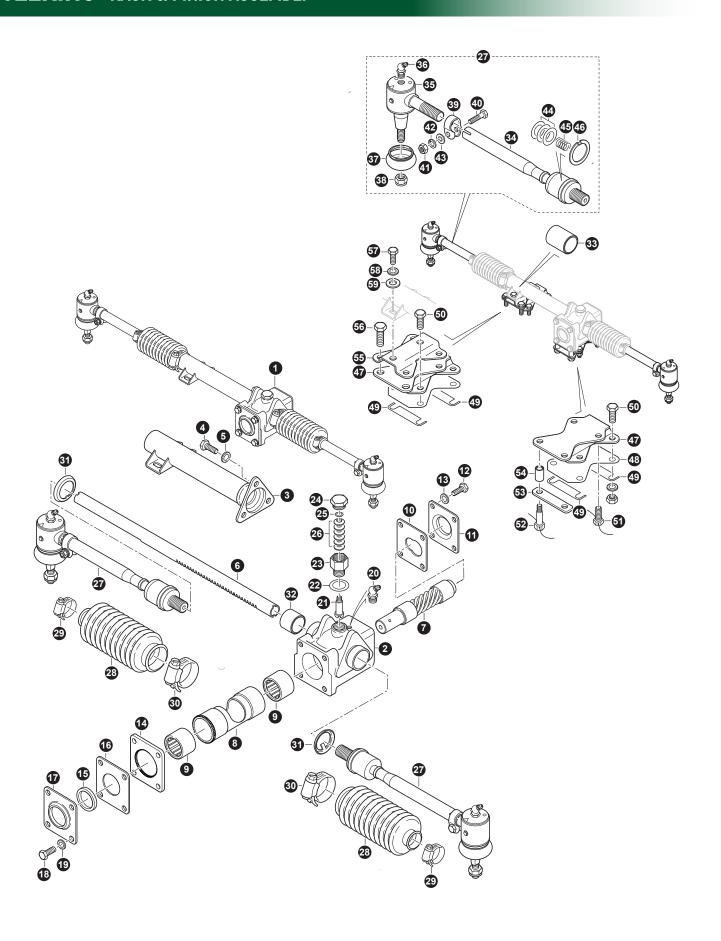
WISHBONE BUSHES

C3050U



ARM LINK BUSH

STEERING RACK & PINION ASSEMBLY



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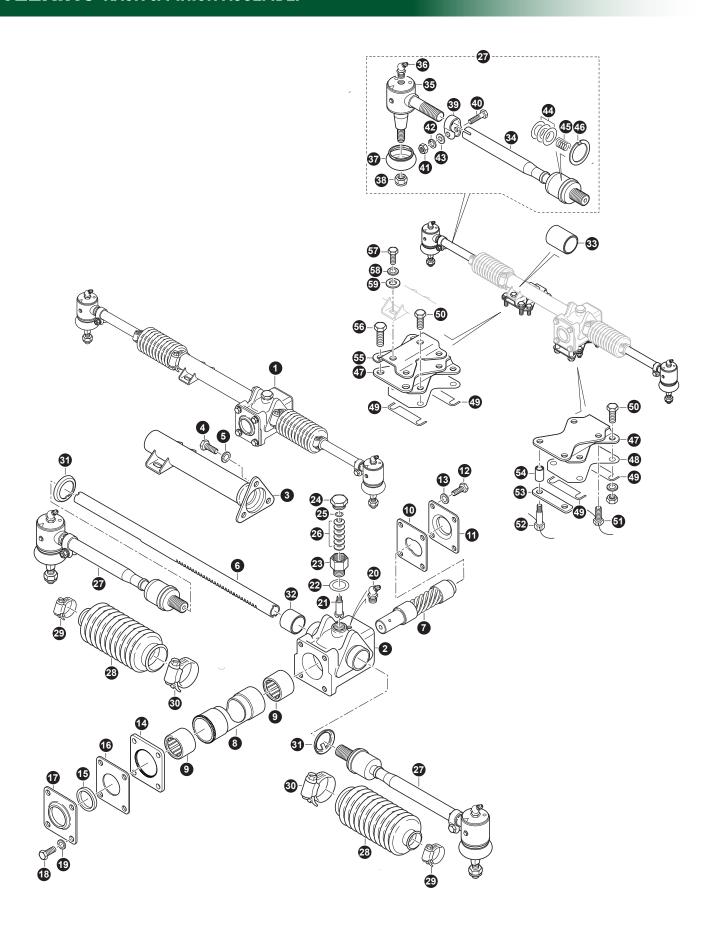
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STEERING & SUSPENSION

No	Parts Description	Part No	Qty	Notes
1	Rack and Pinion Assembly, Complete	C8469	1	RHD Cars Only
ı	Rack and Fillion Assembly, Complete	C8470	1	LHD Cars Only
2	Housing Assembly, for Pinion (Complete with Bushes)	C10626	1	RHD Cars Only
_	Trousing Assembly, for Finion (Complete with Busines)	C10627	1	LHD Cars Only
3	Tube Assembly, housing Rack	C7652	1	Erib Gais Grily
4	Screw, Set, securing Tube to Pinion Housing	NS131/5D	3	
5	Washer, Shakeproof, on Setscrews	C725	3	
6	Rack only	C7067	1	
7	Pinion only	C7606	1	
8	Eccentric Sleeve, in Pinion Housing, for adjustment of Mesh between Pinion and Rack	C7653	1	
9	Bearing, at each end of Pinion Housing	C7566	2	
10	Plate, at end of Pinion Housing, locating Bearing and Sleeve	C7060	1	
11	Cover, at end of Housing	C7061	1	
12	Screw, Set, securing End Cover	NS131/6D	4	
13	Washer, Shakeproof, on Setscrews	C725	4	
14	Flange, for adjustment of Eccentric Sleeve	C7654	1	
15	Oil Seal, behind Adjusting Flange	C7059	1	
16	Retainer, Inner, between Oil Seal and Adjusting Flange	C7655	1	
17	Retainer, Outer, behind Oil Seal	C7656	1	
18	Screw, Set, securing Retainers and Adjusting Flange to Pinion Housing	NS131/6D	4	
19	Washer, Shakeproof, on Setscrews	C725	4	
20	Grease Nipple, at top of Pinion Housing	C3362/1	1	
21	Plunger, at top of Pinion Housing, applying Friction to Rack	C14002	1	
22	Shim, under Screwed Support	C8477	A/R	
23	Screwed Support, for Plunger	C14001	1	
24	Cap securing Plunger and Spring in Pinion Housing	C14005	1	
25	Shim, under Cap for adjustment of Tension on Plunger	C14003	A/R	
26	Belleville Washer, on Plunger, below Cap	C14004	6	
27	Tie Rod Assembly, complete	C8321	2	
28	Bellows (Rubber), between Tie Rods and Pinion Housing	C6623	2	
29	Clip, securing Bellows to Tie Rods	C2905/2	2	
30	Clip, securing Bellows to Pinion Housing	C2905/4	2	
31	Tab Washer, locking Ball Joint at ends of Rack	C8053	2	
	Pinion Housing Assembly	C10626	1	RHD Cars Only
20		C10627	1	LHD Cars Only
32	Bush, in ends of Pinion Housing	C10628	2	
22	Tube Assembly, Housing Rack	C7652	1	
33	Bearing, in end of Rack Tube	C7103	1	
34	Tie Rod Assembly Ball Joint Assembly, at ends of Rack	C8321 C8322	2	
35	Ball Joint Assembly, at ends of Rack Ball Joint Assembly, at outer ends of Tie Rod Tube	C8323	2	
36	Grease Nipple, in Outer Ball Joint Assembly	C3362/1	2	
50	5. 5555 Papping in Outer Buildonic Assembly	23302/1	-	

STEERING RACK & PINION ASSEMBLY



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STEERING & SUSPENSION

No	Parts Description	Part No	Qty	Notes
37	Gaiter, protecting Outer Ball Joints	C3020	2	
38	Nut, Self-Locking, on Outer Ball Pins	C8150/9	2	
39	Clamp, retaining Outer Ball Joints in Tie Rod Tube	C3165	2	
40	Bolt, through Clamps	NB131/10D	2	
41	Nut, on Bolts	NN131/L	2	
42	Washer, Spring, under Nuts	FG105/X	2	
43	Washer, Plain, under Spring Washers	FW105/T	2	
34	Inner Ball Joint Assembly	C8322	2	
44	Shim, between Ball Cup and Screwed Socket	C7569	A/R	.004"
		C11723	A/R	.010"
45	Spring, behind Shims	C8472	2	
46	Tab Washer, securing Ball Housing	C10027	2	
47	Mounting For Rack And Pinion Assembly	C7799	2	
48	Shim, under Mounting (.048" thick)	C8024	A/R	
49	Shim, under Mounting (.048" thick)	C8249	A/R	
50	Screw, Set, securing Mountings to Frame	NS231/7D	8	
	Nut, on Setscrews	NN231/L	8	
	Washer, Shakeproof, under Nuts	C725	8	
51	Screw, Set, securing Pinion Housing to Mounting at front	C7834	2	
52	Bolt, securing Pinion Housing to Mounting at rear	C8021	2	
53	Bridge Piece, on Bolts	C8022	1	
54	Sleeve on Bolts	C8023	2	
55	Platform Assembly for support of Rack Tube	C7832	1	
56	Screw, Set, securing Platform to Mounting	NS231/5D	4	
	Washer, Shakeproof, on Setscrews	C725	4	
57	Screw, Set, securing Rack Tube to Platform	NS137/6D	2	
58	Washer, Shakeproof, on Setscrews	C726	2	
59	Washer, Plain, under Shakeproof Washers	FW106/T	2	

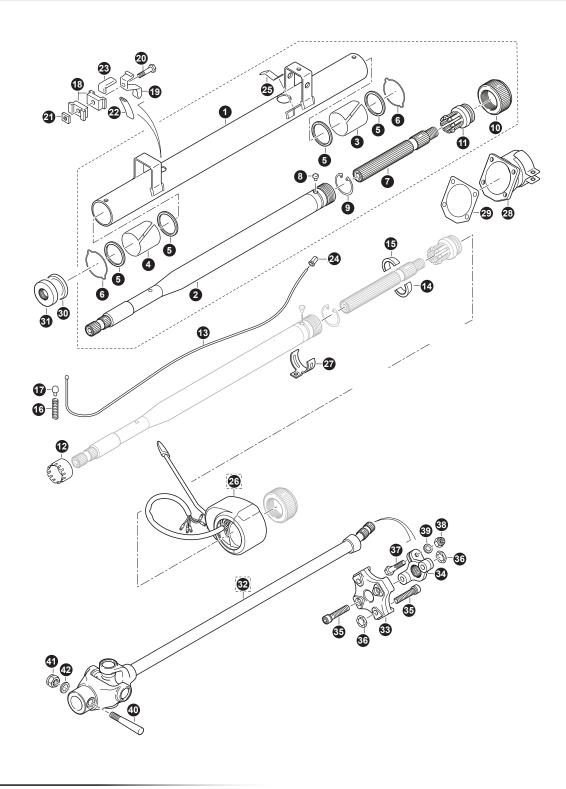


POWER STEERING CONVERSION SBS1480 (LHD) / SBS1490 (RHD)

Bring the ease of modern driving to your XK150 with a power steering conversion, making the troubles of low speed driving and tight manouvering a thing of the past!

STEERING STEERING COLUMN

No	Parts Description	Part No	Qty Notes
	Upper Steering Column Assembly	C12857	1 Fitted from Chassis No. 824001 to 824075. 834001 to 834599. 837001 to 837070.
		C13666	1 Fitted from Chassis No. 824076 to 824413. 834600 to 835547. 827001 to 827068. 837071 to 837414.
		C14682	Fitted to all OTS Models & to Chassis No. 824414 & subs. 835548 & subs. 827069 & subs. 837415 & subs.





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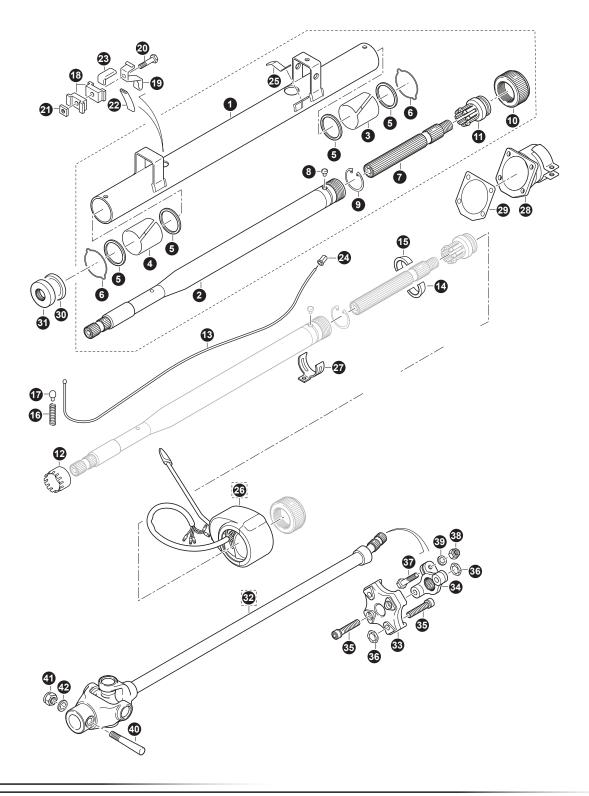


STEERING & SUSPENSION

No	Parts Description	Part No	Qty	Notes
				Fig. 16 - 61 - 1 1 - 004004 - 004440 - 004004
1	Outer Tube Assembly	C12852	1	Fitted from Chassis No. 824001 to 824413. 834001 to 835547. 827001 to 827068. 837001 to 837414.
	Outer Tube Assembly	C14070	1	Fitted to all OTS Models & to Chassis No. 824414 & subs. 835548 & subs. 827069 & subs. 837415 & subs.
2	Inner Column, Female	C12851	1	Fitted from Chassis No. 824001 to 824075. 834001 to 834599. 837001 to 837070.
	Inner Column, Female	C13641	1	Fitted from Chassis No. 824076 to 824413. 834600 to 83554. 827001 to 827068. 837071 to 837414.7
	Inner Column, Female	C14674	1	Fitted to all OTS Models & to Chassis No. 824414 & subs. 835548 & subs. 827069 & subs. 837415 & subs.
3	Felt Bearing, Upper	C10263	1	
4	Felt Bearing, Lower	C10264	1	
5	Washer, retaining Felt Bearings	C10790	4	
6	Spring Clip, retaining Washers	C10788	2	
7	Inner Column, Male	C8084	1	Fitted from Chassis No. 824001 to 824075. 834001 to 834599. 837001 to 837070.
		C13642	1	Fitted from Chassis No. 824076 to 824413. 834600 to 835547. 827001 to 827068. 837071 to 837414.
		C13642	1	Fitted to all OTS Models & to Chassis No. 824414 & subs. 835548 & subs. 827069 & subs. 837415 & subs.
8	Stop Button, in Male Inner Column	C8085	1	Fitted from Chassis No. 824001 to 824075. 834001 to 834599. 837001 to 837070.
		C13662	1	Fitted from Chassis No. 824076 to 824413. 834600 to 835547. 827001 to 827068. 837071 to 837414.
		C14675	1	Fitted to all OTS Models & to Chassis No. 824414 & subs. 835548 & subs. 827069 & subs. 837415 & subs.
9	Circlip, locking Stop Button	C10253	1	
10	Locknut, clamping Male Inner Column on Telescopic Device	C10257	1	Fitted from Chassis No. 824001 to 824075. 834001 to 834599. 837001 to 837070.
		C13639	1	Fitted from Chassis No. 824076 to 824413. 834600 to 835547. 827001 to 827068. 837071 to 837414.
		C13858	1	Fitted to all OTS Models & to Chassis No. 824414 & subs. 835548 & subs. 827069 & subs. 837415 & subs.
11	Split Collet, inside Locknut	C13638	1	Fitted from Chassis No. 824076 to 824413. 834600 to 83554. 827001 to 827068. 837071 & subs.
	Horn Slip Ring Assembly	C12823	1	
12	Slip Ring only	C10317	1	
13	Cable Assembly	C8153	1	
14	Rotor, bottom half	C10319	1	
15	Rotor, top half	C10320	1	
16	Spring, for Cable Tension	C8156	1	
17	Contact for Cable Assembly	C8761	1	
	Contact Assembly for Horn Slip Ring	C8157	1	
18	Contact Holder	C8158	2	
19	Contact	C8159	1	
20	Bolt, securing Contact to Holders	C8161	1	
21	Nut, on Bolt	C8160	1	
22	Sleeve, Insulating Contacts	C10650	1	
23	Insulating Strip protecting Contact from above	C13024	1	

STEERING & SUSPENSION STEERING COLUMN

No	Parts Description	Part No	Qty	Notes
24	Eyelet, connecting Cable to Horn Push	C12194	1	
25	Earth Contact For Operation of Horn	C11746	1	
	Screw, Set, securing Earth Contact to Bracket on Outer Tube	UCS313/3R	1	
	Nut, on Setscrew	UCN113/L	1	
	Washer, Shakeproof, under Nut	C721	1	



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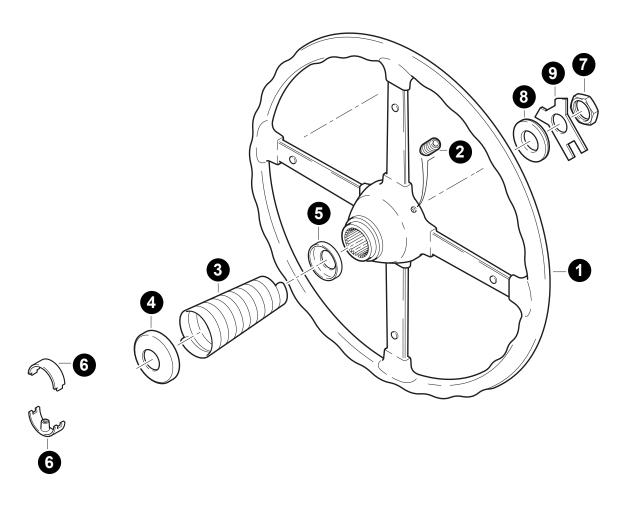


STEERING & SUSPENSION

No	Parts Description	Part No	Qty	Notes
				Final call OTC Maddle 9 to Charle No. 024444 9
26	Direction Indicator Control Assembly	C13958	1	Fitted to all OTS Models & to Chassis No. 824414 & subs. 835548 & subs. 827069 & subs. 837415 & subs.
	Cover Assembly (comprising Front and Rear Covers)	C14307	1	Fitted to all OTS Models & to Chassis No. 824414 & subs. 835548 & subs. 827069 & subs. 837415 & subs.
	Fixing Clip (with Screws, etc.)	7521	1	Fitted to all OTS Models & to Chassis No. 824414 & subs. 835548 & subs. 827069 & subs. 837415 & subs.
	Contact Set	7522	1	Fitted to all OTS Models & to Chassis No. 824414 & subs. 835548 & subs. 827069 & subs. 837415 & subs.
	Spring, centring Pawl	7523	1	Fitted to all OTS Models & to Chassis No. 824414 & subs. 835548 & subs. 827069 & subs. 837415 & subs.
27	Striker For Return of Direction Indicator Control to Neutral Position	C16120	1	Fitted to all OTS Models & to Chassis No. 824414 & subs. 835548 & subs. 827069 & subs. 837415 & subs.
	Screw, Set, securing Striker	C14007/1	2	Fitted to all OTS Models & to Chassis No. 824414 & subs. 835548 & subs. 827069 & subs. 837415 & subs.
	Washer, Shakeproof, on Setscrews	C723/A	2	Fitted to all OTS Models & to Chassis No. 824414 & subs. 835548 & subs. 827069 & subs. 837415 & subs.
	Washer, Plain, under Shakeproof Washers	C3377	2	Fitted to all OTS Models & to Chassis No. 824414 & subs. 835548 & subs. 827069 & subs. 837415 & subs.
28	Bracket Assembly, mounting Steering Column to Dash Front	C12975	1	RHD Cars Only
	Bracket Assembly, mounting Steering Column to Dash Front	C12979	1	LHD Cars Only
29	Rubber Seal between Mounting Bracket and Dash Front	C12982	1	RHD Cars Only
	Rubber Seal between Mounting Bracket and Dash Front	C12983	1	LHD Cars Only
30	End Cap at lower end of Steering Column Outer Tube	C11957	1	
31	Rubber Washer, under End Cap	C12858	1	
	Screw, Set, securing Mounting Bracket to Dash	NS125/5D	4	
	Washer, Plain, on Setscrews	FW104/T	4	
	Nut, on Setscrews	NN125/L	4	
	Washer, Shakeproof, under Nuts	C724	4	
	Screw, Set, clamping Mounting Bracket	NS131/5D	1	
	Nut, on Setscrew	NN131/L	1	
	Washer, Shakeproof, under Nut	C725	1	
	Bolt, securing Steering Column to Dash, upper	NB131/15D	1	
	Distance Tube, on Bolt	C12974	1	
	Washer, Plain, on Bolt	FW105/T	1	
	Nut, on Bolt	NN131/L	1	
	Washer, Shakeproof, under Nut	C725	1	
32	Lower Steering Column Assembly	C12985	1	
	End Yoke for Universal Joint	8379	1	
	Journal Assembly, for Universal Joint	5426	1	
33	Coupling For Lower Steering Column	150696	1	
34	Upper Jaw For Lower Steering Column	C10837	1	
35	Cap Screw, securing Coupling to Lower Steering Column and Upper Jaw	C10838	4	
36	Lockwasher (Palnut) on Cap Screws	C11820/3	4	
37	Bolt, securing Upper Jaw to Upper Steering Column	UFB131/13R	1	
38	Nut, on Bolt	UFN131/L	1	
39	Washer, Shakeproof, under Nut	C724	1	
40	Taper Pin, securing Lower Jaw to Pinion Shaft	C6330	1	
41	Nut, on Taper Pin	NN125/L	1	
42	Washer, Shakeproof, under Nut	C725	1	

STEERING STEERING WHEEL

No	Parts Description	Part No	Qty	Notes
1	Steering Wheel	C7842	1	
2	Grub Screw in Hub of Steering Wheel	C1037	4	
3	Dust Cover (Telescopic) between Locknut and bottom of Steering Wheel	C1024	1	
4	Cup (Large) at bottom of Telescopic Dust Cover	C3366	1	
5	Cup (Small) at top of Telescopic Dust Cover	C8576	1	
6	Split Cone on Male Inner Column for seating of Steering Wheel	C7878	2 halves	
7	Nut, securing Steering Wheel to Male Inner Column	C7879	1	
8	Washer, under Nut	C9017	1	
9	Tab Washer, locking Nut	C11520	1	
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STEERING & SUSPENSION



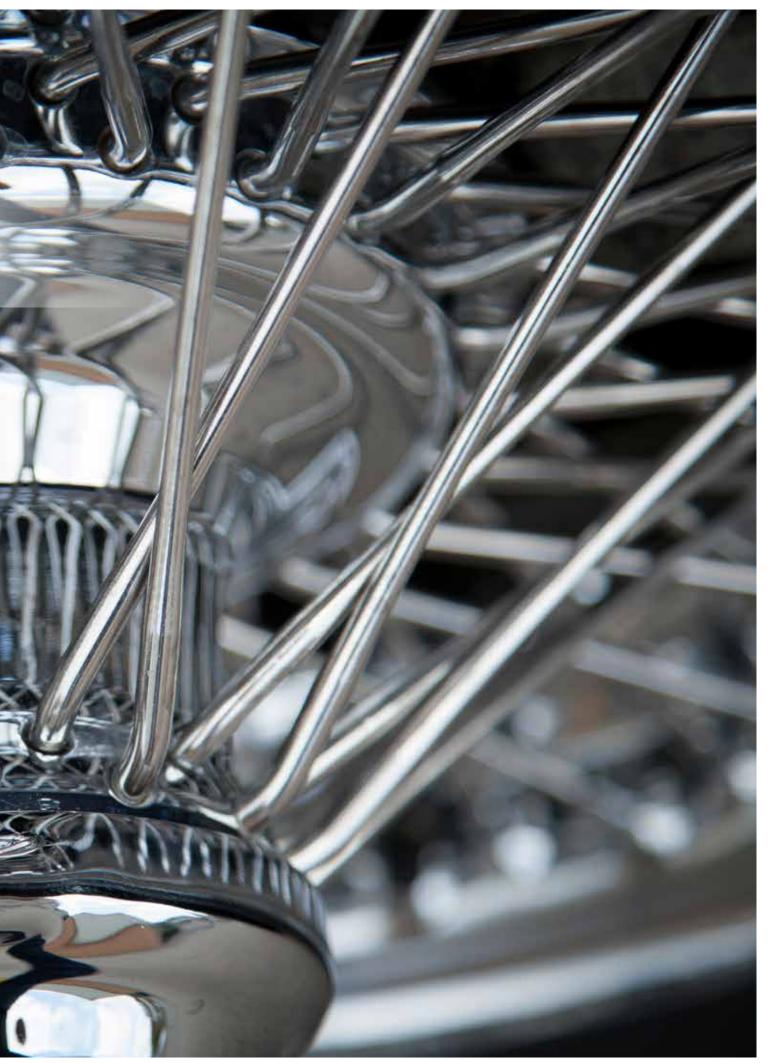
MOTA LITA STEERING WHEEL & BOSS



PARTS & ACCESSORIES

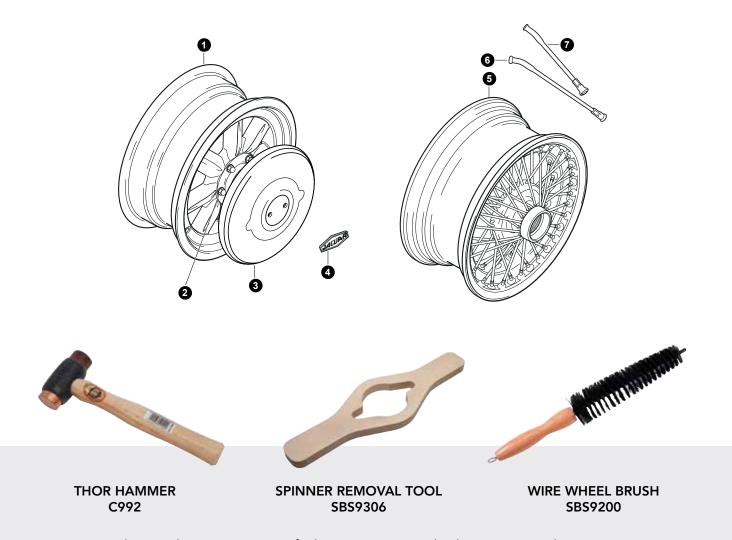
CLASSIC & MODERN JAGUARS





ROAD WHEELS

No	Parts Description	Part No	Qty	Notes
1	Disc Road Wheel	C6749	5	
2	Nut, securing Disc Wheels to Hubs	C3041	20	
3	Nave Plate for Disc Road Wheels	C3243	4	
4	Jaguar Badge for Nave Plate	C3367	4	
	Nut (Brass) securing Badges to Nave Plates	AN104/K	8	
	Washer, Shakeproof, under Nuts	C736	8	
5	Wire Spoke Road Wheel (72 Spoke)	XKB72-165	4	
	Wire Spoke Road Wheel (72 Spoke)	XKB72-166	4	
	Wire Spoke Road Wheel (60 Spoke)	D456	5	
6	Long Spoke	7942	100	
7	Short Spoke	7944	200	
	Nipple, for Spokes	C37427	300	
	Rim-Bellisher	C8385	4	
	Rim-Bellisher	C8385	4	



These tools are great options for keeping your wire wheels in tip top condition.















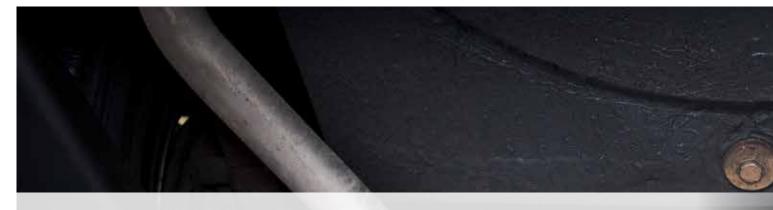
Dayton Wire Wheels are made by skilled craftsmen in the USA, and come with a comprehensive manufacturer's warranty.

The stainless steel spokes cannot rust, providing twice the fatigue resistance of the chrome plated equivalent. The spokes are also swaged, which gives them a smooth brilliant finish and provides an even distribution of stress. They are thicker at the hub and tapered to the rim. The centre locating hole is precisely machined to each vehicle's original wheel specification, allowing smooth running.

The individual parts are expertly polished, including both sides of the rims. Each wheel is hand-tightened and gauged for concentricity. Spokes are pre-loaded with even tension for durability and precise wheel alignment.

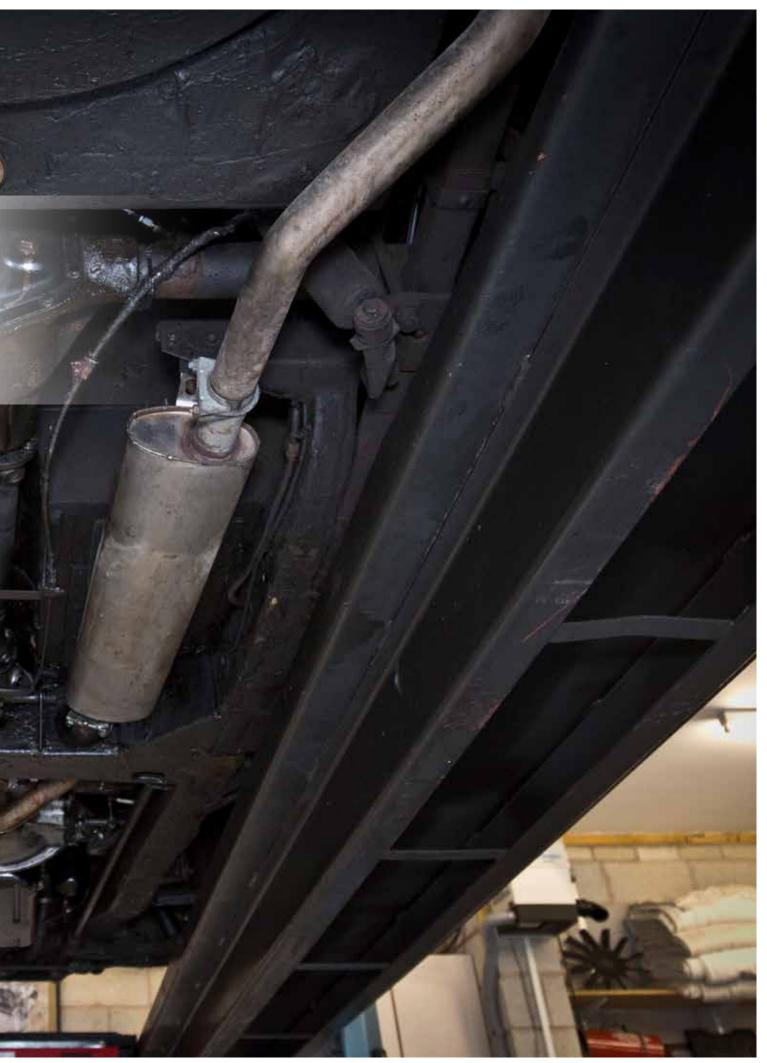
Periodic retrueing and retightening are not required.





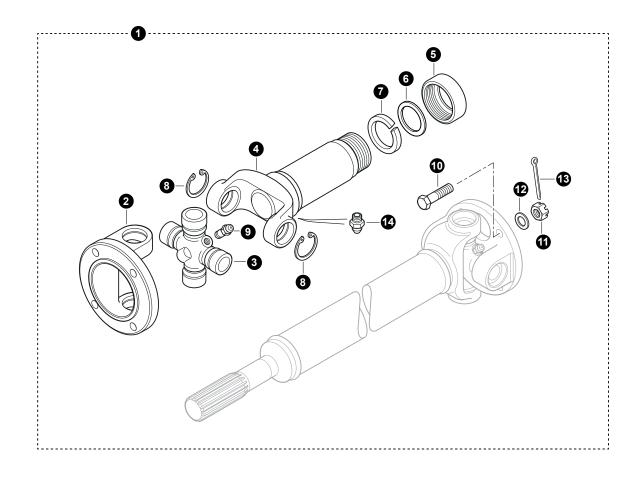
PROPSHAFT & REAR AXLE





PROPSHAFT PROPSHAFT MANUAL

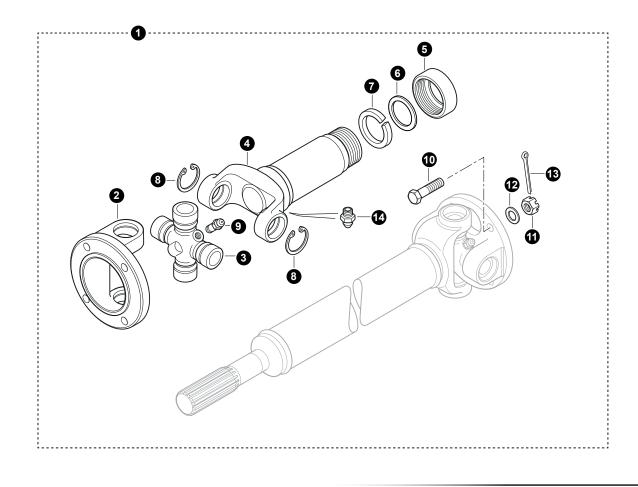
No	Parts Description	Part No	Qty	Notes
1	Propshaft, Complete	C7522	1	
2	Flange Yoke	12	2	
3	Journal Assembly, connecting Yokes to Propeller Shaft	46	2	
4	Sleeve Yoke	13	1	
5	Dust Cap	26	1	
6	Washer (Steel) in Dust Cap	27	1	
7	Washer (Cork) in Dust Cap	28	1	
	Journal Assembly, connecting Flange Yokes to Propshaft	46	2	
	Journal only	14	2	
	Gasket, for journals	29	8	
	Retainer, for Gaskets	21	8	
	Needle Bearing Assembly	18	8	
8	Circlip, retaining Bearings	19	8	
9	Grease Nipple, on Journals	248	2	
10	Bolt, securing Propeller Shaft to Rear Axle and Gearbox Flanges	C3308	8	
11	Nut, on Bolts	NN737/L	8	
12	Washer, on Bolts	C787	16	
13	Split Pin, securing Nuts	L102.5/8U	8	
14	Grease Nipple, on Sleeve Yoke	C3044/1	1	



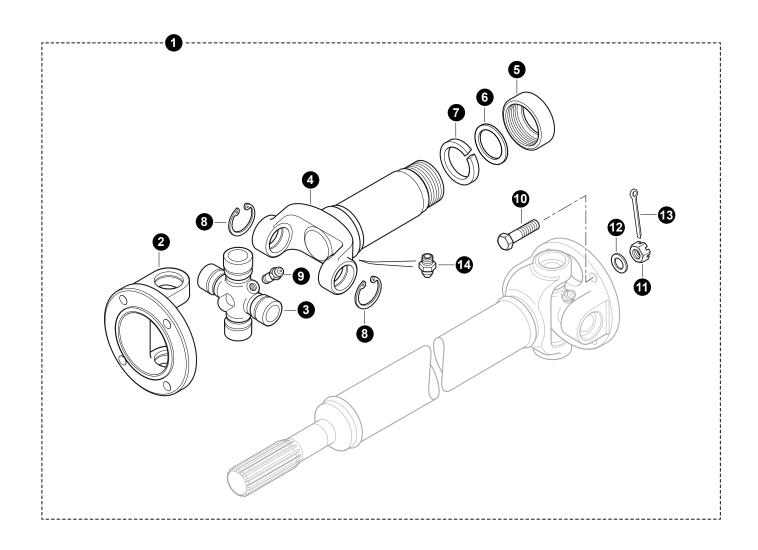


PROPSHAFT AUTO PROPSHAFT & REAR AXLE

No	Parts Description	Part No	Qty	No
1	December Consider	C0022	4	
1	Propshaft, Complete	C8833	1	
2	Flange Yoke	12	2	
3	Journal Assembly, connecting Yokes to Propeller Shaft	46	2	
4	Sleeve Yoke	13	1	
5	Dust Cap	26	1	
6	Washer (Cork) in Dust Cap	28	1	
7	Washer (Steel) in Dust Cap	27	1	
	Journal Assembly, connecting Flange Yokes to Propeller Shaft	46	2	
	Journal only	14	2	
	Gasket, for Journals	29	8	
	Retainer, for Gaskets	21	8	
	Needle Bearing Assembly	18	8	
8	Circlip, retaining Bearings	19	8	
9	Grease Nipple, on Journals	248	2	
10	Bolt, securing Propeller Shaft to Rear Axle and Transmission Unit Flanges	C3308	8	
11	Nut, on Bolts	NN737/L	8	
12	Washer, on Bolts	C787	16	
13	Split Pin, securing Nuts	L102.5/8U	8	
14	Grease Nipple, on Sleeve Yoke	C3044/1	1	



PROPSHAFT PROPSHAFT OVERDRIVE



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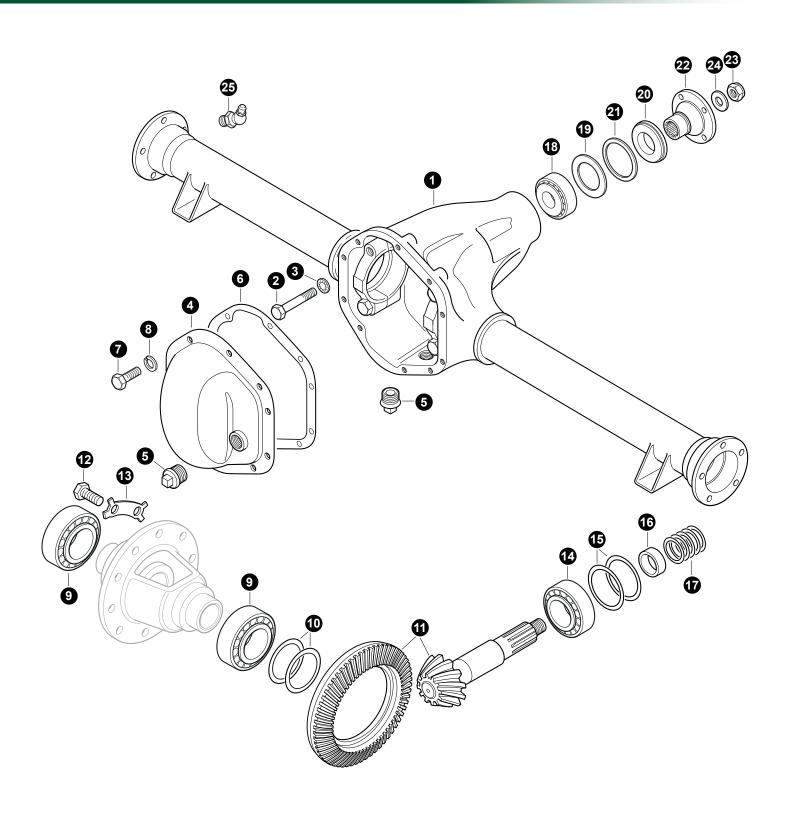


PROPSHAFT & REAR AXLE

No	Parts Description	Part No	Qty	Notes
1	Propshaft, Complete	C8259	1	
2	Flange Yoke	12	2	
3	Journal Assembly, connecting Yokes to Propeller Shaft	46	2	
4	Sleeve Yoke	13	1	
5	Dust Cap	26	1	
6	Washer (Steel) in Dust Cap	27	1	
7	Washer (Cork) in Dust Cap	28	1	
	Journal Assembly, connecting Flange Yokes to Propeller Shaft	46	2	
	Journal only	14	2	
	Gasket, for Journals	29	8	
	Retainer, for Gaskets	21	8	
	Needle Bearing Assembly	18	8	
8	Circlip, retaining Bearings	19	8	
9	Grease Nipple, on Journals	248	2	
10	Bolt, securing Propeller Shaft to Rear Axle and Overdrive Unit Flanges	C3308	8	
11	Nut, on Bolts	NN737/L	8	
12	Washer, on Bolts	C787	16	
13	Split Pin, securing Nuts	L102.5/8U	8	
14	Grease Nipple, on Sleeve Yoke	C3044/1	1	



REAR AXLE REAR AXLE NON POWR LOK



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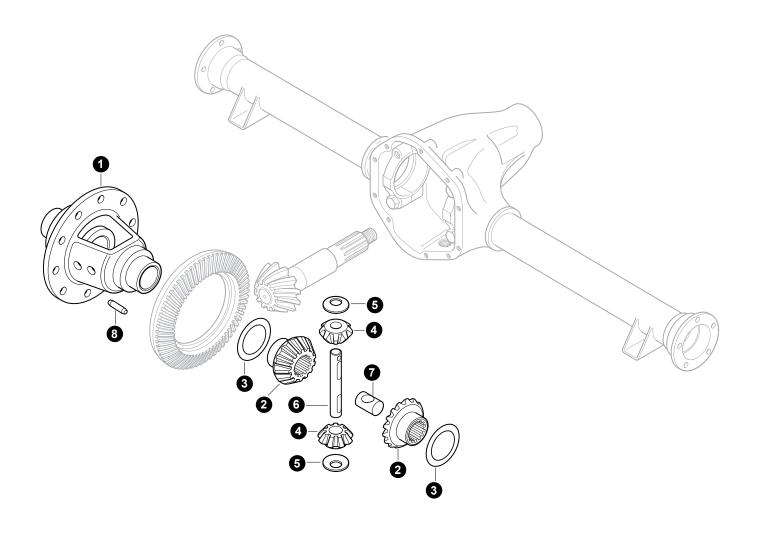
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PROPSHAFT & REAR AXLE

No	Parts Description	Part No	Qty	Notes
	Rear Axle, Complete			
	Non-Overdrive	C12997	1	3.31:1 Ratio
		C12996	1	3.54:1 Ratio
		C12998	1	4.27:1 Ratio
	Overdrive	C12999	1	4.09:1 Ratio
1	Carrier and Tube Assembly	7014	1	
2	Screw, Set, securing Differential Bearing Caps	74	4	
3	Washer, Shakeproof, on Setscrews	C728	4	
4	Cover for Carrier	3930	1	
5	Plug, for Filler and Drain Apertures	3823	2	
6	Gasket, for Cover	3931	1	
7	Screw, Set, securing Cover	CS131/5D	10	
8	Lockwasher on Setscrews	47	10	
	Differential Case Assembly	6311	1	3.31:1 & 3.54:1 Ratio
	Differential Case Assembly	6312	1	4.09:1 & 4.27:1 Ratio
9	Roller Bearing, on Differential Case,	3845	2	
10	Shim, adjusting Differential	3935	A/R	.003"
	Shim, adjusting Differential	3936	A/R	.005"
	Shim, adjusting Differential	3937	A/R	.010"
	Shim, adjusting Differential	3938	A/R	.030"
11	Crown Wheel and Pinion			
	Non-Overdrive	6304	1	3.31:1 Ratio
		6305	1	3.54:1 Ratio
		6309	1	4.27:1 Ratio
	Overdrive	6308	1	4.09:1 Ratio
12	Screw, Set, securing Crown Wheel to Differential Case	6301	10	
13	Lock Strap, securing Crown Wheel Setscrews	6316	5	
14	Roller Bearing, at inner end of Pinion	3844	1	
15	Shim, inner, adjusting Pinion	3860	A/R	.003"
	Shim, inner, adjusting Pinion	3861	A/R	.005"
	Shim, inner, adjusting Pinion	3862	A/R	.010"
16	Distance Washer, behind outer Pinion Shim	8029	1	
17	Shim, outer, adjusting Pinion	3856	A/R	.003"
	Shim, outer, adjusting Pinion	3857	A/R	.005"
	Shim, outer, adjusting Pinion	3858	A/R	.010"
	Shim, outer, adjusting Pinion	3859	A/R	.030"
18	Roller Bearing, at outer end of Pinion	3843	1	
19	Oil Slinger on Pinion	3934	1	
20	Oil Seal, on Pinion	3840	1	
21	Gasket, for Pinion Oil Seal	3841	1	
22	Companion Flange Assembly	3879	1	
	Dust Shield, for Companion Flange	3842	1	
23	Nut, securing Companion Flange to Pinion	115	1	
24	Washer, under Nut	114	1	
2-7	Grease Nipple, on Axle Tubes	C970/1	2	

REAR AXLE DIFFERENTIAL CASE NON POWR LOK

No	Parts Description	Part No	Qty	Notes
	Differential Case Assembly	6311	1	3.31:1 & 3.54:1 Ratio
	Differential Case Assembly	6312	1	4.09:1 & 4.27:1 Ratio
1	Case only, for Differential	6313	1	3.31:1 & 3.54:1 Ratio
	Case only, for Differential	6314	1	4.09:1 & 4.27:1 Ratio
2	Side Gear, for Differential	3929	2	
3	Thrust Washer, for Side Gears	3855	2	
4	Gear, Differential Pinion Mate	3835	2	
5	Thrust Washer, for Pinion Mate Gears	3854	2	
6	Shaft, for Pinion Mate Gears	3837	1	
7	Spacer, on Shaft	3932	1	
8	Pin, locking Pinion Mate Gear Shaft in Differential Case	3838	1	







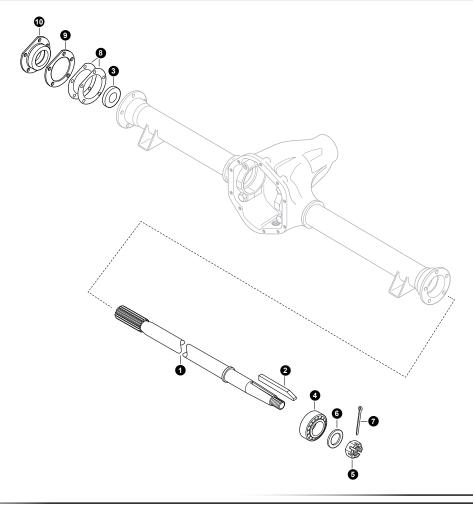




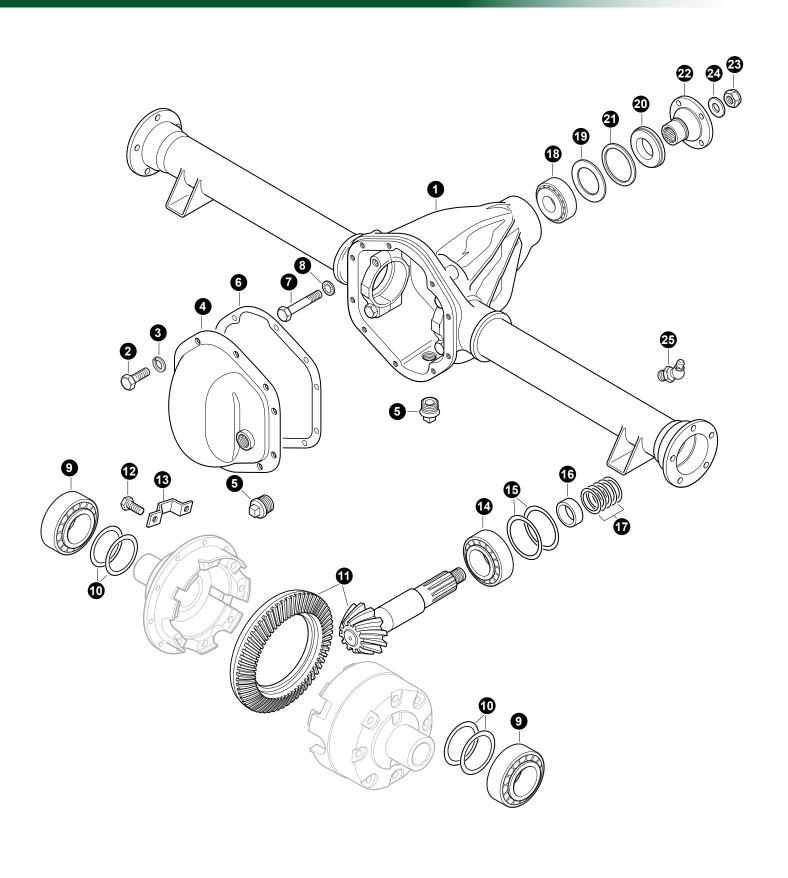


AXLE SHAFT NON POWR LOK REAR AXLE

No	Parts Description	Part No	Qty	Notes
1	Rear Axle Shaft	3924	2	
2	Key, locating Hubs on Axle Shafts	C7356	2	
3	Oil Seal, in Ends of Carrier Tube, for Axle Shafts	3848	2	
4	Roller Bearing, for Hubs	3846	2	
5	Slotted Nut, securing Hubs to Axle Shafts	131	2	
6	Washer, under Slotted Nuts	133	2	
7	Split Pin, retaining Nuts	L104/14U	2	
8	Shim, adjusting Hub Bearing	3867	A/R	.003"
	Shim, adjusting Hub Bearing	3868	A/R	.005"
	Shim, adjusting Hub Bearing	3869	A/R	.010"
	Shim, adjusting Hub Bearing	3870	A/R	.030"
9	Gasket, behind Oil Seals	C1483	2	
10	Oil Seal Assembly, for Hubs	7955	2	
	Rear Hub Assembly	C12931	2	For use when Disc Road Wheels are Fitted
	Stud, in Hubs, for fixing of Road Wheels	C13365	10	For use when Disc Road Wheels are Fitted
	RH Rear Hub	C12933	1	For use when Wire Spoke Road Wheels are Fitted
	LH Rear Hub	C12934	1	For use when Wire Spoke Road Wheels are Fitted
	Clip, retaining Brake Pipes	C7860	2	
	Screw, Set, securing Clips to Rear Axle	UFS325/8H	2	
	Nut, on Setscrews	UFN125/L	2	
	Washer, Shakeproof, under Nuts	C724	2	



REAR AXLE REAR AXLE WITH POWR LOK

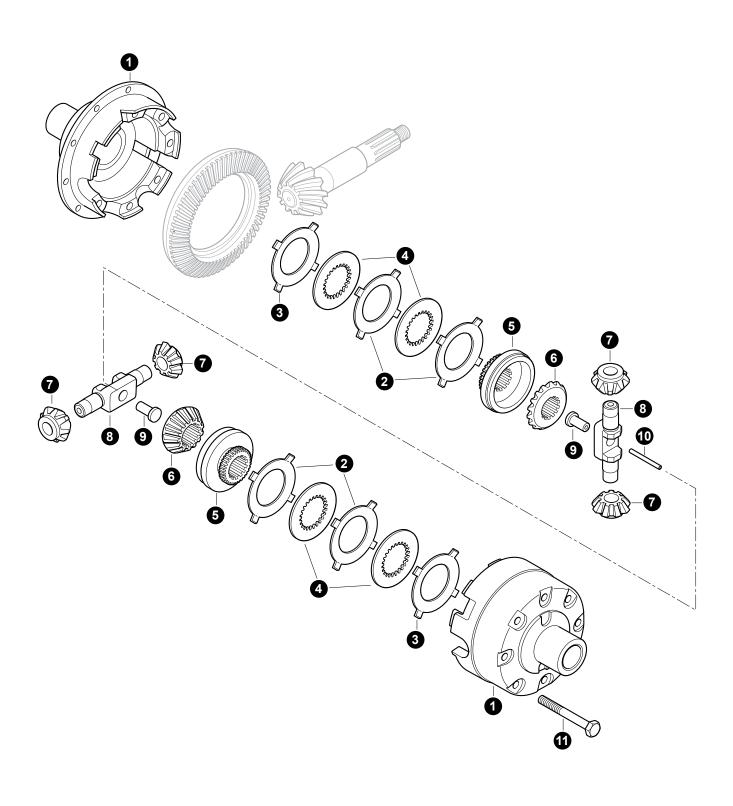


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PROPSHAFT & REAR AXLE

No	Parts Description	Part No	Qty	Notes
	Rear Axle, Complete			
	Non-Overdrive	C13718	1	3.31:1 Ratio
		C13717	1	3.54:1 Ratio
		C13719	1	4.27:1 Ratio
	Overdrive	C13720	1	4.09:1 Ratio
1	Carrier and Tube Assembly	7014	1	
2	Screw, Set, securing Differential Bearing Caps	74	4	
3	Washer, Shakeproof, on Setscrew	C728	4	
4	Cover, for Carrier	3930	1	
5	Plug, for Filler and Drain Apertures	3823	2	
6	Gasket, for Cover	3931	1	
7	Screw, Set, securing Cover to Carrier	CS131/5D	10	
8	Lockwasher, on Setscrews	47	10	
9	Roller Bearing on Differential Case	3845	2	
10	Shim, adjusting Differential	3935	A/R	.003"
	Shim, adjusting Differential	3936	A/R	.005"
	Shim, adjusting Differential	3937	A/R	.010"
	Shim, adjusting Differential	3938	A/R	.030"
11	Crown Wheel and Pinion			
	Non-Overdrive	6304	1	3.31:1 Ratio
		6305	1	3.54:1 Ratio
		6309	1	4.27:1 Ratio
	Overdrive	6308	1	4.09:1 Ratio
12	Screw, Set, securing Crown Wheel to Differential Case	6301	10	
13	Lock Strap, securing Crown Wheel Setscrews	7383	5	For use when 4 Friction Plates are Fitted
	Lock Strap, securing Crown Wheel Setscrews	7384	5	For use when 6 Friction Plates are Fitted
14	Roller Bearing, at inner end of Pinion	3844	1	
15	Shim, inner, adjusting Pinion	3860	A/R	.003"
	Shim, inner, adjusting Pinion	3861	A/R	.005"
	Shim, inner, adjusting Pinion	3862	A/R	.010"
16	Distance Washer, behind outer Pinion Shims	8029	1	
17	Shim, outer, adjusting Pinion	3856	A/R	.003"
	Shim, outer, adjusting Pinion	3857	A/R	.005"
	Shim, outer, adjusting Pinion	3858	A/R	.010"
	Shim, outer, adjusting Pinion	3859	A/R	.030"
18	Roller Bearing, at outer end of Pinion	3843	1	
19	Oil Slinger, on Pinion	3934	1	
20	Oil Seal on Pinion	3840	1	
21	Gasket, for Pinion Oil Seal	3841	1	
22	Pinion Companion Flange Assembly	3879	1	
	Dust Shield, for Companion Flange	3842	1	
23	Nut, securing Companion Flange to Pinion	115	1	
24	Washer, under Nut	114	1	

REAR AXLE DIFFERENTIAL CASE WITH POWR LOK









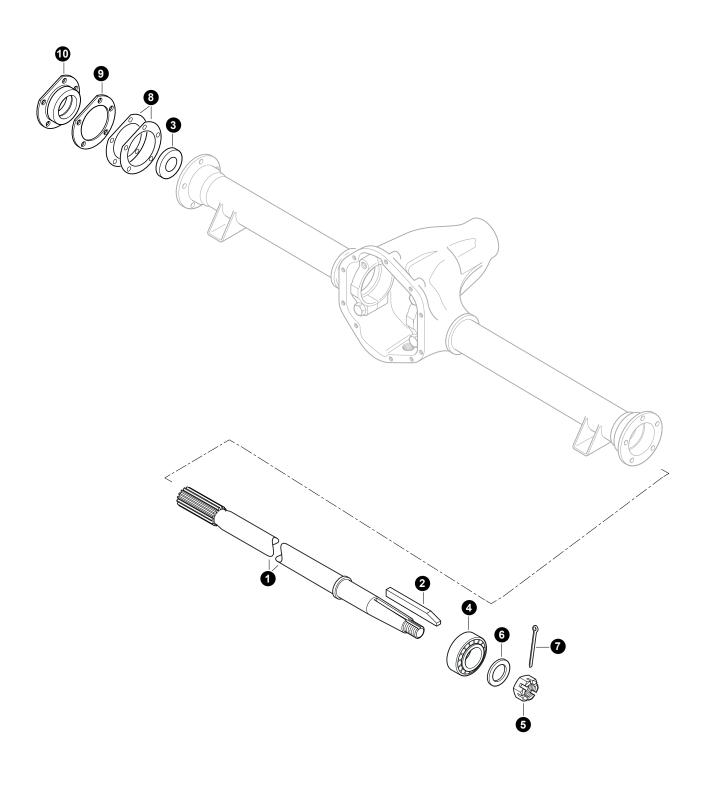




REAR AXLE

No	Parts Description	J	Part No Qty	Notes
1	Case only, for Differential	7885	2 halves	For use with 3.54:1 or 3.31:1 Ratio when 4 Flat Friction Plates are Fitted
		7887	2 halves	For use with 3.54:1 or 3.31:1 Ratio when 4 Flat and 2 Dished Friction Plates are Fitted
		7886	2 halves	For use with 4.09:1 & 4.27:1 Ratio when 4 Flat Friction Plates are Fitted
		7888	2 halves	For use with 4.09:1 & 4.27:1 Ratio when 4 Flat and 2 Dished Friction Plates are Fitted
2	Friction Plate , Flat, for Differential Clutch	7683	4	For use with 3.54:1 or 3.31:1 Ratio when 4 Flat Friction Plates are Fitted
		7683	4	For use with 3.54:1 or 3.31:1 Ratio when 4 Flat and 2 Dished Friction Plates are Fitted
		7683	4	For use with 4.09:1 & 4.27:1 Ratio when 4 Flat Friction Plates are Fitted
		7683	4	For use with 4.09:1 & 4.27:1 Ratio when 4 Flat and 2 Dished Friction Plates are Fitted
3	Friction Plate , Dished, for Differential Clutch	8397	2	For use with 3.54:1 or 3.31:1 Ratio when 4 Flat and 2 Dished Friction Plates are Fitted
		8397	2	For use with 4.09:1 & 4.27:1 Ratio when 4 Flat and 2 Dished Friction Plates are Fitted
4	Friction Disc, for Differential Clutch	7684	4	
5	Ring, for Side Gears	7682	2	
6	Side Gear, for Differential	7681	2	
7	Gear, Differential Pinion Mate	7685	4	
8	Shaft, for Pinion Mate Gears	7889	2 halves	For use with 3.54:1 or 3.31:1 Ratio when 4 Flat Friction Plates are Fitted
		7686	2 halves	For use with 3.54:1 or 3.31:1 Ratio when 4 Flat and 2 Dished Friction Plates are Fitted
		7686	2 halves	For use with 4.09:1 & 4.27:1 Ratio when 4 Flat Friction Plates are Fitted
		7686	2 halves	For use with 4.09:1 & 4.27:1 Ratio when 4 Flat and 2 Dished Friction Plates are Fitted
9	Spacer, on Shaft	7687	2	
10	Roll Pin, for Spacer	7688	1	
11	Bolt, securing Differential Case	7680	10	

REAR AXLE AXLE SHAFT WITH POWR LOK















PROPSHAFT & REAR AXLE

No	Parts Description	Part No	Qty	Notes
1	Rear Axle Shaft	3924	2	
2	Key, locating Hubs on Axle Shafts	C7356	2	
3	Oil Seal, in ends of Carrier Tube, for Axle Shafts	3848	2	
4	Roller Bearing, for Hubs	3846	2	
5	Slotted Nut, securing Hubs to Axle Shafts	131	2	
6	Washer, under Slotted Nuts	133	2	
7	Split Pin, retaining Nuts	L104/14U	2	
8	Shim, adjusting Hub Bearing	3867	A/R	.003"
		3868	A/R	.005"
		3869	A/R	.010"
		3870	A/R	.030"
9	Gasket, behind Oil Seals	C1483	2	
10	Oil Seal Assembly For Hubs	7955	2	
	Rear Hub Assembly	C12931	2	For use when Disc Road Wheels are Fitted
	Stud, in Hubs, for fixing of Road Wheels	C13365	10	For use when Disc Road Wheels are Fitted
	RH Rear Hub	C12933	1	For use when Wire Spoke Road Wheels are Fitted
	LH Rear Hub	C12934	1	For use when Wire Spoke Road Wheels are Fitted
	Clip, Retaining Brake Pipes	C7860	2	
	Screw, Set, securing Clips to Rear Axle	UFS325/8H	2	
	Nut, on Setscrews	UFN125/L	2	
	Washer, Shakeproof under Nuts	C724	2	







UPRATED FRONT BRAKE DISC

1/2" thick disc compared with the original 3/8", which dissipates heat quicker.

C12988U (FRONT)

PART HIGHLIGHTS

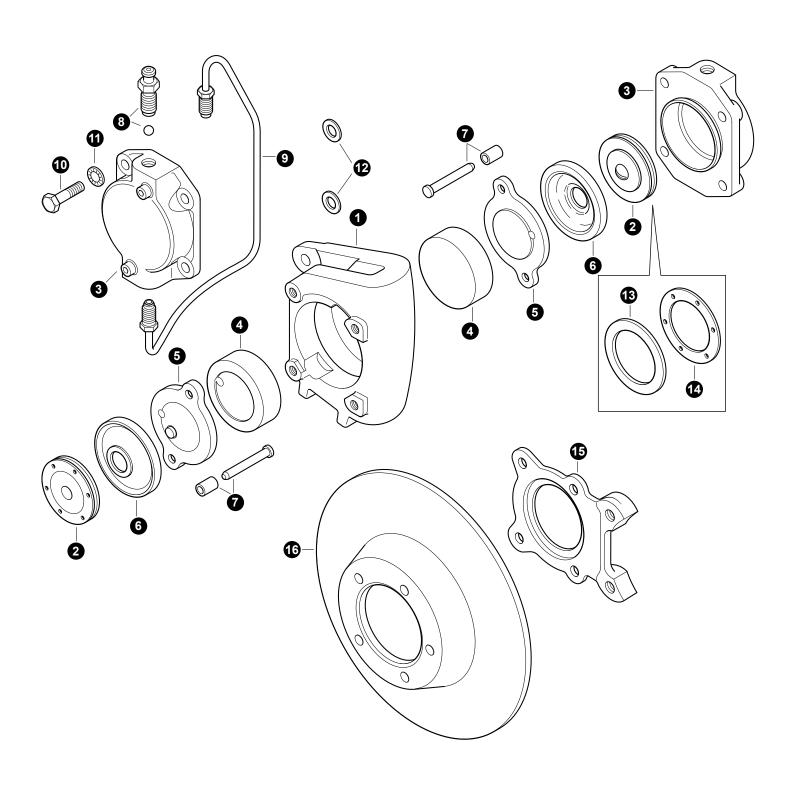


FRONT PISTON & CYLINDER ASSEMBLY

These pistons are composed completely of high quality stainless steel and will not rust as originals do; ready assembled with seals.

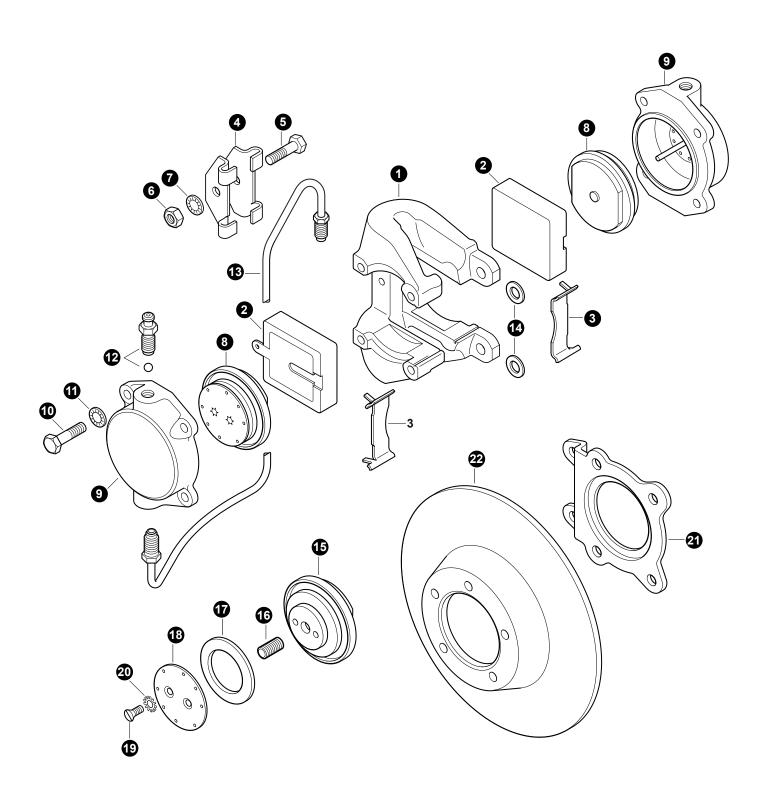
8777SS (LATE MODELS)

BRAKING SYSTEM FRONT BRAKES EARLY (NOT XK150S)



No	Parts Description	P	art No	Qty		Notes
	001 TO 820003. 830001 TO 831711. 824001 TO 82466 S MODELS.	58. 834001 TO	O 835885. 8270	01 TO 827235	. 837001 TO 8378	335.
	RH Front Caliper Assembly	C13194		1		
	LH Front Caliper Assembly	C13195		1		
1	Front Caliper only	6900		2		
2	Piston Assembly	6903		4		
3	Cylinder Block Assembly	6905		4		
4	Friction Pad	6912		4		
5	Carrier Plate for Friction Pads	7283		4		
6	Dust Seal, behind Carrier Plate	7225		4		
7	Retractor Pin and Bush Assembly	6910		8		
8	Bleed Screw and Ball Assembly	6911		2		
9	Bridge Pipe Assembly RH	6953		1		
	Bridge Pipe Assembly LH	6954		1		
10	Bolt, securing Cylinders	6913		16		
11	Washer, Shakeproof, on Bolts	C724		16		
12	Shim (.005" thick) for adjustment of Front Calipers	C13196		A/R		
	Shim (.020" thick) for adjustment of Front Calipers	C13197		A/R		
	Bolt, securing Front Calipers to Adaptor Plates	C13547		4		
	Washer, Spring, on Bolts	FG108/X		4		
	Lockwire, for Caliper Bolts	C837		A/R		
	Piston Assembly In Front Cylinders	6903		4		
13	Seal, on Piston	6916		4		
14	Washer, retaining Seal on Piston	6917		4		
	Repair Kit For Front Wheel Cylinders	6915		4		

BRAKING SYSTEM FRONT BRAKES LATE (NOT XK150S)

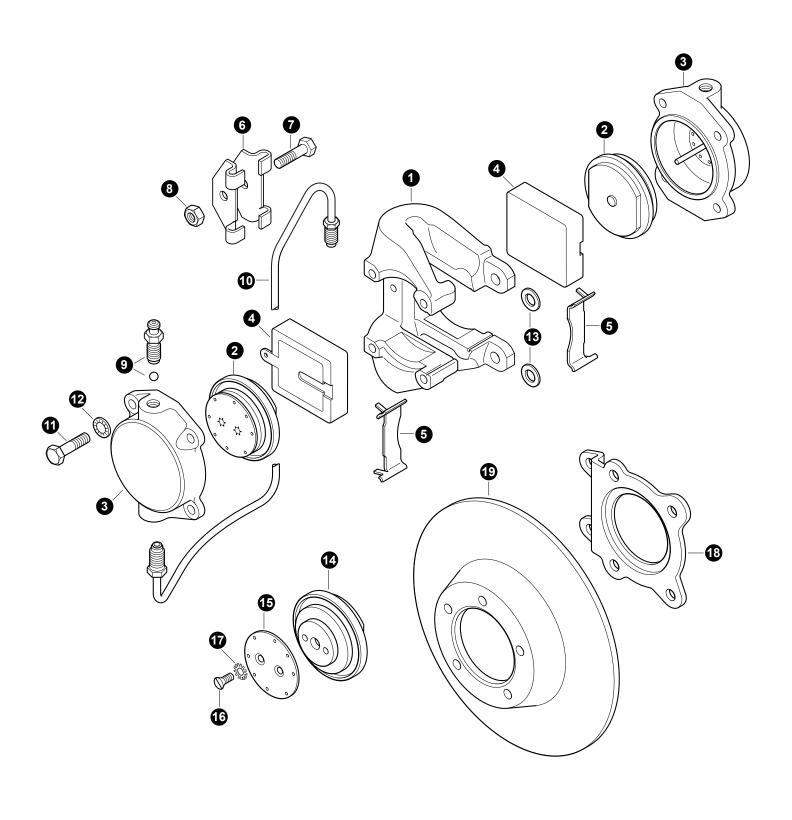


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No	Parts Description	Part No	Qty	Note
8200	004 & SUBS. 831712 & SUBS. 824669 & SUBS. 835886 &	SUBS. 827236 & SUB	S. 837836 & SU	BS
TOM	S MODELS.			
	RH Front Caliper Assembly	C15648	1	
	LH Front Caliper Assembly	C15649	1	
1	Front Caliper only	7715	1	
2	Friction Pad Assembly	7937	2	
3	Support Plate for Friction Pads	7718	2	
4	Retaining Plate, for Friction Pads	7719	1	
5	Bolt, securing Retaining Plate	UFB125/7R	1	
6	Nut, on Bolt	UFN125/L	1	
7	Washer, Shakeproof, under Nut	C724	1	
8	Piston Assembly	7841	2	
9	Cylinder Assembly	7843	2	
10	Bolt, securing Cylinder to Calipers	7720	8	
11	Washer, Shakeproof, on Bolts	C724	8	
12	Bleed Screw and Ball Assembly	6911	1	
13	Bridge Pipe Assembly RH	7783	1	
	Bridge Pipe Assembly LH	7822	1	
14	Shim (.005" thick) for adjustment of Front Calipers	C13196	A/R	
14	Shim (.020" thick) for adjustment of Front Calipers	C13197	A/R	
	Bolt, securing Front Calipers to Adaptor Plates	C13547	4	
	Washer, Spring, on Bolts	FG108/X	4	
	Lockwire, for Caliper Bolts	C837	A/R	
8	Piston Assembly In Front Cylinders	7841	4	
15	Piston Sub Assembly	7844	4	
16	Retractor Bush	7726	4	
17	Piston Seal	6916	4	
18	Plate, retaining Piston Seal	7845	4	
19	Screw, securing Retaining Plates	AS504/2D	8	
20	Washer, Countersunk, Shakeproof, on Screws	8303	8	
	Piston Sub Assembly for Front Cylinders	7844	4	
	Dust Seal, on Pistons	7225	4	
	Repair Kit For Front Wheel Cylinders	7727	4	
21	Adaptor Plate For Front Calipers	C12930	2	
22	Disc For Front Calipers	C12988	2	
	Bolt, securing Discs to Front Hubs	C13546	10	
	Washer, Spring, on Bolts	FG107/X	10	
	Nut, on Bolts	UFN143/L	10	

BRAKING SYSTEM FRONT BRAKES EARLY (XK150S)

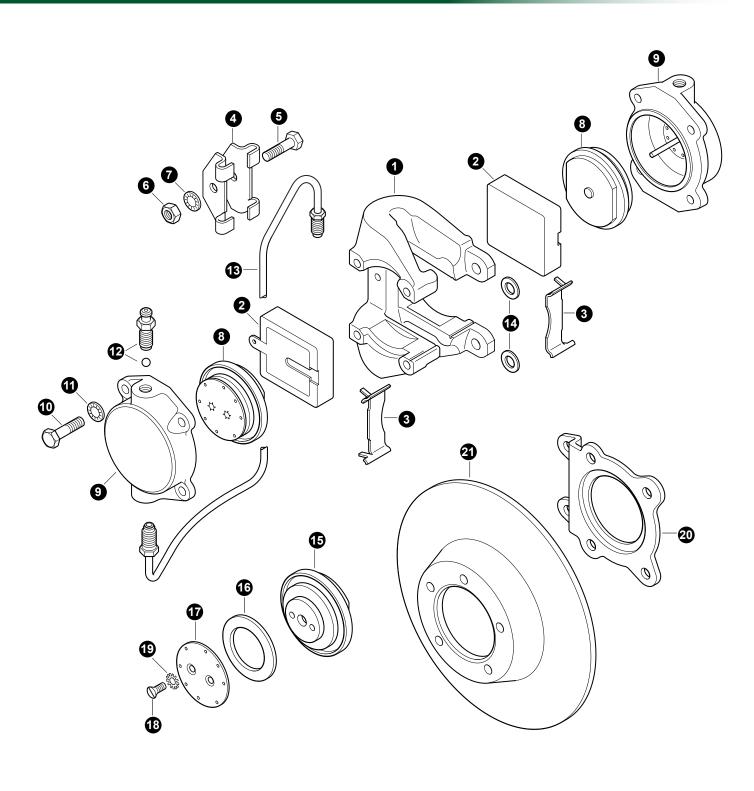


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RH Front Caliper Assembly LH Front Caliper Assembly C14337 1 LH Front Caliper Assembly C14338 1 Front Caliper only 7715 1 Piston Assembly 7716 4 Cylinder Assembly 7717 4 Friction Pad Assembly 7717 5 Support Plate for Friction Pads 7718 6 Retaining Plate, for Friction Pads 7719 7 Bolt, securing Retaining Plate VFB125/TR Nut, on Bolt VFN125/L PBleed Screw and Ball Assembly Nut, on Bolt VFN125/L PBridge Pipe Assembly HH 7721 Bridge Pipe Assembly LH 7723 10 Bridge Pipe Assembly LH 7723 11 Bolt, securing Cylinder to Calipers 7720 16 12 Washer, Shakeproof, on Bolts C724 16 13 Shim (.005" thick) for adjustment of Front Calipers C13196 A/R Shim (.020" thick) for adjustment of Front Calipers C13197 A/R Bolt, securing Front Calipers to Adaptor Plates C13547 Bolt, securing Front Calipers to Adaptor Plates C837 A/R Piston Assembly In Front Cylinders 7716 4 Piston Sub-Assembly 7724 4 Retractor Bush 7726
RH Front Caliper Assembly LH Front Caliper Assembly C14338 1 Front Caliper only 7715 1 Piston Assembly 7716 4 Cylinder Assembly 7717 4 Friction Pad Assembly 7718 2 Support Plate for Friction Pads 7719 7 Bolt, securing Retaining Plate VIFN125/L Bleed Screw and Ball Assembly 10 Bridge Pipe Assembly HH 7721 Bolt, securing Cylinder to Calipers 7720 16 Shim (.005" thick) for adjustment of Front Calipers C13197 C13547 Bolt, securing Front Calipers to Adaptor Plates C837 C13194 C14338 1 C14338 C14338 C14338 C14337 C14338 C14338 C14337 C14348 C14338 C14337 C14338 C14338 C14338 C14337 C14348 C14338 C14338 C14337 C14348 C14338 C14338 C14338 C14337 C14338 C14338 C14338 C14337 C14338 C14338 C14338 C14338 C14348 C
LH Front Caliper Assembly Tront Caliper only Piston Assembly Cylinder Assembly Cylinder Assembly Cylinder Assembly Triction Pad Assembly Friction Pad Assembly Support Plate for Friction Pads Retaining Plate, for Friction Pads Retaining Plate, for Friction Pads Nut, on Bolt Bleed Screw and Ball Assembly Bleed Screw and Ball Assembly Bridge Pipe Assembly RH Triction Pads Trint Bridge Pipe Assembly LH Triction Pads Trint Bolt, securing Retaining Plate Triction Pads Trint Triction Pads Trint Triction Pads Trint T
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4 Friction Pad Assembly 7937 4 5 Support Plate for Friction Pads 7718 2 6 Retaining Plate, for Friction Pads 7719 2 7 Bolt, securing Retaining Plate UFB125/7R 2 8 Nut, on Bolt UFN125/L 2 9 Bleed Screw and Ball Assembly 6911 2 10 Bridge Pipe Assembly RH 7721 2 Bridge Pipe Assembly LH 7723 2 11 Bolt, securing Cylinder to Calipers 7720 16 12 Washer, Shakeproof, on Bolts C724 16 13 Shim (.005" thick) for adjustment of Front Calipers C13196 A/R Shim (.020" thick) for adjustment of Front Calipers C13197 A/R Bolt, securing Front Calipers to Adaptor Plates C13547 8 Washer, Spring, on Bolts FG108/X 8 Lockwire for Caliper Bolts C837 A/R Piston Assembly In Front Cylinders 7716 4 14 Piston Sub-Assembly 7724 4
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9 Bleed Screw and Ball Assembly 6911 2 10 Bridge Pipe Assembly RH 7721 2 Bridge Pipe Assembly LH 7723 2 11 Bolt, securing Cylinder to Calipers 7720 16 12 Washer, Shakeproof, on Bolts C724 16 13 Shim (.005" thick) for adjustment of Front Calipers C13196 A/R Shim (.020" thick) for adjustment of Front Calipers C13197 A/R Bolt, securing Front Calipers to Adaptor Plates C13547 8 Washer, Spring, on Bolts FG108/X 8 Lockwire for Caliper Bolts C837 A/R Piston Assembly In Front Cylinders 7716 4 14 Piston Sub-Assembly 7724 4
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14 Piston Sub-Assembly 7724 4
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Potractor Rush 7726 4
Netractor Bush
15 Plate, retaining Piston Seal 7725 4
16 Screw, securing Retaining Plate AS504/2H 8
17 Washer, Shakeproof, on Screws 8303 8
18 Adaptor Plate For Front Calipers C12930 2
19 Disc For Front Calipers C12988 2
Bolt, securing Discs to Front Hubs C13546 10
Washer, Spring, on Bolts FG107/X 10
Nut, on Bolts UFN143/L 10

BRAKING SYSTEM FRONT BRAKES LATE (XK150S)







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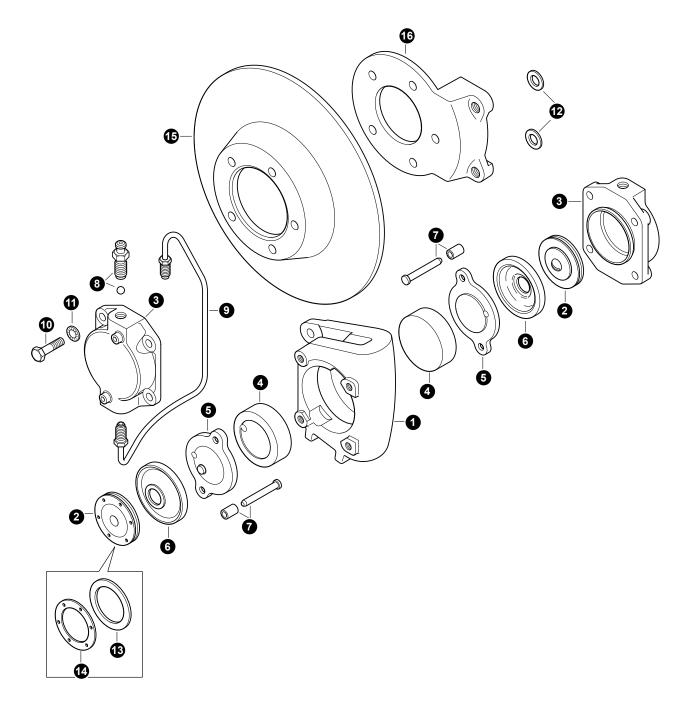




No	Parts Description	Part No	Qty
FITT	ED TO 820005 & SUBS. 831703 & SUBS & FHC & DHC S	MODELS	
	RH Front Caliper Assembly	C15648	1
	LH Front Caliper Assembly	C15649	1
1	Front Caliper only	7715	1
2	Friction Pad Assembly	7937	2
3	Support Plate for Friction Pads	7718	3
4	Retaining Plate, for Friction Pads	7719	1
5	Bolt, securing Retaining Plate	UFB125/7R	1
6	Nut, on Bolt	UFN125/L	1
7	Washer, Shakeproof, under Nut	C724	1
8	Piston Assembly	7841	2
9	Cylinder Assembly	7843	2
10	Bolt, securing Cylinder to Calipers	7720	8
11	Washer, Shakeproof, on Bolts	C724	8
12	Bleed Screw and Ball Assembly	6911	1
13	Bridge Pipe Assembly RH	7783	1
	Bridge Pipe Assembly LH	7822	1
14	Shim (.005" thick) for adjustment of Front Calipers	C13196	A/R
	Shim (.020" thick) for adjustment of Front Calipers	C13197	A/R
	Bolt, securing Front Calipers to Adaptor Plates	C13547	4
	Washer, Spring, on Bolts	FG108/X	4
	Lockwire for Caliper Bolts	C837	A/R
	Piston Assembly In Front Cylinders	7841	4
15	Piston Sub-Assembly	7844	4
16	Piston Seal	6916	4
17	Plate, retaining Piston Seal	7845	4
18	Screw, securing Retaining Plates	AS504/2D	8
19	Washer, Shakeproof, on Screws	8303	8
	Piston Sub-Assembly for Front Cylinders	7844	4
	Dust Seal on Pistons	7225	4
	Repair Kit for Front Wheel Cylinders	7727	4
20	Adaptor Plate for Front Calipers	C12930	2
21	Disc for Front Calipers	C12988	2
	Bolt, securing Discs to Front Hubs	C13546	10
	Washer, Spring, on Bolts	FG107/X	10
	Nut, on Bolts	UFN143/L	10

BRAKING SYSTEM REAR BRAKES EARLY (NOT XK150S)

No	Parts Description		Part No	Qty	Notes
	RH Rear Caliper Assembly	7254	1		Chassis No. 824001 to 824022. 834001 to 834453. 837001 to 837013.
		7256	1		Chassis No. 820001 to 820003. 830001 to 831711. 824023 to 824668. 834454 to 835885. 827001 to 827235. 837014 to 837835.
	LH Rear Caliper Assembly	7255	1		Chassis No. 824001 to 824022. 834001 to 834453. 837001 to 837013.
		7257	1		Chassis No. 820001 to 820003. 830001 to 831711. 824023 to 824668. 834454 to 835885. 827001 to 827235. 837014 to 837835.



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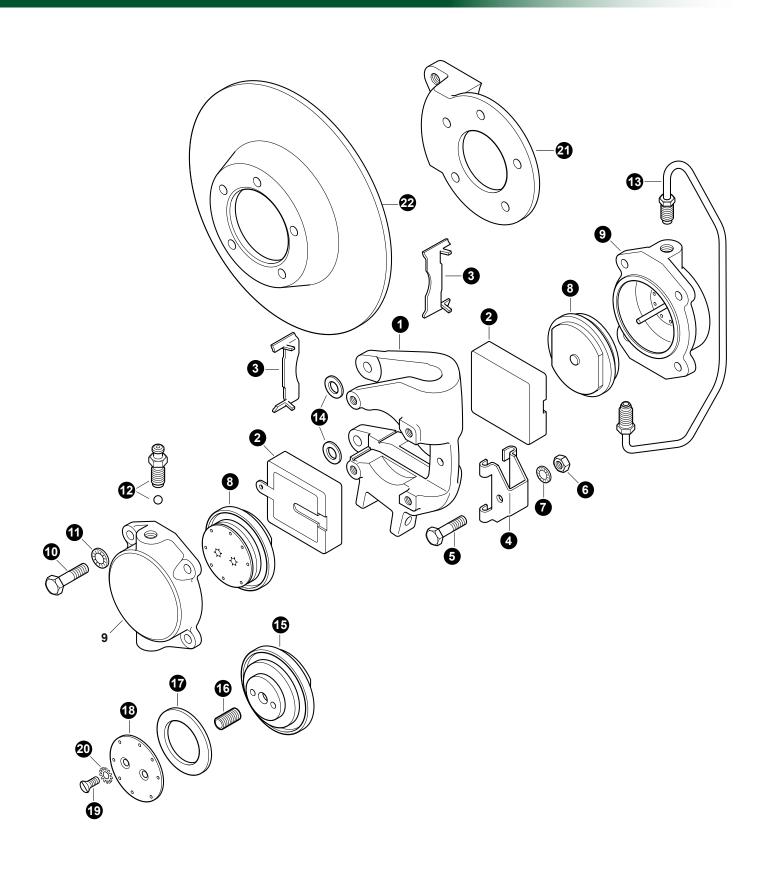


No	Parts Description		Part No	Qty Notes
140	·			Notes
1	Rear Caliper only, RH	6902	1	
	Rear Caliper only, LH	6901	1	
2	Piston Assembly	6904	2	Chassis No. 824001 to 824022. 834001 to 834453. 837001 to 837013.
2	Piston Assembly	7227	2	Chassis No. 820001 to 820003. 830001 to 831711. 824023 to 824668. 834454 to 835885. 827001 to 827235. 837014 to 837835.
3	Cylinder Assembly	6906	2	Chassis No. 824001 to 824022. 834001 to 834453. 837001 to 837013.
3	Cylinder Assembly	7226	2	Chassis No. 820001 to 820003. 830001 to 831711. 824023 to 824668. 834454 to 835885. 827001 to 827235. 837014 to 837835.
4	Friction Pad	6912	2	
5	Carrier Plate for Friction Pads	7283	2	
6	Dust Seal behind Carrier Plate	7216	2	
7	Retractor Pin and Bush Assembly	6910	4	
8	Bleed Screw and Ball Assembly	6911	1	
9	Bridge Pipe Assembly RH	6953	1	
	Bridge Pipe Assembly LH	6954	1	
10	Bolt, securing Cylinders	6913	8	
11	Washer, Shakeproof, on Bolts	C724	8	
12	Shim (.005" thick) for adjustment of Rear Calipers	C13198	A/R	
	Shim (.020" thick) for adjustment of Rear Calipers	C13199	A/R	
	Shim (.040" thick) for adjustment of Rear Calipers	C13994	A/R	
	Bolt, securing Calipers to Rear Adaptor Plates	C14383	4	
	Lockwire, for Caliper Bolts	C837	A/R	
	Washer, Spring, on Bolts	FG107/X	4	
	Piston Assembly in Rear Cylinders	6904	4	Chassis No. 824001 to 824022. 834001 to 834453. 837001 to 837013.
	Piston Assembly in Rear Cylinders	7227	4	Chassis No. 820001 to 820003. 830001 to 831711. 824023 to 824668. 834454 to 835885. 827001 to 827235. 837014 to 837835.
13	Seal, on Piston	6916	4	Chassis No. 824001 to 824022. 834001 to 834453. 837001 to 837013.
		7247	4	Chassis No. 820001 to 820003. 830001 to 831711. 824023 to 824668. 834454 to 835885. 827001 to 827235. 837014 to 837835.
14	Washer, retaining Seal on Piston	7077	4	Chassis No. 824001 to 824022. 834001 to 834453. 837001 to 837013.
		7246	4	Chassis No. 820001 to 820003. 830001 to 831711. 824023 to 824668. 834454 to 835885. 827001 to 827235. 837014 to 837835.
	Repair Kit for Rear Wheel Cylinders	SP2559	1	Chassis No. 824001 to 824022. 834001 to 834453. 837001 to 837013.
		SP2569	1	Chassis No. 820001 to 820003. 830001 to 831711. 824023 to 824668. 834454 to 835885. 827001 to 827235. 837014 to 837835.
15	Disc For Rear Calipers	C12988	2	
	Bolt, securing Discs to Rear Hubs	C13546	10	
	Washer, Spring, on Bolts	FG107/X	10	
	Nut, on Bolts	UFN143/L	. 10	
16	Rear Adaptor Plate, RH	C12935	1	
	Rear Adaptor Plate, LH	C12936	1	

PARTS & ACCESSORIES

CLASSIC & MODERN JAGUARS

BRAKING SYSTEM REAR BRAKES LATE (NOT XK150S)



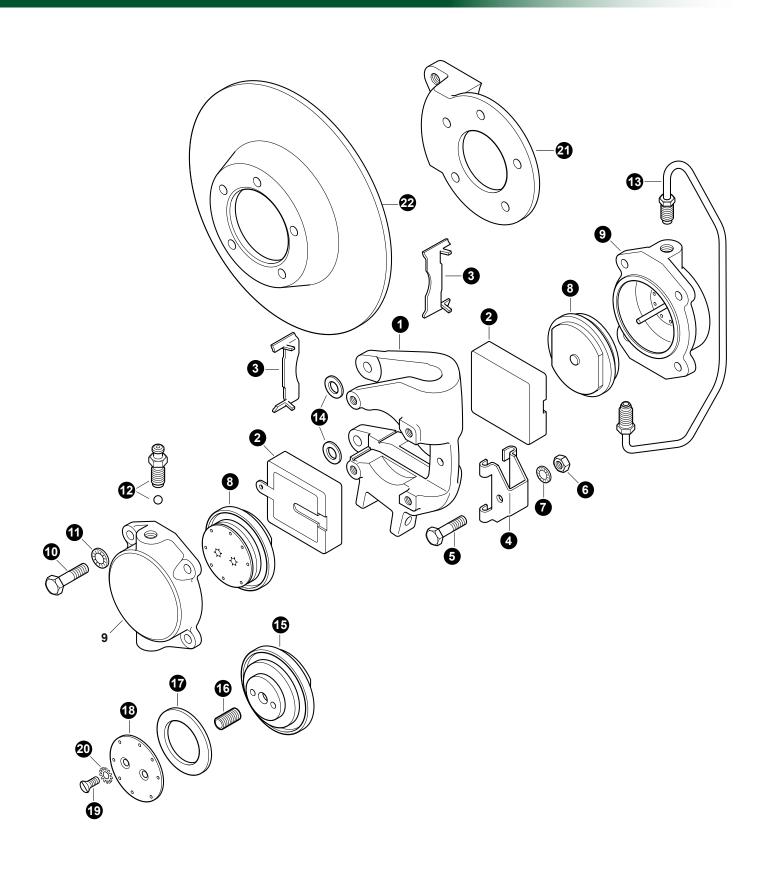
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No	Parts Description	Part No	Qty	Notes
	RH Rear Caliper Assembly	C14876	1	Fitted from Chassis No. 820004 to 820070. 831712 to 832119. 824669 to 825178. 835886 to 836743. 827236 to 827539. 837836 to 838753.
		C16503	1	Fitted to Chassis No. 8200471 & subs. 832120 & subs. 825179 & subs. 836744 & subs. 827540 & subs. 838754 & subs.
	LH Rear Caliper Assembly	C14877	1	Fitted from Chassis No. 820004 to 820070. 831712 to 832119. 824669 to 825178. 835886 to 836743. 827236 to 827539. 837836 to 838753.
		C16504	Fi 1	tted to Chassis No. 8200471 & subs. 832120 & subs. 825179 & subs. 836744 & subs. 827540 & subs. 838754 & subs.
1	Rear Caliper only RH	7731	1	Fitted from Chassis No. 820004 to 820070. 831712 to 832119. 824669 to 825178. 835886 to 836743. 827236 to 827539. 837836 to 838753.
		8009	1	Fitted to Chassis No. 8200471 & subs. 832120 & subs. 825179 & subs. 836744 & subs. 827540 & subs. 838754 & subs.
	Rear Caliper only LH	7735	1	Fitted from Chassis No. 820004 to 820070. 831712 to 832119. 824669 to 825178. 835886 to 836743. 827236 to 827539. 837836 to 838753.
		8010	1	Fitted to Chassis No. 8200471 & subs. 832120 & subs. 825179 & subs. 836744 & subs. 827540 & subs. 838754 & subs.
2	Friction Pad	7937	2	
3	Support Plate for Friction Pads	7718	2	
4	Retaining Plate for Friction Pads	7719	1	
5	Bolt, securing Retaining Plate	UFB125/7R	1	
6	Nut, on Bolt	UFN125/L	1	
7	Washer, Shakeproof, under Nut	C724	1	
8	Piston Assembly	7846	2	
9	Cylinder Assembly	7847	2	
10	Bolt, securing Cylinders	7720	8	
11	Washer, Shakeproof, on Bolts	C724	8	
12	Bleed Screw and Ball Assembly	6911	1	
13	Bridge Pipe Assembly RH	7819	1	
	Bridge Pipe Assembly LH	7818	1	
14	Shim (.005" thick) for adjustment of Rear Calipers	C13198	A/R	
	Shim (.020" thick) for adjustment of Rear Calipers	C13199	A/R	
	Shim (.040" thick) for adjustment of Rear Calipers	C13994	A/R	
	Bolt, securing Calipers to Rear Adaptor Plates	C14383	4	Fitted from Chassis No. 820004 to 820070. 831712 to 832119. 824669 to 825178. 835886 to 836743. 827236 to 827539. 837836 to 838753.
	Bolt, securing Calipers to Rear Adaptor Plate	C16262	4	Fitted to Chassis No. 8200471 & subs. 832120 & subs. 825179 & subs. 836744 & subs. 827540 & subs. 838754 & subs.
	Washer, Spring, on Bolts	FG107/X	4	Fitted from Chassis No. 820004 to 820070. 831712 to 832119. 824669 to 825178. 835886 to 836743. 827236 to 827539. 837836 to 838753.
	Lockwire, for Bolts	C837	A/R	
	Piston Assembly in Rear Cylinders	7846	4	
15	Piston Sub-Assembly	7848	4	

BRAKING SYSTEM REAR BRAKES LATE (NOT XK150S)



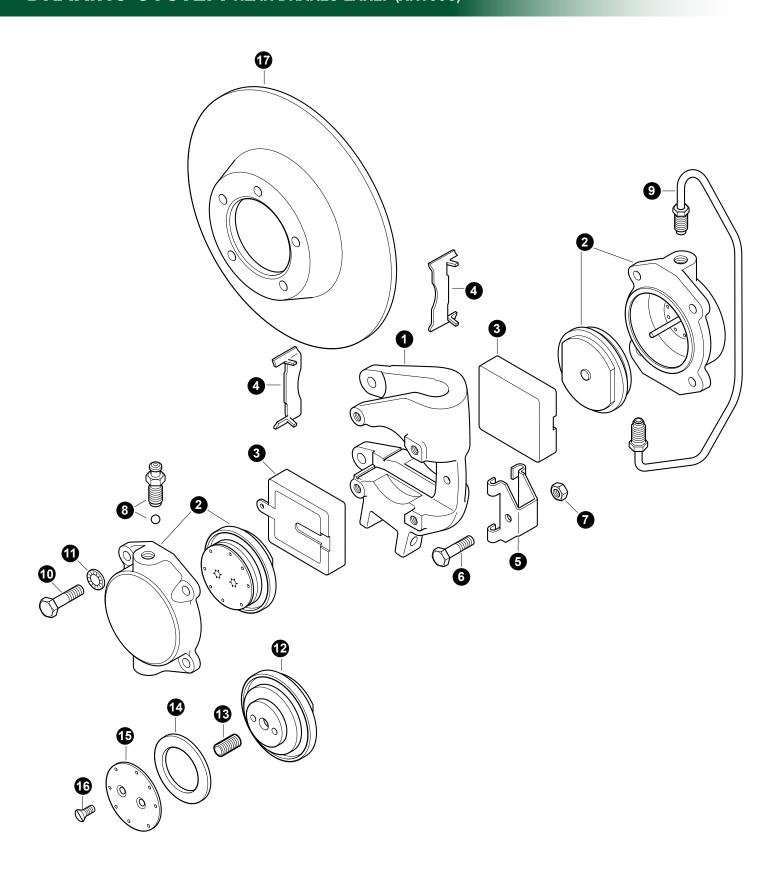
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No	Parts Description	Part No	Qty	Notes
16	Retractor Bush	7726	4	
17	Piston Seal	7737	4	
18	Plate, retaining Piston Seal	7849	4	
19	Screw, securing Retaining Plates	AS504/2D	8	
20	Washer, Shakeproof, on Screws	8303	8	
	Piston Sub-Assembly for Rear Cylinders	7848	4	
	Dust Seal	7216	4	
	Repair Kit for Rear Wheel Cylinders	SP2569	1	
21	Rear Adaptor Plate, RH	C12935	1	Fitted from Chassis No. 820004 to 820070. 831712 to 832119. 824669 to 825178. 835886 to 836743. 827236 to 827539. 837836 to 838753.
		C16587	1	Fitted to Chassis No. 8200471 & subs. 832120 & subs. 825179 & subs. 836744 & subs. 827540 & subs. 838754 & subs.
	Rear Adaptor Plate, LH	C12936	1	Fitted from Chassis No. 820004 to 820070. 831712 to 832119. 824669 to 825178. 835886 to 836743. 827236 to 827539. 837836 to 838753.
		C16588	1	Fitted to Chassis No. 8200471 & subs. 832120 & subs. 825179 & subs. 836744 & subs. 827540 & subs. 838754 & subs.
22	Disc for Rear Caliper	C12988	2	
	Bolt, securing Discs to Rear Hubs	C13546	10	
	Washer, Spring, on Bolts	FG107/X	10	
	Nut, on Bolts	UFN143/L	10	

BRAKING SYSTEM REAR BRAKES EARLY (XK150S)



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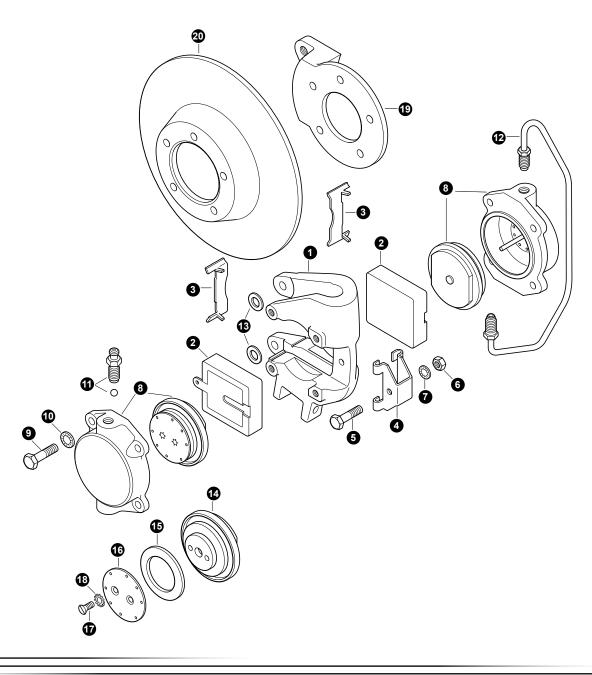




No	Parts Description	Part No	Qty	
	OTS ONLY FROM 830336 TO 831702			
	RH Rear Caliper Assembly	7730	1	
	LH Rear Caliper Assembly	7734	1	
1	Rear Caliper only RH	7731	1	
	Rear Caliper only LH	7735	1	
2	Piston Assembly	7732	4	
3	Friction Pad	7937	2	
4	Support Plate for Friction Pads	7718	4	
5	Keep Plate	7719	2	
6	Keep Plate Bolt	UFB125/7R	2	
7	Keep Plate Nut	UFN125/L	2	
8	Bleed Screw & Ball Assembly	6911	2	
9	Bridge Pipe Assembly RH	7723	1	
	Bridge Pipe Assembly LH	7721	1	
10	Cylinder Bolt	7720	16	
11	Washer, Shakeproof	C724	16	
	Piston Assembly in Rear Cylinders	7732	4	
12	Piston Sub-Assembly	7736	4	
13	Retractor Bush	7726	4	
14	Piston Seal	7737	4	
15	Plate, retaining Piston Seal	7738	4	
16	Screw, securing Retaining Plate	AS504/2H	8	
17	Disc for Rear Caliper	C12988	2	
	Bolt, securing Discs to Rear Hubs	C13546	10	
	Washer, Spring, on Bolts	FG107/X	10	
	Nut, on Bolts	UFN143/L	10	

BRAKING SYSTEM REAR BRAKES LATE (XK150S)

No	Parts Description	Part No	Qty	Notes
	RH Rear Caliper Assembly	C14876	1	Chassis No. 820005 to 820070. 831703 to 832119. 824789 to 825178. 835961 to 836743. 827334 to 827539. 837993 to 838753.
		C16503	1	Chassis No. 820071 & subs. 832120 & subs. 825179 & subs. 836744 & subs. 827540 & subs. 838754 & subs.
	LH Rear Caliper Assembly	C14877	1	Chassis No. 820005 to 820070. 831703 to 832119. 824789 to 825178. 835961 to 836743. 827334 to 827539. 837993 to 838753.
		C16504	1	Chassis No. 820071 & subs. 832120 & subs. 825179 & subs. 836744 & subs. 827540 & subs. 838754 & subs.
1	Rear Caliper only RH	7731	1	Chassis No. 820005 to 820070. 831703 to 832119. 824789 to 825178. 835961 to 836743. 827334 to 827539. 837993 to 838753.
		8009	1	Chassis No. 820071 & subs. 832120 & subs. 825179 & subs. 836744 & subs. 827540 & subs. 838754 & subs.

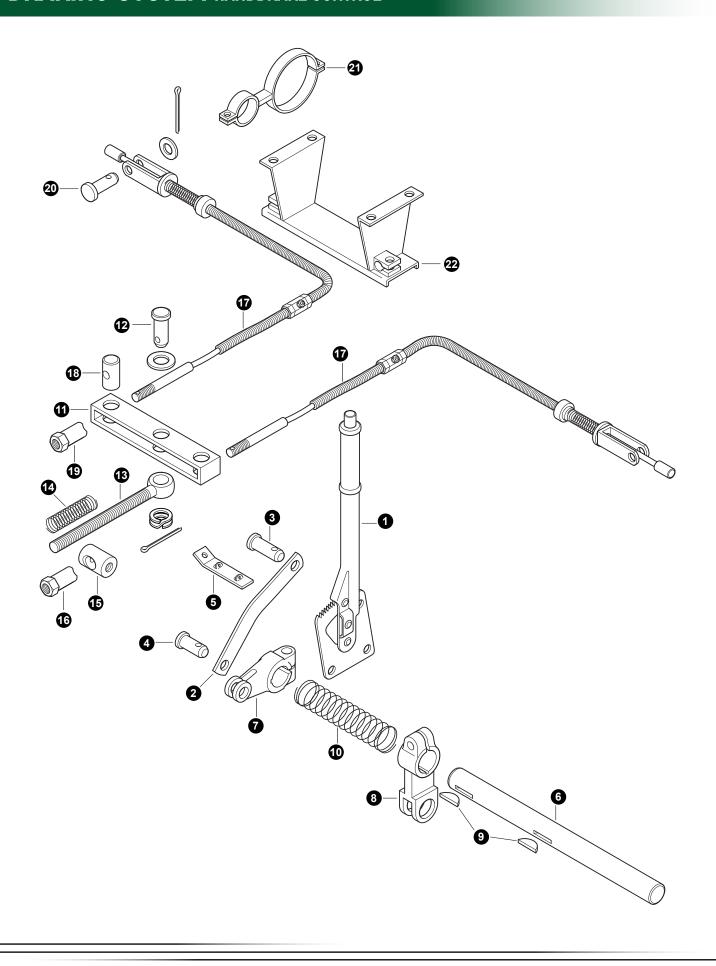


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No	Parts Description	Part No	Qty	Notes
	Rear Caliper only LH	7735	1	Chassis No. 820005 to 820070. 831703 to 832119. 824789 to 825178. 835961 to 836743. 827334 to 827539. 837993 to 838753.
		8010	1	Chassis No. 820071 & subs. 832120 & subs. 825179 & subs. 836744 & subs. 827540 & subs. 838754 & subs.
2	Friction Pad	7937	2	
3	Support Plate for Friction Pads	7718	4	
4	Retaining Plate for Friction Pads	7719	2	
5	Bolt, securing Retaining Plate	UFB125/7R	2	
6	Nut, on Bolt	UFN125/L	2	
7	Washer, Shakeproof, under Nut	C724	2	
8	Piston Assembly	7846	4	
9	Bolt, securing Cylinder	7720	16	
10	Washer, Shakeproof, on Bolts	C724	16	
11	Bleed Screw & Ball Assembly	6911	2	
12	Bridge Pipe Assembly RH	7819	1	
	Bridge Pipe Assembly LH	7818	1	
13	Shim (.005" thick) for adjustment of Rear Calipers	C13198	A/R	
	Shim (.020" thick) for adjustment of Rear Calipers	C13199	A/R	
	Shim (.040" thick) for adjustment of Rear Calipers	C13994	A/R	
	Bolt, securing Calipers to Rear Adaptor Plates	C14383	4	Chassis No. 820005 to 820070. 831703 to 832119. 824789 to 825178. 835961 to 836743. 827334 to 827539. 837993 to 838753.
	Bolt, securing Calipers to Rear Adaptor Plates	C16262	4	Chassis No. 820071 & subs. 832120 & subs. 825179 & subs. 836744 & subs. 827540 & subs. 838754 & subs.
	Washer, Spring, on Bolts	FG107/X	4	
	Lockwire, for Caliper Bolts	C837	A/R	
	Piston Assembly in Rear Cylinders	7846	4	
14	Piston Sub-Assembly	7848	4	
15	Piston Seal	7737	4	
16	Plate, retaining Piston Seal	7849	4	
17	Screw, securing Retaining Plates	AS504/2D	8	
18	Washer, Shakeproof, on Screws	8303	8	
	Piston Sub-Assembly for Rear Cylinders	7848	4	
	Dust Seal	7216	4	
	Repair Kit for Rear Wheel Cylinders	7728	4	
19	Rear Adaptor Plate, RH	C12935	1	Fitted from Chassis No. 820005 to 820070. 831703 to 832119. 824789 to 825178. 835961 to 836743. 827334 to 827539. 837993 to 838753.
		C16587	1	Fitted to Chassis No. 820071 & subs. 832120 & subs. 825179 & subs. 836744 & subs. 827540 & subs. 838754 & subs.
	Rear Adaptor Plate, LH	C12936	1	Fitted from Chassis No. 820005 to 820070. 831703 to 832119. 824789 to 825178. 835961 to 836743. 827334 to 827539. 837993 to 838753.
		C16588	1	Fitted to Chassis No. 820071 & subs. 832120 & subs. 825179 & subs. 836744 & subs. 827540 & subs. 838754 & subs.
20	Disc for Rear Caliper	C12988	2	
	Bolt, securing Discs to Rear Hubs	C13546	10	
	Washer, Spring, on Bolts	FG107/X	10	
	Nut, on Bolts	UFN143/L	10	

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BRAKING SYSTEM HANDBRAKE CONTROL











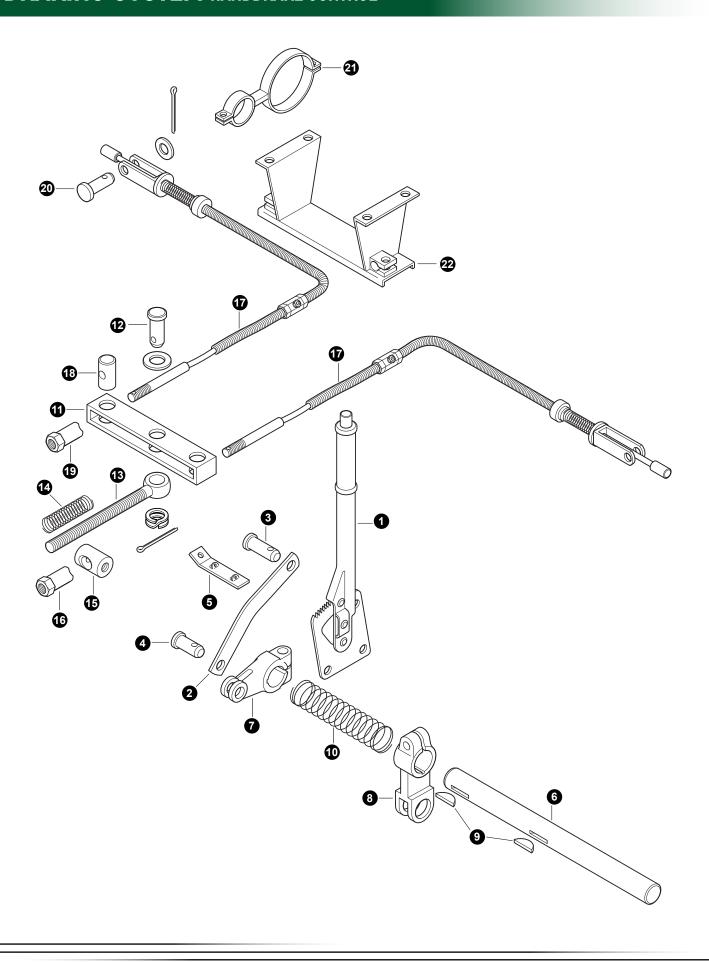




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No	Parts Description	Part No	Qty	Notes
1	Handbrake Lever Assembly - Manual Cars	C10353	1	Chassis No. 820001 to 820070. 824001 to 825178, 827001 to 827539.
		C16785	1	Chassis No. 820071 & subs. 825179 & subs. 827540 & subs.
		C10354	1	Chassis No. 830001 to 832119. 834001 to 836743. 837001 to 838753.
		C16786	1	Chassis No. 832120 & subs. 836744 & subs. 838754 & subs.
	Handbrake Lever Assembly - Automatic Cars	C13601	1	Chassis No. 820001 to 820070. 824001 to 825178, 827001 to 827539.
		C16787	1	Chassis No. 820071 & subs. 825179 & subs. 827540 & subs.
		C13600	1	Chassis No. 830001 to 832119. 834001 to 836743. 837001 to 838753.
		C16788	1	Chassis No. 832120 & subs. 836744 & subs. 838754 & subs.
	Screw, Set, securing Handbrake Lever to Bracket on Propeller Shaft Tunnel	NS137/5D	3	
	Washer, Shakeproof, on Setscrews	C726	3	
2	Link, connecting Handbrake Lever with Lever at end of Support Shaft	C8316	1	Chassis No. 820001 to 820070. 830001 to 832119. 824001 to 825178. 834001 to 836743. 827001 to 827539. 837001 to 838753.
		C16866	1	Chassis No. 820071 & subs. 832120 & subs. 825179 & subs. 836744 & subs. 827540 & subs. 838754 & subs.
3	Clevis Pin, securing Link to Handbrake Lever	J106/16S	1	
4	Clevis Pin, securing Link to Lever on Support Shaft	J106/11S	1	
	Split Pin, retaining Clevis Pins	L103/6U	2	
	Washer, Plain, under Split Pins	FW106/T	2	
5	Bracket Assembly, mounting Warning Light Switch	C16860	1	Chassis No. 820071 & subs. 832120 & subs. 825179 & subs. 836744 & subs. 827540 & subs. 838754 & subs.
	Screw, Set, securing Bracket to Propeller Shaft Tunnel	UFS119/4R	2	Chassis No. 820071 & subs. 832120 & subs. 825179 & subs. 836744 & subs. 827540 & subs. 838754 & subs.
	Washer, Shakeproof, on Setscrews	C723/A	2	Chassis No. 820071 & subs. 832120 & subs. 825179 & subs. 836744 & subs. 827540 & subs. 838754 & subs.
6	Shaft, supporting Operating Levers	C8318	1	
7	Lever, at end of Shaft, for attachment of Handbrake Connecting Link	C8317	1	
8	Lever in centre of Handbrake Shaft for operation of Handbrake Cable	C13007	1	
9	Key, locating Levers on Shaft	C755	2	
	Bolt, securing Levers to Shaft	NB131/12D	2	
	Nut, on Bolts	NN131/L	2	
	Washer, Shakeproof, under Nuts	C725	2	
10	Spring, on Support Shaft, between Levers	C3722	1	
11	Compensator Assembly for Handbrake Cable	C3274/1	1	Chassis No. 820001 to 820070. 830001 to 832119. 824001 to 825178. 834001 to 836743. 827001 to 827539. 837001 to 838753.
		C16870	1	Chassis No. 820071 & subs. 832120 & subs. 825179 & subs. 836744 & subs. 827540 & subs. 838754 & subs.
	Clevis Pin, securing Compensator to Compensator Rod	J106/10S	1	Chassis No. 820001 to 820070. 830001 to 832119. 824001 to 825178. 834001 to 836743. 827001 to 827539. 837001 to 838753.

BRAKING SYSTEM HANDBRAKE CONTROL



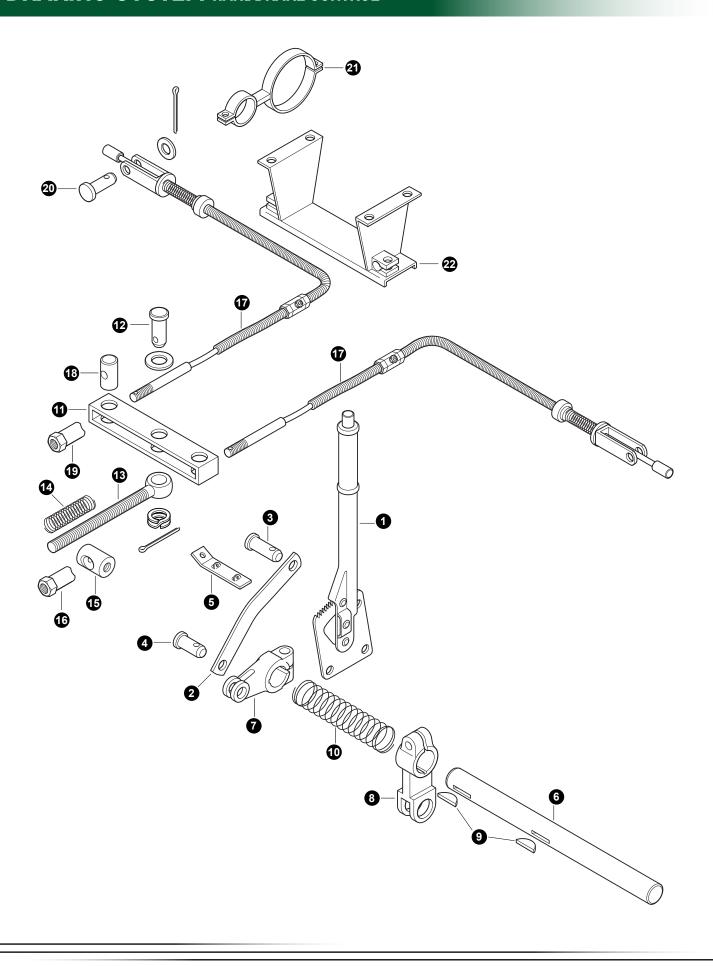
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No	Parts Description	Part No	Qty	Notes
12	Clevis Pin, securing Link to Compensator Rod	J106/16S	1	Chassis No. 820071 & subs. 832120 & subs. 825179 & subs. 836744 & subs. 827540 & subs. 838754 & subs.
	Washer, Plain, on Clevis Pin, above Compensator Rod under top bar of Link	FW106/T	1	Chassis No. 820071 & subs. 832120 & subs. 825179 & subs. 836744 & subs. 827540 & subs. 838754 & subs.
	Washer, Double Coil Spring, under Compensator Rod, above bottom bar of Link	BD1708/2	1	Chassis No. 820071 & subs. 832120 & subs. 825179 & subs. 836744 & subs. 827540 & subs. 838754 & subs.
	Split Pin, retaining Clevis Pin	L103/6U	1	
	Washer, Plain, under Split Pin	FW106/T	1	
13	Compensator Rod Assembly for adjustment of Handbrake Cable	C3322	1	
14	Spring, on Compensator Rod	C3264	1	
15	Trunnion, behind Spring on Compensator Rod	C3265	1	
16	Barrel Nut, on Rod, for Compensator Adjustment	C3266	1	
17	Handbrake Cable Assembly	C13016	1	Chassis No. 820001 to 820070. 830001 to 832119. 824001 to 825178. 834001 to 836743. 827001 to 827539. 837001 to 838753.
		C16868	2	Chassis No. 820071 & subs. 832120 & subs. 825179 & subs. 836744 & subs. 827540 & subs. 838754 & subs.
	Retainer, for Springs	C13013	2	Chassis No. 820001 to 820070. 830001 to 832119. 824001 to 825178. 834001 to 836743. 827001 to 827539. 837001 to 838753.
18	Trunnion, in Compensator Link, for fixing of Handbrake Cables	C3265	2	Chassis No. 820071 & subs. 832120 & subs. 825179 & subs. 836744 & subs. 827540 & subs. 838754 & subs.
19	Barrel Nut, securing Handbrake Cables to Trunnions	C3266	2	Chassis No. 820071 & subs. 832120 & subs. 825179 & subs. 836744 & subs. 827540 & subs. 838754 & subs.
20	Clevis Pin, securing Fork End on Cables to Operating Lever on Handbrake Mechanisms	J105/125	2	
	Split Pin, retaining Clevis Pins	L103/7U	2	
	Washer, Plain, under Split Pins	FW105/T	2	
21	Clip, securing Handbrake Cable to Rear Axle Tubes	C13022	2	Chassis No. 820001 to 820070. 830001 to 832119. 824001 to 825178. 834001 to 836743. 827001 to 827539. 837001 to 838753.
		C16940	2	Chassis No. 820071 & subs. 832120 & subs. 825179 & subs. 836744 & subs. 827540 & subs. 838754 & subs.
	Screw, Set, clamping Clips on Cables	UFS319/7H	2	Chassis No. 820071 & subs. 832120 & subs. 825179 & subs. 836744 & subs. 827540 & subs. 838754 & subs.
	Nut, Self Locking, on Setscrews	C8667/17	2	Chassis No. 820071 & subs. 832120 & subs. 825179 & subs. 836744 & subs. 827540 & subs. 838754 & subs.
	Washer, Shakeproof, under Nuts	C724	2	
	Screw, Set, securing Clips	NS325/8H	2	
	Nut, on Setscrews	NN125/L	2	
	Washer, Shakeproof, under Nuts	C724	2	

BRAKING SYSTEM HANDBRAKE CONTROL







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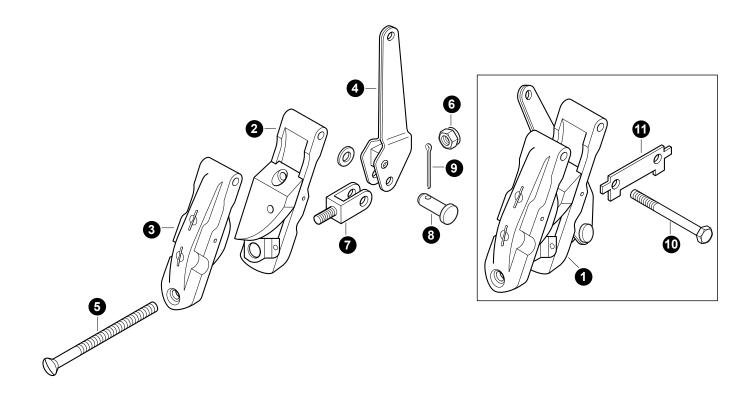


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No	Parts Description	Part No	Qty	Notes
22	Abutment Assembly for Handbrake Cable	C14467	1	Chassis No. 820001 to 820070. 830001 to 832119. 824001 to 825178. 834001 to 836743. 827001 to 827539. 837001 to 838753.
		C16863	1	Chassis No. 820071 & subs. 832120 & subs. 825179 & subs. 836744 & subs. 827540 & subs. 838754 & subs.
	Bolt, securing Handbrake Cable in Abutment Block	NB131/11D	2	Chassis No. 820001 to 820070. 830001 to 832119. 824001 to 825178. 834001 to 836743. 827001 to 827539. 837001 to 838753.
		UFB131/11R	2	Chassis No. 820071 & subs. 832120 & subs. 825179 & subs. 836744 & subs. 827540 & subs. 838754 & subs.
	Nut, on Bolts	NN131/L	2	Chassis No. 820001 to 820070. 830001 to 832119. 824001 to 825178. 834001 to 836743. 827001 to 827539. 837001 to 838753.
		UFN131/L	2	Chassis No. 820071 & subs. 832120 & subs. 825179 & subs. 836744 & subs. 827540 & subs. 838754 & subs.
	Washer, Shakeproof, under Nuts	C725	2	
	Screw, Set, securing Abutment Assembly	NS125/4D	4	Chassis No. 820001 to 820070. 830001 to 832119. 824001 to 825178. 834001 to 836743. 827001 to 827539. 837001 to 838753.
		UFS125/5R	4	Chassis No. 820071 & subs. 832120 & subs. 825179 & subs. 836744 & subs. 827540 & subs. 838754 & subs.
	Washer, Shakeproof, on Setscrews	C724	4	
	Washer, Plain, under Shakeproof Washers	FW104/T	4	Chassis No. 820001 to 820070. 830001 to 832119. 824001 to 825178. 834001 to 836743. 827001 to 827539. 837001 to 838753.
	Stiffening Plate, on Setscrews	C16939	2	Chassis No. 820071 & subs. 832120 & subs. 825179 & subs. 836744 & subs. 827540 & subs. 838754 & subs.



No	Parts Description	Part No	Qty	Notes					
	320001 to 820003. 830001 to 831711, 824001 TO 824668. 834001 TO 835885, 827001 TO 827235. 337001 TO 837835. 830336 TO 831702 (S)								
1	Handbrake Mechanism Assembly, RH	6920	1						
	Handbrake Mechanism Assembly, LH	6921	1						
2	Pad Carrier Assembly, RH Inner	7290	1						
	Pad Carrier Assembly, LH Inner	7292	1						
3	Pad Carrier Assembly, RH Outer	7291	1						
	Pad Carrier Assembly, LH Outer	7293	1						
4	Operating Lever	6931	1						
5	Bolt, securing Pad Carriers to Operating Lever	6927	1						
6	Nut, Self-Locking, on Bolt	C8667/2	1						
7	Pivot Seat, for Operating Lever	6923	1						
8	Clevis Pin, securing Pivot Seat	6926	1						
9	Split Pin, retaining Clevis Pin	L102/4U	1						
10	Bolt, securing Handbrake Mechanism to Rear Calipers	6925	4						
11	Tab Washer, locking Bolts	6932	2						
	Repair Kit For Handbrake Mechanism	8302	2						

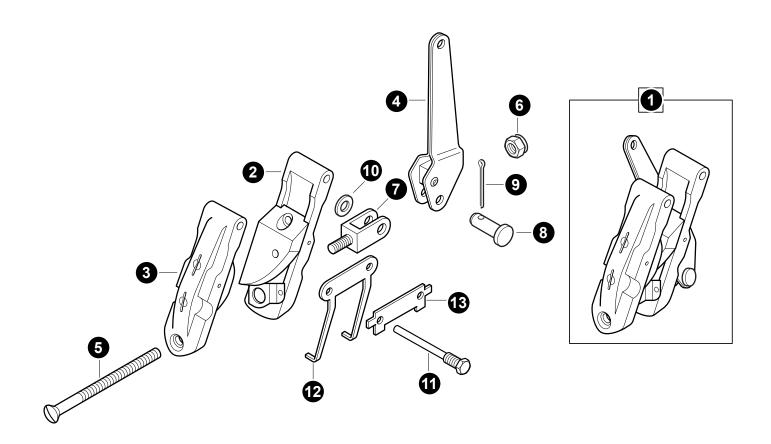


BRAKING SYSTEM HANDBRAKE MECHANISM LATE

No Parts Description Part No Qty Notes

820004 & Subs. 831712 & Subs. 824669 & SUBS. 835886 & SUBS. 827236 & SUBS. 837836 & SUBS.

	Handbrake Mechanism Assembly, RH	7739	1	Chassis No. 820004 to 820070. 831712 to 832119. 824669 to 825178. 835886 to 836743. 827236 to 827539. 837836 to 838753.
1	Handbrake Mechanism Assembly, RH	C16585	1	Chassis No. 820071 & subs. 832120 & subs. 825179 & subs. 836744 & subs. 827540 & subs. 838754 & subs.
	Handbrake Mechanism Assembly, LH	7742	1	Chassis No. 820004 to 820070. 831712 to 832119. 824669 to 825178. 835886 to 836743. 827236 to 827539. 837836 to 838753.
	Handbrake Mechanism Assembly, LH	C16586	1	Chassis No. 820071 & subs. 832120 & subs. 825179 & subs. 836744 & subs. 827540 & subs. 838754 & subs.
	RH Inner Pad Carrier Assembly	7740	1	Chassis No. 820004 to 820070. 831712 to 832119. 824669 to 825178. 835886 to 836743. 827236 to 827539. 837836 to 838753.







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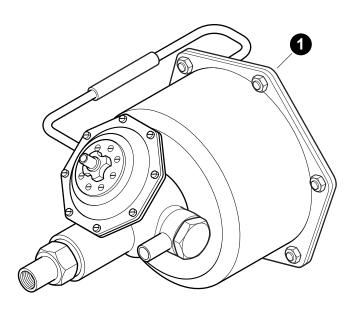




No	Parts Description	I	Part No	Qty Notes
2	RH Inner Pad Carrier Assembly	8304	1	Chassis No. 820071 & subs. 832120 & subs. 825179 & subs. 836744 & subs. 827540 & subs. 838754 & subs.
	LH Inner Pad Carrier Assembly	7743	1	Chassis No. 820004 to 820070. 831712 to 832119. 824669 to 825178. 835886 to 836743. 827236 to 827539. 837836 to 838753.
	LH Inner Pad Carrier Assembly	8305	1	Chassis No. 820071 & subs. 832120 & subs. 825179 & subs. 836744 & subs. 827540 & subs. 838754 & subs.
	RH Outer Pad Carrier Assembly	7741	1	Chassis No. 820004 to 820070. 831712 to 832119. 824669 to 825178. 835886 to 836743. 827236 to 827539. 837836 to 838753.
3	RH Outer Pad Carrier Assembly	8306	1	Chassis No. 820071 & subs. 832120 & subs. 825179 & subs. 836744 & subs. 827540 & subs. 838754 & subs.
	LH Outer Pad Carrier Assembly	7744	1	Chassis No. 820004 to 820070. 831712 to 832119. 824669 to 825178. 835886 to 836743. 827236 to 827539. 837836 to 838753.
	LH Outer Pad Carrier Assembly	8307	1	Chassis No. 820071 & subs. 832120 & subs. 825179 & subs. 836744 & subs. 827540 & subs. 838754 & subs.
4	Operating Lever Assembly	6931	1	
5	Bolt, securing Pad Carriers to Operating Lever	6927	1	
6	Nut, Self-Locking, on Bolt	C8667/2	1	
7	Pivot Seat, for Operating Lever	6923	1	
8	Clevis Pin, securing Operating Lever to Pivot Seat	6926	1	
9	Split Pin, retaining Clevis Pin	L102/4U	1	
10	Washer, Plain, behind Split Pin	FW104/T	1	
	Bolt, securing Handbrake Mechanism to Rear Calipers	6925	4	Chassis No. 820004 to 820070. 831712 to 832119. 824669 to 825178. 835886 to 836743. 827236 to 827539. 837836 to 838753.
11	Bolt, securing Handbrake Mechanism to Rear Calipers	8016	4	Chassis No. 820071 & subs. 832120 & subs. 825179 & subs. 836744 & subs. 827540 & subs. 838754 & subs.
12	Retraction Plate on Bolts	8017	2	Chassis No. 820071 & subs. 832120 & subs. 825179 & subs. 836744 & subs. 827540 & subs. 838754 & subs.
	Tab Washer, locking Bolts	6932	2	Chassis No. 820004 to 820070. 831712 to 832119. 824669 to 825178. 835886 to 836743. 827236 to 827539. 837836 to 838753.
13	Tab Washer, locking Bolts	8014	2	Chassis No. 820071 & subs. 832120 & subs. 825179 & subs. 836744 & subs. 827540 & subs. 838754 & subs.
	Repair Kit for Handbrake Mechanism	8302	2	

BRAKING SYSTEM BRAKE SERVO

No	Parts Description	Part No	Qty	Notes
1	Dunlan Vancourum Courum Annanach I.	C10/12F	1	
1	Brake Vacuum Servo Assembly	C19612E	•	
	Screw, securing Cover to Valve Housing	AS302/4H	8	
	Cover & Valve Assembly	7139	1	
	Diaphragm	7138	1	
	Screw, Set, securing Valve Housing to Slave Cylinder Body	UFS125/4R	4	
	Washer, Shakeproof, on Setscrews	C739	4	
	Nut, on Screws securing Valve Cover	AN102/L	8	
	Bolt (Short) securing Cover to Main Cylinder	UFS125/4R	3	
	Bolt (Long) securing Cover to Main Cylinder and for mounting of Servo Unit	UFS125/9R	3	
	Nut, on Bolts	UFN125/L	6	
	Return Spring for Main Cylinder Piston	7170	1	
	End Stop, for Main Cylinder Piston	7694	1	
	Washer, Plain, under Shakeproof Washer	FW108/T	1	
	Washer, Shakeproof, under Nut	C743	1	
	Nut, securing Main Piston Assembly	UFN150/L	1	
	Nut on Push Rod	UFN125/L	1	
	Screw, Set, securing Abutment Plate inside Main Cylinder	UFS131/6R	4	
	Copper Gasket, sealing Adaptor in end of Slave Cylinder	C11356	1	
	Repair Kit for Slave Cylinder on Brake Vacuum Servo	8055	1	
	Repair Kit for Main Cylinder Piston	7148	1	
	Repair Kit for Air Control Valve	7149	1	
	Hose for connection of Vacuum Pipe to Servo Unit	C13170	1	Chassis No. 830001 to 831139. 824001 to 824584. 834001 to 835718. 827001 to 827193. 837001 to 837627.
		C13704	1	Chassis No. 820001 to 820016. 831140 to 831898. 824585 to 824741. 835719 to 835934. 827194 to 827271. 837628 to 837940.
	Clip, securing Hose	C2905/2	2	









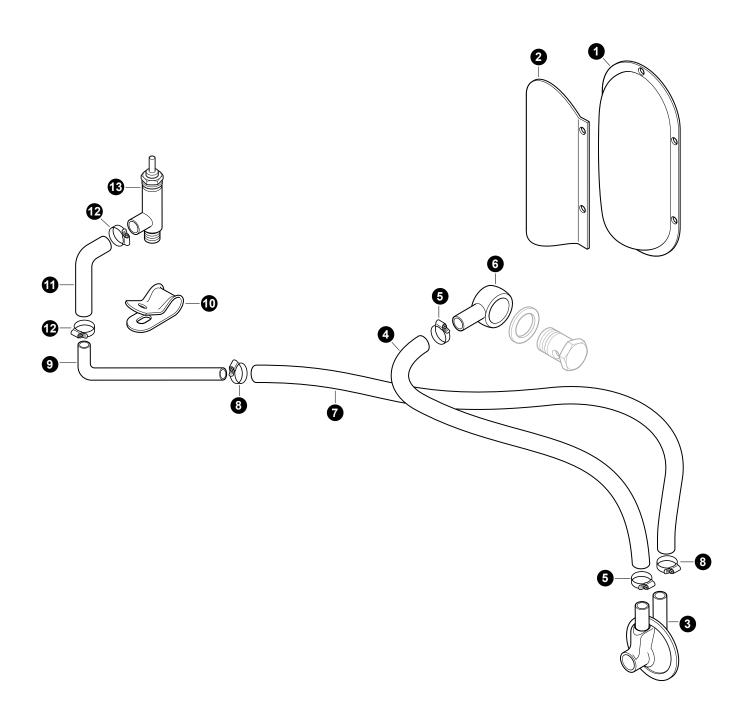






No	Parts Description	Part No	Qty	Notes
	Banjo, on Servo Unit, receiving Hose	C12802	1	Chassis No. 820001 to 820016. 831140 to 831898. 824585 to 824741. 835719 to 835934. 827194 to 827271. 837628 to 837940.
	Copper Gasket, at each side of Banjo	C11356	2	Chassis No. 820001 to 820016. 831140 to 831898. 824585 to 824741. 835719 to 835934. 827194 to 827271. 837628 to 837940.
	Bolt, securing Banjo	C11421	1	Chassis No. 820001 to 820016. 831140 to 831898. 824585 to 824741. 835719 to 835934. 827194 to 827271. 837628 to 837940.
	Bracket Assembly Mounting Servo at Main Cylinder end	C13167	1	
	Grommet, on Servo Bolts	BD3210	3	
	Washer, Plain, at each side of Grommet	FW104/T	6	
	Nut, securing Bracket to Servo	UFN125/L	3	
	Washer, Shakeproof, under Nuts	C724	3	
	Screw, Set, securing Bracket to Body	UFS125/4R	2	
	Nut, securing Bracket to Body	UFN125/L	1	
	Washer, Shakeproof, under Nut & on Setscrews	C724	3	
	Distance Piece at Servo fixing	C11908	3	
	Bracket Assembly Mounting Servo at Slave Cylinder End	C13266	1	
	Clamp Block, for fixing of Servo	C11001	1	
	Clamp, securing Servo to Bracket	C11002	1	
	Bolt, securing Clamp	UFB125/12R	2	
	Screw, Set, securing Bracket to Body	UFS125/4R	2	
	Nut, on Bolts	UFN125/L	2	
	Washer, Plain, on Bolts & Setscrews	FW104/T	4	
	Washer, Shakeproof, on Bolts & Setscrews	C724	4	
	Air Cleaner for Brake Vacuum Servo	C13172	1	
	Clip, securing Air Cleaner to Servo	C2905/1	1	Fitted from Chassis No. 820001 to 820016. 824001 to 824741. 827001 to 827271.
	Elbow Pipe, connecting Air Cleaner to Servo	C14487	1	Fitted to Chassis No. 820017 & subs. 824742 & subs. 827272 & subs.
	Clip, securing Elbow Pipe to Air Cleaner & Servo	C2905/1	2	Fitted to Chassis No. 820017 & subs. 824742 & subs. 827272 & subs.

BRAKING SYSTEM RESERVAC TANK FOR SERVO

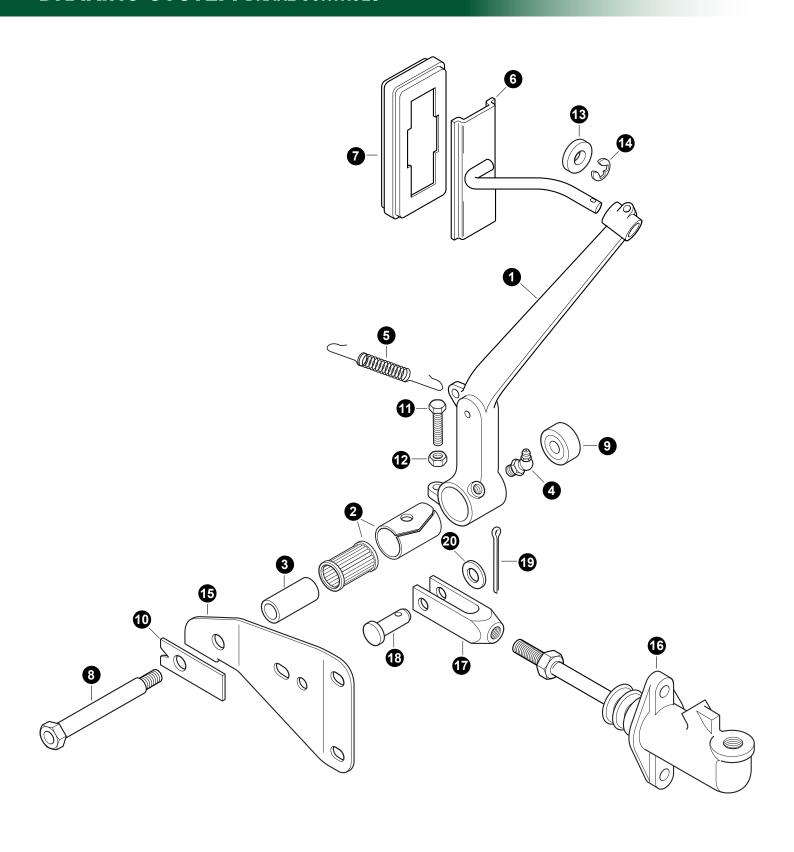


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No	Parts Description	Part No	Qty	Notes
1	Reservac Tank for Brake Servo	C14681	1	
2	Stone Guard for Reservac Tank	C14486	1	
	Screw, Set, securing Stoneguard and Reservac Tank to Mudshield	UFS119/4R	3	
	Nut, on Setscrews	UFN119/L	3	
	Washer, Shakeproof, under Nuts	C723/A	3	
3	Check Valve Assembly on Reservac Tank	C14693	1	
4	Hose From Check Valve to Brake Servo	C14741	1	
5	Clip, securing Hose to Check Valve and Banjo on Brake Servo	C2905/1	2	
6	Banjo, for connection of Hose to Brake Servo	C14717	1	
	Copper Gasket, at each side of Banjo	C11356	2	
	Bolt, securing Banjo	C11421	1	
7	Hose from Check Valve to Vacuum Pipe	C14716	1	
8	Clip, securing Hose to Check Valve and Vacuum Pipe	C2905/1	2	
9	Vacuum Pipe On Dash	C14742	1	
10	Clip, securing Vacuum Pipe to Dash	C1040/9	2	
	Screw, Set, securing Clips	UFS119/4R	2	
	Washer, Shakeproof, on Setscrews	C723/A	2	
	Washer, Plain, under Shakeproof Washers	AW102/T	2	
11	Elbow Hose for connection of Vacuum Pipe to Inlet Manifold	C14692	1	
12	Clip, securing Elbow Hose	C2905/1	2	
13	Adaptor Assembly, at rear of Inlet Manifold for connection of Vacuum Pipe	C14715	1	

BRAKING SYSTEM BRAKE CONTROLS





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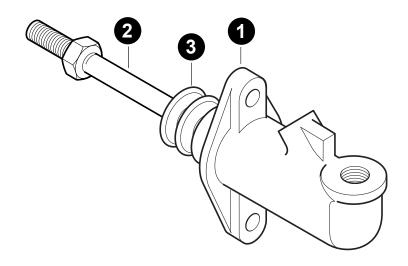




No	Parts Description	Part No	Qty	Notes
1	Brake Pedal - RHD	C12971	1	Manual Transmission
		C12970	1	Automatic Transmission
	Brake Pedal - LHD	C12955	1	Manual Transmission
		C12955	1	Automatic Transmission
2	Roller Bearing, Inside Brake Pedal Boss	C3223	1	
3	Sleeve for Roller Bearing	C3224	1	
4	Grease Nipple, for Pedal Boss (Tec.NA.6626)	C13877	1	
5	Return Spring, for Brake Pedal	C3317	1	
6	Stem & Plate Assembly for Brake Pedal - RHD	C12956	1	Manual Transmission
		C12960	1	Automatic Transmission
	Stem & Plate Assembly for Brake Pedal - LHD	C12957	1	Manual Transmission
		C12961	1	Automatic Transmission
	Bolt, securing Stem & Plate to Brake Pedal	UFB131/10R	1	
	Nut, on Bolt	UFN131/L	1	
	Washer, Shakeproof, under Nut	C740	1	
7	Rubber Pad on Brake Pedal	C9934	1	Manual Transmission
		C6876	1	Automatic Transmission
8	Rubber Pad on Brake Pedal	C12967	1	
9	Spacer, between Brake and Clutch Pedals	C12969	1	
10	Lockwasher, securing Shaft to Tie Plate	C13061	1	
11	Stopscrew, for Brake Pedal	UFS131/12R	1	
12	Nut, locking Stopscrew	UFN231/L	1	
13	Felt Seal on Brake Pedal Stem	C8299	1	
14	Circlip, retaining Felt Seal	C8301	1	
15	Tie Plate Between Brake Pedal Shaft and Master Cylinder Bracket	C12972	1	RHD Cars Only
		C12973	1	All LHD OTS & fitted from Chassis No. 834001 to 834453. 837001 to 837013.
		C12973	1	Chassis No. 834454 & subs. 837014 & subs.
	Screw, Set, securing Tie Plate to Master Cylinder Bracket	UFS131/5R	2	
	Nut, on Setscrews	UFN131/L	2	
	Washer, Shakeproof, under Nuts	C740	2	
16	Brake Master Cylinder Assembly	C16470	1	
17	Fork End between Brake Pedal and Master Cylinder Push Rod	C12968	1	
18	Clevis Pin, securing Fork End to Brake Pedal	J106/17S	1	
	Split Pin, retaining Clevis Pin	L103/7U	1	
	Washer, Plain, under Split Pin	FW106/T	1	

BRAKING SYSTEM BRAKE MASTER CYLINDER

No	Parts Description	Part No	Qty	Notes
1	Brake Master Cylinder Assembly	C16470	1	
	Body only	7474	1	
	Seal, on Valve	8296	1	
	Valve	7676	1	
	Spring on Valve	6943	1	
	Spring Support at rear end of Cylinder Body	7675	1	
	Main Spring	8292	1	
	Spring Support, at forward end of Cylinder Body	6942	1	
	Cup Seal, on Piston	8293	1	
	Piston	8291	1	
	Static Seal, on Piston	8294	1	
2	Push Rod	6946	1	
	Washer on Push Rod	6947	1	
	Circlip, retaining Push Rod in Cylinder Body	6948	1	
3	Dust Excluder, over end of Cylinder Body	6945	1	
	Nut, on Push Rod	UFN131/L	1	
	Bolt, securing Master Cylinder to Bracket on Chassis Frame	UFB131/8R	1	
	Nut, on Bolts	UFN131/L	2	
	Washer, Shakeproof, under Nuts	C740	2	
	Repair kit	8250	1	





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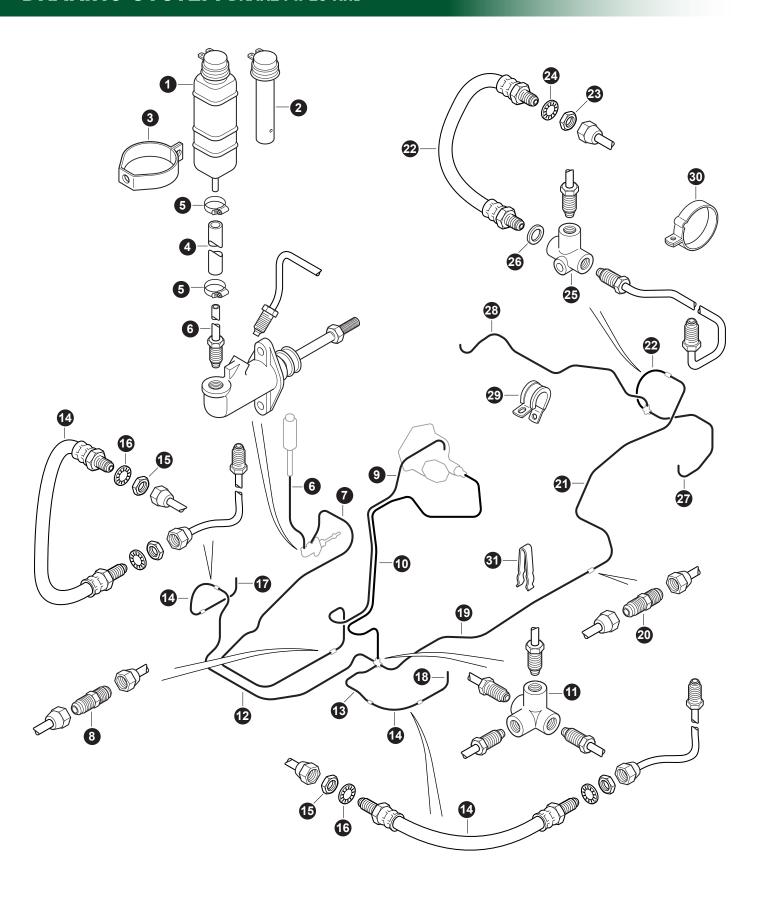








BRAKING SYSTEM BRAKE PIPES RHD







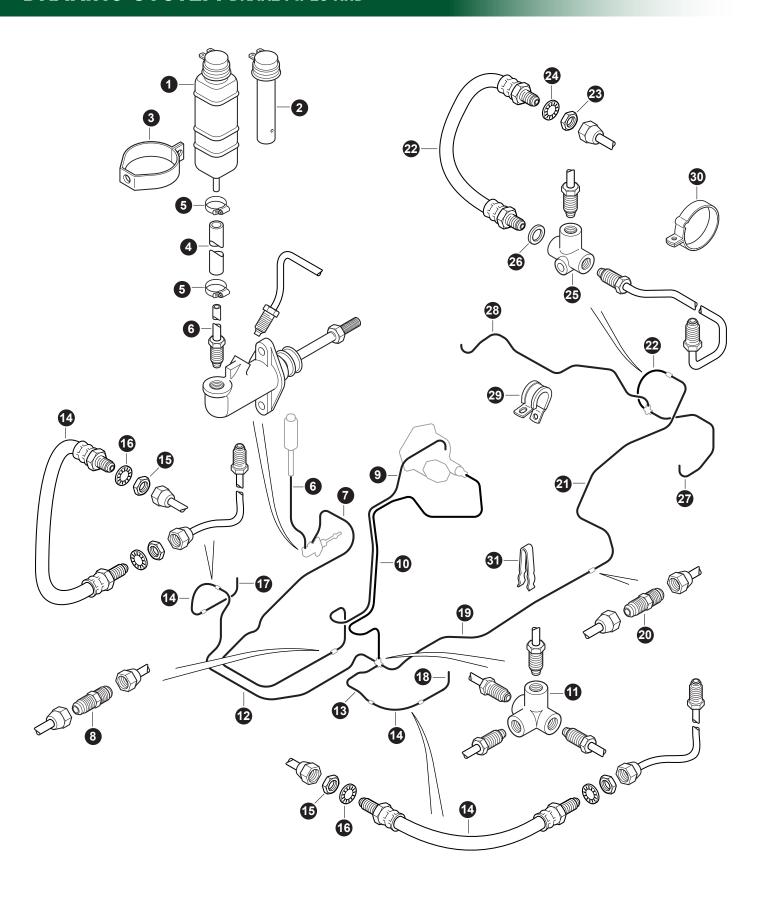




BRAKING SYSTEM

	Parts Description	Part No	Qty	Notes
1	Brake Fluid Supply Tank	C13165	1	Fitted from Chassis No. 820001 to 820070.
		C16830	1	Fitted to Chassis No. 820071 and subs.
2	Filler Cap and Level Indicator	C16375	1	Fitted to Chassis No. 820071 and subs.
3	Clip, around Supply Tank	C5173	1	
	Screw, Set, securing Clip	UFS319/8H	1	
	Nut, on Setscrew	UFN119/L	1	
4	Hose, from Supply Tank to Hydraulic Pipe	C6854	1	
5	Clip, securing Hose	C15886/5	2	
6	Hydraulic Pipe from Hose to Master Cylinder	C16943	1	
	Mounting Bracket Assembly for Brake Fluid Supply Tank	C13664	1	
	Screw, Set, securing Mounting Bracket to RH Wing Valance	UFS125/5R	4	
	Nut, on Setscrews	UFN125/L	4	
	Washer, Shakeproof, under Nuts	C724	4	
	Screw, Set, securing Supply Tank Clip to Bracket	UFS125/9R	1	
	Washer, Shakeproof, on Setscrew	C724	1	
	Distance Piece, on Setscrew	C5181	1	
7	Hydraulic Pipe from Master Cylinder to Pipe Connector	C13192	1	
8	Connector for Hydraulic Pipes	C13187	1	
9	Hydraulic Pipe from Connector to Brake Servo	C13193	1	
10	Hydraulic Pipe from Brake Servo to 5-Way Union	C13177	1	
11	5-Way Union	C13179	1	
	Screw, Set, securing 5-Way Union to Chassis Frame	UFS125/8R	1	
	Washer, Shakeproof, on Setscrew	C724	1	
12	Hydraulic Pipe from 5-Way Union to RH Front Brake Hose	C13180	1	
13	Hydraulic Pipe from 5-Way Union to LH Front Brake Hose	C13181	1	
14	Front Brake Hose	C13182	2	
	Nut, securing Hoses to Brackets on Chassis Frame and Front Suspension	UFN237/L	4	
16	Washer, Shakeproof, under Nuts	C726	4	
17	Hydraulic Pipe from RH Front Brake Hose to Caliper	C13183	1	
18	Hydraulic Pipe from LH Front Brake Hose to Caliper	C13184	1	
19	Hydraulic Pipe from 5-Way Union to Pipe Connector	C13185	1	Manual Transmission
20	Connector for Hydraulic Pipes	C13187	1	Manual Transmission
21	Hydraulic Pipe from Connector to Rear Flexible Hose	C13186	1	Manual Transmission
	Hydraulic Pipe from 5-Way Union to Anti-Creep Solenoid Valve	C13264	1	
	Anti-Creep Solenoid Valve	C12750	1	Automatic Transmission
	Adaptor, in end of Solenoid Valve	C7673	1	Automatic Transmission
	Copper Washer, under Adaptor	C2296/8	1	Automatic Transmission
	Screw, Set, securing Anti-creep Solenoid Valve	UFS131/5R	2	Automatic Transmission
	Washer, Shakeproof, on Setscrews	C725	2	Automatic Transmission
	Hydraulic Pipe from Anti-Creep Solenoid Valve to Rear Flexible Hose	C13265	1	Automatic Transmission
22	Rear Flexible Hose from Pipe to 3-Way Union on Rear Axle	C13188	1	

BRAKING SYSTEM BRAKE PIPES RHD



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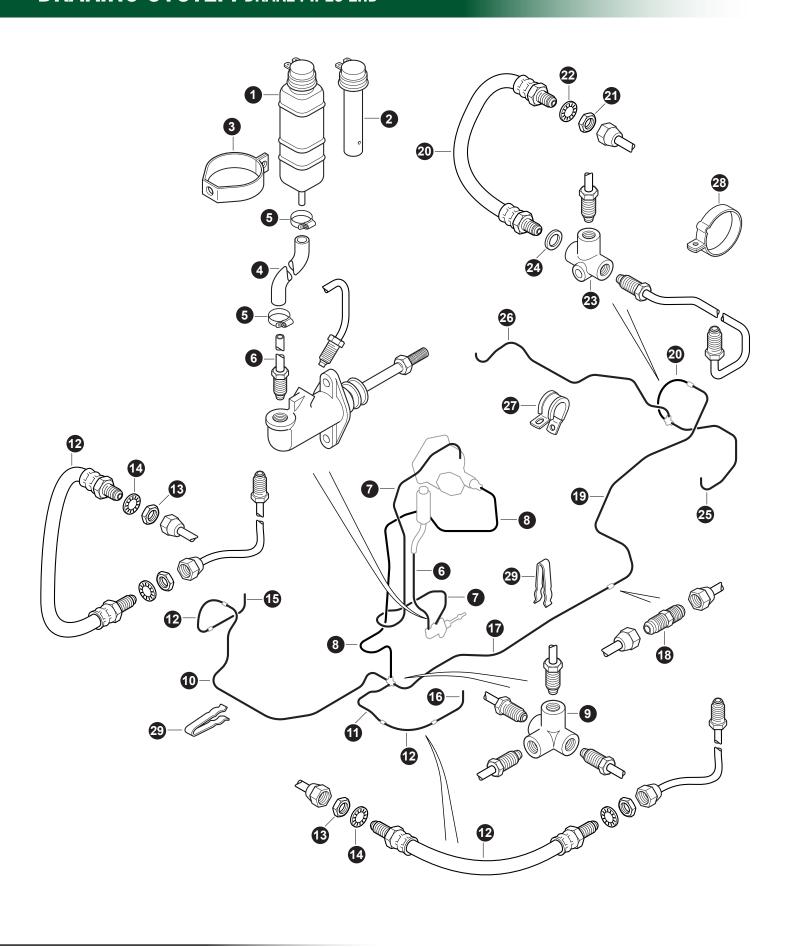


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BRAKING SYSTEM

No	Parts Description	Part No	Qty	Notes
23	Nut, securing Rear Hose to Bracket on Chassis Frame	UFN237/L	1	
24	Washer, Shakeproof, under Nut	C726	1	
25	3-Way Union on Rear Axle	C13189	1	
26	Copper Washer, at connection of Rear Hose to 3-Way Union	C13391	1	
	Screw, Set, securing 3-Way Union	UFS137/6R	1	
	Washer, Shakeproof, on Setscrew	C726	1	
27	Hydraulic Pipe from 3-Way Union to LH Rear Caliper	C13190	1	
28	Hydraulic Pipe from 3-Way Union to RH Rear Caliper	C13191	1	
29	Clip, on Gear Carrier Cover bolt, for fixing of Hydraulic Pipe	C1040/24	1	
30	Clip, retaining Brake Pipes on Rear Axle	C7860	2	
	Screw, Set, securing Clips	UFS325/8H	2	
	Nut, on Setscrews	UFN125/L	2	
	Washer, Shakeproof, under Nuts	C724	2	
31	Clip, securing Hydraulic Pipes to Chassis Frame	C5023	7	Manual Transmission
		C5023	11	Automatic Transmisison

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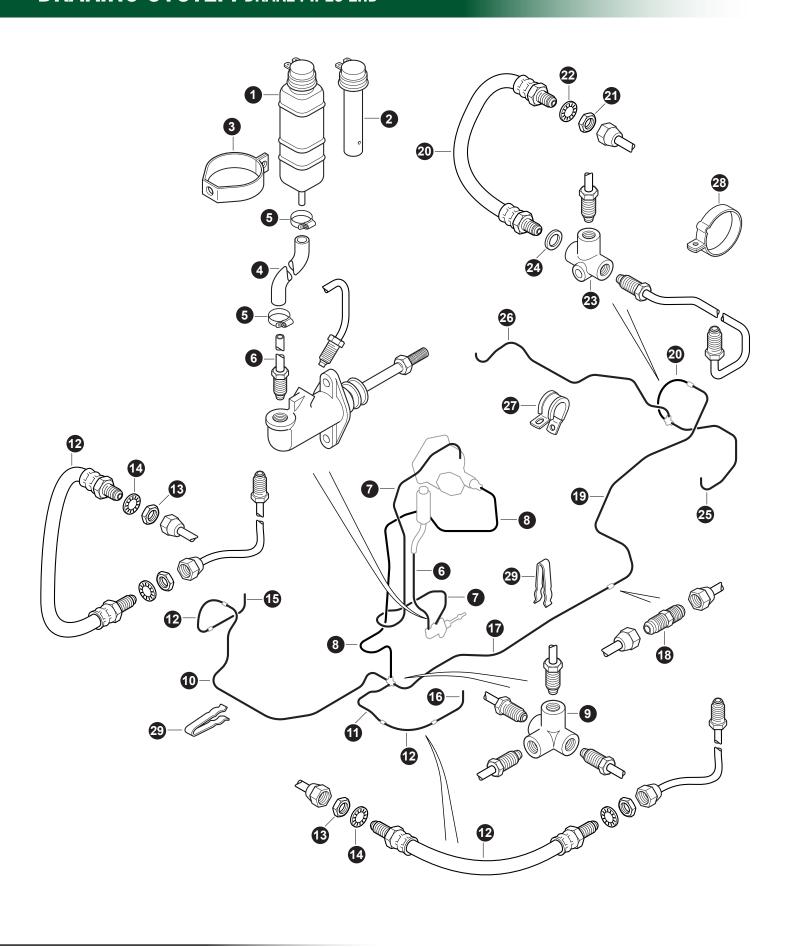
BRAKING SYSTEM

No	Parts Description	Part No	Qty	Notes
1	Brake Fluid Supply Tank	C13165	1	Chassis No. 830001 to 832119. 834001 to 836743. 837001 to 838753.
		C14687	1	Cars Exported to DEN/FRA/GER/HOL/SWE/SWI from Chassis No. 832093 to 832119. 836293 to 836743. 838311 to 838753
		C16830	1	Chassis No. 832120 & subs. 836744 & subs. 838754 & subs.
2	Filler Cap & Level Indicator	C16375	1	Chassis No. 832120 & subs. 836744 & subs. 838754 & subs.
	Top Cover	C15261	1	Cars Exported to DEN/FRA/GER/HOL/SWE/SWI from Chassis No. 832093 to 832119. 836293 to 836743. 838311 to 838753
	Cap in Top Cover	C15262	1	Cars Exported to DEN/FRA/GER/HOL/SWE/SWI from Chassis No. 832093 to 832119. 836293 to 836743. 838311 to 838753
	Washer, under Cap	C15263	1	Cars Exported to DEN/FRA/GER/HOL/SWE/SWI from Chassis No. 832093 to 832119. 836293 to 836743. 838311 to 838753
	Glass only	C3609	1	Cars Exported to DEN/FRA/GER/HOL/SWE/SWI from Chassis No. 832093 to 832119. 836293 to 836743. 838311 to 838753
	Clip, for mounting of Supply Tank	C15264	1	Cars Exported to DEN/FRA/GER/HOL/SWE/SWI from Chassis No. 832093 to 832119. 836293 to 836743. 838311 to 838753
3	Clip, around Supply Tank	C5173	1	
	Screw, Set, securing Clip	C15265	4	Cars Exported to DEN/FRA/GER/HOL/SWE/SWI from Chassis No. 832093 to 832119. 836293 to 836743. 838311 to 838753
		UFS319/8H	1	All Other Chassis Nos.
	Nut, on Setscrew	C15266	4	Cars Exported to DEN/FRA/GER/HOL/SWE/SWI from Chassis No. 832093 to 832119. 836293 to 836743. 838311 to 838753
		UFN119/L	1	All Other Chassis Nos.
	Adaptor, for Fluid Feed	C14962	1	Cars Exported to DEN/FRA/GER/HOL/SWE/SWI from Chassis No. 832093 to 832119. 836293 to 836743. 838311 to 838753
	Washer (Rubber) on Adaptor at each side of Glass	C15267	2	Cars Exported to DEN/FRA/GER/HOL/SWE/SWI from Chassis No. 832093 to 832119. 836293 to 836743. 838311 to 838753
	Washer (Plain) above & below Rubber Washers	C791/1	2	Cars Exported to DEN/FRA/GER/HOL/SWE/SWI from Chassis No. 832093 to 832119. 836293 to 836743. 838311 to 838753
	Nut, securing Adaptor	C15669	1	Cars Exported to DEN/FRA/GER/HOL/SWE/SWI from Chassis No. 832093 to 832119. 836293 to 836743. 838311 to 838753
	Screw, Set, securing Supply Tank to LH Wing Valance	UFS131/4R	2	Fitted to Cars Exported to DEN/FRA/GER/HOL/SWE/ SWI from Chassis No. 832093 to 832119. 836293 to 836743. 838311 to 838753
	Nut, on Setscrews	UFN131/L	2	Cars Exported to DEN/FRA/GER/HOL/SWE/SWI from Chassis No. 832093 to 832119. 836293 to 836743. 838311 to 838753
	Washer, Shakeproof, under Nuts	C725	2	Cars Exported to DEN/FRA/GER/HOL/SWE/SWI from Chassis No. 832093 to 832119. 836293 to 836743. 838311 to 838753
	Distance Piece At Supply Tank Mounting	C5181	1	Not Required for Cars Exported to DEN/FRA/GER/ HOL/SWE/SWI from Chassis No.832093 to 832119. 836293 to 836743. 838311 to 838753

PARTS & ACCESSORIES

CLASSIC & MODERN JAGUARS

BRAKING SYSTEM BRAKE PIPES LHD



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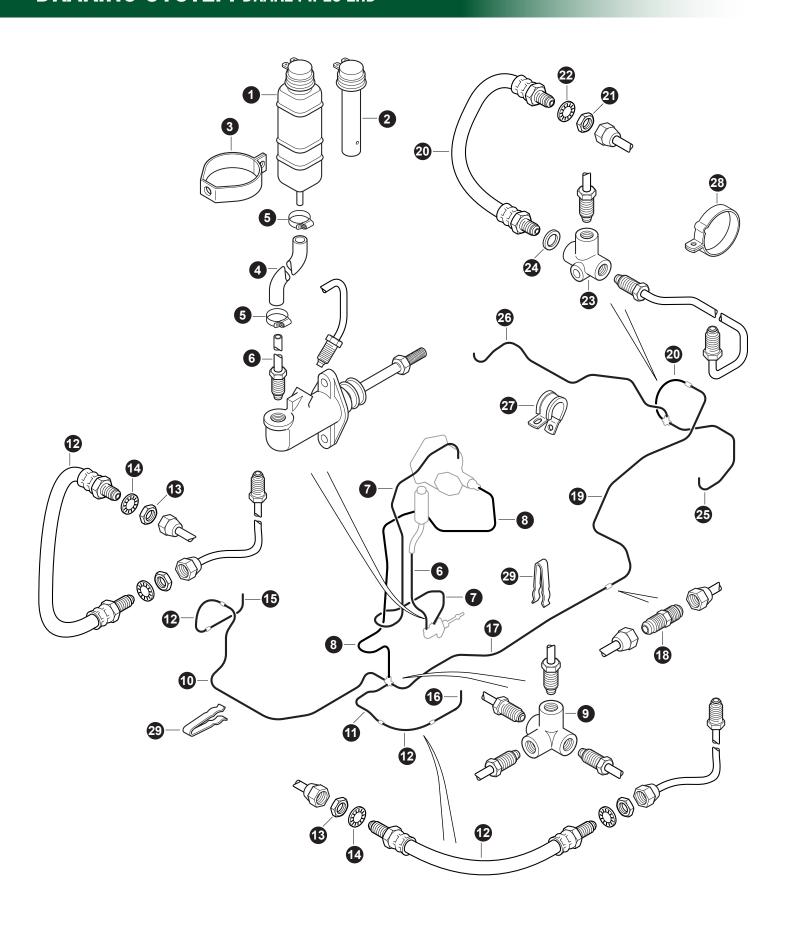


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BRAKING SYSTEM

Notes		Qty	Part No	escription	No Parts
		,		•	
for Cars Exported to DEN/FRA/GER/ /I from Chassis No.832093 to 832119. 836293 to 836743. 838311 to 838753	HOL/SWE/SW	1	UFS125/9R	Set, securing Supply Tank to Valance	Screv
for Cars Exported to DEN/FRA/GER/ /I from Chassis No.832093 to 832119. 836293 to 836743. 838311 to 838753	HOL/SWE/SW	1	UFN125/L	Setscrew	Nut,
for Cars Exported to DEN/FRA/GER/ /I from Chassis No.832093 to 832119. 836293 to 836743. 838311 to 838753	HOL/SWE/SW	1	C724	Shakeproof, under Nut	Wash
kported to DEN/FRA/GER/HOL/SWE/ ssis No. 832093 to 832119. 836293 to 836743. 838311 to 838753		1	C16146	ic Pipe from Supply Tank to Hose	Hydra
for Cars Exported to DEN/FRA/GER/ /I from Chassis No.832093 to 832119. 836293 to 836743. 838311 to 838753	HOL/SWE/SW	1	C13173		
330001 to 832119. 834001 to 836743. 837001 to 838753.	Chassis No. 8	1	C13175	ic Pipe from Hose to Master Cylinder	Hydra
830001 to 832119. 834001 to 836743. 837001 to 838753.	Chassis No. 8	1	C6854	onnecting Hydraulic Pipes	Hose
330001 to 832119. 834001 to 836743. 837001 to 838753.	Chassis No. 8	2	C15886/5	curing Hose	Clip,
32120 & subs. 836744 & subs. 838754 & subs.	Chassis No. 83	1	C6854	om Supply Tank to Hydraulic Pipe	4 Hose
82120 & subs. 836744 & subs. 838754 & subs.	Chassis No. 83	2	C15886/5	curing Hose	5 Clip,
82120 & subs. 836744 & subs. 838754 & subs.	Chassis No. 83	1	C16943	ic Pipe from Hose to Master Cylinder	6 Hydr
		1	C13176	ic Pipe from Master Cylinder to Brake Servo	7 Hydr
		1	C13177	ic Pipe from Brake Servo to 5-Way Union	8 Hydr
		1	C13179	Jnion	9 5-Wa
		1	UFS125/8R	Set, securing 5-Way Union to Chassis Frame	Screv
		1	C724	Shakeproof, on Setscrew	Wash
		1	C13180	ic Pipe From 5-Way Union to RH rake Hose	
		1	C13181	ic Pipe From 5-Way Union to LH rake Hose	11 -
		2	C13182	rake Hose	12 Front
		4	UFN237/L	curing Hose to Brackets on Chassis Frame and uspension	
		4	C726	Shakeproof, under Nuts	14 Wash
		1	C13183	ic Pipe from RH Front Brake Hose to Caliper	-
		1	C13184	ic Pipe from LH Front Brake Hose to Caliper	•
Manual Transmission		1	C13185	ic Pipe from 5-Way Union To Pipe Connector	•
Manual Transmission		1	C13187	tor for Hydraulic Pipes	18 Conn
Manual Transmission		1	C13186	ic Pipe from Connector to Rear Flexible Hose	19 Hydr
Automatic Transmission		1	C13264	c Pipe from 5-Way Union to Anti-Creep Solenoid Valve	Hydra
Automatic Transmission		1	C12750	eep Solenoid Valve	Anti-
Automatic Transmission		1	C7673	r, in end of Solenoid Valve	Adap
Automatic Transmission		1	C2296/8	Washer, under Adaptor	Copp
Automatic Transmission		2	UFS131/5R	Set, securing Anti-Creep Solenoid Valve	Screv
Automatic Transmission		2	C725	Shakeproof, on Setscrews	Wash
Automatic Transmission		1	C13265	Pipe from Anti-Creep Solenoid Valve to Rear Flexible Hose	Hydra

BRAKING SYSTEM BRAKE PIPES LHD





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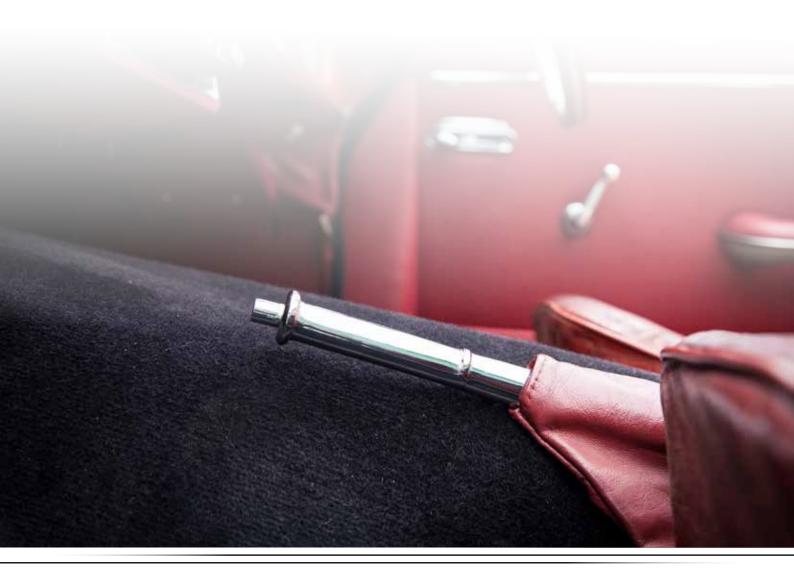


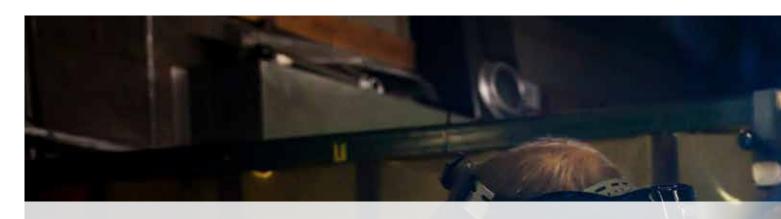




BRAKING SYSTEM

No	Parts Description	Part No	Qty	N
20	Rear Flexible Hose from Pipe to 3-Way Union on Rear Axle	C13188	1	
21	Nut, securing Rear Hose to Bracket on Chassis Frame	UFN237/L	1	
22	Washer, Shakeproof, under Nut	C726	1	
23	3-Way Union on Rear Axle	C13189	1	
24	Copper Washer, at connection of Rear Hose to 3-Way Union (VBO.232)	C13391	1	
	Screw, Set, securing 3-Way Union	UFS137/6R	1	
	Washer, Shakeproof, on Setscrew	C726	1	
25	Hydraulic Pipe from 3-Way Union to LH Rear Caliper	C13190	1	
:6	Hydraulic Pipe from 3-Way Union to RH Rear Caliper	C13191	1	
7	Clip, on Gear Carrier Cover bolt, for fixing of Hydraulic Pipe	C1040/24	1	
28	Clip, retaining Brake Pipes on Rear Axle	C7860	2	
	Screw, Set, securing Clips	UFS325/8H	2	
	Nut, on Setscrew	UFN125/L	2	
	Washer, Shakeproof, under Nuts	C724	2	
29	Clip, securing Hydraulic Pipes to Chassis Frame	C5023	8	



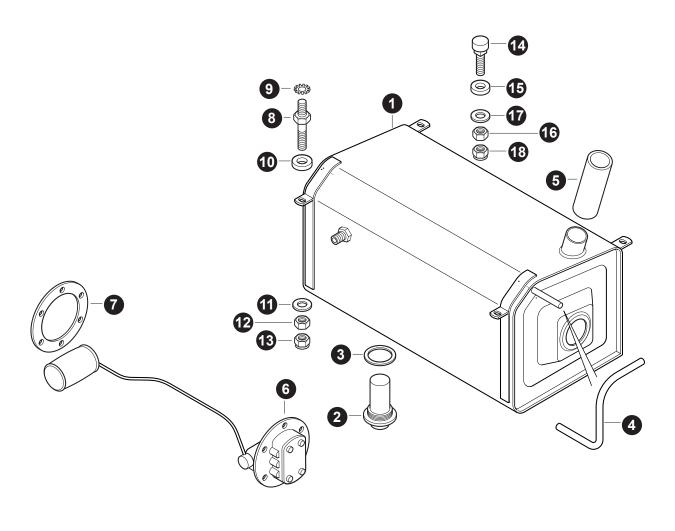


FUEL SYSTEM





FUEL SYSTEM FUEL TANK





ALUMINIUM FUEL TANK
C8352A (EARLY MODELS) / C14403A (LATE MODELS)

Made in house by SNG Barratt - this lightweight rust-resistant tank is a fantastic upgrade from the original.

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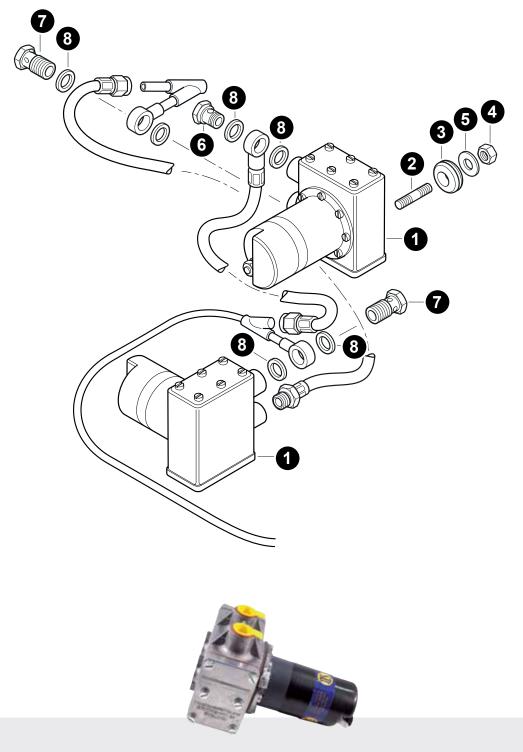
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FUEL SYSTEM

No	Parts Description	Part No	Qty No:	otes
1	Fuel Tank Assembly	C8352	1 Chassis No. 830001 to 830559. 824001 to 824452. 8344 to 835588. 827001 to 827093. 837001 to 8374	
		C14403	1 Chassis No. 820001 and subs. 830560 and subs. 824453 subs. 835589 and subs. 827094 and subs. 837468 and su	
2	Filter Assembly, at bottom of Tank	C990/1	1	
3	Washer, on Filter	C1617	1	
4	Ventilation Hose, from Tank to Petrol Filler Box	C14401	1 Chassis No. 820001 and subs. 830560 and subs. 824453 subs. 835589 and subs. 827094 and subs. 837468 and subs.	
	Clip, securing Ventilation Hose	C2905/1	2 Chassis No. 820001 and subs. 830560 and subs. 824453 subs. 835589 and subs. 827094 and subs. 837468 and subs.	
5	Hose, Connecting Tank to Fuel Filler Box	BD4368	1	
	Clip, securing Hose	C2905/7	2	
6	Fuel Tank Element Unit	C8407	1	
7	Gasket, under Element Unit	C937	1	
	Screw, Set, securing Element Unit	NS313/3H	6	
	Copper Washer, on Setscrews	C2296/9	12	
8	Stud, Securing Fuel Tank to Tie Tube on Chassis Frame Rear Extension	C8368	2	
9	Washer, Shakeproof, at top of Studs	C741	2	
10	Rubber Pad, at bottom of Studs	C8370	2	
11	Washer, Special, at each side of Mounting Brackets on Petrol Tank	C8374	4	
12	Nut, securing Petrol Tank	NN131/L	2	
13	Locknut, on Studs	NN231/L	2	
14	Bolt, Securing Fuel Tank to Tubular Cross Member on Chassis Frame Rear Extension	C8369	2	
15	Rubber Pad, on Bolts	C8370	2	
16	Nut, on Bolts	NN131/L	2	
17	Washer, Special, under Nuts	C8374	2	
18	Locknut, on Bolts	NN231/L	2	
	Felt Strip, seating Petrol Tank (9" x 2" x 1/8")	C8371	1	
	Felt Strip, seating Petrol Tank (7" x 2" x 1/8")	C8372	1	
	Felt Strip, seating Petrol Tank (18" x 2" x 1/8")	C8373	2	
	Felt Strip, seating Petrol Tank (44" x 1" x 1/8")	C8414	1	



FUEL SYSTEM FUEL PUMP



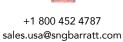
ELECTRONIC FUEL PUMP
C9688/1EN (NEGATIVE EARTH) / C9688/1EP (POSITVE EARTH)

Fully electronic version, no points, of the XK fuel pump; looks identical to the original pump.

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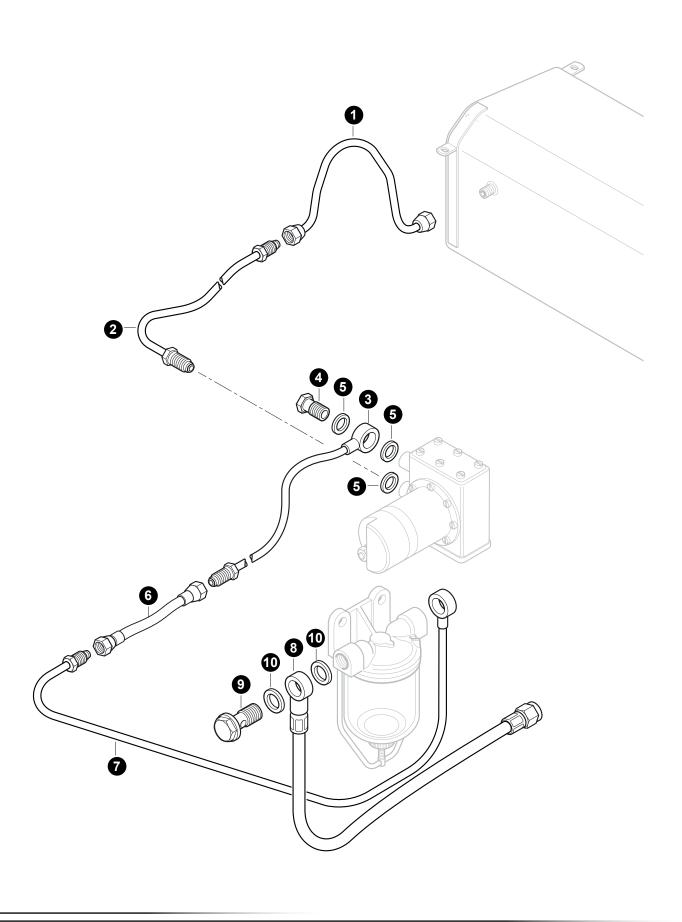


FUEL SYSTEM

No	Parts Description	Part No	Qty	Notes
1	Fuel Pump	C9688/1	1	Standard Models
		C9688/1	2	S Models
2	Stud, for mounting of Fuel Pump	C800	2	Standard Models
		C800	4	S Models
3	Grommet, on Studs	C974	2	Standard Models
		C974	4	S Models
4	Nut, on Studs	C2539/1	2	Standard Models
		C2539/1	4	S Models
5	Washer, Plain, on Studs	FW205/T	6	Standard Models
		FW205/T	12	S Models
6	Banjo Bolt, securing Flexible Pipe to Outlet side of Rear Fuel Pump	C11488	1	S Models
7	Banjo Bolt, securing Centre Pipe to Inlet side of Rear Pump and Front Pipe to Outlet side of Front Fuel Pump	C1506	2	S Models
8	Fibre Washer, on Banjo Bolts	C11489	6	S Models
,	Pump and Front Pipe to Outlet side of Front Fuel Pump			



FUEL SYSTEM FUEL PIPES (NOT XK150S)







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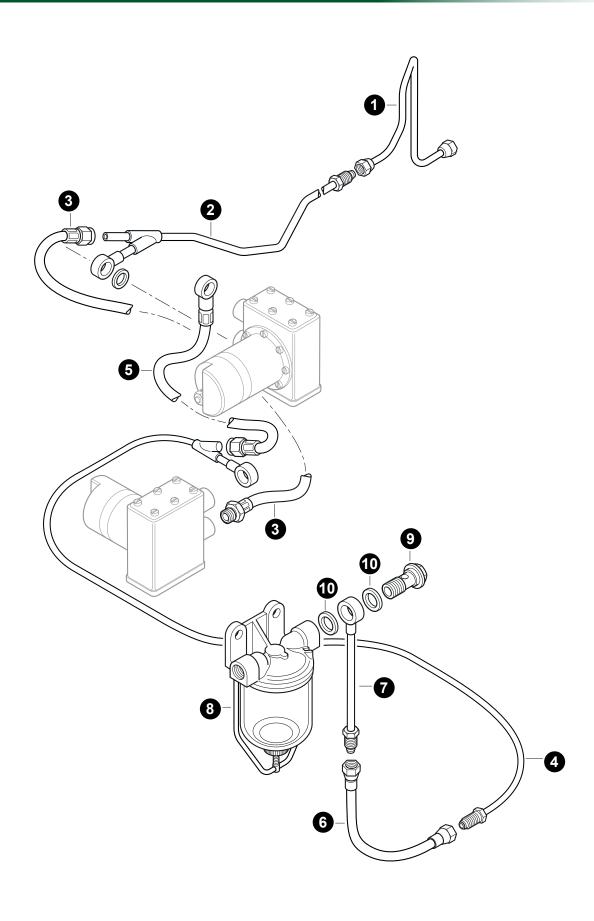


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FUEL SYSTEM

No	Parts Description	Part No	Qty Notes
1	Fuel Pipe (Rear) from Tank to Centre Pipe	C7555	1
	Clip, securing Rear Pipe to Bumper Bracket on Chassis Frame	C1040/12	1
	Screw, Set, securing Clip	NS125/4D	1
	Nut, on Setscrew	NN125/L	1
	Washer, Shakeproof, under Nut	C724	1
2	Fuel Pipe (Centre) from Rear Pipe to Inlet Side of Fuel Pump	C7556	1 Chassis No. 830001 to 831142. 824001 to 824609. 834001 to 835717. 827001 to 827212. 837001 to 837628.
		C14341	1 Chassis No. 820001 & subs. 831143 & subs. 824610 & subs. 835718 & subs. 827213 & subs. 837629 & subs.
3	Fuel Pipe (Front) from Outlet Side of Fuel Pump to Flexible Pipe	C7557	1 Chassis No. 830001 to 831142. 824001 to 824609. 834001 to 835717. 827001 to 827212. 837001 to 837628.
		C14342	Chassis No. 820001 to 820039. 831143 to 832080. 824610 to 824884. 835718 to 836191. 827213 to 827358. 837629 to 838246.
	Fuel Pipe (Front) from Outlet Side of Fuel Pump to Intermediate Pipe	C14342	1 Chassis No. 820040 & subs. 832081 & subs. 824885 & subs. 836192 & subs. 827359 & subs. 838247 & subs.
4	Banjo Bolt, securing Front Pipe to Pump	C1506	1
5	Fibre Washer, on Banjo Bolt	C11489	2
	Clip, securing Front Petrol Pipe to Chassis Frame Side Member	C3727	5
	Clip, securing Front Petrol Pipe to Dash	C1040/7	1
	Screw, Set, securing Clip	AS402/4H	1
	Nut, on Setscrew	AN102/L	1
	Washer, Shakeproof, under Nut	C723	1
6	Flexible Fuel Pipe from Front Pipe to Carburettor Feed Pipe	C3629	Chassis No. 820001 to 820016. 830001 to 831898. 824001 to 824741. 834001 to 835934. 827001 to 827271. 837001 to 837940.
	Flexible Fuel Pipe from Front Pipe to Intermediate Pipe	C3629	Chassis No. 820040 and subs. 832081 and subs. 824885 and subs. 836192 and subs. 827359 and subs. 838247 and subs.
	Fuel Pipe (Intermediate) from Front Pipe to Filter	C14730	Chassis No. 820017 to 820039. 831899 to 832080. 824742 to 824884. 835935 to 836191. 827272 to 827358. 837941 to 838246.
	Union Nut, fixing Intermediate Pipe to Flexible Pipe	C14685	Chassis No. 820017 to 820039. 831899 to 832080. 824742 to 824884. 835935 to 836191. 827272 to 827358. 837941 to 838246.
	Olive, on Intermediate Pipe	C11575	Chassis No. 820017 to 820039. 831899 to 832080. 824742 to 824884. 835935 to 836191. 827272 to 827358. 837941 to 838246.
7	Fuel Pipe (Intermediate) from Flexible Pipe to Filter	C15940	1 Chassis No. 820040 & subs. 832081 & subs. 824885 and subs. 836192 & subs. 827359 & subs. 838247 & subs.
	Union Nut, fixing Intermediate Pipe to Flexible Pipe	C11576	1 Chassis No. 820040 & subs. 832081 & subs. 824885 & subs. 836192 & subs. 827359 & subs. 838247 & subs.
	Olive, on Intermediate Pipe	C11575	1 Chassis No. 820040 & subs. 832081 & subs. 824885 & subs. 836192 & subs. 827359 & subs. 838247 & subs.
8	Flexible Fuel Pipe from Filter to Carburettor Feed Pipe	C14492	1 Chassis No. 820040 & subs. 832081 & subs. 824885 & subs. 836192 & subs. 827359 & subs. 838247 & subs.
9	Banjo Bolt, securing Intermediate and Flexible Pipes to Filter	C13705	2 Chassis No. 820040 & subs. 832081 & subs. 824885 & subs. 836192 & subs. 827359 & subs. 838247 & subs.
10	Fibre Washer, on Banjo Bolts	C784	Chassis No. 820040 & subs. 832081 & subs. 824885 & subs. 836192 & subs. 827359 & subs. 838247 & subs.

FUEL SYSTEM FUEL PIPES (XK150S ONLY)







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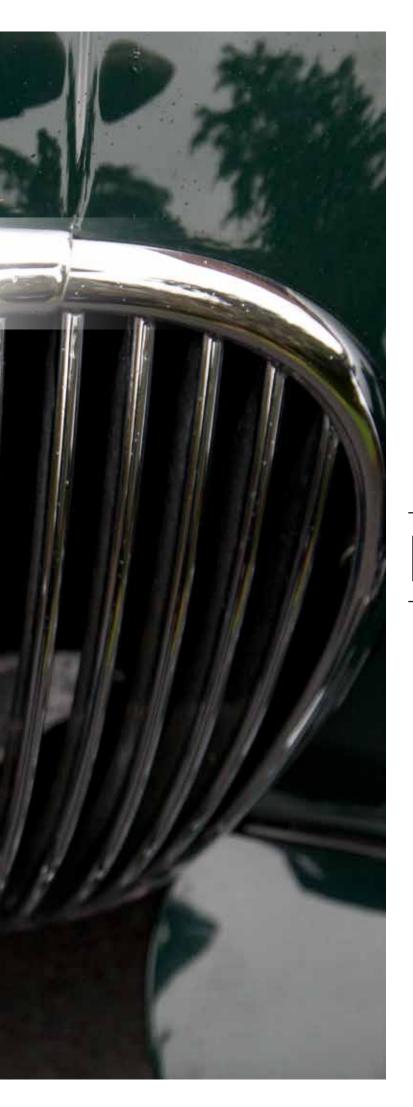


FUEL SYSTEM

No	Parts Description	Part No	Qty	Notes
1	Fuel Pipe (Rear) from Tank to Centre Pipe	C7555	1	
	Clip, securing Rear Pipe to Damper Bracket on Chassis Frame	C1040/12	1	
	Screw, Set, securing Clip	NS125/4D	1	
	Nut, on Setscrew	NN125/L	1	
	Washer, Shakeproof, under Nut	C724	1	
2	Fuel Pipe (centre) from Rear Pipe to Inlet side of Rear Fuel Pump	C14339	1	
3	Flexible Fuel Pipe from centre Pipe to Inlet side of Front Fuel Pump	C14734	1	
4	Fuel Pipe (Front) from Outlet side of Front Fuel Pump to Forward Flexible Pipe	C14340	1	
5	Flexible Fuel Pipe from Outlet side of Rear Fuel Pump to Branch on Front Pipe	C14271	1	
6	Flexible Fuel Pipe (Forward) from Front Pipe to Lower Pipe	C3629	1	
7	Fuel Pipe (Lower) from Forward Flexible Pipe to Fuel Filter	C14357	1	
8	Fuel Filter Assembly	C13681	1	
9	Banjo Bolt, securing lower Pipe to Fuel Filter	C13705	1	
10	Fibre Washer, on Banjo Bolt	C784	2	









ALUMINIUM EXPANSION TANK

A lightweight and rust-resistant alternative to the original steel tank.

C3463ET

PART HIGHLIGHTS

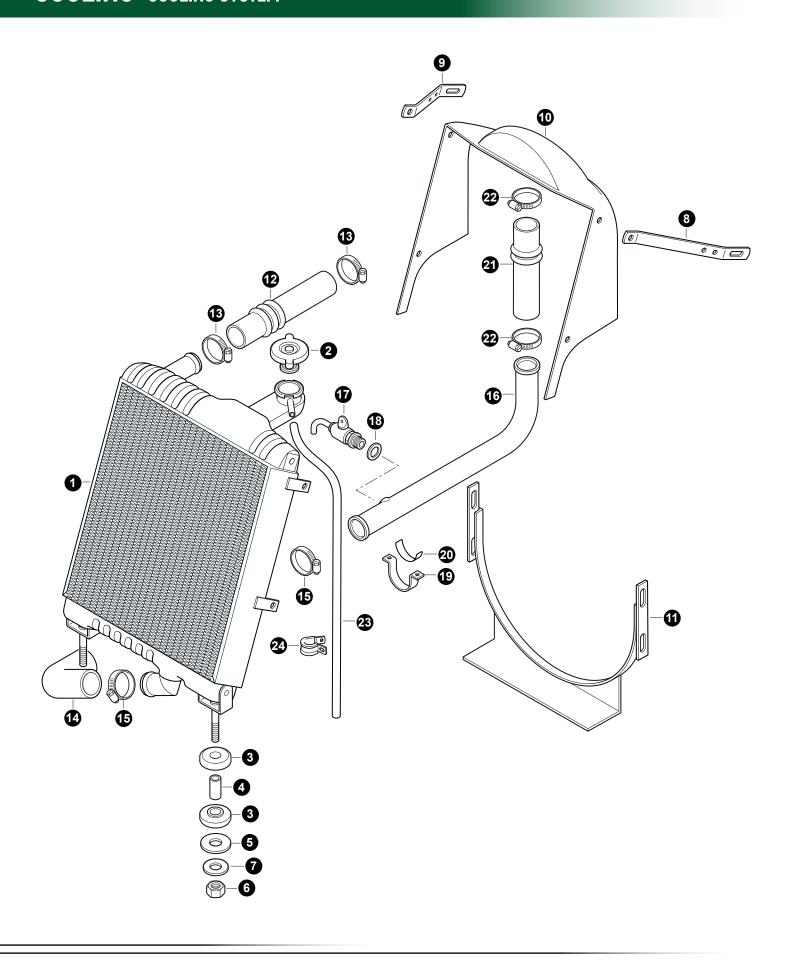


SILICONE HOSE KITS

Superior performance reduces the risk of component failure and enables higher temperatures and pressure to be maintained.

HK020S HK020SCW (CLOTH WRAPPED)

COOLING COOLING SYSTEM











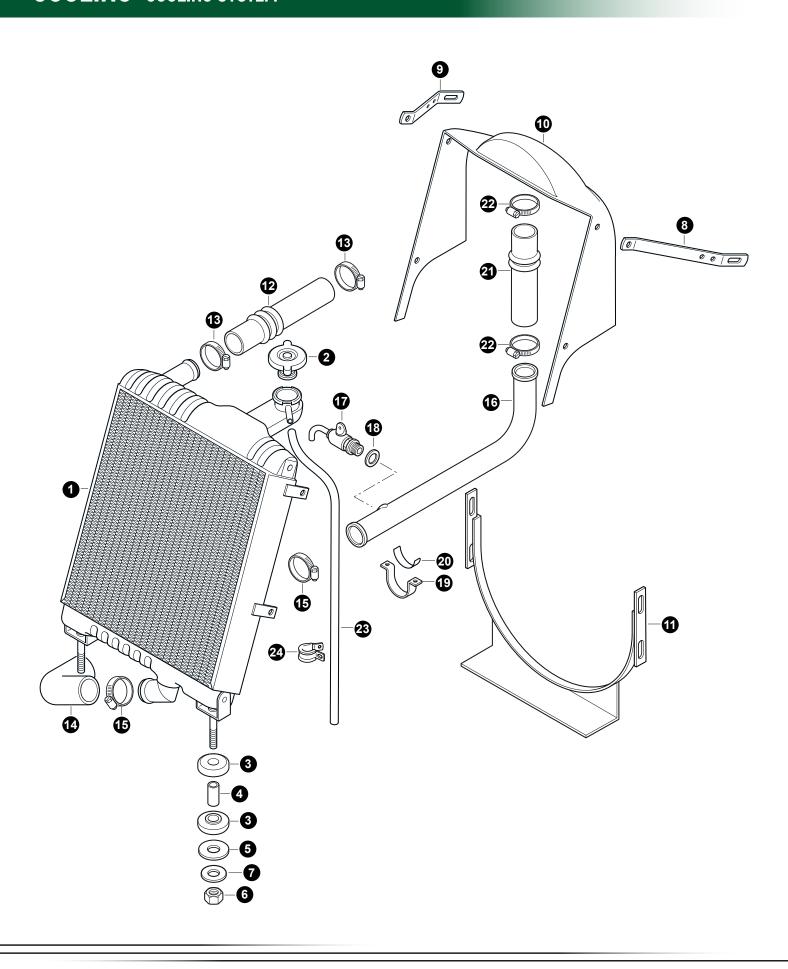




COOLING

No	Pouto Description	Part No	Otre	
NO	Parts Description	rart INO	Qty	
1	Radiator Block Assembly	C12922	1	
2	Filler Cap, on Radiator	C10289	1	
3	Rubber Pad for mounting of Radiator	C3053	4	
4	Distance Piece, through Pads	C6390	4	
5	Washer, Special, under Pads	BD541/2	2	
6	Nut, Self-Locking, securing Radiator	NX606041J	2	
7	Washer, Plain, under Nuts	FW206/T	2	
8	Tie Bracket from Radiator to LH Wing Valance	C13099	1	
9	Tie Bracket from Radiator to RH Wing Valance	C12925	1	
10	Cowl, at top of Radiator, around Water Pump Fan	C13105	1	
11	Cowl, at bottom of Radiator, around Water Pump Fan	C13106	1	
	Screw, Set, fixing upper and lower Cowls together	UFS119/5R	4	
	Washer, Plain, on Setscrews	AW102/T	8	
	Nut, on Setscrews	UFN119/L	4	
	Washer, Shakeproof, under Nuts	C723/A	4	
	Screw, Set, securing Cowls to Radiator	UFS125/5R	2	
	Washer, Plain, on Setscrews	FW104/T	2	
	Washer, Shakeproof, on Setscrews	C724	2	
	Screw, Set, securing Tie Brackets to Valances	NS125/6D	2	
	Washer, Plain, on Setscrews	FW104/T	2	
	Washer, Shakeproof, on Setscrews	C724	2	
	Screw, Set, securing Tie Brackets and Cowls to Radiator	NS125/7D	2	
	Washer, Shakeproof, on Setscrews	C724	2	

COOLING COOLING SYSTEM











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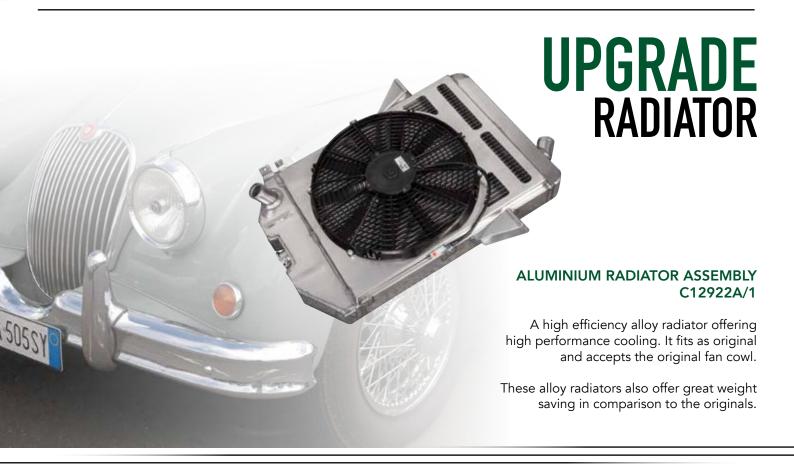




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COOLING

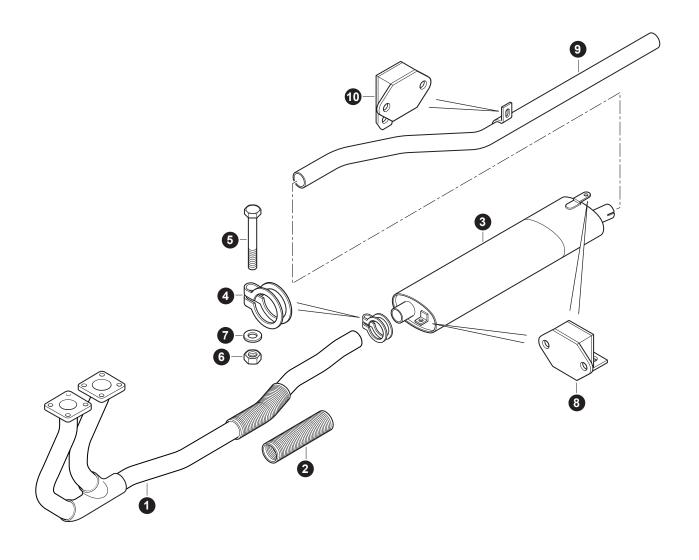
No	Parts Description	Part No	Qty	Notes
12	Top Water Hose	C12447	1	
13	Clip, securing Hose	C2905/4	2	
14	Bottom Water Hose from Radiator to Pipe	C7545	1	
15	Clip, securing Bottom Hose to Radiator and Water Pipe	C2905/4	2	
16	Bottom Water Pipe Assembly	C12923	1	
17	Drain Tap	C980	1	
18	Fibre Washer, on Drain Tap	C981	A/R	
	Screw, Set, securing Bottom Pipe to Chassis Frame	NS125/5D	1	
	Washer, Shakeproof, on Setscrews	C724	1	
	Washer, Plain, under Shakeproof Washers	FW104/T	1	
19	Clip, at bottom of Water Pipe	C8026	1	
20	Rubber Packing, inside Clip	C8027	1	
	Screw, Set, securing Bottom Clip to Chassis Frame	NS125/5D	2	
	Nut, on Setscrews	NN125/L	2	
	Washer, Shakeproof, under Nuts	C724	2	
	Clip, securing Bottom Hose to Radiator and Water Pipe	C2905/4	2	
21	Intermediate Water Hose from Radiator to Water Pump	C12924	1	
22	Clip, securing Hose	C2905/4	2	
23	Rubber Overflow Pipe	6705	1	
24	Clip, securing Overflow Pipe to Cowl	C1040/12	1	







EXHAUST & COMPONENTS SINGLE SYSTEM





STAINLESS STEEL EXHAUST FITTING KIT **BSSFK002 (SINGLE SYSTEM)**

Contains rubber mounts and stainless steel clamps.

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EXHAUST & COMPONENTS

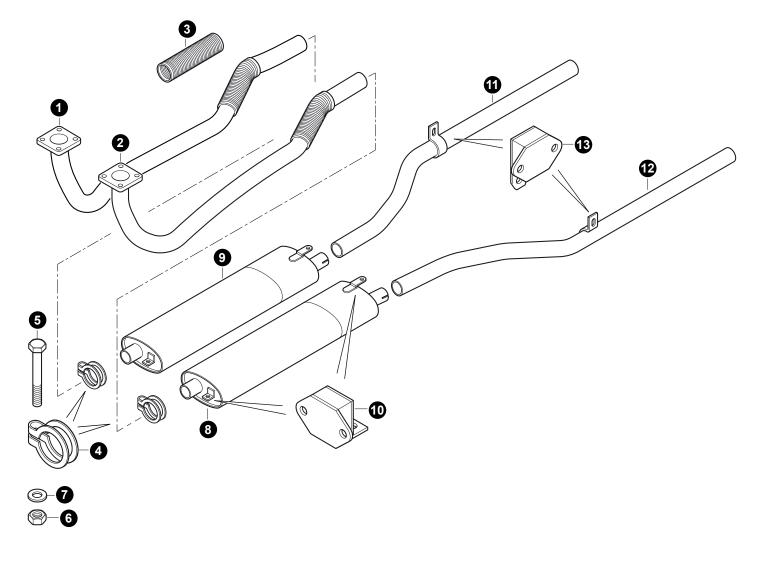
No	Parts Description	Part No	Qty	N
1	Down Pipe Assembly from Manifolds to Silencer	C12995	1	
2	Flexible Pipe, on Down Pipe	C3523/2	1	
4	Clip, securing Down Pipe to Silencer	C3285	1	
5	Bolt, through Clip	NB131/23D	1	
6	Nut, on Bolt	NN131/L	1	
7	Washer, Plain, under Nut	FW105/T	1	
3	Exhaust Silencer	C9130	1	
8	Rubber Mounting for fixing of Silencer to Chassis Frame	1363	2	
	Screw, Set, securing Mountings to Chassis Frame	NS131/6D	2	
	Washer, Shakeproof, on Setscrews	C725	2	
	Screw, Set, securing Silencer to Mountings	NS131/6D	2	
	Nut, on Setscrews	NN131/L	2	
	Washer, Plain, under Nuts	FW105/T	2	
	Washer, Shakeproof, under Nuts	C725	2	
9	Tail Pipe Assembly	C7610	1	
10	Rubber Mounting for Suspension of Tail Pipe to Chassis Frame	C8397	1	
	Screw, Set, securing mounting to Chassis Frame and Tail Pipe to Mounting	NS131/6D	5	
	Washer, Plain, on Setscrews	FW105/T	5	
	Nut, on Setscrews	NN131/L	5	
	Washer, Shakeproof, under Nuts	C725	5	



BRANCH MANIFOLD PAIR SBS8404

Tubular manifolds allow better exhaust gas flow compared to standard cast manifolds.

EXHAUST & COMPONENTS TWIN SYSTEM



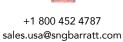


STAINLESS STEEL EXHAUST FITTING KIT BSSFK003 (TWIN SYSTEM)

Contains rubber mounts and stainless steel clamps.







EXHAUST & COMPONENTS

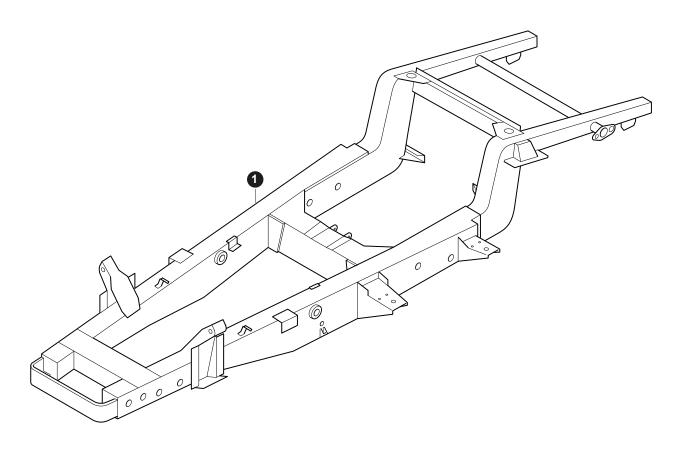
No	Parts Description	Part No	Qty	Notes
1	Front Down Pipe Assembly from Manifold to Silencer	BSJR38	1	
2	Rear Down Pipe Assembly from Manifold to Silencer	BSJR37	1	
3	Flexible Pipe, on Down Pipes	C1759SS	1	
4	Clip, securing Down Pipes to Silencers	C3284	2	
5	Bolt, through Clips	NB131/22D	2	
6	Nut, on Bolts	NN131/L	2	
7	Washer, Plain, on Bolts	FW105/T	4	
8	RH Exhaust Silencer	C7539	1	
9	LH Exhaust Silencer	C7607	1	
10	Rubber Mounting for Suspension of Silencer to Chassis	JLM9542	4	
	Screw, Set, securing Mounting to Chassis Frame	NS131/6D	8	
	Washer, Shakeproof, on Setscrews	C725	8	
	Washer, Plain, at rear fixing	FW105/T	4	
	Nut, at rear fixings	NN131/L	4	
	Screw, Set, securing Silencers to front Mountings	NS131/6D	2	
	Washer, Plain, on Setscrews	FW105/T	2	
	Nut, on Setscrews	NN131/L	2	
	Washer, Shakeproof, under Nuts	C725	2	
	Link Between Silencer and Rubber Mounting at Rear	C16955	2	
	Screw, Set, securing Link to Silencers	UFS131/6R	2	
	Washer, Plain, on Setscrews	FW105/T	4	
	Nut, on Setscrews	UFN131/L	2	
	Washer, Shakeproof, under Nuts	C725	2	
	Screw, Set, securing Links to Mountings	NS131/6D	2	
	Washer, Plain, on Setscrews	FW105/T	2	
	Nut, on Setscrews	NN131/L	2	
	Washer, Shakeproof, under Nuts	C725	2	
11	RH Tail Pipe Assembly	C7540	1	
12	LH Tail Pipe Assembly	C7610	1	
	Clip, securing Tail Pipes to Silencers	C13063	2	
	Bolt, through Clips	UFB131/22R	2	
	Washer, Plain, on Bolts	FW105/T	4	
	Nut, on Bolts	UFN131/L	2	
13	Rubber Mounting for Suspension of Tail Pipes to Chassis Frame	C8397	2	
	Screw, Set, securing Mountings to Chassis Frame and Tail Pipes to Mountings	NS131/6D	6	
	Washer, Plain, on Setscrews	FW105/T	6	
	Nut, on Setscrews	NN131/L	6	
	Washer, Shakeproof, under Nuts	C725	6	





CHASSIS FRAME ALL MODELS

No	Parts Description	Part No	Qty	Notes
4		C 0200	4	
1	Chassis Frame Assembly	C8300	1	
	Bracket Assembly for mounting of Bonnet Lock	C8408	1	
	Cross Member, Front	C7505	1	
	Insert for Front Cross Member	C7506	1	
	Cross Member Assembly, Centre	C8378	1	
	Bracket Assembly at rear of Centre Cross Member, for Handbrake Support	C8319	1	
	Cross Member, Rear	C8328	1	
	Plate, Tapped, for fixing of Sump Deflector at front	C844	1	
	Plate, Tapped, for fixing of Sump Deflector to Side Members	C4291	2	
	Plate, Tapped, for mounting of Front Silencer	C8451	2	
	Plate, Tapped, for fixing of Front Bumper	C7591	6	
	Bracket Assembly for mounting of LH Front Suspension Unit	C7980	1	
	Bracket Assembly for mounting of RH Front Suspension Unit	C7981	1	
	Bracket for mounting of Anti-Roll Bar	C3055	2	
	Bracket Assembly for mounting of Rack and Pinion Steering Unit	C7807	2	
	Bracket for mounting of Brake Master Cylinder on LH side	C8294	1	
	Bracket for mounting of Brake Master Cylinder on RH side	C8807	1	



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CHASSIS FRAME

No	Parts Description	Part No	Qty	Note
	Bracket Assembly for mounting of Brake Pedal on LH side	C7515	1	
	Bracket Assembly for mounting of Brake Pedal on RH side	C7767	1	
	Bracket, on LH Side Member, for fixing of Front Engine Mounting	C6622	1	
	Bracket, on RH Side Member, for fixing of Front Engine Mounting	C6621	1	
	Bracket for LH Radiator Stay	C7602	1	
	Bracket for RH Radiator Stay	C7659	1	
	Bracket No. 1, for mounting of Body to RH Side Member	C5779	1	
	Bracket No. 1, for mounting of Body to LH Side Member	C5780	1	
	Bracket No. 2, for mounting of Body to RH Side Member	C5781	1	
	Bracket No. 2, for mounting of Body to LH Side Member	C5782	1	
	Plate Assembly, on Rear Extensions of Chassis Frame, for No. 3 mounting of Body	C7829	2	
	Bracket Assembly, on RH Side Member, for fixing of Rear Engine Mounting	C7524	1	
	Bracket Assembly, on LH Side Member, for fixing of Rear Engine Mounting	C7528	1	
	Bracket, on Side Members, for fixing of Wing Valances	C7928	2	
	Bracket, outside Side Member, for fixing of Wing Valances	C3866	1	
	Extension Assembly, RH, at rear of Chassis Frame	C7734	1	
	Extension Assembly, LH, at rear of Chassis Frame	C7735	1	
	Bracket for mounting of RH rear Shock Absorber	C7740	1	
	Bracket for mounting of LH rear Shock Absorber	C7741	1	
	Bracket, Support, outside Extensions, for Rebound Stop	C3207	2	
	Bracket, mounting rear Silencer, RH	C8336	1	
	Bracket, mounting rear Silencer, LH	C8337	1	
	Tube, supporting Road Spring Shackles	C8329	2	
	Plate, for Shackle Support	C8330	2	
	Bracket, Support, Outer	C8331	2	
	Bracket Assembly for mounting of Fuel Tank	C8332	2	
	Bracket for mounting of Fuel Pump	C3649	1	
	Bracket, at rear of Extension, for mounting of Exhaust Tail Pipes	C8309	2	
	Tie Bar Assembly across Rear Extension	C7758	1	
	Bracket, RH Outer, for Rear Spring	C3413	1	
	Bracket, LH Outer, for Rear Spring	C3414	1	
	Bracket, Inner, for Rear Spring	C3415	2	
	Rubber Plug In Jack Sockets on Chassis Frame	1048/A	2	



BODY PANELS OTS



292 FRONT WING ASSEMBLY

296 DASH & FLOOR ASSEMBLY

298 DOOR & SILL ASSEMBLY

302 REAR WING ASSEMBLY

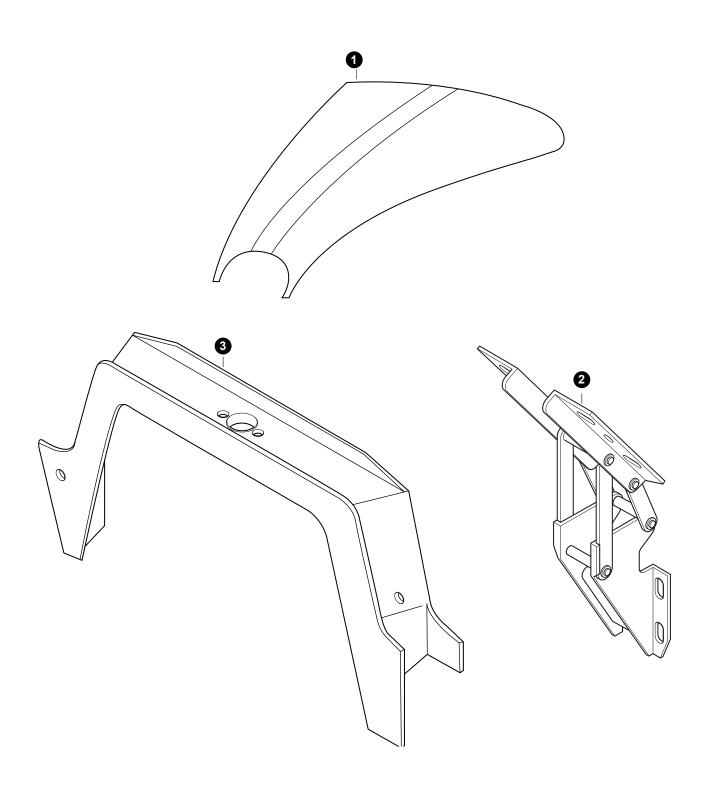
306 REAR END ASSEMBLY

308 TONNEAU PANEL

310 BOOT LID & HINGES



BODY PANELS OTS BONNET





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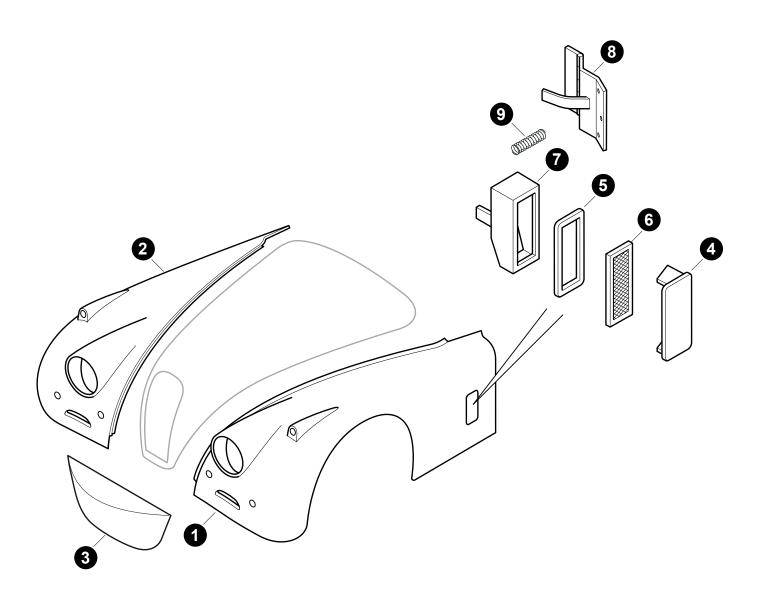






No	Parts Description	Part No	Qty	Notes
1	Bonnet Assembly	BD14439	1	Chassis No. 830001 to 831139
	Bonnet Assembly	BD15313	1	Chassis No. 820001 and subs. 831140 and subs.
	Bonnet Hinge Assembly	BD14446	2	Chassis No. 830001 to 831139
	Hinge only for Bonnet	BD16089	2	Chassis No. 830001 to 831139
	Lower Bracket	BD14274	2	Chassis No. 830001 to 831139
	Mounting Bracket	BD15089	2	Chassis No. 830001 to 831139
	Tapped Plate, for mounting of Bracket	BD15090	2	Chassis No. 830001 to 831139
	Screw, Set, securing Hinges to Bonnet and Dash	UFS125/4R	28	Chassis No. 830001 to 831139
	Washer, Shakeproof, on Setscrews	C724	28	Chassis No. 830001 to 831139
	Washer, Plain, on Setscrews	FW104/T	28	Chassis No. 830001 to 831139
2	LH Hinge Assembly for Bonnet	BD15340	1	Chassis No. 820001 and subs. 831140 and subs.
	RH Hinge Assembly for Bonnet	BD14446	1	Chassis No. 820001 and subs. 831140 and subs.
	LH Hinge only	BD16090	1	Chassis No. 820001 and subs. 831140 and subs.
	RH Hinge only	BD16089	1	Chassis No. 820001 and subs. 831140 and subs.
	Lower Bracket, for RH Hinge	BD14274	1	Chassis No. 820001 and subs. 831140 and subs.
	Mounting Bracket	BD15089	2	Chassis No. 820001 and subs. 831140 and subs.
	Tapped Plate, for fixing of Mounting Bracket	BD15090	2	Chassis No. 820001 and subs. 831140 and subs.
	Screw, Set, securing Hinges to Bonnet and Dash	UFS125/4R	26	Chassis No. 820001 and subs. 831140 and subs.
	Washer, Plain, on Setscrews	FW104/T	26	Chassis No. 820001 and subs. 831140 and subs.
	Washer, Shakeproof, on Setscrews	C724	26	Chassis No. 820001 and subs. 831140 and subs.
	Nut, on Setscrews	UFN125/L	3	Chassis No. 820001 and subs. 831140 and subs.
3	Bracket Asselbly for mounting of Bonnet Catch	BD12838	1	
	Screw, Set, securing Bonnet Catch Bracket to Front	UFS131/6R	10	
	Washer, Plain, on Setscrews	FW105/T	16	
	Washer, Special, at rear top fixing	C8374	4	
	Nut, on Setscrews	UFN131/L	10	
	Washer, Shakeproof, on Setscrews	C725	10	

BODY PANELS OTS FRONT WING ASSEMBLY







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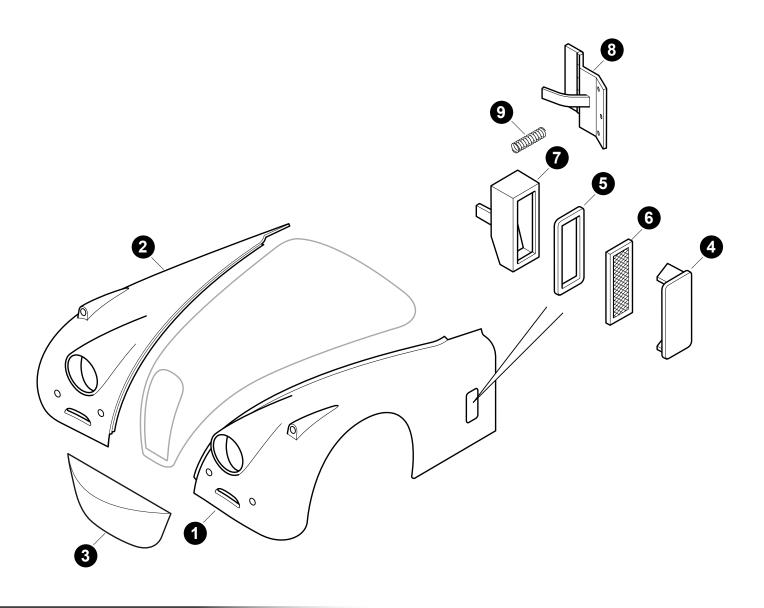




No	Parts Description	Part No	Qty	Notes
1	Front Wing And Valance Assembly LH	BD14972	1	Chassis No. 830001 to 831139
•	The trung and relative accountly 2.1	BD14975	1	Chassis No. 820001 and subs. 831140 and subs.
2	Front Wing And Valance Assembly RH	BD14974	1	Chassis No. 830001 to 831139
		BD14976	1	Chassis No. 820001 and subs. 831140 and subs.
	Valance Assembly only, LH	BD12631	1	Chassis No. 830001 to 831139
	, . ,,,	BD15311	1	Chassis No. 820001 and subs. 831140 and subs.
	Valance Assembly only, RH	BD14169	1	Fitted from Chassis No. 830001 to 831139
	<i>y y</i> .	BD14169	1	Chassis No. 820001 and subs. 831140 and subs.
	Bracket for attachment of Front Wing Steady	BD3553	2	
	Screw, Set, securing Brackets at Battery Boxes	UFS125/5R	4	
	Washer, Plain, on Setscrews	FW104/T	8	
	Nut, on Setscrews	UFN125/L	4	
	Washer, Shakeproof, under Nuts	C724	4	
	Diaphragm Assembly between LH Front Wing and Dash Side	BD13383	1	Chassis No. 830001 to 831139
		BD15121	1	Chassis No. 820001 and subs. 831140 and subs.
	Diaphragm Assembly between RH Front Wing and Dash Side	BD13384	1	Chassis No. 830001 to 831523
		BD14227	1	Chassis No. 820001 and subs. 831524 and subs.
	Rubber Seal (1/4" x 1 3/8" x 39") on Diaphragm	BD15037/11	1	
	Screw, Set, securing Diaphragms to Dash	BD8291	14	
	Washer, Special, on Setscrews	BD542/3	14	
	Washer, Shakeproof, on Setscrews	C724	14	
3	Fairing Panel, between Forward Lower Edges of Front Wings	BD12687	1	
4	Ventilator Door Assembly in Front Wings	BD5188	2	Fitted from Chassis No. 830001 to 831139
	Nut, securing Doors to Hinge Plates	UFN119/L	6	Fitted from Chassis No. 830001 to 831139
	Washer, Shakeproof, under Nuts	C723/A	6	Fitted from Chassis No. 830001 to 831139
	Washer, Plain, under Shakeproof Washers	AW102/T	6	Fitted from Chassis No. 830001 to 831139
5	Seal For Wing Ventilator Doors	BD5190	2	Fitted from Chassis No. 830001 to 831139
6	Gauze Assembly for Wing Ventilator Doors	BD5189	2	Fitted from Chassis No. 830001 to 831139
	Screw, Self Tapping, securing Gauze to Doors	BD711/6	4	Fitted from Chassis No. 830001 to 831139
	Outer Door Assembly on Ventilator Boxes in Front Wings	BD14724	2	Chassis No. 820001 and subs. 831140 and subs.
	Nut, securing Outer Doors to Ventilator Boxes	UFN125/L	8	Chassis No. 820001 and subs. 831140 and subs.
	Washer, Shakeproof, under Nuts	C724	8	Chassis No. 820001 and subs. 831140 and subs.
	Washer, Plain, between Doors and Ventilator Boxes	FW104/T	16	Chassis No. 820001 and subs. 831140 and subs.
	Gauze Assembly for Outer Doors	BD14667	2	Chassis No. 820001 and subs. 831140 and subs.
	Screw, Self Tapping, securing Gauze Assemblies	BD540/9	8	Chassis No. 820001 and subs. 831140 and subs.
	Rubber Seal for Ventilator Doors	BD16091	2	Chassis No. 820001 and subs. 831140 and subs.
7	Ventilator Box Assembly in LH Front Wing	BD5183	1	Fitted from Chassis No. 830001 to 831139
	Ventilator Box Assembly in RH Front Wing	BD5184	1	Fitted from Chassis No. 830001 to 831139
8	Hinge Assembly, on LH Ventilator Box	BD5127	1	Fitted from Chassis No. 830001 to 831139
	Hinge Assembly, on RH Ventilator Box	BD5128	1	Fitted from Chassis No. 830001 to 831139
9	Spring Plunger, on Hinges	BD648	2	Fitted from Chassis No. 830001 to 831139
	Rivet, securing Plungers	R303/5W	2	Fitted from Chassis No. 830001 to 831139
	Brass Washer, at each side of Plungers	C3350	4	Fitted from Chassis No. 830001 to 831139
	Loose Head, for end of Rivets	BD650	2	Fitted from Chassis No. 830001 to 831139
	Screw, Set, securing Hinge to Boxes	UFS519/3H	6	Fitted from Chassis No. 830001 to 831139
	Nut, on Setscrews	UFN119/L	6	Fitted from Chassis No. 830001 to 831139

BODY PANELS OTS FRONT WING ASSEMBLY

No	Parts Description	Part No	Qty	Notes
	Washer, Spring, under Nuts	AG102/X	6	Fitted from Chassis No. 830001 to 831139
	Spring, for Ventilator Doors	BD5176	2	Fitted from Chassis No. 830001 to 831139
	Sleeve, housing Springs	BD5125	2	Fitted from Chassis No. 830001 to 831139
	Split Pin, securing Sleeves	L104/10U	2	Fitted from Chassis No. 830001 to 831139
	Slug, adjusting Spring Tension	C3571	A/R	Fitted from Chassis No. 830001 to 831139
	Adjusting Plate, between Hinge & Ventilator Door (.064" thick)	BD3712/1	A/R	Fitted from Chassis No. 830001 to 831139
	Adjusting Plate, between Hinge & Ventilator Door (.048" thick)	BD3712/2	A/R	Fitted from Chassis No. 830001 to 831139
	Adjusting Plate, between Hinge & Ventilator Door (.036" thick)	BD3712/3	A/R	Fitted from Chassis No. 830001 to 831139
	Adjusting Plate, between Hinge & Ventilator Door (.022" thick)	BD3712/4	A/R	Fitted from Chassis No. 830001 to 831139
	Ventilator Box Assembly In LH Front Wing	BD14646	1	Chassis No. 820001 and subs. 831140 and subs.
	Ventilator Box Assembly In RH Front Wing	BD14730	1	Chassis No. 820001 and subs. 831140 and subs.
	Mounting Plate Assembly, for Outer Door LH	BD14651	1	Chassis No. 820001 and subs. 831140 and subs.
	Mounting Plate Assembly, for Outer Door RH	BD14735	1	Chassis No. 820001 and subs. 831140 and subs.
	Screw, Set, securing Mounting Plate to Ventilator Box	UFS519/3H	5	Chassis No. 820001 and subs. 831140 and subs.







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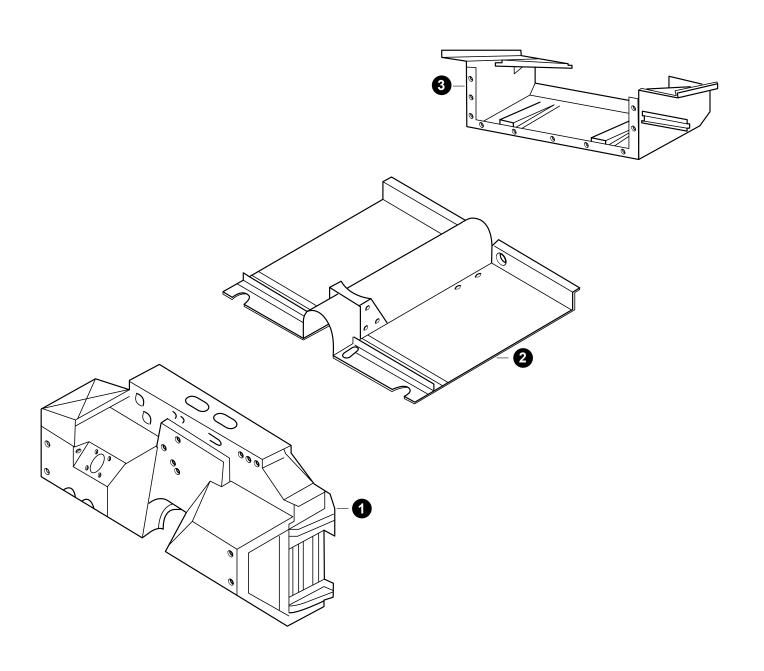






0	Parts Description	Part No	Qty	Notes
	Nut, on Setscrews	UFN119/L	5	Chassis No. 820001 and subs. 831140 and subs.
	Washer, Shakeproof, under Nuts	C723/A	5	Chassis No. 820001 and subs. 831140 and subs.
	Operating Lever, for Ventilator LH	BD15431	1	Chassis No. 820001 and subs. 831140 and subs.
	Operating Lever, for Ventilator Door RH	BD15430	1	Chassis No. 820001 and subs. 831140 and subs
	Screw, Set, securing Operating Lever	UFS519/3H	2	Chassis No. 820001 and subs. 831140 and subs
	Nut, on Setscrews	UFN119/L	2	Chassis No. 820001 and subs. 831140 and subs
	Washer, Shakeproof, under Nuts	C723/A	2	Chassis No. 820001 and subs. 831140 and subs
	Rubber Buffer, cushioning Operating Lever	BD4616	2	Chassis No. 820001 and subs. 831140 and subs
	Spring, between top of Mounting Plate and Ventilator Box	BD14726	1	Chassis No. 820001 and subs. 831140 and subs
	Spring, between bottom of Mounting Plate and Ventilator Box	BD14792	1	Chassis No. 820001 and subs. 831140 and subs
	Attachment Plate, for fixing of Ventilator Box to Body Interior	BD16339	1	Chassis No. 820001 and subs. 831140 and subs
	Screw, Self Tapping, securing attachment Plate to Box	BD711/3	4	Chassis No. 820001 and subs. 831140 and subs
	Screw, Self Tapping, securing Ventilator Box to Body	BD711/2	7	Chassis No. 820001 and subs. 831140 and subs
	Screw, Self-Tapping, securing Ventilator Box to Wing	BD711/1	6	Chassis No. 820001 and subs. 831140 and subs
	Attachment Bracket Assembly, under LH Front Wing, for Wing Support Bracket	BD12773	1	
	Attachment Bracket Assembly, under RH Front Wing, for Wing Support Bracket	BD12774	1	
	Screw, Set, securing Attachment Brackets to Front Wings through Headlamp Containers	UFS125/4R	12	
	Washer, Plain, on Setscrews	FW104/T	12	
	Nut, on Setscrews	UFN125/L	12	
	Washer, Shakeproof, under Nuts	C724	12	
	Support Bracket Assembly under LH Front Wing	BD12758	1	
	Support Bracket Assembly under RH Front Wing	BD12759	1	
	Screw, Set, securing Support Brackets to Attachment Brackets	UFS131/6R	4	
	Washer, Shakeproof, on Setscrews	C725	4	
	Washer, Plain, under Shakeproof Washers	FW105/T	4	
	Fibre Washer, on Setscrews	BD2070	A/R	
	Forward Lower Wing Valance Assembly	BD13110	1	
	Valance Assembly at Forward End of LH Front Wing	BD13108	1	
	Valance Assembly at Forward End of RH Front Wing	BD13109	1	

BODY PANELS OTS DASH & FLOOR ASSEMBLY



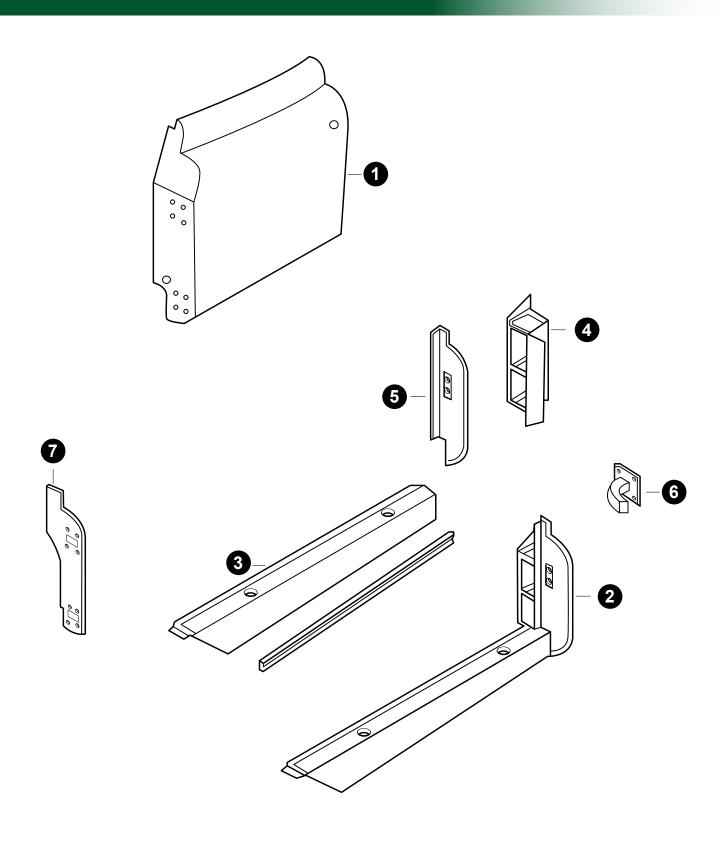
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No	Parts Description	Part No	Qty	Notes
1	Dash Assembly, Complete - RHD	BD14457	1	Fitted from Chassis 820001 to 820042
•	Dash Assembly, Complete - Kill	BD16851	1	Fitted from Chassis 820001 to 820042 Fitted to Chassis No. 820043 and subs.
	Dock Assembly Consulate IIID	BD16651 BD14452	•	Fitted to Chassis No. 820043 and subs. Fitted from Chassis No. 830001 to 831139
	Dash Assembly, Complete - LHD		1	
		BD11456	1	Fitted from Chassis No. 831140 to 832087
		BD16850	1	Fitted to Chassis No. 832088 and subs.
	Dash Assembly, Complete - RHD - Automatic Models	BD14459	1	Fitted from Chassis No. 820001 to 820042
		BD16853	1	Fitted to Chassis No. 820043 and subs.
	Dash Assembly, Complete - LHD - Automatic Models	BD14454	1	Fitted from Chassis No. 830001 to 831139
		BD14458	1	Fitted from Chassis No. 831140 to 832087
		BD16852	1	Fitted to Chassis No. 832088 and subs.
	Mounting Plate Assembly, for Door Swing Arms	BD16189	4	
	Screw, Set, securing Mounting Plates	UFS125/5R	32	
	Washer, Shakeproof, on Setscrews	C724	32	
	Nut, on Setscrews	UFN125/L	24	
	Shim, for bottom Mounting Plates	BD4555	A/R	
	Footrest and Dipswitch Bracket Assembly	BD11009	1	LHD Cars Only
2	Fixed Floor Assembly	BD9300	1	
	Tapped Plate, for attachment of Seat Slides	BD6244	4	
	Screw, Set, securing Tapped Plates to underside of Floor	UFS525/5H	8	
	Asbestos Sheet, under Fixed Floor	BD9409	2	
	Fixing Plate, holding Asbestos Sheets	BD9410	2	
	Rivet, Bifurcated, securing Asbestos Sheets and Fixing Plates to Floor	BD524/7	22	
3	Tray Assembly, Holding Spare Wheel	BD9326	1	
	Plastic Plug, Sealing Body Drain Holes	BD19588/1	24	

BODY PANELS OTS DOOR & SILL ASSEMBLY



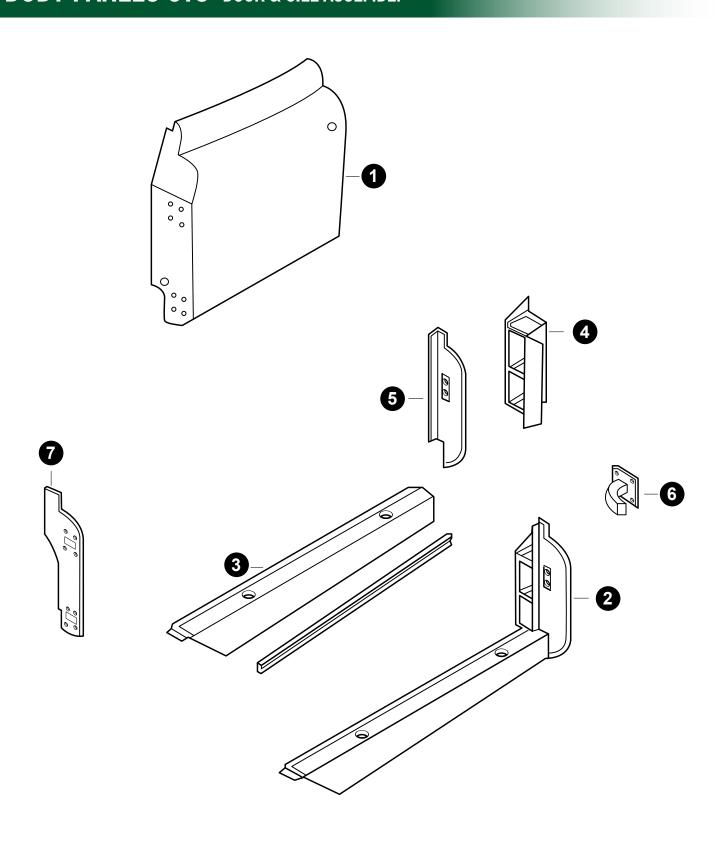
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o Parts Description	Part No	Qty	No
Door Shell Assembly, LH	BD15581	1	
Door Shell Assembly, RH	BD15582	1	
Hinge Face Panel Assembly, for LH Door	BD15583	1	
Hinge Face Panel Assembly, for RH Door	BD15584	1	
Guide Spring, for Check Arm	BD15566	2	
Rivet, securing Springs	BD15569/1	4	
Retainer, on LH Hinge Pillar, for Seal	BD16106	1	
Retainer, on RH Hinge Pillar, for Seal	BD16107	1	
Pop Rivet, securing Retainers	BD1814/2	16	
Sealing Plate, lower, for Shut Pillars	BD13137	2	
Insert (Hardwood) under Sealing Plates	BD14008	2	
Screw, Self Tapping, securing Sealing Plates	BD539/12	4	
Shut Pillar Assembly, for LH Door	BD13996	1	
Shut Pillar Assembly, for RH Door	BD13770	1	
Stiffener Assembly, in LH Door	BD14583	1	
Stiffener Assembly, in RH Door	BD14584	1	
Screw, Set, securing Stiffeners	UFS125/4R	4	
Washer, Plain, on Setscrews	FW104/T	4	
Washer, Shakeproof, on Setscrews	C724	4	
Felt, behind Stiffener Rails (4" x 37")	BD12734	2	
Outer Panel, for LH Door	BD13992	1	
Outer Panel, for RH Door	BD13993	1	
Bottom Panel, for LH Door	BD12524	1	
Bottom Panel, for RH Door	BD12525	1	
Garnish Rail Assembly, in LH Door	BD14585	1	
Garnish Rail Assembly, in RH Door	BD14586	1	
Reinforcing Plate Assembly, complete with Screwed Rod, for mounting of Armrests	BD14894	2	
Steady Bracket Assembly, for Garnish Rail in LH Door	BD16837	1	
Steady Bracket Assembly, for Garnish Rail in RH Door	BD16838	1	
Screw, Set, securing Steady Brackets to Garnish Rails	UFS425/5H	4	
Screw, Set, securing Steady Brackets to Bottom Rails	UFS125/4R	2	
Washer, Plain, on Setscrews	FW104/T	6	
Washer, Shakeproof, on Setscrews	C724	6	
Nut, on Setscrews	UFN125/L	2	
Screw, Set, securing Doors to Hinge Swing Arms	UFS125/8R	16	
Washer, Shakeproof, on Setscrews	C724	16	
Shim, between Doors and Swing Arms (20 s.w.g.)	BD16155/1	A/R	
Shim, between Doors and Swing Arms (16 s.w.g.)	BD16155/2	A/R	
Check Arm Assembly, limiting opening angle of Doors (WB.7/5040/2)	BD14923	2	
Pin, securing Check Arms to Brackets on Hinge Face Panels	BD14933	2	
Washer, Brass, on Pins	BD847	4	
Split Pin, retaining Pins	L102/4U	2	

BODY PANELS OTS DOOR & SILL ASSEMBLY



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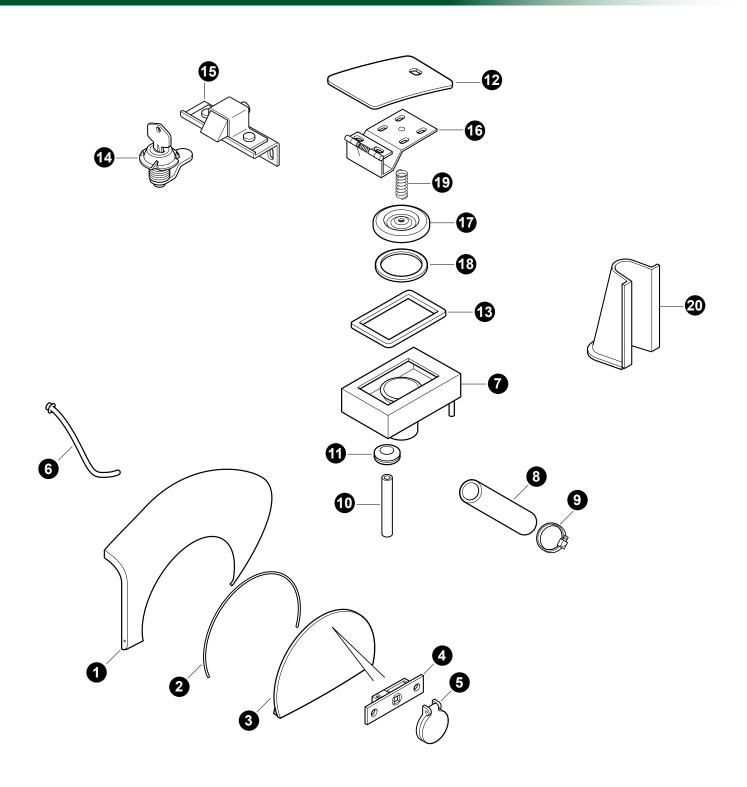
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No	Parts Description	Part No	Qty	
_	LUD CILLA LL			
2	LH Door Sill Assembly	BD14096	1	
	RH Door Sill Assembly	BD14097	1	
3	Outer Panel, for LH Door Sill	BD14073	1	
	Outer Panel, for RH Door Sill	BD14074	1	
	Inner Panel Assembly, for LH Door Sill	BD14098	1	
	Inner Panel Assembly, for RH Door Sill	BD14099	1	
	Plate, reinforcing Sill Mountings	BD4107	4	
	Mounting Bracket Assembly, Sill to Dash, LH	BD13901	1	
	Mounting Bracket Assembly, Sill to Dash, RH	BD13902	1	
4	Shut Pillar Assembly, LH	BD12726	1	
	Shut Pillar Assembly, RH	BD12727	1	
	Retainer, at top of Sills, for Draught Excluder	BD13056	2	
	Retainer, on side of Sills, for Door Seals	BD10158	2	
	Pop Rivet, securing Retainers	BD1814/2	28	
	Screw, Set, securing Sills to Dash	UFS137/8R	12	
	Washer, Plain, on Setscrews	FW106/T	12	
	Washer, Shakeproof, on Setscrews	C726	12	
	Sealing Plate Assembly, between Sill and LH Front Wing	BD10078	1	
	Sealing Plate Assembly, between Sill and RH Front Wing	BD10705	1	
	Screw, Self-Tapping, securing Sealing Plates	BD711/18	8	
5	Face Panel Assembly for LH Shut Pillar	BD14458	1	
	Face Panel Assembly for RH Shut Pillar	BD14459	1	
	Tapped Plate, for retention of Door Lock Strikers	BD16129	2	
	Retainer, on LH Face Panel, for Tapped Plate	BD16126	1	
	Retainer, on RH Face Panel, for Tapped Plate	BD16127	1	
	Sealing Plate Assembly, for LH Shut Pillar	BD13057	1	
	Sealing Plate Assembly, for RH Shut Pillar	BD13058	1	
	Seal (Sponge Rubber 1/4" x 1 3/8" x 3 1/4") on Sealing Plate	BD15037/2	1	
	Seal (Sponge Rubber 1/4" x 1 3/8" x 28 1/3") on Sealing Plate	BD15037/10	1	
	Screw, Self Tapping, securing Sealing Plates at side	BD8691/3	8	
	Screw, Self Tapping, securing Sealing Plates at bottom	BD711/9	6	
	Washer, Plain, on Self-Tapping Screws	AW102/T	14	
5	Swing Arm, mounting Doors to Body	BD15570	4	
	Bolt, through Mounting Plates, pivoting Swing Arms	UFB131/11R	4	
	Bush (Steel) on Bolts	BD13207	4	
	Nut, Self-locking, on Bolts	C8667/2	4	
	Washer, Plain, under Nuts	FW105/T	4	
7	Hinge Face Panel, LH	BD15573	1	
,	Hinge Face Panel, RH	BD15574	1	
	Timge race ranei, itir	13374		

BODY PANELS OTS REAR WING ASSEMBLY



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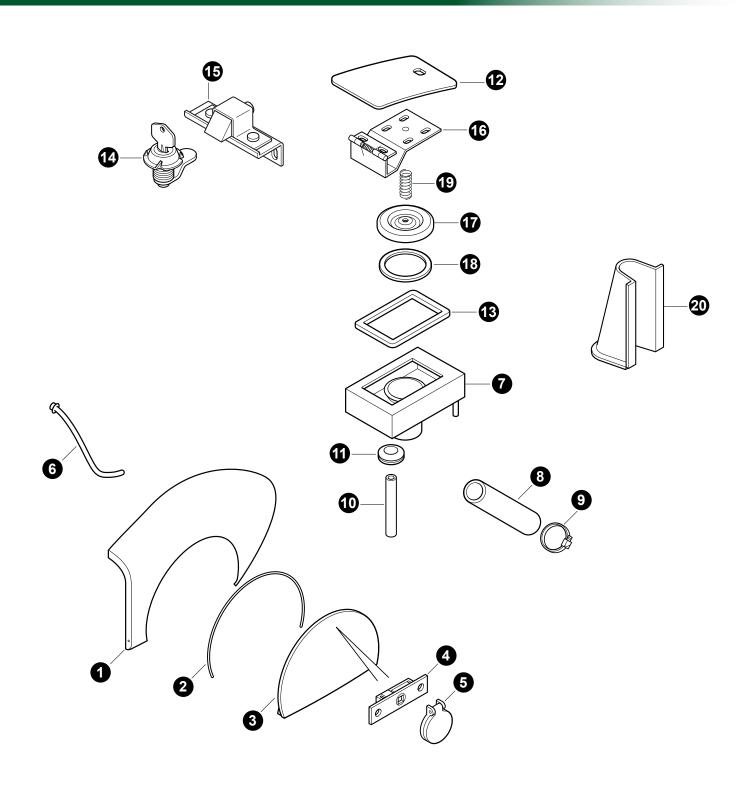
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No	Parts Description	Part No	Qty	Notes
1	LH Rear Wing Assembly	BD12530	1	Required when Disc Road Wheels are Fitted
	LH Rear Wing Assembly	BD13380	1	Required when Wire Spoke Road Wheels are Fitted
2	RH Rear Wing Assembly	BD12531	1	Required when Disc Road Wheels are Fitted
	RH Rear Wing Assembly	BD13379	1	Required when Wire Spoke Road Wheels are Fitted
	Striker Plate, on Rear Wings	BD4451	2	Required when Disc Road Wheels are Fitted
	Swivel Rod, on Rear Wings	BD4442	4	Required when Disc Road Wheels are Fitted
	Sealing Rubber, around Wheel Aperture on Rear Wings (54" long)	BD11178	2	Required when Disc Road Wheels are Fitted
	Moulding, around Wheel Aperture in LH Rear Wing	BD7769	1	Required when Wire Spoke Road Wheels are Fitted
	Moulding, around Wheel Aperture in RH Rear Wing	BD7770	1	Required when Wire Spoke Road Wheels are Fitted
	Pop Rivet, securing Mouldings	BD1814/1	32	Required when Wire Spoke Road Wheels are Fitted
3	Cover Assembly for LH Rear Wing	BD4449	1	Required when Disc Road Wheels are Fitted
	Cover Assembly for RH Rear Wing	BD4450	1	Required when Disc Road Wheels are Fitted
4	Lock, on LH Cover	BD2121	1	Required when Disc Road Wheels are Fitted
	Lock, on RH Cover	BD2122	1	Required when Disc Road Wheels are Fitted
	Screw, Set, securing Locks to Covers	UFS519/4H	4	Required when Disc Road Wheels are Fitted
	Nut, on Setscrews	UFN119/L	4	Required when Disc Road Wheels are Fitted
	Washer, Shakeproof, under Nuts	C723/A	4	Required when Disc Road Wheels are Fitted
5	Escutcheon for Rear Wing Covers	2312	2	Required when Disc Road Wheels are Fitted
	Screw, Self Tapping, securing Escutcheons	BD540/9	4	Required when Disc Road Wheels are Fitted
	Piping Between Rear Wings and Body	BD8598	2	
	Screw, Self Tapping, securing Rear Wings and Piping to Body	BD539/18	18	
	Washer, on Self Tapping Screws	BD541/13	14	
	Nut, securing Rear Wings to Body at front	UFN125/L	12	
	Washer, Special, under Nuts	BD542/3	12	
	Washer, Shakeproof, under Nuts	C724	12	
	Screw, Set, securing Rear Wings to Body (3/4" long)	BD13565/2	10	
	Screw, Set, securing Rear Wings to Body (1" long)	BD13565/4	4	
	Washer, Special, on Setscrews	BD542/2	14	
	Washer, Shakeproof, on Setscrews	C725	14	
6	Steady Assembly for LH Rear Wing	BD6194	1	
	Steady Assembly for RH Rear Wing	BD6195	1	
	Nut, securing Steadies to Chassis and Wings	UFN131/L	6	
	Washer, Shakeproof, under Nuts	C725	6	
7	Fuel Filler Box Assembly	BD9397	1	Fitted from Chassis No. 830001 to 830559
	Fuel Filler Box Assembly	BD15613	1	Fitted from Chassis No. 830560 to 831139
	Fuel Filler Box Assembly	BD15735	1	Fitted to Chassis No. 820001 and subs. 831140 and subs.
	Snapsac Sleeve, on Filler box, for Lock Striker	BD9489	1	
8	Hose, connecting Filler Box to Petrol Tank	BD4368	1	
9	Clip, securing Hose to Filler and Tank	C2905/7	2	
10	Extension Tube (Rubber) for Drain Pipe on Filler Box	BD4369	1	

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BODY PANELS OTS REAR WING ASSEMBLY



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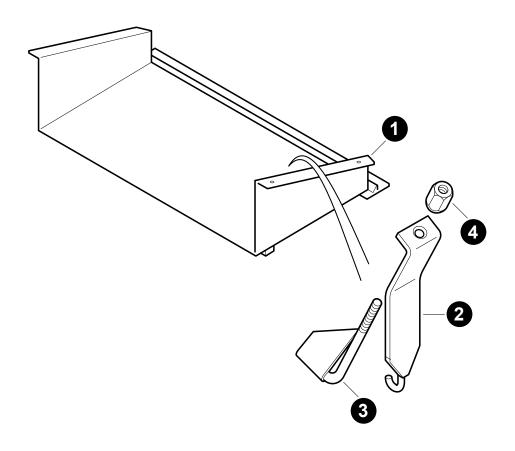
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No	Parts Description	Part No	Qty	Notes
11	Grommet, in Wheel Arch Panel, for Extension Tube	C5574	1	
12	Door Assembly for Fuel Filler Box	BD4357	1	Fitted from Chassis No. 830001 to 831139
	Nut, securing Door to Hinges	UFN119/L	4	Fitted from Chassis No. 830001 to 831139
	Washer, Shakeproof, under Nuts	C723/A	4	Fitted from Chassis No. 830001 to 831139
	Washer, Plain, under Nuts	AW102/T	4	Fitted from Chassis No. 830001 to 831139
13	Rubber Seal, around Filler Box Aperture, seating Door	BD4354	1	Fitted from Chassis No. 830001 to 831139
	Door Assembly for Fuel Filler Box	BD15743	1	Chassis No. 820001 and subs. 831140 and subs.
	Spring, for Hinge	BD4366	1	Chassis No. 820001 and subs. 831140 and subs.
	Spring, on Petrol Cap	BD4394	1	Chassis No. 820001 and subs. 831140 and subs.
	Plate, retaining Spring (253/278)	BD8082	1	Chassis No. 820001 and subs. 831140 and subs.
	Split Pin, securing Plate	L102/4U	1	Chassis No. 820001 and subs. 831140 and subs.
	Washer, Plain, under Split Pin	C2501/3	1	Chassis No. 820001 and subs. 831140 and subs.
	Rubber Cap, on spring-retaining Plate	BD8076	1	Chassis No. 820001 and subs. 831140 and subs.
	Rubber Insert, for Cup	BD9278	1	Chassis No. 820001 and subs. 831140 and subs.
	Screw, Set, securing Door Assembly to Filler Box	BD16257/2	2	Chassis No. 820001 and subs. 831140 and subs.
	Washer, Shakeproof, on Setscrews	C723/A	2	Chassis No. 820001 and subs. 831140 and subs.
14	Lock Assembly for Fuel Filler Door	BD4360	1	Fitted from Chassis No. 830001 to 831139
	Lock Assembly for Fuel Filler Door	BD16256	1	Chassis No. 820001 and subs. 831140 and subs.
	Spring Clip, securing Lock to Door	BD8071	1	
	Rubber Buffer, in Petrol Filler Aperture, cushioning Door when closed	BD4321	2	Chassis No. 820001 and subs. 831140 and subs.
15	Striker Assembly for Fuel Filler Lock	BD4353	1	Fitted from Chassis No. 830001 to 831139
	Stud Plate, for fixing of Striker inside Petrol Filler Box	BD10641	1	Fitted from Chassis No. 830001 to 831139
	Nut, securing Stud Plate and Striker	UFN119/L	2	Fitted from Chassis No. 830001 to 831139
	Washer, Shakeproof, under Nuts	C723/A	2	Fitted from Chassis No. 830001 to 831139
	Washer, Plain, under Shakeproof Washers	AW102/T	2	Fitted from Chassis No. 830001 to 831139
16	Hinge Assembly for Fuel Filler Door	BD4358	1	Fitted from Chassis No. 830001 to 831139
	Screw, Set, securing Hinge inside Petrol Filler Box	UFS319/3H	2	Fitted from Chassis No. 830001 to 831139
	Washer, Shakeproof, on Setscrews	C723/A	2	Fitted from Chassis No. 830001 to 831139
17	Filler Cap on Hinge	BD3699	1	Fitted from Chassis No. 830001 to 831139
18	Cork Seal, inside Filler Cap	BD3189	1	Fitted from Chassis No. 830001 to 831139
19	Spring, between Filler Cap and Hinge	BD4394	1	Fitted from Chassis No. 830001 to 831139
	Split Pin, securing Filler Cap to Hinge	L102/4U	1	Fitted from Chassis No. 830001 to 831139
	Washer, Plain, under Split Pin	C2501/3	1	Fitted from Chassis No. 830001 to 831139
	Catch Bracket Assembly in Fuel Filler Box	BD9184	1	Chassis No. 820001 and subs. 831140 and subs.
	Screw, Set, securing Catch Bracket to Filler Box	BD16257/2	2	Chassis No. 820001 and subs. 831140 and subs.
	Washer, Shakeproof, on Setscrews	C723/A	2	Chassis No. 820001 and subs. 831140 and subs.
	Washer, Plain, under Shakeproof Washers	AW102/T	2	Chassis No. 820001 and subs. 831140 and subs.
20	Cover Plate, over Fuel Filler Pipe	BD12800	1	Fitted from Chassis No. 830001 to 831139
		BD15811	1	Chassis No. 820001 and subs. 831140 and subs.
	Screw, Self Tapping, securing Cover Plate	BD539/17	4	
	Rubber Seal, under Cover Plate	BD9584	1	

BODY PANELS OTS REAR END ASSEMBLY









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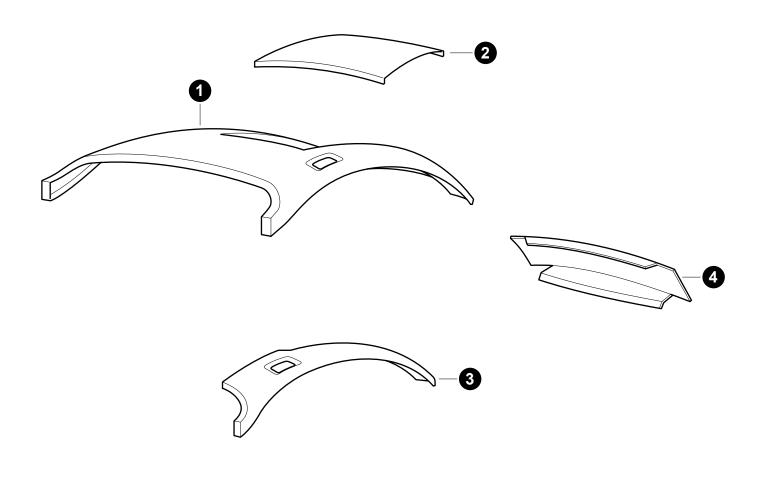


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No	Parts Description	Part No	Qty	Notes
1	Rear End Assembly	BD14569	1	Fitted to Chassis No. 830001 to 831139
	•	BD15807	1	Chassis No. 820001 and subs. 831140 and subs.
		BD16036	1	Fitted from Chassis No. 830001 to 831139
		BD15808	1	Chassis No. 820001 and subs. 831140 and subs.
2	Rear Seat Panel Assembly	BD19843	1	
	Panel Assembly, forward Boot Floor	BD13932	1	
	Asbestos Pad, for Heat Insulation from Exhaust System	BD9006	1	
	Asbestos Pad, for Heat Insulation from Exhaust System	BD9010	1	
	Retaining Plate, for Asbestos Insulation	BD9021	1	
	Retaining Plate, for Asbestos Insulation	BD9022	1	
	Bifurcated Rivet, securing Plates and Asbestos to Panels	BD524/6	14	
	Cover Plate, over Aperture in LH Panel	BD9023	1	
	Screw, Self-Tapping, securing Cover Plate	BD538/5	6	
	Asbestos Disc, under Cover Plate	BD9005	1	
	Retaining Plate, for Asbestos Disc	BD9020	1	
	Bifurcated Rivet, securing Asbestos Disc and Retaining Plate to Cover Plate	BD524/6	3	
	RH Wheel Arch Assembly	BD15365	1	
	RH Wheel Arch Panel only	BD12656	1	
	Butt Strap, for Wheel Arch	BD12664	1	
	Clip, for Electrical Wiring RH	BD8681	5	
	Support Assembly at rear of RH Wheel Arch	BD9312	1	
3	LH Wheel Arch Assembly	BD15364	1	Fitted from Chassis No. 830001 to 831139
		BD15779	1	Chassis No. 820001 and subs. 831140 and subs.
	LH Wheel Arch Panel only	BD12655	1	Fitted from Chassis No. 830001 to 831139
		BD15780	1	Chassis No. 820001 and subs. 831140 and subs.
	Butt Strap, for Wheel Arch	BD12664	1	
	Clip, for Electrical Wiring LH	BD8681	4	
4	Support Assembly at rear of LH Wheel Arch	BD9311	1	
	Mounting Plate Assembly, for Hood Sticks Pivot RH	BD14710	1	
	Mounting Plate Assembly, for Hood Sticks Pivot LH	BD14709	1	
	Pivot Bracket Assembly, for Hoodsticks	BD14705	1	
	Screw, Set, securing Pivot Bracket	BD8291/2	2	
	Washer, Shakeproof, on Setscrews	C724	2	
	Washer, Plain, under Shakeproof Washers	FW104/T	2	
	Rubber Plug, in Wheel Arch Panel	C5647	2	

BODY PANELS OTS TONNEAU PANEL

No	Parts Description	Part No	Qty	Notes
1	Tonneau Panel Assembly	BD14570	1	Fitted from Chassis No. 830001 to 831139
		BD15809	1	Chassis No. 820001 and subs. 831140 and subs.
2	Top Panel Assembly, for Tonneau	BD14681	1	
3	LH Panel, for Tonneau	BD14001	1	Fitted from Chassis No. 830001 to 831139
		BD15798	1	Chassis No. 820001 and subs. 831140 and subs.
	RH Panel, for Tonneau	BD14002	1	Fitted from Chassis No. 830001 to 831139
		BD16035	1	Chassis No. 820001 and subs. 831140 and subs.
4	Panel Assembly, lower, for Tonneau	BD12668	1	
	Bottom Panel, for Tonneau	BD12886	1	
	Gutter Assembly, for Luggage Compartment Lid Aperture	BD12651	1	
	Tray Assembly, reinforcing Tonneau	BD16725	1	
	Cross Member Assembly for Tonneau	BD12503	1	Chassis No. 820001 to 820018. 830001 to 831909
		BD16963	1	Chassis No. 820019 and subs. 831910 and subs.
	Tapped Plate, on Cross Member, for fixing of Boot Lid Hinges	BD16579	4	Chassis No. 820019 and subs. 831910 and subs.
	Tray Assembly, reinforcing Tonneau	BD16725	1	
	Support Plate Assembly, at LH, side of Tonneau	BD14887	1	
	Support Plate Assembly, at RH side of Tonneau	BD14888	1	



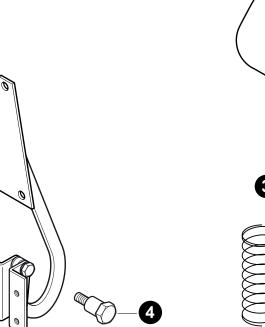
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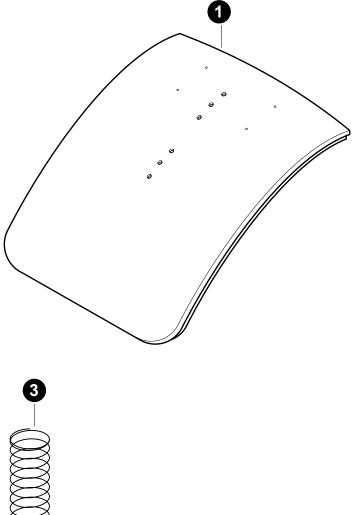




BODY PANELS OTS BOOT LID & HINGES

No	Parts Description	Part No	Qty	Notes
1	Boot Lid Shell Assembly	BD14907	1	
	Mounting Bracket Assembly, for LH Hinge	BD16797	1	
	Mounting Bracket Assembly, for RH Hinge	BD16798	1	
	Woodscrew, securing Mounting Brackets to Frame	M108/6R	16	
	Reinforcement Angle, on second Rail	BD17389	1	
	Woodscrew, securing Angle	M108/6R	6	
	Screw, Set, securing Hinges to Boot Lid	UFS125/4R	2	
	Screw, Set, securing Hinges to Boot Lid	UFS125/5R	4	
	Washer, Plain, on Setscrews	FW104/T	4	
	Washer, Special, on Setscrews	BD541/9	6	
	Washer, Shakeproof, on Setscrews	C724	6	
	Packing, at Hinge Mounting	BD16784	A/R	
	LH Hinge Assembly For Boot Lid	BD17733	1	Chassis No. 820019 to 820037. 831910 to 832073
		BD16245	1	Chassis No. 820038 and subs. 832074 and subs









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No	Parts Description	Part No	Qty	Notes
2	RH Hinge Assembly for Boot Lid	BD17734	1	Chassis No. 820019 to 820037. 831910 to 832073
	,	BD16246	1	Chassis No. 820038 and subs. 832074 and subs.
3	Spring, for Boot Lid Hinges (WB.7/9464)	BD16085	4	
4	Pin, anchoring Boot Lid Hinge Springs	BD15711	2	
	Roller, on Pins	BD15712	2	
	Split Pin, retaining Springs on Support Brackets	L104/12U	4	
	Washer, under Split Pins	BD15714	4	
	Split Pin, retaining Springs on Anchor Pins	L104/7U	4	
	Washer, under Split Pins	BD15717	4	
	Tapped Plate, for fixing of Boot Lid Hinges (4 1/4" long)	BD16690	2	
	Tapped Plate, for fixing of Boot Lid Hinges (4" long)	BD16691	2	
	Screw, Set, securing Hinge Assemblies to Cross Member	UFS125/4R	16	
	Washer, Shakeproof, on Setscrews	C724	16	
	Bracket Assembly, for Boot Lid LH Hinge	BD13360	1	
	Bracket Assembly, for Boot Lid RH Hinge	BD13361	1	
	Arm Assembly, for Boot Lid Hinges	BD12831	2	
	Pin, hinging Boot Lid	BD13363	2	
	Washer, Shakeproof, on Hinge Pins	C724	2	
	Nut, on Hinge Pins	UFN225/L	4	
	Screw, Set, securing Hinge Bracket to Cross Member	UFS125/4R	16	
	Washer, Shakeproof, on Setscrews	C724	16	
	Washer, Plain, on Setscrews	FW104/T	12	
	Bridge Piece, at Upper fixing	BD4332	2	
	Rubber Buffer, cushioning Hinge Arms when Boot Lid is open	BD16713	2	Chassis No. 820038 and subs. 832074 and subs.
	Fixing Plate, for securing of Rubber Buffers	BD16717	2	
	Screw, Set, through Fixing Plates, securing Rubber Buffers to Cross Member	BD14399	2	
	Washer, Shakeproof, on Setscrews	C723/A	2	
	Washer, Plain, under Shakeproof Washers	BD541/28	2	

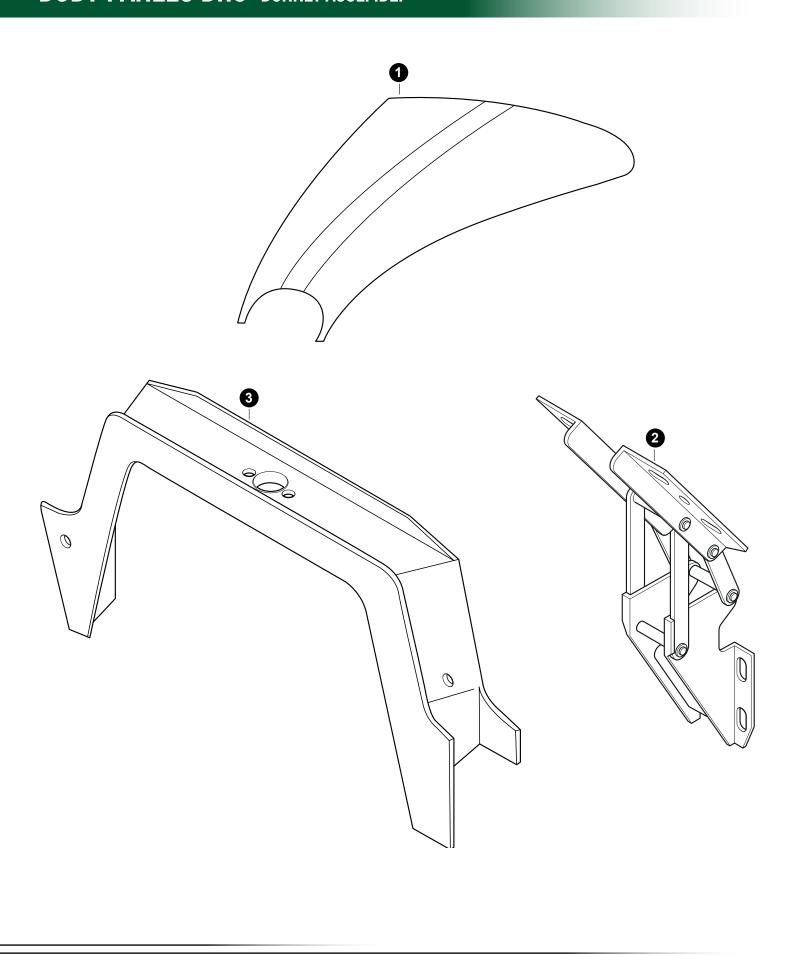


BODY PANELS DHC





BODY PANELS DHC BONNET ASSEMBLY











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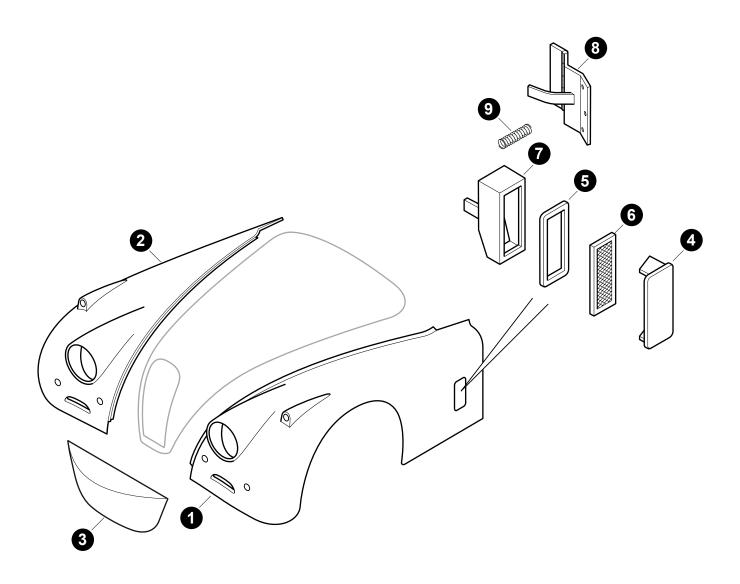


BODY PANELS DHC

No	Parts Description	Part No	Qty	Notes
1	Bonnet Assembly	BD12543	1	Chassis No. 827001 to 827193. 837001 to 837627
	,	BD15379	1	Chassis No. 827194 and subs. 837628 and subs.
	Tapping Plate, for Fixing of Bonnet Hinges	BD4416	2	Chassis No. 827001 to 827193. 837001 to 837627
	Screw, Set, securing Tapping Plates to Bonnet	UFS125/4R	2	Chassis No. 827001 to 827193. 837001 to 837627
	Washer, Plain, on Setscrews	FW104/T	2	Chassis No. 827001 to 827193. 837001 to 837627
	Washer, Shakeproof, on Setscrews	C724	2	Chassis No. 827001 to 827193. 837001 to 837627
2	Hinge Assembly for Bonnet	BD12750	2	Chassis No. 827001 to 827193. 837001 to 837627
		BD14882	2	Chassis No. 827194 and subs. 837628 and subs.
	Tapping Plate, for Fixing of Hinges to Dash	BD10709	4	Chassis No. 827001 to 827193. 837001 to 837627
	Screw, Set, securing Hinges to Dash and Bonnet	NS125/4D	16	Chassis No. 827001 to 827193. 837001 to 837627
	Screw, Set, securing Hinges to Dash and Bonnet	UFS125/4R	16	Chassis No. 827194 and subs. 837628 and subs.
	Washer, Plain, on Setscrews	FW104/T	16	
	Washer, Shakeproof, on Setscrews	C724	16	
	Shim, for Bonnet Hinges	BD10707	A/R	Chassis No. 827001 to 827193. 837001 to 837627
	Bracket Assembly, behind Dash Top Panel, for mounting of Bonnet Hinges	BD14886	2	Chassis No. 827194 and subs. 837628 and subs.
	Shim, for Bonnet Hinges	BD10707	A/R	Chassis No. 827194 and subs. 837628 and subs.
3	Bracket Assembly for mounting of Bonnet Catch	BD12838	1	
	Screw, Set, securing Bonnet Catch Bracket to Front Wing Support Brackets	UFS131/6R	10	
	Washer, Plain, on Setscrews	FW105/T	16	
	Nut, on Setscrews	UFN131/L	10	
	Washer, Shakeproof, Under Nuts	C725	10	
	Washer, Special, on Setscrews at rear Top Fixing	C8374	4	

BODY PANELS DHC FRONT WING ASSEMBLY

No	Parts Description	Part No	Qty	Notes
1	Front Wing and Valance Assembly, LH	BD14975	1	
	Valance Assembly Only, LH	BD15311	1	
2	Front Wing and Valance Assembly, RH	BD14978	1	
	Valance Assembly Only, RH	BD14329	1	
	Bracket For Attachment of Front Wing Steady	BD3553	2	
	Screw, Set, Securing Brackets at Battery Box	UFS125/5R	4	
	Washer, Plain, on Setscrews	FW104/T	8	
	Nut, On Setscrews	UFN125/L	4	
	Washer, Shakeproof, Under Nuts	C724	4	
	Diaphragm Assembly, between RH Front Wing and Dash Side	BD14567	1	













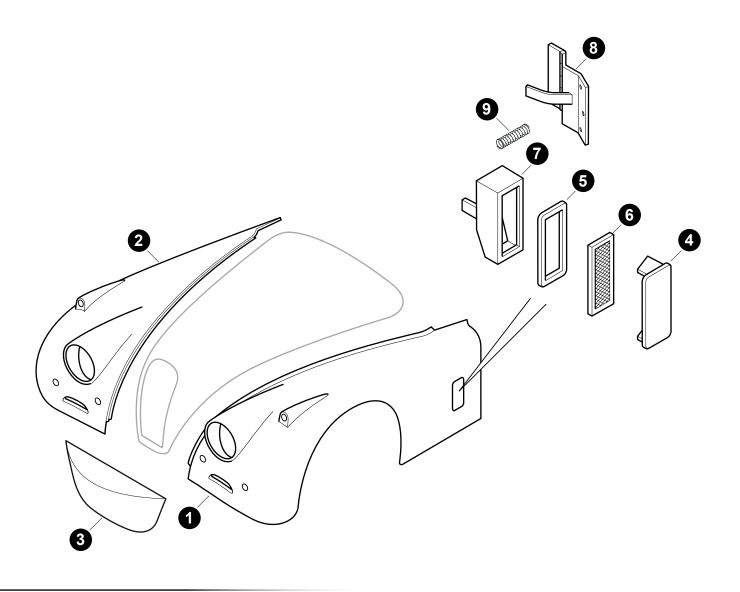
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BODY PANELS DHC

No	Parts Description	Part No	Qty	Notes
	Seal (Sponge Rubber 1/4" X 1 3/8" X 35") on Diaphragm	BD15037/15	1	
	Diaphragm Assembly, between LH Front Wing and Dash Side	BD15121	1	
	Seal (Sponge Rubber 1/4" X 1 3/8" X 39") on Diaphragm	BD15037/11	1	
	Screw, Set, Securing Diaphragm to Dash	BD8291/2	14	
	Washer, Shakeproof, on Setscrews	C724	14	
	Washer, Special, under Shakeproof Washers	BD542/3	14	
3	Fairing Panel between lower forward edges of Front Wings	BD12687	1	
ļ	Ventilator Door Assembly in Front Wings	BD5188	2	Chassis No. 827001 to 827193. 837001 to 837627
	Nut, securing Door to Hinge Plate	UFN119/L	6	Chassis No. 827001 to 827193. 837001 to 837627
	Washer, Plain, Under Nuts	AW102/T	6	Chassis No. 827001 to 827193. 837001 to 837627
	Washer, Shakeproof, under Nuts	C723	6	Chassis No. 827001 to 827193. 837001 to 837627
5	Seal for Wing Ventilator Doors	BD5190	2	Chassis No. 827001 to 827193. 837001 to 837627
.	Gauze Assembly for Wing Ventilator Doors	BD5189	2	Chassis No. 827001 to 827193. 837001 to 837627
	Screw, Self Tapping, securing Gauze To Doors	BD711/6	4	Chassis No. 827001 to 827193. 837001 to 837627
	Outer Door Assembly on Ventilator Boxesin Front Wings	BD14724	2	Chassis No. 827194 and subs. 837628 and subs.
	Nut, Securing Outer Doors to Ventilator Boxes	UFN125/L	8	Chassis No. 827194 and subs. 837628 and subs.
	Washer, Shakeproof, under Nuts	C724	8	Chassis No. 827194 and subs. 837628 and subs.
	Washer, Plain, Under Shakeproof Washers and adjacent to Doors	FW104/T	16	Chassis No. 827194 and subs. 837628 and subs.
	Gauze Assembly for Outer Doors	BD14667	2	Chassis No. 827194 and subs. 837628 and subs.
	Screw, Self Tapping, securing Gauze Assemblies	BD540/9	8	Chassis No. 827194 and subs. 837628 and subs.
	Rubber Seal For Ventilator Doors	BD16091	2	Chassis No. 827194 and subs. 837628 and subs.
	Ventilator Box Assembly in LH Front Wing	BD5183	1	Chassis No. 827001 to 827193. 837001 to 837627
	Ventilator Box Assembly in RH Front Wing	BD5184	1	Chassis No. 827001 to 827193. 837001 to 837627
	Hinge Assembly, on LH Ventilator Box	BD5127	1	Chassis No. 827001 to 827193. 837001 to 837627
	Hinge Assembly, on RH Ventilator Box	BD5128	1	Chassis No. 827001 to 827193. 837001 to 837627
	Spring Plunger on Hinges	BD648	2	Chassis No. 827001 to 827193. 837001 to 837627
	Rivet, Securing Plungers	R303/5W	2	Chassis No. 827001 to 827193. 837001 to 837627
	Brass Washer, at each side of Plungers	C3350	4	Chassis No. 827001 to 827193. 837001 to 837627
	Loose Head, for end of Rivets	BD650	2	Chassis No. 827001 to 827193. 837001 to 837627
	Screw, Set, securing Hinges to Ventilator Boxes	UFS519/3H	6	Chassis No. 827001 to 827193. 837001 to 837627
	Nut, On Setscrews	UFN119/L	6	Chassis No. 827001 to 827193. 837001 to 837627
	Washer, Spring, Under Nuts	AG102/X	6	Chassis No. 827001 to 827193. 837001 to 837627
	Spring, for Ventilator Doors	BD5176	2	Chassis No. 827001 to 827193. 837001 to 837627
	Sleeve, housing Springs	BD5125	2	Chassis No. 827001 to 827193. 837001 to 837627
	Slug, Adjusting Spring Tension	C3571	A/R	Chassis No. 827001 to 827193. 837001 to 837627
	Adjusting Plate, between Hinge and Ventilator Door (.022" Thick)	BD3712/4	A/R	Chassis No. 827001 to 827193. 837001 to 837627
	Adjusting Plate, between Hinge and Ventilator Door (.036" Thick)	BD3712/3	A/R	Chassis No. 827001 to 827193. 837001 to 837627
	Adjusting Plate, between Hinge and Ventilator Door (.048" Thick)	BD3712/2	A/R	Chassis No. 827001 to 827193. 837001 to 837627
	Adjusting Plate, between Hinge and Ventilator Door (.064" Thick)	BD3712/1	A/R	Chassis No. 827001 to 827193. 837001 to 837627
	Ventilator Box Assembly in LH Front Wing	BD14646	1	Chassis No. 827194 and subs. 837628 and subs.
	Mounting Plate Assembly, for Outer Door	BD14651	1	Chassis No. 827194 and subs. 837628 and subs.

BODY PANELS DHC FRONT WING ASSEMBLY

No	Parts Description	Part No	Qty	Notes
	Screw, Set, securing Mounting Plate to Ventilator Box	UFS519/3H	5	Chassis No. 827194 and subs. 837628 and subs.
	Nut, on Setscrews	UFN119/L	5	Chassis No. 827194 and subs. 837628 and subs.
	Operating Lever, for Ventilator	BD15431	1	Chassis No. 827194 and subs. 837628 and subs.
	Screw, Set, securing Operating Lever	UFS519/3H	2	Chassis No. 827194 and subs. 837628 and subs.
	Nut, on Setscrews	UFN119/L	2	Chassis No. 827194 and subs. 837628 and subs.
	Washer, Shakeproof, under Nuts	C723/A	2	Chassis No. 827194 and subs. 837628 and subs.
	Rubber Buffer, cushioning Operating Lever	BD4616	2	Chassis No. 827194 and subs. 837628 and subs.
	Spring, between bottom of Mounting Plate and Ventilator Box	BD14792	1	Chassis No. 827194 and subs. 837628 and subs.
	Spring, between top of Mounting Plate and Ventilator Box	BD14726	1	Chassis No. 827194 and subs. 837628 and subs.
	Washer, Shakeproof, on Setscrews	C723/A	5	Chassis No. 827194 and subs. 837628 and subs.
	Attachment Plate, for fixing of Ventilator Box to Body Interior	BD16339	1	Chassis No. 827194 and subs. 837628 and subs.
	Screw, Self Tapping, securing Attachment Plate to Box	BD711/3	4	Chassis No. 827194 and subs. 837628 and subs.
	Screw, Self Tapping, securing Ventilator Box to Body	BD711/2	7	Chassis No. 827194 and subs. 837628 and subs.



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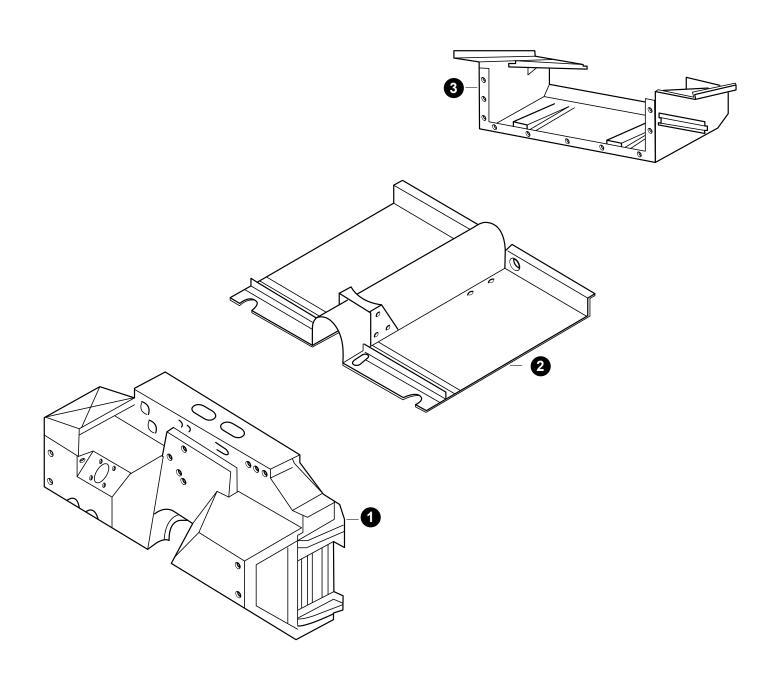
BODY PANELS DHC

No	Parts Description	Part No	Qty	Notes
	Screw, Self Tapping, securing Ventilator Box to Wing	BD711/1	6	Chassis No. 827194 and subs. 837628 and subs.
	Ventilator Box Assembly in RH Front Wing	BD14730	1	Chassis No. 827194 and subs. 837628 and subs.
	Mounting Plate Assembly, for Outer Door	BD14735	1	Chassis No. 827194 and subs. 837628 and subs.
	Screw, Set, securing Mounting Plate to Ventilator Box	UFS519/3H	5	Chassis No. 827194 and subs. 837628 and subs.
	Nut, on Setscrews	UFN119/L	5	Chassis No. 827194 and subs. 837628 and subs.
	Washer, Shakeproof, Under Nuts	C723/A	5	Chassis No. 827194 and subs. 837628 and subs.
	Operating Lever, for Ventilator Door	BD15430	1	Chassis No. 827194 and subs. 837628 and subs.
	Screw, Set, securing Operating Lever to Mounting Plate	UFS519/3H	2	Chassis No. 827194 and subs. 837628 and subs.
	Nut, on Setscrews	UFN119/L	2	Chassis No. 827194 and subs. 837628 and subs.
	Washer, Shakeproof, under Nuts	C723/A	2	Chassis No. 827194 and subs. 837628 and subs.
	Rubber Buffer, cushioning Operating Lever	BD4616	2	Chassis No. 827194 and subs. 837628 and subs.
	Spring, between bottom of Mounting Plate and Ventilator Box	BD14726	1	Chassis No. 827194 and subs. 837628 and subs.
	Spring, between top of Mounting Plate and Ventilator Box	BD14792	1	Chassis No. 827194 and subs. 837628 and subs.
	Screw, Self Tapping, securing Ventilator Box to Body Interior	BD711/2	7	Chassis No. 827194 and subs. 837628 and subs.
	Screw, Self Tapping, securing Ventilator Box to Wing	BD711/1	6	Chassis No. 827194 and subs. 837628 and subs.
	Attachment Bracket Assembly, under LH Front Wing, for Wing Support Bracket	BD12773	1	
	Attachment Bracket Assembly, under RH Front Wing, for Wing Support Bracket	BD12774	1	
	Screw, Set, securing Attachment Brackets to Front Wings through Headlamp Container	UFS125/4R	12	
	Washer, Plain, on Setscrews	FW104/T	12	
	Nut, on Setscrews	UFN125/L	12	
	Washer, Shakeproof, under Nuts	C724	12	
	Support Bracket Assembly, under LH Front Wing	BD12758	1	
	Support Bracket Assembly, under RH Front Wing	BD12759	1	
	Screw, Set, securing Support Brackets to Attachment Brackets	UFS131/6R	4	
	Fibre Washer, between Support Brackets and Attachment Brackets	BD2070	A/R	
	Washer, Shakeproof, on Setscrews	C725	4	
	Washer, Plain, on Setscrews	FW105/T	4	
	Screw, Set, securing Support Brackets to Chassis Frame	UFS131/8R	4	
	Washer, Shakeproof, on Setscrews	C725	4	
	Washer, Plain, under Shakeproof Washers	FW105/T	4	
	Forward Lower Wing Valance Assembly	BD13110	1	
	Valance Assembly at forward end of LH Front Wing	BD13108	1	
	Valance Assembly at forward end of RH Front Wing	BD13109	1	
	Stiffener Assembly under RH Front Wing	BD15403	1	
	Screw, Set, securing Stiffeners to Air Cleaner Housing	UFS125/4R	4	
	Washer, Special, on Setscrews	BD542/3	4	
	Washer, Shakeproof, on Setscrews	C724	4	
	Housing Assembly, for Air Cleaner under RH Front Wing	BD15392	1	
	Seal (Sponge Rubber 1/4" X 1 3/8" X 35") on Housing	BD15037/15	1	
	Screw, Set, Securing Housing	UFS125/4R	14	
	Washer, Special, on Setscrews	BD542/3	14	
	Washer, Shakeproof, on Setscrews	C724	14	

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BODY PANELS DHC DASH & FLOOR ASSEMBLY







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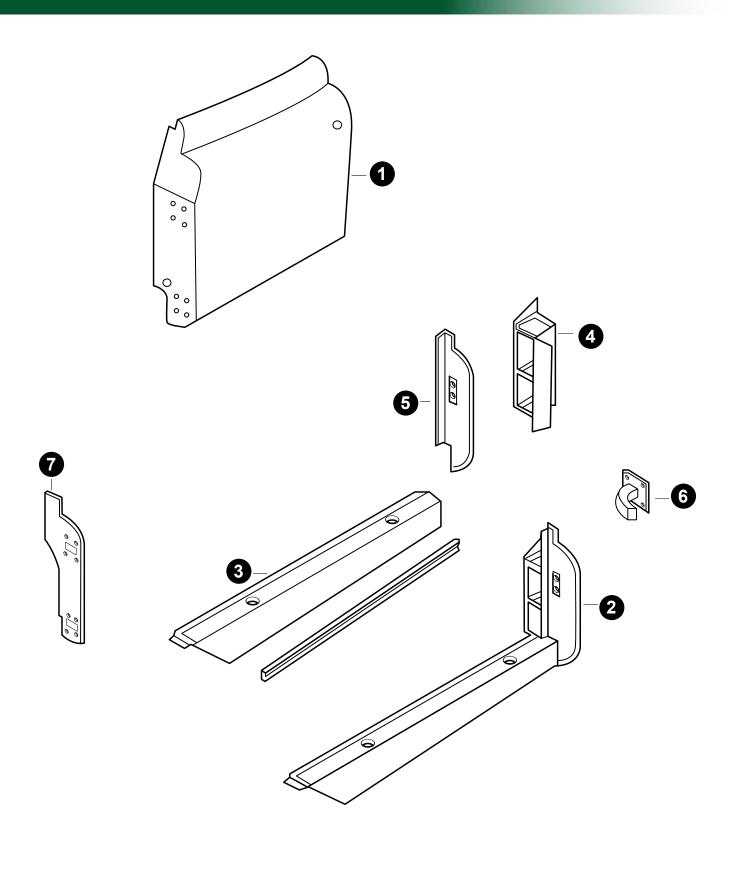




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No	Parts Description	Part No	Qty	Notes
1	Dash Assembly, Complete RHD	BD14166	1	Fitted from Chassis No. 827001 to 827193
		BD14262	1	Fitted from Chassis No. 827194 to 827372
		BD16847	1	Fitted to Chassis No. 827373 and subs.
	Dash Assembly, Complete LHD	BD14165	1	Fitted from Chassis No. 837001 to 837627
		BD14261	1	Fitted from Chassis No. 837628 to 838271
		BD16846	1	Fitted to Chassis No. 838272 and subs.
	Mounting Plate Assembly, for Door Swing Arms	BD16189	4	
	Screw, Set, Securing Mounting Plates	UFS125/5R	32	
	Washer, Shakeproof, on Setscrews	C724	32	
	Nut, on Setscrews	UFN125/L	24	
	Shim, for Bottom Mounting Plates	BD4555	A/R	
2	Fixed Floor Assembly (Steel)	BD9300	1	
	Tapped Plate, for attachment of Seat Slides	BD6244	4	
	Screw, Set, securing Tapped Plates to underside of Floor	UFS525/5H	8	
	Asbestos Sheet, under Fixed Floor	BD9409	2	
	Fixing Plate, Holding Asbestos Sheets	BD9410	2	
	Rivet, Bifurcated, securing Asbestos Sheets and Plates to Floor	BD524/7	22	
3	Tray Assembly, holding Spare Wheel	BD9326	1	
	Plastic Plug, sealing Body Drain Holes	BD15588/1	24	

BODY PANELS DHC DOOR & SILL ASSEMBLY





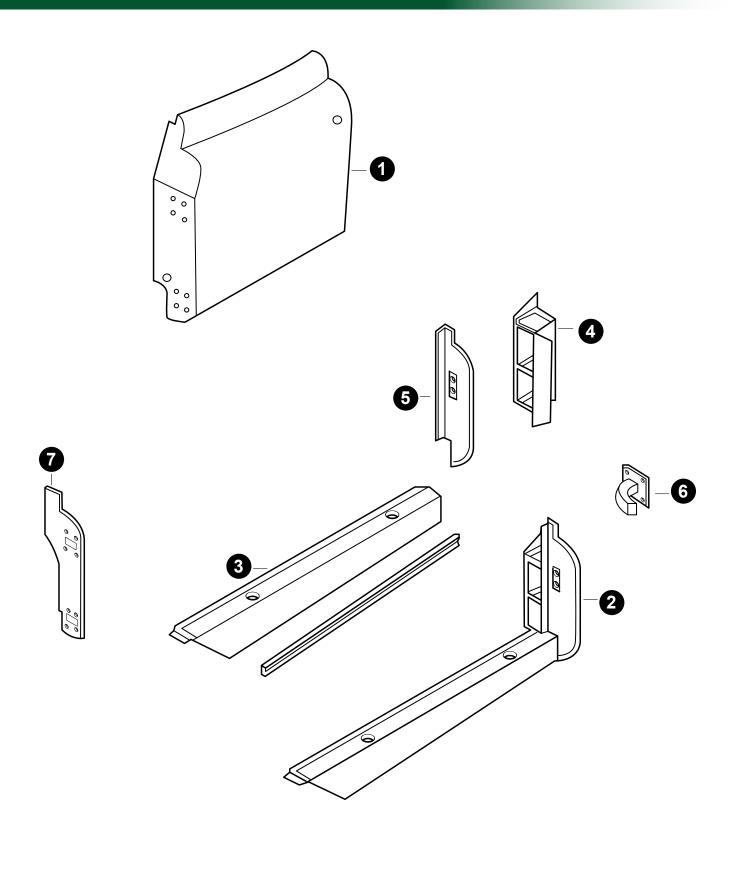


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BODY PANELS DHC

No	Parts Description	Part No	Qty
1	Door Shell Assembly, LH	BD15562	1
	Door Shell Assembly, RH	BD15563	1
	Hinge Pillar Assembly, for LH Door	BD15564	1
	Hinge Pillar Assembly, for RH Door	BD15565	1
	Striker, for Interior Light Switch	BD14901	2
	Screw, Self Tapping, securing Strikers	BD539/15	4
	Outer Panel Assembly, for LH Door	BD12796	1
	Outer Panel Assembly, for RH Door	BD12797	1
	Guide Spring, for Check Arms	BD15566	2
	Rivet, securing Guide Springs	BD15569/1	4
	Reinforcement Assembly, for LH Door Hinge Pillar	BD15752	1
	Reinforcement Assembly, for RH Door Hinge Pillar	BD15753	1
	Sealing Plate, Lower, for Door Shut Pillars	BD13137	2
	Insert (Hardwood) under Sealing Plates	BD14008	2
	Screw, Self Tapping, securing Sealing Plates	BD539/12	4
	Stiffener Assembly, in LH Door	BD339/12 BD12526	1
	-	BD12527	1
	Stiffener Assembly, in RH Door Screw, Set, securing Stiffeners	UFS125/4R	4
	-		
	Washer, Shakeproof, on Setscrews	C724	4
	Washer, Plain, under Shakeproof Washers	FW104/T	4
	Felt Strip, behind Stiffeners (4" X 37")	BD12734	2
	Garnish Rail Assembly, in LH Door	BD12769	1
	Garnish Rail Assembly, in RH Door	BD12770	1
	Bottom Panel, for LH Door	BD12524	1
	Bottom Panel, for RH Door	BD12525	1
	Reinforcement Plate Assembly, complete with Screwed Rod, for mounting of Armrests	BD14894	2
	Screw, Set, securing Doors to Swing Arms	UFS125/8R	16
	Washer, Shakeproof, on Setscrews	C724	16
	Shim, between Doors and Swing Arms (20 S.W.G.)	BD16155/1	A/R
	Shim, between Doors and Swing Arms (16 S.W.G.)	BD16155/2	A/R
	Check Arm Assembly for Doors (Wb.7/5040/2)	BD14923	2
	Pin, securing Check Arms to Brackets on Hinge Face Panels	BD14933	2
	Washer, Brass, on Pins	BD847	4
	Split Pin, retaining Pins	L102/4U	2
2	LH Door Sill Assembly	BD14096	1
	RH Door Sill Assembly	BD14097	1
3	Outer Panel, for LH Door Sill	BD14073	1
	Outer Panel, for RH Door Sill	BD14074	1
	Inner Panel Assembly, for LH Door Sill	BD14074	1
	Inner Panel Assembly, for RH Door Sill	BD14099	1
	-	BD14099 BD4107	
	Plate, reinforcing Sill Mountings		4
	Mounting Bracket Assembly, for Dash, LH	BD13901	1
	Mounting Bracket Assembly, for Dash, RH	BD13902	1
	Mounting Bracket, for Sills	BD7723	4

BODY PANELS DHC DOOR & SILL ASSEMBLY



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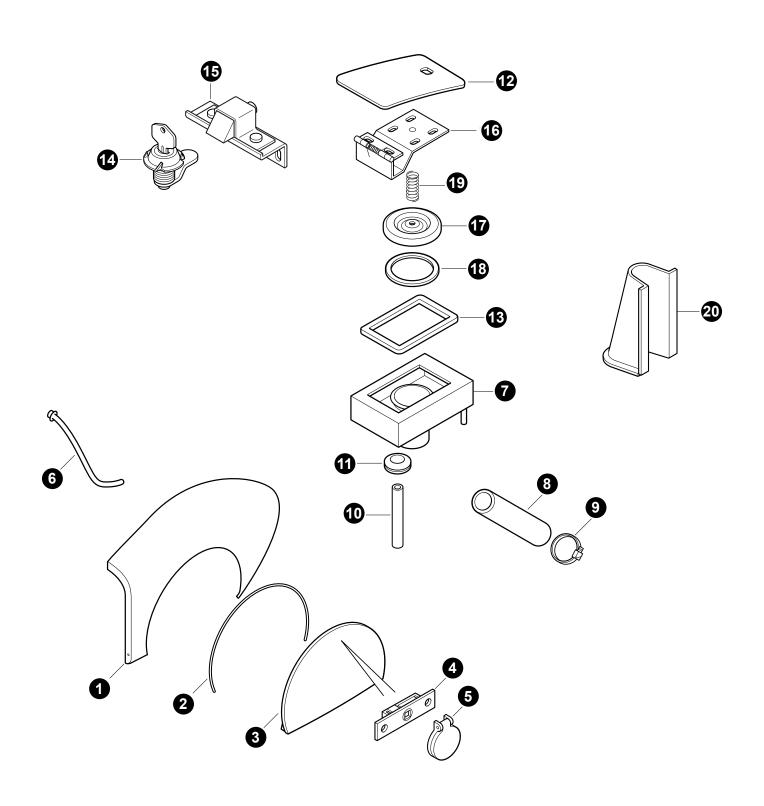
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No	Parts Description	Part No	Qty	Note
	Retainer, on side of Sills, for Door Seals	BD10158	2	
	Retainer, at top of Sills, for Draught Excluders	BD13056	2	
	Pop Rivet, securing Retainers	BD1814/2	28	
	Screw, Set, securing Sills to Dash	UFS137/8R	12	
	Washer, Shakeproof, on Setscrews	C726	12	
	Washer, Plain, under Shakeproof Washers	FW106/T	12	
	Sealing Plate Assembly, between Sill and LH Front Wing	BD10078	1	
	Sealing Plate Assembly, between Sill and RH Front Wing	BD10705	1	
	Screw, Self Tapping, Securing Sealing Plates	BD711/18	8	
	Shut Pillar Assembly, for LH Door	BD12623	1	
	Shut Pillar Assembly, for RH Door	BD12624	1	
,	Face Panel Assembly for LH Shut Pillar	BD13561	1	
	Face Panel Assembly for RH Shut Pillar	BD13562	1	
	Tapped Plate, for Fixing of Door Lock Strikers	BD16129	2	
	Retainer, on LH Shut Pillar, for Tapped Plate	BD16126	1	
	Retainer, on RH Shut Pillar, for Tapped Plate	BD16127	1	
	Sealing Plate Assembly for LH Shut Pillar	BD13057	1	
	Sealing Plate Assembly for RH Shut Pillar	BD13058	1	
	Seal (Sponge Rubber 1/4" X 1 3/8" X 3 1/4") on Sealing Plates	BD15037/2	2	
	Seal (Sponge Rubber 1/4" X 1 3/8" X 28 1/2") on Sealing Plates	BD15037/10	2	
	Screw, Self-Tapping, securing Sealing Plates At Side	BD8691/3	8	
	Screw, Self Tapping, securing Sealing Plates At Bottom	BD711/9	6	
	Washer, Plain, on Self Tapping Screws	AW102/T	14	
	Swing Arm, mounting Doors To Body	BD15570	4	
	Bolt, through Mounting Plates, pivoting Swing Arms	UFB131/11R	4	
	Bush (Steel) on Bolts	BD13207	4	
	Nut, Self Locking, on Bolts	C8667/2	4	
	Washer, Plain, under Nuts	FW105/T	4	
	Hinge Face Panel, LH	BD14396	1	
	Hinge Face Panel, RH	BD14397	1	

BODY PANELS DHC REAR WING ASSEMBLY



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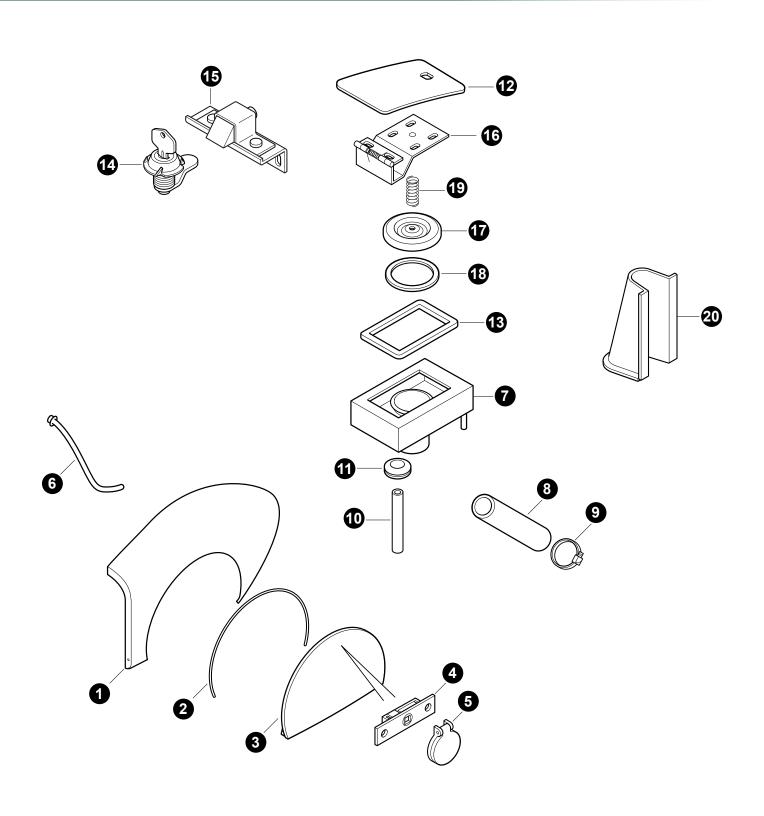




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No	Parts Description	Part No	Qty	Notes
1	LH Rear Wing Assembly	BD12530	1	DISC TYPE ROAD WHEEL
2	RH Rear Wing Assembly	BD12531	1	DISC TYPE ROAD WHEEL
	Striker Plate, on Rear Wings	BD4451	2	DISC TYPE ROAD WHEEL
	Swivel Rod, on Rear Wings	BD4442	4	DISC TYPE ROAD WHEEL
	Sealing Rubber, around Wheel Aperture on Rear Wings (54" Long)	BD11178	2	DISC TYPE ROAD WHEEL
	LH Rear Wing Assembly	BD13379	1	WIRE SPOKE WHEEL
	RH Rear Wing Assembly	BD13380	1	WIRE SPOKE WHEEL
3	Moulding, around Wheel Aperture in LH Rear Wing	BD7769	1	WIRE SPOKE WHEEL
	Moulding, around Wheel Aperture in RH Rear Wing	BD7770	1	WIRE SPOKE WHEEL
	Pop Rivet, securing Mouldings	BD1814/1	32	WIRE SPOKE WHEEL
	Cover Assembly for LH Rear Wing	BD4449	1	DISC TYPE ROAD WHEEL
	Cover Assembly for RH Rear Wing	BD4450	1	DISC TYPE ROAD WHEEL
4	Lock, on LH Cover	BD2121	1	DISC TYPE ROAD WHEEL
	Lock, on RH Cover	BD2122	1	DISC TYPE ROAD WHEEL
	Screw, Set, Securing Locks to Covers	UFS519/4H	4	DISC TYPE ROAD WHEEL
	Nut, on Setscrews	UFN119/L	4	DISC TYPE ROAD WHEEL
	Washer, Shakeproof, under Nuts	C723/A	4	DISC TYPE ROAD WHEEL
5	Escutcheon for Rear Wing Covers (Wb.16049)	2312	2	DISC TYPE ROAD WHEEL
	Screw, Self Tapping, securing Escutcheons	BD540/9	4	DISC TYPE ROAD WHEEL
	Piping Between Rear Wings And Body (72" Long)	BD8598	2	
	Screw, Self Tapping, securing Rear Wings and Piping to Body	BD539/18	18	
	Washer, on Self Tapping Screws	BD541/13	14	
	Nut, Securing Rear Wings to Body at Front	UFN125/L	12	
	Washer, Special, under Nuts	BD542/3	12	
	Washer, Shakeproof, under Nuts	C724	12	
	Screw, Set, securing Rear Wings to Body (3/4" Long)	BD13565/2	10	
	Screw, Set, Securing Rear Wings to Body (1" Long)	BD13565/4	4	
	Washer, Special, on Setscrews	BD542/2	14	
	Washer, Shakeproof, on Setscrews	C725	14	
	Steady Assembly for LH Rear Wing	BD6194	1	
6	Steady Assembly for RH Rear Wing	BD6195	1	
	Nut, Securing Steadies to Chassis and Wings	UFN131/L	6	
	Washer, Shakeproof, under Nuts	C725	6	
7	Petrol Filler Box Assembly	BD9397	1	Chassis No. 827001 to 827093. 837001 to 837467
	Petrol Filler Box Assembly	BD15613	1	Chassis No. 827094 to 827193. 837468 to 837627
	Petrol Filler Box Assembly	BD15735	1	Chassis No. 827194 and Subs. 837628 and Subs.
	Snapsac Sleeve, on Filler Box, for Lock Striker	BD9489	1	
7	Hose, connecting Filler Box to Petrol Tank	BD4368	1	
8	Clip, securing Hose to Filler Box and Tank	C2905/7	2	
10	Extension Tube (Rubber) for Drain Pipe on Filler Box	BD4369	1	
11	Grommet, in Wheel Arch Panel, for Extension Tube	C5574	1	
16	Hinge Assembly for Petrol Filler Door	BD4358	1	Chassis No. 827001 to 827193. 837001 to 837627
	Spring Only, for Hinge	BD4366	1	Chassis No. 827001 to 827193. 837001 to 837627
	Screw, Set, securing Hinge inside Petrol Filler Box	UFS319/3H	2	Chassis No. 827001 to 827193. 837001 to 837627

BODY PANELS DHC REAR WING ASSEMBLY



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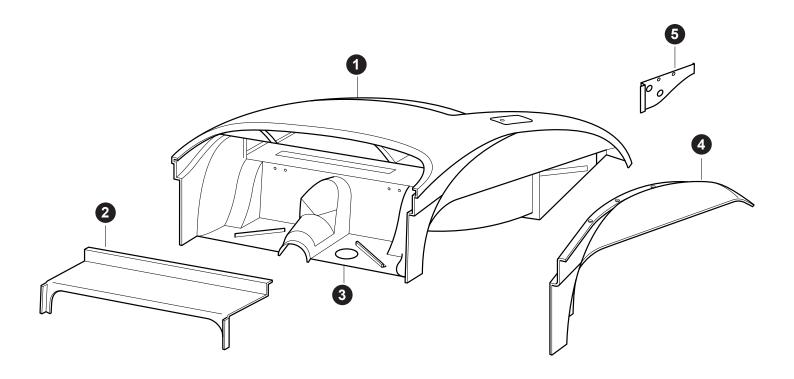




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No	Parts Description	Part No	Qty	Notes
	Washer, Shakeproof, on Setscrews	C723/A	2	Chassis No. 827001 to 827193. 837001 to 837627
12	Door Assembly for Petrol Filler Box	BD4357	1	Chassis No. 827001 to 827173. 837001 to 837627
12	Door Assembly for Petrol Filler Box	BD15743	1	Chassis No. 827194 and subs. 837628 and subs.
	Nut, Securing Door to Hinges	UFN119/L	4	Chassis No. 827001 to 827193. 837001 to 837627
	Washer, Shakeproof, under Nuts	C723/A	4	Chassis No. 827001 to 827193. 837001 to 837627
	Washer, Plain, under Shakeproof Washers	AW102/T	4	Chassis No. 827001 to 827173. 837001 to 837627
13	Rubber Seal, around Filler Box Aperture, seating Door	BD4354	1	Chassis No. 827001 to 827193. 837001 to 837627
.0	Spring, for Hinge	BD4366	1	Chassis No. 827194 and subs. 837628 and subs.
	Spring, on Petrol Cap	BD4394	1	Chassis No. 827194 and subs. 837628 and subs.
	Plate, Retaining Spring (253/278)	BD8082	1	Chassis No. 827194 and subs. 837628 and subs.
	Split Pin, Securing Plate	L102/4U	1	Chassis No. 827194 and subs. 837628 and subs.
	Washer, Plain, under Split Pin	C2501/3	1	Chassis No. 827194 and subs. 837628 and subs.
	Rubber Cap, on Spring Retaining Plate	BD8076	1	Chassis No. 827194 and subs. 837628 and subs.
	Rubber Insert, for Cup	BD9278	1	Chassis No. 827194 and subs. 837628 and subs.
	Screw, Set, securing Door Assembly to Filler Box	BD16257/2	2	Chassis No. 827194 and subs. 837628 and subs.
	Washer, Shakeproof, on Setscrews	C723/A	2	Chassis No. 827194 and subs. 837628 and subs.
	Lock Assembly for Petrol Filler Door	BD4360	1	Chassis No. 827001 to 827193. 837001 to 837627
14	Lock, in Petrol Filler Door (Wb.7/23023)	BD16256	1	Chassis No. 827194 and subs. 837628 and subs.
	Spring Clip, Securing Lock	BD8071	1	
	Rubber Buffer, in Petrol Filler Aperture, cushioning Door when closed	BD4321	2	Chassis No. 827194 and subs. 837628 and subs.
15	Striker Assembly for Petrol Filler Lock	BD4353	1	Chassis No. 827001 to 827193. 837001 to 837627
	Stud Plate, for fixing of Striker inside Petrol Filler Box	BD10641	1	Chassis No. 827001 to 827193. 837001 to 837627
	Nut, securing Stud Plate and Striker	UFN119/L	2	Chassis No. 827001 to 827193. 837001 to 837627
	Washer, Shakeproof, under Nuts	C723/A	2	Chassis No. 827001 to 827193. 837001 to 837627
	Washer, Plain, under Shakeproof Washers	AW102/T	2	Chassis No. 827001 to 827193. 837001 to 837627
17	Filler Cap on Hinge	BD3699	1	Chassis No. 827001 to 827193. 837001 to 837627
18	Cork Seal, inside Filler Cap	BD3189	1	Chassis No. 827001 to 827193. 837001 to 837627
19	Spring, between Filler Cap and Hinge	BD4394	1	Chassis No. 827001 to 827193. 837001 to 837627
	Split Pin, securing Filler Cap to Hinge	L102/4U	1	Chassis No. 827001 to 827193. 837001 to 837627
	Washer, Plain, under Split Pin	C2501/3	1	Chassis No. 827001 to 827193. 837001 to 837627
	Catch Bracket Assembly in Petrol Filler Box (Wb.7/9183)	BD9184	1	Chassis No. 827194 and subs. 837628 and subs.
	Screw, Set, securing Catch Bracket to Filler Box	BD16257/2	2	Chassis No. 827194 and subs. 837628 and subs.
	Washer, Shakeproof, on Setscrews	C723/A	2	Chassis No. 827194 and subs. 837628 and subs.
	Washer, Plain, under Shakeproof Washers	AW102/T	2	Chassis No. 827194 and subs. 837628 and subs.
20	Cover Plate, over Petrol Filler Pipe	BD12800	1	Chassis No. 827001 to 827193. 827001 to 837627
	Cover Plate, over Petrol Filler Pipe	BD15811	1	Chassis No. 827194 and subs. 837628 and subs.
	Rubber Seal, under Cover Plate	BD9584	1	
	Screw, Self-Tapping, securing Cover Plate	BD539/17	4	
	Rubber Plug in Wheel Arch Panel	C5647	4	

BODY PANELS DHC REAR END ASSEMBLY













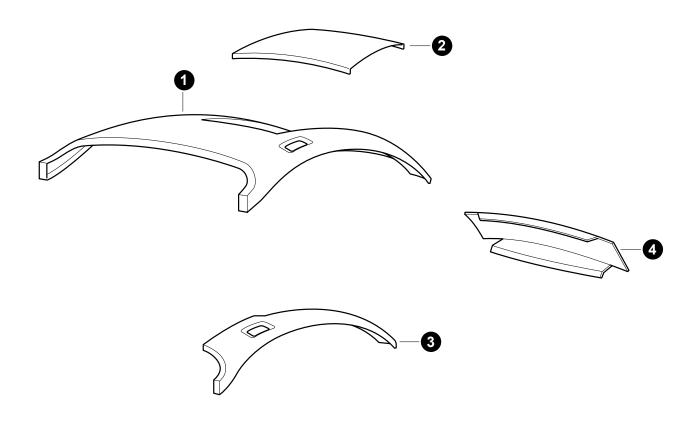




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No	Parts Description	Part No	Qty	Notes
1	Dan Fred Assembly	BD13052	1	Chassis No. 827001 to 827193. 837001 to 837627
1	Rear End Assembly		1	
	Tagasa Dagal Assamble	BD15804 BD13053	1	Chassis No. 827194 and subs. 837628 and subs.
	Tonneau Panel Assembly		1	Chassis No. 827001 to 827193. 837001 to 837627
	Dear Coat Daniel Assertable (De. 2072)	BD15806	1	Chassis No. 827194 and subs. 837628 and subs.
	Rear Seat Panel Assembly (Pg.2072)	BD19843	1	
	Boot Lid Shell Assembly	BD14907	1	
2	Tray Assembly, holding Spare Wheel	BD9326	1	Charaita N 007004 to 007000 007004 to 007045
2	Parcel Tray Assembly above Rear Seats	BD8928	1	Chassis No. 827001 to 827239. 837001 to 837845
	D: (, , D ,) , , , , , , , , , , , , , , ,	BD16043	1	Chassis No. 827240 and subs. 837846 and subs.
	Reinforcement Panel, at LH End of Parcel Tray	BD9491	1	
	Reinforcement Panel, at RH End of Parcel Tray	BD9492	1	
3	Rear Seat Panel Assembly (Pg.2072)	BD19843	1	
	Panel Assembly, Forward Boot Floor	BD13932	1	
	Asbestos Pad, on Panel, for Heat Insulation from Exhaust System	BD9006	1	
	Asbestos Pad, on Panel, for Heat Insulation from Exhaust System	BD9010	1	
	Retaining Plate, for Asbestos Insulation	BD9021	1	
	Retaining Plate, for Asbestos Insulation	BD9022	1	
	Bifurcated Rivet, Securing Plates and Asbestos to Panels	BD524/6	14	
	Cover Plate, over Aperture in LH Panel	BD9023	1	
	Screw, Self-Tapping, securing Cover Plate	BD538/5	6	
	Asbestos Disc, under Cover Plate	BD9005	1	
	Retaining Plate, for Asbestos Disc	BD9020	1	
	Bifurcated Rivet, securing Asbestos Disc and Retaining Plate to Cover Plate	BD524/6	3	
	RH Wheel Arch Assembly	BD13525	1	
4	LH Wheel Arch Assembly	BD13524	1	Chassis No. 827001 to 827193. 837001 to 837627
	LH Wheel Arch Assembly	BD15783	1	Chassis No. 827194 and subs. 837628 and subs.
	Panel, For RH Wheel Arch	BD12656	1	
	Panel, For LH Wheel Arch	BD12655	1	Chassis No. 827001 to 827193. 837001 to 837627
		BD15780	1	Chassis No. 827194 and subs. 837628 and subs.
	Butt Strap, for Wheel Arch	BD12664	2	
	Clip, for Electrical Wiring RH	BD8681	5	
	Clip, for Electrical Wiring LH	BD8681	4	
	Support Assembly, at Rear of RH Wheel Arch	BD9312	1	
5	Support Assembly, at Rear of LH Wheel Arch	BD9311	1	
	Quarter Panel Assembly above LH Wheel Arch	BD13507	1	
	Quarter Panel Assembly above RH Wheel Arch	BD13508	1	

BODY PANELS DHC TONNEAU PANEL











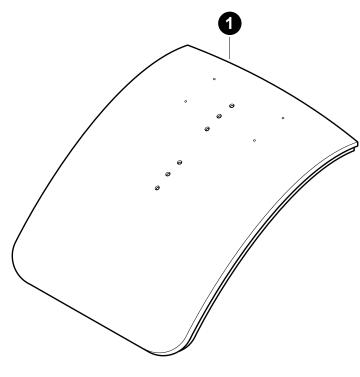


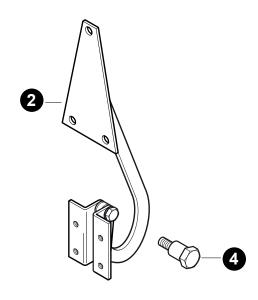


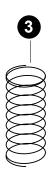


No	Parts Description	Part No	Qty	Notes
1	Tonneau Panel Assembly	BD13053	1	Chassis No. 827001 to 827193. 837001 to 837627
	,	BD15806	1	Chassis No. 827194 and subs. 837628 and subs.
2	Top Panel, for Tonneau	BD13054	1	
3	LH Panel, for Tonneau	BD13493	1	Chassis No. 827001 to 827193. 837001 to 837627
		BD15797	1	Chassis No. 827194 and subs. 837628 and subs.
	RH Panel, for Tonneau	BD13494	1	Chassis No. 827001 to 827193. 837001 to 837627
		BD16034	1	Chassis No. 827194 and subs. 837628 and subs.
4	Panel Assembly, Lower, for Tonneau	BD12668	1	
	Gutter Assembly, for Luggage Compartment Lid Aperture	BD12651	1	
	Cross Member Assembly, for Tonneau	BD12503	1	Chassis No. 827001 to 827193. 837001 to 837627
		BD16963	1	Chassis No. 827194 and subs. 837628 and subs.
	Parcel Tray Assembly	BD8928	1	Chassis No. 827194 to 827239. 837628 to 837845
		BD16043	1	Chassis No. 827240 and subs. 837846 and subs.
	Cross Member Assembly for Tonneau	BD12503	1	Chassis No. 827001 to 827239. 837001 to 837845
		BD16963	1	Chassis No. 827240 and subs. 837846 and subs.
	Bracket Assembly, for Boot Lid LH Hinge	BD13360	1	
	Bracket Assembly, for Boot Lid RH Hinge	BD13361	1	
	Arm Assembly, for Boot Lid Hinges	BD12831	2	
	Pin, Hinging Boot Lid	BD13363	2	
	Washer, Shakeproof, on Hinge Pins	C724	2	
	Nut, on Hinge Pins	UFN225/L	4	
	Screw, Set, securing Hinge Brackets to Cross Member	UFS125/4R	16	
	Washer, Shakeproof, on Setscrews	C724	16	
	Washer, Plain, on Setscrews	FW104/T	12	
	Bridge Piece, at Upper Fixing	BD4332	2	
	Tapped Plate, on Cross Member, for Fixing of Boot Lid Hinges	BD16579	4	Chassis No. 827240 and subs. 837846 and subs.
	Stiffening Block (Hardwood) at Corners of Tonneau	BD13963	2	
	Screw, Set, Securing Stiffening Blocks	UFS525/12H	4	
	Nut, on Setscrews	UFN125/L	4	
	Washer Shakeproof, under Nuts	C724	4	
	Washer, Plain, under Shakeproof Washers	FW104/T	4	

BODY PANELS DHC BOOT LID & HINGES







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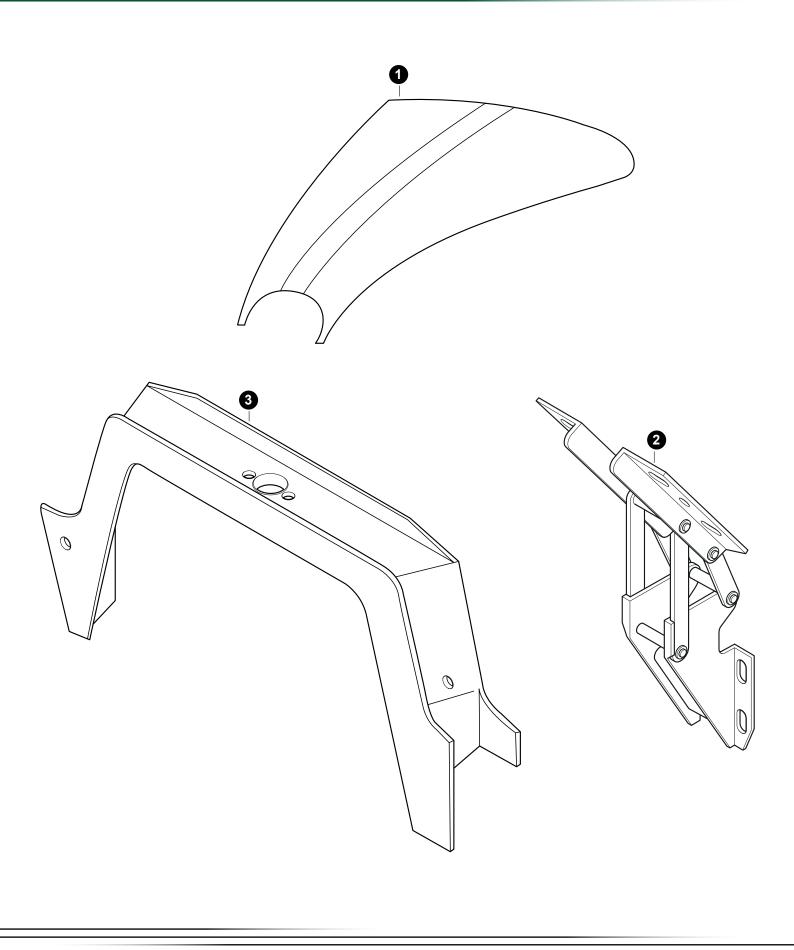
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No	Parts Description	Part No	Qty	Notes
1	Boot Lid Shell Assembly	BD14907	1	
	Mounting Bracket Assembly, for LH Hinge	BD16797	1	
	Mounting Bracket Assembly, for RH Hinge	BD16798	1	
	Woodscrew, securing Mounting Brackets to Frame	M108/6R	16	
	Reinforcement Angle, on Second Rail	BD17389	1	
	Woodscrew, securing Reinforcement Angle	M108/6R	6	
	Screw, Set, securing Hinges to Boot Lid	UFS125/4R	2	
	Screw, Set, securing Hinges to Boot Lid	UFS125/5R	4	
	Washer, Plain, on Setscrews	FW104/T	4	
	Washer, Special, on Setscrews	BD541/9	6	
	Washer, Shakeproof, on Setscrews	C724	6	
	Packing, at Hinge Mounting	BD16784	A/R	
	LH Hinge Assembly for Boot Lid	BD17733	1	Chassis No. 827240 to 827348. 837846 to 838237
		BD16245	1	Chassis No. 827349 and subs. 838238 and subs.
2	RH Hinge Assembly for Boot Lid	BD17734	1	Chassis No. 827240 to 827348. 837846 to 838237
		BD16246	1	Chassis No. 827349 and subs. 838238 and subs.
3	Spring, for Boot Lid Hinges (Wb.7/9464)	BD16085	4	
4	Pin, anchoring Boot Lid Hinge Springs	BD15711	2	
	Roller, on Pins	BD15712	2	
	Split Pin, retaining Springs on Support Brackets	L104/12U	4	
	Washer, under Split Pins	BD15714	4	
	Split Pin, retaining Spring on Anchor Pins	L104/7U	4	
	Washer, under Split Pins	BD15717	4	
	Tapped Plate, for fixing of Boot Lid Hinges (4 1/4" Long)	BD16690	2	
	Tapped Plate, for fixing of Boot Lid Hinges (4" Long)	BD16691	2	
	Screw, Set, securing Hinge Assemblies to Cross Member	UFS125/4R	16	
	Washer, Shakeproof, on Setscrews	C724	16	
	Rubber Buffer, cushioning Hinge Arms when Boot Lid Is Open	BD16713	2	Chassis No. 827349 and subs. 838238 and subs.
	Fixing Plate, for securing of Rubber Buffers	BD16717	2	Chassis No. 827349 and subs. 838238 and subs.
	Screw, Set, through Fixing Plates securing Rubber Buffers to Cross Member	BD14399/1	2	Chassis No. 827349 and subs. 838238 and subs.
	Washer, Shakeproof, on Setscrews	C723/A	2	Chassis No. 827349 and subs. 838238 and subs.
	Washer, Plain, under Shakeproof Washers	BD541/28	2	Chassis No. 827349 and subs. 838238 and subs.





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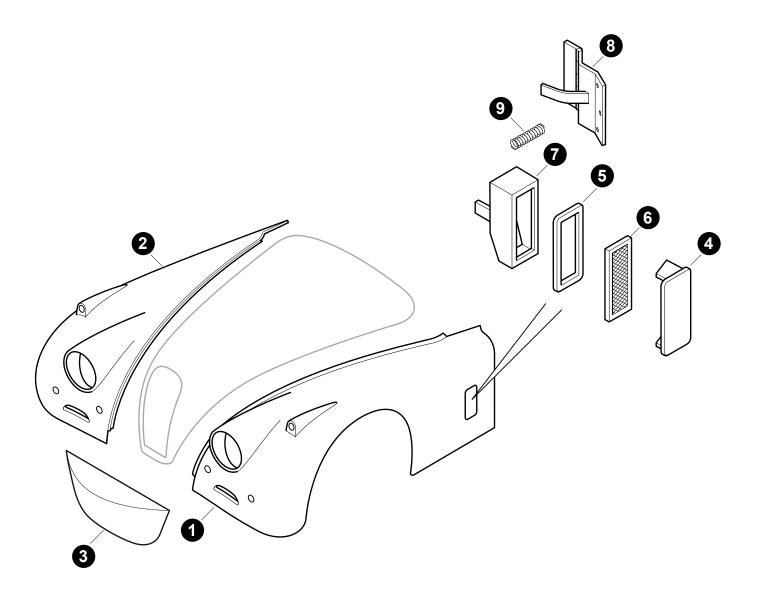
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No	Parts Description	Part No	Qty	Notes
1	Bonnet Assembly	BD12543	1	Chassis No. 824001 to 824584. 834001 to 835718
	,	BD15379	1	Chassis No. 824585 and subs. 835719 and subs.
	Tapped Plate for Fixing of Bonnet Hinges	BD4416	2	
	Screw, Set, securing Tapped Plates to Bonnet	UFS125/4R	2	
	Washer, Shakeproof, on Setscrews	C724	2	
	Washer, Plain, Under Shakeproof Washers	FW104/T	2	
2	Hinge Assembly, for Bonnet	BD12750	2	Chassis No. 824001 to 824584. 834001 to 835718
		BD14882	2	Chassis No. 824585 and subs. 835719 and subs.
	Tapped Plate, for Fixing of Hinges to Dash	BD10709	4	Chassis No. 824001 to 824584. 834001 to 835718
	Bracket Assembly, Behind Dash top Panel, for fixing of Bonnet Hinges	BD14886	2	Chassis No. 824585 and subs. 835719 and subs.
	Screw, Set, securing Hinges to Bonnet and Dash	NS125/4D	16	Chassis No. 824001 to 824584. 834001 to 835718
	Screw, Set, securing Hinges to Bonnet and Dash	UFS125/4R	16	Chassis No. 824585 and subs. 835719 and subs.
	Washer, Plain, on Setscrews	FW104/T	16	
	Washer, Shakeproof, on Setscrews	C724	16	
	Shim, for Bonnet Hinges	BD10707	A/R	
3	Bracket Assembly for Mounting of Bonnet Catch	BD12838	1	
	Screw, Set, Securing Bracket to Front Wing Support Brackets	UFS131/6R	10	
	Washer, Plain, on Setscrews	FW105/T	16	
	Washer, Special, on Setscrews at rear top Fixing	C8374	4	
	Nut, on Setscrews	UFN131/L	10	
	Washer, Shakeproof, Under Nuts	C725	10	

BODY PANELS FHC FRONT WING ASSEMBLY

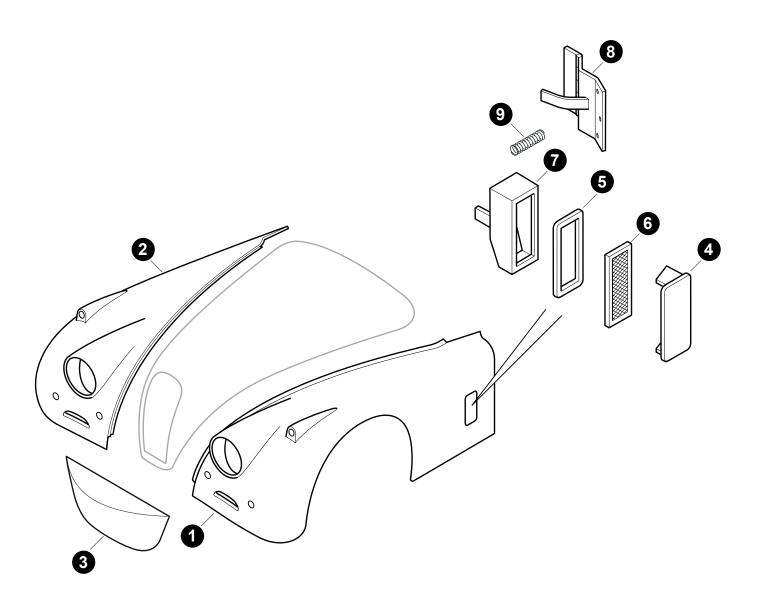
No	Parts Description	Part No	Qty	Notes
1	Front Wing and Valance Assembly LH	BD14975	1	
	Valance Assembly only, LH	BD15311	1	
2	Front Wing and Valance Assembly RH	BD14978	1	
	Valance Assembly only, RH	BD14329	1	
	Bracket for attachment of Front Wing Steady	BD3553	1	
	Screw, Set, securing Brackets at Battery Box	UFS125/5R	4	
	Washer, Plain, on Setscrews	FW104/T	8	
	Nut, on Setscrews	UFN125/L	4	
	Washer, Shakeproof, Under Nuts	C724	4	
	Diaphragm Assembly, between RH Front Wing and Dash Side	BD14567	1	
	Diaphragm Assembly, between LH Front Wing and Dash Side	BD15121	1	
	Seal (Sponge Rubber 1/4" X 1 3/6" X 35") on Diaphragm	BD15037/15	1	



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No	Parts Description	Part No	Qty	Notes
	Carron Cat Canadian Disabusanas to Dash	DD0204/2	14	
	Screw, Set, Securing Diaphragms to Dash	BD8291/2		
	Washer, Shakeproof, on Setscrews	C724 BD542/3	14	
	Washer, Special, under Shakeproof Washers	BD542/3	14	
3	Fairing Panel, between Lower forward Edges of Front Wings	BD12687	1	
	Door Assembly for Ventilator Boxes	BD5188	2	Chassis No. 824001 to 824584. 834001 to 835718
	Nut, Securing Door to Hinge Plates	UFN119/L	6	Chassis No. 824001 to 824584. 834001 to 835718
	Washer, Shakeproof, Under Nuts	C723/A	6	Chassis No. 824001 to 824584. 834001 to 835718
	Washer, Plain, under Shakeproof Washers	AW102/T	6	Chassis No. 824001 to 824584. 834001 to 835718
	Seal for Wing Ventilator Doors	BD5190	2	Chassis No. 824001 to 824584. 834001 to 835718
	Gauze Assembly for Wing Ventilator Doors	BD5189	2	Chassis No. 824001 to 824584. 834001 to 835718
	Screw, Self Tapping, securing Gauze Assemblies	BD711/6	4	Chassis No. 824001 to 824584. 834001 to 835718
4	Outer Door Assembly on Ventilator Boxes in Front Wings	BD14724	2	Chassis No. 824585 and subs. 835719 and subs.
	Nut, Securing Doors to Ventilator Boxes	UFN125/L	8	Chassis No. 824585 and subs. 835719 and subs.
	Washer, Shakeproof, Under Nuts	C724	8	Chassis No. 824585 and subs. 835719 and subs.
	Washer, Plain, Under Shakeproof Washers and Adjacent to Doors	FW104/T	16	Chassis No. 824585 and subs. 835719 and subs.
6	Gauze Assembly for Outer Doors	BD14667	2	Chassis No. 824585 and subs. 835719 and subs.
	Screw, Self Tapping, Securing Gauzes	BD540/9	8	Chassis No. 824585 and subs. 835719 and subs.
5	Rubber Seal for Ventilator Doors	BD16091	2	Chassis No. 824585 and subs. 835719 and subs.
7	Ventilator Box Assembly in LH Front Wing	BD5183	1	Chassis No. 824001 to 824584. 834001 to 835718
	Ventilator Box Assembly in RH Front Wing	BD5184	1	Chassis No. 824001 to 824584. 834001 to 835718
8	Hinge Assembly, on LH Ventilator Box	BD5127	1	Chassis No. 824001 to 824584. 834001 to 835718
	Hinge Assembly, on RH Ventilator Box	BD5128	1	Chassis No. 824001 to 824584. 834001 to 835718
9	Spring Plunger, on Hinges	BD648	2	Chassis No. 824001 to 824584. 834001 to 835718
	Rivet, Securing Plungers	R303/5W	2	Chassis No. 824001 to 824584. 834001 to 835718
	Brass Washer, at each side of Plunger	C3350	4	Chassis No. 824001 to 824584. 834001 to 835718
	Loose Head, for end of Rivets	BD650	2	Chassis No. 824001 to 824584. 834001 to 835718
	Screw, Set, securing Hinges to Ventilator Boxes	UFS519/3H	6	Chassis No. 824001 to 824584. 834001 to 835718
	Nut, on Setscrews	UFN119/L	6	Chassis No. 824001 to 824584. 834001 to 835718
	Washer, Spring, Under Nuts	AG102/X	6	Chassis No. 824001 to 824584. 834001 to 835718
	Spring, for Ventilator Doors	BD5176	2	Chassis No. 824001 to 824584. 834001 to 835718
	Sleeve, Housing Springs	BD5125	2	Chassis No. 824001 to 824584. 834001 to 835718
	Split Pin, securing Sleeves	L104/10U	2	Chassis No. 824001 to 824584. 834001 to 835718
	Shim, Adjusting Spring Tension	C3571	1	Chassis No. 824001 to 824584. 834001 to 835718
	Adjusting Plate, between Hinge and Door (.022" Thick)	BD3712/4	A/R	Chassis No. 824001 to 824584. 834001 to 835718
	Adjusting Plate, between Hinge and Door (.036" Thick)	BD3712/3	A/R	Chassis No. 824001 to 824584. 834001 to 835718
	Adjusting Plate, between Hinge and Door (.048" Thick)	BD3712/2	A/R	Chassis No. 824001 to 824584. 834001 to 835718
	Adjusting Plate, between Hinge and Door (.064" Thick)	BD3712/1	A/R	Chassis No. 824001 to 824584. 834001 to 835718
	Ventilator Box Assembly in LH Front Wing	BD14646	1	Chassis No. 824585 and subs. 835719 and subs.
	Ventilator Box Assembly in RH Front Wing	BD14730	1	Chassis No. 824585 and subs. 835719 and subs.
	Mounting Plate Assembly, for LH Outer Door	BD14651	1	Chassis No. 824585 and subs. 835719 and subs.
	Mounting Plate Assembly, for RH Outer Door	BD14735	1	Chassis No. 824585 and subs. 835719 and subs.
	Screw, Set, securing Mounting Plate to Ventilator Box	UFS519/3H	5	Chassis No. 824585 and subs. 835719 and subs.
	Nut, on Setscrews	UFN119/L	5	Chassis No. 824585 and subs. 835719 and subs.
	Washer, Shakeproof, Under Nuts	C723/A	5	Chassis No. 824585 and subs. 835719 and subs.

BODY PANELS FHC FRONT WING ASSEMBLY









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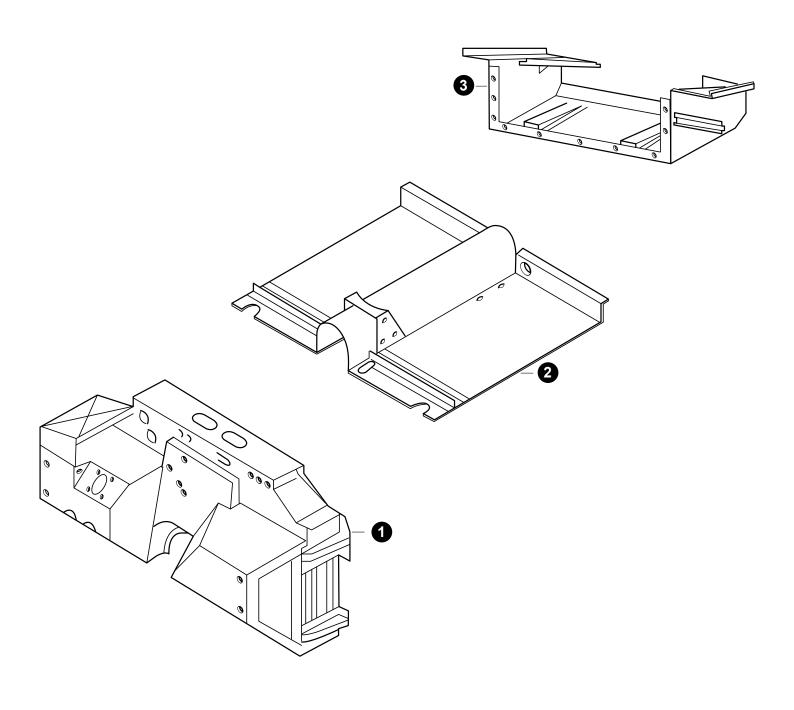


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Note	Qty	Part No	Parts Description
Chassis No. 824585 and subs. 835719 and sub	1	BD15431	Operating Lever, for LH Ventilator
Chassis No. 824585 and subs. 835719 and sub	1	BD15430	Operating Lever, for RH Ventilator
Chassis No. 824585 and subs. 835719 and sub	2	UFS519/3H	Screw, Set, securing Operating Lever
Chassis No. 824585 and subs. 835719 and sub	2	UFN119/L	Nut, on Setscrews
Chassis No. 824585 and subs. 835719 and sub	2	C723/A	Washer, Shakeproof, Under Nuts
Chassis No. 824585 and subs. 835719 and sub	2	BD4616	Rubber Buffer, Cushioning Operating Lever
Chassis No. 824585 and subs. 835719 and sub	1	BD14725	Spring, between top of Mounting Plate and Ventilator Box
Chassis No. 824585 and subs. 835719 and sub	1	BD14792	Spring, between Bottom of Mounting Plate and Ventilator Box
Chassis No. 824585 and subs. 835719 and sub	1	BD16339	attachment Plate, for Fixing of Ventilator Box to Body interior
Chassis No. 824585 and subs. 835719 and sub	4	BD711/3	Screw, Self Tapping, securing attachment Plate to Box
Chassis No. 824585 and subs. 835719 and sub	7	BD711/2	Screw, Self Tapping, securing Ventilator Box to Body
Chassis No. 824585 and subs. 835719 and sub	6	BD711/1	Screw, Self Tapping, securing Ventilator Box to Wing
	1	BD12773	attachment Bracket Assembly, under LH Front Wing, for Wing Support Bracket
	1	BD12774	attachment Bracket Assembly, Under RH Front Wing, for Wing Support Bracket
	12	UFS125/4R	Screw, Set, Securing attachment Brackets to Front Wings Through Headlamp Containers
	12	FW104/T	Washer, Plain, on Setscrews
	12	UFN125/L	Nut, on Setscrews
	12	C724	Washer, Shakeproof, under Nuts
	1	BD12758	Support Bracket Assembly, under LH Front Wing
	1	BD12759	Support Bracket Assembly, under RH Front Wing
	4	UFS131/6R	Screw, Set, securing Support Brackets to attachment Brackets
	A/R	BD2070	Washer (Fibre) on Setscrews
	4	C725	Washer, Shakeproof, on Setscrews
	4	FW105/T	Washer, Plain, under Shakeproof Washers
	4	UFB131/8R	Screw, Set, securing Support Brackets to Chassis Frame
	4	FW105/T	Washer, Plain, on Setscrews
	4	C725	Washer, Shakeproof, on Setscrews
	1	BD13110	forward Lower Wing Valance Assembly
	1	BD13108	Valance Assembly at forward End of LH Front Wing
	1	BD13109	Valance Assembly at forward End of RH Front Wing
	1	BD15403	Stiffener Assembly Under RH Front Wing
	4	UFS125/4R	Screw, Set, securing Stiffener to Air Cleaner Housing
	4	C724	Washer, Shakeproof, on Setscrews
	4	BD542/3	Washer, Special, under Shakeproof Washers
	1	BD15392	Housing Assembly, for Air Cleaner, Under RH Front Wing
	1	BD15037/15	Seal (Sponge Rubber 1/4" X 1 3/8" X 35") on Housing
	14	UFS125/4R	Screw, Set, securing Housing
	14	C724	Washer, Shakeproof, on Setscrews
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BODY PANELS FHC DASH & FLOOR ASSEMBLY





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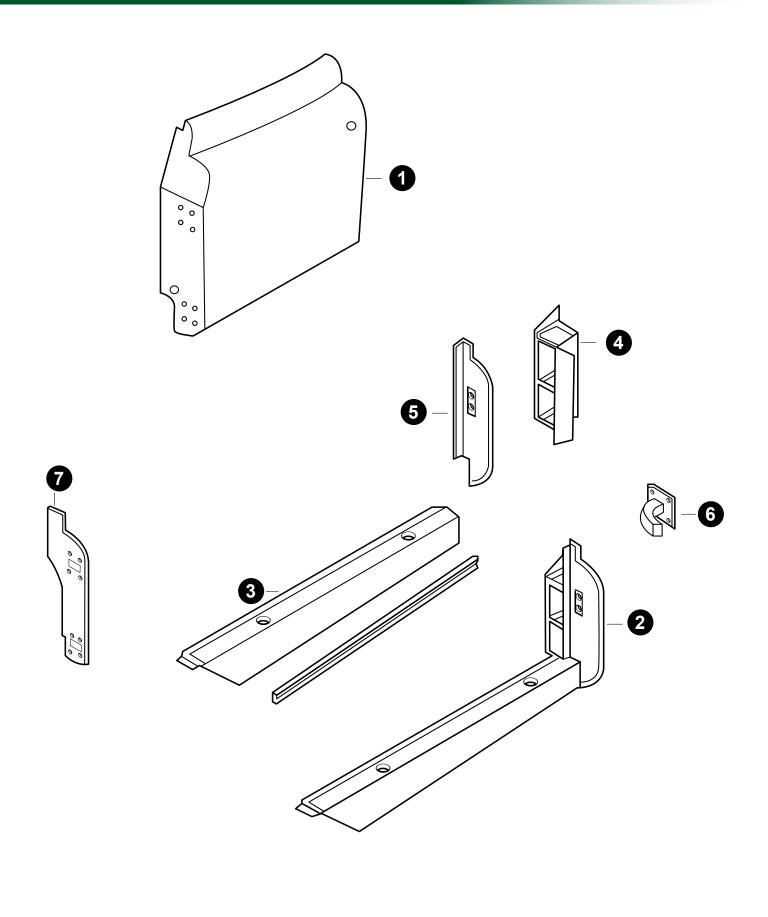


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No	Parts Description	Part No	Qty	Notes
1	Dash Assembly, Complete RHD	BD14166	1	Chassis No. 824001 to 824584
	,	BD14262	1	Chassis No. 824585 to 824904
		BD16847	1	Chassis No. 824905 and subs.
	Dash Assembly, Complete LHD	BD14069	1	Chassis No. 834001 to 834418
		BD14165	1	Chassis No. 834419 to 835718
		BD14261	1	Chassis No. 835719 to 836232
		BD16846	1	Chassis No. 836233 and subs.
	Mounting Plate Assembly, for Door Swing Arms	BD16189	4	
	Screw, Set, securing Mounting Plates	UFS125/5R	32	
	Washer, Shakeproof, on Setscrews	C724	32	
	Nut, on Setscrews	UFN125/L	24	
	Footrest and Dipswitch Bracket Assembly	BD11009	1	LHD
2	Fixed Floor Assembly	BD9300	1	
	Tapped Plates, for attachment of Seat Slides	BD6244	4	
	Screw, Set, Securing Tapped Plates to Underside of Floor	UFS525/5H	8	
	Asbestos Sheet, under Fixed Floor	BD9409	2	
	Retaining Plate, for Asbestos Sheets	BD9410	2	
	Bifurcated Rivet, securing Asbestos Sheets and Plates to Floor	BD524/7	22	
3	Tray Assembly, holding Spare Wheel	BD9326	1	
	Plastic Plug, sealing Body Drain Holes	BD15588/1	24	

BODY PANELS FHC DOOR & SILL ASSEMBLY



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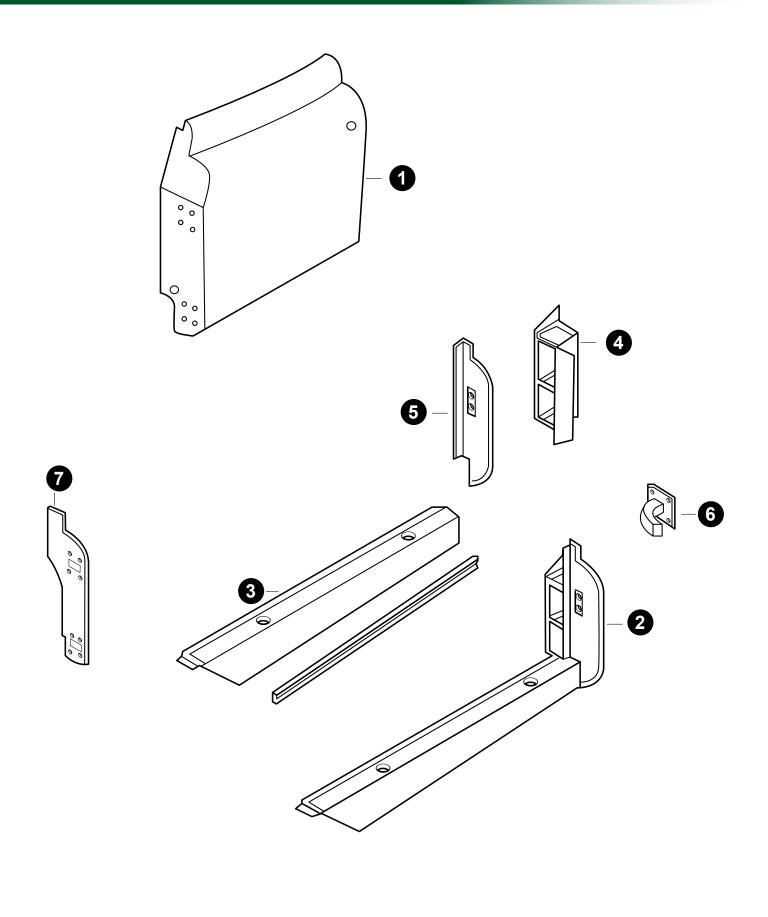




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No	Parts Description	Part No	Qty	Notes
1	Door Shell Assembly, LH	BD15562	1	
	Door Shell Assembly, RH	BD15563	1	
	Hinge Pillar Assembly, for LH Door	BD15564	1	
	Hinge Pillar Assembly, for RH Door	BD15565	1	
	Guide Spring, for Check Arms	BD15566	2	
	Rivet, Securing Guide Springs	BD15569/1	4	
	Reinforcement Assembly, for Hinge Pillar In LH Door	BD15752	1	
	Reinforcement Assembly, for Hinge Pillar In RH Door	BD15753	1	
	Seal Plate, at bottom of Door Shut Pillars	BD13137	2	
	Insert (Hardwood) Under Sealing Plates	BD14008	2	
	Screw, Self Tapping, Securing Sealing Plates	BD539/12	4	
	Stiffener Assembly, in LH Door	BD12526	1	
	Stiffener Assembly, in RH Door	BD12527	1	
	Screw, Set, Securing Stiffeners	UFS125/4R	4	
	Washer, Shakeproof, on Setscrews	C724	4	
	Washer, Plain, Under Shakeproof Washers	FW104/T	4	
	Felt, Behind Stiffeners (4" X 37")	BD12734	2	
	Outer Panel Assembly, for LH Door	BD12796	1	
	Outer Panel Assembly, for RH Door	BD12797	1	
	Bottom Panel, for LH Door	BD12524	1	
	Bottom Panel, for RH Door	BD12525	1	
	Garnish Rail Assembly, in LH Door	BD12769	1	
	Garnish Rail Assembly, in RH Door	BD12770	1	
	Reinforcement Plate Assembly, complete with Screwed Rod, for Fixing of Armrests	BD14894	2	
	Striker, for Interior Light Switch	BD14901	2	
	Screw, Self Tapping, Securing Strikers	BD539/15	4	
	Screw, Set, securing Doors to Swing Arms	UFS125/8R	16	
	Washer, Shakeproof, on Setscrews	C724	16	
	Shim, between Doors and Swing Arms (16 S.W.G.)	BD16155/2	A/R	
	Shim, between Doors and Swing Arms (20 S.W.G.)	BD16155/1	A/R	
	Check Arm Assembly for Doors (Wb.7/5040/2)	BD14923	2	
	Pin, securing Check Arms to Brackets on Hinge Face Panels	BD14933	2	
	Washer, Brass, on Pins	BD847	4	
	Split Pin, Retaining Pins	L102/4U	2	
2	LH Door Sill Assembly	BD14096	1	
	RH Door Sill Assembly	BD14097	1	

BODY PANELS FHC DOOR & SILL ASSEMBLY

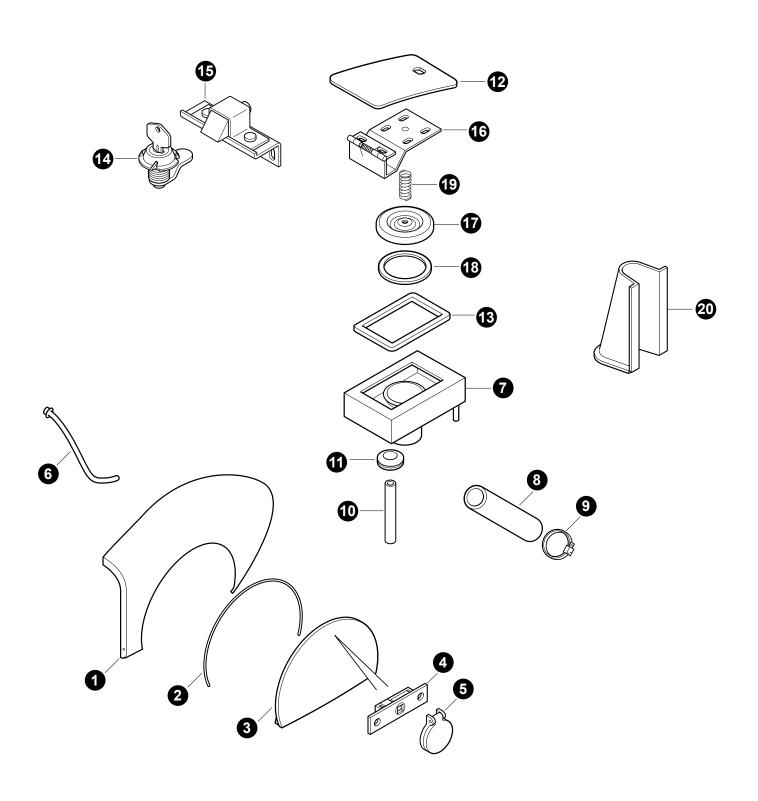


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No Parts Description Part No Qty	No
B Outer Panel, for LH Door Sill BD14073 1	
Outer Panel, for RH Door Sill BD14074 1	
Inner Panel Assembly, for LH Door Sill BD14098 1	
Inner Panel Assembly, for RH Door Sill BD14099 1	
Reinforcing Plate, for Sill Mountings BD4107 4	
Mounting Bracket, for Sills BD7723 4	
Mounting Bracket Assembly, for Dash, LH BD13901 1	
Mounting Bracket Assembly, for Dash, RH BD13902 1	
Retainer, on Side of Sills, for Door Seals BD10158 2	
Retainer, at top of Sills, for Draught Excluders BD13056 2	
Pop Rivet, Securing Retainers BD1814/2 28	
Screw, Set, Securing Sills To Dash UFS137/8R 12	
Washer, Shakeproof, on Setscrews C726 12	
Washer, Plain, Under Shakeproof Washers FW106/T 12	
Sealing Plate Assembly, between Sill and LH Front Wing BD10078 1	
Sealing Plate Assembly, between Sill and RH Front Wing BD10705 1	
Screw, Self Tapping, Securing Sealing Plates BD711/18 8	
Shut Pillar Assembly, for LH Door BD12623 1	
Shut Pillar Assembly, for RH Door BD12624 1	
Face Panel Assembly for LH Shut Pillar BD12504 1	
Face Panel Assembly for RH Shut Pillar BD12505 1	
Tapped Plate, for Fixing of Door Lock Strikers BD16129 2	
Retainer, on LH Shut Pillar for Tapped Plate BD16126 1	
Retainer, on RH Shut Pillar for Tapped Plate BD16127 1	
Sealing Plate Assembly for LH Shut Pillar BD13057 1	
Sealing Plate Assembly for RH Shut Pillar BD13058 1	
Seal (Sponge Rubber 1/4" X 1 3/8" X 3 1/4") on BD15037/2 2 Sealing Plates	
Seal (Sponge Rubber 1/4" X 1 3/8" X 28 1/2") on BD15037/10 2 Sealing Plates	
Screw, Self Tapping, Securing Sealing Plates at Side BD8691/3 8	
Screw, Self Tapping, Securing Sealing Plates at Bottom BD711/9 6	
Washer, Plain, on Self Tapping Screws AW102/T 14	
Swing Arm, Mounting Doors To Body BD15570 4	
Bolt, Through Mounting Plates, Pivoting Swing Arms UFB131/11R 4	
Bush (Steel), on Bolts BD13207 4	
Nut, Self Locking, on Bolts C8667/2 4	
Washer, Plain, Under Nuts FW105/T 4	
Hinge Face Panel, LH BD14396 1	

BODY PANELS FHC REAR WING ASSEMBLY



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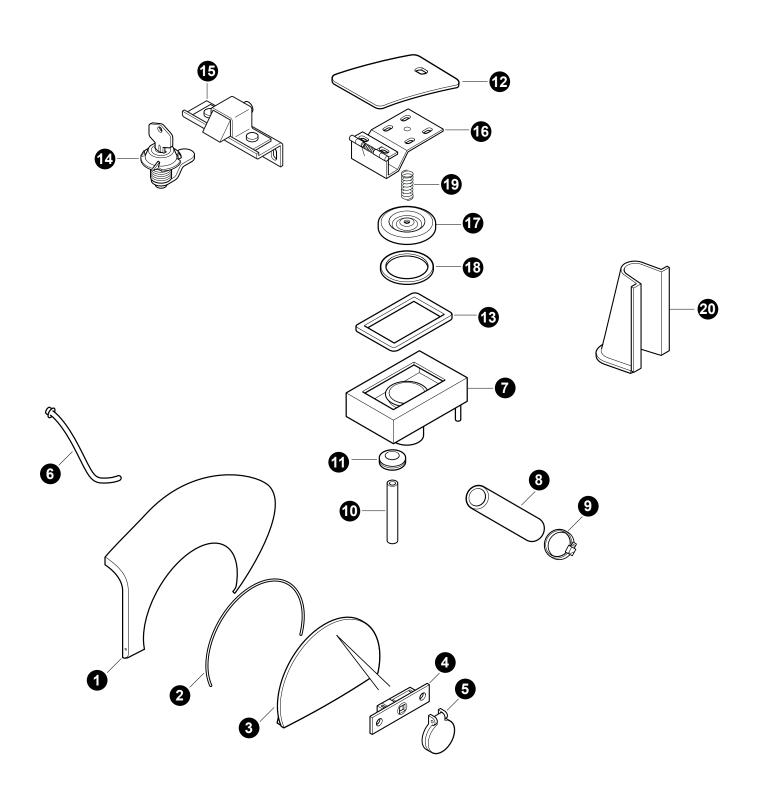


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No	Parts Description	Part No	Qty	Notes
1	LH Rear Wing Assembly	BD12530	1	Required When Disc Type Road Wheels are fitted
•	RH Rear Wing Assembly	BD12531	1	Required When Disc Type Road Wheels are fitted
	Striker Plate, on Rear Wings	BD4451	2	Required When Disc Type Road Wheels are fitted
	Swivel Rod, on Rear Wings	BD4431	4	Required When Disc Type Road Wheels are fitted
	Sealing Rubber, around Wheel Aperture on Rear Wings (54" Long)	BD11178	2	Required When Disc Type Road Wheels are fitted
	LH Rear Wing Assembly	BD13379	1	Required When Wire Spoke Road Wheels are fitted
	RH Rear Wing Assembly	BD13380	1	Required When Wire Spoke Road Wheels are fitted
2	Moulding, around Wheel Aperture In LH Rear Wing	BD7769	1	Required When Wire Spoke Road Wheels are fitted
	Moulding, around Wheel Aperture In RH Rear Wing	BD7770	1	Required When Wire Spoke Road Wheels are fitted
	Pop Rivet, securing Mouldings	BD1814/1	32	Required When Wire Spoke Road Wheels are fitted
3	Cover Assembly for LH Rear Wing	BD4449	1	Required When Disc Type Road Wheels are fitted
3	Cover Assembly for RH Rear Wing	BD4450	1	Required When Disc Type Road Wheels are fitted
4	Lock, on LH Cover (Wb.12288/A)	BD2121	1	Required When Disc Type Road Wheels are fitted
4		BD2121		
	Lock, on RH Cover (Wb.12288/B)		1	Required When Disc Type Road Wheels are fitted
	Screw, Set, Securing Locks	UFS519/4H	4	Required When Disc Type Road Wheels are fitted
	Nut, on Setscrews	UFN119/L	4	Required When Disc Type Road Wheels are fitted
	Washer, Shakeproof, Under Nuts	C723/A	4	Required When Disc Type Road Wheels are fitted
5	Escutcheon for Rear Wing Cover (Wb.16049)	2312	2	Required When Disc Type Road Wheels are fitted
	Screw, Self Tapping, Securing Escutcheons	BD540/9	4	Required When Disc Type Road Wheels are fitted
	Piping Between Rear Wings and Body (72" Long)	BD8598	2	
	Screw, Self Tapping, Securing Rear Wings to Body	BD539/18	18	
	Washer, Special, on Self Tapping Screws	BD541/13	14	
	Nut, Securing Rear Wings to Body at Front	UFN125/L	12	
	Washer, Special, Under Nuts	BD542/3	12	
	Washer, Shakeproof, Under Nuts	C724	12	
	Screw, Set, Securing Rear Wings to Body (3/4" Long)	BD13565/2	10	
	Screw, Set, Securing Rear Wings to Body (1" Long)	BD13565/4	4	
	Washer, Shakeproof, on Setscrews	C725	14	
	Washer, Special, Under Shakeproof Washers	BD542/2	14	
6	Steady Assembly for LH Rear Wing	BD6194	1	
	Steady Assembly for RH Rear Wing	BD6195	1	
	Nut, Securing Steadies to Chassis and Wings	UFN131/L	6	
	Washer, Shakeproof, Under Nuts	C725	6	
7	Petrol Filler Box Assembly	BD9397	1	Chassis No. 824001 to 824452. 834001 to 835588
	Petrol Filler Box Assembly	BD15613	1	Chassis No. 824453 to 824584. 835589 to 835718
	Petrol Filler Box Assembly	BD15735	1	Chassis No. 824585 and subs. 835719 and subs.
	Snapsac Sleeve, on Petrol Filler Box, for Lock Striker	BD9489	1	
8	Hose, Connecting Filler Box to Tank	BD4368	1	
9	Clip, Securing Hose to Tank and Filler Box	C2905/7	2	
10	Extension Tube (Rubber) for Drain Pipe on Filler Box	BD4369	1	
11	Grommet, in Wheel Arch Panel, for Extension Tube	C5574	1	
		BD4358		Chassis No. 824001 to 824584. 834001 to 835718
16	Hinge Assembly for Petrol Filler Door	BD4366	1	Chassis No. 824001 to 824584. 834001 to 835718 Chassis No. 824001 to 824584. 834001 to 835718
	Spring only, for Hinge		1	
	Screw, Set, securing Hinge Inside Filler Box	UFS319/3H	2	Chassis No. 824001 to 824584. 834001 to 835718
	Washer, Shakeproof, on Setscrews	C723/A	2	Chassis No. 824001 to 824584. 834001 to 835718

BODY PANELS FHC REAR WING ASSEMBLY







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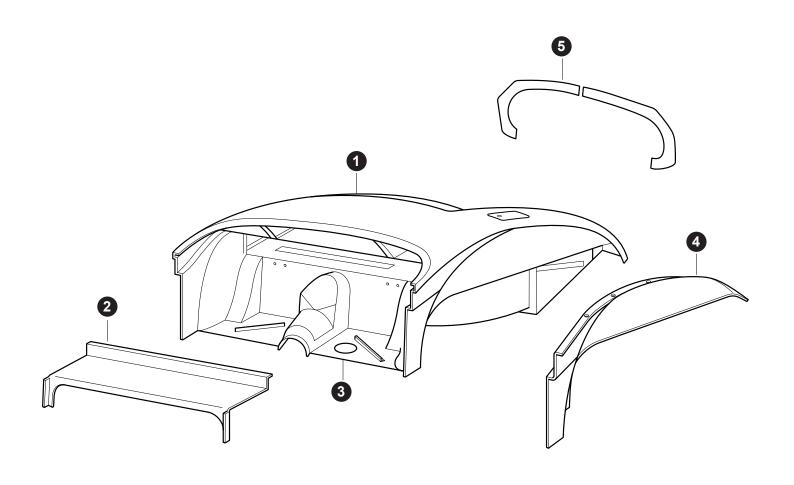






No	Parts Description	Part No	Qty	Notes
12	Door Assembly for Petrol Filler Box	BD4357	1	Chassis No. 824001 to 824584. 834001 to 835718
	Door Assembly for Petrol Filler Box	BD15743	1	Chassis No. 824585 and subs. 835719 and subs.
	Nut, Securing Door to Hinges	UFN119/L	4	Chassis No. 824001 to 824584. 834001 to 835718
	Washer, Shakeproof, Under Nuts	C723/A	4	Chassis No. 824001 to 824584. 834001 to 835718
	Washer, Plain, Under Shakeproof Washers	AW102/T	4	Chassis No. 824001 to 824584. 834001 to 835718
13	Rubber Seal, around Filler Box Aperture, Seating Door	BD4354	1	Chassis No. 824001 to 824584. 834001 to 835718
	Spring, for Hinge	BD4366	1	Chassis No. 824585 and subs. 835719 and subs.
	Spring, on Petrol Cap	BD4394	1	Chassis No. 824585 and subs. 835719 and subs.
	Plate, Retaining Spring (253/278)	BD8082	1	Chassis No. 824585 and subs. 835719 and subs.
	Split Pin, Securing Plate	L102/4U	1	Chassis No. 824585 and subs. 835719 and subs.
	Washer, Plain, Under Split Pin	C2501/3	1	Chassis No. 824585 and subs. 835719 and subs.
	Rubber Cup, on Spring Retaining Plate	BD8076	1	Chassis No. 824585 and subs. 835719 and subs.
	Rubber Insert, for Cup	BD9278	1	Chassis No. 824585 and subs. 835719 and subs.
	Screw, Set, Securing Door Assembly to Petrol Filler Box	BD16257/2	2	Chassis No. 824585 and subs. 835719 and subs.
	Washer, Shakeproof, on Setscrews	C723/A	2	Chassis No. 824585 and subs. 835719 and subs.
14	Lock Assembly for Petrol Filler Door	BD4360	1	Chassis No. 824001 to 824584. 834001 to 835718
	Lock Assembly for Petrol Filler Door	BD16256	1	Chassis No. 824585 and subs. 835719 and subs.
	Spring Clip, Securing Lock	BD8071	1	
	Rubber Buffer, in Petrol Filler Aperture, cushioning Door	BD4321	2	Chassis No. 824585 and subs. 835719 and subs.
15	Striker Assembly for Petrol Filler Lock	BD4353	1	Chassis No. 824001 to 824584. 834001 to 835718
	Stud Plate Assembly, for Fixing of Striker inside Petrol Filler Box	BD10641	1	Chassis No. 824001 to 824584. 834001 to 835718
	Nut, Securing Stud Plate and Striker	UFN119/L	2	Chassis No. 824001 to 824584. 834001 to 835718
	Washer, Shakeproof, Under Nuts	C723/A	2	Chassis No. 824001 to 824584. 834001 to 835718
	Washer, Plain, Under Shakeproof Washers	AW102/T	2	Chassis No. 824001 to 824584. 834001 to 835718
17	Filler Cap on Hinge	BD3699	1	Chassis No. 824001 to 824584. 834001 to 835718
18	Cork Seal, Inside Filler Cap	BD3189	1	Chassis No. 824001 to 824584. 834001 to 835718
19	Spring, Between Filler Cap and Hinge	BD4394	1	Chassis No. 824001 to 824584. 834001 to 835718
	Split Pin, Securing Filler Cap to Hinge	L102/4U	1	Chassis No. 824001 to 824584. 834001 to 835718
	Washer, Plain, Under Split Pin	C2501/3	1	Chassis No. 824001 to 824584. 834001 to 835718
	Catch Bracket Assembly In Petrol Filler Box (Wb.7/9183)	BD9184	1	Chassis No. 824585 and subs. 835719 and subs.
	Screw, Set, Securing Door Assembly to Petrol Filler Box	BD16257/2	2	Chassis No. 824585 and subs. 835719 and subs.
	Washer, Shakeproof, on Setscrews	C723/A	2	Chassis No. 824585 and subs. 835719 and subs.
	Washer, Plain, Under Shakeproof Washers	AW102/T	2	Chassis No. 824585 and subs. 835719 and subs.
20	Cover Plate, over Petrol Filler Pipe	BD12800	1	Chassis No. 824001 to 824584. 834001 to 835718
	Cover Plate, over Petrol Filler Pipe	BD15811	1	Chassis No. 824585 and subs. 835719 and subs.
	Rubber Seal, under Cover Plates	BD9584	1	
	Screw, Self Tapping, Securing Cover Plates	BD539/17	4	

BODY PANELS FHC REAR END ASSEMBLY

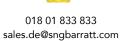












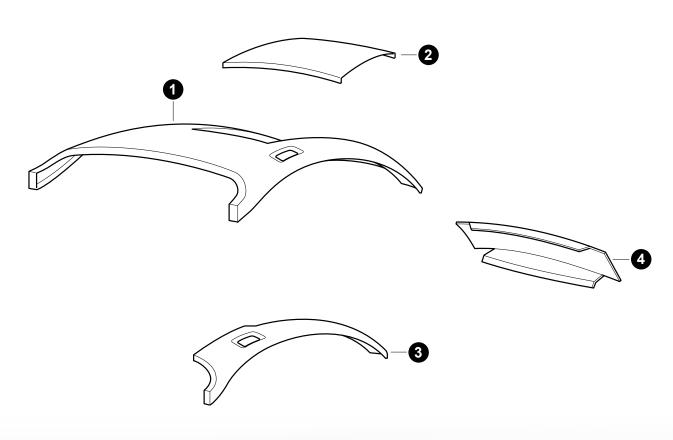




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No	Parts Description	Part No	Qty	Notes
1	Rear End Assembly	BD14487	1	Chassis No. 824001 to 824584. 834001 to 835718
		BD15801	1	Chassis No. 824585 and subs. 835719 and subs.
	Tonneau Panel Assembly	BD12502	1	Chassis No. 824001 to 824584. 834001 to 835718
		BD15803	1	Chassis No. 824585 and subs. 835719 and subs.
	Boot Lid Shell Assembly	BD14907	1	
2	Tray Assembly, Holding Spare Wheel	BD9326	1	
	Parcel Tray Assembly above Rear Seats	BD8928	1	Chassis No. 824001 to 824676. 834001 to 835892
	Parcel Tray Assembly above Rear Seats	BD16043	1	Chassis No. 824677 and subs. 835893 and subs.
	Reinforcement Panel, at LH end of Parcel Tray	BD9491	1	
3	Reinforcement Panel, at RH end of Parcel Tray	BD9492	1	
	Rear Seat Panel Assembly (Pg.2072)	BD19843	1	
	Panel Assembly, forward Boot Floor	BD13932	1	
	Asbestos Pad, on Panel for Heat Insulation From Exhaust System	BD9006	1	
	Asbestos Pad, on Panel, for Heat Insulation From Exhaust System	BD9010	1	
	Retaining Plate, for Asbestos Insulation	BD9021	1	
	Retaining Plate, for Asbestos Insulation	BD9022	1	
	Bifurcated Rivet, securing Plates and Asbestos to Panels	BD524/6	14	
	Cover Plate, over Aperture In LH Seat Panel	BD9023	1	
	Screw, Self Tapping, securing Cover Plate	BD538/5	6	
	Asbestos Disc, under Cover Plate	BD9005	1	
	Retaining Plate, for Asbestos Disc	BD9020	1	
	Bifurcated Rivet, securing Asbestos Disc and Retaining Plate To Cover Plate	BD524/6	3	
	RH Wheel Arch Assembly	BD12654	1	
	LH Wheel Arch Assembly	BD12653	1	Chassis No. 824001 to 824584. 834001 to 835718
		BD15782	1	Chassis No. 824585 and subs. 835719 and subs.
	Panel, for RH Wheel Arch	BD12656	1	
4	Panel, for LH Wheel Arch	BD12655	1	Chassis No. 824001 to 824584. 834001 to 835718
		BD15780	1	Chassis No. 824585 and subs. 835719 and subs.
	Butt Strap, for Wheel Arch	BD12664	2	
	Clip, for Electrical Wiring, RH	BD8681	5	
	Clip, for Electrical Wiring, LH	BD8681	4	
	Support Assembly, at rear of RH Wheel Arch	BD9312	1	
	Support Assembly, at rear of LH Wheel Arch	BD9311	1	
	Rubber Plug, Sealing Access Holes in Wheel Arches	C5647	4	
	Canopy Panel Assembly	BD12549	1	
	Drip Rail, at LH Side of Canopy	BD13135	1	
	Drip Rail, at RH Side of Canopy	BD13136	1	
	Pop Rivet, securing Drip Rails to Canopy	BD1814/2	42	
	Pop Rivet, securing Drip Rails to Screen Pillars	BD1814/7	16	
5	Surround Panel, Upper, for Backlight	BD12621	2	
		BD12622	1	Chassis No. 824001 to 824676. 834001 to 835892
	Surround Panel Assembly, Lower, for Backlight	BD16025	1	Chassis No. 824677 and subs. 835893 and subs.
	Quarter Panel above LH Wheel Arch	BD13955	1	
	Quarter Panel above RH Wheel Arch	BD13956	1	

BODY PANELS FHC TONNEAU PANEL





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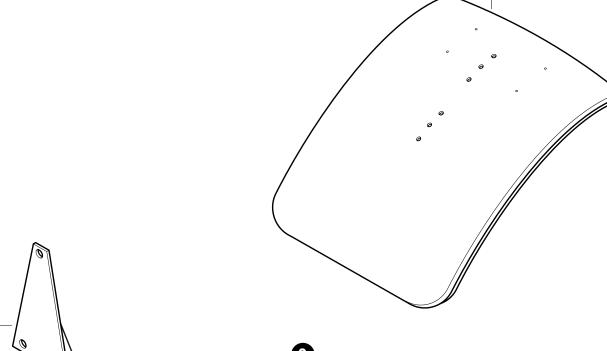
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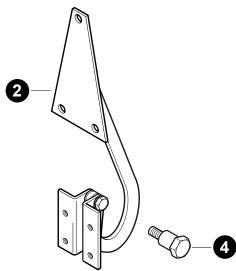




No	Parts Description	Part No	Qty	Notes
1	Tonneau Panel Assembly	BD12502	1	Chassis No. 824001 to 824584. 834001 to 835718
•	Torricad Faller / Idae History	BD15803	1	Chassis No. 824585 and subs. 835719 and subs.
2	Top Panel, for Tonneau	BD12593	1	Chassis 140. 024505 and 3abs. 0557 17 and 3abs.
3	LH Panel, for Tonneau	BD12666	1	Chassis No. 824001 to 824584, 834001 to 835718
,	Erri uner, for formedu	BD15796	1	Chassis No. 824585 and subs. 835719 and subs.
	RH Panel, for Tonneau	BD12667	1	Chassis No. 824001 to 824584. 834001 to 835718
	NTT unci, for formedu	BD16033	1	Chassis No. 824585 and subs. 835719 and subs.
4	Panel Assembly, Lower, for Tonneau	BD12668	1	Chashs No. 024303 and 3abs. 0007 17 and 3abs.
•	Bottom Panel, for Tonneau	BD12886	1	
	Gutter Assembly, around Luggage Compartment Lid Aperture	BD12651	1	
	Cross Member Assembly, for Tonneau	BD12503	1	Chassis No. 824001 to 824584. 834001 to 835718
	•	BD16963	1	Chassis No. 824585 and subs. 835719 and subs.
	Parcel Tray Assembly	BD8928	1	Chassis No. 824001 to 824676. 834001 to 835892
		BD16043	1	Chassis No. 824677 and subs. 835893 and subs
	Cross Member Assembly for Tonneau	BD12503	1	Chassis No. 824001 to 824676. 834001 to 835892
	Cross Member Assembly for Tonneau	BD16963	1	Chassis No. 824677 and subs. 835893 and subs
	Tapped Plate, on Cross Member for Fixing of Boot Lid Hinges	BD16579	4	Chassis No. 824677 and subs. 835893 and subs
	Bracket Assembly, for Boot Lid LH Hinge	BD13360	1	
	Bracket Assembly, for Boot Lid RH Hinge	BD13361	1	
	Arm Assembly, for Boot Lid Hinges	BD12831	2	
	Pin, Hinging Boot Lid	BD13363	2	
	Washer, Shakeproof, on Pins	C724	2	
	Nut, on Hinge Pins	UFN225/L	4	
	Screw, Set Securing Hinge Brackets	UFS125/4R	16	
	Washer, Plain, on Setscrews	FW104/T	12	
	Bridge Piece, at Upper Fixing	BD4322	2	
	Washer, Shakeproof, Under Nuts	C724	16	

BODY PANELS FHC BOOT LID & HINGES







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No	Parts Description	Part No	Qty	Notes
1	Boot Lid Shell Assembly	BD14907	1	
	Mounting Bracket Assembly, for LH Hinge	BD16797	1	
	Mounting Bracket Assembly, for RH Hinge	BD16798	1	
	Woodscrew, securing Mounting Brackets	M108/6R	16	
	Reinforcement Angle, on Second Rail	BD17389	1	
	Woodscrew, securing Reinforcement Angle	M108/6R	6	
	Screw, Set, securing Boot Lid to Hinge Arms	UFS125/4R	2	
	Screw, Set, securing Boot Lid to Hinge Arms	UFS125/5R	4	
	Washer, Plain, on Setscrews	FW104/T	4	
	Washer, Special, on Setscrews	BD541/9	6	
	Washer, Shakeproof, on Setscrews	C724	6	
	Packing, At Hinge Fixing	BD16784	A/R	
	LH Hinge Assembly for Boot Lid	BD17733	1	Chassis No. 824677 to 824862. 835893 to 836183
		BD16245	1	Chassis No. 824863 and subs. 836184 and subs.
2	RH Hinge Assembly for Boot Lid	BD17734	1	Chassis No. 824677 to 824862. 835893 to 836183
		BD16246	1	Chassis No. 824863 and subs. 836184 and subs.
3	Spring, for Boot Lid Hinges (Wb.7/9464)	BD16085	4	
4	Pin, Anchoring Boot Lid Hinge Springs	BD15711	2	
	Roller, on Pins	BD15712	2	
	Split Pin, Retaining Springs on Support Brackets	L104/12U	4	
	Washer, Under Split Pins	BD15714	4	
	Split Pin, Retaining Spring on Anchor Pins	L104/7U	4	
	Washer, Under Split Pins	BD15717	4	
	Tapped Plate, for Fixing of Boot Lid Hinges (4 1/2" Long)	BD16690	2	
	Tapped Plate, for Fixing of Boot Lid Hinges (4" Long)	BD16691	2	
	Screw, Set, securing Hinge Assemblies to Cross Member	UFS125/4R	16	
	Washer, Shakeproof, on Setscrews	C724	16	
	Rubber Buffer, Cushioning Hinge Arms when Boot Lid Is Open	BD16713	2	Chassis No. 824863 and subs. 836184 and subs.
	Fixing Plate, for securing of Rubber Buffers	BD16717	2	
	Screw, Set, securing Rubber Buffers to Cross Member, Through Fixing Plates	BD14399/1	2	
	Washer, Shakeproof, on Setscrews	C723/A	2	
	Washer, Plain, Under Shakeproof Washers	BD541/28	2	



- **362 FRONT BUMPER**
- **364 BONNET FITTINGS**
- **368 UNDER-BONNET FITTINGS**
- **372 WINDSCREEN**
- 374 INSTRUMENT PANEL
- 378 SCREEN RAIL & FACIA PANELS
- 382 FLOORBOARDS & GEARBOX COVER
- 384 FRONT SEATS & SLIDES
- 386 DOOR HANDLE & LOCK
- 388 WINDOW REGULATOR
- 389 DOOR & WINDOW FRAME
- 390 DOOR TRIM & ARMRESTS
- 392 REAR BUMPER
- 394 BOOT BOARDS & FITTINGS
- 396 BOOT LOCK & FITTINGS
- **400 CONVERTIBLE TOP**





MONZA FUEL CAP COVER

Polished alloy Monza fuel cap; set your XK150 out from the rest.

SBS2020

PART HIGHLIGHTS

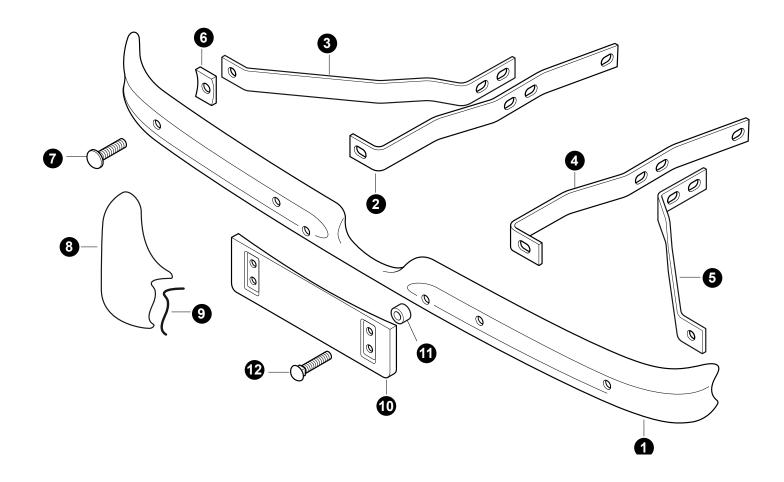


BONNET STRAPS

As fitted to Le Mans cars these leather bonnet straps add the finishing touch to your XK150, complete with chrome buckles.

SBS5100 (DOUBLE BUCKLE) SBS5100S (SINGLE BUCKLE)

BODY FITTINGS OTS FRONT BUMPER









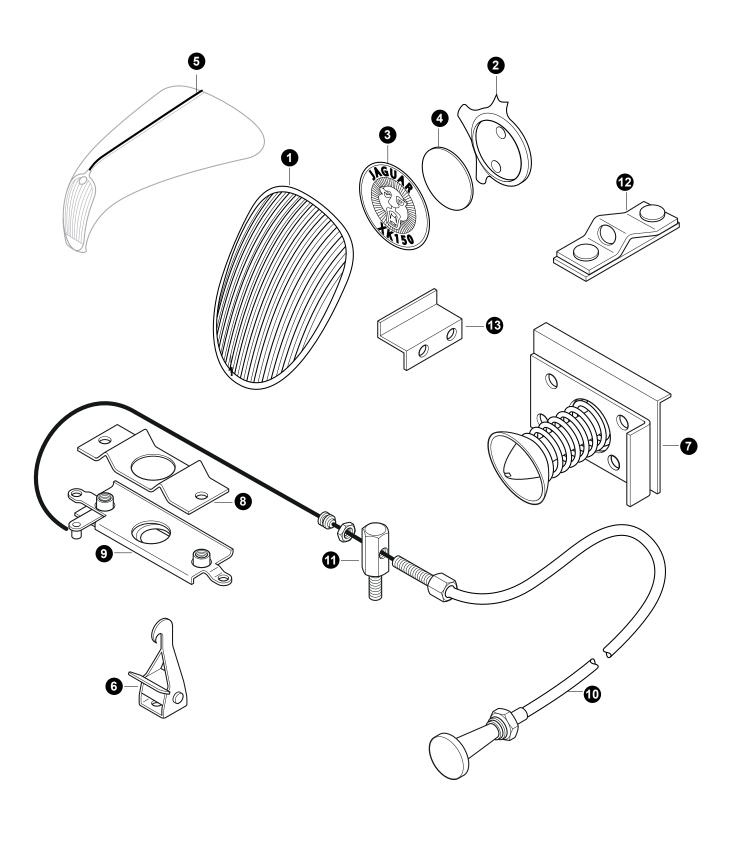






	Parts Description	Part No	Qty	Notes
1	Front Bumper Assembly, Complete	BD12945	1	
	Support Bracket, at RH Side of Front Bumper	C13366	1	
3	Outrigger, connecting RH Support Bracket with Bumper	C13368	1	
	Support Bracket, at LH Side of Front Bumper	C13367	1	
5	Outrigger, connecting LH Support Bracket with Bumper	C13369	1	
6	Spacer, between Outrigger and Bumper	BD9874	2	
7	Bolt, securing Outriggers to Bumper	BD9871	2	
	Washer, Plain, on Bolts	FW106/T	2	
	Nut, on Bolts	NN137/L	2	
	Washer, Spring, under Nuts	FG106/X	2	
8	Over Rider Assembly, on Front Bumper	C9756	2	
9	Beading, between Over Riders and Bumper Bar	BD9868/1	4	
	Washer, Plain, on Over Rider Studs	FW107/T	2	
	Nut, on Studs	NN143/L	2	
	Washer, Spring, under Nuts	FG107/X	2	
	Panel, for mounting of Front Number Plate	BD10982	1	
	Spacer, between Panel and Bumper Bar	BD9872	2	
	Bolt, securing Front Number Plate Panel	BD9869	2	
	Washer, Plain, on Bolts	FW105/T	2	
	Nut, on Bolts	NN131/L	2	
	Washer, Spring, under Nuts	FG105/X	2	
	Screw, Set, securing Front Bumper Assembly to Chassis Frame	NS150/12D	6	
	Washer, Shakeproof, on Setscrews	C728	6	
	Washer, Plain, under Shakeproof Washers	FW208/T	6	
	LH Plinth Panel Assembly behind Front Bumper	BD13411	1	For Cars with Fog Lamps fitted
		BD14838	1	For Cars without Fog Lamps fitted
	RH Plinth Panel Assembly behind Front Bumper	BD13412	1	For Cars with Fog Lamps fitted
		BD14839	1	For Cars without Fog Lamps fitted
	Piping, between Plinth Panel and Front Wings (19 1/2" long)	BD8598	2	
	Screw, Set, securing Plinth Panels to Front Wings	UFS125/5R	6	
	Washer, Plain, on Setscrews	FW104/T	6	
	Nut, Self Locking, on Setscrews	C8667/1	6	
	Bracket, for fixing of Plinth Panels to Front Bumper	BD9292	4	
	Nut, securing Brackets to Bumper	UFN125/L	4	
	Washer, Shakeproof, under Nuts	C724	4	
	Washer, Plain, under Shakeproof Washers	FW104/T	4	
	Bolt, Shouldered, securing Brackets to Plinth Panels	BD9301	4	
	Washer, Special, on Shouldered Bolts	BD541/13	4	
	Washer, Rubber, between Brackets on Bumper and Brackets on Plinth Panel	BD4984	4	
	Nut, on Shouldered Bolts	UFN119/L	4	
	Washer, Special, under Nuts	BD4983	4	

BODY FITTINGS OTS BONNET FITTINGS







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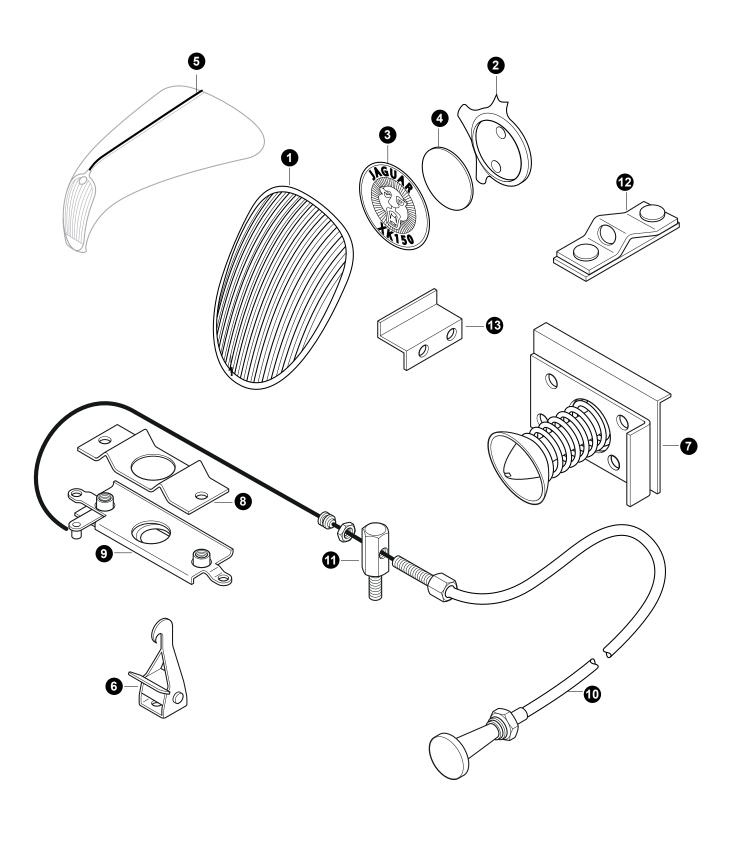
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No	Parts Description	Part No	Qty
1	Radiator Grille Assembly on Bonnet	BD13022	1
	Nut, securing Grille to Bonnet	UFN119/L	6
	Washer, Shakeproof, under Nuts	C723/A	6
	Washer, Plain, under Shakeproof Washers	AW102/T	6
	Reinforcing Angle, at lower fixing	BD13824	2
2	Boss, at top of Radiator Grille for Mounting of Medallion	BD15390	1
	Screw, Set, securing Boss to Radiator Grille, upper	UCS413/2H	2
	Screw, Set, securing Boss to Radiator Grille, lower	UCS413/3H	1
	Securing Strap at lower fixing	BD13392	1
	Washer, Plain, on Setscrews	AW104/T	3
	Washer, Shakeproof, on Setscrews	C721	3
	Screw, Set, securing Boss to Bonnet	UFS119/3R	1
	Cup Washer, on Setscrew	BD12370	1
	Washer, Plain, on Setscrew	AW102/T	1
	Washer, Shakeproof, on Setscrew	C723/A	1
3	Medallion, on Boss	BD12496	1
4	Backing Piece, behind Medallion	BD11499	1
	Packing, Piece (Rubber) behind Medallion	BD12558	1
5	Chromium Moulding down centre of Bonnet	BD14447	1
	Bolt, Short, securing Moulding to Bonnet	BD9848	10
	Bolt, Long, securing Moulding to Bonnet	BD13725	1
	Distance Piece, on Long Bolt	BD14286	1
	Nut, on Bolts	UCN116/L	11
	Washer, Shakeproof, under Nuts	C722	11
	Washer, Plain, under Shakeproof Washers	AW102/T	11
6	Safety Hook Assembly for Bonnet	BD13203	1
	Bracket, mounting Safety Hook	BD13206	1
	Spring, for Safety Hook	BD13209	1
	Pin, pivoting Safety Hook (253/821)	BD7045	1
	Split Pin, retaining Pivot Pin through Bracket and Hook	L102/5U	1
	Screw, Set, securing Safety Hook to Forward Lower Wing Valance	UFS119/4R	2
	Washer, Shakeproof, on Setscrews	C723/A	2
	Washer, Plain, under Shakeproof Washers	AW102/T	2
7	Peg Assembly for Bonnet Catch	BD12842	1
	Base Plate Assembly for Bonnet Catch	BD12848	1
8	Striker Plate for Bonnet Catch	BD12852	1
9	Catch Plate, for Bonnet Catch	BD12853	1
	Return Spring for Bonnet Catch	BD12855	1
	Screw, Set, securing Base Plate, Catch Plate, and Striker Plate to Bracket	BD18037/5	2
	Spacing Bush, on Setscrews (271/160)	BD12854	2
	Washer, Spring, on Setscrews	FG104/X	2
10	Control Cable, Releasing Bonnet Catch	BD10221	1
11	Adjuster, for Bonnet Lock Control	C4443	1
•	Abutment, for Cable Adjuster	C3880	1
	Abutinent, for Cable Aujustel	C300U	1

BODY FITTINGS OTS BONNET FITTINGS







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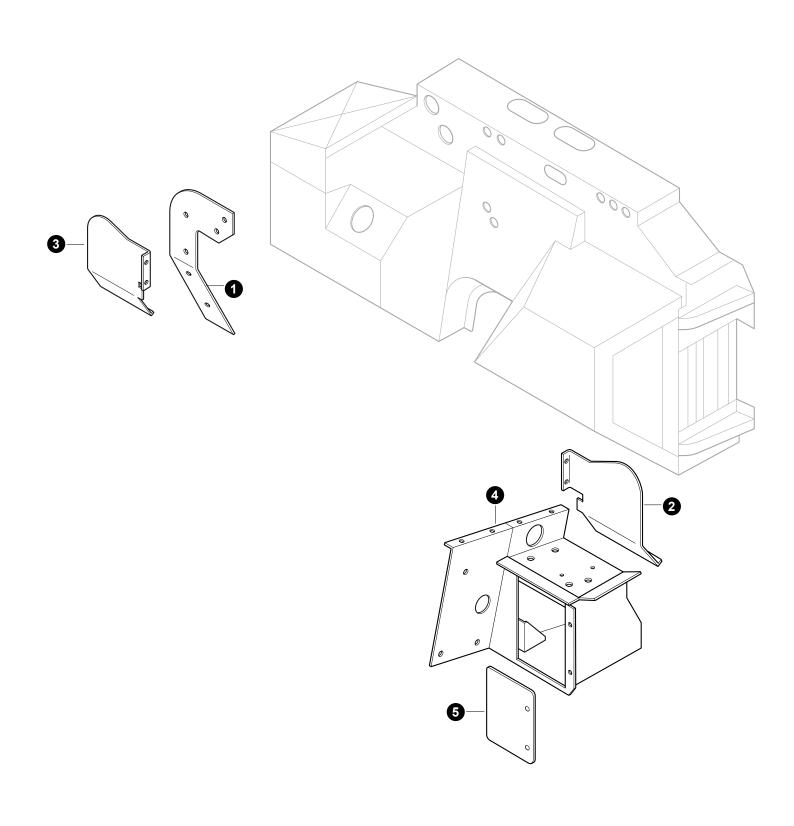
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No	Parts Description	Part No	Qty	Notes
	Washer, Plain, at bottom of Abutment	FW104/T	1	
	Nut, locking adjuster and securing Abutment	UFN125/L	2	
	Washer, Shakeproof, at Abutment fixing	C724	1	
	Clip, securing Control Cable	C1543/8	2	
	Rubber Buffer, In Bonnet Edges, cushioning Bonnet in closed position	BD4616	10	
	Bracket at RH Side of Bonnet Receiving Prop	BD13323	1	
	Bracket at LH Side of Bonnet Receiving Prop	BD14717	1	S Models
	Tapped Plate, for fixing of Bracket	BD13324	1	
	Screw, Set, securing Bracket	UFS125/4R	2	
	Washer, Shakeproof, on Setscrews	C724	2	
12	Prop Assembly supporting Bonnet in Raised Position	BD13743	1	
		BD14941	1	S Models
13	Pivot, on RH Wing Valance, for Prop	BD9103	1	
	Pivot, on LH Front Wing Valance, for Bonnet Prop	BD15699	1	S Models
14	Reinforcing Plate, on Pivot	BD9062	1	
15	Nut, securing Pivot	UFN131/L	1	
	Nut, securing Pivot	UFN125/L	1	
	Washer, Shakeproof, under Nut	C725	1	
	Washer, Shakeproof, under Nut	C724	1	
16	Split Pin, securing Prop to Pivot	L102/6U	1	
	Washer, Double Coil Spring, on Pivot	BD1708/1	1	
	Washer, Plain, on Pivot	FW105/T	1	
17	Bracket Assembly, retaining Bonnet Prop when not in use	BD13322	1	Chassis No. 820001 to 820016. 830001 to 831898
		BD14943	1	Chassis No. 820017 and subs. 831899 and subs.
	Screw, Set, securing Bracket to RH Wing Valance	UFS419/4H	2	
	Nut, on Setscrews	UFN119/L	2	
	Washer, Shakeproof, under Nuts	C723/A	2	
	Motif at top of Headlamp Containers	BD2561	2	
	Screw, Set, securing Motifs	BD2563/1	4	
	Washer, Plain, on Setscrews	AW104/T	4	
	Washer, Plain, (Packing) on Setscrews	FW105/T	8	

BODY FITTINGS OTS UNDER-BONNET FITTINGS





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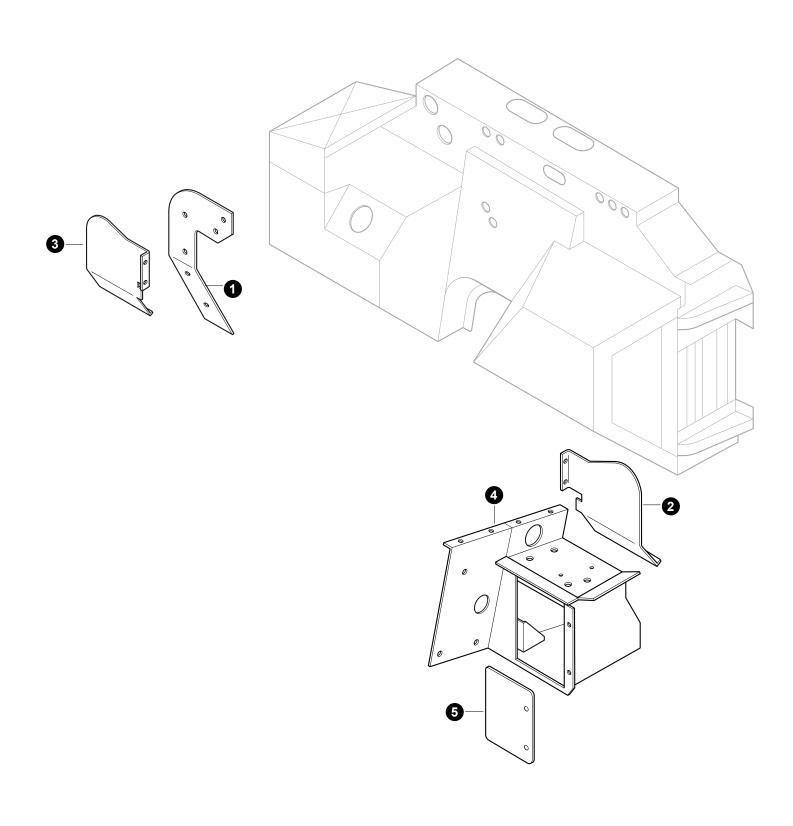






No	Parts Description	Part No	Qty	Notes
			,	
	Splash Guard Assembly under LH Front Wing Valance	BD13043	1	
1	Splash Guard Assembly under RH Front Wing Valance	BD13044	1	LHD Cars Only
		BD14568	1	RHD Cars Only
	Angle Bracket Assembly, on Front Wing Support Brackets, for fixing of Splash Guards	BD10928	4	
	Screw, Set, securing Splash Guards	UFS125/5R	6	
	Washer, Shakeproof, on Setscrews	C724	6	
	Washer, Special, on Setscrews	BD542/3	6	
	Nut, on Setscrews	UFN125/L	2	
	Screw, Set, securing Splash Guards	BD14400/2	2	
	Washer, Plain, on Setscrews	AW102/T	2	
	Washer, Shakeproof, on Setscrews	C723/A	2	
	Felt, on Splash Guards (1/2" x 1" x 15")	BD3143	2	
	Clip, under LH Front Wing, securing Hydraulic Pipes	C1040/25	1	
2	Mudshield Assembly at Front of LH Battery Box	BD13317	1	Chassis No. 820001 to 820016. 830001 to 831898
	industrial / lessinsty de l'ione et al. Pattery des	BD15728	1	Chassis No. 820017 and subs. 831899 and subs.
3	Mudshield Assembly at Front of RH Battery Box	BD13318	1	Required for LHD Cars Only when Air Cleaner is Mounted in Wing Valance
		BD14356	1	Required for RHD Cars Only when Air Cleaner is Mounted above Battery Box
	Seal (Sponge Rubber 1/4" x 1 3/8" x 23") on Mudshield	BD15037/9	1	,
	Seal (Sponge Rubber 1/4" x 1 3/8" x 5") on Mudshield	BD15037/5	1	
	Seal (Sponge Rubber 1/4" x 1 3/8" x 8 1/3") on Mudshield	BD15037/6	1	
	Seal (Sponge Rubber 1/4" x 1 3/8" x 3 3/4") on Mudshield	BD15037/3	1	
	Support, between Mudshield and LH Battery Box	BD14996	1	
	Support, between Mudshield and RH Battery Box	BD13326	1	LHD Cars Only
	Support, between Mudshield and RH Battery Box	BD14997	1	RHD Cars Only
	Outer Sealing Strip Assembly for Battery Boxes	BD14983	2	
	Seal (Sponge Rubber 1/4" x 1 3/8" x 12") on Sealing Strips	BD15037/7	2	
	Seal (Sponge Rubber 1/4" x 1 3/8" x 3 3/4") at rear of Battery Boxes	BD15037/3	2	
	Screw, Set, securing Mudshields to Battery Boxes and Wing Valances	UFS125/4R	8	
	Washer, Special, on Setscrews	BD542/3	8	
	Washer, Shakeproof, on Setscrews	C724	8	
	Nut, on Setscrews, securing Mudshields to Wing Valances	UFN125/L	4	
4	Battery Box Assembly in LH Front Wing	BD12934	1	LHD Cars Only
		BD12936	1	RHD Cars Only
	Battery Box Assembly in RH Front Wing	BD14360	1	LHD Cars Only
		BD14359	1	RHD Cars Only
	Spring, on Battery Boxes, receiving "Dzus" Fasteners	BD6596	8	
	Rivet, securing Springs	R102/4W	16	
	Screw, Set, securing Battery Boxes	UFS125/5R	8	
	Washer, Special, on Setscrews	BD542/3	8	
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BODY FITTINGS OTS UNDER-BONNET FITTINGS





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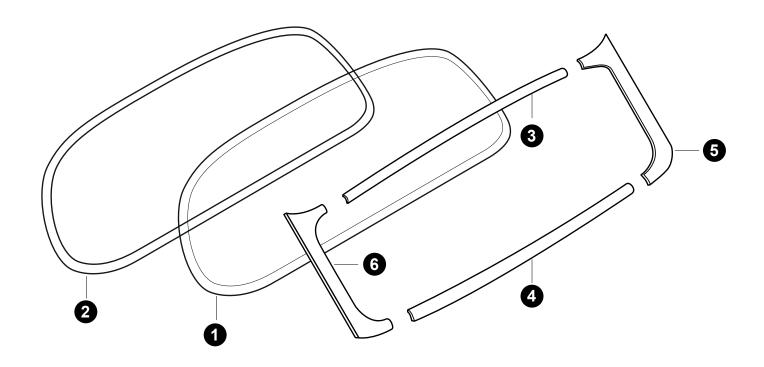


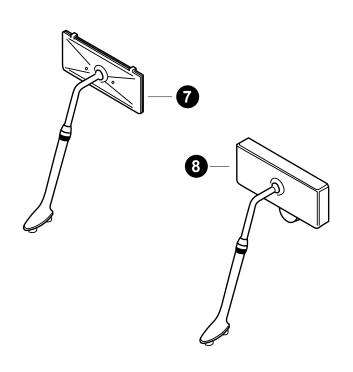




No	Parts Description	Part No	Qty	Notes
	Nut, on Setscrews	UFN125/L	8	
	Washer, Shakeproof, under Nuts	C724	8	
	Steady Bracket for Battery Box	BD9104	1	Required for RH Battery Box on LHD Cars and LH Battery Box on RHD Cars
		BD10288	1	Required for LH Battery Box on LHD Cars and RH Battery Box on RHD Cars
	Screw, Set, securing Battery Boxes to Wing Valances and Steady Brackets to Battery Boxes and Body	UFS125/5R	14	
	Washer, Special, on Setscrews	BD542/3	14	
	Nut, on Setscrews	UFN125/L	14	
	Washer, Shakeproof, under Nuts	C724	14	
	Screw, Set, securing Steady Brackets to Chassis Frame	UFS131/4R	2	
	Washer, Shakeproof, on Setscrews	C725	2	
	Washer, Plain, on Setscrews	FW105/T	2	
5	Door Assembly for Battery Box In LH Front Wing	BD12979	1	
	Door Assembly for Battery Box In RH Front Wing	BD12980	1	
	Dzus Fastener, on Battery Box Doors	BD8580	8	
	Grommet, securing Fasteners	BD8581	8	
	Clip, on Battery Box Doors	BD8583	4	
	Pop Rivet, securing Clip	BD1814/2	8	
	Rubber Seal (3/16" x 1/4" x 54") on Battery Box Doors	BD8582/2	2	
	Fixing Rod Assembly, Securing Batteries In Boxes	BD10301	4	
	Rubber Block, on Clamp Plates	C2653	4	
	Rubber Pad, seating Battery in LH Box	BD14242	1	
	Rubber Pad, seating Battery in RH Box	BD14243	1	
	Cover Plate, Sealing Redundant Accelerator Aperture in Dash	C14277	1	RHD Cars Only
	Screw, Set, securing Cover Plate to LH Side of Dash	UFS125/3R	2	RHD Cars Only
	Washer, Shakeproof, on Setscrews	C724	2	RHD Cars Only
	Washer, Plain, under Shakeproof Washers	FW104/T	2	RHD Cars Only
	Cover Assembly Shielding Air Cleaner	BD13208	1	LHD Cars Only
	Screw, Set, securing Cover	BD13819/1	8	LHD Cars Only
	Washer, Plain, on Setscrews	FW104/T	8	LHD Cars Only
	Washer, Shakeproof, on Setscrews	C724	8	LHD Cars Only
	Felt Seal for Brake and Clutch Pedals	BD13127	1	LHD Cars Only
		BD13126	1	RHD Cars Only
	Retainer Assembly, for Seal	BD13123	1	LHD Cars Only
	-	BD14320	1	RHD Cars Only
	Screw, Set, securing Retainers	UFS419/4H	6	
	Washer, Shakeproof, on Setscrews	C723/A	6	

BODY FITTINGS OTS WINDSCREEN





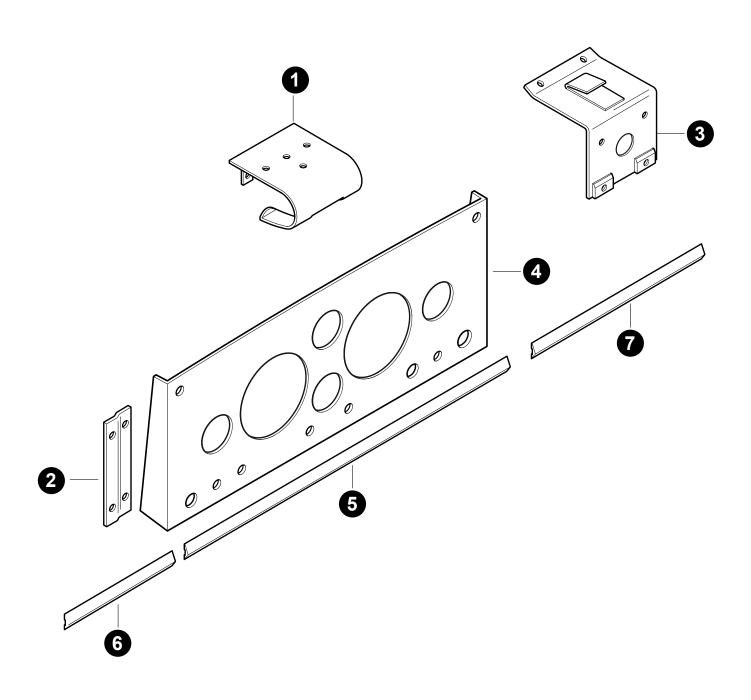
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No	Parts Description	Part No	Qty	Notes
	MC-dayer Assat of Basel Assault	DD42704	1	
	Windscreen Aperture Panel Assembly	BD13784	1	
1	Windscreen Glass	BD13051	1	Standard
		BD19038	1	Tinted
2	Rubber Seal, around Windscreen Glass	BD13129	1	
	Rubber Insert, for Seal	BD13130	1	
3	Chrome Finisher, at top of Windscreen	BD14018	1	
4	Chrome Finisher, at bottom of Windscreen	BD13132	1	
5	Chrome Finisher, at LH Side of Windscreen	BD13785	1	
6	Chrome Finisher, at RH Side of Windscreen	BD13786	1	
	Screw, Self-Tapping, securing Side Finishers	BD540/1	6	
	Licence Holder on Windscreen	BD14854	1	
	Piping Assembly at bottom of Windscreen	BD14007	1	
	Fixing Angle, LH, for Piping	BD14013	1	
	Fixing Angle, RH, for Piping	BD14014	1	
	Screw, Self Tapping, securing Piping to Screen Rail through Fixing Angles	BD711/8	14	
7	Interior Mirror Assembly on Screen Rail	C10997	1	Chassis No. 820001 to 820038. 830001 to 832070
8	Interior Mirror Assembly on Screen Rail	C14920	1	Chassis No. 820039 and subs. 832071 and subs.
	Screw, Set, securing Interior Mirror	UFS419/4H	2	Chassis No. 820039 and subs. 832071 and subs.
	Washer, Shakeproof, on Setscrews	C723/A	2	Chassis No. 820039 and subs. 832071 and subs.
	Washer, Special, on Setscrews	1744	2	Chassis No. 820039 and subs. 832071 and subs.



A superb copy of the 1950s racing windscreen.

BODY FITTINGS OTS INSTRUMENT PANEL



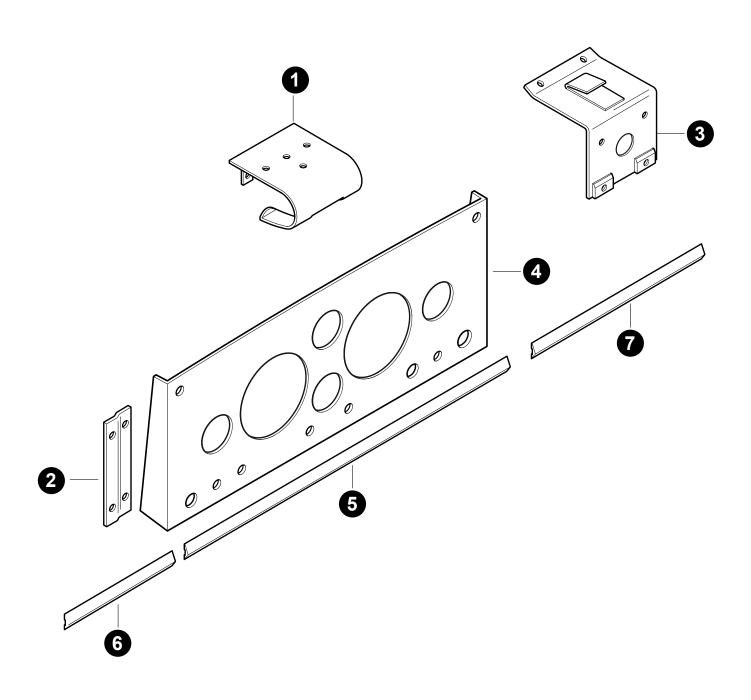
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No	Parts Description	Part No	Qty	Notes
	•		•	
1	Attachment Bracket, on Dash, for fixing of Instrument Panel Outer Mounting Brackets	BD13100	2	
2	Mounting Bracket Assembly, LH Outer, for Instrument Panel	BD13106	1	
	Mounting Bracket Assembly, RH Outer, for Instrument Panel	BD13107	1	
	Screw, Set, securing Brackets to Dash and Mounting Brackets to Attachment Brackets	UFS125/4R	8	
	Screw, Set, securing Instrument Panel to Brackets	UFS125/5R	2	
	Washer, Shakeproof, on Setscrews	C724	10	
	Washer, Plain, on Setscrews	FW104/T	10	
	Nut, on Setscrews	UFN125/L	4	
	Bracket Assembly for Centre Lower Mounting of Instrument Panel	BD14170	1	
	Screw, Set, securing Bracket to Dash	UFS125/4R	2	
	Screw, Set, securing Bracket to Instrument Panel	UFS125/5R	1	
	Washer, Shakeproof, on Setscrews	C724	3	
	Washer, Plain, on Setscrews	FW104/T	3	
	Bracket Assembly, on Screen Rail, for fixing of Instrument Panel Bracket	BD15286	1	Fitted from Chassis No. 830001 to 831139
	Bracket Assembly, on Screen Rail, for fixing of Instrument Panel Bracket	BD15617	1	Chassis No. 820001 and subs. 831140 and subs.
	Screw, Self Tapping, securing Bracket to Screen Rail	BD711/9	2	
3	Bracket Assembly, for Centre Upper Mounting of Instrument Panel	BD15285	1	Fitted from Chassis No. 830001 to 831139
	Bracket Assembly, for Centre Upper Mounting of Instrument Panel	BD15618	1	Chassis No. 820001 and subs. 831140 and subs.
	Screw, Set, securing Bracket to Screen Rail Bracket	UFS419/4H	1	Fitted from Chassis No. 830001 to 831139
	Screw, Set, securing Bracket to Instrument Panel	BD14399/2	2	Chassis No. 820001 and subs. 831140 and subs.
	Washer, Plain, on Setscrew	AW102/T	2	Fitted from Chassis No. 830001 to 831139
	Washer, Shakeproof, on Setscrews	C723/A	2	Chassis No. 820001 and subs. 831140 and subs.
	Screw, Set, securing Bracket to Instrument Panel	BD14399/2	2	Fitted from Chassis No. 830001 to 831139
	Nut, securing Bracket to Screen Rail Bracket	UFN119/L	2	Chassis No. 820001 and subs. 831140 and subs.
	Washer, Shakeproof, on Setscrews	C723/A	3	Fitted from Chassis No. 830001 to 831139
	Washer, Shakeproof, under Nuts	C723/A	2	Chassis No. 820001 and subs. 831140 and subs.
	Washer, Plain, under Shakeproof Washers	AW102/T	2	Chassis No. 820001 and subs. 831140 and subs.
	Support Bracket for Mounting of Interior Mirror	BD16341	1	
	Screw, Set, securing Support Bracket	UFS419/4H	2	Fitted from Chassis No. 830001 to 831139
	Washer, Shakeproof, on Setscrews	C723/A	2	Fitted from Chassis No. 830001 to 831139
	Washer, Plain, under Shakeproof Washers	AW102/T	2	Fitted from Chassis No. 830001 to 831139
	Nut, securing Support Bracket	UFN119/L	2	Chassis No. 820001 and subs. 831140 and subs.
	Washer, Shakeproof, under Nuts	C723/A	2	Chassis No. 820001 and subs. 831140 and subs.
	Washer, Plain, under Shakeproof Washers	AW102/T	A/R	Chassis No. 820001 and subs. 831140 and subs.
	Bracket Assembly, on Dash, for Mounting of Upper Steering Column	BD12943	1	
	Screw, Set, securing Bracket to Dash	UFS131/4R	2	
	Washer, Shakeproof, on Setscrews	C725	2	

BODY FITTINGS OTS INSTRUMENT PANEL



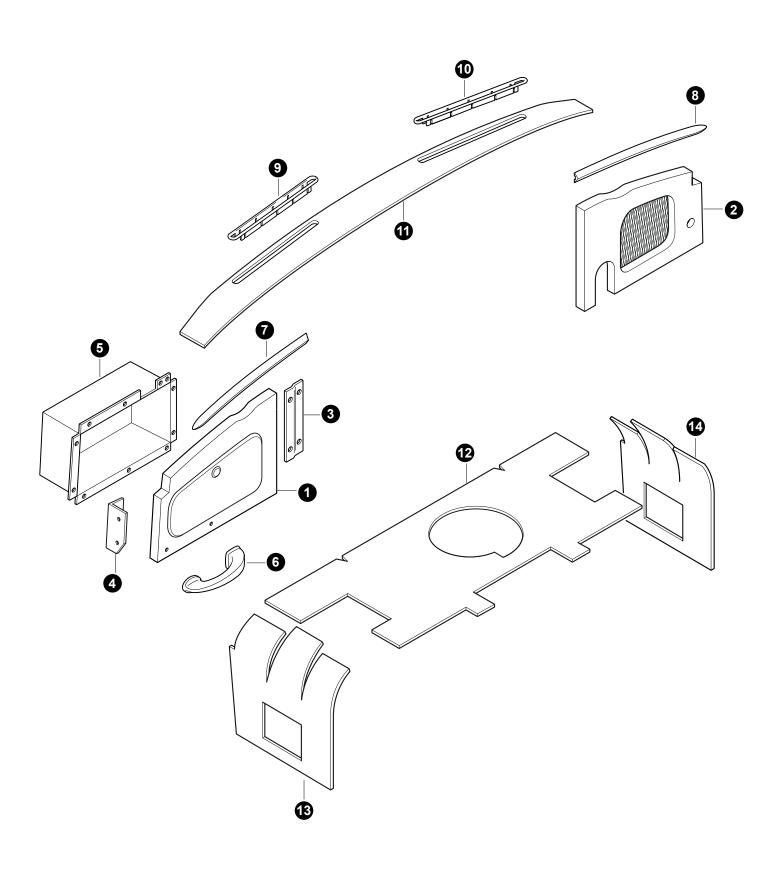
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No I	Parts Description	Part No	Qty	Notes
4 I	Instrument Board Assembly	BD13574	1	Fitted from Chassis No. 830001 to 831139
		BD15762	1	Chassis No. 820001 and subs. 831140 and subs.
		BD18870	1	Fitted from Chassis No. 830001 to 831139
		BD18871	1	Chassis No. 820001 and subs. 831140 and subs.
ı	Fixing Angle, for Scuttle Casing	BD2778	2	
١	Woodscrew, securing Fixing Angles	BD1502/2	4	
,	Attachment Angle, LH	BD13821	1	
,	Attachment Angle, RH	BD13822	1	
'	Woodscrew, securing Attachment Angles	BD1503/2	4	
	Cover Plate, sealing Aperture at bottom of Instrument Board	BD13825	1	For Cars without Radio Fitted
(Clip, securing Cover Plate	BD10313	4	For Cars without Radio Fitted
5 (Chrome Finisher Assembly, on Instrument Board	BD15755	1	For Cars without Radio Fitted
	Chrome Finisher Assembly, at LH side of Instrument Board	BD13792	1	Fitted from Chassis No. 830001 to 831139
	Chrome Finisher Assembly, at LH side of Instrument Board	BD15536	1	Chassis No. 820001 and subs. 831140 and subs.
	Chrome Finisher Assembly, at RH side of Instrument Board	BD13793	1	Fitted from Chassis No. 830001 to 831139
	Chrome Finisher Assembly, at RH side of Instrument Board	BD15537	1	Chassis No. 820001 and subs. 831140 and subs.
ı	Bolt, Special, securing Finisher (3/8" long)	BD4919/11	2	For Cars without Radio Fitted
ı	Bolt, Special, securing Finisher (1" long)	BD4919/15	8	For Cars without Radio Fitted
ı	Bolt, Special, securing Chrome Finishers	BD4919/15	8	For Cars with Radio Fitted
	Nut, on Bolts	UCN116/L	10	For Cars without Radio Fitted
		UCN116/L	8	For Cars with Radio Fitted
,	Washer, Shakeproof, under Nuts	C723/A	10	For Cars without Radio Fitted
		C723/A	8	For Cars with Radio Fitted
,	Washer, Plain, under Shakeproof Washers	AW102/T	10	For Cars without Radio Fitted
		AW102/T	8	For Cars with Radio Fitted
I	Finisher Assembly, for Heater Control	BD15535	1	Chassis No. 820001 and subs. 831140 and subs.
I	Nut, securing Finisher	UFN119/L	2	Chassis No. 820001 and subs. 831140 and subs.
,	Washer, Shakeproof, on Setscrews	C723/A	2	Chassis No. 820001 and subs. 831140 and subs.
,	Washer, Plain, under Shakeproof Washer	AW102/T	2	Chassis No. 820001 and subs. 831140 and subs.
	Screw, Set, securing Instrument Board at bottom	BD14399/2	2	
,	Washer, Shakeproof, under Nuts	C723/A	2	
ı	Bolt (Plastic Head), securing Instrument Board at top	BD11043	2	
'	Washer (Black Fibre) on Bolts	BD5453	2	

BODY FITTINGS OTS SCREEN RAIL & FACIA PANELS







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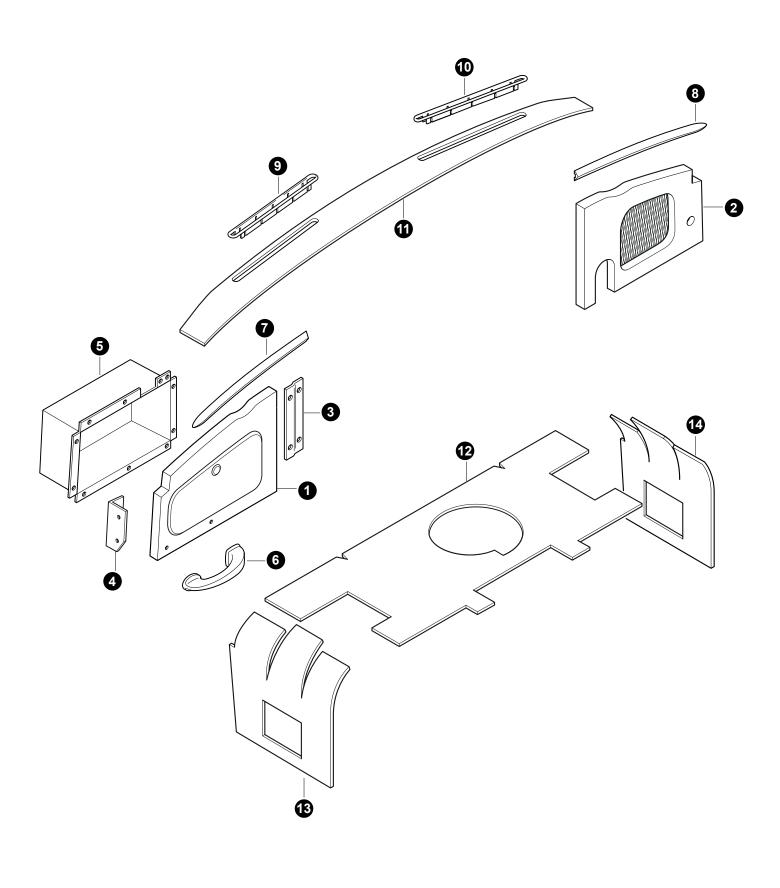






No	Parts Description	Part No	Qty	Notes
1	LH Facia Board Assembly	BD14532	1 Required when I	Brake Fluid Warning Light is Not Fitted
	•	BD18806	1 Required wh	en Brake Fluid Warning Light is Fitted
		BD14534	1 Required when I	Brake Fluid Warning Light is Not Fitted
		BD14534	1 Required wh	en Brake Fluid Warning Light is Fitted
2	RH Facia Board Assembly	BD14533	1 Required when I	Brake Fluid Warning Light is Not Fitted
		BD14533	1 Required wh	en Brake Fluid Warning Light is Fitted
		BD14535	1 Required when I	Brake Fluid Warning Light is Not Fitted
		BD18807	1 Required wh	en Brake Fluid Warning Light is Fitted
3	Fixing Plate, Inner, for Facia Boards	BD13456	2	
4	Fixing Plate, outer, LH	BD13886	1	
	Fixing Plate, outer, RH	BD13887	1	
	Woodscrew, securing Fixing Plates to Facia Boards	BD1502/2	12	
	Lid Assembly, for RH Cubby Box	BD13582	1	LHD Cars Only
	Lid Assembly, on LH Cubby Box	BD13583	1	RHD Cars Only
	Lock, on Lid	BD5300	1	
	Woodscrew, securing Lock	BD1501/6	3	
	Bezel, around Lock	C5465	1	
	Hinge, for Cubby Box Lid	BD573	2	
	Woodscrew, securing Hinges to Facia	BD1497/1	4	
	Screw, Self Tapping, securing Hinges to Lid	BD540/9	4	
	Link Assembly, controlling opening angle of Cubby Lid	BD12735	1	
	Stop Assembly, on Facia Board	BD12358	1	
	Woodscrew, securing Link to Cubby Lid	BD1499/4	2	
	Woodscrew, securing Stop to Facia Board	BD1497/1	2	
5	Cubby Box, LH	BD13511	1	
	Cubby Box, RH	BD13466	1	
	Woodscrew, securing Cubby Boxes	BD1502/2	20	
	Washer, Plain, on Woodscrews	AW104/T	20	
6	Grab Handle, on RH Facia Board	BD13548	1	
	Nut, securing Grab Handle	UFN125/L	2	
	Washer, Plain, under Shakeproof Washers	FW104/T	2	
7	Chrome Finisher, at top of LH Facia	BD13750	1	
8	Chrome Finisher, at top of RH Facia	BD13751	1	
	Chrome Finisher, to left of Grab Handle	BD14871	1	
	Bolt, Special, securing Finishers (1" long)	BD4919/15	14	
	Nut, on Bolts	UCN116/L	14	
	Washer, Shakeproof, under Nuts	C722	14	
	Washer, Plain, under Shakeproof Washers	AW102/T	14	
	Fixing Angle, for Scuttle Casings	BD2778	5	
	Woodscrew, securing Fixing Angles	BD1502/2	10	
	Screw, Set, securing Facia Boards to Brackets on Beam Panel	UFS419/4H	4	
	Washer, Shakeproof, on Setscrews	C723/A	4	

BODY FITTINGS OTS SCREEN RAIL & FACIA PANELS

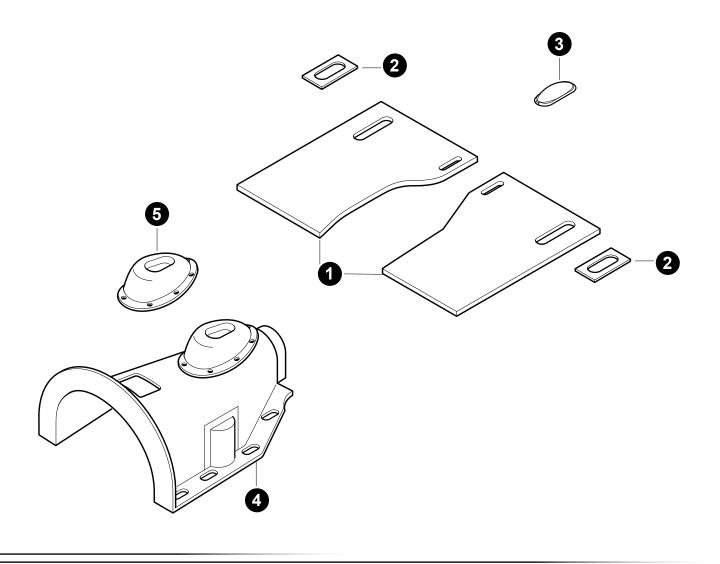


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No	Parts Description	Part No	Qty	Notes
	Screw, Self Tapping, securing Facia Boards to Dash Sides	BD711/14	4	
	Finisher Assembly, for LH Side of Screen Rail	BD14536	1	Fitted from Chassis No. 830001 to 831139
	Finisher Assembly, for LH Side of Screen Rail	BD15381	1	Chassis No. 820001 and subs. 831140 and subs.
	Finisher Assembly, for RH Side of Screen Rail	BD14537	1	Fitted from Chassis No. 830001 to 831139
	Finisher Assembly, for RH Side of Screen Rail	BD15382	1	Chassis No. 820001 and subs. 831140 and subs.
	Chrome Bezel, for Demister Aperture	BD14136	1	Fitted from Chassis No. 830001 to 831139
	Finisher Assembly, for Demister Slot	BD15697	1	Chassis No. 820001 and subs. 831140 and subs.
	Screw, Self Tapping, securing Demister Finisher	BD540/10	4	Chassis No. 820001 and subs. 831140 and subs.
	Screw, Set, securing Finisher Panels at Centre	UFS419/4H	2	
	Washer, Shakeproof, on Setscrews	C723/A	2	
	Washer, Plain, under Shakeproof Washers	AW102/T	2	
	Screw, Self, Tapping, securing Demister Finisher	BD540/10	4	
11	Finisher Panel Assembly at Centre of Screen Rail, Complete	BD14543	1	
	Panel Assembly only (Untrimmed)	BD14866	1	
	Screw, Set, securing Finisher	UFS419/4H	4	
	Washer, Shakeproof, on Setscrews	C723/A	4	
	Scuttle Top Casing Assembly	BD13688	1	Fitted from Chassis No. 830001 to 831139
	Scuttle Top Casing Assembly	BD15438	1	Fitted to Chassis No. 831140 and subs.
	Scuttle Top Casing Assembly	BD15439	1	RHD Cars Only
	Scuttle Top Casing Assembly, LH	BD14306	1	Fitted from Chassis No. 830001 to 831139
	Seattle Top Gasting / Isseritory, Err	BD15440	1	Fitted from Chassis No. 831140 to 831961
		BD16703	1	Fitted to Chassis No. 831692 and subs.
		BD15442	1	Fitted from Chassis No. 820001 to 820022
		BD15442 BD16705	1	Fitted to Chassis No. 820023 and subs.
13	Scuttle Top Casing Assembly, RH	BD10703 BD14307	1	Fitted from Chassis No. 830001 to 831139
13	Scuttle 10p Casing Assembly, KTT	BD14307 BD15441	1	Fitted from Chassis No. 831140 to 831961
		BD15441	1	Fitted to Chassis No. 831692 and subs.
		BD15704 BD15443	1	Fitted from Chassis No. 820001 to 820022
		BD15443 BD16706	1	Fitted to Chassis No. 820023 and subs.
	Sarau Calf Tanaina agairing Cauttle Tan Casings	BD539/4		Fitted to Chassis No. 620023 and subs.
	Screw, Self Tapping, securing Scuttle Top Casings		6	
	Cup Washer, on Self Tapping Screws	BD532/1	6	Fixed from Charain No. 920001 to 921120
	Scuttle Side Casing Assembly, LH	BD15297	1	Fitted from Chassis No. 830001 to 831139
		BD16753	1	Fitted to Chassis No. 831140 and subs.
		BD16755	1	Fitted to Chassis No. 820001 and subs.
	Scuttle Side Casing Assembly, RH	BD15298	1	Fitted from Chassis No. 830001 to 831139
		BD16754	1	Fitted to Chassis No. 831140 and subs.
		BD16754	1	Fitted to Chassis No. 820001 and subs.
	Screw, Self Tapping, securing Scuttle Side Casings (1/2" long)	BD539/4	10	
	Screw, Self Tapping, securing Scuttle Side Casings (7/8" long)	BD539/16	4	
	Cup Washer, on Self Tapping Screws	BD532/1	14	
	Casing Assembly, between Side and Top Scuttle Casings	BD16756	2	Chassis No. 820001 and subs. 831140 and subs.
	Screw, Self Tapping, securing Casings	BD539/4	4	
	Cup Washer, on Self Tapping Screws	BD532/1	4	

BODY FITTINGS OTS FLOOR BOARDS & GEARBOX COVER

No	Parts Description	Part No	Qty	Notes
1	Front Floorboard Assembly	U1081	1	
2	Adaptor Plate, around Jack Cover Aperture on Floorboards	BD9415	2	
	Woodscrew, securing Adaptor Plates	M106/3R	20	
	Spire Nut, under Floorboards, for fixing of Gearbox Cover	BD9448	8	
	Tee Nut, for Accelerator Pedal Fixing	BD9909/2	3	RHD Cars Only
	Tee Nut, on LH Floorboard, for Accelerator Pedal fixing	BD9909/6	3	Fitted to Chassis No. 831140 and subs.
	Screw, Self Tapping, securing Floorboards at front and Sides	BD8691/4	10	
	Washer, Special, on Self Tapping Screws	1861	10	
	Spire Nut, on Self Tapping Screws	BD8536/2	10	
	Screw, Set, securing Floorboards, rear outer	BD14268/5	2	
	Screw, Set, securing Floorboards, rear inner	BD13819/4	4	
	Washer, Special, on Self Tapping Screws	1861	4	
	Seal (Rubber) on underside of Floorboard, for Handbrake Link	BD9592	1	







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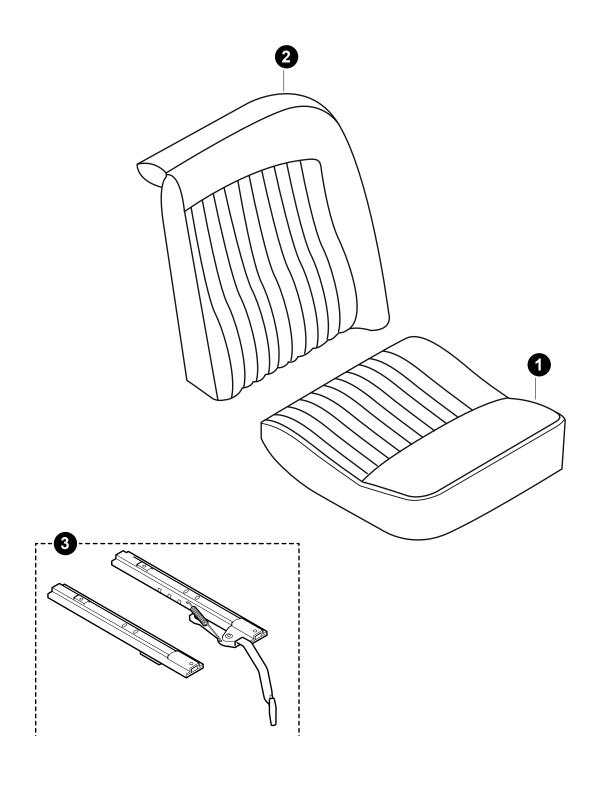






No	Parts Description	Part No	Qty	Notes
3	Cover Plate, sealing redundant Handbrake Link Aperture	BD9534	1	
	Plate Assembly, sealing Jack Aperture in Floorboards	BD3037	2	
	Rubber Pad on Footrest	C6876	1	
	Stud Plate Assembly, for fixing of Pad	BD11010	1	
	Washer, Special (Brass) on Studs	BD541/25	2	
	Nut, on Studs	UFN125/L	2	
	Washer, Shakeproof, under Nuts	C724	2	
4	Gearbox Cover Assembly	BD12918	1	Fitted from Chassis No. 830001 to 830015
		BD15360	1	Chassis No. 820001 and subs. 830016 and subs.
	Cover, exposing Overdrive Solenoid	BD9623	1	
	Screw, Set, securing Cover	BD14400/2	4	
	Washer, Shakeproof, on Setscrews	C723/A	4	
	Spring Clip, for attachment of Dipstick Cover	BD1288/3	2	
	Rivet, securing Spring Clips	BD1289/2	4	
5	Gauntlet Panel, surrounding Change Speed Lever	BD9710	1	Fitted from Chassis No. 830001 to 830015
		BD15361	1	Chassis No. 820001 and subs. 830016 and subs.
	Screw, Set, securing Gauntlet Panel	BD14399/1	9	
	Washer, Plain, on rear Setscrew	FW104/T	1	
	Washer, Shakeproof, on Setscrews	C738	9	
	Seal (Sponge Rubber) between Gearbox Cover and Propeller Shaft Tunnel	BD10524/1	1	
	Screw, Set, securing Gearbox Cover to Clutch Housing	BD13819/2	6	
	Washer, Plain, on Setscrews	FW104/T	6	
	Washer, Shakeproof, on Setscrews	C724	6	
	Screw, Self Tapping, securing Gearbox Cover to Floorboards	BD8691/4	8	
	Washer, Special, on Self Tapping Screws	BD542/3	8	
	Screw, Set, securing Gearbox Cover to Propeller Shaft Tunnel	BD13819/1	3	
	Washer, Shakeproof, on Setscrews	C724	3	
	Inspection Cover Assembly exposing Gearbox Dipstick	BD8279	1	
	Stud, for fixing of Inspection Cover	BD1288/1	2	
	Washer, securing Studs	BD1288/2	2	
	Ashtray Assembly on Gearbox Cover	BD16633	1	Chassis No. 820014 and subs. 831825 and subs.
	Screw, Self-Tapping, securing Ash Tray	BD539/8	4	Chassis No. 820014 and subs. 831825 and subs.
	Cover Assembly, over Propshaft Tunnel, Between Seats	BD13831	1	Chassis No. 820001 to 820070. 830001 to 832119
		BD10825	1	Chassis No. 820071 and subs. 832120 and subs.
	Screw, Self Tapping, securing Cover	BD539/2	4	
	Cup Washer, on Self Tapping Screws	BD532/2	4	
	Clip, securing Handbrake Lever Gauntlet	BD7738/1	1	

BODY FITTINGS OTS FRONT SEATS & SLIDES

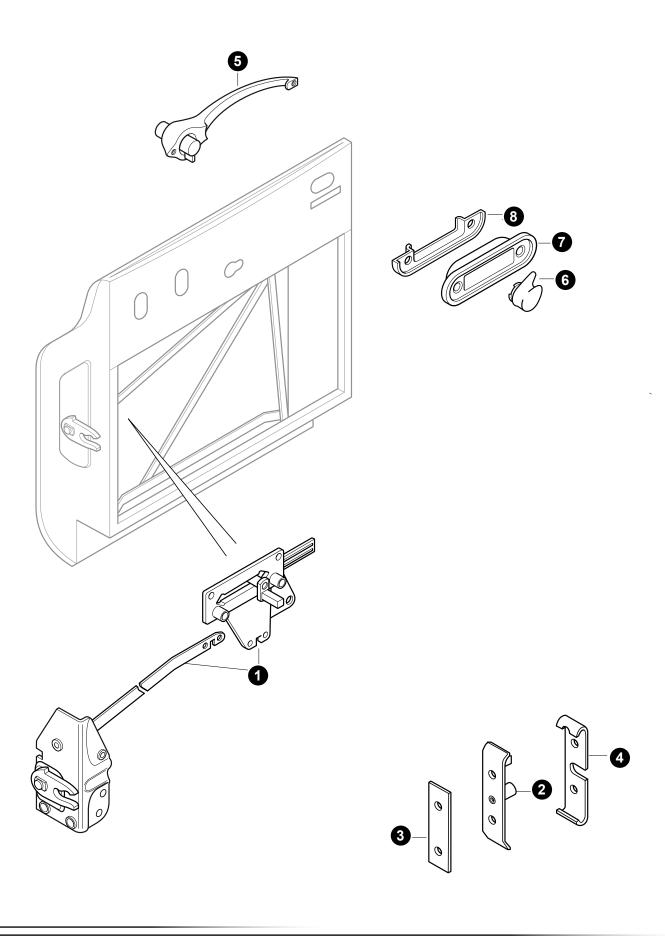


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No	Parts Description	Part No	Qty
	LH Seat Assembly, Complete	BD14029	1
	RH Seat Assembly, Complete	BD14030	1
1	Cushion Assembly for LH Seat	BD14016	1
	Cushion Assembly for RH Seat	BD14017	1
2	Squab Assembly for LH Seat	BD13555	1
	Squab Assembly for RH Seat	BD13556	1
	LH Seat Base Assembly	BD13176	1
	RH Seat Base Assembly	BD13177	1
	Pivot Screw, securing Squabs to Base Frames	BD11073	4
	Washer, Brass, on Pivot Screws	BD541/7	4
	Nut, on Pivot Screws	UFN237/L	4
	Washer, Shakeproof, under Nuts	C726	4
3	Front Seat Runner	BD8816/7	4
	Packing Assembly, under Seat Runners	BD14127	4
	Packing (Alum) for Inner Runners	BD14062	A/R
	Screw, Set, securing Runners to floor at front	UFS525/12H	4
	Screw, Set, securing Runners to floor at rear	UFS525/10H	4
	Screw, Set, securing Runners to Seat	UFS525/4H	8
	Nut, on Setscrews	UFN125/L	8
	Washer, Shakeproof, under Nuts	C724	8
	Lever, for adjustment of LH Seat	BD10969	1
	Lever, for adjustment of RH Seat	BD10970	1
	Pivot Pin, securing Levers	BD6624/2	2
	Washer, Brass, on Pivot Pins	FW104/C	2
	Washer, Plain, on Pivot Pins	FW104/T	2
	Split Pin, retaining Pins	L106/6U	2
	Spring, for Return of Levers	C3317	2
	Bolt (Square Head) limiting rearward movement of Seats	BD11417/3	2
	Washer, Brass, on Bolts	BD541/25	2
	Nut, on Bolts	UFN125/L	2
	Washer, Shakeproof, under Nuts	C724	2
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BODY FITTINGS OTS DOOR HANDLE & LOCK







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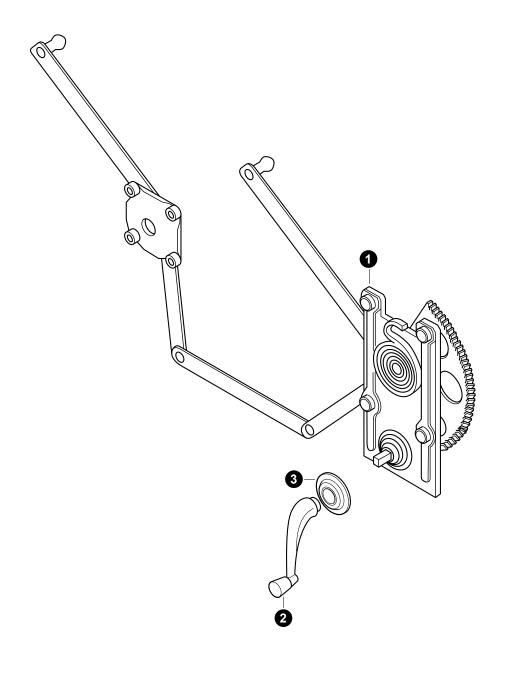




		Qty	No
Lock Assembly on LH Door	BD14587	1	
Lock Assembly on RH Door	BD14588	1	
Screw, Set, securing Lock Remote Controls to Garnish Ralls	UFS419/3H	8	
Washer, Shakeproof, on Setscrew	C723/A	8	
Washer, Plain, under Shakeproof Washers	AW102/T	8	
Screw, Set, securing Locks to Shut Pillars	UFS519/4H	6	
Crank Lever Assembly for Operation of Lock in LH Door	BD14763	1	
Crank Lever Assembly for Operation of Lock in RH Door	BD14764	1	
Special Bolt, fixing Crank Levers to Door Shut Pillars	BD10532	2	
Washer, Shakeproof, on Special Bolts	C724	4	
Striker Assembly for LH Door Lock	BD13800	1	
Striker Assembly for RH Door Lock	BD13801	1	
Packing, under Strikers	BD10930	A/R	
Screw, Set, securing Strikers	BD14670/2	4	
Striking Plate for LH Door Lock	BD13802	1	
Striking Plate for RH Door Lock	BD13803	1	
Screw, Set, securing Striking Plates to Shut Pillars	UFS519/4H	6	
Outside Handle on LH Door	BD10613	1	
Outside Handle on RH Door	BD10614	1	
Locking Barrel, for "FA" series Key, in Handles	BD11260	2	
Locking Barrel, for "FP" series Key, in Handles	BD18677	2	
Screw, Set, securing Outside Handles	UFS119/3R	4	
Washer, Shakeproof, on Setscrews	C723/A	4	
Washer, Plain, under Shakeproof Washers	AW102/T	4	
Screw, Set, in Push Bottoms, striking Crank Levers	UFS125/9R	2	
Nut, locking Setscrews	UFN125/L	2	
Knob, operating Remote Control on LH Door Lock	BD8693	1	
Knob, operating Remote Control on RH Door Lock	BD8694	1	
Screw, securing Knobs to Remote Controls	BD9265	2	
Outer Escutcheon, covering Aperture for Door Lock Remote Controls	BD9263	2	
Inner Escutcheon, covering Aperture for Door Lock Remote Controls	BD9264	2	
Screw, Set, securing Outer Escutcheons	BD5454/3	4	

BODY FITTINGS OTS WINDOW REGULATOR

No	Parts Description	Part No	Qty	Notes
1	Regulator Assembly for operation of Window in LH Door	BD14547	1	
	Regulator Assembly for operation of Window in RH Door	BD14548	1	
	Screw, Set, securing Regulators	UFS525/3H	12	
	Washer, Shakeproof, Countersunk, on Setscrews	BD2906/5	12	
	Washer, Plain, Packing, on Setscrews	FW104/T	A/R	
2	Handle, operating Window Regulators	BD2233	2	
3	Escutcheon, behind Regulator Handles	BD552/1	2	







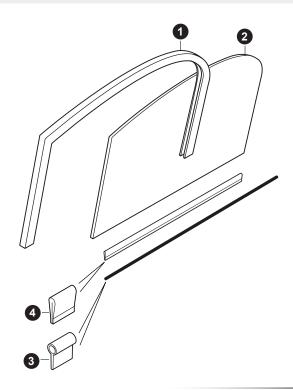




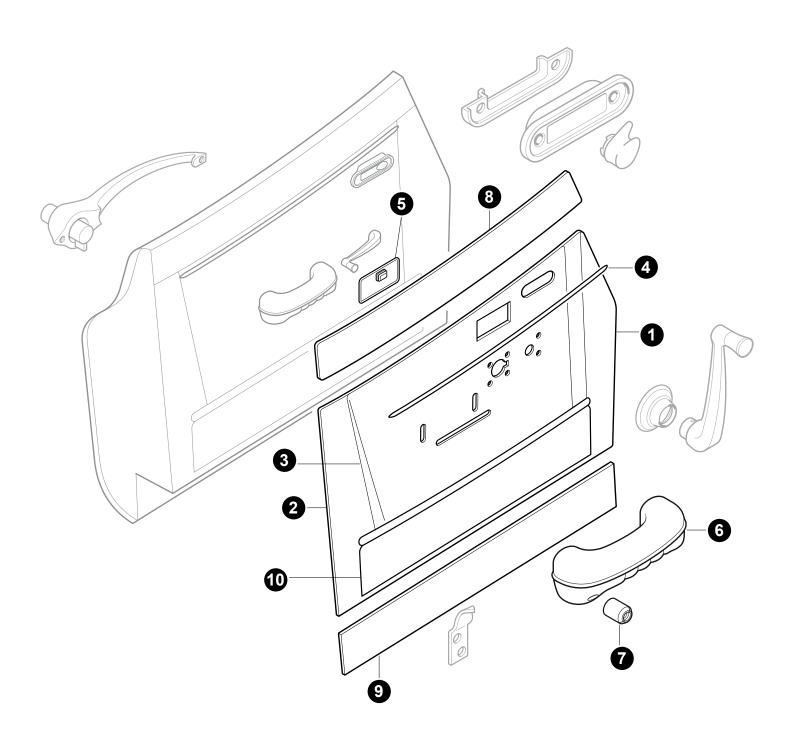


DOOR & WINDOW FRAME BODY FITTINGS OTS

No	Parts Description	Part No	Qty	Notes
4	F. 15 A 11 (W. 1 1 1115	DD4544/	4	
1	Fixed Frame Assembly, for Window In LH Door	BD15416	1	
	Fixed Frame Assembly, for Window In RH Door	BD15417	1	
	Anchor Bracket, rear, for Fixed Frame in LH Door	BD15413	1	
	Anchor Bracket, rear, for Fixed Frame in RH Door	BD15414	1	
	Anchor Bracket, front, for Fixed Frames	BD15415	2	
	Screw, Set, securing Anchor Brackets to Fixed Frames and Doors	UFS125/4R	10	
	Washer, Plain, on Setscrews	FW104/T	10	
	Nut, on Setscrews	UFN125/L	10	
	Washer, Shakeproof, on Setscrews	C724	10	
	Screw, Self Tapping, securing Fixed Frames to Doors	BD540/3	4	
2	Glass Assembly, Complete, in LH Door	BD15062	1	
	Glass Assembly, Complete, in RH Door	BD15063	1	
	Nut, Square, limiting downward movement of Window Glasses	BD5440/6	2	
	Screw, Set, securing Nuts	UFS525/3H	2	
	Chrome Finisher Assembly at top of LH Door	BD14952	1	
	Chrome Finisher Assembly at top of RH Door	BD14953	1	
	Screw, Self-Tapping, securing Finishers	BD540/9	2	
	Chrome Finisher, at top of Shut Pillar on LH Door	BD15433/34	1	
	Chrome Finisher, at top of Shut Pillar on RH Door	BD15433/34	1	
	Screw, Self Tapping, securing Finishers to Shut Pillar	BD539/4	2	
3	Seal (Rubber) at top edge of Doors	BD14971/1	2	
4	Weather Strip, at top of Doors	BD10303/1	2	
	Screw, Self Tapping, securing Strip to Doors	BD540/12	12	
	S Emblem on LH Door	BD16132/33	1	S Models
	S Emblem on RH Door	BD16132/33	1	S Models
	Spire Nut, securing Emblems	BD10735	8	S Models
	Rubber Washer, under Spire Nut	BD15293	8	S Models



BODY FITTINGS OTS DOOR TRIM & ARMRESTS







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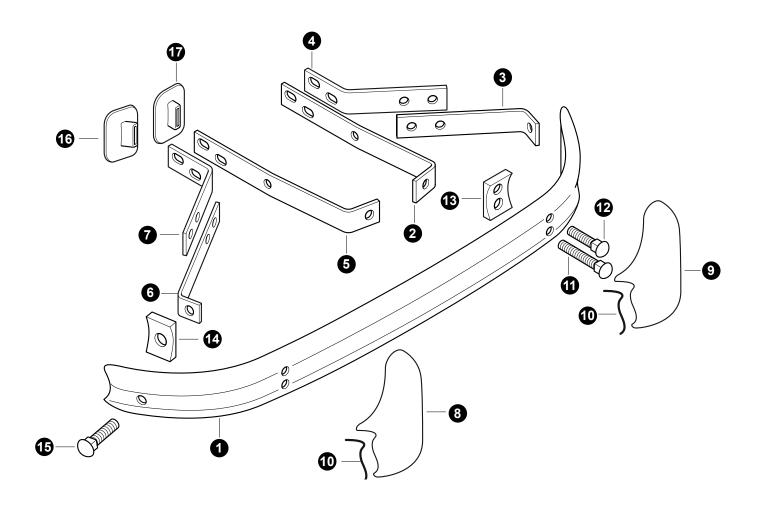






No	Parts Description	Pa	rt No	Oty Notes
1	Front Trim Panel Assembly on LH Door	BD14592	1	
•	Front Trim Panel Assembly on RH Door	BD11572	1	
2	Rear Trim Panel Assembly on LH Door	BD11576	1	
_	Rear Trim Panel Assembly on RH Door	BD11571	1	
	Pop Rivet, securing Trim Panels	BD14373	8	
3	Casing Assembly on LH Door	BD14596	1	Chassis No. 820001 to 820013. 830001 to 831824
	Gusting / tasembly on En Book	BD16637	1	Chassis No. 820014 and subs. 831825 and subs.
	Casing Assembly on RH Door	BD14597	1	Chassis No. 820001 to 820013. 830001 to 831824
	Casing Assembly on Air Book	BD14377	1	Chassis No. 820014 and subs. 831825 and subs.
	Clip, Short, for fixing of Casings	BD2703	4	Chassis No. 820001 to 820013. 830001 to 831824
	Chp, Short, for fixing or Casings	BD2703	2	Chassis No. 820014 and subs. 831825 and subs.
	Clip, Long, for fixing of Casings	BD11309	8	Chassis No. 6266 Franciscos. 66 1625 and 5abs.
	Retainer, for Clips	BD2702	12	Chassis No. 820001 to 820013. 830001 to 831824
	Notalites, for ellips	BD2702	10	Chassis No. 820014 and subs. 831825 and subs.
4	Chrome Finisher, at top of LH Door Casing	BD14761	1	Chassis No. 020014 and 3abs. 031023 and 3abs.
•	Chrome Finisher, at top of RH Door Casing	BD14762	1	
	Retainer, securing Finishers	BD11762	8	
5	Ash Tray Assembly in Door Casings	BD11316	2	Chassis No. 820001 to 820013. 830001 to 831824
	Screw, Self Tapping, securing Ash Trays	BD539/2	4	Chassis No. 820001 to 820013, 830001 to 831824
6	Armrest Assembly on Doors	BD14963	2	G.103515 140. 020001 to 020010. 000001 to 001021
	Armrest Assembly only (Untrimmed)	BD14958	2	
7	Special Nut, securing Armrests	BD11900	4	
•	Washer (Rubber) at Armrest fixing	BD15293	4	
8	Trim Panel Assembly at top of LH Door	BD14601	1	
	Trim Panel Assembly at top of RH Door	BD14602	1	
	Weatherstrip, at top of Doors (28 3/4" long)	BD11303/2	2	
	Pop Rivet, securing Trim Panels and Weatherstrips to Doors	BD1814/2	26	
9	Trim Panel Assembly at bottom of LH Door	BD13613	1	
	Trim Panel Assembly at bottom of RH Door	BD13614	1	
	Spring Clip, for fixing of Trim Panels	BD14130	4	
	Pop Rivet, securing Bottom Trim Panels	BD1814/2	8	
	Durable Dot Fastener Assembly, securing bottom Trim Panels	BD3833	4	
	Screw, Self Tapping, securing "Durable Dot" Fasteners	BD539/16	4	
10	Pocket Assembly at bottom of LH Door	BD15595	1	
-	Pocket Assembly at bottom of RH Door	BD15576	1	
	Screw, Self Tapping, securing Pockets at front and rear	BD539/10	4	
	Cup Washer, on Self Tapping Screws	BD532/1	4	
	Pop Rivet, securing Pockets at bottom	BD1814/2	6	
	Piping Assembly, surrounding Door Trim	BD14228	2	
	Pop Rivet, securing Pipings	BD1814/2	30	
	Casing Assembly for LH Rear Quarter	BD15125	1	
	Casing Assembly for RH Rear Quarter	BD15126	1	
	Screw, Self Tapping, securing Casings to Shut Pillars	BD711/1	6	
	Tacking Fillet, on Beam Panel	BD15387	2	
	Screw, Self Tapping, securing Tacking Fillets	BD540/5	4	
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BODY FITTINGS OTS REAR BUMPERS











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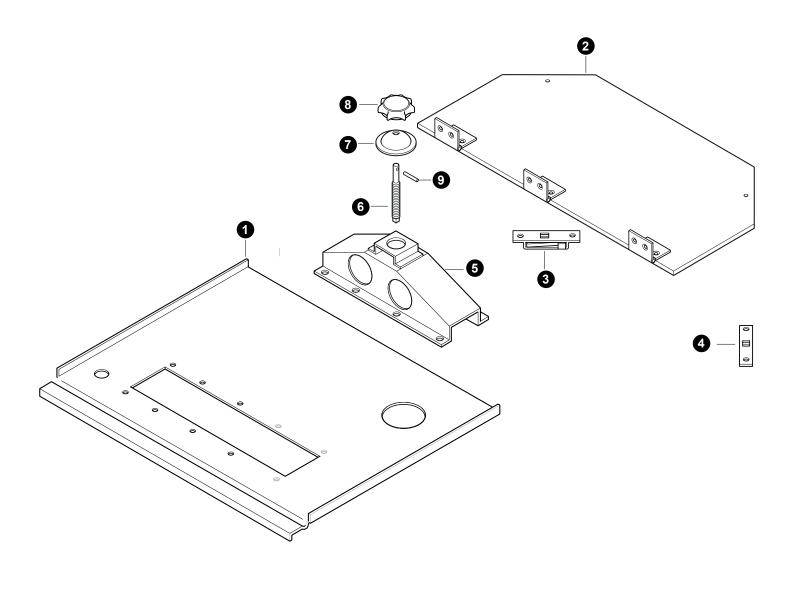




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No	Parts Description	Part No	Qty	Notes
1	Bar Assembly only	BD12948	1	Fitted from Chassis No. 830001 to 831249
	Bar Assembly only	BD15601	1	Chassis No. 820001 and subs. 831250 and subs.
2	Support Bracket, at LH side of Rear Bumper	C8586	1	
3	Outrigger Bracket, Outer, connecting Bumper with Outrigger Bracket, Inner LH	C8588	1	
4	Outrigger Bracket, Inner, connecting Outer Outrigger Bracket to LH Support Bracket	C8587	1	
5	Support Bracket, at RH Side of Rear Bumper	C8341	1	
6	Outrigger Bracket, Outer, connecting Bumper with Outrigger Bracket, Inner RH	C8343	1	
7	Outrigger Bracket, Inner, connecting Outer Outrigger Bracket to RH Support Bracket	C8342	1	
	Bolt, at connection of Inner and Outer Outrigger Brackets	NB137/9D	4	
	Nut, on Bolts	NN137/L	4	
	Washer, Shakeproof, under Nuts	C726	4	
8	Over Rider Assembly, at LH side of Rear Bumper	BD16187	1	Fitted from Chassis No. 830001 to 831249
		BD15591	1	Chassis No. 820001 and subs. 831250 and subs.
9	Over Rider Assembly, at RH side of Rear Bumper	BD16188	1	Fitted from Chassis No. 830001 to 831249
		BD15592	1	Chassis No. 820001 and subs. 831250 and subs.
10	Beading, at Inner edge of Over Riders	BD9868/1	2	
	Beading, at outer edge of Over Riders	BD9868/2	2	
11	Bolt (Long) on Over Riders	BD8348	2	
12	Bolt (Short) on Over Riders	BD8349	2	
	Spire Nut, securing Bolts to Over Riders	C8351	4	
	Washer, Plain, on Bolts	FW206/T	4	
	Nut, on Bolts	NN137/L	4	
	Washer, Spring, under Nuts	FG106/X	4	
13	Spacer, between Bumper and Support Brackets	C8347	2	
14	Spacer, between Bumper and Outrigger Brackets	C8344	2	
15	Bolt, securing Bumper to Outrigger Brackets	BD9871	2	
	Washer, Special, on Bolts	BD541/14	8	
	Washer, Plain, on Bolts	FW106/T	2	
	Nut, on Bolts	NN137/L	2	
	Washer, Spring, under Nuts	FG106/X	2	
	Bolt, securing Rear Bumper Assembly to Chassis Frame	NB143/26D	6	
	Washer, Plain, on Bolts	FW107/T	6	
	Nut, on Bolts	NN143/L	6	
	Washer, Shakeproof, under Nuts	C727	6	
16	Grommet, sealing Aperture in Rear Wings, for Rear Bumper Outrigger Brackets	BD10330	2	
17	Grommet, sealing Aperture in Tonneau for Rear Bumper Support Brackets	BD10331	2	

BODY FITTINGS OTS BOOT BOARDS & FITTINGS









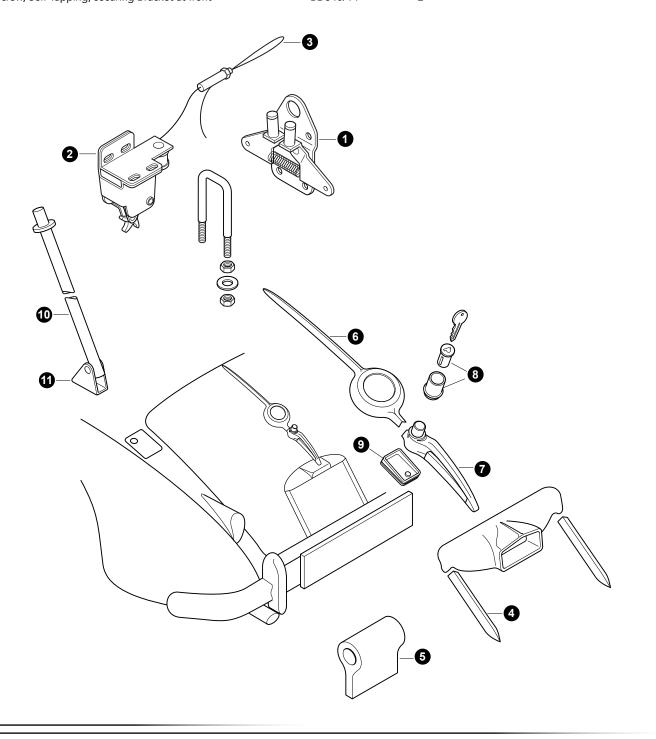




No	Parts Description	Part No	Qty	Notes
2	Lid Assembly in Luggage Compartment, exposing Spare Wheel	BD14129	1	
	Hinge, for Lid	BD9374	3	
	Tee Nut, for fixing of Hinges	BD9909/1	9	
	Screw, Set, securing Hinges	NS519/3H	9	
3	Budget Lock, at LH Side of Lid	BD2121	1	
4	Budget Lock, at RH Side of Lid	BD2122	1	
	Tee Nut, for fixing of Budget Locks	BD9909/5	4	
	Screw, Set, securing Budget Locks	UFS519/4H	4	
	Washer, Special, on Setscrews	BD541/20	4	
	Bezel, in aperture, for Budget Lock Key	C4630	2	
	Leather Tab, for Lifting Lid	BD6250	1	
	Clip, retaining Tab	BD3556	1	
	Screw, Self Tapping, securing Clip and Tab	BD539/4	2	
	Stud, on underside of Lid, receiving supporting Strap when open	BD1286/3	1	
	Screw, Self Tapping, securing Stud	BD539/4	1	
	Screw, Set, securing Lid to Boot Floor	NS519/3H	6	
5	Bracket Assembly, in Tray, for mounting of Spare Wheel	BD9579	1	
	Screw, Set, securing Bracket to Tray	BD14399/1	12	
	Washer, Shakeproof, on Setscrews	C723/A	12	
	Washer, Plain, under Shakeproof Washers	AW102/T	12	
	Tapped Plate, for fixing of Bracket	BD10222	2	
	Clamp Assembly, Securing Spare Wheel	BD9583	1	Required when Wire Spoke Road Wheels are Fitted
6	Screw, for fixing of Spare Wheel	BD9582	1	Required when Wire Spoke Road Wheels are Fitted
	Spacing Washer, on Screw	BD9581	1	Required when Wire Spoke Road Wheels are Fitted
7	Dome Plate, on Screw	BD10904	1	Required when Wire Spoke Road Wheels are Fitted
8	Hand Knob, operating Screw	BD5561	1	·
9	Mills Pin, securing Hand Knob to Screw	C704/1	1	
	Mat Assembly, on Luggage Compartment Floor	BD13975	1	Fitted from Chassis No. 830001 to 830456
	Mat Assembly, on Luggage Compartment Floor	BD10656	1	Chassis No. 820001 and subs. 830457 and subs.
	Button, for Fastener	BD1286/1	4	
	Socket, securing Buttons	BD1286/2	4	
	Grommet, in Boot Lid Lock Striker Apertures	BD10777	2	
	Stud, receiving Buttons	BD1286/3	4	
	Screw, Self Tapping, securing Studs	BD539/4	2	
	Pop Rivet, securing Studs	BD1814/2	2	
	Mat Assembly at front LH side of Luggage Compartment	BD10660	1	Chassis No. 820001 only. No. 830001 to 831619.
	Mat Assembly at rear LH side of Luggage Compartment	BD10661	1	Chassis No. 820001 only. No. 830001 to 831619.
	Mat Assembly at LH side of Luggage Compartment	BD16608	1	Chassis No. 820002 and subs. 831620 and subs.
	Mat Assembly at RH side of Luggage Compartment	BD10662	1	

BODY FITTINGS OTS BOOT LOCK & FITTINGS

No	Parts Description	Part No	Qty	Notes
	Boot Lid Assembly, Complete	BD14905	1	
	Lid only (comprising Panel, Wood Frame and Attachment Brackets)	BD14907	1	
	Anchor Bracket Assembly, at LH lower corner of Boot Lid, for Tie Strip and Stay	BD13853	1	Fitted from Chassis No. 830001 to 830456
	Anchor Bracket, at LH lower corner of Boot Lid for Tie Strip	BD13841	1	Chassis No. 820001 and subs. 830457 and subs.
	Woodscrew, securing Bracket	M106/5R	6	
	Bracket, for mounting of Lock Release	BD14921	1	
	Woodscrew, securing Bracket at rear	M106/4R	3	
	Screw, Self Tapping, securing Bracket at front	BD540/14	2	

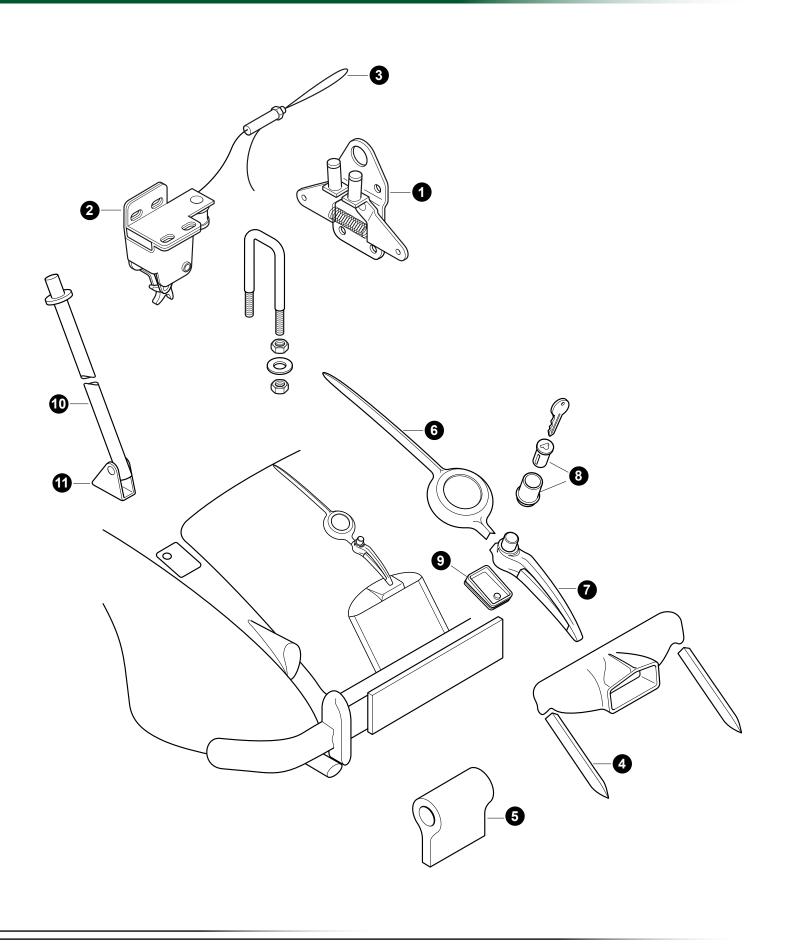


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BODY FITTINGS OTS

No	Parts Description	Part No	Qty	Notes
1	Release Mechanism, for operation of Side Locks	BD15589	1	
	Screw, Set, securing Release Mechanism	UFS319/4H	4	
	Washer, Shakeproof, on Setscrews	C723/A	4	
	Washer, Plain, under Shakeproof Washers	AW102/T	4	
2	Lock, at LH Side of Boot Lid	BD13375	1	
	Lock, at RH Side of Boot Lid	BD13376	1	
	Woodscrew, securing Locks	BD1503/3	8	
3	Cable, coupling Release Mechanism with Side Locks	BD9390	2	
	Support Bracket, between Boot Lid and Release Mechanism Bracket	BD14881	1	
	Screw, Set, securing Support Bracket to Release Mechanism Bracket	UFS419/4H	2	
	Washer, Shakeproof, on Setscrews	C723/A	2	
4	Moulding Assembly, at sides of rear Number Plate	BD14908	2	
	Screw, Set, securing Mouldings	UCS419/3H	2	
	Nut, securing Mouldings	UFN119/L	2	
	Washer, Plain, under Nuts and on Setscrews	AW102/T	4	
	Washer, Shakeproof, under Nuts and on Setscrews	C723/A	4	
	Number Plate Lamp Assembly	C12173	1	
	Electrical Harness, for Number Plate Lamp	C13043	1	
5	Piping, under Number Plate Lamp and mouldings (42" long)	BD5358/3	1	
	Grommet, in Rear Number Plate Panel	BD6581	4	
	Casing Assembly, for Boot Lid	BD13682	1	Chassis No. 820001 to 820018. 830001 to 831909
		BD16094	1	Chassis No. 820019 and subs. 831910 and subs.
	Screw, Self Tapping, securing Casing	BD539/1	23	
	Cup Washer, on Self Tapping Screws	BD532/1	23	
	Strap, on Casing, securing Spare Wheel Lid in open position	BD13974	1	
	Button, on Strap	BD1286/1	1	
	Fastener, for Button	BD1286/2	1	
	Stud, for retention of Strap	BD1286/3	1	
	Screw, Self Tapping, securing Stud and Strap to Boot Lid	BD539/4	1	
	Sealing Rubber, on Boot Lid (88" long)	BD17187/1	1	
	Striker Bar, on Boot Floor, for locking of Boot Lid	BD9432	2	
	Nut, securing Striker Bars	UFN225/L	8	
	Washer, Shakeproof, under Nuts	C724	4	
	Washer, Plain, on Striker Bars	FW104/T	8	
	Sealing Rubber, lower, for Boot Lid (31" long)	BD14100/2	1	
6	Motif Assembly, down centre of Boot Lid	BD12984	1	
	Rubber Washer, on Studs of Motif	BD15293	3	
	Nut, securing Motif and Support Bracket to Boot Lid	UCN119/L	3	
	Washer, Shakeproof, under Nuts	C723/A	3	
	Washer, Plain, under Nuts and on Setscrews	AW102/T	4	
	Le Mans Plaque	BD14343	1	
	Spring Clip, retaining Plaque	BD12985	1	
	Screw, Self Tapping, securing Spring Clip	BD711/3	2	
7	Handle Assembly, on Boot Lid	BD15590	1	

BODY FITTINGS OTS BOOT LOCK & FITTINGS







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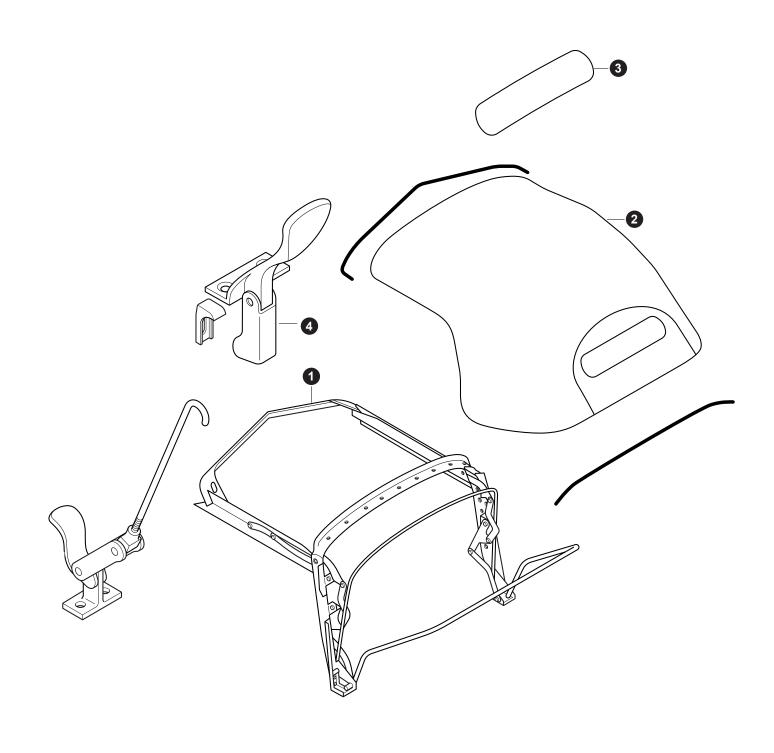


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BODY FITTINGS OTS

No	Parts Description	Part No	Qty	Notes
8	Locking Barrel, in Handle, for "FA" series Key	BD11260	1	
O	Locking Barrel, in Handle, for "FP" series Key	BD11280	1	
9	Rubber Pad, under end of Handle	BD14893	1	
7	Nut, securing Handle and Support Bracket to Boot Lid	UCN119/L	1	
	Washer, Plain, under Nut	AW102/T	1	
		C723/A	1	
	Washer, Shakeproof, under Nut	UCS319/13H	1	
	Screw, Set, securing Handle to Lid	BD9376	1	
	Spacer, on Setscrew			
	Rubber Washer, at top of Spacer	BD15293	1	
	Washer, Shakeproof, on Setscrew	C723/A	1	
	Washer, Plain, under Shakeproof Washer	AW102/T	1	
	Tie Strip Assembly, Bracing Boot Lid	BD15345	1	
	Screw, Set, securing Tie Strip to Bracket	UFS125/5R	1	
	Distance Piece, on Setscrew	C7212	1	
	Washer, Shakeproof, on Setscrew	C724	1	
	Washer, Plain, under Shakeproof Washer	FW104/T	1	
	Bridge Piece, retaining Tie Strip	BD15346	1	
	Woodscrew, securing Bridge Piece to Frame	M106/5R	4	
	Adjusting Nut, for Tie Strip	BD15345/5	1	
	Nut, locking Adjusting Nut	UFN225/L	1	
	Casing Assembly, on Hinge Rail	BD13832	1	Chassis No. 820001 to 820018. 830001 to 831909
		BD16092	1	Chassis No. 820019 to 820037. 831910 to 832073
		BD16785	1	Chassis No. 820038 and subs. 832074 and subs.
	Pop Rivet, securing Casing	BD1814/2	4	Chassis No. 820001 to 820018. 830001 to 831909
	Screw, Self Tapping, securing Casing	BD539/1	4	Chassis No. 820019 and subs 831910 and subs.
	Cup Washer, on Self Tapping Screws	BD532/1	4	Chassis No. 820019 and subs 831910 and subs.
9	Stay Assembly Supporting Boot Lid in Open Position	BD13874	1	Fitted from Chassis No. 830001 to 830456
10	Pivot Bracket, on Boot Floor, for lower end of Stay	BD13849	1	Fitted from Chassis No. 830001 to 830456
	Screw, Set, securing Pivot Bracket	UFS125/4R	2	Fitted from Chassis No. 830001 to 830456
	Washer, Shakeproof, on Setscrews	C724	2	Fitted from Chassis No. 830001 to 830456
	Washer, Plain, under Shakeproof Washers	FW104/T	2	Fitted from Chassis No. 830001 to 830456
	Bolt, securing Stay to Pivot Bracket	UFB125/14R	1	Fitted from Chassis No. 830001 to 830456
	Distance Piece, on Bolt	BD13857	2	Fitted from Chassis No. 830001 to 830456
	Bolt, securing Stay to Boot Lid	UFB125/12R	1	Fitted from Chassis No. 830001 to 830456
	Nut, Self Locking, on Bolts	C8667/1	2	Fitted from Chassis No. 830001 to 830456
	Prop Assembly, holding Boot Lid in Open Position	BD9570	1	Chassis No. 820001 to 820037. 830457 to 832073
	Anchor Bracket Assembly, on Boot Lid, for Prop	BD3393	1	Chassis No. 820001 to 820037. 830457 to 832073
	Woodscrew, securing Anchor Bracket	M106/6R	5	Chassis No. 820001 to 820037. 830457 to 832073
	Spring Clip, retaining Prop when not in use	BD3839	1	Chassis No. 820001 to 820037. 830457 to 832073
	Plate, behind Spring Clip	BD9160	1	Chassis No. 820001 to 820037. 830457 to 832073
	Woodscrew, securing Clip and Plate	BD4908/6	2	Chassis No. 820001 to 820037. 830457 to 832073
	Washer, Double Coil Spring, on Prop	BD1708/1	1	Chassis No. 820001 to 820037. 830457 to 832073
	Washer, Plain, on Prop	FW105/T	1	Chassis No. 820001 to 820037. 830457 to 832073
	Split Pin, securing Prop to Anchor Bracket	L103/7U	1	Chassis No. 820001 to 820037. 830457 to 832073
	Support Bracket, on Tonneau, for Prop when in use	BD15568	1	Chassis No. 820001 to 820037. 830457 to 832073

BODY FITTINGS OTS CONVERTIBLE TOP







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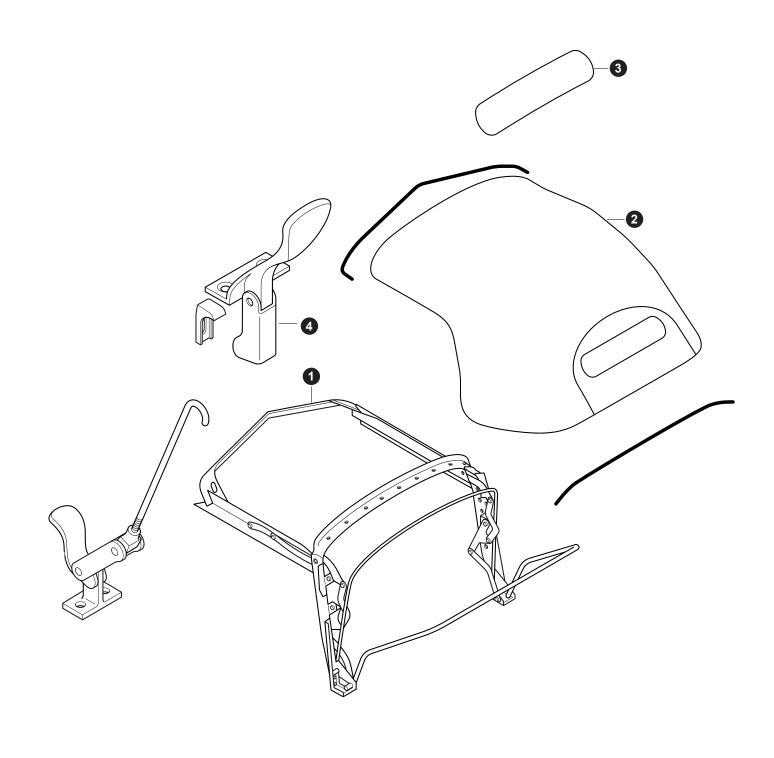




BODY FITTINGS OTS

No	Parts Description	Part No	Qty	Notes
1	Hood Sticks Assembly	BD14236	1	
	Trim Strip Assembly, at underside of Outer ends of Canopy Rail	BD15129	2	
	Screw, Self Tapping, securing Trim Strips	BD539/4	4	
	Trim Strip Assembly, at centre of Canopy Rail	U2005	1	
	Trim Strip Assembly, at sides of Canopy Rail	BD15351	2	
	Screw, Self Tapping, securing Trim Strips	BD539/16	8	
	Cup Washer, on Self Tapping Screws	BD15033/1	12	
	Pivot Screw, Securing Hoodsticks Assembly to Brackets on Wheel Arches	BD14376	2	
	Distance Piece, on Pivot Screws	BD14704	2	
	Washer, Special, on Pivot Screws	BD541/12	2	
	Screw, Spacer and Washer Kit	BD14376KIT	2	
	Lock Assembly, LH Securing Hoodsticks Assembly to Screen Top Rail	BD14576	1	
	Lock Assembly, RH Securing Hoodsticks Assembly to Screen Top Rail	BD14577	1	
	Screw, Set, securing Locks to Canopy Rail	BD13642/2	4	
	Woodscrew, securing Locks to Canopy Rail	BD1595/4	4	
	Socket Assembly, on Screen Top Rail, Receiving Locks	BD14939	2	
	Screw, Set, securing Sockets	BD13642/2	4	
2	Hood Cloth Assembly, Complete	BD15332	1	
3	Back Curtain Assembly (complete with Window and Zip Fasteners)	BD15334	1	
	Zip Fastener, around Backlight (27" long)	BD15331	2	
	Button, for Fastener, securing Hood Cloth above Shut Pillar	BD1286/1	2	
	Socket, securing Buttons	BD1286/2	2	
	Socket, on Hood Cloth, for "Lift the Dot" Fasteners	BD568/1	6	
	Clinch Plate, securing Sockets	BD568/2	6	
	Woodscrew, securing Hood Cloth at outer ends of Canopy Rail	BD1499/5	2	
	Cup Washer, on Woodscrews	BD15033/1	2	
	Webbing Strip, under Hood Cloth (84" long)	BD15332/1	2	
	Anzo Rivet (Female) for fixing of Webbing	BD4463/1	4	
	Anzo Rivet (Male) for fixing of Webbing	BD4463/2	4	
	Screw, Set, securing Webbing and Hood Cloth to Hood Sticks	BD13642/4	2	
	Cup Washer, on Setscrews	BD532/4	2	
	Dome Nut, on Setscrews	BD14379	2	
	Washer, Shakeproof, under Dome Nuts	C723/A	2	
	Lift the Dot Stud, on Tonneau Panel (3/8" Shank)	BD1749	4	
	Nut, securing Studs	AN102/L	4	
	Washer, Shakeproof, under Nuts	C723/A	4	
	Washer, Plain, under Shakeproof Washers	AW102/T	4	
	Lift the Dot Stud, on Tonneau Panel (1/2" Shank)	BD4576	2	
	Fibre Washer, on Studs	C3563	2	
	Tapped Bracket, for fixing of Studs	BD15407	2	
	Chrome Bead, Above Backlight	BD15074	1	
	Stud, securing Bead to Hoodsticks, through Hood Cloth and Webbing (3/4" long)	BD15075	5	
	Stud, securing Bead to Hoodsticks, through Hood Cloth and Webbing (1" long)	BD15120	2	
	Dome Nut, on Studs	BD15076	7	

BODY FITTINGS OTS CONVERTIBLE TOP







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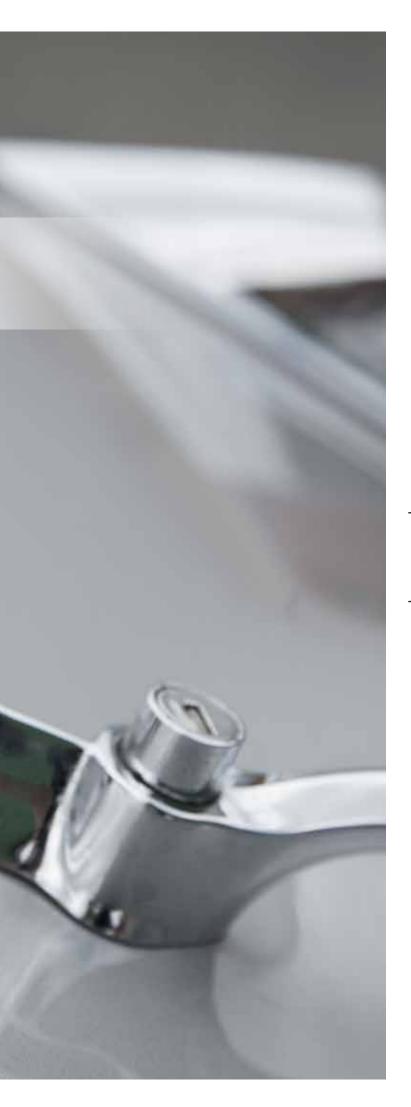


BODY FITTINGS OTS

No	Parts Description	Part No	Qty	Note
	Washer, Shakeproof, under Dome Nuts	C722	7	
	Chrome Clip, on Tonneau Panel, receiving rear of Hood Cloth	BD14378	2	
	Stud, securing Clips	BD14380/1	4	
	Cup Washer, Special, on Studs	1744	2	
	Nut, on Studs	UFN119/L	4	
	Washer, Shakeproof, under Nuts	C723/A	4	
	Reinforcing Bracket, at mounting of LH Clip	BD15652	1	
	Reinforcing Bracket, at mounting of RH Clip	BD15653	1	
	Screw, Set, securing Brackets to Tonneau side reinforcements	UFS125/4R	2	
	Nut, on Setscrews	UFN125/L	2	
	Washer, Shakeproof, under Nuts	C724	2	
	Washer, Plain, under Shakeproof Washers	FW104/T	2	
	Strap Assembly, on Wheel Arches securing Hood when folded	BD15309	2	
	Reinforcing Plate, at mounting of Strap	BD15064	2	
	Screw, Set, securing Straps and reinforcing Plates to Wheel Arches	BD13642/5	4	
	Tonneau Extension Cover Assembly, over Aperture between Seats and Tonneau Panel	BD14980	1	
	Screw, Self Tapping, securing Cover Assembly to Tonneau Panel (7/8" long)	BD539/20	8	
	Screw, Self Tapping, securing Cover Assembly to Tonneau Panel (1/2" long)	BD539/15	8	
	Cup Washer, on Self Tapping Screws	BD15033/2	16	
	Stop Assembly, under Cover, receiving Fastening Struts	BD15287	2	
	Screw, Self Tapping, securing Stops	BD539/20	4	
	Cup Washer, on Self Tapping Screws	BD15033/2	4	
	Hinged Rail Assembly, for forward Fixing of Cover	BD14964	1	
	Stud, on Mounting Brackets, receiving "Durable Dot" Fasteners on Hood	BD1286/3	2	
	Pop Rivet, securing Studs	BD1814/2	2	
	Screw, Set, securing Hinged Rail Assembly to Shut Pillars	BD13713/2	2	
	Nut, on Setscrews	UFN119/L	2	
	Washer, Shakeproof, under Nuts	C723/A	2	
	Screw, Self Tapping, securing Hinged Rail Assembly to Shut Pillars	BD711/9	4	
	Screw, Self Tapping, securing Cover to Hinged Rail	BD539/4	5	
	Cup Washer, on Self Tapping Screws	BD15033/1	5	
4	Tonneau Cover Assembly	BD15355	1	
		BD15359	1	
	Zip Fastener, on Tonneau Cover (34" long)	BD3565	1	
	Socket, on Tonneau Cover, for "Lift the Dot" Fasteners	BD568/1	10	
	Clinch Plate, securing Sockets	BD568/2	10	
	Lift the Dot Stud, on Tonneau Extension Cover Hinge Rail, for fixing of Tonneau Cover	BD1750	5	
	Lift the Dot Stud, on Doors and on Screen Rail centre Trim Panel, for fixing of Tonneau Cover	BD1749	3	
	Nut, securing Studs	AN102/L	3	
	Washer, Shakeproof, under Nuts	C723	3	
	Washer, Plain, under Shakeproof Washers	AW102/T	3	

- **406 FRONT BUMPER**
- **408 BONNET FITTINGS**
- 412 UNDER-BONNET FITTINGS
- 416 WINDSCREEN
- 418 INSTRUMENT PANEL
- **422 SCREEN RAIL & FACIA PANELS**
- **428 FLOORBOARDS & GEARBOX COVER**
- **431 FRONT SEATS & SLIDES**
- **432 REAR SEATS**
- 434 DOOR HANDLE & LOCK
- 435 WINDOW REGULATOR
- 436 DOOR & WINDOW FRAME
- 440 REAR BUMPER
- **442 BOOT BOARDS & FITTINGS**
- 444 BOOT LOCK & FITTINGS
- **450 CONVERTIBLE TOP**







MONZA FUEL CAP COVER

Polished alloy Monza fuel cap; set your XK150 out from the rest.

SBS2020

PART HIGHLIGHTS



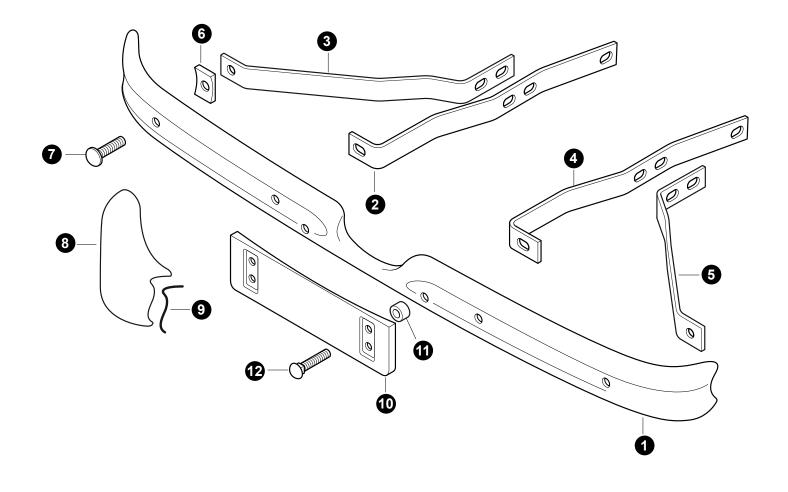
BONNET STRAPS

As fitted to Le Mans cars these leather bonnet straps add the finishing touch to your XK150, complete with chrome buckles.

SBS5100 (DOUBLE BUCKLE) SBS5100S (SINGLE BUCKLE)

BODY FITTINGS DHC FRONT BUMPER

No	Parts Description		Part No	Qty	Notes
1	Front Bumper	BD12945	1		
2	Support Bracket, at RH side of Front Bumper	C9754	1		Fitted from Chassis No. 837001 to 837103
		C13366	1		Chassis No. 827001 and subs. 837104 and subs.
3	Outrigger, connecting RH Support Bracket with Bumper	C9752	1		Fitted from Chassis No. 837001 to 837103
		C13368	1		Chassis No. 827001 and subs. 837104 and subs.
4	Support Bracket, at LH side of Front Bumper	C9755	1		Fitted from Chassis No. 837001 to 837103
		C13367	1		Chassis No. 827001 and subs. 837104 and subs.
5	Outrigger, connecting LH Support Bracket with Bumper	C9753	1		Fitted from Chassis No. 837001 to 837103
		C13369	1		Chassis No. 827001 and subs. 837104 and subs.
6	Spacer, Between Outriggers and Bumper	BD9874	2		





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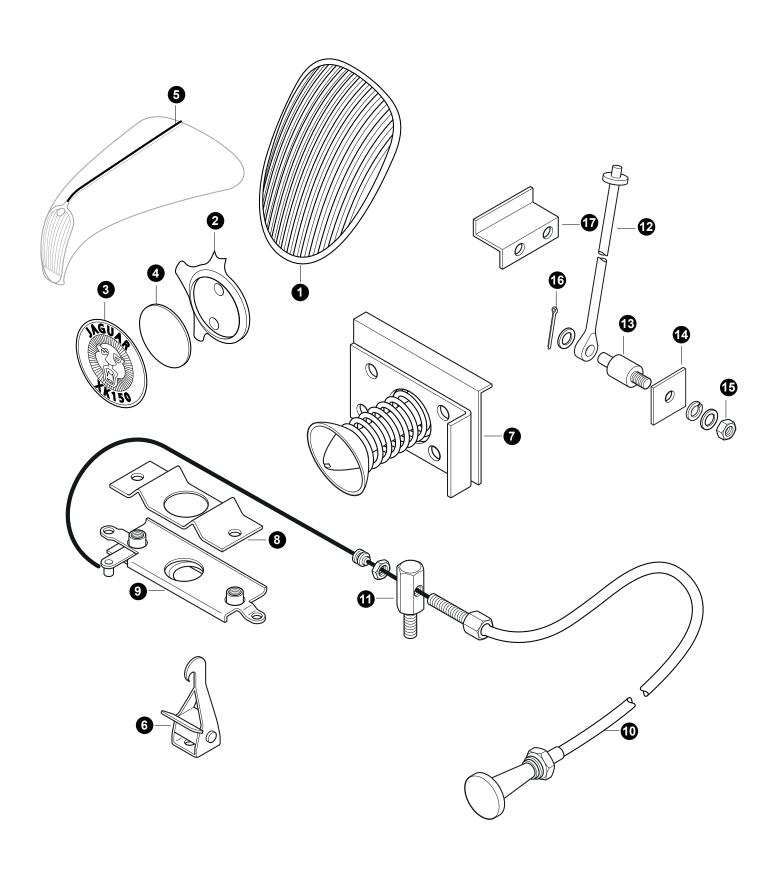






No	Parts Description	Part	No	Qty	Notes
7	Bolt, Securing Outriggers to Bumper	BD9871	2		
	Washer, Plain, on Bolts	FW106/T	2		
	Nut, on Bolts	NN137/L	2		
	Washer, Spring, Under Nuts	FG106/X	2		
8	Over Rider Assembly, on Front Bumper	C9756	2		
9	Beading, between Over Riders and Bumper	BD9868/1	4		
	Washer, Plain, on Over Rider Studs	FW107/T	2		
	Nut, on Studs	NN143/L	2		
	Washer, Spring, Under Nuts	FG107/X	2		
10	Panel, for Mounting of Front Number Plate	BD10982	1		
11	Spacer, between Panel and Front Bumper Bar	BD9872	2		
12	Bolt, Securing Front Number Plate Panel to Bumper	BD9869	2		
	Washer, Plain, on Bolts	FW205/T	2		
	Nut, on Bolts	NN131/L	2		
	Washer, Spring, under Nuts	FG105/X	2		
	Screw, Set, securing Front Bumper Assembly to Chassis Frame	NS150/12D	6		
	Washer, Shakeproof, on Setscrews	C728	6		
	Washer, Plain, under Shakeproof Washer	FW208/T	6		
	LH Plinth Panel Assembly behind Front Bumper				
	No Fog Lamps	BD13407	1		Fitted from Chassis No. 837001 to 837103
		BD14838	1		Chassis No. 827001 and subs. 837104 and subs.
	Fog Lamps	BD13411	1		
	RH Plinth Panel Assembly behind Front Bumper				
	No Fog Lamps	BD13408	1		Fitted from Chassis No. 837001 to 837103
		BD14839	1		Chassis No. 827001 and subs. 837104 and subs.
	Fog Lamps	BD13412	1		For Cars with Foag Lamps Fitted
	Piping, between Plinth Panels and Front Wings (19 1/2" Long)	BD8598	2		
	Screw, Set, securing Plinth Panels to Front Wings	UFS125/5R	6		
	Washer, Plain, on Setscrews	FW104/T	6		
	Nut, Self Locking, on Setscrews	C8667/1	6		
	Bracket, for fixing of Plinth Panels to Front Bumper	BD9292	4		
	Nut, securing Brackets to Bumper	UFN125/L	4		
	Washer, Plain, under Nuts	FW104/T	4		
	Washer, Shakeproof, under Nuts	C724	4		
	Bolt, Shouldered, securing Brackets to Plinth Panels	BD9301	4		
	Washer, Special, on Shouldered Bolts	BD541/13	4		
	Washer, Rubber, between Brackets on Bumper, and Brackets on Plinth Panels	BD4984	4		
	Nut, on Shouldered Bolts	UFN119/L	4		
	Washer, Special, under Nuts	BD4983	4		

BODY FITTINGS DHC BONNET FITTINGS



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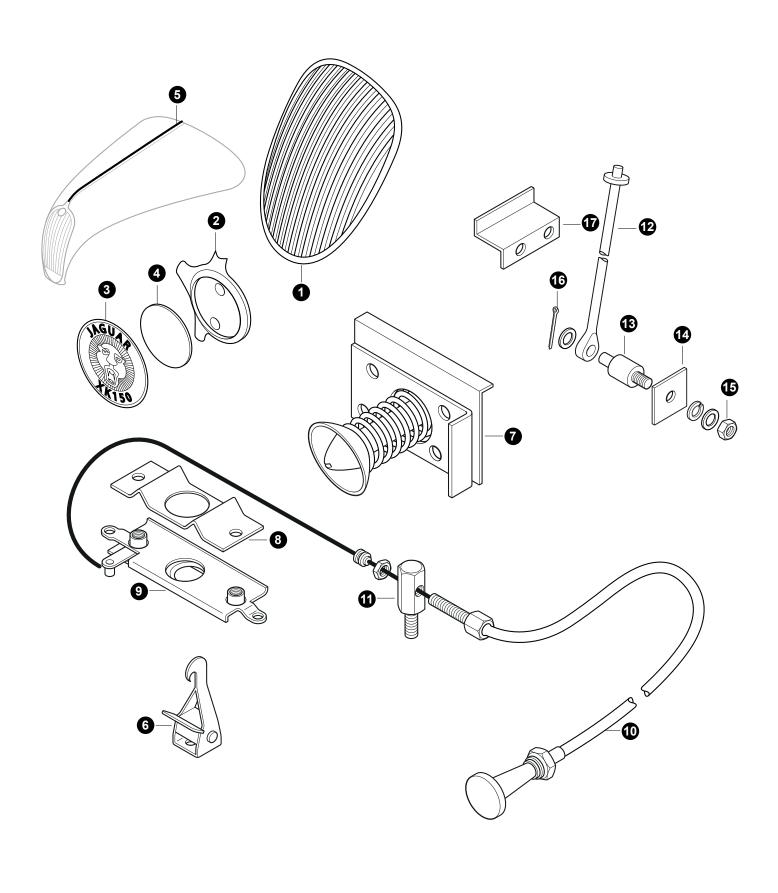




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1	Radiator Grille Assembly on Bonnet	BD13022	1
1	Nut, securing Grille to Bonnet	UFN119/L	6
	Washer, Shakeproof, under Nuts	C723/A	6
	Washer, Plain, under Shakeproof Washers	AW102/T	6
	Reinforcing Angle, at lower fixing	BD13824	2
2	Boss, at top of Radiator Grille for mounting of Medallion	BD15390	1
	Screw, Set, securing Boss to Radiator Grille, upper	UCS413/2H	2
	Screw, Set, securing Boss to Radiator Grille, lower	UCS413/3H	1
	Securing Strap at lower fixing	BD13392	1
	Washer, Plain, on Setscrews	AW104/T	3
	Washer, Shakeproof, on Setscrews	C721	3
	Screw, Set, securing Boss to Bonnet	UFS119/3R	1
	Cup Washer, on Setscrew	BD12370	1
	Washer, Plain, on Setscrew	AW102/T	1
	Washer, Shakeproof, on Setscrew	C723/A	1
3	Medallion, on Boss	BD12496	1
4	Backing Piece, behind Medallion	BD11499	1
	Packing, Piece (Rubber) behind Medallion	BD12558	1
5	Chromium Moulding down centre Of Bonnet	BD14447	1
	Bolt, Short, securing Moulding to Bonnet	BD9848	10
	Bolt, Long, securing Moulding to Bonnet	BD13725	1
	Distance Piece, on Long Bolt	BD14286	1
	Nut, on Bolts	UCN116/L	11
	Washer, Shakeproof, under Nuts	C722	11
	Washer, Plain, under Shakeproof Washers	AW102/T	11
6	Safety Hook Assembly for Bonnet	BD13203	1
	Bracket, mounting Safety Hook	BD13206	1
	Spring, for Safety Hook	BD13209	1
	Pin, pivoting Safety Hook (253/821)	BD7045	1
	Split Pin, retaining Pivot Pin through Bracket and Hook	L102/5U	1
	Screw, Set, securing Safety Hook to Forward Lower Wing Valance	UFS119/4R	2
	Washer, Shakeproof, on Setscrews	C723/A	2
	Washer, Plain, under Shakeproof Washers	AW102/T	2
7	Peg Assembly for Bonnet Catch	BD12842	1
	Base Plate Assembly for Bonnet Catch	BD12848	1
8	Striker Plate for Bonnet Catch	BD12852	1
9	Catch Plate, for Bonnet Catch	BD12853	1
	Return Spring for Bonnet Catch	BD12855	1
	Screw, Set, securing Base Plate, Catch Plate, and Striker Plate to Bracket	BD18037/5	2
	Spacing Bush, on Setscrews (271/160)	BD12854	2
	Washer, Spring, on Setscrews	FG104/X	2
10	Control Cable, Releasing Bonnet Catch	BD10221	1
11	Adjuster, for Bonnet Lock Control	C4443	1

BODY FITTINGS DHC BONNET FITTINGS



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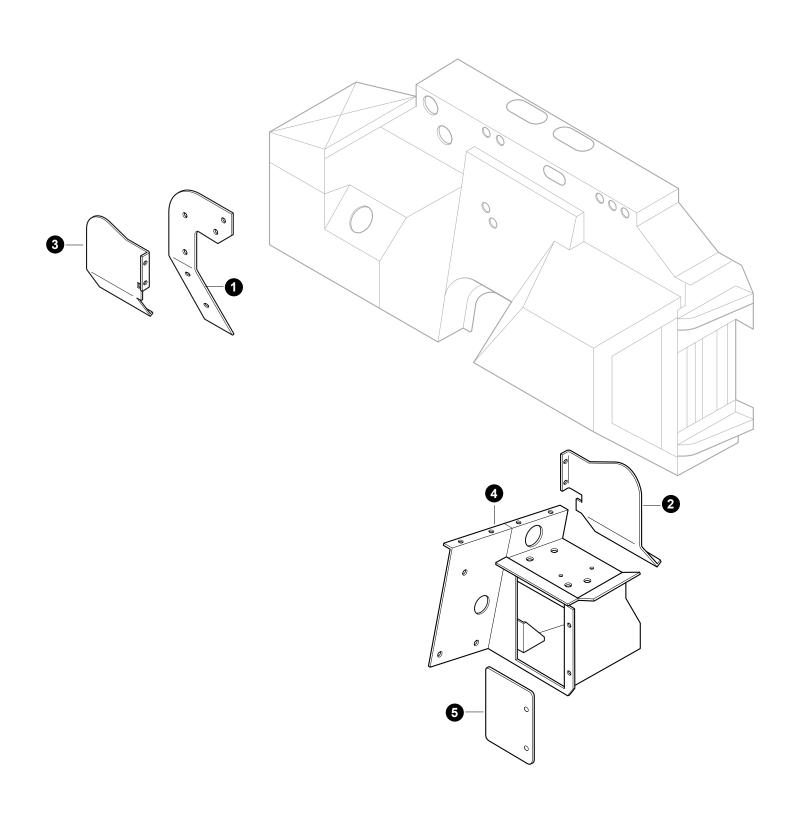






No	Parts Description	Part No	Qty	Notes
	Abutment, for Cable Adjuster	C3880	1	
	Washer, Plain, at bottom of Abutment	FW104/T	1	
	Nut, locking adjuster and securing Abutment	UFN125/L	2	
	Washer, Shakeproof, at Abutment fixing	C724	1	
	Clip, securing Control Cable	C1543/8	2	
	Rubber Buffer, In Bonnet Edges, cushioning Bonnet in closed position	BD4616	10	
	Bracket at RH side of Bonnet Receiving Prop	BD13323	1	
	Bracket at LH side of Bonnet Receiving Prop	BD14717	1	
	Tapped Plate, for fixing of Bracket	BD13324	1	
	Screw, Set, securing Bracket	UFS125/4R	2	
	Washer, Shakeproof, on Setscrews	C724	2	
12	Prop Assembly supporting Bonnet in Raised Position	BD13743	1	
		BD14941	1	
13	Pivot, on RH Wing Valance, for Prop	BD9103	1	
	Pivot, on LH Front Wing Valance, for Bonnet Prop	BD15699	1	
14	Reinforcing Plate, on Pivot	BD9062	1	
15	Nut, securing Pivot	UFN131/L	1	
	Nut, securing Pivot	UFN125/L	1	
	Washer, Shakeproof, under Nut	C725	1	
	Washer, Shakeproof, under Nut	C724	1	
16	Split Pin, securing Prop to Pivot	L102/6U	1	
	Washer, Double Coil Spring, on Pivot	BD1708/1	1	
	Washer, Plain, on Pivot	FW105/T	1	
17	Bracket Assembly, retaining Bonnet Prop when not in use	BD13322	1	Chassis No. 827001 to 827271. 837001 to 837940
		BD14943	1	Chassis No. 827272 and subs. 837941 and subs.
	Screw, Set, securing Bracket to RH Wing Valance	UFS419/4H	2	
	Nut, on Setscrews	UFN119/L	2	Chassis No. 827001 to 827271. 837001 to 837940
	Washer, Shakeproof, under Nuts	C723/A	2	
	Motif at top of Headlamp Containers	BD2561	2	
	Screw, Set, securing Motifs	BD2563/1	4	
	Washer, Plain, on Setscrews	AW104/T	4	
	Washer, Plain, (Packing) on Setscrews	FW105/T	8	

BODY FITTINGS DHC under-bonnet fittings

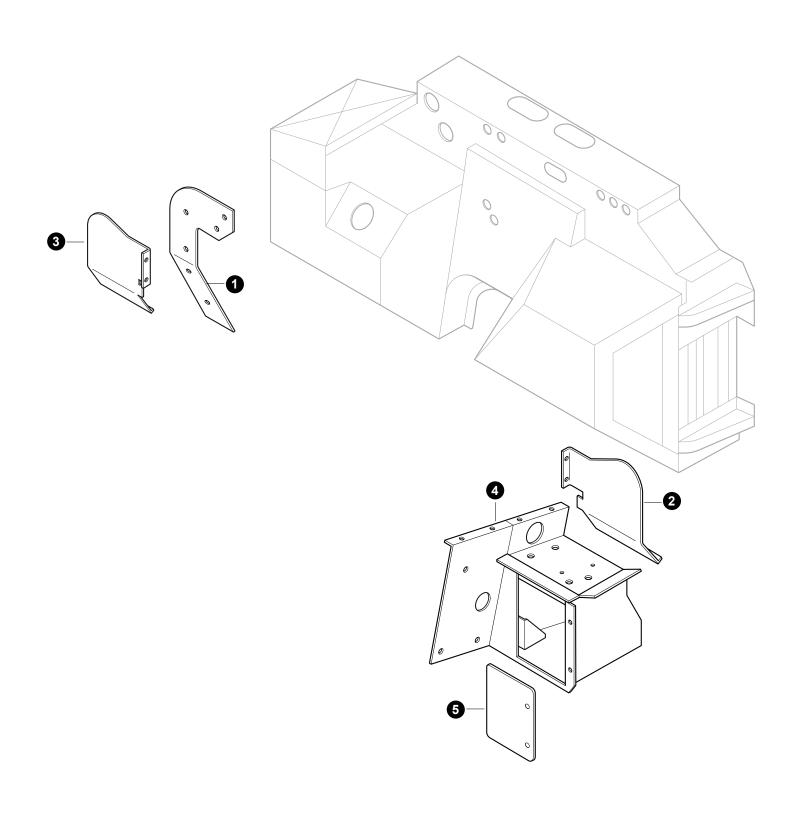






No	Parts Description	Part No	Qty	Notes
	Splash Guard Assembly under LH Front Wing Valance	BD13043	1	
1	Splash Guard Assembly under RH Front Wing Valance	BD13044	1	LHD
		BD14568	1	RHD
	Angle Bracket Assembly, on Front Wing Support Brackets, for Fixing of Splash Guards	BD10928	4	
	Screw, Set, securing Splash Guards	UFS125/5R	6	
	Washer, Shakeproof, on Setscrews	C724	6	
	Washer, Special, on Setscrews	BD542/3	6	
	Nut, on Setscrews	UFN125/L	2	
	Screw, Set, securing Splash Guards	BD14400/2	2	
	Washer, Plain, on Setscrews	AW102/T	2	
	Washer, Shakeproof, on Setscrews	C723/A	2	
	Felt, on Splash Guards (1/8" X 1" X 15")	BD3143	2	
	Clip, Securing Hydraulic Pipes, under LH Front Wing	C1040/25	1	
2	Mudshield Assembly at Front of LH Battery Box	BD13317	1	Chassis No. 827001 to 827271. 837001 to 837940
	Seal (Sponge Rubber 1/4" X 1 3/8" X 23") on Mudshield	BD15037/9	1	
	Seal (Sponge Rubber 1/4" X 1 3/8" X 5") on Mudshield	BD15037/5	1	
	Mudshield Assembly at Front of LH Battery Box	BD15728	1	Chassis No. 827272 and subs. 837941 and subs.
	Seal (Sponge Rubber 1/4" X 1 3/8" X 23") on Mudshield	BD15037/9	1	
	Seal (Sponge Rubber 1/4" X 1 3/8" X 5") on Mudshield	BD15037/5	1	
3	Mudshield Assembly at Front of RH Battery Box	BD13318	1	Required for LHDCars only When Air Cleaner is Mounted in Wing Valance
	Seal (Sponge Rubber 1/4" X 1 3/8" X 23") on Mudshield	BD15037/9	1	Required for LHDCars only When Air Cleaner is Mounted in Wing Valance
	Seal (Sponge Rubber 1/4" X 1 3/8" X 8 1/2") on Mudshield	BD15037/6	1	Required for LHDCars only When Air Cleaner is Mounted in Wing Valance
	Mudshield Assembly at Front of RH Battery Box	BD14356	1	Required for RHD Cars only when Air Cleaner is MountedAbove Battery Box
	Seal (Sponge Rubber 1/4" X 1 3/8" X 23") on Mudshield	BD15037/9	1	Required for RHD Cars only when Air Cleaner is MountedAbove Battery Box
	Seal (Sponge Rubber 1/4" X 1 3/8" X 3 3/4") on Mudshield	BD15037/3	1	Required for RHD Cars only when Air Cleaner is MountedAbove Battery Box
	Support, between Mudshield and LH Battery Box	BD14996	1	
	Support, between Mudshield and RH Battery Box	BD13326	1	LHD
		BD14997	1	RHD
	Outer Sealing Strip Assembly for Battery Boxes	BD14983	2	
	Seal (Sponge Rubber) on Sealing Strips (1/4" X 1 3/8" X 12")	BD15037/7	2	
	Screw, Set, Securing Mudshields to Battery Boxes and Wing Valances	UFS125/4R	8	
	Washer, Special, on Setscrews	BD542/3	8	
	Washer, Shakeproof, on Setscrews	C724	8	
	Nut, on Setscrews, Securing Mudshields to Wing Valances	UFN125/L	4	
4	Battery Box Assembly, in LH Front Wing	BD12934	1	LHD
		BD12936	1	RHD
	Battery Box Assembly, in RH Front Wing	BD14360	1	LHD
		BD14359	1	RHD
	Spring, on Battery Boxes, Receiving "Dzus" Fasteners	BD6596	8	
	Rivet, securing Springs	R102/4W	16	

BODY FITTINGS DHC under-bonnet fittings



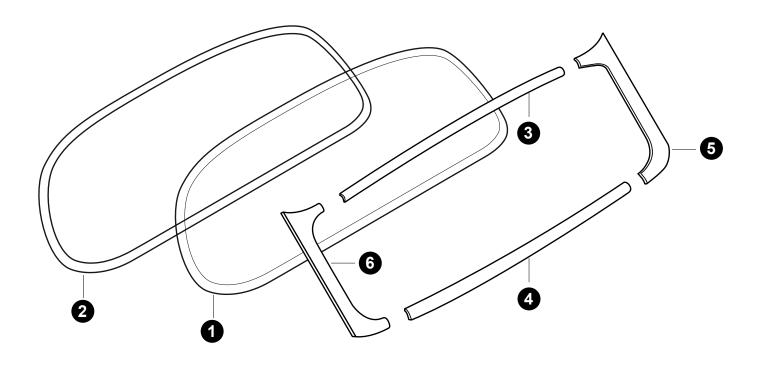
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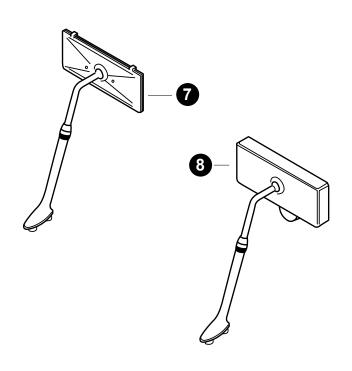




No	Parts Description	Part No	Qty	Notes
	Screw, Set, Securing Battery Boxes	UFS125/5R	8	
	Washer, Special, on Setscrews	BD542/3	8	
	Nut, on Setscrews	UFN125/L	8	
	Washer, Shakeproof, under Nuts	C724	8	
	Fixing Rod Assembly, Securing Batteries in Boxes	BD10301	4	
	Clamping Plate, for Fixing of Batteries	BD10301	2	
	, ,	C2653	4	
	Rubber Block, on Clamping Plates	BD10065	2	
_	Rubber Pad, Seating Batteries			
5	Door Assembly for Battery Box in LH Front Wing	BD12979	1	
	Door Assembly for Battery Box in RH Front Wing	BD12980	1	
	Dzus Fastener, on Battery Box Door (Aw. 6 1/2-45)	BD8580	4	
	Grommet, Securing Fasteners (Ga.6 1/2-45)	BD8581	4	
	Clip, on Battery Box Doors	BD8583	4	
	Pop Rivet, Securing Clips	BD1814/2	8	
	Seal, on Battery Box Door (Sponge Rubber 3/16" X 1/4" X 54")	BD8582/2	2	
	Steady Bracket for Battery Box	BD9104	1 Required for RH Battery Box on LHD Cars ar tery Box on	nd LH Bat- RHD Cars
	Steady Bracket for Battery Box	BD10288	1 Required for LH Battery Box on LHD Cars ar tery Box on	nd RH Bat- RHD Cars
	Screw, Set, Securing Steady Brackets to Battery Boxes and Body	UFS125/5R	6	
	Washer, Special, on Setscrews	BD542/3	8	
	Nut, on Setscrews	UFN125/L	6	
	Washer, Shakeproof, under Nuts	C724	6	
	Screw, Set, Securing Steady Brackets to Chassis Frame	UFS131/4R	2	
	Washer, Plain, on Setscrews	FW105/T	2	
	Washer, Shakeproof, on Setscrews	C725	2	
	Cover Assembly over Air Cleaner	BD13208	1	
	Screw, Set, Securing Cover	BD13819/1	8	
	Washer, Plain, on Setscrews	FW104/T	8	
	Washer, Shakeproof, on Setscrews	C724	8	
	Seal (Felt) for Brake and Clutch Pedals	BD13127	1	LHD
	Retainer, for Felt Seal	BD13123	1	LHD
	Seal (Felt) for Brake and Clutch Pedals	BD13126	1	RHD
	Retainer Assembly, for Felt Seal	BD14320	1	
	Screw, Set, Securing Retainers	UFS419/4H	6	
	Rubber Pad on Footrest	C6876	1	LHD
	Stud Plate, for Fixing of Rubber Pad	BD11010	1	LHD
	Washer, Special, on Studs	BD541/25	2	LHD
	Nut, on Studs	UFN125/L	2	LHD
	Washer, Shakeproof, under Nuts	C724	2	LHD
	Cover Plate, Sealing Redundant Accelerator Aperture in Dash	C14277	1	LIID
	Screw, Set, Securing Cover Plate to LH Side of Dash	UFS125/3R	2	
	Washer, Shakeproof, on Setscrews	C724	2	
	Washer, Plain, under Shakeproof Washers	FW104/T	2	

BODY FITTINGS DHC WINDSCREEN









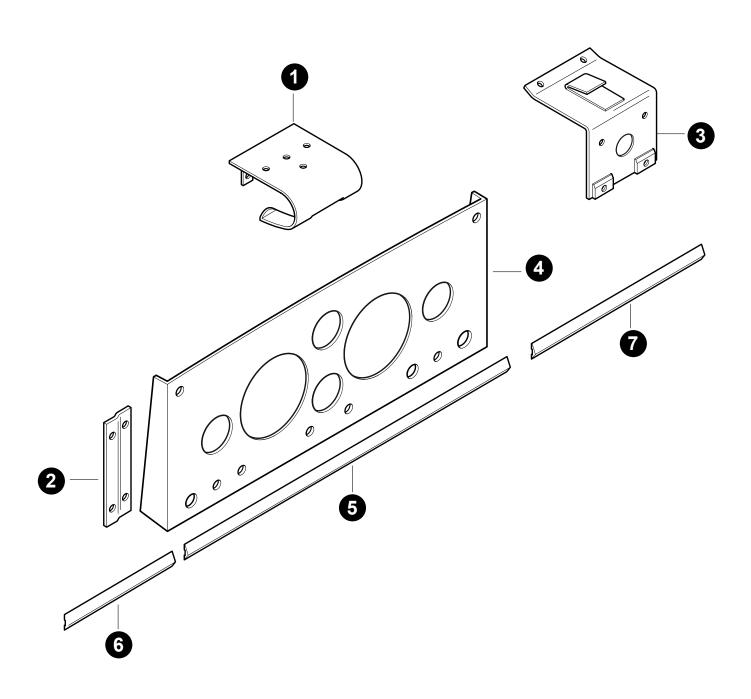
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No	Parts Description	Pa	art No	Oty Notes
	Windscreen Aperture Panel Assembly	BD14362	1	
1	Windscreen Glass	BD13051	1	Standard
	Windscreen Glass	BD19038	1	Tinted
2	Rubber Seal, around Windscreen Glass	BD13129	1	
	Rubber Insert, for Seal	BD13130	1	
3	Chrome Finisher, at Top of Windscreen	BD13131	1	
4	Chrome Finisher, at Bottom of Windscreen	BD13132	1	
5	Chrome Finisher, at LH Side of Windscreen	BD13133	1	
6	Chrome Finisher, at RH Side of Windscreen	BD13134	1	
	Screw, Self Tapping, Securing Side Finishers	BD540/1	6	
	Licence Holder, on Windscreen	C17400	1	
	Piping Assembly at Bottom of Windscreen	BD14007	1	
	Fixing Angle, LH, for Piping	BD14013	1	
	Fixing Angle, RH, for Piping	BD14014	1	
	Screw, Self Tapping, Securing Piping to Screen Rail Through Fixing Angles	BD711/8	14	
7	Interior Mirror Assembly on Screen Rail	C10997	1	Chassis No. 827001 to 827339. 837001 to 838230
8	Interior Mirror Assembly on Screen Rail	C14920	1	Chassis No. 827340 and subs. 838231 and subs.
	Screw, Set, Securing Interior Mirror	UFS419/4H	2	Chassis No. 827340 and subs. 838231 and subs.
	Washer, Shakeproof, on Setscrews	C723/A	2	Chassis No. 827340 and subs. 838231 and subs.
	Washer, Special, on Setscrews	1744	2	Chassis No. 827340 and subs. 838231 and subs.



BODY FITTINGS DHC INSTRUMENT PANEL



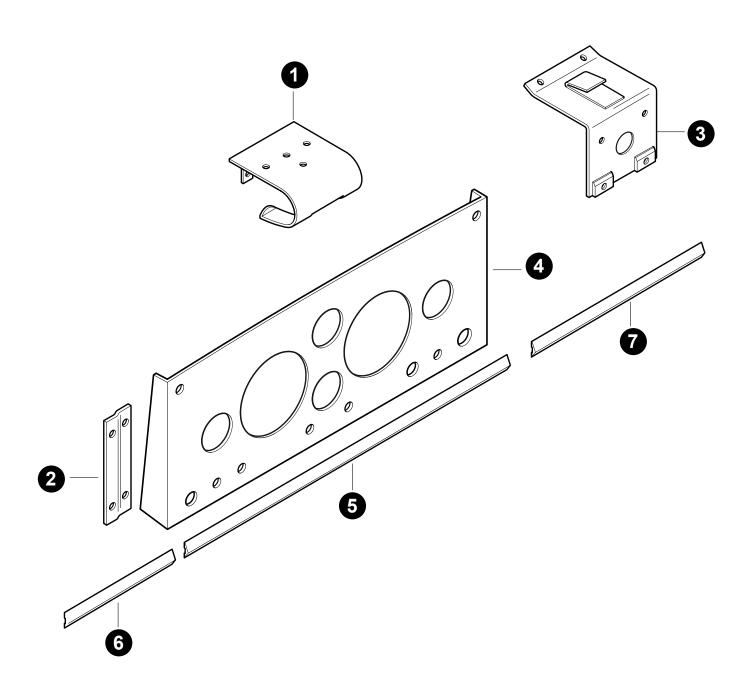
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No	Parts Description	Part No	Qty	Notes
1	Bracket Assembly, on Dash, for Mounting on Upper Steering Column	BD12943	1	
	Screw, Set, securing Bracket to Dash	UFS131/4R	2	
	Washer, Shakeproon, on Setscrews	C725	2	
	attachment Bracket, on Dash, for Fixing on Outer Mounting Brackets	BD13100	2	
2	Mounting Bracket Assembly, LH Outer, for Instrument Panel	BD13106	1	
	Mounting Bracket Assembly RH Outer, for Instrument Panel	BD13107	1	
	Screw, Set, securing attachment Bracket to Dash and Mounting Brackets To attachment Brackets	UFS125/4R	8	
	Screw, Set, securing instrument Panel To Bracket	UFS125/5R	2	
	Washer, Shakeproof, on Setscrews	C724	10	
	Washer, Plain, on Setscrews	FW104/T	10	
3	Bracket Assembly, for Centre Lower Mounting on instrument Panel	BD14170	1	
	Screw, Set, securing Bracket to Dash	UFS125/4R	2	
	Screw, Set, securing Bracket to Instrument Panel	UFS125/5R	1	
	Washer, Shakeproof, on Setscrews	C724	3	
	Washer, Plain, on Setscrews	FW104/T	3	
	Bracket Assembly, for Centre Upper Mounting on Instrument Panel	BD13374	1	Chassis No. 827001 to 827193. 837001 to 837627
	Bracket Assembly, for Centre Upper Mounting on Instrument Panel	BD15559	1	Chassis No. 827194 and subs. 837628 and subs.
	Screw, Self-Tapping, securing Bracket to Screen Rail	BD711/9	2	
	Screw, Set, securing Bracket to Instrument Panel	BD14399/2	2	
	Washer, Shakeproof, on Setscrews	C723/A	2	
	Support Bracket, for Mounting on interior Mirror	BD14142	1	
	Screw, Set, securing Support Bracket	UFS419/4H	1	Chassis No. 827001 to 827193. 837001 to 837627
	Washer, Shakeproof, on Setscrews	C723/A	2	Chassis No. 827001 to 827193. 837001 to 837627
	Washer, Plain, under Shakeproof Washers	AW102/T	2	Chassis No. 827001 to 827193. 837001 to 837627
	Nut, securing Support Bracket	UFN119/L	2	Chassis No. 827194 and subs. 837628 and subs.
	Washer, Shakeproof, under Nuts	C723/A	2	Chassis No. 827194 and subs. 837628 and subs.
	Washer, Plain, under Nuts	AW102/T	A/R	Chassis No. 827194 and subs. 837628 and subs.
4	Instrument Board Assembly	BD18868	1	Chassis No. 827001 to 827132. 837001 to 837516. Cars with No Radio fitted
		BD13574	1	Chassis No. 827133 to 827193. 837517 to 837627. Cars with No Radio fitted
		BD15762	1	Chassis No. 827194 and subs. 837628 and subs. Cars with No Radio fitted
		BD18869	1	Chassis No. 827001 to 827132. 837001 to 837516. Cars with Radio fitted
		BD18870	1	Chassis No. 827133 to 827193. 837517 to 837627. Cars with Radio fitted
		BD18871	1	Chassis No. 827194 and subs. 837628 and subs. Cars with Radio fitted
	Fixing Angle, for Scuttle Casing	BD2778	2	
	Woodscrew, securing Fixing Angles	BD1502/2	4	
	Attachment Angle, LH	BD13821	1	
	Attachment Angle, RH	BD13822	1	
	Woodscrew, securing Attachment Angles	BD1503/2	4	

BODY FITTINGS DHC INSTRUMENT PANEL



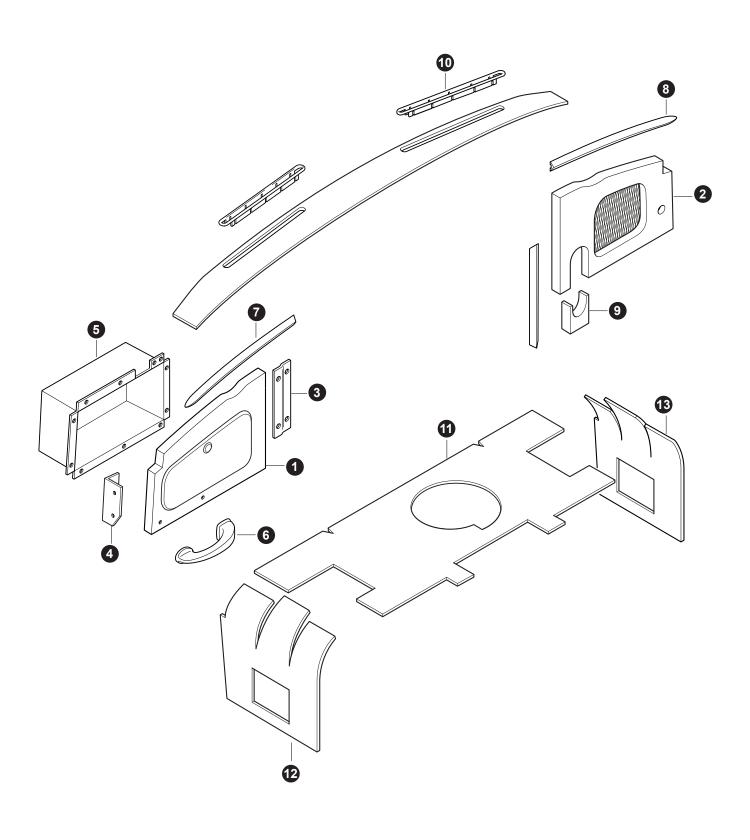
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No	Parts Description	Part No	Qty	Notes
5	Chrome Finisher Assembly, on Instrument Board	BD13826	1	Chassis No. 827001 to 827193. 837001 to 837627. Cars with No Radio fitted
	Chrome Finisher Assembly, on Instrument Board	BD15755	1	Chassis No. 827194 and subs. 837628 and subs. Cars with No Radio fitted
6	Chrome Finisher Assembly, at LH Side on Instrument Board	BD13792	1	Chassis No. 827001 to 827193. 837001 to 837627. Cars with Radio fitted
		BD15536	1	Chassis No. 827194 and subs. 837628 and subs. Cars with Radio fitted
7	Chrome Finisher Assembly, at RH Side on Instrument Board	BD13793	1	Chassis No. 827001 to 827193. 837001 to 837627. Cars with Radio fitted
		BD15537	1	Chassis No. 827194 and subs. 837628 and subs. Cars with Radio fitted
	Bolt, Special, securing Finisher (3/8" Long)	BD4919/11	2	Cars with No Radio fitted
	Bolt, Special, securing Finisher (1" Long)	BD4919/15	8	Cars with No Radio fitted
	Bolt, Special, securing Finishers	BD4919/15	8	Cars with Radio fitted
	Nut, on Bolts	UCN116/L	10	Cars with No Radio fitted
		UCN116/L	8	Cars with Radio fitted
	Washer, Shakeproof, under Nuts	C723/A	10	Cars with No Radio fitted
	Washer, Shakeproof, under Nuts	C723/A	8	Cars with Radio fitted
	Washer, Plain, under Shakeproof Washers	AW102/T	10	Cars with No Radio fitted
		AW102/T	8	Cars with Radio fitted
	Chrome Finisher Assembly, for Heater Control	BD15535	1	Cars with Radio fitted
	Nut, securing Finisher	UFN119/L	2	Cars with Radio fitted
	Washer, Shakeproof, under Nuts	C723/A	2	Cars with Radio fitted
	Washer, Plain, under Shakeproof Washers	AW102/T	2	Cars with Radio fitted
	Screw, Set, securing instrument Board at Bottom	BD14399/2	2	
	Washer, Shakeproof, on Setscrews	C723/A	2	
	Bolt (Plastic Head) securing instrument Board at Top	BD11043	2	
	Washer (Black Fibre) on Bolts	BD5453	2	
	Switch Base Assembly on Facia Board for Overdrive Operating Switch	BD15304	1	
	Base only	BD15305	1	
	Woodscrew, securing Switch Base to Facia	M108/16R	2	

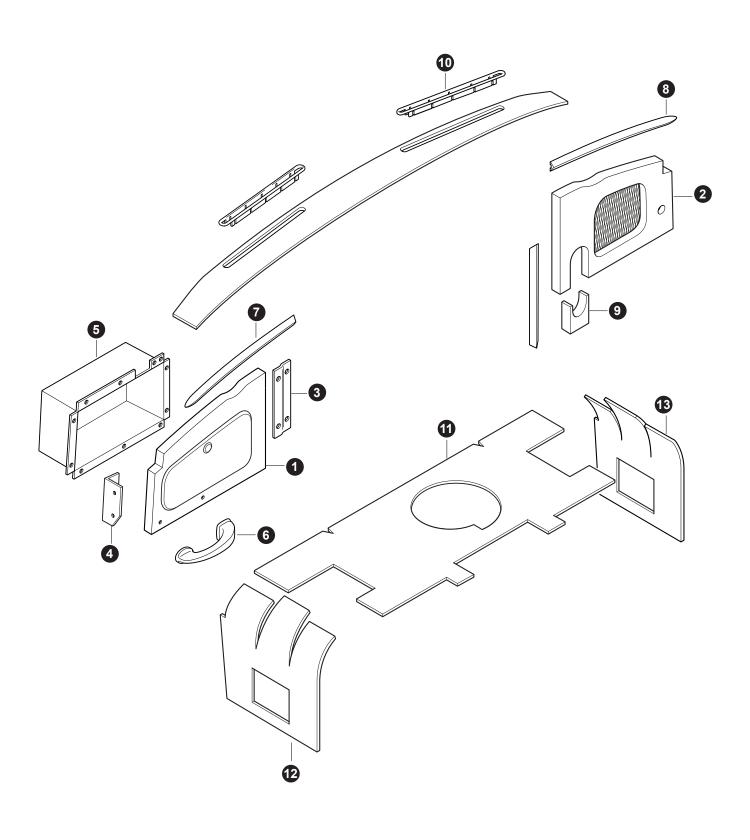
BODY FITTINGS DHC SCREEN RAIL & FACIA PANELS



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No	Parts Description	Part No	Qty	Notes
1	LH Facia Board Assembly	BD13576	1	LHD
		BD18804	1	LHD
		BD13579	1	RHD
		BD13579	1	RHD
2	RH Facia Board Assembly	BD13577	1	LHD
		BD13577	1	LHD
		BD13580	1	RHD
		BD18805	1	RHD
3	Fixing Plate, Inner, for Facia Boards	BD13456	2	
4	Fixing Plate, Outer, LH	BD13886	1	
	Fixing Plate, Outer, RH	BD13887	1	
	Woodscrew, Securing Fixing Plates to Facia Boards	BD1502/2	12	
	Lid Assembly, for RH Cubby Box	BD13582	1	LHD
	Lid Assembly, for LH Cubby Box	BD13583	1	RHD
	Lock, on Lid (Wb.7/5631)	BD5300	1	
	Woodscrew, Securing Lock	BD1501/6	3	
	Bezel, Around Lock (312169)	C5465	1	
	Hinge, for Cubby Box Lid	BD573	2	
	Woodscrew, Securing Hinges to Facia	BD1497/1	4	
	Screw, Self Tapping, Securing Hinges to Lid	BD540/9	4	
	Link Assembly, controlling opening angle of Cubby Lid	BD12735	1	
	Stop Assembly, on Facia Board	BD12358	1	
	Woodscrew, Securing Link to Cubby Lid	BD1499/4	2	
	Woodscrew, Securing Stop to Facia Board	BD1497/1	2	
	RH Cubby Box	BD13466	1	LHD
		BD13510	1	RHD
5	LH Cubby Box	BD13511	1	LHD
		BD13467	1	RHD
	Woodscrew, Securing Cubby Boxes	BD1502/2	20	
	Washer, Plain, on Woodscrews	AW104/T	20	
6	Grab Handle, on RH Facia Board	BD13548	1	
	Nut, Securing Grab Handle	UFN125/L	2	
	Washer, Shakeproof, Under Nuts	C724	2	
	Washer, Plain, Under Shakeproof Washers	FW104/T	2	
7	Chrome Finisher, at top of LH Facia Board	BD13750	1	
8	Chrome Finisher, at top of RH Facia Board	BD13751	1	
	Chrome Finisher, below Steering Column	BD13797	1	
	Chrome Finisher, at left of Grab Handle	BD13796	1	LHD
	Chrome Finisher, at right of Grab Handle	BD13796	1	RHD
	Bolt, Special, securing Finishers	BD4919/15	14	
	Nut, on Bolts	UCN116/L	14	
	Washer, Shakeproof, Under Nuts	C722	14	
	Washer, Plain, Under Shakeproof Washers	AW102/T	14	
	Fixing Angle, for Scuttle Casings	BD2778	5	
	Woodscrew, Securing Fixing Angles to Facia Boards	BD1502/2	10	
	Screw, Set, Securing Facia Boards to Brackets on Beam Panel	UFS419/4H	4	

BODY FITTINGS DHC SCREEN RAIL & FACIA PANELS



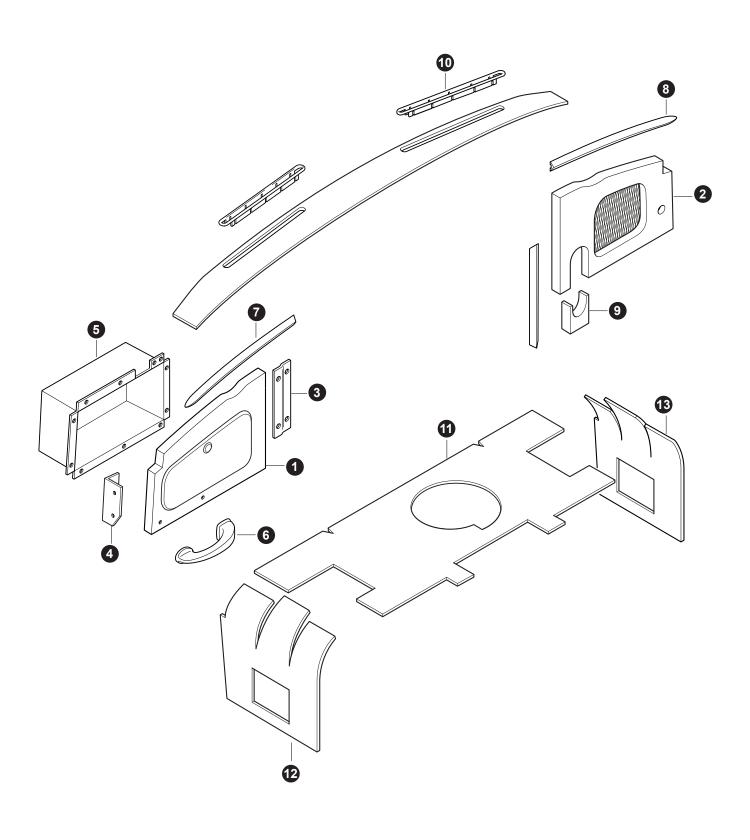






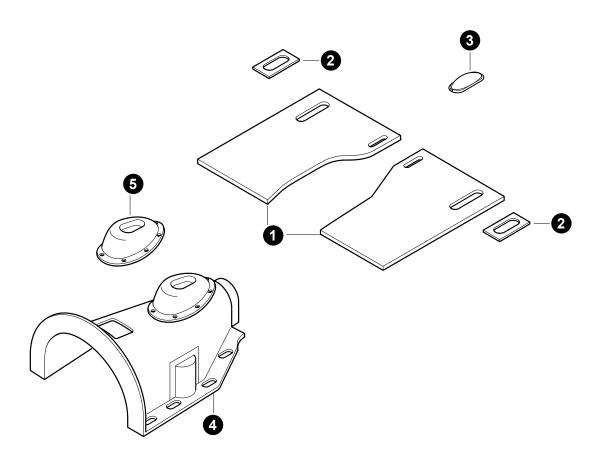
No	Parts Description	Part No	Qty	Notes
	Washer, Shakeproof, on Setscrews	C723/A	4	
	Screw, Self Tapping, securing Facia Boards to Dash Sides	BD711/14	4	
9	Filler Piece Assembly below Steering Column, in Cut Out	BD14118	1	
	Finisher Assembly for LH Side of Screen Rail	BD13623	1	Chassis No. 827001 to 827193. 837001 to 837627
		BD14842	1	Chassis No. 827194 and subs. 837628 and subs.
	Finisher Assembly for RH Side of Screen Rail	BD13624	1	Chassis No. 827001 to 827193. 837001 to 837627
		BD14843	1	Chassis No. 827194 and subs. 837628 and subs.
10	Chrome Bezel, for Demister Slot	BD14136	1	Chassis No. 827001 to 827193. 837001 to 837627
	Finisher Assembly, for Demister Slot	BD15698	1	Chassis No. 827194 and subs. 837628 and subs.
	Screw, Self Tapping, Securing Demister Finisher	BD540/10	4	Chassis No. 827194 and subs. 837628 and subs.
	Pad (Polyurethane) for top Face of Finisher	BD13629	1	Chassis No. 827001 to 827193. 837001 to 837627
		BD15384	1	Chassis No. 827194 and subs. 837628 and subs.
	Roll (Latex Foam) for Rear Edge of Finisher	BD13623/2	1	
	Clip, Securing Trim	BD10313	4	Chassis No. 827194 and subs. 837628 and subs.
	attachment Bracket, for LH Finisher	BD13720	1	Chassis No. 827001 to 827193. 837001 to 837627
	attachment Bracket, for RH Finisher	BD13721	1	Chassis No. 827001 to 827193. 837001 to 837627
	Screw, Set, Securing attachment Brackets and Finisher Panels	UFS119/4R	4	Chassis No. 827001 to 827193. 837001 to 837627
	Washer, Plain, on Setscrews	AW102/T	8	Chassis No. 827001 to 827193. 837001 to 837627
	Nut, on Setscrews	UFN119/L	4	Chassis No. 827001 to 827193. 837001 to 837627
	Washer, Shakeproof, Under Nuts	C723/A	4	Chassis No. 827001 to 827193. 837001 to 837627
	Screw, Set, Securing Finisher Panels to Instrument Panel Centre Bracket	UFS419/4H	2	
	Washer, Shakeproof, on Setscrews	C723/A	2	
	Washer, Plain, under Shakeproof Washers	AW102/T	2	
	Screw, Set, Securing Finisher Panels to Instrument Panels Outer Brackets	UFS125/4R	4	
	Washer, Plain, on Setscrews	FW104/T	8	
	Nut, on Setscrews	UFN125/L	4	
	Washer, Shakeproof, Under Nuts	C724	4	
	Screw, Self Tapping, Securing Finisher Panels to Dash Sides	BD711/2	2	
	Trim Panel Assembly at Centre of Screen Rail	BD14557	1	
	Screw, Set, Securing Trim Panel	UFS419/4H	4	
	Washer, Shakeproof, on Setscrews	C723/A	4	
11	Scuttle top Casing Assembly	BD13688	1	Chassis No. 837001 to 837627
		BD15438	1	Chassis No. 837628 and subs.
		BD13691	1	Chassis No. 827001 to 827193
		BD15439	1	Chassis No. 827194 and subs.
	Scuttle Top Casing Assembly, LH	BD14306	1	Chassis No. 837001 to 837627
		BD15440	1	Chassis No. 837628 to 837998
		BD16703	1	Chassis No. 837999 and subs.
		BD13690	1	Chassis No. 827001 to 827193
		BD15442	1	Chassis No. 827194 to 827273
		BD16705	1	Chassis No. 827274 and subs.

BODY FITTINGS DHC SCREEN RAIL & FACIA PANELS



No	Parts Description	Part No	Qty	Notes
	Scuttle Top Casing Assembly, RH	BD14307	1	Chassis No. 837001 to 837627
		BD15441	1	Chassis No. 837628 to 837998
		BD16704	1	Chassis No. 837999 and subs.
		BD13693	1	Chassis No. 827001 to 827193
		BD15443	1	Chassis No. 827194 to 827273
		BD16706	1	Chassis No. 827274 and subs.
	Screw, Self Tapping, Securing Scuttle Top Casings	BD539/4	6	
	Cup Washer, on Self Tapping Screws	BD532/1	6	
12	Scuttle Side Casing Assembly, LH	BD14553	1	Chassis No. 837001 to 837627
		BD16753	1	Chassis No. 837628 and subs.
		BD14550	1	Chassis No. 827001 to 827193
		BD16755	1	Chassis No. 827194 and subs.
13	Scuttle Side Casing Assembly, RH	BD14551	1	Chassis No. 837001 to 837627
		BD16754	1	Chassis No. 837628 and subs.
		BD14551	1	Chassis No. 827001 to 827193
		BD16754	1	Chassis No. 827194 and subs.
	Screw, Self Tapping, Securing Scuttle Side Casings (1/2" Long)	BD539/4	10	
	Screw, Self Tapping, Securing Scuttle Side Casings (7/8" Long)	BD539/16	4	
	Cup Washer, on Self Tapping Screws	BD532/1	14	
	Casing Assembly, on Dash, at LH Side of Facia	BD13927	1	Chassis No. 827001 to 827008. 837001 to 837329
		BD15250	1	Chassis No. 827009 and subs. 837330 and subs.
	Casing Assembly, on Dash, at RH Side of Facia	BD13928	1	Chassis No. 827001 to 827008. 837001 to 837329
		BD15251	1	Chassis No. 827009 and subs. 837330 and subs.
	Casing Assembly, between Side and top Scuttle Casings	BD16756	2	Chassis No. 827194 and subs. 837628 and subs.
	Screw, Self Tapping, Securing Casings	BD539/4	4	Chassis No. 827194 and subs. 837628 and subs.
	Cup Washer, on Self Tapping Screws	BD532/1	4	Chassis No. 827194 and subs. 837628 and subs.

BODY FITTINGS DHC FLOOR BOARDS & GEARBOX COVER













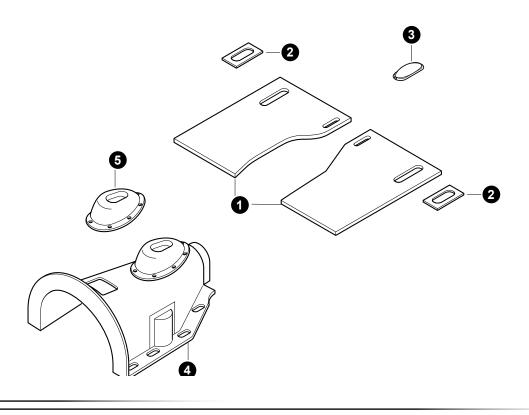
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No	Parts Description	Part No	Qty	Notes
1	Front Floorboard Assembly	BD12999	1	RHD
	·	BD13036	1	Chassis No. 837001 to 837627
		BD12999	1	Chassis No. 837628 and subs.
2	Adaptor Plate, around Jack Cover Aperture in Floorboards	BD9415	2	
	Woodscrew, securing Adaptor Plates	M106/3R	20	
	Spire Nut, under Floorboards, for Fixing of Gearbox Cover	BD9448	8	
	Tee Nut, for Accelerator Pedal Fixing	BD9909/2	3	RHD
		BD9909/6	3	LHD
	Screw, Self Tapping, securing Floorboards at Front & Sides	BD8691/4	10	
	Screw, Set, securing Floorboards, Rear Inner	BD13819/4	4	
	Washer, Special, on Screws	1861	14	
	Spire Nut, on Self Tapping Screws	BD8536/2	10	
	Screw, Set, securing Floorboards, Rear Outer	BD14268/5	2	
	Seal (Rubber) for Handbrake Link	BD9592	1	
3	Cover Plate, sealing Redundant Handbrake Link Aperture	BD9534	1	
	Plate Assembly, sealing Jack Aperture in Floorboards	BD3037	2	
1	Gearbox Cover Assembly	BD12918	1	Chassis No. 827001 to 827007. 837001 to 837319
		BD15360	1	Chassis No. 827008 and subs. 837320 and subs
	Cover, exposing Overdrive Solenoid	BD9623	1	
	Screw, Set, securing Cover	BD14400/2	4	
	Washer, Shakeproof, on Setscrews	C723/A	4	
	Spring Clip, For attachment of Dipstick Cover	BD1288/3	2	
	Rivet, securing Spring Clips	BD1289/2	4	
;	Gauntlet Panel, surrounding Change Speed Lever	BD9710	1	Chassis No. 827001 to 827007. 837001 to 837319
	Gauntlet Panel, surrounding Change Speed Lever	BD15361	1	Chassis No. 827008 and subs. 837320 and subs
	Screw, Set, securing Gauntlet Panel to Gearbox Cover	BD14399/1	9	
	Washer, Plain, on Rear Setscrew	FW104/T	1	
	Washer, Shakeproof, on Setscrews	C738	9	
	Seal (Sponge Rubber) Between Gearbox Cover and Propeller Shaft Tunnel	BD10524/1	1	
	Screw, Set, securing Gearbox Cover to Clutch Housing	BD13819/2	6	
	Washer, Plain, on Setscrews	FW104/T	6	
	Washer, Shakeproof, on Setscrews	C724	6	
	Screw, Self Tapping, securing Gearbox Cover to Floorboards	BD8691/4	8	
	Washer, Special, on Self Tapping Screws	BD542/3	8	
	Screw, Set, securing Gearbox Cover to Propeller Shaft Tunnel	BD13819/1	3	
	Washer, Shakeproof, on Setscrews	C724	3	
	Inspection Cover Assembly exposing Dipstick	BD8279	1	
	Stud, for fixing of Inspection Cover	BD1288/1	2	
	Washer, securing Studs	BD1288/2	2	
	Ash Tray Assembly on Gearbox Cover	BD16633	1	Chassis No. 827258 and subs. 837865 and subs
	Screw, Self Tapping, securing Ash Tray	BD538/8	4	Chassis No. 827258 and subs. 837865 and subs
	Cover Assembly, over Propeller Shaft Tunnel, between Front Seats	BD10825	1	Chassis No. 827540 and subs
		BD13831	1	Chassis No. 827001 to 827539
		BD13831	1	Chassis No. 838754 and subs
		BD10825	1	Chassis No. 837001 to 838753

BODY FITTINGS DHC FLOOR BOARDS & GEARBOX COVER

No	Parts Description	Part No	Qty	Notes
	Screw, Self Tapping, securing Tunnel Cover	BD539/2	4	
	Cup Washer, on Self Tapping Screws	BD532/2	4	
	Clip, securing Gauntlet around Handbrake Lever	BD7738/1	1	
	Inspection Cover Assembly exposing Gearbox Dipstick	BD8279	1	
	Stud, For Fixing of Inspection Cover	BD1288/1	2	
	Washer, securing Studs	BD1288/2	2	
	Gearbox Cover Assembly	BD15360	1	
	Gearbox Cover Assembly	BD16044	1	
	Cover, exposing Overdrive Solenoid	BD9623	1	
	Screw, Set, securing Cover	BD14400/2	4	
	Washer, Shakeproof, on Setscrews	C723/A	4	
	Spring Clip, for attachment of Dipstick Cover	BD1288/3	2	
	Rivet, securing Spring Clips	BD1289/2	4	
	Gauntlet Panel, surrounding Change Speed Lever	BD15361	1	
	Screw, Set, securing Gauntlet Panel to Gearbox Cover	BD14399/1	9	
	Washer, Plain, on Rear Setscrew	FW104/T	1	
	Washer, Shakeproof, on Setscrews	C738	9	
	Seal (Sponge Rubber) Between Gearbox Cover and Propeller Shaft Tunnel	BD10524/1	1	
	Screw, Set, securing Gearbox Cover to Clutch Housing	BD13819/2	6	
	Washer, Plain, on Setscrews	FW104/T	6	
	Washer, Shakeproof, on Setscrews	C724	6	
	Screw, Self Tapping, securing Gearbox Cover to Floorboards	BD8691/4	8	
	Washer, Special, on Self Tapping Screws	BD542/3	8	
	Screw, Set, securing Gearbox Cover to Propeller Shaft Tunnel	BD13819/1	3	
	Washer, Shakeproof, on Setscrews	C724	3	







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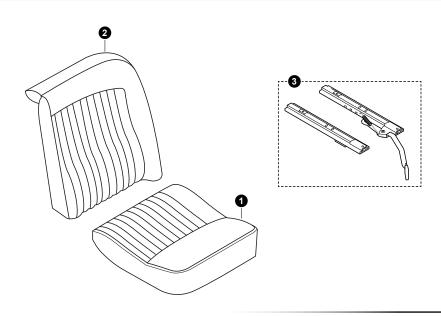




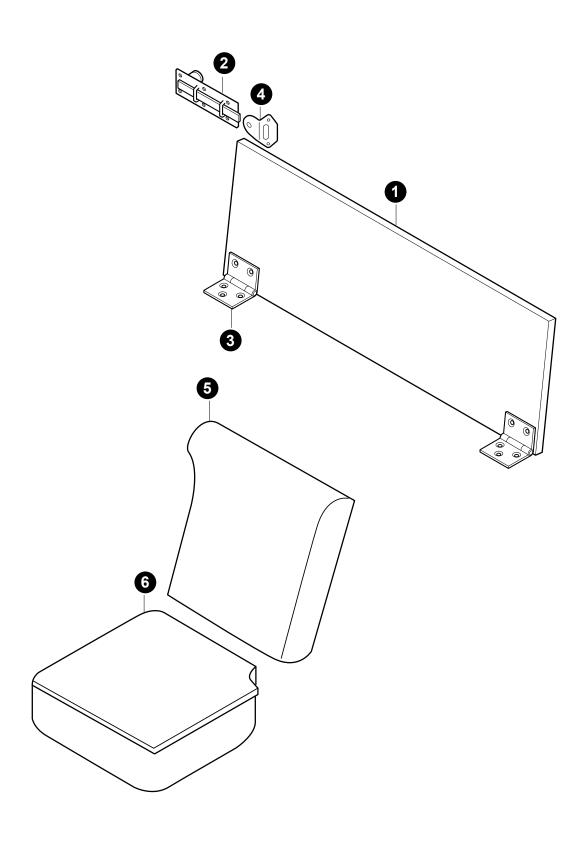


FRONT SEATS & SLIDES BODY FITTINGS DHC

No	Parts Description	Part No	Qty
	LH Front Seat Assembly, Complete	BD14043	1
	RH Front Seat Assembly, Complete	BD14044	1
1	Cushion Assembly for LH Front Seat	BD14016	1
	Cushion Assembly for RH Front Seat	BD14017	1
2	Squab Assembly for LH Front Seat	BD14045	1
	Squab Assembly for RH Front Seat	BD14046	1
	LH Front Seat Base Assembly	BD13176	1
	RH Front Seat Base Assembly	BD13177	1
	Pivot Screw, Securing Squabs to Base Frames	BD11073	4
	Washer, Brass, on Pivot Screws	BD541/7	4
	Nut, on Pivot Screws	UFN237/L	4
	Washer, Shakeproof, Under Nuts	C726	4
3	Front Seat Runner	BD8816/7	4
	Packing Assembly, Under Seat Runners	BD14127	4
	Packing, for Inner Runners	BD14062	A/R
	Screw, Set, securing Runners to Floor, at Front	UFS525/12H	4
	Screw, Set, securing Runners to Floor, at Rear	UFS525/10H	4
	Screw, Set, securing Runners to Seats	UFS525/4H	8
	Nut, on Setscrews	UFN125/L	8
	Washer, Shakeproof, Under Nuts	C724	8
	Lever, for adjustment of LH Seat	BD10969	1
	Lever, for adjustment of RH Seat	BD10970	1
	Pivot Pin, Securing Levers	BD6624/2	2
	Washer, Brass, on Pivot Pins	FW104/C	2
	Washer, Plain, on Pivot Pins	FW104/T	2
	Split Pin, Securing Pivot Pins	L102/6U	2
	Spring, for Return of Levers	C3317	2
	Bolt (Square Head) Limiting Rearward Movement of Front Seats	BD11417/3	2
	Washer, Brass, on Bolts	BD541/25	2
	Nut, on Bolts	UFN125/L	2
	Washer, Shakeproof, Under Nuts	C724	2



BODY FITTINGS DHC REAR SEATS







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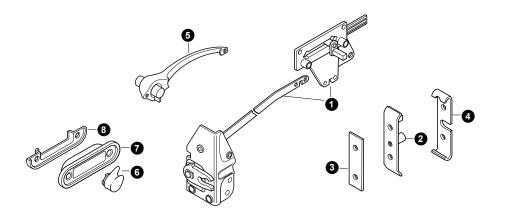




No	Parts Description	Part No	Qty	Not
	Folding Squab Assembly above Rear Seats	BD13566	1	
	Trimmed Cover, for Folding Squab	BD13567	1	
	Sliding Catch, on Folding Squab	BD9395	2	
	Hinge, for Folding Squab	BD9441	2	
	Woodscrew, securing Sliding Catches	BD1499/6	12	
	Screw, Set, securing Hinges	NS519/3H	6	
	Striker Plate, receiving Sliding Catches	BD9912	2	
	Pop Rivet, securing Striker Plates to Wheel Arches	BD1814/7	4	
	Screw, Set, securing Hinges to Boot Floor	UFS419/4H	4	
	Washer, Shakeproof, on Setscrews	C738	4	
	Strap, securing Folding Squab in Horizontal Position	BD13884	2	
	Plate, Holding Straps to Folding Squab	BD10918	2	
	Bolt, Special, securing Straps and Plates to Folding Squab	BD14116	2	
	Lift The Dot Stud, for Fixing of Straps to Body	BD1749	2	
	Dome Nut, on Studs	BD531/2	2	
	Trim Panel Assembly at top of LH Wheel Arch	BD13980	1	
	Trim Panel Assembly at top of RH Wheel Arch	BD13981	1	
	Cushion Assembly for LH Rear Seat	BD10422	1	
	Cushion Assembly for RH Rear Seat	BD10423	1	
	Squab Assembly for LH Rear Seat	BD10437	1	
	Squab Assembly for RH Rear Seat	BD10438	1	
	Socket, for Fixing of Squab to Seat Pan	BD3833/2	4	
	Eyelet, securing Sockets	BD3834/2	4	
	Stud, on Seat Pan, for Fixing of Rear Seat Squabs	BD3834/1	4	
	Screw, Self Tapping, securing Studs	BD539/4	4	
	Trim Panel Assembly, Inner, for LH Rear Quarter	BD13663	1	
	Trim Panel Assembly, Inner, for RH Rear Quarter	BD13664	1	
	Screw, Self Tapping, securing Trim Panels to Shut Pillars and Wheel Arches	BD539/4	8	
	Cup Washer, on Self Tapping Screws	BD532/1	8	
	Mat Assembly on Rear Seat Pan	BD13568	1	
	Button, for Fastener, securing Mat to Rear Seat Pan	BD1286/1	3	
	Socket, securing Buttons to Mat	BD1286/2	3	
	Stud, Receiving Buttons	BD1286/3	3	
	Pop Rivet, securing Studs	BD1814/2	3	

BODY FITTINGS DHC DOOR HANDLE & LOCK

No	Parts Description	Part No	Qty	Note
1	Lock Assembly on LH Door	BD12739	1	
	Lock Assembly on RH Door	BD12740	1	
	Screw, Set, Securing Locks to Garnish Rails	UFS419/3H	8	
	Washer, Plain, on Setscrews	AW102/T	8	
	Washer, Shakeproof, on Setscrews	C723/A	8	
	Screw, Set, Securing Locks to Door Shut Pillars	UFS519/4H	6	
	Bell Crank Lever, for Operation of Lock in LH Door	BD10504	1	
	Bell Crank Lever, for Operation of Lock in RH Door	BD10505	1	
	Special Bolts Securing Bell Crank Levers to Door Shut Pillars	BD10532	2	
	Nut, on Special Bolts	NN125/L	2	
2	Striker Assembly for LH Door Lock	BD13800	1	
	Striker Assembly for RH Door Lock	BD13801	1	
3	Packing, Under Strikers (18 S.W.G.)	BD10930	A/R	
	Screw, Set, Securing Strikers	BD14670/2	4	
4	Striking Plate for LH Door Lock	BD13802	1	
	Striking Plate for RH Door Lock	BD13803	1	
	Screw, Set, Securing Striking Plates to Door Shut Pillars	UFS519/4H	6	
	Chrome Finisher, on Shut Face of LH Door, Seating Rubber Seal	BD14009	1	
	Chrome Finisher, on Shut Face of RH Door, Seating Rubber Seal	BD14010	1	
	insert (Hardwood) Under Finishers	BD14011	2	
	Screw, Self Tapping, Securing Finishers	BD539/16	4	
5	Outside Handle on LH Door	BD10613	1	
	Outside Handle on RH Door	BD10614	1	
	Locking Barrel, for "F A" Series Key, in Handles	BD11260	2	
	Locking Barrel, for "F P" Series Key, in Handles	BD18677	2	
	Screw, Set, Securing Outside Handles to Doors	UFS419/3D	4	
	Washer, Plain, on Setscrews	AW102/T	4	
	Washer, Shakeproof, on Setscrews	C723/A	4	
	Screw, Set, for Adjustment between Bell Crank Levers & Door Locks	UFS125/5R	2	
	Nut, Locking Setscrews in Adjustment	UFN125/L	2	
6	Knob, Operating Remote Control on LH Door Lock	BD8693	1	
	Knob, Operating Remote Control on RH Door Lock	BD8694	1	
	Screw, Securing Knobs to Remote Controls	BD9265	2	
7	Outer Escutcheon for Aperture for Door Lock Remote Controls	BD9263	2	
8	inner Escutcheon for Aperture for Door Lock Remote Controls	BD9264	2	
	Screw, Set, Securing Outer Escutcheons	BD5454/3	4	







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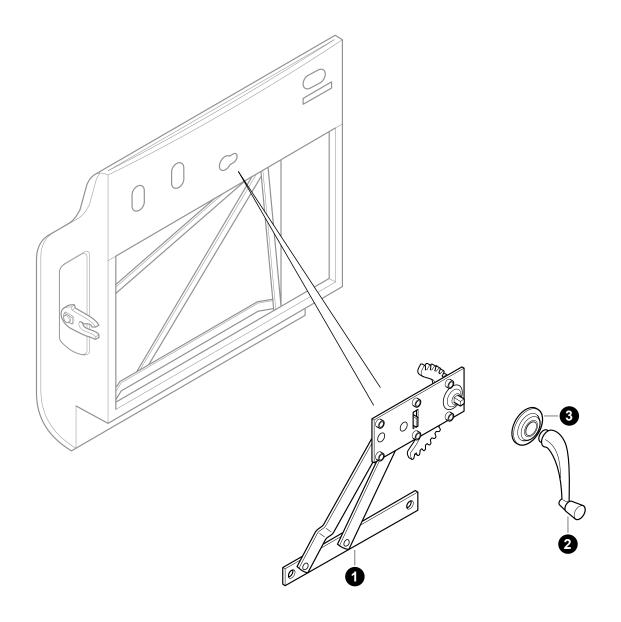




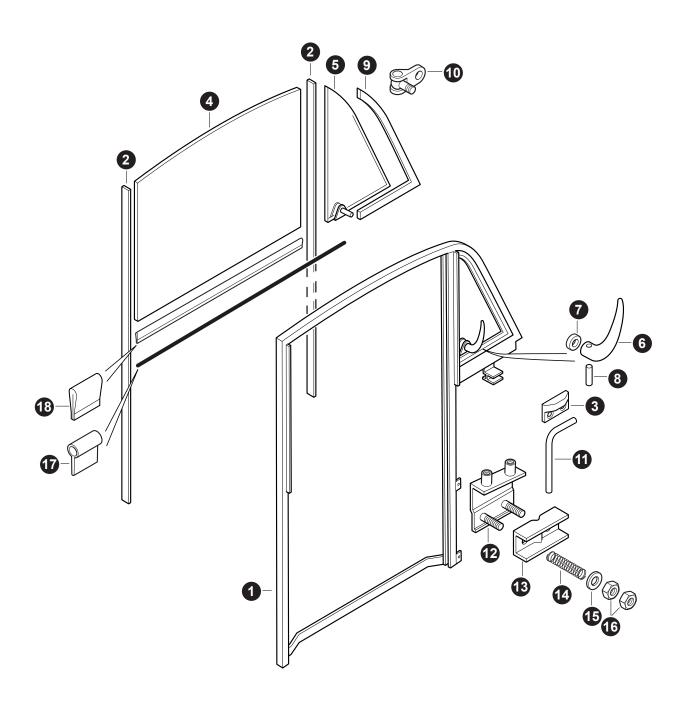


WINDOW REGULATOR BODY FITTINGS DHC

No	Parts Description	Part No	Qty	Notes
1	Regulator Assembly for operation of Window in LH Door	BD10092	1	
	Regulator Assembly for operation of Window in RH Door	BD10093	1	
	Nut, securing Regulators to Garnish Rails	UFN125/L	12	
	Washer, for Packing of Regulators	FW104/T	A/R	
	Washer, Shakeproof, under Nuts	C724	12	
2	Handle, operating Window Regulator	BD2233	2	
3	Escutcheon, behind Window Regulator Handles	BD552/1	2	



BODY FITTINGS DHC DOOR & WINDOW FRAME







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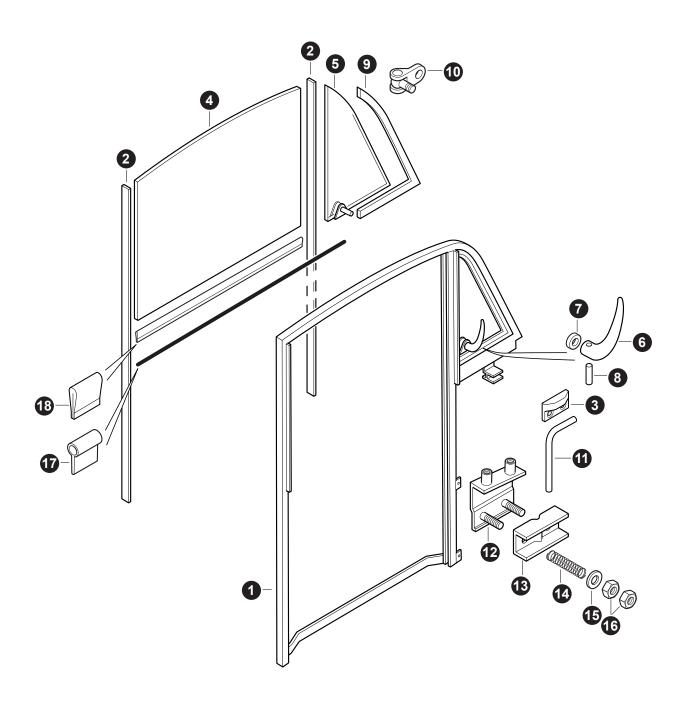




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No	Parts Description	Part No	Qty	1
1	Frame Assembly, for No Draught Ventilator in LH Door	BD13530	1	
	Frame Assembly, for No Draught Ventilator in RH Door	BD13531	1	
2	Felt, in Rear Channel of Frames	BD10099	2	
	Washer, Shakeproof, on Setscrews	C723/A	6	
	Fixed Channel Assembly at Rear of LH Door	BD13537	1	
	Fixed Channel Assembly at Rear of RH Door	BD13538	1	
	Bracket Assembly, Upper, for Fixing of No Draught Ventilator Frames	BD12790	2	
	Screw, Set, Securing Brackets to Garnish Rails	UFS419/4H	2	
	Washer, Shakeproof, on Setscrews	C723/A	2	
	Washer, Plain, Under Shakeproof Washers	AW102/T	2	
	Bolt, Special, Securing No Draught Ventilator Frames to Upper Brackets	BD12768	2	
	Washer, Plain, Under Shakeproof Washers	FW104/T	2	
	Nut, on Bolts	UFN125/L	2	
	Washer, Shakeproof, under Nuts	C724	2	
	Bracket, for Lower Mounting of No Draught Ventilator Frames and Fixed Channels	BD12791	4	
	Screw, Set, Securing Brackets to Doors	UFS125/4R	4	
	Washer, Shakeproof, on Setscrews	C724	4	
	Washer, Plain, Under Shakeproof Washers	FW104/T	4	
	Bolt, Special, Securing No Draught Ventilator Frames to Lower Brackets	BD12768	2	
	Nut, on Bolts	UFN125/L	2	
	Washer, Shakeproof, Under Nuts	C724	2	
	Washer, Plain, on Bolts	FW104/T	2	
	Screw, Set, Securing Fixed Channels to Lower Brackets	NS519/4H	2	
	Nut, on Setscrews	UFN119/L	2	
	Washer, Shakeproof, Under Nuts	C723/A	2	
	Washer, Plain, Under Shakeproof Washers	AW102/T	2	
	Screw, Self Tapping, Securing No Draught Ventilator Frames to top of Doors	BD711/2	10	
	Screw, Self Tapping (Countersunk Head), Securing Fixed Channels at top and No Draught Ventilator Frames	BD540/3	2	
	Striker Plate, on No Draught Ventilator Frames, for Locking Handles	BD3991	2	
	Alum Packing, Under Strikers	BD6037	A/R	
	Screw, Set, Securing Striker Plates	BD4899/2	4	
	Glass Assembly, complete, for Window in LH Door	BD13542	1	
	Glass Assembly, complete, for Window in RH Door	BD13543	1	
	Stop Bracket, limiting Downward Travel of Window Glass	BD13557	4	
	Rubber Sleeve, on Stop Bracket	C4391	4	
	Screw, Set, Securing Stop Brackets	UFS119/4R	8	
	Washer, Shakeproof, on Setscrews	C723/A	8	
	Washer, Plain, Under Shakeproof Washers	AW102/T	8	
	No Draught Ventilator Assembly, Complete, for LH Door	BD13532	1	
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BODY FITTINGS DHC DOOR & WINDOW FRAME







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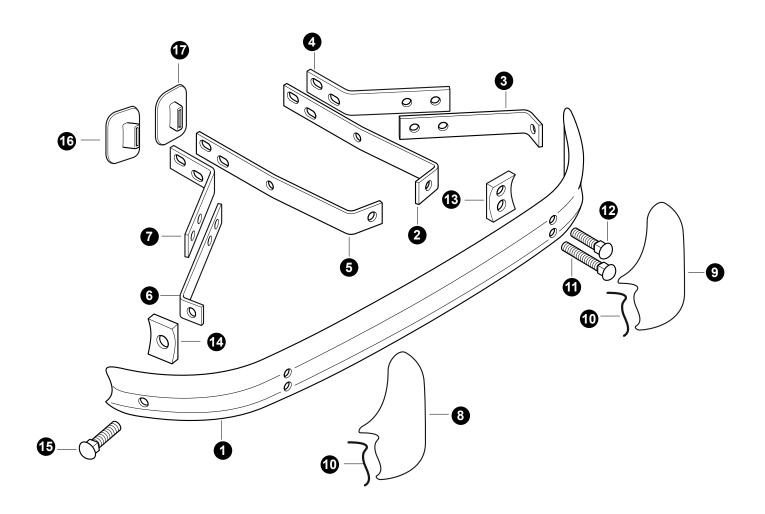
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No	Parts Description	Part No	Qty	Notes
6	Locking Handle, for LH No Draught Ventilator	BD3981	1	
	Locking Handle, for RH No Draught Ventilator	BD3982	1	
7	Peg, Securing Locking Handles	BD3984	2	
8	Rubber Washer, Under Handles	BD3897	2	
9	Seal (Moulded Rubber) around No Draught Ventilator in LH Door	BD13539	1	
	Seal (Moulded Rubber) around No Draught Ventilator in RH Door	BD13540	1	
10	Upper Pivot Assembly for LH No Draught Ventilator	BD12578	1	
	Upper Pivot Assembly for RH No Draught Ventilator	BD12579	1	
	Screw, Set, Securing Upper Pivots to Frames and No Draught Ventilators	BD4899/2	4	
11	Friction Pivot Assembly for LH No Draught Ventilator	BD13150	1	
	Friction Pivot Assembly for RH No Draught Ventilator	BD13151	1	
12	Bracket Assembly only, LH	BD13075	1	
	Bracket Assembly only, RH	BD13076	1	
13	Clamp Plate	BD5168	2	
14	Spring, Tensioning Clamp Plates	BD5169	4	
15	Washer, Plain, at top of Springs	FW104/T	4	
16	Nut, Locking Friction Pivots in Adjustment	UFN225/L	8	
	Screw, Set, Securing Friction Pivots	UFS319/4H	4	
	Washer, Shakeproof, on Setscrews	C723/A	4	
	Washer, Plain, Under Shakeproof Washers	AW102/T	4	
17	Piping at top of Doors	BD5358/4	2	
18	Weatherstrip, at top of Doors	BD10303/1	2	
	Screw, Self Tapping, Securing Pipings and Weatherstrips to Doors	BD540/12	12	
	Chrome Finisher at top of LH Shut Pillar	BD13435	1	
	Chrome Finisher at top of RH Shut Pillar	BD13436	1	
	Screw, Self Tapping, Securing Finishers	BD540/1	8	
	S Emblem on LH Door	BD16132/33	1	S Models
	S Emblem on RH Door	BD16132/33	1	S Models
	Spire Nut, Securing Emblems	BD10735	8	S Models
	Rubber Washer, Under Spire Nuts	BD15293	8	S Models

BODY FITTINGS DHC REAR BUMPER









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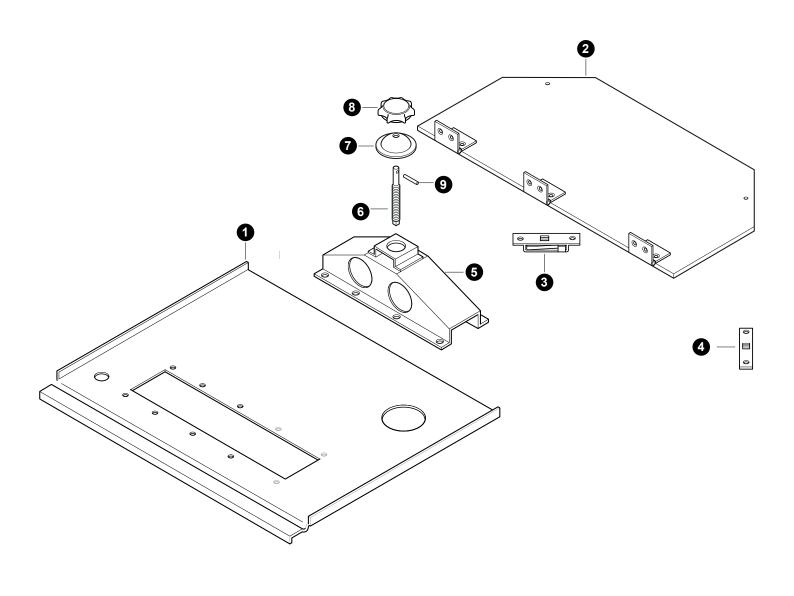


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No	Parts Description	Part No	Qty	Notes
1	Bar Assembly only, for Rear Bumper	BD12948	1	Chassis No. 827001 to 827208. 837001 to 837661
		BD15601	1	Chassis No. 827209 and subs. 837662 and subs.
2	Support Bracket, at LH side of Rear Bumper	C8586	1	
3	Outrigger Bracket, Outer, connecting Bumper with Outrigger Bracket Inner LH	C8588	1	
4	Outrigger Bracket, Inner, connecting Outer Outrigger Bracket to LH Support Bracket	C8587	1	
5	Support Bracket, at RH Side of Rear Bumper	C8341	1	
6	Outrigger Bracket, Outer, connecting Bumper With Outrigger Bracket Inner RH	C8343	1	
7	Outrigger Bracket, Inner, connecting Outer Outrigger Bracket to RH Support Bracket	C8342	1	
	Bolt, at connection of Inner and Outer Outrigger Brackets	NB137/9D	4	
	Nut, on Bolts	NN137/L	4	
	Washer, Shakeproof, under Nuts	C726	4	
8	Over Rider Assembly, at LH Side of Rear Bumper	BD16187	1	Chassis No. 827001 to 827208. 837001 to 837661
		BD15591	1	Chassis No. 827209 and subs. 837662 and subs.
9	Over Rider Assembly, at RH Side of Rear Bumper	BD16188	1	Chassis No. 827001 to 827208. 837001 to 837661
		BD15592	1	Chassis No. 827209 and subs. 837662 and subs.
10	Beading, at Inner Edge of Over Riders (6 5/8" Long)	BD9868/1	2	
	Beading, at Outer Edge of Over Riders (5 1/8" Long)	BD9868/2	2	
11	Bolt (Long) on Over Riders	BD8348	2	
12	Bolt (Short) on Over Riders	BD8349	2	
	Spire Nut, Securing Bolts to Over Riders	C8351	4	
	Washer, Plain, on Bolts	FW206/T	4	
	Nut, on Bolts	NN137/L	4	
	Washer, Spring, under Nuts	FG106/X	4	
13	Spacer, Between Bumper and Support Brackets	C8347	2	
14	Spacer, Between Bumper and Outrigger Brackets	C8344	2	
15	Bolt, Securing Bumper to Outrigger Brackets	BD9871	2	
	Washer, Special, on Bolts	BD541/14	8	
	Washer, Plain, on Bolts	FW106/T	2	
	Nut, on Bolts	NN137/L	2	
	Washer, Spring, under Nuts	FG106/X	2	
	Bolt, Securing Rear Bumper Assembly to Chassis Frame	NB143/26D	6	
	Washer, Plain, on Bolts	FW107/T	6	
	Nut, on Bolts	NN143/L	6	
	Washer, Shakeproof, under Nuts	C727	6	
16	Grommet, Sealing Aperture in Rear Wings, for Rear Bumper Outrigger Brackets	BD10330	2	
17	Grommet, Sealing Aperture in Tonneau, for Rear Bumper Support Brackets	BD10331	2	

BODY FITTINGS DHC BOOT BOARDS & FITTINGS

No	Parts Description	Part No	Qty	Notes
1	Cover Plate, in Boot Floor, over Rear Axle	BD9347/1	1	
	Screw, Self Tapping, Securing Cover Plate	BD8691/3	12	
	Spire Nut, on Self Tapping Screws	BD8483	12	
	Recess Panel Assembly for Spare Wheel	BD9336	1	
	Felt, around Recess Panel (11" X 1")	BD10253	2	
	Felt, around Recess Panel (29" X 1")	BD10254	2	
	Screw, Set, Securing Recess Panel to Spare Wheel Tray	BD13819/4	18	
	Washer, Plain, on Setscrews	FW104/T	18	
	Washer, Shakeproof, on Setscrews	C724	18	







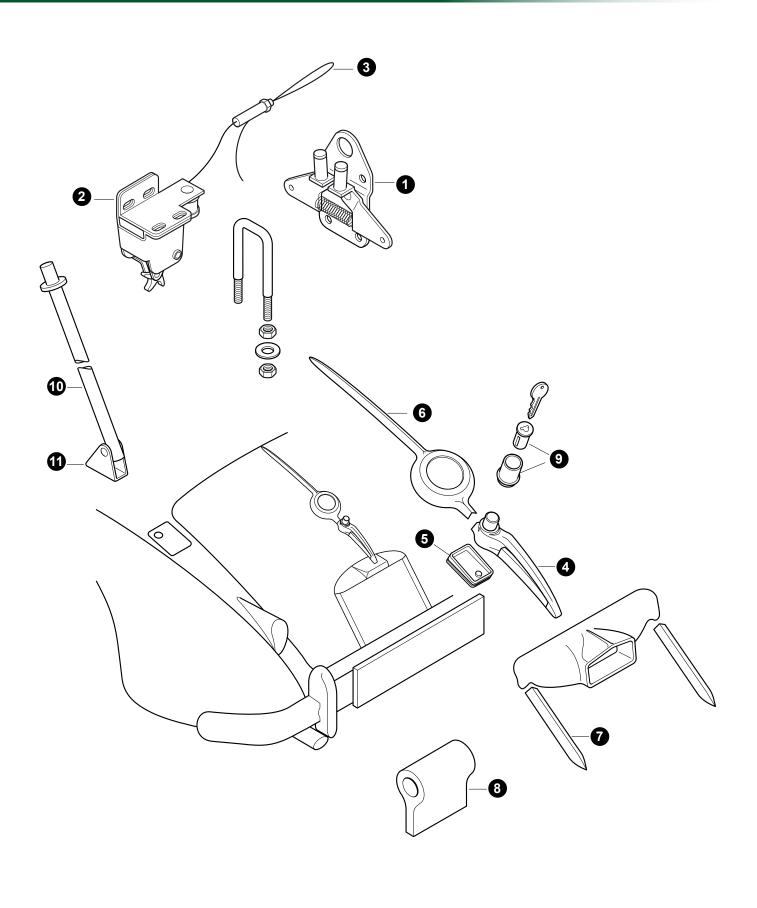






No	Parts Description	Part No	Qty	Notes
2	Lid Assembly, in Luggage Compartment, exposing Spare Wheel	BD13381	1	
	Lid Assembly, in Luggage Compartment, exposing Spare Wheel	BD14129	1	
	Hinge, for Lid	BD9374	3	
	Tee Nut, for fixing of Hinges	BD9909/1	9	
	Screw, Set, securing Hinges to Lid	UFS519/3H	9	
3	Budget Lock, at LH side of Lid	BD2121	1	
4	Budget Lock, at RH side of Lid	BD2122	1	
	Tee Nut, for Fixing of Budget Locks	BD9909/5	4	
	Screw, Set, Securing Budget Locks	UFS519/4H	4	
	Washer, Special, on Setscrews	BD541/20	4	
	Bezel, in Aperture, for Budget Lock Key (205544)	C4630	2	
	Tab (Leather) for Lifting Lid	BD6250	1	
	Clip, Securing Tab	BD3556	1	
	Screw, Self Tapping, securing Clip	BD539/4	2	
	Screw, Set, securing Lid to Boot Floor	NS519/3H	6	
5	Bracket Assembly, in Tray, for mounting of Spare Wheel	BD9579	1	
	Screw, Set, Securing Bracket to Tray	BD14399/1	12	
	Washer, Shakeproof, on Setscrews	C723/A	12	
	Washer, Plain, under Shakeproof Washers	AW102/T	12	
	Tapped Plate, for Fixing of Bracket	BD10222	2	
	Clamp Assembly, Securing Spare Wheel	BD9583	1	Disc Type Wheels
6	Screw, for Fixing of Spare Wheel	BD17416	1	Disc Type Wheels
7	Dome Plate, on Screw	BD5232	1	Disc Type Wheels
8	Hand Knob, operating Screw	BD5561	1	Disc Type Wheels
9	Mills Pin, Securing Hand Knob to Screw	C704/1	1	Disc Type Wheels
•	Clamp Assembly, Securing Spare Wheel	BD17415	1	Wire Wheels
	Screw, for Fixing of Spare Wheel	BD9582	1	Wire Wheels
	Spacing Washer, on Screw	BD9581	1	Wire Wheels
	Dome Plate, on Screw	BD10904	1	Wire Wheels
	Hand Knob, operating Screw	BD5561	1	Wire Wheels
	Mills Pin, Securing Hand Knob to Screw	C704/1	1	Wire Wheels
	Mat Assembly, on Luggage Compartment Floor	BD13975	1	vviile vviileels
	Button, for Fastener	BD1286/1	4	
	Socket, Securing Buttons to Mat	BD1286/2	4	
	Grommet, in Boot Lid Lock Striker Apertures	BD10777		
	Stud, Receiving Buttons	BD1286/3	2 4	
	•	BD1286/3 BD1814/2	2	
	Pop Rivet, Securing Studs Screw, Self Tapping, Securing Studs	BD1814/2 BD539/4	2	
	Mat Assembly at Front LH side of Luggage		۷	Chassis No. 827001 to 827235. 837001 to 837795
	Compartment	BD10660	1	
	Mat Assembly at Rear LH side of Luggage Compartment	BD10661	1	Chassis No. 827001 to 827235. 837001 to 837795
	Mat Assembly at LH side of Luggage Compartment	BD16608	1	Chassis No. 827236 and subs. 837796 and subs.
	Mat Assembly at RH side of Luggage Compartment	BD10662	1	

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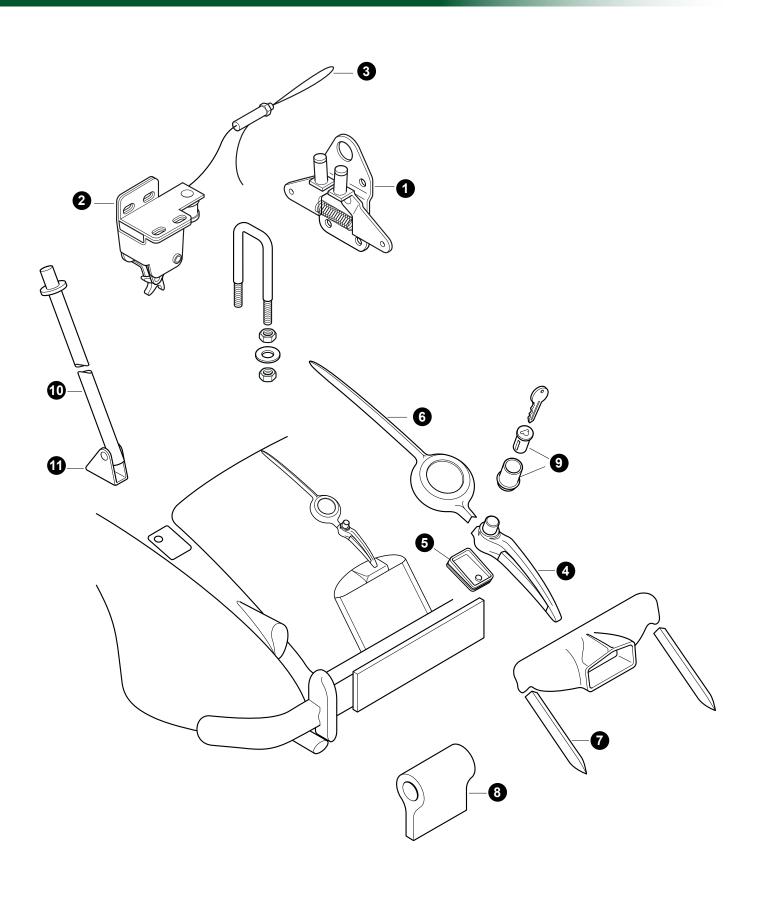




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No	Parts Description	Part No	Qty	Notes
	Boot Lid Assembly, Complete	BD14905	1	
	Lid only (Comprising Panel, Wood Frame, and attachment Brackets)	BD14907	1	
	Tie Strip Assembly, Bracing Boot Lid	BD15345	1	
	Anchor Bracket Assembly, at LH Lower Corner of Boot Lid, for Tie Strip and Stay	BD13853	1	Chassis No. 827001 to 827239. 837001 to 837845
	Anchor Bracket, at LH Lower Corner of Boot Lid, for Tie Strip	BD13841	1	Chassis No. 827240 and subs. 837846 and subs.
	Woodscrew, Securing Bracket	M106/5R	6	
	Screw, Set, Securing Tie Strip to Bracket	UFS225/5R	1	
	Distance Piece, on Setscrew	C7212	1	
	Washer, Shakeproof, on Setscrew	C724	1	
	Washer, Plain, Under Shakeproof Washer	FW104/T	1	
	Bridge Piece, Retaining Tie Strip	BD15346	1	
	Woodscrew, Securing Bridge Piece to Frame	M106/5R	4	
	Bracket, for Mounting of Lock Release Mechanism	BD14921	1	
	Woodscrew, Securing Bracket at Rear	M106/4R	3	
	Screw, Self Tapping, Securing Bracket at Front	BD540/14	2	
1	Release Mechanism, for Operation of Side Locks	BD15589	1	
	Screw, Set, Securing Release Mechanism	UFS319/4H	4	
	Washer, Shakeproof, on Setscrews	C723/A	4	
	Washer, Plain, Under Shakeproof Washers	AW102/T	4	
2	Lock, at LH Side of Boot Lid	BD13375	1	
	Lock, at RH Side of Boot Lid	BD13376	1	
	Woodscrew, Securing Side Locks	BD1503/3	8	
3	Cable, Coupling Release Mechanism With Side Locks	BD9390	2	
	Support Bracket, Between Boot Lid and Release Mechanism Bracket	BD14881	1	
	Screw, Set, Securing Support Bracket to Release Mechanism Bracket	UFS419/4H	2	
	Washer, Shakeproof, on Setscrews	C723/A	2	
4	Handle Assembly, on Boot Lid	BD15590	1	
5	Rubber Pad, under End of Handle	BD14893	1	
	Nut, Securing Handle and Support Bracket to Boot Lid	UCN119/L	1	
	Washer, Plain, under Nut	AW102/T	1	
	Washer, Shakeproof, on Setscrew	C723/A	1	
	Screw, Set, Securing Handle to Lid	UCS319/13H	1	
	Spacer, on Setscrew (Rs.14-307)	BD9376	1	
	Rubber Washer, at top of Spacer	BD15293	1	
	Washer, Shakeproof, Under Nut	C723/A	1	
	Washer, Plain, Under Shakeproof Washer	AW102/T	1	
6	Motif Assembly, down centre of Lid (Wb.7/22704)	BD12984	1	
	Rubber Washer, on Studs of Motif	BD15293	3	
	Nut, Securing Motif and Support Bracket to Boot Lid	UCN119/L	3	
	Washer, Shakeproof, Under Nuts	C723/A	3	
	Washer, Plain, Under Shakeproof Washers	AW102/T	3	
	rasher, Flam, Order Shakeproof Washers	AVV 102/ 1	J	

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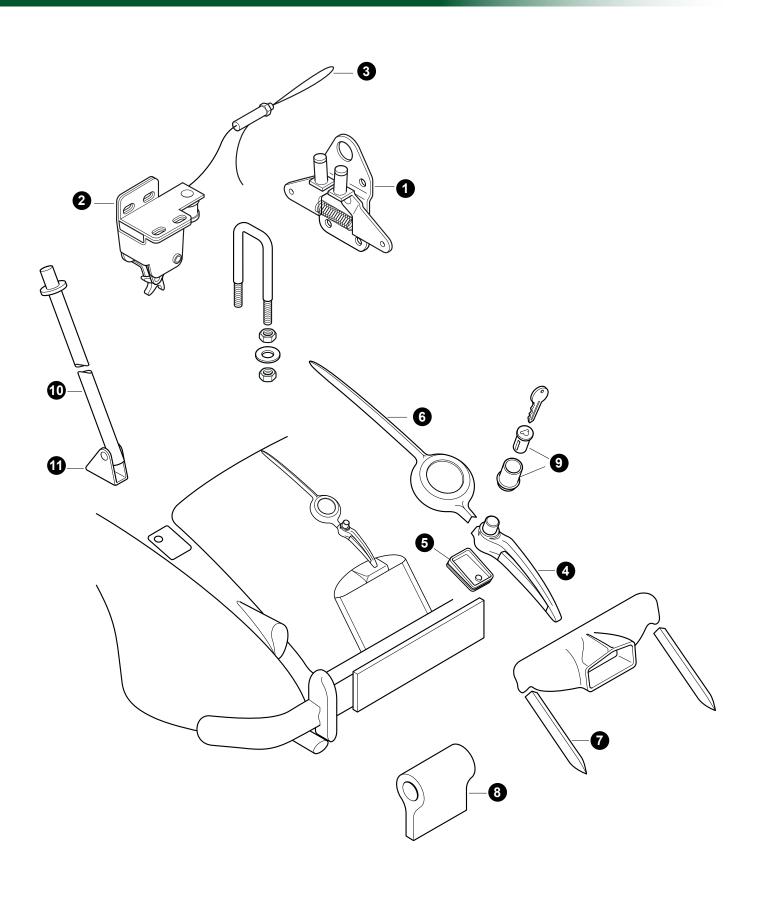




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No	Parts Description	Part No	Qty	Notes
7	Moulding Assembly, at Sides of Rear Number Plate	BD14908	2	
•	Screw, Set, for Fixing of Mouldings	UFS419/3H	2	
	Nut, for Fixing of Mouldings	UFN119/L	2	
	Washer, Plain, under Nuts and on Setscrews	AW102/T	4	
	Washer, Shakeproof, Under Nuts and on Setscrews	C723/A	4	
	Number Plate Lamp Assembly	C4559	1	
	Number Plate Lamp Assembly	C12173	1	
	Electrical Harness, for Number Plate Lamp	C13043	1	
	Piping Under Number Plate Lamp and Mouldings			
8	(42" Long)	BD5358/3	1	
	Grommet, in Rear Number Plate Panel	BD6581	4	
	Casing Assembly, for Boot Lid	BD13682	1	Chassis No. 827001 to 827348. 837001 to 838237
	Casing Assembly, for Boot Lid	BD16094	1	Chassis No. 827349 and subs. 838238 and subs.
	Screw, Self Tapping, Securing Casing	BD539/1	23	
	Cup Washer, on Self Tapping Screws	BD532/1	23	
	Strap, on Casing, Securing Spare Wheel Lid in Open Position	BD13974	1	
	Button, on Strap	BD1286/1	1	
	Fastener, for Button	BD1286/2	1	
	Stud, for Retention of Strap	BD1286/3	1	
	Screw, Self Tapping, Securing Stud and Strap	BD539/4	1	
	Sealing Rubber, on Boot Lid (88" Long)	BD17187/1	1	
	Striker Bar, on Boot Floor, for Locking of Boot Lid	BD9432	2	
	Nut, Securing Striker Bars	UFN225/L	8	
	Washer, Shakeproof, Under Nuts	C724	4	
	Washer, Plain, on Striker Bars	FW104/T	8	
	Motif Assembly, Down Centre of Boot Lid	BD12984	1	
	Le Mans Plaque	BD14343	1	
	Spring Clip, Retaining Plaque	BD12985	1	
	Screw, Self Tapping, Securing Spring Clip	BD711/3	2	
	Handle Assembly on Boot Lid	BD15590	1	
9	Locking Barrel, in Handle (Wb.1/6437) (for "Fa" Series Key)	BD11260	1	
	Locking Barrel, in Handle (Wb.1/6437) (for "Fp" Series Key)	BD18677	1	
	Tie Strip Assembly, bracing Boot Lid	BD15345	1	
	Adjusting Nut, for Tie Strip	BD15345/5	1	
	Nut, Locking Adjusting Nut	UFN225/L	1	
	Casing Assembly, for Hinge Rail	BD13832	1	Chassis No. 827001 to 827239. 837001 to 837845
	Casing Assembly, for Hinge Rail	BD16092	1	Chassis No. 827240 to 827348. 837846 to 838237
	Casing Assembly, for Hinge Rail	BD16785	1	Chassis No. 827349 and subs. 838238 and subs.
	Screw, Self Tapping, Securing Casings	BD539/1	4	
	Cup Washer, on Self Tapping Screws	BD532/1	4	
	Pop Rivet, Securing Casing	BD1814/2	4	

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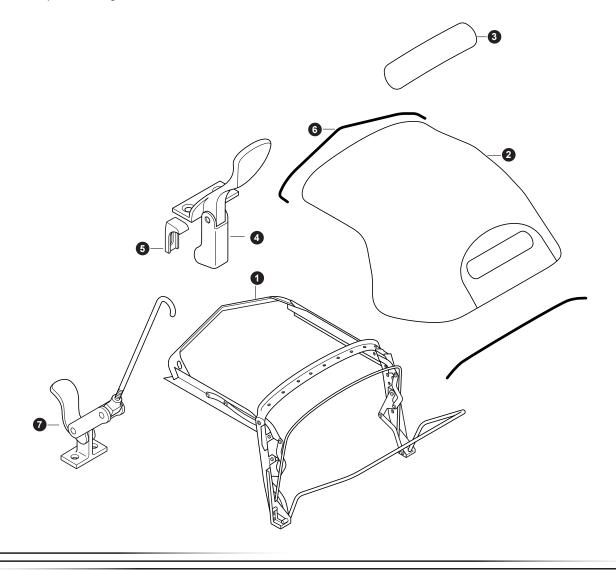
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No	Parts Description	Part No	Qty	Notes
10	Stay Assembly supporting Boot Lid in Open Position	BD13874	1	Chassis No. 827001 to 827239. 837001 to 837845
	Bolt, Securing Stay to Boot Floor	UFB125/14R	1	Chassis No. 827001 to 827239. 837001 to 837845
	Distance Piece, on Bolt	BD13857	2	Chassis No. 827001 to 827239. 837001 to 837845
	Nut, Self Locking, on Bolt	C8667/1	1	Chassis No. 827001 to 827239. 837001 to 837845
	Bolt, Securing Stay to Boot Lid	UFB125/12R	1	Chassis No. 827001 to 827239. 837001 to 837845
	Nut, Self Locking, on Bolt	C8667/1	1	Chassis No. 827001 to 827239. 837001 to 837845
11	Pivot Bracket, on Boot Floor, for Lower End of Stay	BD13849	1	Chassis No. 827001 to 827239. 837001 to 837845
	Screw, Set, Securing Pivot Bracket	UFS125/4R	2	Chassis No. 827001 to 827239. 837001 to 837845
	Washer, Shakeproof, on Setscrews	C724	2	Chassis No. 827001 to 827239. 837001 to 837845
	Washer, Plain, on Setscrews	FW104/T	2	Chassis No. 827001 to 827239. 837001 to 837845
	Prop Assembly, Holding Boot Lid in Open Position	BD16702	1	Chassis No. 827240 to 827348. 837846 to 838237
	Anchor Bracket Assembly, for Prop	BD3393	1	Chassis No. 827240 to 827348. 837846 to 838237
	Woodscrew, Securing Anchor Bracket to Boot Lid	M106/6R	5	Chassis No. 827240 to 827348. 837846 to 838237
	Spring Clip, Retaining Prop when not in use	BD3839	1	Chassis No. 827240 to 827348. 837846 to 838237
	Plate, Behind Spring Clip	BD9160	1	Chassis No. 827240 to 827348. 837846 to 838237
	Woodscrew, Securing Clip	BD4908/6	2	Chassis No. 827240 to 827348. 837846 to 838237
	Washer, Double Coil Spring, on Prop	BD1708/1	1	Chassis No. 827240 to 827348. 837846 to 838237
	Washer, Plain, on Prop	FW105/T	1	Chassis No. 827240 to 827348. 837846 to 838237
	Split Pin, Securing Prop to Anchor Bracket	L103/7U	1	Chassis No. 827240 to 827348. 837846 to 838237
	Support Bracket, on tonneau, for Prop when in use	BD15568	1	Chassis No. 827240 to 827348. 837846 to 838237



BODY FITTINGS DHC CONVERTIBLE TOP

No	Parts Description	Part No	Qty	Notes
1	Hood Sticks Assembly	BD13364	1	Chassis No. 827001 to 827291. 837001 to 838137
		BD16244	1	Chassis No. 827292 and subs. 838138 and subs.
	Spring, Between Hoodsticks and Bracket on Body	BD9031	2	
	Screw, Set, Securing Hoodsticks to Body	BD8291/5	4	
	Washer, Shakeproof, on Setscrews	C724	4	
	Washer, Plain, under Shakeproof Washers	FW104/T	4	
	Shim, at Hoodsticks Fixings (16 S.W.G.)	BD8052/1	A/R	
	Shim, at Hoodsticks Fixings (20 S.W.G.)	BD8052/2	A/R	
3	Toggle Clamp Assembly Securing Hood	BD13402	2	Chassis No. 827001 to 827291. 837001 to 838137
		BD16134	2	Chassis No. 827292 and subs. 828138 and subs.
	Screw, Set, securing Toggle Clamps to Hood Frame	BD13642/10	4	
	Nut, on Setscrews	UFN119/L	4	
	Washer, Shakeproof, under Nuts	C723/A	4	
	Stop Plate, under Clamps, for Toggle Arms	BD16156	2	
	Woodscrew, Securing Toggle Clamps and Stop Plates	BD1595/1	4	
	Screw, Set, Special, for Adjustment of Toggle Clamps	BD16116/1	2	
	Washer, Special, on Setscrews	BD541/28	A/R	
	Washer, Shakeproof, Locking Setscrews	C723/A	2	







No	Parts Description	Part No	Qty	Notes
5	Hook, engaging Toggle Clamps when securing Hood	BD13403	2	
J	Mounting Plate, for Hooks	BD13405	2	
	Screw, Set, Securing Mounting Plates to Screen Rail	BD13642/3	8	
		BD13642/3 BD13665/2	2	
	Screw, Set, Securing Hooks to Mounting Plates	BD13863/2	A/R	
	Alum Packing, at Hook Mounting	DD 13707	A/K	Chassis No. 827001 to 827228. 837001 to 837798
2	Hood Cloth Assembly (Complete With Back Curtain and Zip Fastener)	BD14064	1	
		BD16598	1	Chassis No. 827229 and subs. 837799 and subs.
3	Zip Fastener, around Backlight (28" Long)	BD14068	2	
	Outer Member for LH Cantrail	BD13415	1	
	Outer Member for RH Cantrail	BD13416	1	
	Drip Bead, for LH Cantrail	BD13419	1	
	Drip Bead, for RH Cantrail	BD13420	1	
	Screw, Set, Securing Outer Members	BD3265/2	8	
	Nut, on Setscrews	UFN119/L	8	
	Washer, Shakeproof, under Nuts	C723/A	8	
	Chrome Finisher at bottom of LH Main Head Pillar	BD13437	1	
	Chrome Finisher at bottom of RH Main Head Pillar	BD13438	1	
	Screw, Self Tapping, Securing Finishers	BD540/1	8	
	Blanking Plate (Chrome) below Finisher, LH	BD13711	1	
	Blanking Plate (Chrome) below Finisher, RH	BD13712	1	
	Screw, Set, Securing Blanking Plates	BD13713/2	2	
	Chrome Beading at Rear of Hood above Backlight	BD13461	1	
	Chrome Beading at LH Side of Tonneau	BD13462	1	
	Chrome Beading at RH Side of Tonneau	BD13463	1	
	Chrome Beading on LH Main Head Pillar	BD13464	1	
	Chrome Beading on RH Main Head Pillar	BD13465	1	
6	Finisher Assembly (Headcloth) at Front of Hood	BD13930	1	
	Woodscrew, Securing Finisher	BD1499/1	5	
	Cup Washer, on Woodscrews	BD532/1	5	
	Envelope Assembly, Enclosing Hood In Folded Position	BD14110	1	
	Socket, on Envelope, for "Lift The Dot" Fasteners	BD568/1	2	
	Clinch Plate, on Envelope, for "Lift The Dot" Fasteners	BD568/2	2	
	Button, on Envelope, for "Durable Dot" Fasteners	BD3833/1	2	
	Socket, Securing "Durable Dot" Fasteners	BD1286/2	2	
	Stud (Woodscrew Base), for "Lift The Dot" Fasteners	BD1750	2	
	Stud, for "Durable Dot" Fasteners	BD3833/3	2	
	Screw, Self Tapping, Securing "Durable Dot" Studs	BD539/4	2	
7	Clamp Assembly, on LH Wheel Arch, securing Hood When Folded	BD16041	1	
	Clamp Assembly, on RH Wheel Arch, securing Hood When Folded	BD16042	1	
	Screw, Set, Securing Clamps	BD13642/3	6	
	Washer, Plain, on Setscrews	AW102/T	6	
	Nut, on Setscrews	UFN119/L	6	
		C723/A		
	Washer, Shakeproof, under Nuts	BD10578	6 2	
	Hook, Engaging Clamps			
	Pop Rivet, Securing Hooks (and Trim) To Wheel Arches	BD1814/7	6	



- **454 BONNET FITTINGS**
- **458 FRONT BUMPER**
- **460 UNDER-BONNET FITTINGS**
- **464 WINDSCREEN**
- **466 INSTRUMENT BOARD ASSEMBLY**
- **468 SCREEN RAIL & FACIA PANELS**
- **472 FLOOR BOARDS & GEARBOX COVER**
- **474 FRONT SEATS & SLIDES**
- **475 REAR SEATS**
- 476 BACKLIGHT & HEADLINING
- 478 DOOR LOCK & HANDLE
- **480 DOOR & WINDOW FRAME**
- 484 DOOR TRIM & ARMRESTS
- **486 WINDOW REGULATOR**
- 487 REAR QUARTERLIGHT ASSEMBLY
- **488 BOOT BOARDS & FITTINGS**
- **490 BOOT LOCK & FITTINGS**
- **494 REAR BUMPER**







MONZA FUEL CAP COVER

Polished alloy Monza fuel cap; set your XK150 out from the rest.

SBS2020

PART HIGHLIGHTS

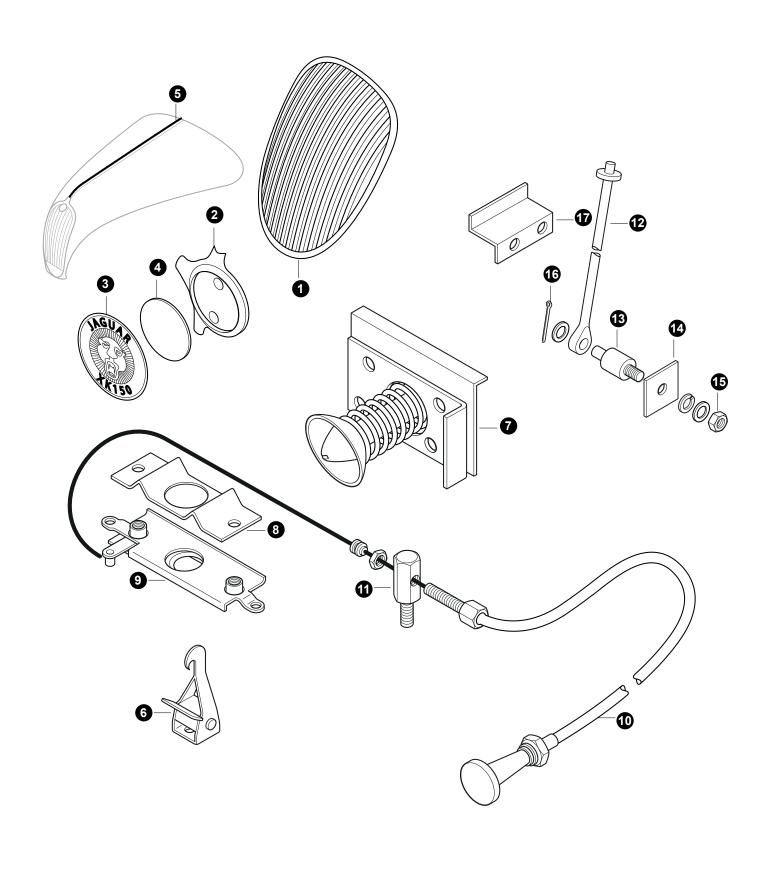


BONNET STRAPS

As fitted to Le Mans cars these leather bonnet straps add the finishing touch to your XK150, complete with chrome buckles.

SBS5100 (DOUBLE BUCKLE) SBS5100S (SINGLE BUCKLE)

BODY FITTINGS FHC BONNET FITTINGS







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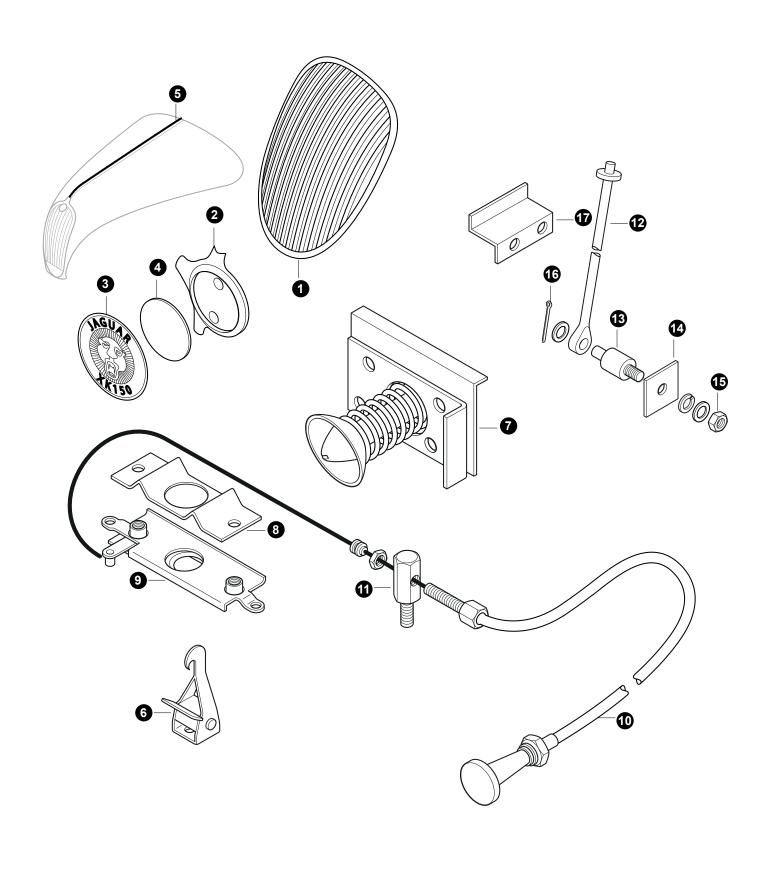






No	Parts Description	Part No	Qty
1	Dadistan Cuilla Assault - David	PD42000	1
1	Radiator Grille Assembly on Bonnet	BD13022	1
	Nut, securing Grille to Bonnet	UFN119/L	6
	Washer, Shakeproof, under Nuts	C723/A	6
	Washer, Plain, under Shakeproof Washers	AW102/T	6
_	Reinforcing Angle, at lower fixing	BD13824	2
2	Boss, at Top of Radiator Grille for Mounting of Medallion	BD15390	1
	Screw, Set, securing Boss to Radiator Grille, upper	UCS413/2H	2
	Screw, Set, securing Boss to Radiator Grille, lower	UCS413/3H	1
	Securing Strap at lower fixing	BD13392	1
	Washer, Plain, on Setscrews	AW104/T	3
	Washer, Shakeproof, on Setscrews	C721	3
	Screw, Set, securing Boss to Bonnet	UFS119/3R	1
	Cup Washer, on Setscrew	BD12370	1
	Washer, Plain, on Setscrew	AW102/T	1
	Washer, Shakeproof, on Setscrew	C723/A	1
3	Medallion, on Boss	BD12496	1
4	Backing Piece, behind Medallion	BD11499	1
	Packing, Piece (Rubber) behind Medallion	BD12558	1
5	Chromium Moulding down Centre of Bonnet	BD14447	1
	Bolt, Short, securing Moulding to Bonnet	BD9848	10
	Bolt, Long, securing Moulding to Bonnet	BD13725	1
	Distance Piece, on Long Bolt	BD14286	1
	Nut, on Bolts	UCN116/L	11
	Washer, Shakeproof, under Nuts	C722	11
	Washer, Plain, under Shakeproof Washers	AW102/T	11
6	Safety Hook Assembly for Bonnet	BD13203	1
6			
	Bracket, mounting Safety Hook	BD13206	1
	Spring, for Safety Hook	BD13209	1
	Pin, pivoting Safety Hook (253/821)	BD7045	1
	Split Pin, retaining Pivot Pin through Bracket and Hook	L102/5U	1
	Screw, Set, securing Safety Hook to Forward Lower Wing Valance	UFS119/4R	2
	Washer, Shakeproof, on Setscrews	C723/A	2
	Washer, Plain, under Shakeproof Washers	AW102/T	2
7	Peg Assembly for Bonnet Catch	BD12842	1
	Base Plate Assembly for Bonnet Catch	BD12848	1
8	Striker Plate for Bonnet Catch	BD12852	1
9	Catch Plate, for Bonnet Catch	BD12853	1
	Return Spring For Bonnet Catch	BD12855	1
	Screw, Set, securing Base Plate, Catch Plate, and Striker Plate to Bracket	BD18037/5	2
	Spacing Bush, on Setscrews (271/160)	BD12854	2
	Washer, Spring, on Setscrews	FG104/X	2
10			
10	Control Cable, Releasing Bonnet Catch	BD10221	1

BODY FITTINGS FHC BONNET FITTINGS









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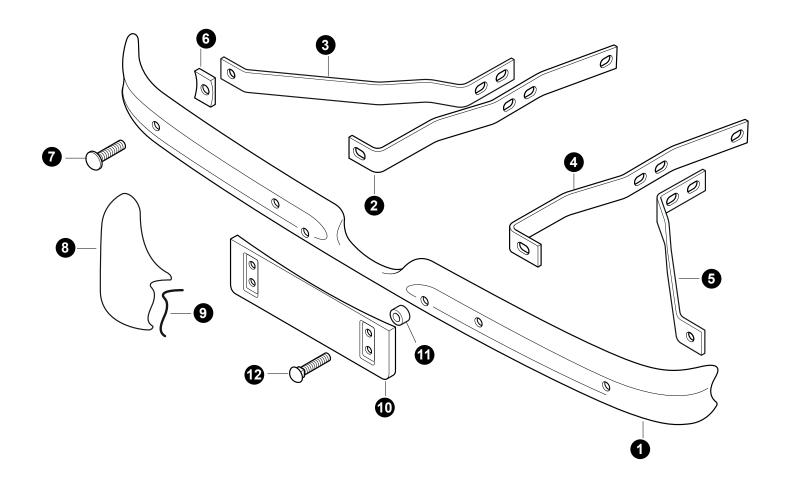




No	Parts Description	Part No	Qty	Notes
11	Adjuster, for Bonnet Lock Control	C4443	1	
	Abutment, for Cable Adjuster	C3880	1	
	Washer, Plain, at bottom of Abutment	FW104/T	1	
	Nut, locking adjuster and securing Abutment	UFN125/L	2	
	Washer, Shakeproof, at Abutment fixing	C724	1	
	Clip, securing Control Cable	C1543/8	2	
	Rubber Buffer, in Bonnet Edges, cushioning Bonnet in closed position	BD4616	10	
	Bracket at RH Side of Bonnet Receiving Prop	BD13323	1	
	Bracket at LH Side of Bonnet Receiving Prop	BD14717	1	
	Tapped Plate, for fixing of Bracket	BD13324	1	
	Screw, Set, securing Bracket	UFS125/4R	2	
	Washer, Shakeproof, on Setscrews	C724	2	
12	Prop Assembly Supporting Bonnet in Raised Position	BD13743	1	
		BD14941	1	
13	Pivot, on RH Wing Valance, for Prop	BD9103	1	
	Pivot, on LH Front Wing Valance, for Bonnet Prop	BD15699	1	
14	Reinforcing Plate, on Pivot	BD9062	1	
15	Nut, securing Pivot	UFN131/L	1	
	Nut, securing Pivot	UFN125/L	1	
	Washer, Shakeproof, under Nut	C725	1	
	Washer, Shakeproof, under Nut	C724	1	
16	Split Pin, securing Prop to Pivot	L102/6U	1	
	Washer, Double Coil Spring, on Pivot	BD1708/1	1	
	Washer, Plain, on Pivot	FW105/T	1	
17	Bracket Assembly, retaining Bonnet Prop when not in use	BD13322	1	Chassis No. 824001 to 824741. 834001 to 835934
		BD14943	1	Chassis No. 824742 and subs. 835935 and subs.
	Screw, Set, securing Bracket to RH Wing Valance	UFS419/4H	2	
	Nut, on Setscrews	UFN119/L	2	
	Washer, Shakeproof, under Nuts	C723/A	2	
	Motif at Top of Headlamp Containers	BD2561	2	
	Screw, Set, securing Motifs	BD2563/1	4	
	Washer, Plain, on Setscrews	AW104/T	4	
	Washer, Plain, (Packing) on Setscrews	FW105/T	8	

BODY FITTINGS FHC FRONT BUMPER

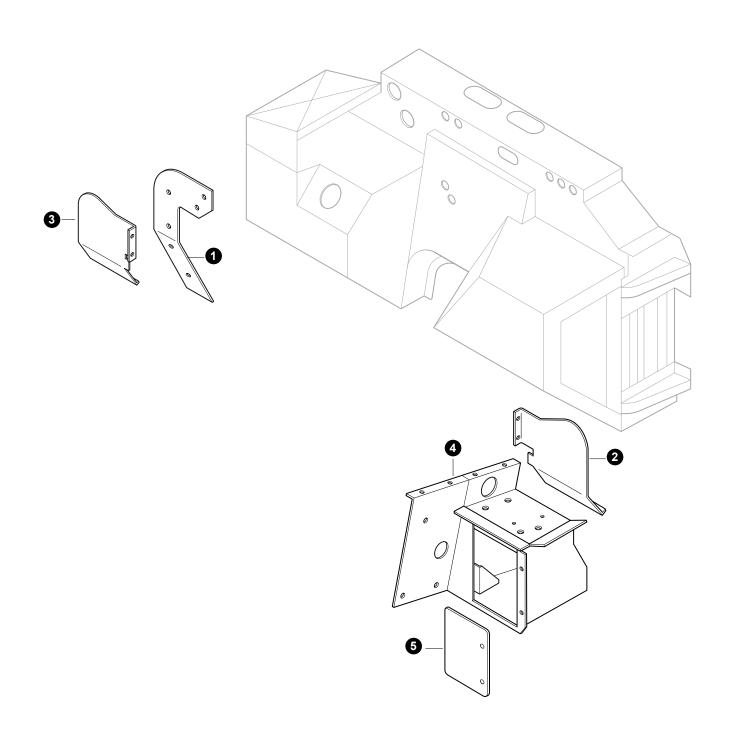
No	Parts Description	Part No	Qty	Notes
1	Bar Assembly only	BD12945	1	
2	Support Bracket, at RH Side of Front Bumper	C9754	1	Chassis No. 824001 to 824096. 834001 to 834681
		C13366	1	Chassis No. 824097 and subs. 834682 and subs.
3	Outrigger, connecting RH Support Bracket with Bumper	C9752	1	Chassis No. 824001 to 824096. 834001 to 834681
		C13368	1	Chassis No. 824097 and subs. 834682 and subs.
4	Support Bracket, at LH Side of Front Bumper	C9755	1	Chassis No. 824001 to 824096. 834001 to 834681
		C13367	1	Chassis No. 824097 and subs. 834682 and subs.
5	Outrigger, connecting LH Support Bracket with Bumper	C9753	1	Chassis No. 824001 to 824096. 834001 to 834681
		C13369	1	Chassis No. 824097 and subs. 834682 and subs.
6	Spacer, between Outriggers and Bumper	BD9874	2	
7	Bolt, Securing Outriggers to Bumper	BD9871	2	
	Washer, Plain on Bolts	FW106/T	2	
	Nut, on Bolts	NN137/L	2	
	Washer, Spring, under Nuts	FG106/X	2	



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No	Parts Description	Part No	Qty	Notes
8	Over Rider Assembly, on Front Bumper	C9756	2	
9	Beading, between Over Riders and Front Bumper	BD9868/1	4	
	Washer, Plain, on Over Rider Studs	FW107/T	2	
	Nut, on Bolts	NN137/L	2	
	Washer, Spring, under Nuts	FG106/X	2	
10	Panel, for Mounting of Front Number Plate	BD10982	1	
11	Spacer, between Panel and Bumper Bar	BD9872	2	
12	Bolt, Securing Front Number Plate Panel to Bumper	BD9869	2	
	Washer, Plain, on Bolts	FW205/T	2	
	Nut, on Bolts	NN131/L	2	
	Washer, Spring, under Nuts	FG105/X	2	
	Screw, Set, Securing Front Bumper Assembly to Chassis Frame	NS150/12D	6	
	Washer, Plain, under Shakeproof Washers	FW208/T	6	
	Washer, Shakeproof, on Setscrews	C728	6	
	RH Plinth Panel Assembly Behind Front Bumper			
	No Fog Lights Fitted	BD13408	1	Chassis No. 824001 to 824096. 834001 to 834681
		BD14839	1	Chassis No. 824097 and subs. 834682 and subs.
	Fog Lights Fitted	BD13412	1	Chassis No. 824097 and subs. 834682 and subs.
	LH Plinth Panel Assembly behind Front Bumper			
	No Fog Lights Fitted	BD13407	1	Chassis No. 824001 to 824096. 834001 to 834681 No fogs.
		BD14838	1	Chassis No. 824097 and subs. 834682 and subs. No fogs.
	Fog Lights Fitted	BD13411	1	Chassis No. 824097 and subs. 834682 and subs. No fogs.
	Piping, Between Plinth Panels and Front Wings (19 1/2" Long)	BD8598	2	
	Screw, Set, Securing Plinth Panels to Front Wings	UFS125/5R	6	
	Washer, Plain, on Setscrews	FW104/T	6	
	Nut, Self Locking, on Setscrews	C8667/1	6	
	Bracket, for Fixing of Plinth Panels to Front Bumper	BD9292	4	
	Nut, Securing Brackets to Bumper	UFN125/L	4	
	Washer, Plain, under Nuts	FW104/T	4	
	Washer, Shakeproof, under Nuts	C724	4	
	Bolt, Shouldered, Securing Brackets to Plinth Panels	BD9301	4	
	Washer, Special, on Shouldered Bolts	BD541/13	4	
	Washer, Rubber, between Brackets on Bumper and Brackets on Plinth Panels	BD4984	4	
	Nut, on Shouldered Bolts	UFN119/L	4	
	Washer, Special, under Nuts	BD4983	4	

BODY FITTINGS FHC under-bonnet fittings





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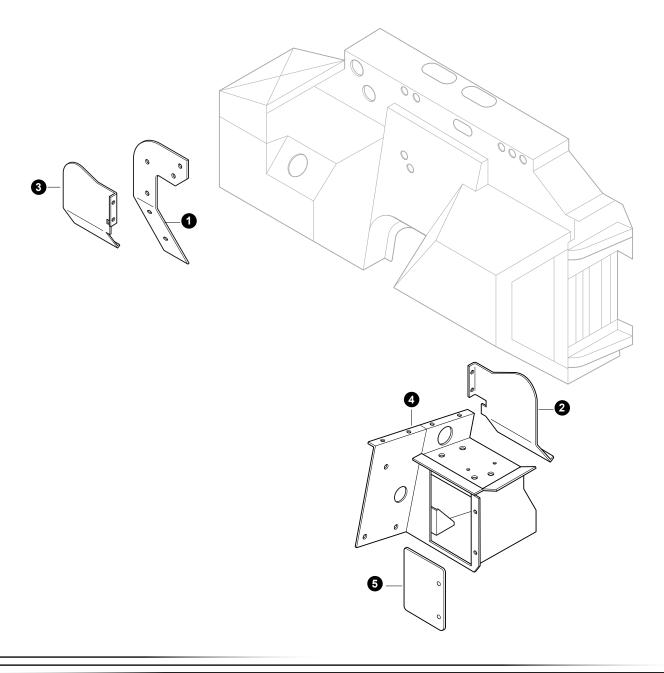




Note	Qty	Part No	Parts Description
	1	BD13043	Splash Guard Assembly Under LH Front Wing Valance
LHD Cars on	1	BD13044	Splash Guard Assembly Under RH Front Wing Valance
RHD Cars on	1	BD14568	
	4	BD10928	Angle Bracket Assembly, on Front Wing Support Brackets, for Fixing of Splash Guards
	6	UFS125/5R	Screw, Set, securing Splash Guards
	6	C724	Washer, Shakeproof, on Setscrews
	2	BD542/3	Washer, Special, on Setscrews
	2	UFN125/L	Nut, on Setscrews
	2	BD14460/2	Screw, Set, securing Splash Guards
	2	C723/A	Washer, Shakeproof, on Setscrews
	2	AW102/T	Washer, Plain, Under Shakeproof Washer
	2	BD3143	Felt, on Splash Guards (1/8" X 1" X 15")
	1	C1040/25	Clip, securing Hydraulic Pipes, Under LH Front Wing
tted from Chassis No. 824001 to 824741. 834001 t 83593	1 Fit	BD13317	Mudshield Assembly at Front of LH Battery Box
	1	BD15037/9	Seal (Sponge Rubber) on Mudshield (1/4" X 1 3/8" X 23")
	1	BD15037/5	Seal (Sponge Rubber) on Mudshield (1/4" X 1 3/8" X 5")
Fitted to Chassis No. 824742 and subs. 835935 an sub	1	BD15728	Mudshield Assembly at Front of LH Battery Box
	1	BD15037/9	Seal (Sponge Rubber) on Mudshield (1/4" X 1 3/8" X 23")
	1	BD15037/5	Seal (Sponge Rubber) on Mudshield (1/4" X 1 3/8" X 5")
Required for LHD Cars only when Air Cleaner Mounted in Wing Valance	1	BD13318	Mudshield Assembly at Front of RH Battery Box
Required for LHD Cars only when Air Cleaner Mounted in Wing Valance	1	BD15037/9	Seal (Sponge Rubber) on Mudshield (1/4" X 1 3/8" X 23")
Required for LHD Cars only when Air Cleaner Mounted in Wing Valance	1	BD15037/6	Seal (Sponge Rubber) on Mudshield (1/4" X 1 3/8" X 8 1/2")
Required for RHD Cars only when Air Cleaner mounted above Battery Bo	1	BD14356	Mudshield Assembly at Front of RH Battery Box
Required for RHD Cars only when Air Cleaner mounted above Battery Bo	1	BD15037/9	Seal (Sponge Rubber) on Mudshield (1/4" X 1 3/8" X 23")
Required for RHD Cars only when Air Cleaner mounted above Battery Bo	1	BD15037/3	Seal (Sponge Rubber) on Mudshield (1/4" X 1 3/8" X 3 3/4")
	1	BD14996	Support, Between Mudshield And LH Battery Box
LHD Cars on	1	BD13326	Support, Between Mudshield And RH Battery Box
RHD Cars on	1	BD14997	Support, Between Mudshield And RH Battery Box
	2	BD14983	Outer Sealing Strip Assembly for Battery Boxes
	2	BD15037/7	Seal (Sponge Rubber 1/4" X 1 3/8" X 12") on Outer Sealing Strips
	8	UFS125/4R	Screw, Set, securing Mudshields to Battery Boxes and Wing Valances
	8	BD542/3	Washer, Special, on Setscrews
	8	C724	Washer, Shakeproof, on Setscrews

BODY FITTINGS FHC under-bonnet fittings

No	Parts Description	Part No	Qty	Notes
	Nut, on Setscrews securing Mudshields to Wing Valances	UFN125/L	4	
4	Battery Box Assembly in LH Front Wing	BD12934	1	LHD
	Battery Box Assembly in RH Front Wing	BD14360	1	LHD
	Spring, on Battery Boxes Receiving "Dzus" Fasteners	BD6596	4	LHD
	Rivet, securing Springs	R102/4W	8	LHD
	Battery Box Assembly in LH Front Wing	BD12936	1	RHD
	Battery Box Assembly in RH Front Wing	BD14359	1	RHD
	Spring, on Battery Boxes, receiving "Dzus" Fasteners	BD6596	4	RHD
	Rivet, securing Springs	R102/4W	8	RHD
	Screw, Set, securing Battery Boxes to Wing Valances	UFS125/5R	8	
	Washer, Special, on Setscrews	BD542/3	8	
	Nut, on Setscrews	UFN125/L	8	

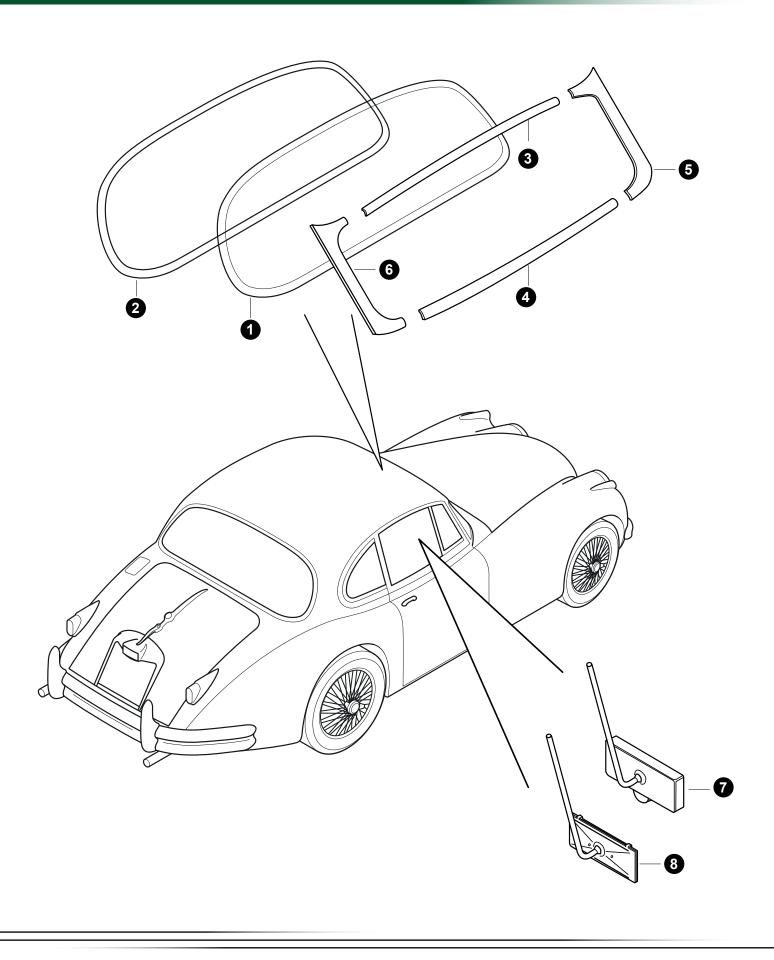






No	Parts Description	Part No	Qty	Notes
	Washer, Shakeproof, Under Nuts	C724	8	
5	Door Assembly for Battery Box in LH Front Wing	BD12979	1	
	Door Assembly for Battery Box in RH Front Wing	BD12980	1	
	Dzus Fastener, on Battery Box Doors (Aw.6 1/2-45)	BD8580	4	
	Grommet, securing Fasteners (Ga.6 1/2-45)	BD8581	4	
	Clip, on Battery Box Doors	BD8583	4	
	Pop Rivet, securing Clips	BD1814/2	8	
	Seal, on Battery Box Doors (3/16" X 1/4" X 54")	BD8582/2	2	
	Steady Bracket for Battery Box	BD9104	1	Required for RH Battery Box on LHD Cars and LH Battery Box on RHD Cars
	Steady Bracket for Battery Box	BD10288	1	Required for LH Battery Box on LHD Cars and RH Battery Box on RHD Cars
	Screw, Set, securing Steady Brackets to Battery Boxes	UFS125/5R	6	
	Washer, Special, on Setscrews	BD542/3	8	
	Nut, on Setscrews	UFN125/L	6	
	Washer, Shakeproof, under Nuts	C724	6	
	Screw, Set, securing Steady Brackets to Chassis Frame	UFS131/4R	2	
	Washer, Plain, on Setscrews	FW105/T	2	
	Washer, Shakeproof, on Setscrews	C725	2	
	Fixing Road Assembly, securing Batteries in Boxes	BD10301	4	
	Clamping Plate, for Fixing of Batteries	BD10076	2	
	Rubber Block, on Clamping Plates	C2653	4	
	Rubber Pad, seating LH Battery	BD14242	1	
	Rubber Pad, seating RH Battery	BD14243	1	
	Cover Assembly over Air Cleaner	BD13208	1	
	Screw, Set, securing Cover	BD13819/1	8	
	Washer, Plain, on Setscrews	FW104/T	8	
	Washer, Shakeproof, on Setscrews	C724	8	
	Cover Plate, Sealing Redundant Accelerator Aperture in Dash	C14277	1	
	Screw, Set, securing Cover Plate to LH Side of Dash	UFS125/3R	2	
	Washer, Plain, on Setscrews	FW104/T	2	
	Washer, Shakeproof, on Setscrews	C724	2	
	Seal (Felt) for Brake And Clutch Pedals	BD13126	1	LHD Cars only
	Retainer, for Seal	BD13123	1	LHD Cars only
	Seal (Felt) for Brake And Clutch Pedals	BD13127	1	RHD Cars only
	Retainer Assembly, for Felt Seal	BD14320	1	RHD Cars only
	Screw, Set, securing Retainers	UFS419/4H	6	
	Washer, Shakeproof, on Setscrews	C723/A	6	
	Rubber Pad on Footrest	C6876	1	LHD Cars only
	Stud Plate, for Fixing of Rubber Pad	BD11010	1	LHD Cars only
	Washer, Special, on Studs	BD541/25	2	LHD Cars only
	Nut, on Studs	UFN125/L	2	LHD Cars only
	Washer, Shakeproof, under Nuts	C724	2	LHD Cars only

BODY FITTINGS FHC WINDSCREEN









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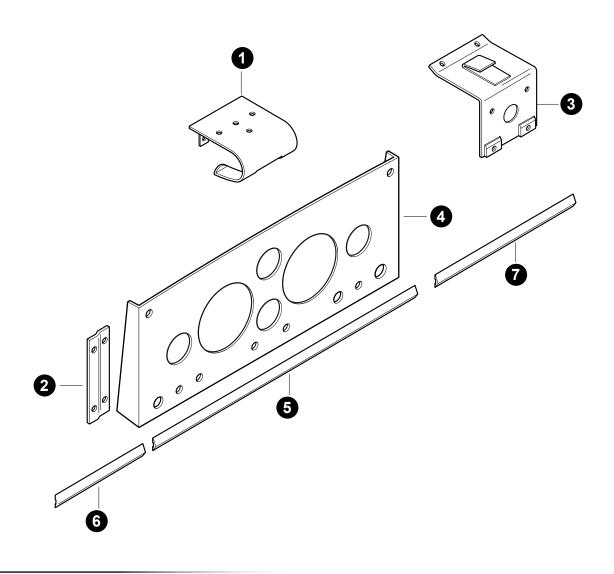


No	Parts Description	Part No	Qty	Notes
	Mr. I	PD 4004 (
	Windscreen Aperture Panel Assembly	BD19916	1	
1	Windscreen Glass	BD13051	1	Standard
		BD19038	1	Tinted
2	Rubber Seal, around Windscreen Glass	BD13129	1	
	Rubber Insert, for Seal	BD13130	1	
3	Chrome Finisher, at top of Windscreen	BD13131	1	
4	Chrome Finisher, at bottom of Windscreen	BD13132	1	
5	Chrome Finisher, at LH Side of Windscreen	BD13133	1	
6	Chrome Finisher, at RH Side of Windscreen	BD13134	1	
	Screw, Self-Tapping, securing Side Finishers	BD540/1	6	
	Licence Holder on Windscreen	C17400	1	
	Sun Visor Assembly, above Windscreen	BD9629	2	
	Tinted Perspex, for Sun Visors	BD9630	2	
	Hinge Assembly, for Sun Visors	BD9631	2	
	Screw, Set, securing Sun Visors	BD3265/2	6	
7	Interior Mirror Assembly, above Windscreen	C12308	1	Chassis No. 824001 to 824899. 834001 to 836218
	Glass only	6802	1	Chassis No. 824001 to 824899. 834001 to 836218
8	Interior Mirror Assembly, above Windscreen	C14900	1	Chassis No. 824900 and subs. 836219 and subs.
	Screw, Set, securing Interior Mirror to Windscreen Header Panel	UFS519/3H	3	Chassis No. 824001 to 824899. 834001 to 836218
		UFS519/3H	4	Chassis No. 824900 and subs. 836219 and subs.



BODY FITTINGS FHC INSTRUMENT BOARD ASSEMBLY

No	Parts Description	Part No	Qty	Notes
1	Bracket Assembly, for Centre Upper Mounting of Instrument Panel	BD13374	1	Chassis No. 824001 to 824584. 834001 to 835718
	Bracket Assembly, for Centre Upper Mounting of Instrument Panel	BD15559	1	Chassis No. 824585 and subs. 835719 and subs.
	Screw, Self Tapping, Securing Bracket to Screen Rail	BD711/9	2	
	Screw, Set, Securing Bracket to Instrument Panel	BD14399/2	2	
	Washer, Shakeproof, on Setscrews	C723/A	2	
	Bracket Assembly, for Centre Lower Mounting of Instrument Panel	BD14170	1	
	Screw, Set, Securing Bracket to Dash	UFS125/4R	2	
	Screw, Set, Securing Bracket to Instrument Panel	UFS125/5R	1	
	Washer, Plain, on Setscrews	FW104/T	3	
	Washer, Shakeproof, on Setscrews	C724	3	
	Attachment Bracket, on Dash, for Fixing of Outer Mounting Brackets	BD13100	2	







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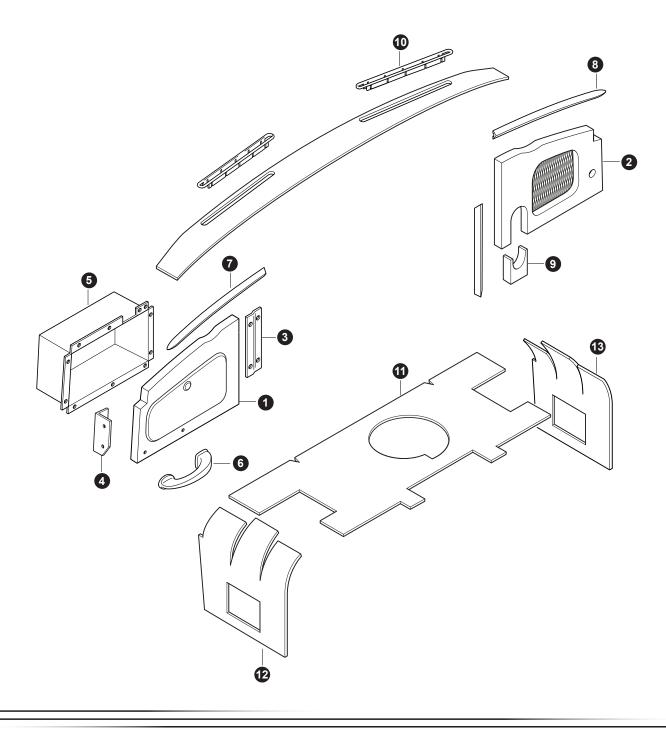




No	Parts Description	Part No	Qty	Notes
2	Mounting Bracket Assembly, LH Outer, for Instrument Panel	BD13106	1	
_	Mounting Bracket Assembly, RH Outer, for Instrument Panel	BD13107	1	
	Screw, Set, Securing attachment Brackets to Dash and Mounting Brackets to attachment Brackets	UFS125/4R	8	
	Screw, Set, Securing Instrument Panel to Brackets	UFS125/5R	2	
	Washer, Plain, on Setscrews	FW104/T	10	
	Washer, Shakeproof, on Setscrews	C724	10	
3	Bracket Assembly, on Dash, for Mounting of Upper Steering Column	BD12943	1	
	Screw, Set, Securing Bracket to Dash	UFS131/4R	2	
	Washer, Shakeproof, on Setscrews	C725	2	
4	Instrument Board Assembly	BD13574	1	Chassis No. 824001 to 824584. 834001 to 835718
		BD15762	1	Chassis No. 824585 and subs. 835719 and subs.
		BD18870	1	Chassis No. 824001 to 824584. 834001 to 835718
		BD18871	1	Chassis No. 824585 and subs. 835719 and subs.
	Fixing Angle, for Scuttle Casing	BD2778	2	
	Woodscrew, Securing Fixing Angles	BD1502/2	4	
	attachment Angle, LH	BD13821	1	
	attachment Angle, RH	BD13822	1	
	Woodscrew, Securing attachment Angles	BD1503/2	4	
	Cover Plate, Sealing Aperture at Bottom of Instrument Board	BD13825	1	
	Clip, Securing Cover Plate	BD10313	4	
5	Chrome Finisher Assembly, on Instrument Board	BD13826	1	Chassis No. 824001 to 824584. 834001 to 835718
-	J,	BD15755	1	Chassis No. 824585 and subs. 835719 and subs.
6	Chrome Finisher Assembly, at LH Side of Instrument Board	BD13792	1	Chassis No. 824001 to 824584. 834001 to 835718
		BD15536	1	Chassis No. 824585 and subs. 835719 and subs.
7	Chrome Finisher Assembly, at RH Side of Instrument Board	BD13793	1	Chassis No. 824001 to 824584. 834001 to 835718
		BD15537	1	Chassis No. 824585 and subs. 835719 and subs.
	Bolt, Special, Securing Finisher (3/8" Long)	BD4919/11	2	for Cars with No Radio Fitted
	Bolt, Special, Securing Finisher (1" Long)	BD4919/15	8	for Cars with No Radio Fitted
	Bolt, Special, Securing Finishers	BD4919/15	8	for Cars with Radio Fitted
	Nut, on Bolts	UCN116/L	10	for Cars with No Radio Fitted
		UCN116/L	8	for Cars with Radio Fitted
	Washer, Shakeproof, Under Nuts	C723/A	10	for Cars with No Radio Fitted
		C722	8	for Cars with Radio Fitted
	Washer, Plain, Under Shakeproof Washers	AW102/T	10	for Cars with No Radio Fitted
	· · ·	AW102/T	8	for Cars with Radio Fitted
	Chrome Finisher Assembly, for Heater Control	BD15535	1	Chassis No. 824585 and subs. 835719 and subs.
	Nut, Securing Finisher	UFN119/L	2	Chassis No. 824585 and subs. 835719 and subs.
	Washer, Shakeproof, Under Nuts	C723/A	2	Chassis No. 824585 and subs. 835719 and subs.
	Washer, Plain, Under Shakeproof Washers	AW102/T	2	Chassis No. 824585 and subs. 835719 and subs.
	Screw, Set, Securing Instrument Board at Bottom	BD14399/2	2	2.12.12.12.12.12.12.13.13.13.13.13.13.13.13.13.13.13.13.13.
	Washer, Shakeproof, on Setscrews	C723/A	2	
	Bolt (Plastic Head) Securing Instrument Board at top	BD11043	2	
	Washer, Black Fibre, on Bolts	BD5453	2	
		DD3- 1 33		

BODY FITTINGS FHC SCREEN RAIL & FACIA PANEL

No	Parts Description	Part No	Qty	Notes
1	LH Facia Board Assembly	BD13576	1	LHD when Brake Fluid Level Warning Light is not fitted
		BD18804	1	LHD when Brake Fluid Level Warning Light is fitted
		BD13579	1	RHD when Brake Fluid Level Warning Light is not fitted
		BD13579	1	RHD when Brake Fluid Level Warning Light is fitted
2	RH Facia Board Assembly	BD13577	1	LHD when Brake Fluid Level Warning Light is not fitted
		BD13577	1	LHD when Brake Fluid Level Warning Light is fitted
		BD13580	1	RHD when Brake Fluid Level Warning Light is not fitted
		BD18805	1	RHD when Brake Fluid Level Warning Light is fitted
3	Fixing Plate, Inner, for Facia Boards	BD13456	2	
J	Tixing Flace, miles, for Facia Boards	BB 10 100	_	



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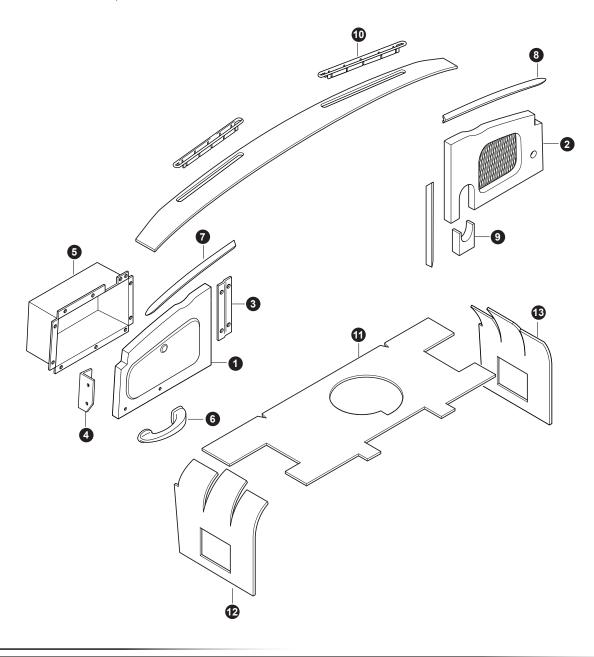
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No	Parts Description	Part No	Qty	Notes
4	Fixing Plate, Outer, LH	BD13886	1	
•	Fixing Plate, Outer, RH	BD13887	1	
	Woodscrew, securing Fixing Plates to Facia Boards	BD1502/2	12	
	Lid Assembly, For RH Cubby Box	BD13582	1	LHD Cars only
	Lid Assembly, on LH Cubby Box	BD13583	1	RHD Cars only
	Lock, on Lid (Wb.7/5631)	BD5300	1	•
	Woodscrew, securing Lock	BD1501/6	3	
	Bezel, Around Lock (312169)	C5465	1	
	Hinge, For Cubby Box Lid	BD573	2	
	Woodscrew, securing Hinges to Facia	BD1497/1	4	
	Screw, Self Tapping, securing Hinge to Lid	BD540/9	4	
	Link Assembly, Controlling Opening Angle of Cubby Lid	BD12735	1	
	Stop Assembly, on Facia Board	BD12358	1	
	Woodscrew, securing Link to Cubby Lid	BD1499/4	2	
	Woodscrew, securing Stop to Facia Board	BD1497/1	2	
	LH Cubby Box	BD13511	1	LHD Cars only
	En Gubby Box	BD13467	1	RHD Cars only
5	RH Cubby Box	BD13466	1	LHD Cars only
3	KIT Cubby Box	BD13510	1	RHD Cars only
	Woodscrew, securing Cubby Boxes	BD1502/2	20	Kilb Cais Only
	Washer, Plain, on Woodscrews	AW104/T	20	
6	Grab Handle, on Facia Board	BD13548	1	
O		UFN125/L	2	
	Nut, securing Grab Handle Washer, Shakeproof, Under Nuts	C724	2	
	·	FW104/T	2	
7	Washer, Plain, Under Shakeproof Washers Chrome Finisher, at top of LH Facia Board	BD13750	1	
8	Chrome Finisher, at top of RH Facia Board	BD13751	1	
O	Chrome Finisher, below Steering Column	BD13797	1	
	· ·	BD13797		
	Chrome Finisher, at Left/Right of Grab Handle	BD4919/15	1	
	Bolt, Special, securing Finishers Nut, on Bolts		14 14	
	·	UCN116/L		
	Washer, Shakeproof, under Nuts	C722	14	
	Fixing Angle, for Scuttle Casings	BD2778	5	
	Woodscrew, securing Fixing Angles	BD1502/2	10	
	Screw, Set, securing Facia Boards to Brackets on Beam Panel	UFS419/4H	4	
	Washer, Shakeproof, on Setscrews	C723/A	4	
	Screw, Self Tapping, securing Facia Boards to Dash Sides	BD711/14	4	
9	Filler Piece Assembly below Steering Column, in Cutout	BD14118	1	
	Piping Assembly at bottom of Windscreen	BD14007	1	
	Fixing Angle, LH For Piping	BD14013	1	
	Fixing Angle, RH For Piping	BD14014	1	
	Screw, Self Tapping, securing Piping to Screen Rail through Fixing Angles	BD711/8	14	
	Finisher Assembly for LH Side of Screen Rail (Completely Trimmed)	BD13623	1	Chassis No. 824001 to 824584. 834001 to 835718
		BD14842	1	Chassis No. 824585 and subs. 835719 and subs.
	Finisher Assembly for RH Side of Screen Rail (Completely Trimmed)	BD13624	1	Chassis No. 824001 to 824584. 834001 to 835718
		BD14843	1	Chassis No. 824585 and subs. 835719 and subs.

BODY FITTINGS FHC SCREEN RAIL & FACIA PANEL

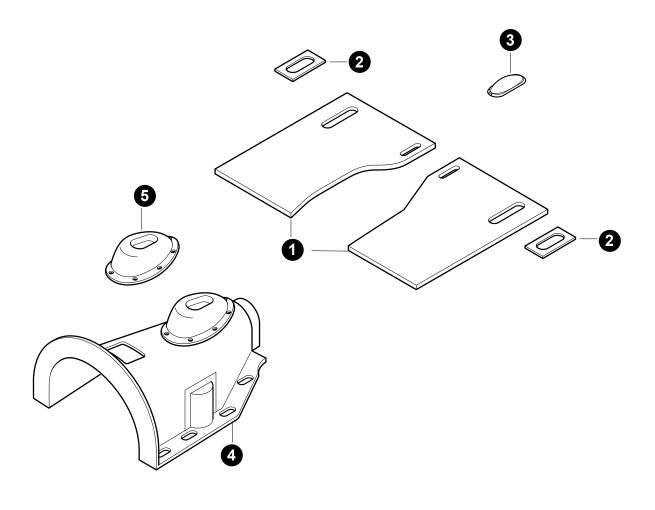
No	Parts Description	Part No	Qty	Notes
10	Chrome Bezel, for Demister Slot	BD14136	1	Chassis No. 824001 to 824584. 834001 to 835718
	Finisher Assembly, for Demister Slot	BD15698	1	Chassis No. 824585 and subs. 835719 and subs.
	Screw, Self Tapping, securing Demister Finisher	BD540/10	4	Chassis No. 824585 and subs. 835719 and subs.
	attachment Bracket, for LH Finisher	BD13720	1	Chassis No. 824001 to 824584. 834001 to 835718
	attachment Bracket, for RH Finisher	BD13721	1	Chassis No. 824001 to 824584. 834001 to 835718
	Screw, Set, securing attachment Brackets to Trim Panels	UFS119/4R	4	Chassis No. 824001 to 824584. 834001 to 835718
	Washer, Plain, on Setscrews	AW102/T	8	Chassis No. 824001 to 824584. 834001 to 835718
	Nut, on Setscrews	UFN119/L	4	Chassis No. 824001 to 824584. 834001 to 835718
	Washer, Shakeproof, Under Nuts	C723/A	4	Chassis No. 824001 to 824584. 834001 to 835718
	Screw, Set, securing Trim Panels to Instrument Panel Centre Bracket	UFS119/4H	2	
	Washer, Shakeproof, on Setscrews	C723/A	2	
	Washer, Plain, Under Shakeproof Washers	AW102/T	2	



No	Parts Description	Part No	Qty	Notes
	Screw, Set, securing Trim Panels to Instrument Panel Outer Brackets	UFS125/4R	4	
	Washer, Plain, on Setscrews	FW104/T	8	
	Nut, on Setscrews	UFN125/L	4	
	Washer, Shakeproof, Under Nuts	C724	4	
	Screw, Self Tapping, securing Trim Panels to Dash Sides	BD711/2	2	
	Trim Panel Assembly at centre of Screen Rail	BD13630	1	
11	Scuttle Top Casing Assembly	BD13688	1	Chassis No. 834001 to 835718
•	countries to be cased a second of	BD15438	1	Chassis No. 835719 and subs.
		BD13691	1	Chassis No. 824001 to 824584
		BD15439	1	Chassis No. 824585 and subs.
	Scuttle Top Casing Assembly, LH	BD14306	1	Chassis No. 834001 to 835718
	Seattle Top Gasting / Issertisty, ETT	BD15440	1	Chassis No. 835719 to 835960
		BD16703	1	Chassis No. 835961 and subs.
		BD13690	1	Chassis No. 824001 to 824584
		BD15442	1	Chassis No. 824585 to 824743
		BD16705	1	Chassis No. 82744 and subs.
	Scuttle Top Casing Assembly, RH	BD14307	1	Chassis No. 834001 to 835718
	Scuttle Top Casing Assembly, NT	BD15441	1	Chassis No. 835719 to 835960
		BD16704	1	Chassis No. 835961 and subs.
		BD13693	1	Chassis No. 824001 to 824584
		BD15073	1	Chassis No. 824585 to 824743
		BD15443	1	Chassis No. 824744 and subs.
	Screw, Self Tapping, securing Scuttle top Casings	BD539/4	6	Chassis No. 024744 and subs.
	Cup Washer, on Self Tapping Screws	BD537/4 BD532/1	6	
	cup waster, on sen rapping screws	DD332/1	0	
12	Scuttle Side Casing Assembly, LH	BD13687	1	Chassis No. 834001 to 835284
	,	BD14553	1	Chassis No. 835285 to 835718
		BD16753	1	Chassis No. 835719 and subs.
		BD13683	1	Chassis No. 824001 to 824244
		BD14550	1	Chassis No. 824245 to 824584
		BD16755	1	Chassis No. 824585 and subs.
13	Scuttle Side Casing Assembly, RH	BD13684	1	Chassis No. 834001 to 835284
	ocatas oraș casing rassina ji na	BD14551	1	Chassis No. 835285 to 835718
		BD16754	1	Chassis No. 835719 and subs.
		BD13684	1	Chassis No. 824001 to 824244
		BD14551	1	Chassis No. 824245 to 824584
		BD14331	1	Chassis No. 824585 and subs.
	Screw, Self Tapping, securing Scuttle Side Casings (1/2" Long)	BD539/4	10	Chassis 140. 02+303 and subs.
	Screw, Self Tapping, securing Scuttle Side Casings (7/8" Long)	BD539/16	4	
	Cup Washer, on Self Tapping Screws	BD532/1	14	
	Casing Assembly, on Dash, at LH Side of Facia	BD13927	1	Chassis No. 824001 to 824244. 834001 to 835284
	casing , ascending, on busin, at an side of Facial	BD15727	1	Chassis No. 824245 and subs. 835285 and subs.
	Casing Assembly, on Dash, at RH Side of Facia	BD13230	1	Chassis No. 824243 and subs. 633263 and subs. Chassis No. 824001 to 824244. 834001 to 835284
	Jassing Assembly, on Dasil, at it i side of I acia	BD15728 BD15251	1	Chassis No. 824245 and subs. 835285 and subs.
	Casing Assembly, between Side and top Scuttle Casings	BD13231	2	Chassis No. 824585 and subs. 835719 and subs.
	Screw, Self Tapping, securing Casings	BD539/4	4	Chassis No. 824585 and subs. 835719 and subs. Chassis No. 824585 and subs. 835719 and subs.
	Cup Washer, on Self Tapping Screws	BD537/4 BD532/1	4	Chassis No. 824585 and subs. 835719 and subs. Chassis No. 824585 and subs. 835719 and subs.
	Cap Musici, on sen Tapping sciews	DD332/ 1	4	5.103313 140. 02-7000 drid 3003. 0007 17 drid 5005.

BODY FITTINGS FHC FLOOR BOARDS & GEARBOX COVER

No	Parts Description	Part No	Qty	Notes
1	Front Floorboard Assembly	U1081	1	Manual
		U2081	1	Auto
2	Adaptor Plate, around Jack Cover Aperture, on Floorboards	BD9415	2	
	Woodscrew, Securing Adaptor Plate	M106/3R	20	
	Spire Nut, under Floorboards for fixing of Gearbox Cover	BD9448	8	
	Tee Nut, for Accelerator Pedal Fixing	BD9909/2	3	RHD
		BD9909/6	3	Fitted to Chassis No. 835719 and subs.
	Screw, Self Tapping, Securing Floorboards at Front and Sides	BD8691/4	10	
	Washer, Special, on Self Tapping Screws	1861	10	
	Spire Nut, on Self Tapping Screws	BD8536/2	10	
	Screw, Set, Fixing Floorboards, Rear Outer	BD14268/5	2	
	Screw, Set, Securing Floorboards, Rear Inner	BD13819/4	4	
	Washer, Special, on Setscrews	1861	4	
	Seal (Rubber) on Underside of Floorboard For Handbrake Link	BD9592	1	











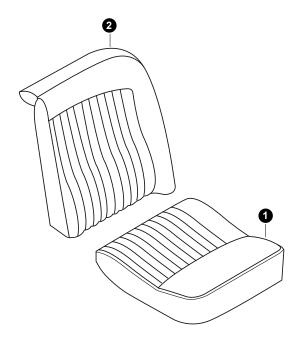


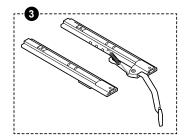


No	Parts Description	Part No	Qty	Notes
3	Cover Plate, Sealing Redundant Handbrake Link Aperture	BD9534	1	
	Plate Assembly, sealing Jacking Apertures	BD3037	2	
4	Gearbox Cover Assembly	BD12918	1	Chassis No. 824001 to 824239. 834001 to 835253
	•	BD15360	1	Chassis No. 824240 and subs. 835254 and subs.
		BD16044	1	Manual Overdrive
	Cover, exposing Overdrive Solenoid	BD9623	1	
	Screw, Set, securing Cover	BD14400/2	4	
	Washer, Shakeproof, on Setscrews	C723/A	4	
	Spring Clip, for fixing of Dipstick Cover	BD1288/3	2	
	Rivet, securing Spring Clips	BD1289/2	4	
5	Gauntlet Panel, surrounding Change Speed Lever	BD9710	1	Chassis No. 824001 to 824239. 834001 to 835253
		BD15361	1	Chassis No. 824240 and subs. 835254 and subs.
		BD15361	1	Manual Overdrive
	Screw, Set, securing Gauntlet Panel to Gearbox Cover	BD14399/1	9	
	Washer, Plain, on Rear Setscrew	FW104/T	1	
	Washer, Shakeproof, on Setscrews	C738	9	
	Seal (Sponge Rubber) Between Gearbox Cover and Propeller Shaft Tunnel	BD10524/1	1	
	Screw, Set, Securing Gearbox Cover to Clutch Housing	BD13819/2	6	
	Washer, Plain, on Setscrews	FW104/T	6	
	Washer, Shakeproof, on Setscrews	C724	6	
	Screw, Self Tapping, Securing Gearbox Cover to Floorboards	BD8691/4	8	
	Washer, Special, on Self Tapping Screws	BD542/3	8	
	Screw, Set, Securing Gearbox Cover to Propeller Shaft Tunnel	BD13819/1	3	
	Washer, Shakeproof, on Setscrews	C724	3	
	Inspection Cover Assembly Exposing Dipstick	BD8279	1	
	Stud, for fixing of Inspection Cover	BD1288/1	2	
	Washer, Securing Studs	BD1288/2	2	
	Ash Tray Assembly on Gearbox Cover	BD16633	1	Chassis No. 824702 and subs. 835905 and subs.
	Screw, Self Tapping, Securing Ash Tray	BD538/8	4	Chassis No. 824702 and subs. 835905 and subs.
	Cover Assembly, over Propshaft Tunnel, between Front Seats	BD13831	1	Fitted from Chassis No. 824001 to 825178
		BD10825	1	Fitted from Chassis No. 834001 to 836743
		BD13831	1	Fitted to Chassis No. 836744 and subs.
		BD10825	1	Fitted to Chassis No. 825179 and subs.
	Screw, Self Tapping, Securing Tunnel Cover	BD539/2	4	
	Cup Washer, on Self Tapping Screws	BD532/2	4	
	Clip, securing Gauntlet around Handbrake Lever	BD7738/1	1	

BODY FITTINGS FHC FRONT SEATS & SLIDES

		Qty	N
LH Front Seat Assembly, Complete	BD14029	1	
RH Front Seat Assembly, Complete	BD14030	1	
Cushion Assembly, for LH Front Seat	BD14016	1	
Cushion Assembly, for RH Front Seat	BD14017	1	
Squab Assembly for LH Front Seat	BD13555	1	
Squab Assembly for RH Front Seat	BD13556	1	
LH Front Seat Base Assembly	BD13176	1	
RH Front Seat Base Assembly	BD13177	1	
Pivot Screw, securing Squabs to Base Frames	BD11073	4	
Washer, Brass, on Pivot Screws	BD541/7	4	
Nut, on Pivot Screws	UFN237/L	4	
Washer, Shakeproof, under Nuts	C726	4	
Front Seat Runner	BD8816/7	4	
Packing Assembly, under Seat Runners	BD14127	4	
Packing (Aluminium) for Inner Runners	BD14062	A/R	
Screw, Set, Securing Runners To Floor, at Front	UFS525/12H	4	
Screw, Set, Securing Runners To Floor, at Rear	UFS525/10H	4	
Screw, Set, Securing Runners To Seats	UFS525/4H	8	
Nut, on Setscrews	UFN125/L	8	
Washer, Shakeproof, under Nuts	C724	8	
Lever, for Adjustment of LH Front Seat	BD10969	1	
Lever, for Adjustment of RH Front Seat	BD10970	1	
Pivot Pin, Securing Levers	BD6624/2	2	
Washer, Brass, on Pivot Pins	FW104/C	2	
Washer, Plain, on Pivot Pins	FW104/T	2	
Split Pin, Retaining Pivot Pins	L102/6U	2	
Spring, for Return of Levers	C3317	2	









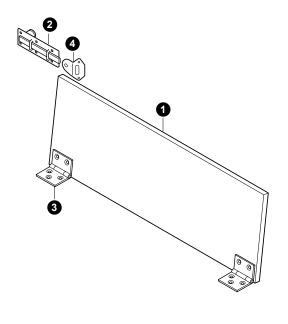


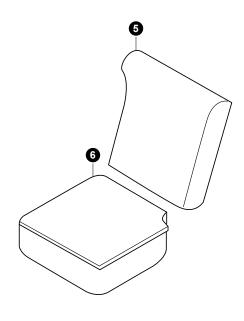




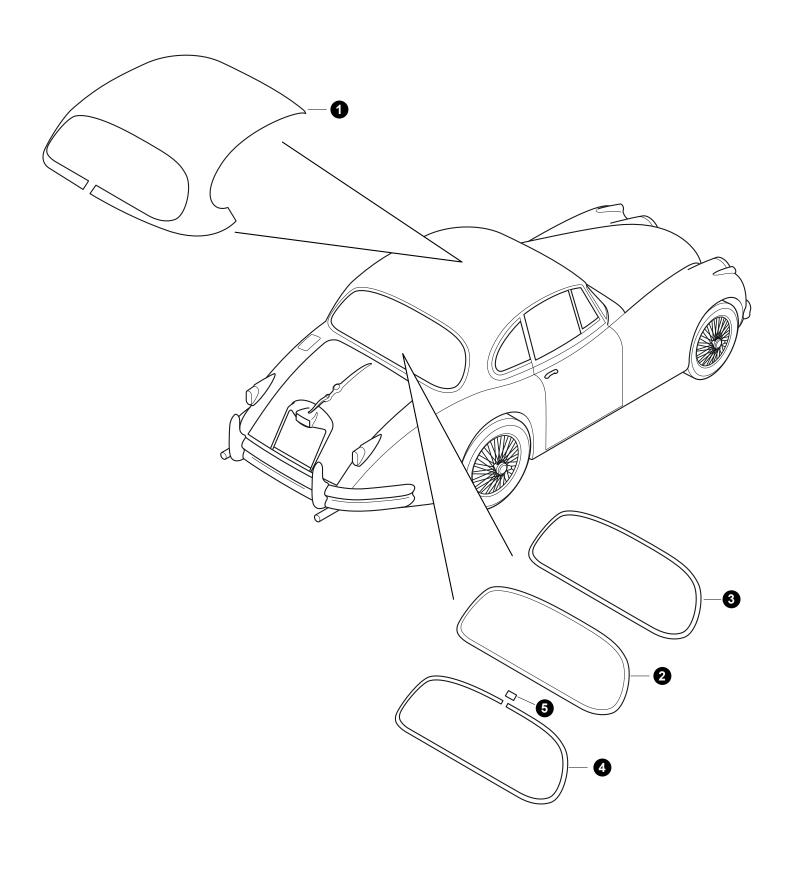
REAR SEATS BODY FITTINGS FHC

No	Parts Description	Part No	Qty	No
	Folding Squab Assembly above Rear Seats	BD13566	1	
	Trimmed Cover, for Folding Squab	BD13567	1	
2	Sliding Catch, on Squab	BD9395	2	
- 3	Hinge, for Folding Squab	BD9441	2	
,	Woodscrew, Securing Sliding Catches	BD1499/6	12	
	Screw, Set, Securing Hinges	NS519/3H	6	
4	Striker Plate, Receiving Sliding Catches	BD9912	2	
т	Pop Rivet, securing Striker Plates to Wheel Arches	BD1814/7	4	
	Screw, Set, securing Hinges to Boot Floor	UFS419/4H	4	
	Washer, Shakeproof, on Setscrews	C738	4	
	Strap, Holding Folding Squab In Horizontal Position	BD13884	2	
	Plate, Holding Straps to Folding Squab	BD10918	2	
	Bolt, Special, Securing Straps and Plates to Folding Squab	BD10716 BD14116	2	
	Screw, Set, Special, for Fixing of Straps to Body	BD13642/3	2	
	Nut, on Setscrews	UFN119/L	2	
	Washer, Plain, Under Nuts	AW102/T	2	
=		BD10437	1	
5	Squab Assembly for LH Rear Seat Squab Assembly for RH Rear Seat	BD10437	1	
	•	BD3833/2	•	
	Socket, for Fixing of Squabs to Seat Pan	BD3833/2 BD3834/2	4	
	Eyelet, Securing Sockets	BD3834/2 BD3834/1		
	Stud, on Rear Seat Pans, Receiving Sockets		4	
,	Screw, Self Tapping, Securing Studs	BD539/4	4	
5	Cushion Assembly for LH Rear Seat	BD10422	1	
	Cushion Assembly for RH Rear Seat	BD10423	1	
	Mat Assembly on Rear Seat Pan	BD13568	1	
	Button, on Mat, for Fastener	BD1286/1	3	
	Socket, Securing Buttons	BD1286/2	3	
	Stud, on Rear Seat Pan, Receiving Buttons	BD1286/3	3	
	Pop Rivet, Securing Studs	BD1814/2	3	





BODY FITTINGS FHC BACKLIGHT & HEADLINING





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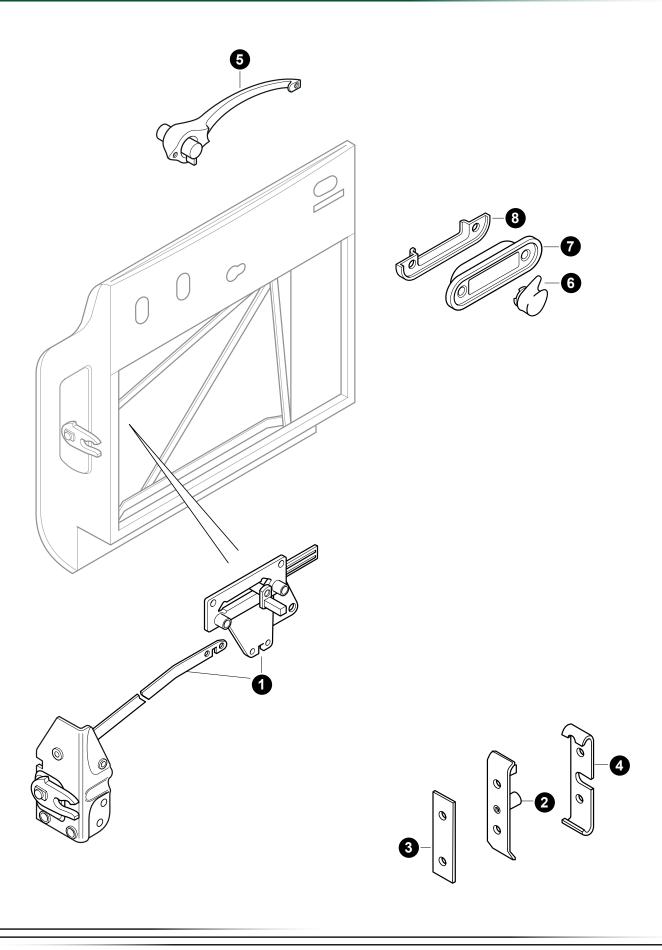
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No	Parts Description	Part No	Qty	Notes
1	Head Lining Assembly	BD13877	1	
	List Stick No. 1	BD13276	1	
	List Stick No. 2	BD13277	1	
	List Stick No. 3	BD13278	1	
	List Stick No. 4	BD13279	1	
	List Stick No. 5	BD13445	1	
	Attachment Angle, for List Sticks	BD13280	2	
	Attachment Angle, for List Sticks	BD5761	8	
	Screw, Self Tapping, Securing Attachment Angles	BD540/3	12	
	Retainer, LH Front, for Headlining	BD16455	1	Chassis No. 824900 and subs. 836219 and subs.
	Retainer, RH Front, for Headlining	BD16456	1	Chassis No. 824900 and subs. 836219 and subs.
	Screw, Self Tapping, Securing Retainers	BD540/3	4	Chassis No. 824900 and subs. 836219 and subs.
2	Backlight Glass	BD14936	1	
3	Rubber Seal around Backlight Glass	BD14937	1	
4	Chrome Finisher, around Backlight	BD12616	1	
5	Joint Piece, for Finisher	BD5366	1	
	Trim Panel Assembly, below Backlight	BD13806	1	Chassis No. 824001 to 824676. 834001 to 835892
	Trim Panel Assembly, below Backlight	BD16096	1	Chassis No. 824677 and subs. 835893 and subs.
	Clip, for Fixing of Trim Panel	BD2703	6	Chassis No. 824001 to 824676. 834001 to 835892
	Retainer, for Clips	BD2702	6	Chassis No. 824001 to 824676. 834001 to 835892
	Screw, Self Tapping, Securing Trim Panel	BD539/4	5	Chassis No. 824677 and subs. 835893 and subs.
	Cup Washer, on Self Tapping Screws	BD532/1	5	Chassis No. 824677 and subs. 835893 and subs.
	Trim Panel Assembly on Parcel Shelf	BD13804	1	Chassis No. 824001 to 824676. 834001 to 835892
		BD16774	1	Chassis No. 824677 and subs. 835893 and subs.
	Clip, for fixing of Trim Panel	BD2703	6	Chassis No. 824001 to 824676. 834001 to 835892
	Clip, Long, for fixing of Trim Panel	BD11309	4	Chassis No. 824677 and subs. 835893 and subs.
	Clip, Short, for fixing of Trim Panel	BD2703	5	Chassis No. 824677 and subs. 835893 and subs.
	Retainer, for Clips	BD2702	6	Chassis No. 824001 to 824676. 834001 to 835892
	Retainer, for Clips	BD2702	9	Chassis No. 824677 and subs. 835893 and subs.
	Casing Assembly on LH Wheel Arch	BD13704	1	
	Casing Assembly on RH Wheel Arch	BD13705	1	
	Screw, Self Tapping, securing Casing to Body Shut Pillars	BD540/7	6	
	Screw, Self Tapping, securing Casings to Wheel Arches	BD540/8	2	

BODY FITTINGS FHC DOOR LOCK & HANDLE









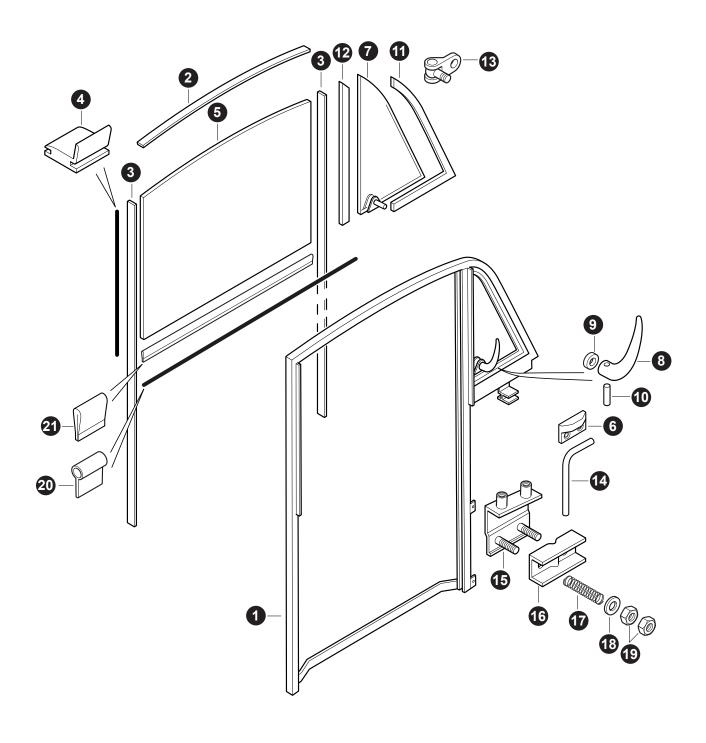






No	Parts Description	Part No	Qty	No
	Lock Assembly on LH Door	BD12739	1	
	Lock Assembly on RH Door	BD12740	1	
	Screw, Set, securing Locks to Garnish Rails	UFS419/3H	8	
	Washer, Shakeproof, on Setscrews	C723/A	8	
	Washer, Plain, under Shakeproof Washers	AW102/T	8	
	Screw, Set, securing Locks to Door Shut Pillars	UFS519/4H	6	
	Bell Crank Lever, for operation of Lock in LH Door	BD10504	1	
	Bell Crank Lever, for operation of Lock in RH Door	BD10505	1	
	Special Bolt, securing Bell Crank Levers to Door Shut Pillars	BD10352	2	
	Washer, Shakeproof, on Special Bolts	C724	4	
	Striker Assembly for LH Door Lock	BD13800	1	
	Striker Assembly for RH Door Lock	BD13801	1	
	Packing, Under Strikers (18 S.W.G.)	BD10930	A/R	
	Screw, Set, securing Strikers	BD14670/2	4	
	Striking Plate for LH Door Lock	BD13802	1	
	Striking Plate for RH Door Lock	BD13803	1	
	Screw, Set, securing Striking Plates to Door Shut Pillars	UFS519/4H	6	
	Outside Handle on LH Door	BD10613	1	
	Outside Handle on RH Door	BD10614	1	
	Locking Barrel, for "Fa" Series Key, in Handles	BD11260	2	
	Locking Barrel, for "Fp" Series Key, in Handles	BD18677	2	
	Screw, Set, securing Outside Handles to Doors	UFS119/3R	4	
	Washer, Shakeproof, on Setscrews	C723/A	4	
	Washer, Plain, under Shakeproof Washers	AW102/T	4	
	Screw, Set, in Push Buttons, Striking Locks	UFS125/5R	2	
	Nut, Locking Setscrews	UFN125/L	2	
	Knob, Operating Remote Control on LH Door Lock	BD8693	1	
	Knob, Operating Remote Control on RH Door Lock	BD8694	1	
	Screw, securing Knobs to Remote Controls	BD9265	2	
	Outer Escutcheon covering Aperture for Door Lock Remote Controls	BD9263	2	
	Inner Escutcheon covering Aperture for Door Lock Remote Controls	BD9264	2	
	Screw, Set, securing Outer Escutcheons	BD5454/3	4	

BODY FITTINGS FHC DOOR & WINDOW FRAME







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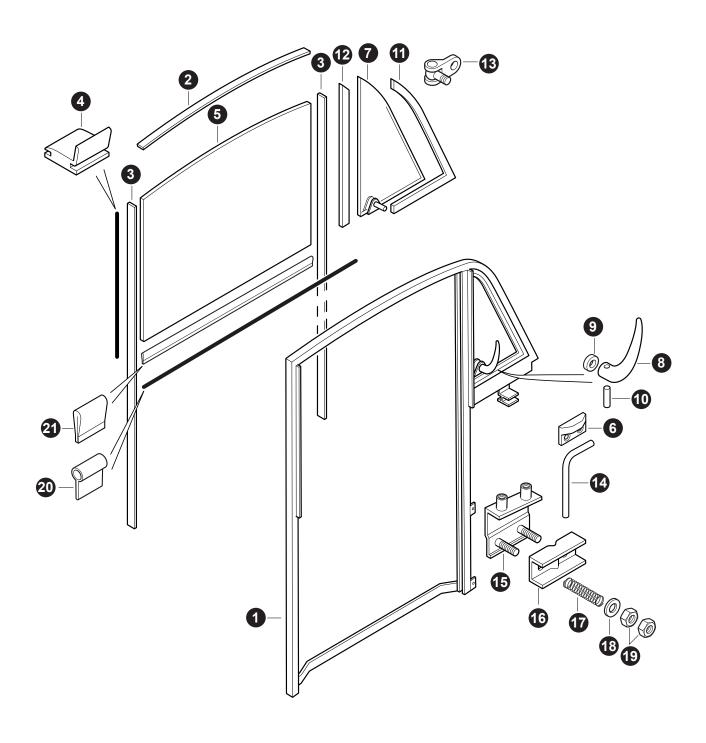




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No	Parts Description	Part No	Qty	
	LH Door Light Frame Assembly	BD13F/0	1	
	LH Door Light Frame Assembly	BD12560	1	
	RH Door Light Frame Assembly	BD12561	1	
	Felt, in top Rail of Door Light Frame	BD10099	2	
	Felt, in Front and Rear Pillars of Door Light Frames	BD18338	4	
	Bracket Assembly, for Upper Fixing of Door Light Frames	BD12790	2	
	Screw, Set, Securing Brackets to Garnish Rails	UFS419/4H	2	
	Washer, Shakeproof, on Setscrews	C723/A	2	
	Washer, Plain, Under Shakeproof Washers	AW102/T	2	
	Bolt, Special, Securing Frames to Upper Fixing Brackets	BD12768	2	
	Nut, on Special Bolts	UFN125/L	2	
	Washer, Plain, on Special Bolts	FW104/T	2	
	Washer, Shakeproof, on Special Bolts	C724	2	
	Fixing Bracket, Lower, for Door Light Frames	BD12791	4	
	Screw, Set Securing Brackets to Doors	UFS125/4R	4	
	Washer, Shakeproof, on Setscrews	C724	4	
	Washer, Plain, Under Shakeproof Washers	FW104/T	4	
	Bolt, Special, Securing Door Light Frames to Lower Brackets	BD12768	4	
	Nut, on Special Bolts	UFN125/L	4	
	Washer, Shakeproof, Under Nuts	C724	4	
	Washer, Plain, Under Shakeproof Washers	FW104/T	4	
	Screw, Self Tapping, Securing Door Light Frames	BD540/3	4	
	Screw, Self Tapping, Securing Door Light Frames to top Edge of Doors	BD711/2	10	
	Rubber insert, at rear of Door Light Frames Seating on Quarter Lights	BD11030/1	2	
	Glass Assembly for Window in LH Door	BD18317	1	
	Glass Assembly for Window in RH Door	BD18318	1	
	Stop Bracket, Limiting Downward Movement of Door Glasses	BD13557	4	
	Rubber Sleeve, on Glass Stops	C4391	4	
	Screw, Set, Securing Stop Brackets to Doors	UFS119/4R	4	
	Washer, Shakeproof, on Setscrews	C723/A	8	
	Washer, Plain, Under Shakeproof Washers	AW102/T	8	
	Striker Plate, on Door Light Frame for No Draught Ventilator Handles	BD3991	2	
	Screw, Set, Securing Striker Plates	BD4899/2	4	
	Alum Packing, Under Striker Plates	BD6037	A/R	
	No Draught Ventilator Assembly in LH Door	BD12562	1	
	No Draught Ventilator Assembly in RH Door	BD12563	1	
	Locking Handle, for LH No Draught Ventilator	BD3981	1	
	Locking Handle, for RH No Draught Ventilator	BD3982	1	
	Rubber Washer, Under Handles	BD3987	2	
0	Peg, Securing Locking Handles	BD3984	2	
1	Seal, around LH No Draught Ventilator	QLS100	1	
	Seal, around RH No Draught Ventilator	QLS100	1	

BODY FITTINGS FHC DOOR & WINDOW FRAME

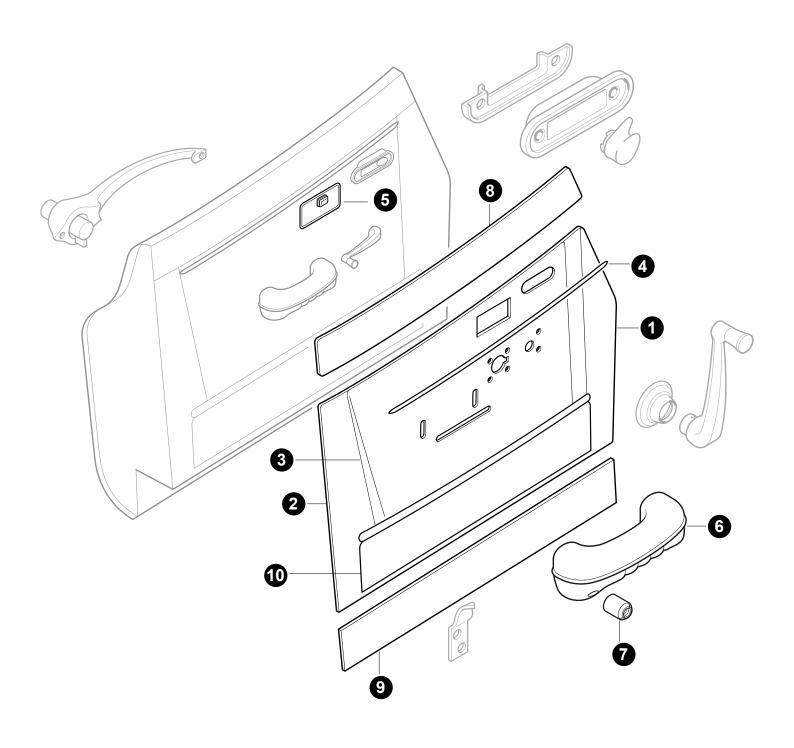


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No	Parts Description	Part No	Qty	Notes
12	Rubber insert, Sealing Rear Edge of No Draught Ventilators When Closed	BD46/4	2	
13	Upper Pivot Assembly for LH No Draught Ventilator	BD12578	1	
	Upper Pivot Assembly for RH No Draught Ventilator	BD12579	1	
	Screw, Set, Securing Upper Pivots	BD4899/2	4	
14	Friction Pivot Assembly for LH No Draught Ventilator	BD13150	1	
	Friction Pivot Assembly for RH No Draught Ventilator	BD13151	1	
15	Bracket Assembly only, LH	BD13075	1	
	Bracket Assembly only, RH	BD13076	1	
16	Clamp Plate	BD5168	2	
17	Spring, Tensioning Clamp Plates	BD5169	4	
18	Washer, Plain, at top of Springs	FW104/T	4	
19	Nut, Locking Friction Pivots in Adjustment	UFN225/L	8	
	Screw, Set, Securing Friction Pivots	UFS319/4H	4	
	Washer, Shakeproof, on Setscrews	C723/A	4	
	Washer, Plain, Under Shakeproof Washers	AW102/T	4	
20	Piping, at top of Doors	BD5358/4	2	
21	Weatherstrip, at top of Doors	BD10303/1	2	
	Screw, Self Tapping, Securing Piping and Weatherstrips	BD540/12	12	
	S Emblem on LH Door	BD16132/33	1	S Models
	S Emblem on RH Door	BD16132/33	1	S Models
	Spire Nut, Securing Emblems	BD10735	8	S Models
	Rubber Washer, Under Spire Nuts	BD15293	8	S Models
	Chrome Finisher, on Shut Face of LH Door, Seating Rubber Seal	BD14009	1	
	Chrome Finisher, on Shut Face of RH Door, Seating Rubber Seal	BD14010	1	
	insert (Hardwood) Under Finishers	BD14011	2	
	Screw, Self Tapping, Securing Finishers	BD539/16	4	

BODY FITTINGS FHC DOOR TRIM & ARMRESTS



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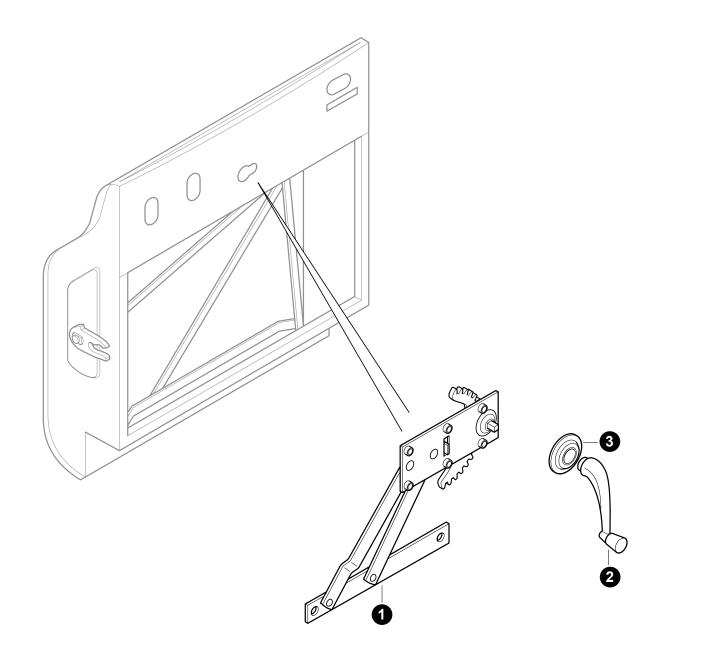
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No	Parts Description	Part No	Qty	Notes
1	Front Trim Panel Assembly on LH Door	BD13605	1	
	Front Trim Panel Assembly on RH Door	BD13607	1	
2	Rear Trim Panel Assembly on LH Door	BD13606	1	
	Rear Trim Panel Assembly on RH Door	BD13608	1	
	Pop Rivet, securing Trim Panels to Doors	BD1814/2	8	
3	Casing Assembly on LH Door	BD13846	1	Chassis No. 824001 to 824701. 834001 to 835904
	Casing Assembly on LH Door	BD16635	1	Chassis No. 824702 and subs. 835905 and subs.
	Casing Assembly on RH Door	BD13847	1	Chassis No. 824001 to 824701. 834001 to 835904
	Casing Assembly on RH Door	BD16636	1	Chassis No. 824702 and subs. 835905 and subs.
	Clip, Short, for Fixing of Casings	BD2703	4	
	Clip, Long, for Fixing of Casings	BD11309	8	
	Retainer, for Clips	BD2702	12	
4	Chrome Finisher, at top of Casings	BD13818	2	
	Retainer, for Finishers	BD11546	14	
5	Armrest Assembly on LH Door	BD10868	1	Chassis No. 824001 to 824252. 834001 to 835300
	Armrest Assembly on RH Door	BD10869	1	Chassis No. 824001 to 824252. 834001 to 835300
	Screw, Self Tapping, securing Armrests	BD539/18	4	Chassis No. 824001 to 824252. 834001 to 835300
	Cup Washer, on Self Tapping Screws	BD532/2	4	Chassis No. 824001 to 824252. 834001 to 835300
	Armrest Assembly on Doors, Complete	BD14963	2	Chassis No. 824253 and subs. 835301 and subs.
	Armrest Assembly only (Untrimmed)	BD14958	2	Chassis No. 824253 and subs. 835301 and subs.
	Nut, Special, securing Armrests	BD14900	4	Chassis No. 824253 and subs. 835301 and subs.
6	Washer (Rubber) at Armrest Fixing	BD15293	4	Chassis No. 824253 and subs. 835301 and subs.
7	Ash Tray Assembly In Door Casings	BD12446	2	Chassis No. 824001 to 824701. 834001 to 835904
	Screw, Self Tapping, securing Ash Trays	BD539/2	4	Chassis No. 824001 to 824701. 834001 to 835904
8	Pocket Assembly at bottom of LH Door	BD14946	1	
	Pocket Assembly at bottom of RH Door	BD14947	1	
	Screw, Self Tapping, securing Pockets at Front and Rear	BD539/10	4	
9	Cup Washer, on Self Tapping Screws	BD532/1	4	
	Pop Rivet, securing Pockets to Bottom of Doors	BD1814/2	6	
	Trim Panel Assembly at top of LH Door	BD13678	1	
	Trim Panel Assembly at top of RH Door	BD13679	1	
	Pop Rivet, securing top Trim Panels	BD1814/2	8	
10	Trim Panel Assembly at bottom of LH Door	BD13613	1	
	Trim Panel Assembly at bottom of RH Door	BD13614	1	
	Pop Rivet, securing Bottom Trim Panels	BD1814/2	8	
	Durable Dot Fastener Assembly, securing Bottom Trim Panels Through Front and Rear Trim Panels	BD3833	4	
	Screw, Self Tapping, securing Durable Dot Fasteners	BD539/16	4	
	Piping Assembly, Surrounding Door Trim (84" Long)	BD14228	2	
	Pop Rivet, securing Pipings	BD1814/2	30	

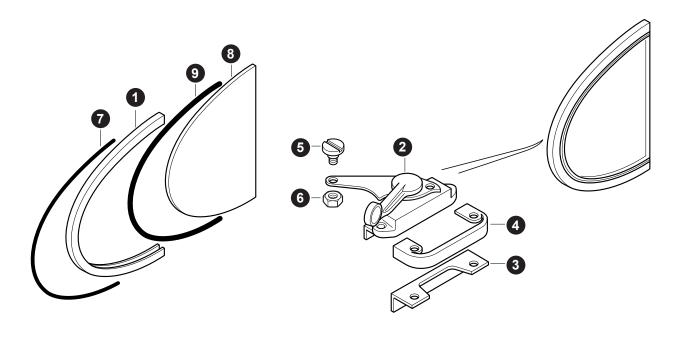
BODY FITTINGS FHC WINDOW REGULATOR

No	Parts Description	Part No	Qty	Notes
	Regulator Assembly for operation of Window in RH Door	BD10093	1	
1	Regulator Assembly for operation of Window in LH Door	BD10092	1	
	Nut, Securing Regulators To Garnish Rails	UFN125/L	12	
	Washer, Shakeproof, Under Nuts	C724	12	
	Washer, Plain, for Packing of Regulators	FW104/T	A/R	
2	Handle, operating Window Regulators	BD2233	2	
3	Escutcheon, Behind Window Regulator Handles	BD552/1	2	



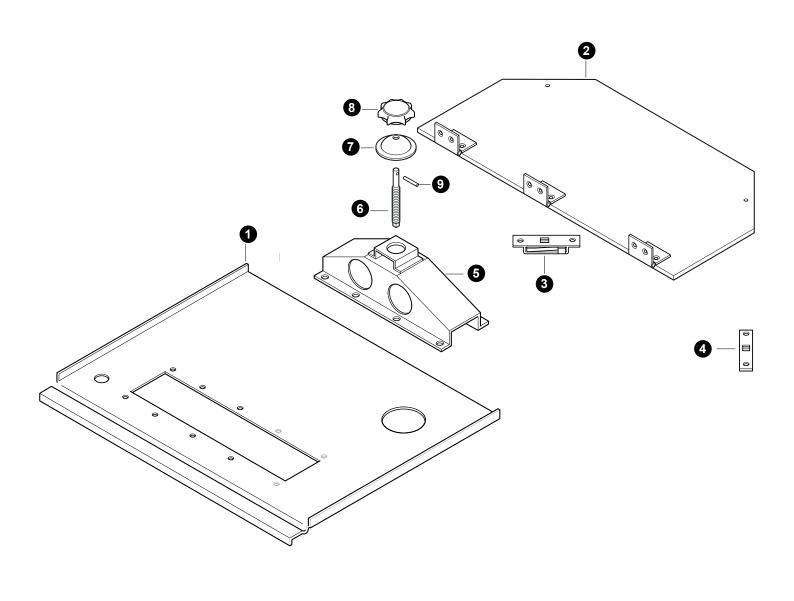
REAR QUARTERLIGHT BODY FITTINGS FHC

No	Parts Description	Part No	Qty
1	Outer Frame Assembly for LH Quarter Light	BD12568	1
1	,	BD12569	1
2	Outer Frame Assembly for RH Quarter Light	BD12369	•
2	Catch Assembly, for LH Quarter Light		1
_	Catch Assembly, for RH Quarter Light	BD2394	1
3	Carrier Bracket, for Catches	BD5433	2
4	Cover, Over Carrier Brackets	BD5434	2
	Screw, Set, securing Catches and Covers to Carrier Brackets	BD5454/3	4
5	Screw, Set, Special, securing Carrier Brackets to Outer Frames (3/8")	BD4919/11	2
	Screw, Set, Special, securing Carrier Brackets to Outer Frames (7/16")	BD4919/12	2
6	Nut, on Special Setscrews	UCN116/L	4
7	Piping, Between Outer Frames and Body	BD8598	2
	Screw, Self Tapping, Securing Outer Frames	BD540/5	16
8	Glass Assembly, for LH Quarter Light	BD12566	1
	Glass Assembly, for RH Quarter Light	BD12567	1
9	Rubber Seal, around LH Quarter Light	BD12576	1
	Rubber Seal, around RH Quarter Light	BD12577	1
	Shouldered Bolt, Securing Catches to Glass Frames	841	2
	Nut, on Shouldered Bolts	C3563/1	2
	Fibre Washer, Under Head of Bolt	C3563	4
	Fibre Washer, Between Lever and Glass Frame	BD5453	4
	Chrome Finisher on LH Drip Rail	BD13286	1
	Chrome Finisher on RH Drip Rail	BD13287	1
	Casing Assembly, below LH Quarter Light	BD13708	1
	Casing Assembly, below RH Quarter Light	BD13709	1
	Clip, Short, for Fixing of Casings	BD2703	4
	Clip, Long, for Fixing of Casings	BD11309	2
	Retainer, for Clips	BD2702	6
	Retainer, for Clips	002/02	U



BODY FITTINGS FHC BOOT BOARDS & FITTINGS

No	Parts Description	Part No	Qty	Notes
1	Cover Plate, in Boot Floor, over Rear Axle	BD9347/1	1	
	Screw, Self Tapping, securing Cover Plate	BD8691/3	12	
	Spire Nut, on Self Tapping Screws	BD8483	12	
	Recess Panel Assembly for Spare Wheel	BD9336	1	
	Felt, around Recess Panel (1" X 11")	BD10253	2	
	Felt, around Recess Panel(1" X 29")	BD10254	2	
	Screw, Set, securing Recess Panel	BD13819/4	18	
	Washer, Shakeproof, on Setscrews	C724	18	
	Washer, Plain, Under Shakeproof Washer	FW104/T	18	
2	Lid Assembly, in Luggage Compartment, exposing Spare Wheel	BD13381	1	
	Hinge, for Lid	BD9374	3	
	Tee Nut, for fixing of Hinges	BD9909/1	9	
	Screw, Set, securing Hinges to Lid	UFS519/3H	9	
3	Budget Lock, at LH Side of Lid	BD2121	1	











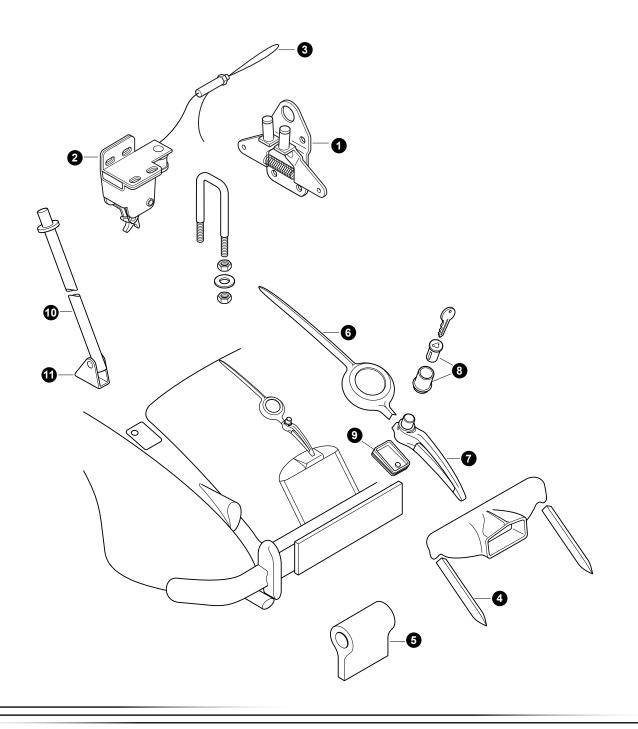




No	Parts Description	Part No	Qty	Notes
4	Budget Lock, at RH Side of Lid	BD2122	1	
	Tee Nut, for fixing of Budget Locks	BD9909/5	4	
	Screw, Set, securing Budget Locks	UFS519/4H	4	
	Washer, Special, on Setscrews	BD541/20	4	
	Bezel, in Aperture, for Budget Lock Key (205544)	C4630	2	
	Tab (Leather) for Lifting Lid	BD6250	1	
	Clip, Securing Tab	BD3556	1	
	Screw, Self Tapping, Securing Clip	BD539/4	2	
	Screw, Set, securing Lid to Boot Floor	NS519/3H	6	
5	Bracket Assembly, in Tray, for mounting of Spare Wheel	BD9579	1	
	Screw, Set, Securing Bracket to Tray	BD14399/1	12	
	Washer, Shakeproof, on Setscrews	C723/A	12	
	Washer, Plain, Under Shakeproof Washers	AW102/T	12	
	Tapped Plate, for Fixing of Bracket	BD10222	2	
	Clamp Assembly, Securing Spare Wheel	BD9583	1	Required when Wire Spoke Road Wheels are fitted
6	Screw, for Fixing of Spare Wheel	BD9582	1	Required when Wire Spoke Road Wheels are fitted
	Spacing Washer, on Screw	BD9581	1	Required when Wire Spoke Road Wheels are fitted
7	Dome Plate, on Screw	BD10904	1	Required when Wire Spoke Road Wheels are fitted
8	Hand Knob, Operating Screw	BD5561	1	Required when Wire Spoke Road Wheels are fitted
9	Mills Pin, Securing Hand Knob to Screw	C704/1	1	Required when Wire Spoke Road Wheels are fitted
	Mat Assembly, on Luggage Compartment Floor	BD13975	1	
	Button, for Fastener	BD1286/1	4	
	Socket, Securing Buttons to Mat	BD1286/2	4	
	Grommet, in Striker Aperture	BD10777	2	
	Stud, Receiving Buttons	BD1286/3	4	
	Screw, Self Tapping, Securing Studs	BD539/4	2	
	Pop Rivet, Securing Studs	BD1814/2	2	
	Mat Assembly at Front LH Side of Luggage Compartment	BD10660	1	Chassis No. 824001 to 824643. 834001 to 835866
	Mat Assembly at Rear LH Side of Luggage Compartment	BD10661	1	Chassis No. 824001 to 824643. 834001 to 835866
	Mat Assembly at LH Side of Luggage Compartment	BD16608	1	Chassis No. 824644 and subs. 835867 and subs.
	Mat Assembly at RH Side of Luggage Compartment	BD10662	1	

BODY FITTINGS FHC BOOT LOCK & FITTINGS

No	Parts Description	Part No	Qty	Notes
	Boot Lid Assembly, Complete	BD14905	1	
	Lid only (Comprising Panel, Wood Frame, and Brackets)	BD14907	1	
	Anchor Bracket Assembly, at LH Lower Corner of Boot Lid for Tie Strip and Stay	BD13853	1	Chassis No. 824001 to 824676. 834001 to 835892
	Anchor Bracket, at LH Lower Corner of Boot Lid, for Tie Strip	BD13841	1	Chassis No. 824677 and subs. 835893 and subs.
	Woodscrew, securing Anchor Bracket	M106/5R	6	
	Bracket, for Mounting of Lock Release Mechanism	BD14921	1	
	Woodscrew, securing Bracket at Rear	M106/4R	3	
	Screw, Self Tapping, securing Bracket at Front	BD540/14	2	









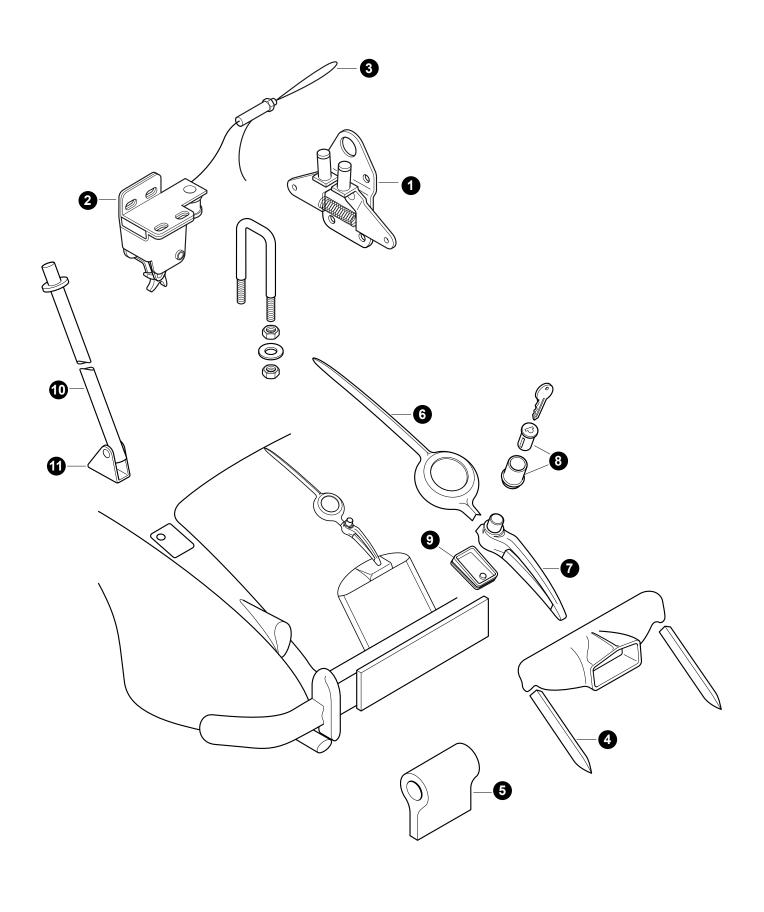






No	Parts Description	Part No	Qty	Notes
1	Release Mechanism, for Operation of Side Locks	BD15589	1	
	Screw, Set, securing Release Mechanism	UFS319/4H	4	
	Washer, Shakeproof, on Setscrews	C723/A	4	
	Washer, Plain, Under Shakeproof Washers	AW102/T	4	
2	Lock, at LH Side of Boot Lid	BD13375	1	
	Lock, at RH Side of Boot Lid	BD13376	1	
	Woodscrew, securing Side Locks	BD1503/3	8	
3	Cable, Coupling Release Mechanism with Side Locks	BD9390	2	
	Support Bracket, Between Boot Lid and Release Mechanism Bracket	BD14881	1	
	Screw, Set, securing Support Bracket to Release Mechanism Bracket	UFS419/4H	2	
	Washer, Shakeproof, on Setscrews	C723/A	2	
4	Moulding Assembly, at Sides of Rear Number Plate	BD14908	2	
	Screw, Set, for Fixing of Mouldings	UFS419/3H	2	
	Nut, for Fixing of Mouldings	UFN119/L	2	
	Washer, Shakeproof, under Nuts and on Setscrews	C723/A	4	
	Washer, Plain, under Nuts and on Setscrews	AW102/T	4	
	Number Plate Lamp Assembly	C12173	1	
	Electrical Harness, for Number Plate Lamp	C13043	1	
5	Piping, under Number Plate Lamp and Mouldings (42" Long)	BD5358/3	1	
	Grommet, in Rear Number Plate Panel	BD6581	4	
	Casing Assembly, for Boot Lid	BD13682	1	Chassis No. 824001 to 824862. 834001 to 836183
		BD16094	1	Chassis No. 824863 and subs. 836184 and subs.
	Screw, Self Tapping, securing Casing	BD539/1	23	
	Cup Washer, on Self Tapping Screws	BD532/1	23	
	Strap, on Casing, Holding Spare Wheel Lid in Open Position	BD13974	1	
	Button, on Strap	BD1286/1	1	
	Fastener, for Button	BD1286/2	1	
	Stud, for Retention of Strap	BD1286/3	1	
	Screw, Self Tapping, securing Stud and Strap	BD539/4	1	
	Striker Bar, on Boot Floor, for Locking of Boot Lid	BD9432	2	
	Nut, securing Striker Bars	UFN225/L	8	
	Washer, Shakeproof, Under Nuts	C724	4	
	Washer, Plain, on Striker Bars	FW104/T	8	
6	Motif Assembly, down centre of Boot Lid	BD12984	1	
	Rubber Washer, on Studs of Motif	BD15293	3	
	Nut, securing Motif and Support Bracket to Boot Lid	UCN119/L	3	
	Washer, Shakeproof, under Nuts	C723/A	3	
	Washer, Plain, under Shakeproof Washers	AW102/T	3	
	Le Mans Plaque	BD14343	1	
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	Spring Clip, Retaining Plaque	BD12985	1	
		BD12985 BD711/3	1 2	

BODY FITTINGS FHC BOOT LOCK & FITTINGS







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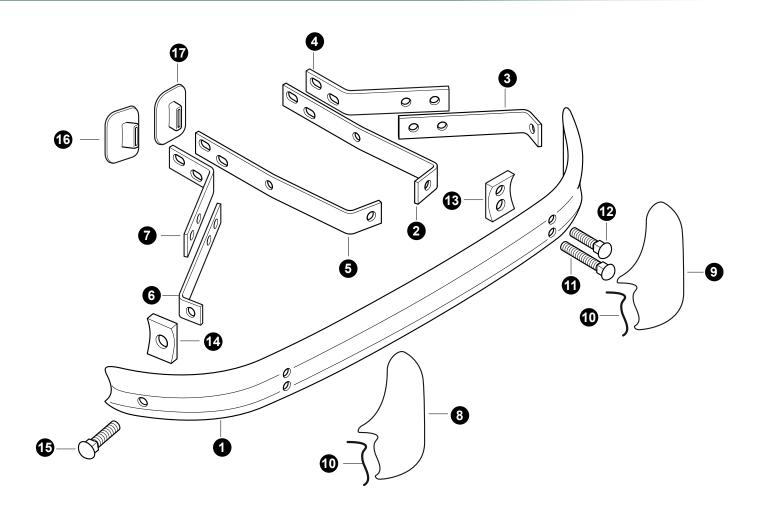






No	Parts Description	Part No	Qty	Notes
8	Locking Barrel, in Handle, for "Fa" Series Key (Wb.1/6437)	BD11260	1	
	Locking Barrel, in Handle, for "Fp" Series Key (Wb.1/6437)	BD18677	1	
9	Rubber Pad, Under End of Handle	BD14893	1	
	Nut, securing Handle and Support Bracket to Boot Lid	UCN119/L	1	
	Washer, Plain, Under Nut	AW102/T	1	
	Washer, Shakeproof, Under Nut	C723/A	1	
	Screw, Set, securing Handle to Lid	UCS313/13H	1	
	Distance Piece, on Setscrews (Rs.14-307)	BD9376	1	
	Rubber Washer, at top of Spacer	BD15293	1	
	Washer, Shakeproof, on Setscrew	C723/A	1	
	Washer, Plain, Under Shakeproof Washer	AW102/T	1	
	Tie Strip Assembly Bracing Boot Lid	BD15345	1	
	Adjusting Nut, for Tie Strip	BD15345/5	1	
	Nut, Locking Adjusting Nut	UFN225/L	1	
	Screw, Set, securing Tie Strips to Bracket	UFS125/5R	1	
	Distance Piece, on Setscrew	C7212	1	
	Washer, Shakeproof, on Setscrew	C724	1	
	Washer, Plain, on Setscrew	FW104/T	1	
	Bridge Piece, Retaining Tie Strip	BD15346	1	
	Woodscrew, securing Bridge Piece to Frame	M106/5R	4	
	Casing Assembly, on Hinge Rail	BD13832	1	Chassis No. 824001 to 824676. 834001 to 835892
		BD16092	1	Chassis No. 824677 to 824862.835893 to 836183
		BD16785	1	Chassis No. 824863 and subs. 836184 and subs.
	Pop Rivet, securing Casing	BD1814/2	4	Chassis No. 824001 to 824676. 834001 to 835892
	Screw, Self Tapping, securing Casings	BD539/1	4	Chassis No. 824677 and subs. 835893 and subs.
	Cup Washer, on Self Tapping Screws	BD532/1	4	Chassis No. 824677 and subs. 835893 and subs.
10	Stay Assembly Supporting Boot Lid in Open Position	BD13874	1	Chassis No. 824001 to 824676. 834001 to 835892
	Bolt, securing Stay to Boot Floor	UFB125/14R	1	Chassis No. 824001 to 824676. 834001 to 835892
	Distance Piece, on Bolt	BD13857	2	Chassis No. 824001 to 824676. 834001 to 835892
	Nut, Self Locking, on Bolt	C8667/1	1	Chassis No. 824001 to 824676. 834001 to 835892
	Bolt, securing Stay to Boot Lid	UFB125/12R	1	Chassis No. 824001 to 824676. 834001 to 835892
	Nut, Self Locking, on Bolt	C8667/1	1	Chassis No. 824001 to 824676. 834001 to 835892
11	Pivot Bracket, on Boot Floor, for Lower End of Stay	BD13849	1	Chassis No. 824001 to 824676. 834001 to 835892
	Screw, Set, securing Pivot Bracket	UFS125/4R	2	Chassis No. 824001 to 824676. 834001 to 835892
	Washer, Shakeproof, on Setscrews	C724	2	Chassis No. 824001 to 824676. 834001 to 835892
	Washer, Plain, Under Shakeproof Washers	FW104/T	2	Chassis No. 824001 to 824676. 834001 to 835892
	Prop Assembly, Holding Boot Lid in Open Position	BD16702	1	Chassis No. 824677 to 824862. 835893 to 836183
	Support Bracket, on tonneau, for Prop when in use	BD15568	1	Chassis No. 824677 to 824862. 835893 to 836183
	Anchor Bracket Assembly, for Prop	BD3393	1	Chassis No. 824677 to 824862. 835893 to 836183
	Woodscrew, securing Anchor Bracket	M106/6R	5	Chassis No. 824677 to 824862. 835893 to 836183
	Spring Clip, Retaining Prop when not in use	BD3839	1	Chassis No. 824677 to 824862. 835893 to 836183
	Plate, Behind Spring Clip	BD9160	1	Chassis No. 824677 to 824862. 835893 to 836183
	Woodscrew, securing Clip	BD4908/6	2	Chassis No. 824677 to 824862. 835893 to 836183
	Washer, Double Coil Spring, on Prop	BD1708/1	1	Chassis No. 824677 to 824862. 835893 to 836183
	, • .	FW105/T	1	Chassis No. 824677 to 824862. 835893 to 836183
	·			
	Washer, Plain, on Prop Split Pin, securing Prop to Anchor Bracket	FW105/T L103/7U	1	Chassis No. 824677 to 824862. 835893 to 836 Chassis No. 824677 to 824862. 835893 to 836

BODY FITTINGS FHC REAR BUMPER











No	Parts Description	Part No	Qty	Notes
1	Bar Assembly only	BD12948	1	Chassis No. 824001 to 824606. 834001 to 835744
		BD15601	1	Chassis No. 824607 and subs. 835745 and subs.
2	Support Bracket, at LH Side of Rear Bumper	C8586	1	
3	Outrigger Bracket, Outer, connecting Bumper with Outrigger Bracket, Inner LH	C8588	1	
4	Outrigger Bracket, Inner, connecting Outer Outrigger Bracket to LH Support Bracket	C8587	1	
5	Support Bracket, at RH Side of Rear Bumper	C8341	1	
6	Outrigger Bracket, Outer, connecting Bumper with Outrigger Bracket, Inner RH	C8343	1	
7	Outrigger Bracket, Inner, Connecting Outer Outrigger Bracket to RH Support Bracket (70/51034)	C8342	1	
	Bolt, at Connection of Inner and Outer Outrigger Brackets	NB137/9D	4	
	Nut, on Bolts	NN137/L	4	
	Washer, Shakeproof, Under Nuts	C726	4	
8	Over Rider Assembly, at LH Side of Rear Bumper	BD16187	1	Chassis No. 824001 to 824606. 834001 to 835744
		BD15591	1	Chassis No. 824607 and subs. 835745 and subs.
9	Over Rider Assembly, at RH Side of Rear Bumper	BD16188	1	Chassis No. 824001 to 824606. 834001 to 835744
		BD15592	1	Chassis No. 824607 and subs. 835745 and subs.
10	Beading, at Inner Edge of Over Riders (6 5/8" Long)	BD9868/1	2	
	Beading, at Outer Edge of Over Riders (5 1/2" Long)	BD9868/2	2	
11	Bolt, Long, on Over Riders	BD8348	2	
12	Bolt, Short, on Over Riders	BD8349	2	
	Spire Nut, Securing Bolts to Over Riders	C8351	4	
	Washer, Plain, on Bolts	FW206/T	4	
	Nut, on Bolts	NN137/L	4	
	Washer, Spring, Under Nuts	FG106/X	4	
13	Spacer, between Bumper and Support Brackets	C8347	2	
14	Spacer, between Bumper and Outrigger Brackets	C8344	2	
15	Bolt, Securing Bumper to Outrigger Brackets	BD9871	2	
	Washer, Special, on Bolts	BD541/14	8	
	Washer, Plain, on Bolts	FW106/T	2	
	Nut, on Bolts	NN137/L	2	
	Washer, Spring, under Nuts	FG106/X	2	
	Bolt, Securing Rear Bumper Assembly to Chassis Frame	NB143/26D	6	
	Washer, Plain, on Bolts	FW107/T	6	
	Nut, on Bolts	NN143/L	6	
	Washer, Shakeproof, under Nuts	C727	6	
16	Grommet, Sealing Aperture in Rear Wings for Rear Bumper Outrigger Brackets	BD10330	2	
17	Grommet, Sealing Aperture in tonneau for Rear Bumper Support Brackets	BD10331	2	

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BARRATT



ELECTRICAL



499 123IGN DISTRIBUTOR

500 DYNAMO

501 STARTER MOTOR

502 DISTRIBUTOR

506 FUEL PUMP, COIL & FUSE BOX

508 INSTRUMENT PANEL ASSEMBLY

516 SPEEDOMETER & REV COUNTER

518 HORN & STEERING COLUMN

520 BATTERY & CABLES







IGNITOR ELECTRONIC IGNITION

See page 498 for full details on this ignition upgrade for your XK150.

XKDMBZ (NEGATIVE EARTH)
XKDMBZ/P (POSITIVE EARTH)

PART HIGHLIGHTS



ELECTRONIC DISTRIBUTOR

See page 499 for full details on this upgrade option for your XK150.

123IGN (NEGATIVE EARTH)
123IGN-POS (POSITIVE EARTH)
123IGN/3 (TUNE MODEL)
123IGN/4 (BLUETOOTH)

UPGRADE ELECTRICAL...

SNG Barratt stocks a wide range of upgrades to enhance the electrical system in your XK150. Here are just a few examples of the wide range of electrical upgrades available; please contact our team for full details.



IGNITOR ELECTRONIC IGNITION

This uprated ignition kit fits neatly into the original distributor housing. There is no ignition module to clutter your engine compartment.

XKDMBZ/P

NEGATIVE EARTH POSITIVE EARTH



ALTERNATOR CONVERSION KIT

A lightweight self-regulating alternator which is more powerful than the original heavy dynamo.

SBS1064XK



UPRATED STARTER MOTOR

A lightweight and compact starter motor which uses modern technology to offer over 200% more cranking power than original units, giving you the advantage of your XK starting every time.

Adjustable Face Plate:

USM001 MANUAL USM013 AUTO

Non-Adjustable Face Plate: USM001/1 MANUAL USM013/1 AUTO



ELECTRONIC DISTRIBUTOR CONVERSION

Over time the original mechanical distributor will become worn and inaccurate, the 123 Ignition is different from other ignition kits where an optical-eye replaces the standard points, this is a complete distributor with high-tech solid-state internals within an aluminium billet nickel plated housing. 123 Ignition is the complete package, offering better starting, fewer emissions, strong spark at all speeds and 16 user selectable electronic advance curves.



STANDARD UNITS

123IGN (NEGATIVE EARTH)
123IGN-POS (POSITIVE EARTH)

TUNE MODEL

123IGN/3 (USB PROGRAMMABLE)

BLACK CAP ONLY

123IGN/CB

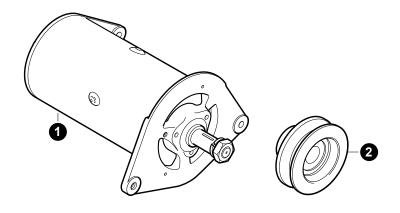
Tuning your engine using your own tablet or smartphone? The TUNE+ is the first wireless electronic ignition that you can program yourself using your iOS or Android Bluetooth 4.0 devices. The free App enables you to adjust the advance curve. It shows an electronic dashboard. Within the settings there is also an immobilizer integrated to secure your car with a state-of-the-art anti-theft system!

123IGN/4



ELECTRICAL DYNAMO

No	Parts Description	Part No	Qty	Notes
1	Dynamo	C5453	1	Chassis No. 820001 to 820042. 830001 to 832087. 824001 to 824899. 834001 to 836221. 27001 to 827272. 837001 to 838258.
		C15255	1	Chassis No. 820043 & subs. 832088 & subs. 824900 & subs. 836222 & subs. 827273 & subs. 838259 & subs.
	Cover Band	6502	1	Chassis No. 820043 & subs. 832088 & subs. 824900 & subs. 836222 & subs. 827273 & subs. 838259 & subs.
	Brush	2784	1 set	Chassis No. 820001 to 820042. 830001 to 832087. 824001 to 824899. 834001 to 836221. 27001 to 827272. 837001 to 838258.
	Brush	7906	1 set	Chassis No. 820043 & subs. 832088 & subs. 824900 & subs. 836222 & subs. 827273 & subs. 838259 & subs.
	Spring for Brush Tension	2779	1 set	Chassis No. 820001 to 820042. 830001 to 832087. 824001 to 824899. 834001 to 836221. 27001 to 827272. 837001 to 838258.
	Spring for Brush Tension	7907	1 set	Chassis No. 820043 & subs. 832088 & subs. 824900 & subs. 836222 & subs. 827273 & subs. 838259 & subs.
	Bracket for Commutator End	5921	1	Chassis No. 820001 to 820042. 830001 to 832087. 824001 to 824899. 834001 to 836221. 27001 to 827272. 837001 to 838258.
		8230	1	Chassis No. 820043 & subs. 832088 & subs. 824900 & subs. 836222 & subs. 827273 & subs. 838259 & subs.
	Bearing for C.E. Bracket	2754	1	
	Bracket for Drive End	5919	1	
	Bearing for D.E. Bracket	2757	1	
	Nut, Commutator Shaft	2749	1	
	Washer, under Nut	6508	1	
	Armature	2791	1	Chassis No. 820001 to 820042. 830001 to 832087. 824001 to 824899. 834001 to 836221. 27001 to 827272. 837001 to 838258.
		8233	1 set	Chassis No. 820043 & subs. 832088 & subs. 824900 & subs. 836222 & subs. 827273 & subs. 838259 & subs.
	Field Coil	2789	1 set	
	Terminal	6510	1	
	Insulation Tube for Terminal	6511	1	
	Bolt, through fixing	7911	2	
	Washer, Plain, at Dynamo Mounting	FW105/T	1	
2	Dynamo Pulley	C7427	1	Engine No. V.1001 to V.1598
		C13594	1	Engine No. V.1599 to V.5731
		C14590	1	Engine No. V.5732 & subs.
	Fan For Dynamo Pulley	C7428	1	
	Screw, Set, securing Dynamo Bolt Tension	UCS131/8R	1	
	Nut, on Setscrew	C5454	1	







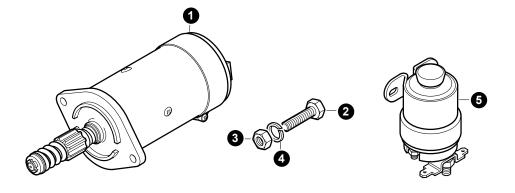




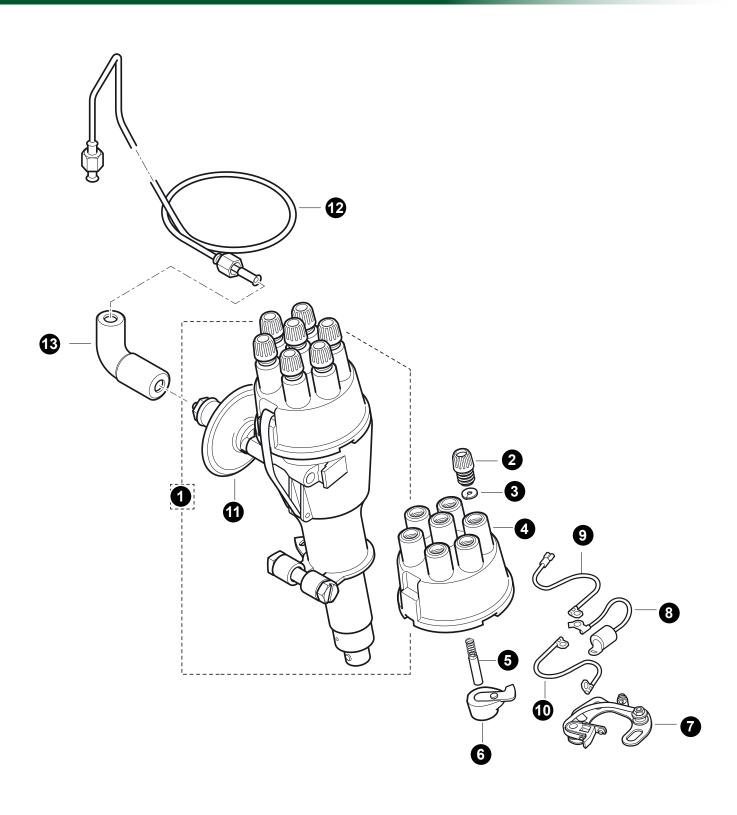


STARTER MOTOR ELECTRICAL

No	Parts Description	Part No	Qty	Notes
1	Starter Motor	C2746/1	1	Manual Transmission
		C10980	1	Automatic Transmission
	Cover Band	7007	1	
	Screw, securing Cover Band	6503	1	
	Nut, on Screw	6504	1	
	Cap, protecting end of Shaft	6545	1	
	Brush	2804	1 set	
	Bracket, Commutator End	6653	1	
	Bush for Commutator End Bracket	2801	1	
	Bracket, for Driving End	5923	1	Manual Transmission
		5925	1	Automatic Transmission
	Bush, for Driving End Bracket	2812	1	Manual Transmission
		8370	1	Automatic Transmission
	Spring for Brush Tension	2811	1 set	
	Main Spring	2820	1	Manual Transmission
		5928	1	Automatic Transmission
	Pinion and Sleeve Assembly	2822	1	Manual Transmission
		5927	1	Automatic Transmission
	Spring, retaining Pinion	2825	1	Manual Transmission
		5929	1	Automatic Transmission
	Drive, complete, for Starter Motor	2824	1	Manual Transmission
		2826	1	Automatic Transmission
	Armature	2817	1	Manual Transmission
		5924	1	Automatic Transmission
	Field Coil	2819	1	
	Terminal for Field Coil	7178	1	
	Bolt, through fixing	6550	2	
	Bolt, lower, securing Starter Motor	NB137/13D	1	
2	Bolt, upper, securing Starter Motor	NB137/12D	1	
3	Nut, on Bolts	NN137/L	2	
4	Washer, Spring, under Nuts	FG106/X	2	
5	Solenoid for Starter Motor	C2692	1	
	Screw, Set, securing Solenoid to Dash	UFS119/4R	2	
	Washer, Shakeproof, on Setscrews	C723/A	2	
	Nut, on Setscrews	UFN119/L	2	
	Rubber Boot, on Terminals	C4650	2	



ELECTRICAL DISTRIBUTOR











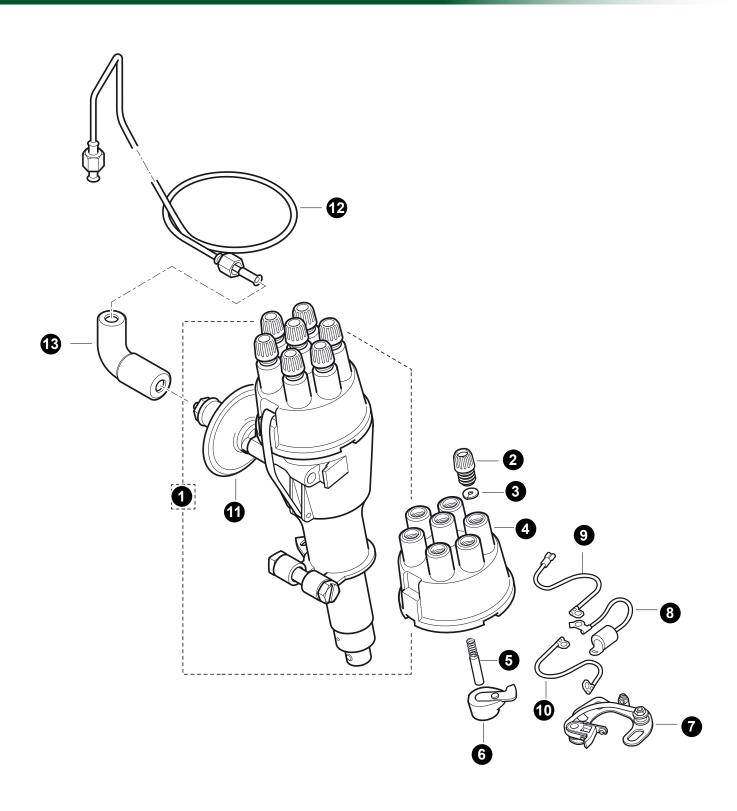




ELECTRICAL

No	Parts Description	Part No	Qty	Notes
		0.10=00		
1	Distributor	C12732	1	3.4 Litre Engines with 8:1 Compression Ratio
		C12733	1	3.4 Engine with 7:1 Compression Ratio
		C14269	1	3.4 Engine with 9:1 Compression Ratio
		C14533	1	3.8 Engines with 8:1 Compression Ratio
		C14534	1	3.8 Engines with 9:1 Compression Ratio
		C14952	1	3.4 Litre Engines 8:1 Compression Ratio (S Models)
		C14268	1	3.4 Litre Engines 9:1 Compression Ratio (S Models)
		C14269	1	3.8 Litre Engines 9:1 Compression Ratio (S Models)
2	Nut, for connection of High Tension Cables	C11906	7	
3	Washer (Copper) for end of High Tension Cables	C5452	7	
	Clamping Plate	6476	1	
	Screw	6477	1	
4	Сар	6478	1	
5	Brush and Spring, inside Cap	6479	1	
6	Rotor	6060	1	
7	Contact Set	C11990	1	
8	Condenser	C11991	1	
	Base Plate	6480	1	
	Bearing for Base Plate	6481	1	
	Star Spring	6482	1	
	Circlip fixing Base	6483	1	
	Terminal Pin, Low Tension	6484	1	
	Insulating Bush, Low Tension Terminal	6485	1	
	Insulating Piece, Low Tension Terminal	6486	1	
	Insulating Bush	6487	1	
9	Lead, Low Tension	6488	1	
10	Lead, Earth	6489	1	
. •	Cam	6491	1	
	Springs, Auto Advance	7179	1 set	3.4 Litre Engines with 8:1 Compression Ratio
	Springs, Auto Advance	7213	1 set	3.4 Engine with 7:1 Compression Ratio
		7213	1 set	3.8 Engines with 8:1 Compression Ratio
		8235	1 set	
				3.4 Engine with 9:1 Compression Ratio
		8239	1 set	3.8 Engines with 9:1 Compression Ratio
		8394	1 set	3.4 Litre Engines 8:1 Compression Ratio (S Models)
		8393	1 set	3.4 Litre Engines 9:1 Compression Ratio (S Models)
		8235	1 set	3.8 Litre Engines 9:1 Compression Ratio (S Models)
	Weight, Auto Advance	6493	2	
	Shaft & Action Plate	6804	1	
	Knurled Nut, adjusting Vacuum Control	6495	1	
	Spring Ratchet	6496	1	
	Return Spring	6497	1	

ELECTRICAL DISTRIBUTOR















No	Parts Description	Part No	Qty	Notes
11	Vacuum Unit	8234	1	3.4 Litre Engines with 8:1 Compression Ratio
		8240	1	3.8 Engines with 9:1 Compression Ratio
		6805	1	3.4 Engine with 7:1 Compression Ratio
		7983	1	3.8 Engines with 8:1 Compression Ratio
		8395	1	3.4 Engine with 9:1 Compression Ratio
		6498	1	3.4 Litre Engines 8:1 Compression Ratio (S Models)
		6498	1	3.4 Litre Engines 9:1 Compression Ratio (S Models)
		8395	1	3.8 Litre Engines 9:1 Compression Ratio (S Models)
	Bearing	2755	1	
	Bush	6499	1	
	Clip, securing Cap	7177	2	
	Oil Seal	6501	1	
	Driving Dog	2943	1	
12	Suction Pipe for Distributor Vacuum Unit	C12336	1	Chassis No. 820001 to 820016. 830001 to 831898. 824001 to 824741. 834001 to 835934. 827001 to 827271. 837001 to 837940.
		5040	1	Chassis No. 820017 & subs. 831899 & subs. 824742 & subs. 835935 & subs. 827272 & subs. 837941 & subs.
	Olive, for Connection of Suction Pipe to Front Carburettor	5001	1	Chassis No. 820001 to 820016. 830001 to 831898. 824001 to 824741. 834001 to 835934. 827001 to 827271. 837001 to 837940.
	Union Nut, securing Suction Pipe to Front Carburettor	C14210	1	Chassis No. 820001 to 820016. 830001 to 831898. 824001 to 824741. 834001 to 835934. 827001 to 827271. 837001 to 837940.
13	Neoprene Pipe for connection of Suction Pipe to Front Carburettor	C14212	1	Chassis No. 820017 & subs. 831899 & subs. 824742 & subs. 835935 & subs. 827272 & subs. 837941 & subs.

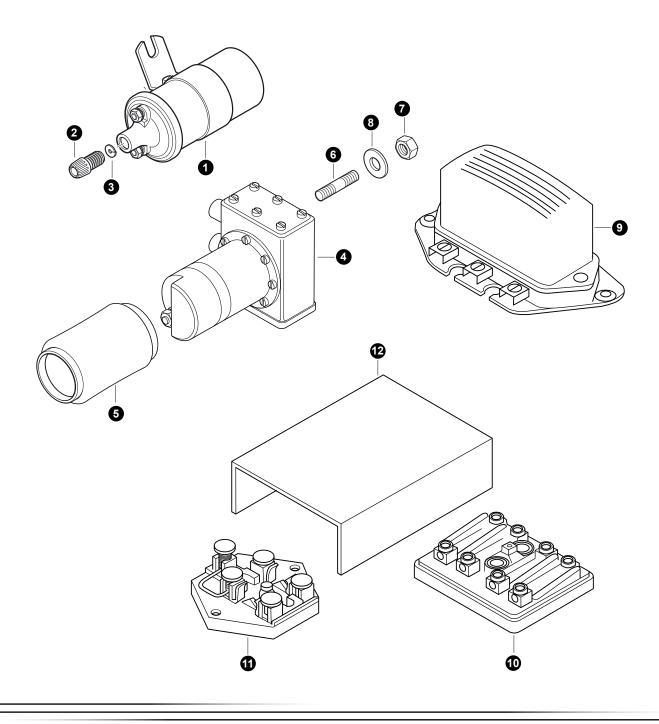


123IGN ELECTRONIC DISTRIBUTOR RANGE

See page 342 for full details on upgrading to an electronic distributor.

ELECTRICAL FUEL PUMP, COIL & FUSE BOX

No	Parts Description	Part No	Qty		Notes
1	Ignition Coil		C8749	1	
2	Nut, in centre of Coil, for attachment of Ignition Cal	ble	C5451	1	
3	Washer (Copper) for connection to end of Ignition (Cable	C5452	1	
	Terminal Nut		6472	2	
	Washer, Shakeproof, under Nuts		C723/A	2	
	Bracket Assembly Mounting Ignition Coil		C13327	1	
	Nut, securing Coil		UFN125/L	2	
	Washer, Plain, under Nuts		FW104/T	2	
	Washer, Shakeproof, under Nuts		C724	2	



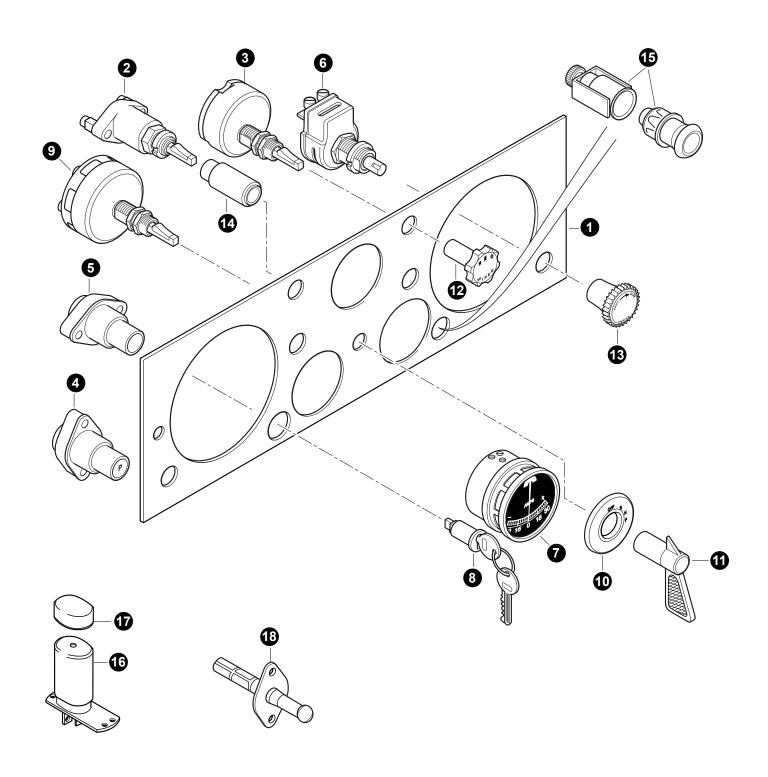
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No	Parts Description	Part No	Qty	Notes
4	Fuel Pump	C9688/1	1	
5	Stud, for mounting of Fuel Pump	C800	2	
6	Nut, on Studs	C2539/1	2	
7	Washer, Plain, under Nuts	FW205/T	4	
8	Special Washer under Nuts	BD541/5	4	
J	Grommet for Fuel Pump Mounting	C974	2	
	Earth Cable, for Fuel Pump	C2895	1	
	Screw, Set, securing Earth Cable	UFS125/4R	1	
	Nut, on Setscrew	UFN125/L	1	
	Washer, Shakeproof, under Nut	C724	1	
	Washer, Plain, under Shakeproof Washer	FW104/T	1	
9	Control Box	C8821	1	Chassis No. 820001 to 820042. 830001 to 832087. 824001 to 824899. 834001 to 836221. 827001 to 827272. 837001 to 838258.
		C15257	1	Chassis No. 820043 & subs. 832088 & subs. 824900 & subs. 836222 & subs. 827273 & subs. 838259 & subs.
	Cover	7181	1	Chassis No. 820001 to 820042. 830001 to 832087. 824001 to 824899. 834001 to 836221. 827001 to 827272. 837001 to 838258.
		7912	1	Chassis No. 820043 & subs. 832088 & subs. 824900 & subs. 836222 & subs. 827273 & subs. 838259 & subs.
	Screw, Set, securing Control Box to Dash	UFS125/5R	3	
	Washer, Shakeproof, on Setscrews	C724	3	
	Bracket Assembly, mounting Fuse Boxes	C12862	1	
	Screw, Set, securing Bracket to Dash	UFS119/4R	4	
	Nut, on Setscrews	UFN119/L	4	
	Washer, Shakeproof, under Nuts	C723/A	4	
10	Fuse Box (SF4)	C2531	1	
	Fuse, 35 amp.	C5638	1	
	Fuse, 50 amp.	C13932	2	
	Terminal Screw	6471	5	
11	Fuse Box (SF6)	C16510	1	
	Fuse, 35 amp.	C5638	2	
	Fuse, 50 amp.	C13932	1	
	Terminal Screw	6471	5	
	Screw, Set, securing Fuse Box to Mounting Bracket	UFS319/6H	4	
	Distance Piece, on Setscrews	C1094	2	
		BD5818	2	
12	Cover over Fuse Box	C12864	1	
	Terminal Block	C12837	1	
	Screw, Set, securing Terminal Block	UFS319/6H	2	
	Stud, in Fuse Box, for fixing of Cover	C5550	1	
	Knob, securing Cover	C5549	1	
	Fuse Label	C13998	1	
	Fuel Tank Element Unit	C8407	1	
	Gasket for Element Unit	C937	1	

ELECTRICAL INSTRUMENT PANEL ASSEMBLY OTS



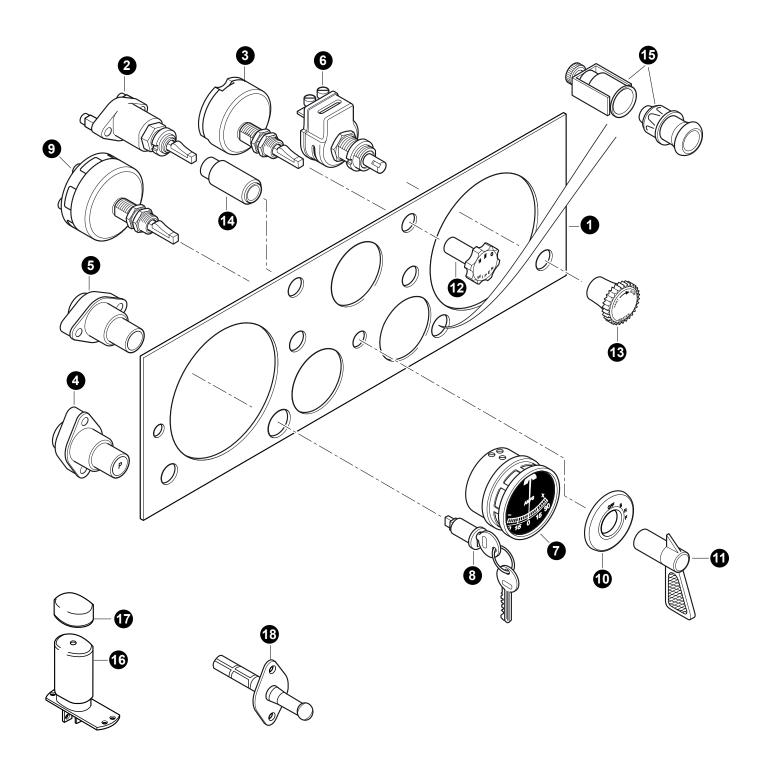
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No	Parts Description	Part No	Qty	Notes
	Bracket Assembly, LH, for mounting of Instrument Panel	BD13106	1	
	Bracket Assembly, RH, for mounting of Instrument Panel	BD13107	1	
	Attachment Bracket, for fixing of Mounting Brackets	BD13100	2	
	Screw, Set, securing Mounting Brackets to Attachment			
	Brackets and Attachment Brackets to Dash	UFS125/4R	8	
	Screw, Set, securing Instrument Panel to Mounting Brackets	UFS125/5R	2	
	Washer, Shakeproof, on Setscrews	C724	10	
	Washer, Plain, under Shakeproof Washer	FW104/T	10	
1	Instrument Panel Assembly	C12824	1	Fitted from Chassis No. 830001 to 830438.
	Instrument Panel Assembly	C14181	1 Fitte	ed to Chassis No. 820001 & subs. 830439 & subs.
2	Starter Switch	C5461	1	
3	Screen Wiper Switch	C5506	1	
4	Panel Light Switch	C9647	1	
5	Ignition Switch	C5459	1	
	Heater Motor Switch	C9650	1	Fitted from Chassis No. 830001 to 830438.
6	Heater Motor Switch (Rheostat)	C4543	1 Fitte	ed to Chassis No. 820001 & subs. 830439 & subs.
7	Ammeter	C12603	1	
8	Barrel, for Ignition Switch	BD10610	1	
	Adaptor Plate fixing Ignition Switch	C15667	1	
9	Road Lights Switch	31426	1	Not Required for Cars Exported to U.S.A
		31524	1	Required for Cars Exported to U.S.A
10	Escutcheon for Road Lights Switch	C9118	1	Not Required for Cars Exported to U.S.A
		C8165	1	Required for Cars Exported to U.S.A
11	Lever, operating Switch	C5481	1	
	Eyelet, for Road Lights Switch	C2763	1	
	Eyelet, for Starter, Panel, Interior and Heater Switches	C4630	4	
	Eyelet, for Ignition Switch	C5465	1	
	Eyelet, for Cigar Lighter	C4631	1	
12	Knob, for Screen Wiper Switch	C9646	1	
13	Knob, for Heater Rheostat Switch	C5485	1	
14	Knob, for Starter Switch	C4622	1	
	Bulb, for Illumination of Instruments	987	4	
15	Thermostatic Cigar Lighter Complete	C11677	1	
	Handbrake and Brake Fluid Level Warning Light	C16178	1 Fitte	ed to Chassis No. 820071 & subs. 832120 & subs.
	Bracket, mounting Warning Light	C16184		ed to Chassis No. 820071 & subs. 832120 & subs.
	Woodscrew, securing Bracket	BD1502/1	2 Fitte	ed to Chassis No. 820071 & subs. 832120 & subs.
	Escutcheon, for Warning Light	C16183		ed to Chassis No. 820071 & subs. 832120 & subs.
16	Headlamp Dipper Switch	C2639	1	
17	Rubber Cap	C2659	1	
	Screw, Set, for mounting of Dipper Switch	AS102/13D	2	
	Washer, Shakeproof, on Setscrews	C723/A	2	
	Nut, on Setscrews	UFN119/L	2	
	Distance Piece, on Setscrews	C5429	2	
	Gasket, under Dipper Switch	C4578	1	
	Blanking Plate, under Dipper Switch	C4570	1	
	Screw, Set, for mounting of Dipper Switch	UFS419/3H	2	
	Nut, on Setscrews	UFN119/L	2	
	Washer, Shakeproof, on Setscrews	C723/A	2	
	washer, Shakeproof, off Setsciews	C/23/A	2	

ELECTRICAL INSTRUMENT PANEL ASSEMBLY OTS

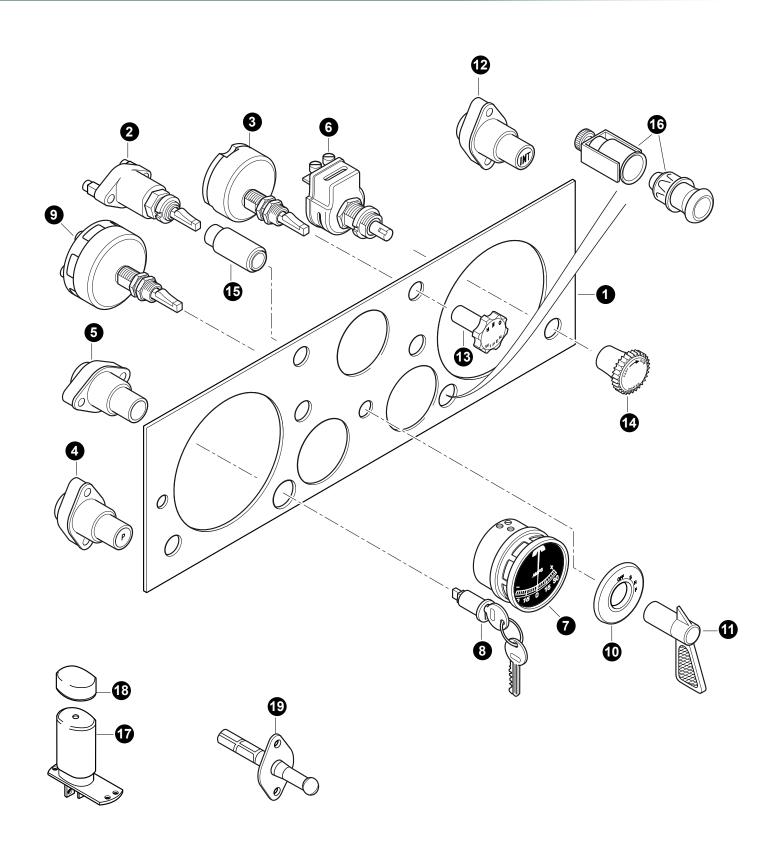


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No	Parts Description	Part No	Qty	Notes
18	Switch behind Door Hinges operating Interior Lights	C9653	2	
	Distance Piece, on Switch	C14273	2	
	Nut, securing Switches	UFN131/L	2	
	Washer, Shakeproof, under Nuts	C725	2	
	Overdrive Throttle Switch	C12833	1	
	Solenoid for Overdrive Unit	C7471	1	
	Switch, on Gearbox Top Cover, operating Reverse Light and Top Gear for Overdrive Unit	C1083	2	
	Gasket, for Switches	C4531	2	
	Switch, Operating Overdrive Unit	C12832	1	
	Escutcheon (marked "Overdrive" "In-Out")	C13008	1	
	Relay for Overdrive Unit	C12829	1	Chassis No. 820001 to 820054. 830001 to 832103.
		C16164	1	Chassis No. 820055 and subs. 832104 and subs.
	Bracket, Mounting Relay	C14443	1	Chassis No. 820055 and subs. 832104 and subs.
	Screw, Set, securing Bracket	UFS125/4R	2	Chassis No. 820055 and subs. 832104 and subs.
	Washer, Shakeproof, on Setscrew	C724	2	Chassis No. 820055 and subs. 832104 and subs.
	Screw, Set, mounting Relay	UFS419/3H	2	
	Nut, on Setscrew	UFN119/L	2	
	Washer, Shakeproof, under Nuts	C723/A	2	



ELECTRICAL INSTRUMENT PANEL ASSEMBLY DHC & FHC



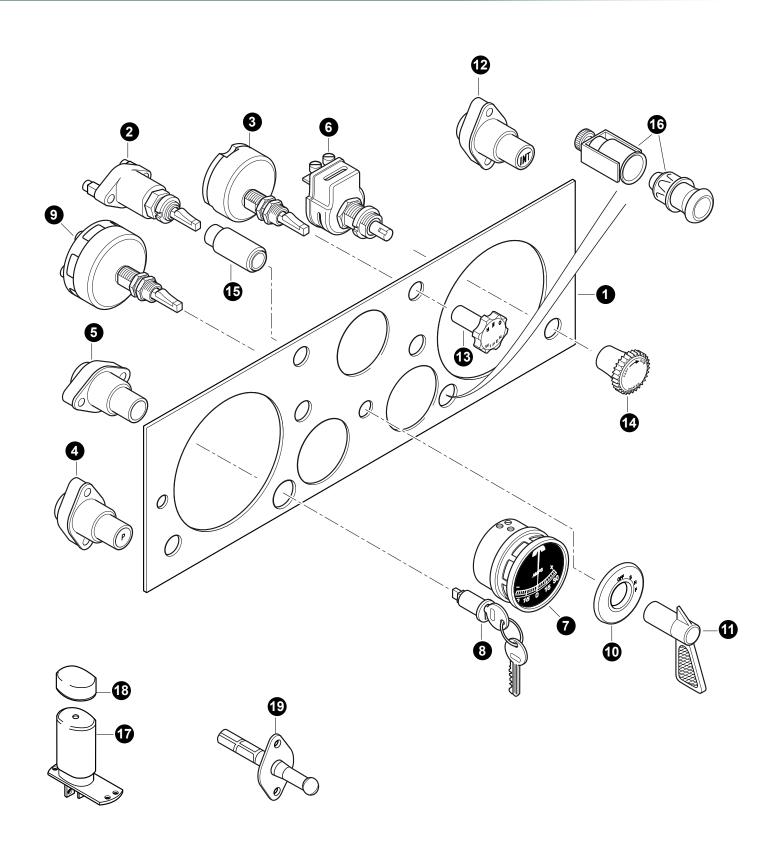
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No	Parts Description	Part No	Qty	Notes
	Bracket Assembly, LH, for mounting of Instrument Panel	BD13106	1	
	Bracket Assembly, RH, for mounting of Instrument Panel	BD13107	1	
	Screw, Set, securing Mounting Brackets to Attachment Brackets and Attachment Brackets to Dash	UFS125/4R	8	
	Screw, Set, securing Instrument Panel to Mounting Brackets	UFS125/5R	2	
	Washer, Shakeproof, on Setscrews	C724	10	
	Washer, Plain, under Shakeproof Washer	FW104/T	10	
1	Instrument Panel Assembly	C12824	1	Chassis No. 824001 to 824419. 834001 to 835565. 827001 to 827071. 837001 to 837433.
	Instrument Panel Assembly	C14181	1	Chassis No. 824420 and subs. 835566 and subs. 827072 and subs. 837434 and subs.
2	Starter Switch	C5461	1	
3	Screen Wiper Switch	C5506	1	
4	Panel Light Switch	C9647	1	
5	Ignition Switch	C5459	1	
	Heater Motor Switch	C9650	1	Chassis No. 824001 to 824419. 834001 to 835565. 827001 to 827071. 837001 to 837433.
6	Heater Motor Switch (Rheostat)	C4543	1	Chassis No. 824420 and subs. 835566 and subs. 827072 and subs. 837434 and subs.
7	Ammeter	C12603	1	
8	Barrel, for Ignition Switch	BD10610	1	
	Adaptor Plate fixing Ignition Switch	C15667	1	
9	Road Lights Switch	31426	1	Not Required for Cars Exported to U.S.A
		31524	1	Required for Cars Exported to U.S.A
10	Escutcheon for Road Lights Switch	C9118	1	Not Required for Cars Exported to U.S.A
		C8165	1	Required for Cars Exported to U.S.A
11	Lever, operating Switch	C5481	1	
12	Interior Light Switch	C9649	1	
	Eyelet, for Road Lights Switch	C2763	1	
	Eyelet, for Starter, Panel, Interior and Heater Switches	C4630	4	
	Eyelet, for Ignition Switch	C5465	1	
42	Eyelet, for Cigar Lighter	C4631	1	
13	Knob, for Screen Wiper Switch	C9646 C5485	1	
14	Knob, for Heater Rheostat Switch	C3463 C4622	1	
15	Knob, for Starter Switch Bulb, for Illumination of Instruments	987	4	
16	Thermostatic Cigar Lighter Complete	C11677	1	
10			'	Chassis No. 825179 and subs. 836744 and subs.
	Handbrake and Brake Fluid Level Warning Light	C16178	1	827540 and subs. 838754 and subs.
	Bracket, mounting Warning Light	C16184	1	Chassis No. 825179 and subs. 836744 and subs. 827540 and subs. 838754 and subs.
	Woodscrew, securing Bracket	BD1502/1	2	Chassis No. 825179 and subs. 836744 and subs. 827540 and subs. 838754 and subs.
	Escutcheon, for Warning Light	C16183	1	Chassis No. 825179 and subs. 836744 and subs. 827540 and subs. 838754 and subs.
17	Headlamp Dipper Switch	C2639	1	

ELECTRICAL INSTRUMENT PANEL ASSEMBLY DHC & FHC



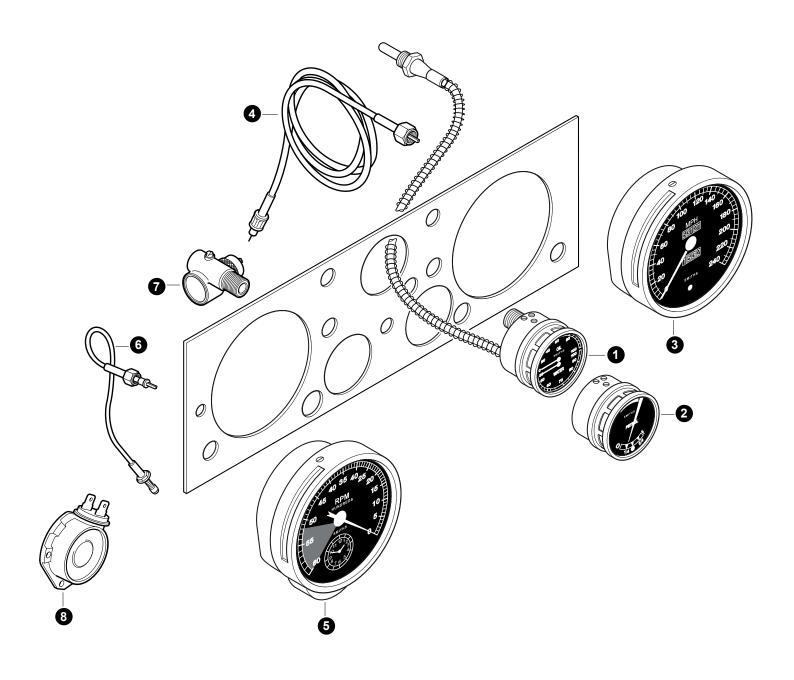
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No	Parts Description	Part No	Qty	Notes
18	Rubber Cap	C2659	1	
	Screw, Set, for mounting of Dipper Switch	AS102/13D	2	
	Washer, Shakeproof, on Setscrews	C723/A	2	
	Nut, on Setscrews	UFN119/L	2	
	Distance Piece, on Setscrews	C5429	2	
	Gasket, under Dipper Switch	C4578	1	
	Blanking Plate, under Dipper Switch	C4580	1	
	Screw, Set, for mounting of Dipper Switch	UFS419/3H	2	
	Nut, on Setscrews	UFN119/L	2	
	Washer, Shakeproof, on Setscrews	C723/A	2	
19	Switch Behind Door Hinges operating Interior Lights	C9653	2	
	Distance Piece, on Switch	C14273	2	
	Nut, securing Switches	UFN131/L	2	
	Washer, Shakeproof, under Nuts	C725	2	
	Overdrive Throttle Switch	C12833	1	
	Solenoid for Overdrive Unit	C7471	1	
	Switch, on Gearbox Top Cover, operating Reverse Light and Top Gear For Overdrive Unit	C1083	2	
	Gasket, for Switches	C4531	2	
	Switch, operating Overdrive Unit	C12832	1	
	Escutcheon (marked "Overdrive" "In-Out")	C13008	1	
	Relay for Overdrive Unit	C12829	1	Chassis No. 824001 to 825034. 834001 to 836456. 827001 to 827462. 837001 to 838431.
		C16164	1	Chassis No. 825035 and subs. 836457 and subs. 827463 and subs. 838432 and subs.
	Bracket, Mounting Relay	C14443	1	Chassis No. 825035 and subs. 836457 and subs. 827463 and subs. 838432 and subs.
	Screw, Set, securing Bracket	UFS125/4R	2	Chassis No. 825035 and subs. 836457 and subs. 827463 and subs. 838432 and subs.
	Washer, Shakeproof, on Setscrew	C724	2	Chassis No. 825035 and subs. 836457 and subs. 827463 and subs. 838432 and subs.
	Screw, Set, mounting Relay	UFS419/3H	2	
	Nut, on Setscrew	UFN119/L	2	
	Washer, Shakeproof, under Nuts	C723/A	2	

ELECTRICAL SPEEDOMETER & REV COUNTER

No	Parts Description	Part No	Qty		Notes
1	Thermometer and Oil Pressure Gauge		C12605	1	
	Union, for Thermometer Bulb		C9621	1	
	Washer, Copper, on Union		C2296/1	1	
2	Petrol Gauge		C12817	1	
	Bulb (2.2 watt) for low fuel contents Warning Light		987	1	
	Mark I Speedometer MPH		C12808	1	3.34:1 Ratio - Manual Transmission
			C12728	1	3.54:1 Ratio - Manual Transmission
			C12898	1	4.09:1 Ratio - Manual Overdrive Transmission
			C12806	1	3.54:1 Ratio - Automatic Transmission





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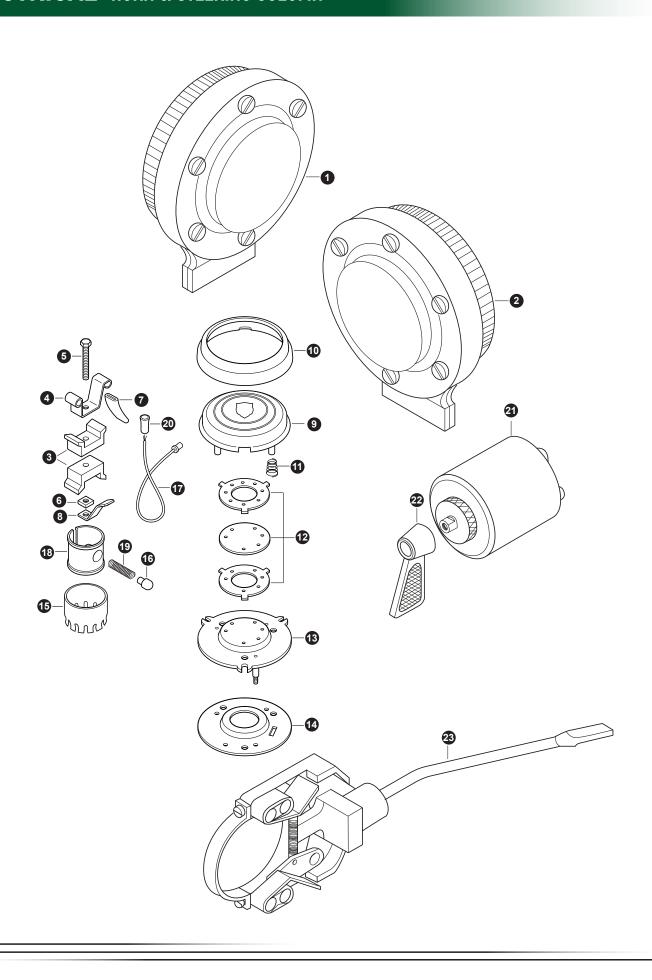






No	Parts Description	Part No	Qty	Notes
	Mark I Speedometer KPH	C12809	1	3.34:1 Ratio - Manual Transmission
	Mark i Specaometer in in	C12729	1	3.54:1 Ratio - Manual Transmission
		C12899	1	4.09:1 Ratio - Manual Overdrive Transmission
		C12807	1	3.54:1 Ratio - Automatic Transmission
	Bulb (2.2 watt) for Ignition & Headlamp Beam Warning Lights	C12007	2	3.34.1 Natio - Automatic Hansinission
	Remote Control operating Trip Mileage Recorder on Speedometer	C13023	1	
3	Mark II Speedometer MPH	C14042	1	3.31:1 Ratio - Manual Transmission
		C14040	1	3.54:1 Ratio - Manual Transmission
		C14046	1	4.09:1 Ratio - Manual Overdrive Transmission
		C14050	1	3.54:1 Ratio - Automatic Transmission
	Mark II Speedometer KPH	C14041	1	3.31:1 Ratio - Manual Transmission
		C14043	1	3.54:1 Ratio - Manual Transmission
		C14047	1	4.09:1 Ratio - Manual Overdrive Transmission
		C14051	1	3.54:1 Ratio - Automatic Transmission
	Bulb (2.2 watt) for Ignition & Headlamp Beam Warning Lights	987	2	
	Mark II Remote Control operating Trip Mileage Recorder on Speedometer	C13025	1	
4	Flexible Speedometer Cable Complete	C8303	1	Manual Transmission
		C11964	1	Manual Overdrive Transmission
		C12544	1	Automatic Transmission
5	Cable Operated Rev Counter & Clock	C12606	1	Chassis No. 824001 to 824413. 834001 to 835547. 827001 to 827068. 837001 to 837414.
		C14052	1	Chassis No. 820001 to 820042. 830001 to 832087. 824414 to 824904. 835548 to 836232. 827069 to 827372. 837415 to 838271.
	Bulb (2.2 watt) for Direction Indicator Warning Lights	987	2	Chassis No. 820001 to 820042. 830001 to 832087. 824414 to 824904. 835548 to 836232. 827069 to 827372. 837415 to 838271.
6	Rev Counter Cable	C12860	1	Chassis No. 820001 to 820042. 830001 to 832087. 824001 to 824904. 834001 to 836232. 827001 to 827372. 837001 to 838271.
7	Angle Drive Gearbox	C9914	1	Chassis No. 820001 to 820042. 830001 to 832087. 824001 to 824904. 834001 to 836232. 827001 to 827372. 837001 to 838271.
	Right Angle Drive Gearbox	C8600	1	
	Electric Rev Counter & Clock	C14994	1	Chassis No. 820043 & subs. 832088 & subs. 824905 & subs. 836233 & subs. 827373 & subs. 838272 & subs.
	Bulb (2.2 watt) for Direction Indicator Warning Lights	987	1	Chassis No. 820043 & subs. 832088 & subs. 824905 & subs. 836233 & subs. 827373 & subs. 838272 & subs.
	Remote Control for Clock	C13629	1	
	Screw, Set, mounting Instruments	C2012/1	10	
	Washer, Shakeproof, on Setscrews	C723/A	10	
8	Generator for Electric Rev Counter	C14996	1	Chassis No. 820043 & subs. 832088 & subs. 824905 & subs. 836233 & subs. 827373 & subs. 838272 & subs.

ELECTRICAL HORN & STEERING COLUMN

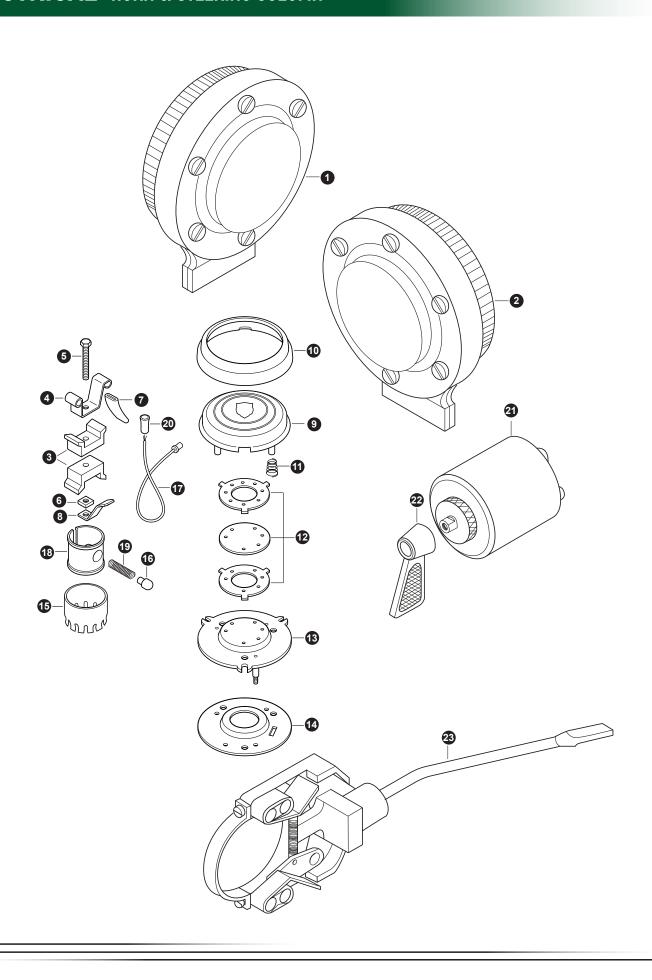


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No	Parts Description	Part No	Qty	Notes
	·		-	
1	Horn (Low Note)	C5227	1	
2	Horn (High Note)	C5226	1	
	Bracket	3502	2	
	Screw, Set, mounting Horns	UFS125/9R	4	
	Washer, Plain, on Setscrews	C986	8	
	Washer, Shakeproof, on Setscrews	C724	4	
	Nut, on Setscrews	UFN125/L	4	
	Contact Assembly for Horns	C8157	1	
3	Contact Holder	C8158	2	
4	Contact	C8159	1	
5	Bolt, securing Contact to Holder	C8161	1	
6	Nut, on Bolt	C8160	1	
7	Rubber Sleeve, insulating Contact from Steering Column to Outer Tube	C10650	1	
	Insulating Strip (Fibre) protecting contact from above	C13024	1	
8	Earth Contact, for operation of Horns	C11746	1	
	Steering Column Control	C5531	1	
9	Horn Push	5934	1	
10	Moulded Ring, around Horn Push	5936	1	
11	Spring, under Horn Push	2844	3	
12	Contacts, for Horn Push	5938	1	
13	Contact Plate and Peg Assembly	5940	1	
14	Plate, fixing Control	5933	1	
	Horn Slip Ring Assembly	C12823	1	
15	Slip Ring	C10317	1	
16	Contact, for Horns	C8761	1	
17	Cable Assembly	C8153	1	
18	Rotor Assembly	8295	1	
19	Spring, inside top half of Rotor, for Cable Tension	C8156	1	
20	Dowler Eyelet, for connection of Cable from Slip Ring to Horn Push	C12194	1	
21	Direction Indicator Switch	C10830	1	Chassis No. 824001 to 824413. 834001 to 835547. 827001 to 827068. 837001 to 837414
	Escutcheon for D.I. Switch	C5560	1	Chassis No. 824001 to 824413. 834001 to 835547. 827001 to 827068. 837001 to 837414
	Eyelet for D.I. Switch	C5561	1	Chassis No. 824001 to 824413. 834001 to 835547. 827001 to 827068. 837001 to 837414
22	Handle, Operating Direction Indicator Switch	C10831	1	Chassis No. 824001 to 824413. 834001 to 835547. 827001 to 827068. 837001 to 837414
	Screw, securing Handle to D.I. Switch	C11936	1	Chassis No. 824001 to 824413. 834001 to 835547. 827001 to 827068. 837001 to 837414

ELECTRICAL HORN & STEERING COLUMN



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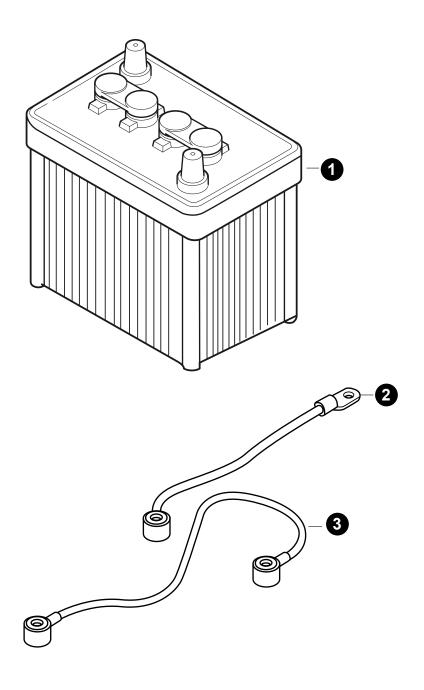
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No	Parts Description	Part No	Qty	Notes
23	Direction Indicator Switch	C13958	1	All OTS & 824414 & subs. 835548 & subs. 827069 & subs. 837415 & subs.
	Cover Assembly (comprising front and rear Covers)	C14307	1	All OTS & 824414 & subs. 835548 & subs. 827069 & subs. 837415 & subs.
	Fixing Clip (with Screws, etc.)	7521	1	All OTS & 824414 & subs. 835548 & subs. 827069 & subs. 837415 & subs.
	Contact Set	7522	1	All OTS & 824414 & subs. 835548 & subs. 827069 & subs. 837415 & subs.
	Spring, centring Pawl	7523	1	All OTS & 824414 & subs. 835548 & subs. 827069 & subs. 837415 & subs.
	Striker Plate, for Direction Indicator Switch	C16120	1	All OTS & 824414 & subs. 835548 & subs. 827069 & subs. 837415 & subs.
	Screw, Set, mounting Striker Plate	C14007/1	2	All OTS & 824414 & subs. 835548 & subs. 827069 & subs. 837415 & subs.
	Washer, Shakeproof, on Setscrews	C723/A	2	All OTS & 824414 & subs. 835548 & subs. 827069 & subs. 837415 & subs.
	Washer, Plain, on Setscrews	C3377	2	All OTS & 824414 & subs. 835548 & subs. 827069 & subs. 837415 & subs.



ELECTRICAL BATTERY & CABLES

No	Parts Description	Part No	Qty		Notes
1	Battery		C9150	2	
2	Negative Battery Cable		C5535	1	
3	Positive Battery Cable		C5539	1	
	Cable, across Scuttle, connecting Batteries		C9153	1	Chassis No. 830001 to 831139. 824001 to 824584. 834001 to 835718. 827001 to 827193. 837001 to 837627.
			C14329	1	Chassis No. 820001 & subs. 831140 & subs. 824585 & subs. 835719 & subs. 827194 & subs. 837628 & subs.
	Screw, fixing Cable to Battery Posts		C2609	4	







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LUCAS FOG LAMP

Lucas fog lamp as fitted to the special equipment cars.

SFT576

FEATURED PARTS



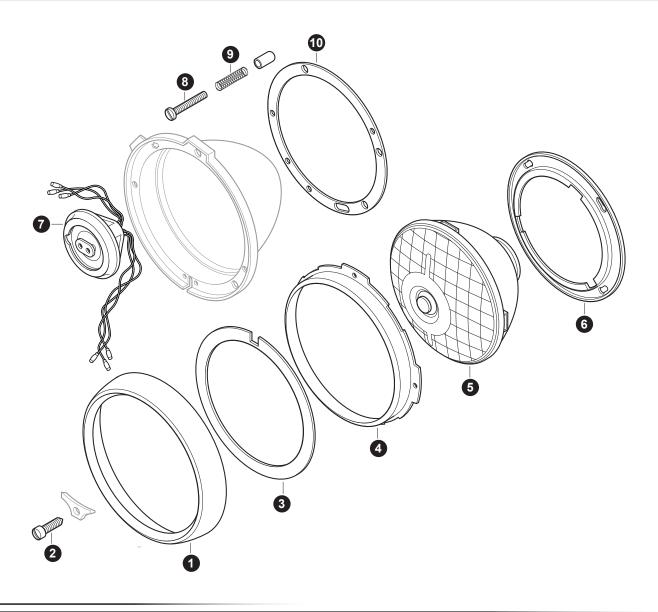
LUCAS SPOT LAMP

Lucas spot lamp as fitted to the special equipment cars.

SLR576

LIGHTING HEADLAMPS

No	Parts Description	Part No	Qty	Notes
	Headlamp Complete	5304	2	
1	Outer Rim	5299	2	
2	Screw, securing Outer Rim	5294	2	
3	Rubber Excluder Seal	5293	2	
4	Plate, retaining Light Unit	5301	2	
	Screw, securing Unit Rim	5221	6	
5	Light Unit	5303	2	
6	Seating Rim	5302	2	
7	Bulb Holder	5298	2	
	Bulb, 60/36 watt	4570	2	
	Backshell for Light Unit	6670	2	
	Spring Clip, retaining Bulb	6668	2	
8	Trimmer Screw, for focusing of Light Unit	8371	6	
9	Spring, on Trimmer Screws	3436	6	
10	Rubber Gasket, between Headlamp and Front Wings	3461	2	



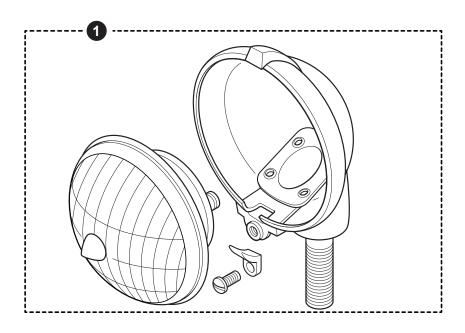
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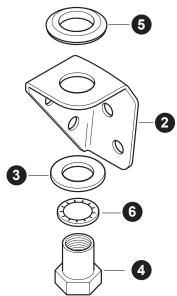




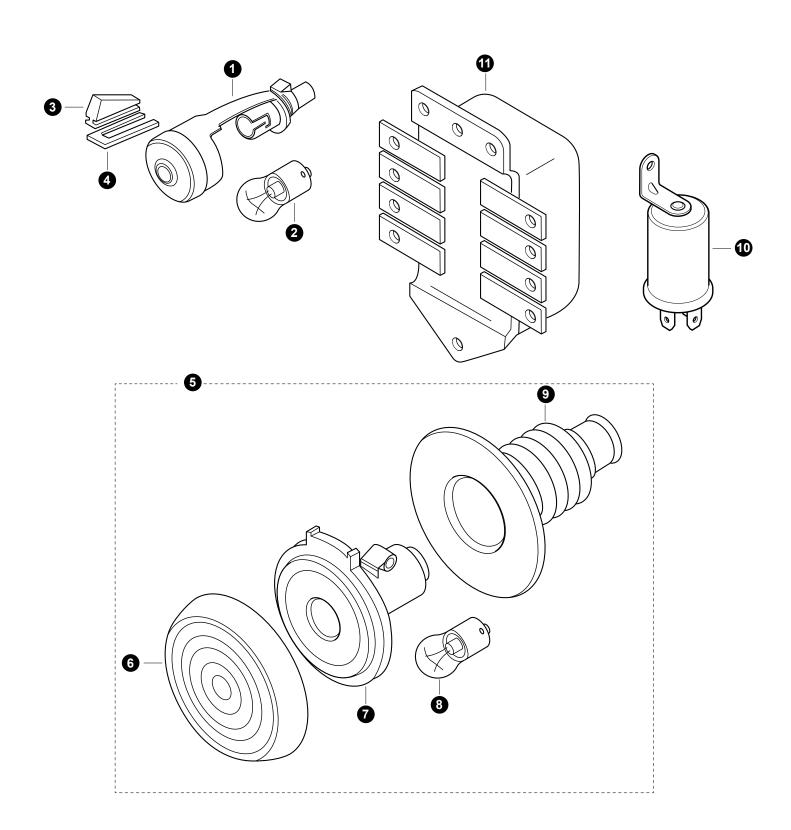
FOG LAMPS LIGHTING

No	Parts Description	Part No	Qty	Notes
1	Fog Lamp	SFT576	2	
	Bulb Holder	5295	2	
	Clamp, complete with rubber Cushion	5288	2	
	Screw, for Clamp	6658	2	
	Bulb, 48 watt	323	2	
	Seating Base	5287	2	
	Nut, securing Lamp	5220	2	
	Lock Washer	5223	2	
	Terminal Sleeve	C12194	2	
2	Bracket Mounting LH Fog Lamp	BD9242	1	
	Bracket Mounting RH Fog Lamp	BD9243	1	
3	Packing Plate	BD10416	A/R	
	Distance Collar, Fog Lamp fixing	BD14162	2	
4	Nut, fixing Fog Lamp	BD14163	2	
5	Grommet, under Nut	C8297	2	
6	Washer, Shakeproof	C733	2	
	Screw, Set, securing Fog Lamp Brackets to Front Bumper Brackets	UFS131/10R	4	
	Nut, on Setscrews	UFN131/L	4	
	Washer, under Nuts	C985	4	
	Washer, Shakeproof, on Setscrews	C725	4	





LIGHTING SIDE LAMP & INDICATOR



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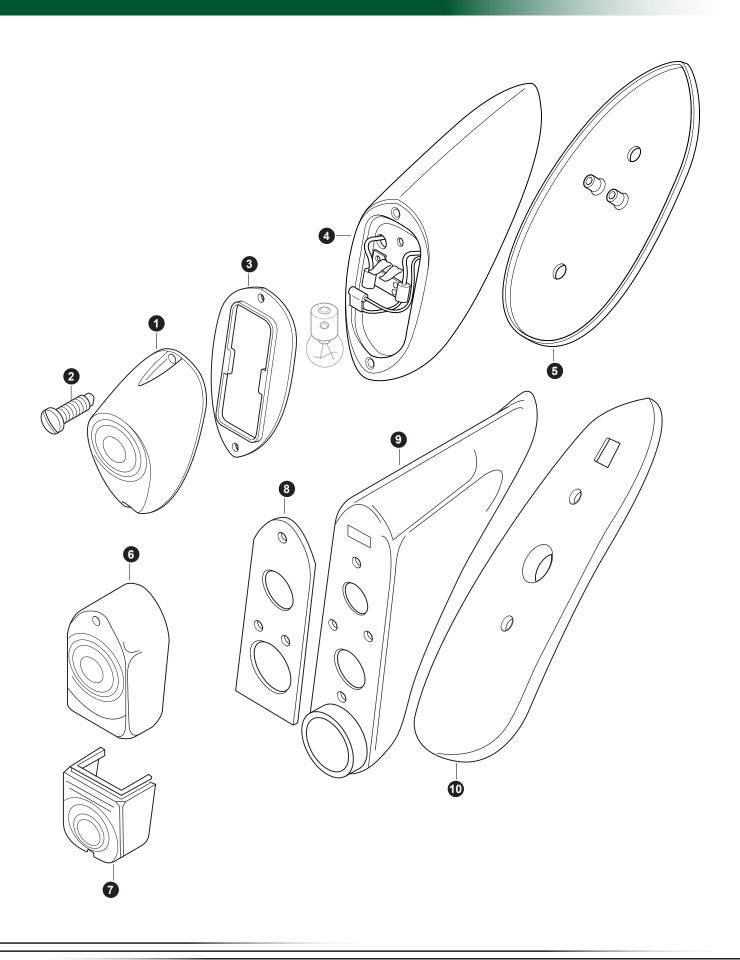
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LIGHTING

No	Parts Description	Part I	No	Qty Notes
1	Sidelamp Complete	C4517	2	
	Bulb Holder	C4653	2	
2	Bulb, 6 watt	639	2	
	Terminal Sleeve	8064	2	
	Screw, Set, securing Sidelamps	C4549/2	2	
3	Indicator Lens for Sidelamps	C4691	2	
4	Spring Clip, securing Indicator Lens	C4098/2	2	
5	Front Flasher Lamp	C15430	2	U.K. / EURO
		C15431	2	U.S.A
5	Rim, complete with Lens	5322	2	
	Screw, fixing Rim	5218	2	
	Washer, retaining Screw	6524	2	
	Lens (Amber)	5324	2	U.K. / EURO
	Lens (Clear)	7253	2	U.S.A
	Wire, retaining Lens	5285	10	
	Gasket, seating Lens	5323	2	
7	Seating Plate, complete with Bulbholder	6621	2	
	Terminal Sleeve	C12194	2	
3	Bulb, 21 watt	C9126	2	
)	Gasket, Body seating	C9926	2	
	Screw, Set, securing Front Flasher Lamps	UCS413/4H	6	
	Nut, on Setscrews	UCN113/L	6	
	Washer, Shakeproof, under Nuts	C721	6	
10	Flasher Unit	C5230	1	
	Nut, securing Flasher Unit	UFN125/L	1	
	Washer, Shakeproof, under Nut	C724	1	
	Bracket Assembly, Mounting Flasher Unit	C12894	1	
11	Double Relay for Flasher Circuit	33117	1	Chassis No. 820001 to 820055. 830001 to 832105. 824001 to 825038. 834001 to 836489. 827001 to 827463. 837001 to 838457.
	Screw, Set, securing Relay	UFS119/4R	2	Chassis No. 820001 to 820055. 830001 to 832105. 824001 to 825038. 834001 to 836489. 827001 to 827463. 837001 to 838457.
	Nut, on Setscrew	UFN119/L	2	Chassis No. 820001 to 820055. 830001 to 832105. 824001 to 825038. 834001 to 836489. 827001 to 827463. 837001 to 838457.
	Washer, Plain, on Setscrews	FW104/T	2	Chassis No. 820001 to 820055. 830001 to 832105. 824001 to 825038. 834001 to 836489. 827001 to 827463. 837001 to 838457.
	Washer, Shakeproof, on Setscrews	C723/A	2	Chassis No. 820001 to 820055. 830001 to 832105. 824001 to 825038. 834001 to 836489. 827001 to 827463. 837001 to 838457.
	Bracket Mounting Flasher Relay	C13378	1	Chassis No. 820001 to 820055. 830001 to 832105. 824001 to 825038. 834001 to 836489. 827001 to 827463. 837001 to 838457.
	Screw, Set, securing Bracket	UFS125/4R	3	Chassis No. 820001 to 820055. 830001 to 832105. 824001 to 825038. 834001 to 836489. 827001 to 827463. 837001 to 838457.
	Washer, Shakeproof, on Setscrews	C724	3	Chassis No. 820001 to 820055. 830001 to 832105. 824001 to 825038. 834001 to 836489. 827001 to 827463. 837001 to 838457.



LIGHTING REAR LAMPS



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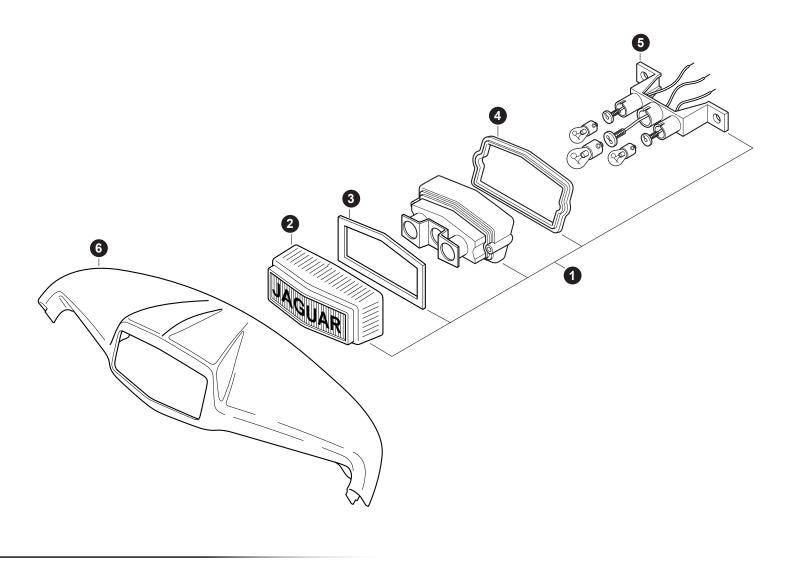


LIGHTING

No	Parts Description	Part N	No	Qty Notes
	RH Stop/Tail/Flasher Lamp	C5519	1	Chassis No. 820001 to 820055. 830001 to 832105. 824001 to 825038. 834001 to 836489. 827001 to 827463. 837001 to 838457.
	LH Stop/Tail/Flasher Lamp	C5518	1	Chassis No. 820001 to 820055. 830001 to 832105. 824001 to 825038. 834001 to 836489. 827001 to 827463. 837001 to 838457.
1	Lens	AJA5069	1	
2	Screw, fixing Lens	6535	2	
3	Rubber Seating for Lens	5315	2	
	Terminal Sleeve	8064	2	
4	Rim & Bulb Holder RH	5321	1	
	Rim & Bulb Holder LH	5320	1	
5	Rubber Seat for Lamp	6671	1	
	Bulb for Stop/Tail Lamp	C9125	1	
	RH Stop/Tail/Flasher Lamp			
	UK / EURO	BD15437	1	Chassis No. 820056 & subs. 832106 & subs. 825039 & subs. 836490 & subs. 827464 & subs. 838458 & subs.
	USA	BD15437/1	1	Chassis No. 820056 & subs. 832106 & subs. 825039 & subs. 836490 & subs. 827464 & subs. 838458 & subs.
	LH Stop/Tail/Flasher Lamp			
	UK / EURO	BD15436	1	Chassis No. 820056 & subs. 832106 & subs. 825039 & subs. 836490 & subs. 827464 & subs. 838458 & subs.
	USA	BD15436/1	1	Chassis No. 820056 & subs. 832106 & subs. 825039 & subs. 836490 & subs. 827464 & subs. 838458 & subs.
6	Lens for Flasher Lamp - U.K/Euro	8089	1	Chassis No. 820056 & subs. 832106 & subs. 825039 & subs. 836490 & subs. 827464 & subs. 838458 & subs.
	Lens for Flasher Lamp - USA	8080	1	Chassis No. 820056 & subs. 832106 & subs. 825039 & subs. 836490 & subs. 827464 & subs. 838458 & subs.
7	Lens for Stop/Tail Lamp	8081	1	Chassis No. 820056 & subs. 832106 & subs. 825039 & subs. 836490 & subs. 827464 & subs. 838458 & subs.
	Screw, fixing lenses	8082	1	
8	Gasket, seating lenses	8083	1	
	Bulbholder for Flasher Lamp	6538	1	
	Bulb for Flasher Lamp	C9126	1	
	Bulbholder for Stop/Tail Lamp	5311	1	
	Bulb for Stop/Tail Lamp	C9125	1	
9	Plinth RH	8311	1	
	Plinth LH	8312	1	
10	Gasket, seating RH Stop/Tail Lamp	8345	1	
	Gasket, seating LH Stop/Tail Lamp	8344	1	
	Nut, securing Stop/Tail Lamp	UFN125/L	4	
	Washer, Plain, under Nuts	FW104/T	4	
	Washer, Shakeproof, under Nuts	C724	4	
	Switch operating Stop Lights	C5218	1	

LIGHTING NUMBER PLATE & REVERSE LAMP

No	Parts Description	Part No	Qty	Notes
1	Number Plate Illumination and Reverse Lamp	C4559	1	
	Interior, for Reverse Bulb Holder	C4653	1	
	Interior, for Number Plate Bulb Holder	3455	3	
	Bulb, 21 watt, for Reverse Light	C9126	1	
	Bulb, 4 watt, for Number Plate and Luggage Compartment Illuminium	C12249	3	
	Shroud, for Bulbs	5310	1	
2	Lens	3487	1	
3	Rubber Gasket, between Lens and Shroud	3488	1	
4	Rubber Gasket, between Shroud and Boot Lid	3489	1	
5	Bulb Holder	5309	1	
6	Housing for Lamp	5308	1	
	Switch, operating Reverse Light	C1083	1	
	Gasket, for Reverse Light Switch	C4531	1	
	Screw, Set, mounting Number Plate Lamp	WS104/4D	2	
	Washer, Plain, on Setscrews	FW104/T	4	
	Washer, Shakeproof, on Setscrews	C724	4	



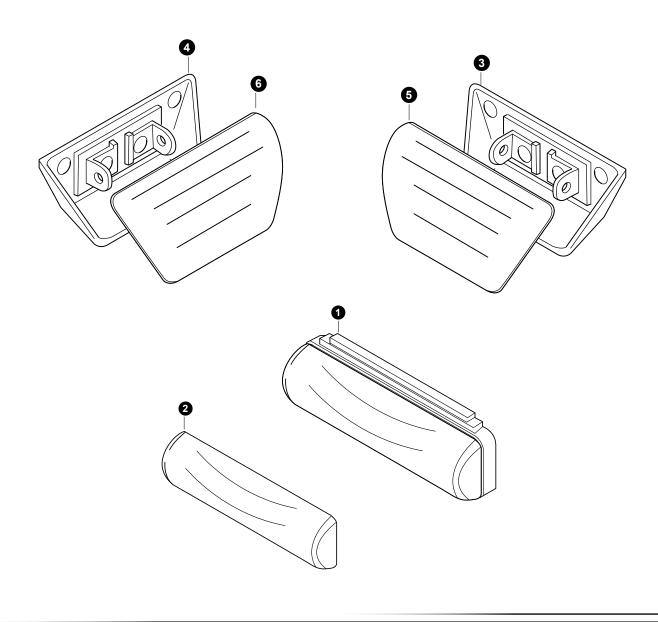
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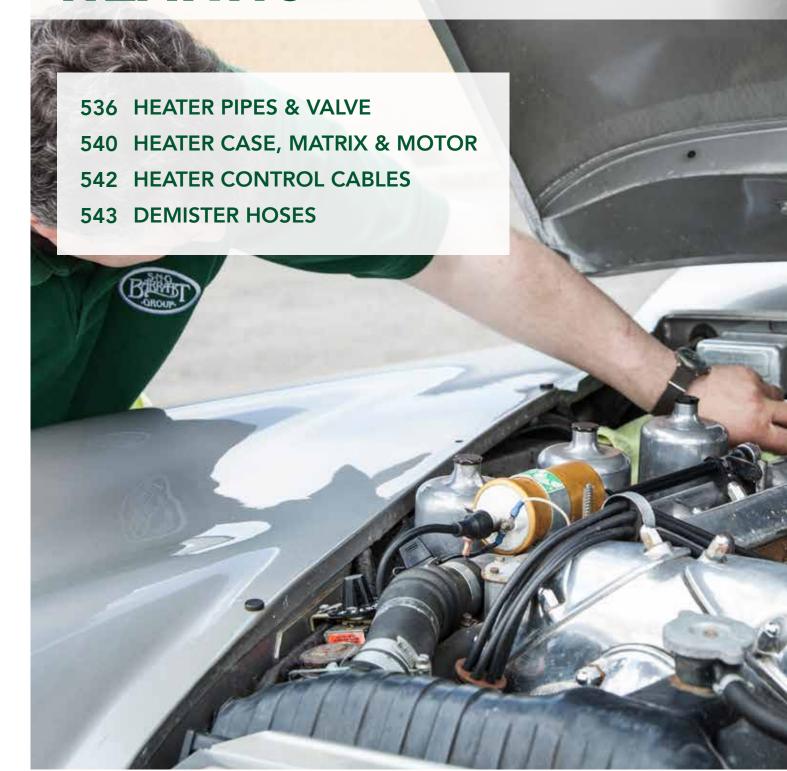
INTERIOR LAMP LIGHTING

No	Parts Description	Part No	Qty	Notes
1	Interior Lamp	C18347	1	DHC Only
2	Lens, Interior Lamp	BD14049/1	1	DHC Only
	Screw, Set, securing Interior Light	UCS513/7H	2	DHC Only
	Mounting Block Assembly, for Interior Light	BD14054	1	DHC Only
	Screw, Set, securing Mounting Block	UCS513/5H	2	DHC Only
	Cup Washer, on Setscrews	BD543/3	2	DHC Only
3	Interior Light, in Rear Quarter, RH	BD5368	1	FHC Only
4	Interior Light, in Rear Quarter, LH	BD5367	1	FHC Only
5	Lens, Interior Light, RH	63	1	FHC Only
6	Lens, Interior Light, LH	64	1	FHC Only
	Interior Lamp Housing, RH	BF1088/R	1	FHC Only
	Interior Lamp Housing, LH	BF1088/L	2	FHC Only





HEATING







HEATER ASSEMBLY

12 Volt operation. Heat output 2KW. 1 1/4" demist outlets.

C8886/1*

PART HIGHLIGHTS

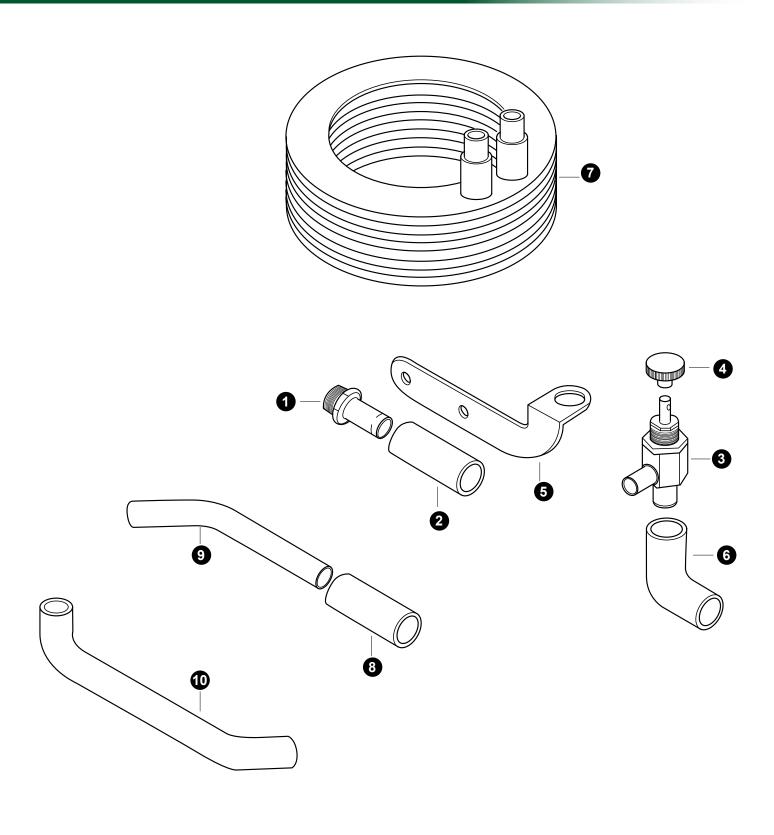


HEATER CONTROL KNOB

Keep your engine bay looking in tip top condition by replacing tarnished knobs.

C4393

HEATING HEATER PIPES & VALVE EARLY









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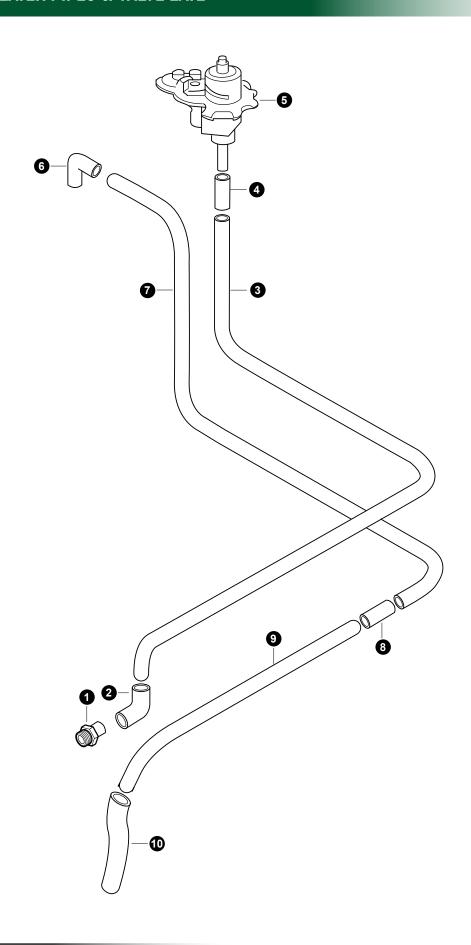
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HEATING

No	Parts Description	Part No	Qty	Notes
8300	001 to 831139, 824001 to 824584. 834001 to 835718, 82	7001 to 827193. 8370	001 to 837627.	
1	Adaptor, in Water Manifold, for Heater Feed	C17421	1	
	Washer (Copper) on Adaptor	C2296/1	1	
2	Hose, from Adaptor in Water Manifold to Control Valve	C11730	1	OTS
		C4397	1	FHC/FHC
3	Valve, Controlling Water Supply to Heater	C4392	1	
4	Knob, for operation of Water Valve	C4393	1	
	Screw, Set, securing Knob	C5233/1	1	
5	Bracket Mounting Water Valve to Manifold	C12945	1	
	Screw, Set, securing Bracket to Barrel Nuts on Inlet Manifold	C12947	2	
	Washer, Shakeproof, on Setscrews	C725	2	
	Bracket Assembly Mounting Water Valve to Manifold	C14130	1	
	Screw, Set, securing Bracket to Barrel Nuts on Inlet Manifold	C12947	2	
	Washer, Shakeproof, on Setscrews	C725	2	
6	Hose from Control Valve to Heater Unit	C12941	1	
	Clip, securing Hose to Adaptor and Control Valve	C2905/2	2	
	Clip, securing Hose to Control Valve and Heater Unit	C2905/1	2	
7	Car Heater Assembly	C8886/1	1	
	Sealing Rubber, on Pipes of Heater Unit	C4391	2	
	Nut, securing Heater Unit	FN104/L	3	
	Washer, Spring, under Nuts	FG104/X	3	
	Washer, Plain, under Spring Washer	FW104/T	3	
	Screw, Set, securing Heater Motor Earth Lead	UFS319/4H	1	
	Nut, on Setscrew	UFN119/L	1	
	Washer, Shakeproof, under Nut	C723/A	1	
8	Hose from Heater Unit to Return Pipe at RH side of Cylinder Block	C8888	1	
9	Return Pipe at RH side of Cylinder Block	C13232	1	
	Clip, securing Return Pipe	C4837	2	
	Screw, Set, securing Clips to Return Pipe	NS119/4D	2	
	Nut, on Setscrews	NN119/L	2	
	Washer, Shakeproof, under Nuts	C723/A	2	
10	Hose From Return Pipe to Elbow on Water Pump	C11730	1	
	Clip, securing Hoses to Heater Unit and Return Pipe	C2905/1	3	
	Clip, securing Hose to Elbow on Water Pump	C2905/2	1	
	Elbow Adaptor, on Water Pump, for Heater Return	C7631	1	
	Gasket, under Adaptor	C7733	1	
	Bolt, securing Adaptor	NB125/9D	2	
	Washer, Shakeproof, on Bolts	C724	2	

HEATING HEATER PIPES & VALVE LATE













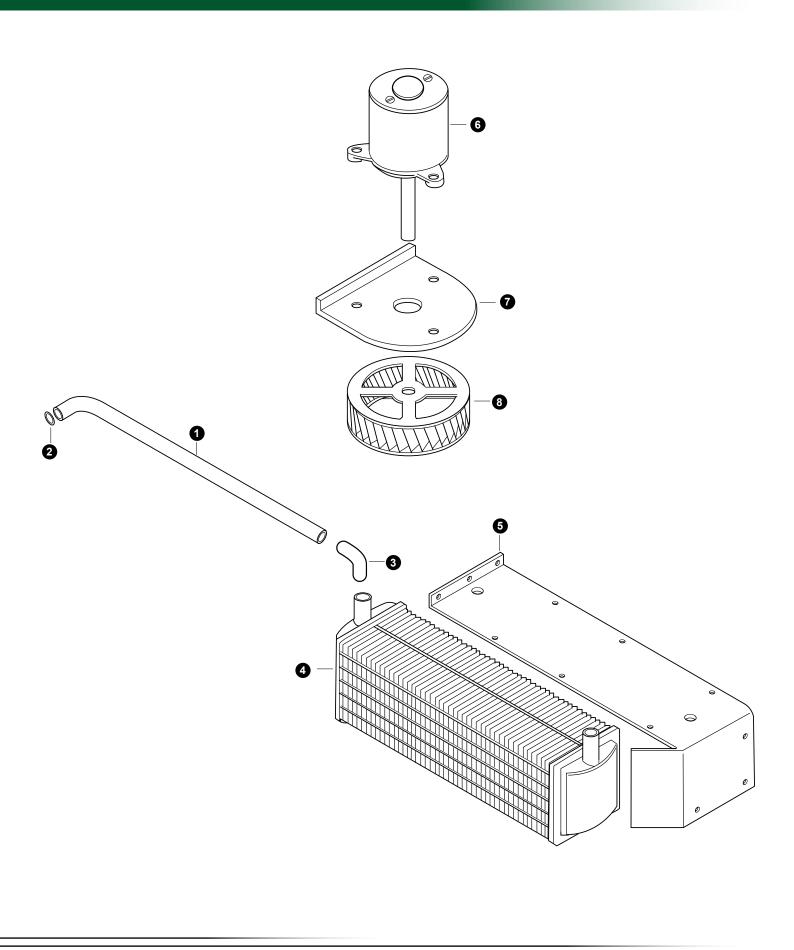


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HEATING

No	Parts Description	Part No	Qty	Note
8200	001 & SUBS. 831140 & SUBS. 824585 & SUBS. 835719 &	SUBS. 827194 & SUB	5. 837628 & SUBS.	
1	Adaptor, in Water Manifold, for Heater Feed	C17421	1	
	Washer (Copper) on Adaptor	C2296/1	1	
2	Elbow Hose From Adaptor in Water Manifold to Heater Pipe on Dash	BD215/2	1	
	Clip, securing Hose	C2905/2	2	
	Hose from Adaptor in Water Manifold to Heater Pipe on Dash	C8888	1	
	Clip, securing Hose	C2905/2	2	
3	Heater Feed Pipe on Dash	C14207	1	
	Clip, securing Feed Pipe to Dash	C14326	2	
	Screw, Set, securing Clips to Pipe and Dash	UFS119/4R	4	
	Nut, securing Clips on Pipe	UFN119/L	2	
	Washer, Shakeproof, on Setscrews	C723/A	4	
	Washer, Plain, at Clip to Pipe fixing	AW102/T	2	
4	Hose from Feed Pipe to Water Control Valve	C4397	1	
	Clip, securing Hose	C2905/2	2	
5	Water Control Valve Assembly	C9927	1	
	Screw, Set, securing Control Valve to Bracket	UFS419/5H	2	
	Nut, on Setscrews	UFN119/L	2	
	Washer, Shakeproof, under Nuts	C723/A	2	
6	Elbow Hose, connecting Water Radiator to Rear Return Pipe on Dash	BD215/2	1	
	Clip, securing Elbow Hose	C2905/2	2	
7	Rear Return Pipe on Dash	C14206	1	
	Clip, securing Rear Return Pipe to Dash	C14325	2	
	Screw, Set, securing Pipe and Clips to Dash	UFS119/4R	2	
	Nut, on Setscrews	UFN119/L	2	
	Washer, Shakeproof, under Nuts	C723/A	2	
8	Hose, connecting Rear Return Pipe to Front Return Pipe on Cylinder Block	C11730	1	
	Clip, securing Hose	C2905/2	2	
9	Front Return Pipe at RH Side of Cylinder Block	C13232	1	
	Clip, securing Front Return Pipe	C4837	2	
	Screw, Set, securing Clips to Pipe	NS119/4D	2	
	Nut, on Setscrews	NN119/L	2	
	Washer, Shakeproof, under Nuts	C723/A	2	
10	Hose, Connecting Front Return Pipe to Elbow Adaptor on Water Pump	C11730	1	
	Clip, securing Hose to Elbow Adaptor	C2905/1	1	
	Clip, securing Hose to Return Pipe	C2905/2	1	
	Elbow Adaptor, in Water Pump, for Heater Return	C7631	1	
	Gasket, under Adaptor	C7733	1	
	Bolt, securing Adaptor	NB125/9D	2	
	Washer, Shakeproof, on Bolts	C724	2	
	Mastici, Stiakepiool, off botts	C/24	2	

HEATING HEATER CASE, MATRIX & MOTOR





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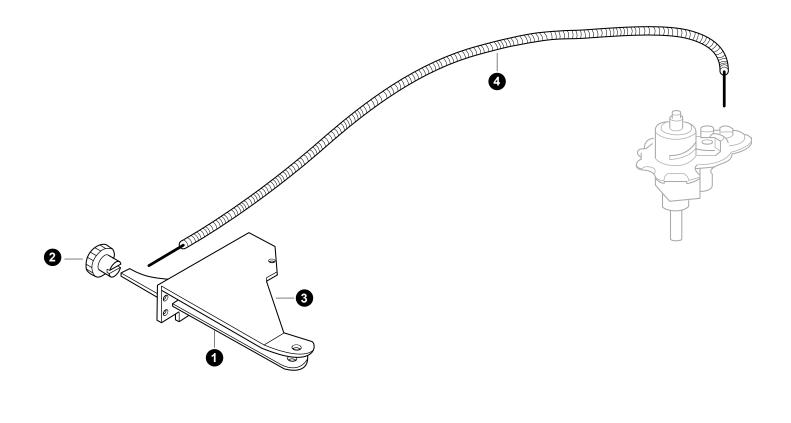


HEATING

No	Parts Description	Part No	Qty	Notes
8200	001 & SUBS. 831140 & SUBS. 824585 & SUBS. 835719 8	SUBS 827194 & SUBS	S. 837628 & SUBS.	
0200	17.0	3023.027171 @ 302.	007020 a 3020.	
1	Feed Pipe, from Control Valve to Radiator	C14324	1	
2	Rubber Sealing Ring on Pipe, at connection to Control Valve	C9928	1	
3	Elbow Hose, connecting Feed Pipe to Radiator	BD215/2	1	
	Clip, securing Hose	C2905/2	2	
4	Water Radiator for Heater	C9288	1	
5	Mounting Plate, for Water Radiator	BD15046	1	
	Sealing Felt, for Radiator Mounting Plate	BD15378/1	1	
	Screw, Self Tapping, securing Radiator Mounting Plate to Dash	BD711/9	10	
	Spire Nut, on Self-Tapping Screws	BD8536/1	10	
6	Electric Motor for Heater Fan	C9290	1	
7	Mounting Plate, for Heater Motor	BD15049	1	
	Screw, Self-Tapping, securing Mounting Plate to Dash	BD711/9	5	
	Spire Nut, on Self-Tapping Screws	BD8536/1	5	
	Sealing Felt, for Mounting Plate	BD15378/1	1	
8	Fan On Heater Motor	C9291	1	
	Screw, Set, securing Heater Motor to Mounting Plate	UFS419/8D	3	
	Rubber Ring, on Setscrews, cushioning Heater Motor	C10103	6	
	Felt Washer, sealing Heater Motor	C10102	1	
	Washer, Plain, on Setscrews	AW102/T	6	
	Nut, on Setscrews	UFN119/L	3	

HEATING HEATER CONTROL CABLES

No	Parts Description	Part No	Qty	Notes
820	001 & SUBS. 831140 & SUBS. 824585 & SUBS. 835719 & S	UBS. 827194 & SUBS	s. 837628 & SUBS.	
1	Costalla esfectivita	DD45420	4	
1	Control Lever for Heater	BD15420	1	
2	Knob, on Heater Control Lever	BD15260	1	
	Screw, Set, securing Knob to Control Lever	UCS311/2H	1	
3	Mounting Bracket for Control Lever	BD15554	1	
	Screw, Set, for mounting of Control Lever to Bracket	BD13819/2	1	
	Washer, Brass, on Setscrew	BD541/3	1	
	Nut, Self Locking, on Setscrew	C8667/1	1	
	Screw, Set, securing Bracket to Instrument Panel Bracket	UFS119/4R	2	
	Nut, on Setscrews	UFN119/L	2	
	Washer, Shakeproof, under Nuts	C723/A	2	
	Clamp, for Outer Cable	BD10856	1	
4	Cable for Operation of Water Control Valve	C14607	1	
	Outer Cable, on Operating Cable	C14606	1	
	Clamp Pin, for fixing of Operating Cable to Control Lever	BD11721	1	
	Screw, Set, securing Cable in Clamp Pin	UCS113/2H	1	
	Nut, securing Clamp Pin to Control Lever	C8667/20	1	
	Washer, Plain, under Nut	AW102/T	1	
	Trunnion, for fixing of Inner Cable to Control Valve	C10351	1	
	Screw, Set, securing Cable in Trunnion	C10352	1	









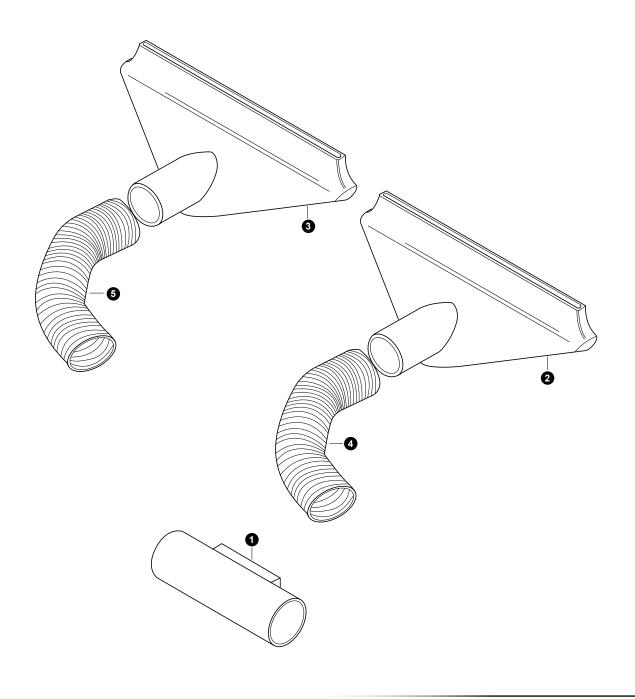






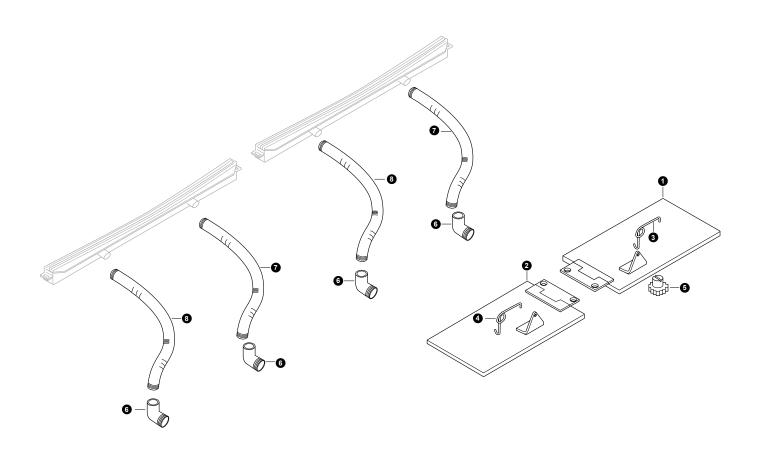
DEMISTER HOSES EARLY **HEATING**

No	Parts Description	Part No	Qty	Notes
830	001 to 831139, 824001 to 824584. 834001 to 835718, 82700	1 to 827193. 8370	001 to 837627.	
1	Demister Outlet Assembly for Heater Unit	BD6521	1	
	Screw, Self Tapping, securing Outlet	BD711/1	2	
2	Demister Assembly for LH Side of Windscreen	BD13154	1	
3	Demister Assembly for RH Side of Windscreen	BD13155	1	
	Screw, Self Tapping, securing Demisters	BD711/2	4	
4	Hose, 17 1/2" Long, connecting Heater Unit to LH Demister	BD13546	1	
5	Hose, 25" Long, connecting Heater Unit to RH Demister	BD5281/1	1	



HEATING DEMISTER HOSES LATE OTS

No	Parts Description	Part No	Qty	Notes
	820001 & SUBS. 831140 & SUBS.			
1	Door Assembly, under LH side of Dash, for Air from Heater	BD14626	1	
2	Door Assembly, under RH side of Dash, for Air from Heater	BD14627	1	
3	Spring, on LH Door	BD14702	1	
4	Spring, on RH Door	BD14703	1	
5	Knob, on Doors	BD10807	2	
	Screw, Set, securing Knobs	UCS119/3R	2	
	Washer, Shakeproof, on Setscrews	C723/A	2	
	Seal (Polyurethane) for Doors	BD16194	2	
	Screw, Set, securing Doors	UFS419/4H	4	
	Washer, Shakeproof, on Setscrews	C723/A	4	
6	Rubber Elbow, on Heater Box, carrying Air to Demister Boxes	BD14607	4	
7	Hose, 20 1/2" Long, between Elbow and Demister Boxes	BD16083	2	
8	Hose, 25 3/4" Long, between Elbow and Demister Boxes	BD16084	2	





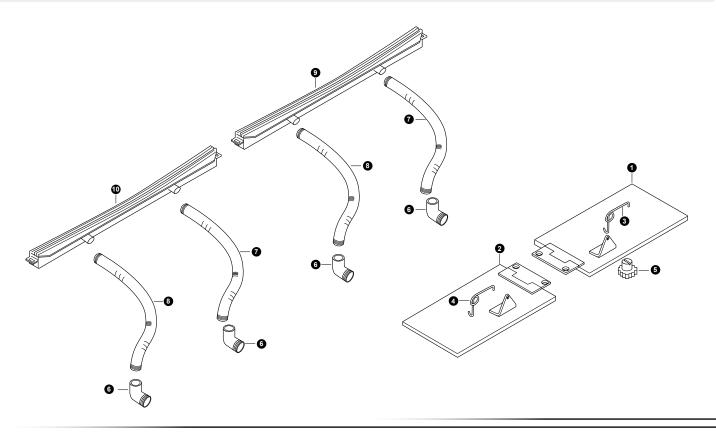
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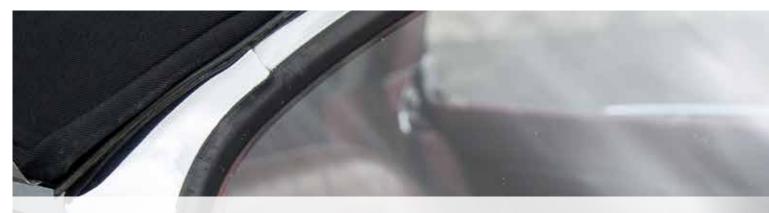




DEMISTER HOSES LATE DHC & FHC HEATING

No	Parts Description	Part No	Qty	Notes
824	585 & SUBS. 835719 & SUBS. 827194 & SUBS. 837628	& SUBS.		
1	Door Assembly, under LH Side of Dash, for Air from Heater	BD14626	1	
2	Door Assembly, under RH Side of Dash, for Air from Heater	BD14627	1	
3	Spring, on LH Door	BD14702	1	
4	Spring, on RH Door	BD14703	1	
5	Knob, on Doors	BD10807	2	
	Screw, Set, securing Knobs	UCS119/3R	2	
	Washer, Shakeproof, on Setscrews	C723/A	2	
	Seal (Polyurethane) for Doors	BD16194	2	
	Screw, Set, securing Doors	UFS419/4H	4	
	Washer, Shakeproof, on Setscrews	C723/A	4	
6	Rubber Elbow, on Heater Box, carrying Air to Demister Boxes	BD14607	4	
7	Hose, 15 1/2" Long, between Elbows and Demister Boxes	BD16081	2	
8	Hose, 20 1/2" Long, between Elbows and Demister Boxes	BD16083	2	
9	Demister Box Assembly, LH	BD15404	1	
10	Demister Box Assembly, RH	BD15405	1	
	Screw, Set, Securing Demister Boxes to Screen Rail Trim Panels	UFS125/3R	4	
	Washer, Plain, on Setscrews	FW104/T	4	
	Nut, on Setscrews	UFN125/L	4	
	Washer, Shakeproof, Under Nuts	C724	4	





WASH & WIPER







WASHER SWITCH CONVERSION

Convert the old unreliable vacuum system to a modern electronic system.

C5472/ELEC

PART HIGHLIGHTS



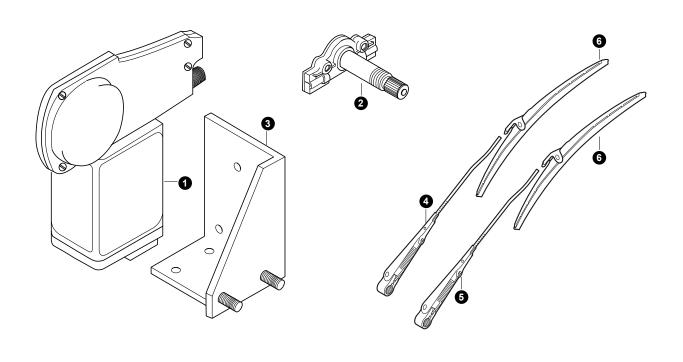
WIPER ARMS

Chrome finished wiper arms to fit both the standard XK150 and S models.

7249 (RHD) / 7250 (LHD)

WASH & WIPER WIPER MOTOR OTS

No	Parts Description	Part No	Qty	Notes
	Windscreen Wiper Motor Assembly	C14074	1	RHD Cars Only
	Windscreen Wiper Motor Assembly	C14136	1	LHD Cars Only
1	Motor only	7252	1	
	Brush Gear	7187	1	
	Cover and Terminals	7188	1	
	Armature	7189	1	
	Coil	7190	1	
	Shaft and Gear	7393	1	
	Connecting Rod	6555	1	
	Limit Switch	7192	1	
	Rack and Cross Head	7395	1	
	Outer Casing, Motor to Wheelbox	C14056	1	
	Outer Casing, Wheelbox to Wheelbox	C12821	1	
	Outer Casing Wheelbox Extension	C5450	1	
2	Wheelbox Assembly for Windscreen Wipers	C14472	2	
	Spindle and Gear	3557	2	
	Rubber Tube for Wheelbox Spindles	C5522/2	2	
3	Wiper Motor Bracket Assembly	BD14948	1	
	Screw, Set, securing Wiper to Bracket	UFS119/4R	3	
	Washer, Plain, on Setscrews	AW102/T	3	
	Washer, Shakeproof, on Setscrew	C723/A	3	
4	Arm for Windscreen Wiper	7249	2	RHD Cars Only
5	Arm for Windscreen Wiper	7250	2	LHD Cars Only
6	Blade for Windscreen Wiper Arms	6562	2	



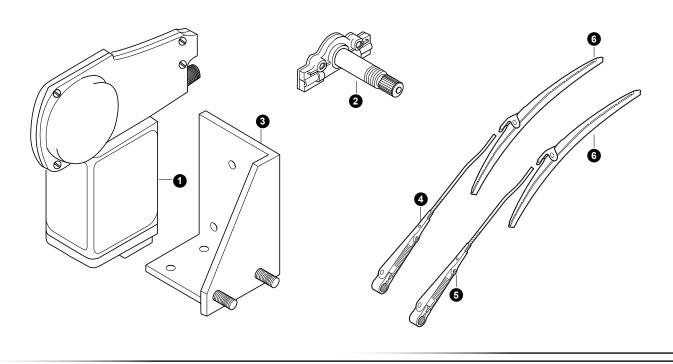
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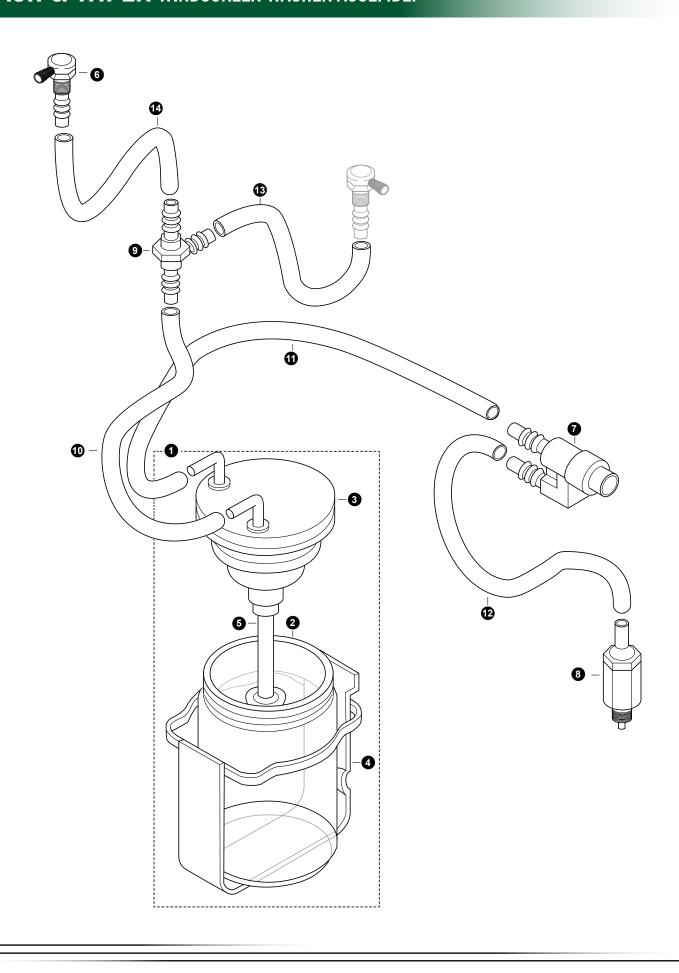
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WIPER MOTOR DHC & FHC WASH & WIPER

No	Parts Description	Part No	Qty	Notes
	Windscreen Wiper Motor Assembly	C13508	1	RHD Cars only
	Windscreen Wiper Motor Assembly	C13619	1	LHD Cars only
1	Motor only	7252	1	RHD Cars only
	Motor only	7229	1	LHD Cars only
	Brush Gear	7187	1	
	Cover and Terminals	7188	1	
	Armature	7189	1	
	Coil	7190	1	
	Shaft and Gear	7393	1	
	Connecting Rod	6555	1	
	Limit Switch	7192	1	
	Rack and Cross Head	7394	1	
	Outer Casing, Motor to Wheelbox	C12620	1	Chassis No. 834001 to 834394. 837001 to 837156.
		C13464	1	Chassis No. 824001 and subs. 834395 and subs. 827001 and subs. 837157 and subs.
	Outer Casing, Wheelbox to Wheelbox	C12821	1	
	Outer Casing Wheelbox Extension	C5450	1	
2	Wheelbox Assembly for Windscreen Wipers	C14472	2	
	Spindle and Gear	3557	2	
	Rubber Tube for Wheelbox Spindles	C5522/2	2	
	Wiper Motor Bracket	C13233	1	Chassis No. 834001 to 834394. 837001 to 837156.
3	Wiper Motor Bracket Assembly	BD13652	1	Chassis No. 824001 and subs. 834395 and subs. 827001 and subs. 837157 and subs.
	Screw, Set, securing Wiper to Bracket	UFS119/4R	3	
	Washer, Plain, on Setscrews	AW102/T	3	
	Washer, Shakeproof, on Setscrew	C723/A	3	
4	Arm for Windscreen Wiper	7249	2	RHD Cars only
5	Arm for Windscreen Wiper	7250	2	LHD Cars only
6	Blade for Windscreen Wiper Arms	6562	2	



WASH & WIPER WINDSCREEN WASHER ASSEMBLY















WASH & WIPER

No	Parts Description	Part No	Qty	Notes
1	Reservoir Pump and Bracket Assembly	C10127/1	1	
2	Reservoir	C10127/2	1	
3	Pump	C10127/3	1	
4	Bracket, holding Reservoir	C10127/5	1	
5	Strainer Tube Assembly	C10127/6	1	
	Screw, Set, securing Reservoir	UFS419/8H	3	
	Distance Piece, on Setscrews	C4551	3	
	Nut, on Setscrews	UFN119/L	3	
	Washer, Shakeproof, under Nuts	C723/A	3	
6	Jet Assembly	C5473/4	2	
7	Windscreen Washer Control Button	C5472/7	1	
8	Check Valve Assembly, in Manifold, for Windscreen Washer Connection	C13570	1	
9	T' Piece at Junction of Fluid Pipes	C5473/6	1	
10	Tube from connection on Pump to 'T'	C13260/1	1	
11	Tube from connection on Pump to Control Button	C13260/1	1	
12	Tube from Control Button to Check Valve on Inlet Manifold	C13260/2	1	
13	Tube from 'T' Piece to RH Jet	C13260/4	1	
14	Tube from 'T' Piece to LH Jet	C14334/1	1	



WASHER BOTTLE ASSEMBLY

Made in house by the SNG Barratt team. Glass windscreen washer bottle, comes complete with bracket and decals as shown.

C10127/1

SERVICE ITEMS...

No Parts Description	Part No	Qty	Notes
Oil Filter	JLM9544	1	
Air Filter	C13796	1	RHD Models
	C8133	1	LHD Models
	C15277	1	Triple Carburettors
Distributor Cap	6478	1	
Contact Set	C11990	1	
Condenser	JLM9656	1	
Rotor Arm	JLM263	1	
Spark Plug	EAC8916	6	



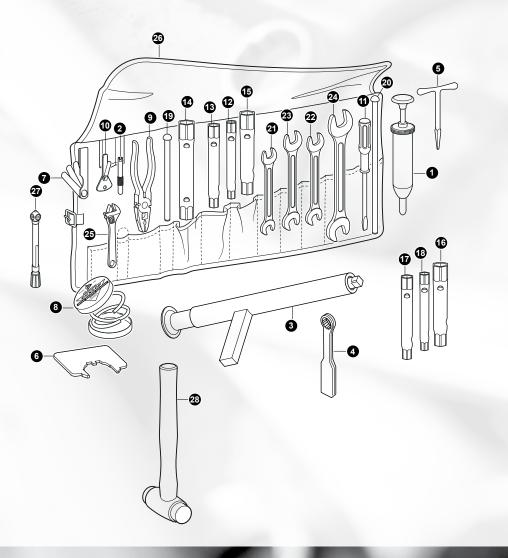


TOOL KIT...

No	Parts Description	Part No	Qty Notes
1	Grease Gun (Tecalemit GC.3021)	C10176	1 Chassis No. 824001 to 824024. 834001 to 834457. 837001 to 837016.
1	Grease Gun (Tecalemit GC.3020)	C13269	1 Chassis No. 824025 and subs. 834458 and subs. 827001 and subs. 837017 and subs.
2	Extractor for Tyre Valve	C993	1
3	Jack	C2953	Chassis No. 820001 to 820062. 830001 to 832110. 824001 to 824024. 834001 to 834457. 827001 to 827482. 837001 to 838561.
3	Jack	C16392	Chassis No. 820063 and subs. 832111 and subs. 824025 and subs. 834458 and subs. 827483 and subs. 838562 and subs.
4	Ratchet Lever operating Jack	C2954	1
5	Budget Lock Key	2072	1
6	Valve Timing Gauge	C3993	1
7	Feeler Gauge	C5587	1
8	Bleed Tube for Brakes (in Container)	C13620	1
9	Pliers	C996	1
10	Screwdriver and Gauge for Distributor	C5444	1
11	Screwdriver	C4585	1
12	Box Spanner 3/16" x 1/4" B.S.F.	C31	1
13	Box Spanner 5/16" x 3/8" B.S.F.	C32	1
14	Box Spanner 7/16" x 1/2" B.S.F.	C33	1
15	Box Spanner for Sparking Plugs	C179	1
16	Box Spanner 7/16" x 1/2" S.A.E.	C4094	1
17	Box Spanner 9/16" x 5/8" S.A.E.	C4095	1
18	Box Spanner 3/4" x 7/8" S.A.E.	C4096	1
19	Tommy Bar for Box Spanners (Short)	C34	1
20	Tommy Bar for Box Spanners (Long)	C2896	1
21	Spanner, open-ended, 11/32" x 3/8" A/F	C4638	1
22	Spanner, open-ended, 7/16" x 1/2" A/F	C4596	1
23	Spanner, open-ended, 9/16" x 5/8" A/F	C4595	1
24	Spanner, open-ended, 3/4" x 7/8" A/F	C4594	1



No	Parts Description	Part No	Qty	Notes
25	Adjustable Spanner	C4651	1	
26	Tool Roll	C5578	1	
27	Tyre Pressure Gauge	C11753	1	
28	Hammer (Copper and Rawhide)	C992	1	
	Wheel Brace	C2955	1	



LUBRICANTS & CLEANING PRODUCTS...

MORRIS® LUBRICANTS

We stock a full range of quality Morris Lubricants (blending oils in Shrewsbury since 1869) that are entirely suitable for both the classic and current Jaguar range.

5 Litre	MOR013
5 Litre	MOR014
1 Litre	MOR015
Gear oil - 5 Litre	MOR020
Gear oil - 1 Litre	MOR021
Gear oil - 5 Litre	MOR022
Comp semi synthetic	MOR023
1 Litre	MOR025
Dot 4 -1 Litre	MOR027
Dot 4 - 500ml	MOR028
400ml	MOR029
Maintenance spray	MOR030
Degreaser	MOR031
Silicone spray	MOR032
Anti seize spray	MOR033
400ml	MOR034
500gm tin	MOR035
500gm tin	MOR036
5 Litre	MOR038
1 Litre	MOR043
5 Litre	MOR045
500gm tin	RUBBERGREASE
	5 Litre 1 Litre Gear oil - 5 Litre Gear oil - 1 Litre Gear oil - 5 Litre Comp semi synthetic 1 Litre Dot 4 -1 Litre Dot 4 - 500ml 400ml Maintenance spray Degreaser Silicone spray Anti seize spray 400ml 500gm tin 500gm tin 5 Litre 1 Litre 5 Litre







CLEANING PRODUCTS

Our high quality range of cleaning products, manufactured by trusted and well known brands, ensures your Jaguar stays in top condition.

Gliptone® Leather Conditioner	250ml	CH5001
Gliptone® Liquid Leather Cleaner	250ml	CH5002
OEM Jaguar Car Body Shampoo	500ml	C2A1016
OEM Jaguar Wax Polish Liquid	500ml	C2A1017
OEM Jaguar Glass Cleaner	500ml	C2A1023
AUTOGYLM® Shampoo & Conditioner	1000ml	AGBSC001
AUTOGYLM® Super Resin Polish	500ml	AGSRP500
AUTOGYLM® Instant Show Shine	450ml	AG46012B
AUTOGYLM® Extra Gloss Protect	325ml	AGEGP325
AUTOGYLM® Clay Detailing Kit	500ml	AGVPCLAYKIT
AUTOGYLM® Wire Wheel Cleaner	500ml	AGWC









559 BOLTS & SETSCREWS

562 NUTS

563 WASHERS

564 MACHINE SCREWS

566 IMPERIAL KITS

567 DIMENSIONS CONVERSION CHART



BOLTS & SETSCREWS

				,	
TYPE	THREAD	DIAMETER	LENGTH	FINISH	PART NUMBER
SETSCREW	UNF	1/4	1/4	BZP	JLM9566
SETSCREW	UNF	1/4	3/8	BZP	SH604031J
SETSCREW	UNF	1/4	1/2	BZP	SH604041J
SETSCREW	UNF	1/4	5/8	BZP	SH604051
SETSCREW	UNF	1/4	3/4	BZP	JLM9566
SETSCREW	UNF	1/4	7/8	BZP	SH604071J
SETSCREW	UNF	1/4	1	BZP	JLM9675
BOLT	UNF	1/4	1	BLACK	UFB125/8R
SETSCREW	UNF	1/4	1 1/8	BZP	SH604091J
SETSCREW	UNF	1/4	1 1/4	BZP	SH604101J
BOLT	UNF	1/4	1 3/8	BZP	BH404111J
SETSCREW	UNF	1/4	1 1/2	BZP	SH604121J
BOLT	UNF	1/4	1 3/4	BZP	BH604141J
BOLT	UNF	1/4	2	BZP	JLM9567
SETSCREW	UNF	5/16	3/8	BZP	SH605031J
SETSCREW	UNF	5/16	1/2	BZP	SH605041J
SETSCREW	UNF	5/16	5/8	BZP	SH605051J
SETSCREW	UNF	5/16	3/4	BZP	SH605061J
SETSCREW	UNF	5/16	7/8	BZP	SH605071J
SETSCREW	UNF	5/16	1	BZP	SH605081
SETSCREW	UNF	5/16	1 1/4	BZP	SH605101J
BOLT	UNF	5/16	1 1/4	BZP	BH605101J
SETSCREW	UNF	5/16	1 1/2	BZP	SH605121J
BOLT	UNF	5/16	1 1/2	BZP	BH605121J
SETSCREW	UNF	5/16	1 3/4	BZP	SH605141J
BOLT	UNF	5/16	1 3/4	BZP	BH605141J
BOLT	UNF	5/16	1 7/8	BZP	BH605151J
SETSCREW	UNF	5/16	2	BZP	SH605161J
BOLT	UNF	5/16	2	BZP	BH605161J
BOLT	UNF	5/16	2 1/8	BZP	BH605171J
BOLT	UNF	5/16	2 1/4	BZP	BH605181J
BOLT	UNF	5/16	2 1/2	BZP	BH605201J
BOLT	UNF	5/16	2 5/8	BZP	BH605211J
BOLT	UNF	5/16	2 3/4	BZP	BH605221J
BOLT	UNF	5/16	3	BZP	BH605241J
BOLT	UNF	5/16	3 1/4	BZP	BH605261J
BOLT	UNF	5/16	3 1/2	BZP	BH605281J
SETSCREW	UNF	3/8	3/8	BZP	SH606031J
SETSCREW	UNF	3/8	1/2	BZP	SH606041J
SETSCREW	UNF	3/8	5/8	BZP	SH606051J
SETSCREW	UNF	3/8	3/4	BZP	SH606061J
SETSCREW	UNF	3/8	7/8	BZP	SH606071J
SETSCREW	UNF	3/8	1	BZP	SH606081
SETSCREW	UNF	3/8	1 1/4	BZP	SH060101J

OLTS & SETSCREWS	
	1

ТҮРЕ	THREAD	DIAMETER	LENGTH	FINISH	PART NUMBER
SETSCREW	UNF	3/8	1 3/8	BZP	SH606111J
SETSCREW	UNF	3/8	1 1/2	BZP	SH606121J
SETSCREW	UNF	3/8	1 3/4	BZP	SH606141J
SETSCREW	UNF	3/8	2	BZP	SH606161J
BOLT	UNF	3/8	1 1/2	BZP	BH606121J
BOLT	UNF	3/8	1 3/4	BZP	BH606141J
BOLT	UNF	3/8	2	BZP	BH606161J
BOLT	UNF	3/8	2 1/4	BZP	BH606181J
BOLT	UNF	3/8	2 1/2	BZP	BH606201J
BOLT	UNF	3/8	2 3/4	BZP	BH606221J
BOLT	UNF	3/8	3	BZP	BH606241J
BOLT	UNF	3/8	3 1/4	BZP	BH606261J
BOLT	UNF	3/8	3 1/2	BZP	BH606281J
BOLT	UNF	3/8	3 3/4	BZP	BH606301J
BOLT	UNF	3/8	4	BZP	BH606321J
BOLT	UNF	3/8	4 1/4	BZP	BH606341J
BOLT	UNF	3/8	4 1/2	BZP	BH606361J
BOLT	UNF	3/8	4 3/4	BZP	BH606381J
BOLT	UNF	3/8	5	BZP	BH606401J
BOLT	UNF	3/8	5 1/2	BZP	BH606441J
BOLT	UNF	7/16	1 1/2	BZP	BH607121J
BOLT	UNF	7/16	1 3/4	BZP	BH607141J
BOLT	UNF	7/16	2	BZP	BH607161J
BOLT	UNF	7/16	1 1/8	BZP	BH607171
BOLT	UNF	7/16	2 1/4	BZP	BH607181
BOLT	UNF	7/16	2 1/2	BZP	BH607201J
BOLT	UNF	7/16	3 1/4	BZP	BH607261J
BOLT	UNF	7/16	3 3/4	BZP	BH607301J
BOLT	UNF	7/16	4 3/4	BZP	BH607361J
SETSCREW	UNC	1/4	1/2	BZP	SH504041J
SETSCREW	UNC	1/4	3/4	BZP	SH504061J
SETSCREW	UNC	1/4	7/8	BZP	SH504071J
SETSCREW	UNC	1/4	1 1/4	BZP	SH504101J
SETSCREW	UNC	1/4	1 3/4	BZP	SH504141J
SETSCREW	UNC	1/4	2	BZP	SH504161J
BOLT	UNC	1/4	2	BZP	BH504161J
SETSCREW	UNC	1/4	2 1/8	BZP	SH504171J
SETSCREW	UNC	1/4	2 1/4	BZP	SH504181J
BOLT	UNC	1/4	2 1/4	BZP	BH504181J
BOLT	UNC	1/4	2 1/2	BZP	BH504201J
SETSCREW	UNC	5/16	5/8	BZP	SH505051J
SETSCREW	UNC	5/16	3/4	BZP	SH505061J
SETSCREW	UNC	5/16	7/8	BZP	SH505071J
SETSCREW	UNC	5/16	1	BZP	SH505081J



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BOLTS & SETSCREWS

				,	
TYPE	THREAD	DIAMETER	LENGTH	FINISH	PART NUMBER
SETSCREW	UNC	5/16	1 1/8	BZP	SH505091J
SETSCREW	UNC	5/16	1 1/4	BZP	SH505101J
SETSCREW	UNC	5/16	1 3/4	BZP	SH505141J
BOLT	UNC	5/16	1 1/4	BZP	BH505101J
BOLT	UNC	5/16	1 3/8	BZP	BH505111J
BOLT	UNC	5/16	1 1/2	BZP	BH505121J
BOLT	UNC	5/16	1 3/4	BZP	BH505141J
BOLT	UNC	5/16	1 7/8	BZP	BH505151J
BOLT	UNC	5/16	2	BZP	BH505161J
BOLT	UNC	5/16	2 1/4	BZP	BH505181J
BOLT	UNC	5/16	2 3/8	BZP	BH505191J
BOLT	UNC	5/16	2 1/2	BZP	BH505201J
BOLT	UNC	5/16	2 3/4	BZP	BH505221J
BOLT	UNC	5/16	3	BZP	BH505241J
BOLT	UNC	5/16	3 1/4	BZP	BH505261J
BOLT	UNC	5/16	3 3/8	BZP	BH505271J
BOLT	UNC	5/16	3 1/2	BZP	BH505281J
SETSCREW	UNC	5/16	5/8	BZP	SH505051J
SETSCREW	UNC	5/16	3/4	BZP	SH505061J
SETSCREW	UNC	5/16	7/8	BZP	SH505071J
SETSCREW	UNC	5/16	1	BZP	SH505081J
SETSCREW	UNC	5/16	1 1/8	BZP	SH505091J
SETSCREW	UNC	5/16	1 1/4	BZP	SH505101J
SETSCREW	UNC	5/16	1 3/4	BZP	SH505141J
BOLT	UNC	5/16	1 1/4	BZP	BH505101J
BOLT	UNC	5/16	1 3/8	BZP	BH505111J
BOLT	UNC	5/16	1 1/2	BZP	BH505121J
BOLT	UNC	5/16	1 3/4	BZP	BH505141J
BOLT	UNC	5/16	2	BZP	BH505161J
BOLT	UNC	5/16	2 1/4	BZP	BH505181J
BOLT	UNC	5/16	2 1/2	BZP	BH505201J
BOLT	UNC	5/16	2 3/4	BZP	BH505221J
BOLT	UNC	5/16	3	BZP	BH505241J
BOLT	UNC	5/16	3 1/4	BZP	BH505261J
BOLT	UNC	5/16	3 3/8	BZP	BH505271J
BOLT	UNC	5/16	3 1/2	BZP	BH505281J
BOLT	UNC	5/16	4	BZP	BH505321J
BOLT	UNC	5/16	4 1/2	BZP	BH505361J
SETSCREW	UNC	3/8	1/2	BZP	SH506041J
SETSCREW	UNC	3/8	5/8	BZP	SH506051J
SETSCREW	UNC	3/8	3/4	BZP	SH506061
SETSCREW	UNC	3/8	7/8	BZP	SH506071J
SETSCREW	UNC	3/8	1	BZP	SH506081J
SETSCREW	UNC	3/8	1 1/8	BZP	SH506091J

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BOLTS & SETSCREWS

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	123	7	

TYPE	THREAD	DIAMETER	LENGTH	FINISH	PART NUMBER
SETSCREW	UNC	3/8	1 1/4	BZP	SH506101J
SETSCREW	UNC	3/8	1 1/2	BZP	SH506121J
BOLT	UNC	3/8	1 1/2	BZP	BH506121J
BOLT	UNC	3/8	1 3/4	BZP	BH506141J
BOLT	UNC	3/8	2	BZP	BH506161J
BOLT	UNC	3/8	2 1/2	BZP	BH506201
BOLT	UNC	3/8	2 3/4	BZP	BH506221J
BOLT	UNC	3/8	3 3/8	BZP	BH506271J
BOLT	UNC	3/8	3 1/2	BZP	BH506281
BOLT	UNC	3/8	4 1/2	BZP	BH506361



TYPE	THREAD	DIAMETER	SIZE	FINISH	PART NUMBER
NUT, PLAIN	UNF	1/4	HALF	BZP	NT604041J
NUT, PLAIN	UNF	1/4	FULL	BZP	JLM9683
NUT, PLAIN	UNF	5/16	HALF	BZP	NT605041J
NUT, PLAIN	UNF	5/16	FULL	BZP	JLM9684
NUT, PLAIN	UNF	3/8	HALF	BZP	NT606041J
NUT, PLAIN	UNF	3/8	FULL	BZP	JLM9685
NUT, PLAIN	UNF	7/16	HALF	BZP	UFN243L
NUT, PLAIN	UNF	7/16	FULL	BZP	NH607041J
NUT, CLEVELOC	UNF	1/4	FULL	BZP	NV604041J
NUT, CLEVELOC	UNF	5/16	FULL	BZP	NV605041J
NUT, CLEVELOC	UNF	3/8	FULL	BZP	NV606041J
NUT, CLEVELOC	UNF	7/16	FULL	BZP	NV607041J
NUT, NYLOC	UNF	1/4	HALF	BZP	C87371
NUT, NYLOC	UNF	1/4	FULL	BZP	C8667/1
NUT, NYLOC	UNF	5/16	HALF	BZP	NZ605041J
NUT, NYLOC	UNF	5/16	FULL	BZP	NY605041J
NUT, NYLOC	UNF	3/8	HALF	BZP	NZ606041J
NUT, NYLOC	UNF	3/8	FULL	BZP	NY606041J
NUT, NYLOC	UNF	7/16	HALF	BZP	NZ607041J
NUT, NYLOC	UNF	7/16	FULL	BZP	NY607041J
NUT, PHILEDAS	UNF	1/4	FULL	BZP	C24119/1
NUT, PHILEDAS	UNF	5/16	FULL	BZP	C24119/2
NUT, PHILEDAS	UNF	3/8	FULL	BZP	C24119/3
NUT, PHILEDAS	UNF	7/16	FULL	BZP	NV607041
NUT, NYLOC	UNC	1/4	FULL	BZP	C86679
NUT, NYLOC	UNC	5/16	FULL	BZP	NY505041J
NUT, PLAIN	UNC	1/4	FULL	BZP	NH504041J
NUT, PLAIN	UNC	5/16	FULL	BZP	JLM9569#
NUT, PLAIN	UNC	3/8	FULL	BZP	NH506041J



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TYPE	THREAD	DIAMETER	FINISH	PART NUMBER
NUT, PLAIN	UNC	No.4	BZP	UCN111L
NUT, PLAIN	UNC	No.6	BZP	UCN113L
NUT, PLAIN	UNC	No.8	BZP	UCN116L
NUT, PLAIN	UNC	No.10	BZP	UCN119L
NUT, PLAIN	UNF	No.6	BZP	UFN113L
NUT, PLAIN	UNF	No.8	BZP	UFN116L
NUT, PLAIN	UNF	No.10	BZP	UFN119L



TYPE	OUTER DIA (MM)	INNER DIA	THICKNESS (MM)	PART NUMBER
SHAKEPROOF	11.0	1/4	0.8	C724
SHAKEPROOF	14.5	5/16	0.8	C725
SHAKEPROOF	18.0	3/8	1.0	C726
SHAKEPROOF	19.0	7/16	1.0	C727
STAR	11.0	1/4	0.8	WE600041J
STAR	14.5	5/16	0.8	WE600051J
STAR	18.0	3/8	0.8	WE600061J
STAR	19.0	7/16	1.0	WE600071J
SPRING	11.0	1/4	1.8	FG104X
SPRING	14.0	5/16	2.0	FG105X
SPRING	17.0	3/8	2.0	FG106X
SPRING	19.0	7/16	2.0	FG107X
SPRING	20.0	1/2	2.5	FG108X
PLAIN	12.5	1/4	0.8	WB106041
PLAIN	17.0	5/16	1.0	FW105T
PLAIN	19.0	3/8	1.2	FW106T
PLAIN	22.0	7/16	1.2	FW107T
PLAIN	25.0	1/2	1.2	FW108T
COPPER	14.0	1/4	1.5	FW104E*
COPPER	16.0	5/16	1.5	FW105E*
COPPER	20.0	3/8	1.5	FW106E*
REPAIR	25.0	1/4	1.8	BD54152
REPAIR	11.0	1/4	1.8	WA106041J
REPAIR	19.0	1/4	1.8	C18123*
REPAIR	12.5	1/4	1.8	BD5416*
REPAIR	36.0	5/16	2.0	C29407
REPAIR	36.0	5/16	0.8	C294071
REPAIR	21.0	5/16	1.5	C15183*
REPAIR	25.0	5/16	1.8	BD541/5
REPAIR	32.0	3/8	1.8	BD5412
REPAIR	19.0	3/8	1.8	FW206T

MACHINE SCREWS



TYPE	THREAD	DIAMETER	LENGTH	FINISH	PART NUMBER
POZI, C/SK	No.10 UNF		1	BZP	SF910281J
POZI, C/SK	1/4 UNF		1/4	BZP	SF604041J
POZI, C/SK	1/4 UNF		5/8	BZP	SF604051J
POZI, C/SK	1/4 UNF		1 1/8	BZP	BBC7221*
POZI, RSD C/SK	1/4 UNF		1 1/2	BZP	BDC3603
POZI, RSD C/SK	1/4 UNC		3/4	BZP	UCS256H
POZI, C/SK	5/16 UNC		1 1/4	BZP	SF505101J
SETSCREW HEX HD	No.10 UNF		3/8	BZP	UFS1193R
SETSCREW HEX HD	No.10 UNF		1/2	BZP	UFS1194R
SETSCREW HEX HD	No.10 UNF		3/4	BZP	UFS1196R
SETSCREW HEX HD	No.10 UNF		7/8	BZP	UFS1197R
SETSCREW HEX HD	No.10 UNF		1	BZP	UFS1198R
SETSCREW HEX HD	No.10 UNF		1 1/4	BZP	UFS11910R
SETSCREW HEX HD	No.10 UNF		1 3/4	BZP	UFS11914R
SLOTTED PAN HD	No.4		1/4	BZP	UCS3112H
POZI PAN HD	No.8		1/2	BZP	C313044
SLOTTED DOME HD	1/8 X 40 BSW		3/8	BZP	11564
POZI, DOME HD	No6-32UNC		3/8	BZP	11731-A
SLOTTED, CHEESE HD	2BA		1	BZP	126607H
SLOTTED, CHEESE HD	5BA		5/16	BZP	144878F
POZI PAN HD	3/16 UNC		1 1/4	BZP	BD361329
POZI PAN HD	1/4 UNF		3/8	BZP	SE604031J
POZI PAN HD	1/4 UNF		3/4	BZP	SE604061J
SLOTTED, C/SK	S/TAP	No.4	1/4	BZP	DAC5046C
SLOTTED, C/SK	S/TAP	No.8	5/16	BZP	DBZ5085C
SLOTTED, C/SK	S/TAP	No.8	1/2	BZP	DBZ5088C
SLOTTED, DOME HD	WOOD	No.4	3/8	BZP	AE604033
POZI FLANGE HD	S/TAP	No.6	3/16	BLK	DB48972
POZI FLANGE HD	S/TAP	No.6	1/4	BZP	BCC6624
POZI FLANGE HD	S/TAP	No.6	1/2	BZP	DA606044J
POZI FLANGE HD	S/TAP	No.8	3/8	BZP	BD48973
POZI FLANGE HD	S/TAP	No.8	1/2	BZP	DA608044J
POZI FLANGE HD	S/TAP	No.8	5/8	BLK	AGU1413J
POZI FLANGE HD	S/TAP	No.8	5/8	BZP	DA608051J
POZI FLANGE HD	S/TAP	No.10	5/8	BZP	DA610051J
POZI FLANGE HD	S/TAP	No.10	3/4	BZP	DA610061J
POZI FLANGE HD	S/TAP	No.6	1	BLK	DA606084J
POZI, RSD C/SK	S/TAP	No.4	3/8	BZP	AD604031J
POZI, RSD C/SK	S/TAP	No.4	1/2	BZP	AD604042
POZI, RSD C/SK	S/TAP	No.6	1/2	CHROME	AD606042
POZI, RSD C/SK	S/TAP	No.6	1/2	BZP	AD606041J
POZI, RSD C/SK	S/TAP	No.6	5/8	BZP	AD606051J
POZI, RSD C/SK	S/TAP	No.6	3/4	BZP	AD606061J
POZI, RSD C/SK	S/TAP	No.6	3/4	CHROME	AD606063J













MACHINE SCREWS

TYPE	THREAD	DIAMETER	LENGTH	FINISH	PART NUMBER
POZI, RSD C/SK	S/TAP	No.8	5/8	BZP	AD608051J
POZI, RSD C/SK	S/TAP	No.8	5/8	CHROME	AD608053J
POZI, RSD C/SK	S/TAP	No.10	1/2	BLK	DAB108C
POZI, RSD C/SK	S/TAP	No.10	5/8	CHROME	AD10052J
POZI, C/SK	S/TAP	No.4	1/4	BZP	AC604021J
POZI, C/SK	S/TAP	No.4	1/2	BZP	AC604042
POZI, C/SK	S/TAP	No.4	3/8	BZP	AC604031
POZI, PAN HD	S/TAP	No.6	5/16	BZP	AB606021J
POZI, C/SK	S/TAP	No.6	1/4	BZP	AC606022J
POZI, C/SK	S/TAP	No.6	5/8	BZP	AC606051J
POZI, C/SK	S/TAP	No.6	3/4	S/STEEL	JLM9797
POZI, C/SK	S/TAP	No.8	1/2	BLK	AC608044J
POZI, C/SK	S/TAP	No.10	1/2	BZP	AC610041J
SLOTTED, PAN HD	S/TAP	No.4	1/2	S/STEEL	HW1001/1
SLOTTED, DOMED HD	S/TAP	No.10	1/2	BZP	AB610041J
SLOTTED, PAN HD	S/TAP	No.10	1/2	BZP	DAC4108C
POZI, PAN HD	S/TAP	No.6	1/4	BZP	AR606021J
POZI, PAN HD	S/TAP	No.6	1	BLK	JLM1460
POZI, PAN HD	S/TAP	No.8	1/2	BLK	DBB808C
POZI, PAN HD	S/TAP	No.8	3/8	BZP	DAC808/6C
POZI, PAN HD	S/TAP	No.10	3/8	BZP	AR610031J
POZI, PAN HD	S/TAP	No.10	1/2	BZP	AR610041J
POZI, PAN HD	S/TAP	No.10	5/8	BZP	AR610051J
POZI, PAN HD	S/TAP	No.10	3/4	BZP	AR610061J
POZI, PAN HD	S/TAP	No.10	7/8	BZP	AR610071J
POZI, DOMED HD	S/TAP	No.4	1/4	BZP	AB604021J
POZI, DOMED HD	S/TAP	No.4	3/8	BZP	AB604031J
POZI, DOMED HD	S/TAP	No.4	1/2	BZP	AB604041J
POZI, DOMED HD	S/TAP	No.4	1/2	BLK	AB604045
POZI, DOMED HD	S/TAP	No.4	5/8	BZP	AB604051
POZI, DOMED HD	S/TAP	No.6	1/4	BZP	AB606021J
POZI, DOMED HD	S/TAP	No.6	3/8	BLK	AB606035J
POZI, DOMED HD	S/TAP	No.6	1/2	BZP	AB606041J
POZI, DOMED HD	S/TAP	No.6	1/2	BLK	AB606045J
POZI, DOMED HD	S/TAP	No.6	5/8	BZP	AB606055J
POZI, DOMED HD	S/TAP	No.6	3/4	BZP	AB606069
POZI, DOMED HD	S/TAP	No.8	3/8	BZP	AB608031J
POZI, DOMED HD	S/TAP	No.8	1/2	BZP	AB608049
POZI, DOMED HD	S/TAP	No.8	3/4	BZP	AB608061J
POZI, DOMED HD	S/TAP	No.8	1	BZP	AB608081J
POZI, DOMED HD	S/TAP	No.10	1/2	BZP	AB610041J
POZI, DOMED HD	S/TAP	No.10	5/8	BZP	AB610051J
POZI, DOMED HD	S/TAP	No.10	3/4	BZP	AB610061

MACHINE SCREWS



TYPE	THREAD	DIAMETER	LENGTH	FINISH	PART NUMBER
POZI, DOMED HD	S/TAP	No.10	1	BZP	AB610081J
POZI, DOMED HD	S/TAP	No.10	1 1/4	BZP	AB610101J
POZI, DOMED HD	S/TAP	No.10	1 1/2	BZP	AB610121J
POZI, DOMED HD	S/TAP	No.14	5/8	BZP	AB614051J

IMPERIAL KITS

Large bag of assorted nuts and bolts in imperial sizes. Useful as back up for a restoration project and ideal for overseas customers where imperial sized fasteners may be difficult to obtain.

SETSCREWS AND NUTS

100 setscrews, 75 plain & nyloc nuts & 75 washers in 1/4, 5/16 and 3/8 UNF

SBS1315

BOLTS AND NUTS

100 bolts, 75 plain & nyloc nuts & 75 washers in 1/4, 5/16 and 3/8 UNF

SBS1316





sales.uk@sngbarratt.com





DIMENSIONS CONVERSION CHARTS

MM INTO INCHES

mm	inches	mm	inches	mm	inches	mm	inches
1	0.0394	26	1.0236	51	2.0079	76	2.9922
2	0.0787	27	1.0630	52	2.0473	77	3.0315
3	0.1181	28	1.1024	53	2.0866	78	3.0709
4	0.1575	29	1.1417	54	2.1260	79	3.1103
5	0.1968	30	1.1811	55	2.1654	80	3.1496
6	0.2362	31	1.2205	56	2.2047	81	3.1890
7	0.2756	32	1.2598	57	2.2441	82	3.2284
8	0.3150	33	1.2992	58	2.2835	83	3.2677
9	0.3543	34	1.3386	59	2.3228	84	3.3071
10	0.3937	35	1.3780	60	2.3622	85	3.3465
11	0.4331	36	1.4173	61	2.4016	86	3.3859
12	0.4724	37	1.4567	62	2.4410	87	3.4252
13	0.5118	38	1.4961	63	2.4803	88	3.4646
14	0.5512	39	1.5354	64	2.5197	89	3.5040
15	0.5906	40	1.5748	65	2.5591	90	3.5433
16	0.6299	41	1.6142	66	2.5984	91	3.5827
17	0.6693	42	1.6536	67	2.6378	92	3.6221
18	0.7087	43	1.6929	68	2.6772	93	3.6614
19	0.7480	44	1.7323	69	2.7166	94	3.7008
20	0.7874	45	1.7717	70	2.7559	95	3.7402
21	0.8268	46	1.8110	71	2.7953	96	3.7796
22	0.8661	47	1.8504	72	2.8347	97	3.8189
23	0.9055	48	1.8898	73	2.8740	98	3.8583
24	0.9449	49	1.9291	74	2.9134	99	3.8977
25	0.9843	50	1.9685	75	2.9528	100	3.9370

INCHES INTO MM

inches	0	0.0625 (1/16)	0.125 (1/8)	0.1875 (3/16)	0.25 (1/4)	0.3125 (5/16)	0.375 (3/8)	0.4375 (7/16)
0	0.0	1.6	3.2	4.8	6.4	7.9	9.5	11.1
1	25.4	27.0	28.6	30.2	31.7	33.3	34.9	36.5
2	50.8	52.4	54.0	55.6	57.1	58.7	60.3	61.9
3	76.2	77.8	79.4	81.0	82.5	84.1	85.7	87.3
4	101.6	103.2	104.8	106.4	108.0	109.5	111.1	112.7
5	127.0	128.6	130.2	131.8	133.4	134.9	136.5	138.1
6	152.4	154.0	155.6	157.2	158.8	160.3	161.9	163.5
	0.5 (1/2)	0.5625 (9/16)	0.625 (5/8)	0.6875 (11/16)	0.75 (3/4)	0.8125 (13/16)	0.875 (7/8)	0.9375 (15/16)
0	12.7	14.3	15.9	17.5	19.1	20.6	22.2	23.8
1	38.1	39.7	31.4	42.9	44.4	46.0	47.6	49.2
2	63.5	65.1	66.7	68.3	69.8	71.4	73.0	74.6
3	88.9	90.5	92.1	93.7	95.2	96.8	98.4	100.0
4	114.3	115.9	117.5	119.1	120.7	122.2	123.8	125.4
5	139.7	141.3	142.9	144.5	146.1	147.6	149.2	150.8
6	165.1	166.7	168.3	169.9	171.5	173.0	174.6	176.2

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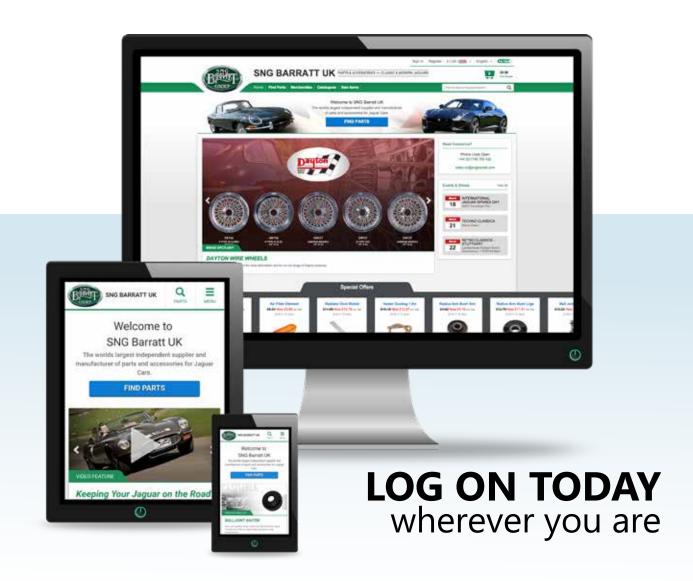






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